

ATV Illustrated Parts Manual

400 2x4 FIS 400 4x4 FIS (Automatic Transmission)

Model Number	A2004ISH2BUSR	(2x4 - Red)
Model Number	A2004ISH2BUSG	(2x4 - Green)
Model Number	A2004ISH4BUSR	(4x4 - Red)
Model Number	A2004ISH4BUSG	(4x4 - Green)
Model Number	A2004ISH4BUSZ	(4x4 - Cat Green)
Model Number	A2004ISH4BUST	(4x4 - Red - MRP)
Model Number	A2004ISH4BUSS	(4x4 - Green - MRP)
Model Number	A2004ISH4BUSV	(4x4 - Cat Green - MRP)

ARCTIC CAT[®]

2004

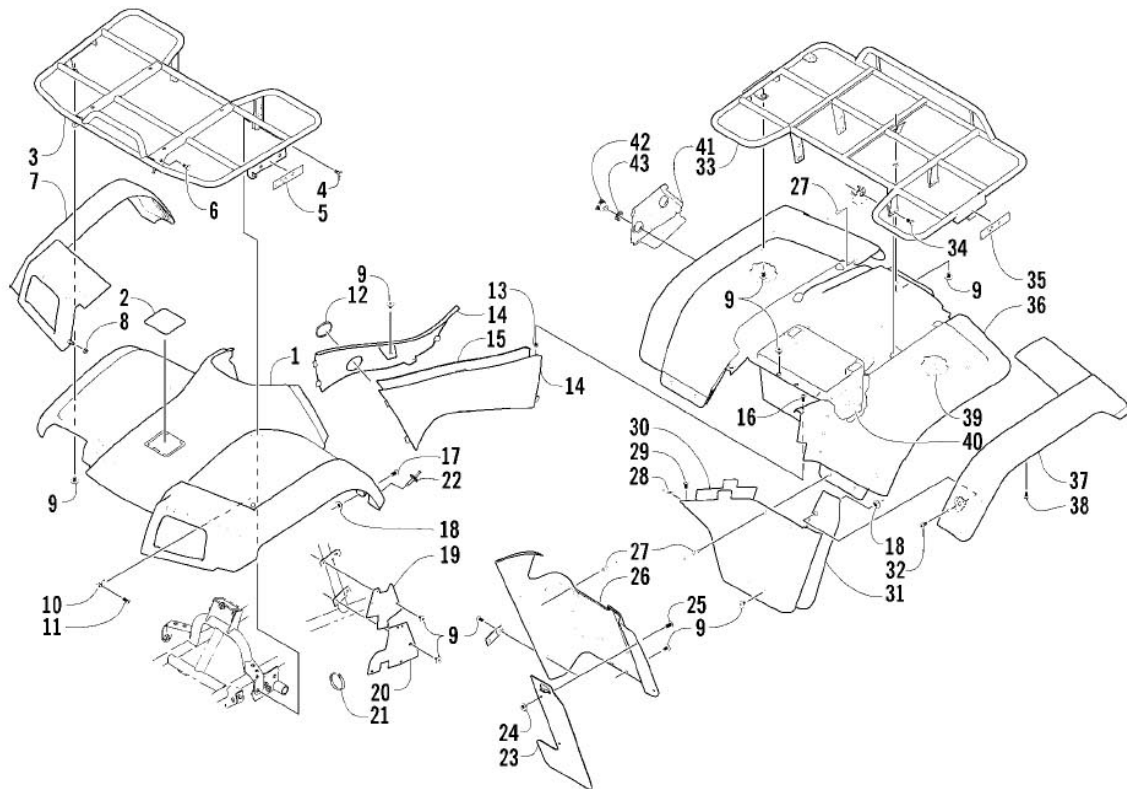


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■ NOTE: The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2004 model year.

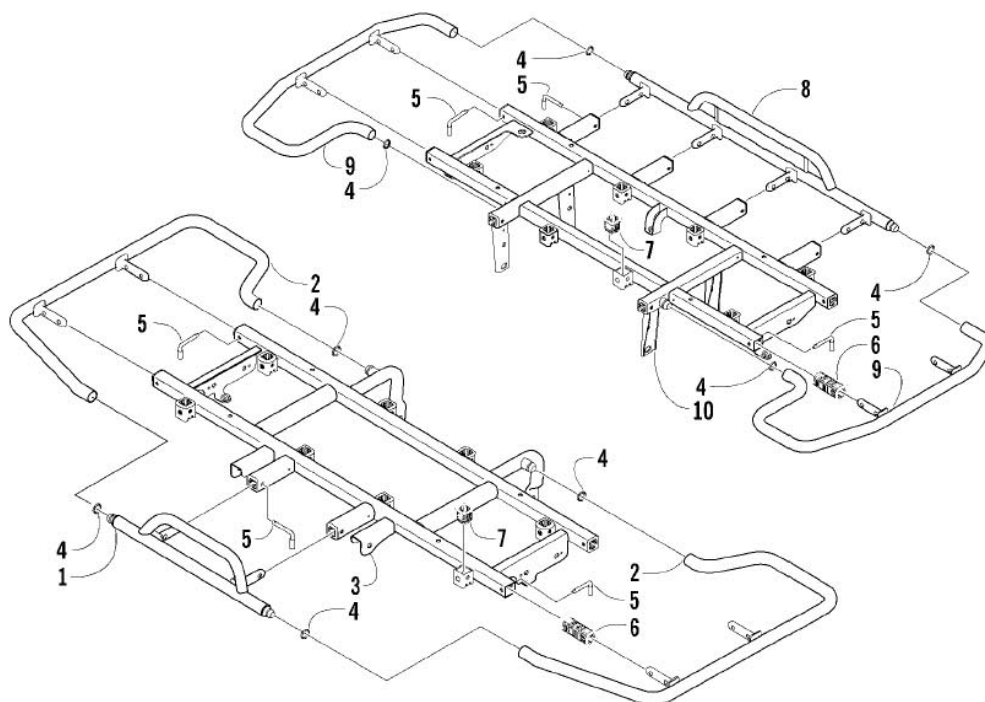


BODY PANEL ASSEMBLY

0738-417

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0506-605	1	Panel, Fender - Front (inc. 2)	19	1406-063	2	Panel, Fender - Inner - Upper
	0506-604	1	Panel, Fender - Front (inc. 2) (2X4 Green)	20	1406-006	2	Panel, Fender - Inner - Lower
	0506-616	1	Panel, Fender - Front (inc. 2) (4X4 Red)	21	0123-788	AR	Cable Tie - 7.5 in.
	0506-584	1	Panel, Fender - Front (inc. 2) (4X4 Green)	22	0406-140	1	Panel, Kick - Right
	1506-133	1	Panel, Fender - Front (inc. 2) (4X4 Cat Green)		0506-628	1	Panel, Kick - Left
2	1406-142	1	● Cover, Access		1506-199	1	Panel, Kick - Right (4X4)
	1406-141	1	● Cover, Access (Green)		1506-193	1	Panel, Kick - Left (4X4)
	1406-041	1	● Cover, Access (Cat Green)	23	0423-046	AR	Rivet, Plastic
3	1506-343	1	Rack - Front - Platinum (2X4 Red)	24	0423-060	2	Clip, Tinnerman
	0506-718	1	Rack - Front - Black (2X4 Green)	25	0623-309	2	Screw, Self-Tapping
	1506-176	1	Rack - Front - Platinum (4X4 STD Red/STD Cat Green)	26	0412-140	1	Shield, Heat
	0506-547	1	Rack - Front - Black (4X4 STD Green)	27	8477-610	2	Screw, Machine
4	8408-816	2	Screw, Cap		0423-355	2	Screw, Shoulder (4X4)
5	0411-646	2	Decal, Reflector - Amber	28	0506-750	1	Fender Extension - Rear - Right
6	0423-360	2	Screw, Cap	29	1506-177	1	Fender Extension - Rear - Left
7	1506-158	1	Flare - Front - Right (4X4)		0506-821	1	Rack - Rear - Black (STD Green)
	1506-159	1	Flare - Front - Left (4X4)	30	8409-020	4	Screw, Cap
8	0423-357	2	Nut, Stamped (4X4)	31	0411-647	2	Decal, Reflector - Red
9	0423-101	AR	Screw, Body	32	0506-618	1	Panel, Fender - Rear
10	0423-031	2	Nut, Speed		0506-634	1	Panel, Fender - Rear (2X4 Green)
11	8477-616	2	Screw, Machine		0506-620	1	Panel, Fender - Rear (4X4 Red)
12	0470-404	1	Grommet, Fuel Shut-Off Valve		0506-621	1	Panel, Fender - Rear (4X4 Green)
13	0123-010	2	Nut, Expansion		0506-724	1	Panel, Fender - Rear (4X4 Cat Green)
14	0506-548	1	Panel, Side - Right	33	0506-552	1	Flare, Rear - Right (4X4)
	0506-243	1	Panel, Side - Left		0506-553	1	Flare, Rear - Left (4X4)
	0506-549	1	Panel, Side - Right (Green)	34	0423-342	12	Screw, Self-Tapping (4X4)
	0506-673	1	Panel, Side - Left (Green)	35	0412-124	1	Shield, Heat
	0506-722	1	Panel, Side - Right (Cat Green)	36	0412-147	1	Shield, Heat
	0506-723	1	Panel, Side - Left (Cat Green)	37	1506-194	2	Extension, Flare (4X4)
15	0412-142	1	Shield, Heat	38	8477-610	4	Screw, Machine (4X4)
16	0423-068	2	Screw, Machine	39	0423-077	4	T-Nut w/Teeth (4X4)
17	8477-610	2	Screw, Machine	40	0623-362	2	Rivet, Reinstallable (4X4)
	0423-356	2	Screw, Shoulder (4X4)	41	1406-408	1	Shield, Fuse Block
18	0423-077	4	T-Nut w/Teeth	42	1406-409	2	Key, Fuse Block Shield
	0423-438	4	T-Nut w/Teeth (4X4)	43	1406-410	2	Spring, Fuse Block Shield

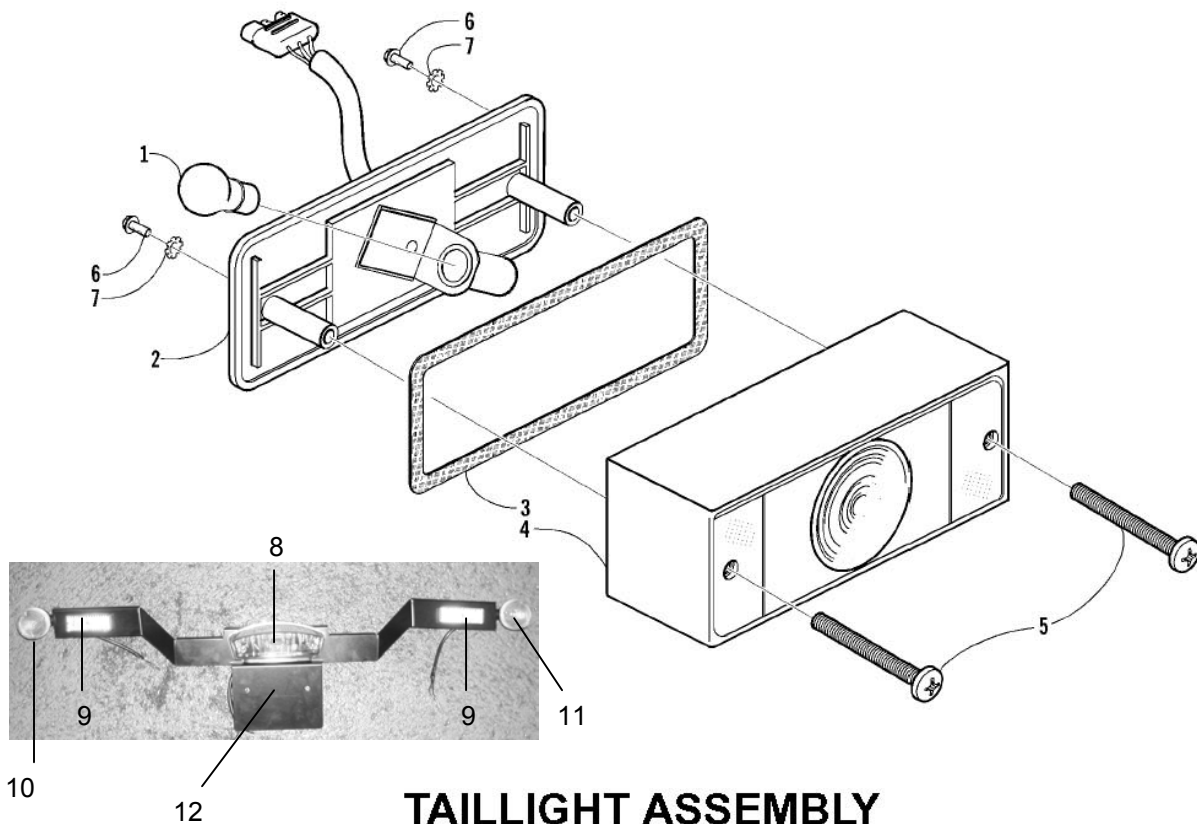
2004 ATV 400 FIS Automatic Transmission



FRONT AND REAR RACK ASSEMBLIES (MRP)

0738-172

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0541-133	1	Center, Rack - Front	6	0441-556	16	Bushing, Rack
2	0541-134	2	Side, Rack - Front	7	0441-592	16	Bushing, Rack
3	0541-135	1	Frame, Rack - Front	8	0541-130	1	Center, Rack - Rear
4	0623-903	8	O-Ring	9	0541-131	2	Side, Rack - Rear
5	0541-189	14	Pin	10	0541-132	1	Frame, Rack - Rear



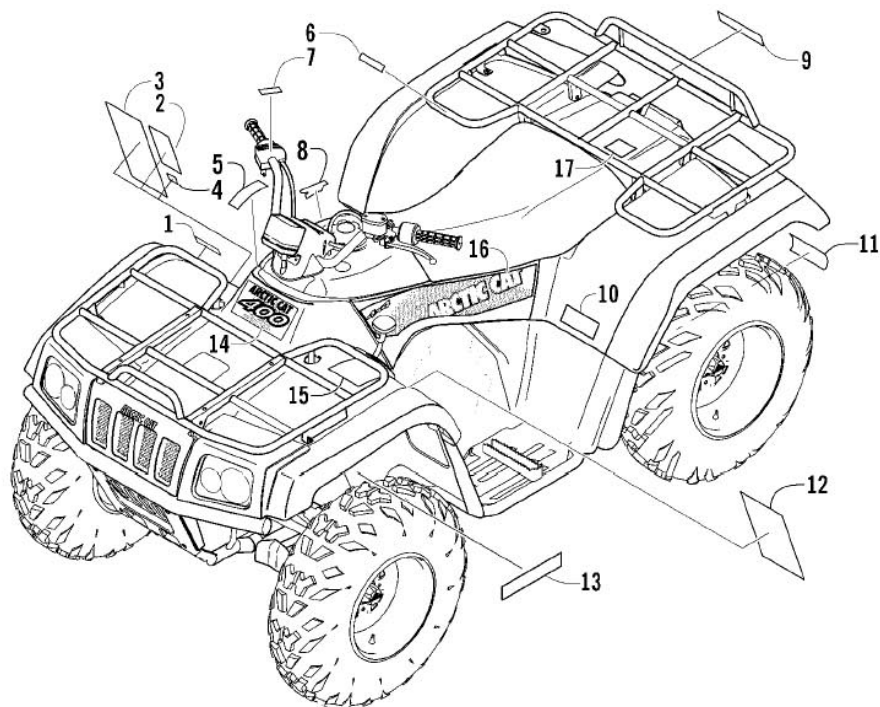
TAILLIGHT ASSEMBLY

(Complete Taillight Assembly p/n 0409-002)

0732-336

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0109-460	1	Bulb, Stop/Taillight	5	0409-010	2	Screw, Machine
2	0409-011	1	Taillight w/Socket Assembly	6	0623-301	2	Screw, Self-Tapping
3	0409-012	1	Gasket, Taillight Lens	7	8053-212	2	Washer, Lock - External Tooth
4	0409-007	1	Lens, Taillight				
Homologated ATV's							
8	AC000-079	1	Taillight				
9	AC000-139	2	Reflector				
10	AC000-145	1	Indicator, left				
11	AC000-146	1	Indicator, right				
12	AC000-174	1	Bracket, rear lights				

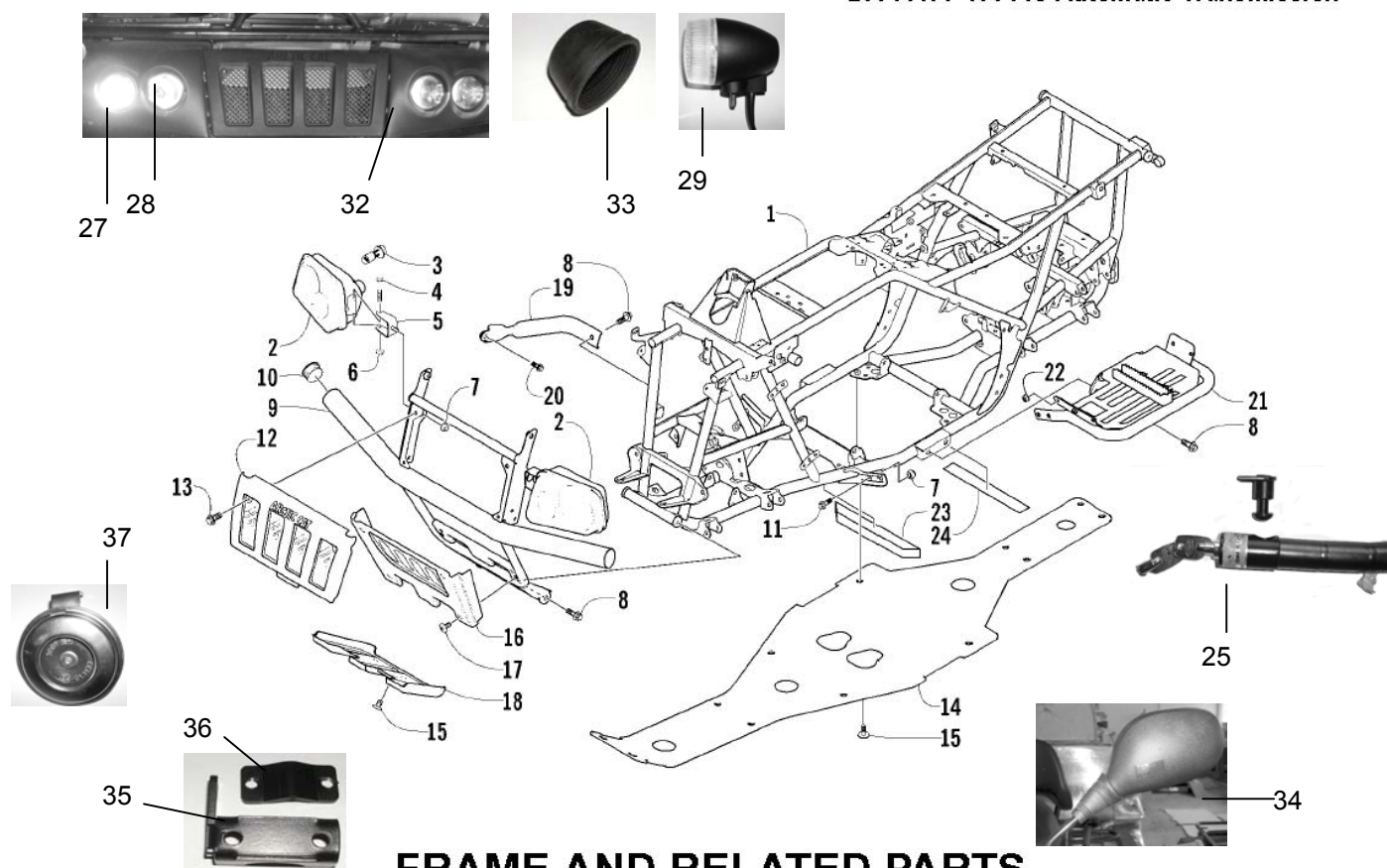
2004 ATV 400 FIS Automatic Transmission



DECALS

0738-456

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0411-576</u>	1	Decal, Warning - Front Rack Load	15	0411-401	1	Decal, Warning - Age
2	<u>0411-045</u>	1	Decal, Warning - Turn	16	<u>0411-630</u>	1	Decal, Side - Right
3	<u>0411-008</u>	1	Decal, Warning - Reverse/Pre-Ride		<u>0411-631</u>	1	Decal, Side - Left
4	<u>0411-011</u>	1	Decal, Caution - Electrical (4X4)		<u>0411-628</u>	1	Decal, Side - Right (2X4 Green)
5	<u>0411-426</u>	1	Decal, Warning - Clutch Cover		<u>0411-629</u>	1	Decal, Side - Left (2X4 Green)
6	<u>0411-648</u>	1	Decal, Warning - Rear Rack Load		<u>0411-636</u>	1	Decal, Side - Right (4X4 Red)
7	<u>0411-324</u>	1	Decal, Instruction - Start In Gear		<u>0411-637</u>	1	Decal, Side - Left (4X4 Red)
8	<u>0411-507</u>	1	Decal, "Duramatic"		<u>0411-634</u>	1	Decal, Side - Right (4X4 Green)
9	<u>0411-645</u>	1	Decal, "Arctic Cat"		<u>0411-635</u>	1	Decal, Side - Left (4X4 Green)
	<u>0411-501</u>	1	Decal, "Arctic Cat" (Green/MRP)		<u>0411-638</u>	1	Decal, Side - Right (Cat Green)
10	<u>0411-430</u>	1	Decal, Warning - Tire Pressure		<u>0411-639</u>	1	Decal, Side - Left (Cat Green)
11	<u>0411-267</u>	1	Decal, Warning - Towing	17	0411-435	1	Decal, Passenger
12	<u>0411-218</u>	1	Decal, Warning - General				
13	<u>0411-612</u>	1	Decal, CA Emissions				
14	<u>0411-619</u>	1	Decal, Front				
	<u>0411-620</u>	1	Decal, Front (Green)				
	<u>0411-621</u>	1	Decal, Front (Cat Green)				

