



# ATV Illustrated Parts Manual

***ATV 500 TRV MF***

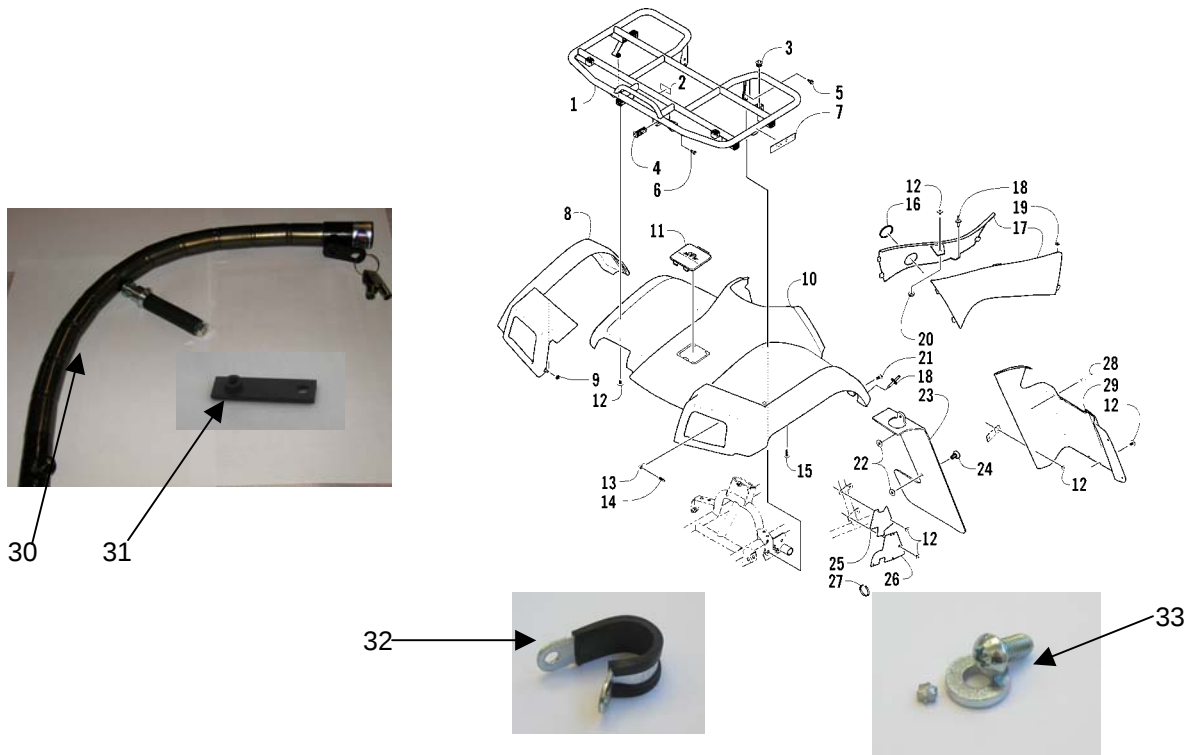
# 2005

**MASSEY FERGUSON**

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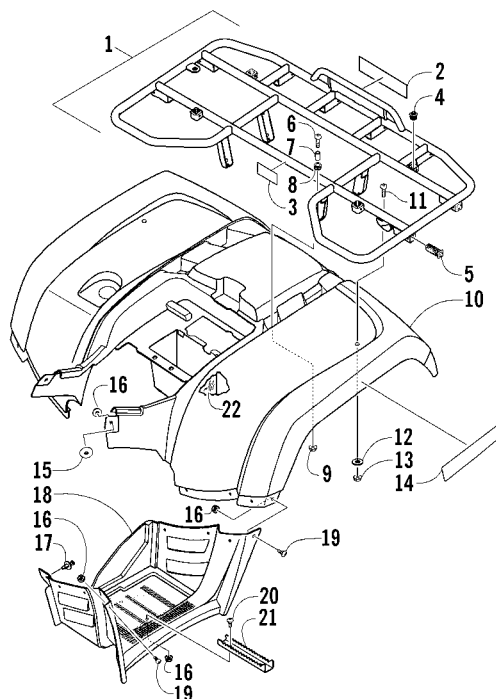
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2005 model year.



## FRONT BODY PANEL ASSEMBLY

0739-643

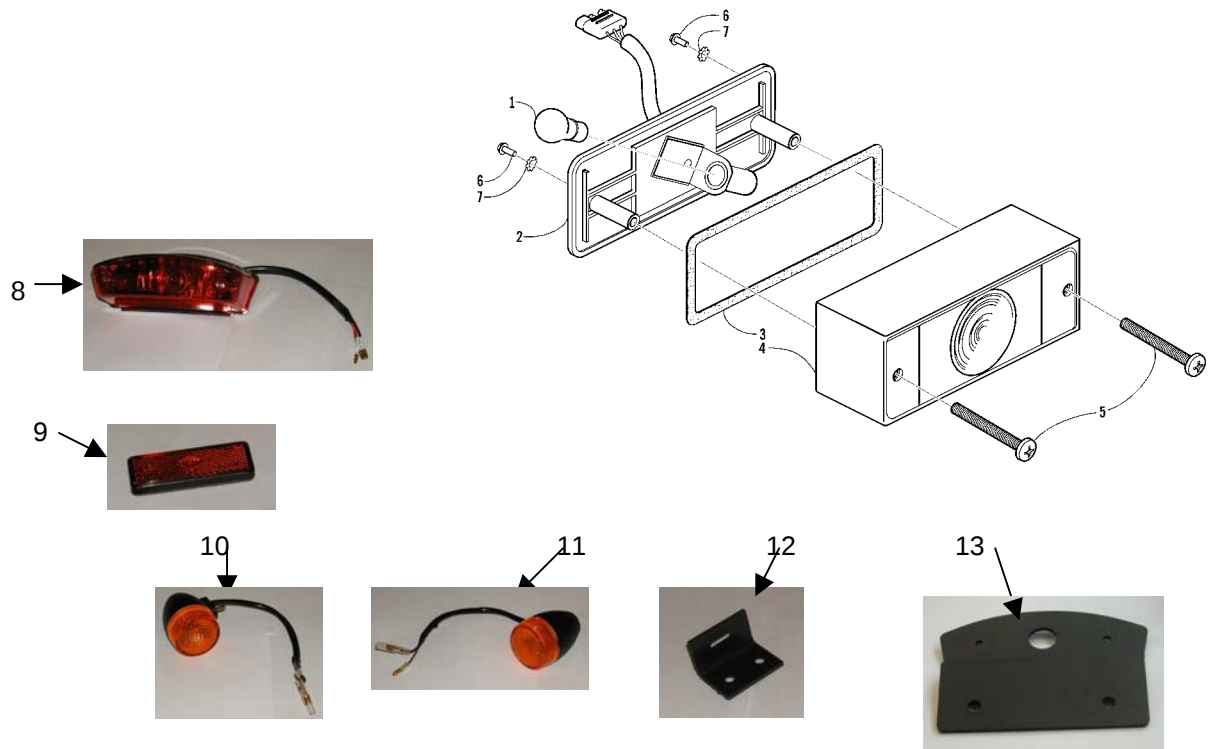
| Ref.                     | Part No.        | Qty. | Description                                 | Ref. | Part No.  | Qty. | Description                 |
|--------------------------|-----------------|------|---------------------------------------------|------|-----------|------|-----------------------------|
| 1                        | <u>0541-267</u> | 1    | Rack – Front – Assembly (inc. 2-4)          | 17   | 0506-548  | 1    | Panel, Side – Right         |
| 2                        | 0411-576        | 1    | ● Decal, Warning – Front Rack Load          |      | 0506-243  | 1    | Panel, Side – Left          |
| 3                        | 0441-592        | 4    | ● Bushing, Rack                             |      | 0506-549  | 1    | Panel, Side – Right         |
| 4                        | 0441-556        | 6    | ● Bushing, Rack                             |      | 0506-673  | 1    | Panel, Side – Left (Green)  |
| 5                        | 0423-360        | 2    | Screw, Cap                                  |      | 0506-722  | 1    | Panel, Side – Right         |
| 6                        | 8408-816        | 2    | Screw, Cap                                  |      | 0506-723  | 1    | Panel, Side – Left          |
| 7                        | 0411-646        | 2    | Decal, Reflector – Amber                    | 18   | 0623-362  | 4    | Rivet, Reinstallable        |
| 8                        | 1506-158        | 1    | Flare – Front – Right                       | 19   | 0623-309  | 2    | Screw, Self-Tapping         |
|                          | 1506-159        | 1    | Flare – Front – Left                        | 20   | 8424-602  | 2    | Nut, Flange                 |
| 9                        | 0423-357        | 2    | Nut, Stamped                                | 21   | 0423-356  | 2    | Screw, Shoulder             |
| 10                       | <u>1506-477</u> | 1    | Panel, Fender – Front (inc. 11)             | 22   | 0423-077  | 6    | T-Nut w/Teeth               |
|                          | <u>1506-476</u> | 1    | Panel, Fender – Front (inc. 11) (Green)     | 23   | 1506-194  | 2    | Extension, Flare – Front    |
|                          | <u>1506-478</u> | 1    | Panel, Fender – Front (inc. 11) (Cat Green) | 24   | 0423-361  | 4    | Screw, Machine              |
| 11                       | 1406-142        | 1    | ● Cover, Access                             | 25   | 1406-063  | 1    | Panel, Fender – Inner Right |
|                          | 1406-141        | 1    | ● Cover, Access                             |      | 1406-064  | 1    | Panel, Fender – Inner Left  |
|                          | 1406-041        | 1    | ● Cover,                                    | 26   | 1406-006  | 2    | Panel, Fender – Inner       |
| 12                       | 0423-101        | AR   | Screw, Body                                 | 27   | 0123-788  | AR   | Cable Tie – 7,5 in.         |
| 13                       | 0423-031        | 2    | Nut, Speed                                  | 28   | 0423-046  | 4    | Rivet, Plastic              |
| 14                       | 8477-616        | 2    | Screw, Machine                              | 29   | 1506-199  | 1    | Panel, Kick – Right         |
| 15                       | 0423-342        | 6    | Screw, Self-Tapping                         |      | 1506-200  | 1    | Panel, Kick – Left          |
| 16                       | 0470-404        | 1    | Grommet, Fuel Shut-Off Valve                |      |           |      |                             |
| <b>Homologated ATV's</b> |                 |      |                                             |      |           |      |                             |
| 30                       | AC000-790       | 1    | Anti theft device                           | 32   | AC008-791 | 1    | Clamp 25mm, anti theft d.   |
| 31                       | AC000-793       | 1    | Bracket anti theft device                   | 33   | AC008-795 | 1    | Star screw                  |



## REAR BODY PANEL ASSEMBLY

0739-910

| Ref.                     | Part No.  | Qty. | Description                              | Ref. | Part No. | Qty. | Description         |
|--------------------------|-----------|------|------------------------------------------|------|----------|------|---------------------|
| 1                        | 0506-908  | 1    | Panel, Fender – Rear – Right             | 7    | 0423-031 | 2    | Nut, Speed          |
|                          | 0506-910  | 1    | Panel, Fender – Rear – Left              | 8    | 0506-552 | 1    | Flare, Rear – Right |
|                          | 0506-909  | 1    | Panel, Fender – Rear – Right (Green)     |      | 0506-553 | 1    | Flare, Rear – Left  |
|                          | 0506-911  | 1    | Panel, Fender – Rear – Left (Green)      | 9    | 0423-342 | 6    | Screw, Self-Tapping |
|                          | 1506-228  | 1    | Panel, Fender – Rear – Right (Cat Green) | 10   | 0423-101 | 2    | Screw, Body         |
|                          | 1506-230  | 1    | Panel, Fender – Rear – Left (Cat Green)  | 11   | 8424-602 | 2    | Nut, Flange         |
| 2                        | 0506-935  | 1    | Tray, Storage                            | 12   | 0423-355 | 2    | Screw, Shoulder     |
| 3                        | 0506-923  | 1    | Extension, Fender – Rear – Right         | 13   | 0623-784 | 2    | Screw, Self-Tapping |
|                          | 0506-924  | 1    | Extension, Fender – Rear Left            | 14   | 0423-044 | 2    | Clamp, Tube         |
| 4                        | 0423-077  | 14   | T-Nut w/Teeth                            | 15   | 0423-466 | 2    | Clip, Tinerman      |
| 5                        | 8468-616  | 14   | Screw, Machine                           | 16   | 1406-262 | 1    | Shield, Heat        |
| 6                        | 0423-046  | 2    | Rivet, Plastic                           |      |          |      |                     |
| <b>Homologated ATV's</b> |           |      |                                          |      |          |      |                     |
| 17                       | AC000-018 | 2    | grommet                                  |      |          |      |                     |

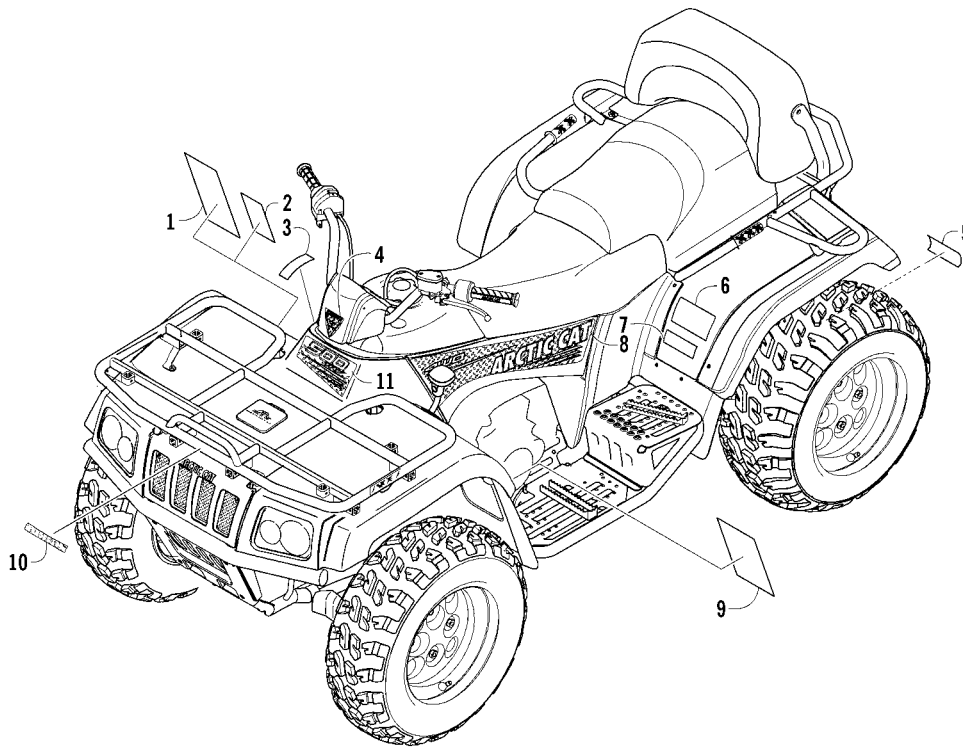


## TAILLIGHT ASSEMBLY

(Complete Taillight Assembly p/n 0409-002)

0732-336

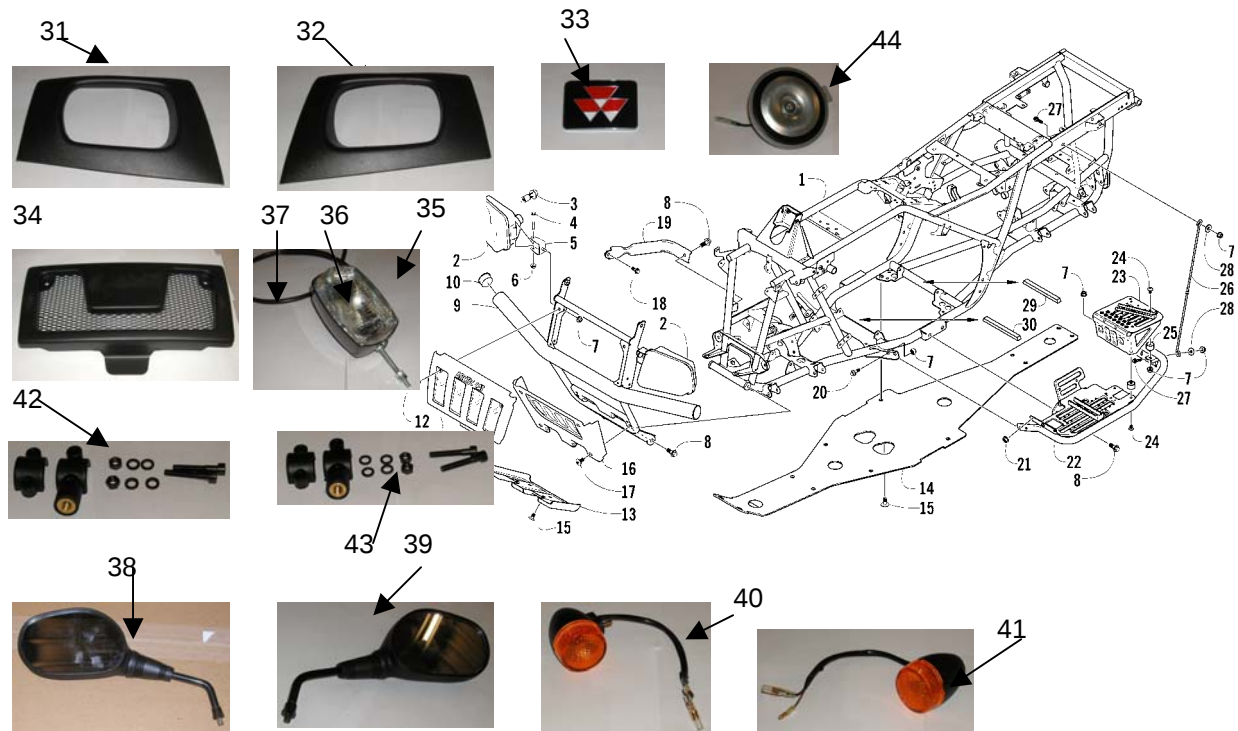
| Ref.                     | Part No.  | Qty. | Description                 | Ref. | Part No.  | Qty. | Description                   |
|--------------------------|-----------|------|-----------------------------|------|-----------|------|-------------------------------|
| 1                        | 0109-460  | 1    | Bulb, Stop/Taillight        | 5    | 0409-010  | 2    | Screw, Machine                |
| 2                        | 0409-058  | 1    | Taillight w/Socket Assembly | 6    | 0423-421  | 2    | Screw, Self-Tapping           |
| 3                        | 0409-012  | 1    | Gasket, Taillight Lens      | 7    | 8053-212  | 2    | Washer, Lock – External Tooth |
| 4                        | 0409-007  | 1    | Lens, Taillight             |      |           |      |                               |
| <b>Homologated ATV's</b> |           |      |                             |      |           |      |                               |
| 8                        | AC000-079 | 1    | Taillight new               | 12   | AC000-223 | 2    | Bracket, indicator            |
| 9                        | AC000-139 | 2    | reflector                   | 13   | AC000-232 | 1    | Bracket, rear light           |
| 10                       | AC000-145 | 1    | Indicator, left             |      |           |      |                               |
| 11                       | AC000-146 | 1    | Indicator, right            |      |           |      |                               |



## DECALS

0739-648

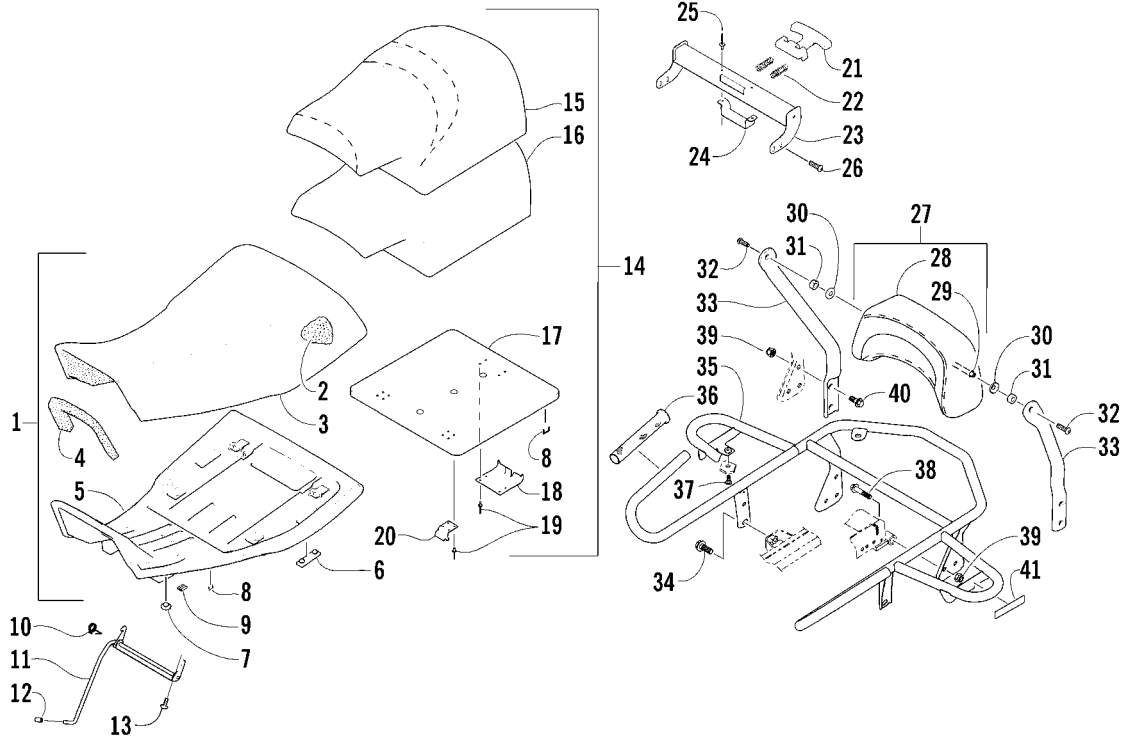
| Ref. | Part No.        | Qty. | Description                       | Ref. | Part No.        | Qty. | Description                  |
|------|-----------------|------|-----------------------------------|------|-----------------|------|------------------------------|
| 1    | 0411-666        | 1    | Decal, Warning – Reverse/Pre-Ride | 9    | 0411-753        | 1    | Decal, Warning – General/Age |
| 2    | <u>0411-894</u> | 1    | Decal, Warning – Turn             | 10   | <u>0411-965</u> | 1    | Decal, “Speedrack”           |
| 3    | 0411-426        | 1    | Decal, Warning – Clutch Cover     | 11   | <u>0411-830</u> | 1    | Decal, Front                 |
| 4    | <u>0411-780</u> | 1    | Decal, Crest                      |      | <u>0411-829</u> | 1    | Decal, Front (Green)         |
|      | <u>0411-781</u> | 1    | Decal, Crest (Green)              |      | <u>0411-831</u> | 1    | Decal, Front (Cat Green)     |
|      | <u>0411-782</u> | 1    | Decal, Crest (Cat Green)          |      |                 |      |                              |
| 5    | 0411-267        | 1    | Decal, Warning – Towing           |      |                 |      |                              |
| 6    | <u>0411-833</u> | 1    | Decal, Warning – Passengers       |      |                 |      |                              |
| 7    | 0411-832        | 1    | Decal, Warning – Tire Pressure    |      |                 |      |                              |
| 8    | <u>0411-774</u> | 1    | Decal, Side – Right               |      |                 |      |                              |
|      | <u>0411-775</u> | 1    | Decal, Side – Left                |      |                 |      |                              |
|      | <u>0411-776</u> | 1    | Decal, Side – Right (Green)       |      |                 |      |                              |
|      | <u>0411-777</u> | 1    | Decal, Side – Left (Green)        |      |                 |      |                              |
|      | <u>0411-778</u> | 1    | Decal, Side – Right (Cat Green)   |      |                 |      |                              |
|      | <u>0411-779</u> | 1    | Decal, Side – Left (Cat Green)    |      |                 |      |                              |



