

ATV Illustrated Parts Manual

DVX 400

Model Number	A2004DVI2AUSR	(Red)
Model Number	A2004DVI2AUSD	(Black-Red)
Model Number	A2004DVI2AUSE	(Black-Cat Green)

2004

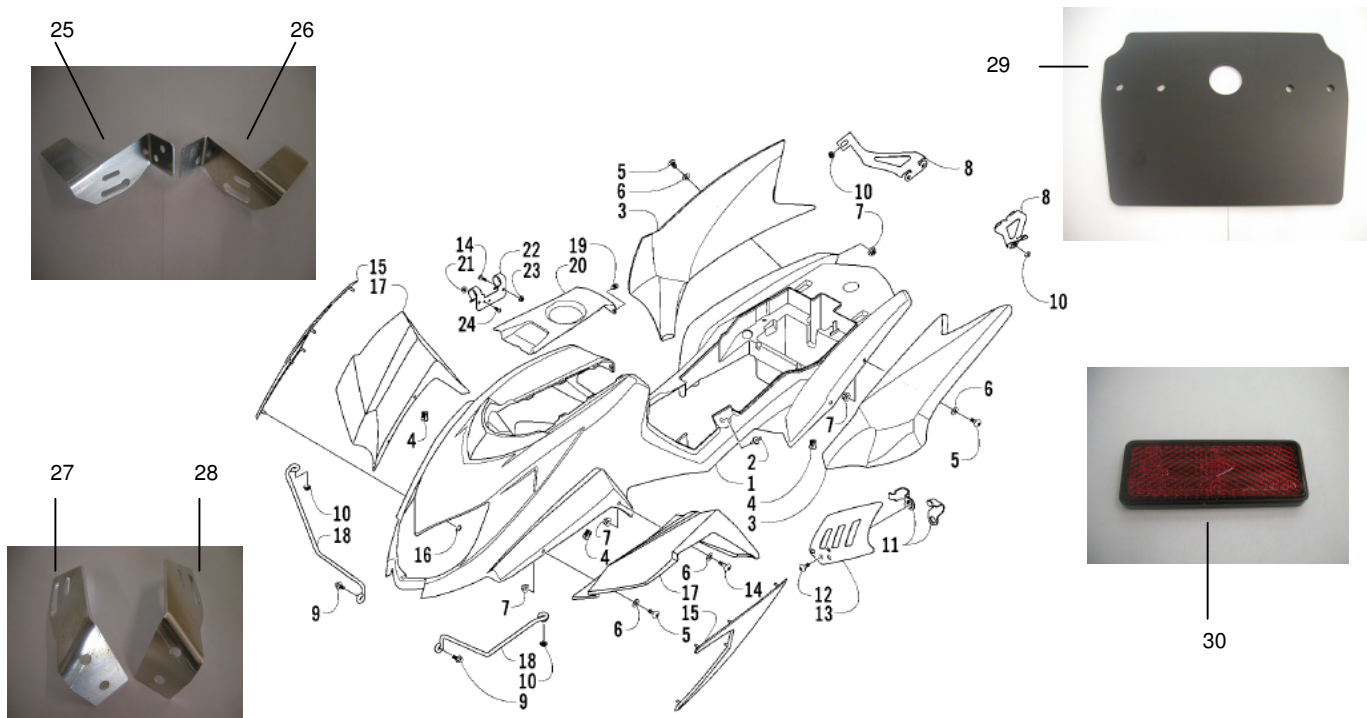
ARCTIC CAT®



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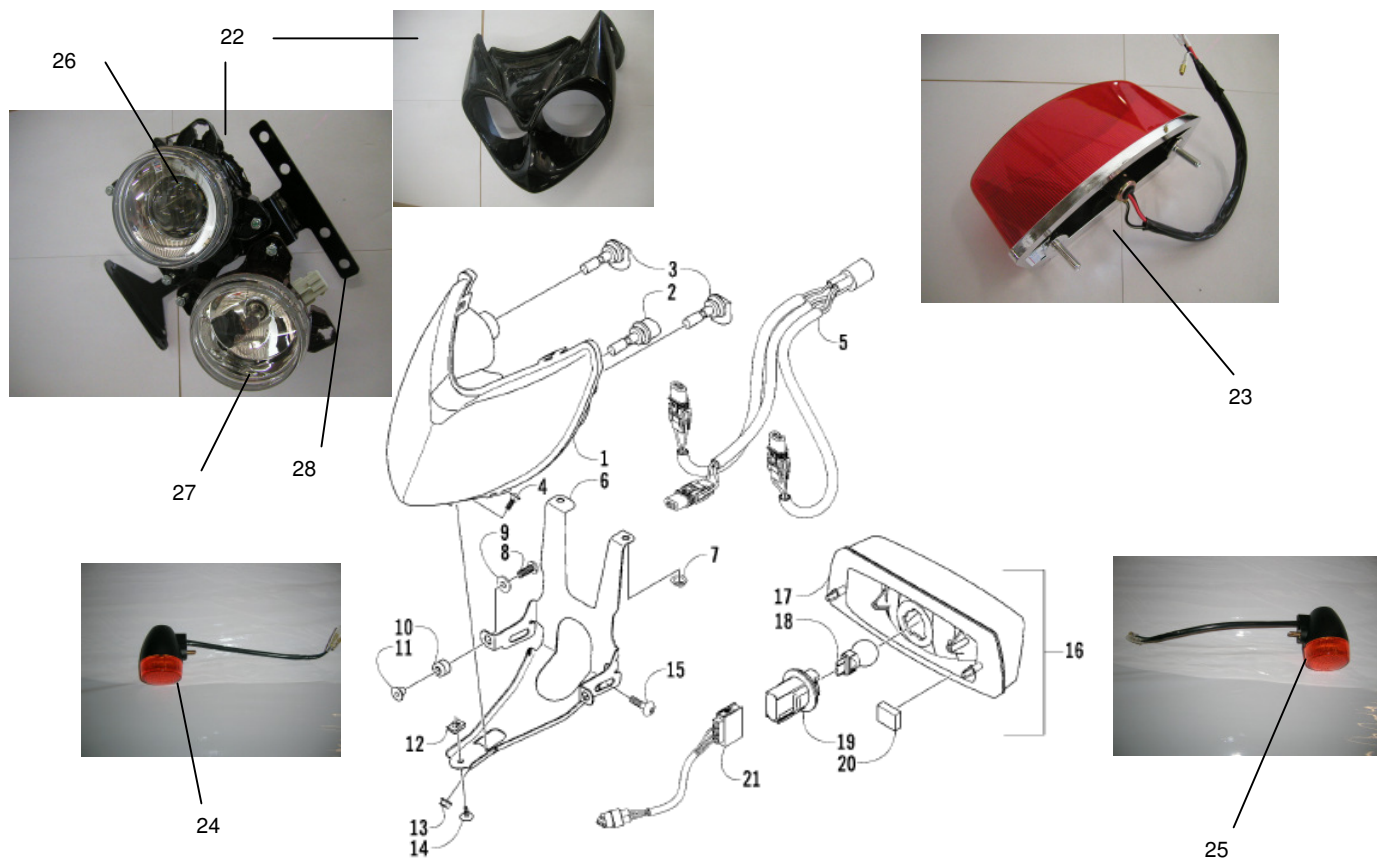
2005 ATV DVX 400

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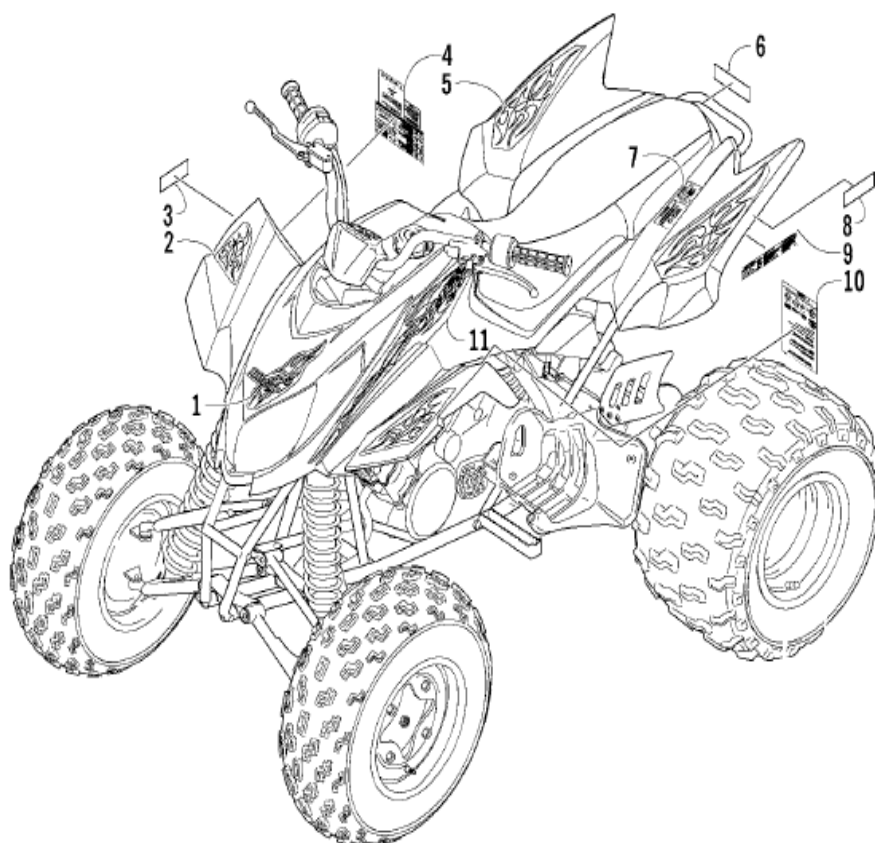
BODY PANEL ASSEMBLY

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1406-445	1	Panel, Body-Red	16	0423-489	10	Nut, Stamped
	1406-486	1	Panel, Body-Black (Black-Red/ Black-Cat Green)	17	1406-449	1	Fender, Front – Right – Red
2	0423-494	2	Rivet, Reinstallable		1406-450	1	Fender, Front – Left – Red
3	1406-451	1	Fender, Rear – Right – Red		1406-192	1	Fender, Front – right – Cat Green (Black-Cat Green)
	1406-452	1	Fender, Rear – Left – Red		1406-493	1	Fender, Front – Left –Cat Green (Black-Cat Green)
	1406-494	1	Fender, Rear – Right – Cat Green (Black-Cat Green)	18	1506-301	1	Bracket, Mounting – Front Fender - Right
	1406-495	1	Fender, Rear – Left – Cat Green (Black-Cat Green)		1506-302	1	Bracket, Mounting – Front Fender – Left
4	0423-459	4	Clip, Mounting	19	0623-269	2	Clip, Retaining
5	8476-616	10	Screw, Machine	20	1406-446	1	Cover, Tank – Red
6	8050-212	12	Washer		1406-487	1	Cover, Tank – Black (Black-Red/ Black-Cat Green)
7	0624-250	12	Nut, Lock	21	8424-502	1	Nut, Lock
8	1506-306	1	Bracket, Mounting – Rear Fender – Right	22	1506-413	1	Bracket, Mounting – Reverse Switch
	1506-305	1	Bracket, Mounting – Rear Fender – Left	23	8424-602	2	Nut, Lock
9	8408-812	2	Screw, Cap	24	0423-068	1	Screw, Machine
10	0423-257	4	Nut, Stamped				
11	1506-410	4	Clamp, Foot Guard				
12	0423-419	4	Screw, Machine				
13	1506-411	1	Guard, Foot – Right				
	1506-412	1	Guard, Foot – Left				
14	8471-616	4	Screw, Machine				
15	1406-447	1	Panel, Trim – Right – Black				
	1406-448	1	Panel, Trim – Left – Black				
	1406-488	1	Panel, Trim – Right – Red (Black-Red)				
	1406-489	1	Panel, Trim – Left – Red (Black-Red)				
	1406-490	1	Panel, Trim – Right – Cat Green (Black-Cat Green)				
	1406-491	1	Panel, Trim – Left – Cat Green (Black-Cat Green)				
Homologated Parts				25	AC008-006	1	Bracket Indicator Rear Left
25	AC008-006	1	Bracket Indicator Rear Left	26	AC008-007	1	Bracket Indicator Rear Right
27	AC008-008	1	Bracket Indicator Front Left	28	AC008-009	1	Bracket Indicator Front Right
29	AC008-010	1	Bracket Number Plate DVX	30	AC008-139	2	Reflector



HEADLIGHT AND TAILLIGHT ASSEMBLIES

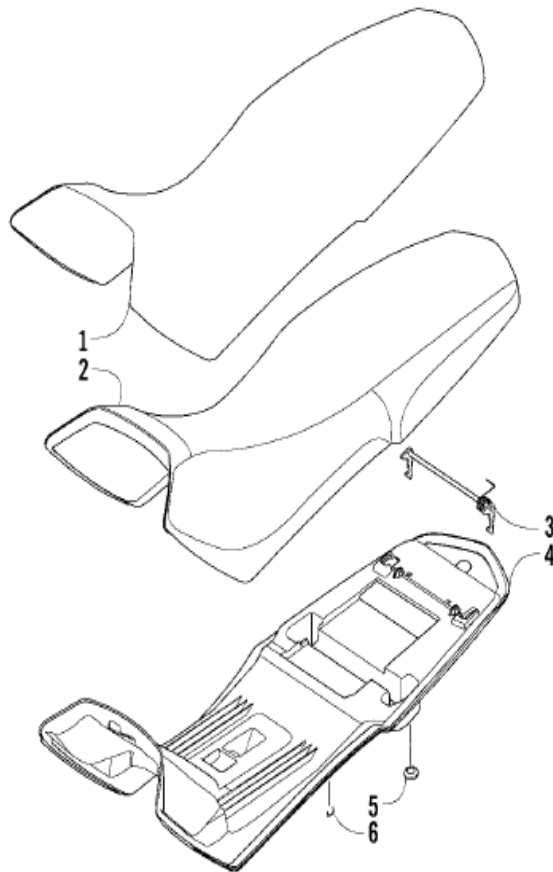
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0509-023	1	Housing, Headlight	12	0423-060	1	Clip, Tinerman
2	0609-252	1	Bulb, Headlight – Low Beam	13	8424-502	1	Nut, Lock
3	0409-055	2	Bulb, Headlight – High Beam	14	0623-301	1	Screw, Self-Tapping
4	0423-488	1	Bolt, Carriage	15	8408-616	2	Screw, Cap
5	0486-146	1	Harness, Adapter – Headlight	16	0509-022	1	Taillight Assembly (inc. 17-19)
6	1406-480	1	Bracket, Mounting – Headlight	17	0509-025	1	Housing, Taillight
7	0423-357	2	Nut, Stamped	18	0409-056	1	Bulb, Taillight
8	0423-501	2	Screw, Self-Tapping	19	0409-057	1	Socket, Taillight
9	0123-802	2	Washer	20	1406-572	2	Pad, Taillight
10	0423-447	2	Grommet	21	0486-138	1	Harness, Adapter - Taillight
11	0423-487	2	Washer, Shoulder				
Homologated Parts				23	AC003-079	1	Taillight New
22	AC003-003	1	Headlight Assy DVX	25	AC003-146	2	Indicator, right
24	AC003-145	2	Indicator, left				
26	AC003-246	1	Headlight High Beam DVX	28	AC003-247	1	Bracket Headlight DVX
27	AC003-245	1	Headlight Low Beam DVX	29	AC008-005	1	Rubber Headlight DVX



DECALS

0739-274

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0411-681</u>	1	Decal, Graphic - Front	6	<u>0411-762</u>	1	Decal, "Arctic Cat"
	<u>0411-694</u>	1	Decal, Graphic - Front (Black-Red)	7	<u>0411-696</u>	1	Decal, Warning - Tire Pressure/Passenger
	<u>0411-680</u>	1	Decal, Graphic - Front (Black-Cat Green)	8	<u>0411-746</u>	1	Reflector, Rear - Red - Right
2	<u>0411-684</u>	1	Decal, Graphic - Front Fender - Right		<u>0411-747</u>	1	Reflector, Rear - Red - Left
	<u>0411-685</u>	1	Decal, Graphic - Front Fender - Left	9	<u>0411-697</u>	1	Decal, CA Emissions
	<u>0411-676</u>	1	Decal, Graphic - Front Fender - Right (Black-Cat Green)	10	<u>0411-218</u>	1	Decal, Warning - General
	<u>0411-677</u>	1	Decal, Graphic - Front Fender - Left (Black-Cat Green)	11	<u>0411-686</u>	1	Decal, Graphic - Side - Right
3	<u>0411-744</u>	1	Reflector, Front - Amber - Right		<u>0411-687</u>	1	Decal, Graphic - Side - Left
	<u>0411-745</u>	1	Reflector, Front - Amber - Left		<u>0411-692</u>	1	Decal, Graphic - Side - Right (Black-Red)
4	<u>0411-759</u>	1	Decal, Warning - Pre-Ride		<u>0411-693</u>	1	Decal, Graphic - Side - Left (Black-Red)
5	<u>0411-682</u>	1	Decal, Graphic - Rear Fender - Right		<u>0411-678</u>	1	Decal, Graphic - Side - Right (Black-Cat Green)
	<u>0411-683</u>	1	Decal, Graphic - Rear Fender - Left		<u>0411-679</u>	1	Decal, Graphic - Side - Left (Black-Cat Green)
	<u>0411-674</u>	1	Decal, Graphic - Rear Fender - Right (Black-Cat Green)				
	<u>0411-675</u>	1	Decal, Graphic - Rear Fender - Left (Black-Cat Green)				

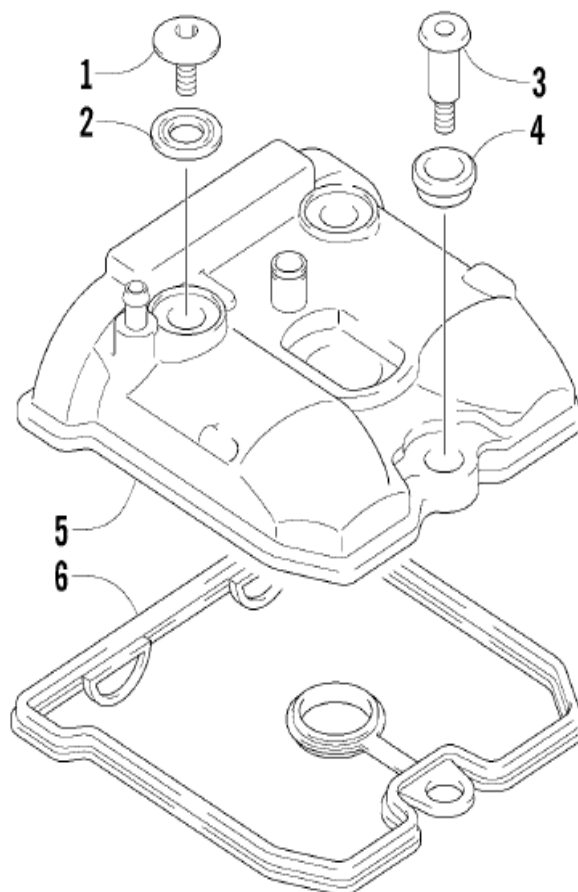


SEAT ASSEMBLY

(Complete Seat Assembly p/n 1506-300)

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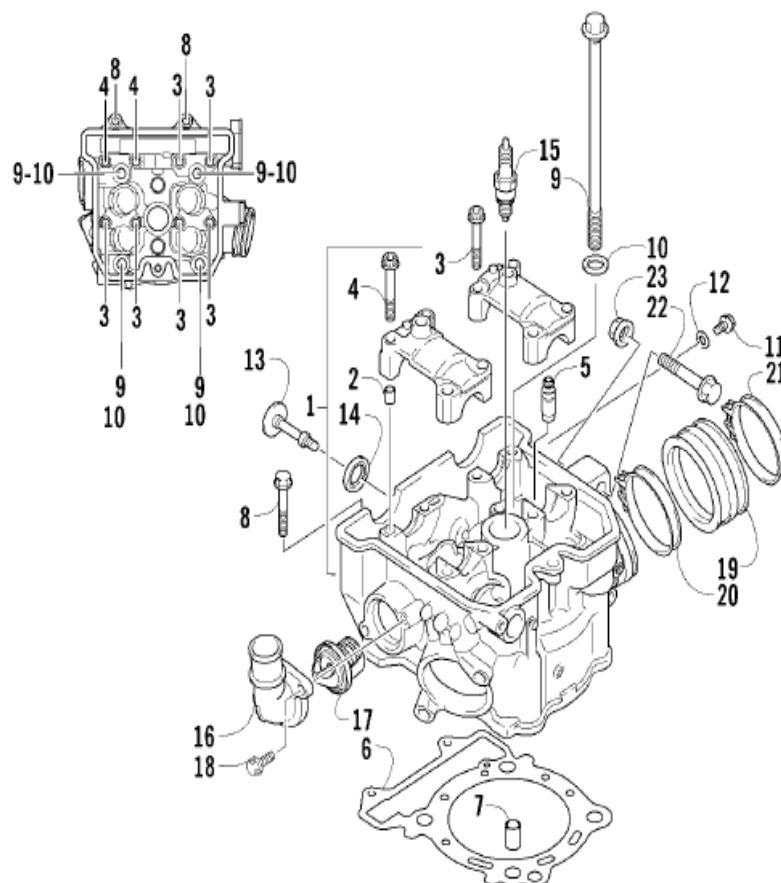
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1506-297</u>	1	Cover, Seat	4	<u>1506-299</u>	1	Base, Seat (inc. 5)
2	<u>1506-298</u>	1	Foam, Seat	5	0406-877	3	● Bumper, Seat
3	<u>1506-359</u>	1	Latch, Seat	6	0624-528	AR	Staple