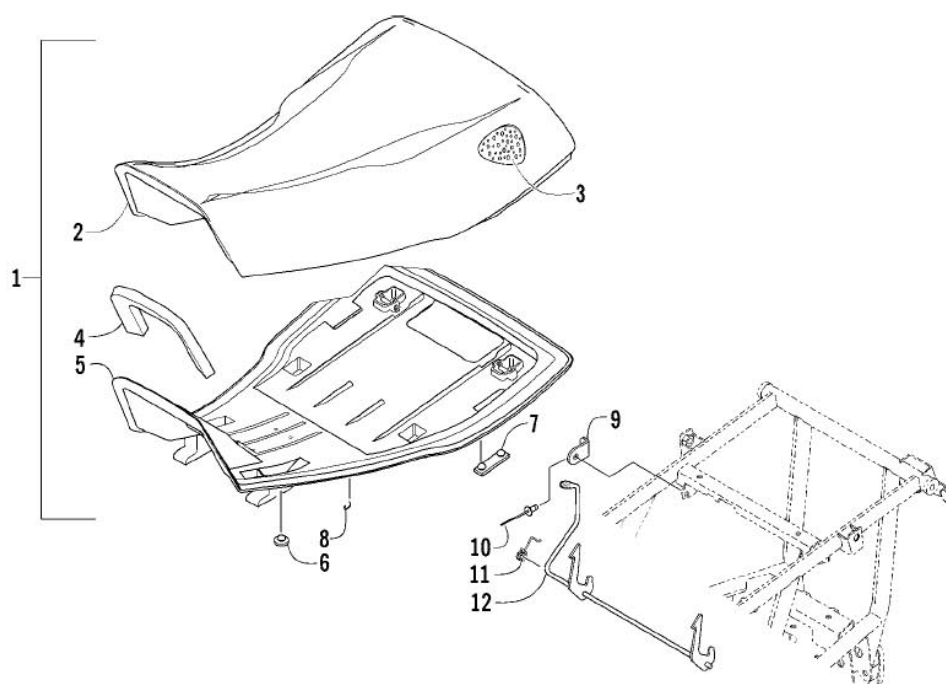


FRAME AND RELATED PARTS

0738-458

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1506-113</u>	1	Frame, Main	12	0406-832	1	Grille, Upper
	<u>1506-282</u>	1	Frame, Main (VIN Ending in 225000 and Up)	13	0423-361	2	Screw, Machine
2	0409-032	1	Headlight Assembly - Right (inc. 3-6)	14	1406-030	1	Panel, Belly
	0409-031	1	Headlight Assembly - Left (inc. 3-6)	15	0423-101	AR	Screw, Body
3	0409-045	2	● Bulb, Headlight	16	<u>1406-420</u>	1	Grille, Bumper - Lower
4	8410-860	2	● Screw, Cap	17	0423-362	4	Screw, Machine
5	0406-945	2	● Bracket, Headlight Mounting	18	0406-834	1	Plate, Skid
6	0423-375	2	● Nut, Flange	19	0506-653	2	Channel, Bumper Mounting
7	8424-802	6	Nut, Flange	20	8408-812	2	Screw, Cap
8	8409-020	8	Screw, Cap	21	0506-534	1	Footrest - Right
9	0506-859	1	Bumper		0506-728	1	Footrest - Left
	0506-544	1	Bumper (4X4)	22	8424-602	2	Nut, Flange
10	0406-130	2	Cap, Bumper (4X4)	23	1506-067	1	Foam, Frame
11	8408-816	4	Screw, Cap	24	0406-289	1	Pad, Frame
Homologated ATV's				32	AC000-066	1	Orifice headlight round right
25	AC000-790	1	Antitheft device		AC000-067	1	Orifice headlight round left
26	AC000-064	1	Towing device	33	AC000-138	4	Rubber headlight
27	AC000-136	1	Headlight right	34	AC000-751	1	Mirror left
	AC000-136	1	Headlight left		AC000-752	1	Mirror right
28	AC000-135	1	Highbeam right	35	AC000-086	1	Bracket mirror right
	AC000-135	1	Highbeam left	36	AC000-089	1	Counterpart mirror right
29	AC000-146	1	Direction light right	37	AC000-158	1	Horn
	AC000-145	1	Direction light left				
30	AC000-071	1	Headlight interior tray right				
	AC000-072	1	Headlight interior tray left				
31	AC000-074	1	Bracket headlight right				
	AC000-073	1	Bracket headlight left				

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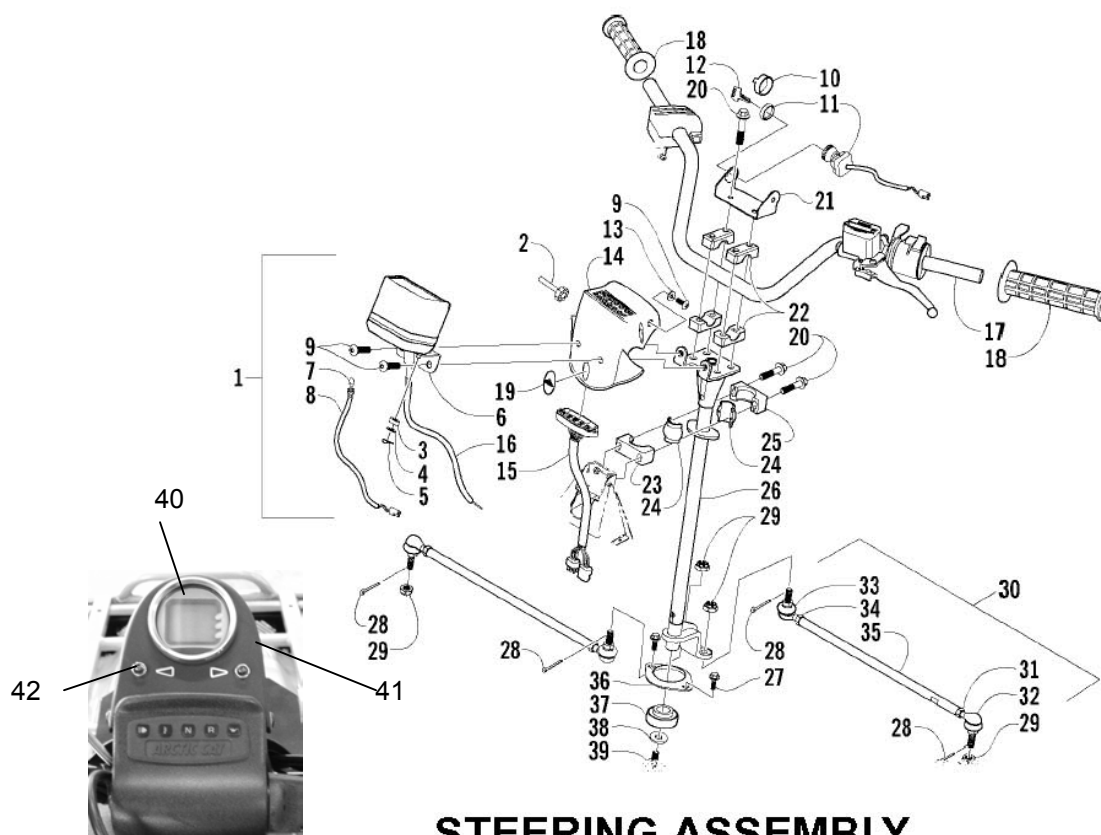


SEAT ASSEMBLY

0738-364

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0506-558	1	Seat Assembly (inc. 2-8)	7	0406-879	2	●● Bumper, Seat - Rear
2	0506-556	1	● Cover, Seat	8	0624-528	AR	● Staple
3	0506-555	1	● Foam, Seat	9	1406-087	1	Plate, Retainer
4	1406-060	1	● Foam, Sound	10	8060-284	1	Rivet
5	0406-878	1	● Base, Seat Assembly (inc. 6-7)	11	<u>1406-371</u>	1	Spring, Seat Latch
6	0406-877	2	●● Bumper, Seat - Front	12	<u>1506-217</u>	1	Latch, Seat

2004 ATV 400 FIS Automatic Transmission

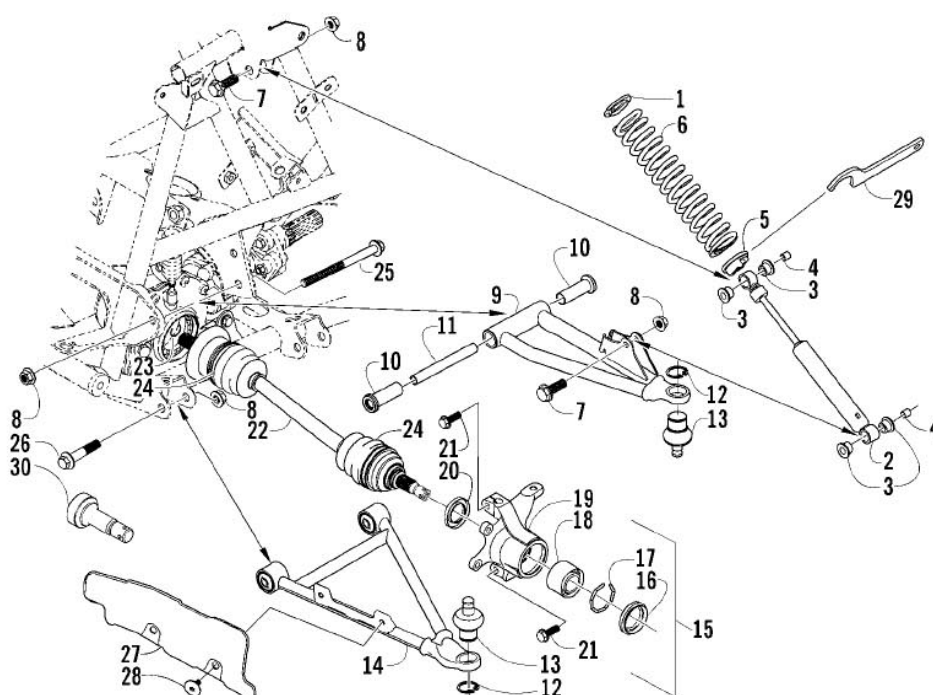


STEERING ASSEMBLY

0737-562

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0420-031	1	Speedometer (inc. 2-8) (4X4)	19	0405-042	1	Plug, Instrument Pod (2X4)
2	0420-027	1	● Knob, Speedometer Trip (4X4)	20	8408-860	6	Screw, Cap
3	0420-016	2	● Mount, Rubber (4X4)	21	0506-348	1	Bracket, Key Switch
4	0420-017	2	● Washer (4X4)	22	0405-035	4	Cap, Steering Adjuster
5	0420-015	2	● Pin, Retainer (4X4)	23	0605-171	1	Housing, Bearing - Lower
6	0420-018	1	● Bracket, Speedometer (4X4)	24	0405-020	2	Bearing, Steering Post
7	0620-149	1	● Bulb, Speedometer (4X4)	25	0605-147	1	Housing, Bearing - Upper
8	0420-014	1	● Harness, Speedometer (4X4)	26	0505-431	1	Post, Steering
9	8477-616	3	Screw, Machine	27	8408-816	2	Screw, Cap
10	0409-013	1	Cover, Key	28	0623-175	4	Pin, Cotter
11	3430-040	1	Switch, Ignition - Assembly (inc. 12)	29	0423-157	4	Nut, Top Lock
12	3409-007	1	● Key, Ignition - Blank (C Series)	30	0505-408	2	Tie Rod, Assembly (inc. 31-35)
	3409-011	1	● Key, Ignition - Blank (D Series)	31	8420-002	2	● Nut - Right
	3409-012	1	● Key, Ignition - Blank (E Series)	32	0405-082	2	● Ball Joint, Tie Rod - Right
	3409-013	1	● Key, Ignition - Blank (F Series)	33	0405-083	2	● Ball Joint, Tie Rod - Left
13	0423-052	1	Collar, Body	34	0423-013	2	● Nut - Left
14	0405-063	1	Instrument Pod	35	0405-107	2	● Tie Rod
15	0420-035	1	Panel, LED	36	0602-233	1	Flange, Bearing
16	0487-026	1	Cable, Speedometer (4X4)	37	0405-052	1	Bearing w/Inverted Oil Seal
17	0505-410	1	Tube, Handlebar	38	0423-073	1	Washer
18	0405-106	2	Grip, Handlebar	39	8409-020	1	Screw, Cap
Homologated ATV's							
40	AC000-076	1	Digital speedometer				
41	AC000-065	1	Orifice, speedometer				
42	AC000-151	2	Control, indicator				

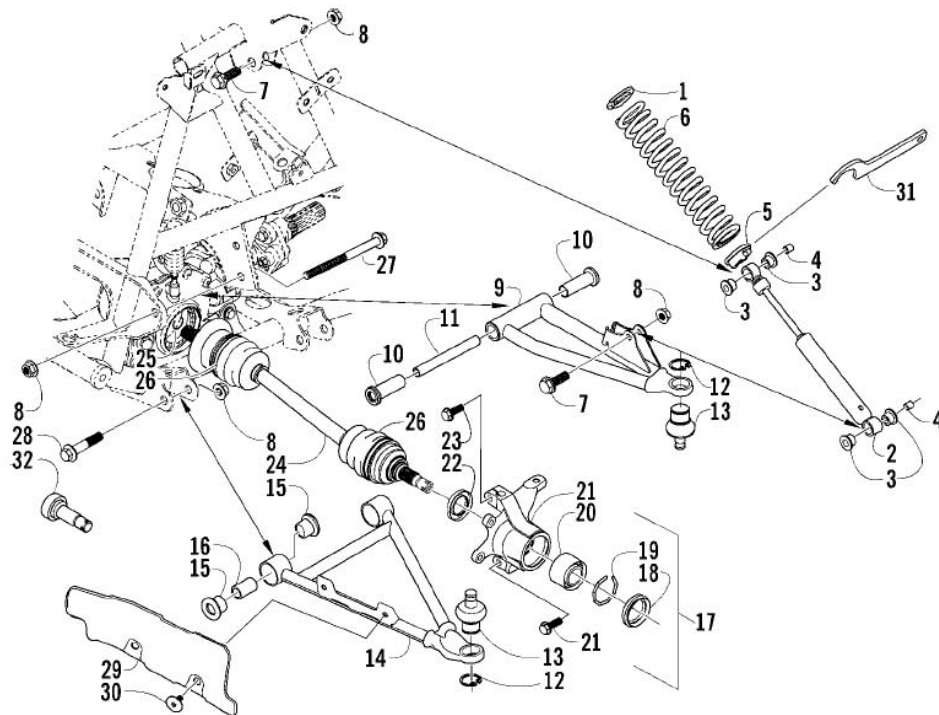
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FRONT SUSPENSION ASSEMBLY

0738-369

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1603-889	2	Retainer, Spring	15	0505-026	1	Knuckle - Assembly - Right (inc. 16-20)
2	0403-110	2	Shock Absorber - Front (inc. 3-4)		0505-027	1	Knuckle - Assembly - Left (inc. 16-20)
	0403-111	2	Shock Absorber - Front (inc. 3-4) (4X4)	16	0402-089	2	● Seal, Wheel Bearing - Front
3	0604-310	8	● Bushing, Shock Absorber	17	0423-034	2	● Clip, Bearing
4	0403-028	4	● Sleeve, Shock	18	0402-275	2	● Bearing, Wheel Hub - Front
5	0403-102	2	Cam, Spring Adjuster	19	0505-062	1	● Knuckle, Steering - Right
6	0503-234	2	Spring, Shock Absorber - Platinum		0505-063	1	● Knuckle, Steering - Left
	0403-096	2	Spring, Shock Absorber - Black (2X4 Green)	20	0402-069	2	● Seal, Wheel Bearing - Rear
	0503-233	2	Spring, Shock Absorber - Platinum (4X4 Red/Cat Green)	21	8409-030	4	Screw, Cap
	0403-091	2	Spring, Shock Absorber - Black (4X4 Green)	22	0502-544	2	Axle, Drive - Front (inc. 23-24) (4X4)
7	8409-040	4	Screw, Cap	23	0441-400	2	● Clip, Retaining (4X4)
8	8428-002	10	Nut, Lock	24	0436-276	2	● Repair Kit, Boot - Front Axle (4X4)
9	0503-196	1	A-Arm, Upper Right - Assembly (inc. 10-13)	25	0423-334	2	Screw, Cap
	0503-197	1	A-Arm, Upper Left - Assembly (inc. 10-13)	26	8409-060	4	Screw, Cap
10	0403-081	4	● Bushing	27	1406-034	1	Guard, Boot - Axle - Right (4X4)
11	0403-080	2	● Collar		1406-035	1	Guard, Boot - Axle - Left (4X4)
12	0423-009	4	● Clip, Ball Joint	28	0423-101	4	Screw, Body (4X4)
13	0405-115	4	● Ball Joint - Front	29	0441-587	1	Wrench, Spanner
14	0503-243	1	A-Arm, Lower Right (inc. 12-13)	30	1402-006	2	Axle, Stub (2X4)
	0503-244	1	A-Arm, Lower Left (inc. 12-13)				
	0503-227	1	A-Arm, Lower Right (inc. 12-13) (4X4)				
	0503-228	1	A-Arm, Lower Left (inc. 12-13) (4X4)				



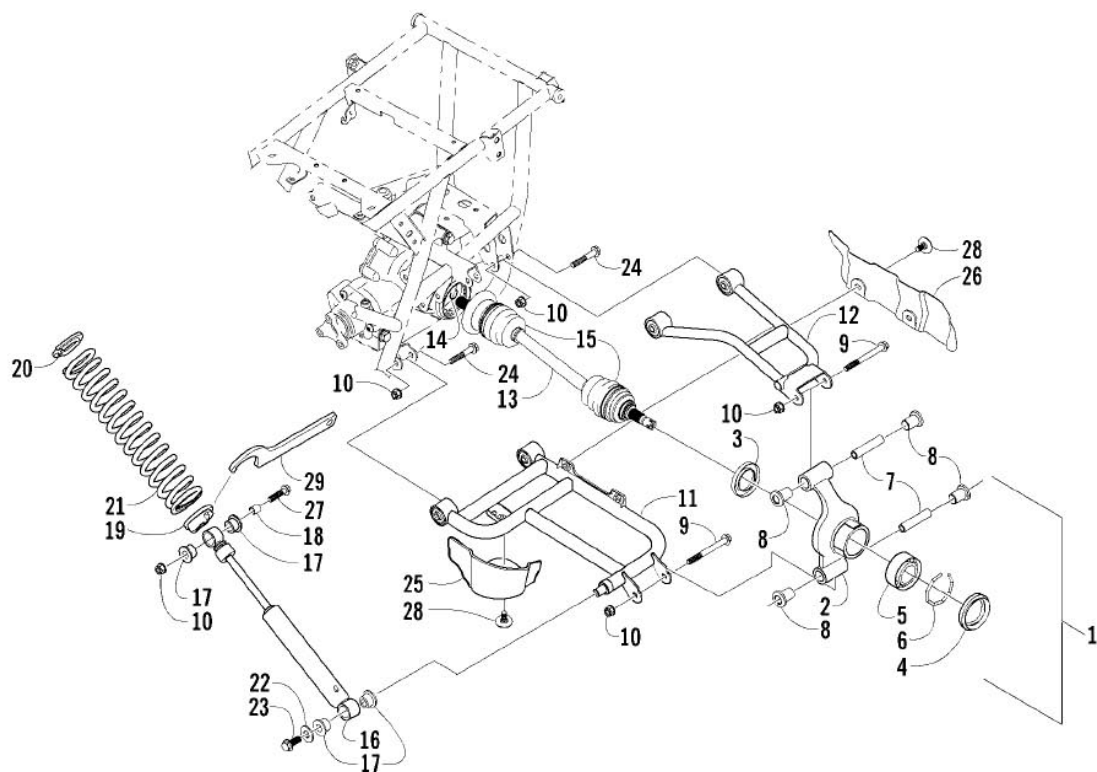
FRONT SUSPENSION ASSEMBLY

(VIN Ending in 225000 and Up)

0738-781

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1603-889	2	Retainer, Spring	15	0403-115	8	● Bushing
2	0403-127	2	Shock Absorber - Front (inc. 3-4)	16	0403-114	4	● Collar
3	0604-310	8	● Bushing, Shock Absorber	17	0505-026	1	Knuckle - Assembly - Right (inc. 18-22)
4	0403-028	4	● Sleeve, Shock		0505-027	1	Knuckle - Assembly - Left (inc. 18-22)
5	0403-102	2	Cam, Spring Adjuster	18	0402-089	2	● Seal, Wheel Bearing - Front
6	0503-233	2	Spring, Shock Absorber - Platinum	19	0423-034	2	● Clip, Bearing
	0403-091	2	Spring, Shock Absorber - Black (2X4 Green)	20	0402-275	2	● Bearing, Wheel Hub - Front
	0403-129	2	Spring, Shock Absorber - Platinum (4X4 Red/Cat Green)	21	0505-062	1	● Knuckle, Steering - Right
	0403-128	2	Spring, Shock Absorber - Black (4X4 Green)		0505-063	1	● Knuckle, Steering - Left
7	8409-040	4	Screw, Cap	22	0402-069	2	● Seal, Wheel Bearing - Rear
8	8428-002	10	Nut, Lock	23	8409-030	4	Screw, Cap
9	0503-196	1	A-Arm, Upper Right - Assembly (inc. 10-13)	24	0502-544	2	Axle, Drive - Front (inc. 25-26)
	0503-197	1	A-Arm, Upper Left - Assembly (inc. 10-13)	25	0441-400	2	● Clip, Retaining
10	0403-081	4	● Bushing	26	0436-276	2	● Repair Kit, Boot - Front Axle
11	0403-080	2	● Collar	27	0423-334	2	Screw, Cap
12	0423-009	4	● Clip, Ball Joint	28	8409-075	4	Screw, Cap
13	0405-115	4	● Ball Joint - Front	29	1406-034	1	Guard, Boot - Axle - Right
14	0503-252	1	A-Arm, Lower Right (inc. 12-13 and 15-16)		1406-035	1	Guard, Boot - Axle - Left
	0503-253	1	A-Arm, Lower Left (inc. 12-13 and 15-16)	30	0423-101	4	Screw, Body
	0503-220	1	A-Arm, Lower Right (inc. 12-13 and 15-16) (4X4)	31	0441-587	1	Wrench, Spanner
	0503-221	1	A-Arm, Lower Left (inc. 12-13 and 15-16) (4X4)	32	1402-006	2	Axle, Stub (2X4)