## FRAME AND RELATED PARTS

0739-649

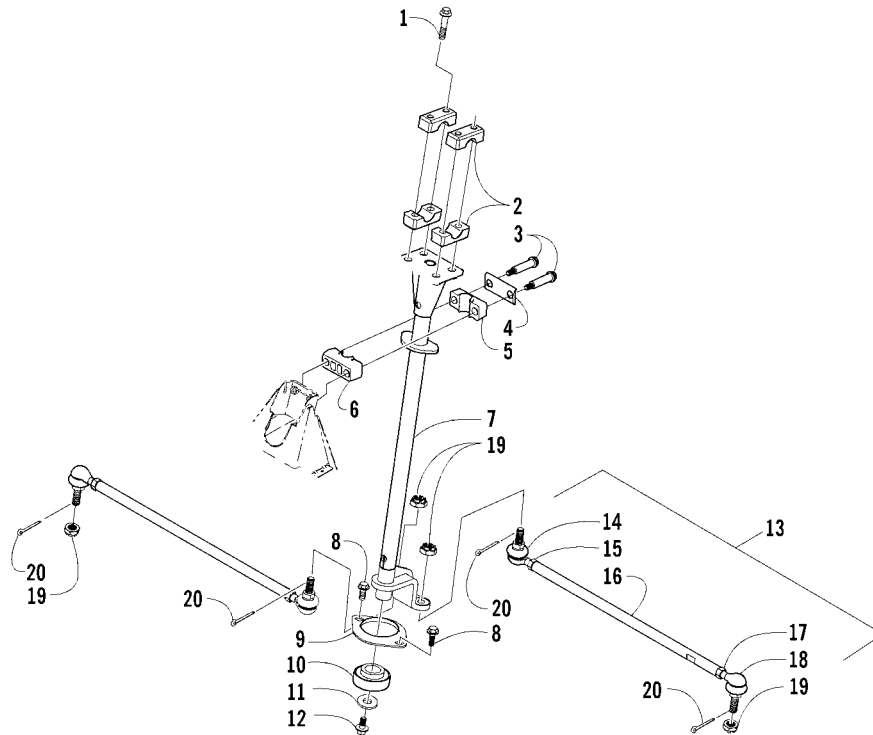
| Ref.                     | Part No.        | Qty. | Description                           | Ref. | Part No.        | Qty. | Description                 |
|--------------------------|-----------------|------|---------------------------------------|------|-----------------|------|-----------------------------|
| 1                        | <u>1506-460</u> | 1    | Frame, Main                           | 16   | 1406-420        | 1    | Grille, Bumper – Lower      |
| 2                        | 0409-032        | 1    | Headlight Assembly – Right (inc. 3-6) | 17   | 8468-830        | 4    | Screw, Machine              |
|                          | 0409-031        | 1    | Headlight Assembly – Left (inc. 3-6)  | 18   | 8408-812        | 2    | Screw, Cap                  |
| 3                        | 0409-045        | 4    | ● Bulb, Headlight                     | 19   | 0506-653        | 2    | Channel, Bumper             |
| 4                        | 8410-860        | 2    | ● Screw, Cap                          | 20   | 8408-816        | 8    | Screw, Cap                  |
| 5                        | 0406-945        | 2    | ● Bracket, Headlight                  | 21   | 8424-602        | 2    | Nut, Flange                 |
| 6                        | 0423-375        | 2    | ● Nut, Flange                         | 22   | <u>1506-506</u> | 1    | Footrest – Right            |
| 7                        | 8424-802        | 18   | Nut, Flange                           |      | <u>1506-507</u> | 1    | Footrest – Left             |
| 8                        | 8409-020        | 8    | Screw, Cap                            | 23   | <u>1506-508</u> | 1    | Footrest, Passenger – Right |
| 9                        | 0506-544        | 1    | Bumper                                |      | <u>1506-509</u> | 1    | Footrest, Passenger – Left  |
| 10                       | 0406-130        | 2    | Cap, Bumper                           | 24   | 0423-412        | 8    | Screw, Machine              |
| 11                       | 0406-832        | 1    | Grille, Upper                         | 25   | <u>1406-643</u> | 8    | Mount, Rubber               |
| 12                       | 0423-361        | 2    | Screw, Machine                        | 26   | <u>1406-641</u> | 1    | Rod, Support – Right        |
| 13                       | <u>1441-006</u> | 1    | Plate, Skid                           |      | <u>1406-642</u> | 1    | Rod, Support – Left         |
|                          | <u>1441-008</u> | 1    | Plate, Skid (Green)                   | 27   | 8408-825        | 2    | Screw, Cap                  |
|                          | <u>1441-007</u> | 1    | Plate, Skid (Cat Green)               | 28   | 8050-282        | 2    | Washer                      |
| 14                       | 1406-176        | 1    | Panel, Belly                          | 29   | 0406-289        | 1    | Pad, Frame – Rear           |
| 15                       | 0423-101        | AR   | Screw, Body                           | 30   | 1506-067        | 1    | Foam, Frame                 |
| <b>Homologated ATV's</b> |                 |      |                                       | 39   | AC000-752       | 1    | Mirror right                |
| 31                       | AC000-034       | 1    | Orifice headlight, r                  | 40   | AC000-145       | 1    | Indicator, left             |
| 32                       | AC000-035       | 1    | Orifice headlight, l                  | 41   | AC000-146       | 1    | Indicator, right            |
| 33                       | AC000-063       | 1    | Embleme MF                            | 42   | AC000-753       | 1    | Mirror mounting left        |
| 34                       | AC000-068       | 1    | Grill plastic MF                      | 43   | AC000-754       | 1    | Mirror mounting right       |
| 35                       | AC000-242       | 2    | Headlight assy., MF (incl. 36, 37)    |      |                 |      |                             |
| 36                       | ● AC000-077     | 1    | Headlight MF                          | 44   | ÂC000-158       | 1    | horn                        |
| 37                       | ● AC000-227     | 1    | Harness headlight 2005                |      |                 |      |                             |
| 38                       | AC000-751       | 1    | Mirror left                           |      |                 |      |                             |



## SEAT ASSEMBLY

0738-304

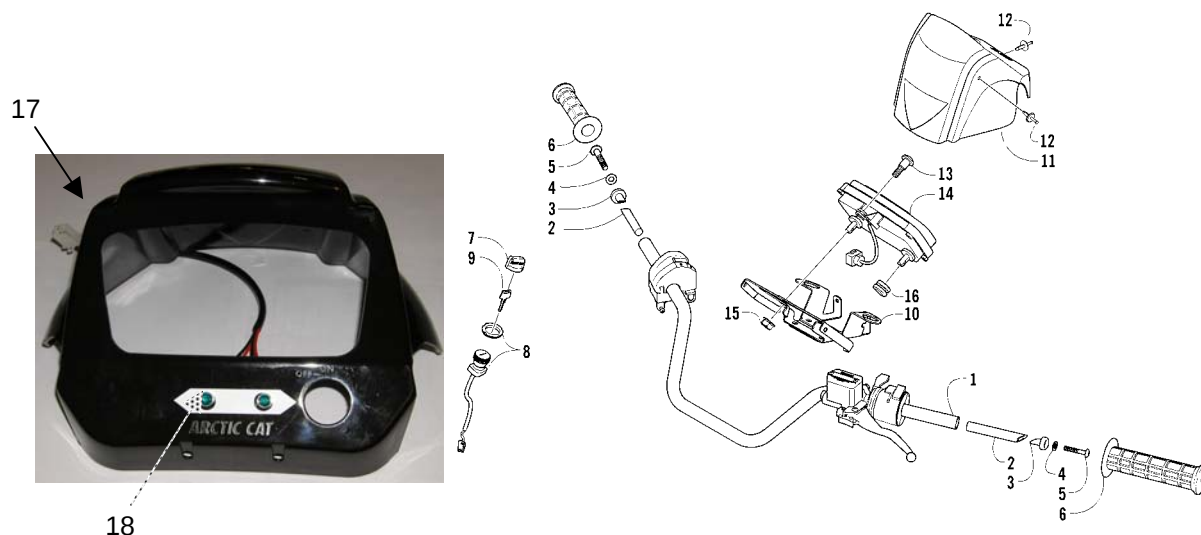
| Ref. | Part No. | Qty. | Description                                  | Ref. | Part No. | Qty. | Description                              |
|------|----------|------|----------------------------------------------|------|----------|------|------------------------------------------|
| 1    | 0506-613 | 1    | Seat Assembly - Front (inc. 2-9)             | 22   | 2606-154 | 2    | Spring, Passenger Seat Latch             |
| 2    | 0506-555 | 1    | ● Foam, Seat                                 | 23   | 0506-940 | 1    | Channel, Passenger Seat Latch            |
| 3    | 0506-556 | 1    | ● Cover, Seat                                | 24   | 2706-130 | 1    | Bracket, Retainer - Passenger Seat Latch |
| 4    | 1406-060 | 1    | ● Foam, Sound                                | 25   | 8060-706 | 2    | Rivet                                    |
| 5    | 0406-925 | 1    | ● Base, Seat Assembly (inc. 6-7)             | 26   | 8477-610 | 4    | Screw, Machine                           |
| 6    | 0406-879 | 2    | ● Bumper, Seat - Rear                        | 27   | 1506-641 | 1    | Backrest Assembly (inc. 28-29)           |
| 7    | 0406-877 | 2    | ● Bumper, Seat - Front                       | 28   | 1506-640 | 1    | ● Cover, Backrest w/Graphic              |
| 8    | 0624-528 | AR   | ● Staple                                     | 29   | 0114-163 | 1    | ● Axle, Backrest                         |
| 9    | 0406-930 | 2    | ● Plate, Strike - Front Seat Latch           | 30   | 0723-003 | 2    | Washer, Cup                              |
| 10   | 1406-112 | 1    | Spring, Front Seat Latch                     | 31   | 0616-547 | 2    | Block, Tension - Backrest                |
| 11   | 1406-185 | 1    | Latch, Seat - Front                          | 32   | 0623-566 | 2    | Screw, Machine                           |
| 12   | 0623-404 | 1    | Cap, Protector                               | 33   | 0506-965 | 1    | Support, Backrest - Right                |
| 13   | 8477-616 | 2    | Screw, Machine                               |      | 0506-966 | 1    | Support, Backrest - Left                 |
| 14   | 1506-137 | 1    | Seat Assembly - Passenger (inc. 8 and 15-20) | 34   | 8409-020 | 2    | Screw, Cap                               |
| 15   | 1506-138 | 1    | ● Cover, Seat                                | 35   | 1506-141 | 1    | Handhold, Passenger                      |
| 16   | 1506-139 | 1    | ● Foam, Seat                                 | 36   | 1606-442 | 2    | Grip, Passenger Handhold                 |
| 17   | 1406-194 | 1    | ● Base, Seat                                 | 37   | 0423-101 | 2    | Screw, Body                              |
| 18   | 2606-161 | 1    | ● Plate, Strike - Passenger Seat Latch       | 38   | 0423-420 | 2    | Screw, Shoulder                          |
| 19   | 0423-425 | 12   | ● Rivet                                      | 39   | 8428-002 | 6    | Nut, Lock                                |
| 20   | 1406-203 | 2    | ● Bracket, Seat                              | 40   | 8409-025 | 4    | Screw, Cap                               |
| 21   | 2606-159 | 1    | Latch, Seat - Passenger                      | 41   | 0411-652 | 2    | Decal, Reflector - Red                   |



## STEERING POST ASSEMBLY

0739-452

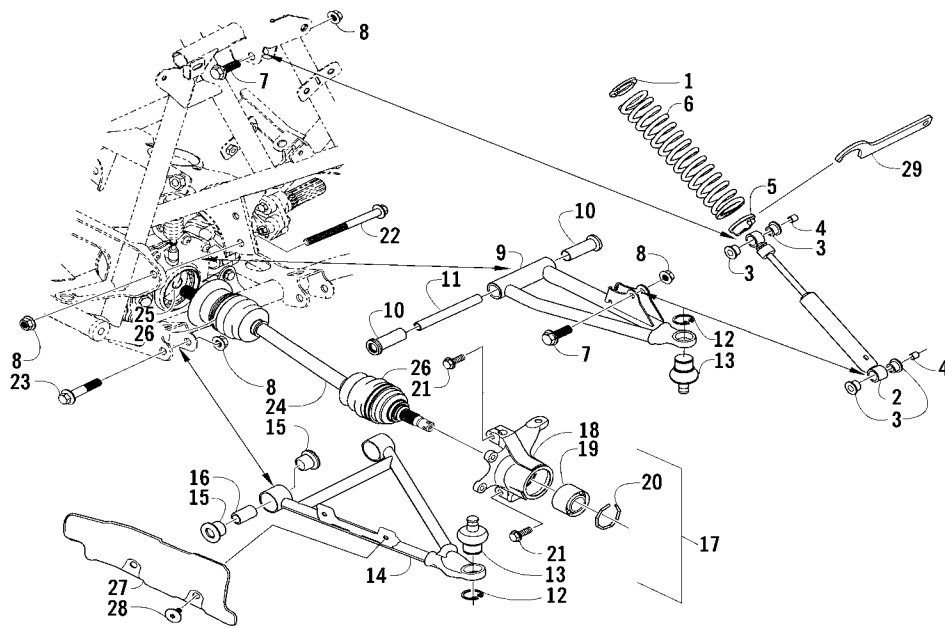
| Ref. | Part No.        | Qty. | Description                    | Ref. | Part No. | Qty. | Description                        |
|------|-----------------|------|--------------------------------|------|----------|------|------------------------------------|
| 1    | 8408-860        | 4    | Screw, Cap                     | 11   | 0423-073 | 1    | Washer                             |
| 2    | 0405-035        | 4    | Cap, Steering Adjuster         | 12   | 8409-020 | 1    | Screw, Cap                         |
| 3    | <u>0423-505</u> | 2    | Screw, Shoulder                | 13   | 0505-408 | 2    | Tie Rod – Assembly<br>(inc. 14-18) |
| 4    | <u>0405-166</u> | 1    | Cap. Housing                   | 14   | 0405-083 | 2    | ● Ball Joint, Tie Rod – Left       |
| 5    | <u>0405-138</u> | 1    | Housing, Lower                 | 15   | 0423-013 | 2    | ● Nut – Left                       |
| 6    | <u>0405-139</u> | 1    | Housing, Upper                 | 16   | 0405-107 | 2    | ● Tie Rod                          |
| 7    | <u>0505-431</u> | 1    | Post, Steering                 | 17   | 8420-002 | 2    | ● Nut – Right                      |
| 8    | 8408-816        | 2    | Screw, Cap                     | 18   | 0405-082 | 2    | ● Ball Joint, Tie Rod – Right      |
| 9    | 0602-233        | 1    | Flange, Bearing                | 19   | 0423-157 | 4    | Nut, Top Lock                      |
| 10   | 0405-052        | 1    | Bearing w/Inverted Oil<br>Seal | 20   | 0623-175 | 4    | Pin, Cotter                        |



## HANDLEBAR ASSEMBLY

0739-650

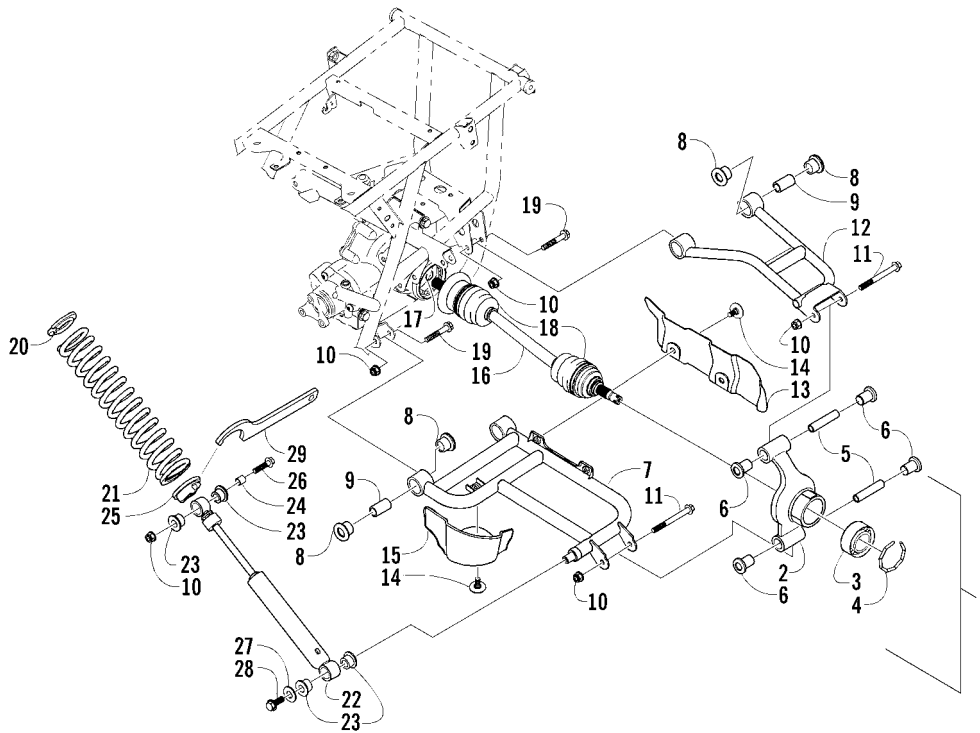
| Ref.                     | Part No.        | Qty. | Description                          | Ref. | Part No.        | Qty. | Description                        |
|--------------------------|-----------------|------|--------------------------------------|------|-----------------|------|------------------------------------|
| 1                        | <u>0505-418</u> | 1    | Tube, Handlebar                      | 10   | <u>1506-423</u> | 1    | Bracket, Mounting – Instrument Pod |
| 2                        | <u>0405-148</u> | 2    | Plug, Handlebar                      | 11   | 0405-133        | 1    | Instrument Pod                     |
| 3                        | <u>0405-149</u> | 2    | End Cap, Handlebar                   |      | 0405-132        | 1    | Instrument Pod (Green)             |
| 4                        | 8050-247        | 2    | Washer                               |      | 0405-134        | 1    | Instrument Pod (Cat Green)         |
| 5                        | 8477-845        | 2    | Screw, Machine                       | 12   | 0623-362        | 2    | Rivet, Reinstallable               |
| 6                        | <u>0405-147</u> | 2    | Grip, Handlebar                      | 13   | 0423-356        | 1    | Screw, Shoulder                    |
| 7                        | 0409-013        | 1    | Cover, Key                           | 14   | 0420-045        | 1    | Gauge, Digital                     |
| 8                        | 3430-040        | 1    | Switch, Ignition – Assembly (inc. 9) | 15   | 8424-602        | 1    | Nut, Flange                        |
| 9                        | 3409-007        | 1    | ● Key, Ignition – Blank (C Series)   | 16   | 0423-448        | 2    | Grommet                            |
|                          | 3409-011        | 1    | ● Key, Ignition – Blank (D Series)   |      |                 |      |                                    |
|                          | 3409-012        | 1    | ● Key, Ignition – Blank (E Series)   |      |                 |      |                                    |
|                          | 3409-013        | 1    | ● Key, Ignition – Blank (F Series)   |      |                 |      |                                    |
| <b>Homologated ATV's</b> |                 |      |                                      |      |                 |      |                                    |
| 17                       | AC000-021       | 1    | Pod black speedometer (incl. 21)     |      |                 |      |                                    |
| 18                       | ● AC000-151     | 2    | Control indicator                    |      |                 |      |                                    |



## FRONT SUSPENSION ASSEMBLY

0739-603

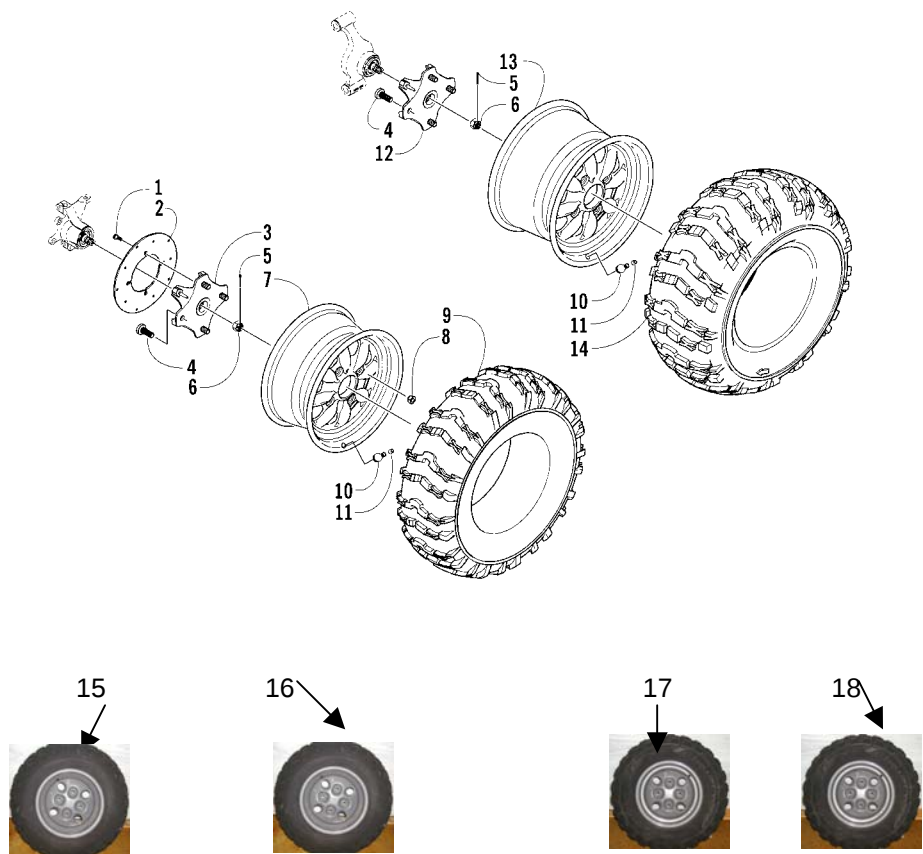
| Ref. | Part No.        | Qty. | Description                                               | Ref. | Part No.        | Qty. | Description                             |
|------|-----------------|------|-----------------------------------------------------------|------|-----------------|------|-----------------------------------------|
| 1    | 1603-889        | 2    | Retainer, Spring                                          | 15   | 0403-115        | 8    | ● Bushing                               |
| 2    | 0403-135        | 2    | Shock Absorber - Front (inc. 3-4)                         | 16   | 0403-114        | 4    | ● Collar                                |
| 3    | 0604-310        | 8    | ● Bushing, Shock Absorber                                 | 17   | <u>0505-446</u> | 1    | Knuckle - Assembly - Right (inc. 18-20) |
| 4    | 0403-028        | 4    | ● Sleeve, Shock                                           |      | <u>0505-447</u> | 1    | Knuckle - Assembly - Left (inc. 18-20)  |
| 5    | 0403-102        | 2    | Cam, Spring Adjuster                                      | 18   | <u>0505-444</u> | 1    | ● Knuckle, Steering - Right             |
| 6    | <u>0503-281</u> | 2    | Spring, Shock Absorber - Platinum                         |      | <u>0505-445</u> | 1    | ● Knuckle, Steering - Left              |
|      | <u>0503-280</u> | 2    | Spring, Shock Absorber - Black (Green)                    | 19   | 1402-027        | 2    | ● Bearing, Wheel Hub                    |
| 7    | 8409-040        | 4    | Screw, Cap                                                | 20   | 0423-423        | 2    | ● Ring, Retaining                       |
| 8    | 8428-002        | 10   | Nut, Lock                                                 | 21   | 8409-030        | 4    | Screw, Cap                              |
| 9    | <u>0503-272</u> | 1    | A-Arm, Upper Right - Platinum (inc. 10-13)                | 22   | 0423-334        | 2    | Screw, Cap                              |
|      | <u>0503-273</u> | 1    | A-Arm, Upper Left - Platinum (inc. 10-13)                 | 23   | 8409-075        | 4    | Screw, Cap                              |
|      | 0503-196        | 1    | A-Arm, Upper Right - Black (inc. 10-13) (Green)           | 24   | <u>0502-542</u> | 2    | Axle, Drive - Front (inc. 25-26)        |
|      | 0503-197        | 1    | A-Arm, Upper Left - Black (inc. 10-13) (Green)            | 25   | 0441-400        | 2    | ● Clip, Retaining                       |
| 10   | 0403-081        | 4    | ● Bushing                                                 | 26   | 0436-276        | 2    | ● Repair Kit, Boot - Front Axle         |
| 11   | 0403-080        | 2    | ● Collar                                                  | 27   | <u>0441-752</u> | 1    | Guard, Boot - Axle - Right              |
| 12   | 0423-009        | 4    | ● Clip, Ball Joint                                        |      | <u>0441-753</u> | 1    | Guard, Boot - Axle - Left               |
| 13   | 0405-115        | 4    | ● Ball Joint - Front                                      |      | <u>1441-002</u> | 1    | Guard, Boot - Axle - Right (Green)      |
| 14   | <u>0503-268</u> | 1    | A-Arm, Lower Right - Platinum (inc. 12-13 and 15-16)      |      | <u>1441-003</u> | 1    | Guard, Boot - Axle - Left (Green)       |
|      | <u>0503-269</u> | 1    | A-Arm, Lower Left - Platinum (inc. 12-13 and 15-16)       |      | <u>0441-756</u> | 1    | Guard, Boot - Axle - Right (Cat Green)  |
|      | 0503-220        | 1    | A-Arm, Lower Right - Black (inc. 12-13 and 15-16) (Green) |      | <u>0441-757</u> | 1    | Guard, Boot - Axle - Left (Cat Green)   |
|      | 0503-221        | 1    | A-Arm, Lower Left - Black (inc. 12-13 and 15-16) (Green)  | 28   | 0423-101        | 4    | Screw, Body                             |
|      |                 |      |                                                           | 29   | 0441-587        | 1    | Wrench, Spanner                         |



