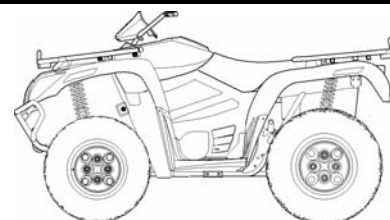


Arctic Cat® ATV

Installation Instructions

TRV Cruiser Rear Cargo Box Kit (p/n 1436-208/209/210/211/212)



■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Usage Instructions for future reference.

Application: 2006-2009 TRV Models

Kit includes:

p/n	QTY	DESCRIPTION
2506-816	1	Rear Cargo Box (Red)*
2506-817	1	Rear Cargo Box (Lime)**
2506-818	1	Rear Cargo Box (Marsh)***
2506-819	1	Rear Cargo Box (Black)****
2506-821	1	Rear Cargo Box (Silver)*****
2506-806	1	Storage Box Seat
2506-955	1	Seat Brace
8477-616	3	Screw (M6 x 1 x 16)
0423-540	3	Nut
2406-843	4	Plug
0423-889	10	Screw (M6 x 1 x 20)
0453-552	1	Instructions

*Included in Kit (p/n 1436-208)

**Included in Kit (p/n 1436-209)

***Included in Kit (p/n 1436-210)

****Included in Kit (p/n 1436-211)

*****Included in Kit (p/n 1436-212)

TRV Rear Rack Update Kit (p/n 1436-230)

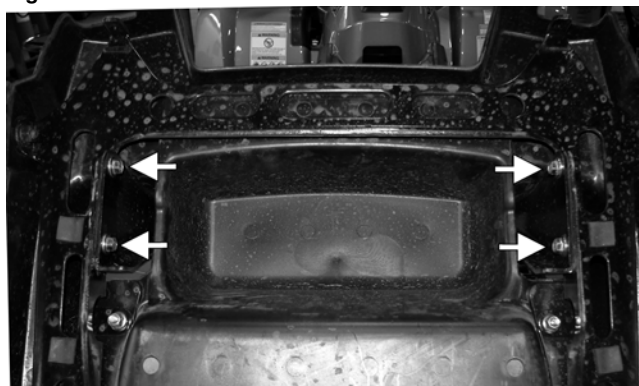
■ **NOTE:** Extended Rear Rack kit is only required for 2006-2008 TRV models.

■ **TRV Rear Rack assembly must be installed before installation of the Rear Cargo Box assembly. To install the TRV Rear Rack Update Kit, refer to the Installation Instructions (p/n 0453-550) included in the accessory kit.**

Installing Rear Cargo Box

1. Remove and retain the four cap screws securing the existing backrest to the seat support and set the backrest aside.
2. Install Seat Brace, using hardware removed from step 1. Tighten to 12 ft-lb. See Fig. 1.

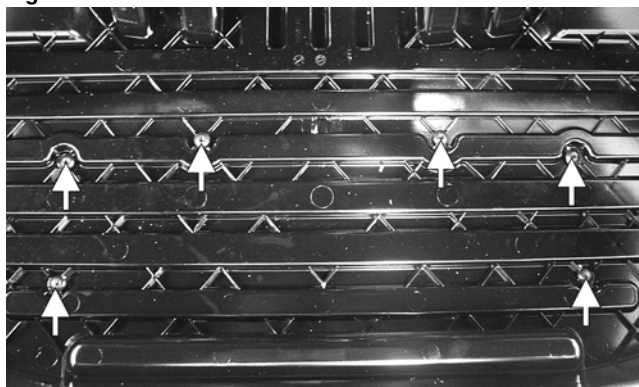
Fig. 1



ATV-1131A

3. Place rear seat assembly on the machine and secure.
4. Set the Storage Box into position on the rear rack and open the lid making sure to lock it in the open position; then secure loosely with six flange-head cap screws. See Fig. 2.

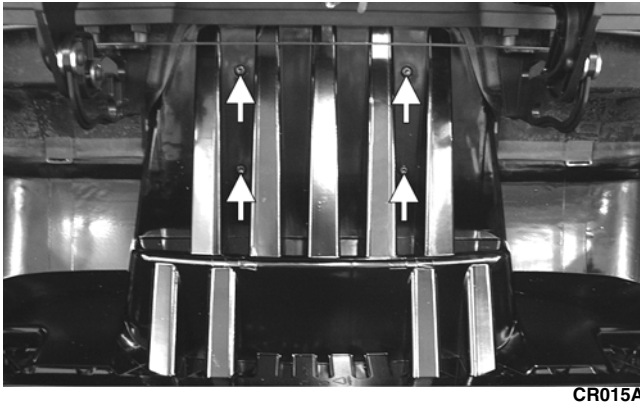
Fig. 2



CR018A

5. Place the backrest into position and loosely secure with four cap screws directing the cap screws through the storage box, seat brace, and into the backrest weld-nuts. See Fig. 3.

Fig. 3



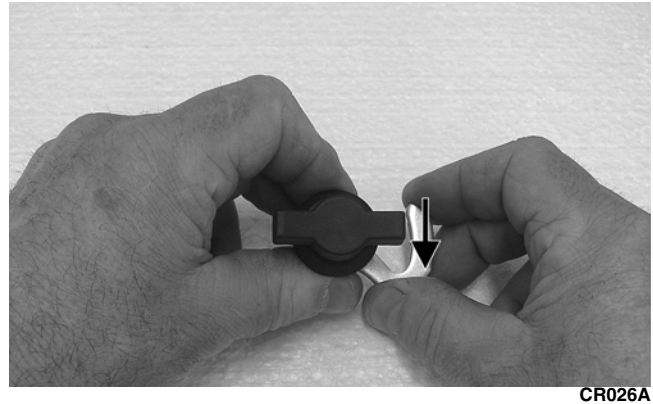
6. Secure the flag bracket to the right-rear base of the storage box using the existing three machine screws from step 3 and flange nuts. Finger-tighten only.
7. Tighten all fasteners from steps 4, 5, and 6 to 60 in.-lb. Do not over-tighten.

⚠ CAUTION

Do not tighten the cap screws beyond the 60 in.-lb specification or damage to the mounting nuts will occur.

8. Remove the large retaining nut. Leave the rubber seal on the latch housing.
9. Grasp the latch housing and while holding it firmly, rotate the knob and latch hook fully clockwise. See Fig. 4.

Fig. 4



10. From the top of the storage box, install the latch assembly with the latch hook directed to the right side; then secure with the nut and tighten securely. See Fig. 5.

Fig. 5



11. Install the rubber plugs into the remaining holes in storage box bottom; then close and lock the storage box.

