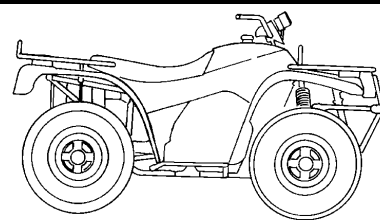


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Rear Bumper Kit (p/n 1436-056)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application:

2008 Thundercat ATV Models

Kit includes:

p/n	QTY	DESCRIPTION
0541-614	1	Rear Bumper
8408-816	4	Cap Screw (8 mm-16)
8424-802	4	Flanged Lock Nut
0406-130	4	Bumper Cap
0453-472	1	Instructions

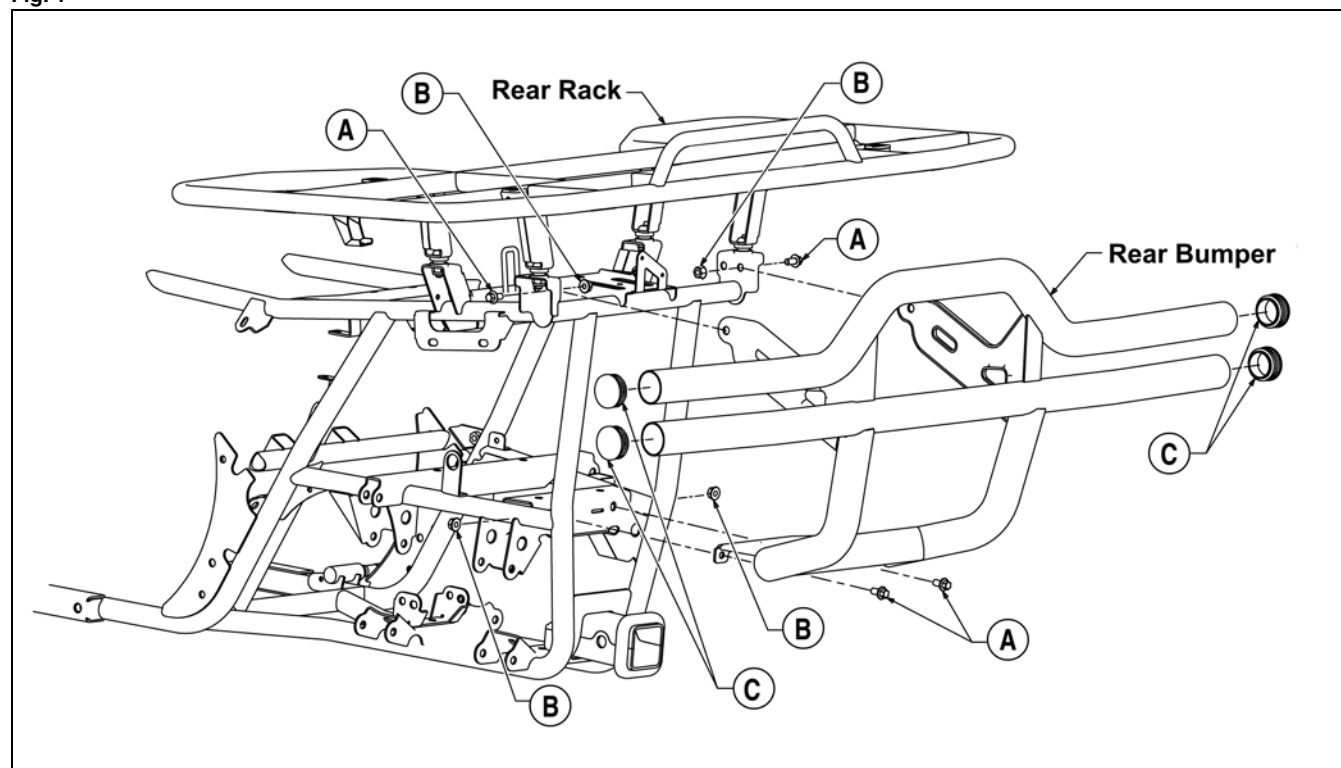
1. Position the upper mounting brackets of the bumper inside the ATV upper frame mounting brackets; then loosely secure with two Cap Screws (A) and Flanged Lock Nuts (B). See Fig. 1 for mounting location and orientation of cap screws (rear mounting hole in ATV mounting bracket).

2. Position the lower mounting bracket of the bumper onto the ATV lower frame mounting bracket and align the mounting holes as indicated in Fig. 1. Loosely secure with cap screws and flanged lock nuts. See Fig. 1 for mounting location and orientation of cap screws.

3. Tighten all hardware to 2.8 kg-m (20 ft-lb).

4. Install the Bumper Caps (C).

Fig. 1



742-515A