CYLINDER HEAD COVER

0799-186

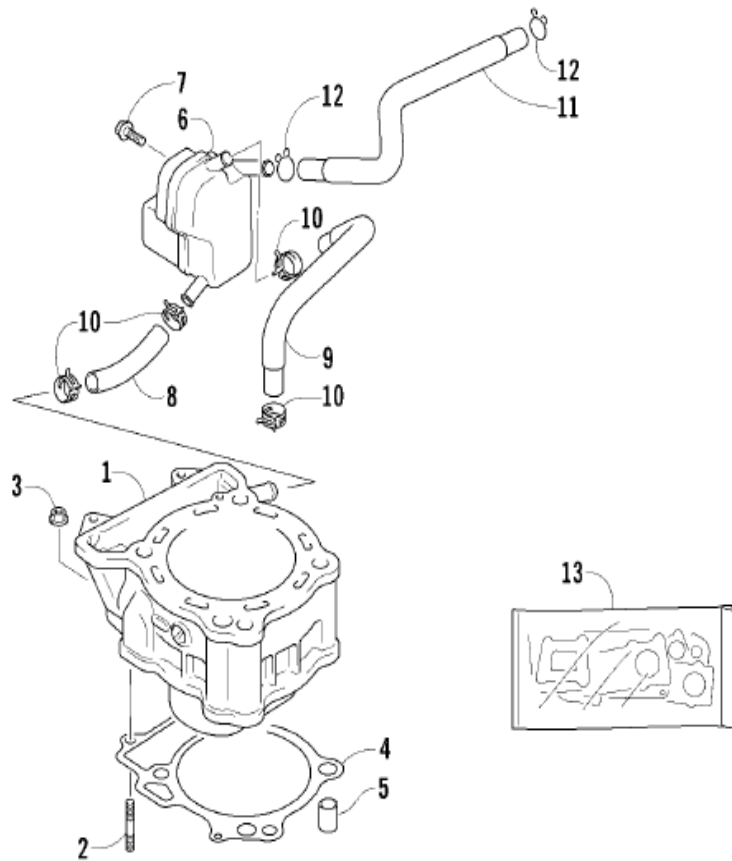
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3423-646</u>	2	Bolt	4	<u>3423-560</u>	1	Cushion
2	<u>3423-680</u>	2	Washer	5	<u>3402-842</u>	1	Cover, Cylinder Head
3	<u>3423-647</u>	1	Bolt	6	<u>3402-843</u>	1	Gasket



CYLINDER HEAD ASSEMBLY

0739-184

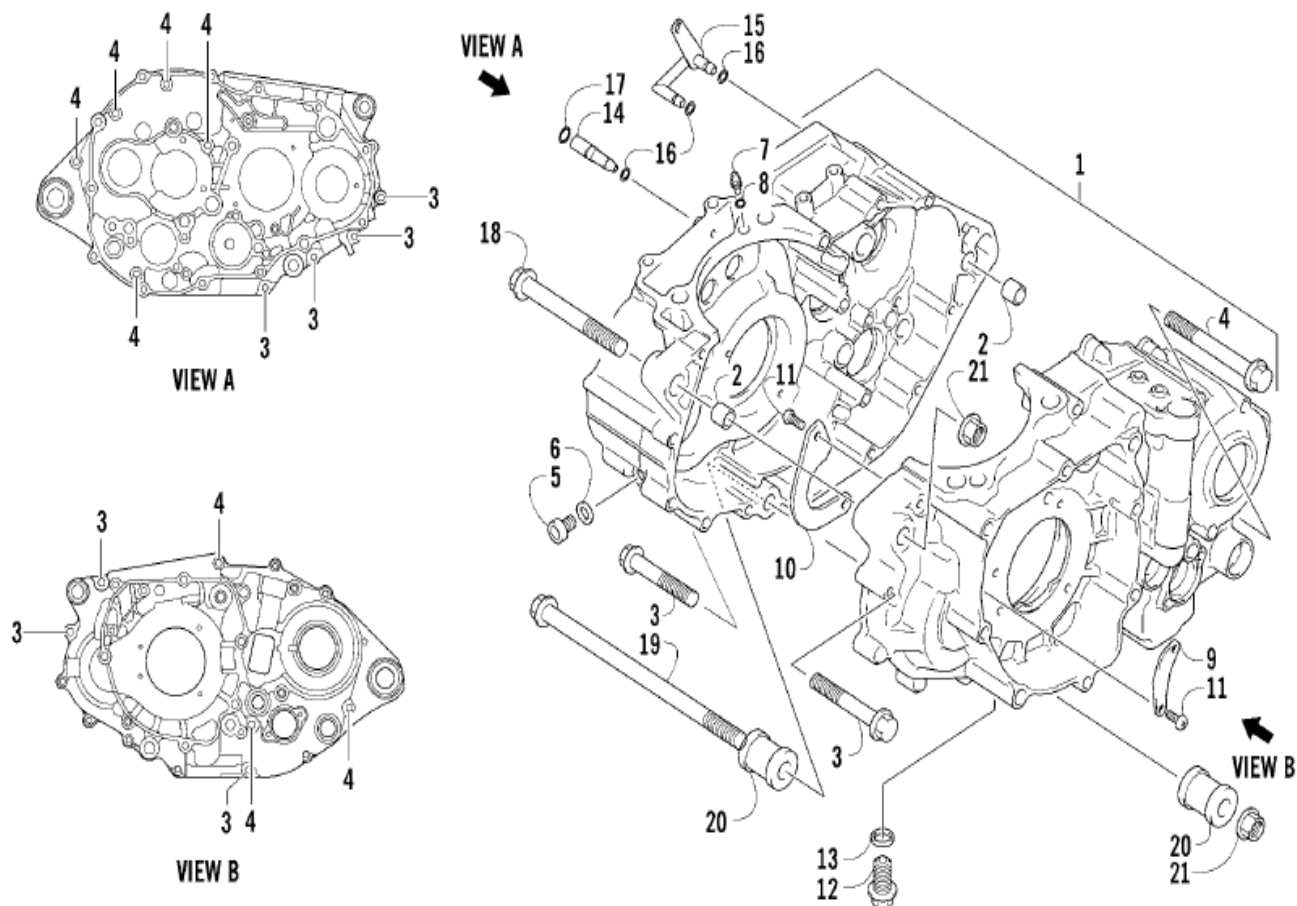
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-839	1	Head, Cylinder - Assembly (inc. 2-4)	13	3423-558	1	Bolt
2	3423-043	4	● Pin	14	3423-559	1	Washer
3	3423-611	6	● Bolt	15	0217-708	1	Spark Plug (NGK CR7E)
4	3423-764	2	● Bolt	16	3413-024	1	Cover, Thermostat
5	3402-840	4	Guide, Valve	17	3413-025	1	Thermostat
6	3402-841	1	Gasket, Cylinder Head	18	3423-328	2	Bolt
7	3423-088	2	Pin, Dowel	19	3470-010	1	Pipe, Intake
8	3423-429	2	Bolt	20	3402-235	1	Clamp, Intake Pipe
9	3423-637	4	Bolt	21	3402-916	1	Clamp, Intake Pipe
10	3423-675	4	Washer	22	3423-635	1	Bolt
11	3004-339	1	Plug, Oil Gallery	23	3423-457	1	Nut
12	3003-290	1	Gasket				



CYLINDER ASSEMBLY

0739-183

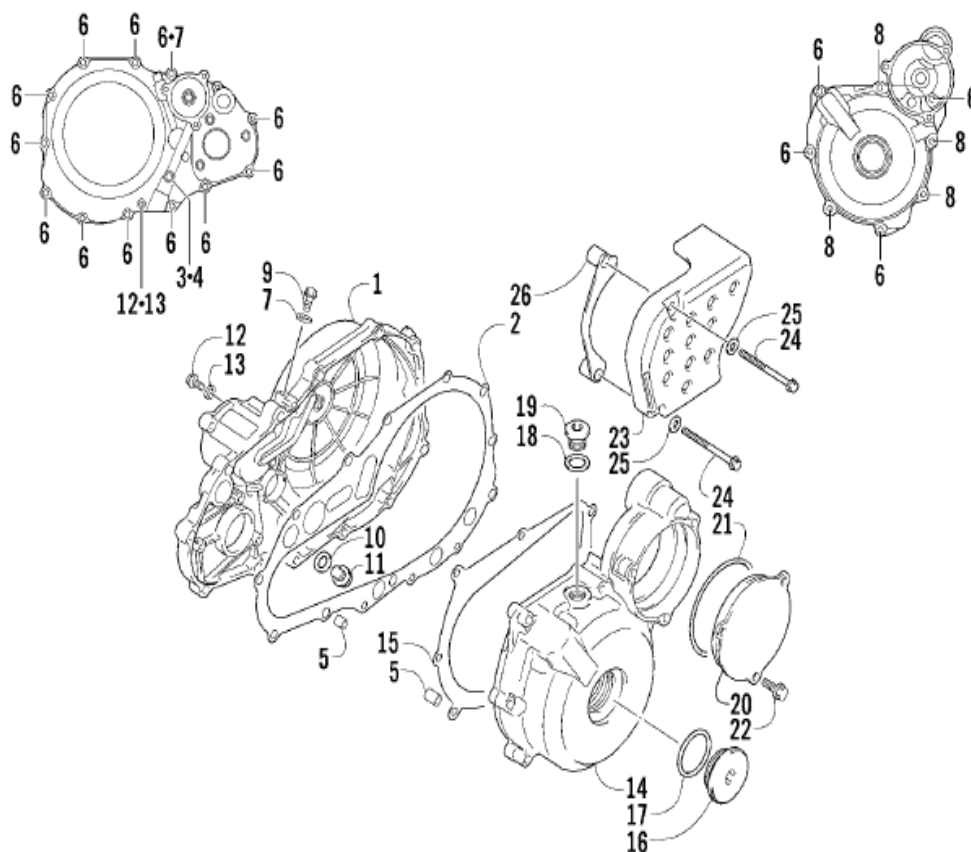
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3402-844</u>	1	Cylinder	8	<u>3406-002</u>	1	Hose, Breather
2	<u>3423-089</u>	2	Bolt, Stud	9	<u>3410-013</u>	1	Hose, Breather
3	<u>3004-488</u>	2	Nut	10	<u>3006-855</u>	4	Clamp, Hose
4	<u>3402-845</u>	1	Gasket, Cylinder	11	<u>3410-014</u>	1	Hose, Breather
5	<u>3423-088</u>	2	Pin, Dowel	12	<u>3423-724</u>	2	Clamp, Hose
6	<u>3502-010</u>	1	Tank, Oil Return	13	<u>3402-888</u>	1	Gasket Set
7	<u>3423-600</u>	1	Bolt				



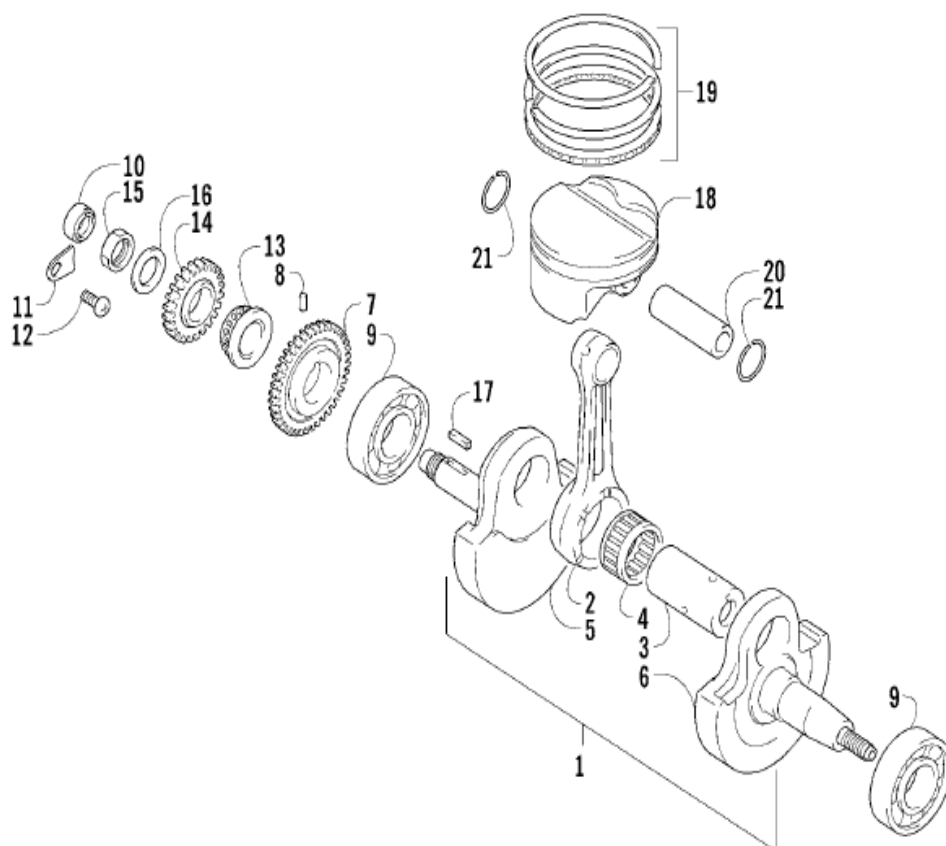
CRANKCASE ASSEMBLY

0739-188

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3502-009</u>	1	Crankcase Set (inc. 2-11)	12	<u>3402-897</u>	1	Plug, Oil Drain
2	<u>3423-088</u>	2	● Pin, Dowel	13	<u>3402-011</u>	1	Gasket
3	<u>3423-098</u>	7	● Bolt	14	<u>3446-391</u>	1	Pipe, Oil - Inner - No. 1
4	<u>3423-097</u>	8	● Bolt	15	<u>3446-356</u>	1	Pipe, Oil - Inner - No. 2
5	<u>3423-706</u>	1	● Plug, Oil Gallery	16	<u>3423-709</u>	3	O-Ring
6	<u>3402-894</u>	1	● Gasket	17	<u>3423-710</u>	1	O-Ring
7	<u>3402-918</u>	1	● Jet, Oil Gallery	18	<u>3005-514</u>	1	Bolt
8	<u>3423-051</u>	1	● O-Ring	19	<u>3423-391</u>	1	Bolt
9	<u>3402-919</u>	1	● Separator, Oil - No. 1	20	<u>3423-737</u>	2	Spacer, Engine Mounting
10	<u>3402-920</u>	1	● Separator, Oil - No. 2	21	<u>3423-457</u>	2	Nut
11	<u>3423-435</u>	4	● Screw, Separator				



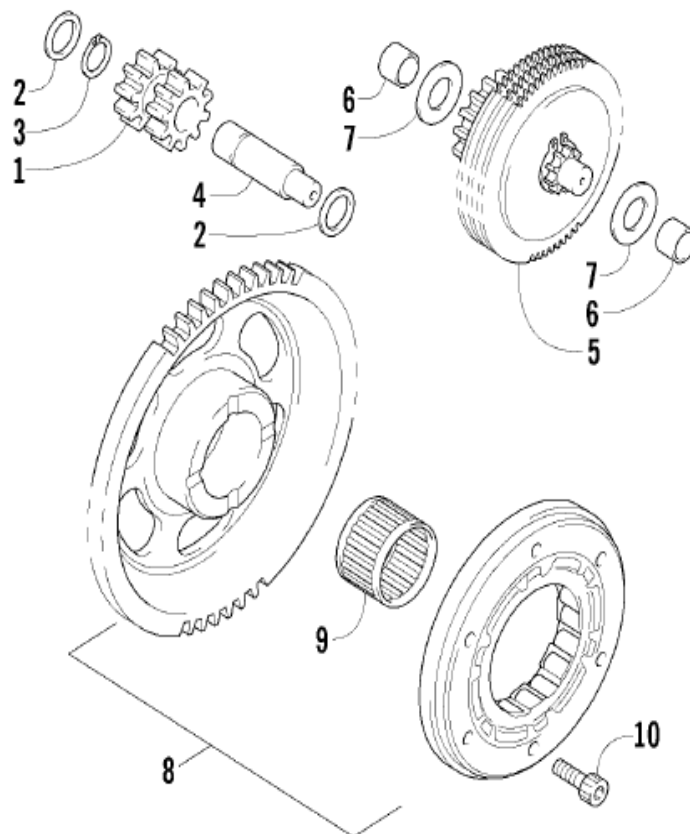
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CRANKSHAFT ASSEMBLY

0739-207

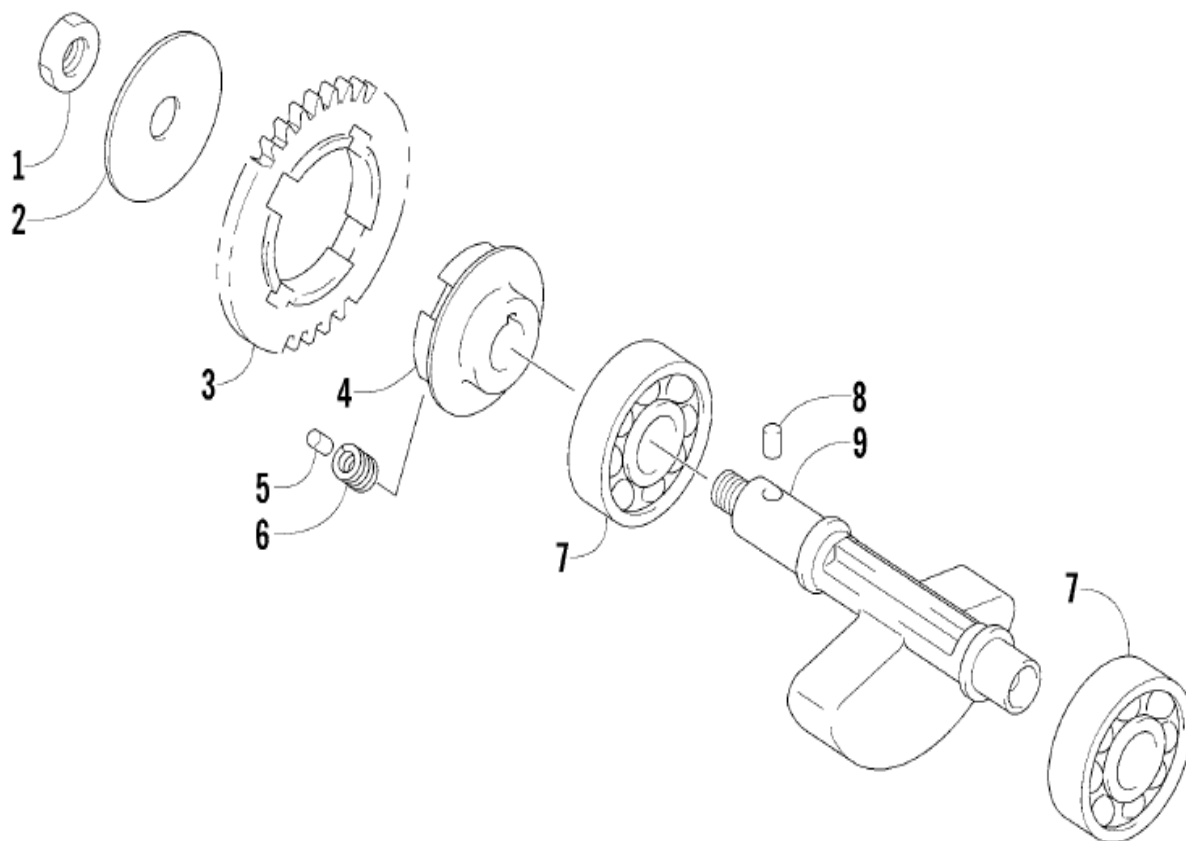
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3502-013</u>	1	Crankshaft Assembly (inc. 2-6)	12	<u>3004-552</u>	1	Screw
2	<u>3502-012</u>	1	● Rod, Connecting	13	<u>3502-017</u>	1	Sprocket, Cam Chain Drive
3	<u>3502-014</u>	1	● Pin	14	<u>3402-938</u>	1	Gear, Primary Drive
4	<u>3402-908</u>	1	● Bearing	15	<u>3423-253</u>	1	Nut
5	<u>3402-922</u>	1	● Crankshaft - Right	16	<u>3423-684</u>	1	Washer
6	<u>3402-923</u>	1	● Crankshaft - Left	17	<u>3006-890</u>	1	Key, Gear
7	<u>3402-926</u>	1	Gear, Balancer Drive	18	<u>3402-846</u>	1	Piston
8	<u>3423-047</u>	1	Pin	19	<u>3502-011</u>	1	Ring Set, Piston
9	<u>3402-904</u>	2	Bearing	20	<u>3402-847</u>	1	Pin, Piston
10	<u>3402-910</u>	1	Seal, Oil - Right	21	<u>3003-439</u>	2	Circlip
11	<u>3402-952</u>	1	Retainer, Oil Seal - Right				



