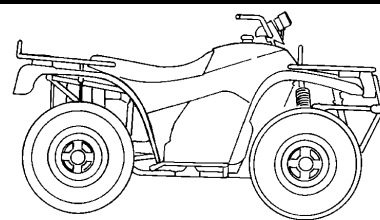


# Arctic Cat® ATV

## Installation Instructions - Accessory Kit

### Webbed Nerf Bar Kit (p/n 1436-128)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation. Retain these Installation Instructions for future reference.

#### Application: 2006-2008 DVX 250

##### Kit includes:

p/n	QTY	DESCRIPTION
0541-692	1	Nerf Bar (Right Side)
0541-693	1	Nerf Bar (Left Side)
1436-148	1	Hardware Kit
N/A	10	Hex-Head Bolt (8 mm x 25 mm) *
N/A	12	Flat Washer *
N/A	2	Nyloc Nut *
N/A	4	Web Clip *
0541-694	1	Webbed Strap Assembly
0453-511	1	Instructions

\* Included in Hardware Kit (p/n 1436-148)

### Removing Existing Hardware/ Components and Installing Nerf Bars

1. Lock the rear parking brake; then carefully position the ATV with the front end facing upward and the rear end resting on the rear grab bar.

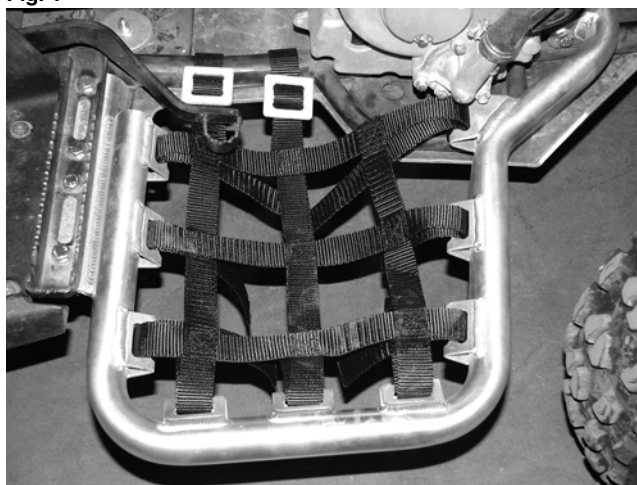
#### **WARNING**

**Make sure the ATV is positioned in a level and secure position to prevent the ATV from falling over while installing this kit. Physical damage to the ATV or bodily injury may occur.**

2. Thoroughly clean the installation area.
3. Remove the hardware securing each foot peg and discard hardware.
4. Position the right-side Nerf Bar onto the ATV frame with the rear peg mounting bracket on the nerf bar positioned over the peg bracket and heel guard bracket on the frame; then secure the forward mount on the nerf bar to the forward mounting point on the ATV frame with an 8 mm x 25 mm Hex-Head Bolt, Flat Washer, and Nyloc Nut.

5. Making sure the nerf bar rear peg mounting bracket is positioned between the foot peg and peg and heel guard brackets on the frame, align the mounting holes. Secure the nerf bar bracket and foot peg using four 8 mm x 25 mm hex-head bolts and flat washers. See Fig. 1.

Fig. 1



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6. Position the left-side Nerf Bar onto the ATV frame with the inside end aligned with the inside end of the right-side nerf bar. Insert the end of the left-side nerf bar into the end of the right-side nerf bar; then secure the forward mount on the nerf bar using the same procedure used in step 4.
7. Making sure the nerf bar is properly positioned, secure the left-side nerf bar and foot peg using the same procedure used in step 5.

### Installing Webbed Strap Assembly

■ **NOTE:** To install the webbed strap assembly, place the ATV in an upright position.

1. Center the webbed strap assembly inside the perimeter of the nerf bar opening; then install the webbed straps into the outside, rear, and front slotted brackets located on the edges of the nerf bar opening.

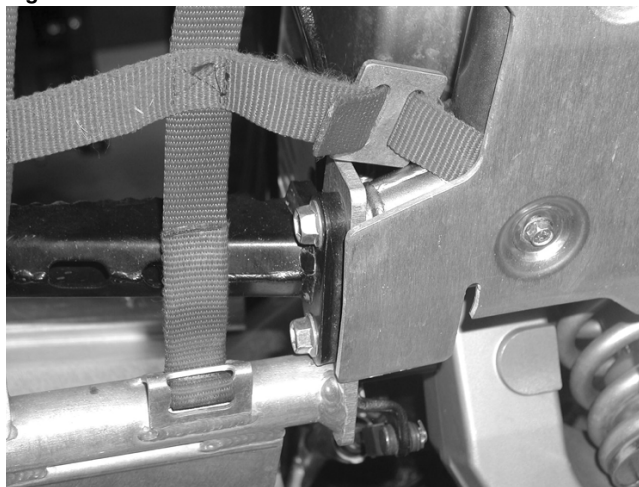
■ **NOTE:** Insert all the straps evenly to ensure that the webbed strap assembly remains centered. From the top of the slotted brackets, insert each strap through the top and bottom slots; then insert the strap into the side slot and then back into the top slot. Pull upwards to secure.

**⚠ CAUTION**

When inserting and securing the straps, keep in mind that the webbed strap assembly is not intended to be taut. If the assembly is tightened too much, the webbed assembly may interfere with braking.

2. Insert each inside strap through both slots in Web Clip; then from the top of the frame tube, wrap each strap around the frame tube. From the bottom of the clip, insert each strap through both slots in the clip. See Fig. 2.

Fig. 2



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■ **NOTE:** It may be necessary to adjust the straps to ensure that the webbed strap assembly is centered and does not interfere with shifting and braking.

**⚠ CAUTION**

Inspect all the straps to ensure that they are firmly secured. Prior to operating the ATV, test the installation of the webbed assembly by applying firm pressure to the completed assembly.

3. Periodically check all mounting hardware (including the webbed straps) for tightness.

