



Arctic Cat Model 400/400-3in1/500/650-V2/650-H1-3in1



Operator's Manual





INTRODUCTION

Particularly important information is distinguished in this manual by the notations „Warning, Caution and Note“.

!! WARNING !! refers to the safety of ATV operators, bystanders or persons inspecting or repairing the ATV. Please follow exactly the instructions in order not to endanger your health or even your life. **!! PRECAUTION !!** indicates special precautions that must be taken to avoid damage to the ATV. **NOTE** provides key information to make procedures easier or more clear.

This booklet contains instructions on how to start and operate the ATV as well as some important information on how to store it in the season break. For bigger repairs and service please contact an authorized ARCTIC CAT ATV dealer.

At the time of publication, all information and illustrations were technically correct. Some illustrations are used for clarity purposes only and are not designed to depict actual conditions. Because Arctic Cat constantly refines and improves its products, no retroactive obligation is incurred.

This ARCTIC CAT operator's manual should be considered a permanent part of the ATV and must remain with the ATV at the time of resale. If the ATV changes ownership please contact the warranty service of the company ARCTIC CAT,

Industriestraße 43, 5600 ST. JOHANN/PG., to ensure a proper registration.

This manual was prepared by the service department of ARCTIC CAT.

PARTS AND ACCESSORIES

When in need of replacement parts, oil or accessories for your ARCTIC CAT ATV, be sure to use only GENUINE ARCTIC CAT PARTS, OIL AND ACCESSORIES. Only genuine ARCTIC CAT parts, oil and accessories are engineered to meet the standards and requirements of your ARCTIC CAT ATV. For a complete list of accessories refer to the current ARCTIC CAT ATV Accessory Catalog. Your ARCTIC CAT ATV dealer will be pleased to aid you in service and maintenance procedures.





OWNER/VEHICLE

SURNAME	
NAME	
ZIP/CITY	
Street/Nr.	
Vehicle model	
Chassis number	
Engine number	
Key number	
Purchase date	
Dealer	

Vehicle owner

Owner's signature

Dealer

Dealer's signature und stamp





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TECHNICAL DATA ARCTIC CAT ATV

Engine and Drive	400	400 3in1
Type	Four-cycle/Oil cooled	Four-cycle/Oil cooled
Bore x Stroke	82x72,1 mm	82x72,1 mm
Displacement	376 ccm	376 ccm
Ignition type	CDI	CDI
Ignition timing	10° BTDC < 1500 U/min	10° BTDC < 1500 U/min
Spark plug type	NGK CR7EA	NGK CR7EA
Spark plug gap	0,7-0,8 mm	0,7-0,8 mm
Brake type	Hydraulic foot brake; hydraulic parking brake	
Carburetor type	Keihin CVK 34	Keihin CVK 34

Chassis	4x4	4x4
Length (Overall)	205 cm	244,5 cm
Height (Overall)	122 cm	125 cm
Width (Overall)	112 cm	120,7 cm
Suspension travel (front, rear)	25 cm	25 cm
Wheelbase	127 cm	147 cm





Front Tire Size	185-65-15 oder 25x8-12	185-65-15 oder 25x8-12
Rear Tire Size	205-60-15 oder 25x11-12	205-60-15 oder 25x11-12
Tire Inflation Pressure On Road	0,8-1,0 bar (according to load and route)	0,8-1,0 bar (according to load and route)
Tire Inflation Pressure Off Road	0,8-1,0 bar (according to load and route)	0,8-1,0 bar (according to load and route)
<hr/>		
Miscellany	4x4	4x4
Dry weight	288,5 kg	300 kg
Gas tank capacity	24,6 l	20,8 l
Reserve capacity	2,46 l	2 l
Differential capacity (Front)	275 ml	275 ml
Differential Lubricant	SAE 80W-90	
Taillight/Brake light	12V/5W/21W	
Engine Oil Capacity	3,4 L	3,4 L
Rear drive volume	250 ml	250 ml
Gasoline (Recommended)	87 Octan Regular Unleaded (EU: Regular Gasoline 91 oct.)	
Engine oil (Recommended)	SAE 10W-40	





Headlight	12V/35W (2)
Starting System	Electric with Manual Recoil

Technical Data ARCTIC CAT ATV 500

Engine and Drive	500
Type	Four-cycle/Liquid cooled
Bore x Stroke	87,5x82 mm
Displacement	493 ccm
Ignition type	CDI
Ignition timing	10° BTDC < 1500 U/min
Spark plug type	NGK CR6E
Spark plug gap	0,7-0,8 mm
Brake type	Hydraulic foot brake; hydraulic parking brake
Carburetor type	Keihin CVK 36





Chassis	4x4
Length (Overall)	210,8 cm
Height (Overall)	125 cm
Width (Overall)	120,7 cm
Suspension travel (front)	25 cm
Wheelbase	127 cm
Front Tire Size	185-65-15 oder 25x8-12
Rear Tire Size	205-60-15 oder 25x11-12
Tire Inflation Pressure On Road	0,8-1,0 bar (according to load and route)
Tire Inflation Pressure Off Road	0,8-1,0 bar (according to load and route)
Miscellany	4x4
Dry weight	310 kg
Gas tank capacity	24,6 l
Reserve capacity	2,46 l
Differential capacity (Front)	275 ml
Differential Lubricant	SAE 80W-90





Rear drive volume	250 ml
Coolant volume	2,9 l
Taillight/Brake light	12V/5W/21W
Engine Oil capacity	2,5 l
Gasoline (Recommended)	87 Octan Regular Unleaded (EU: Regular Gasoline 91 oct.)
Engine Oil (Recommended)	SAE 10W-40
Headlight	12V/35W (2)
Starting System	Electric with Manual Recoil





Technical Data ARCTIC CAT ATV 650 V2 /650H1 3in1

Engine and Drive	650 V2	650 H1 3in1
Type	Four-cycle/Liquid cooled	Four-cycle/Liquid cooled
Bore x Stroke	80x63 mm	97,9x85 mm
Displacement	633 ccm	641 ccm
Ignition type	CDI	CDI
Ignition timing	10° BTDC < 1500 U/min	10° BTDC < 1500 U/min
Spark plug type	NGK CR7E	NGK CR6E
Spark plug gap	0,7-0,8 mm	0,7-0,8 mm
Brake type	Hydraulic foot brake; hydraulic parking brake	
Carburetor type	Keihin CVKR-D32 (2)	Keihin CVK-40

Chassis	4x4	4x4
Length (Overall)	210,8 cm	244,5 cm
Height (Overall)	125 cm	125 cm
Width (Overall)	120,7 cm	120,7 cm
Suspension travel (front/rear)	25 cm	21 cm
Wheelbase	127 cm	147 cm



Front Tire Size	185-65-15 oder 25x8-12	185-65-15 oder 25x8-12
Rear Tire Size	205-60-15 oder 25x11-12	205-60-15 oder 25x11-12
Tire Inflation Pressure On Road	0,8-1,0 bar (according to load and route)	
Tire Inflation Pressure Off Road	0,8-1,0 bar (according to load and route)	
Miscellany	4x4	Automatik
Dry weight	341 kg	348 kg
Gas tank capacity	24,6 l	20,8 l
Coolant volume	2,7 l	2,7 l
Differential capacity (Front)	275 ml	275 ml
Differential Lubricant	SAE 80W-90	
Taillight/Brake light	12V/5W/21W	
Engine Oil capacity	1,75 l	3,4 l
Rear drive volume	250 ml	250 ml
Gasoline (Recommended)	87 Octan Regular Unleaded (EU: Regular Gasoline 91 oct.)	
Engine Oil (Recommended)	SAE 10W-40	
Headlight	12V/35W (2)	
Starting System	Electric with Manual Recoil	





LOCATION OF PARTS AND CONTROLS

MODELS 400/400-3in1/500/650-V2/650-H1-3in1



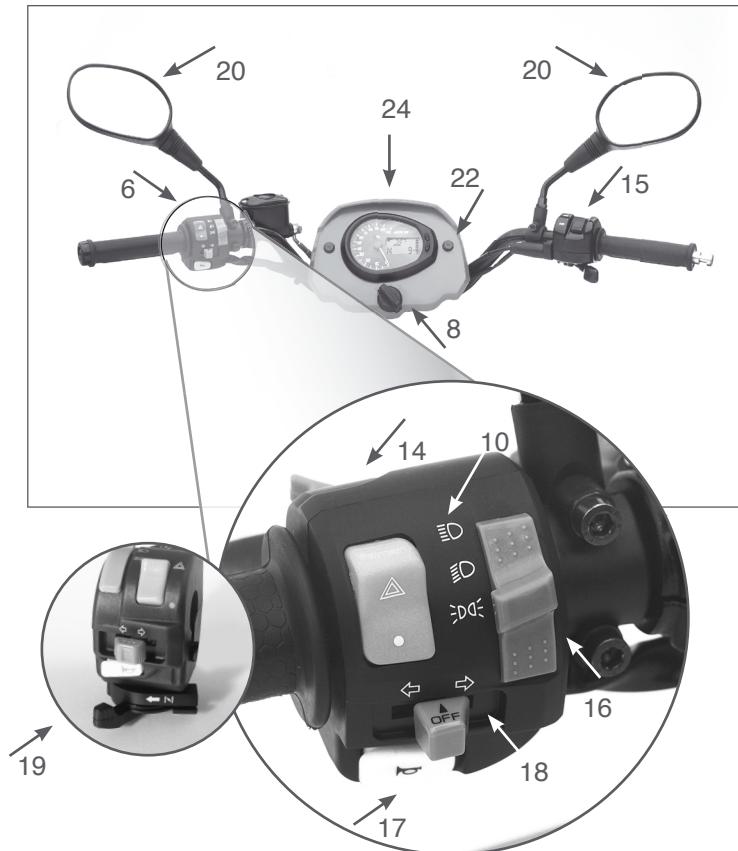
- 1. Battery (under the seat)
- 2. Headlight
- 3. Fuel Valve
- 4. Seat Lock
- 5. Tool storage (under the seat)
- 9. Gearshift lever
- 11. Recoil starter



