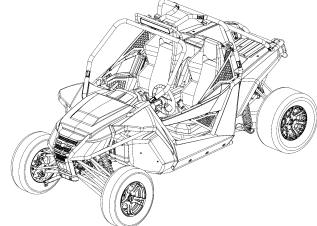


Arctic Cat® Wildcat

Installation Instructions - Accessory Kit

Steel Step Rail Kit

(p/n 1436-645)



■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: Wildcat

Kit includes:

p/n	QTY	DESCRIPTION
2441-137	1	Right Step Rail
2441-138	1	Left Step Rail
*	2	Upper Mounting Bracket
*	4	Lower Mounting Bracket
2441-141	2	Rear Plastic Cap
2441-140	2	Skid Plate Close-Off
2441-134	2	Plastic Guide
2441-139	2	Front Plastic Cap
**	8	Button Torx Screw (M8-1.25 x 12)
**	2	Button Torx Screw (M8-1.25 x 25)
**	4	Button Torx Screw (M8-1.25 x 40)
**	2	Fender Washer
**	2	Flange Nylon Nut
**	12	Lock Washer
0453-792	1	Instructions

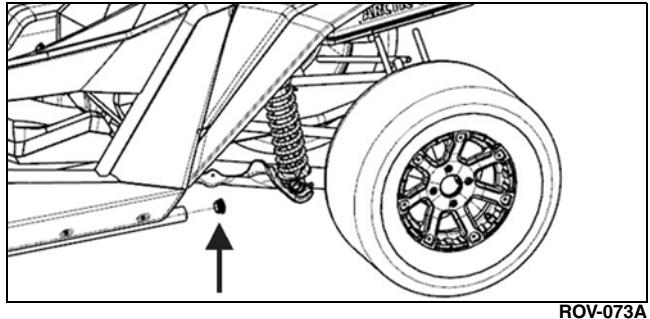
* Included in Mounting Bracket Kit (p/n 2441-131)

** Included in Hardware Kit (p/n 2441-142)

■ **NOTE:** With this kit installed, the overall width of the vehicle will exceed 64 inches and will measure 67.5 inches.

1. Remove the existing plastic plug from the frame; then install Plastic Guide. Repeat for opposite side. See Fig. 1.

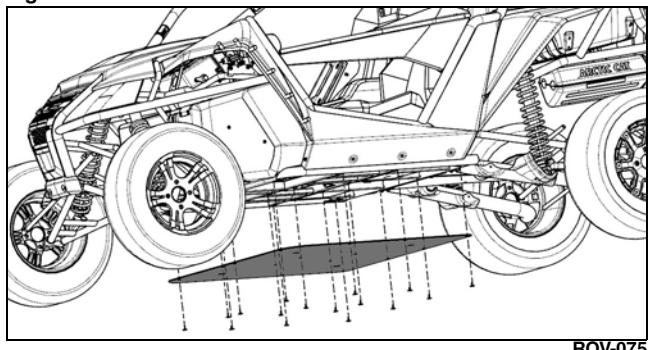
Fig. 1



ROV-073A

2. Remove the torx head screws securing the skid plate to the frame. See Fig. 2.

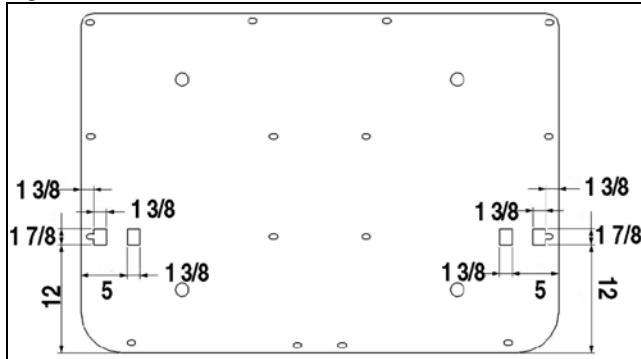
Fig. 2



ROV-075

3. Measure and remove the four cut-outs in the skid plate using the measurements below. **All measurements are in inches.** See Fig. 3.

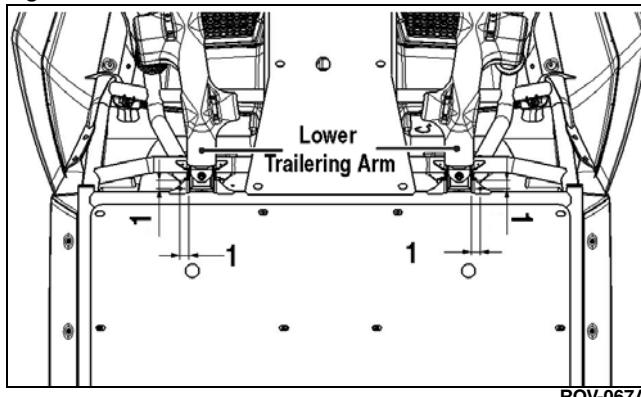
Fig. 3



ROV-061A

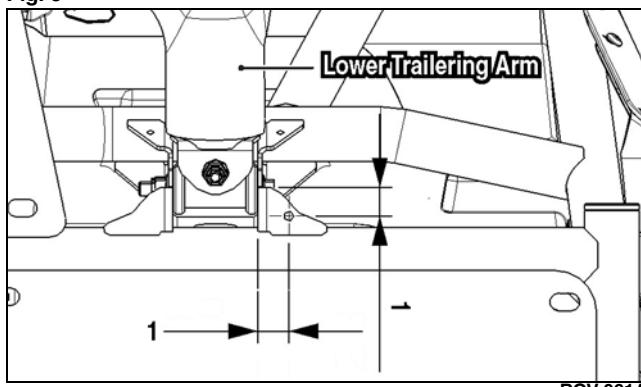
4. Measure and drill an 8 mm hole into the outer lower suspension gussets on both sides using the measurements below. See Fig. 4 and 5.