## REAR SUSPENSION ASSEMBLY

0739-532

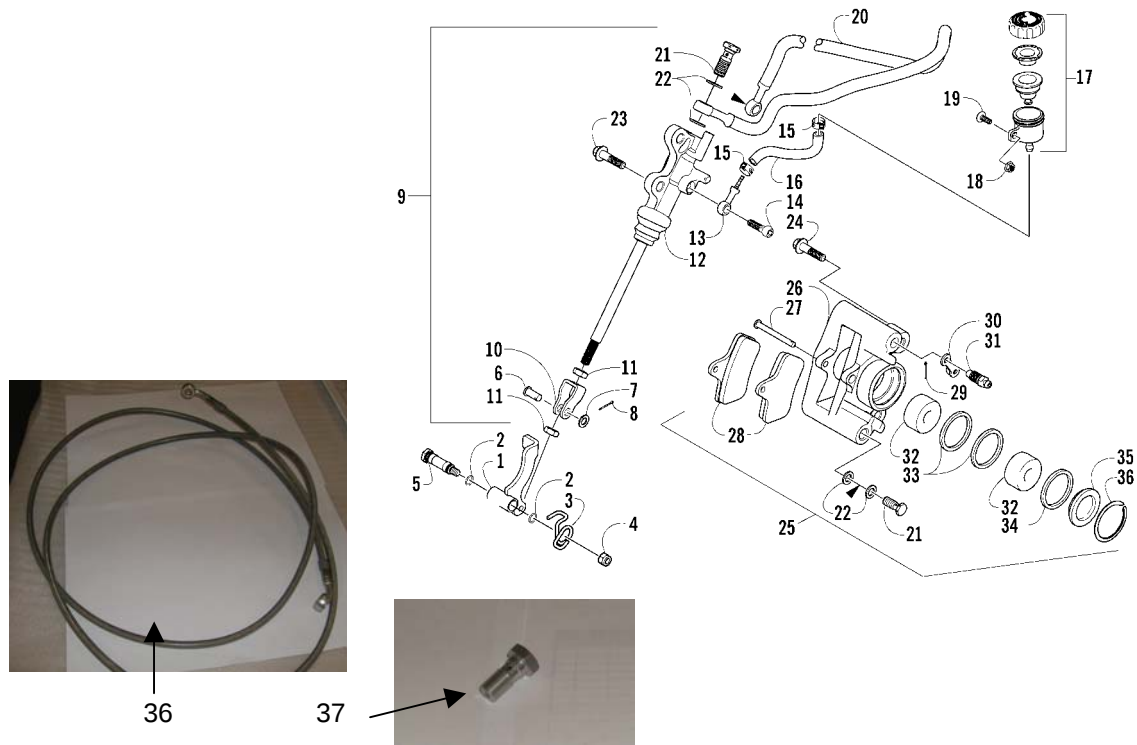
| Ref. | Part No.        | Qty. | Description                                          | Ref. | Part No.        | Qty. | Description                        |
|------|-----------------|------|------------------------------------------------------|------|-----------------|------|------------------------------------|
| 1    | 0504-312        | 1    | Knuckle, Right Rear - Assembly (inc. 2-6)            | 13   | <u>0441-754</u> | 1    | Guard, Boot - Right                |
|      | 0504-313        | 1    | Knuckle, Left Rear - Assembly (inc. 2-6)             |      | <u>0441-755</u> | 1    | Guard, Boot - Left                 |
| 2    | 0504-311        | 1    | ● Knuckle - Right                                    |      | <u>1441-004</u> | 1    | Guard, Boot - Right (Green)        |
|      | 0504-310        | 1    | ● Knuckle - Left                                     |      | <u>1441-005</u> | 1    | Guard, Boot - Left (Green)         |
| 3    | 1402-027        | 2    | ● Bearing, Wheel Hub                                 |      | <u>0441-758</u> | 1    | Guard, Boot - Right (Cat Green)    |
| 4    | 0423-423        | 2    | ● Ring, Retaining                                    |      | <u>0441-759</u> | 1    | Guard, Boot - Left (Cat Green)     |
| 5    | 0403-038        | 4    | ● Collar, Suspension Bushing                         | 14   | 0423-101        | 6    | Screw, Body                        |
| 6    | 0403-032        | 8    | ● Bushing, Suspension                                | 15   | 1406-071        | 1    | Guard, Boot - Right                |
| 7    | <u>0504-326</u> | 1    | A-Arm, Rear - Lower Right - Platinum (inc. 8-9)      |      | 1406-072        | 1    | Guard, Boot - Left                 |
|      | <u>0504-327</u> | 1    | A-Arm, Rear - Lower Left - Platinum (inc. 8-9)       | 16   | <u>0502-596</u> | 2    | Axle, Drive (inc. 17-18)           |
|      | 0504-320        | 1    | A-Arm, Rear - Lower Right - Black (inc. 8-9) (Green) | 17   | 0441-400        | 2    | ● Clip, Retaining                  |
|      | 0504-321        | 1    | A-Arm, Rear - Lower Left - Black (inc. 8-9) (Green)  | 18   | 0436-276        | 2    | ● Repair Kit, Boot - Rear Axle     |
| 8    | 0403-115        | 16   | ● Bushing                                            | 19   | 8409-075        | 8    | Screw, Cap                         |
| 9    | 0403-114        | 8    | ● Collar                                             | 20   | 1603-889        | 2    | Retainer, Spring                   |
| 10   | 8428-002        | 14   | Nut, Lock                                            | 21   | <u>0504-337</u> | 2    | Spring, Suspension - Platinum      |
| 11   | 8409-000        | 4    | Screw, Cap                                           |      | <u>0504-336</u> | 2    | Spring, Suspension - Black (Green) |
| 12   | <u>0504-330</u> | 1    | A-Arm, Rear - Upper Right - Platinum (inc. 8-9)      | 22   | 0404-078        | 2    | Shock Absorber - Rear (inc. 23-24) |
|      | <u>0504-331</u> | 1    | A-Arm, Rear - Upper Left - Platinum (inc. 8-9)       | 23   | 0604-310        | 8    | ● Bushing, Shock Absorber          |
|      | 0504-318        | 1    | A-Arm, Rear - Upper Right - Black (inc. 8-9) (Green) | 24   | 0403-028        | 2    | ● Sleeve, Shock Absorber           |
|      | 0504-319        | 1    | A-Arm, Rear - Upper Left - Black (inc. 8-9) (Green)  | 25   | 0404-057        | 2    | Cam, Spring Adjuster               |
|      |                 |      |                                                      | 26   | 8409-040        | 2    | Screw, Cap                         |
|      |                 |      |                                                      | 27   | 0423-087        | 2    | Washer                             |
|      |                 |      |                                                      | 28   | 8408-820        | 2    | Screw, Cap                         |
|      |                 |      |                                                      | 29   | 0441-587        | 1    | Wrench, Spanner                    |



WHEEL AND TIRE ASSEMBLY

0739-534

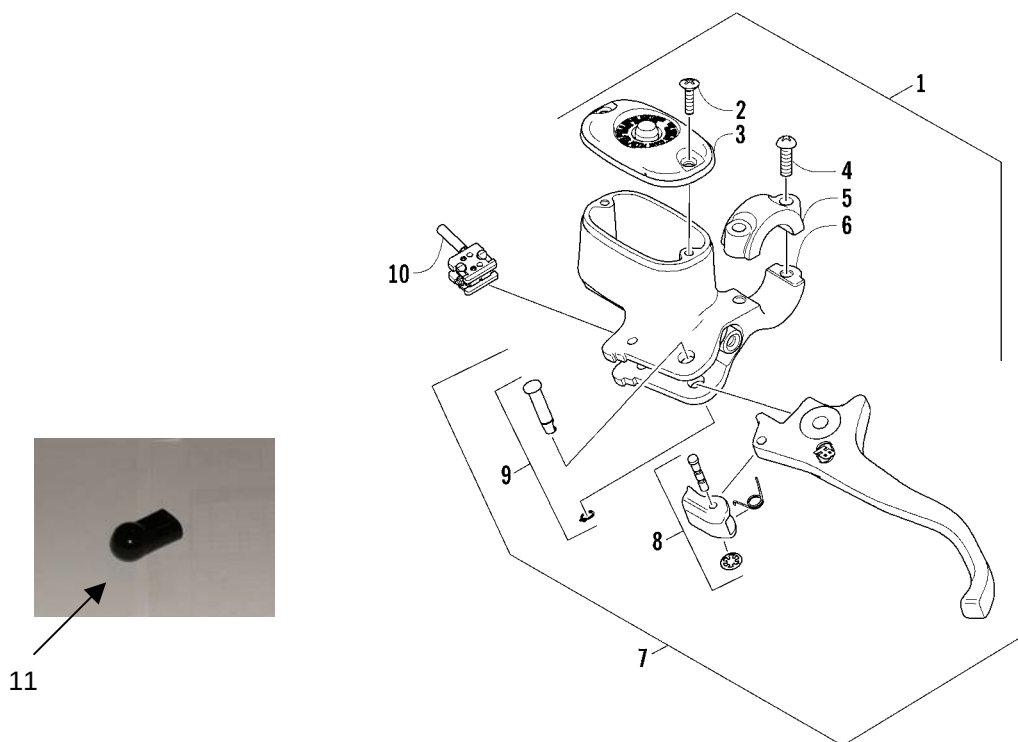
| Ref.                     | Part No.        | Qty. | Description                  | Ref. | Part No. | Qty. | Description                        |
|--------------------------|-----------------|------|------------------------------|------|----------|------|------------------------------------|
| 1                        | 0423-029        | 12   | Screw, Machine               | 9    | 1402-100 | 2    | Tire – Front                       |
| 2                        | <u>1402-225</u> | 3    | Disc, Brake                  | 10   | 0402-064 | 4    | Stem, Valve (inc. 11)              |
| 3                        | 0502-599        | 2    | Hub, Wheel-Front (inc. 4)    | 11   | 0402-140 | 4    | ● Cap, Valve Stem                  |
| 4                        | 0402-974        | 16   | ● Stud, Wheel Hub            | 12   | 0502-601 | 1    | Hub, Wheel – Rear – Left (inc. 4)  |
| 5                        | 0423-407        | 4    | Pin, Cotter                  |      | 0502-599 | 1    | Hub, Wheel – Rear – Right (inc. 4) |
| 6                        | 0423-394        | 4    | Nut, Castle                  | 13   | 1402-115 | 2    | Wheel – Rear – Platinum            |
| 7                        | 1402-127        | 2    | Wheel – Front – Platinum     |      | 0402-858 | 2    | Wheel – Rear – Gray (Green)        |
|                          | 0402-856        | 2    | Wheel – Front – Gray (Green) | 14   | 1402-137 | 2    | Tire – Rear                        |
| 8                        | 0423-408        | 16   | Nut, Mounting Wheel          |      |          |      |                                    |
| <b>Homologated ATV's</b> |                 |      |                              |      |          |      |                                    |
| 15                       | 0502-464        | 1    | Wheel, gray RH 25x8-12       | 17   | 0502-505 | 1    | Wheel, gray RH 25x11-12            |
| 16                       | 0502-465        | 1    | Wheel, gray LH 25x8-12       | 18   | 0502-506 | 1    | Wheel, gray LH 25x11-12            |



## AUXILIARY BRAKE ASSEMBLY

0739-651 \*Not a Service Part

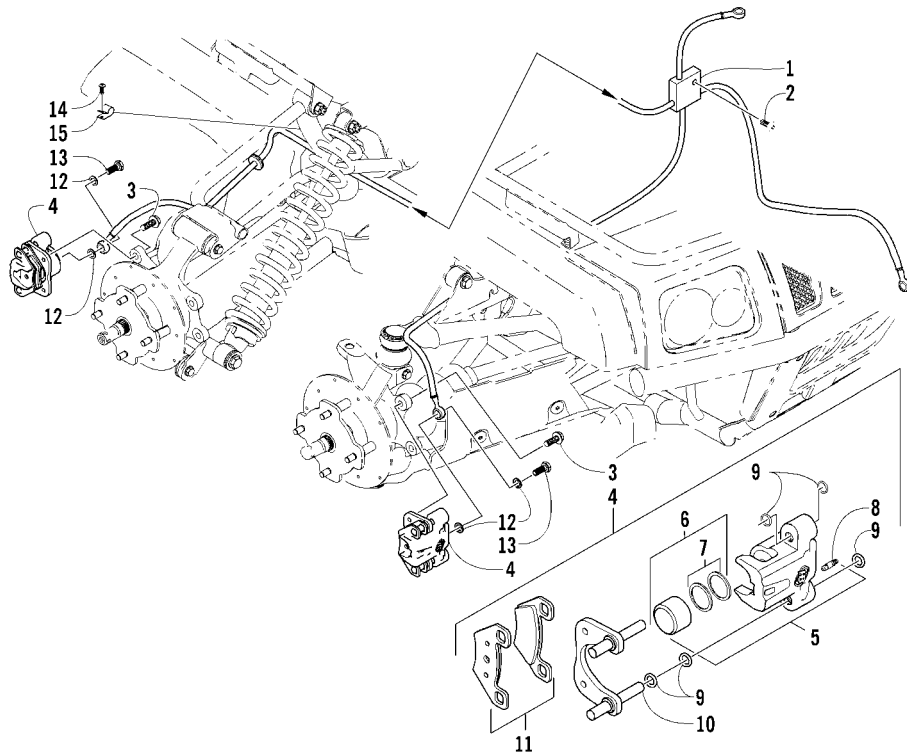
| Ref.                     | Part No.        | Qty. | Description                    | Ref. | Part No.        | Qty. | Description                 |
|--------------------------|-----------------|------|--------------------------------|------|-----------------|------|-----------------------------|
| 1                        | <u>0502-645</u> | 1    | Lever, Brake                   | 19   | 0623-121        | 1    | Screw, Machine              |
| 2                        | 1602-213        | 2    | O-Ring                         | 20   | <u>1402-268</u> | 1    | Hose, Brake                 |
| 3                        | <u>0502-651</u> | 1    | Spring, Brake Lever            | 21   | 0423-413        | 2    | Bolt, Banjo Fitting         |
| 4                        | 8422-002        | 1    | Nut                            | 22   | 0423-178        | 4    | Washer, Crush               |
| 5                        | 0402-872        | 1    | Axle, Brake Lever              | 23   | 8408-825        | 2    | Screw, Cap                  |
| 6                        | 0402-575        | 1    | Pin, Clevis                    | 24   | 8408-820        | 2    | Screw, Cap                  |
| 7                        | 0402-583        | 1    | Washer                         | 25   | <u>0502-457</u> | 1    | Caliper, Brake (inc. 26-36) |
| 8                        | 0402-584        | 1    | Pin, Cotter                    | 26   | *               | 1    | ● Housing, Caliper          |
| 9                        | <u>0502-666</u> | 1    | Brake Assembly<br>(inc. 10-17) | 27   | <u>0402-495</u> | 1    | ● Pin, Brake Caliper        |
| 10                       | 0402-580        | 1    | ● Actuator, Push Rod           | 28   | <u>1402-126</u> | 2    | ● Pad, Brake                |
| 11                       | 0402-592        | 2    | ● Nut, Jam                     | 29   | 0423-495        | 1    | ● Pin, Cotter               |
| 12                       | *               | 1    | ● Master Cylinder              | 30   | 0402-493        | 1    | ● Cap, Bleed Valve          |
| 13                       | <u>1402-277</u> | 1    | ● Fitting, Banjo               | 31   | <u>1402-123</u> | 1    | ● Valve, Bleed              |
| 14                       | <u>1402-278</u> | 1    | ● Bolt, Banjo Fitting          | 32   | <u>1402-125</u> | 2    | ● Piston                    |
| 15                       | <u>0423-525</u> | 2    | ● Clamp, Hose                  | 33   | 0402-980        | 2    | ● O-Ring, Brake Caliper     |
| 16                       | <u>1402-267</u> | 1    | ● Hose, Brake<br>Reservoir     | 34   | *               | 1    | ● O-Ring                    |
| 17                       | <u>1402-257</u> | 1    | ● Reservoir, Brake             | 35   | *               | 1    | ● Plug                      |
| 18                       | 8424-502        | 1    | Nut, Flanged                   | 36   | *               | 1    | ● Ring, Retaining           |
| <b>Homologated ATV's</b> |                 |      |                                |      |                 |      |                             |
| 36                       | AC000-251       | 1    | Brake hose TRV                 |      |                 |      |                             |
| 37                       | AC000-253       | 1    | Screw brake                    |      |                 |      |                             |



## HYDRAULIC HAND BRAKE ASSEMBLY

0739-479

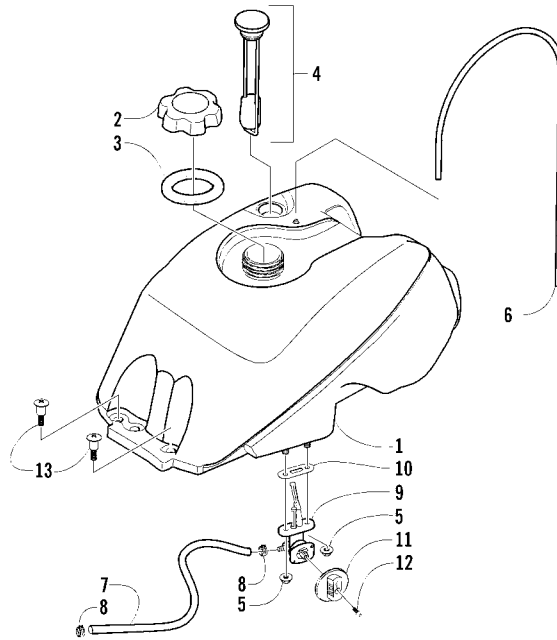
| Ref.                     | Part No.        | Qty. | Description                             | Ref. | Part No.        | Qty. | Description                          |
|--------------------------|-----------------|------|-----------------------------------------|------|-----------------|------|--------------------------------------|
| 1                        | <u>0502-632</u> | 1    | Brake Assembly<br>(inc.2-10)            | 6    | <u>0502-633</u> | 1    | ● Master Cylinder<br>Assembly – Kit  |
| 2                        | 0502-566        | 1    | ● Screw, Reservoir<br>Cover – Kit       | 7    | <u>0502-634</u> | 1    | ● Lever Assembly – Kit<br>(inc. 8-9) |
| 3                        | <u>0502-565</u> | 1    | ● Cover, Reservoir – Kit                | 8    | <u>0502-635</u> | 1    | ● ● Lock, Brake Lever – Kit          |
| 4                        | 0502-568        | 1    | ● Screw, Master<br>Cylinder Clamp – Kit | 9    | 0502-580        | 1    | ● ● Lever Pin – Kit                  |
| 5                        | <u>0502-567</u> | 1    | ● Clamp, Master<br>Cylinder – kit       | 10   | 0502-564        | 1    | ● Switch, Brake – Kit                |
| <b>Homologated ATV's</b> |                 |      |                                         |      |                 |      |                                      |
| 11                       | AC000-032       | 1    | Protection ball                         |      |                 |      |                                      |



## HYDRAULIC BRAKE ASSEMBLY

0739-796

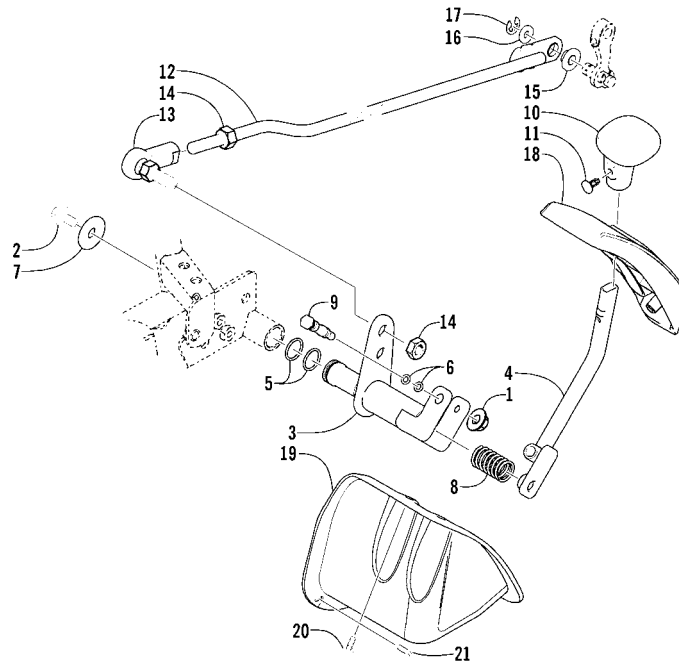
| Ref. | Part No. | Qty. | Description                                                          | Ref. | Part No. | Qty. | Description                  |
|------|----------|------|----------------------------------------------------------------------|------|----------|------|------------------------------|
| 1    | 0502-628 | 1    | Hose, Brake – Assembly                                               | 6    | 0502-606 | 3    | ● ● Piston/Seal Set (inc. 7) |
| 2    | 8476-625 | 1    | Screw, Cap                                                           | 7    | 0502-607 | 3    | ● ● ● Seal Set               |
| 3    | 8408-820 | 6    | Screw, Cap                                                           | 8    | 0502-609 | 3    | ● ● Valve, Bleed             |
| 4    | 0502-602 | 1    | Caliper, Brake – Right Front (inc. 5-11)                             | 9    | 0502-608 | 3    | ● O-Ring, Guide – Set        |
|      | 0502-610 | 2    | Caliper, Brake – Left Front and Right Rear (inc. 5-11)               | 10   | 0502-605 | 3    | ● Bracket Assembly           |
| 5    | 0502-603 | 1    | ● Housing, Caliper – Assembly – Right Front (inc. 6-8)               | 11   | 0502-604 | 3    | ● Pad, Brake – Set           |
|      | 0502-611 | 2    | ● Housing, Caliper – Assembly – Left Front and Right Rear (inc. 6-8) | 12   | 0423-178 | 8    | Washer, Crush                |
|      |          |      |                                                                      | 13   | 0423-413 | 4    | Bolt, Banjo Fitting          |



## GAS TANK ASSEMBLY

0736-991

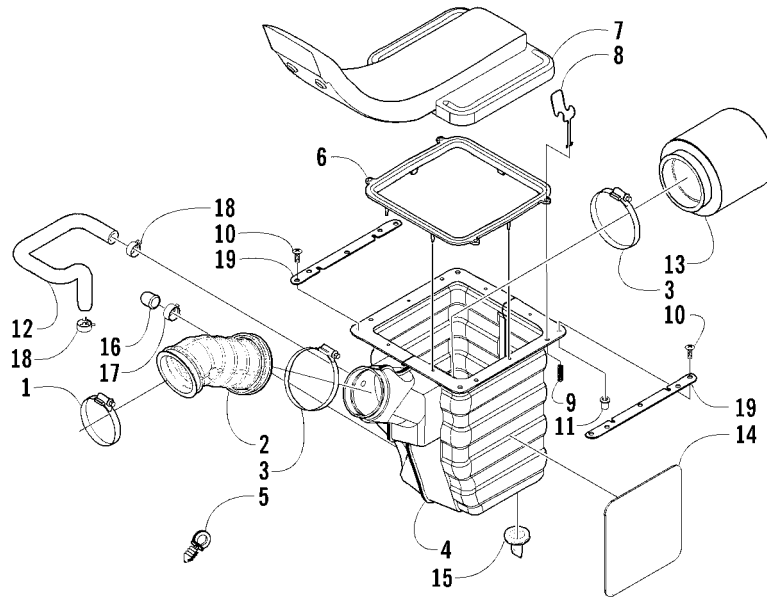
| Ref. | Part No.        | Qty. | Description                        | Ref. | Part No.        | Qty. | Description                       |
|------|-----------------|------|------------------------------------|------|-----------------|------|-----------------------------------|
| 1    | <u>0570-066</u> | 1    | Tank, Gas – Assembly (inc. 2-10)   | 8    | 0423-152        | 2    | ● Clamp, Hose – Spring            |
| 2    | 0470-438        | 1    | ● Cap, Gas Tank (inc. 3)           | 9    | 0470-445        | 1    | ● Valve, Fuel Shutt-Off (inc. 10) |
| 3    | 0109-733        | 1    | ● ● Gasket, Tank Cap               | 10   | <u>0470-364</u> | 1    | ● ● Gasket, Fuel Shut-Off Valve   |
| 4    | <u>0570-086</u> | 1    | ● Gauge, Fuel w/Gasket (Press-Fit) | 11   | <u>0470-408</u> | 1    | Knob, Fuel Shut-Off Valve         |
| 5    | <u>0423-398</u> | 2    | ● Nut, Lock                        | 12   | 0423-146        | 1    | Screw, Fuel Shut-Off Valve Knob   |
| 6    | <u>0470-416</u> | 1    | ● Hose, Vent                       | 13   | 0423-130        | 2    | Screw, Gas Tank                   |
| 7    | 0610-007        | AR   | ● Hose, Gasline – 25 ft            |      |                 |      |                                   |



