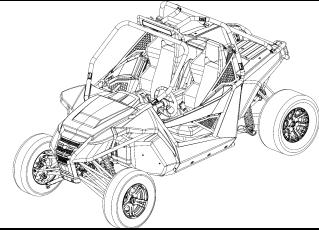


Arctic Cat® Wildcat

Installation Instructions - Accessory Kit

Flip-Up Windshield Kit

(p/n 1436-661)



■ NOTE: Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: Wildcat

Kit includes:			
Ref. No.	p/n	QTY	DESCRIPTION
1.	N/A	2	Button-Head Screw (M5 x 40 mm)
2.	N/A	5	Button-Head Screw (M6 x 16 mm)
3.	*	8	Button-Head Screw (M6 x 20 mm)
4.	*	4	Button-Head Screw (M6 x 25 mm)
5.	N/A	1	Button-Head Screw (M8 x 70 mm)
6.	N/A	5	M8 Nylon Nut
7.	*	10	M6 Nylon Nut
8.	N/A	2	M5 Nylon Nut
9.	*	4	Black Lock Washer
10.	N/A	1	Spring Pin
11.	0541-021	4	Clamp
12.	2441-241	4	C-Clamp
13.	*	14	Black Rubber Seal Washer
14.	*	14	Black Fender Washer
15.	N/A	2	Hinge Bushing
16.	2441-246	1	Grab Catch
17.	**	1	Vent Handle
18.	**	1	Vent Spring
19.	**	1	Vent Torsion Spring
20.	**	2	Black Soft Foam
21.	*	1	Front Panel Plug
22.	*	2	Front Panel Plug
23.	*	1	Front Panel Plug
24.	0541-866	1	Removable Right-Side Hinge
25.	0541-866	1	Removable Left-Side Hinge
26.	2441-247	1	Black Locking Handle
27.	0541-083	2	Gas Spring
28.	0541-870	1	Window Frame Assembly
29.	0541-081	1	Clear Glass
30.	0541-871	1	Window Trim
31.	0541-080	1	Panel Trim
32.	0541-022	1	Lower Fixed Panel Trim
33.	0541-084	1	Top Panel Foam Trim
34.	N/A	2	Lower Panel Side Trim
35.	0541-869	1	Fixed Upper Panel Assembly
36.	0541-082	1	Grab Catch Bracket Kit (includes well-nut, 3 screws, 2 fender washers, 2 rubber washers)
37.	N/A	1	Handle Torsion Spring
38.	0541-868	1	Lower Panel Assembly
39.	*	1	Well Nut
40.	**	1	Venting Frame Cover
N/A	0453-869	1	Instruction

* Included in Hardware Kit (p/n 0541-079)

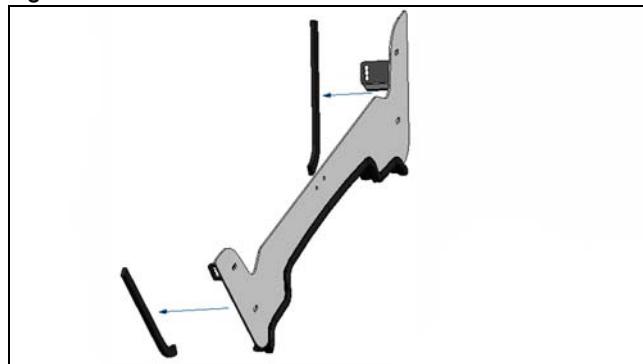
** Included in Vent Assembly (p/n 0541-867)

Illustration is on page 4 of this instruction.

■ NOTE: If a roof is installed on the vehicle it must be removed before installing this windshield.

1. Install Lower Fixed Panel Trim onto Lower Panel Assembly; then install Lower Panel Side Trim onto the lower panel. See Fig. 1.

