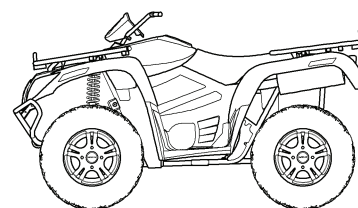


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Plow Mount Kit (Quick-Attach) (p/n 1436-379)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

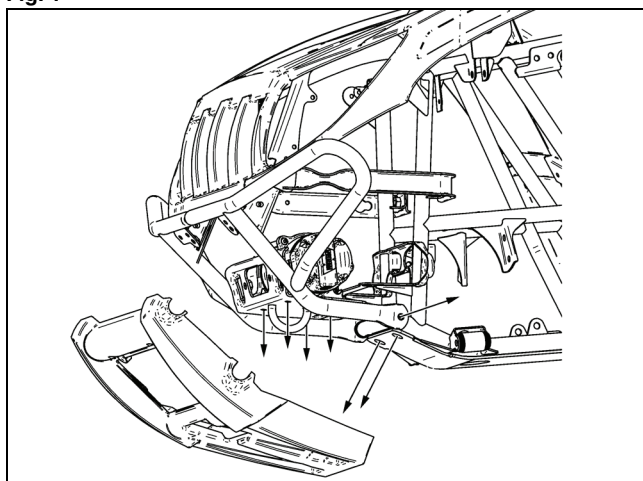
Kit includes:

Ref. No.	p/n	QTY	DESCRIPTION
1	N/A	2	Fender Washer (M6)
2	N/A	2	Flat Washer (M10)
3	N/A	4	Flat Washer (M8)
4	N/A	2	Cap Screw (M10)
5	N/A	2	Cap Screw (M6)
6	N/A	4	Cap Screw (M8)
7	N/A	2	Spring Lock Washer (M10)
8	N/A	2	Spring Lock Washer (M6)
9	N/A	4	Spring Lock Washer (M8)
10	N/A	1	Mount Plate
11	N/A	2	Plastic Hole Plug
12	N/A	2	Spacer
	1653-649	1	Instruction

Configuration A

1. Remove the machine screws securing the plastic protector to frame.
2. Remove the machine screws securing the winch to the winch bracket.
3. Remove the machine screws securing the lower mounting of the front bumper to frame. See Fig. 1.