## REVERSE SHIFT LEVER ASSEMBLY

0737-070

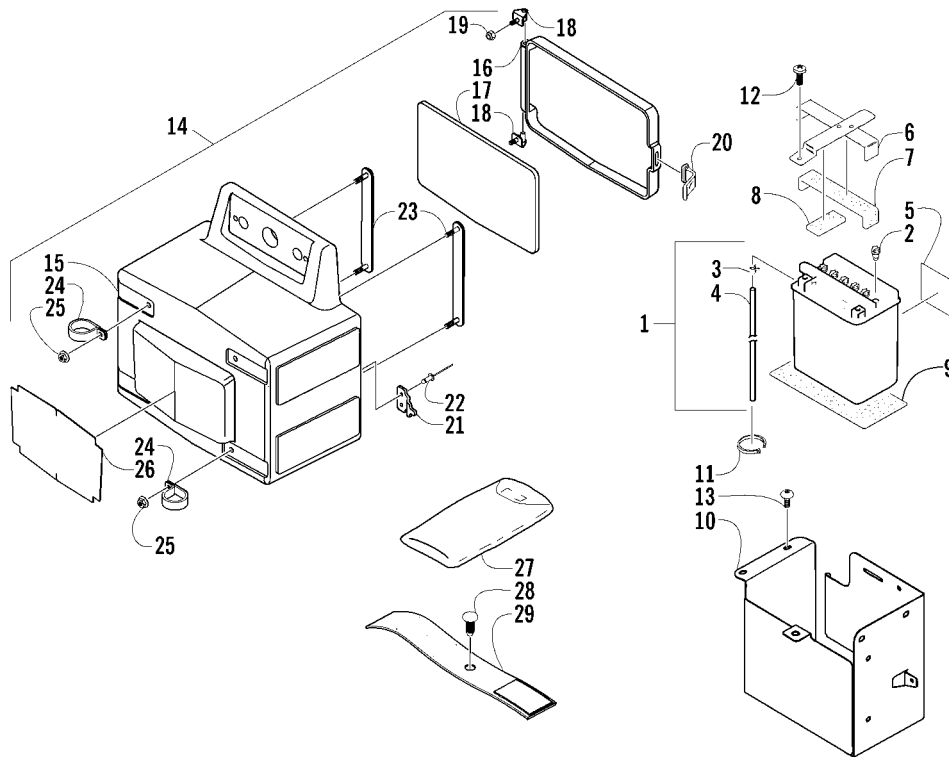
| Ref. | Part No. | Qty. | Description                    | Ref. | Part No.        | Qty. | Description            |
|------|----------|------|--------------------------------|------|-----------------|------|------------------------|
| 1    | 8424-602 | 1    | Nut                            | 12   | 0502-146        | 1    | Linkage, Shift         |
| 2    | 8408-812 | 1    | Screw, Cap                     | 13   | <u>1402-270</u> | 1    | End, Rod               |
| 3    | 0502-187 | 1    | Axle, Reverse Shift Lever      | 14   | 0623-294        | 2    | Nut                    |
| 4    | 0502-185 | 1    | Lever, Reverse Shift           | 15   | 0423-091        | 1    | Bushing, Shift Linkage |
| 5    | 0423-299 | 2    | O-Ring                         | 16   | 8050-242        | 1    | Washer                 |
| 6    | 0423-182 | 2    | O-Ring                         | 17   | 0423-169        | 1    | E-Ring                 |
| 7    | 0423-087 | 1    | Kasher                         | 18   | 0402-685        | 1    | Plate, Shift           |
| 8    | 0502-410 | 1    | Spring, Riverse Shift<br>Lever | 19   | 0406-943        | 1    | Shield, Linkage        |
| 9    | 0402-675 | 1    | Axle, Pivot                    | 20   | 0423-371        | 3    | Screw, Machine         |
| 10   | 0402-843 | 1    | Handle, Reverse Shift<br>Lever | 21   | 0623-309        | 1    | Screw, Self-Tapping    |
| 11   | 0423-345 | 1    | Clip, Push                     |      |                 |      |                        |



## AIR INTAKE ASSEMBLY

0736-950

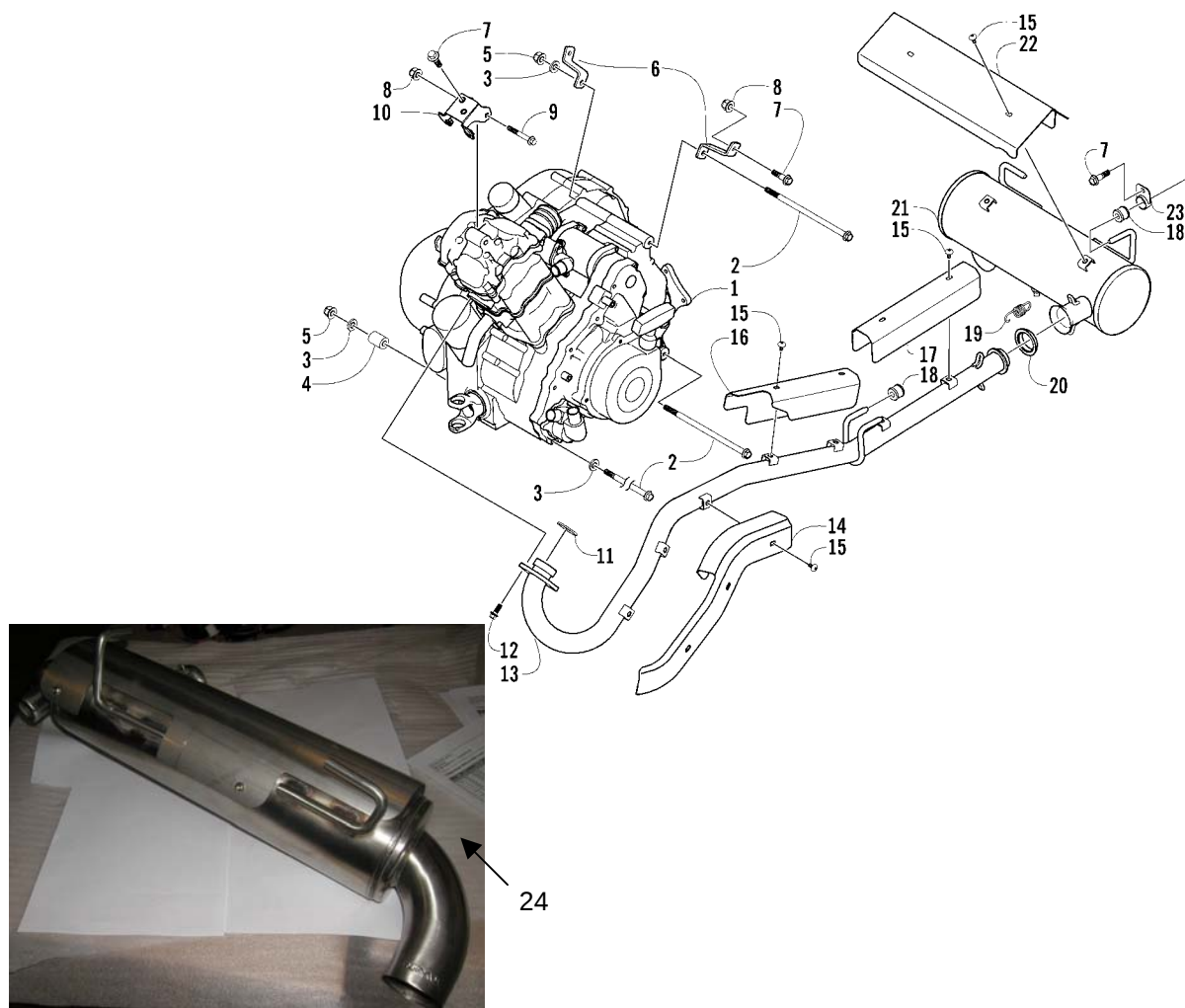
| Ref. | Part No. | Qty. | Description         | Ref. | Part No. | Qty. | Description                |
|------|----------|------|---------------------|------|----------|------|----------------------------|
| 1    | 0423-019 | 1    | Clamp               | 11   | 0123-010 | 4    | Nut, Expansion             |
| 2    | 0470-455 | 1    | Boot, Air Intake    | 12   | 0410-045 | 1    | Hose, Crankcase Vent       |
| 3    | 0423-018 | 2    | Clamp               | 13   | 0470-460 | 1    | Filter, Air                |
| 4    | 0470-446 | 1    | Housing, Air Intake | 14   | 0412-141 | 1    | Shield, Heat               |
| 5    | 0623-101 | 1    | Clip, Retaining     | 15   | 0470-442 | 1    | Valve, Drain               |
| 6    | 0470-343 | 1    | Gasket              | 16   | 1673-272 | 1    | Cap, Drain Tube            |
| 7    | 0470-459 | 1    | Snorkel             | 17   | 0423-047 | 1    | Clamp, Hose                |
| 8    | 0470-307 | 4    | Clamp               | 18   | 0423-045 | 2    | Clamp, Hose – Spring       |
| 9    | 0423-037 | 4    | Spring              | 19   | 0470-351 | 2    | Support, Air Intake Flange |
| 10   | 0623-121 | 4    | Screw, Machine      |      |          |      |                            |



## STORAGE BOX AND BATTERY ASSEMBLY

0738-927

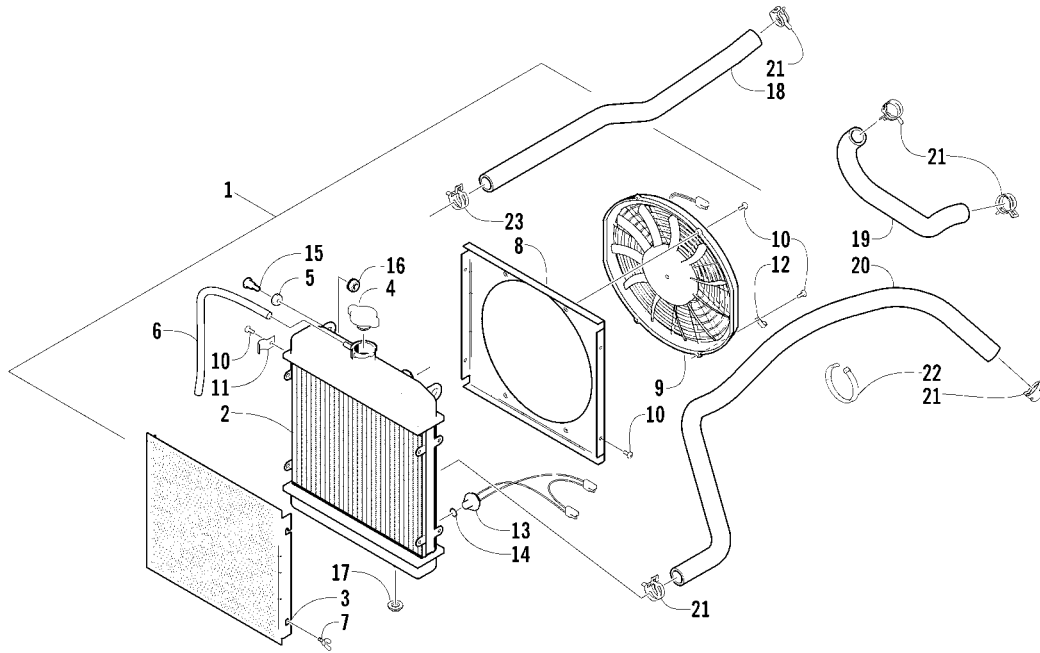
| Ref. | Part No.        | Qty. | Description                             | Ref. | Part No.        | Qty. | Description                        |
|------|-----------------|------|-----------------------------------------|------|-----------------|------|------------------------------------|
| 1    | <u>0745-045</u> | 1    | Battery Assembly<br>(inc. 2-5)          | 16   | 1406-218        | 1    | ● Cover, Storage Box               |
| 2    | 0645-045        | 6    | ● Cap, Battery                          | 17   | 1406-211        | 1    | ● Seal, Storage Box Cover          |
| 3    | 0645-152        | 1    | ● Clamp, Hose                           | 18   | 0506-674        | 2    | ● Hinge                            |
| 4    | 0645-263        | 1    | ● Hose, Battery Vent                    | 19   | 8424-502        | 2    | ● Nut, Lock                        |
| 5    | 0645-151        | 1    | ● Label, Warning-Battery                | 20   | 1406-134        | 1    | ● Strap, Storage Box Cover         |
| 6    | 0506-877        | 1    | Strap, Battery w/Pads<br>(inc. 7-8)     | 21   | <u>1406-210</u> | 1    | ● Bracket, Latch                   |
| 7    | 1406-266        | 1    | ● Pad, Battery – Upper<br>Rear          | 22   | <u>0623-685</u> | 2    | ● Rivet                            |
| 8    | 1406-265        | 1    | ● Pad, Battery – Upper<br>Front         | 23   | <u>0506-944</u> | 2    | Bracket, Mounting – Storage<br>Box |
| 9    | <u>1406-219</u> | 1    | Pad, Battery – Lower                    | 24   | 0423-403        | 4    | Clamp, Tube                        |
| 10   | <u>1506-365</u> | 1    | Box, Battery                            | 25   | 8424-602        | 4    | Nut, Flange                        |
| 11   | 0123-903        | 2    | Cable Tie – 11,5 in.                    | 26   | 1406-260        | 1    | Shield, Heat                       |
| 12   | 8477-610        | 1    | Screw, Machine                          | 27   | 0444-122        | 1    | Kit, Tool                          |
| 13   | 8477-616        | 4    | Screw, Machine                          | 28   | 0423-478        | 1    | Clip, Retaining                    |
| 14   | 0506-943        | 1    | Box, Storage – Assembly<br>(inc. 15-22) | 29   | 0406-379        | 1    | Strap, Tool                        |
| 15   | 1406-209        | 1    | ● Box, Storage                          |      |                 |      |                                    |



## ENGINE AND EXHAUST

0739-653

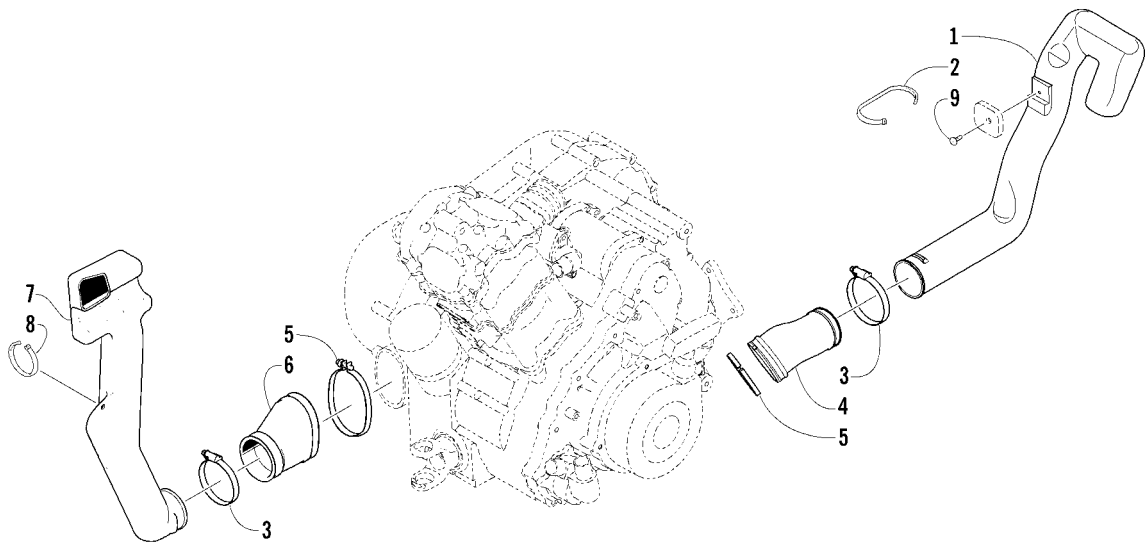
| Ref.                     | Part No.  | Qty. | Description             | Ref. | Part No. | Qty. | Description             |
|--------------------------|-----------|------|-------------------------|------|----------|------|-------------------------|
| 1                        | 0462-029  | 1    | Engine                  | 12   | 8408-820 | 2    | Screw, Cap              |
| 2                        | 0423-405  | 3    | Screw, Cap              | 13   | 0512-143 | 1    | Pipe, Exhaust           |
| 3                        | 0423-426  | 4    | Washer, Engine          | 14   | 0412-227 | 1    | Cover, Exhaust – Front  |
| 4                        | 0423-042  | 2    | Spacer, Engine          | 15   | 8477-610 | 11   | Screw, Machine          |
| 5                        | 8428-002  | 3    | Nut, Lock               | 16   | 0412-224 | 1    | Cover, Exhaust – Middle |
| 6                        | 1506-203  | 1    | Bracket, Engine – Right | 17   | 0412-225 | 1    | Cover, Exhaust – Rear   |
|                          | 1506-204  | 1    | Bracket, Engine – Left  | 18   | 0412-215 | 4    | Bushing, Exhaust        |
| 7                        | 8408-816  | 4    | Screw, Cap              | 19   | 0612-668 | 2    | Spring, Exhaust         |
| 8                        | 8424-802  | 3    | Nut                     | 20   | 0612-188 | 1    | Gasket, Exhaust         |
| 9                        | 8408-860  | 1    | Screw, Cap              | 21   | 0512-141 | 1    | Muffler                 |
| 10                       | 0506-546  | 1    | Bracket, Engine – Upper | 22   | 0412-229 | 1    | Cover, Muffler          |
| 11                       | 0412-007  | 1    | Seal, Exhaust           | 23   | 1506-184 | 1    | Bracket, Exhaust        |
| <b>Homologated ATV's</b> |           |      |                         |      |          |      |                         |
| 24                       | AC000-703 | 1    | Exhaust, ACE3           |      |          |      |                         |



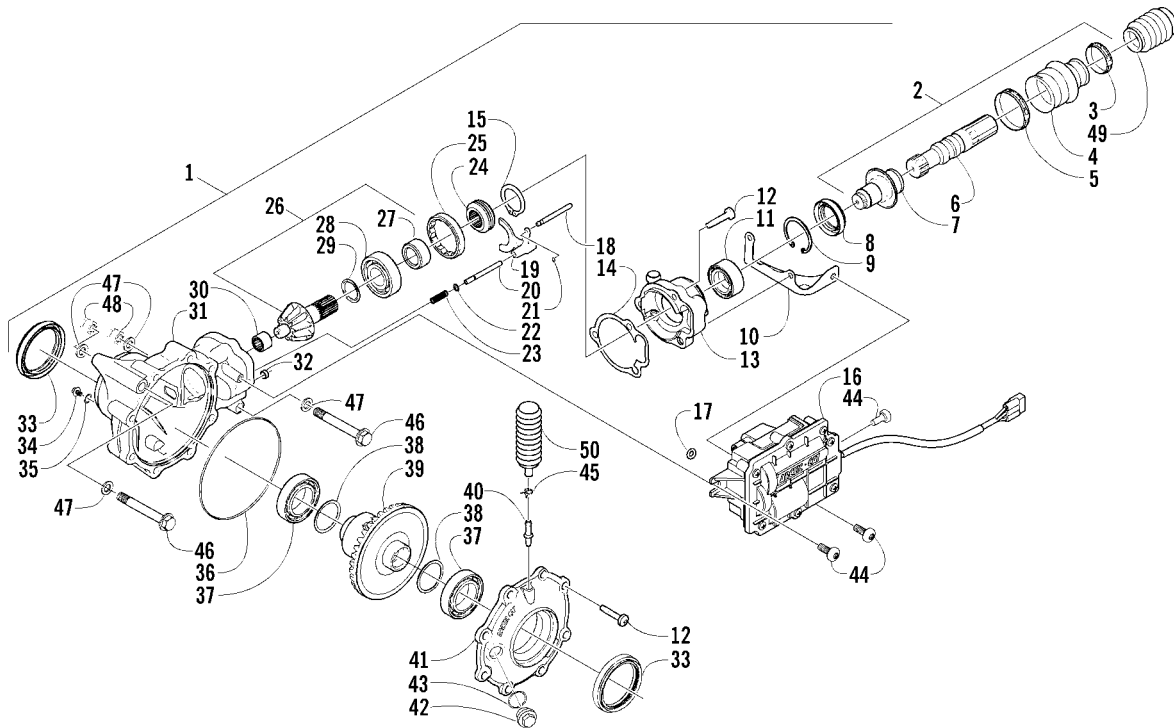
## COOLING ASSEMBLY

0739-654

| Ref. | Part No. | Qty. | Description                      | Ref. | Part No. | Qty. | Description                        |
|------|----------|------|----------------------------------|------|----------|------|------------------------------------|
| 1    | 0413-038 | 1    | Radiator Assembly<br>(inc. 2-14) | 12   | 0123-397 | 1    | ● Clamp, Cable                     |
| 2    | 0413-043 | 1    | ● Radiator                       | 13   | 0413-045 | 1    | ● Sender, Temperature -<br>Coolant |
| 3    | 0413-007 | 1    | ● Screen, Radiator               | 14   | 0423-390 | 1    | ● O-Ring                           |
| 4    | 0413-002 | 1    | ● Cap, Radiator                  | 15   | 0423-484 | 2    | Screw, Shoulder                    |
| 5    | 0423-030 | 2    | ● Grommet                        | 16   | 0623-038 | 2    | Nut w/Washer                       |
| 6    | 0610-016 | AR   | ● Hose – 25 ft                   | 17   | 0423-028 | 2    | Bushing, Stem                      |
| 7    | 0413-009 | 4    | ● Screw, Thumb                   | 18   | 0410-002 | 1    | Hose, Coolant – Upper              |
| 8    | 0413-046 | 2    | ● Shroud, Fan                    | 19   | 0410-022 | 1    | Hose, Coolant – Crossover          |
| 9    | 0413-044 | 1    | ● Fan, Cooling                   | 20   | 0410-041 | 1    | Hose, Coolant – Lower              |
| 10   | 8475-512 | 8    | ● Screw, Machine                 | 21   | 0423-496 | 2    | Clamp, Hose                        |
| 11   | 0423-351 | 1    | ● Clamp, Wire                    | 22   | 0623-751 | 1    | Cable, Tie                         |



