



ARCTIC CAT®
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DVX 400

STREET-LEGAL



2007

Illustrated Parts Manual

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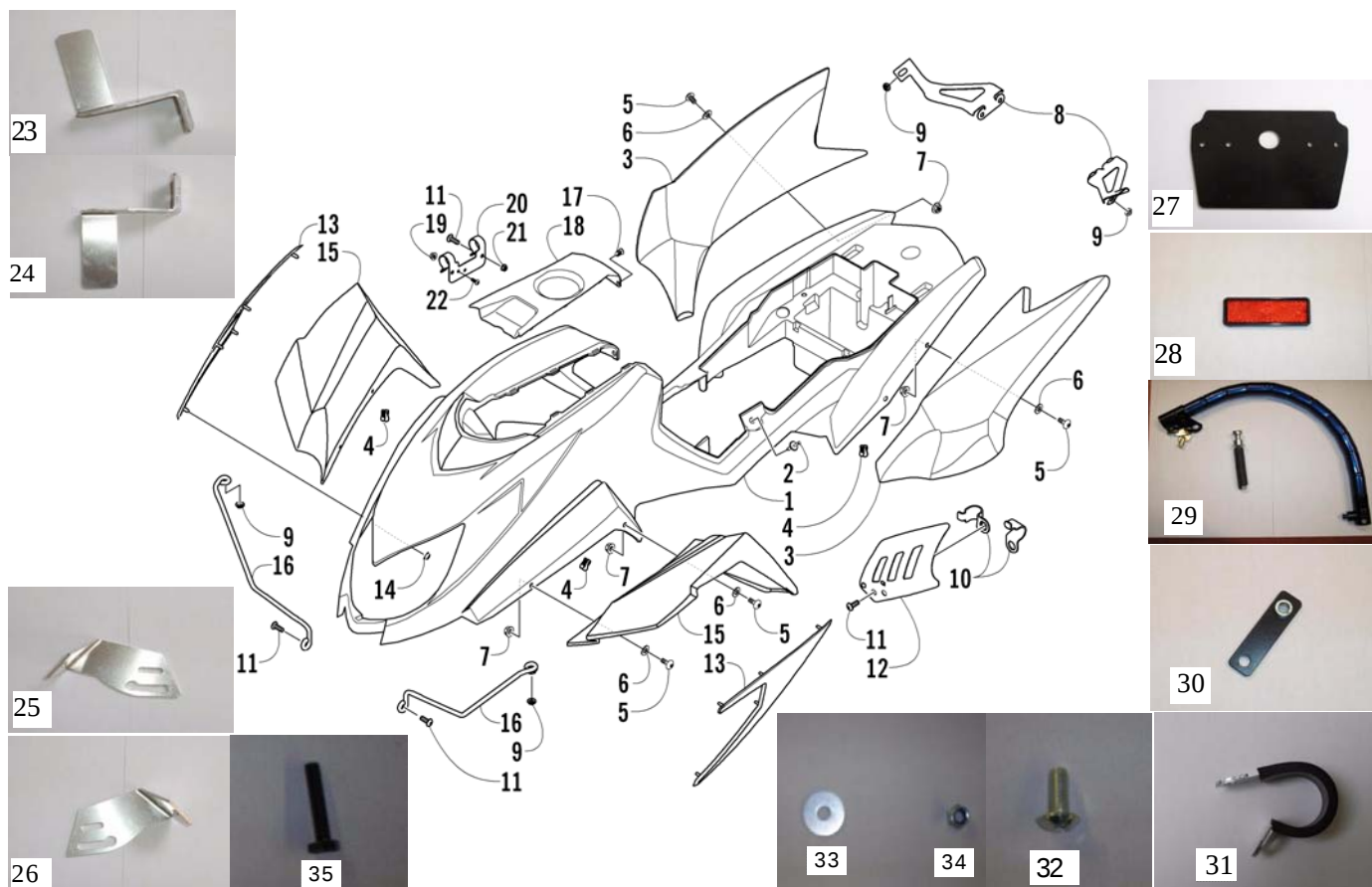
2007 ATV DVX 400

**Red-Red
Black-Red**

**Black-Cat Green
Tony Stewart Edition**

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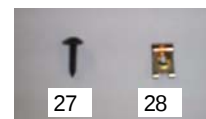
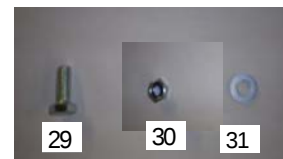
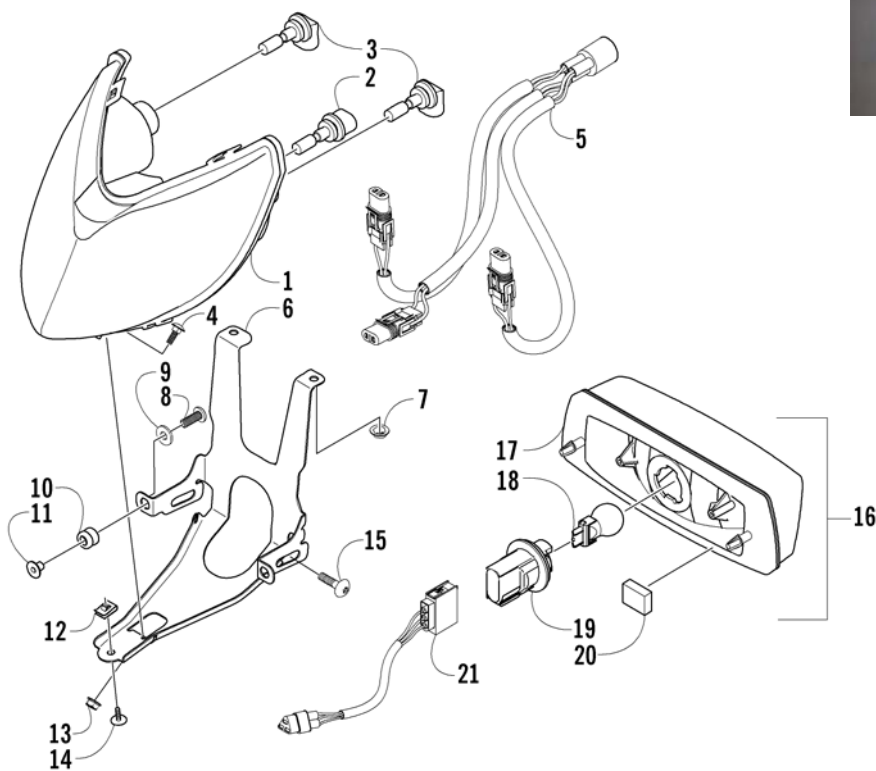
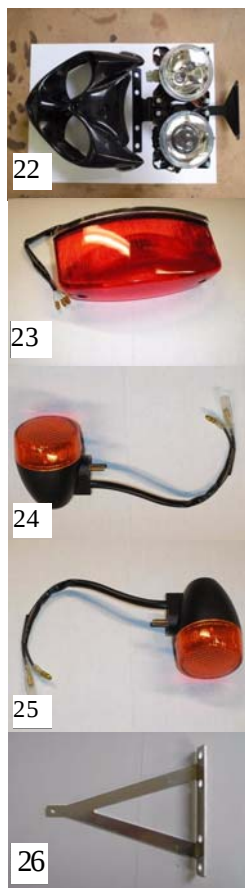
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2007 model year.



