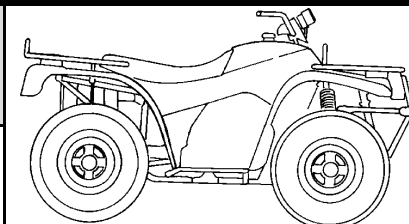


# Arctic Cat® ATV

## Installation Instructions - Accessory Kit

### Quick-Release Windshield Kits (p/n 1436-194/195/196/197)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

#### Application: 2008 366

##### Kit includes:

| Ref. No. | p/n      | QTY | DESCRIPTION                   |
|----------|----------|-----|-------------------------------|
| 1        | 0541-592 | 1   | Mounting Bracket (Right Side) |
| 2        | 0541-593 | 1   | Mounting Bracket (Left Side)  |
| 3        | 1402-338 | 2   | Half-Clamp                    |
| 4        | 0541-590 | 1   | Taper Pin (Right Side)        |
| 5        | 0541-591 | 1   | Taper Pin (Left Side)         |
| 6        | 0541-589 | 1   | Windshield Bracket            |
| 7        | 0541-594 | 2   | Cup Holder Bracket            |
| 8        | 1441-624 | 2   | Plastic Knob                  |
|          | 1436-033 | 1   | Hardware Kit                  |
|          | *        | 4   | Socket-Head Cap Screw (5 mm)  |
|          | *        | 6   | Nyloc Hex Nut (5 mm)          |
|          | *        | 4   | Hex-Head Cap Screw            |
|          | *        | 4   | Flat Washer                   |
|          | *        | 4   | Nylon Washer                  |
|          | *        | 4   | Nyloc Hex Nut (6 mm)          |
|          | *        | 2   | Socket-Head Cap Screw (5 mm)  |
|          | *        | 6   | Retainer Plug                 |
|          | 1441-803 | 1   | Windshield (Black) **         |
|          | 1441-804 | 1   | Windshield (Marsh Green) ***  |
|          | 1441-805 | 1   | Windshield (Red) ****         |
|          | 1441-806 | 1   | Windshield (Green) *****      |
|          | 0453-544 | 1   | Instructions                  |

\* Included in Hardware Kit (p/n 1436-033) – not a service part

\*\* Included in Kit (p/n 1436-194)

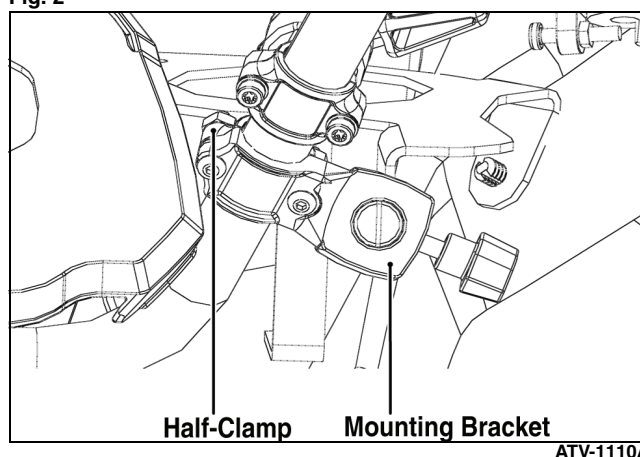
\*\*\* Included in Kit (p/n 1436-195)

\*\*\*\* Included in Kit (p/n 1436-196)

\*\*\*\*\* Included in Kit (p/n 1436-197)

1. Position Right-Side Mounting Bracket onto the right-side handlebar and secure with Half-Clamp, 5 mm Socket-Head Cap Screws, and 5 mm Nyloc Hex Nuts. Finger-tighten only at this time. See Fig. 2.