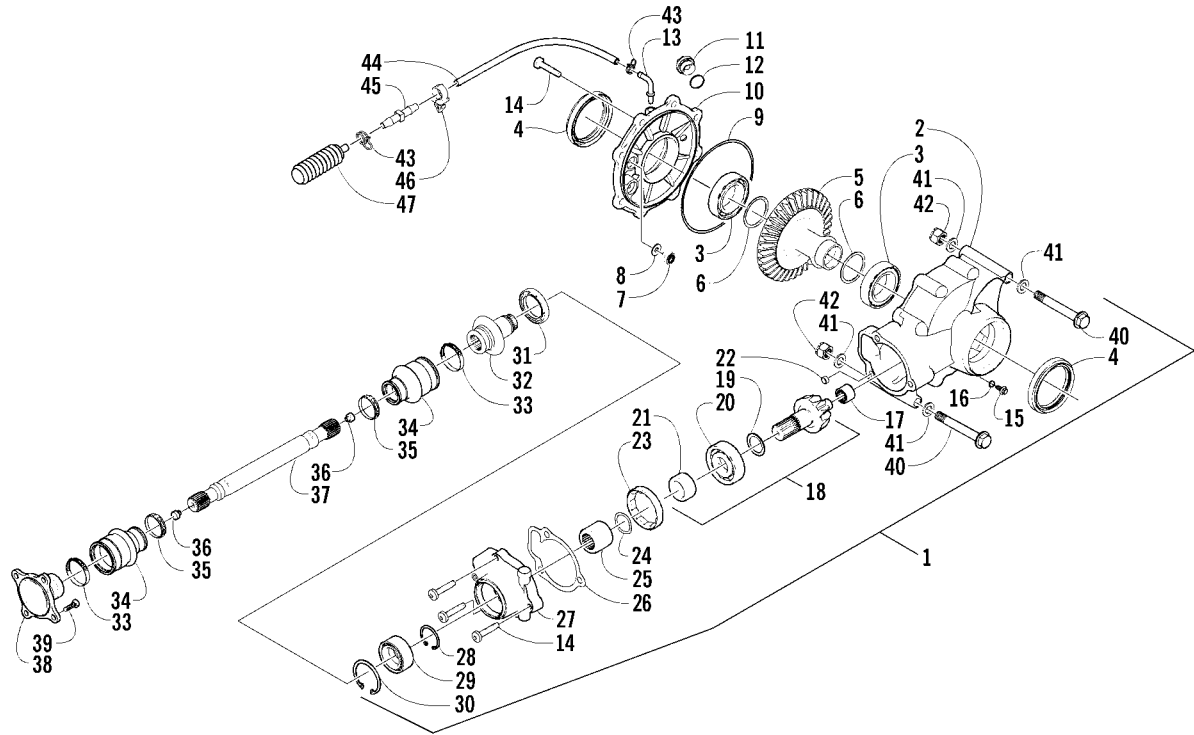
| Ref. | Part No. | Qty. | Description               | Ref. | Part No. | Qty. | Description                |
|------|----------|------|---------------------------|------|----------|------|----------------------------|
| 1    | 0413-062 | 1    | Duct, Belt Cooling – Rear | 6    | 0413-049 | 1    | Boot, Duct – Front         |
| 2    | 0123-903 | 1    | Cable Tie – 11,5 in.      | 7    | 0413-042 | 1    | Duct, Belt Cooling – Front |
| 3    | 0423-380 | 2    | Clamp, Boot               | 8    | 0123-788 | 1    | Cable Tie – 7,5 in.        |
| 4    | 0413-055 | 1    | Boot, Duct – Rear         | 9    | 0623-301 | 1    | Screw, Self-Tapping        |
| 5    | 3402-449 | 2    | Clamp, Boot               |      |          |      |                            |



## FRONT DRIVE GEARCASE ASSEMBLY

0738-388

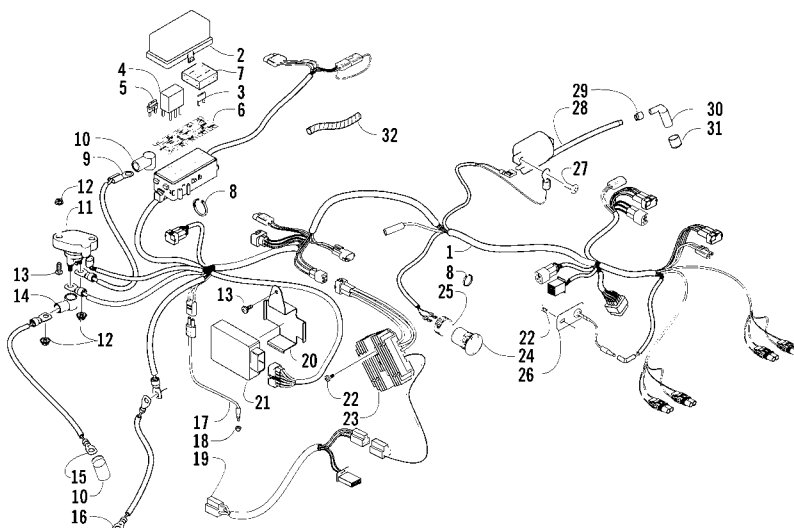
| Ref. | Part No. | Qty. | Description                                      | Ref.     | Part No. | Qty.     | Description                |
|------|----------|------|--------------------------------------------------|----------|----------|----------|----------------------------|
| 1    | 0502-474 | 1    | Gearcase, Front Drive - Assembly<br>(inc. 2-44)  | 29       | 0402-424 | AR       | ●● Shim                    |
| 2    | 0502-385 | 1    | ●● Shaft, Propeller - Assembly (inc. 3-7)        | 0402-425 | AR       | ●● Shim  |                            |
| 3    | 0423-411 | 1    | ●●● Clamp, Boot                                  | 0402-426 | AR       | ●●● Shim |                            |
| 4    | 0402-985 | 1    | ●●● Boot, Propeller Shaft                        | 0402-427 | AR       | ●●● Shim |                            |
| 5    | 0423-393 | 1    | ●●● Clamp, Boot                                  | 0402-428 | AR       | ●●● Shim |                            |
| 6    | 1402-045 | 1    | ●●● Shaft, Output                                | 30       | 0402-328 | 1        | ● Bearing                  |
| 7    | 0502-407 | 1    | ●●● Shaft, Input                                 | 31       | 0502-120 | 1        | ● Housing, Gearcase        |
| 8    | 1402-011 | 1    | ●● Seal                                          | 32       | 0402-411 | 1        | ● Pin, Dowel               |
| 9    | 0423-423 | 1    | ●● Ring, Retaining                               | 33       | 0402-394 | 2        | ● Seal                     |
| 10   | 0502-347 | 1    | ●● Bracket, Actuator                             | 34       | 0402-450 | 1        | ● Plug, Magnetic (inc. 35) |
| 11   | 1402-043 | 1    | ●● Bearing                                       | 35       | 0423-153 | 1        | ●●● O-Ring                 |
| 12   | 0423-118 | 11   | ●● Screw, Self-Tapping                           | 36       | 0423-149 | 1        | ●● O-Ring                  |
| 13   | 0502-406 | 1    | ●● Housing, Pinion                               | 37       | 0402-393 | 2        | ● Bearing                  |
| 14   | 0402-947 | 1    | ●● Gasket, Flange                                | 38       | 0402-405 | AR       | ●● Shim                    |
| 15   | 0423-417 | 1    | ●● Ring, Retaining                               | 0402-406 | AR       | ●● Shim  |                            |
| 16   | 0502-296 | 1    | ●● Actuator (inc. 17)                            | 0402-407 | AR       | ●● Shim  |                            |
| 17   | 0423-498 | 1    | ●●● O-Ring                                       | 0402-408 | AR       | ●● Shim  |                            |
| 18   | 0402-997 | 1    | ●● Shaft, Selector                               | 0402-409 | AR       | ●● Shim  |                            |
| 19   | 0402-998 | 1    | ●● Fork, Selector                                | 39       | 0502-124 | 1        | ●● Gear, Ring - 36T        |
| 20   | 0402-417 | 1    | ●● Shaft, Shuttle                                | 40       | 1402-104 | 1        | ●● Fitting                 |
| 21   | 0423-402 | 1    | ●● Ring, Retaining                               | 41       | 0502-121 | 1        | ●● Cover, Gearcase         |
| 22   | 0423-147 | 1    | ●● O-Ring                                        | 42       | 0402-333 | 1        | ●● Plug, Fill (inc. 43)    |
| 23   | 0402-999 | 1    | ●● Spring, Return                                | 43       | 0423-154 | 1        | ●●● O-Ring                 |
| 24   | 0402-413 | 1    | ●● Coupler, Drive                                | 44       | 0423-396 | 3        | ●● Screw, Self-Tapping     |
| 25   | 0402-357 | 1    | ●● Collar, Lock                                  | 45       | 0423-315 | 1        | Clamp, Fitting             |
| 26   | 0502-123 | 1    | ●● Gear, Pinion - Assembly - 10T<br>(inc. 27-29) | 46       | 0423-404 | 2        | Screw, Cap                 |
| 27   | 0402-336 | 1    | ●●● Collar, Retaining                            | 47       | 0423-426 | 4        | Washer                     |
| 28   | 0402-327 | 1    | ●●● Bearing                                      | 48       | 8428-002 | 2        | Nut, Lock                  |
|      |          |      |                                                  | 49       | 0402-966 | 1        | Boot, Shaft                |
|      |          |      |                                                  | 50       | 0402-147 | 1        | Bladder, Gearcase          |



## REAR DRIVE GEARCASE ASSEMBLY

0738-506

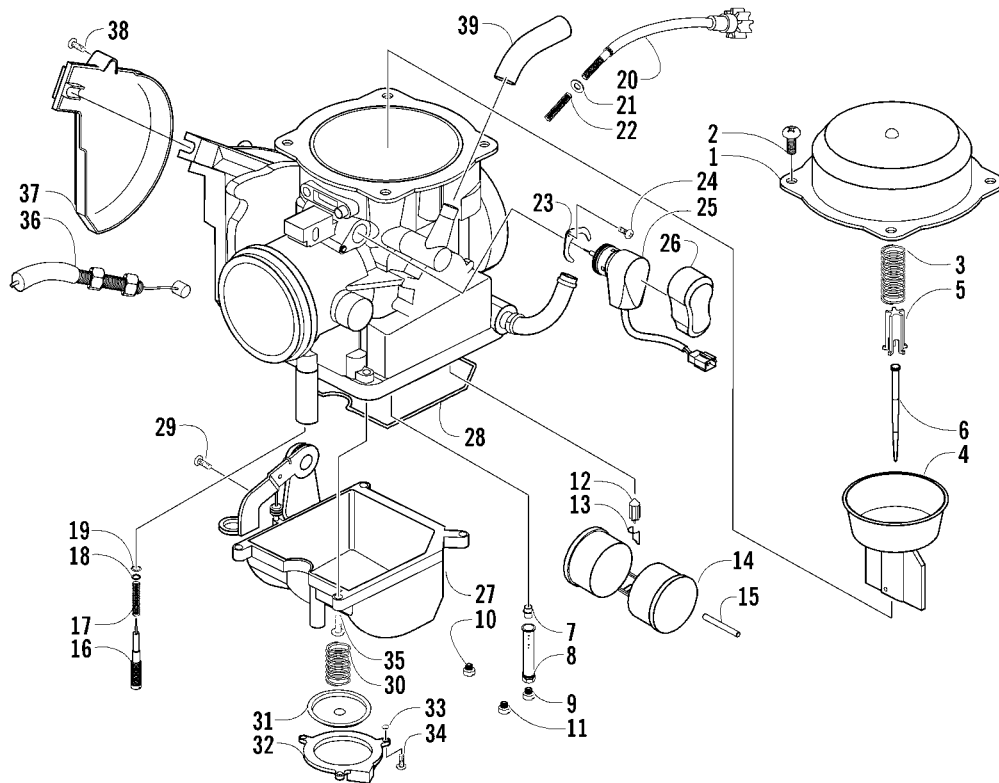
| Ref. | Part No. | Qty. | Description                                  | Ref. | Part No. | Qty. | Description             |
|------|----------|------|----------------------------------------------|------|----------|------|-------------------------|
| 1    | 0502-642 | 1    | Gearcase, Rear Drive - Assembly (inc. 2-32)  | 20   | 0402-327 | 1    | ●● Bearing              |
| 2    | 0502-352 | 1    | ● Housing, Gearcase                          | 21   | 0402-336 | 1    | ●● Collar, Retaining    |
| 3    | 0402-393 | 2    | ● Bearing                                    | 22   | 0402-411 | 1    | ● Pin, Dowel            |
| 4    | 0402-394 | 2    | ● Seal                                       | 23   | 0402-331 | 1    | ● Collar, Lock          |
| 5    | 1402-032 | 1    | ● Gear, Ring - 36T                           | 24   | 0402-982 | 1    | ● Washer, Wave          |
| 6    | 0402-405 | AR   | ● Shim                                       | 25   | 0402-981 | 1    | ● Collar, Shaft         |
|      | 0402-406 | AR   | ● Shim                                       | 26   | 0402-947 | 1    | ● Gasket, Flange        |
|      | 0402-407 | AR   | ● Shim                                       | 27   | 0502-529 | 1    | ● Housing, Pinion       |
|      | 0402-408 | AR   | ● Shim                                       | 28   | 0423-417 | 1    | ● Ring, Retaining       |
|      | 0402-409 | AR   | ● Shim                                       | 29   | 1402-043 | 1    | ● Bearing               |
| 7    | 0402-326 | 1    | ● Button, Thrust                             | 30   | 0423-423 | 1    | ● Ring, Retaining       |
| 8    | 0402-429 | AR   | ● Shim                                       | 31   | 1402-011 | 1    | ● Seal                  |
|      | 0402-430 | AR   | ● Shim                                       | 32   | 0502-407 | 1    | ● Shaft, Input          |
|      | 0402-431 | AR   | ● Shim                                       | 33   | 0423-393 | 2    | Clamp, Boot             |
|      | 0402-432 | AR   | ● Shim                                       | 34   | 0402-985 | 2    | Boot                    |
|      | 0402-433 | AR   | ● Shim                                       | 35   | 0423-411 | 2    | Clamp, Boot             |
| 9    | 0423-149 | 1    | ● O-Ring                                     | 36   | 0673-618 | 2    | Bumper, Propeller Shaft |
| 10   | 0502-346 | 1    | ● Cover, Gearcase                            | 37   | 1402-092 | 1    | Shaft, Propeller        |
| 11   | 0402-333 | 1    | ● Plug, Fill (inc. 12)                       | 38   | 0402-950 | 1    | Flange, Output          |
| 12   | 0423-154 | 1    | ●● O-Ring                                    | 39   | 8408-820 | 4    | Screw, Cap              |
| 13   | 1402-102 | 1    | ● Fitting                                    | 40   | 0423-404 | 2    | Screw, Cap              |
| 14   | 0423-118 | 11   | ● Screw, Self-Tapping                        | 41   | 0423-426 | 4    | Washer                  |
| 15   | 0402-450 | 1    | ● Plug, Magnetic (inc. 16)                   | 42   | 8428-002 | 2    | Nut, Lock               |
| 16   | 0423-153 | 1    | ●● O-Ring                                    | 43   | 0423-315 | 3    | Clamp, Fitting          |
| 17   | 0402-328 | 1    | ● Bearing                                    | 44   | 0410-049 | AR   | Hose, Vent              |
| 18   | 0502-123 | 1    | ● Gear, Pinion - Assembly - 10T (inc. 19-21) | 45   | 0470-462 | 1    | Fitting, Vent           |
| 19   | 0402-424 | AR   | ●● Shim                                      | 46   | 0623-101 | 1    | Clip, Routing - Snap-In |
|      | 0402-425 | AR   | ●● Shim                                      | 47   | 0402-147 | 1    | Bladder, Gearcase       |
|      | 0402-426 | AR   | ●● Shim                                      |      |          |      |                         |
|      | 0402-427 | AR   | ●● Shim                                      |      |          |      |                         |
|      | 0402-428 | AR   | ●● Shim                                      |      |          |      |                         |



## WIRING HARNESS ASSEMBLY

0739-655

| Ref.                     | Part No.        | Qty. | Description                                  | Ref. | Part No.        | Qty. | Description                     |
|--------------------------|-----------------|------|----------------------------------------------|------|-----------------|------|---------------------------------|
| 1                        | <u>0486-156</u> | 1    | Harness, Main<br>(inc. 2-7 and two No. 8)    | 16   | 0445-037        | 1    | Cable, Battery/Ground           |
| 2                        | 0530-008        | 1    | ● Cover, Fuse Box                            | 17   | 0409-009        | 1    | Switch, Brake – Assembly        |
| 3                        | 0430-034        | 3    | ● Diode                                      | 18   | 0402-991        | 1    | Retainer, Switch                |
| 4                        | 0430-033        | 2    | ● Relay                                      | 19   | <u>0486-148</u> | 1    | Harness, Adapter Electric Choke |
| 5                        | 0430-032        | 4    | ● Fuse – 10 Amp                              | 20   | 0506-987        | 1    | Bracket, CDI                    |
|                          | 0430-031        | 3    | ● Fuse – 15 Amp                              | 21   | 3530-039        | 1    | CDI-Unit                        |
|                          | 0430-030        | 2    | ● Fuse – 30 Amp                              | 22   | 8476-625        | 3    | Screw, Machine                  |
| 6                        | <u>0411-838</u> | 1    | ● Decal, Fuse Box                            | 23   | 3530-028        | 1    | Regulator, Voltage              |
| 7                        | 0430-037        | 1    | ● Holder, Fuse                               | 24   | 0445-022        | 1    | Receptacle, 12V (inc. 25)       |
| 8                        | 0123-788        | AR   | ● Cable Tie – 7,5 in.                        | 25   | 0445-034        | 1    | ● Nut, Retainer                 |
| 9                        | <u>0445-042</u> | 1    | Cable, Solenoid/Starter<br>(inc. one No. 10) | 26   | 0509-011        | 1    | Diode Assembly                  |
| 10                       | 0645-019        | 2    | ● Boot, Terminal                             | 27   | 8476-620        | 1    | Screw, Machine                  |
| 11                       | <u>0445-036</u> | 1    | Solenoid                                     | 28   | 3530-027        | 1    | Coil, Ignition – Assembly       |
| 12                       | 0623-038        | 4    | Nut w/Washer                                 | 29   | 3430-009        | 1    | Seal, High Tension Wire         |
| 13                       | 8476-616        | 3    | Screw, Machine                               | 30   | 3430-007        | 1    | Cap, Spark Plug                 |
| 14                       | 0645-327        | 1    | Boot, Terminal                               | 31   | 3430-008        | 1    | Seal, Spark Plug                |
| 15                       | 0445-038        | 1    | Cable, Battery/Solenoid<br>(inc. one No. 10) | 32   | 0716-507        | AR   | Loom, Protective                |
| <b>Homologated ATV's</b> |                 |      |                                              |      |                 |      |                                 |
| 33                       | AC000-226       | 1    | Harness 2005                                 | 34   | AC000-228       | 1    | Harness rear light              |

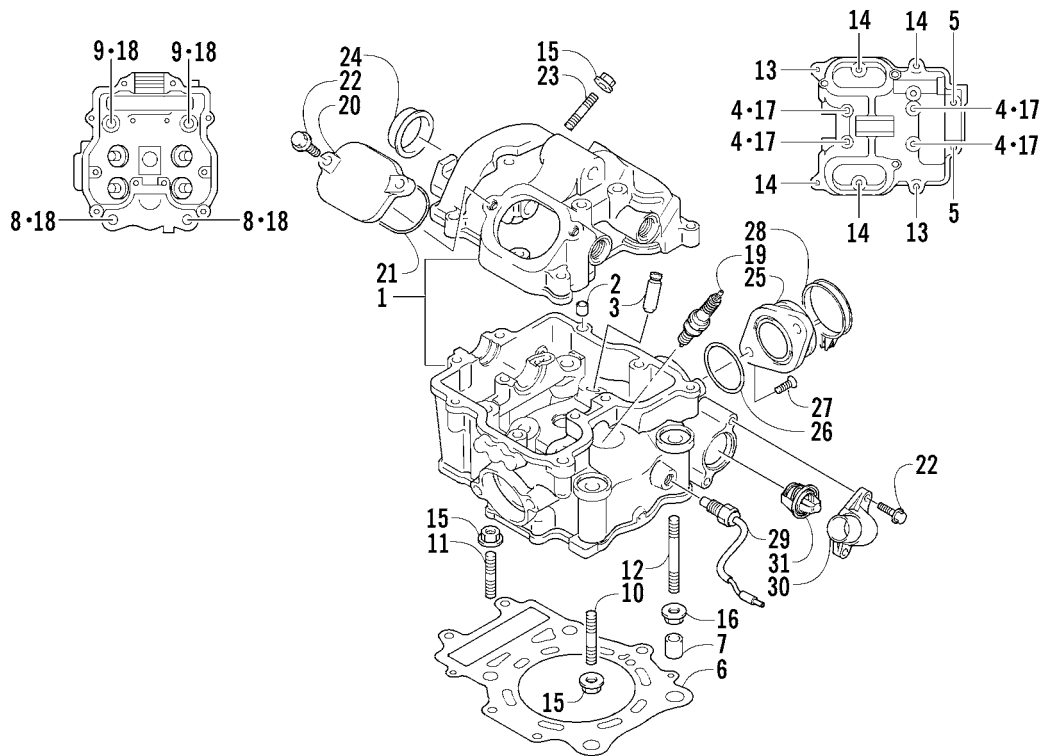


## CARBURETOR

(Complete Assembly p/n 0470-532)

0739-656 \*Not a Service Part \*\*Optional

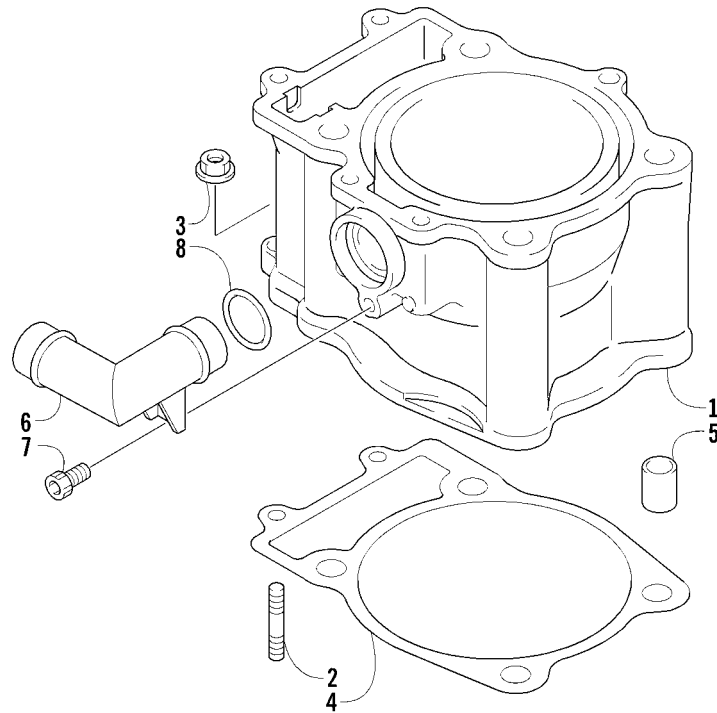
| Ref. | Part No. | Qty. | Description                         | Ref. | Part No. | Qty. | Description                            |
|------|----------|------|-------------------------------------|------|----------|------|----------------------------------------|
| 1    | 5507-001 | 1    | Cover, Top                          | 19   | *        | 1    | ● O-Ring                               |
| 2    | 5507-002 | 4    | Screw, Top Cover                    | 20   | 5507-027 | 1    | Screw, Idle Adjust                     |
| 3    | 5507-085 | 1    | Spring                              | 21   | 5507-028 | 1    | Washer                                 |
| 4    | 5507-099 | 1    | Piston, Vacuum                      | 22   | 5507-029 | 1    | Spring                                 |
| 5    | 5507-005 | 1    | Seat, Spring                        | 23   | 5507-115 | 1    | Plate                                  |
| 6    | 5507-100 | 1    | Jet, Needle                         | 24   | 5507-117 | 1    | Screw                                  |
| 7    | 5507-007 | 1    | Needle Jet                          | 25   | 5507-113 | 1    | Choke, Electric                        |
| 8    | 5507-047 | 1    | Holder, Needle Jet                  | 26   | 5507-114 | 1    | Cover, Electric Choke                  |
| 9    | 5507-086 | 1    | Main Jet – 148                      | 27   | 5507-065 | 1    | Chamber, Float – Assembly (inc. 28-34) |
|      | 5507-009 | 1    | Main Jet – 150**                    | 28   | 5507-067 | 1    | ● O-Ring, Float Chamber                |
|      | 5507-043 | 1    | Main Jet – 142**                    | 29   | 5507-050 | 1    | ● Screw, Drain                         |
|      | 5507-044 | 1    | Main Jet – 140**                    | 30   | 5507-032 | 1    | ● Spring                               |
| 10   | 5507-101 | 1    | Slow Jet - 40                       | 31   | 5507-031 | 1    | ● Diaphragm Assembly                   |
| 11   | 5507-112 | 1    | Starter Jet - 85                    | 32   | *        | 1    | ● Housing, Pump                        |
| 12   | 5507-107 | 1    | Valve, Float – Set (inc. 13)        | 33   | 5507-034 | 1    | ● U-Ring                               |
| 13   | *        | 1    | ● CLip                              | 34   | 5507-035 | 3    | ● Screw                                |
| 14   | 5507-039 | 1    | Float Set (inc. 15)                 | 35   | 5507-017 | 4    | Screw                                  |
| 15   | *        | 1    | ● Pin, Float                        | 36   | 0487-021 | 1    | Cable, Throttle                        |
| 16   | 5507-111 | 1    | Screw, Pilot Air – Set (inc. 17-19) | 37   | 5507-036 | 1    | Cover                                  |
| 17   | *        | 1    | ● Spring                            | 38   | 5507-037 | 1    | Screw                                  |
| 18   | *        | 1    | ● Washer                            | 39   | 0410-056 | 1    | Hose, Vent                             |