Symbolic pictures

- 12. Taillight/Brake Light/Registration number
- 13. Operator's Manual Location (under the sat)
- 21. Storage box





- 6.Hand Brake Lever and Parking Brake
- 8.Ignition switch
- 10.Hazard Warning Light
- 14.E-Starter
- 15.Drive Selector (Model 4x4)
- 16.Low beam/full beam
- 17.Horn
- 18.Blinker left side and right side
- 19.Choke Lever (Model 650-V2)
- 20.Mirrors
- 22.Blinker indicator

□ NOTE

The ATV you have purchased may differ slightly from those shown in the figures of this manual.

□ NOTE

The engine is turned off with the ignition key.



Operator's Manual

Precautionary measures

The more you familiarize with the operation of your vehicle, the better you can handle it. Always wear protective clothing: Helmet, goggles, long-sleeved shirt, long pants and boots with low heels and a good tread which prevents you from slipping.

!! WARNING !!

Beginning and inexperienced ATV riders should take a rider training course in occasion of which they obtain or reinforce riding skills and get to know some operating techniques. For further information please contact an authorized ARCTIC CAT ATV-dealer.

Check before starting

!! WARNING !!

Always inspect this ATV each time you use it to make sure it is in safe operating conditions. Use the checklist you'll find at the next page.

Brake burnishing procedure:

The main brake is activated by the foot pedal (according to directive 93/14A EC homologation). The hand lever activates only the parking/auxiliary brake which must not be used as service brake.

For off road use, there is the possibility to exchange the brake circuits - thus, the service brake is activated by the hand lever.

For this purpose an appropriate conversion kit is available. For more details, please ask your dealer.

!! IMPORTANT !!

For perfect brake efficiency you have to burnish the brake pads.

To do so, please follow the instructions below:

Choose an area sufficiently large to safely accelerate your ATV to 30 km/h.

Accelerate to 30 km/h, then compress brake lever to decelerate to 0 – 5 km/h.

Repeat this procedure approx. 20 times until brakes are heated up.

The mirrors are to be found on the vehicle. When mounting the mirrors, please do not screw them in completely to the stop, but fix them first with the counter-nut. (Otherwise you risk to seriously damage the support!)





ATV-CHECKLIST

Steering system

Turn the handlebars completely to the right/left – there must be no resistance. All parts of the steering system must be properly fixed. No play is allowed and steering has to move freely.

Brakes

Check the brake fluid level. Push the hydraulic brake lever several times. Check the lever for tightness and maneuverability. Test the parking brake:

The wheels must lock when the parking brake is engaged. Check the brake linings for signs of wear.

Tire Pressure

Make sure that each tire has the right pressure. Check the state of the tires: tread (at least 1,6 mm for road tires/ at least 3mm for off-road tires).

Fuel

Check the fuel level in the tank and the fuel pipes. Make sure that the filler cap is closed.

Lights

Inspect all lights (full beam and low beam light).

Engine Oil

Check the oil level at the inspection window (250/300) or with the oil level stick (400/500) and, if necessary, fill some engine oil into the crankcase.

Transmission Oil

Check the oil level in the front differential (model 4x4) as well as in the rear differential (model 400/500).

Throttle

Push the throttle control several times and check if it returns easily

and rapidly into its original position (there should be some play).

Gearshift Pedal and Reverse Lever

Inspect the gearshift pedal and make sure that you can shift into all gears without problems. Examine the reverse lever and see if it moves freely and engages properly.

Follow these steps to start it up:

1. Inspect the vehicle following the check list.
2. Test the hydraulic brake system by pushing the pedal several times.
3. Engage the parking brake.

!! WARNING !!

Never start the vehicle if the brake systems don't work properly (if the brake lever is loose, if there's not





Starting the engine

enough brake liquid or the parking brake does not lock the wheels). Your personal safety depends on the functionality of the brake systems.

THE PARKING BRAKE MAY GET LOOSE, IF IT IS ACTIVATED FOR A LONGER PERIOD OF TIME: DON'T PARK THE VEHICLE LONGER THAN AN HOUR IN A STEEP TERRAIN WITH THE PARKING BRAKE ENGAGED.

4. Test the throttle control by pushing it several times. It must return immediately and completely into its original position.

!! WARNING !!

If the throttle control doesn't work properly the vehicle should not be started.

5. Shift the transmission into neutral.

6. Rotate the ignition key to the ON-position.

Starting a cold engine

If the outdoor temperature is below + 5 °C

!! WARNING !

It is very important not to touch or compress the throttle lever during the starting procedures.

1. Move the choke lever (650 V-2) until it is engaged (you'll feel a light pressure). Push the E-starter button with the index finger of your left hand

!! CAUTION !!

Don't push the E-starter button longer than 30 seconds.

2. When the engine starts, return the choke lever half way. Once the engine is warmed up, return the

choke lever completely.

!! CAUTION !!

ATV 500: If the temperature is – 18°C or below, you should activate the carburetor pump three times.

If the outdoor temperature is + 5 °C or more:

Move the choke lever half way and press the E-starter button. Once the engine is warmed up, return the choke lever.

!! CAUTION !!

It is extremely important to warm up the engine before raising the RPM. The engine should be left in the idle position for at least 3 – 4 minutes before you accelerate more than half way. In case of extremely low temperatures, the time needed for warming up increases. If you don't warm up the engine sufficiently, there could occur damages which





are excluded of warranty.

Starting a warm engine

If the engine is already warm, it is not necessary to use the choke. Accelerate slightly and press the E-starter button.

NOTE

If it is already warm, the engine is started without using the choke. If you use it still, starting is made more difficult by the gas/air mixture in high quantity.

Emergency starting

All ATV models have an emergency recoil starter to use if the electric starter becomes inoperative.

To use the recoil starter follow this procedure:

!! WARNING !!

Be sure the transmission is in the neutral position, there is no gear inserted and the parking brake is engaged when using the emergency recoil starter.

1. Pull the recoil starter handle slowly until resistance is felt; then give a short, quick pull.
2. Repeat until the engine starts.

400/500/650



!! WARNING !!

When using the recoil starter, please keep exactly to the procedure mentioned above.

!! CAUTION !!

To avoid damaging the recoil starter, DO NOT pull the recoil rope to its limit or release the recoil handle from an extended position. Allow the rope to rewind slowly.

Turning off the engine

To turn off the engine, rotate the ignition key to the OFF-position.

Shifting

(Automatic Transmission)

The ARCTIC CAT ATV with an automatic transmission has a dual-range transmission with reverse:



1. R (Reverse Gear)
2. N (Neutral)
3. H (High/Range)
4. L (Low/Range)

4 = L
3 = H
2 = N
1 = R



To shift the ATV follow these steps:

1. To engage the high range from neutral, move the shift lever forward.
2. To engage the low range from high range, move the shift lever outward and forward.

!! WARNING !!

The high range is for normal riding with light loads. The low range is for carrying heavy loads or trailer towing. Compared to HIGH range, the LOW range position provides slower speed and greater torque to the wheels.

3. To engage reverse gear from **N**, move the shift lever outward and rearward into the **R** position.

!! CAUTION !!

Always come to a complete stop before attempting to shift from one range to the other or into reverse. Always shift on level ground, or engage the parking brake before shifting into another range or into reverse.



Braking

Brake burnishing procedure:
The main brake is activated by the foot pedal (according to directive 93/14A EC homologation). The hand lever activates only the parking/auxiliary brake which must not be used as service brake. For off road use, there is the possibility to exchange the brake circuits - thus, the service brake is activated by the hand lever. For this purpose an appropriate conversion kit is available. For more details, please ask your dealer.

To do so, please follow the instructions below:

1. Choose an area sufficiently large to safely accelerate your ATV to 30 km/h.
2. Accelerate to 30 km/h, then compress brake lever to decelerate to 0 – 5 km/h.
3. Repeat this procedure approx 20 times until brakes are heated up.

!! IMPORTANT !!

Please note that new brake pads have to be prepared. Don't put yourself into situations that require an immediate braking unless the brake pads are working properly (this may result in serious accidents!)

When using the hydraulic brakes, you must be familiar with the following points:

NOTE

Further information on how to maintain the hydraulic brake system can be found in the „General Maintenance“ booklet.

1. The brake fluid is the most important part of the system. Keep an eye on the right level. If there's some kind of dirt in the brake system or the brake fluid, the fluid has to be changed. (Impurities in

the brake fluid lower the boiling point).