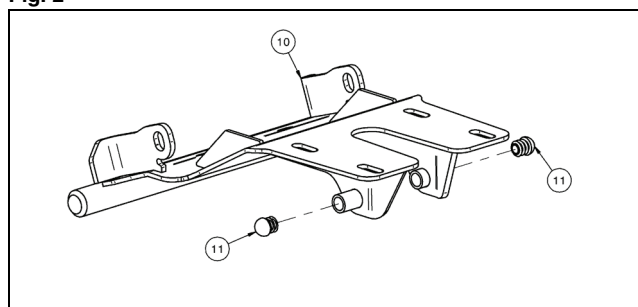
Fig. 1



ATV-3000

4. Insert Plastic Hole Plugs into the ends of Mount Plate. See Fig. 2.

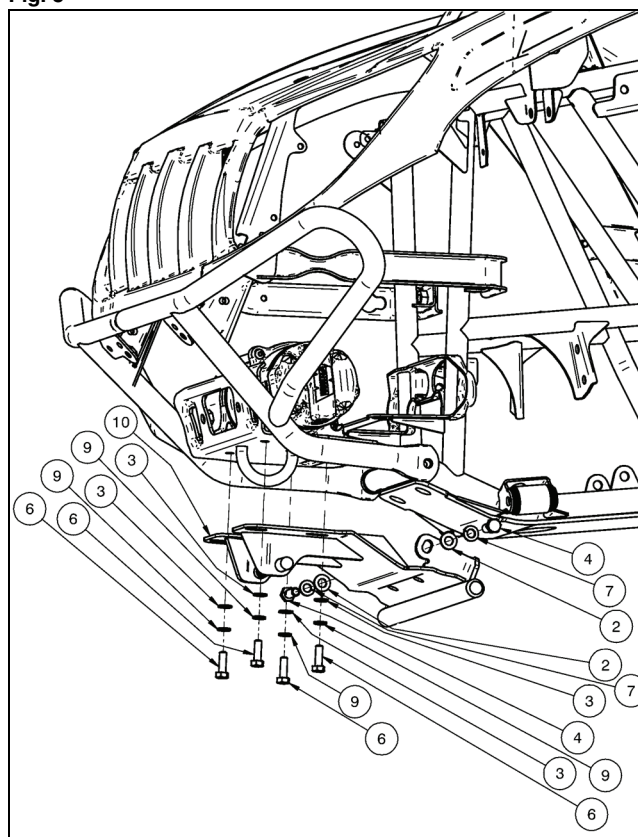
Fig. 2



ATV-2011

5. Position and fasten the upper rear part of the mount plate to frame using two M10 Cap Screws, two M10 Spring Lock Washers, and two M10 Flat Washers (finger tighten at this time).
6. Fasten the front part of the mount plate onto the winch bracket using four M8 Cap Screws, four M8 Spring Lock Washers, and four M8 Flat Washers. Tighten all cap screws securely. See Fig. 3.

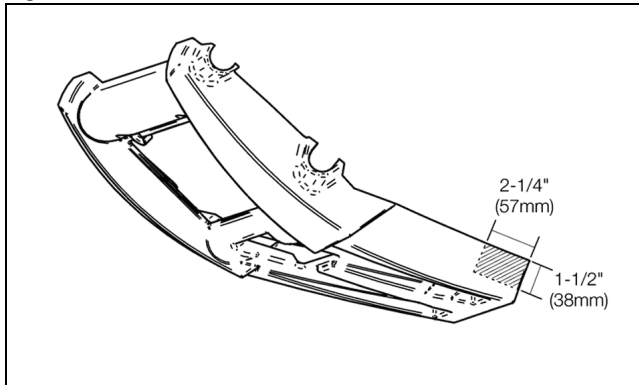
Fig. 3



ATV-3002

7. Cut the openings on both sides of the plastic protector. See Fig. 4.

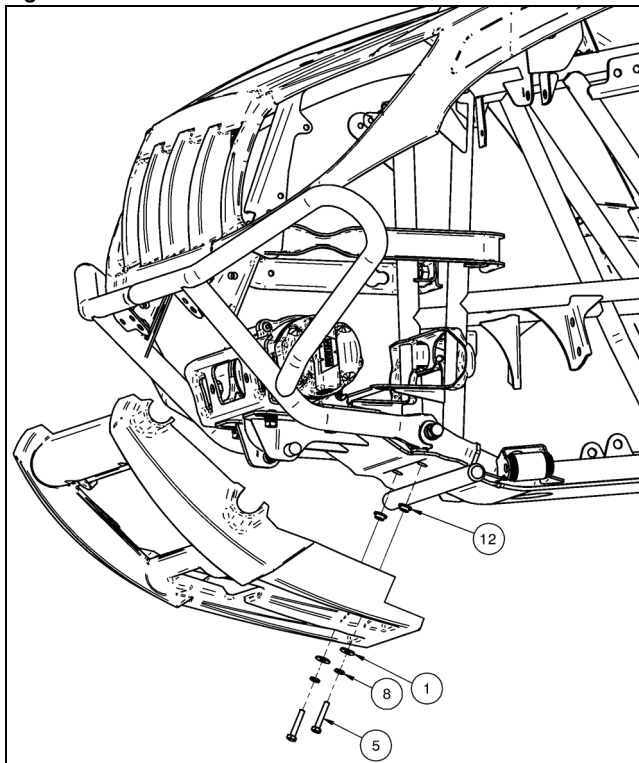
Fig. 4



ATV-3003

8. Position the plastic protector and fasten the rear part of the mount plate using two M6 Cap Screws, two M6 Spring Lock Washers, two M6 Fender Washers, and two Spacers. See Fig. 5.

Fig. 5



ATV-3004

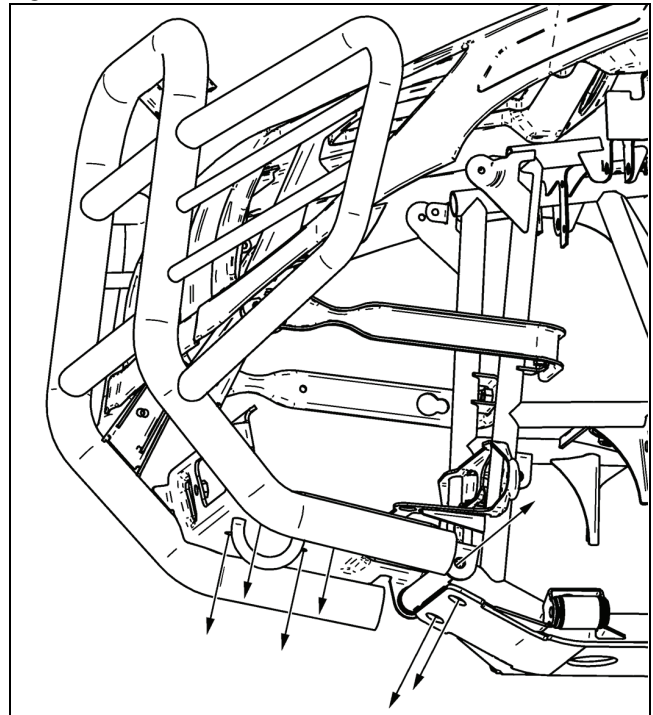
9. Secure existing plastic protector using existing hardware. Tighten securely.