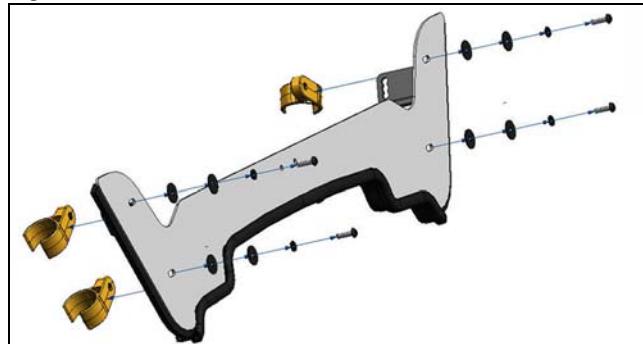
Fig. 1



ROV-217

2. Install all four Clamps to the lower panel assembly using four Button-Head Screws (M6 x 20 mm), four Black Lock Washer, four Black Fender Washers, and four Black Rubber Seal Washers. Finger tighten only at this time. See Fig. 2.

Fig. 2



ROV-219

3. Install the lower panel assembly onto the vehicle making sure the lower trim is aligned onto the hood. Tighten screws securely. See Fig. 3.

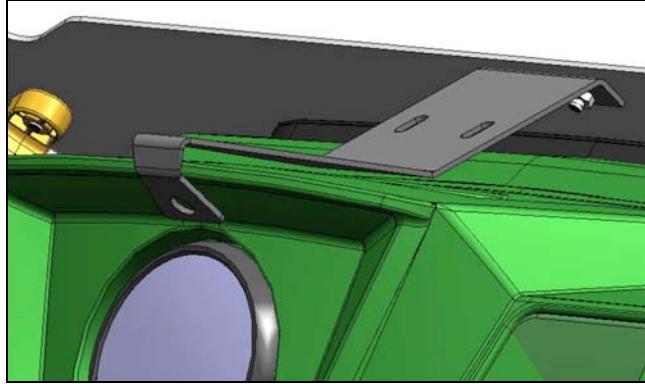
Fig. 3



ROV-220

4. Loosely install Catch Grab Bracket onto the lower panel assembly using two Button-Head Screws (M6 x 16 mm), two Black Fender Washers, and two Black Rubber Seal Washers; then mark the mounting location on the dash above the LCD gauge. See Fig. 4.

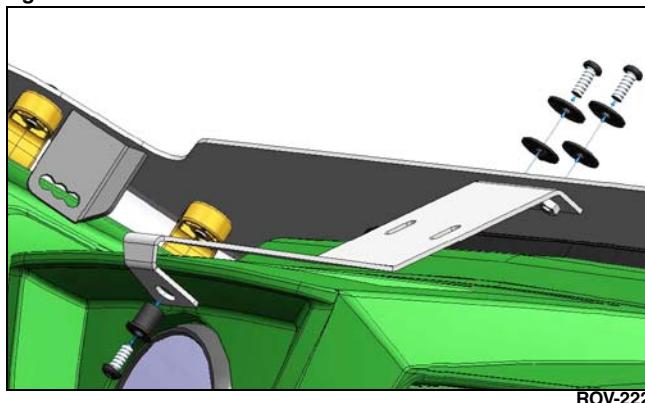
Fig. 4



5. Remove the bracket; then using a 13 mm drill bit, drill the mounting location; then install the bracket and secure to the lower panel assembly using the hardware from step 4.

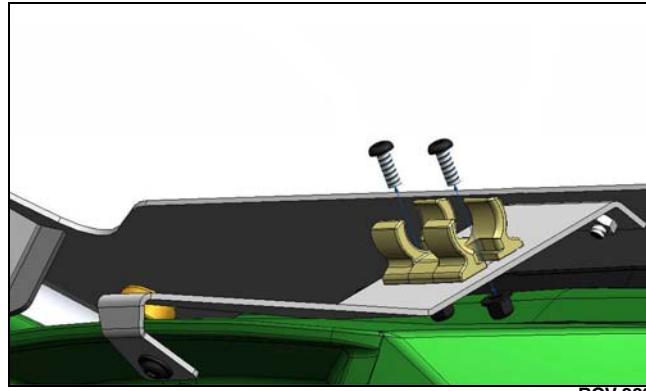
6. Install Well Nut into the dash; then secure the bracket to the dash using one Button-Head Screw (M6 x 16 mm). Tighten all hardware securely. See Fig. 5.