BODY PANEL ASSEMBLY

0740-380

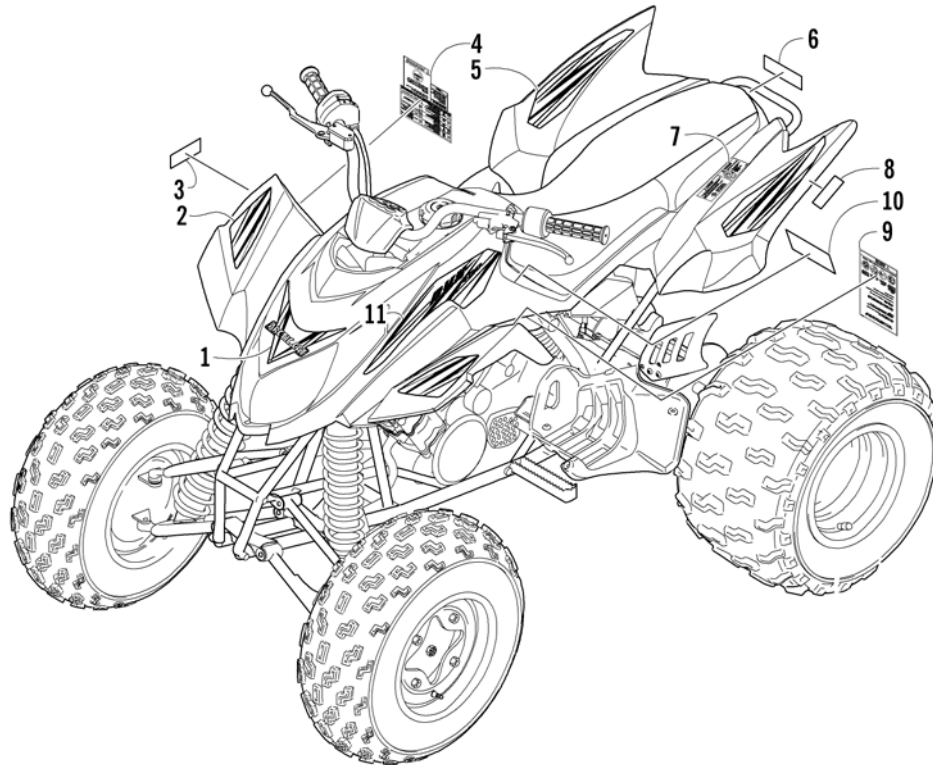
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1406-445	1	Panel, Body - Red	16	1406-450	1	Fender, Front - Left - Red
	1406-486	1	Panel, Body - Black (Black-Red/Black-Cat Green)		1406-492	1	Fender, Front - Right - Cat Green
	2406-126	1	Panel, Body - TS Orange		1406-493	1	Fender, Front - Left - Cat Green
	2506-699	1	Panel, Body- Cat Green		2406-128	1	Fender, Front - Right - TS Orange
2	0423-494	2	Rivet, Reinstallable		2406-129	1	Fender, Front - Left - TS Orange
3	1406-451	1	Fender, Rear - Right - Red		2406-650	1	Fender, Front - Right - Black
	1406-452	1	Fender, Rear - Left - Red		2406-651	1	Fender, Front - Left - Black
	1406-494	1	Fender, Rear - Right - Cat Green	17	1506-301	1	Bracket, Mounting - Front Fender - Right
	1406-495	1	Fender, Rear - Left - Cat Green		1506-302	1	Bracket, Mounting - Front Fender - Left
	2406-130	1	Fender, Rear - Right - TS Orange	18	0623-269	2	Clip, Retaining
	2406-131	1	Fender, Rear - Left - TS Orange		1406-446	1	Cover, Tank - Red
	2406-652	1	Fender, Rear - Right - Black		1406-487	1	Cover, Tank - Black
	2406-653	1	Fender, Rear - Left - Black		2406-127	1	Cover, Tank - TS Orange
4	0423-459	4	Clip, Mounting		2506-700	1	Cover, Tank - Cat Green
5	8476-616	12	Screw, Machine	19	8424-502	1	Nut, Lock
6	8050-212	12	Washer	20	1506-413	1	Bracket, Mounting - Reverse Switch
7	0624-250	12	Nut, Lock	21	8424-602	2	Nut, Lock
8	1506-306	1	Bracket, Mounting - Rear Fender - Right	22	0423-068	1	Screw, Machine
	1506-305	1	Bracket, Mounting - Rear Fender - Left	23	AC008-006	1	Bracket Indicator Rear Left DVX
9	0423-357	4	Nut, Stamped	24	AC008-007	1	Bracket Indicator Rear Right DVX
10	1506-410	4	Clamp, Foot Guard	25	AC008-008	1	Bracket Indicator Front Left DVX
11	0423-419	8	Screw, Machine	26	AC008-009	1	Bracket Indicator Front Right DVX
12	1506-411	1	Guard, Foot - Right	27	AC008-010	1	Bracket Number Plate DVX
	1506-412	1	Guard, Foot - Left	28	AC008-139	2	Reflector
13	1406-447	1	Panel, Trim - Right - Black	29	AC008-790	1	Anti Theft Device
	1406-448	1	Panel, Trim - Left - Black	30	AC008-793	1	Bracket Anti Theft Device
	1406-488	1	Panel, Trim - Right - Red (Black-Red)	31	AC008-791	1	Clamp Anti Theft Device
	1406-489	1	Panel, Trim - Left - Red (Black-Red)	32	AC008-427	1	Star Screw Anti Theft Device
	1406-490	1	Panel, Trim - Right - Cat Green	33	AC008-423	4	Diameter Washer Large 6x20
	1406-491	1	Panel, Trim - Left - Cat Green	34	AC008-424	2	Stop Nut M6
14	0423-489	10	Nut, Stamped	35	AC008-432	2	Hexagon Screw M6x25
15	1406-449	1	Fender, Front - Right - Red				



HEADLIGHT AND TAILLIGHT ASSEMBLIES

0739-273

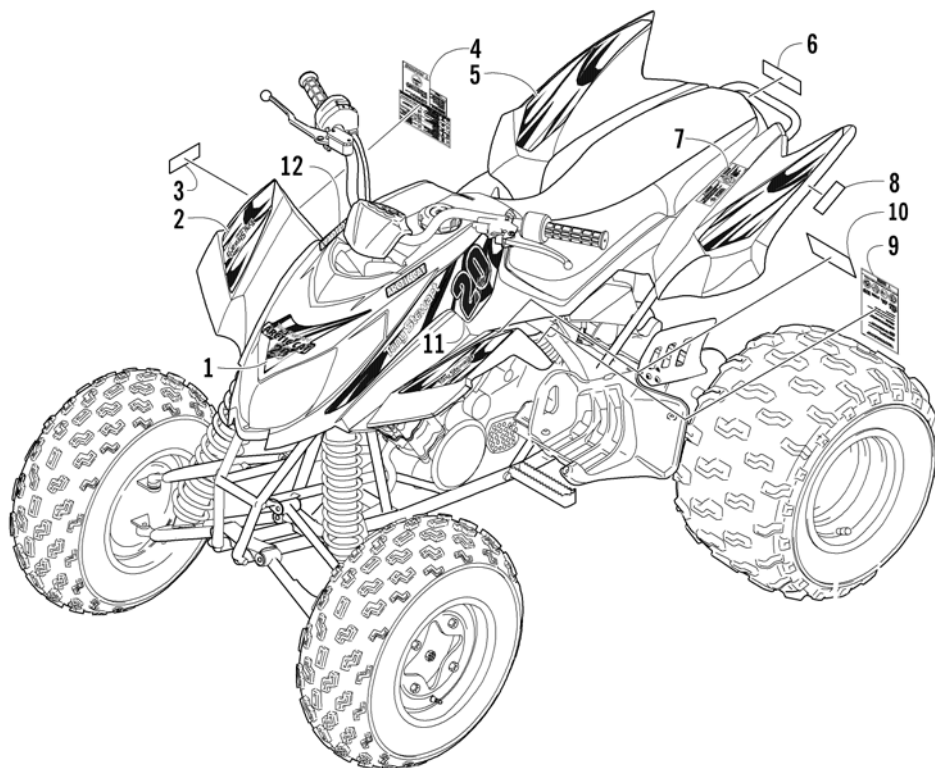
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0509-023	1	Housing, Headlight	19	0409-057	1	ø Socket, Taillight
2	0609-252	1	Bulb, Headlight - Low Beam	20	1406-790	4	Pad, Taillight
3	0409-055	2	Bulb, Headlight - High Beam	21	0486-138	1	Harness, Adapter - Taillight
4	0423-488	1	Bolt, Carriage	22	AC003-003	1	Headlight Assy. DVX
5	0486-146	1	Harness, Adapter - Headlight		AC003-246	1	Headlight High Beam DVX
6	1406-480	1	Bracket, Mounting - Headlight		AC003-247	1	Headlight Low Beam DVX
7	0423-357	2	Nut, Stamped		AC008-005	1	Bracket Headlight DVX
8	0423-501	2	Screw, Self-Tapping		AC006-001	1	Orifice Headlight DVX
9	0123-802	2	Washer	23	AC003-079	1	Taillight New
10	0423-447	2	Grommet	24	AC003-145	2	Indicator, Left
11	0423-487	2	Washer, Shoulder	25	AC003-146	2	Indicator, Right
12	0423-060	1	Clip, Tinerman	26	AC008-013	1	Holder Panel DVX
13	8424-502	1	Nut, Lock	27	AC008-433	1	Self Tapping Screw 3x16
14	0623-301	1	Screw, Self-Tapping	28	AC008-434	1	Self Tapping Nut
15	8408-616	2	Screw, Cap	29	AC008-217	2	Screw M8x20
16	0509-022	1	Taillight Assembly (inc. 17-19)	30	AC008-219	2	Nut M8
17	0509-025	1	ø Housing, Taillight	31	AC008-420	4	Plain Washer 8
18	0409-056	1	ø Bulb, Taillight				