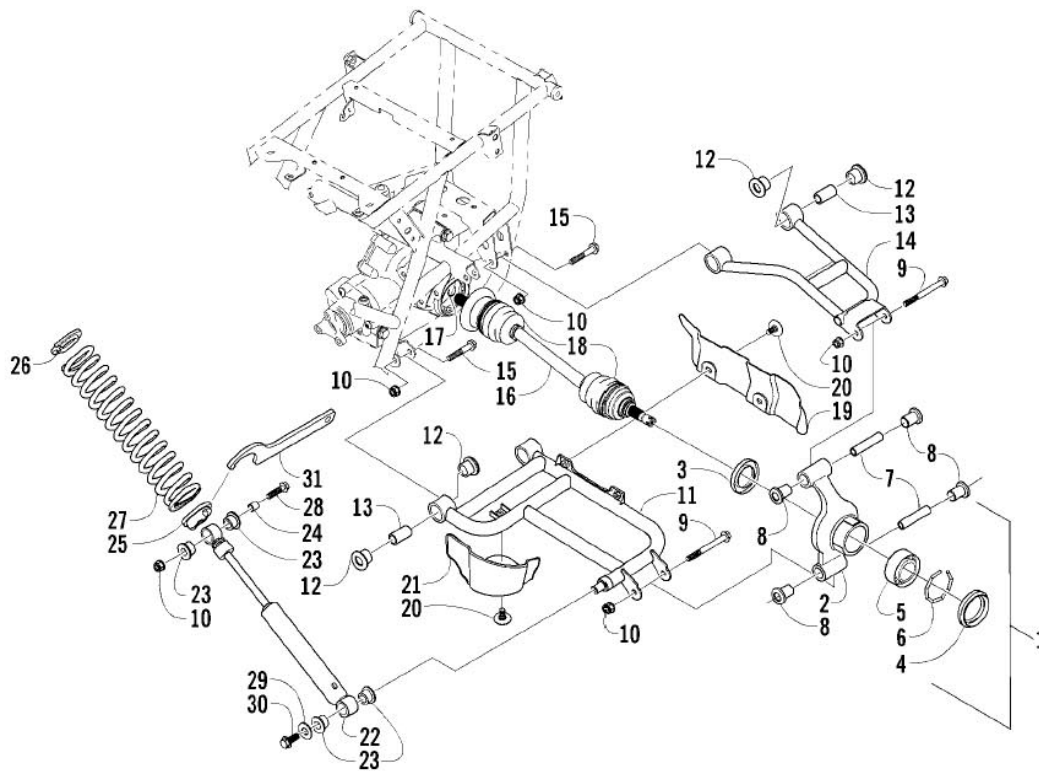
2004 ATV 400 FIS Automatic Transmission



REAR SUSPENSION ASSEMBLY

0737-579

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0504-302</u>	1	Knuckle, Right Rear - Assembly (inc. 2-6)	15	0436-276	2	● Repair Kit, Boot - Rear Axle
	0504-227	1	Knuckle, Left Rear - Assembly (inc. 2-6)	16	0404-045	2	Shock Absorber - Rear (inc. 17-18)
2	<u>0504-297</u>	1	● Knuckle - Right	17	0604-310	8	● Bushing, Shock Absorber
	0504-225	1	● Knuckle - Left	18	0403-028	2	● Sleeve, Shock Absorber
3	0402-069	2	● Seal, Wheel Bearing - Rear	19	0404-057	2	Cam, Spring Adjuster
4	0402-089	2	● Seal, Wheel Bearing - Front	20	1603-889	2	Retainer, Spring
5	0402-275	2	● Bearing, Wheel	21	<u>0504-303</u>	2	Spring, Suspension - Platinum
6	0423-034	2	● Clip, Bearing		0404-046	2	Spring, Suspension - Black (Green/MRP)
7	0403-038	4	Collar, Suspension Bushing	22	0423-087	2	Washer
8	0403-032	8	Bushing, Suspension	23	8408-820	2	Screw, Cap
9	8409-000	4	Screw, Cap	24	8409-060	8	Screw, Cap
10	8428-002	14	Nut, Lock	25	1406-071	1	Guard, Boot - Right
11	0504-228	1	A-Arm, Rear - Lower Right		1406-072	1	Guard, Boot - Left
	0504-229	1	A-Arm, Rear - Lower Left	26	1406-068	1	Guard, Boot - Right
12	<u>0504-306</u>	1	Arm, Rear - Upper Right		1406-069	1	Guard, Boot - Left
	0504-233	1	Arm, Rear - Upper Left	27	8409-040	2	Screw, Cap
13	<u>0502-544</u>	2	Axle, Drive (inc. 14-15)	28	0423-101	6	Screw, Body
14	0441-400	2	● Clip, Retaining	29	0441-587	1	Wrench, Spanner



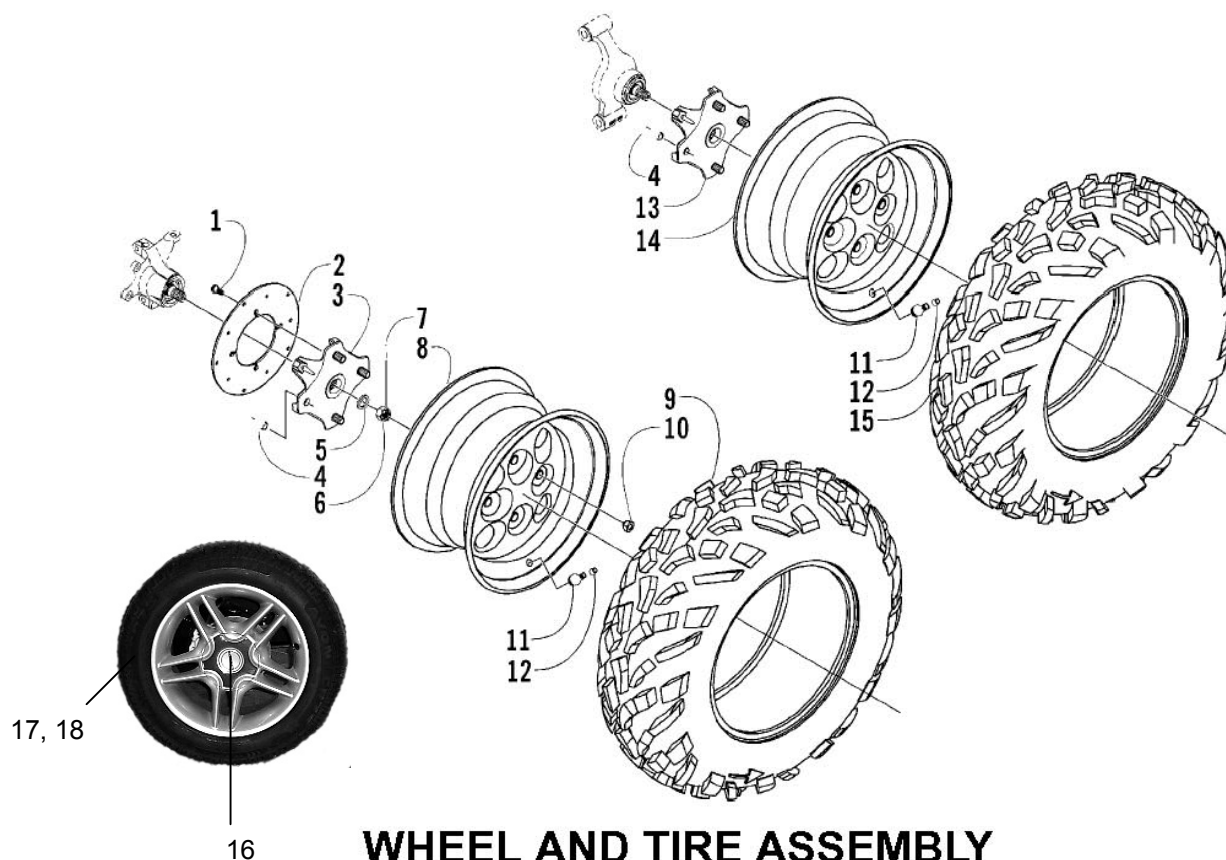
REAR SUSPENSION ASSEMBLY

(VIN Ending in 225000 and Up)

0738-570

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0504-302</u>	1	Knuckle, Right Rear - Assembly (inc. 2-6)	16	<u>0502-544</u>	2	Axle, Drive (inc. 17-18)
	0504-227	1	Knuckle, Left Rear - Assembly (inc. 2-6)	17	0441-400	2	● Clip, Retaining
2	<u>0504-297</u>	1	● Knuckle - Right	18	0436-276	2	● Repair Kit, Boot - Rear Axle
	0504-225	1	● Knuckle - Left	19	1406-068	1	Guard, Boot - Right
3	0402-069	2	● Seal, Wheel Bearing - Rear		1406-069	1	Guard, Boot - Left
4	0402-089	2	● Seal, Wheel Bearing - Front	20	0423-101	6	Screw, Body
5	0402-275	2	● Bearing, Wheel	21	1406-071	1	Guard, Boot - Right
6	0423-034	2	● Clip, Bearing		1406-072	1	Guard, Boot - Left
7	0403-038	4	Collar, Suspension Bushing	22	<u>0404-072</u>	2	Shock Absorber - Rear (inc. 23-24)
8	0403-032	8	Bushing, Suspension	23	0604-310	8	● Bushing, Shock Absorber
9	8409-000	4	Screw, Cap	24	0403-028	2	● Sleeve, Shock Absorber
10	8428-002	14	Nut, Lock	25	0404-057	2	Cam, Spring Adjuster
11	<u>0504-320</u>	1	A-Arm, Rear - Lower Right (inc. 12-13)	26	1603-889	2	Retainer, Spring
	<u>0504-321</u>	1	A-Arm, Rear - Lower Left (inc. 12-13)	27	<u>0404-074</u>	2	Spring, Suspension - Platinum
12	<u>0403-115</u>	16	● Bushing		0404-065	2	Spring, Suspension - Black (Green/MRP)
13	<u>0403-114</u>	8	● Collar	28	8409-040	2	Screw, Cap
14	<u>0504-318</u>	1	A-Arm, Rear - Upper Right (inc. 12-13)	29	0423-087	2	Washer
	<u>0504-319</u>	1	A-Arm, Rear - Upper Left (inc. 12-13)	30	8408-820	2	Screw, Cap
15	8409-075	8	Screw, Cap	31	0441-587	1	Wrench, Spanner

2004 ATV 400 FIS Automatic Transmission

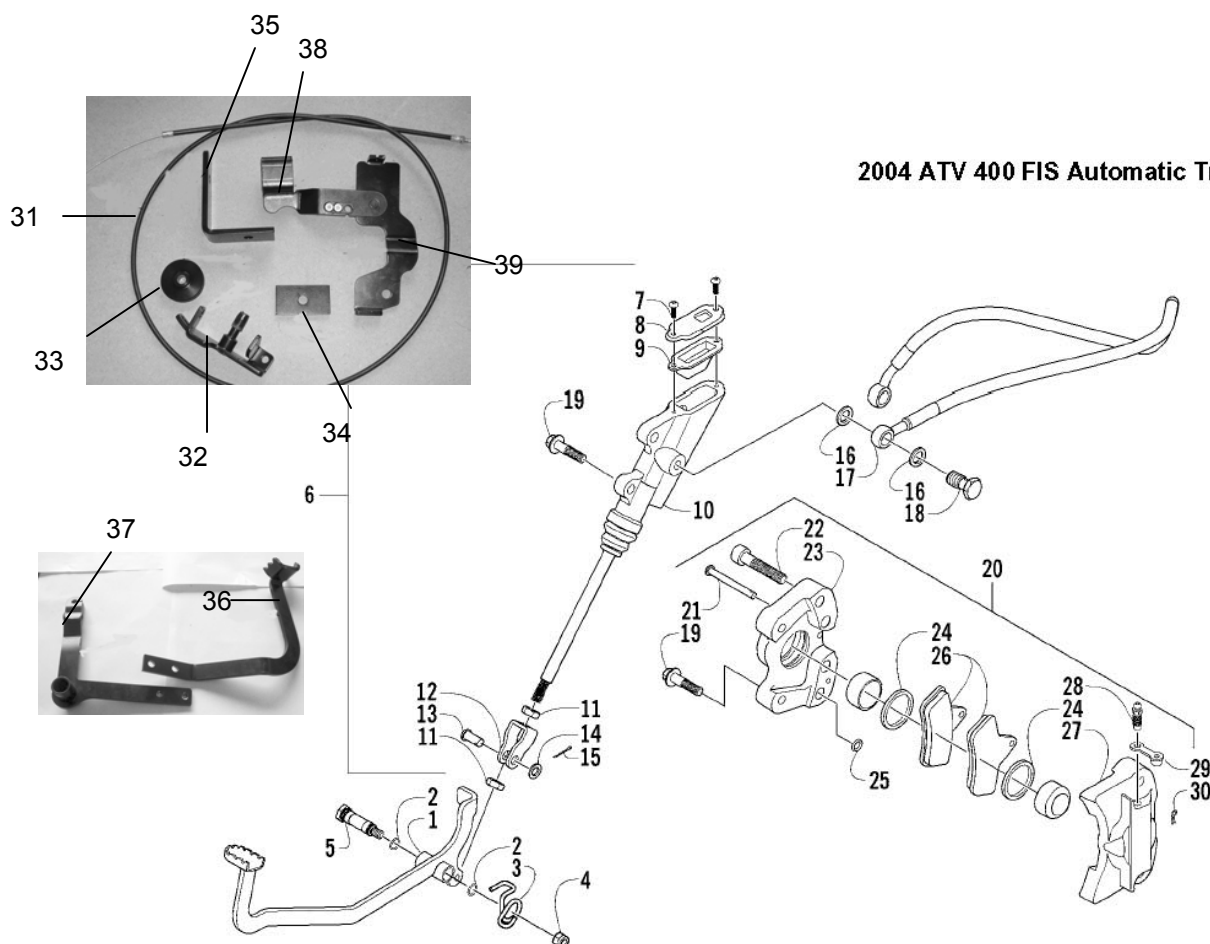


WHEEL AND TIRE ASSEMBLY

0738-370

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0423-029	12	Screw, Machine	9	<u>1402-100</u>	2	Tire - Front
2	0402-874	3	Disc, Brake	10	0423-408	16	Nut, Mounting - Wheel
3	<u>0502-421</u>	2	Hub, Wheel - Front (inc. 4)	11	0402-064	4	Stem, Valve (inc. 12)
4	<u>0402-974</u>	16	● Stud, Wheel Hub	12	0402-140	4	● Cap, Valve Stem
5	0402-181	4	Seal, Hub	13	<u>0502-423</u>	1	Hub, Wheel - Rear - Left (inc. 4)
6	0423-394	4	Nut, Castle		<u>0502-421</u>	1	Hub, Wheel - Rear - Right (inc. 4)
7	0423-407	4	Pin, Cotter	14	<u>1402-115</u>	2	Wheel - Rear - Platinum
8	<u>1402-127</u>	2	Wheel - Front - Platinum		0402-858	2	Wheel - Rear - Gray (Green/MRP)
	0402-856	2	Wheel - Front - Gray (Green/MRP)	15	<u>1402-101</u>	2	Tire - Rear
Homologated ATV's							
16	AC000-200	4	Rim, aluminium 15" x 7				
17	AC000-202	2	Tire front 185X85-15, road				
18	AC000-215	2	Tire rear 205x60-15, road				

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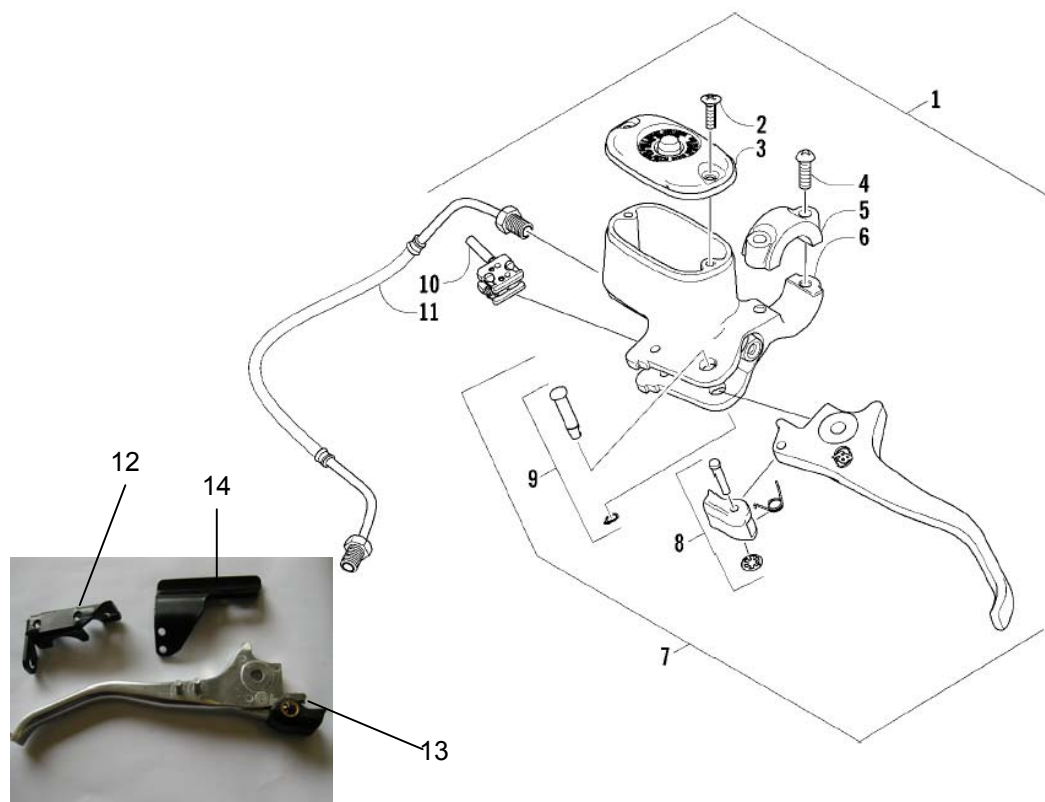


AUXILIARY BRAKE ASSEMBLY

0738-460 *Not a Service Part

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0502-447	1	Lever, Brake	16	0423-178	4	Washer, Crush
2	1602-213	2	O-Ring	17	1402-200	1	Hose, Brake
3	0502-395	1	Spring, Brake Lever	18	0423-413	2	Bolt, Banjo Fitting
4	8422-002	1	Nut	19	8408-825	4	Screw, Cap
5	0402-872	1	Axle, Brake Lever	20	0502-335	1	Caliper, Brake (inc. 21-30)
6	0502-452	1	Brake Assembly (inc. 7-15)	21	0402-495	1	● Pin, Brake Caliper
7	0402-545	2	● Screw, Machine	22	0402-492	4	● Screw, Cap
8	0402-588	1	● Cover, Reservoir	23	*	1	● Housing, Caliper
9	0402-591	1	● Bladder, Reservoir	24	0402-980	2	● O-Ring, Brake Caliper
10	*	1	● Master Cylinder	25	0402-490	1	● O-Ring
11	0402-592	2	● Nut, Jam	26	0402-882	2	● Pad, Brake
12	0402-580	1	● Actuator, Push Rod	27	*	1	● Housing, Caliper
13	0402-575	1	● Pin, Clevis	28	0402-491	1	● Valve, Bleed
14	0402-583	1	● Washer	29	0402-493	1	● Cap, Bleed Valve
15	0402-584	1	● Pin, Cotter	30	0402-496	1	● Clip, Hairpin
Homologated ATV's							
31	AC000-095	1	Bowdencable				
32	AC000-189	1	Bracket, diverter pulley				
33	AC000-103	1	Diverter pulley				
34	AC000-080	1	Counter part, parking brake				
35	AC000-081	1	Bracket parking brake				
36	AC000-083	1	Lever, footbrake part 1				
37	AC000-084	1	Lever, footbrake part 2				
38	AC000-164	1	Lever, parking brake				
39	AC000-166	1	Bracket, cable parking brake				