Fig. 5



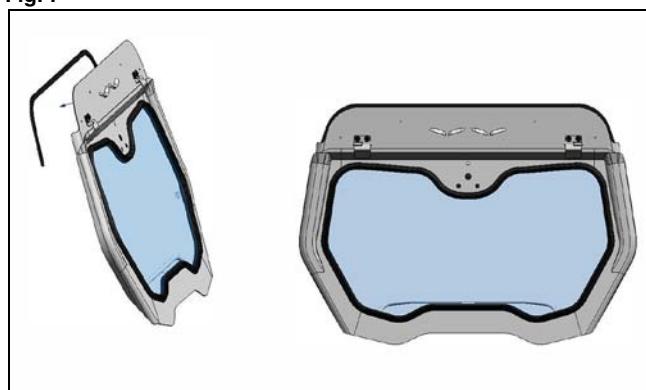
7. Secure Grab Catch to the grab catch bracket using two button-head screws (M6 x 16 mm) and two M6 Nylon Nuts. Finger tighten only at this time. See Fig. 6.

Fig. 6



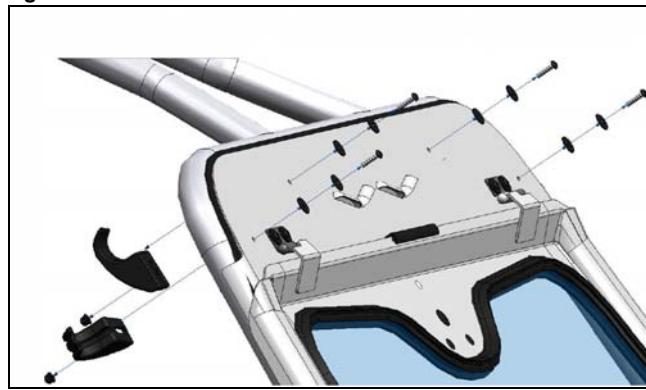
8. Install Top Panel Trim onto the fixed Upper Panel Assembly. See Fig. 7.

Fig. 7



9. Position the upper panel assembly over the front ROPS tubes and secure using four C-Clamps, four Button-Head Screws (M6 x 25 mm), four black fender washers, four black rubber seal washers, and four M6 nyloc nuts. Tighten securely. See Fig. 8.

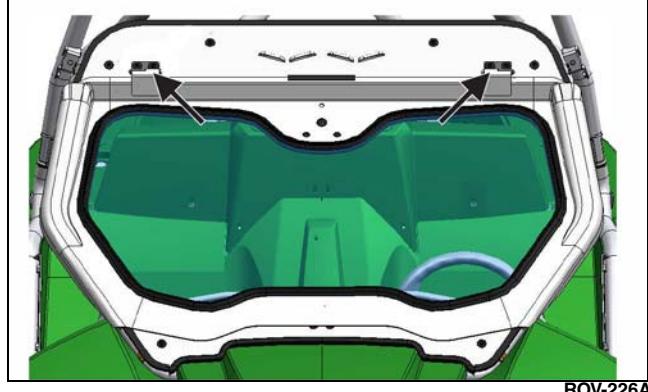
Fig. 8



10. Secure Handle onto grab catch; then move grab catch along slots if adjustments are needed. Tighten the screws completely.

11. Check if the window needs any adjustments towards the left or right of the vehicle. If adjustments are needed loosen bolts and adjust. Tighten when finished. See Fig. 9.

Fig. 9



12. Lift up on the window assembly; then install both Gas Springs to the upper panel assembly and the lower panel assembly using four M8 Nyloc Nuts. Tighten securely. See Fig. 10.

Fig. 10



■ **NOTE:** The gas spring body should be installed on the top.

