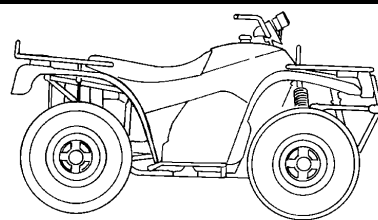


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Speedpoint Box Scraper/Scarifier Kit (p/n 1436-077)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application:

All ATV's equipped with Rear Blade Kit (p/n 1436-075)

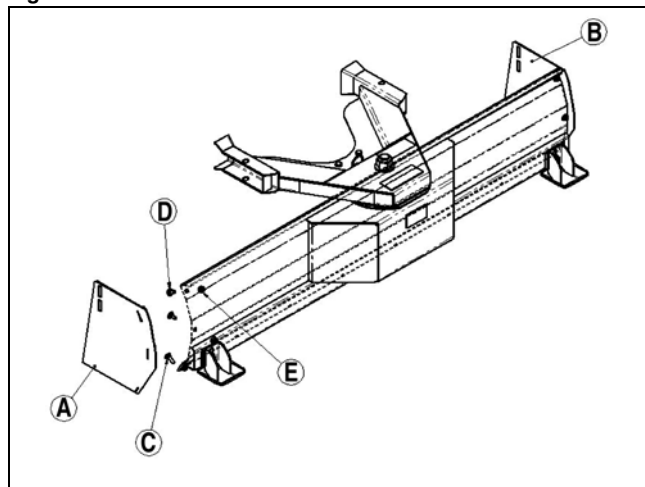
Kit includes:

QTY	p/n	DESCRIPTION
1	0541-661	End Panel (Left Side)*
1	0541-660	End Panel (Right Side)*
2	0423-811	Carriage Bolt (5/16 x 1.0 in.)*
4	0423-812	Carriage Bolt (5/16 x 3/4 in.)*
4	0423-814	Flange Lock Nut (5/16 in.)*
5	1441-724	Angle Shank Clamp**
5	0541-662	S-Tine Shank Assembly**
1	0541-663	Toolbar**
4	0423-813	Carriage Bolt (3/8 x 3/4 in.)**
9	0423-698	Flange Lock Nut (3/8 in.)**
5	0423-809	Hex-Head Bolt (3/8-16 x 1 1/2 in.)**
1	0453-482	Instructions

* Included in Box Scraper Assembly

**Included in Scarifier Assembly

Fig. 1



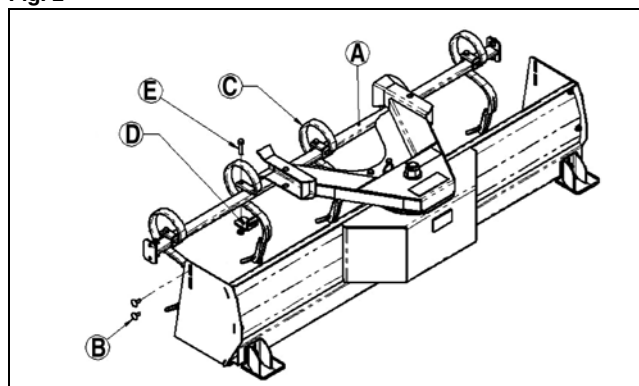
ATV-1113A

Installing Box Scraper

1. Remove the end bolt on each end the wear edge bar.
2. Using new 5/16 x 1.0 in. Carriage Bolt (C), secure the End Panel (A) or (B) to the blade and wear edge bar. See Fig. 1.
3. Install the two 5/16 x 3/4 in. Carriage Bolts (D) and Flange Lock Nuts (E). See Fig. 1.
4. Securely tighten all hardware.
5. Repeat steps 2-4 for opposite end.

Installing Scarifier

Fig. 2



ATV-1114A

■ **NOTE:** End Panels must be installed before installing Scarifier Kit.

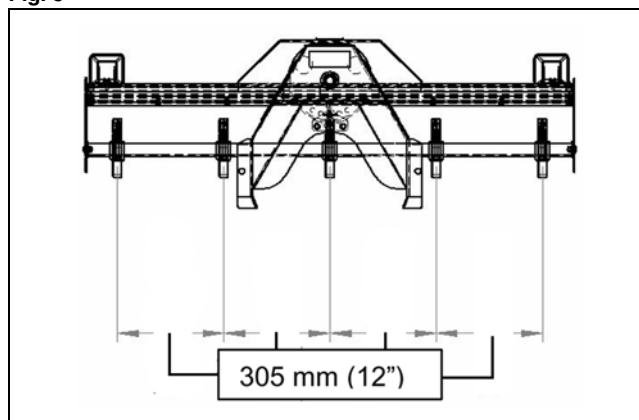
1. With the box scraper end panels installed on the rear blade, attach the Toolbar (A) to the inside of the box scraper panels using two 3/8 x 3/4 in. Carriage Bolts (B) and 3/8 in. Flange Lock Nuts per end. See Fig. 2.

■ **NOTE:** The depth of the shank penetration into the ground can be adjusted by moving the toolbar up or down within the end panel slots.

2. Install the S-Tine Shank (C) onto the middle of the underside face of the toolbar using an Angle Shank Clamp (D) and a 3/8 x 1 1/2 in. Hex-Head Bolt (E) and 3/8 in. Flange Lock Nut. See Fig. 2.
3. Using the indicating spacing guide, install the remaining shanks using the remaining hardware. See Fig. 3.

■ **NOTE:** More shanks can be added if desired. For suggested shank spacing see Fig. 3.

Fig. 3



ATV-1115A

0507