## CYLINDER HEAD ASSEMBLY

0737-755 \*Not Illustrated

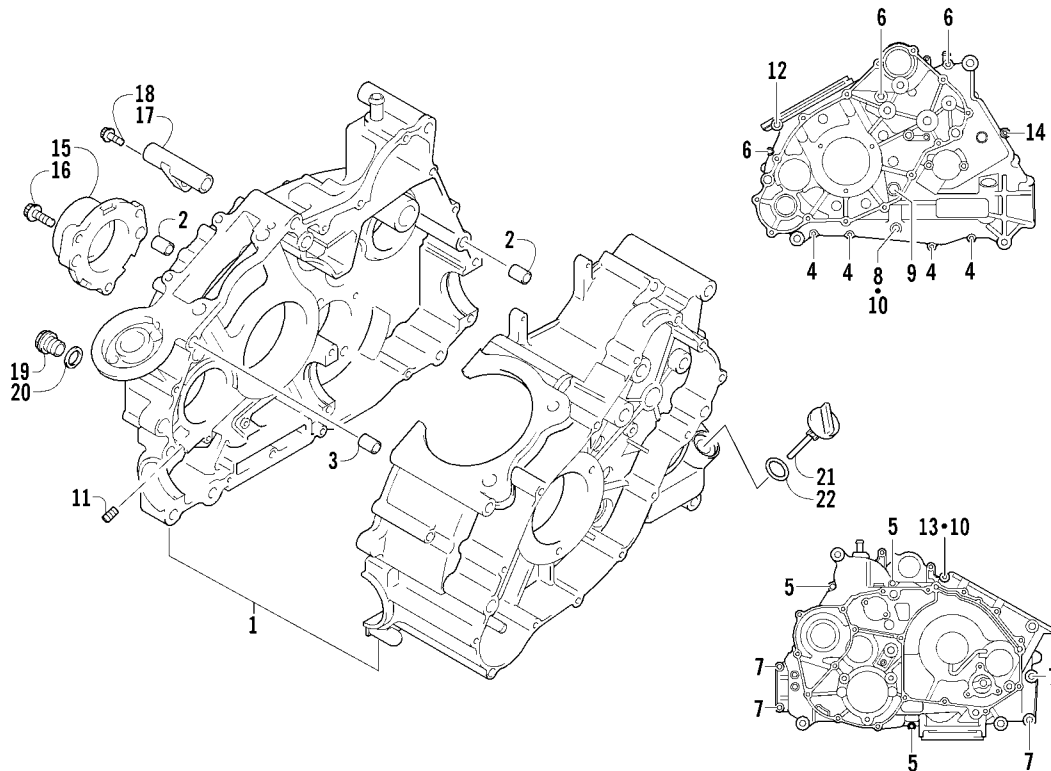
| Ref. | Part No. | Qty. | Description                          | Ref. | Part No. | Qty. | Description                          |
|------|----------|------|--------------------------------------|------|----------|------|--------------------------------------|
| 1    | 3402-098 | 1    | Head, Cylinder – Assembly (inc. 2-5) | 17   | 3003-290 | 4    | Gasket                               |
| 2    | 3423-043 | 2    | ● Pin, Dowel                         | 18   | 3402-010 | 4    | Gasket, Head Nut                     |
| 3    | 3402-099 | 4    | ● Guide, Valve                       | 19   | 0217-632 | 1    | Spark Plug (NGK CR6E)                |
| 4    | 3423-006 | 4    | ● Screw, Cap                         | 20   | 3402-100 | 2    | Cap, Inspection                      |
| 5    | 3008-376 | 2    | ● Screw, Cap                         | 21   | 3402-101 | 2    | O-Ring                               |
| 6    | 3402-362 | 1    | Gasket, Cylinder Head                | 22   | 3004-341 | 5    | Screw, Cap                           |
| 7    | 3423-088 | 2    | Pin, Dowel                           | 23   | 3423-383 | 1    | Bolt, Stud                           |
| 8    | 3423-015 | 2    | Screw, Cap                           | 24   | 3402-035 | 1    | Plug, Cylinder Head                  |
| 9    | 3423-016 | 2    | Screw, Cap                           | 25   | 3402-706 | 1    | Pipe, Intake – Assembly (inc. 26)    |
| 10   | 3423-089 | 2    | Bolt, Stud                           | 26   | 3423-353 | 1    | ● O-Ring                             |
| 11   | 3423-087 | 2    | Bolt, Stud                           | 27   | 3423-347 | 2    | Screw, Cap                           |
| 12   | 3423-203 | 1    | Bolt, Stud                           | 28   | 0423-317 | 1    | Clamp                                |
| 13   | 3423-007 | 2    | Screw, Cap                           | 29   | 3530-038 | 1    | Switch, Water Temperature – Assembly |
| 14   | 3004-376 | 4    | Screw, Cap                           | 30   | 3413-004 | 1    | Cover, Thermostat                    |
| 15   | 3004-488 | 5    | Nut                                  | 31   | 3413-012 | 1    | Thermostat                           |
| 16   | 3004-326 | 1    | Nut                                  | *    | 3402-048 | 1    | Plug, Frost                          |



## CYLINDER ASSEMBLY

0732-301

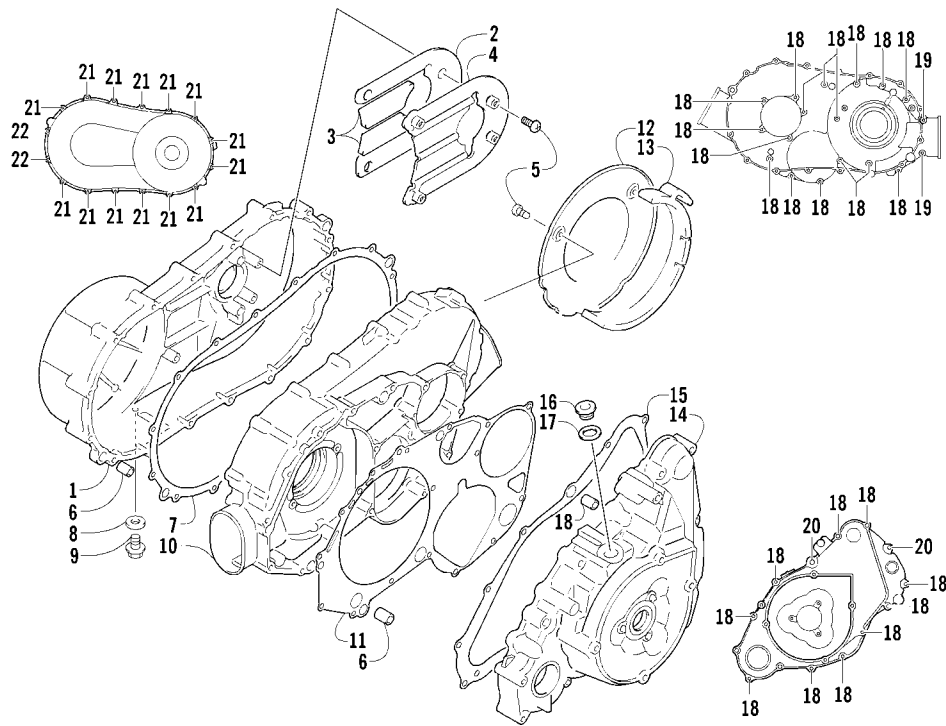
| Ref. | Part No. | Qty. | Description      | Ref. | Part No. | Qty. | Description       |
|------|----------|------|------------------|------|----------|------|-------------------|
| 1    | 3402-707 | 1    | Cylinder         | 5    | 3423-088 | 2    | Pin, Dowel        |
| 2    | 3423-384 | 2    | Bolt, Stud       | 6    | 3413-013 | 1    | Union, Water Hose |
| 3    | 3004-488 | 2    | Nut              | 7    | 3423-121 | 1    | Screw, Cap        |
| 4    | 3402-365 | 1    | Gasket, Cylinder | 8    | 3423-058 | 1    | O-Ring            |



## CRANKCASE ASSEMBLY

0737-757

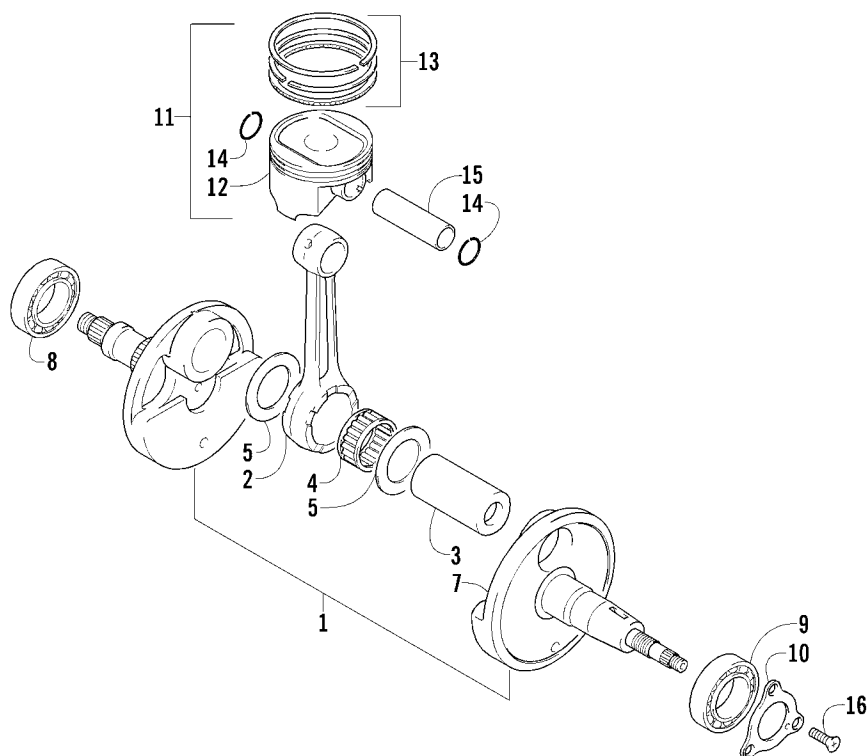
| Ref. | Part No. | Qty. | Description                                    | Ref. | Part No. | Qty. | Description                         |
|------|----------|------|------------------------------------------------|------|----------|------|-------------------------------------|
| 1    | 3402-708 | 1    | Crankcase Assembly<br>(inc. two No. 2 & 13-14) | 12   | 3423-387 | 1    | ● Bolt                              |
| 2    | 3423-088 | 4    | ● Pin, Dowel                                   | 13   | 3423-388 | 1    | ● Bolt                              |
| 3    | 3004-822 | 1    | ● Pin, Dowel                                   | 14   | 3423-308 | 1    | ● Bolt                              |
| 4    | 3423-091 | 4    | ● Bolt                                         | 15   | 3402-439 | 1    | Housing, Secondary Shaft<br>Bearing |
| 5    | 3423-119 | 3    | ● Bolt                                         | 16   | 3423-506 | 3    | Bolt                                |
| 6    | 3423-092 | 3    | ● Bolt                                         | 17   | 3402-437 | 1    | Pipe, Breather                      |
| 7    | 3004-880 | 4    | ● Bolt                                         | 18   | 3423-389 | 1    | Bolt, Breather Pipe                 |
| 8    | 3005-332 | 1    | ● Bolt                                         | 19   | 3402-214 | 1    | Plug, Oil Pressure                  |
| 9    | 3423-385 | 1    | ● Bolt                                         | 20   | 3402-012 | 1    | Gasket, Oil Pressure Plug           |
| 10   | 3402-436 | 2    | ● Gasket                                       | 21   | 3402-438 | 1    | Stick, Oil Level                    |
| 11   | 3423-386 | 1    | ● Plug                                         | 22   | 3423-055 | 1    | O-Ring, Oil Level Stick             |



## CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

0737-759

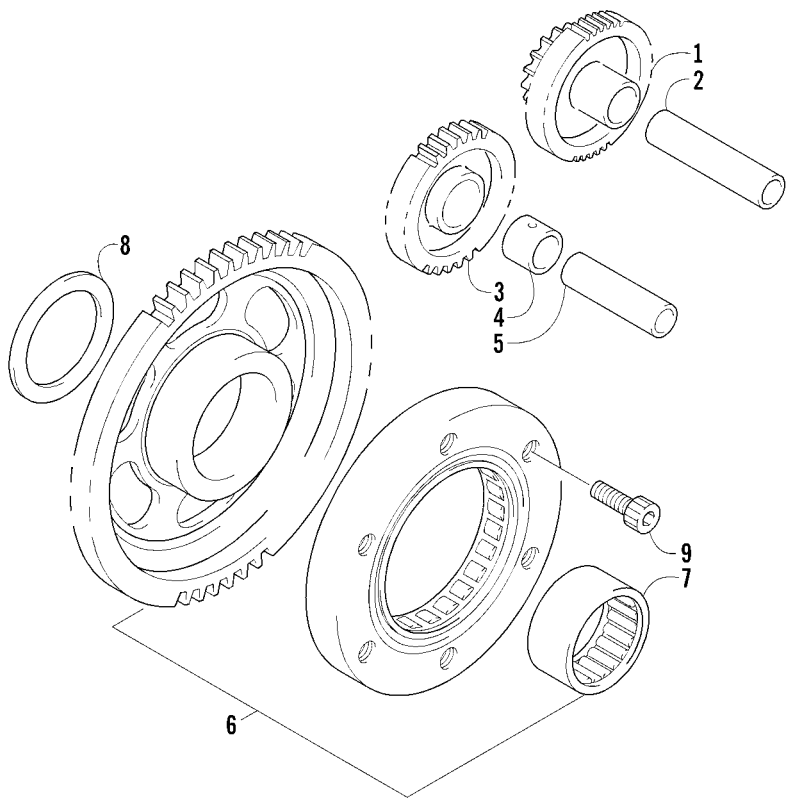
| Ref. | Part No. | Qty. | Description          | Ref. | Part No. | Qty. | Description               |
|------|----------|------|----------------------|------|----------|------|---------------------------|
| 1    | 3402-710 | 1    | Cover, V-Belt        | 12   | 3402-445 | 1    | Plate, Air Intake         |
| 2    | 3402-711 | 1    | Damper, V-Belt Cover | 13   | 3402-699 | 1    | Cushion, Air Intake Plate |
| 3    | 3402-712 | 2    | Damper, V-Belt Cover | 14   | 3402-714 | 1    | Cover, Magneto            |
| 4    | 3402-713 | 1    | Plate, V-Belt Cover  | 15   | 3402-715 | 1    | Gasket, Magneto Cover     |
| 5    | 3423-435 | 7    | Screw                | 16   | 3402-041 | 1    | Plug, Oil Filter          |
| 6    | 3423-088 | 6    | Pin, Dowel           | 17   | 3402-013 | 1    | Gasket, Oil Filler Plug   |
| 7    | 3402-443 | 1    | Gasket, V-Belt Cover | 18   | 3423-098 | 26   | Bolt                      |
| 8    | 3402-444 | 1    | Gasket, Drain Plug   | 19   | 3423-092 | 2    | Bolt                      |
| 9    | 3004-705 | 1    | Plug, Drain          | 20   | 3004-756 | 2    | Bolt                      |
| 10   | 3402-709 | 1    | Cover, Clutch        | 21   | 3423-091 | 14   | Bolt                      |
| 11   | 3402-441 | 1    | Gasket, Clutch Cover | 22   | 3423-119 | 2    | Bolt                      |



## CRANKSHAFT ASSEMBLY

0737-077

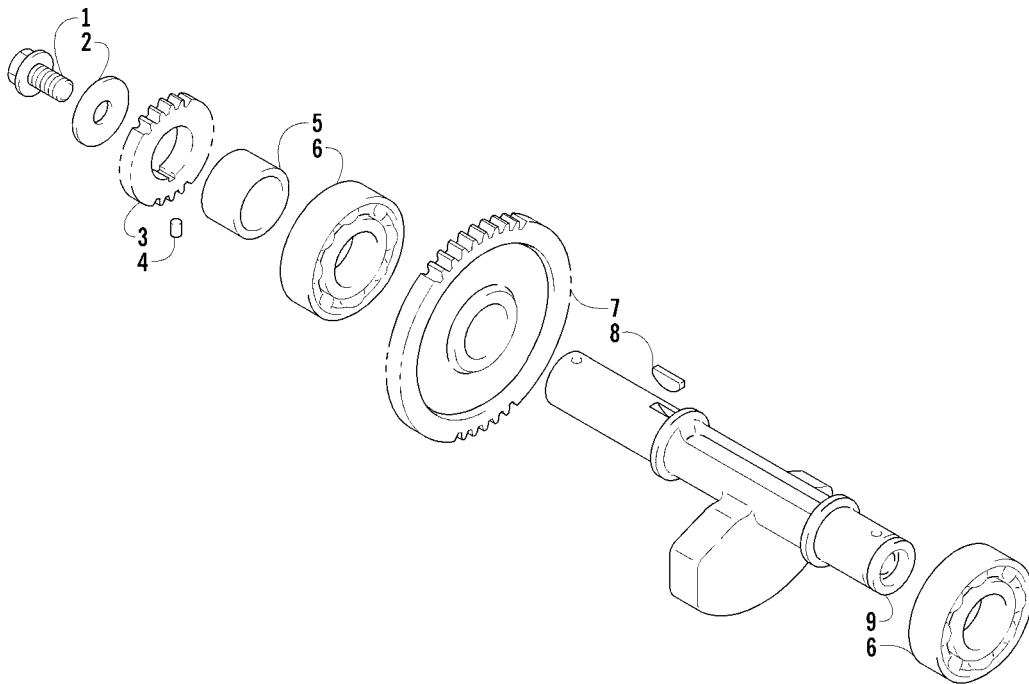
| Ref. | Part No. | Qty. | Description                    | Ref. | Part No. | Qty. | Description               |
|------|----------|------|--------------------------------|------|----------|------|---------------------------|
| 1    | 3402-883 | 1    | Crankshaft Assembly (inc. 2-7) | 9    | 3402-054 | 1    | Bearing – Left            |
| 2    | 3402-376 | 1    | ● Rod, Connecting              | 10   | 3402-188 | 1    | Retainer, Oil Seal – Left |
| 3    | 3402-377 | 1    | ● Pin, Crank                   | 11   | 3402-788 | 1    | Piston Set (inc. 12-14)   |
| 4    | 3402-717 | 1    | ● Bearing                      | 12   | 3402-719 | 1    | ● Piston                  |
| 5    | 3423-351 | 2    | ● Washer                       | 13   | 3402-720 | 1    | ● Ring, Piston – Set      |
| 6    | 3402-834 | 1    | ● Crankshaft – Right           | 14   | 3423-344 | 2    | ● Circlip, Piston Set     |
| 7    | 3402-705 | 1    | ● Crankshaft – Left            | 15   | 3402-375 | 1    | Pin, Piston               |
| 8    | 3402-058 | 1    | Bearing – Right                | 16   | 3423-018 | 3    | Screw                     |



STARTER CLUTCH ASSEMBLY

0735-612

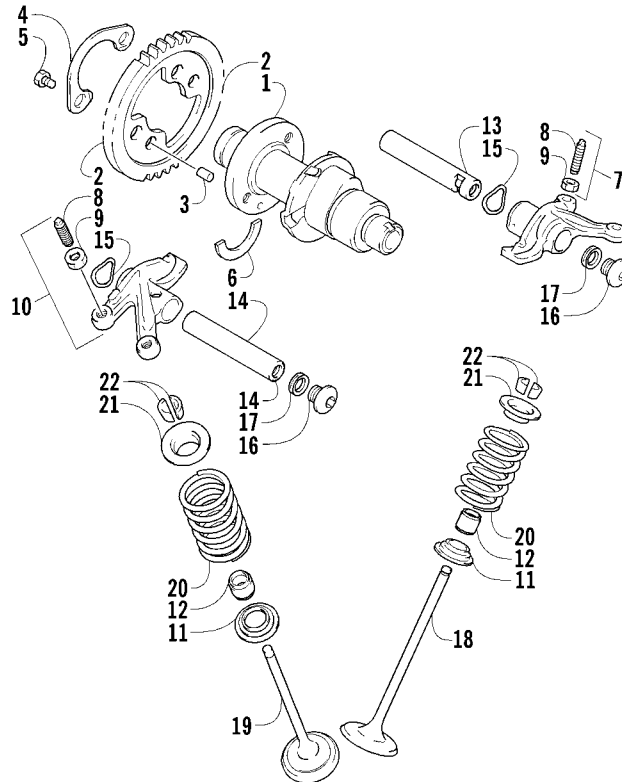
| Ref. | Part No. | Qty. | Description                | Ref. | Part No. | Qty. | Description                    |
|------|----------|------|----------------------------|------|----------|------|--------------------------------|
| 1    | 3402-813 | 1    | Gear, Starter Idler – No.1 | 6    | 3402-457 | 1    | Clutch, Starter – Set (inc. 7) |
| 2    | 3423-331 | 1    | Pin                        | 7    | 3402-063 | 1    | ● Bearing                      |
| 3    | 3402-349 | 1    | Gear, Starter Idler – No.2 | 8    | 3423-104 | 1    | Washer                         |
| 4    | 3423-396 | 1    | Spacer, Starter Idler      | 9    | 3423-509 | 6    | Screw, Cap                     |
| 5    | 3423-397 | 1    | Gear No. 2<br>Pin          |      |          |      |                                |



## CRANK BALANCER ASSEMBLY

0737-762

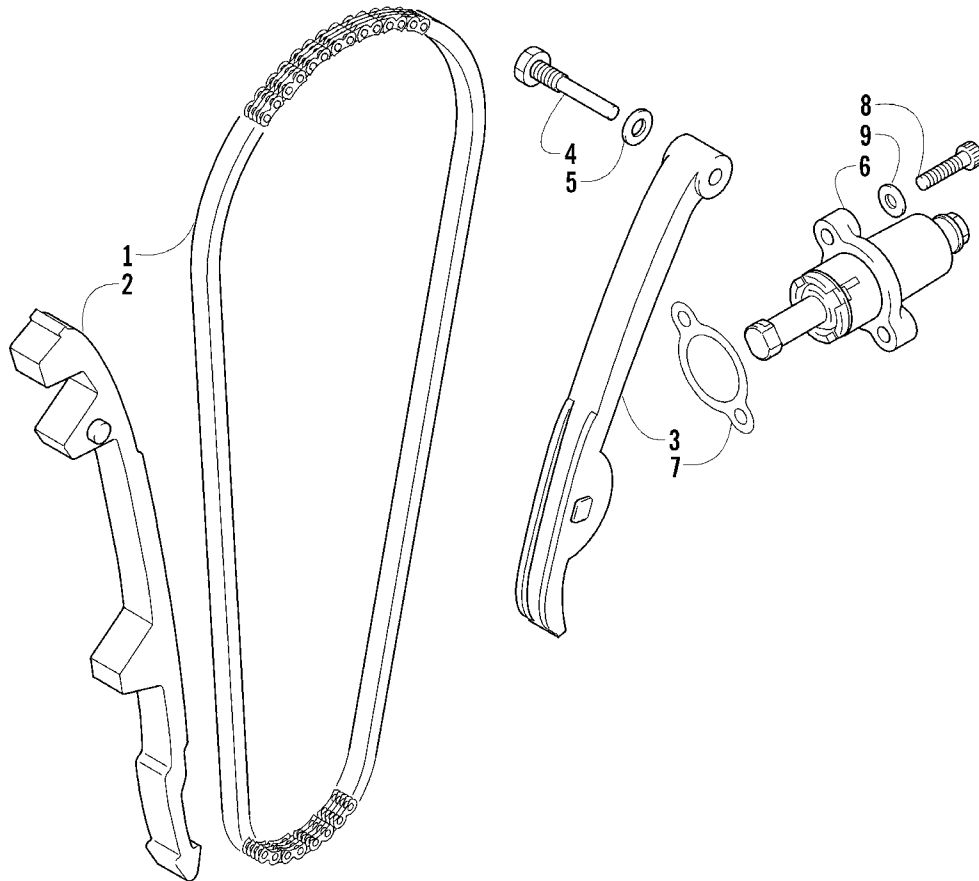
| Ref. | Part No. | Qty. | Description          | Ref. | Part No. | Qty. | Description     |
|------|----------|------|----------------------|------|----------|------|-----------------|
| 1    | 3423-555 | 1    | Bolt                 | 6    | 3402-050 | 2    | Bearing         |
| 2    | 3423-401 | 1    | Washer               | 7    | 3402-722 | 1    | Gear, Driven    |
| 3    | 3402-390 | 1    | Gear, Oil Pump Drive | 8    | 3004-540 | 1    | Key             |
| 4    | 3423-110 | 1    | Pin                  | 9    | 3402-458 | 1    | Balancer, Crank |
| 5    | 3402-461 | 1    | Spacer               |      |          |      |                 |



