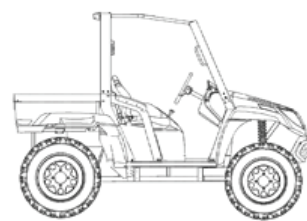


Arctic Cat® UTV

Installation Instructions - Accessory Kit

Nerf Bar Kit (p/n 1436-025)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 2006-2010 Prowlers

Kit includes:

p/n	QTY	DESCRIPTION
0541-563	2	Nerf Bar
8477-620	8	Machine Screw
0423-755	10	Rivnut
1441-597	2	Safety-Walk Tape
0453-427	1	Instructions

■ **NOTE:** Nerf bars can be installed with or without Side Guard Kit (p/n 0436-989). If installing Side Guard Kit (p/n 0436-989), the side guards are to be installed behind the nerf bars. See Fig. 2.

■ **NOTE:** It is advisable to use Rivnut Tool (p/n 0644-232) and Insert Bit (p/n 0644-526) to make the installation of the nerf bars easier.

1. On each side of the Prowler, locate the two vertical 2 in. square tubes below the floor panel; then locate pilot holes in each tube. See Fig. 1.
2. Drill out each of the four pilot holes using a 0.386 in. drill bit (Letter W).

CAUTION

It is very important that you do not substitute this drill bit size.

■ **NOTE:** If installing the rivnut with a rivnut tool, simply place the rivnut on the threaded insert on the rivnut tool and tighten. If not using a rivnut tool, proceed to step 3.

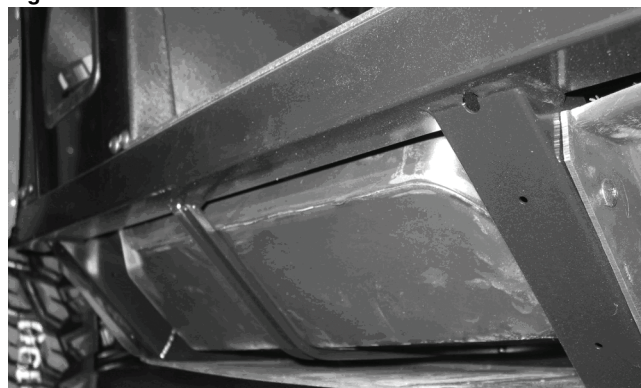
3. Install a 1/4 x 1.0-in. Flat Washer (not supplied) and Rivnut onto Machine Screw; then insert the rivnut, washer, and machine screw into the drilled hole and tighten securely.

■ **NOTE:** It may be necessary to tap the rivnut into the hole with a small hammer.

■ **NOTE:** The rivnut will bottom out in the tube as the machine screw is tightened. The flat washer is used to prevent the rivnut from spinning in the hole. Slight pressure on the washer will help in the process.

4. Remove the machine screw and washer and repeat for remaining rivnuts.
5. Repeat for opposite side nerf bar.
6. Secure the nerf bars using Machine Screws. Tighten to 12 ft-lb.

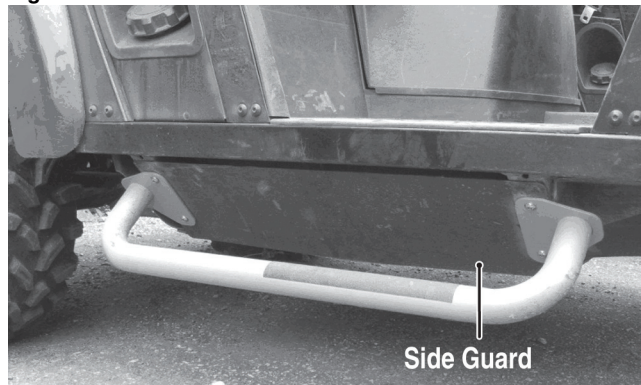
Fig. 1



OHUV-031

7. Center Safety-Walk Tape on each nerf bar in the appropriate area.

Fig. 2



Side Guard

OHUV-030