2. Never „ride“ the brake. Even maintaining minimal pressure on the brake lever will cause the brake pads to drag on the disc.

3. The footbrake is the main brake for the ATV

!! WARNING !!

Excessive repetitive use of the hydraulic brake for high speed stops will cause overheating of the brake fluid and premature brake pad wear.

!! WARNING !!

Use only DOT 4 brake liquid. Don't use several types of brake liquids which may result in an unexpected loss of brakes. Before starting your ATV check the brake liquid level and the state of the brake pads.

4. In order to stop the vehicle, re-



lease the throttle control, push the brake pedal and shift into a lower gear.

Parking

Please observe the following points:

- After the ATV stops, shift into neutral.
- Turn off the engine
- Try to park only on level surfaces.
If you have to park on a hill, shift the ATV into low gear and block the wheels.
- Engage the parking brake.





General Information

ATV-Identificationnumbers

The Arctic Cat ATV has two identification numbers: Vehicle identification Number (VIN) and Engine Serial Number (ESN).

The Vehicle Identification Number is located on the frame support rail beneath the rear right-side fender.



The Engine Serial Number is located on at the left-side of the recoil starter (500/650-H1).

The Engine Serial Number of the 650V-2 model is to be found at the right lower side of your ATV.

The Engine Serial Number of the 400 model is to be found at the right upper side.



Always provide the ATV name, Vehicle Identification Number and Engine Serial Number when contacting an authorized Arctic Cat ATV dealer for parts, service, accessories or warranty. If a complete engine must be replaced, ask the dealer to notify Arctic Cat for correct registration information.





Ignition Switch key

Two keys come with the ATV. Keep the spare key in a safe place. An identifying number is stamped on each key. Use this number when ordering a replacement key.

The same applies for the keys of the anti-theft device.





Control locations and functions

Ignition switch

The ignition switch has three positions:

OFF-Position: All electrical circuits except the accessory plug are off. The engine will not start. The key can be removed in this position.

NOTE

The accessory plug is powered by the battery at all times.

ON-Position (Level 1) : The ignition circuit is complete and the engine can run. The key cannot be removed in this position. The sidelight is on.

!! CAUTION !!

Leaving the ignition switch in the LIGHTS position for a long period of time when the engine is not running may cause the battery to discharge. Always leave the ignition switch in the OFF position when engine is not running.

-Position (Level 2) : Additionally to level 1, lights (according to the key position) are on.



Speedometer/Indicator Lights

1. Speedometer:

The speedometer shows approximate speed.

2. Odometer:

The odometer shows the total distance traveled.

3. Trip Meter:

The trip meter is an odometer which can be reset. It can be used to show the distance traveled on





short trips or between gas stops.

4. High Beam Indicator:

A blue light will illuminate when the lights are on high beam. The light will not be illuminated when the lights are switched to low beam.

5. Temperature Indicator:

A red light will illuminate if the engine overheats (only 400/500/650).



□ NOTE

High engine RPM, low vehicle speed or heavy load can raise engine temperature. Decreasing engine RPM, reducing load and selecting an appropriate transmission gear can lower the temperature.

□ NOTE

Debris in front of the engine or packed between the oil cooler/radiator cooling fins can reduce cooling capability. Clean the engine and oil cooler/radiator to remove any debris preventing air flow.

6. Neutral Indicator:

A green light will illuminate when the transmission is in neutral and the ignition switch is on. The light will go out when shifted into any gear other than neutral. (500/650 V-2)

7. Reverse Indicator:

An orange light will illuminate when the transmission is shifted into reverse gear. (500/650 V-2)

!! CAUTION !!

A continuous use of the ATV with low oil pressure can cause engine damage or a premature wear of the engine.

!! WARNING !!

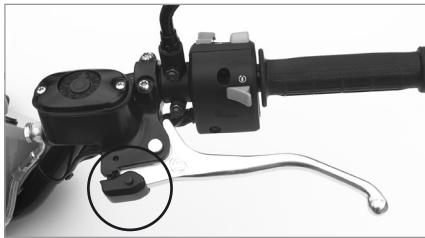
A continuous use of the ATV with high engine temperature can cause engine damage or a premature wear of the engine.



Drive Selection

The electric drive selector of the 4x4 model allows the operator to operate the ATV in either 2-wheel-drive (rear wheels) or 4-wheel drive (all wheels). For normal riding on flat, dry, hard surfaces, 2-wheel drive should be sufficient. In all other cases, 4-wheel drive would be the desired choice.

To either engage or disengage the front wheels, come to a complete stop; then either push (to engage) or pull (to disengage) the front wheel differential. Apply slight throttle until positive engagement of the differential has been observed. This switch is located on the handlebars.



!! CAUTION !!

Do not attempt to either engage or disengage the front differential while the ATV is moving.

Parking brake

The parking brake should only be applied as an auxiliary brake. Whenever a braking situation is needed, use the foot brake.



!! WARNING !!

Always check to be sure that the parking brake has been disengaged before operating the ATV (danger of accidents!) The brake may relax if left engaged for a long period of time. Therefore, do not



leave the ATV on a hill depending on the parking brake for more than an hour. Always block the (rear) wheels with wedges if leaving the ATV on a hill or park the ATV on level ground.

Light switch

Use the headlight HI/LO switch to select the high or low headlight beam when the ignition switch is in the „Level 2- position“.

The light switch has 2 positions: position lights, low beam, high beam.



Electric Starter Button

Pushing in on this button activates the starter motor.

Before starting the engine, make sure the ignition switch is in the ON position, the transmission is in neutral, the reverse shift lever is in the forward position and the parking brake is engaged.



□ NOTE

This ATV has safety interlock switches which prevent the starter motor from activating when the transmission is not in neutral or when the reverse shift lever is in the reverse position. When the

transmission is shifted into neutral or into a gear, the models can be started also when engaging the brake.

Choke Lever

The choke lever is used to help start a cold engine. Press the lever down fully to activate the choke. Return the lever to the full upright position to de-activate the choke. When the engine is already warm, it is not necessary to use the choke.

□ NOTE

The models 400, 400 3 in 1, 500, 650 H1 dispose of an automatic choke (no lever).



Throttle Lever

Control engine RPM with the position of the throttle lever. Operate this lever with the thumb. Pushing it forward increases engine RPM and allowing it to retract decreases engine RPM.

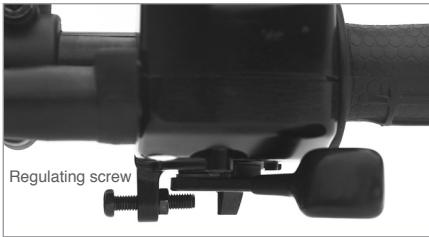


Throttle Limiter Screw

Throttle lever travel may be limited by adjusting the throttle limiter screw. The throttle limiter should be adjusted according to the operator's skill and experience. To adjust the throttle limiter, use the following procedure:

1. Loosen the jam nut.

2. Turn the throttle limiter screw clockwise to decrease engine RPM maximum or counter-clockwise to increase engine RPM maximum.



3. Tighten the jam nut securely.

□ NOTE

The ATV is equipped with a CDI unit that retards ignition timing when maximum RPM (9000) is approached.

Foot Brake Pedal

Pressing the foot brake pedal downward will apply the brake to the front and rear wheels.



Hand Brake Lever

Compressing the brake lever toward the handlebar will apply the brake only to rear wheels.





Gas Tank cover/display

Turn the gas tank cover counter-clockwise. To close it again, turn it clockwise. The gas tank display is integrated digitally into the speedometer and indicates fuel volume.



Oil Level Stick

(Automatic Transmission)

There is an oil level stick for checking the engine oil level. To check the oil level, use the following procedure:

Note

The ATV should be on level ground

when checking the engine oil level.

1. Unscrew the oil level stick and wipe it with a clean cloth.
2. Install the oil level stick without threading it in.
3. Remove the oil level stick; the engine oil level should be above the „L“ mark but not higher than the „F“ mark.

Seat Lock (400/500/650)

1. To remove the seat, pull the seat lock lever (located in the middle on the rear of the seat) upwards. Raise the rear end of the seat.
2. To lock the seat into position, slide the front of the seat into the seat retainers and push down firmly on rear of the seat. The seat should automatically lock into position. Finally push down the seat lock lever.

Rack Loading Capacity

Vehicle type	front	rear
400/500		
650-V2	45 kg	
650-H1		90 kg

NOTE

When loading the vehicle, respect the maximum permissible load of each vehicle!

!! WARNING !!

Make sure the loads on the front and rear racks will not interfere with the ATV controls or obstruct the view of the operator. Also, make sure the loads are evenly distributed, properly secured and will not shift while operating the ATV.



Mirrors

Your ATV is equipped with two mirrors.

One on the left side and one on the right side of the handlebars.



The mirrors are to be found on the vehicle.

NOTE

When mounting the mirrors, please do not screw them in completely to the stop, but fix them first with the counter-nut. (Otherwise you risk to seriously damage the support!)

NOTE

The left mirror disposes of a right hand screw thread.

The right mirror disposes of a left hand screw thread.



!! WARNING !!

Do not overload the trailer and position the load well.



!! WARNING !!

Never exceed any of the ATV weight restrictions.