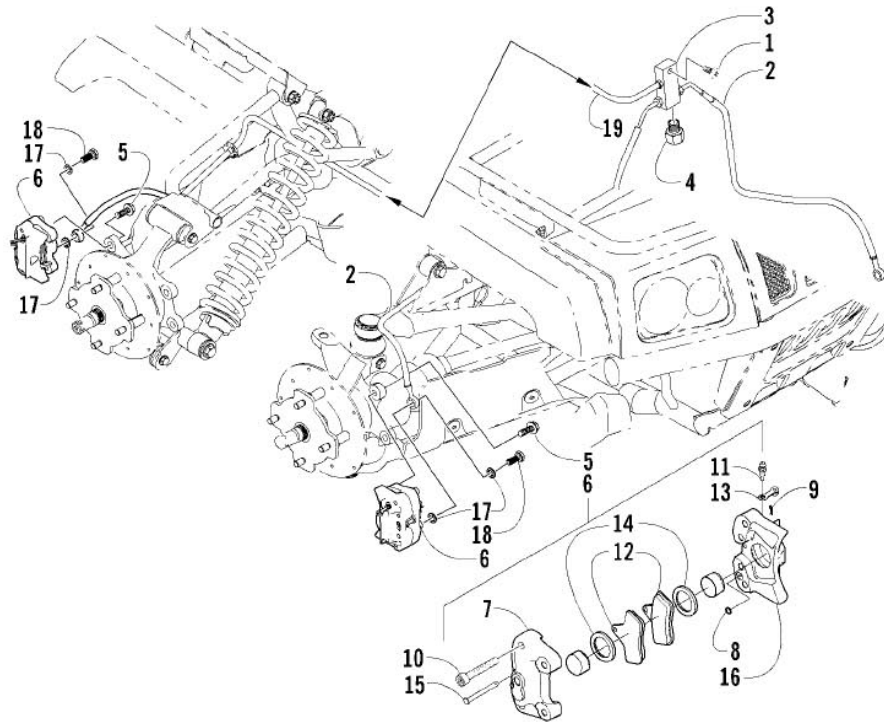
2004 ATV 400 FIS Automatic Transmission



HYDRAULIC HAND BRAKE ASSEMBLY

0738-331

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0502-561</u>	1	Brake Assembly (inc. 2-10)	7	<u>0502-562</u>	1	● Lever Assembly - Kit (inc. 8-9)
2	<u>0502-566</u>	1	● Screw, Reservoir Cover - Kit	8	<u>0502-563</u>	1	● Lock, Brake Lever - Kit
3	<u>0502-565</u>	1	● Cover, Reservoir - Kit	9	<u>0502-580</u>	1	● Lever Pin - Kit
4	<u>0502-568</u>	1	● Screw, Master Cylinder Clamp - Kit	10	<u>0502-564</u>	1	● Switch, Brake - Kit
5	<u>0502-567</u>	1	● Clamp, Master Cylinder - Kit	11	0402-962	1	Brakeline, Hydraulic
6	<u>0502-516</u>	1	● Master Cylinder Assembly - Kit				
Homologated ATV's							
12	AC000-085	1	Bracket handbrake cylinder				
13	AC000-075	1	Lever handbrake				
14	AC000-087	1	Lever bowdencable				

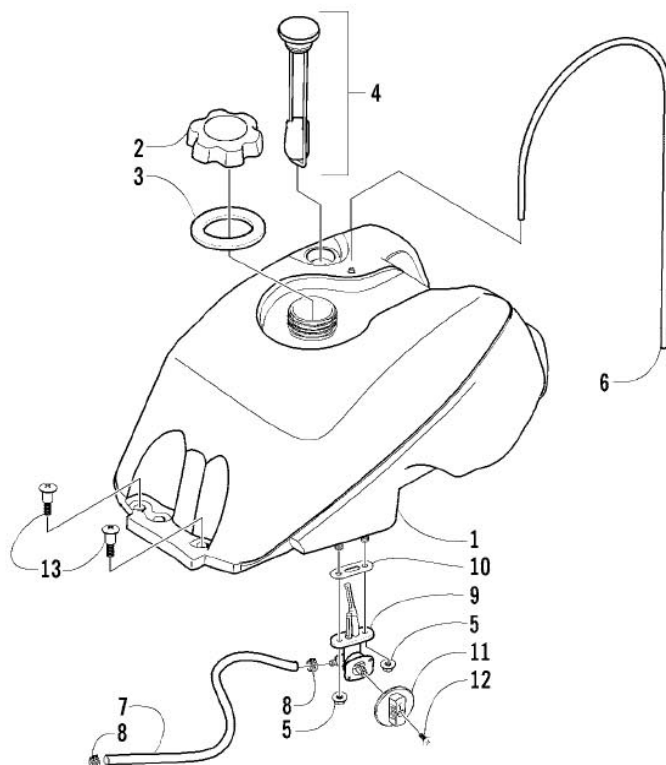


HYDRAULIC BRAKE ASSEMBLY

0738-382 *Not a Service Part

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	8476-625	1	Screw, Cap	10	0402-492	12	● Screw, Cap
2	0402-961	2	Hose, Brake - Front	11	0402-491	3	● Valve, Bleed
3	1402-086	1	Block, Junction	12	0402-882	6	● Pad, Brake
4	1402-031	1	Plug	13	0402-493	3	● Cap, Bleed Valve
5	8408-825	6	Screw, Cap	14	0402-980	6	● O-Ring, Brake Caliper
6	0502-335	1	Caliper, Brake - Right Front (inc. 7-16)	15	0402-495	3	● Pin, Brake Caliper
	0502-336	2	Caliper, Brake - Left Front and Right Rear (inc. 7-16)	16	*	3	● Housing, Caliper
7	*	3	● Housing, Caliper	17	0423-178	6	Washer, Crush
8	0402-490	3	● O-Ring	18	0423-413	3	Bolt, Banjo Fitting
9	0402-496	3	● Clip, Hairpin	19	1402-204	1	Hose, Brake - Rear

2004 ATV 400 FIS Automatic Transmission

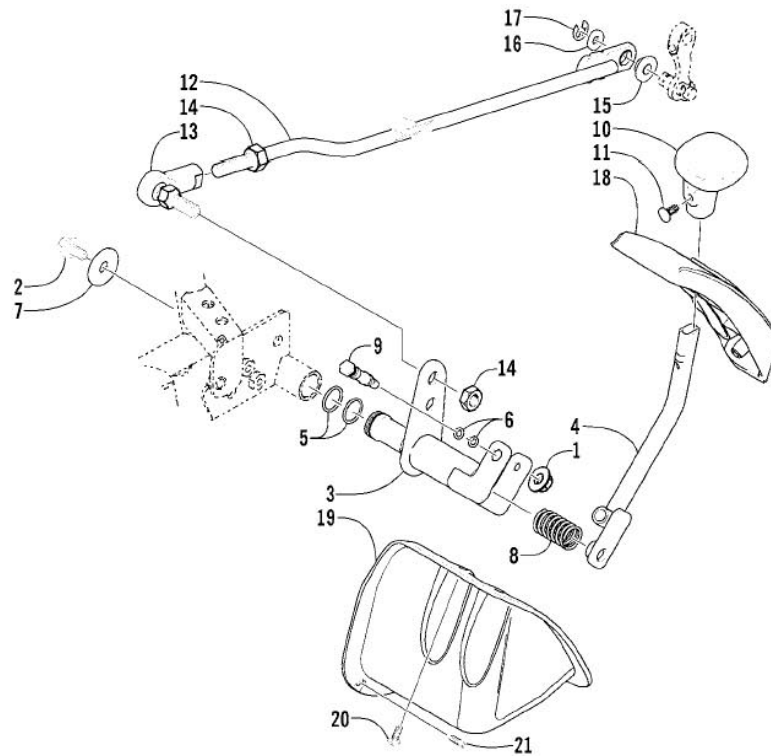


GAS TANK ASSEMBLY

0736-991

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0570-066	1	Tank, Gas - Assembly (inc. 2-10)	8	0423-152	2	● Clamp, Hose - Spring
2	0470-438	1	● Cap, Gas Tank (inc. 3)	9	0470-445	1	● Valve, Fuel Shut-Off (inc. 10)
3	0109-733	1	● Gasket, Tank Cap	10	0470-364	1	● Gasket, Fuel Shut-Off Valve
4	<u>0570-086</u>	1	● Gauge, Fuel w/Gasket (Press-Fit)	11	0470-408	1	Knob, Fuel Shut-Off Valve
5	0423-398	2	● Nut, Lock	12	0423-146	1	Screw, Fuel Shut-Off Valve Knob
6	0470-416	1	● Hose, Vent	13	0423-130	2	Screw, Gas Tank
7	0610-007	AR	● Hose, Gasline - 25 ft				

2004 ATV 400 FIS Automatic Transmission

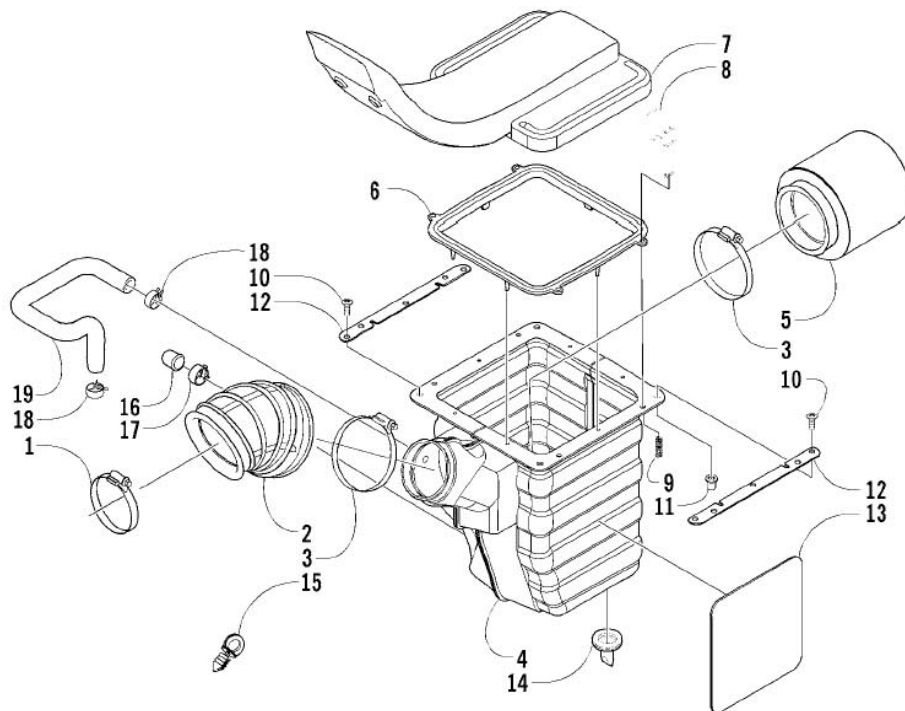


REVERSE SHIFT LEVER ASSEMBLY

0737-070

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	8424-602	1	Nut	12	0502-311	1	Linkage, Shift
2	8408-812	1	Screw, Cap	13	0402-844	1	End, Rod
3	0502-187	1	Axle, Reverse Shift Lever	14	0623-294	2	Nut
4	0502-185	1	Lever, Reverse Shift	15	0423-091	1	Bushing, Shift Linkage
5	0423-299	2	O-Ring	16	3423-204	1	Washer
6	0423-182	2	O-Ring	17	0423-169	1	E-Ring
7	0423-087	1	Washer	18	0402-685	1	Plate, Shift
8	0502-410	1	Spring, Reverse Shift Lever	19	0406-943	1	Shield, Linkage
9	0402-675	1	Axle, Pivot	20	0423-371	3	Screw, Machine
10	0402-843	1	Handle, Reverse Shift Lever	21	0623-309	1	Screw, Self-Tapping
11	0423-345	1	Clip, Push				

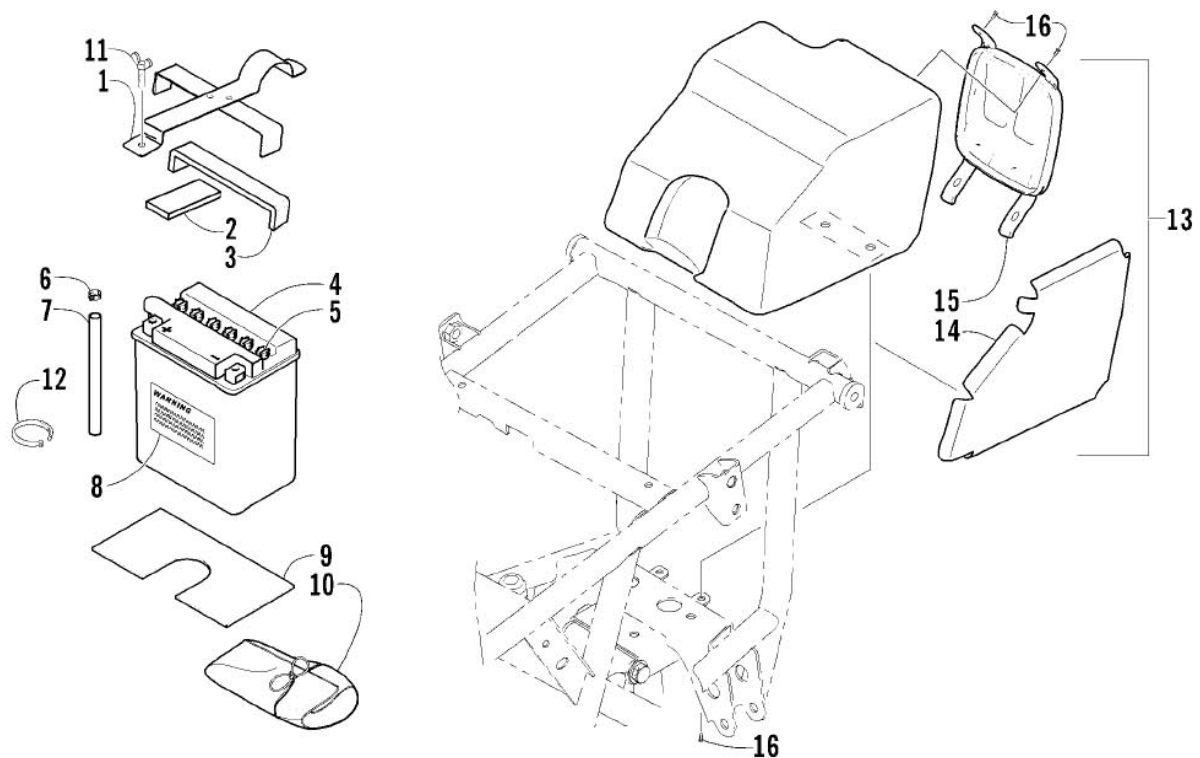
2004 ATV 400 FIS Automatic Transmission



AIR INTAKE ASSEMBLY

0738-385

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0423-379	1	Clamp	11	0123-010	4	Nut, Expansion
2	0470-467	1	Boot, Air Intake	12	0470-351	2	Support, Air Intake Flange
3	0423-018	2	Clamp	13	0412-141	1	Shield, Heat
4	0470-446	1	Housing, Air Intake	14	0470-442	1	Valve, Drain
5	0470-391	1	Filter, Air	15	0623-101	1	Clip, Retaining
6	0470-343	1	Gasket	16	1673-272	1	Cap, Drain Tube
7	0470-383	1	Snorkel	17	0423-047	1	Clamp, Hose
8	0470-307	4	Clamp	18	0423-045	2	Clamp, Hose - Spring
9	0423-037	4	Spring	19	0410-045	1	Hose, Crankcase Vent
10	0623-121	4	Screw, Machine				

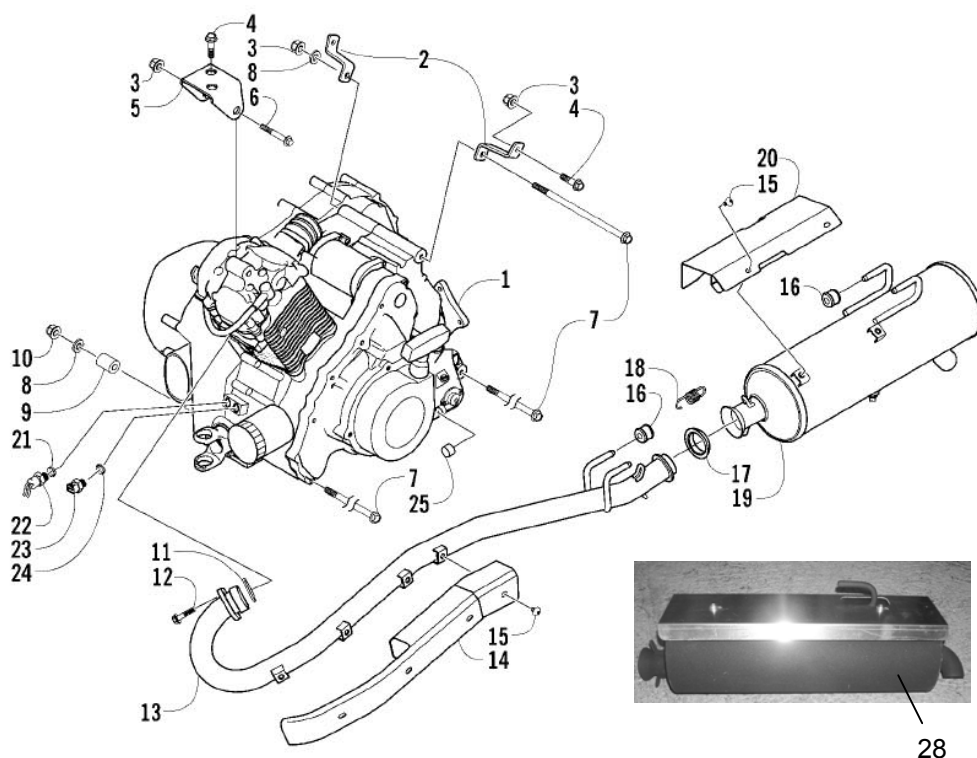


STORAGE BOX AND BATTERY ASSEMBLY

0737-887

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0506-178	1	Strap, Battery w/Pads (inc. 2-3)	9	0406-227	1	Pad, Battery - Lower
2	0406-288	1	● Pad, Battery - Upper Front	10	0444-122	1	Kit, Tool
3	0406-289	1	● Pad, Battery - Upper Rear	11	<u>0423-456</u>	1	Screw, Thumb
4	0745-045	1	Battery Assembly (inc. 5-8)	12	0123-903	2	Cable Tie - 11.5 in.
5	0645-045	6	● Cap, Battery	13	0506-797	1	Storage Box - Assembly (inc. 14)
6	0645-152	1	● Clamp, Hose	14	1406-140	1	● Shield, Heat
7	0645-263	1	● Hose, Battery Vent	15	1406-078	1	Cover, Storage Box
8	0645-151	1	● Label, Warning - Battery	16	0623-797	4	Screw, Self-Tapping

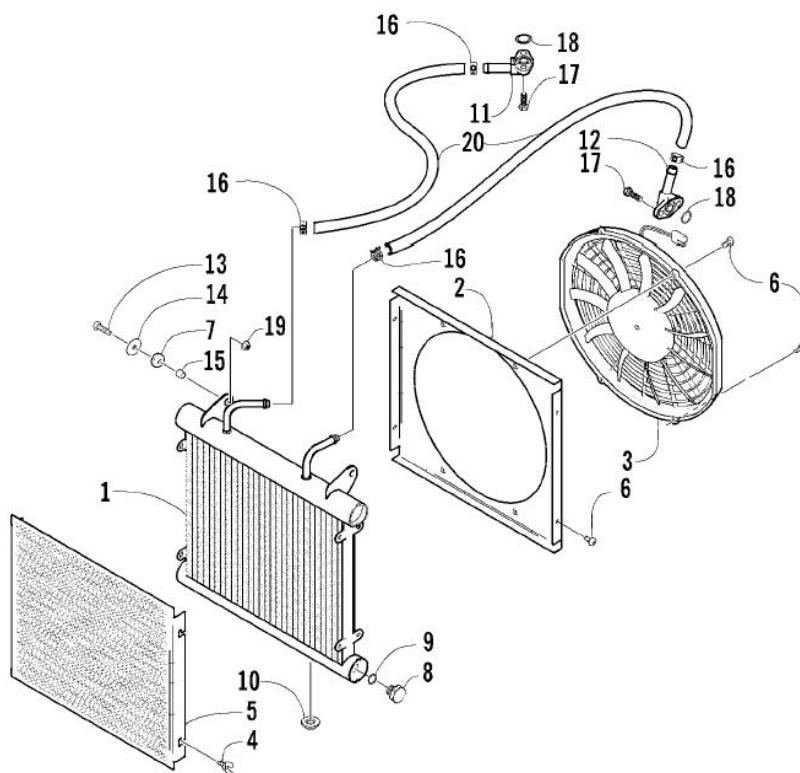
2004 ATV 400 FIS Automatic Transmission



ENGINE AND EXHAUST

0738-461

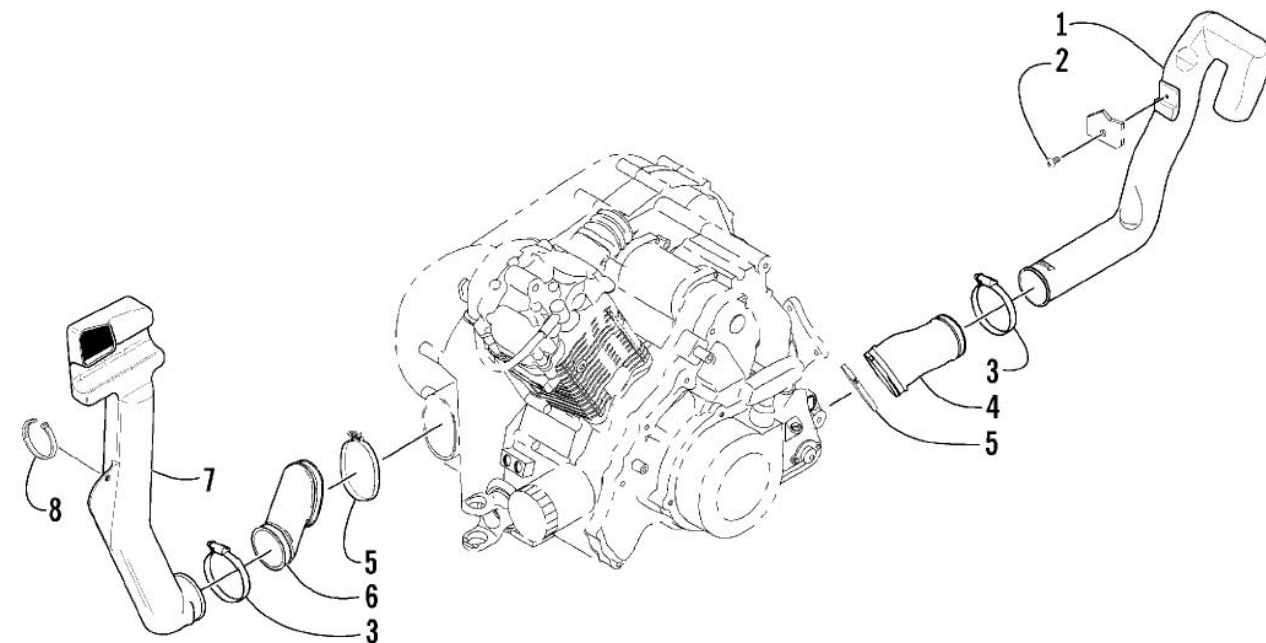
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0462-018	1	Engine	13	0512-137	1	Pipe, Exhaust
	0462-017	1	Engine (4X4)	14	0412-220	1	Cover, Exhaust
2	1506-201	1	Bracket, Engine - Right	15	8477-610	8	Screw, Machine
	1506-202	1	Bracket, Engine - Left	16	0412-215	4	Bushing, Exhaust
3	8424-802	3	Nut	17	0612-188	1	Gasket, Exhaust
4	8408-816	4	Screw, Cap	18	0612-668	2	Spring, Exhaust
5	0506-892	1	Bracket, Engine - Upper	19	0512-139	1	Muffler
6	8408-860	1	Screw, Cap	20	0412-218	1	Cover, Muffler
7	0423-405	3	Screw, Cap	21	3402-013	1	Gasket, Switch
8	0423-426	4	Washer, Engine	22	3430-033	1	Switch, Cooling Fan
9	0423-042	2	Spacer, Engine	23	3530-037	1	Switch, Oil Light
10	8428-002	3	Nut, Lock	24	3402-556	1	Gasket, Switch
11	0412-007	1	Seal, Exhaust	25	0402-160	1	Cap (2X4)
12	8408-820	4	Screw, Cap				
Homologated ATV's							
26	AC000-088	1	Exhaust				