STARTER CLUTCH ASSEMBLY

0739-181

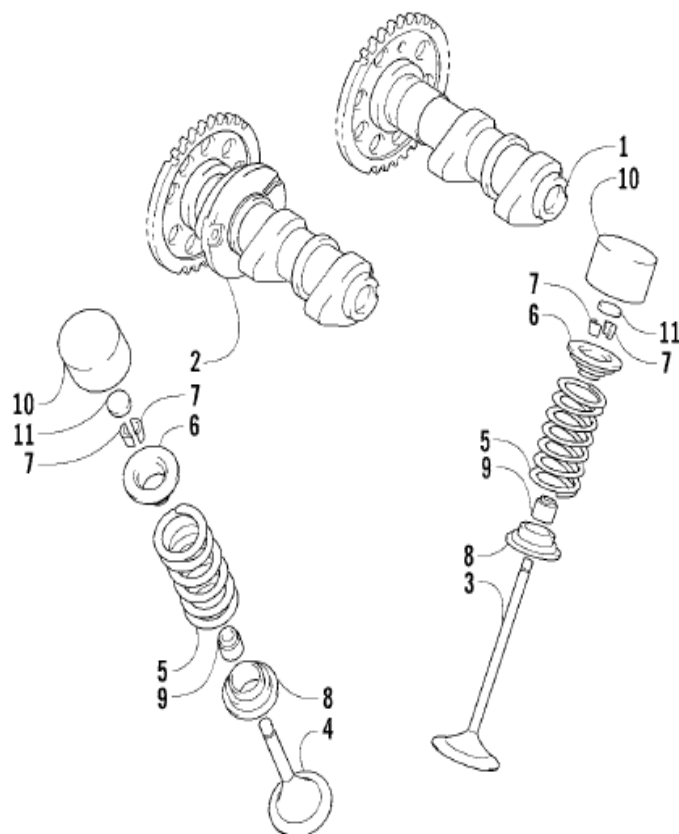
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3402-924</u>	1	Gear, Starter Idle - No. 1	6	<u>3402-125</u>	2	Bushing
2	<u>3423-699</u>	2	Washer	7	<u>3423-616</u>	2	Washer
3	<u>3423-358</u>	1	Circlip	8	<u>3445-031</u>	1	Clutch, Starter (inc. 9)
4	<u>3423-738</u>	1	Pin	9	<u>3402-222</u>	1	● Bearing
5	<u>3445-032</u>	1	Limiter, Starter Idle Gear	10	<u>3423-614</u>	6	Bolt



CRANK BALANCER ASSEMBLY

0739-185

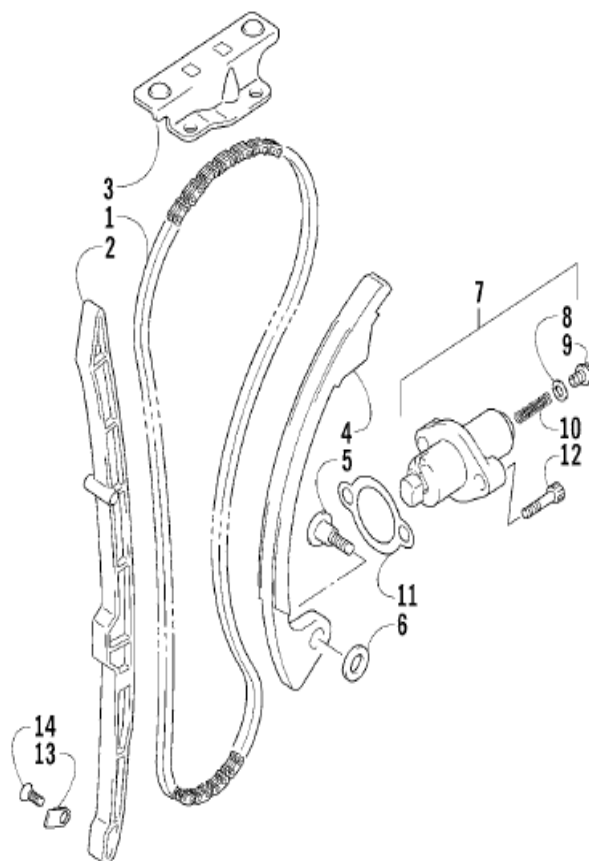
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3423-666</u>	1	Nut	6	<u>3402-090</u>	4	Spring, Driven Gear
2	<u>3423-698</u>	1	Washer	7	<u>3402-900</u>	2	Bearing
3	<u>3402-927</u>	1	Gear, Driven	8	<u>3423-047</u>	1	Pin, Inner Driven Gear Race
4	<u>3402-928</u>	1	Race, Driven Gear - Inner	9	<u>3402-925</u>	1	Balancer, Crank
5	<u>3423-106</u>	2	Pin, Driven Gear				



CAMSHAFT/VALVE ASSEMBLY

0739-208

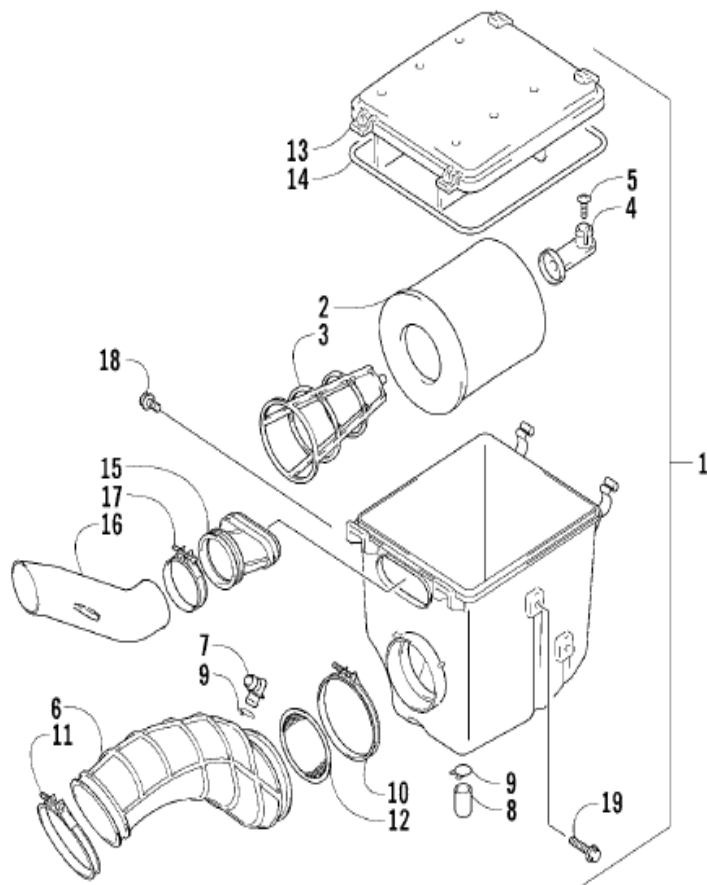
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-015	1	Camshaft, Intake		3402-860	AR	Shim, Tappet - 2.70 mm
2	3502-016	1	Camshaft, Exhaust		3402-861	AR	Shim, Tappet - 2.75 mm
3	3402-877	2	Valve, Intake		3402-862	AR	Shim, Tappet - 2.80 mm
4	3402-878	2	Valve, Exhaust		3402-863	AR	Shim, Tappet - 2.85 mm
5	3402-726	4	Spring, Valve		3402-864	AR	Shim, Tappet - 2.90 mm
6	3402-934	4	Retainer, Spring		3402-865	AR	Shim, Tappet - 2.95 mm
7	3402-879	8	Cotter, Valve		3402-866	AR	Shim, Tappet - 3.00 mm
8	3402-880	4	Seat, Spring		3402-867	AR	Shim, Tappet - 3.05 mm
9	3402-078	4	Seal, Oil		3402-868	AR	Shim, Tappet - 3.10 mm
10	3402-851	4	Tappet		3402-869	AR	Shim, Tappet - 3.15 mm
11	3402-852	AR	Shim, Tappet - 2.30 mm		3402-870	AR	Shim, Tappet - 3.20 mm
	3402-853	AR	Shim, Tappet - 2.35 mm		3402-871	AR	Shim, Tappet - 3.25 mm
	3402-854	AR	Shim, Tappet - 2.40 mm		3402-872	AR	Shim, Tappet - 3.30 mm
	3402-855	AR	Shim, Tappet - 2.45 mm		3402-873	AR	Shim, Tappet - 3.35 mm
	3402-856	AR	Shim, Tappet - 2.50 mm		3402-874	AR	Shim, Tappet - 3.40 mm
	3402-857	AR	Shim, Tappet - 2.55 mm		3402-875	AR	Shim, Tappet - 3.45 mm
	3402-858	AR	Shim, Tappet - 2.60 mm		3402-876	AR	Shim, Tappet - 3.50 mm
	3402-859	AR	Shim, Tappet - 2.65 mm				



CAM CHAIN ASSEMBLY

0739-210

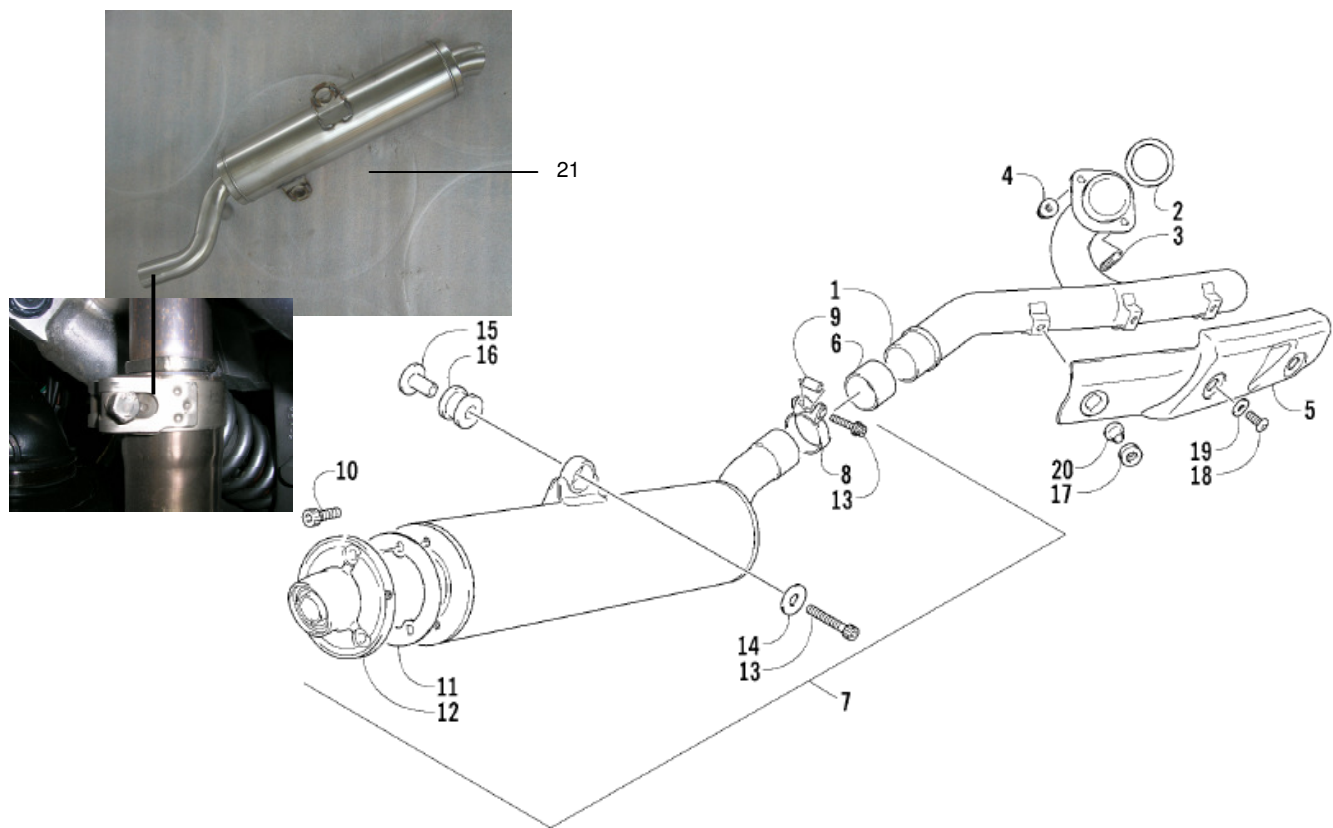
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-018	1	Chain, Camshaft Drive	8	3402-850	1	● Gasket
2	3402-848	1	Guide, Cam Chain - No. 1	9	3402-933	1	● Plug
3	3402-930	1	Guide, Cam Chain - No. 2	10	3402-932	1	● Spring
4	3402-849	1	Tensioner, Cam Chain	11	3402-137	1	Gasket, Adjuster
5	3423-561	1	Bolt	12	3004-475	2	Bolt
6	3423-142	1	Washer	13	3402-929	1	Retainer, Cam Chain Guide No.1
7	3502-019	1	Adjuster, Tensioner - Assembly (inc. 8-10)	14	3423-018	1	Screw



AIR CLEANER ASSEMBLY

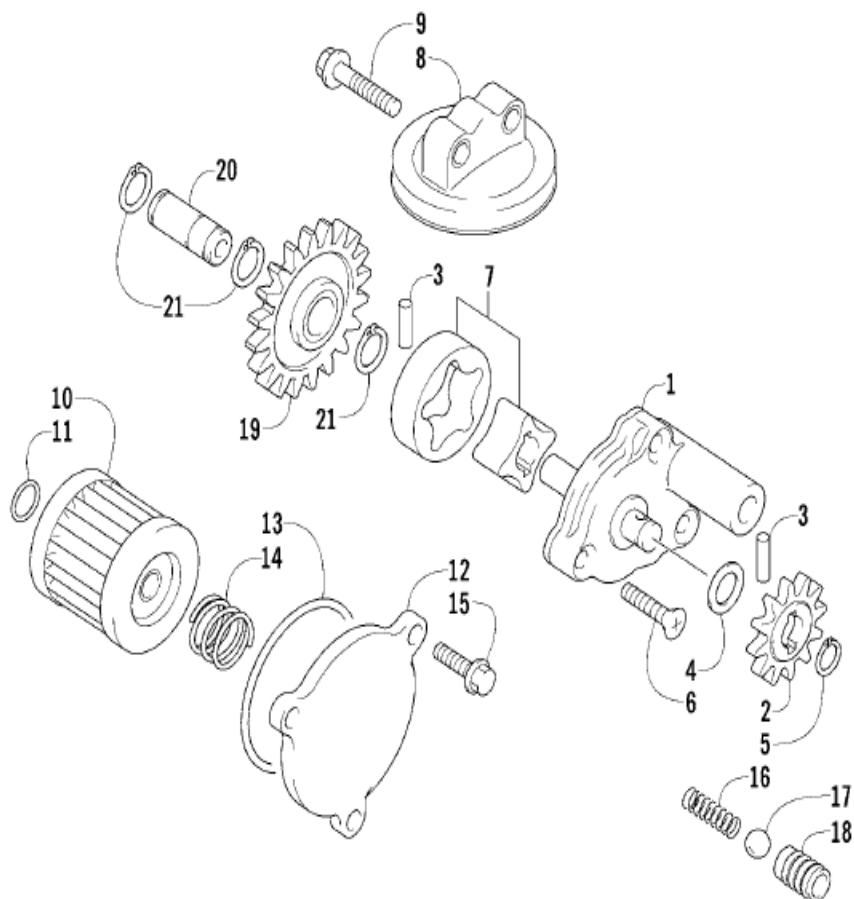
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Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3470-024</u>	1	Cleaner, Air - Assembly (inc. 2-17)	11	<u>3423-726</u>	1	● Clamp, Tube
2	<u>3470-014</u>	1	● Filter	12	<u>3470-017</u>	1	● Trap, Flame
3	<u>3470-015</u>	1	● Holder	13	<u>3470-012</u>	1	● Cap, Air Cleaner (inc. 14)
4	<u>3470-016</u>	1	● Stopper, Holder	14	<u>3470-013</u>	1	● Gasket
5	0693-505	1	● Screw	15	<u>3470-027</u>	1	● Joint, Inlet
6	<u>3470-026</u>	1	● Tube, Outlet	16	<u>3470-028</u>	1	● Duct, Inlet
7	<u>3470-025</u>	1	● Fitting, Elbow	17	3423-503	1	● Clamp
8	3402-334	1	● Plug, Breather	18	3004-377	1	Bolt, Air Cleaner - Right
9	3423-313	2	● Clip	19	3004-507	2	Bolt, Air Cleaner - Left
10	<u>3423-727</u>	1	● Clamp, Tube				



EXHAUST ASSEMBLY

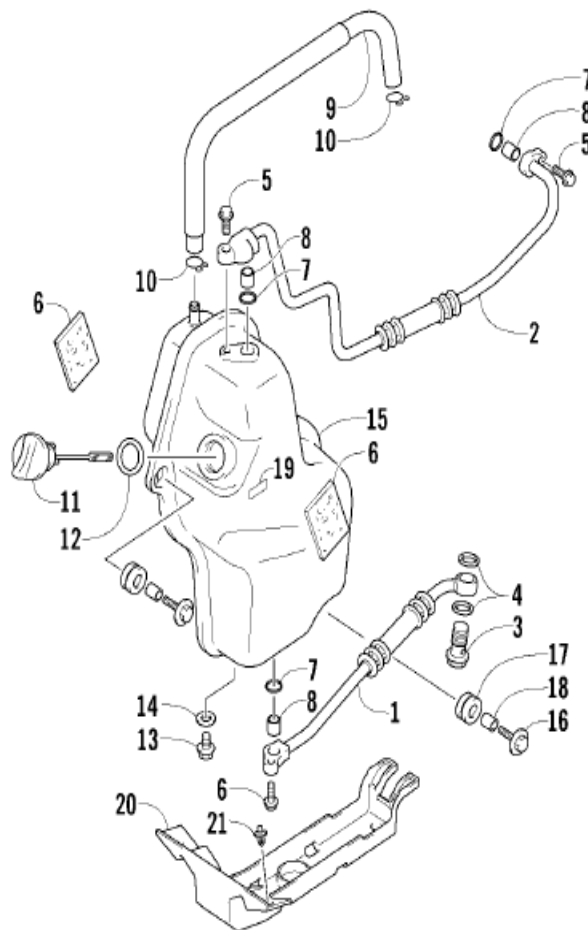
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3512-003	1	Pipe, Exhaust	11	3412-007	1	Arrester
2	3412-003	1	Gasket, Exhaust Pipe	12	3412-005	1	Gasket
3	3004-301	2	Bolt, Stud	13	3423-613	3	Bolt
4	3423-176	2	Nut	14	0694-024	2	Washer
5	3412-006	1	Cover, Exhaust Pipe	15	3423-694	2	Spacer
6	3412-004	1	Connector, Muffler	16	3423-718	2	Cushion
7	3412-004	1	Body, Muffler (inc. 8-12 and one No. 13)	17	3423-715	3	Cushion, Exhaust Pipe Cover
8	3423-740	1	Clamp	18	3423-661	3	Screw
9	3423-739	1	Spacer	19	3423-574	3	Washer
10	3423-645	3	Bolt	20	3423-575	3	Spacer, Exhaust Pipe Cover
Homologated Parts							
21	AC004-704	1	Exhaust ACE4 (DVX) Stainless Steel				



OIL PUMP ASSEMBLY

0739-215

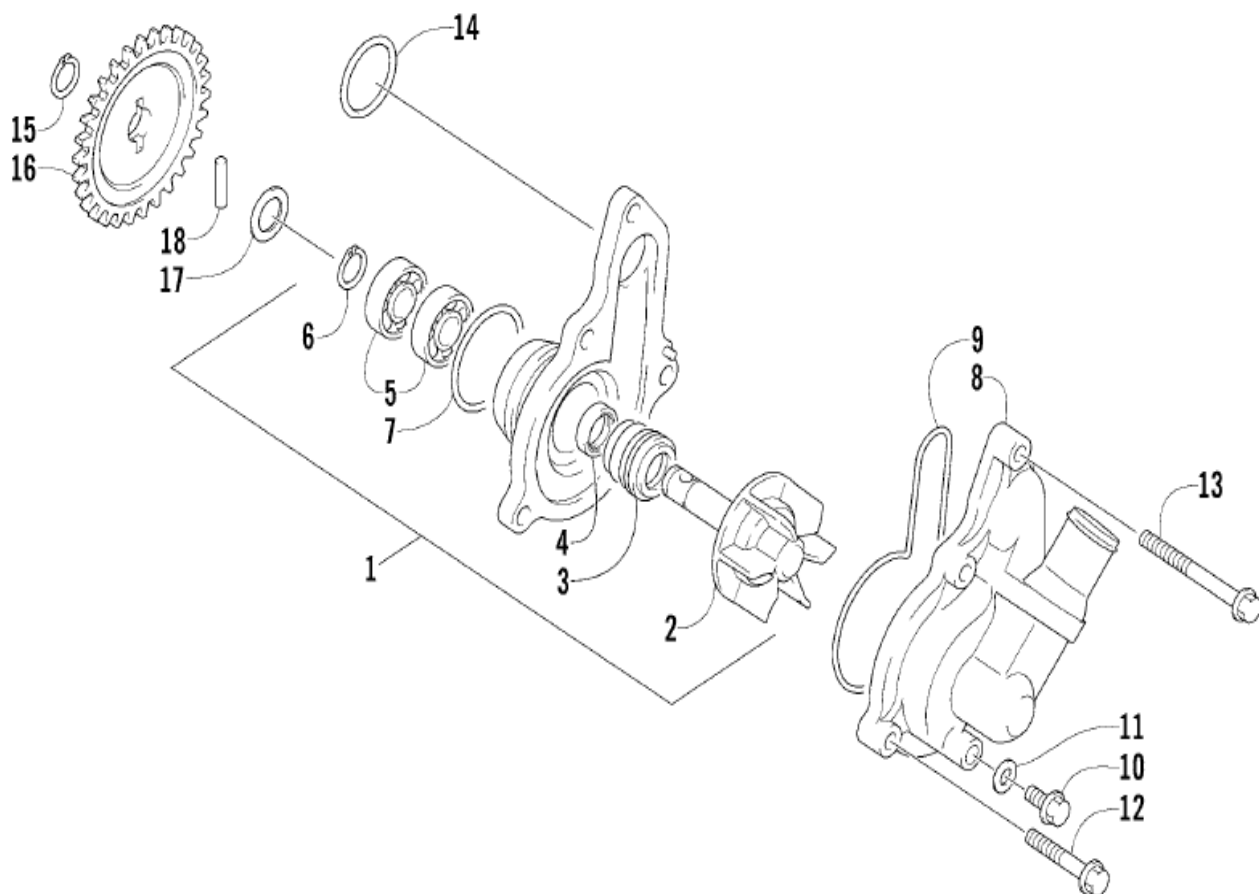
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3502-020</u>	1	Pump, Oil - Assembly	12	<u>3402-885</u>	1	Cap, Oil Filter
2	<u>3402-881</u>	1	Gear, Driven	13	<u>3423-277</u>	1	O-Ring
3	<u>3423-046</u>	2	Pin	14	<u>3402-238</u>	1	Spring
4	<u>3423-443</u>	1	Washer	15	<u>3423-328</u>	3	Bolt
5	<u>3423-184</u>	1	Circlip	16	<u>3402-917</u>	1	Spring
6	<u>3004-520</u>	3	Screw	17	<u>3402-891</u>	1	Ball
7	<u>3502-022</u>	1	Rotor Set, Oil Pump	18	<u>3402-883</u>	1	Seat, Oil Check Valve
8	<u>3502-023</u>	1	Strainer, Oil Pump	19	<u>3402-935</u>	1	Gear, Idle - Oil Pump
9	<u>3004-376</u>	2	Bolt	20	<u>3402-936</u>	1	Shaft
10	<u>3470-008</u>	1	Filter, Oil	21	<u>3423-358</u>	2	Circlip
11	<u>3423-270</u>	1	O-Ring				