Trailer Tongue Weight is the downward force exerted on the hitch by the trailer coupler when the trailer is fully loaded. Approximately 60 % of the cargo load must be located in front of the axle of the trailer. Spread the cargo in the trailer so the trailer tongue weight is



approximately 10% of the trailer load. Never exceed the trailer tongue weight of 23 kg (50 lb.).

When towing a trailer, always maintain slow speed, avoid sudden accelerations and stopping of the ATV. Allow more stopping distance than when not towing a trailer.

!! WARNING !!

Riding an ATV without extra caution when towing a trailer will be hazardous. Tow only at low speeds and never exceed second gear. Avoid sudden accelerations and stopping of the ATV. Do not make quick maneuvers. Avoid uneven surfaces and do not tow an hills. Never carry passengers in a trailer unless the trailer is designed for such use and has a rigid tow bar. Allow more stopping distance than when not towing a trailer.

ATV-Transport

When transporting the ATV use the following procedure:

1. Engage the parking brake and place the transmission in first gear. (with the automatic transmission use position L).
2. Turn the gas tank valve OFF.
3. Secure the ATV with load rated hold-down straps.

NOTE

Suitable hold-down straps are available from your Arctic Cat ATV dealer. Other straps are not recommended.



!! CAUTION !!

If using additional hold-down straps in any other area, care must be taken not to damage the ATV.

!! CAUTION !!

When transporting the ATV, make sure the parking brake is engaged, the transmission is in first gear/in „low“ position and the ATV is properly secured.





Gasoline / Oil / Lubricant

Recommended Gasoline

The recommended gasoline to use in this ATV: 91 octane (in EU).

Recommended engine and transmission oil. The recommended oil to use in this ATV is an oil which is rated SE, SF or SG under API service classification. These oils meet all of the lubrication requirements of the ARCTIC CAT ATV engine. The recommended engine oil viscosity is SAE 10W-40. Ambient temperature should determine the correct weight of oil. See the viscosity chart or an authorized ARCTIC CAT ATV dealer for details.

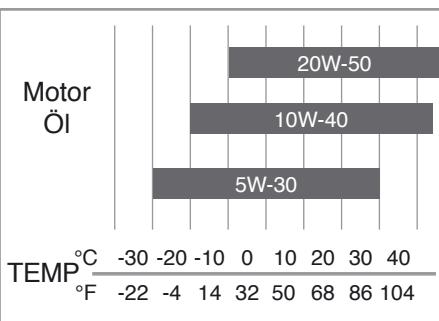
!! CAUTION !!

Any oil used in place of the recommended oil could cause serious engine damage.

!! CAUTION !!

You should change the engine and transmission oil of your ATV every 500km and afterwards every 1500km. Please respect in this regard the maintenance schedule in your service booklet.

Recommended Differential Lubricant (4x4)



□ NOTE

Arctic Cat AG recommends the

use of genuine ARCTIC CAT lubricants.

The recommended lubricant for the differential is **SAE** approved **80W-90** hypoid. This lubricant meets all of the lubrication requirements of the ARCTIC CAT ATV.

!! CAUTION !!

Any lubricant used in place of the recommended lubricant could cause serious differential damage.

Filling Gas Tank

!! WARNING !!

Always fill the gas tank in a well-ventilated area. Never add gasoline to the ATV gas tank near any open flames or with the engine running or hot. DO NOT SMOKE while filling the gas tank.

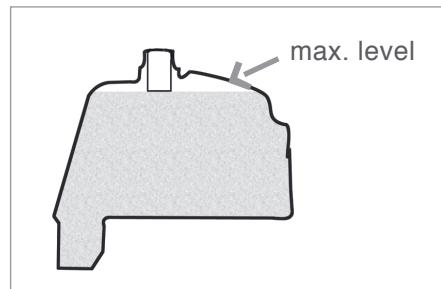


Since gasoline expands as its temperature increases, the gas tank must be filled to its rated capacity only. Allow the engine to cool before filling the gas tank. Care must be taken not to overfill the tank. If overfilled, gas may leak onto the engine creating a fire hazard.

Tighten the gas tank cap securely after filling the tank.

!! WARNING !!

Do not overfill the gas tank.





Break-in procedure

New ATV's and renewed ATV engines require a „break-in“ period. The first month is most critical to the life of this ATV. Proper operation during this break-in period will help assure maximum life and performance from the ATV.

During the first 10 hours of operation, always use less than $\frac{1}{2}$ throttle. Varying the engine RPM during the break-in period aids the engine/transmission component mating process. Although it is essential to place some stress on the engine components during break-in, care should be taken not to overload the engine too often. Do not pull a trailer during the break-in period.

When the engine starts, allow it to warm up properly. Idle the engine several minutes until the engine has reached normal operating temperature. Do not idle the engine

for excessively long periods of time.

During the break-in period, you should not use more than throttle. Short acceleration maneuvers and riding at different velocities provide an optimum break-in of the engine

During the break-in period you must also burnish brake pads (hydraulic brake) to achieve full braking effectiveness. To properly burnish the brakes, use the following procedure:

BRAKE BURNISHING PROCEDURE:

The main brake is activated by the foot pedal (according to directive 93/14A EC homologation). The hand lever activates only the parking/auxiliary brake which must not be used as service brake. For off road use, there is the

possibility to exchange the brake circuits - thus, the service brake is activated by the hand lever.

For this purpose an appropriate conversion kit is available. For more details, please ask your dealer.

!! IMPORTANT !!

For perfect brake efficiency you have to burnish the brake pads.

To do so, please follow the instructions below:

1. Choose an area sufficiently large to safely accelerate your ATV to 30 km/h.
2. Accelerate to 30 km/h, then compress brake lever to decelerate to 0 – 5 km/h.
3. Repeat this procedure approx. 20 times until brakes are heated up.



After having finished this procedure, follow the same steps to burnish the hand brake. Doing so, stabilizes the material and prolongs life of brake pads.

!! WARNING !!

Don't make sudden braking maneuvers, unless brake pads aren't burnished.

After the completion of the break-in period, the engine oil and oil filter should be changed. Other maintenance after break-in should include checking of all prescribed adjustments and tightening of all fasteners. Your ARCTIC CAT ATV dealer will be pleased to do this initial service

Air Filter

The air filter (including the foam element) must be kept clean to provide good engine power, a low gas consumption and a long life of the engine.

If operated in dusty, wet or muddy conditions, inspect and service the filter more frequently than under normal conditions.

!! CAUTION !!

Never use your ATV without air filter or foam element (danger of engine damage!).

Air Filter Housing Drain Tube

Periodically (weekly) check the drain tube for gasoline or oil accumulation.

!! WARNING !!

If necessary drain the gasoline or oil into a suitable container.

Shock absorbers

Each shock absorber should be visibly checked weekly for excessive fluid leakage, cracks or breaks in the lower case, or a bent shock rod. If any one of these conditions is detected, replacement is necessary. Contact your specialized workshop

□ NOTE

When the ATV is operated in extremely cold weather (-23° C or colder), a small amount of leakage may be present. Unless the leakage is excessive, replacement is not necessary.





Shock absorbers adjustment

(400/500/650)

!! CAUTION !!

Use a spanner wrench to adjust the sleeve to the desired position.

Position	Spring Force	Setting	Load
1		Soft	Light
2			↑
3		↓	
4			↓
5	Stronger	Stiff	Heavy

□ NOTE

If you want to change the hardness of the shock absorber, this may happen only in unloaded condition.





General Maintenance

□ NOTE

Proper maintenance of the ATV is important for optimum performance. Follow all given instructions. If, at any time, abnormal noises, vibrations, or improper functioning of any component of this ATV is detected, DO NOT OPERATE THE ATV. Take the ATV to an authorized specialized workshop for inspection and adjustment or repair.

□ NOTE

The following instructions and information refer to specific items in the maintenance and care of the ATV.

General Lubrication

Cables

None of the cables require lubrication; however it is advisable to lubricate the ends of the cables periodically with a good cable lubricant.

Engine/Transmission Oil and Filter (400/500)

Change the engine oil and oil filter at the scheduled intervals. The engine should always be warm when the oil is changed so the oil will drain easily and completely.

1. Park the ATV on level ground.
2. Remove the oil filler plug. Be careful not to allow contaminants to enter the opening.
3. Remove the drain plugs from the bottom of the engine and drain the oil into a drain pan.
4. Remove the oil filter plug from the filter mounting boss (located on the front-right side of the transmission case) and allow the filter to drain completely.
5. Remove the old oil filter and dispose of properly. Do not re-use oil filter.
6. Apply oil to the new filter O-ring and check to make sure it is positioned correctly.; then install the

new oil filter. Tighten securely.

7. Install the oil filter drain plug and tighten securely
8. Install the engine drain plug and tighten it securely. Pour the recommended oil into the filter hole. Install filter plug.
9. Start the engine and allow it to idle for a few minutes.
10. Turn the engine off and wait approximately one minute. Recheck the oil level.
11. Inspect the area around the drain plug and oil filter for leaks.





Front Differential Lubricant (Model 4x4)

Inspect and change the gear lubricant at the scheduled intervals. When changing the lubricant, use approved SAE 80 W-90 hypoid oil and use the following procedure:

1. Place the ATV on level ground.
2. Remove the oil filler plug.
3. Drain the oil into a drain pan after having removed the drain plug.
4. After all the oil has been drained, install the drain plug and tighten securely.