OIL COOLER ASSEMBLY

0737-082

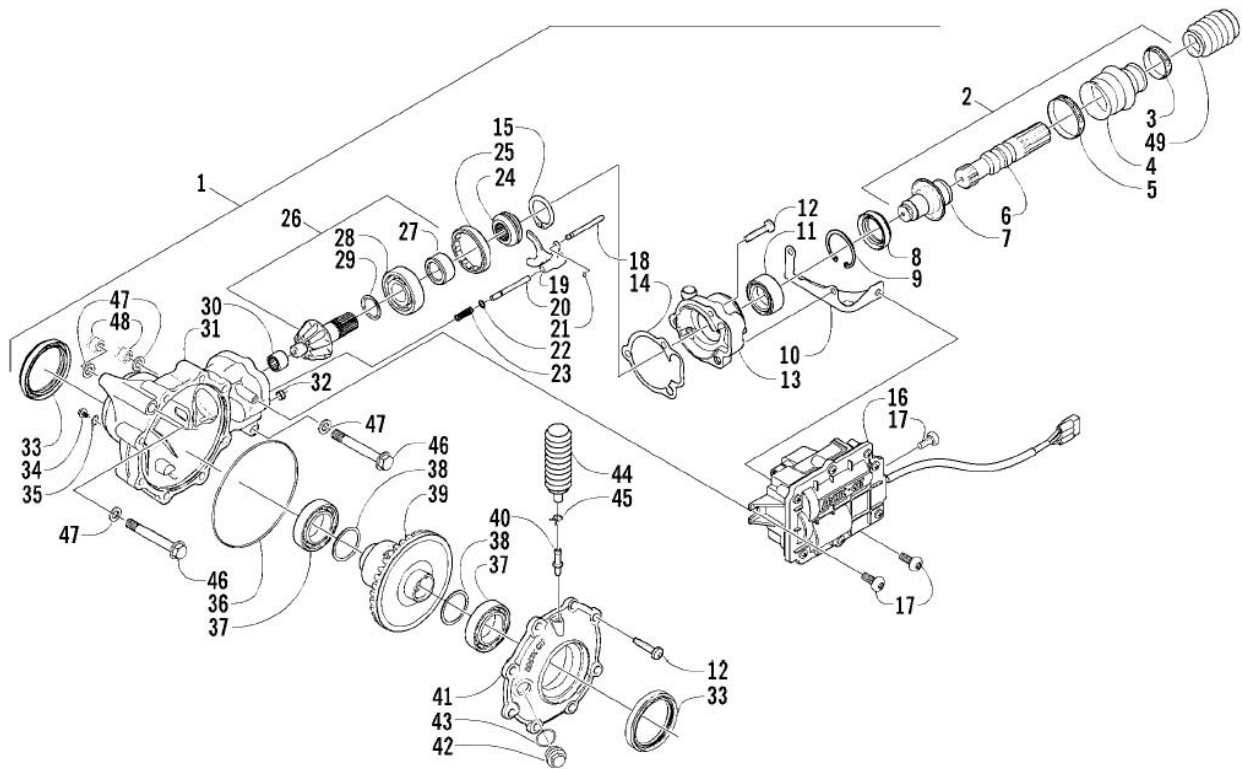
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0413-052	1	Cooler, Oil - Assembly (inc. 2-9)	11	0410-013	1	Fitting, Oil
2	0413-064	1	● Shroud, Fan	12	0410-012	1	Fitting, Oil - Angled
3	0413-044	1	● Fan, Cooling	13	8476-625	2	Screw, Cap
4	0413-009	1	● Screw, Thumb	14	0623-184	2	Washer
5	0413-007	1	● Screen, Oil Cooler	15	0423-036	2	Collar
6	8475-512	8	● Screw, Machine	16	0423-098	4	Clamp, Hose
7	0423-030	2	● Grommet	17	8471-616	4	Screw, Cap
8	0413-058	1	● Plug, Drain	18	0423-089	2	O-Ring, Oil Fitting
9	0413-059	1	● O-Ring	19	0623-038	2	Nut w/Washer
10	0423-028	2	Bushing, Stem	20	0410-044	2	Hose, Oil



CASE/BELT COOLING ASSEMBLY

0737-586

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0413-061	1	Duct, Belt Cooling - Rear	5	0423-380	2	Clamp, Boot
2	0623-301	1	Screw, Self-Tapping	6	0413-048	1	Boot, Duct - Front
3	3402-449	2	Clamp, Boot	7	0413-042	1	Duct, Belt Cooling - Front
4	0413-060	1	Boot, Duct - Rear	8	0123-788	2	Cable Tie - 7.5 in.

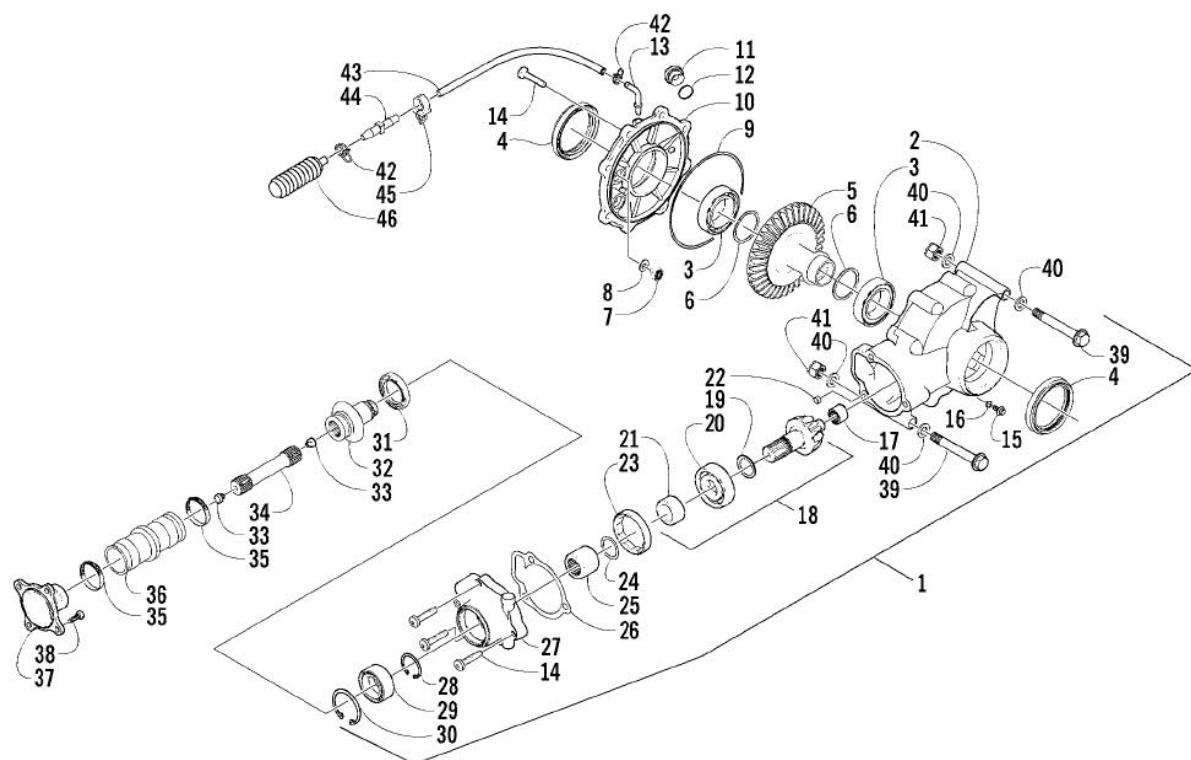


FRONT DRIVE GEARCASE ASSEMBLY (4X4)

0738-388

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0502-472</u>	1	Gearcase, Front Drive - Assembly (inc. 2-43)	29	0402-424	AR	●● Shim
2	<u>0502-386</u>	1	● Shaft, Propeller - Assembly (inc. 3-7)		0402-425	AR	●● Shim
3	0423-411	1	●● Clamp, Boot		0402-426	AR	●● Shim
4	0402-985	1	●● Boot, Propeller Shaft		0402-427	AR	●● Shim
5	0423-393	1	●● Clamp, Boot		0402-428	AR	●● Shim
6	<u>1402-046</u>	1	●● Shaft, Output	30	0402-328	1	● Bearing
7	<u>0502-407</u>	1	●● Shaft, Input	31	0502-120	1	● Housing, Gearcase
8	<u>1402-011</u>	1	● Seal	32	0402-411	1	● Pin, Dowel
9	0423-423	1	● Ring, Retaining	33	0402-394	2	● Seal
10	<u>0502-347</u>	1	● Bracket, Actuator	34	0402-450	1	● Plug, Magnetic (inc. 35)
11	<u>1402-043</u>	1	● Bearing	35	0423-153	1	●● O-Ring
12	0423-118	11	● Screw, Self-Tapping	36	0423-149	1	● O-Ring
13	<u>0502-406</u>	1	● Housing, Pinion	37	0402-393	2	● Bearing
14	0402-947	1	● Gasket, Flange	38	0402-405	AR	● Shim
15	0423-417	1	● Ring, Retaining		0402-406	AR	● Shim
16	0502-296	1	● Actuator		0402-407	AR	● Shim
17	0423-396	3	● Screw, Self-Tapping		0402-408	AR	● Shim
18	<u>0402-997</u>	1	● Shaft, Selector		0402-409	AR	● Shim
19	<u>0402-998</u>	1	● Fork, Selector	39	0502-124	1	● Gear, Ring - 36T
20	0402-417	1	● Shaft, Shuttle	40	<u>1402-104</u>	1	● Fitting
21	0423-402	1	● Ring, Retaining	41	0502-121	1	● Cover, Gearcase
22	0423-147	1	● O-Ring	42	0402-333	1	● Plug, Fill (inc. 43)
23	<u>0402-999</u>	1	● Spring, Return	43	0423-154	1	●● O-Ring
24	0402-413	1	● Coupler, Drive	44	0402-147	1	Bladder, Gearcase
25	0402-357	1	● Collar, Lock	45	0423-315	1	Clamp, Fitting
26	0502-123	1	● Gear, Pinion - Assembly - 10T (inc. 27-29)	46	0423-404	2	Screw, Cap
27	0402-336	1	●● Collar, Retaining	47	0423-426	4	Washer
28	0402-327	1	●● Bearing	48	8428-002	2	Nut, Lock
				49	0402-966	1	Boot, Shaft

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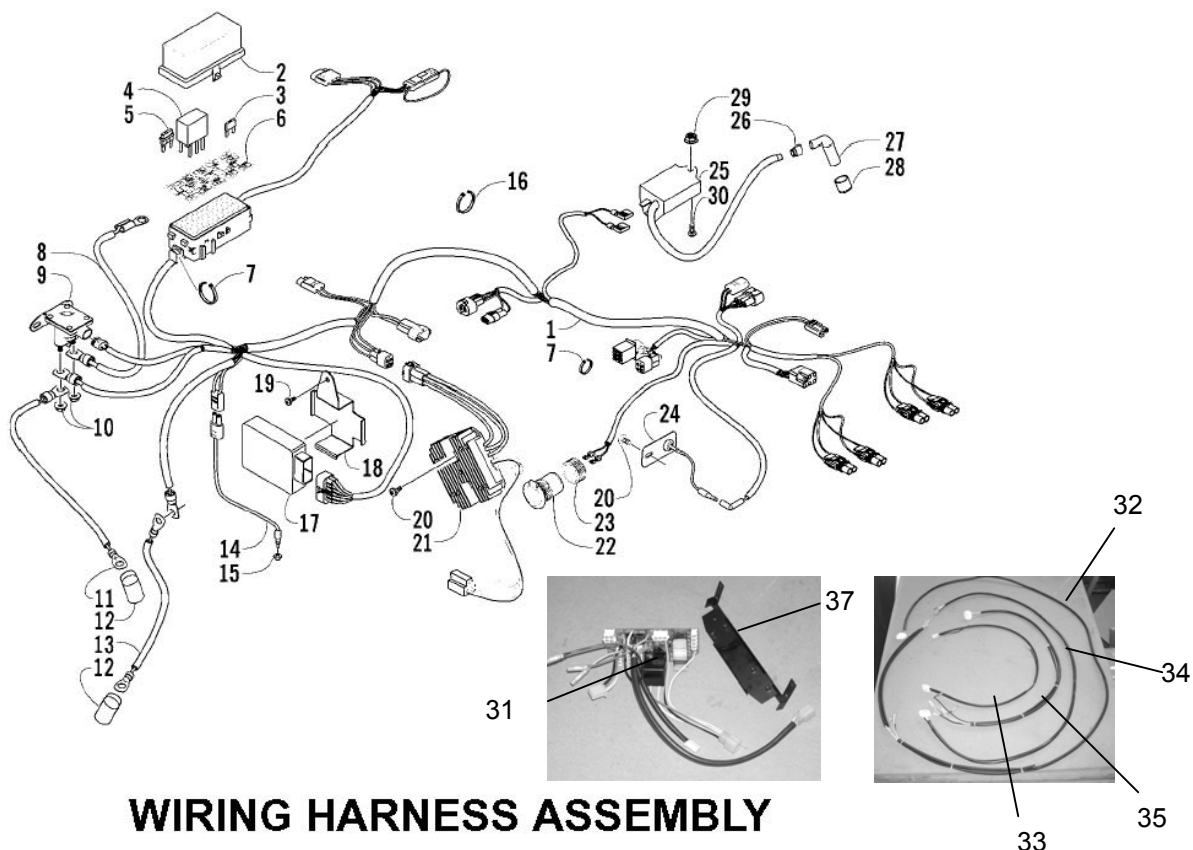


REAR DRIVE GEARCASE ASSEMBLY

0738-395

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0502-453</u>	1	Gearcase, Rear Drive - Assembly (inc. 2-32)	20	0402-327	1	●● Bearing
2	0502-352	1	●● Housing, Gearcase	21	0402-336	1	●● Collar, Retaining
3	0402-393	2	●● Bearing	22	0402-411	1	● Pin, Dowel
4	0402-394	2	●● Seal	23	0402-331	1	● Collar, Lock
5	0402-965	1	● Gear, Ring - 36T	24	0402-982	1	● Washer, Wave
6	0402-405	AR	● Shim	25	0402-981	1	● Collar, Shaft
	0402-406	AR	● Shim	26	0402-947	1	● Gasket, Flange
	0402-407	AR	● Shim	27	<u>0502-380</u>	1	● Housing, Pinion
	0402-408	AR	● Shim	28	0423-417	1	● Ring, Retaining
	0402-409	AR	● Shim	29	<u>1402-043</u>	1	● Bearing
7	0402-326	1	● Button, Thrust	30	0423-423	1	● Ring, Retaining
8	0402-429	AR	● Shim	31	<u>1402-011</u>	1	● Seal
	0402-430	AR	● Shim	32	<u>0502-407</u>	1	● Shaft, Input
	0402-431	AR	● Shim	33	0673-618	2	Bumper, Propeller Shaft
	0402-432	AR	● Shim	34	0402-963	1	Shaft, Propeller
	0402-433	AR	● Shim	35	0423-393	2	Clamp, Boot
9	0423-149	1	● O-Ring	36	0402-954	1	Boot
10	0502-346	1	● Cover, Gearcase	37	0402-950	1	Flange, Output
11	0402-333	1	● Plug, Fill (inc. 12)	38	8408-820	4	Screw, Cap
12	0423-154	1	●● O-Ring	39	0423-404	2	Screw, Cap
13	<u>1402-102</u>	1	● Fitting	40	0423-426	4	Washer
14	0423-118	11	● Screw, Self-Tapping	41	8428-002	2	Nut, Lock
15	0402-450	1	● Plug, Magnetic (inc. 16)	42	0423-315	3	Clamp, Fitting
16	0423-153	1	●● O-Ring	43	0410-049	AR	Hose, Vent
17	0402-328	1	● Bearing	44	0470-462	1	Fitting, Vent
18	0502-123	1	● Gear, Pinion - Assembly - 10T (inc. 19-21)	45	0623-101	1	Clip, Routing - Snap-In
19	0402-424	AR	●● Shim	46	0402-147	1	Bladder, Gearcase
	0402-425	AR	●● Shim				
	0402-426	AR	●● Shim				
	0402-427	AR	●● Shim				
	0402-428	AR	●● Shim				

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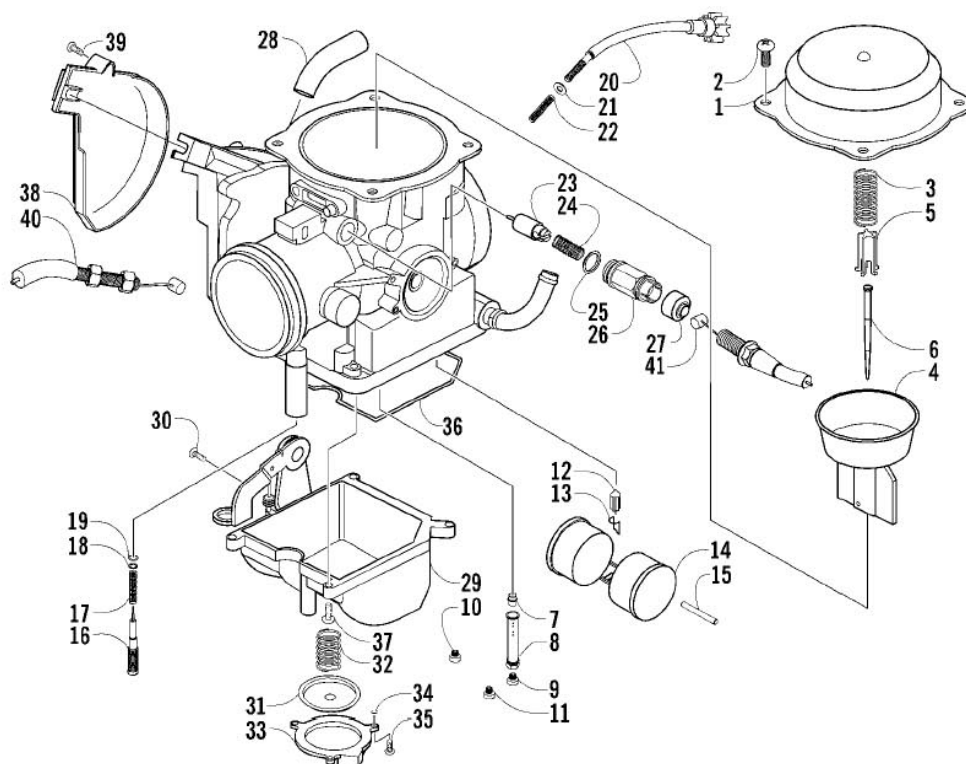