## CAMSHAFT/VALVE ASSEMBLY

0737-800

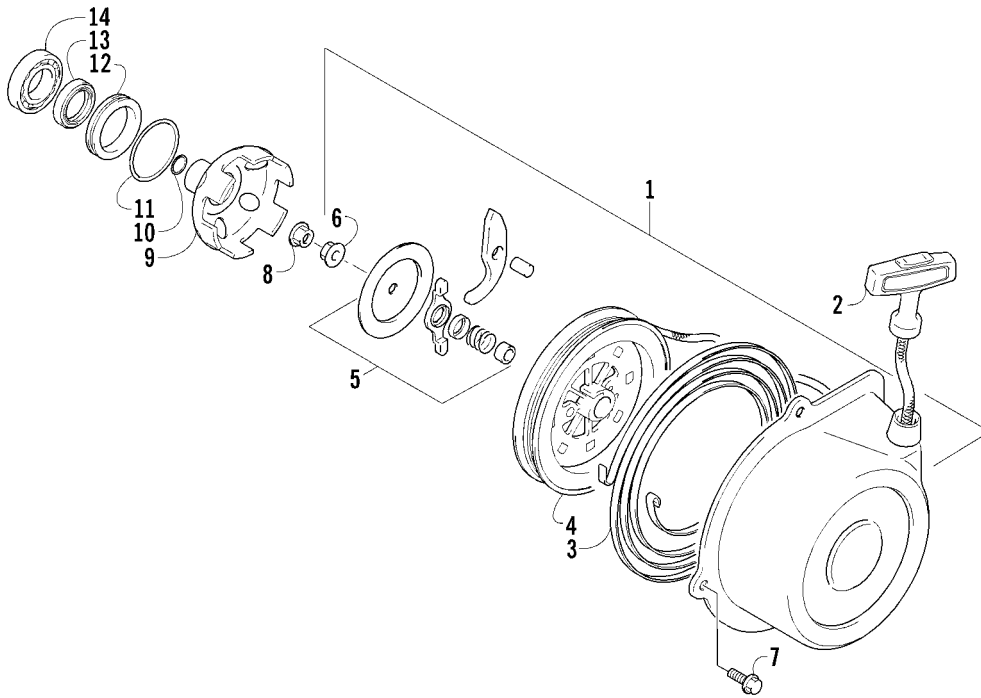
| Ref. | Part No. | Qty. | Description                                    | Ref. | Part No. | Qty. | Description       |
|------|----------|------|------------------------------------------------|------|----------|------|-------------------|
| 1    | 3402-723 | 1    | Camshaft                                       | 11   | 3402-148 | 4    | Seat, Spring      |
| 2    | 3402-352 | 1    | Sprocket                                       | 12   | 3402-078 | 4    | Seal. Oil         |
| 3    | 3423-047 | 1    | Pin                                            | 13   | 3402-140 | 1    | Shaft, Rocker Arm |
| 4    | 3423-073 | 1    | Washer                                         | 14   | 3402-141 | 1    | Shaft, Rocker Arm |
| 5    | 3423-013 | 2    | Bolt                                           | 15   | 3423-031 | 2    | Washer            |
| 6    | 3423-071 | 1    | C-Ring                                         | 16   | 3402-040 | 2    | Plug, Shaft       |
| 7    | 3402-805 | 1    | Arm, Valve Rocker – Intake (inc. two No. 8-9)  | 17   | 3402-012 | 2    | Gasket            |
| 8    | 3423-075 | 4    | ● Screw                                        | 18   | 3402-725 | 2    | Valve, Intake     |
| 9    | 3423-076 | 4    | ● Nut                                          | 19   | 3402-143 | 2    | Valve, Exhaust    |
| 10   | 3402-139 | 1    | Arm, Valve Rocker – Exhaust (inc. two No. 8-9) | 20   | 3402-726 | 4    | Spring, Valve     |
|      |          |      |                                                | 21   | 3423-541 | 4    | Retainer, Spring  |
|      |          |      |                                                | 22   | 3402-147 | 8    | Cotter, Valve     |



## CAM CHAIN ASSEMBLY

0732-308

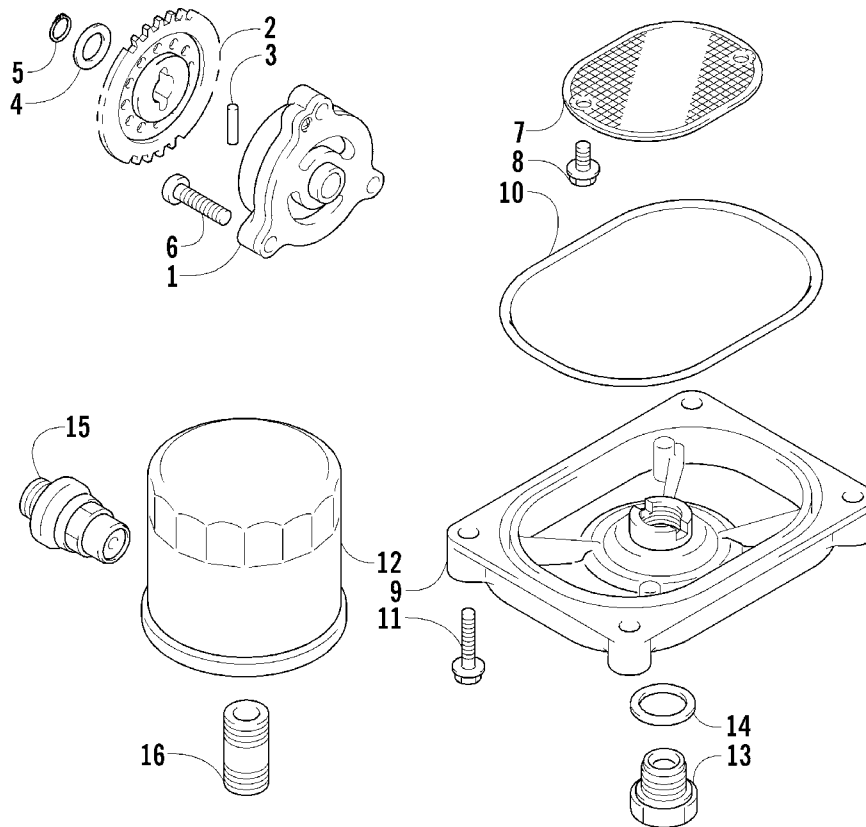
| Ref. | Part No. | Qty. | Description      | Ref. | Part No. | Qty. | Description                    |
|------|----------|------|------------------|------|----------|------|--------------------------------|
| 1    | 3402-353 | 1    | Chain, Cam       | 6    | 3402-136 | 1    | Adjuster, Tensioner – Assembly |
| 2    | 3402-355 | 1    | Guide, Chain     | 7    | 3402-137 | 1    | Gasket                         |
| 3    | 3402-356 | 1    | Tensioner, Chain | 8    | 3004-475 | 2    | Screw, Cap                     |
| 4    | 3423-074 | 1    | Bolt             | 9    | 3003-290 | 2    | Gasket                         |
| 5    | 3003-188 | 1    | Washer           |      |          |      |                                |



## RECOIL STARTER ASSEMBLY

0737-764

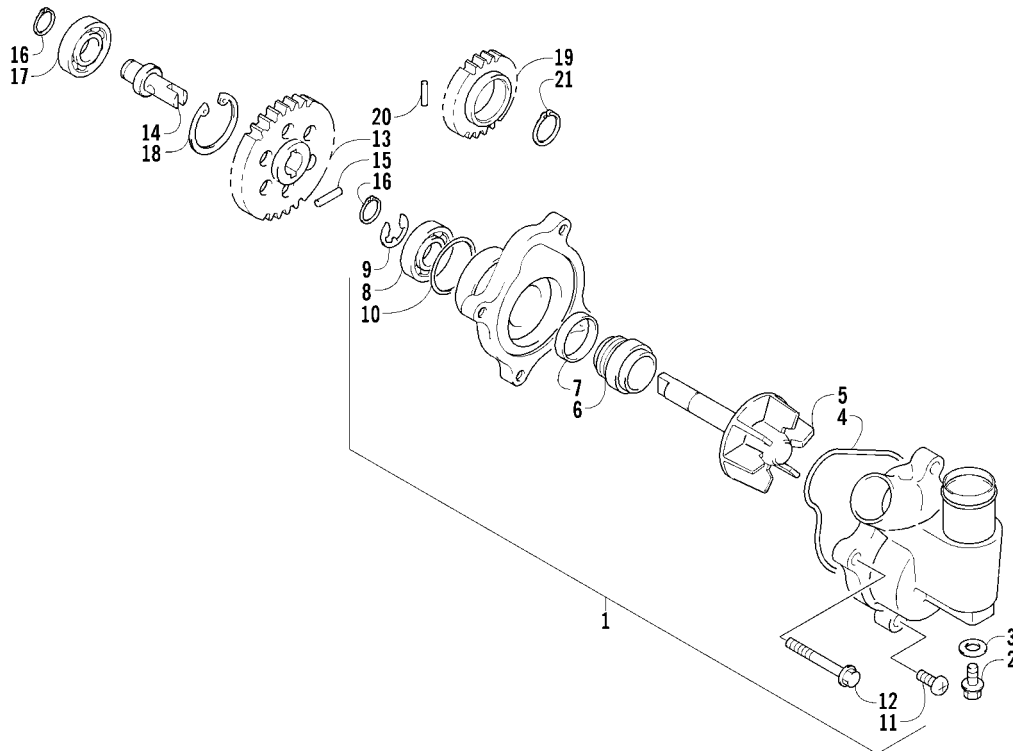
| Ref. | Part No. | Qty. | Description                           | Ref. | Part No. | Qty. | Description  |
|------|----------|------|---------------------------------------|------|----------|------|--------------|
| 1    | 3445-003 | 1    | Starter, Recoil – Assembly (inc. 2-6) | 8    | 3004-491 | 1    | Nut          |
| 2    | 3445-011 | 1    | ● Rope Assembly                       | 9    | 3445-029 | 1    | Cup, Starter |
| 3    | 3445-007 | 1    | ● Spring, Spiral                      | 10   | 3423-053 | 1    | O-Ring       |
| 4    | 3445-004 | 1    | ● Reel                                | 11   | 3423-063 | 1    | O-Ring       |
| 5    | 3445-016 | 1    | ● Ratchet Assembly                    | 12   | 3402-119 | 1    | Spacer       |
| 6    | 3004-488 | 1    | ● Nut                                 | 13   | 3402-070 | 1    | Seal, Oil    |
| 7    | 3423-428 | 4    | Screw, Cap                            | 14   | 3402-051 | 1    | Bearing      |



## OIL FILTER/PUMP ASSEMBLY

0737-765

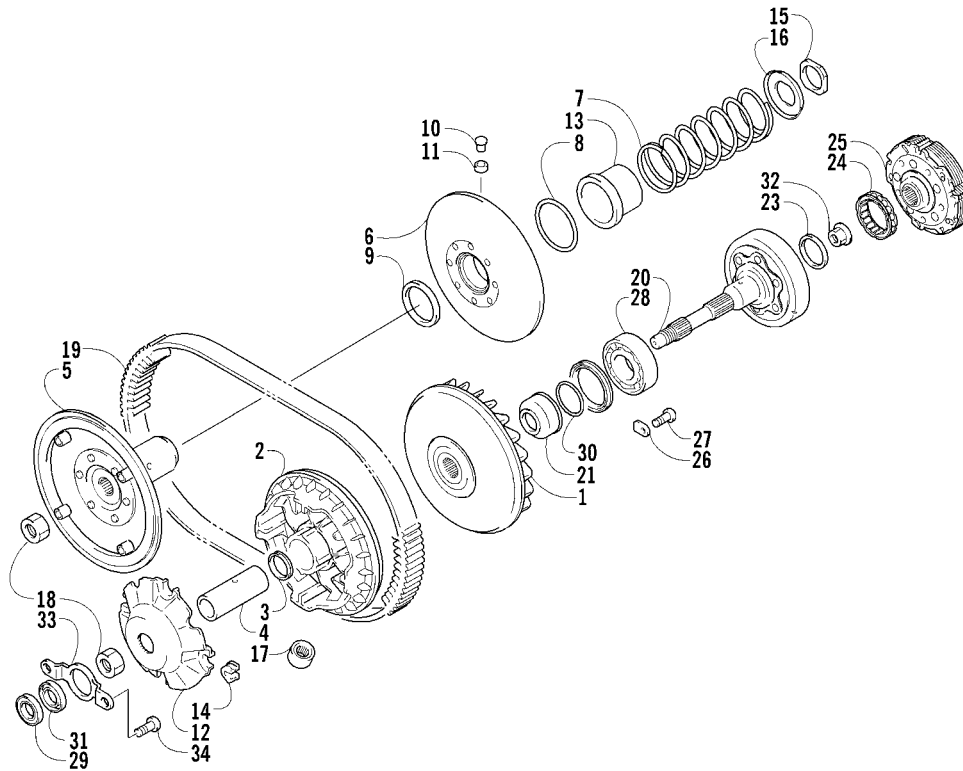
| Ref. | Part No. | Qty. | Description   | Ref. | Part No. | Qty. | Description                  |
|------|----------|------|---------------|------|----------|------|------------------------------|
| 1    | 3402-727 | 1    | Pump, Oil     | 9    | 3402-157 | 1    | Cap, Oil Strainer            |
| 2    | 3402-463 | 1    | Gear, Driven  | 10   | 3423-077 | 1    | O-Ring                       |
| 3    | 3423-046 | 1    | Pin           | 11   | 3004-756 | 4    | Screw, Cap                   |
| 4    | 3423-443 | 1    | Washer        | 12   | 0436-146 | 1    | Filter, Oil                  |
| 5    | 3423-184 | 1    | Circlip       | 13   | 3402-036 | 1    | Plug, Drain                  |
| 6    | 3423-510 | 3    | Screw, Cap    | 14   | 3402-012 | 1    | Gasket, Drain Plug           |
| 7    | 3402-156 | 1    | Strainer, Oil | 15   | 3402-154 | 1    | Valve, Oil Relief – Assembly |
| 8    | 0693-389 | 2    | Screw, Cap    | 16   | 3402-158 | 1    | Union, Oil Filter            |



## WATER PUMP ASSEMBLY

0737-766

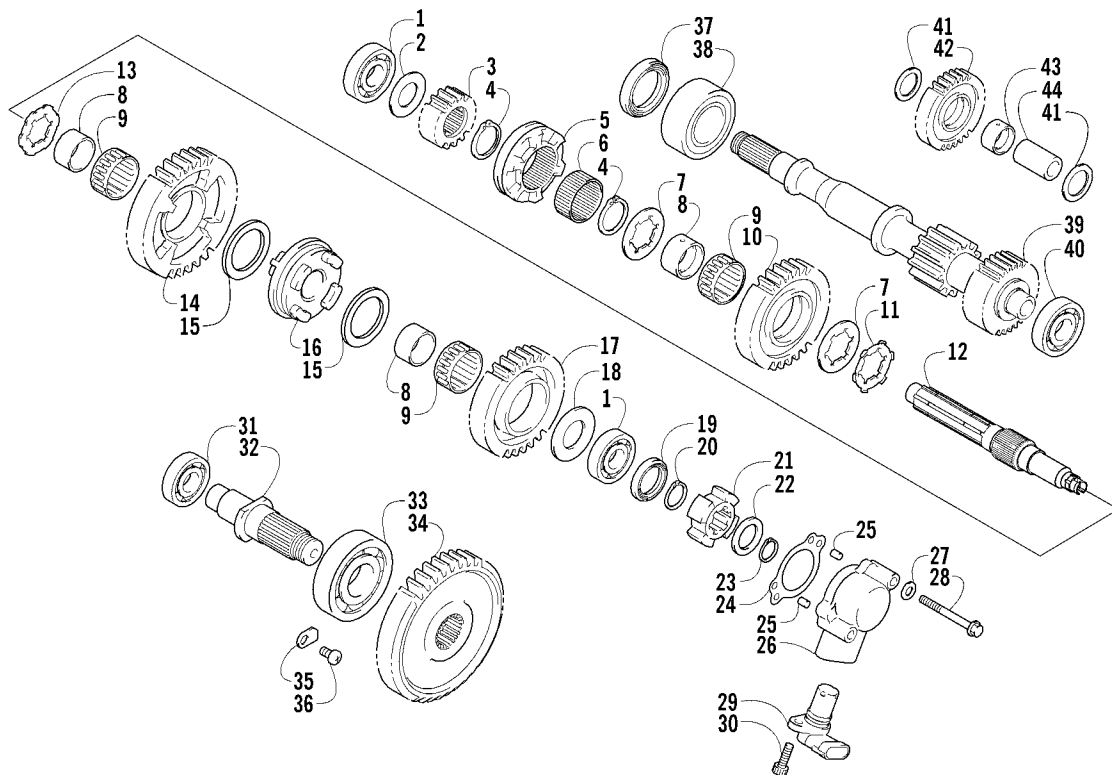
| Ref. | Part No. | Qty. | Description                        | Ref. | Part No. | Qty. | Description            |
|------|----------|------|------------------------------------|------|----------|------|------------------------|
| 1    | 3402-464 | 1    | Pump, Water – Assembly (inc. 2-11) | 12   | 3423-308 | 2    | Screw, Cap             |
| 2    | 3423-343 | 1    | ● Screw, Cap                       | 13   | 3402-026 | 1    | Gear, Driven           |
| 3    | 3003-188 | 1    | ● Gasket                           | 14   | 3402-466 | 1    | Shaft, Driven Gear     |
| 4    | 3423-402 | 1    | ● O-Ring                           | 15   | 3423-046 | 1    | Pin, Driven Gear       |
| 5    | 3413-014 | 1    | ● Impeller/Shaft                   | 16   | 3423-184 | 2    | Circlip, Driven Gear   |
| 6    | 3005-909 | 1    | ● Seal, Mechanical                 | 17   | 3402-467 | 1    | Bearing, Shaft         |
| 7    | 3402-465 | 1    | ● Seal, Oil                        | 18   | 3423-405 | 1    | Circlip, Shaft Bearing |
| 8    | 3003-615 | 1    | ● Bearing                          | 19   | 3402-390 | 1    | Gear, Water Pump Drive |
| 9    | 3423-403 | 1    | ● E-Ring                           | 20   | 3423-110 | 1    | Pin, Drive Gear        |
| 10   | 3423-404 | 1    | ● O-Ring                           | 21   | 3423-189 | 1    | Circlip, Drive Gear    |
| 11   | 3003-484 | 2    | ● Screw                            |      |          |      |                        |



## TRANSMISSION ASSEMBLY

0737-771

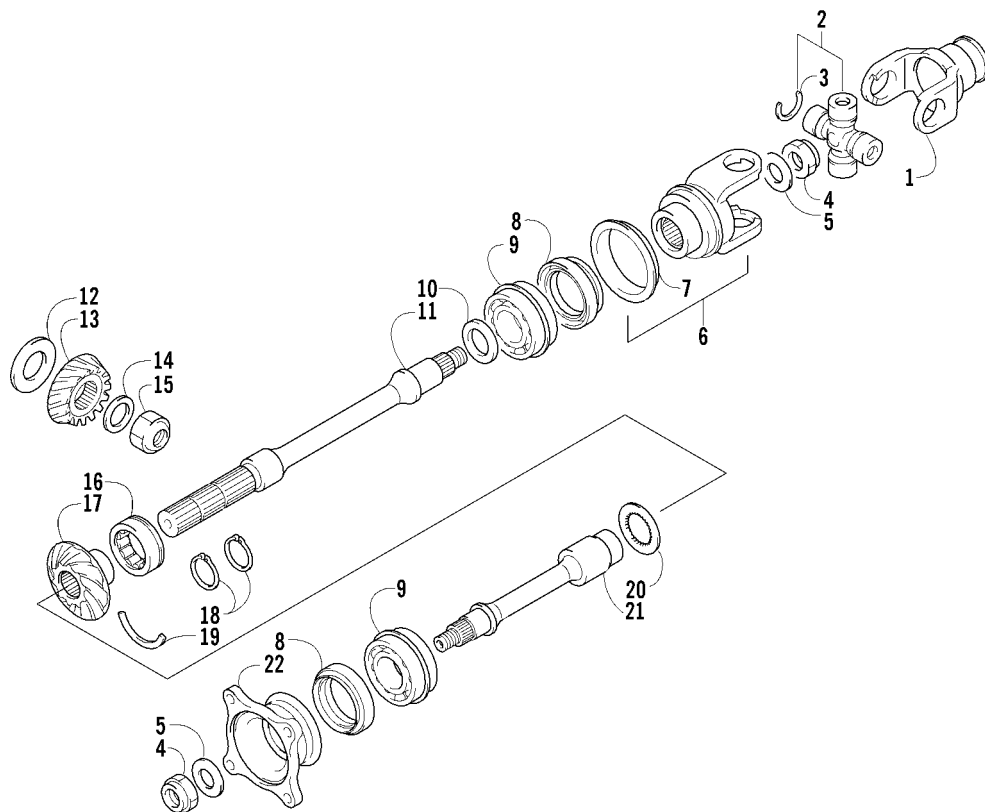
| Ref. | Part No. | Qty. | Description                        | Ref. | Part No. | Qty. | Description                   |
|------|----------|------|------------------------------------|------|----------|------|-------------------------------|
| 1    | 3402-750 | 1    | Face, Fixed Drive                  | 18   | 3423-514 | 2    | Nut                           |
| 2    | 3402-751 | 1    | Face, Movable Drive                | 19   | 3402-757 | 1    | V-Belt                        |
| 3    | 3402-470 | 2    | Seal, Movable Drive Face           | 20   | 3402-758 | 1    | Housing, Clutch               |
| 4    | 3402-471 | 1    | Spacer, Movable Drive Face         | 21   | 3402-544 | 1    | Spacer, Fixed Drive Face      |
| 5    | 3402-752 | 1    | Face, Fixed Driven                 | 22   | 3402-808 | 1    | Seal, Clutch Housing – Center |
| 6    | 3402-753 | 1    | Face, Movable Driven               | 23   | 3402-488 | 1    | Seal, Clutch Housing – Left   |
| 7    | 3402-474 | 1    | Spring, Movable Driven Face        | 24   | 3446-003 | 1    | Clutch, One Way               |
| 8    | 3402-475 | 2    | O-Ring, Movable Driven Face        | 25   | 3402-760 | 1    | Shoe, Clutch – Assembly       |
| 9    | 3402-476 | 2    | Seal, Movable Driven Face          | 26   | 3446-031 | 2    | Retainer, Bearing             |
| 10   | 3402-477 | 4    | Pin, Movable Driven Face           | 27   | 3423-435 | 2    | Screw, Bearing Retainer       |
| 11   | 3402-478 | 4    | Spacer, Movable Driven Face        | 28   | 3402-567 | 1    | Bearing                       |
| 12   | 3402-755 | 1    | Plate, Movable Driven Face         | 29   | 3402-729 | 1    | Bearing                       |
| 13   | 3402-756 | 1    | Sleeve, Movable Driven Face        | 30   | 3423-353 | 1    | O-Ring                        |
| 14   | 3402-481 | 4    | Damper, Movable Drive Face         | 31   | 3402-761 | 2    | Seal, Clutch Housing – Right  |
| 15   | 3423-406 | 1    | Nut, Driven Pulley                 | 32   | 3423-501 | 1    | Nut                           |
| 16   | 3402-482 | 1    | Holder, Movable Driven Face Spring | 33   | 3402-730 | 1    | Retainer, Bearing             |
| 17   | 3402-483 | 8    | Roller, Movable Drive Face         | 34   | 3423-018 | 2    | Screw                         |