!! CAUTION !!

Inspect the oil for any signs of metal filings or water. If found, take the ATV to an authorized ARCTIC CAT ATV dealer for servicing.

5. Pour recommended oil into the filler hole (up to 2cm below the brim).
6. Install the filler plug.





Brake pads

The clearance between the brake pads and brake discs is adjusted automatically as the brake pads wear. Check the thickness of each of the brake pads as follows:

1. Remove a front wheel.
2. Measure the thickness of each brake pad.
3. If thickness of either brake pad is less than 3,2 mm, have brake pads replaced. Install the wheel and tighten to 65 Nm.



Hydraulic Brake

The hydraulic brake must be properly maintained to be fully functional.

1. Press the foot brake pedal or the hand brake at the handlebars respectively.
2. With the engine off, transmission in neutral and the reverse lever in the forward position, attempt to move the ATV.
3. If the front and the rear wheels are locked, it is adjusted properly.



4. If the wheels are not locked, it must be adjusted (set up).

!! WARNING !!

Be sure to inspect the hydraulic brake system before each use. Always maintain brakes according to the maintenance schedule.

Brake fluid

Check the brake fluid level in the brake fluid reservoir. If the level in the reservoir is below the lower mark, add DOT 4 brake fluid.





!! CAUTION !!

Be careful not to spill any fluid when filling the brake fluid reservoir. Wipe away spilled fluid immediately in order not to damage plastic parts.

!! CAUTION !!

When the right-hand jam nut cannot be loosened, both brake pads must be replaced. Take the ATV to an authorized ARCTIC CAT ATV dealer for this service.

Protective Rubber Boots

The protective boots should be inspected periodically.



Battery

The battery is located under the right rear fender. The level of the battery fluid must be kept between the MAX and MIN level lines at all times. If the level drops below the MIN level line, add only distilled water until it reaches MAX level line.

!! WARNING !!

When working on the battery, you have to be extremely careful in order to not get in contact with the battery acid.

If the battery is discharged, remove the battery from the ATV and charge the battery at the standard charging rate of 1,4 amps for 10 hours.



!! WARNING !!

Anytime service is performed on a battery, the following must be observed: Keep sparks, open flame, cigarettes or any other flame away. Always wear safety glasses. Protect skin and clothing when handling batteries. When servicing battery in enclosed space, keep the area well-ventilated.

To charge the battery, use the following procedure:

1. Remove the battery hold-down bracket.
2. Remove the negative battery cable; then remove the positive cable and the battery vent tube. Remove the battery.

!! WARNING !!

Avoid contact with skin and eyes.

!! CAUTION !!

Do not charge the battery while it is in the ATV with the battery terminals connected.

3. Remove the vent plugs; then (if necessary) fill the battery with distilled water to the MAX level indicated on the battery.
4. Charge the battery at 1,4 amps for 10 hours.

!! CAUTION !!

Never exceed the standard charging rate.

5. After charging, check fluid level and fill with distilled water as necessary; then install vent plugs.

!! CAUTION !!

Before installing the battery, make sure the ignition switch is in the OFF position.

6. Place the battery into position in the ATV and secure with the hold-down bracket.

7. Attach the vent tube and check the vent tube to make sure it is not crimped and that it is properly secured to the frame.

8. Clean the battery posts and cable ends.

9. Connect cables to the proper terminals. Connect the negative cable last.

!! CAUTION !!

Be sure to connect the positive cable to the positive terminal and the negative cable to the negative terminal!



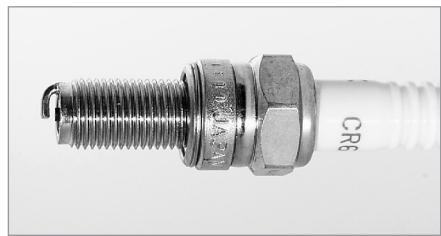
Spark plug

The ATV comes equipped with a specified spark plug (see technical data). A light brown insulator indicates that the plug is correct. A white or dark insulator indicates that the engine may need to be serviced or the carburetor may need to be adjusted. Take the ATV to a specialized workshop.

NOTE

If the spark plug fails prematurely due to cold outside temperature, low speed or low RPM, please contact your specialized workshop.

Before removing the spark plug, be sure to clean the area around the spark plug. If you do not, dirt could enter engine when removing or installing the spark plug.



Adjust the gap on the 250/300 to 0,6-0,7mm or on the 400/500 to 0,7-0,8mm for proper ignition. Use a feeler gauge to check the gap.

When installing the spark plug, be sure to tighten it securely. A new spark plug should be tightened turn once the washer contacts the cylinder head. A used plug should be tightened only 1/8 turn.

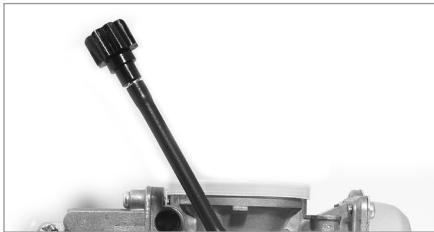
Engine Idle RPM Adjustment

To properly adjust the idle, a tachometer is necessary. If one is not available, take the ATV to a specialized workshop.

To adjust idle RPM:

1. Start the engine and warm it up to normal operating temperature.
2. Turn the throttle stop screw in or out until the engine idles at the recommended RPM.

Engine Idle RPM	
400	1250-1350 U/min
500	
650H1/ 650V2	1050-1150 U/min



!! WARNING !!

Adjust the idle to the correct RPM. Make sure the engine is at normal operating temperature before adjusting the idle RPM.

Throttle Cable Adjustment

To adjust the throttle cable free-play:

1. Loosen the jam nut.
2. Slide the rubber boot away and turn the adjuster until the throttle lever has proper free-play of 3-6 mm.
3. Tighten the knurled nut against the throttle cable adjuster securely; then slide the rubber boot over the adjuster.



Carburetor Float Bowl

Periodically, the float bowl should be drained. Your specialized workshop will do this service.

Gas/Vent Hoses

Replace the gas hose every two years. Do not bend or obstruct the routing of the carburetor vent hose. Make certain that the vent hose is securely connected to the carburetor and hose holder and the opposite end is always open.

Air Filter

The air filter inside the air filter housing must be kept clean to provide good engine power. If the ATV is used under normal conditions, service the filter at the intervals specified. If operated in dusty, wet or muddy conditions, inspect and service the filter more frequently. Use the following procedure to remove the filter and inspect and/or clean it:

The air filter is to be found in the storage box.





- Remove the two plastic rivets.
- Remove the storage box cover and push the loosen panel forwards.
- Take out the storage box.
- Open the four clamps and take off the air filter cover.
- Remove the air filter and the foam element.
- Separate the foam element from the filter and clean both parts with soapy water.
- Air-dry the element.
- Put the foam element in a plastic bag and pour in some air filter cleaning solvent; then work the solvent into the element.
- Slightly squeeze the element to remove excess solvent.
- When the element is dry, put it into the filter.

!! CAUTION !!

Never put oil into the filter or the foam element.

- Place the foam around the air filter and install the filter into the air filter housing.
- Make sure that the air filter is properly seated and secure with the retainer.
- Install the cover and secure with the clamps. Install the storage box.

Air Filter Housing Drain Tube

Periodically check the drain tube for gasoline, oil or dirt accumulation.



Draining V-Belt Cover (Automatic transmission)

□ NOTE

If the ATV has been driven through water, the V-belt cover must be drained of any water.

To drain the belt cover, us the following procedure:

1. Place the ATV on a level surface.
2. Remove the drain bolt from the cover and allow the water to drain out.
3. Shift the range lever to the neutral position; then start the engine.
4. Accelerate several times to „blow out“ any water. Then stop the engine.
5. Install the drain bolt and tighten securely.



□ NOTE

The V-belt and clutches should be inspected every 500 kilometers and the belt replaced (if necessary).



Tires

The ATV has low-pressure tubeless tires. Below you'll find a list with the right tire sizes. Always use the size and type of tires as specified

!! WARNING !!

Always use the size and type of tires as specified and maintain proper tire inflation pressure.

Vehicle type	Front	Rear
400/500	185/65/15	205/60/15
650-H1	or 25x8-12	or 25x11-12
650-V2		

Tire inflation pressure

In the tool set supplied with your ATV you'll find a barometer to measure the tire inflation pressure. Always check tire pressure before starting your ATV.

Tire Tread Condition

The use of worn-out tires on an ATV is very dangerous. A tire is considered to be worn out when the depth of the tread is less than 3mm for off road tires and less than 1,6mm for road tires. Please observe legal regulations of your country! Worn-out tires have to be replaced immediately!

Type	Pressure (all Models)	
	Front	Rear
Road tires	0,8-1,0 bar bzw. (according to load and route)	
Off-road tires	0,8-1,0 bar bzw. (according to load and route)	





!! WARNING !!

The use of worn-out tires can be dangerous and can increase the risk of an accident.

Tire Replacement

The ATV has low-pressure tubeless tires. Air is sealed by the contact surfaces of the inner wheel rim and the tire bead. If either the inner wheel rim or tire bead is damaged, air may leak. Be extremely careful not to damage these areas when replacing tires. If proper tools and related items are not available, have this maintenance performed by an authorized Arctic Cat ATV dealer.