WIRING HARNESS ASSEMBLY

0738-464

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0486-120</u>	1	Harness, Main (inc. 2-6 and two No. 7)	14	0409-009	1	Switch, Brake - Assembly
	<u>0486-118</u>	1	Harness, Main (inc. 2-6 and two No. 7) (4X4)	15	0402-991	1	Retainer, Switch
2	<u>0530-008</u>	1	● Cover, Fuse Block	16	0123-903	AR	Cable Tie - 11.5 in.
3	<u>0430-034</u>	2	● Diode	17	3402-683	1	CDI Unit
4	<u>0430-033</u>	2	● Relay	18	0506-985	1	Bracket, CDI
5	<u>0430-032</u>	5	● Fuse - 10 Amp	19	8476-616	1	Screw, Machine
	<u>0430-031</u>	3	● Fuse - 15 Amp	20	8476-625	5	Screw, Machine
	<u>0430-030</u>	2	● Fuse - 30 Amp	21	3402-682	1	Regulator, Voltage
6	<u>0411-585</u>	1	● Decal, Fuse Block	22	0445-022	1	Receptacle, 12V (inc. 23) (4X4)
7	0123-788	AR	● Cable Tie - 7.5 in.	23	0445-034	1	● Nut, Retainer (4X4)
8	0445-032	1	Cable, Solenoid/Starter	24	0509-011	1	Diode Assembly
9	0645-414	1	Solenoid	25	3430-055	1	Coil, Ignition - Assembly
10	0623-038	2	Nut w/Washer	26	3430-009	1	Seal, High Tension Wire
11	0445-038	1	Cable, Battery/Solenoid	27	3430-007	1	Cap, Spark Plug
12	0645-019	2	Boot, Terminal	28	3430-008	1	Seal, Spark Plug
13	0445-037	1	Cable, Battery/Ground	29	8424-602	1	Nut, Flange
				30	8476-620	1	Screw, Machine
Homologated ATV's							
31	AC000-183	1	E-box				
32	AC000-184	1	Cable harness, rear				
33	AC000-185	1	Cable harness, horn				
34	AC000-186	1	Cable harness, ignition				
35	AC000-187	2	Cable harness, headlight				
36	AC000-161	1	E-box cover				
37	AC000-188	1	Bracket e-box				

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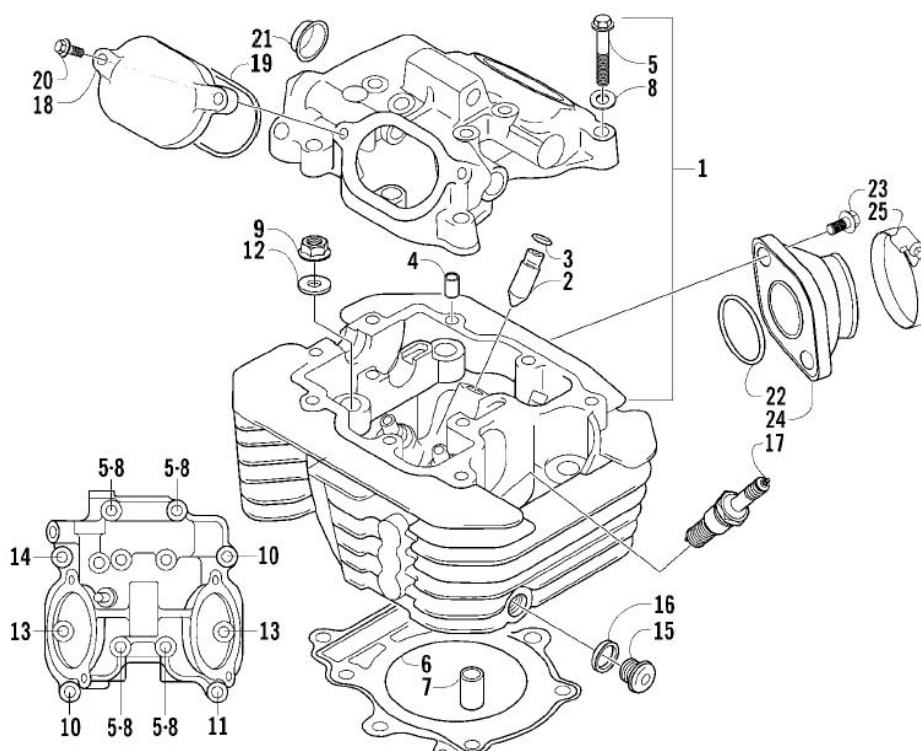


CARBURETOR

(Complete Assembly p/n 0470-504)

0738-803 *Not a Service Part **Optional

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	5507-001	1	Cover, Top	20	5507-027	1	Screw, Idle Adjust
2	5507-002	4	Screw, Top Cover	21	5507-028	1	Washer
3	5507-085	1	Spring	22	5507-029	1	Spring
4	<u>5507-109</u>	1	Piston, Vacuum	23	5507-022	1	Valve, Starter
5	5507-005	1	Spring, Seat	24	5507-023	1	Spring
6	<u>5507-110</u>	1	Jet Needle	25	5507-024	1	O-Ring
7	5507-007	1	Needle Jet	26	5507-025	1	Cap
8	5507-047	1	Holder, Needle Jet	27	5507-026	1	Cap, Rubber
9	5507-043	1	Main Jet - 142	28	<u>0410-056</u>	AR	Tube, Vent
	5507-009	1	Main Jet - 150**	29	5507-065	1	Chamber, Float - Assembly
	5507-041	1	Main Jet - 147**				(inc. 30-36)
	5507-042	1	Main Jet - 145**	30	5507-050	1	● Screw, Drain
	5507-044	1	Main Jet - 140**	31	5507-031	1	● Diaphragm Assembly
10	5507-010	1	Slow Jet	32	5507-032	1	● Spring
11	5507-097	1	Starter Jet - 75	33	*	1	● Housing, Pump
12	5507-107	1	Valve, Float - Set (inc. 13)	34	5507-034	1	● U-Ring
13	*	1	● Clip	35	5507-035	3	● Screw
14	5507-039	1	Float Set (inc. 15)	36	5507-067	1	● O-Ring, Float Chamber
15	*	1	● Pin, Float	37	5507-089	4	Screw
16	<u>5507-111</u>	1	Screw, Pilot Air - Set (inc. 17-19)	38	5507-036	1	Cover
17	*	1	● Spring	39	5507-037	1	Screw
18	*	1	● Washer	40	0487-016	1	Cable, Choke
19	*	1	● O-Ring	41	0487-021	1	Cable, Throttle

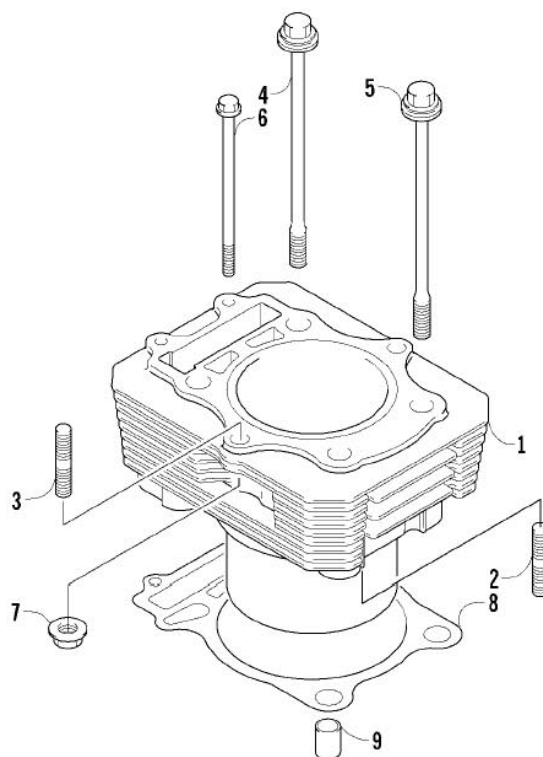


CYLINDER HEAD ASSEMBLY

0738-415 *Not Illustrated

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-576	1	Head, Cylinder - Assembly (inc. 2-5)	15	3423-453	1	Plug, Oil Gallery
2	3402-099	2	● Guide, Valve	16	3402-011	1	Gasket, Oil Gallery Plug
3	3423-068	4	● Ring, Valve Guide	17	0217-708	1	Spark Plug (NGK CR7E)
4	3423-043	2	● Pin, Dowel	18	3402-100	2	Cap, Inspection
5	3423-006	4	● Bolt	19	3402-101	2	O-Ring
6	3402-577	1	Gasket, Cylinder Head	20	3004-341	4	Bolt, Inspection Cap
7	3423-449	2	Pin, Dowel	21	3402-035	1	Plug, Head
8	3003-290	4	Gasket	22	3423-353	2	O-Ring
9	3423-326	2	Nut, Cylinder Head	23	3402-616	1	Insulator, Intake Manifold
10	3423-007	2	Bolt, Head Cover	24	8476-620	2	Screw, Machine
11	3423-429	1	Bolt, Head Cover	25	0570-076	1	Manifold, Intake
12	3423-439	4	Washer, Cylinder Head Nut	26	0423-317	1	Clamp
13	3004-376	2	Bolt, Head Cover	*	3402-048	1	Plug, Frost
14	3008-376	1	Bolt, Head Cover				

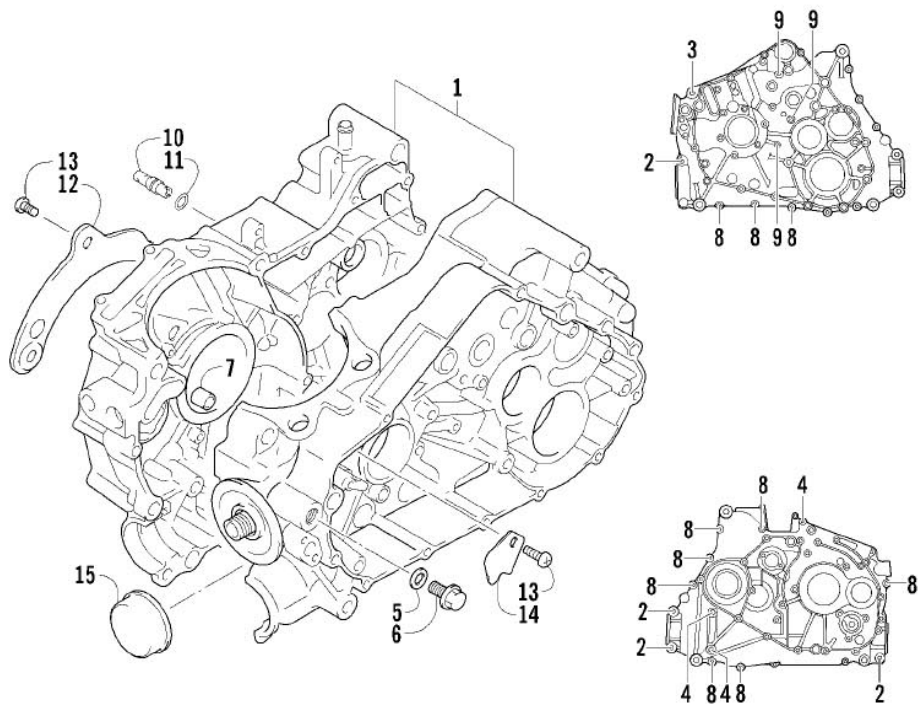
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CYLINDER ASSEMBLY

0737-039

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-578	1	Cylinder	6	3423-427	2	Bolt
2	3423-384	2	Bolt, Stud	7	3004-488	2	Nut
3	3004-778	2	Bolt, Stud	8	3402-579	1	Gasket, Cylinder
4	3423-431	2	Bolt	9	3423-088	2	Pin, Dowel
5	3423-432	2	Bolt				

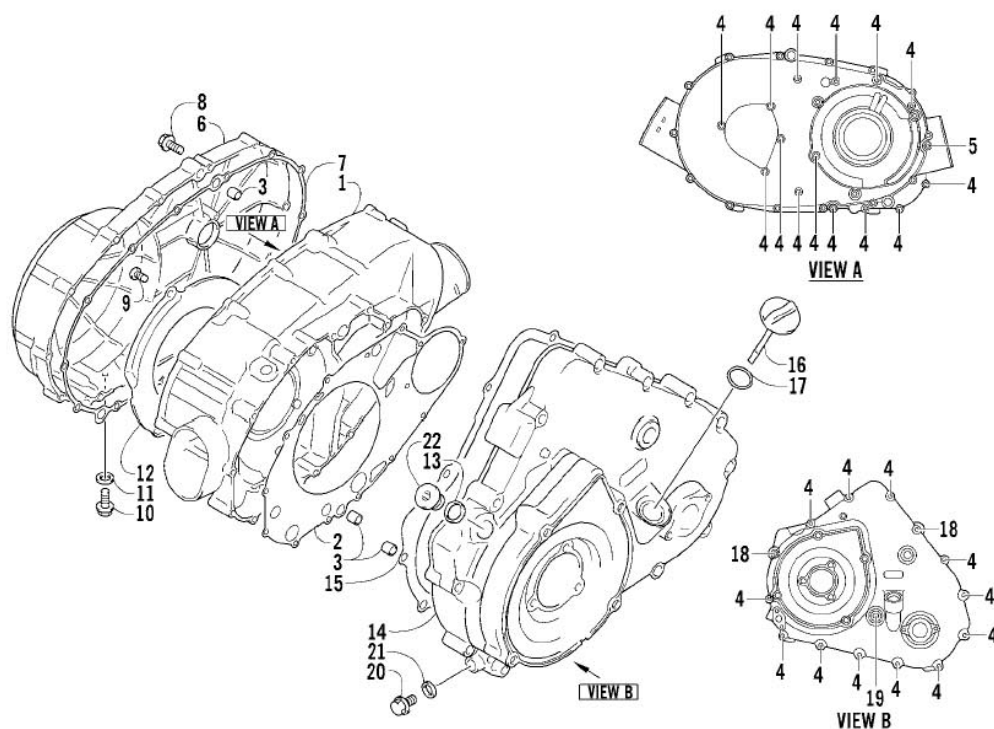


CRANKCASE ASSEMBLY

0738-823

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-580	1	Crankcase Assembly (inc. 2-9)	9	3423-097	3	● Bolt
2	3004-880	4	● Bolt	10	3402-691	1	Jet, Oil Gallery
3	3005-332	1	● Bolt	11	3423-051	1	O-Ring, Oil Gallery Jet
4	3005-310	3	● Bolt	12	3042-581	1	Plate, Oil Guide - Right
5	3402-012	1	● Gasket, Oil Pressure Plug	13	3004-552	4	Screw, Oil Guide Plate
6	3402-214	1	● Plug, Oil Pressure	14	3402-582	1	Plate, Oil Guide - Left
7	3423-088	2	● Pin, Dowel	15	3423-208	1	Plug, Crankcase (2X4)
8	3423-091	10	● Bolt				

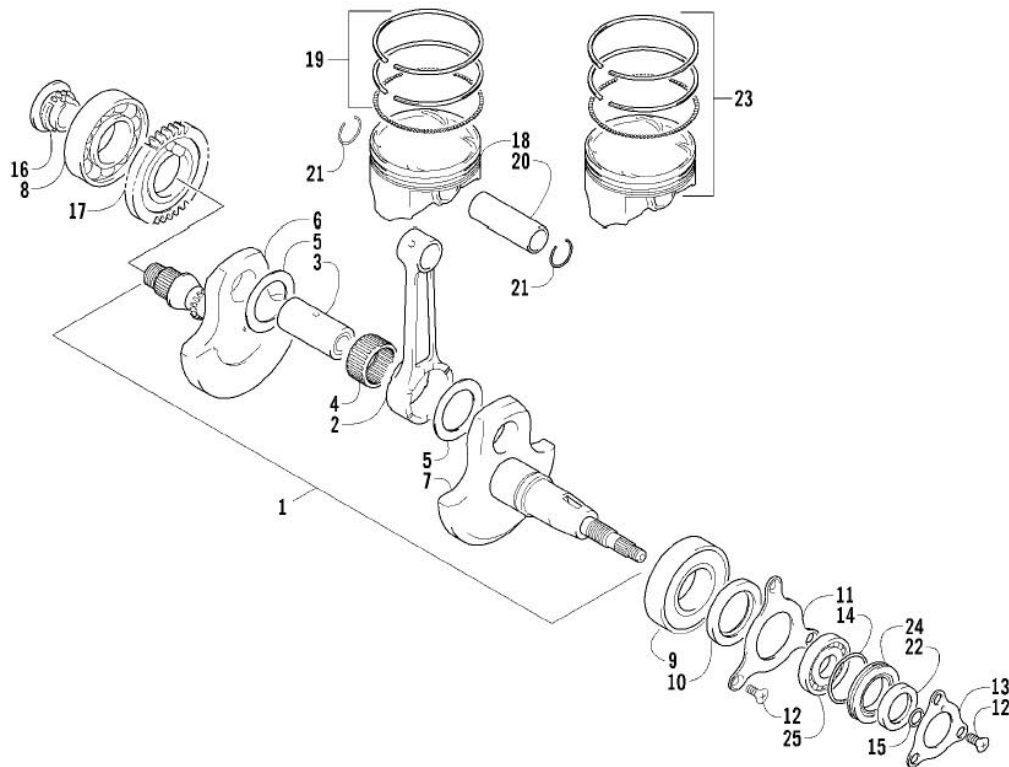
2004 ATV 400 FIS Automatic Transmission



CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

0737-041

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-583	1	Cover, Clutch	12	3402-445	1	Plate, Air Intake
2	3402-589	1	Gasket	13	3402-013	1	Gasket
3	3423-088	6	Pin, Dowel	14	3402-585	1	Cover, Magneto
4	3423-098	26	Bolt	15	3402-590	1	Gasket, Magneto Cover
5	3423-392	1	Bolt	16	3402-593	1	Stick, Oil Level
6	3402-586	1	Cover, V-Belt	17	3423-055	1	O-Ring, Oil Level Stick
7	3402-591	1	Gasket, V-Belt Cover	18	3423-307	2	Bolt
8	0693-327	14	Bolt	19	3423-430	1	Bolt
9	3004-552	3	Screw	20	3004-705	1	Plug, Oil Gallery
10	3004-705	1	Plug, Drain	21	3402-444	1	Gasket
11	3402-444	1	Gasket, Drain Plug	22	3402-041	1	Plug

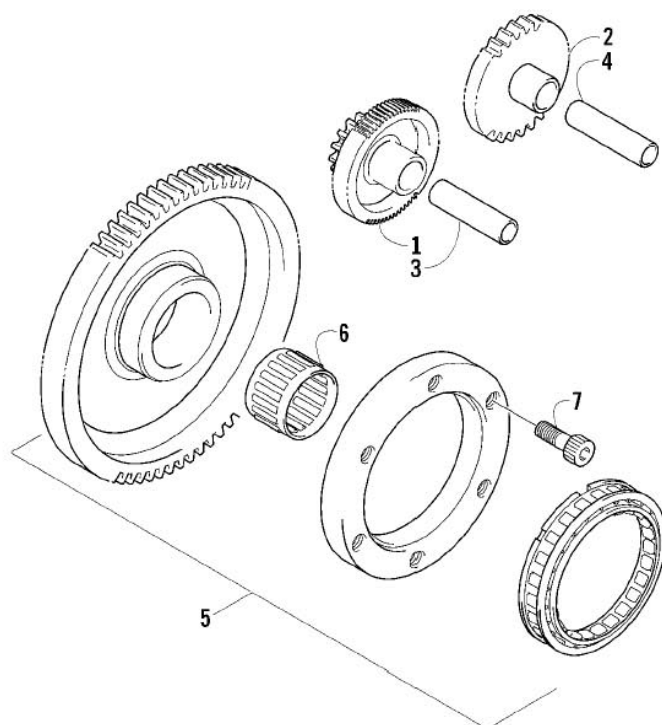


CRANKSHAFT ASSEMBLY

0737-042 *Optional

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-598	1	Crankshaft Assembly (inc. 2-7)	14	3423-063	1	O-Ring
2	3402-597	1	● Rod, Connecting	15	3423-053	1	O-Ring
3	3402-599	1	● Pin, Crank	16	3402-610	1	Sprocket, Cam Chain Drive
4	3402-571	1	● Bearing	17	3402-698	1	Gear, Crank Balancer Drive
5	3423-440	2	● Washer	18	3402-594	1	Piston
6	3402-600	1	● Crankshaft - Right	19	3402-595	1	Ring, Piston - Set
7	3402-601	1	● Crankshaft - Left	20	3402-596	1	Pin, Piston
8	3402-180	1	Bearing - Right	21	3003-439	2	Circlip
9	3402-566	1	Bearing - Middle	22	3402-070	1	Seal, Oil
10	3402-573	1	Seal, Crankshaft Oil	23	3436-015	1	Piston Set (Oversized 0.50 mm)*
11	3402-602	1	Retainer, Crankshaft Oil Seal - Middle	24	3402-119	1	Spacer
12	3423-018	6	Screw, Retainer	25	3402-051	1	Bearing
13	3402-188	1	Retainer, Crankshaft Oil Seal - Left				

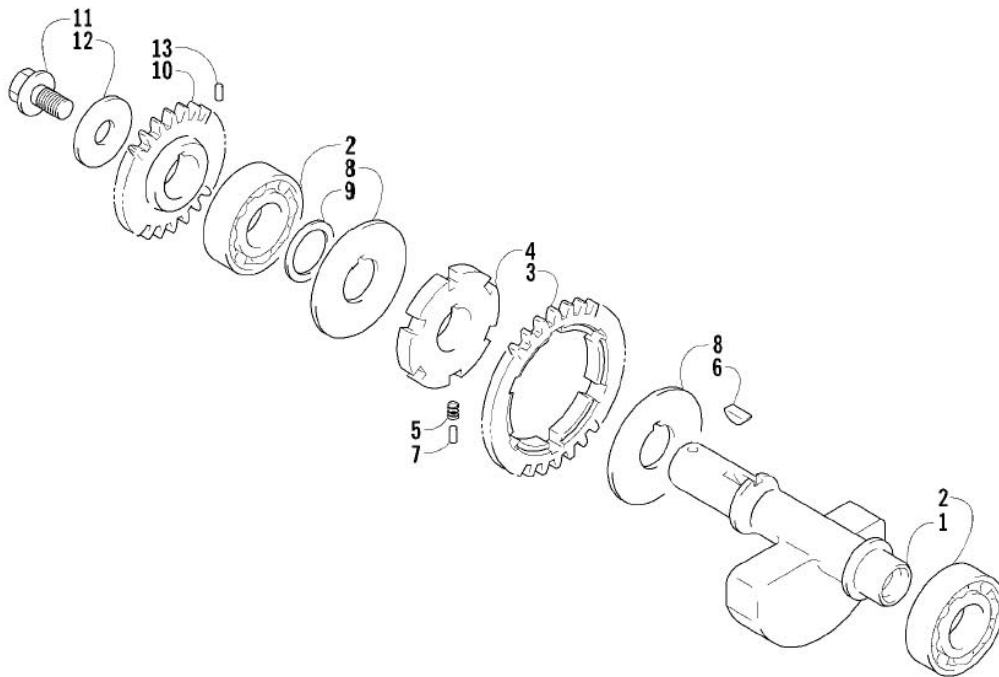
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STARTER CLUTCH ASSEMBLY