OIL HOSE ASSEMBLY

0739-216

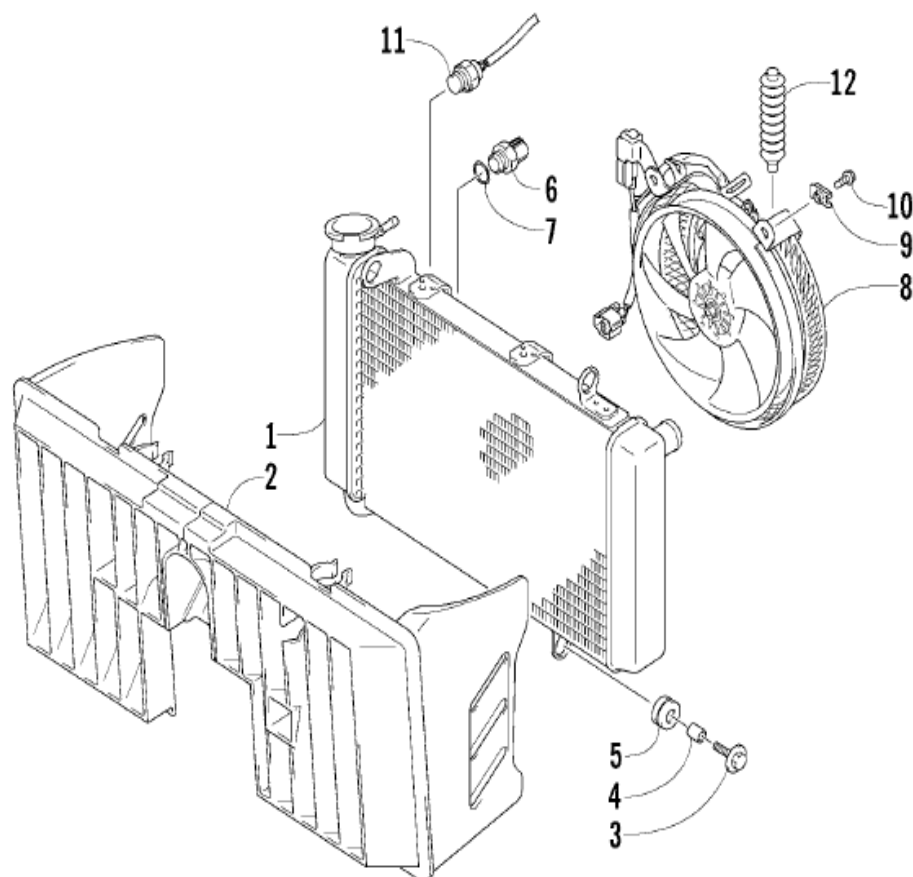
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3410-016</u>	1	Hose, Oil Tank - Right	12	<u>3423-055</u>	1	O-Ring, Oil Level Gauge
2	<u>3410-017</u>	1	Hose, Oil Tank - Left	13	3004-705	1	Plug, Oil Drain
3	<u>3423-720</u>	1	Bolt, Union	14	3003-188	1	Gasket, Oil Drain Plug
4	3006-113	2	Gasket, Oil Hose Union	15	<u>3502-021</u>	1	Tank, Oil
5	3004-512	3	Bolt	16	<u>3423-657</u>	2	Bolt, Oil Tank
6	<u>3423-744</u>	2	Cushion, Oil Tank	17	<u>3423-716</u>	2	Cushion, Oil Tank
7	<u>3423-711</u>	3	O-Ring, Oil Hose	18	<u>3423-692</u>	2	Spacer, Oil Tank
8	3008-199	3	Pin, Oil Tank Hose	19	<u>3406-074</u>	1	Decal, Oil Level
9	<u>3410-018</u>	1	Hose, Oil Overflow	20	<u>3402-882</u>	1	Protector, Oil Tank
10	<u>3423-723</u>	2	Clamp, Hose	21	3423-423	2	Clip
11	<u>3470-009</u>	1	Gauge, Oil Level				



WATER PUMP ASSEMBLY

0739-217

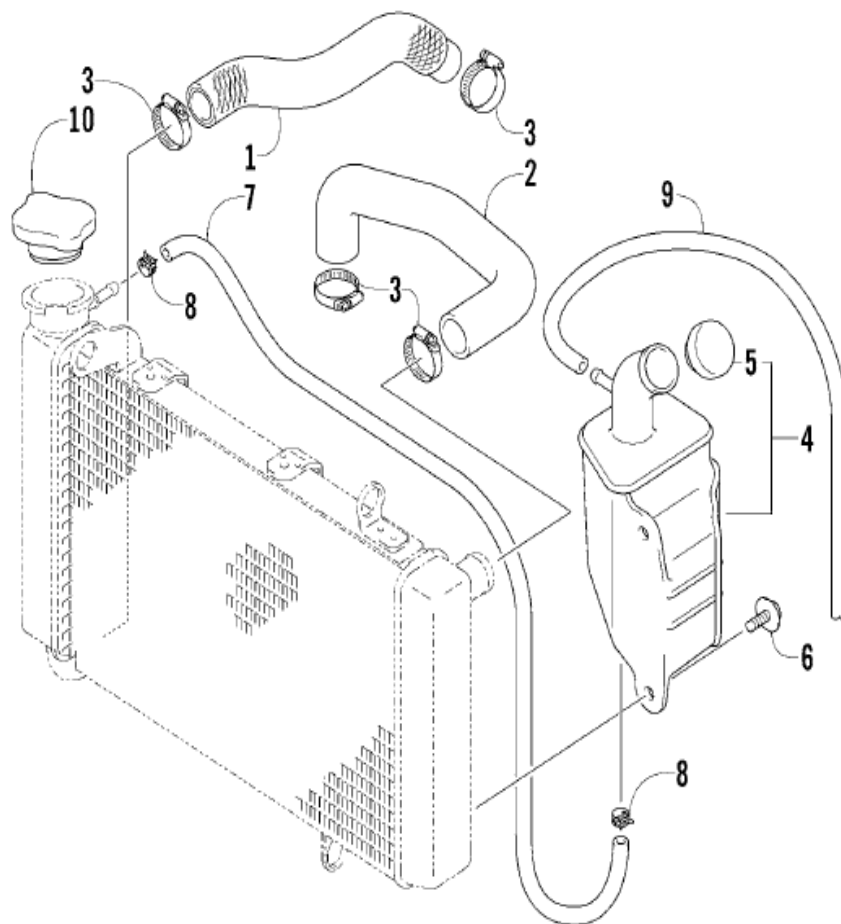
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3413-017	1	Pump, Water (inc. 2-7)	10	3423-600	1	Plug, Drain
2	3413-023	1	● Impeller/Shaft	11	3402-009	1	Gasket
3	3413-022	1	● Seal, Mechanical	12	3423-629	3	Bolt
4	3413-019	1	● Seal, Oil	13	3423-630	1	Bolt
5	3402-892	2	● Bearing	14	3004-521	1	O-Ring
6	3423-403	1	● E-Ring	15	3423-184	1	Circlip
7	3423-404	1	● O-Ring	16	3413-021	1	Gear, Water Pump Driven
8	3413-018	1	Case, Water Pump	17	3423-443	1	Washer
9	3413-020	1	O-Ring	18	3423-707	1	Pin



RADIATOR ASSEMBLY

0739-218

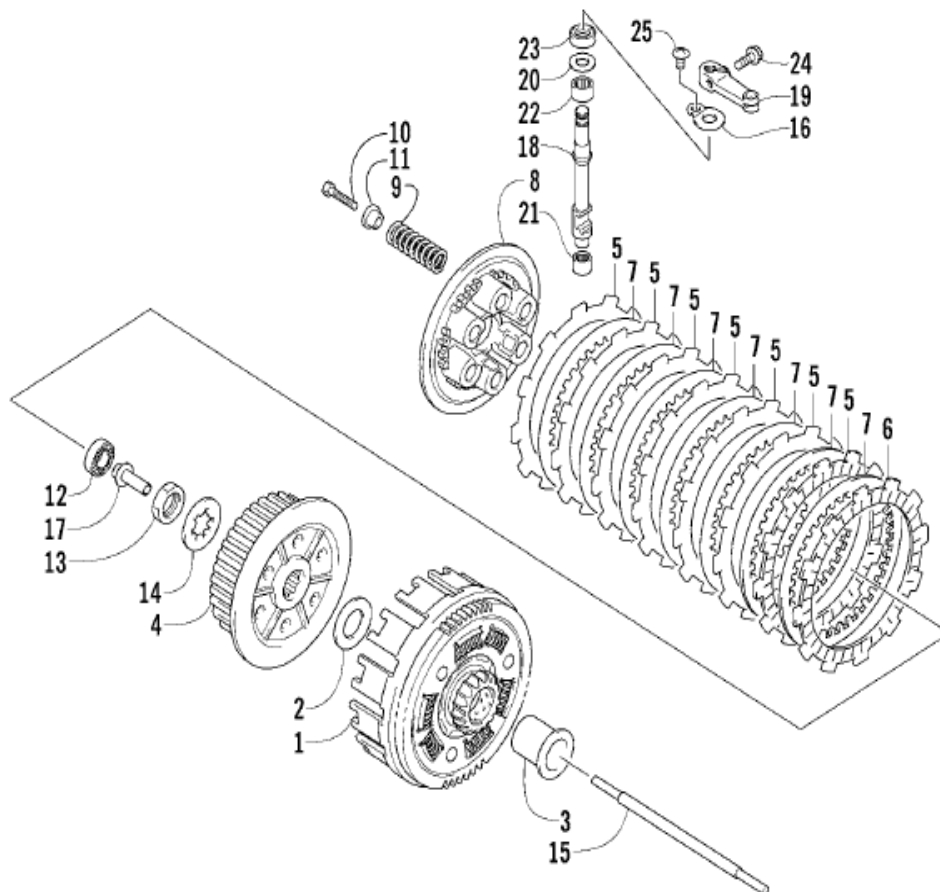
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3413-026</u>	1	Radiator	7	<u>3423-576</u>	1	● O-Ring
2	<u>3413-028</u>	1	Cover, Radiator	8	<u>3413-035</u>	1	Fan, Radiator
3	<u>3423-657</u>	3	Bolt	9	<u>3423-741</u>	3	Nut
4	<u>3423-692</u>	3	Spacer	10	<u>3004-339</u>	3	Bolt
5	<u>3423-716</u>	3	Cushion	11	<u>3409-035</u>	1	Switch, Temperature
6	<u>3409-024</u>	1	Switch, Radiator Fan (inc. 7)	12	<u>3402-937</u>	1	Boot, Radiator Fan



RADIATOR HOSE ASSEMBLY

0739-224

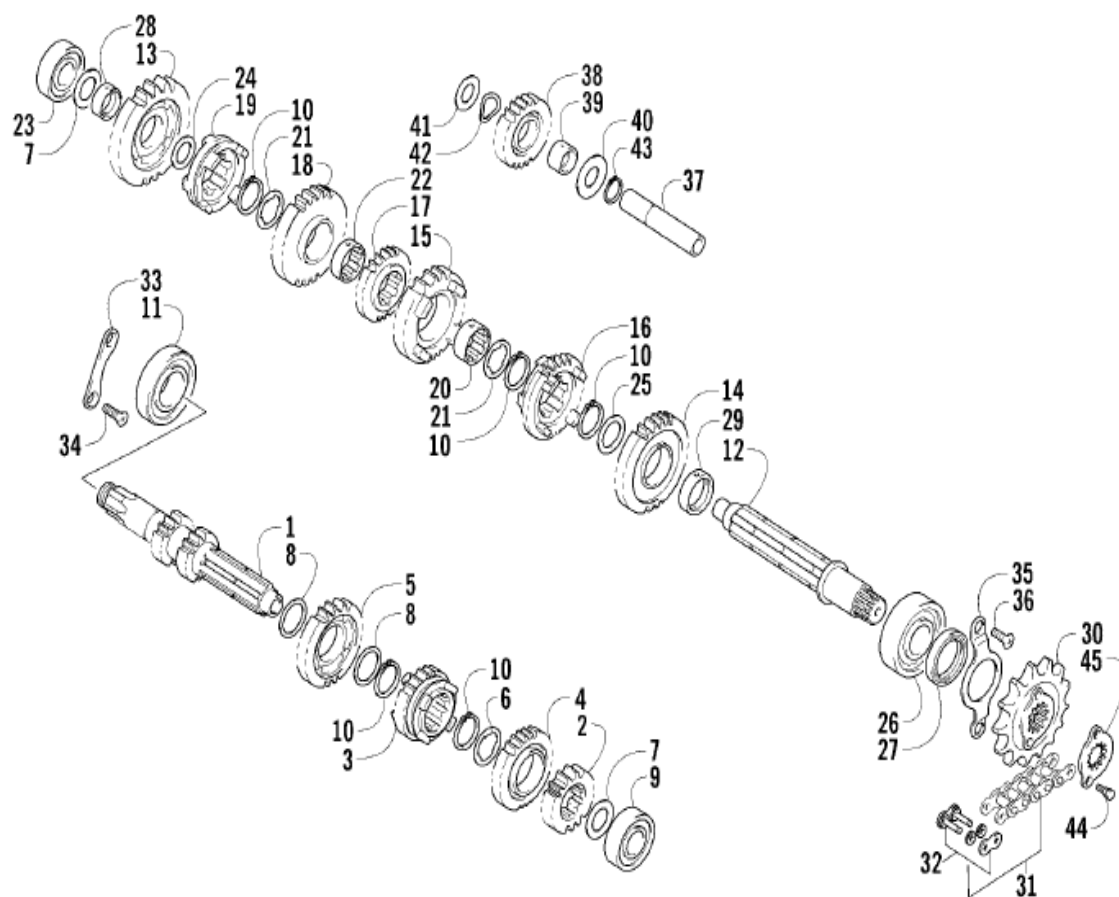
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3413-029</u>	1	Hose, Radiator Inlet	6	<u>3423-654</u>	2	Screw
2	<u>3413-030</u>	1	Hose, Radiator Outlet	7	<u>3413-034</u>	1	Hose, Inlet
3	<u>3006-324</u>	4	Clamp	8	<u>3423-480</u>	2	Clip
4	<u>3413-031</u>	1	Tank, Reservoir (inc. 5)	9	<u>3413-033</u>	1	Hose, Overflow
5	<u>3413-032</u>	1	● Cap, Reservoir Tank	10	<u>3413-027</u>	1	Cap



CLUTCH ASSEMBLY

0739-225

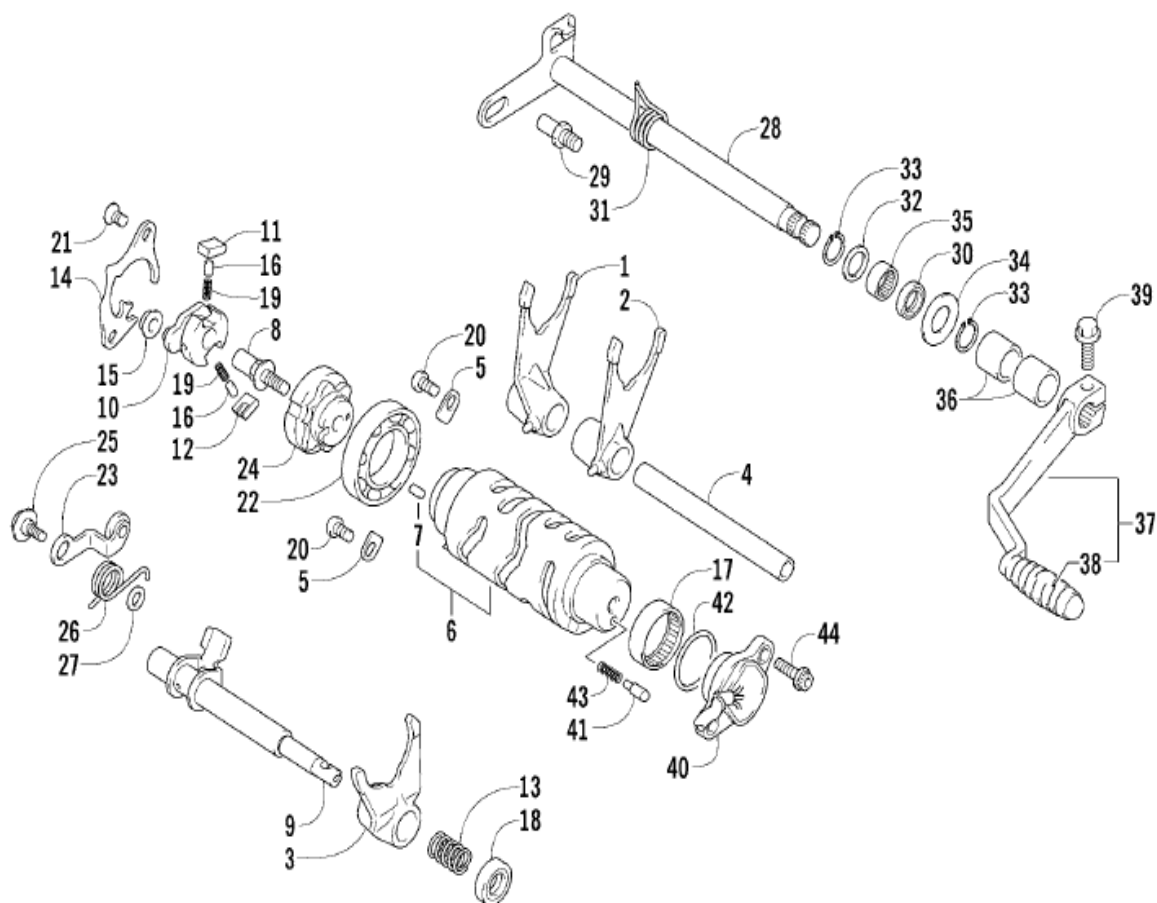
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-939	1	Gear, Primary Driven	14	3423-688	1	Washer, Lock
2	3423-619	1	Washer	15	3446-394	1	Rod, Clutch Push
3	3402-940	1	Spacer, Primary Driven Gear	16	3402-941	1	Retainer, Clutch Release Oil Seal
4	3446-392	1	Hub, Sleeve	17	3446-395	1	Pin, Clutch Release
5	3446-359	7	Plate, Drive - No. 1	18	3446-396	1	Camshaft, Clutch Release
6	3446-360	1	Plate, Drive - No. 2	19	3446-361	1	Arm, Clutch Release
7	3446-007	7	Plate, Driven	20	3423-765	1	Washer, Clutch Release
8	3446-393	1	Disc, Pressure	21	3402-972	1	Bearing, Clutch Release - Lower
9	3423-577	6	Spring	22	3402-973	1	Bearing, Clutch Release - Upper
10	3004-484	6	Bolt	23	3402-974	1	Seal, Clutch Release Arm
11	3423-578	6	Washer	24	3423-328	1	Bolt, Clutch Release Arm
12	3402-043	1	Bearing, Pressure Disc	25	3402-890	1	Stopper, Clutch Release Camshaft
13	3423-254	1	Nut				



