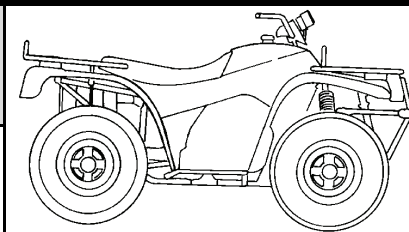


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Front Bumper Kit (p/n 1436-189)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 2008 366 Model

Kit includes:

p/n	QTY	DESCRIPTION
0541-673	1	Front Bumper Assembly
2506-641	2	Bumper Support Strap
8410-835	2	Cap Screw (8 mm x 35 mm)
8424-805	2	Flanged Nut - Black
8408-820	4	Cap Screw (8 mm x 20 mm)
8050-252	4	Washer
8424-802	2	Flanged Nut - Z & Y
6611-673	1	Decal
0453-537	1	Instructions

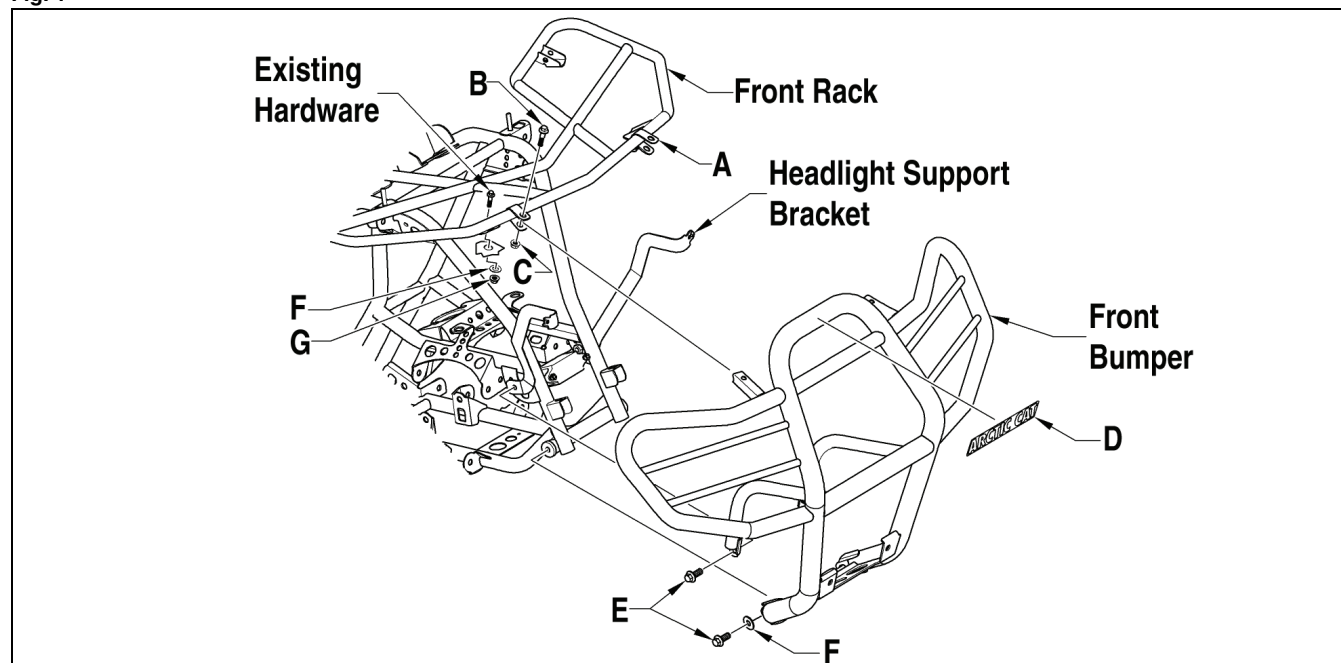
1. Remove the hardware securing the existing front bumper to the ATV. Take note of the mounting locations and orientation of hardware for assembly purposes. Retain the front rack cap screws. Discard all other hardware.

■ **NOTE:** Refer to Fig. 1 for steps 2-10.

2. Position the bottom mounting bracket of the bumper onto the outside of the frame mounting holes and loosely secure with Cap Screws (8 mm x 20 mm) (E) and Washers (F). See Fig. 1.

■ **NOTE:** Do not tighten any hardware at this time. It is very important that the hardware remain loose to simplify alignment of all the remaining brackets and mounting holes.

Fig. 1



3. Position the center mounting brackets of the bumper onto the outside of the center support braces and headlight support brackets. Align the mounting holes; then loosely secure with Cap Screws (8 mm x 20 mm) (E).
4. Loosely secure the top of the bumper to the ATV rack using two Bumper Support Straps (A), Cap Screws (8 mm x 35 mm) (B), and Black Flanged Nuts (C).
5. Secure the front rack mounting brackets to the front fender panel using existing screws (from step 1), washers (F), and flanged nuts (G). Tighten securely.
6. Making sure all mounting brackets and straps are properly positioned and aligned, tighten all hardware until snug.
7. Tighten the hardware securing the support straps to 20 ft-lb.
8. Tighten the hardware securing the bottom of the bumper to 20 ft-lb.
9. Tighten the hardware securing the center mounting brackets to 20 ft-lb.
10. Thoroughly clean the upper front bumper location where Decal (D) is to be affixed. Allow the area to dry; then affix the decal.