0737-043

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-603	1	Gear, Starter Idler - No. 1	5	3402-690	1	Clutch, Starter - Set (inc. 6)
2	3402-124	1	Gear, Starter Idler - No. 2	6	3402-674	1	● Bearing
3	3423-331	1	Pin, Starter Idler Gear No. 1	7	3423-102	6	Bolt
4	3423-397	1	Pin, Starter Idler Gear No. 2				

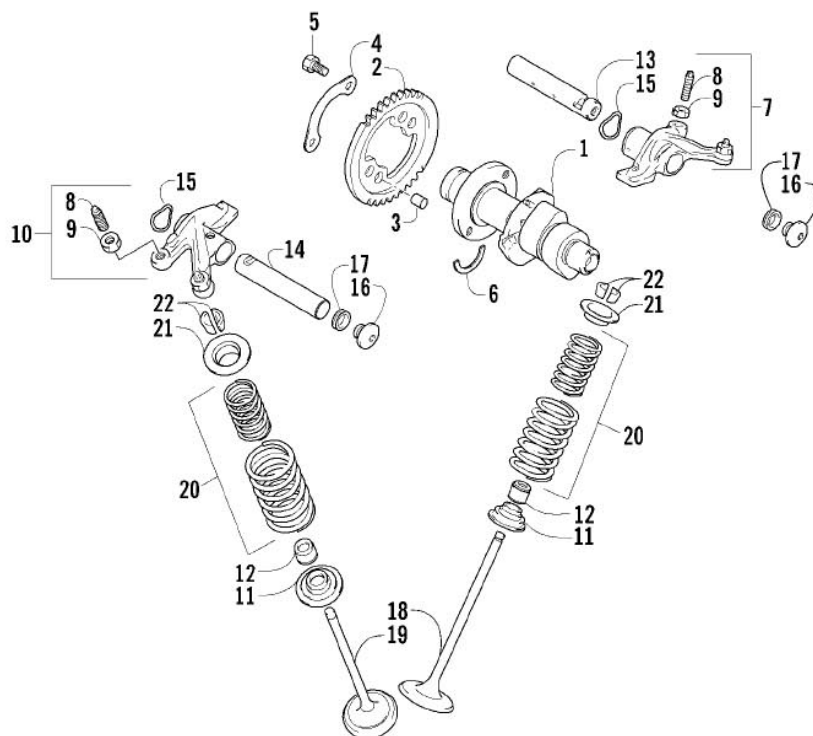


CRANK BALANCER ASSEMBLY

0737-050

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-605	1	Balancer, Crank	8	3423-441	2	Washer, Driven Gear
2	3402-553	2	Bearing	9	3423-446	1	Washer
3	3402-772	1	Gear, Driven	10	3402-617	1	Gear, Oil Pump Drive
4	3402-608	1	Race, Driven Gear	11	<u>3423-555</u>	1	Bolt, Drive Gear
5	3402-090	2	Spring, Driven Gear	12	3423-401	1	Washer, Drive Gear
6	3004-540	1	Key	13	3423-110	1	Pin, Drive Gear
7	3423-106	3	Pin, Driven Gear				

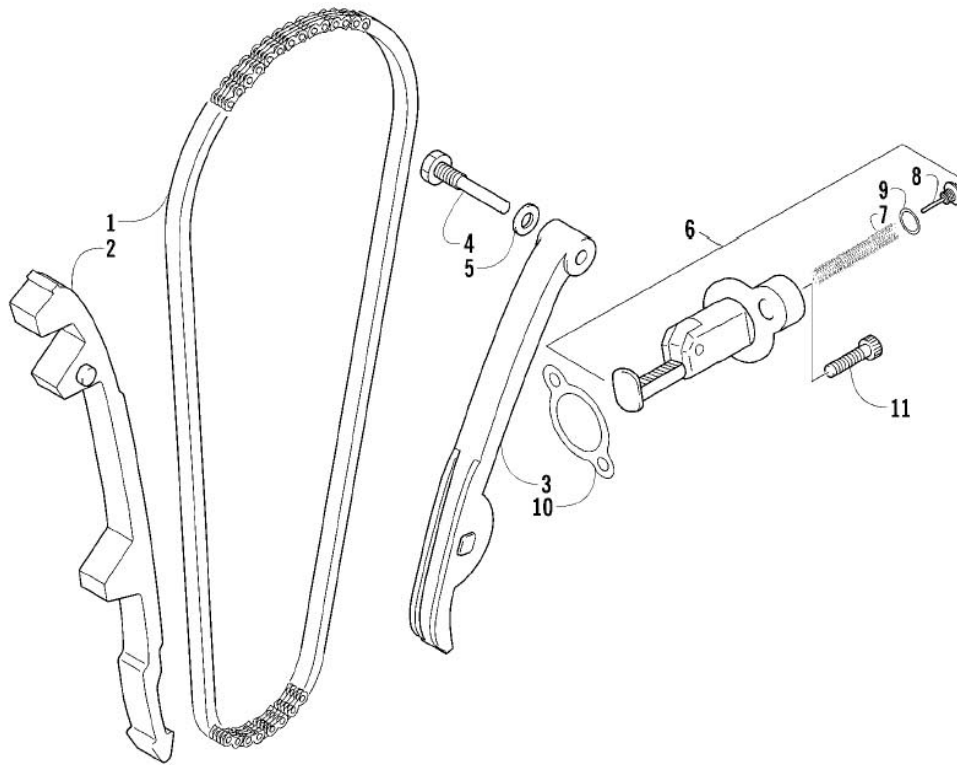
2004 ATV 400 FIS Automatic Transmission



CAMSHAFT/VALVE ASSEMBLY

0737-032

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-831	1	Camshaft	11	3402-148	4	Seat, Spring
2	3402-611	1	Sprocket	12	3402-078	4	Seal, Oil
3	3423-047	1	Pin	13	3402-140	1	Shaft, Rocker Arm
4	3423-073	1	Washer	14	3402-141	1	Shaft, Rocker Arm
5	3423-013	2	Bolt	15	3423-031	2	Washer
6	3423-071	1	C-Ring	16	3402-040	2	Plug, Shaft
7	3402-532	1	Arm, Valve Rocker - Intake (inc. two No. 8-9)	17	3402-012	2	Gasket
8	3423-075	4	● Screw	18	3402-725	2	Valve, Intake
9	3423-076	4	● Nut	19	3402-143	2	Valve, Exhaust
10	3402-139	1	Arm, Valve Rocker - Exhaust (inc. two No. 8-9)	20	3402-144	4	Spring, Valve - Set
				21	3402-146	4	Retainer, Spring
				22	3402-147	8	Cotter, Valve

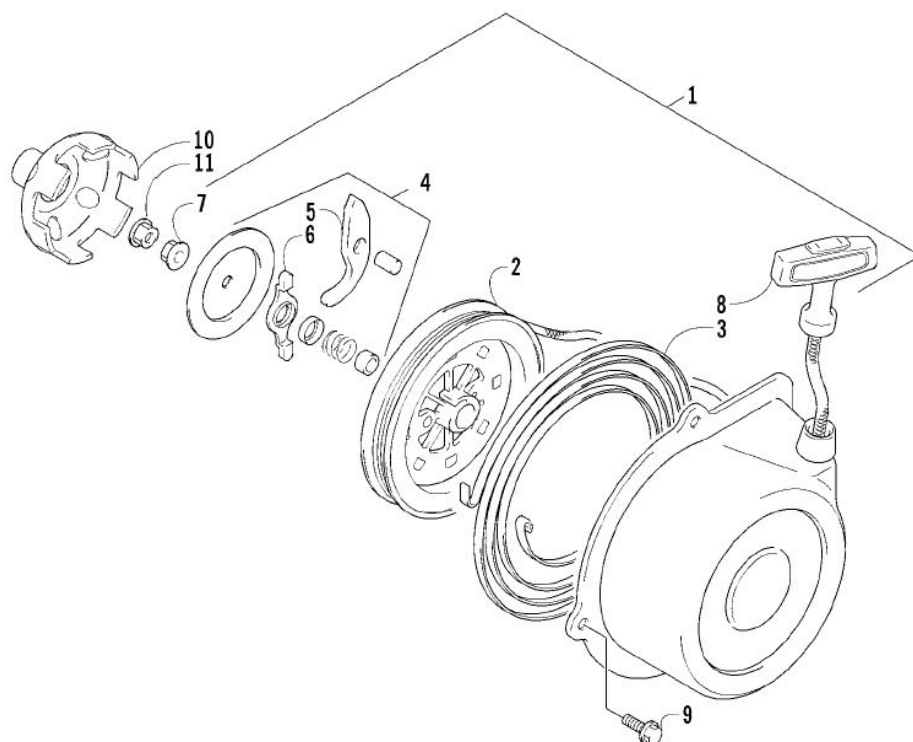


CAM CHAIN ASSEMBLY

0737-051

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-281	1	Chain, Cam	7	3423-484	1	● Spring
2	3402-612	1	Guide, Cam Chain	8	3423-485	1	● Plug
3	3402-613	1	Tensioner, Cam Chain	9	3423-286	1	● O-Ring
4	3423-074	1	Bolt	10	3402-287	1	Gasket, Adjuster
5	3003-188	1	Washer	11	3004-512	2	Bolt
6	3402-614	1	Adjuster, Tensioner - Assembly (inc. 7-9)				

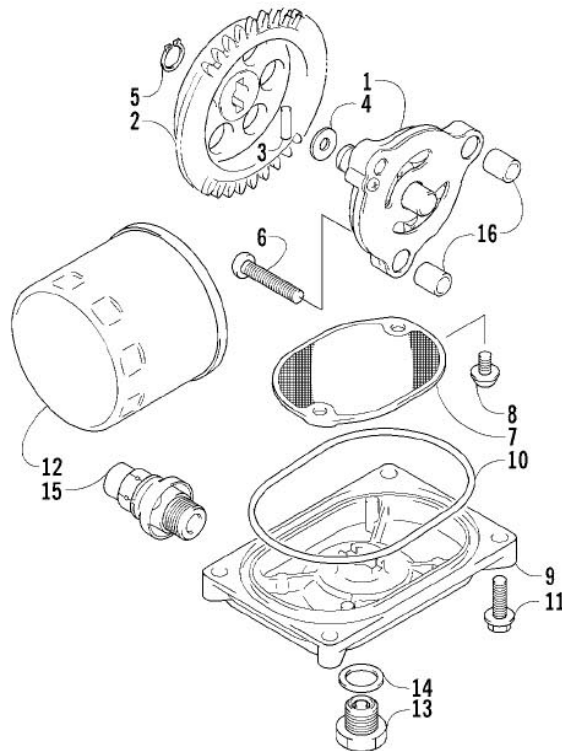
2004 ATV 400 FIS Automatic Transmission



RECOIL STARTER ASSEMBLY

0737-034

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3445-003	1	Starter, Recoil - Assembly (inc. 2-8)	7	3004-488	1	● Nut
2	3445-004	1	● Reel	8	3445-011	1	● Rope Assembly
3	3445-007	1	● Spring, Spiral	9	3423-428	4	Screw, Cap
4	3445-016	1	● Ratchet - Assembly (inc. 5-6)	10	3445-029	1	Cup, Starter
5	3445-005	1	● Ratchet	11	3004-491	1	Nut
6	3445-006	1	● Guide, Ratchet				

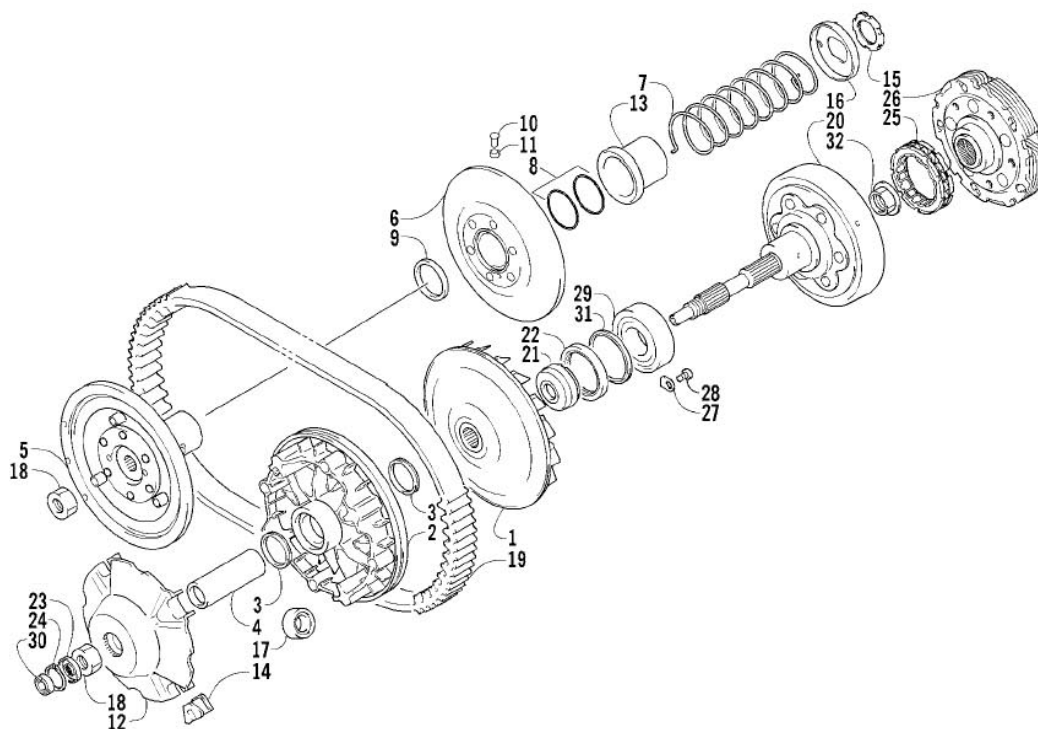


OIL FILTER/PUMP ASSEMBLY

0737-035

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-619	1	Pump, Oil	9	3402-157	1	Cap, Oil Strainer
2	3402-618	1	Gear, Driven	10	3423-077	1	O-Ring
3	3423-046	1	Pin	11	3004-756	4	Screw, Cap
4	3423-443	1	Washer	12	0436-146	1	Filter, Oil
5	3423-184	1	Circlip	13	3402-036	1	Plug, Drain
6	3423-113	3	Screw	14	3402-012	1	Gasket, Drain Plug
7	3402-156	1	Strainer, Oil	15	3402-773	1	Valve, Oil Relief - Assembly
8	0693-389	2	Screw	16	3005-206	2	Pin, Oil Pump

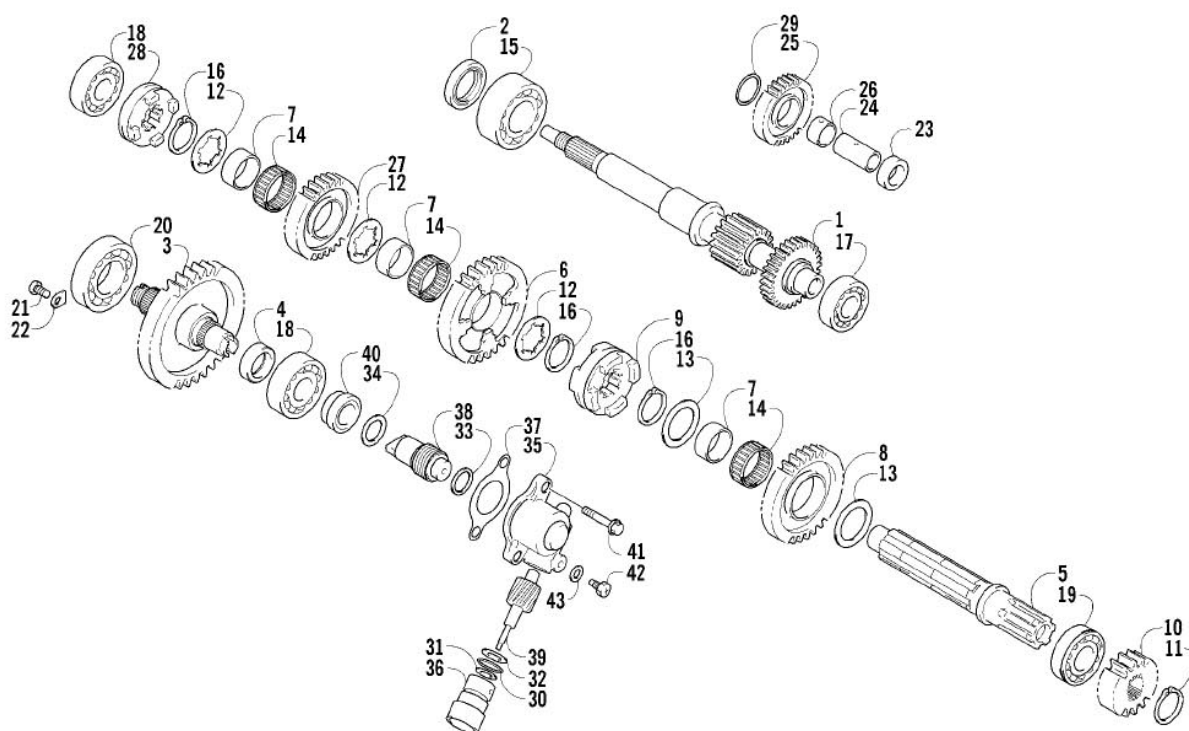
2004 ATV 400 FIS Automatic Transmission



TRANSMISSION ASSEMBLY

0737-052

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-622	1	Face, Fixed Drive	17	3402-633	8	Roller, Movable Drive Face
2	3402-623	1	Face, Movable Drive	18	3423-437	2	Nut
3	3402-624	2	Seal, Movable Drive Face	19	3402-664	1	V-Belt
4	3402-625	1	Spacer, Movable Drive Face	20	3402-620	1	Housing, Clutch
5	3402-626	1	Face, Fixed Driven	21	3402-621	1	Spacer, Fixed Drive Face
6	3402-627	1	Face, Movable Driven	22	3402-808	1	Seal, Clutch Housing
7	3423-486	1	Spring, Movable Driven Face	23	3402-574	1	Seal, Clutch Housing
8	3423-487	2	O-Ring, Movable Driven Face	24	3423-505	1	Circlip
9	3402-629	2	Seal, Movable Driven Face	25	3446-003	1	Clutch, One Way
10	3402-477	3	Pin, Movable Driven Face	26	3446-278	1	Shoe, Clutch - Assembly
11	3402-478	3	Spacer, Movable Driven Face	27	3446-031	2	Retainer, Bearing
12	3402-630	1	Plate, Movable Drive Face	28	3423-435	2	Screw, Bearing Retainer
13	3402-631	1	Sleeve, Movable Driven Face	29	3402-567	1	Bearing
14	3402-481	4	Damper, Movable Drive Face	30	3402-693	1	Bearing
15	3423-489	1	Nut, Driven Pulley	31	3423-353	1	O-Ring
16	3402-632	1	Holder, Movable Driven Face Spring	32	3423-501	1	Nut