TRANSMISSION ASSEMBLY

0739-226

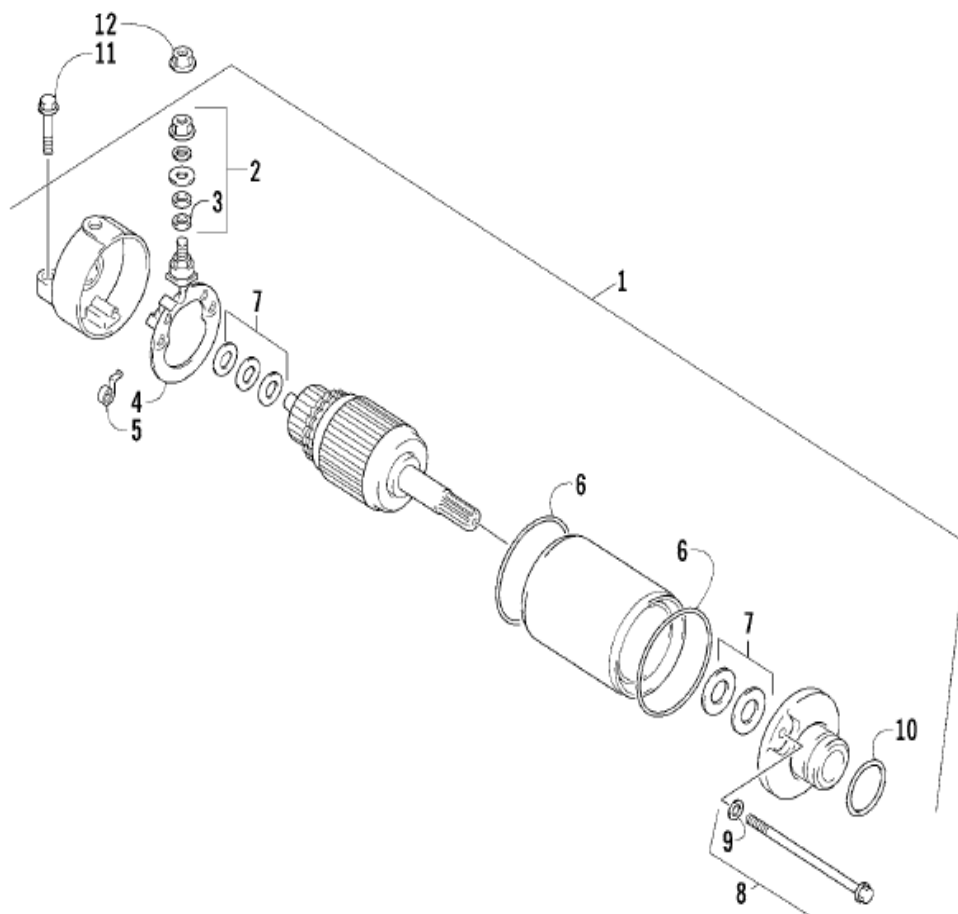
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-942	1	Countershaft	24	3402-195	1	Washer
2	3402-943	1	Gear, 2nd Drive - 18T	25	3423-421	1	Washer
3	3446-362	1	Gear, 3rd Drive - 21T	26	3402-903	1	Bearing, Driveshaft - Left
4	3446-363	1	Gear, 4th Drive - 23T	27	3402-912	1	Seal, Oil - Driveshaft
5	3446-364	1	Gear, 5th Drive - 26T	28	3402-915	1	Bushing, 1st Driven Gear
6	3423-689	1	Washer	29	3402-230	1	Bushing, 2nd Driven Gear
7	3423-702	2	Washer	30	3446-377	1	Sprocket, Engine - 14T
8	3402-382	2	Washer	31	3446-378	1	Chain Assembly (inc. 32)
9	3402-975	1	Bearing, Countershaft - Left	32	3446-379	1	● Joint Set
10	3423-066	5	Circlip	33	3446-367	1	Retainer, Countershaft - Right
11	3402-976	1	Bearing, Countershaft - Right	34	3423-018	2	Screw
12	3435-099	1	Driveshaft	35	3446-368	1	Retainer, Driveshaft Oil Seal
13	3446-365	1	Gear, 1st Driven - 33T	36	3423-659	2	Bolt, Retainer
14	3446-366	1	Gear, 2nd Driven - 30T	37	3402-947	1	Shaft, Reverse Idle
15	3402-944	1	Gear, 3rd Driven - 26T	38	3402-948	1	Gear, Reverse Idle - 24T
16	3402-945	1	Gear, 4th Driven - 23T	39	3402-949	1	Bushing, Reverse Idle Gear
17	3402-946	1	Gear, 5th Driven - 22T	40	3402-209	1	Washer
18	3402-950	1	Gear, Reverse Driven - 28T	41	3423-701	1	Washer
19	3402-951	1	Dog, Reverse	42	3423-686	1	Washer, Wave
20	3446-380	1	Bushing, 3rd Driven Gear	43	3423-518	1	Circlip
21	3423-036	2	Washer	44	3423-651	2	Bolt
22	3446-273	1	Bushing, Reverse Driven Gear	45	3402-961	1	Plate, Sprocket
23	3003-320	1	Bearing, Driveshaft - Right				



GEAR SHIFTING ASSEMBLY

0739-227

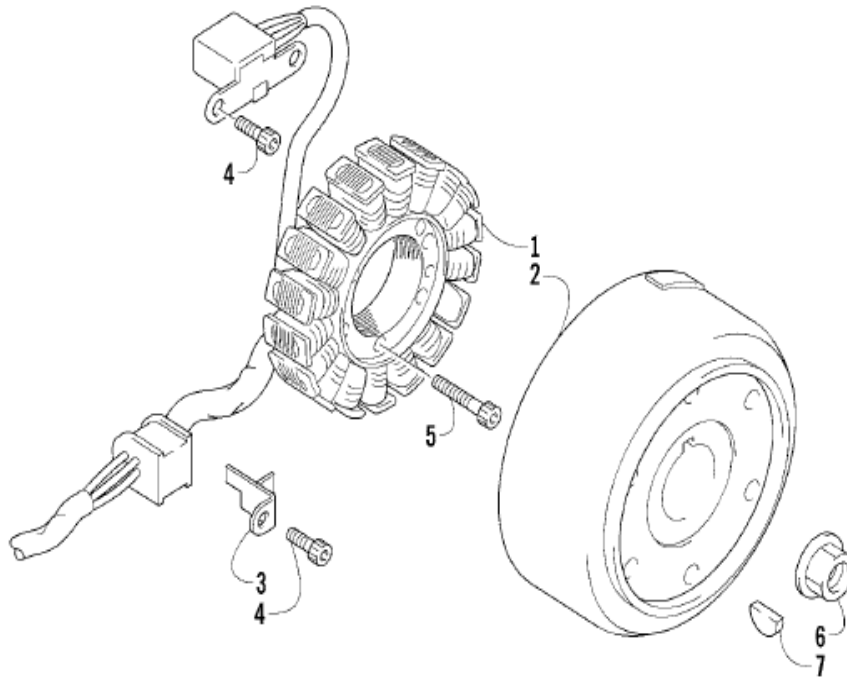
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-397	1	Fork, Gear Shift - No. 1	23	3402-956	1	Stopper, Shift Cam
2	3446-398	1	Fork, Gear Shift - No. 2	24	3402-957	1	Plate, Shift Cam Stopper
3	3446-399	1	Fork, Gear Shift - No. 3	25	3423-652	1	Bolt, Cam Stopper Arm
4	3402-958	1	Shaft, Gear Fork - No. 1	26	3446-374	1	Spring, Shift Cam
5	3446-031	2	Retainer, Shift Cam Bearing	27	3423-615	1	Washer, Shift Cam
6	3402-953	1	Cam, Gear Shift (inc. 7)	28	3402-959	1	Shaft, Gear Shift
7	3423-114	1	● Pin, Shift Cam	29	3402-960	1	Stopper, Gear Shift Arm
8	3446-369	1	Pin, Shift	30	3402-068	1	Seal, Oil - Gear Shift Shaft
9	3446-370	1	Shaft, Reverse Lock	31	3446-390	1	Spring, Gear Shift Shaft Return
10	3402-954	1	Shifter, Gear Shift Cam	32	3423-700	1	Washer, Gear Shaft
11	3446-371	1	Pawl, Gear Shift - No. 1	33	3423-546	2	Circlip, Gear Shaft
12	3446-372	1	Pawl, Gear Shift - No. 2	34	3423-678	1	Washer
13	3446-373	1	Spring, Reverse Lock	35	3402-385	1	Bearing
14	3402-955	1	Lifter, Gear Shift Pawl	36	3423-695	2	Spacer
15	3402-132	1	Roller, Gear Cam Shifter	37	3446-375	1	Lever, Gear Shift (inc. 38)
16	3423-708	2	Pin, Shift Pawl	38	3446-376	1	● Rubber, Gear Shift Lever
17	3402-907	1	Bearing, Shift Cam - Left	39	3004-341	1	Bolt, Gear Shift Lever
18	3402-911	1	Seal, Reverse Lock	40	3509-006	1	Base Assembly
19	3446-389	2	Spring, Shift Pawl Return	41	3423-044	2	Contact
20	3423-370	2	Screw, Shift Cam Bearing	42	3423-273	1	O-Ring
21	3423-018	2	Screw, Shift Pawl Lifter	43	3402-087	2	Spring
22	3402-186	1	Bearing, Shift Cam - Right	44	3423-418	2	Bolt



STARTER MOTOR ASSEMBLY

0739-228

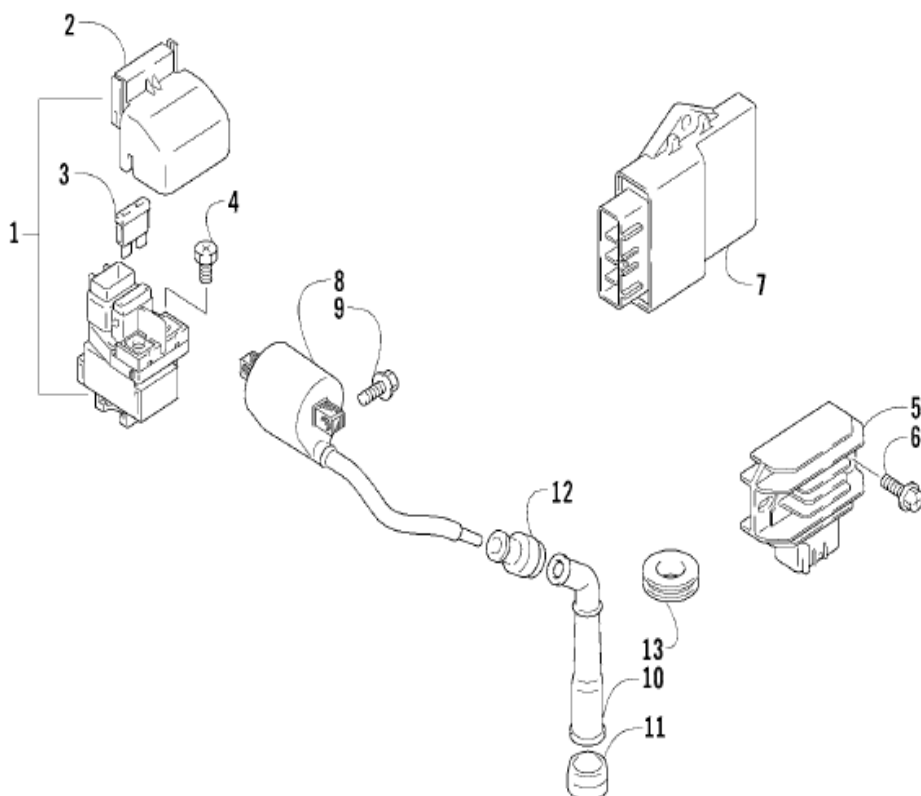
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3445-033	1	Motor, Starter (inc. 2-10)	7	3008-099	1	● Washer Set
2	3402-671	1	● Brush Terminal Set	8	3423-536	2	● Through-Bolt (inc. 9)
3	3008-164	1	● O-Ring	9	3423-496	2	● ● O-Ring
4	3402-672	1	● Brush Holder Set	10	3423-272	1	● O-Ring
5	3008-551	2	● Brush Spring	11	3004-756	2	Bolt
6	3423-497	2	● O-Ring	12	3423-195	1	Nut



MAGNETO ASSEMBLY

0739-229

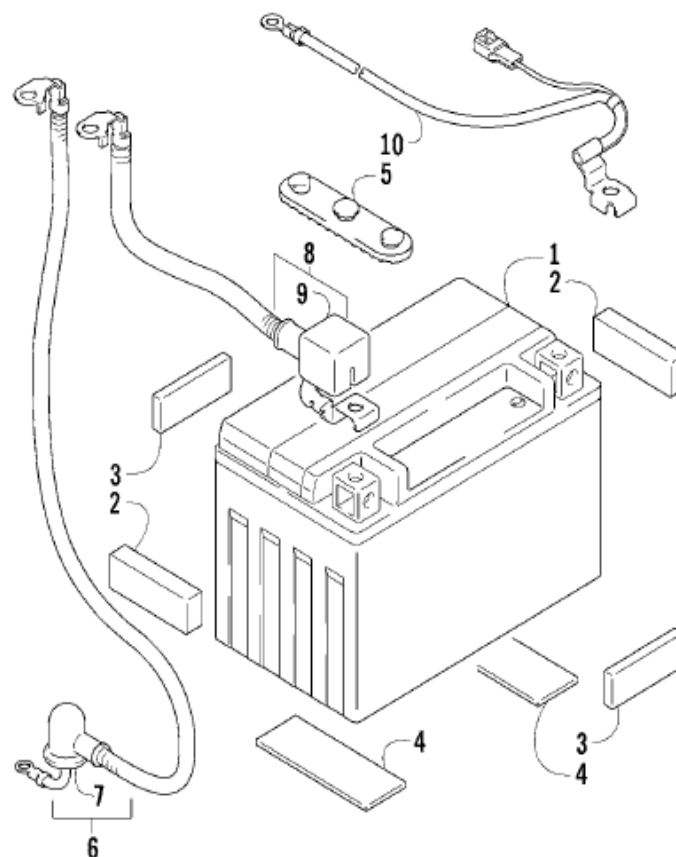
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3409-026</u>	1	Stator Assembly	5	3003-307	3	Bolt
2	<u>3430-060</u>	1	Rotor Assembly	6	<u>3423-742</u>	1	Nut
3	<u>3430-061</u>	1	Clamp, Magneto Lead	7	3004-540	1	Key
4	3005-564	3	Bolt				



ELECTRICAL ASSEMBLY

0739-230

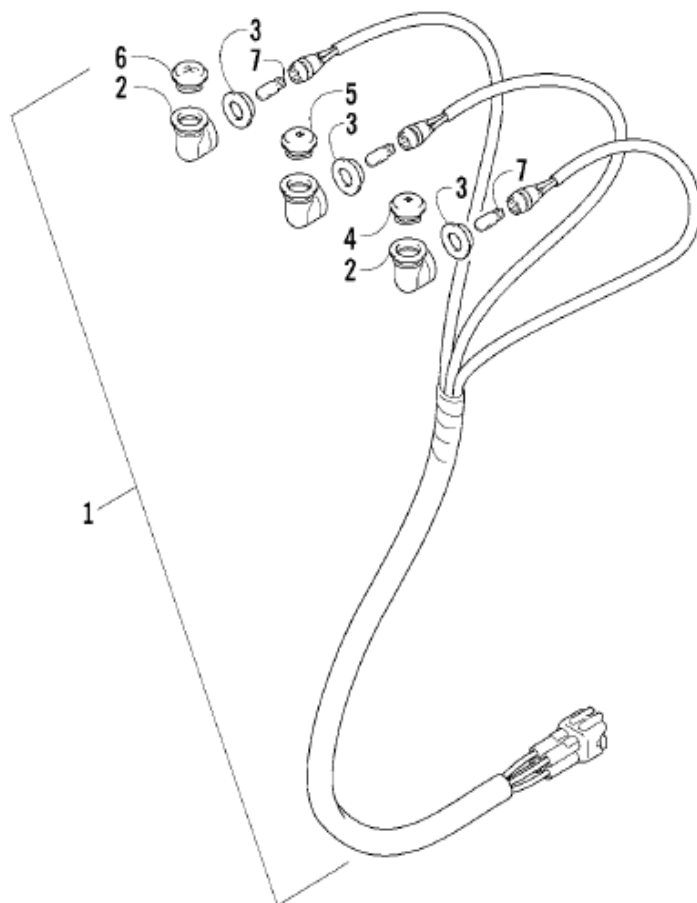
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3409-025</u>	1	Relay, Starter (inc. 2-3)	8	<u>3530-027</u>	1	Coil, Ignition
2	<u>3409-038</u>	1	● Cover, Starter Relay	9	3004-377	1	Bolt
3	<u>3530-044</u>	1	● Fuse - 20A	10	<u>3409-029</u>	1	Cap, Spark Plug
4	<u>3423-020</u>	2	Bolt, Starter Motor	11	<u>3409-030</u>	1	Seal, Spark Plug Cap
5	<u>3409-027</u>	1	Rectifier	12	<u>3430-009</u>	1	Seal, High Tension Cord
6	<u>0693-982</u>	2	Bolt	13	<u>3409-031</u>	1	Cover, Spark Plug Cap
7	<u>3409-028</u>	1	CDI				



BATTERY ASSEMBLY

0739-231

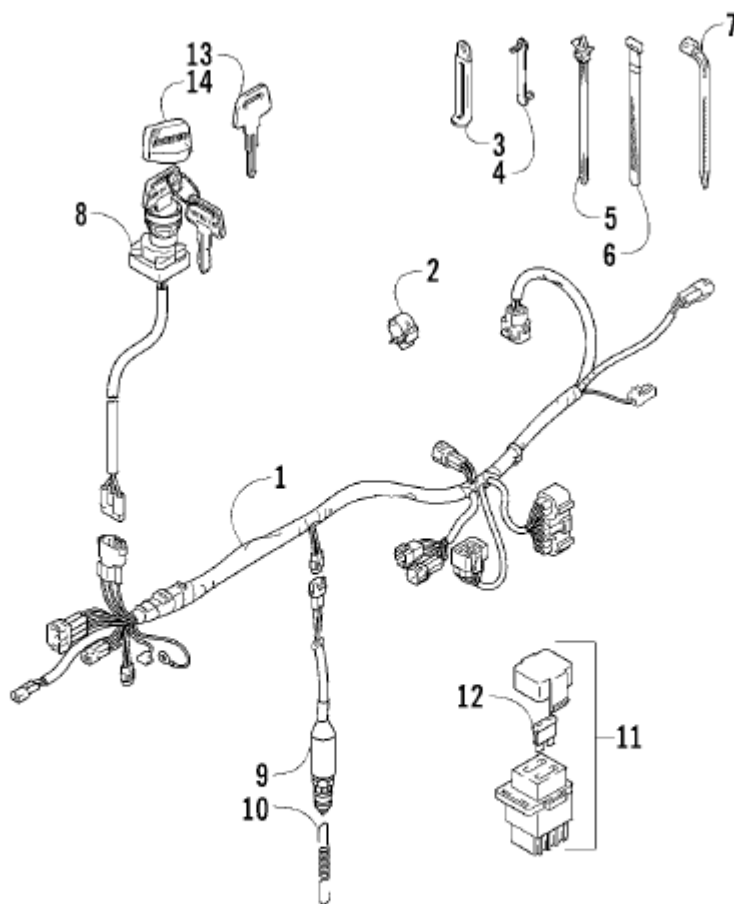
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3445-034</u>	1	Battery	6	<u>3445-039</u>	1	Cable, Starter Motor/Starter Relay (inc. 7)
2	<u>3406-003</u>	2	Protector	7	<u>3545-018</u>	1	● Cap, Terminal
3	<u>3445-036</u>	2	Protector	8	<u>3445-040</u>	1	Cable, Battery/Starter Relay (inc. 9)
4	<u>3445-037</u>	2	Protector	9	<u>3545-019</u>	1	● Cap, Terminal
5	<u>3445-035</u>	1	Protector, Battery	10	<u>3445-041</u>	1	Cable, Battery/Ground



INDICATOR LIGHT ASSEMBLY

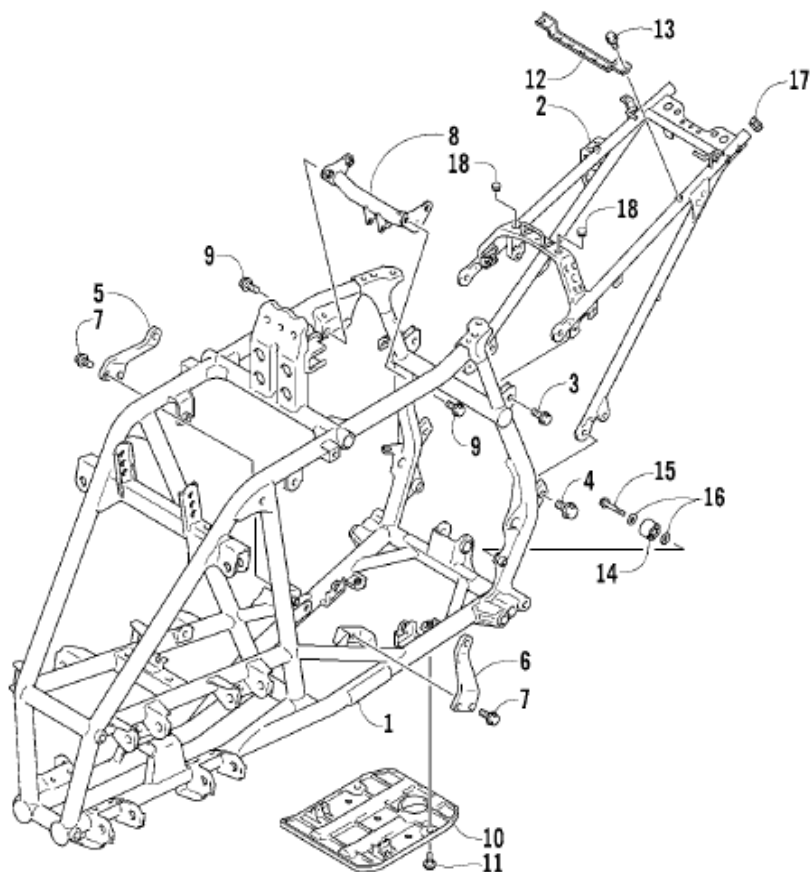
0739-232

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3420-008</u>	1	Light, Indicator - Assembly (inc. 2-7)	5	<u>3420-006</u>	1	● Lens, Reverse - Red
2	<u>3409-034</u>	3	● Socket	6	<u>3420-007</u>	1	● Lens, Water Temperature - Red
3	<u>3409-039</u>	3	● Ring	7	<u>3420-009</u>	3	● Bulb, Indicator Light
4	<u>3420-005</u>	1	● Lens, Neutral - Green				



