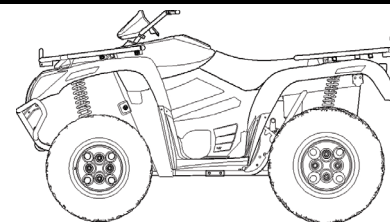


# Arctic Cat® ATV

## Installation Instructions - Accessory Kit

### Cargo Box Mounting Kit - Quick Attach

(p/n 1436-287)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

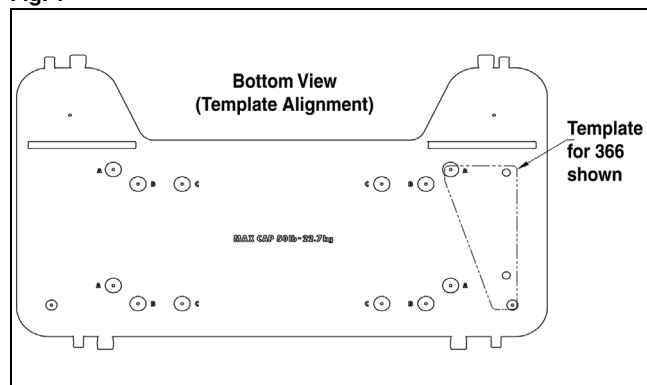
**Application:** 2009 366-Thundercat  
(Excludes TBX and TRV)

**Kit includes:**

| p/n      | QTY | DESCRIPTION               |
|----------|-----|---------------------------|
| 0541-761 | 2   | Mounting Plate            |
| 0412-003 | 4   | Spacer                    |
| 0423-543 | 4   | Cap Screw                 |
| 0423-087 | 4   | Washer                    |
| 8432-802 | 4   | Lock Nut                  |
| 0541-447 | 2   | Speedrack Pin             |
| 0411-972 | 1   | Template (400-Thundercat) |
| 2411-021 | 1   | Template (366)            |
| 0453-570 | 1   | Instructions              |

1. Cut out the appropriate Template supplied with these instructions; then using an exacto knife, cut out alignment locations "A" & "B" on the template.
2. From inside the cargo box, position the template in the bottom right-hand side of the cargo box making sure that alignment hole "A" is positioned directly over recessed area A which is stamped on the bottom of the cargo box. Alignment hole "B" should be positioned directly over the recessed area located in the lower right corner of the box. See Fig. 1.

**Fig. 1**



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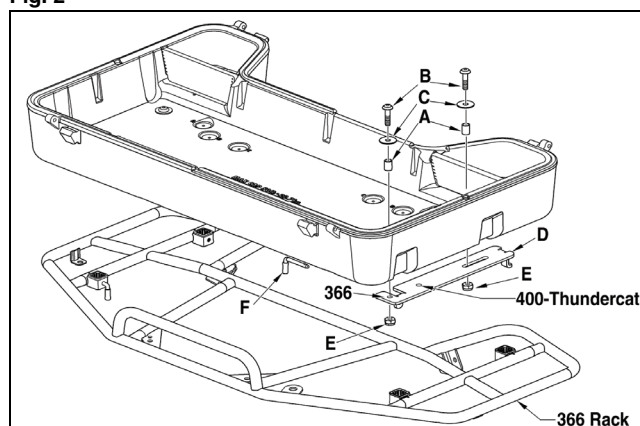
■ **NOTE:** Make sure the alignment holes are centered over the corresponding locations indicated above.

3. Using an awl, mark mounting locations "A" and "B" making sure the mark is made in the center of each location; then remove the template.
4. Making sure there are no obstructions behind the drilling surface and using a 1/4-in. drill bit, drill a pilot hole for mounting holes "A" and "B." Enlarge each mounting hole using a 1/2-in. drill bit.

■ **NOTE:** The mounting holes need to be enlarged in order to install Spacers.

5. Position the box on its side; then from inside the box, insert spacer (A) into each mounting hole; then while holding the spacer in place, insert Cap Screw (B) w/ Washer (C) through each mounting hole. See Fig. 2.

**Fig. 2**



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6. Making sure that Mounting Plate (D) is positioned with the 90° tab facing forward, position the bracket mounting holes over the cap screws. Secure the bracket to the box with Lock Nuts (E). Tighten securely. See Fig. 2 for proper positioning of bracket and hardware.

■ **NOTE:** The rear hole is to be used for the 366.

7. Reverse (turn upside down) the template and place the template in the bottom left-hand side of the box; then align the template as done in step 2. Repeat steps 3-6.
8. To install the cargo box onto the Speedrack, first tilt the cargo box to insert the 90° bracket tabs into the Speedrack pockets; then insert the remaining bracket tabs into the rack pockets and secure with Speedrack Pins (F).

■ **NOTE:** The 90° bracket tabs should be fully inserted so they are positioned below the bottom of the pockets.

■ **NOTE:** For cruiser rear cargo box kit, secure the quick attach kit as described in those instructions making sure to orient the mounting plate so that the 90° tab is facing forward.