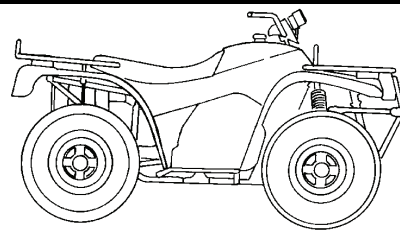


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Rear Bumper Kit (p/n 1436-190)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 2008 366 Model

Kit includes:

p/n	QTY	DESCRIPTION
0541-654	1	Rear Bumper Assembly
8408-816	2	Cap Screw (M8 x 1.25 x 16)
8050-252	2	Washer
8424-805	2	Flanged Lock Nut
2406-045	6	Bumper Cap
0453-538	1	Instructions

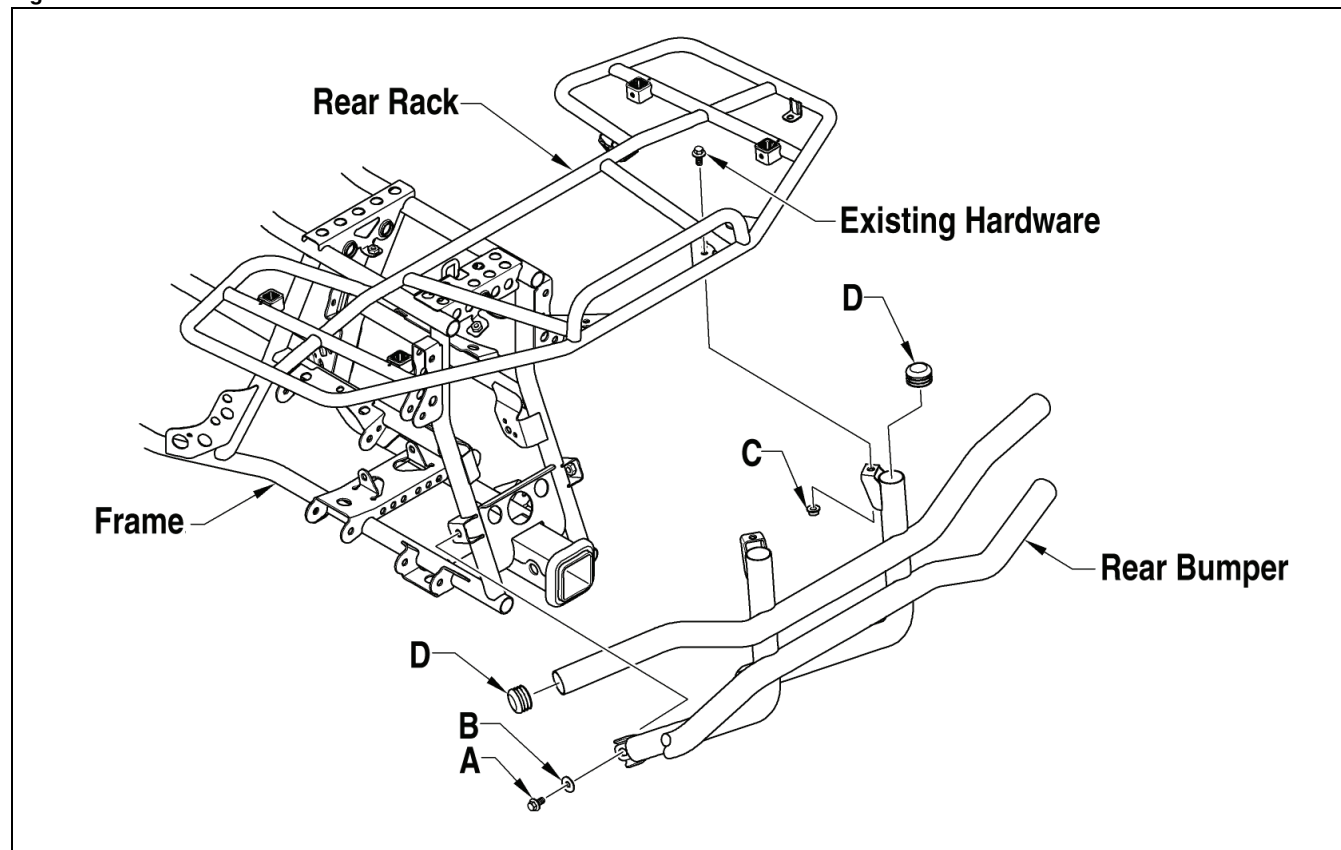
1. Remove the hardware securing the rear rack support tubes to the ATV; then remove the rear rack support tubes. Retain the cap screws that attach to the rear rack; then discard the remaining hardware.

2. Position the lower bumper mounting brackets and align the mounting holes as indicated in Fig. 1. Loosely secure with Cap Screws (M8 x 1.25 x 16) (A) and Washers (B). See Fig. 1.
3. Position the upper mounting brackets of the bumper below the rear rack mounting holes; then loosely secure with existing cap screws (from step 1) and Flanged Lock Nuts (C). See Fig. 1.

■ **NOTE:** Elevating the rear rack slightly may be necessary to install the upper mounting brackets below the rack mounts.

4. Tighten all hardware to 20 ft-lb.
5. Install the Bumper Caps (D).

Fig. 1



743-330A