WIRING HARNESS ASSEMBLY

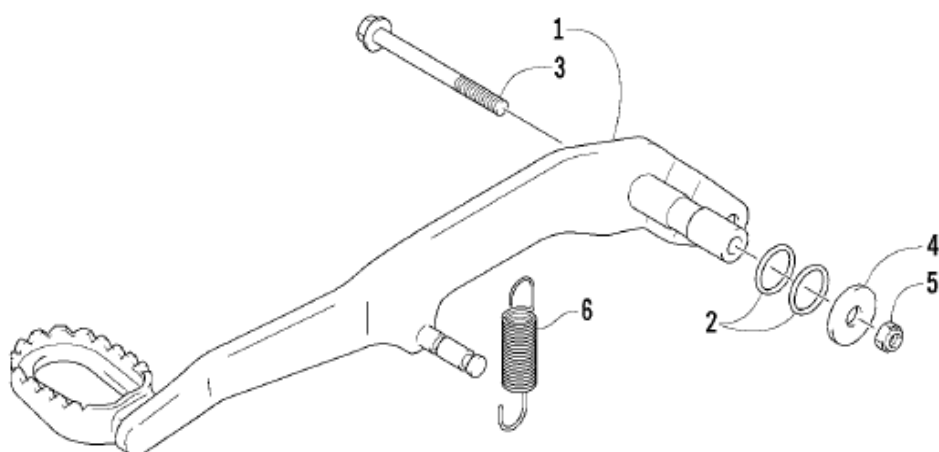
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3509-007	1	Harness, Main	10	3423-736	1	Spring
2	3423-731	1	Clamp	11	3409-040	1	Fuse Box – Cooling Fan (inc. 12)
3	3402-237	1	Clamp	12	3530-043	2	Fuse – 10 A
4	3423-732	3	Clamp	13	3409-007	1	Key, Blank (Type C)
5	0693-564	1	Clamp		3409-011	1	Key, Blank (Type D)
6	3423-733	2	Clamp		3409-012	1	Key, Blank (Type E)
7	3008-044	3	Clamp		3409-013	1	Key, Blank (Type F)
8	3509-004	1	Switch, Ignition	14	0409-013	1	Cover, Key
9	3409-036	1	Switch, Brakelight				
Homologated Parts							
15	ACE003-225	1	Harness DVX				



FRAME ASSEMBLY

0739-234

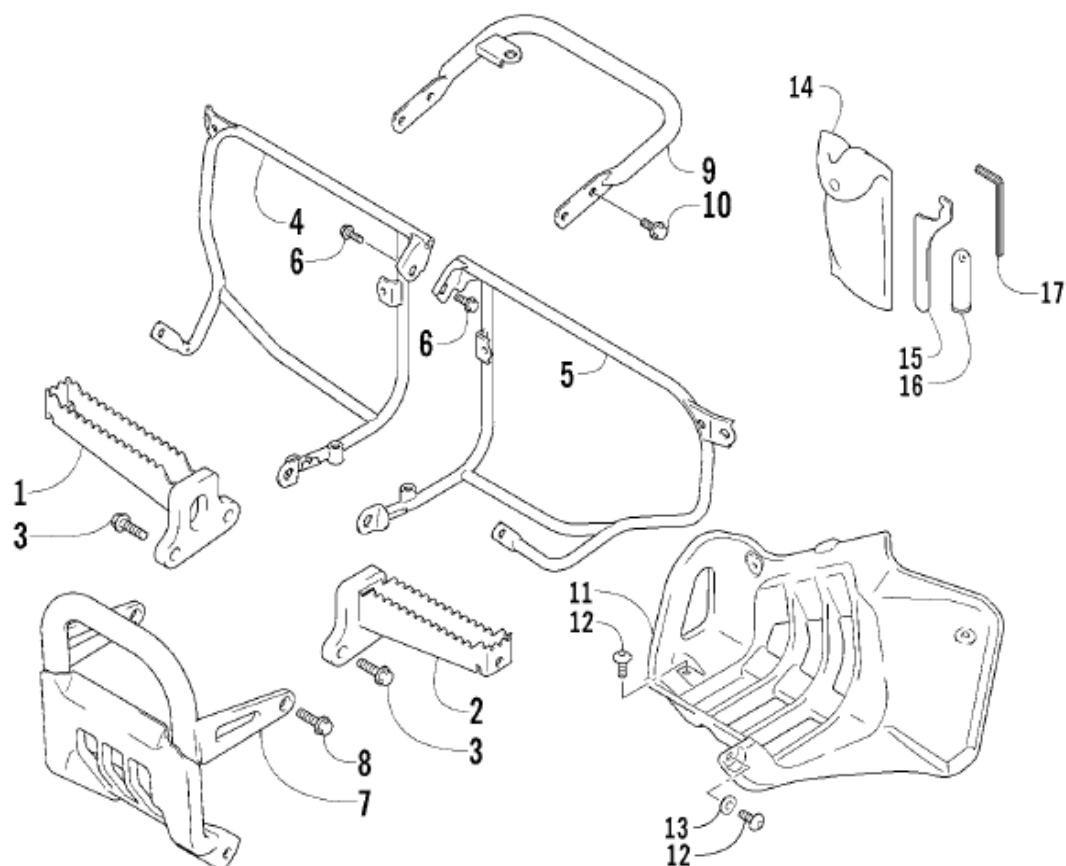
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3406-004</u>	1	Frame - Gray	10	<u>3406-006</u>	1	Protector, Engine
2	<u>3406-005</u>	1	Rail, Seat - Silver	11	<u>3423-653</u>	2	Bolt
3	<u>3423-633</u>	2	Bolt	12	<u>3406-104</u>	1	Plate, Battery
4	<u>3423-638</u>	2	Bolt	13	<u>3004-377</u>	2	Bolt
5	<u>3406-105</u>	1	Plate, Mounting - Engine - Right	14	<u>3446-381</u>	1	Roller, Chain Control
6	<u>3406-106</u>	1	Plate, Mounting - Engine - Left	15	<u>3423-631</u>	1	Bolt
7	<u>3006-544</u>	4	Bolt	16	<u>3423-696</u>	2	Washer
8	<u>3406-107</u>	1	Plate, Mounting - Engine - Upper	17	<u>3406-013</u>	2	Cap, Seat Rail
9	<u>3004-630</u>	4	Bolt	18	<u>3406-016</u>	2	Cushion, Seat Mount - Front



REAR BRAKE PEDAL ASSEMBLY

0739-238

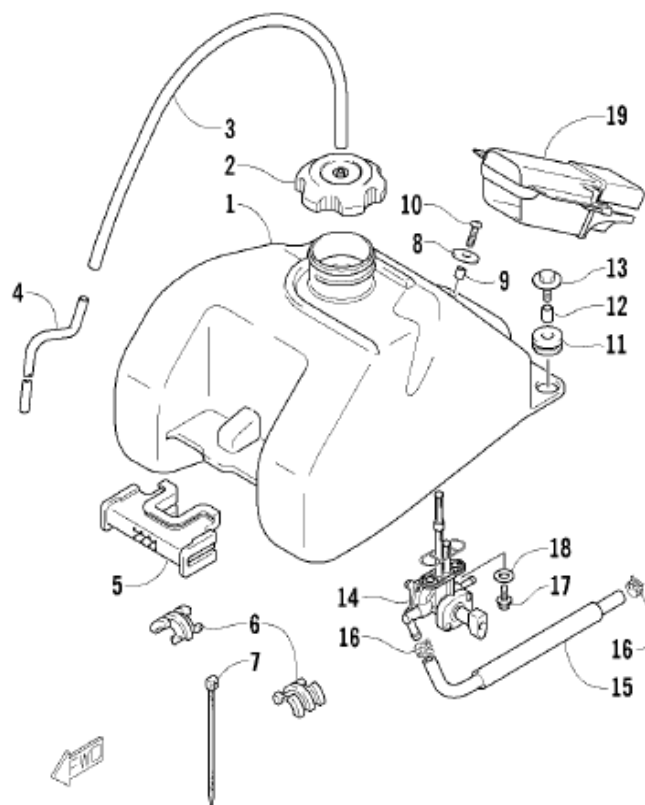
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-007	1	Pedal, Brake	4	3423-674	1	Washer
2	3423-712	2	O-Ring	5	3423-623	1	Nut
3	3423-601	1	Bolt	6	3502-024	1	Spring, Return



FOOTREST ASSEMBLY

0739-239

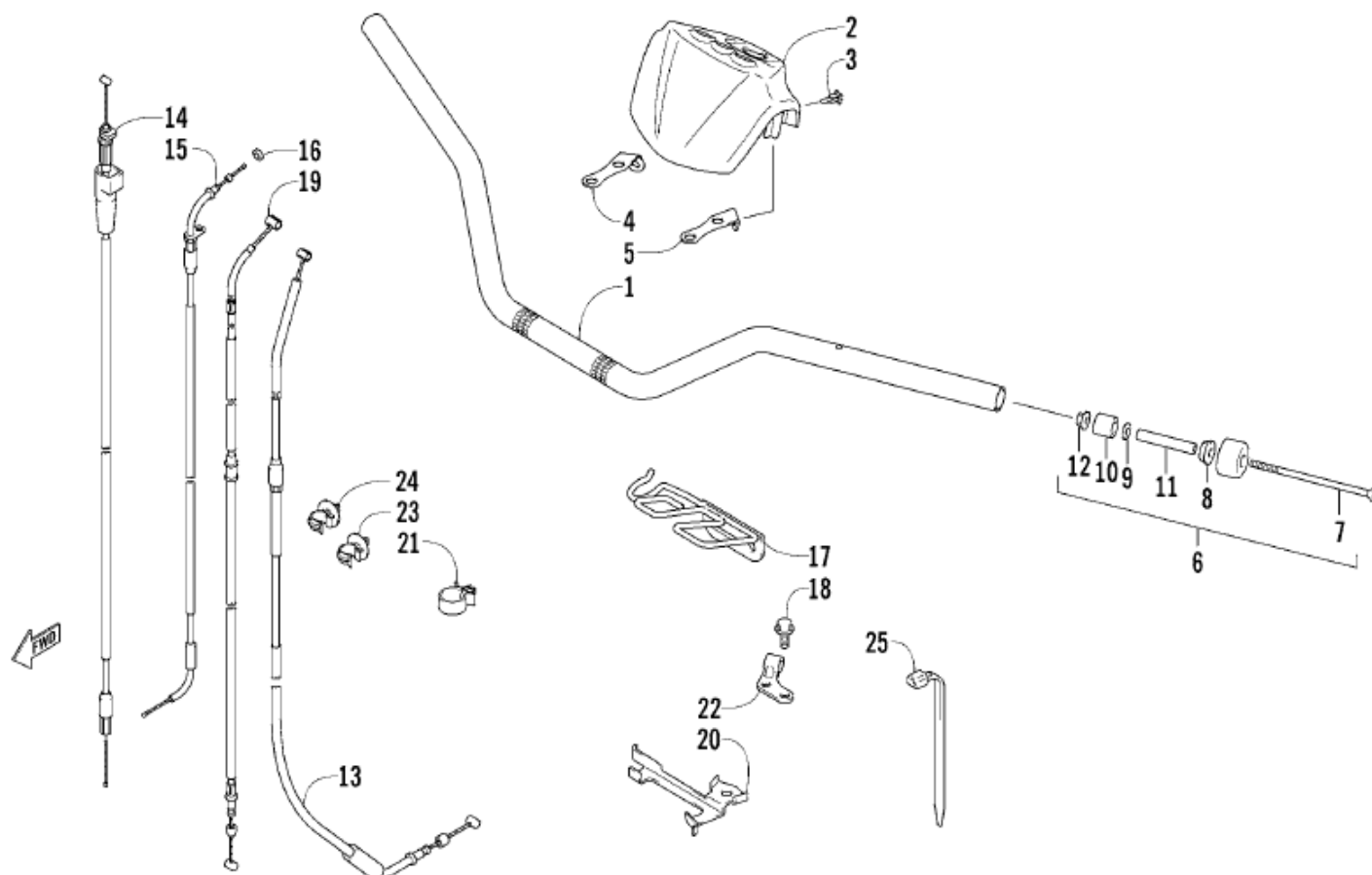
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3406-009</u>	1	Footrest - Right	10	<u>3006-544</u>	4	Bolt
2	<u>3406-010</u>	1	Footrest - Left	11	<u>3406-070</u>	1	Guard, Foot - Right - Black
3	<u>3423-636</u>	4	Bolt		<u>3406-071</u>	1	Guard, Foot - Left - Black
4	<u>3406-011</u>	1	Support, Mudguard - Right	12	<u>3423-661</u>	8	Bolt
5	<u>3406-012</u>	1	Support, Mudguard - Left	13	<u>3423-690</u>	8	Washer
6	<u>3423-633</u>	2	Bolt	14	<u>3436-017</u>	1	Kit, Tool
7	<u>3406-015</u>	1	Grip, Front - Silver	15	<u>3436-019</u>	1	Wrench, Spanner
8	<u>3004-630</u>	4	Bolt	16	<u>3436-020</u>	1	Gauge, Air
9	<u>3406-014</u>	1	Grip, Rear - Silver	17	<u>3436-018</u>	1	Wrench, Hex



GAS TANK ASSEMBLY

0739-240

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3570-005	1	Tank, Gas	11	3423-743	2	Cushion, Rear
2	3470-018	1	Cap, Fuel Tank	12	3423-693	2	Spacer
3	3470-022	1	Hose, Breather	13	3423-655	2	Bolt
4	3470-021	1	Hose, Breather	14	3470-019	1	Valve, Fuel - Assembly
5	3406-109	1	Cushion, Front	15	3470-020	1	Hose, Gasline
6	3406-110	2	Cushion, Side	16	3423-722	2	Clamp, Hose
7	3003-787	2	Clamp	17	3423-328	2	Bolt
8	3423-673	1	Washer, Seat Hook	18	3006-599	2	Gasket
9	3423-691	1	Spacer	19	3470-029	1	Cover, Air Cleaner Inlet Duct
10	3423-096	1	Screw				



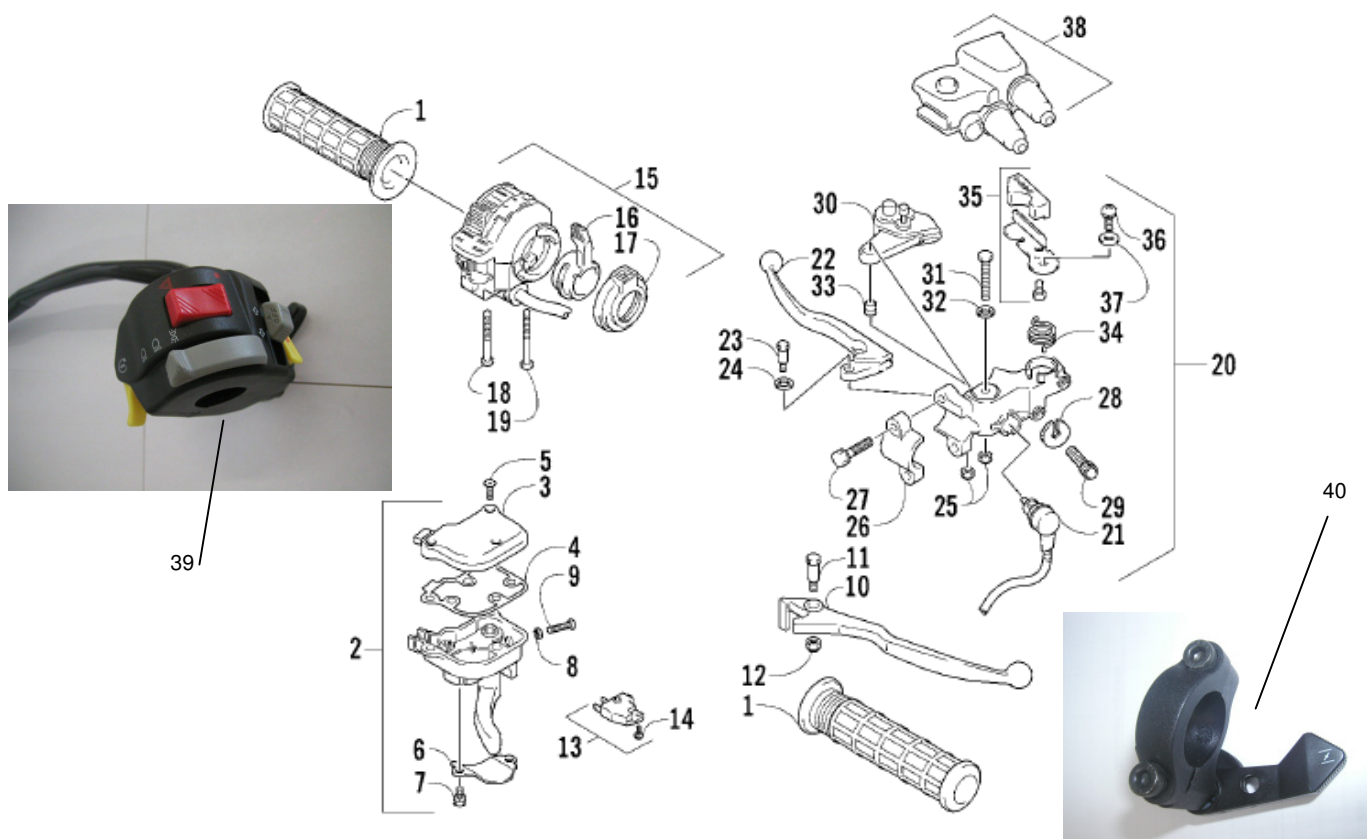
HANDLEBAR ASSEMBLY

0739-241

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3405-024</u>	1	Handlebar	14	<u>3487-003</u>	1	Cable, Throttle
2	<u>3405-025</u>	1	Pod, Indicator Light	15	<u>3445-038</u>	1	Cable, Starter
3	<u>3423-735</u>	2	Clip	16	<u>3423-714</u>	1	Washer
4	<u>3405-032</u>	1	Bracket, Mounting - Right	17	<u>3406-113</u>	1	Guide, Cable
5	<u>3405-033</u>	1	Bracket, Mounting - Left	18	<u>3423-627</u>	2	Bolt
6	<u>3405-026</u>	2	Balancer Set, Handlebar (inc. 7-12)	19	<u>3487-004</u>	1	Cable, Parking Brake
7	<u>3423-660</u>	2	● Screw	20	<u>3406-114</u>	1	Guide, Parking Brake Cable
8	<u>3405-029</u>	2	● Expander	21	<u>3423-730</u>	1	Clamp
9	<u>3423-372</u>	2	● Washer	22	<u>3406-115</u>	1	Stopper, Cable
10	<u>3405-030</u>	2	● Expander	23	<u>3423-728</u>	1	Clamp
11	<u>3405-031</u>	2	● Spacer	24	<u>3423-729</u>	1	Clamp
12	<u>3423-668</u>	2	● Nut	25	<u>3008-044</u>	3	Cable Tie
13	<u>3487-002</u>	1	Cable, Clutch				

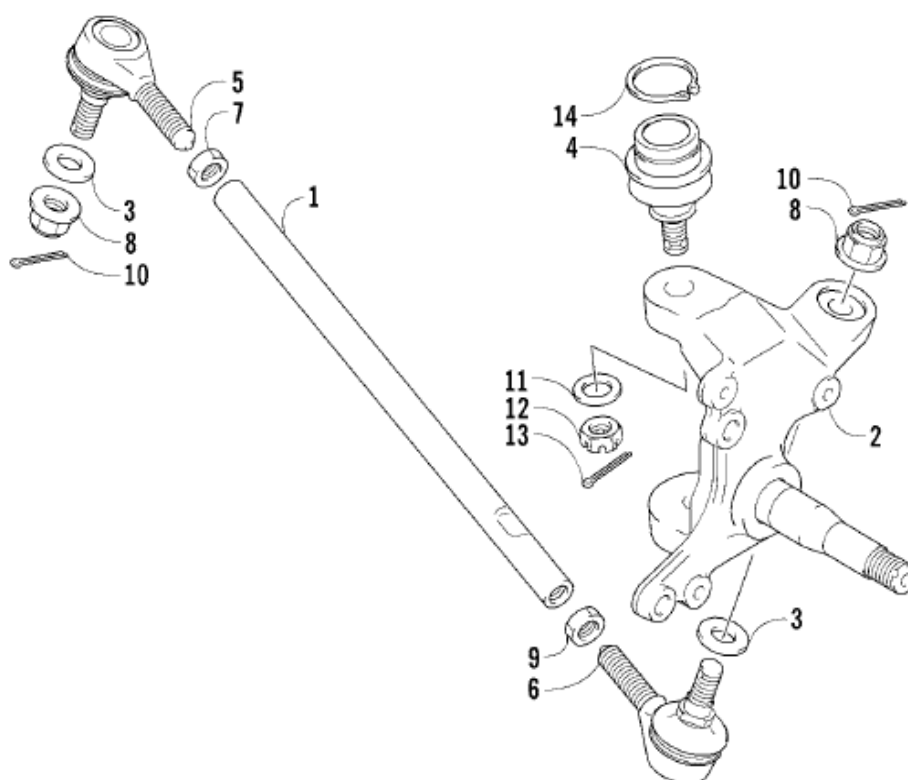


Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3502-026</u>	1	Knob, Reverse Lock - Assembly	4	<u>3423-734</u>	2	Clip
2	<u>3423-603</u>	1	Screw	5	<u>3423-604</u>	1	Bolt
3	<u>3006-700</u>	1	Nut	6	<u>3406-116</u>	1	Bracket, Reverse Cable