## SECONDARY TRANSMISSION ASSEMBLY

0738-929

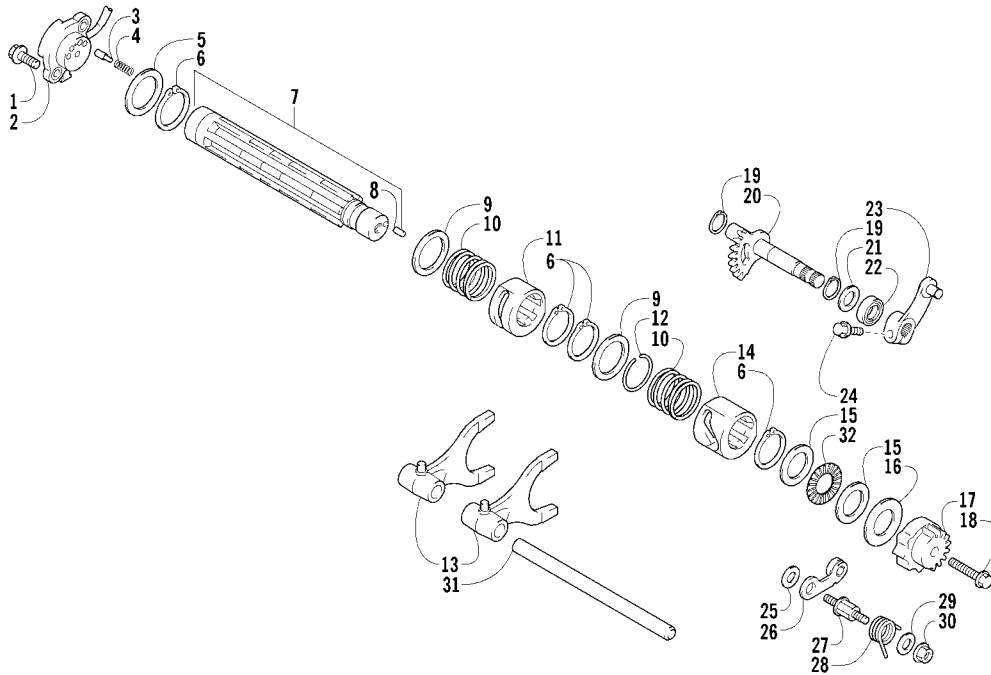
| Ref. | Part No. | Qty. | Description                      | Ref. | Part No. | Qty. | Description                 |
|------|----------|------|----------------------------------|------|----------|------|-----------------------------|
| 1    | 3402-045 | 2    | Bearing, Shaft                   | 23   | 3423-557 | 1    | Circlip                     |
| 2    | 3402-381 | 1    | Washer, Drive Gear No. 2 - Right | 24   | 3446-289 | 1    | Gasket                      |
| 3    | 3402-497 | 1    | Gear, Drive - No. 2              | 25   | 3006-547 | 2    | Pin                         |
| 4    | 3423-066 | 2    | Circlip                          | 26   | 3446-355 | 1    | Housing, Speedometer Sensor |
| 5    | 3402-821 | 1    | Dog, Reverse Driven Gear         | 27   | 3003-290 | 2    | Gasket                      |
| 6    | 3402-825 | 1    | Spacer, Reverse Driven Gear      | 28   | 3423-091 | 2    | Bolt                        |
| 7    | 3423-263 | 2    | Washer                           | 29   | 3402-838 | 1    | Sensor, Speedometer         |
| 8    | 3402-494 | 3    | Bushing                          | 30   | 3423-226 | 1    | Bolt                        |
| 9    | 3402-498 | 3    | Bearing                          | 31   | 3402-735 | 1    | Bearing, Shaft              |
| 10   | 3402-822 | 1    | Gear, Reverse Driven             | 32   | 3402-835 | 1    | Shaft, Output               |
| 11   | 3423-266 | 1    | Washer, Lock                     | 33   | 3402-502 | 1    | Bearing, Output Shaft       |
| 12   | 3402-820 | 1    | Countershaft                     | 34   | 3402-534 | 1    | Gear, Driven - No. 2        |
| 13   | 3423-262 | 1    | Washer, Lock                     | 35   | 3446-031 | 2    | Retainer, Bearing           |
| 14   | 3402-668 | 1    | Gear, Driven - Low               | 36   | 3423-435 | 2    | Screw, Bearing Retainer     |
| 15   | 3423-554 | 2    | Washer, Driven Gear              | 37   | 3402-537 | 1    | Seal, Driveshaft - Left     |
| 16   | 3402-824 | 1    | Dog, Sliding                     | 38   | 3402-499 | 1    | Bearing, Driveshaft - Right |
| 17   | 3402-733 | 1    | Gear, Driven - High              | 39   | 3402-731 | 1    | Driveshaft                  |
| 18   | 3423-412 | 1    | Washer, Drive Gear - Left        | 40   | 3003-261 | 1    | Bearing, Driveshaft - Left  |
| 19   | 3402-836 | 1    | Seal, Countershaft - Left        | 41   | 3402-195 | 2    | Washer, Reverse Idle Gear   |
| 20   | 3423-518 | 1    | Circlip                          | 42   | 3402-503 | 1    | Gear, Reverse Idle          |
| 21   | 3402-837 | 1    | Rotor                            | 43   | 3446-103 | 1    | Bushing, Reverse Idle Gear  |
| 22   | 3423-556 | 1    | Washer                           | 44   | 3402-507 | 1    | Shaft, Reverse Idle         |



## SECONDARY DRIVE ASSEMBLY

0738-922

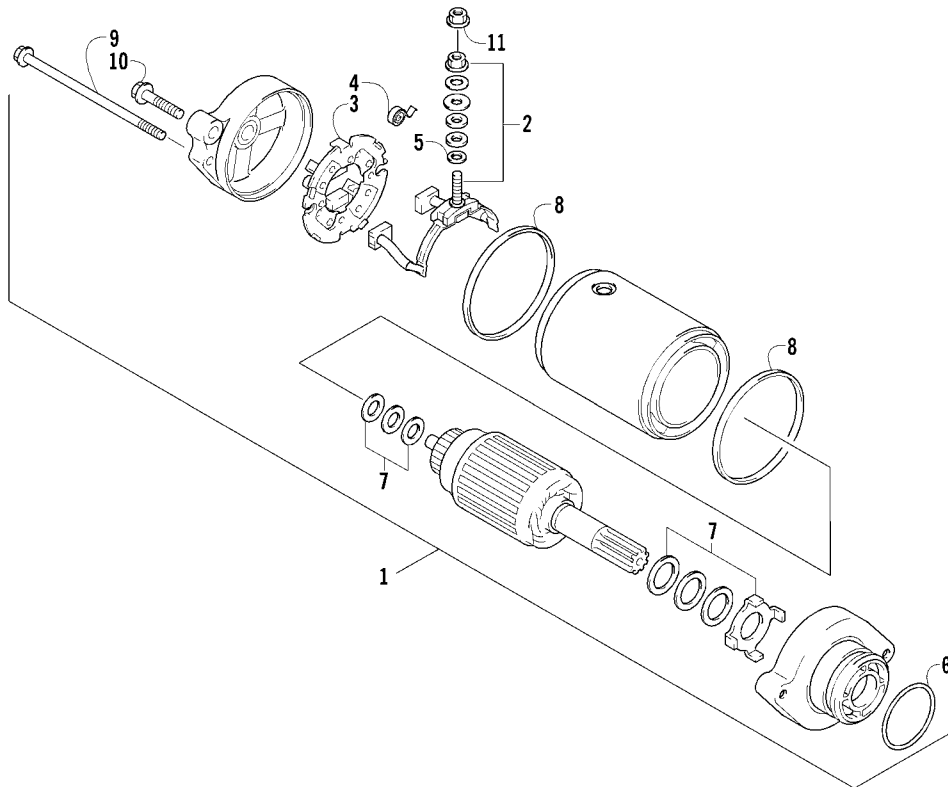
| Ref. | Part No. | Qty. | Description                         | Ref. | Part No. | Qty. | Description                      |
|------|----------|------|-------------------------------------|------|----------|------|----------------------------------|
| 1    | 3402-744 | 1    | Yoke, Propeller Shaft Joint         | 11   | 3402-740 | 1    | Shaft, Secondary Driven – Front  |
| 2    | 3402-562 | 1    | Joint, Universal – Set (inc. 3)     | 12   | 3446-035 | 1    | Shim, Secondary Drive Gear – Set |
| 3    | 3423-479 | 4    | ● Circlip                           | 13   | 3402-738 | 1    | Gear, Secondary Drive            |
| 4    | 3423-025 | 2    | Nut, Rear Output Joint              | 14   | 3005-372 | 1    | Washer                           |
| 5    | 3423-028 | 2    | Washer, Rear Output Flange          | 15   | 3423-023 | 1    | Nut                              |
| 6    | 3402-742 | 1    | Yoke, Drive Output – Front (inc. 7) | 16   | 3402-515 | 1    | Bearing, Driven Gear             |
| 7    | 3402-743 | 1    | ● Plate, Output Yoke                | 17   | 3402-739 | 1    | Gear, Secondary Driven           |
| 8    | 3402-072 | 2    | Seal, Oil – Driven Shaft            | 18   | 3423-340 | 2    | Circlip, Secondary Driven Gear   |
| 9    | 3402-067 | 2    | Bearing, Driven Shaft               | 19   | 3423-072 | 1    | Ring, Driven Bearing             |
| 10   | 3402-017 | AR   | Shim, 25 x 34 x 0,60 mm             | 20   | 3423-415 | 1    | Washer, Driven Shaft             |
|      | 3402-018 | AR   | Shim, 25 x 34 x 0,65 mm             | 21   | 3402-513 | 1    | Shaft, Secondary Driven - Rear   |
|      | 3402-019 | AR   | Shim, 25 x 34 x 0,70 mm             | 22   | 3402-514 | 1    | Flange, Output Joint – Rear      |
|      | 3402-020 | AR   | Shim, 25 x 34 x 0,75 mm             |      |          |      |                                  |
|      | 3402-021 | AR   | Shim, 25 x 34 x 0,80 mm             |      |          |      |                                  |
|      | 3402-022 | AR   | Shim, 25 x 34 x 0,85 mm             |      |          |      |                                  |
|      | 3402-023 | AR   | Shim, 25 x 34 x 0,90 mm             |      |          |      |                                  |
|      | 3402-024 | AR   | Shim, 25 x 34 x 0,95 mm             |      |          |      |                                  |
|      | 3402-025 | AR   | Shim, 25 x 34 x 1,00 mm             |      |          |      |                                  |
|      | 3402-028 | AR   | Shim, 25 x 34 x 1,05 mm             |      |          |      |                                  |
|      | 3402-029 | AR   | Shim, 25 x 34 x 1,10 mm             |      |          |      |                                  |
|      | 3402-030 | AR   | Shim, 25 x 34 x 1,15 mm             |      |          |      |                                  |
|      | 3402-031 | AR   | Shim, 25 x 34 x 1,20 mm             |      |          |      |                                  |



## GEAR SHIFTING ASSEMBLY

0737-777

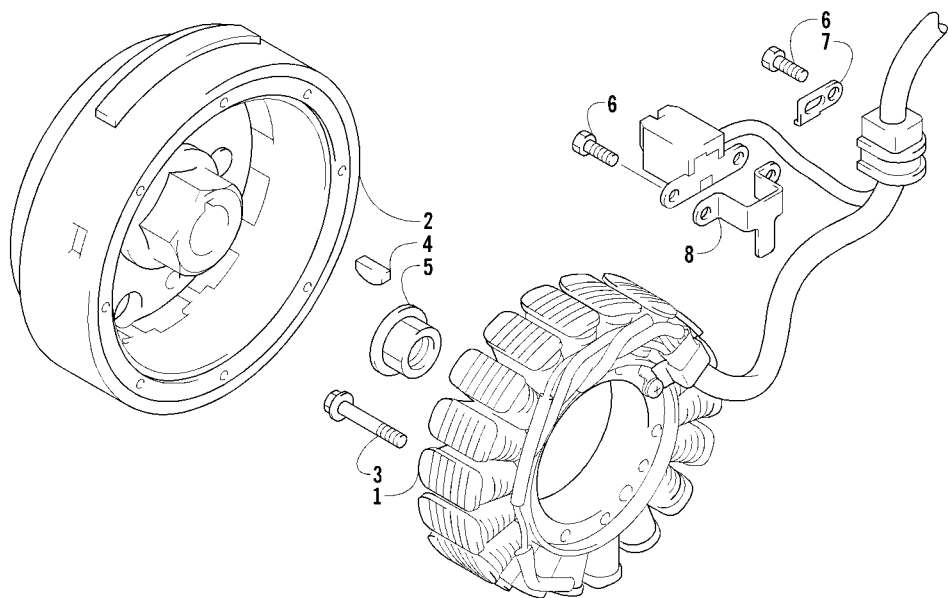
| Ref. | Part No. | Qty. | Description                  | Ref. | Part No. | Qty. | Description                   |
|------|----------|------|------------------------------|------|----------|------|-------------------------------|
| 1    | 3423-418 | 2    | Bolt                         | 17   | 3402-642 | 1    | Plate, Gear Shift Cam         |
| 2    | 3530-042 | 1    | Base, Gear Shift – Assembly  | 18   | 3004-376 | 1    | Bolt, Gear Shift Cam Plate    |
| 3    | 3423-044 | 2    | Contact                      | 19   | 3423-358 | 2    | Circlip, Sub-Gear Shift Shaft |
| 4    | 3402-087 | 2    | Spring                       | 20   | 3402-747 | 1    | Shaft, Sub-Gear Shift         |
| 5    | 3423-421 | 1    | Washer, Shift Shaft          | 21   | 1691-043 | 2    | Washer, Sub-Gear Shift Shaft  |
| 6    | 3423-191 | 4    | Circlip, Cam Spring          | 22   | 3402-076 | 1    | Seal, Sub-Gear Shift Shaft    |
| 7    | 3402-826 | 1    | Shaft, Gear Shift (inc. 8)   | 23   | 3402-434 | 1    | Arm, Select                   |
| 8    | 3423-114 | 1    | ● Pin                        | 24   | 3004-341 | 1    | Bolt, Select Arm              |
| 9    | 3402-382 | 2    | Washer, Cam Spring           | 25   | 3423-141 | 1    | Washer, Cam Stopper           |
| 10   | 3446-280 | 2    | Spring, Cam                  | 26   | 3402-746 | 2    | Stopper, Cam                  |
| 11   | 3402-827 | 1    | Cam, Reverse                 | 27   | 3446-048 | 1    | Support, Cam Stopper          |
| 12   | 3423-416 | 1    | C-Ring, Cam                  | 28   | 3423-511 | 1    | Spring, Cam Stopper           |
| 13   | 3446-353 | 2    | Fork, Shift                  | 29   | 3423-438 | 2    | Washer, Cam Stopper Spring    |
| 14   | 3402-828 | 1    | Cam, Gear Shift              | 30   | 3004-488 | 1    | Nut, Cam Stopper Spring       |
| 15   | 3402-381 | 2    | Washer, Shift Shaft          | 31   | 3446-266 | 1    | Shaft, Shift Fork             |
| 16   | 3423-446 | 1    | Washer, Gear Shift Cam Plate | 32   | 3402-829 | 1    | Bearing                       |



## STARTER MOTOR ASSEMBLY

0737-779

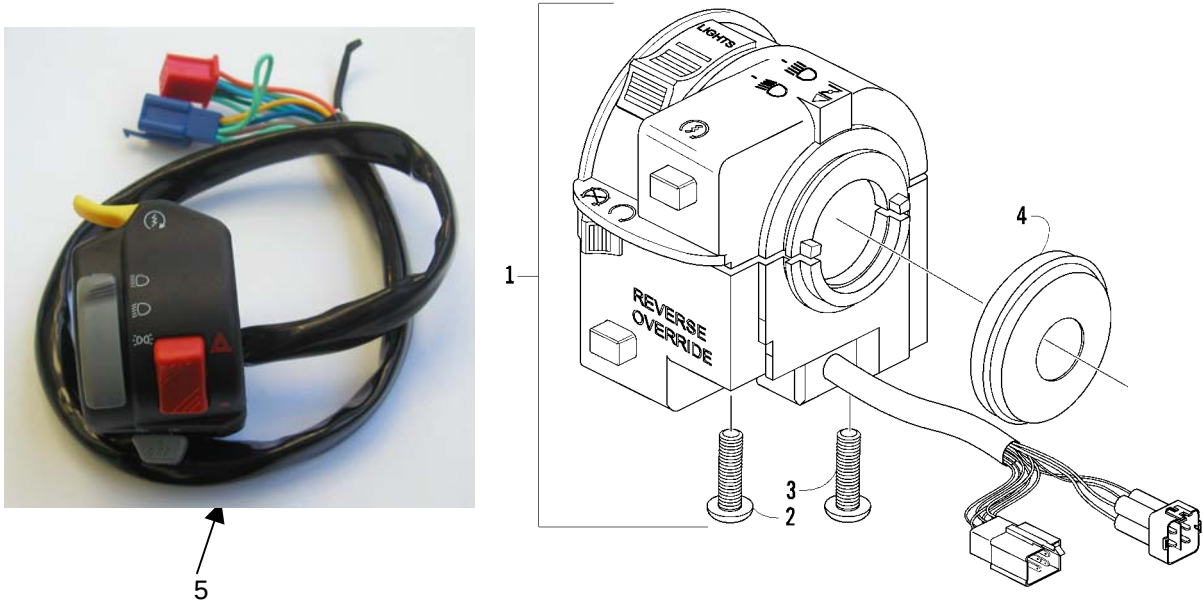
| Ref. | Part No. | Qty. | Description                           | Ref. | Part No. | Qty. | Description    |
|------|----------|------|---------------------------------------|------|----------|------|----------------|
| 1    | 3545-015 | 1    | Motor, Starter Assembly<br>(inc. 2-9) | 7    | 3436-001 | 1    | ● Washer Set   |
| 2    | 3008-094 | 1    | ● Terminal Set, Brush                 | 8    | 3008-553 | 2    | ● O-Ring       |
| 3    | 3008-095 | 1    | ● Holder Set, Brush                   | 9    | 3423-085 | 2    | ● Through-Bolt |
| 4    | 3008-096 | 4    | ● Spring, Brush                       | 10   | 3423-162 | 2    | Screw, Cap     |
| 5    | 3008-164 | 1    | ● O-Ring                              | 11   | 3423-195 | 1    | Nut            |
| 6    | 3423-084 | 1    | ● O-Ring                              |      |          |      |                |



MAGNETO ASSEMBLY

0737-780

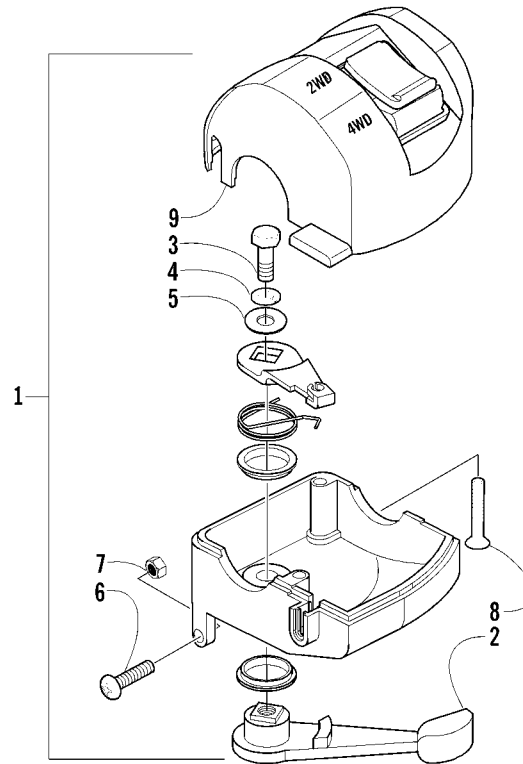
| Ref. | Part No. | Qty. | Description     | Ref. | Part No. | Qty. | Description   |
|------|----------|------|-----------------|------|----------|------|---------------|
| 1    | 3430-058 | 1    | Stator Assembly | 5    | 3423-086 | 1    | Nut           |
| 2    | 3430-046 | 1    | Rotor/Flywheel  | 6    | 3423-005 | 3    | Bolt          |
| 3    | 3423-162 | 3    | Bolt            | 7    | 3430-006 | 1    | Clamp – No. 1 |
| 4    | 0691-785 | 1    | Key             | 8    | 3430-005 | 1    | Clamp – No. 2 |



CONTROL SWITCH HOUSING ASSEMBLY

0739-980

| Ref.              | Part No.  | Qty. | Description                           | Ref. | Part No. | Qty. | Description        |
|-------------------|-----------|------|---------------------------------------|------|----------|------|--------------------|
| 1                 | 0509-014  | 1    | Switch, Control – Assembly (inc. 2-3) | 3    | 0409-028 | 1    | ● Screw, Cap       |
| 2                 | 0409-027  | 1    | ● Screw                               | 4    | 3409-019 | 1    | Cover, Choke Lever |
| Homologated ATV's |           |      |                                       |      |          |      |                    |
| 5                 | AC000-018 | 1    | Switch combi                          |      |          |      |                    |



## THROTTLE CASE ASSEMBLY

0738-414

| Ref. | Part No. | Qty. | Description                          | Ref. | Part No. | Qty. | Description                     |
|------|----------|------|--------------------------------------|------|----------|------|---------------------------------|
| 1    | 0509-012 | 1    | Case, Throttle – Assembly (inc. 2-9) | 6    | 3423-014 | 1    | ● Screw                         |
| 2    | 3409-001 | 1    | ● Lever                              | 7    | 3423-327 | 1    | ● Nut                           |
| 3    | 3004-533 | 1    | ● Screw, Cap                         | 8    | 3423-199 | 2    | ● Screw                         |
| 4    | 3004-447 | 1    | ● Washer, Lock                       | 9    | 0409-048 | 1    | ● Cover, Throttle Case w/Switch |
| 5    | 3003-030 | 1    | ● Washer                             |      |          |      |                                 |

## RELATED ITEMS

### 2005 ATV 500 TRV

Red (Model No.)  
Green (Model No.)  
Cat Green (Model No.)

|          |                                    |          |                                               |
|----------|------------------------------------|----------|-----------------------------------------------|
| 0436-336 | Bag, Rack, Front, Black            | 2257-179 | Manual, Illustrated Parts                     |
| 0436-185 | Bag, Tank, Black                   | 2257-170 | Manual, Operator's (E)                        |
| 0436-480 | Bar, Utility                       | 2257-171 | Manuel d'utilisation (F)                      |
| 0436-640 | Brush Guard/Bumper – Deluxe        | 0652-024 | Paint, Metal – Black                          |
| 0436-454 | Cargo Box                          | 0436-626 | Rack Basket                                   |
| 0436-625 | Cargo Box Quick-Release Kit        | 0436-014 | Safety Flag                                   |
| 0436-459 | Carryall (9 x 12)                  | 0436-386 | Snowplow Attachment kit                       |
| 0436-460 | Carryall (11 x 17)                 | 0436-228 | Snowplow Blade, 50 in. – Straight             |
| 0436-462 | Carryall (10 D)                    | 0436-287 | Snowplow Blade, 50 in. – One-Way              |
| 0436-477 | Cord Reel                          | 0436-296 | Snowplow Blade, 60 in. – Straight             |
| 0436-429 | Cover, Black and Green             | 0436-360 | Snowplow Blade, 60 in. – One Way              |
| 0436-087 | Electrical Plug                    | 0436-356 | Snowplow, Push Frame                          |
| 0436-035 | Engine Block Heater                | 0436-026 | Tire Chains, Size B (24 in. and 25 in. Tires) |
| 0436-466 | Fender Box                         | 0436-027 | Tire Chains, Size C (25 in. and 26 in. Tires) |
| 0436-538 | Gear Cradle                        | 1402-028 | Tire, Titan AT589 (25x8-12, Mud & Snow)       |
| 0436-501 | Grease, High-Performance           | 0402-563 | Tire, Titan AT589 (25x10-12, Mud & Snow)      |
| 0436-464 | Grill, Cradle                      | 0436-656 | Winch Accessories Kit                         |
| 0441-281 | Gun Scabbard                       | 0436-699 | Winch Kit, 2500 lb                            |
| 0436-705 | Gun Scabbard Mount                 | 0436-361 | Winch Mounting Kit                            |
| 0436-352 | Hand/Thumb Warmers                 | 0436-704 | Windshield, Clear                             |
| 0436-103 | Hourmeter                          | 0436-507 | Windshield, Clear w/Accent                    |
| 0436-463 | Light Bar                          | 0436-470 | Workbase (8 in.)                              |
| 0436-516 | Light, Mount, Portable – Cargo Box |          |                                               |
| 0436-040 | Light, Portable – Spotlight        |          |                                               |
| 0436-039 | Light, Portable – Work             |          |                                               |
| 0436-122 | Lunch Pack, Black                  |          |                                               |

■ **NOTE:** For a complete list of related items, refer to the current accessory catalog.



p/n 2257-179