Fig. 4.



ROY-067A

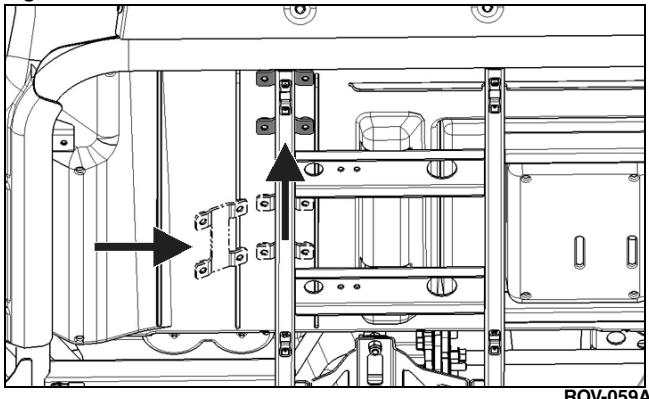
Fig. 5



POV-0614

5. Install Upper Mounting Brackets by inserting between the floor and the frame tube near the center of the vehicle. See Fig. 6.

Fig. 6



6. Install Lower Mounting Brackets and secure to the upper support brackets using four Button Torx Screws (M8-1.25 x 12) and four Flat Washers; then repeat for opposite side. Make sure the brackets are 1 1/4 inches from the end of the vehicle's outer frame tube. See Fig. 7 and 8.

Fig. 7

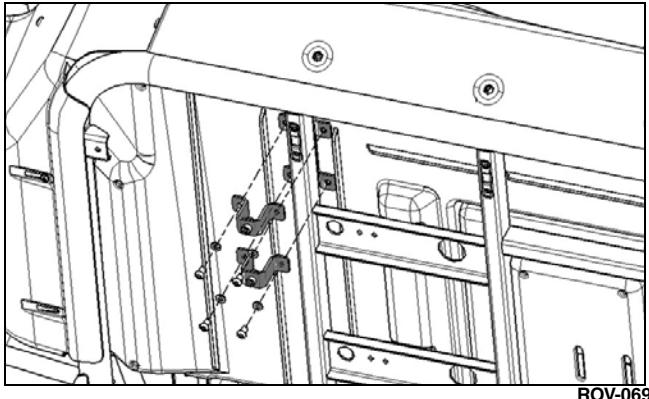
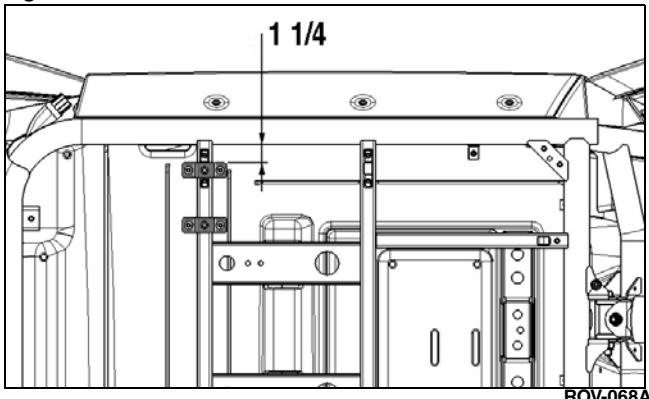


Fig. 8

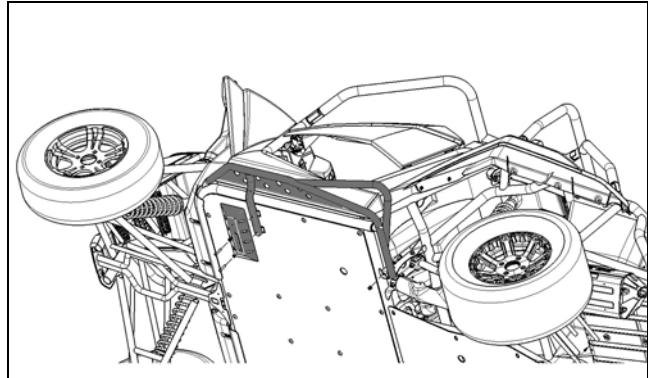


7. Install the existing skid plate using the existing hardware making sure the cut-outs are aligned with the mounting brackets.

8. Install Front Plastic Cap into the open end of Step Rail and rotate so it aligns with the frame.

9. Slide step rail into the plastic guide and secure to the mounting brackets using Skid Plate Close-Off and two Button Torx Screws (M8-1.25 x 40). Tighten securely. See Fig. 10.

Fig. 10



10. Secure the rear of the step rail to the lower suspension gussets using Button Torx Screw (M8-1.25 x 25), one Fender Washer, and Flange Nylon Nut. Tighten securely.

11. Repeat for opposite side.

KEY:

1. Button Torx Screw (M8-1.25 x 12)
2. Button Torx Screw (M8-1.25 x 25)
3. Button Torx Screw (M8-1.25 x 40)
4. Fender Washer
5. Flange Nylon Nut
6. Lock Washer
7. Right Step Rail
8. Left Step Rail
9. Upper Mounting Bracket
10. Lower Mounting Bracket
11. Rear Plastic Cap
12. Skid Plate Close-Off
13. Plastic Guide
14. Front Plastic Cap