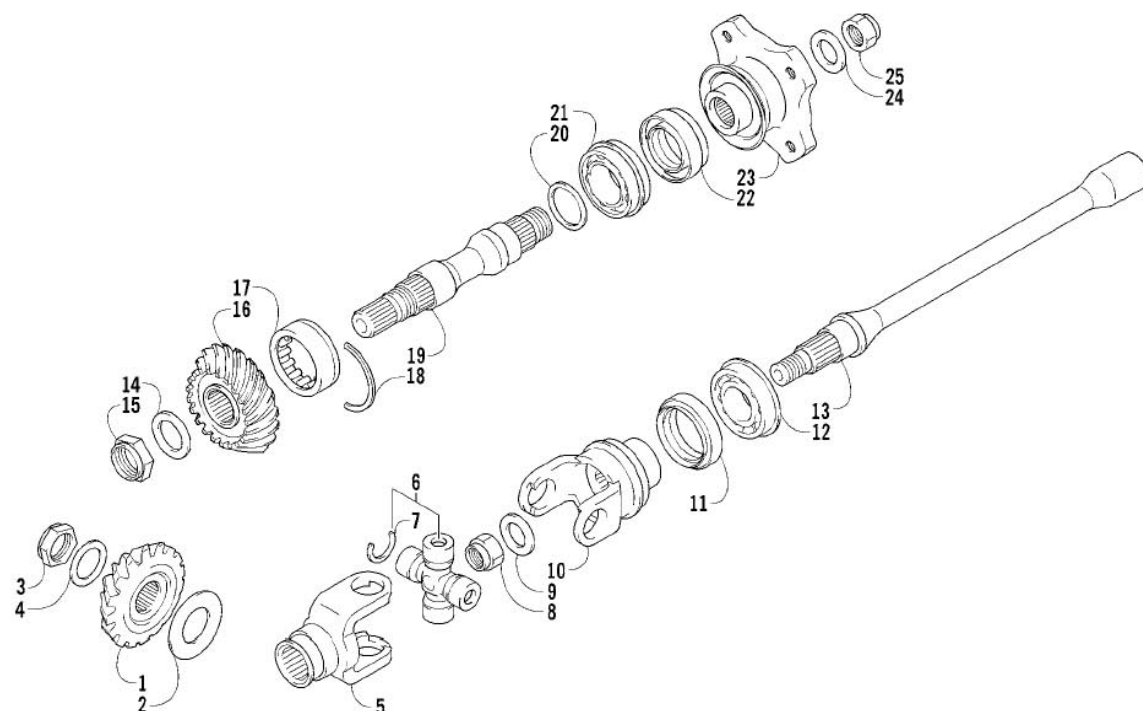


SECONDARY TRANSMISSION ASSEMBLY

0737-053

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-665	1	Driveshaft	23	3423-442	1	Spacer, Reverse Idle Gear
2	3402-500	1	Seal, Driveshaft	24	3402-634	1	Shaft, Reverse Idle
3	3402-666	1	Shaft, Output	25	3402-503	1	Gear, Reverse Idle
4	3423-494	1	Spacer, Output Shaft	26	3446-103	1	Bushing, Reverse Idle Gear
5	3402-667	1	Countershaft	27	3402-635	1	Gear, Reverse Driven
6	3402-668	1	Gear, Driven - Low	28	3402-636	1	Dog, Reverse Driven Gear
7	3402-494	3	Bushing	29	3402-195	2	Washer, Reverse Idle Gear
8	3402-495	1	Gear, Driven - High	30	3423-056	1	O-Ring
9	3402-496	1	Dog, Sliding	31	3402-077	1	Seal, Driven Gear
10	3402-669	1	Gear, Drive - No. 2	32	3423-144	1	Washer, Driven Gear
11	3423-191	1	Circlip	33	3423-336	1	Washer
12	3423-263	3	Washer	34	3423-502	1	Washer
13	3423-448	2	Washer	35	3446-057	1	Housing, Speedometer Gear
14	3402-498	3	Bearing	36	3446-058	1	Sleeve
15	3402-499	1	Bearing, Driveshaft	37	3446-244	1	Gasket, Housing
16	3423-066	3	Circlip	38	3446-284	1	Gear, Drive
17	3003-261	1	Bearing, Driveshaft - Left	39	3446-285	1	Gear, Driven
18	3402-045	2	Bearing, Shaft	40	3446-114	1	Spacer, Driven Gear
19	3004-209	1	Bearing, Shaft	41	3423-346	2	Bolt, Housing
20	3402-180	1	Bearing, Output Shaft	42	3423-143	1	Bolt, Driven Gear
21	3423-435	2	Screw, Bearing Retainer	43	3402-009	1	Washer, Driven Gear
22	3446-031	2	Retainer, Bearing				

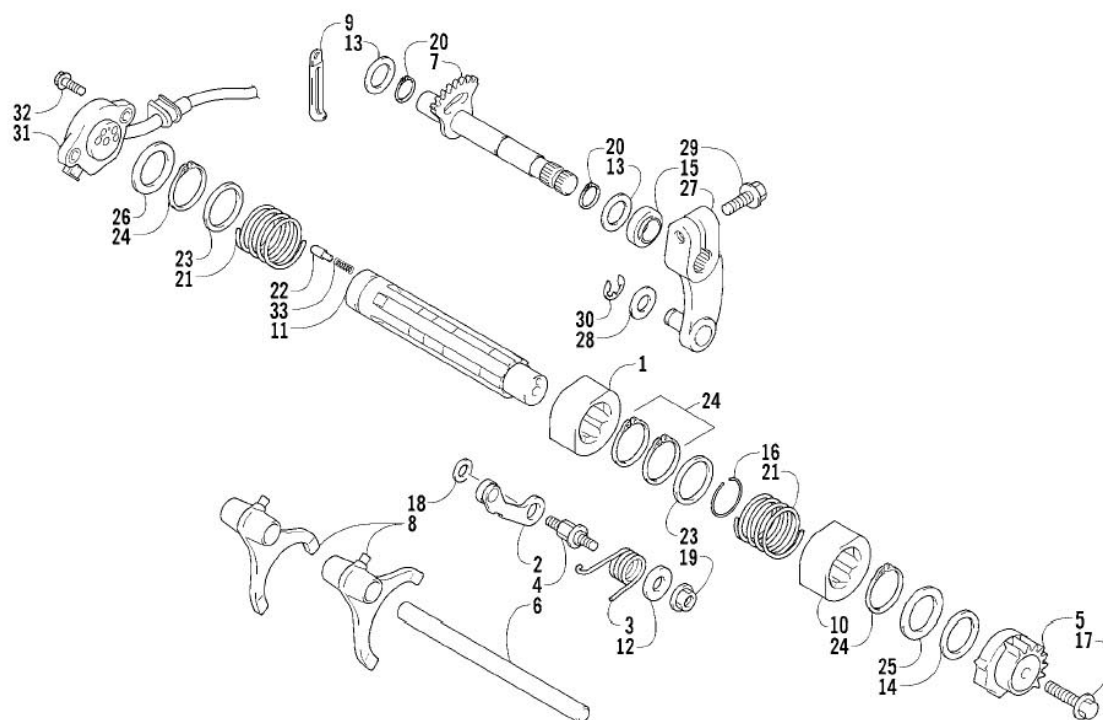
2004 ATV 400 FIS Automatic Transmission



SECONDARY DRIVE ASSEMBLY

0738-748

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-637	1	Gear, Secondary Drive	19	3402-639	1	Shaft, Secondary Driven - Rear
2	3446-035	1	Shim, Secondary Drive Gear - Set	20	3402-017	AR	Shim, 25 x 34 x 0.60 mm
3	3423-023	1	Nut		3402-018	AR	Shim, 25 x 34 x 0.65 mm
4	3005-372	1	Washer		3402-019	AR	Shim, 25 x 34 x 0.70 mm
5	3446-327	1	Yoke, Propeller Shaft (4X4)		3402-020	AR	Shim, 25 x 34 x 0.75 mm
6	3402-562	1	Joint, Universal - Set (inc. 7) (4X4)		3402-021	AR	Shim, 25 x 34 x 0.80 mm
7	3423-479	4	● Circlip (4X4)		3402-022	AR	Shim, 25 x 34 x 0.85 mm
8	3423-025	1	Nut, Yoke - Front (4X4)		3402-023	AR	Shim, 25 x 34 x 0.90 mm
9	3423-028	1	Washer, Yoke - Front (4X4)		3402-024	AR	Shim, 25 x 34 x 0.95 mm
10	3402-742	1	Yoke, Drive Output - Front (4X4)		3402-025	AR	Shim, 25 x 34 x 1.00 mm
11	3402-072	1	Seal, Oil - Front Secondary Driven Shaft (4X4)		3402-028	AR	Shim, 25 x 34 x 1.05 mm
12	3402-558	1	Bearing, Front Secondary Driven Shaft (4X4)		3402-029	AR	Shim, 25 x 34 x 1.10 mm
13	3402-559	1	Shaft, Secondary Driven - Front (4X4)		3402-030	AR	Shim, 25 x 34 x 1.15 mm
14	3423-137	1	Washer, Secondary Driven Gear		3402-031	AR	Shim, 25 x 34 x 1.20 mm
15	3423-136	1	Nut, Secondary Driven Gear	21	3402-067	1	Bearing, Rear Secondary Driven Shaft
16	3402-638	1	Gear, Secondary Driven	22	3402-072	1	Seal, Oil - Rear Secondary Driven Shaft
17	3402-515	1	Bearing, Driven Gear	23	3402-514	1	Flange, Output Joint - Rear
18	3423-072	1	C-Ring, Driven Bearing	24	3423-028	1	Washer, Rear Output Joint Flange
				25	3423-025	1	Nut, Rear Output Joint Flange

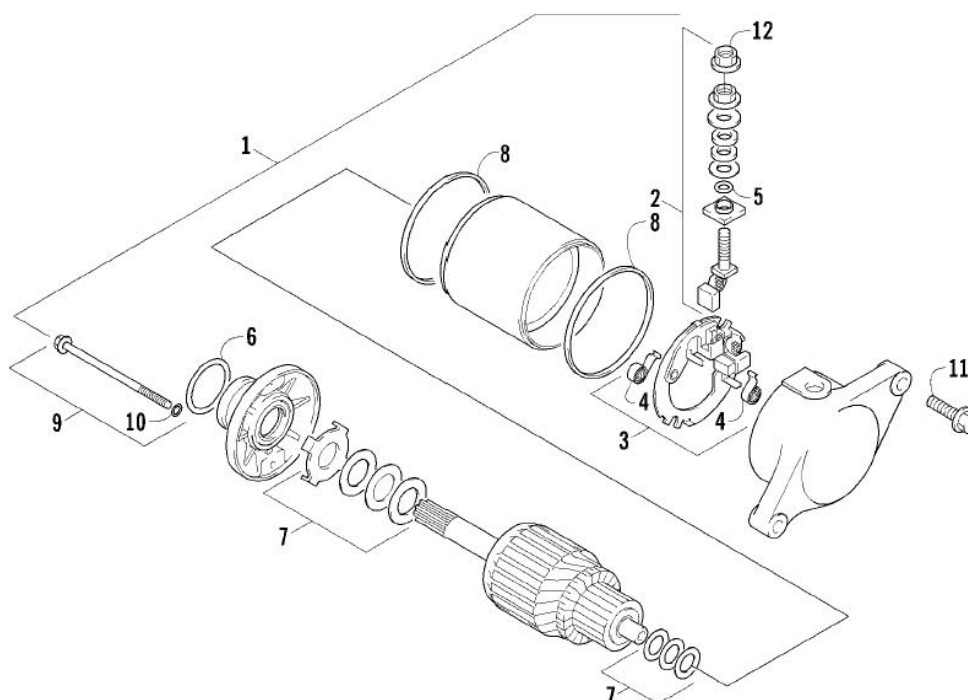


GEAR SHIFTING ASSEMBLY

0737-055

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-640	1	Cam, Reverse	18	3423-141	1	Washer, Cam Stopper
2	3446-043	1	Stopper, Cam	19	3004-488	1	Nut, Cam Stopper Spring
3	3446-283	1	Spring, Cam Stopper	20	3423-358	2	Circlip, Sub-Gear Shift Shaft
4	3446-048	1	Support, Cam Stopper	21	3446-280	2	Spring, Cam
5	3402-642	1	Plate, Gear Shift Cam	22	3423-044	2	Contact
6	3402-643	1	Shaft, Shift Fork	23	3402-382	2	Washer, Cam Spring
7	3402-644	1	Shaft, Sub-Gear Shift	24	3423-191	4	Circlip, Cam Spring
8	3446-073	2	Fork, Shift	25	3402-195	1	Washer, Shift Shaft
9	3002-964	1	Clamp, Wire	26	3423-421	1	Washer, Shift Shaft
10	3402-670	1	Cam, Gear Shift	27	3402-434	1	Arm, Select
11	3446-281	1	Shaft, Gear Shift	28	3423-204	1	Washer, Select Arm
12	3423-438	1	Washer, Cam Stopper Spring	29	3004-341	1	Bolt, Select Arm
13	1691-043	2	Washer, Sub-Gear Shift Shaft	30	3423-168	1	E-Ring
14	3423-446	1	Washer, Gear Shift Cam Plate	31	3402-686	1	Base, Gear Shift - Assembly
15	3402-076	1	Seal, Sub-Gear Shift Shaft	32	3423-418	2	Bolt
16	3423-416	1	C-Ring, Cam	33	3402-087	2	Spring
17	3004-376	1	Bolt, Gear Shift Cam Plate				

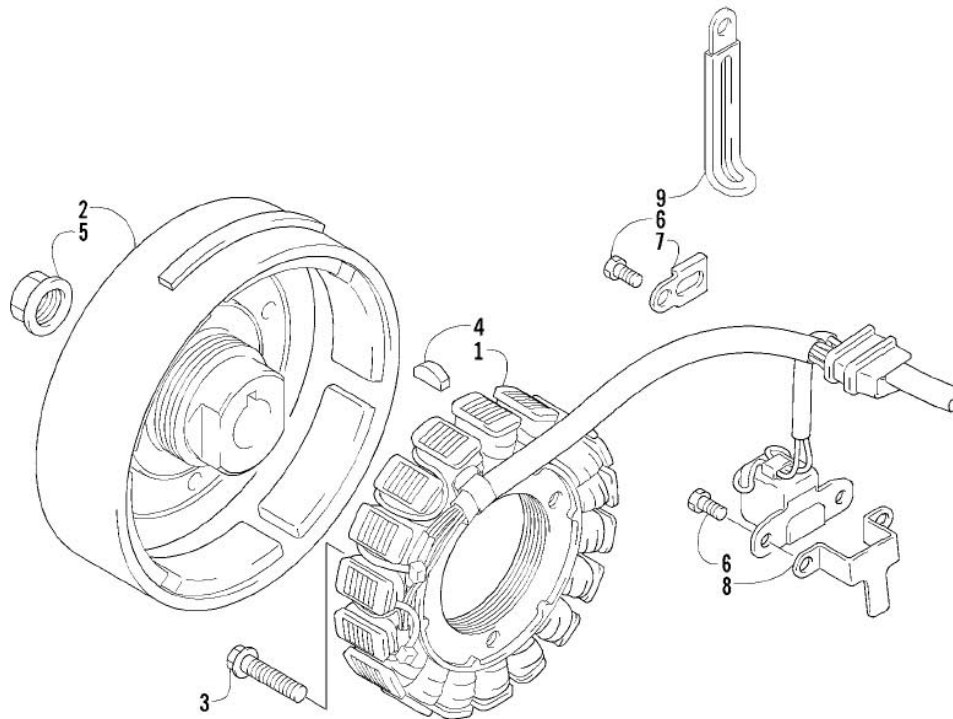
2004 ATV 400 FIS Automatic Transmission



STARTER MOTOR ASSEMBLY

0737-056

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3545-016	1	Motor, Starter Assembly (inc. 2-10)	7	3008-099	1	● Washer Set
2	3402-671	1	● Terminal Set, Brush	8	3423-497	2	● O-Ring
3	3402-672	1	● Holder Set, Brush (inc. 4)	9	3423-498	2	● Through-Bolt (inc. 10)
4	3008-551	4	● Spring, Brush	10	3423-496	2	● O-Ring
5	3008-164	1	● O-Ring	11	3004-756	2	Bolt
6	3423-272	1	● O-Ring	12	3423-195	1	Nut



MAGNETO ASSEMBLY

0737-033

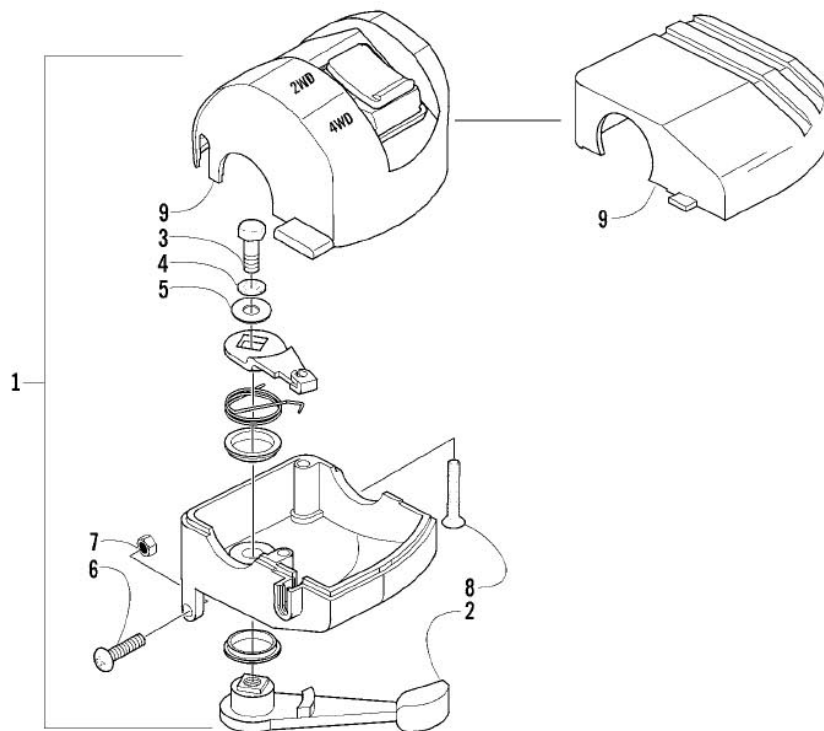
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3430-053	1	Stator Assembly	6	3423-005	3	Bolt
2	3430-054	1	Rotor/Flywheel	7	3430-006	1	Clamp
3	3004-756	3	Bolt	8	3430-005	1	Clamp
4	0691-785	1	Key	9	3002-964	1	Clamp, Wire
5	3423-086	1	Nut				

This exploded view diagram illustrates the components of the reverse override assembly. The main unit, labeled 'REVERSE OVERRIDE', features a 'Lights' switch on top and a 'REVERSE OVERRIDE' button on the front. A cable with a multi-pin connector is attached to the bottom. The assembly includes a mounting bracket (1), a mounting plate (2), a mounting plate (3), a mounting plate (4), a mounting plate (5), and a mounting plate (6). The diagram shows the relative positions of these parts for assembly.

0737-639

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2004 ATV 400 FIS Automatic Transmission



THROTTLE CASE ASSEMBLY

0738-470 *Not a Service Part

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3509-003	1	Case, Throttle - Assembly (inc. 2-9)	6	3423-014	1	● Screw
	<u>0509-012</u>	1	Case, Throttle - Assembly (inc. 2-9) (4X4)	7	3423-327	1	● Nut
2	3409-001	1	● Lever	8	3423-199	2	● Screw
3	3004-533	1	● Screw, Cap	9	*	1	● Cover, Throttle
4	3004-447	1	● Washer, Lock		0409-048	1	● Cover, Throttle w/Switch (4X4)
5	3003-030	1	● Washer				

RELATED ITEMS

2004 ATV 400 FIS (Automatic Transmission)

2x4 Red (Model No. A2004ISH2BUSR)

4x4 Red (Model No. A2004ISH4BUSR)

4x4 Cat Green (Model No. A2004ISH4BUSZ)

4x4 Green - MRP (Model No. A2004ISH4BUSS)

2x4 Green (Model No. A2004ISH2BUSG)

4x4 Green (Model No. A2004ISH4BUSG)

4x4 Red - MRP (Model No. A2004ISH4BUST)

4x4 Cat Green - MRP (Model No. A2004ISH4BUSV)

0436-479	Articulating Spool Mount - MRP	2256-937	Manuel d'utilisation (F)
0436-469	Backrest - MRP	0436-473	Maxrack (3-Piece) - MRP
0436-513	Bag, Fender - Black - MRP	2256-934	Operator's Manual (E)
0436-514	Bag, Fender (Break-Up) - MRP	0436-351	Rack Basket (Front)*
0436-515	Bag, Fender (Shadow Grass) - MRP	0436-475	Rack Basket - MRP
0436-340	Bag, Fender - Black*	0436-350	Rack Basket (Rear)*
0436-337	Bag, Rack, Front - Black	0436-349	Rack Extension, 4 in. (Front)*
0436-336	Bag, Rack, Rear - Black	0436-225	Rack Extension, 4 in. (Rear)*
0436-480	Bar, Utility/Gun Rack - MRP	0436-226	Rack Extension, 8 in. (Rear)*
0436-502	Brush Guard/Bumper - MRP	0436-495	Rapid Blind (Break-Up) - MRP
0436-462	Bucket Holder - MRP	0436-496	Rapid Blind (Shadow Grass) - MRP
0436-432	Brush Guard/Bumper, Front (4x4)*	0436-494	Rapid Shack (Blue Ice) - MRP
0436-330	Bumper (Rear)*	0436-511	Rod Holder - Adjustable - MRP
0436-506	Bumper (Rear) - MRP	0436-386	Snowplow Attachment Kit (4x4)
0436-464	Camp Stove Cradle - MRP	0436-228	Snowplow Blade, 50 in. - Straight (4x4)
0436-454	Cargo Box	0436-287	Snowplow Blade, 50 in. - One-Way (4x4)
0436-485	Cargo Box Solid Mount Kit - MRP	0436-296	Snowplow Blade, 60 in. - Straight (4x4)
0436-498	Cargo Box Quick-Release Kit - MRP	0436-360	Snowplow Blade, 60 in. - One-Way (4x4)
0436-459	Carryall (9x12) - MRP	0436-356	Snowplow, Push Frame (4x4)
0436-460	Carryall (11x17) - MRP	0436-471	Speedclamp, Double - MRP
0436-461	Carryall (14x25) - MRP	0436-411	Speedometer Kit (2x4)
0436-476	Chain Saw Lock - MRP	0436-500	Sprayer System - MRP
0436-477	Cord Reel - MRP	0436-508	Sprayer Boom (120 in.) - MRP
0436-381	Cover, Black and Green	0436-465	Table, Expansion - MRP
0436-339	Cover, Timber Camo	1402-028	Tire, Titan AT589 (25x8-12, Mud & Snow)
0436-005	Engine Oil - 10W40	0402-563	Tire, Titan AT589 (25x10-12, Mud & Snow)
0436-003	Engine Oil - 5W30	0436-478	Tool Caddy - MRP
0436-466	Fender Box - MRP	0436-297	Tool Holder - Double
0436-474	Flatbed Extensions - MRP	0436-263	Tool Holder - Single
0436-467	Gear Cradle - MRP	0436-468	Tree Stand/Bow Case Holder - MRP
0436-007	Gear Lube (Diff) - 80W90	0436-329	Winch, 2500 lb
0436-472	Gun Scabbard Kit - MRP	0436-361	Winch Mounting Kit
0436-200	Gun Scabbard Mount*	0436-301	Windshield, Clear w/Black Accent
0436-505	Hand Guards - Black	0436-470	Workbase (8 in.) - MRP
0436-352	Hand/Thumb Warmers		
0436-504	Ice Auger Holder - MRP		
2256-946	Illustrated Parts Manual		
0436-463	Light Bar - MRP		

*Non-MRP Items

■ NOTE: For a complete list of related items, refer to the current accessory catalog.