DECALS

0741-413

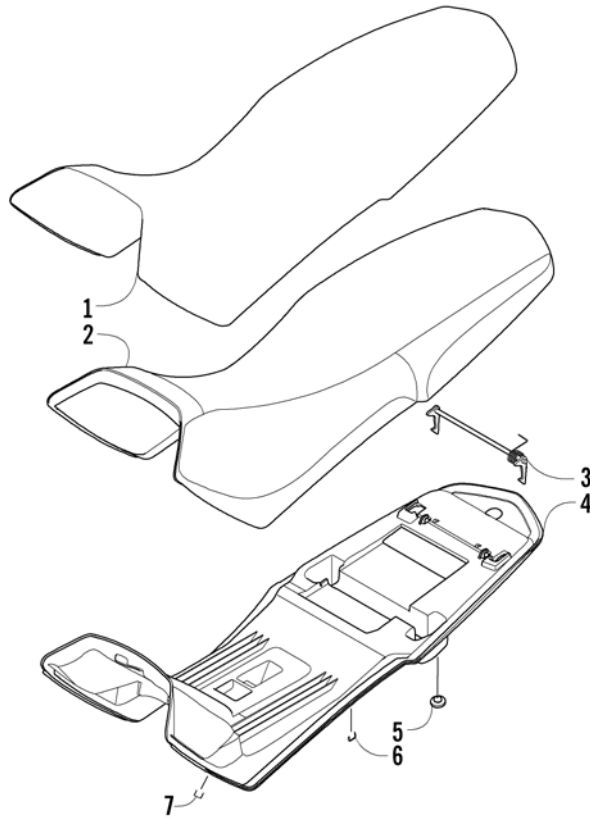
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1411-003</u>	1	Decal, Graphic - Front		<u>1411-720</u>	1	Decal, Graphic - Rear Fender - Right (Cat Green-Black)
	<u>1411-013</u>	1	Decal, Graphic - Front (Black-Red)		<u>1411-721</u>	1	Decal, Graphic - Rear Fender - Left (Cat Green-Black)
	<u>1411-012</u>	1	Decal, Graphic - Front (Black-Cat Green)				
	<u>1411-716</u>	1	Decal, Graphic - Front (Cat Green-Black)	6	0411-762	1	Decal, "Arctic Cat"
2	<u>0411-996</u>	1	Decal, Graphic - Front Fender - Right	7	0411-696	1	Decal, Warning - Tire Pressure/Passenger
	<u>0411-997</u>	1	Decal, Graphic - Front Fender - Left	8	0411-746	1	Reflector, Rear - Red - Right
	<u>1411-006</u>	1	Decal, Graphic - Front Fender - Right (Black-Cat Green)		0411-747	1	Reflector, Rear - Red - Left
	<u>1411-007</u>	1	Decal, Graphic - Front Fender - Left (Black-Cat Green)	9	0411-218	1	Decal, Warning - General
	<u>1411-718</u>	1	Decal, Graphic - Front Fender - Right (Cat Green-Black)	10	1411-574	1	Decal, Warning - Off Road Only
	<u>1411-719</u>	1	Decal, Graphic - Front Fender - Left (Cat Green-Black)	11	<u>0411-998</u>	1	Decal, Graphic - Side - Right
3	0411-744	1	Reflector, Front - Amber - Right		<u>0411-999</u>	1	Decal, Graphic - Side - Left
	0411-745	1	Reflector, Front - Amber - Left		<u>1411-010</u>	1	Decal, Graphic - Side - Right (Black-Red)
4	0411-759	1	Decal, Warning - Pre Ride		<u>1411-011</u>	1	Decal, Graphic - Side - Left (Black-Red)
5	<u>0411-994</u>	1	Decal, Graphic - Rear Fender - Right		<u>1411-008</u>	1	Decal, Graphic - Side - Right (Black-Cat Green)
	<u>0411-995</u>	1	Decal, Graphic - Rear Fender - Left		<u>1411-009</u>	1	Decal, Graphic - Side - Left (Black-Cat Green)
	<u>1411-004</u>	1	Decal, Graphic - Rear Fender - Right (Black-Cat Green)		<u>1411-714</u>	1	Decal, Graphic - Side - Right (Cat Green-Black)
	<u>1411-005</u>	1	Decal, Graphic - Rear Fender - Left (Black-Cat Green)		<u>1411-715</u>	1	Decal, Graphic - Side - Left (Cat Green-Black)



DECALS (Tony Stewart Edition)

0741-783

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1411-175	1	Decal, Graphic - Front	7	0411-696	1	Decal, Warning - Tire Pressure/Passenger
2	1411-166	1	Decal, Graphic - Front Fender - Right	8	0411-746	1	Reflector, Rear - Red - Right
	1411-167	1	Decal, Graphic - Front Fender - Left		0411-747	1	Reflector, Rear - Red - Left
3	0411-744	1	Reflector, Front - Amber - Right	9	0411-218	1	Decal, Warning - General
	0411-745	1	Reflector, Front - Amber - Left	10	<u>1411-574</u>	1	Decal, Warning - Off-Road Only
4	0411-759	1	Decal, Warning - Pre-Ride	11	1411-170	1	Decal, Graphic - Side - Right
5	1411-168	1	Decal, Graphic - Rear Fender - Right		1411-171	1	Decal, Graphic - Side - Left
	1411-169	1	Decal, Graphic - Rear Fender - Left	12	1411-172	2	Decal, Graphic - Tank - Upper
6	0411-762	1	Decal, "Arctic Cat"				



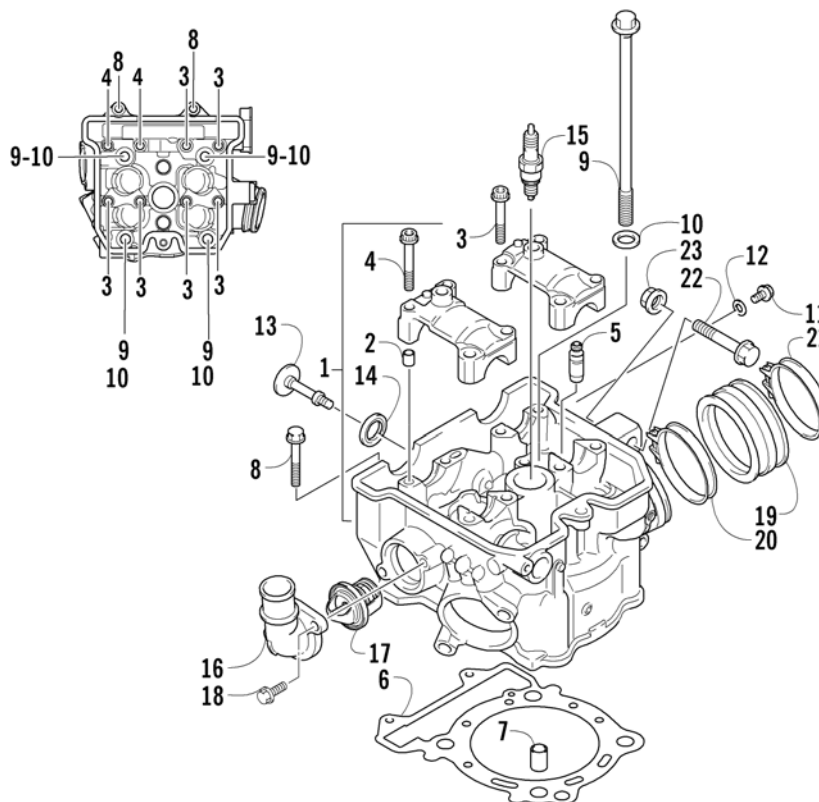
SEAT ASSEMBLY

(Complete Seat Assembly p/n 1506-300)

0740-389

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1506-297	1	Cover, Seat	5	0406-877	3	ø Bumper, Seat
2	1506-298	1	Foam, Seat	6	0624-528	AR	Staple - 5/16 in.
3	1506-359	1	Latch, Seat	7	0624-094	AR	Staple - 1/4 in.
4	1506-299	1	Base, Seat (inc. 5)				

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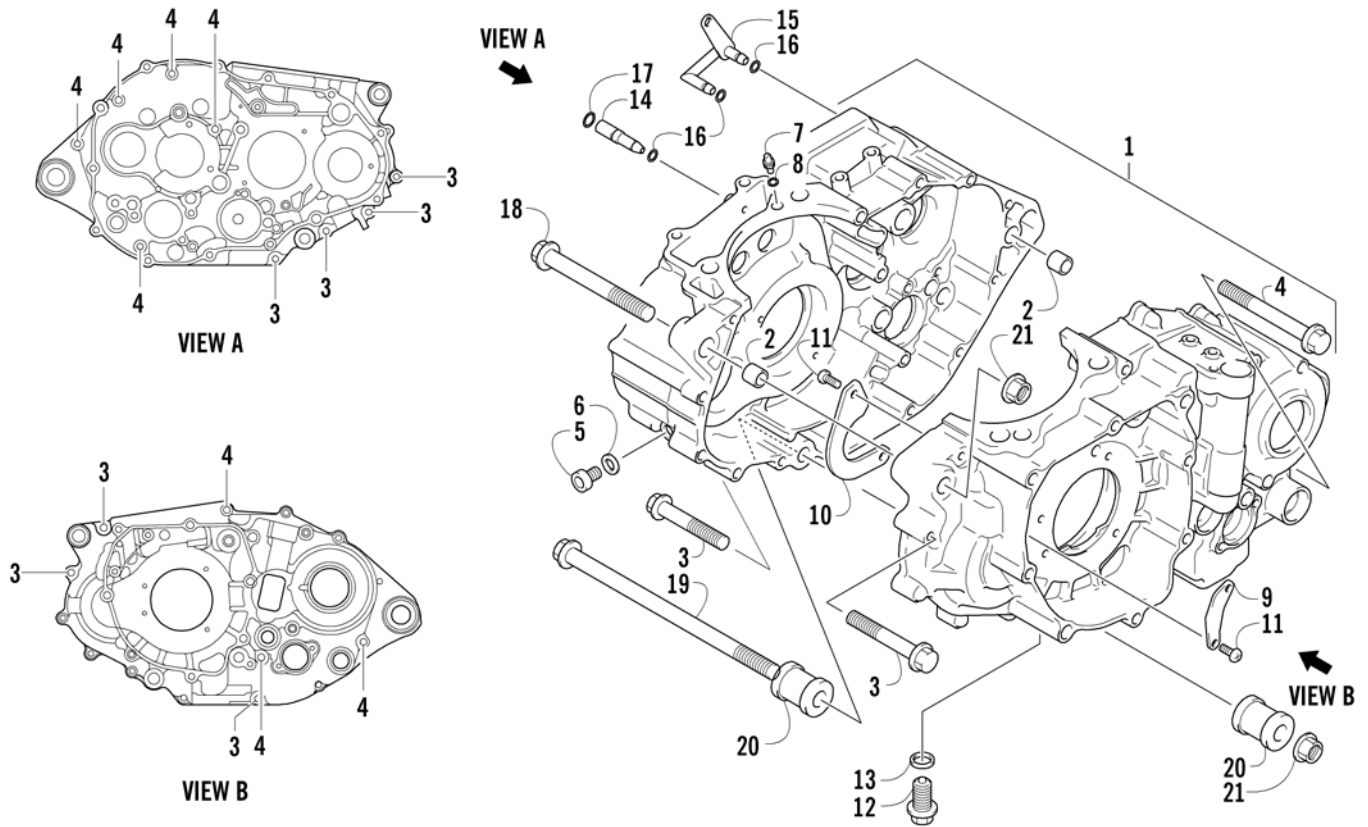
CYLINDER HEAD ASSEMBLY

