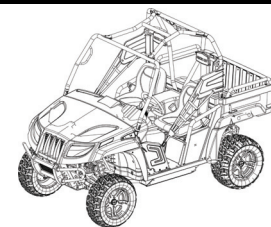


# Arctic Cat® Prowler

## Installation Instructions - Accessory Kit

### VXC Door Kit (p/n 1436-558)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

#### Kit includes:

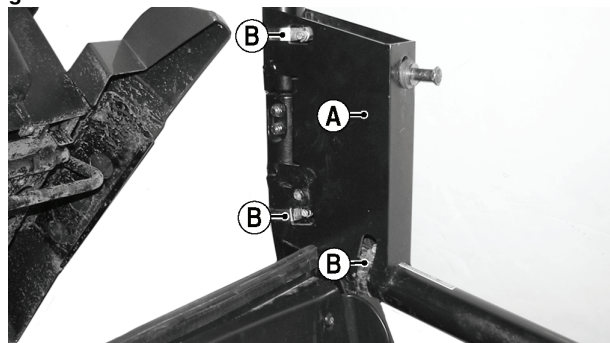
| p/n      | QTY | DESCRIPTION                         |
|----------|-----|-------------------------------------|
| 0541-909 | 1   | Right-Side Door                     |
| 0541-908 | 1   | Left-Side Door                      |
| 2441-228 | 1   | Hinge Plate (Right-Side)            |
| 2441-227 | 1   | Hinge Plate (Left-Side)             |
| 2441-230 | 1   | Striker Mounting Plate (Right-Side) |
| 2441-229 | 1   | Striker Mounting Plate (Left-Side)  |
| 2441-232 | 1   | Steel Kick Panel (Right-Side)       |
| 2441-231 | 1   | Steel Kick Panel (Left-Side)        |
| 2441-237 | 2   | Wide Steel Clamp                    |
| 2441-238 | 2   | Hook and Loop Strap                 |
| 0214-025 | 6   | Hose Clamp                          |
| *        | 8   | Flat Washer                         |
| *        | 8   | Flanged Lock Nut                    |
| *        | 8   | Machine Screw                       |
| *        | 8   | Striker Pin Washer                  |
| *        | 2   | Striker Pin                         |
| *        | 2   | Striker Pin Nut                     |
| 2441-233 | 1   | Door Shock Link                     |
| 2441-239 | 1   | Door Handle (Outside)               |
| 2441-240 | 1   | Door Latch (Inside)                 |
| 0453-725 | 1   | Instruction                         |

\* Included in Hardware Kit (1436-576)

■ **NOTE:** When installing the doors, the side restraints and kick panels should be removed. When the doors are not installed, the side restraints and kick panel (provided with the kit) should be installed.

1. The VXC Rear Panel (p/n 1436-557) will have to be removed if already installed to install the Right- and Left-Side Striker Mounting Plates.
2. With the cargo box raised, place the left-side striker mounting plate (A) onto the left side arm rest; then secure the plate to the arm rest and rear upright ROPS tube using three Hose Clamps (B) installed from the inside. See Fig. 1.

Fig. 1



UTV-292A

3. Repeat step 2 for opposite side.

■ **NOTE:** The lower outside rubber clamps (A) will have to be removed. Only the screw and washer will be used to secure the rear panel to the striker mounting plate. See Fig. 2.

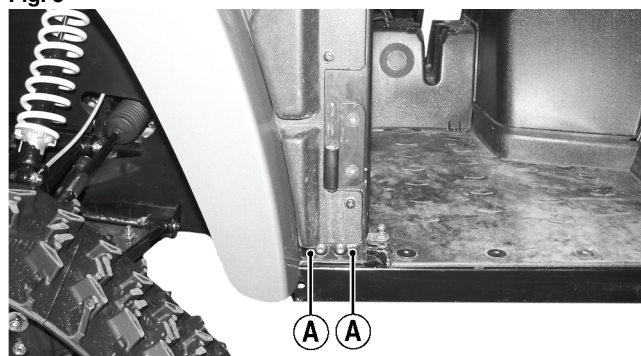
Fig 2



UTV-130A

4. Install the rear panel to the striker mounting panel using existing machine screw and washer; then secure the rear panel to the rear ROPS tubes and roof using existing hardware and clamps.
5. Using a T-40 torx, remove the two lower torx-head screws (A) from the right-side and left-side front ROPS frames tubes. See Fig. 3.
6. Position left-side Hinge Plate flush against the front ROPS frame tubes and loosely secure with screws removed in step 5.

