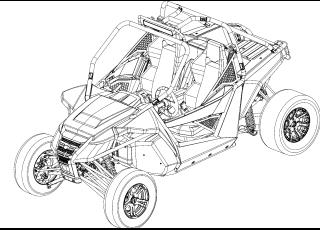


Arctic Cat® Wildcat

Installation Instructions - Accessory Kit

Steel Front Bumper Kit

(1436-716)



■ NOTE: Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 2012 Wildcat

Kit includes:

p/n	QTY	DESCRIPTION
0541-038	1	Upper Front Bumper
0541-039	1	Lower Front Bumper
0541-040	1	Mounting Plate
*	4	Torx-Head Screw (M6 x 30 mm)
*	4	Torx-Head Screw (M6 x 50 mm)
*	2	Torx-Head Screw (M8 x 20 mm)
*	3	M8 Black Flat Washer
*	10	M6 Black Flat Washer
*	3	M8 Nyloc Nut
*	1	Cap Screw (M8 x 25 mm)
*	4	M6 Nyloc Nut
*	4	M6 Lock Washer
*	2	M8 Lock Washer
0541-041	4	Plastic Cap
0453-761	1	Instructions

* Included in Hardware kit (p/n 1436-790)

1. Remove and discard the four torx-head screws securing the front facia to the vehicle. See Fig. 1.

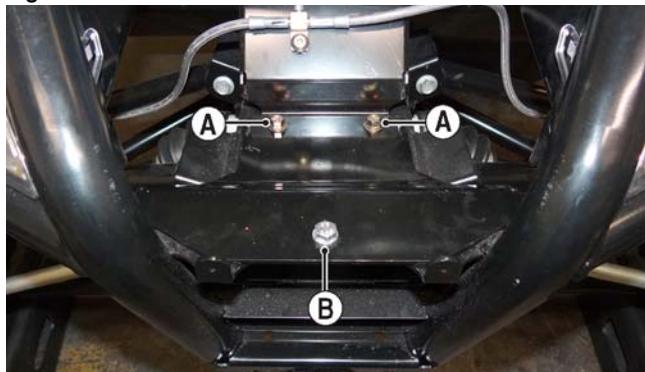
Fig. 1



ROV-014A

2. Remove the two cap screws securing the front of the EPS mounting bracket to the frame; then secure Mounting Plate (with the side mounting tabs down) using the two existing cap screws (A). Tighten to 20 ft-lb. See Fig. 2.
3. Secure the front of the mounting plate to the frame using one Cap Screw (M8 x 25 mm), M8 Black Flat Washer, and M8 Nyloc Nut (B). Tighten securely. See Fig. 2.

Fig. 2



ROV-015A

4. Position the front facia on the vehicle; then secure Upper Front Bumper to the vehicle using two new Torx-Head Screws (M6 x 30 mm), two M6 Lock Washer, and two M6 Black Flat Washers. Tighten securely. See Fig. 3.

Fig. 3



ROV-010A

5. Secure Lower Front Bumper to the upper front bumper using four Torx-Head Screws (M6 x 50mm), four M6 Black Flat Washers, and four M6 Nyloc Nuts. See Fig. 4.

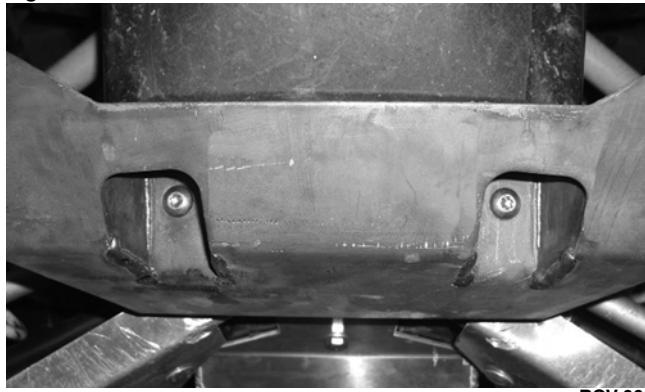
Fig. 4



ROV-011A

6. Secure the lower portion of the lower front bumper to the vehicle (through the front facia) using two Torx-Head Screws (M6 x 30 mm). Tighten all six torx-head screws securely. See Fig. 5.

Fig. 5



ROV-066

7. Secure the front bumper to the anchor plate using two Torx-Head Screws (M8 x 20 mm) and two M8 black flat washers, and two M8 Lock Washers. Tighten securely. See Fig. 6.

Fig. 6



ROV-013A

Key

- 1. Torx-Head Screw (M6 x 30 mm)
- 2. Torx-Head Screw (M6 x 50 mm)
- 3. Torx-Head Screw (M8 x 20 mm)
- 4. M8 Black Flat Washer
- 5. M6 Black Flat Washer
- 6. M8 Nyloc Nut
- 7. Cap Screw (M8 x 25 mm)
- 8. Nyloc Nut
- 9. M6 Nyloc Washer
- 10. M8 Nyloc Washer
- 11. Plastic Cap
- 12. Lower Front Bumper
- 13. Upper Front Bumper
- 14. Mounting Plate