0739-184

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-839	1	Head, Cylinder - Assembly (inc. 2-4)	13	3423-558	1	Bolt
2	3423-043	4	ø Pin	14	3423-559	1	Washer
3	3423-611	6	ø Bolt	15	0217-708	1	Spark Plug (NGK CR7E)
4	3423-764	2	ø Bolt	16	3413-024	1	Cover, Thermostat
5	3402-840	4	Guide, Valve	17	3413-025	1	Thermostat
6	3402-841	1	Gasket, Cylinder Head	18	3423-328	2	Bolt
7	3423-088	2	Pin, Dowel	19	3470-030	1	Pipe, Intake
8	3423-429	2	Bolt	20	3402-235	1	Clamp, Intake Pipe
9	3423-637	4	Bolt	21	3402-916	1	Clamp, Intake Pipe
10	3423-675	4	Washer	22	3423-847	1	Bolt
11	3004-339	1	Plug, Oil Gallery	23	3423-457	1	Nut
12	3003-290	1	Gasket				



Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-844	1	Cylinder	8	3406-002	1	Hose, Breather
2	3423-089	2	Bolt, Stud	9	3410-013	1	Hose, Breather
3	3004-488	2	Nut	10	3006-855	4	Clamp, Hose
4	3402-845	1	Gasket, Cylinder	11	3410-014	1	Hose, Breather
5	3423-088	2	Pin, Dowel	12	3423-724	2	Clamp, Hose
6	3502-010	1	Tank, Oil Return	13	3403-013	1	Gasket Set
7	3423-600	1	Bolt				

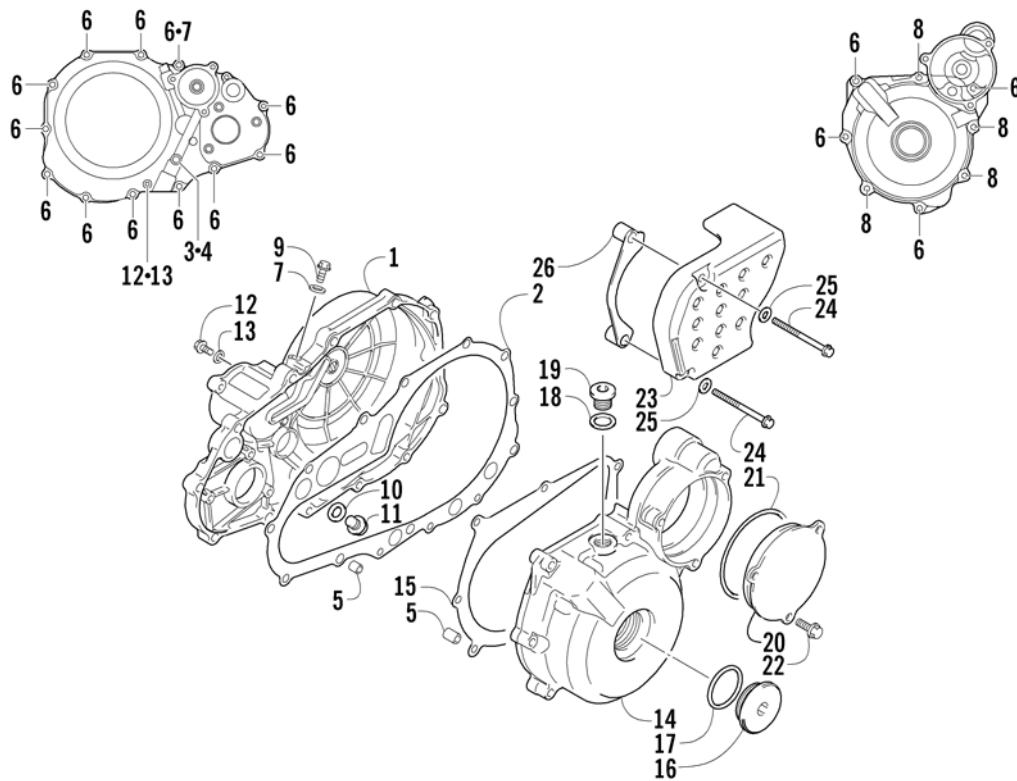


CRANKCASE ASSEMBLY

ELTZ400K (Complete Engine p/n 0462-039)

0739-188

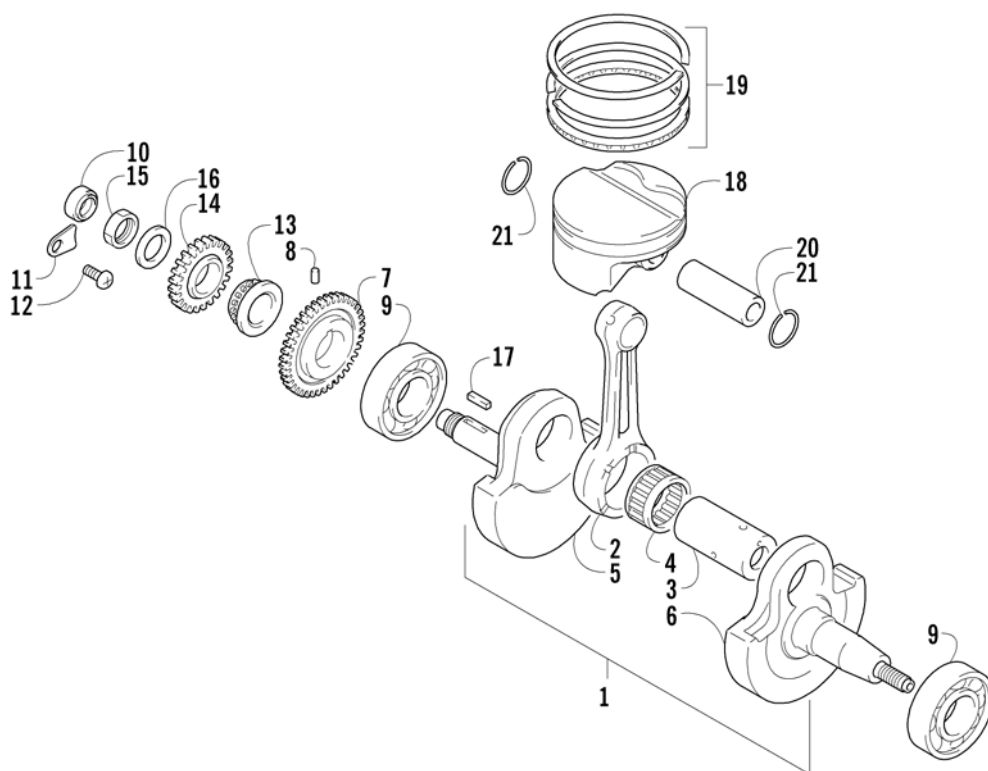
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-028	1	Crankcase Set (inc. 2-11)	12	3402-404	1	Plug, Oil Drain
2	3423-088	2	ø Pin, Dowel	13	3402-011	1	Gasket
3	3423-098	7	ø Bolt	14	3446-391	1	Pipe, Oil - Inner - No. 1
4	3423-097	8	ø Bolt	15	3446-356	1	Pipe, Oil - Inner - No. 2
5	3423-706	1	ø Plug, Oil Gallery	16	3423-709	3	O-Ring
6	3402-894	1	ø Gasket	17	3423-710	1	O-Ring
7	3402-918	1	ø Jet, Oil Gallery	18	3005-514	1	Bolt
8	3423-051	1	ø O-Ring	19	3423-391	1	Bolt
9	3402-919	1	ø Separator, Oil - No. 1	20	3423-737	2	Spacer, Engine Mounting
10	3402-920	1	ø Separator, Oil - No. 2	21	3423-457	2	Nut
11	3423-435	4	ø Screw, Separator				