!! CAUTION !!

When breaking the tire bead loose from the wheel, be extremely careful not to damage the inner wheel surface or the tire bead.

Front/Rear Wheel Removal

1. Park the ATV on level ground and engage the parking brake.
2. Loosen the lug nuts.
3. Elevate the ATV by placing a jack under the axle.
4. Remove the lug nuts.
5. Remove the wheel
6. Install the wheel and install the lug nuts.
7. Tighten the nuts to 65 Nm
8. Remove the jack.

Headlight

NOTE

The bulb portion of the headlight is fragile. When replacing the headlight bulb, do not touch the glass portion of the bulb. If the glass is touched, it must be cleaned with a dry cloth.

To replace the headlight bulb, use the following procedure:

1. Remove the sealing and the retainer.

2. Retract the bulb housing from the retainer and remove the bulb.

3. Install the new bulb .

Install the bulb housing in reverse order.

!! CAUTION !!

When replacing the headlight bulb, be careful not to touch the glass portion of the bulb. If the glass is touched, it must be cleaned with a dry cloth.

Tail Light

To replace the taillight/brake light bulb, use the following procedure:

1. Remove the two screws and remove the cover.
2. Grasp the bulb and turn it counterclockwise.
3. Install the new bulb by turning it clockwise while pushing in.
4. Install the cover.



Adjusting Headlight Aim

The headlights can be adjusted horizontally (high beam/low beam). The geometric center of the HIGH beam light zone is to be used for vertical and horizontal aiming.

1. Position the ATV on a level floor so the headlights are approximately

□ NOTE

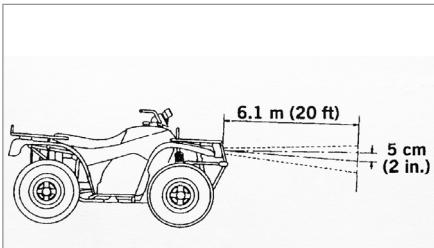
There should be an average operating load on the ATV when adjusting the headlight aim.

2. Measure the distance from the floor to the mid-point of each headlight.
3. Using the measurements obtained in step 2, make horizontal marks on the aiming surface.
4. Make vertical marks which intersect the horizontal marks on the aiming surface.

5. Switch on the lights. MAKE SURE THE HIGH BEAM IS ON.

6. Observe each headlight beam aim. Proper aim is when the most intense beam is centered on the vertical mark 5 cm below the horizontal mark on the aiming surface.
7. Adjust each headlight until correct aim is obtained.

Horizontal: Loosen the nut beside the sealing of the headlight retainer. Adjust proper aiming and tighten the nut securely.



Fuses

At the models 400/500/ 650 H1/650 V2 the fuse box is to be found under the seat.

□ NOTE

To remove the fuse, compress the locking tabs on either side of the fuse case.

If there is any type of electrical system failure, always check the fuses first.

!! CAUTION !!

Always replace a blown fuse with a fuse of the same type and rating.





If the new fuse blows after a short period of use, consult a specialized workshop immediately.

Electrical Output Terminals

(400/500/650)

One output terminal for electrical accessories is located on the front wiring harness (less than 180 W).

!! CAUTION !!

Always use electrical accessories less than 180 W.



Tools

Under the seat of your ATV you'll find a basic tool kit. Maintain the tool kit with the ATV at all times.



Preparation for storage

!! CAUTION !!

Prior to storing the ATV, it must be properly serviced to prevent rusting and component deterioration.

ARCTIC CAT recommends the following procedure to prepare the ATV for storage. A specialized workshop should perform this service; however the owner/operator may perform this service if desired:

1. Clean the seat cushion with a damp cloth.
2. Clean the ATV thoroughly by washing dirt, oil, grass and other foreign matter from the entire ATV. DO NOT get water into any part of the engine or air intake. Allow the ATV to dry thoroughly.
3. Either drain the gas tank or add a fuel stabilizer to the gas in the gas tank. Remove the air filter. Start the engine and allow it to idle. Then using Arctic Cat Engine Preserver,

rapidly inject the preserver into the air filter opening for a period of 10 to 20 seconds. Install the air filter.

!! CAUTION !!

If the interior of the air filter housing is dirty, clean the area before starting the engine.

4. Drain the carburetor float bowl.
5. Plug the hole in the exhaust system with a clean cloth.
6. Apply light oil to the upper steering post bushing and plungers of the shock absorbers.
7. Take care that all screws, nuts and holding components are tightened properly.
8. Clean the ATV thoroughly.
9. Disconnect the battery cables (negative cable first); then remove the battery, clean the battery posts and cables and store in a clean, dry area.
10. If possible, store the ATV in-

doors.

!! CAUTION !!

Avoid storing outside in direct sunlight and avoid using a plastic cover as moisture will collect on the ATV causing rusting.





Preparation after storage

Taking the ATV out of storage and correctly preparing it will assure many kilometers and hours of trouble-free riding. Arctic Cat recommends the following procedure to prepare the ATV:

1. Clean the ATV thoroughly.
2. Clean the engine. Remove the cloth from the exhaust system.
3. Check all control wires and cables for signs of wear or fraying.
4. Change the engine/transmission oil and filter.
5. Charge the battery; then install. Connect the battery cables making sure to connect the positive cable first.
6. Check the entire brake system (fluid level, pads etc.), all controls, headlights, taillight, brake light and headlight aim.
7. Check the tire pressure.
8. Take care that all screws, nuts and holding components are

tightened properly.

9. Make sure the steering moves freely and does not bind.
10. Check the spark plug. Clean or replace as necessary.



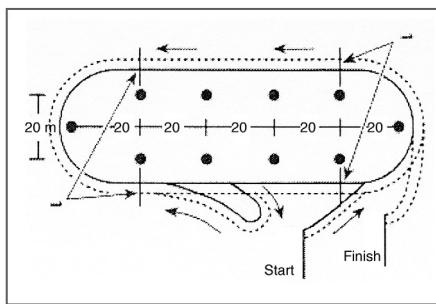


For your saftey

Let your dealer demonstrate you the operating and riding maneuvers; then practice each maneuver. Learn the correct techniques.

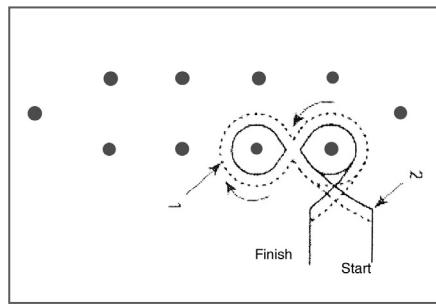
Set up a riding course using traffic cones (approx. 6m wide by 30m long).

Also, have a few posts or lumber (at least 10cm in diameter) to use as obstacles to climb over.



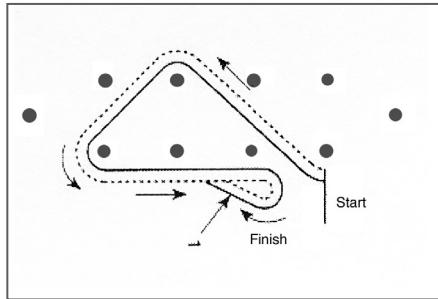
1. Starting & Stopping

- Once around clockwise and back around counter-clockwise
- Stop and start while riding around course (1)



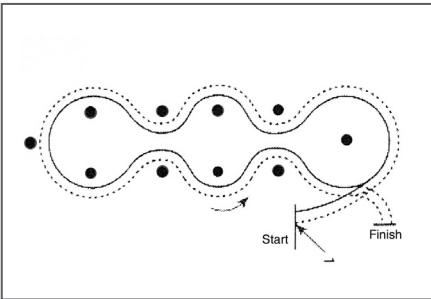
2. Turning Left & Right

- Figure 8 using two of the cones
- Three laps



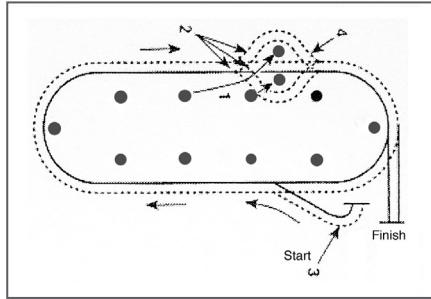
3. Sharp Turns

- Turns of less than 90 degrees
- Two laps clockwise, three laps counter-clockwise



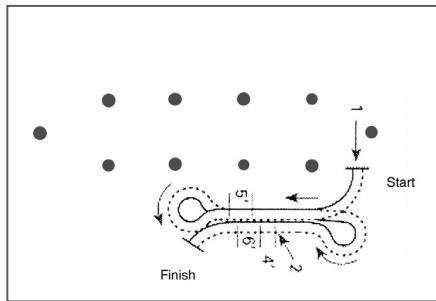
4. Slalom Turns

- Turning in and out of the cones
- Three laps



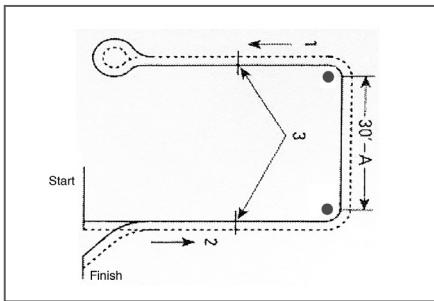
5. Quick Turns

- Move two cones (1)
- Suddenly go left, right or straight (2)