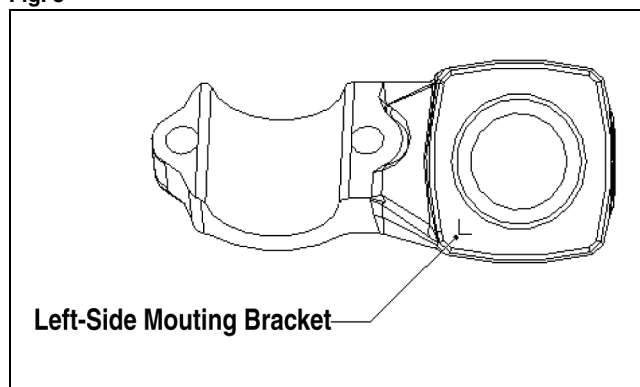
Fig. 2



ATV-1110A

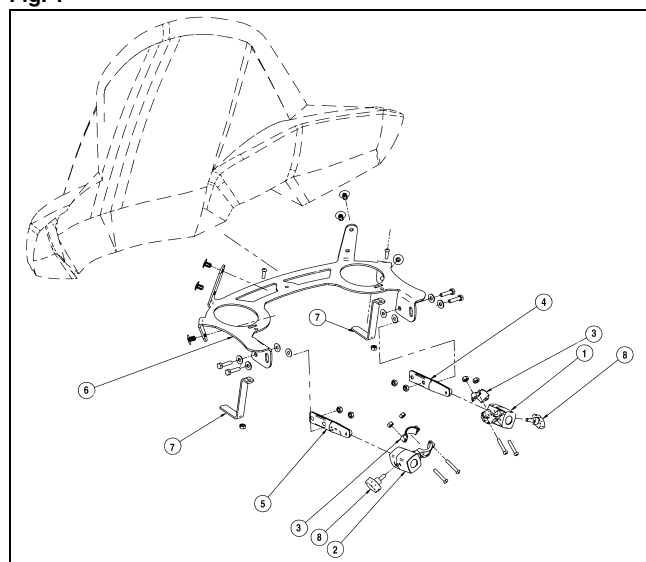
■ **NOTE:** The mounting brackets are marked “R” and “L.” See Fig. 3 and 4.

Fig. 3



ATV-2007A

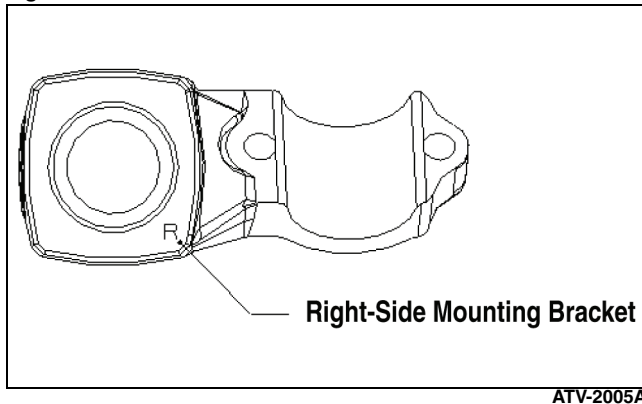
Fig. 1



ATV-1108

■ **NOTE:** This installation procedure should be performed at room temperature.

Fig. 4



2. Repeat step 1 for opposite side.



### CAUTION

**Be sure to position the mounting bracket so it does not interfere with any other ATV components.**

3. Secure Right-Side Taper Pin to Windshield Bracket using two 6 mm Hex-Head Cap Screws, two 1/4-in. Flat Washers, two Nylon Washers, and two 6 mm Nyloc Hex Nuts. Finger-tighten only at this time.

■ **NOTE:** The taper pins are marked with “R” and “L.” See Fig. 5 and 6.

Fig. 5

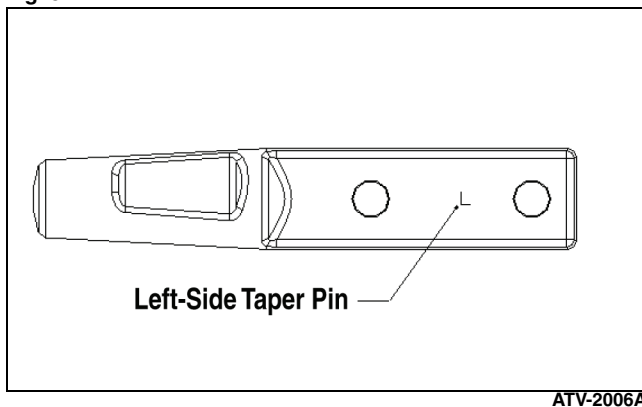
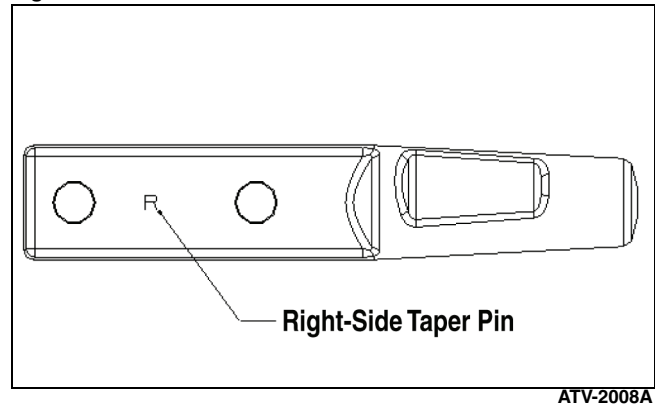


Fig. 6



4. Repeat step 3 for opposite side.

5. Secure the Cup Holder Brackets to the windshield bracket using 5 mm Socket-Head Cap Screws and 5 mm Nyloc hex nuts.

6. Partially insert the Retainer Plugs into the holes of the windshield. The heads of the retainer plugs should face the front of the windshield.

■ **NOTE:** To protect the windshield during the following procedure, place the windshield with the front side facing down onto a clean towel on a solid work surface.

7. From the back side of the windshield, fully press the windshield bracket onto the retainer plugs until the bracket is secured to the windshield.

8. Insert the taper pins into the mounting brackets until fully seated; then secure with two Plastic Knobs. Finger-tighten only at this time.

9. Position the windshield as desired; then secure all hardware.

10. Tighten the screws securing the mounting brackets (from step 1) to 30 in.-lb.

■ **NOTE:** It is advisable to adjust the taper pins all the way up in the rear slotted holes of the windshield bracket; then secure the hardware. Adjust if necessary.