CRANKCASE COVER ASSEMBLY

0739-206

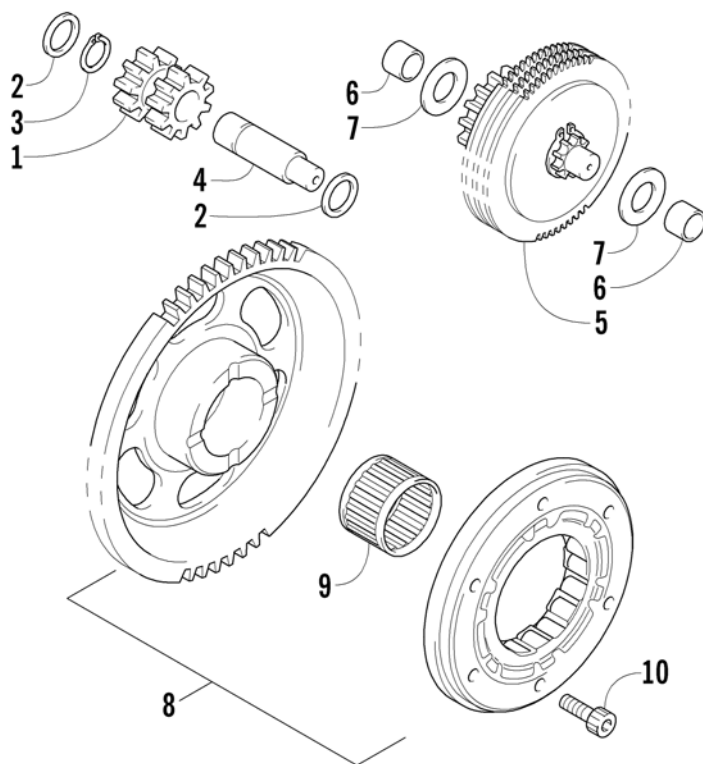
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3403-017	1	Cover, Clutch	14	3409-042	1	Cover, Magneto
2	3446-357	1	Gasket, Clutch Cover	15	3409-023	1	Gasket, Magneto Cover
3	3423-540	1	Plug, Oil Gallery	16	3402-898	1	Plug, Crank Hole
4	3402-436	1	Gasket, Oil Gallery Plug	17	3423-061	1	O-Ring
5	3423-610	4	Pin	18	3402-012	1	Gasket
6	3423-162	16	Bolt	19	<u>3402-040</u>	1	Plug
7	3003-290	2	Gasket	20	3409-022	1	Cover, Starter Idle Gear
8	3423-098	4	Bolt	21	3423-713	1	O-Ring
9	3423-112	1	Plug, Oil Gallery	22	3423-328	3	Bolt
10	3402-011	1	Gasket	23	3435-098	1	Cover, Engine Sprocket
11	3423-705	1	Plug, Oil Gallery	24	3006-094	2	Bolt
12	3004-339	1	Bolt, Oil Level	25	3423-672	2	Washer
13	3402-009	1	Gasket	26	3402-962	1	Plate, Chain Guide



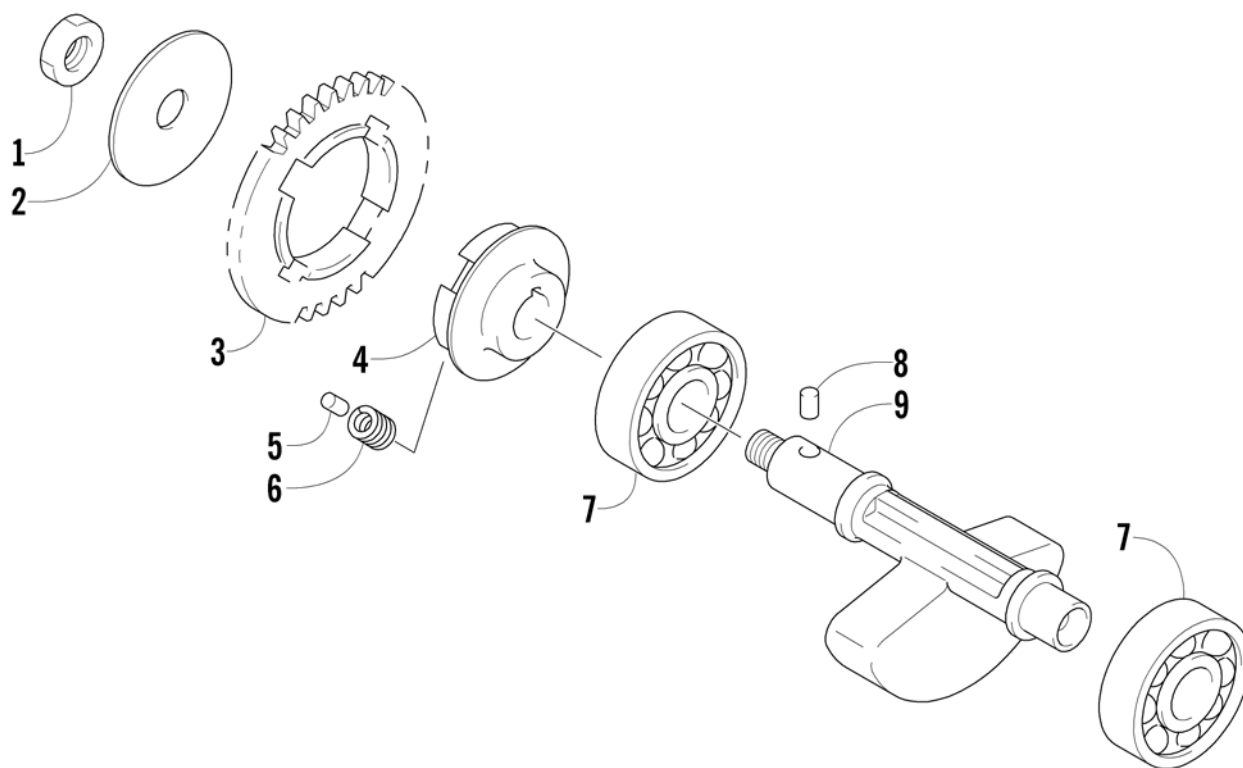
CRANKSHAFT ASSEMBLY

0739-207

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-029	1	Crankshaft Assembly (inc. 2-6)	12	3004-552	1	Screw
2	3502-012	1	ø Rod, Connecting	13	3502-030	1	Sprocket, Cam Chain Drive
3	3502-014	1	ø Pin	14	3406-140	1	Gear, Primary Drive
4	3406-139	1	ø Bearing	15	3423-253	1	Nut
5	3402-922	1	ø Crankshaft - Right	16	3423-684	1	Washer
6	3402-923	1	ø Crankshaft - Left	17	3006-890	1	Key
7	3402-926	1	Gear, Balancer Drive	18	3402-846	1	Piston
8	3423-047	1	Pin	19	3502-011	1	Ring Set, Piston
9	3402-904	2	Bearing	20	3402-847	1	Pin, Piston
10	3402-910	1	Seal, Oil - Right	21	3003-439	2	Circlip
11	3402-952	1	Retainer, Oil Seal - Right				



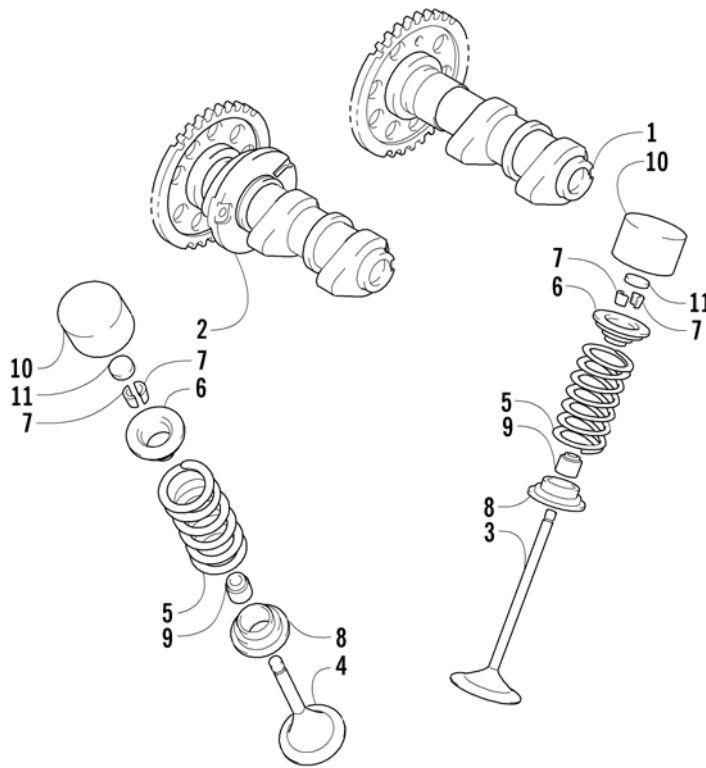
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-924	1	Gear, Starter Idle - No. 1	6	3402-125	2	Bushing
2	3423-699	2	Washer	7	3423-616	2	Washer
3	3423-358	1	Circlip	8	3445-031	1	Clutch, Starter (inc. 9)
4	3423-738	1	Pin	9	3402-222	1	ø Bearing
5	3445-032	1	Limitter, Starter Idle Gear	10	<u>3423-226</u>	6	Bolt