Configuration B

1. Remove the machine screws retaining the winch to the winch bracket.
2. Remove the machine screws retaining the lower part of the front bumper to the frame.

3. Remove the machine screws securing the front part of the skid plate. See Fig. 6.

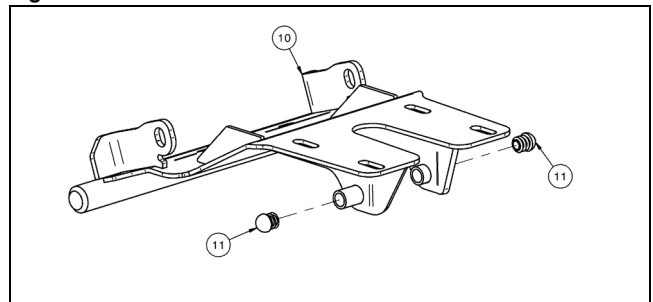
Fig. 6.



ATV-3005

4. Insert Plastic Hole Plugs into the ends of the Mount Plate. See Fig. 1.

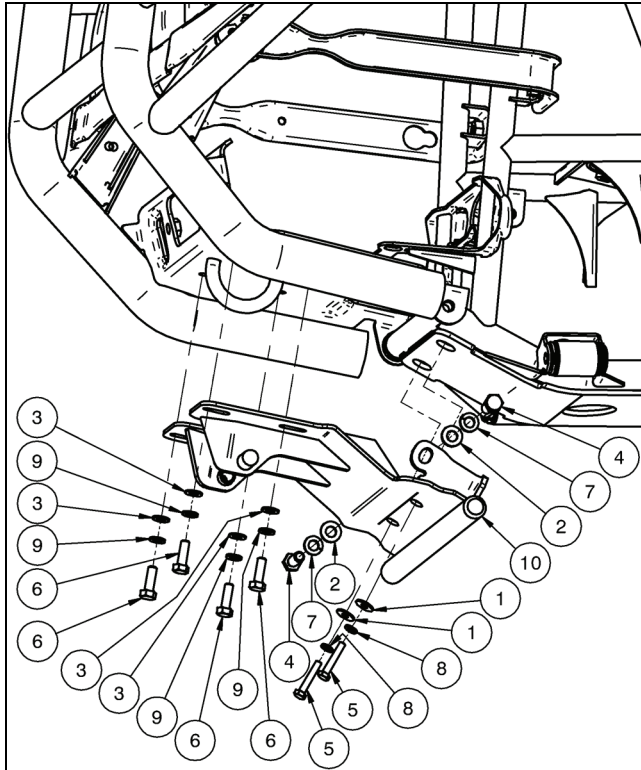
Fig. 2



ATV-2011

5. Position and fasten the upper rear part of the mount plate to frame using two M10 cap screws, two M10 spring lock washers, and two M10 flat washers (finger tighten at this time).
6. Fasten the front part of the mount plate onto the winch bracket using four M8 cap screws, four M8 spring lock washers, and four M8 flat washers (finger tighten at this time).
7. Fasten the rear part of the mount plate to frame using two M6 cap screws, two M6 spring lock washers, and two M6 fender washers.
8. Secure all cap screws. See Fig. 8.

Fig. 8



ATV-3006

KEY

1. Fender Washer (M6)
2. Flat Washer (M10)
3. Flat Washer (M8)
4. Cap Screw (M10)
5. Cap Screw (M6)
6. Cap Screw (M8)
7. Spring Lock Washer (M10)
8. Spring Lock Washer (M8)
9. Spring Lock Washer (M6)
10. Mount Plate
11. Plastic Hole Plug
12. Spacer