6. Crossing Obstacles

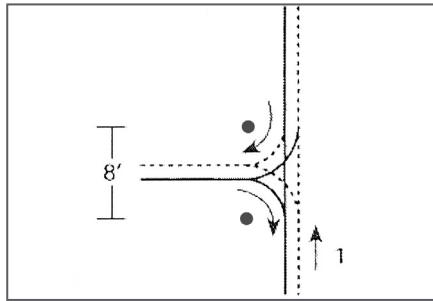
- Use posts or lumber at least 10cm in diameter (2)
- Cross once each with left, right and both wheels



7. Traversing Hills

- Up (2) and down (1) hill (slope less than 25 degrees)
- Stop, start (3) and traverse (A) on hill

Practice this maneuver on flat land if a hill is not available



8. K-turns & U-turns

- Up and down hill
- U-turn on hill
- K-turn on hill

Practice this maneuver on flat land if a hill is not available

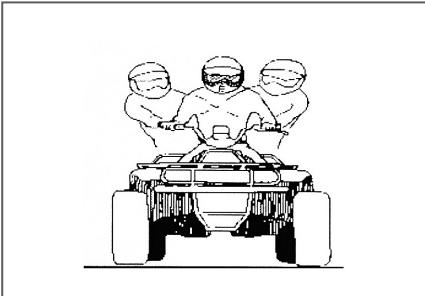


Active Riding

Active riding involves moving your body. You must learn to lean and shift your weight into your turns to maintain control.

Statistics say that inexperienced riders are 13 times more likely to have an ATV accident than riders who have over 1 month of experience!

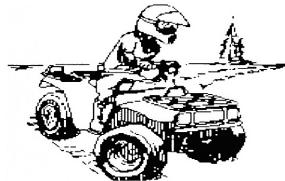
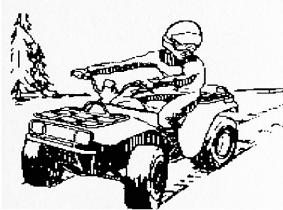
For this reason it is extremely advisable to take a rider training course! See your Arctic Cat ATV dealer for details.



Riding

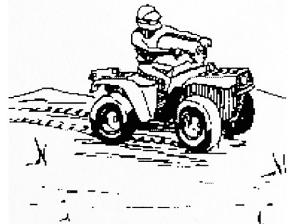
Once the engine's warm, the ATV is ready to go. Please observe the following points:

Keep your feet on the footrests and both hands on the handlebar. Hold the brake lever and release the parking brake. Shift into first gear. Release the brake slowly and apply the throttle with your thumb.



Leaning, weight shift and balance:

When you turn, the trick is to move forward and slide over to the side of the seat that's on the inside of the turn. Support your body weight on the inside of the footrest. At the same time, lean your body to the inside of the turn. Pay attention to the handling – if you feel the tires coming off the ground, reduce speed, shift more of your body weight to the side that's lifting and make the turn wider if possible.



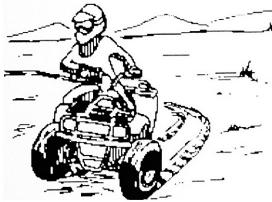
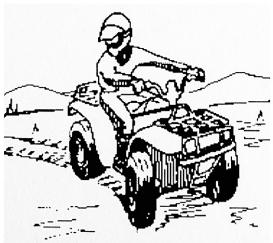
Wide Turns

About 20 % of ATV accidents happen during turns. For this reason be extremely careful in such a situation.

Use this method for wide turns:

1. As you approach the turn, slow down.

2. Shift your body weight to the inside of the turn.
3. Gradually increase your speed as you come out of the turn.



Sharp Turns

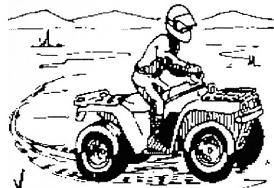
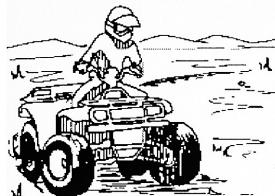
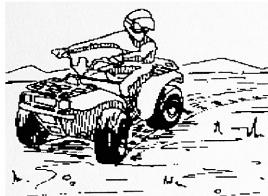
After mastering wide turns, practice the advanced skill of sharp turns. To make sharp turns, please observe the following steps:

1. As you approach the turn, slow down.
2. Shift your body weight to the inside of the turn.

3. You might have to lean into the turn more than you do in a wide turn.

4. If shifting your weight and balance aren't enough to keep the ATV tires on the ground, slow down and straighten out the handlebars as much as you can.

5. Gradually increase your speed as you come out of the turn.



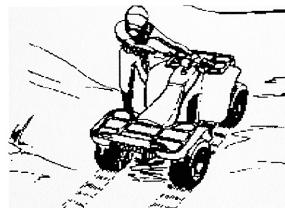
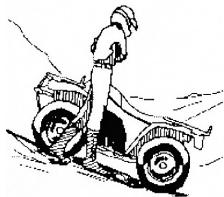
Quick Turns

Quick turns are the most difficult turns and should only be done after you are experienced with your ATV.

1. As you approach the turn, slow down.
2. Turn the handlebars and shift your body weight to the inside of the turn.

3. Follow this with slight acceleration.

4. To make your turn quicker, try raising yourself off the seat a little bit as you shift your weight.

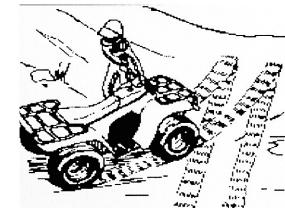


K-Turns

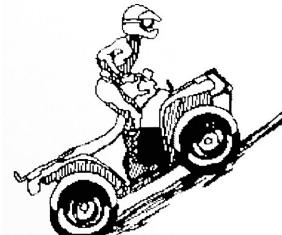
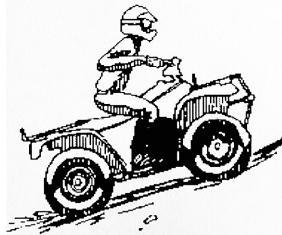
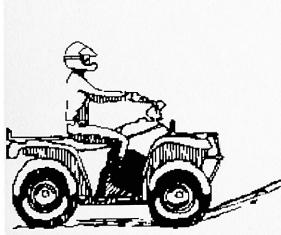
Use K-turns if you accidentally stall while riding uphill.

1. Stop where you are, apply the brakes and shift to neutral.
2. Shut off the engine.
3. Keep your body weight shifted forward.
4. Get off the ATV on the uphill side.

5. If you're to the left of the ATV, turn the handlebar all the way left.
6. Partially release the brake, but lightly hold the brake lever.
7. Let the ATV roll to your right side, until it faces slightly downhill.
8. Reapply the brakes.
9. Get back on the ATV from the uphill side and keep your weight shifted uphill when you sit down.



10. Start the engine and follow the method for riding downhill.



Riding Uphill

Roughly 20 % of accidents happen while riding on hills as a result of incorrect behaviour. So, use extreme caution and follow this method for riding uphill:

1. Shift down and accelerate before you start climbing. Then maintain a steady pace.
2. Lean as far forward as possible. For steeper hills come off your seat to stand and lean forward.

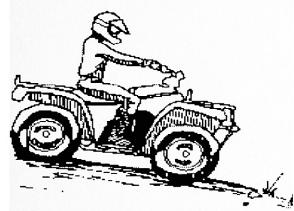
3. If you lose speed, quickly shift to a lower gear. At the same time, release the throttle so your front tires don't lift OR

4. If that doesn't work and the terrain permits, do a U-turn, go back down and try climbing again, OR

5. If you have lost all forward motion, follow the K-turn procedure.

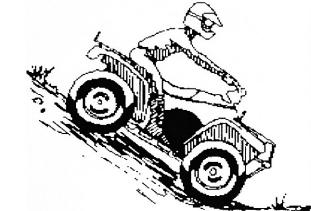
!! WARNING !!

Never climb hills with an angle of gradient higher than 25 %



Riding Downhill

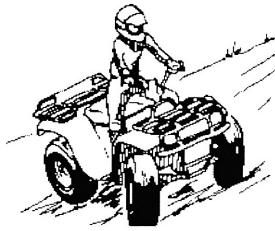
1. Shift your body weight as far back on the seat as possible.



2. Keep it in a low gear.



3. Lightly apply the brake and ease up on the throttle.



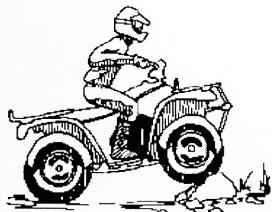
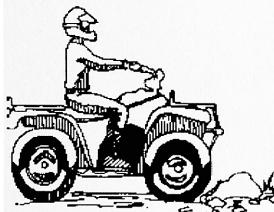
Sidehilling/Traversing

Sidehilling is considered an advanced skill; it's really tricky and unpredictable. So, whether your skills are advanced or not, try to avoid this kind of riding. If you're in a situation where you absolutely have to sidehill, follow this method:

1. Keep your speed low and consistent.

2. Shift all your body weight to the uphill side of the seat; also, support your weight on the uphill footrest.

3. If the ATV feels like it's tipping, turn the handlebar downhill. If that's not possible because of the terrain or other conditions or if it just doesn't work, stop and get off. Dismount the ATV on the uphill side.