CRANK BALANCER ASSEMBLY

0739-185

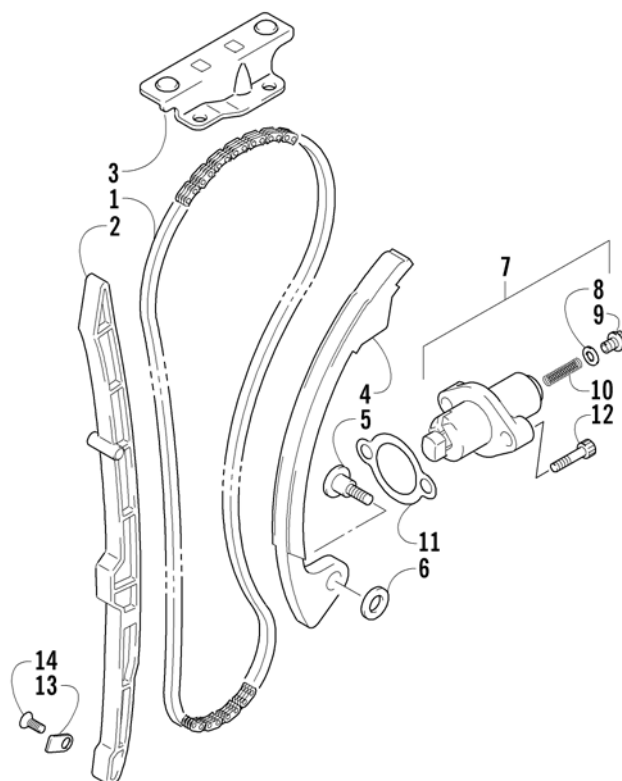
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3423-666	1	Nut	6	3402-090	4	Spring, Driven Gear
2	3423-698	1	Washer	7	3402-900	2	Bearing
3	3406-137	1	Gear, Driven	8	3423-047	1	Pin, Inner Driven Gear Race
4	3406-138	1	Race, Driven Gear - Inner	9	3402-925	1	Balancer, Crank
5	3423-106	2	Pin, Driven Gear				



CAMSHAFT/VALVE ASSEMBLY

0739-208

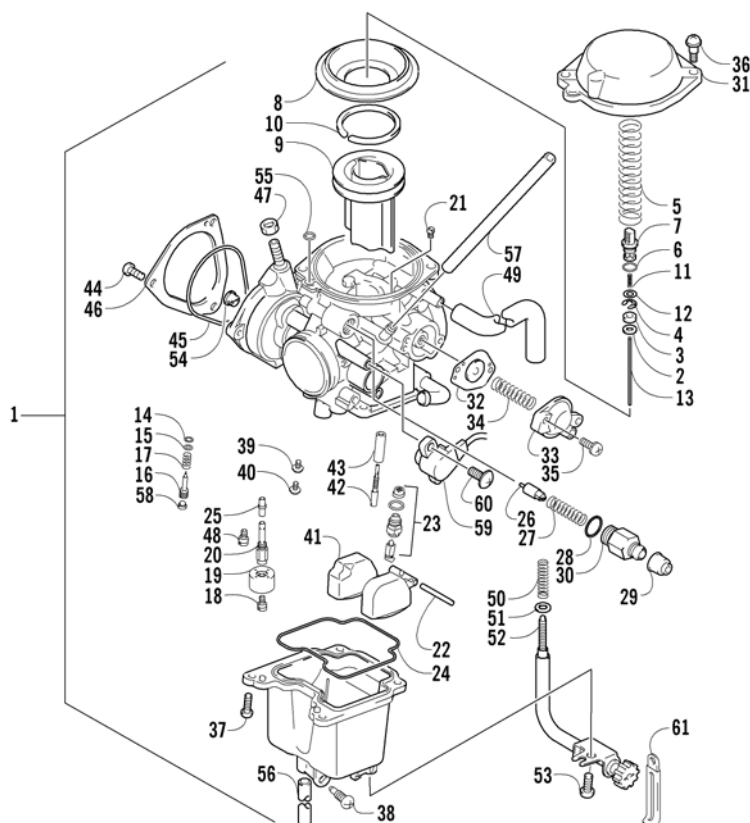
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-015	1	Camshaft, Intake	3402-860	AR		Shim, Tappet - 2.70 mm
2	3502-031	1	Camshaft, Exhaust	3402-861	AR		Shim, Tappet - 2.75 mm
3	3402-877	2	Valve, Intake	3402-862	AR		Shim, Tappet - 2.80 mm
4	3402-878	2	Valve, Exhaust	3402-863	AR		Shim, Tappet - 2.85 mm
5	3402-726	4	Spring, Valve	3402-864	AR		Shim, Tappet - 2.90 mm
6	3402-934	4	Retainer, Spring	3402-865	AR		Shim, Tappet - 2.95 mm
7	3402-879	8	Cotter, Valve	3402-866	AR		Shim, Tappet - 3.00 mm
8	3402-880	4	Seat, Spring	3402-867	AR		Shim, Tappet - 3.05 mm
9	3402-078	4	Seal, Oil	3402-868	AR		Shim, Tappet - 3.10 mm
10	3402-851	4	Tappet	3402-869	AR		Shim, Tappet - 3.15 mm
11	3402-852	AR	Shim, Tappet - 2.30 mm	3402-870	AR		Shim, Tappet - 3.20 mm
	3402-853	AR	Shim, Tappet - 2.35 mm	3402-871	AR		Shim, Tappet - 3.25 mm
	3402-854	AR	Shim, Tappet - 2.40 mm	3402-872	AR		Shim, Tappet - 3.30 mm
	3402-855	AR	Shim, Tappet - 2.45 mm	3402-873	AR		Shim, Tappet - 3.35 mm
	3402-856	AR	Shim, Tappet - 2.50 mm	3402-874	AR		Shim, Tappet - 3.40 mm
	3402-857	AR	Shim, Tappet - 2.55 mm	3402-875	AR		Shim, Tappet - 3.45 mm
	3402-858	AR	Shim, Tappet - 2.60 mm	3402-876	AR		Shim, Tappet - 3.50 mm
	3402-859	AR	Shim, Tappet - 2.65 mm				



CAM CHAIN ASSEMBLY

0739-210

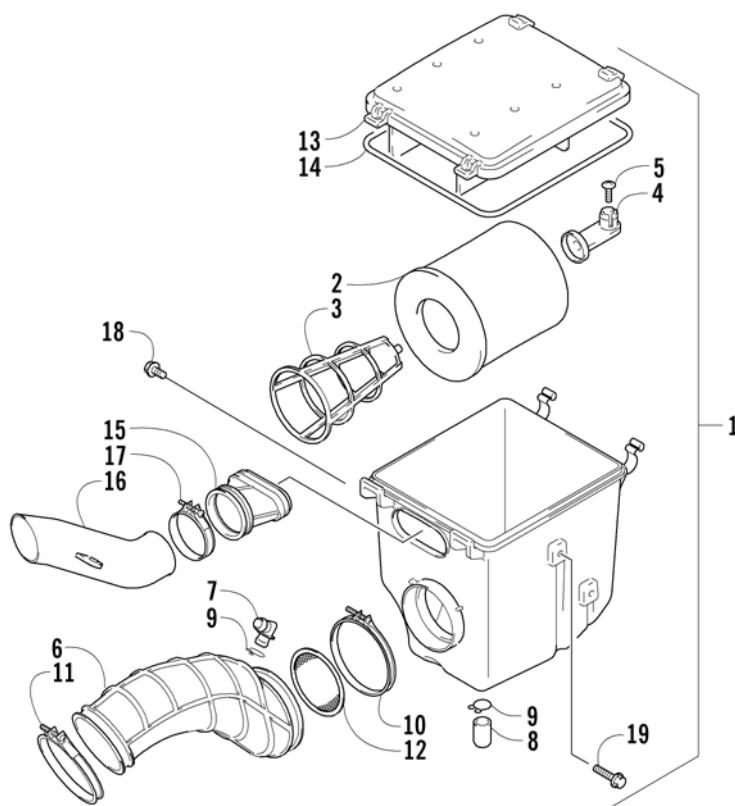
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-032	1	Chain, Camshaft Drive	8	3402-850	1	ø Gasket
2	3402-848	1	Guide, Cam Chain - No. 1	9	3402-933	1	ø Plug
3	3402-930	1	Guide, Cam Chain - No. 2	10	3402-932	1	ø Spring
4	3402-849	1	Tensioner, Cam Chain	11	3402-137	1	Gasket, Adjuster
5	3423-561	1	Bolt	12	3004-475	2	Bolt
6	3423-142	1	Washer	13	3402-929	1	Retainer, Cam Chain Guide No.1
7	3502-019	1	Adjuster, Tensioner - Assembly (inc. 8-10)	14	3423-018	1	Screw



