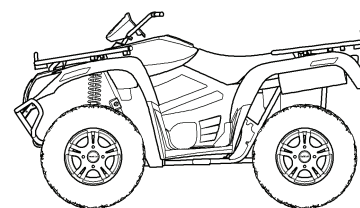


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Recoil Starter Kit (p/n 0837-008)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 366 models

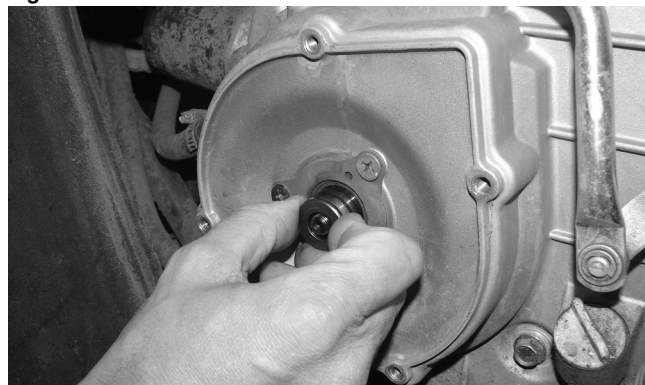
Kit includes:

p/n	QTY	DESCRIPTION
3445-029	1	Starter Cup
0820-001	1	Recoil Starter Assembly
8408-614	4	Cap Screw
0830-108	1	O-Ring
0453-640	1	Instructions

■ **NOTE:** Refer to the appropriate ATV service manual for more detailed instructions.

1. Remove the seat and left-side panel.
2. Remove and discard the four machine screws securing the outer magneto cover; then remove the 14 mm nut and bushing. See Fig. 1.

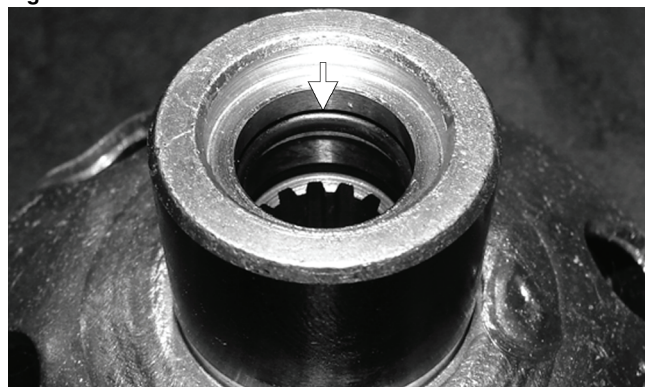
Fig. 1



ATV-1200

3. Install O-Ring into the Starter Cup O-ring groove located near the inside edge of the starter cup. See Fig. 2

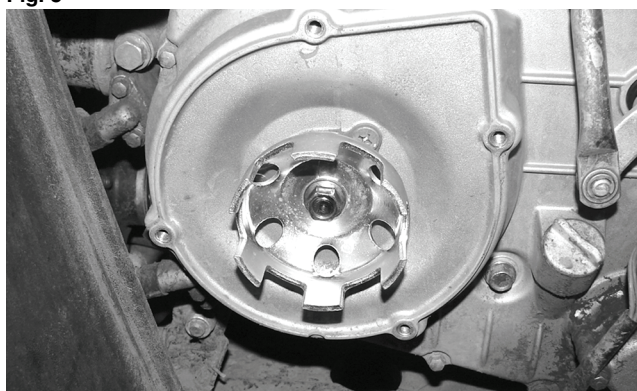
Fig. 2



ATV-1201A

4. Apply a small amount of high-performance grease to the O-ring and the seal area on the starter cup. Carefully install the starter cup onto the end of the shaft taking care the splines on the starter cup and the splines on the shaft are aligned and secure with 14 mm nut. Tighten to 25 ft-lb. See Fig. 3.

Fig. 3



ATV-1202

CAUTION

It is very important that the splines on the starter cup and on the shaft are aligned before tightening the starter cup nut. Improper alignment will cause damage to the splines.

5. Install Recoil Starter Assembly and secure with four Cap Screws. Tighten to 8 ft-lb. See Fig. 4.

Fig. 4



ATV-1203

6. Install the left-side panel and seat.