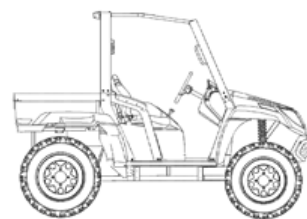


# Arctic Cat® OHUV

## Installation Instructions - Accessory Kit

### Brush Guard Bumper Kit (p/n 0436-772)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

#### Kit includes:

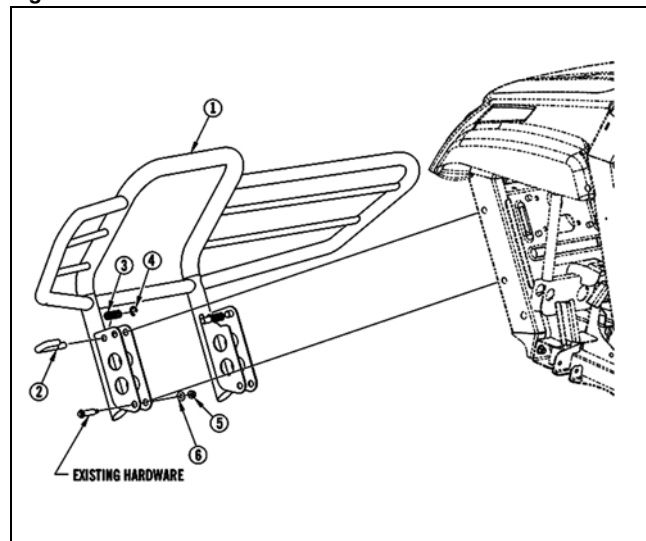
Ref. No.	p/n	QTY	DESCRIPTION
1	0541-559	1	Brush Guard Bumper
2	0541-417	2	Pin (J-Shaped) *
3	0423-615	2	Spring *
4	0423-614	2	E-Clip *
5	8432-802	2	Nyloc Nut (8 mm x 1 1/4 x 10) *
6	0423-073	2	Flat Washer *
	0453-339	1	Instructions

\* Included in Hardware Kit (p/n 0436-950)

#### Application:

2006 Prowler XT  
2007 Prowler/ Prowler XT

Fig. 1



0742-043

- Using a 13 mm and a 10 mm wrench, remove the four cap screws securing the existing front bumper. Remove the bumper and retain the two cap screws for assembly purposes.
- Position new Brush Guard Bumper (p/n 0541-559) onto the front of the vehicle; then from the outside, insert two cap screws (removed in step 1) into the lower mounting holes.

- Place a flat washer (p/n 0423-073) onto each of the two cap screws; then secure with new Nyloc Nuts (p/n 8432-802).

■ **NOTE:** Do not over-tighten. The bumper will need to move freely in order to rotate the bumper downward to gain access to the hood.

- Position the bumper at a downward angle; then insert Spring (p/n 0423-615) between the two mounting brackets and align the spring with the upper mounting lower holes in the brackets.
- From the outside, insert Pin (p/n 0541-417) through the bracket mounting and into the spring. While carefully pulling backward on the spring to compress it, install E-Clip (p/n 0423-614) into the groove at the end of the pin to secure the pin.

■ **Note:** Make sure the E-clip is fully seated in the pin groove. Failure to properly seat the E-clip could result in the clip coming out during use,

#### **CAUTION**

Be sure to wear safety glasses when compressing the spring and installing the E-clip.

- Pull outward on the pin and move it forward to the unlocked position.
- Repeat steps 4-6 for the opposite side.
- Raise the bumper into position; then pull outward on the pin and rotate the pin backward and lock the J-end into the locked position.