CARBURETOR ASSEMBLY

0740-390

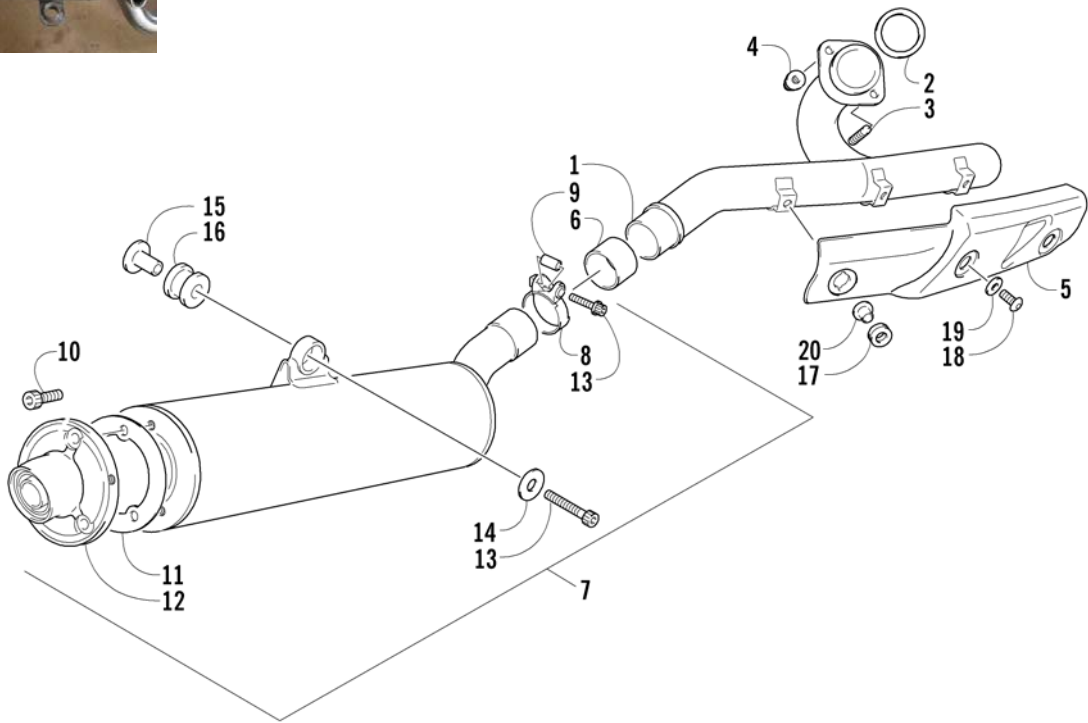
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3470-035</u>	1	Carburetor Assembly (inc. 2-58)	32	4505-144	1	ø Diaphragm Assembly
2	3423-567	1	ø Washer	33	4505-129	1	ø Cover Assembly
3	4505-118	1	ø Ring	34	4505-125	1	ø Spring
4	4505-119	1	ø E-Ring	35	3423-570	2	ø Screw
5	4505-145	1	ø Spring	36	3423-564	2	ø Screw
6	3423-709	1	ø O-Ring	37	4505-133	4	ø Screw
7	4505-123	1	ø Holder	38	3423-563	1	ø Screw
8	4505-130	1	ø Diaphragm	39	0694-025	1	ø Screw
9	4505-126	1	ø Valve, Piston	40	3423-571	1	ø Screw
10	4505-146	1	ø Ring	41	4505-109	1	ø Float Assembly
11	4505-124	1	ø Spring	42	4505-135	1	ø Pilot Jet - 22.5
12	4505-143	1	ø Washer	43	4505-142	1	ø Pipe
13	4505-117	1	ø Jet Needle 5E26-1	44	3004-645	3	ø Screw
14	3423-568	1	ø O-Ring	45	4505-148	1	ø O-Ring
15	3423-566	1	ø Washer	46	4505-127	1	ø Cover
16	4505-152	1	ø Adjuster	47	3423-572	1	ø Nut
17	4505-113	1	ø Spring	48	4505-134	1	ø Main Jet - 60
18	4505-071	1	ø Main Jet - 130	49	4505-150	1	ø Hose
19	4505-140	1	ø Ring	50	4505-112	1	ø Spring
20	4505-141	1	ø Holder, Jet	51	3423-573	1	ø Washer
21	4505-136	1	ø Jet	52	4505-137	1	ø Screw, Adjust - Assembly
22	4505-110	1	ø Pin	53	4505-151	1	ø Screw
23	4505-116	1	ø Needle Valve Assembly	54	4505-147	1	ø Guide, Cable
24	4505-111	1	ø O-Ring	55	3423-569	1	ø O-Ring
25	4505-114	1	ø Needle Jet P-0M	56	4505-149	1	ø Hose
26	4505-120	1	ø Starter Plunger Assembly	57	0693-784	1	ø Hose
27	4505-121	1	ø Spring	58	<u>4505-157</u>	1	ø Plug
28	3423-565	1	ø O-Ring	59	4505-155	1	Sensor Assembly
29	3470-011	1	ø Cap	60	4505-156	1	Screw
30	4505-122	1	ø Holder, Guide	61	3004-787	1	Clamp, Drain Hose
31	4505-153	1	ø Cover, Diaphragm				



AIR CLEANER ASSEMBLY

0739-212

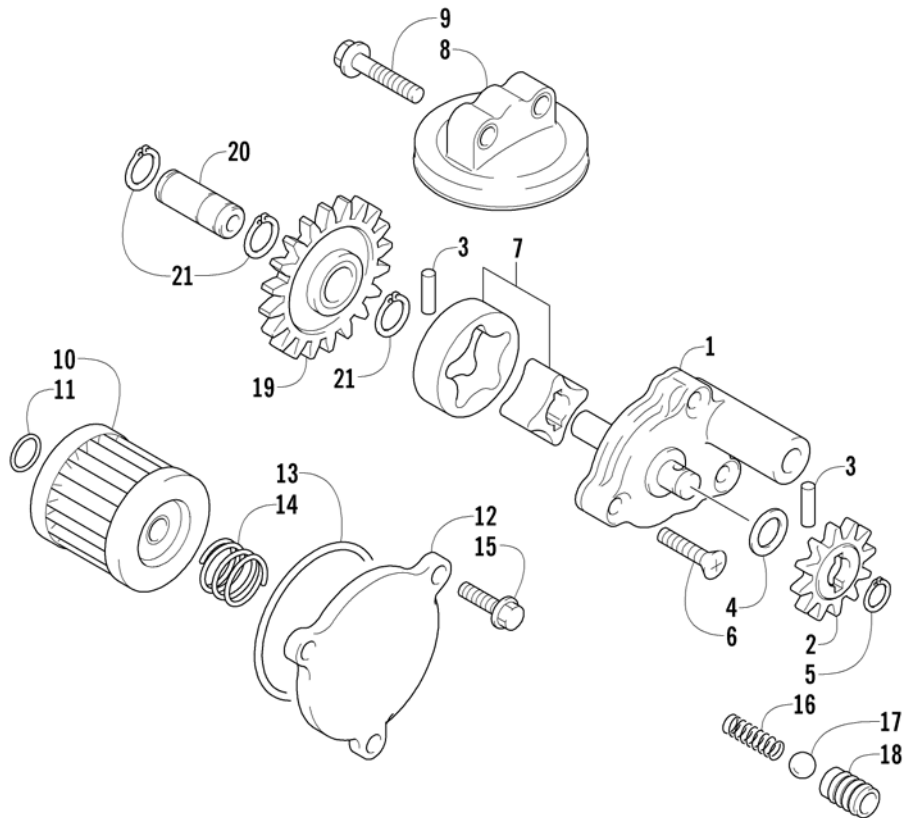
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3470-032	1	Cleaner, Air - Assembly (inc. 2-17)	11	3423-726	1	ø Clamp, Tube
2	3470-014	1	ø Filter	12	3470-017	1	ø Trap, Flame
3	3470-015	1	ø Holder	13	3470-012	1	ø Cap, Air Cleaner (inc. 14)
4	3470-016	1	ø Stopper, Holder	14	3470-013	1	ø ø Gasket
5	0693-505	1	ø Screw	15	3470-027	1	ø Joint, Inlet
6	3470-026	1	ø Tube, Outlet	16	3470-028	1	ø Duct, Inlet
7	3470-025	1	ø Fitting, Elbow	17	3423-503	1	ø Clamp
8	3402-334	1	ø Plug, Breather	18	3004-377	1	Bolt, Air Cleaner - Right
9	3423-313	2	ø Clip	19	3004-507	2	Bolt, Air Cleaner - Left
10	3423-727	1	ø Clamp, Tube				