Crossing Obstacles

Crossing obstacles is risky. Avoid it if possible. Riding over logs and rocks means combining all the active riding skills into one big motion. These are general guidelines for overcoming obstacles:

1. Keep your speed way down.
2. Approach the obstacle head-on.
3. Come up off the seat.
4. Keep your weight on the foot- rests.

5. Apply a little throttle when the front tires make contact with the obstacle.

6. Lean forward and release the throttle when the front tires clear the obstacle.

7. Keep your body loose to absorb any shock.

8. If the ATV starts tipping, shift your weight to keep it in balance.



Skidding or Sliding

If you lose control after hitting sand, ice, oil or water:

1. Turn your handlebar into the direction of the slide.
2. Keep your hand off the brakes until you're out of the skid.
3. Shift your weight forward.

Parking on a hill

1. Keep it in gear.
2. Engage the parking brake.
3. Shut off the gas tank valve.
4. Find something to block the rear tires

Crossing Water

Your ATV can only handle water up to its footrests. Any more than that and you risk engine damage. Stay away from fast moving rivers. Please observe the following:

1. Examine the depth of the water and check for hidden obstacles like logs or rocks.
2. Keep your speed slow.
3. Make sure you have a way out on the other side of the water.
4. If you get stuck in the mud, try rocking the ATV from side to side.
5. Once you've cleared the water, briefly apply the brakes to make sure they work.

Driving in Cold Weather

□ NOTE

Check that all control levers move freely. Make sure that they are free of ice and snow.

!! WARNING !!

For your personal safety, it is very important to wear enough warm clothing.

1. With the transmission in neutral, move the ATV forward and backward to check that the wheels roll freely. If the ATV will not roll, the tires may be frozen to the ground or the brake pads may be frozen to the discs.
2. If the tires are frozen to the ground, pour warm water around them to melt the ice.



!! CAUTION !!

Before riding, manually move the ATV forward and backward to make certain that all wheels roll freely.

3. If the brakes are frozen, take the ATV to a warmer area to thaw out the brakes.

!! WARNING !!

Never attempt to free frozen brakes by pouring warm water on the brake pads and housings!

NOTE

After the brakes thaw, dry them by applying them several times while riding slowly.

NOTE

After riding through water, mud and snow, it is important to dry both brake systems before parking the ATV.

!! WARNING !!

Go slowly and be extra careful, when riding on snow-covered or ice-covered terrain. Always be alert to changing terrain conditions when operating the ATV.

4. Practice driving in an open snow-covered or ice-covered area before driving on ice-covered trails.

5. Learn how the ATV responds to steering and braking on an ice-covered terrain.





FAQ's

Troubleshooting

Problem

- Your vehicle cannot be started.
- You cannot shift into reverse gear and/or you hear a roaring noise.
- The lights (horn, blinker,...) do not work.
- The engine stalls
- You cannot switch from 2WD to 4WD.

Solution

- ✓ Is it necessary to use the choke? (650 V2)
- ✓ Is the battery attached or does it have to be recharged (for ex after a longer standstill) ?
- ✓ Bring the gear lever into position „N“, or activate the hand brake lever when you have shifted into a gear.
- ✓ Was the vehicle stopped completely before shifting?
- ✓ Is the ignition key in the correct position?
- ✓ Examine the fuses in the fuse box.
- ✓ Is the idling speed to low?
- ✓ Did you activate the differential lock?
- ✓ Move your ATV slightly forward and back.



FAQ's

Problem

- The speedometer does not indicate the correct speed
- Starting from a height of 1500m your vehicle may not have full output any more.
- Can you use a high pressure cleaner for cleaning your vehicle?
- What is important when purchasing accessories?

Solution

- ✓ Did you pay attention to the unit in which speed is indicated (km/h or mph)?
- ✓ Are magnets and sensors properly attached to your vehicle?
- ✓ Change the main jets of the carburetor
- ✓ Generally yes. But do not direct the jet towards electrical parts (lights, fuses,...)
- ✓ Is it genuine Arctic Cat ™ accessory?
- ✓ Was it built in by an authorized Arctic Cat ™ dealer?
- ✓ Please also respect the legal regulations in your country.

□ NOTE

If you cannot remedy these problems with the suggested solutions and/or if there should arise other problems, please contact your ARCTIC CAT-dealer.





Warranty

ARCTIC CAT extends legal warranty on each new ARCTIC CAT ATV and each part and accessory manufactured or sold by ARCTIC CAT. Warranty claims can be made only for parts and accessories sold by an authorized ARCTIC CAT ATV dealer. Warranty is extended to the original retail purchaser; however, against a fee of EUR 25,- the balance of the unused warranty may be transferred to a second party. Warranty claims become invalid when there are other than the genuine ARCTIC CAT parts used. ARCTIC CAT does not assume any liability for consequential damages.

ARCTIC CAT assumes the costs for all parts that are found to be warrantable. The repair work MUST be done by an authorized ARCTIC CAT ATV dealer. No transportation or rental charges (for rented

vehicles) will be paid by ARCTIC CAT. The warranty is validated upon examination of said parts by ARCTIC CAT or an authorized ARCTIC CAT ATV dealer. ARCTIC CAT reserves the right to inspect such parts at its factory.

The warranty periods are as follows:

1. Six months from date of sale –for ATVs.
2. Six months from date of sale for batteries.
3. 30 days from date of sale for all parts and accessories.

Excluded from this warranty are

- Defects due to the abuse of the vehicle or the spare parts and accessories;
- Parts subject to normal wear.

The following will VOID warranty:

- Failure to perform the proper break-in procedure and all related maintenance and storage procedures.
- Repair by anyone other than a specialized workshop.
- Improper use.
- Use of improper carburetor jets and other accessories.
- Use of improper gasoline, lubricating oils or spark plug.
- An accident or subjecting the ATV to misuse, abuse or negligent operation.
- Modification or removal of parts (e.g. muffler, carburetor boot etc.) unless instructed to do so by





ARCTIC CAT.

- Use of the ATV in any way for racing purposes.
- Removal of the engine for use in another vehicle.
- Removal or mutilation of the Chassis or Engine Number.
- Use of parts not sold by ARCTIC CAT.
- Damage due to improper transportation.
- Failure to perform the prescribed service (1. Service after 500 km, 2. Service after 1500 km, 3. Service after 5000 km, afterwards every 1500 km or after 1 year respectively, it depends on what comes first.

- Inadmissible changes at the vehicle not expressly approved by the manufacturer

In consideration of the foregoing any warranty claim is limited in duration to the various warranty periods set forth.





Warranty Claims

At the time of purchase of a new ATV you get a registration card which you have to fill out and send to ARCTIC CAT, Industriestraße 43, 5600 ST. JOHANN/PG., Austria. One copy remains with your ARCTIC CAT ATV dealer.

Apart from that the customer receives a vehicle registration certificate which has to be presented in occasion of each warranty claim.

Only a specialized workshop has the right to perform warranty repair work.

If a warrantable condition appears to exist, the specialized workshop examines the ATV and will repair or replace, free of charge all damaged parts. The customer is then asked to sign a warranty form to ensure that warranty work (repair or replacement of the warrantable part

respectively) was actually performed.

It's the owner's responsibility to maintain and service the ATV in accordance with ARCTIC CAT's recommendations in the Operator's Manual.

ARCTIC CAT will not warrant repairs required as a result of not performing standard operator maintenance, storage procedures and service as outlined in the Operator's Manual.

Should you have any questions concerning the warranty, contact an authorized ARCTIC CAT ATV dealer.

CHANGE OF ADDRESS, OWNERSHIP OR WARRANTY TRANSFER

ARCTIC CAT keeps on file the current address of the owner of this ATV. This will allow ARCTIC CAT to reach the current owner with any important safety information. For this reason we ask you to inform ARCTIC CAT immediately if you move or if the ATV is sold to another party. Please fill out this form completely and send it to ARCTIC CAT, Industriestraße 43, 5600 ST. JOHANN/PG., Austria.

This form may also be used to transfer the unused portion of the original warranty to a second party: Fill out this form completely and send it to ARCTIC CAT enclosing a copy of the vehicle registration certificate and an account-only cheque of the amount of EUR 25,-.





ARCTIC CAT will then process the application and issue a new vehicle certificate for the remaining period of the warranty claim.





ADDRESS CHANGE

OWNERSHIP CHAN

WARRANTY TRANSFER

**CHANGE OF ADDRESS/OWNERSHIP/
WARRANTY TRANSFER TO:**

Name:

Address:

**Construction year
& Model:**

Chassis Nr.:

X



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Notes





Notes





Notes





Notes





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□ NOTE

All vehicle features in this booklet refer to the basic variation. Further equipment and options are to be found in the price list.

□ NOTE

Some of the information in this booklet may not be up-to-date due to changes performed since printing. The models shown in the pictures contain, in part, special equipment. Please ask your Arctic Cat dealer for the newest information before placing an order. The producer reserves the right to make price, color, material, specification and model changes without notice.

Errors and omissions excepted!





