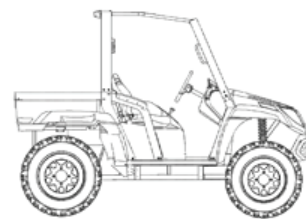


Arctic Cat® UTV

Installation Instructions

Front Sport Bumper Kit (p/n 1436-122)



■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 2006-2008 Prowler Models

Kit includes:

p/n	QTY	DESCRIPTION
0541-636	1	Front Sport Bumper
8408-065	2	Cap Screw (M10 x 65 mm)
1441-667	2	Bushing
8050-282	2	Washer
8427-002	2	Lock Nut (M10)
8427-802	2	Lock Nut (M8)
8408-860	2	Cap Screw (M8 x 60 mm)
0406-130	2	Bumper Cap
0453-542	1	Instructions

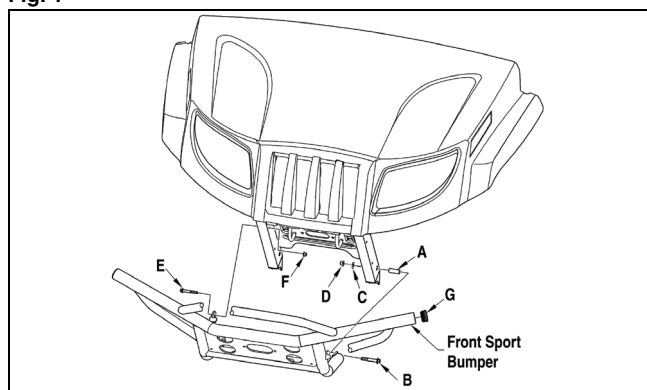
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1. Remove the hardware securing the existing front bumper to the vehicle; then remove the bumper and set aside.

■ **NOTE:** For all 2006-2008 Prowler models except for the 2008 XT and XTX, retain two of the large bumper washers for later use on the upper bumper mounts.

2. Insert the two Bushings (A) into the large lower holes of the bumper support tubes. See Fig. 1.

Fig. 1



453-542A

■ **NOTE:** Make sure the bushings are inserted through both sides of the bumper support tubes.

3. Position the lower mounting brackets of the Front Sport Bumper onto the outside of the bumper support tubes and over the bushings.

■ **NOTE:** Take care to not move the bushings out of place.

4. Install the M10 x 65 mm Cap Screws (B) through the lower brackets, bushings, and bumper support tubes.
5. Install the Washers (C) and M10 Lock Nuts (D) on the inside of the bumper support tubes and tighten until snug enough to keep the bushings in place.

■ **NOTE:** Do not fully-tighten at this time to allow for proper positioning of the upper mounting holes.

6. Rotate the bumper upward and align the upper mounting brackets holes of the bumper with the upper holes of the bumper support tubes.
7. Install the M8 x 60 mm Cap Screws (E) through the upper bumper mounting bracket holes and through the bumper support tubes.

■ **NOTE:** For all 2006-2008 Prowler models except for the 2008 XT and XTX, install the two existing large bumper washers (retained from step 1) on the inside of the bumper support tubes.

8. Install the M8 Lock Nuts (F) and tighten to 10 ft-lb.
9. Tighten the M10 lock nuts (from step 5) to 35 ft-lb.
10. Install the Bumper Caps (G) to the ends of the upper bumper tubes.