CONTROLS

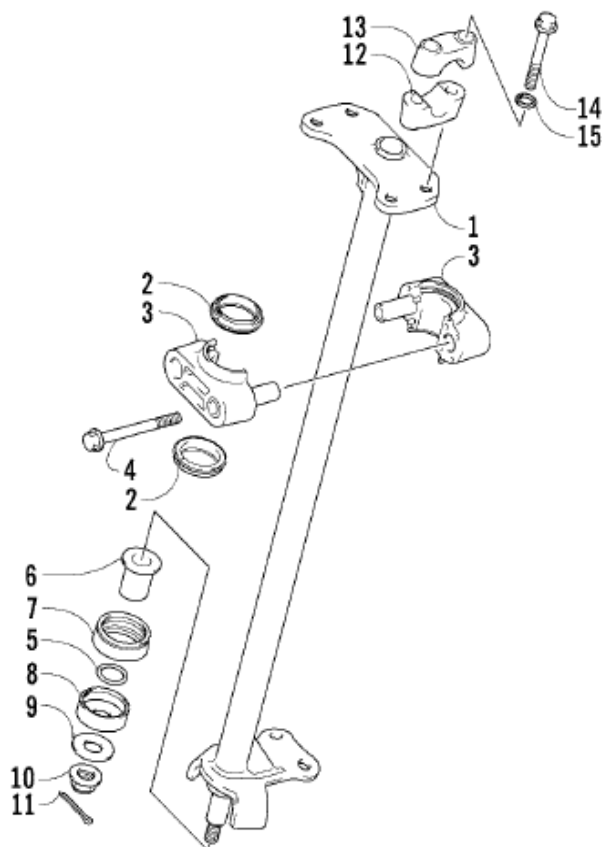
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-037	2	Grip, Handlebar	20	3446-382	1	Lever, Clutch Assembly (inc. 21-37)
2	3405-034	1	Case, Throttle (inc. 3-9)	21	3409-041	1	Switch, Clutch
3	3405-035	1	Cap	22	3402-964	1	Lever
4	3423-582	1	Gasket	23	3423-751	1	Bolt, Pivot
5	3423-581	3	Screw	24	3423-746	1	Washer
6	3405-036	1	Holder	25	3423-623	2	Nut
7	3423-580	2	Bolt	26	3502-025	1	Holder
8	3004-853	1	Nut	27	3004-507	2	Bolt
9	1691-018	1	Screw	28	3402-963	2	Nut, Adjuster
10	3402-886	1	Lever, Front Brake	29	3423-749	2	Bolt, Adjuster
11	3423-583	1	Bolt, Pivot	30	3402-968	1	Lock, Parking
12	3423-748	1	Nut	31	3423-745	1	Bolt, Parking Lock
13	3409-037	1	Switch, Stop (inc. 14)	32	3423-747	1	Washer
14	3423-750	1	Screw	33	3402-965	1	Spacer
15	3509-005	1	Switch, Control – Assembly (inc. 16-19)	34	3402-966	1	Spring, Return
16	3409-009	1	Lever, Choke	35	3402-967	1	Knob, Parking Lock
17	3409-010	1	Cover, Choke	36	3423-753	1	Screw, Parking Lock Knob
18	3423-196	1	Screw	37	3423-752	1	Washer
19	3423-197	1	Screw	38	3406-019	1	Cover, Clutch Lever
Homologated Parts							
39	ACE003-179	1	Switch, Combined	40	ACE008-410		



TIE ROD ASSEMBLY

0739-244

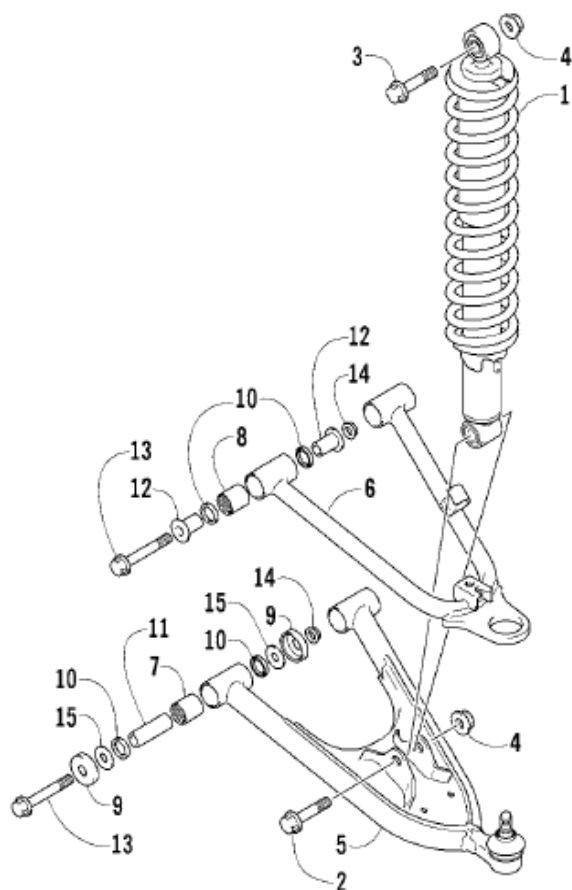
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-009	2	Tie Rod	8	3423-620	4	Nut
2	3405-005	1	Knuckle, Steering - Right	9	3423-664	2	Nut, Tie Rod - Left
	3405-006	1	Knuckle, Steering - Left	10	3423-607	4	Pin, Cotter
3	3423-681	4	Washer, Rod End Lock	11	3004-417	4	Washer
4	3405-004	2	End, Knuckle - Upper	12	3423-621	4	Nut
5	3405-007	2	Ball Joint - Right	13	0693-683	4	Pin, Cotter
6	3405-008	2	Ball Joint - Left	14	3423-193	2	Circlip
7	3423-665	2	Nut, Tie Rod - Right				



STEERING POST ASSEMBLY

0739-245

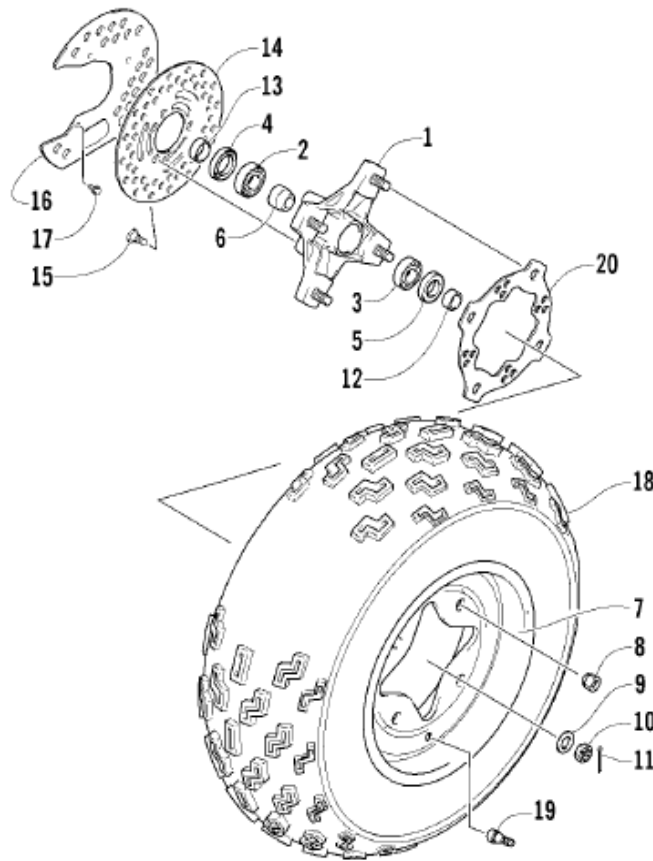
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3405-010</u>	1	Post, Steering	9	<u>3423-676</u>	1	Washer
2	<u>3405-014</u>	2	Seal, Dust - Steering Post Holder	10	<u>3423-624</u>	1	Nut
3	<u>3405-013</u>	2	Holder, Steering Post	11	<u>3423-607</u>	1	Pin, Cotter
4	<u>3423-602</u>	2	Bolt	12	<u>3405-027</u>	2	Clamp, Handlebar - Lower
5	<u>3423-055</u>	1	O-Ring	13	<u>3405-028</u>	2	Clamp, Handlebar - Upper
6	<u>3405-038</u>	1	Bushing, Steering Post	14	<u>3004-498</u>	4	Bolt
7	<u>3405-011</u>	1	Seal, Dust - Steering Post - Upper	15	<u>3423-682</u>	4	Washer
8	<u>3405-012</u>	1	Seal, Dust - Steering Post - Lower				



FRONT SUSPENSION ASSEMBLY

0739-246

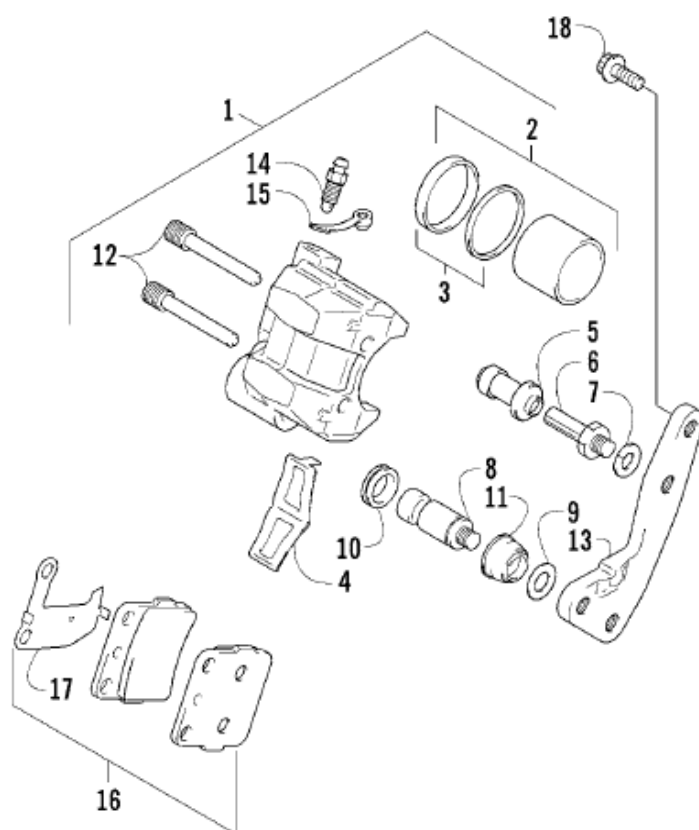
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3405-015</u>	2	Shock Assembly - Front - Silver	8	<u>3406-094</u>	4	Bearing
2	<u>3423-641</u>	2	Bolt	9	<u>3405-020</u>	8	Seal, Dust - Lower A-Arm
3	<u>3423-640</u>	2	Bolt	10	<u>3406-101</u>	16	Seal, Dust - Inner
4	<u>3423-457</u>	4	Nut	11	<u>3406-112</u>	4	Spacer
5	<u>3405-016</u>	1	A-Arm - Lower Right	12	<u>3406-111</u>	8	Spacer
	<u>3405-017</u>	1	A-Arm - Lower Left	13	<u>3423-634</u>	8	Bolt
6	<u>3405-018</u>	1	A-Arm - Upper Right	14	<u>3423-457</u>	8	Nut
	<u>3405-019</u>	1	A-Arm - Upper Left	15	<u>3423-617</u>	8	Washer
7	<u>3406-093</u>	4	Bearing				



FRONT WHEEL ASSEMBLY

0739-247

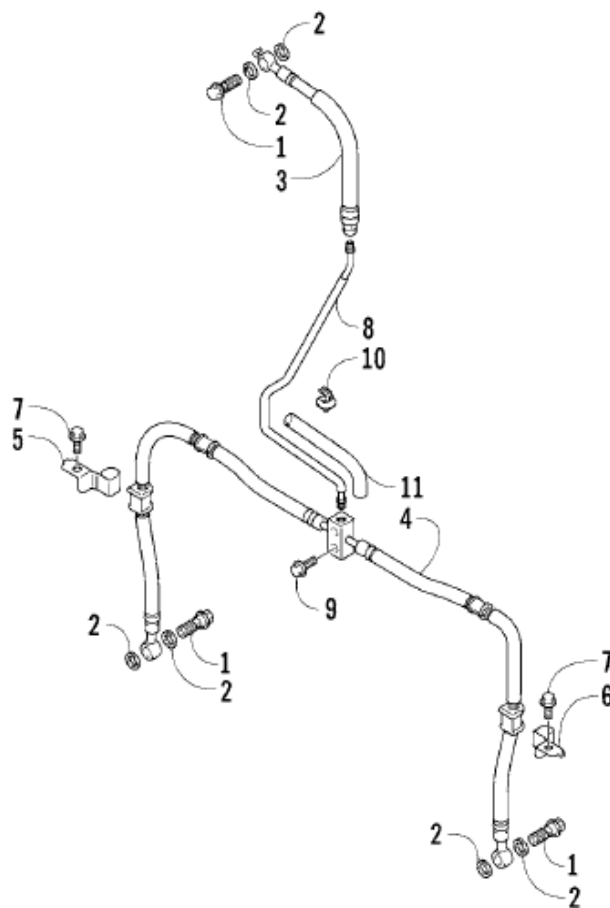
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-021	2	Hub, Wheel - Gray	11	3423-608	2	Pin, Cotter
2	3402-893	2	Bearing, Wheel Hub - Inner	12	3402-895	2	Spacer, Front Axle
3	3402-899	2	Bearing, Wheel Hub - Outer	13	3402-896	2	Spacer, Front Axle
4	3402-914	2	Seal, Dust - Inner	14	3406-028	2	Disc, Brake
5	3402-913	2	Seal, Dust - Outer	15	3423-649	6	Bolt, Brake Disc
6	3405-023	2	Spacer, Wheel Hub Bearing	16	3406-029	2	Cover, Brake Disc
7	3406-018	2	Wheel	17	3423-455	6	Bolt
8	3423-663	8	Nut	18	3406-017	2	Tire
9	3003-156	2	Washer	19	3406-008	2	Valve Assembly
10	3423-622	2	Nut, Wheel Hub	20	3405-022	2	Plate, Wheel Hub



FRONT BRAKE ASSEMBLY

0739-248

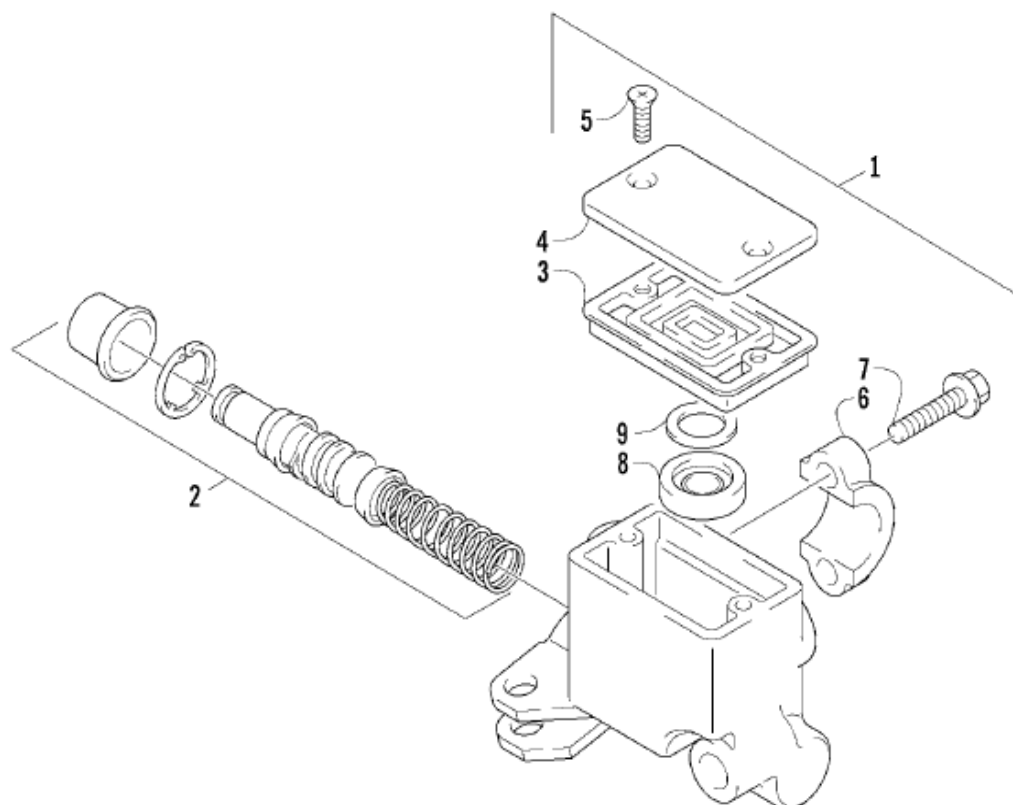
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3406-023</u>	1	Caliper, Brake - Right (inc. 2-15)	11	<u>3406-033</u>	2	● Boot
	<u>3406-030</u>	1	Caliper, Brake - Left (inc. 2-15)	12	<u>3406-037</u>	4	● Pin
2	<u>3406-021</u>	2	● Piston Set (inc. 3)	13	<u>3406-027</u>	1	● Bracket - Right
3	<u>3406-022</u>	2	●● Seal Set, Piston		<u>3406-040</u>	1	● Bracket - Left
4	<u>3406-036</u>	2	● Spring, Pad	14	<u>3406-025</u>	2	● Valve, Bleed
5	<u>3406-043</u>	2	● Boot	15	<u>3406-026</u>	2	● Cap, Bleed Valve
6	<u>3423-584</u>	2	● Pin	16	<u>3406-031</u>	1	Pad, Brake - Set - Right (inc. 17)
7	<u>3406-035</u>	2	● Washer		<u>3406-032</u>	1	Pad, Brake - Set - Left (inc. 17)
8	<u>3406-024</u>	2	● Pin, Slide	17	<u>3406-041</u>	1	● Shim - Right
9	<u>3406-034</u>	2	● Spring		<u>3406-082</u>	1	● Shim - Left
10	<u>3406-042</u>	2	● Plug, Dust	18	<u>3423-612</u>	4	Bolt



FRONT BRAKE HOSE ASSEMBLY

0739-249

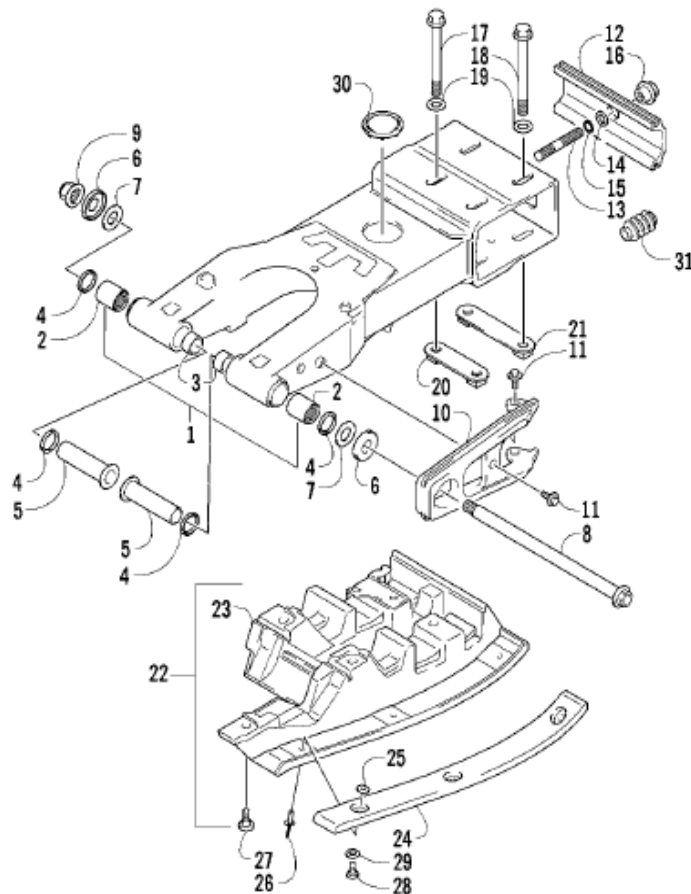
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3423-719</u>	3	Bolt	7	3004-339	2	Bolt
2	<u>3006-112</u>	6	Washer	8	<u>3406-118</u>	1	Brakeline, Front
3	<u>3406-044</u>	1	Hose, Front Brake - No. 1	9	<u>3423-112</u>	1	Bolt
4	<u>3406-117</u>	1	Hose, Front Brake - No. 2	10	<u>3423-728</u>	1	Clamp, Front Brakeline
5	<u>3423-754</u>	1	Clamp, Hose No. 2 - Right	11	<u>3406-119</u>	1	Cover, Front Brakeline
6	<u>3423-755</u>	1	Clamp, Hose No. 2 - Left				