Fig. 3

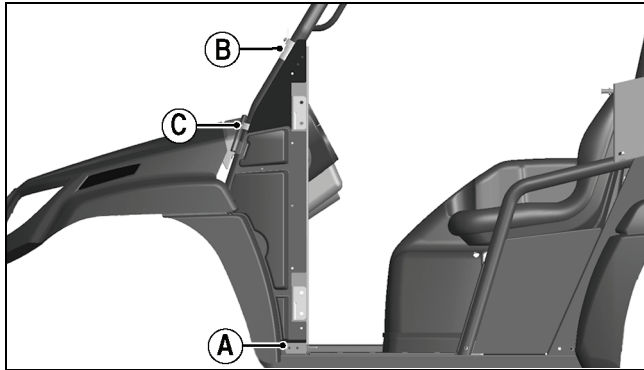


UTV-294A

7. Install Wide Steel Clamp (B) around the front ROPS tube; then loosely secure the top of the hinge plate to the tube using two machine screws, two flat washers, and two nuts.

8. Secure the middle of the hinge plate to the front ROPS tube using Hook and Loop Strap (C).

Fig. 4

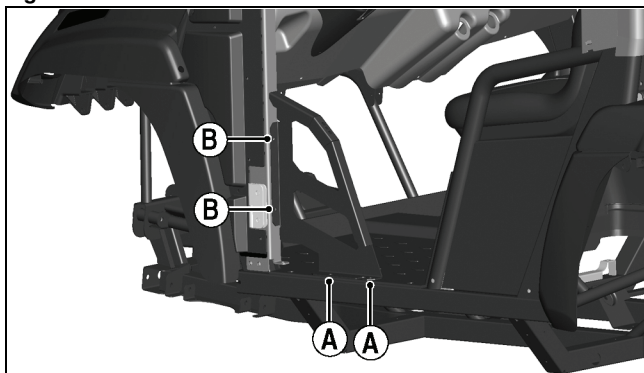


UTV-133A

■ **NOTE:** The bottom machine screw and nut securing the lower portion of the windshield to the ROPS tube may have to be loosened in order to install the hook and loop strap.

9. Torque the bottom two machine screws on the hinge plate to 20 ft-lb.; then securely tighten the wide steel clamp.
10. Install new Steel Kick Panel using two Machine Screws and two Flat Washers (B) and two existing screws (A) from the floor board. See Fig. 5.

Fig. 5



UTV-132A

11. Repeat steps 4-9 for opposite side.
12. Install left- and right-side Doors onto the hinge plates; then secure the door's shock links from the door to the hinge plate. The quick disconnect end should attach to the hinge plate. See Fig. 6.

Fig. 6

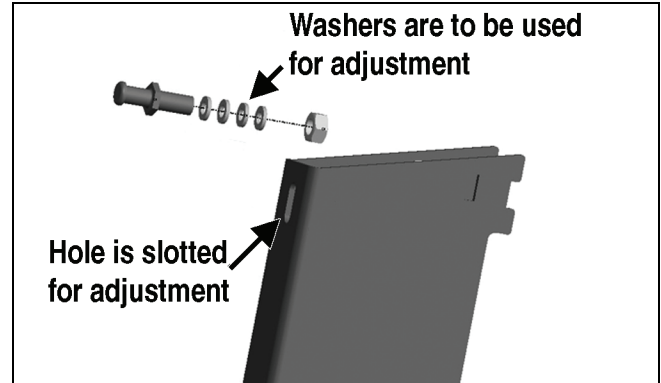


UTV-297

■ **NOTE:** To aid in the installation of the door, it may be necessary to open and close the door as the door is pushed downward onto the hinges.

13. With both doors installed, adjust the striker bolt up or down or adjust the flat washers until the doors latch properly. Securely tighten the striker bolts. See Fig. 7.

Fig. 7



UTV-138A

14. The door latch can also be adjusted in or out to achieve proper door latching. See Fig. 8.

Fig. 8

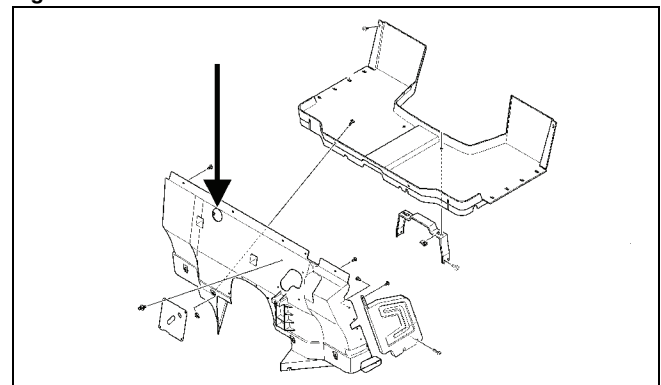


UTV-139A

■ **NOTE:** When doors are not installed install existing side restraint using existing hardware.

■ **NOTE:** On certain Prowler models (550 XT and 700 XTX), be sure to cover the hole shown below using appropriate tape to reduce the cold air intake into the cab area. See Fig. 9.

Fig. 9



UTV-143A