FRONT MASTER CYLINDER ASSEMBLY

0739-250

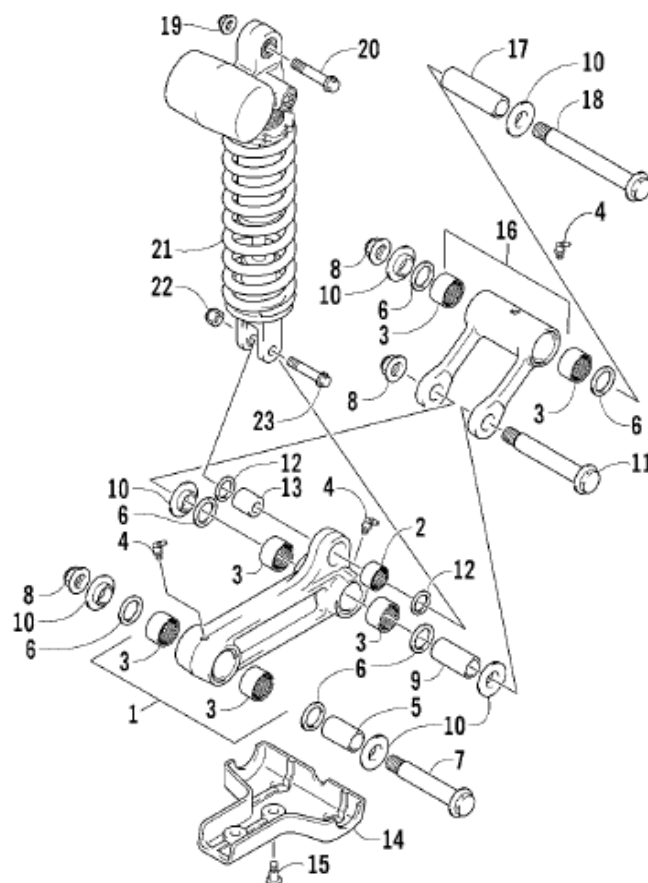
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-046	1	Master Cylinder Assembly (inc. 2-9)	6	3406-049	1	● Holder
2	3406-045	1	● Piston Set	7	3423-585	2	● Bolt
3	3406-048	1	● Diaphragm	8	3406-120	1	● Separator
4	3406-088	1	● Cap	9	3406-121	1	● Plate
5	3423-598	2	● Screw, Cap				



SWING ARM ASSEMBLY

0739-251

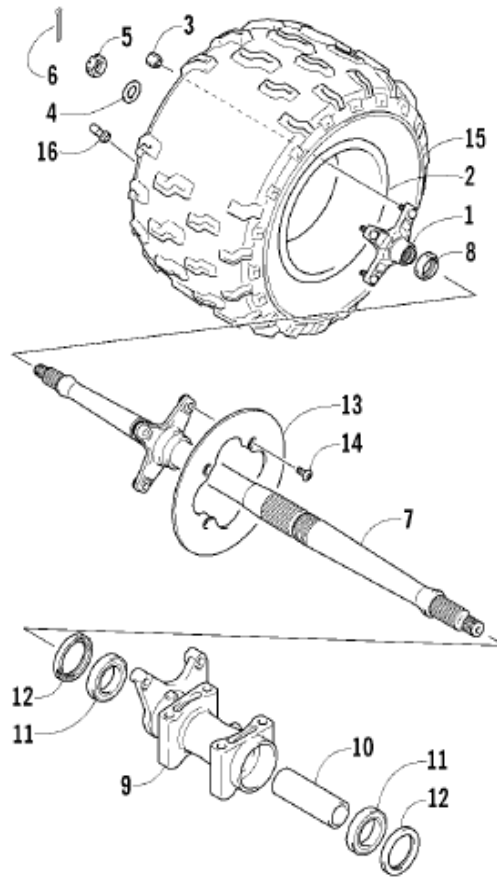
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3406-050</u>	1	Arm, Swing (inc. 2-3)	17	<u>3423-643</u>	2	Bolt
2	<u>3406-133</u>	2	● Bearing	18	<u>3423-644</u>	2	Bolt
3	<u>3406-053</u>	2	● Bushing	19	<u>3423-677</u>	4	Washer
4	<u>3406-102</u>	4	Seal, Bearing	20	<u>3423-586</u>	1	Plate
5	<u>3406-052</u>	2	Spacer	21	<u>3423-587</u>	1	Plate
6	<u>3406-054</u>	2	Cover, Dust	22	<u>3406-056</u>	1	Guard, Swing Arm - Assembly (inc. 23-26)
7	<u>3423-618</u>	2	Washer, Thrust	23	<u>3406-057</u>	1	● Guard, Swing Arm
8	<u>3406-051</u>	1	Shaft, Pivot	24	<u>3406-058</u>	1	● Slide, Chain - Swing Arm Guard
9	<u>3423-625</u>	1	Nut	25	<u>3423-671</u>	3	● Washer
10	<u>3406-055</u>	1	Slide, Chain	26	<u>3423-704</u>	3	● Rivet
11	<u>3423-656</u>	3	Bolt	27	<u>3423-756</u>	3	Bolt
12	<u>3446-383</u>	1	Plate, Chain Adjuster	28	<u>3423-648</u>	2	Bolt
13	<u>3423-650</u>	1	Bolt, Chain Adjuster	29	<u>3004-278</u>	2	Washer
14	<u>3423-679</u>	1	Washer, Chain Adjuster Nut	30	<u>3406-123</u>	1	Cap, Swing Arm
15	<u>3423-190</u>	1	Circlip	31	<u>3406-124</u>	1	Boot, Chain Adjuster Bolt
16	<u>3423-757</u>	1	Nut, Chain Adjuster				



REAR SUSPENSION ASSEMBLY

0739-252

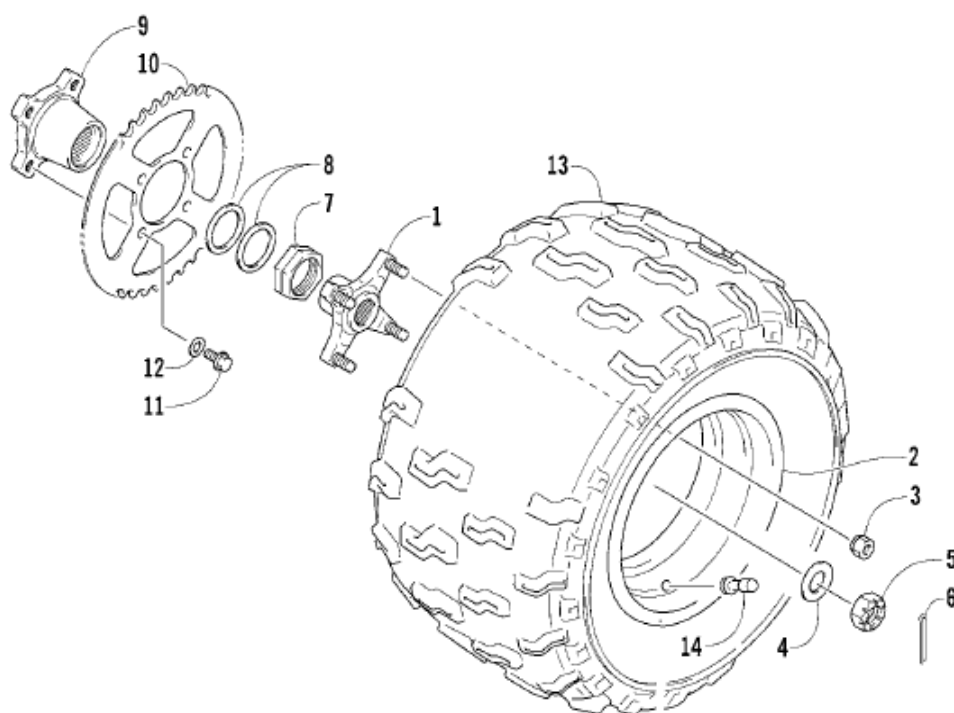
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-061	1	Arm, Front (inc. 2 and four No. 3)	13	3406-068	1	Spacer, Rear
2	3406-095	1	● Bearing	14	3406-067	1	Guard, Front Arm
3	3406-096	6	● Bearing	15	3423-662	2	Screw
4	3423-626	3	Fitting, Grease	16	3406-062	1	Arm, Rear (inc. two No. 3)
5	3406-060	1	Spacer	17	3406-064	1	Spacer
6	3406-063	6	Seal, Dust	18	3423-589	1	Bolt
7	3423-591	1	Bolt	19	3423-457	1	Nut
8	3423-670	3	Nut	20	3423-588	1	Bolt
9	3406-065	1	Spacer	21	3406-125	1	Shock Assembly - Rear - Silver
10	3406-066	6	Spacer	22	3423-669	1	Nut, Lower
11	3423-590	1	Bolt	23	3423-639	1	Bolt, Lower
12	3406-100	2	Seal				



RIGHT REAR WHEEL ASSEMBLY

0739-257

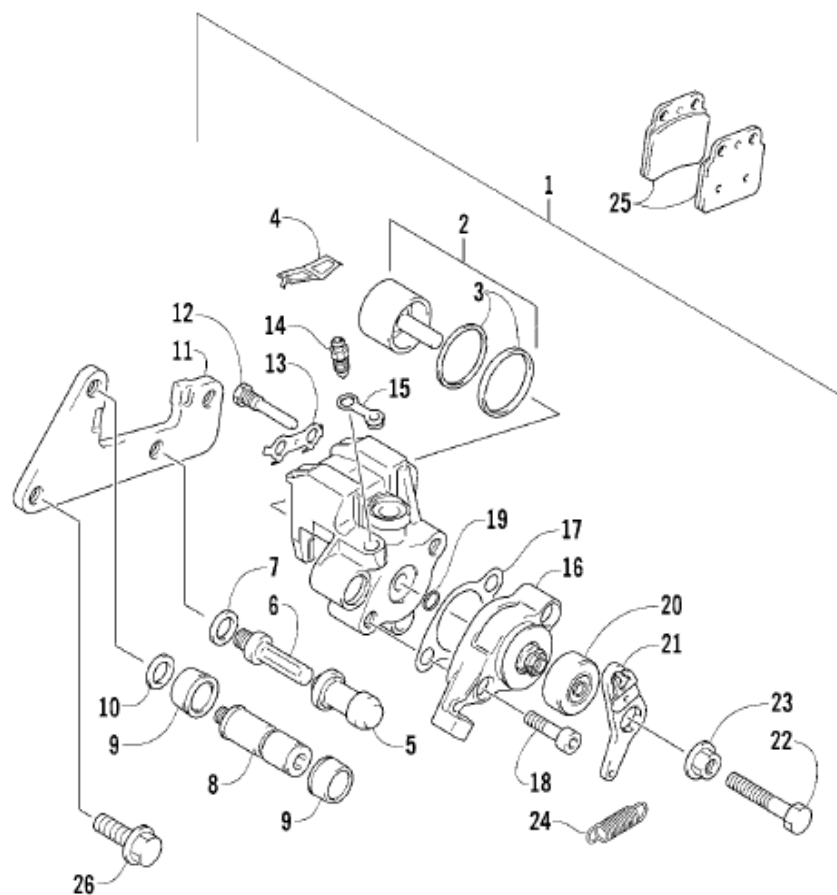
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3446-384</u>	1	Hub, Wheel - Gray	9	<u>3406-126</u>	1	Housing, Rear Axle Bearing
2	<u>3406-073</u>	1	Wheel, Rear	10	<u>3406-127</u>	1	Spacer, Rear Axle Bearing
3	<u>3423-663</u>	4	Nut	11	<u>3406-092</u>	2	Bearing, Rear Axle
4	<u>3423-685</u>	1	Washer	12	<u>3406-099</u>	2	Seal, Dust
5	<u>3423-667</u>	1	Nut, Hub	13	<u>3406-079</u>	1	Disc, Brake
6	<u>3423-609</u>	1	Pin, Cotter	14	<u>3423-649</u>	4	Bolt
7	<u>3446-387</u>	1	Axle, Rear	15	<u>3406-072</u>	1	Tire, Rear
8	<u>3423-759</u>	1	Nut, Rear Axle	16	<u>3406-008</u>	1	Valve Assembly



LEFT REAR WHEEL ASSEMBLY

0739-258

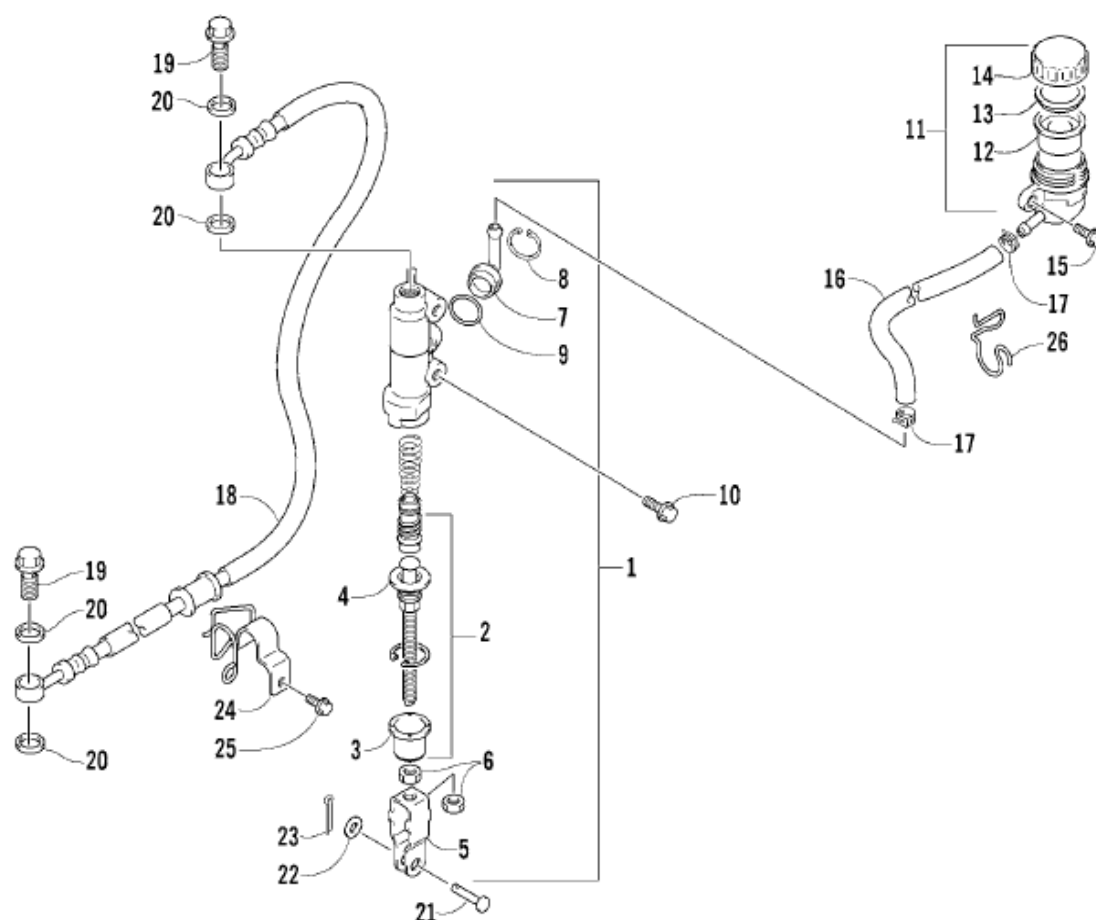
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3446-384</u>	1	Hub, Wheel - Gray	8	<u>3423-687</u>	2	Washer
2	<u>3406-073</u>	1	Wheel, Rear	9	<u>3446-386</u>	1	Hub, Rear Sprocket
3	<u>3423-663</u>	4	Nut	10	<u>3446-385</u>	1	Sprocket, Rear - 40T
4	<u>3423-685</u>	1	Washer	11	<u>3423-642</u>	4	Bolt
5	<u>3423-667</u>	1	Nut, Hub	12	<u>3423-683</u>	4	Washer
6	<u>3423-609</u>	1	Pin, Cotter	13	<u>3406-072</u>	1	Tire, Rear
7	<u>3423-758</u>	1	Nut, Rear Axle	14	<u>3406-008</u>	1	Valve Assembly



REAR BRAKE ASSEMBLY

0739-255

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-076	1	Caliper Assembly, Rear (inc. 2-24)	14	3406-025	1	● Valve, Bleed
2	3406-078	1	● Piston Set (inc. 3)	15	3406-026	1	● Cap, Bleed Valve
3	3406-077	1	●● Seal Set	16	3406-129	1	● Actuator, Parking Brake
4	3406-036	1	● Spring, Pad	17	3406-080	1	● Gasket
5	3406-043	1	● Boot	18	3423-763	2	● Bolt
6	3423-584	1	● Bolt	19	3423-592	1	● O-Ring
7	3406-035	1	● Washer	20	3406-081	1	● Boot
8	3423-762	1	● Pin	21	3406-130	1	● Arm
9	3406-033	2	● Boot	22	3423-760	1	● Bolt
10	3406-034	1	● Spring	23	3423-593	1	● Nut
11	3406-128	1	● Bracket	24	3423-595	1	● Spring
12	3406-038	2	● Pin	25	3406-075	1	Pad Set
13	3406-039	1	● Washer	26	3423-632	2	Bolt



REAR MASTER CYLINDER ASSEMBLY

0739-261

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-083	1	Master Cylinder Assembly (inc. 2-9)	14	3406-087	1	● Cap
2	3406-084	1	● Piston Set (inc. 3)	15	3423-112	1	Bolt
3	3402-887	1	●● Boot	16	3410-015	1	Hose - Reservoir/Master Cylinder
4	3406-089	1	● Rod, Push	17	3004-193	2	Clamp, Hose
5	3402-970	1	● Yoke	18	3402-969	1	Hose, Brakeline
6	3423-599	2	● Nut	19	3423-719	2	Bolt, Union
7	3406-090	1	● Fitting, Elbow	20	3006-112	4	Washer
8	3423-596	1	● Circlip	21	3423-703	1	Pin
9	3423-597	1	● O-Ring	22	0693-556	1	Washer
10	3423-628	2	Bolt	23	3423-606	1	Pin, Cotter
11	3406-132	1	Reservoir (inc. 12-14)	24	3423-761	1	Clamp, Brake Hose
12	3406-085	1	● Diaphragm	25	3423-600	1	Bolt
13	3406-086	1	● Plate	26	3406-091	1	Guide, Hose



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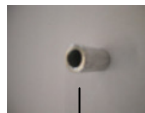
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HOMOLOGATED PARTS I

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
Homologated Parts							
1	AC002-095	1	Bowden Cable	6	AC003-158	1	Horn
2	AC005-001	1	Speedo Assy DVX	7	AC008-751	1	Mirror left
3	AC002-001	1	Brake Twin Lever DVX	8	AC008-752	1	Mirror right
4	AC008-790	1	Anti Theft Device	9	AC008-753	1	Mounting Mirror left
5	AC008-793	1	Holder Anti Theft Device	10	AC008-754	1	Mounting Mirror right



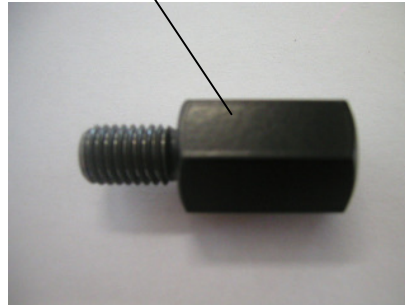
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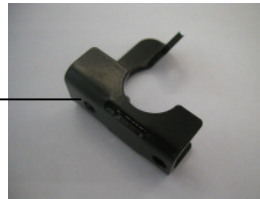
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HOMOLOGATED PARTS II

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
Homologated Parts							
1	AC008-400	1	Holder Sensor DVX	5	AC008-407	1	Lever Brake DVX
2	AC008-401	1	Spacer Sleeve DVX	6	AC008-408	1	Support Brake Cable DVX
3	AC008-403	1	Mirror adapter DVX	7	AC008-409	1	Counter Part DVX
4	AC008-406	1	Holder Brake Cable DVX				

RELATED ITEMS

2004 ATV DVX 400

Red - (Model No. A2004DVI2AUSR)

Black-Cat Green - (Model No. A2004DVI2AUSE)

Black-Red - (Model No. A2004DVI2AUSD)

0436-541	A-Arm Guard Kit	0436-014	Flag Kit
0436-544	Bars Kit - Nerf/Black Web	0436-545	Frame Guard Kit (Side)
0436-540	Bumper Kit (Front)	2257-205	Illustrated Parts Manual
4248-416	Fender Kit - Carbon Fiber	2257-026	Manuel d'utilisation (F)
4248-419	Fender Kit - Chrome	0436-005	Oil - 10W-40
4248-421	Fender Kit - Green Chrome	0436-003	Oil - 5W-30
4248-418	Fender Kit - Green Marble	2256-987	Operator's Manual (E)
4248-420	Fender Kit - Red Chrome	0436-542	Skid Plate Kit (Center)
4248-417	Fender Kit - Red Marble	0436-543	Skid Plate Kit (Rear)
4248-423	Fender Kit - Smoke Chrome	0436-042	Tire Repair Kit - Deluxe

■ **NOTE:** For a complete list of related items, refer to the current accessory catalog.