EXHAUST ASSEMBLY

0739-213

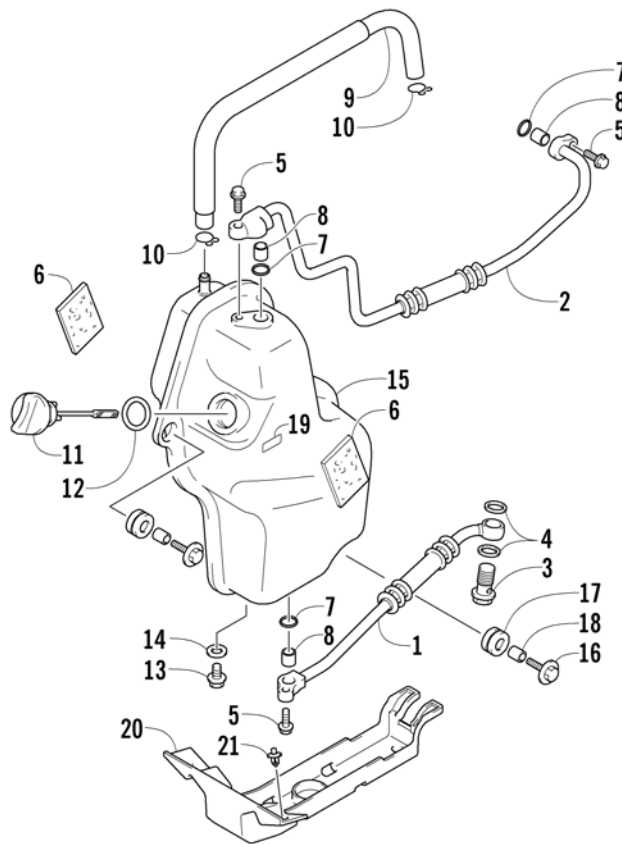
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3512-008	1	Pipe, Exhaust	12	3412-005	1	ø Gasket
2	3412-003	1	Gasket, Exhaust Pipe	13	3423-613	3	ø Bolt
3	3004-301	2	Bolt, Stud	14	0694-024	2	Washer
4	3423-176	2	Nut	15	3423-694	2	Spacer
5	3412-006	1	Cover, Exhaust Pipe	16	3423-718	2	Cushion
6	3412-004	1	Connector, Muffler	17	3423-715	3	Cushion, Exhaust Pipe Cover
7	3512-006	1	Body, Muffler (inc. 8-12 and one No. 13)	18	3423-661	3	Screw
8	3423-740	1	ø Clamp	19	3423-574	3	Washer
9	3423-739	1	ø Spacer	20	3423-575	3	Spacer, Exhaust Pipe Cover
10	3423-645	3	ø Bolt	21	AC004-704	1	Exhaust ACE 4 (DVX) Stainless Steel
11	3412-009	1	ø Arrester				



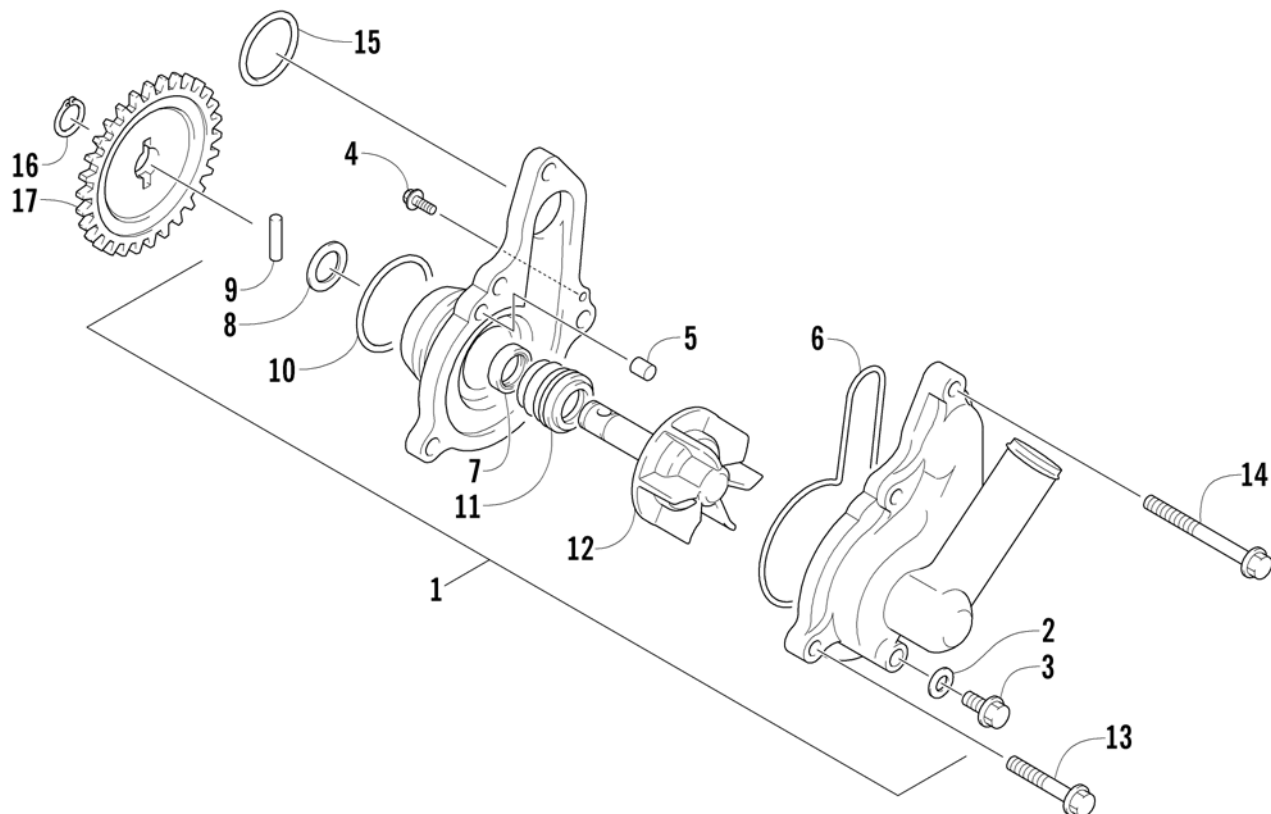
OIL PUMP ASSEMBLY

0739-215

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-020	1	Pump, Oil - Assembly	12	3402-885	1	Cap, Oil Filter
2	3402-881	1	Gear, Driven	13	3423-277	1	O-Ring
3	3423-046	2	Pin	14	3402-238	1	Spring
4	3423-443	1	Washer	15	3423-328	3	Bolt
5	3423-184	1	Circlip	16	3402-917	1	Spring
6	3004-520	3	Screw	17	3402-891	1	Ball
7	3502-022	1	Rotor Set, Oil Pump	18	3402-883	1	Seat, Oil Check Valve
8	3502-023	1	Strainer, Oil Pump	19	3402-935	1	Gear, Idle - Oil Pump
9	3004-376	2	Bolt	20	3402-936	1	Shaft
10	3470-008	1	Filter, Oil	21	3423-358	2	Circlip
11	3423-270	1	O-Ring				



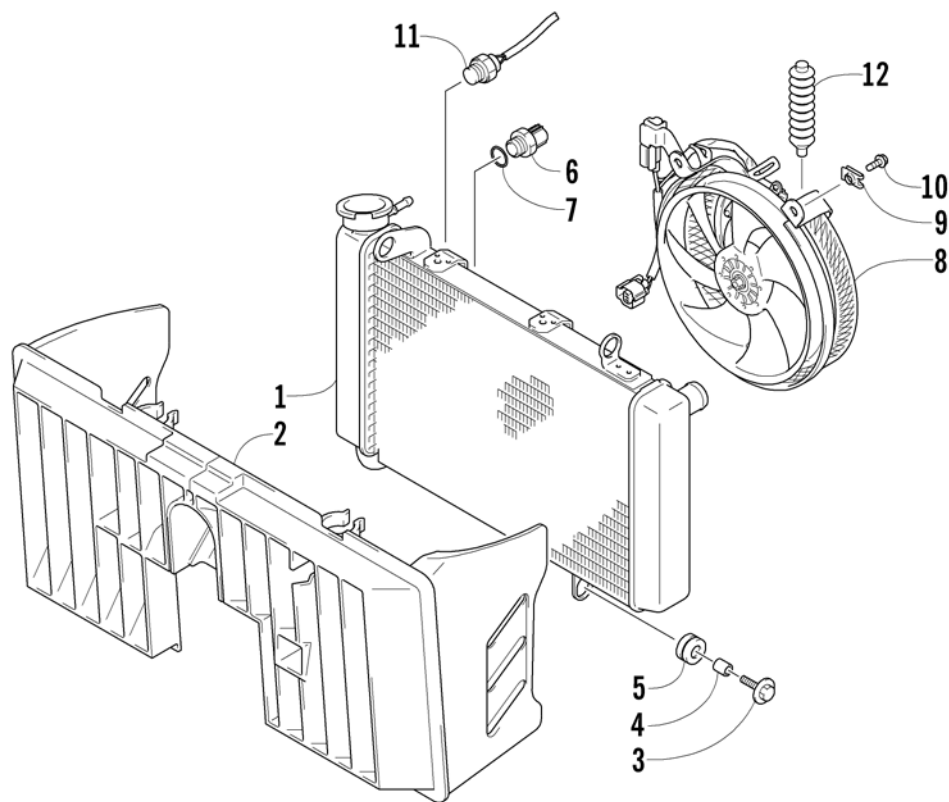
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3410-019	1	Hose, Oil Tank - Right	12	3423-055	1	O-Ring, Oil Level Gauge
2	3410-020	1	Hose, Oil Tank - Left	13	3004-705	1	Plug, Oil Drain
3	3423-720	1	Bolt, Union	14	3402-436	1	Gasket, Oil Drain Plug
4	3006-113	2	Gasket, Oil Hose Union	15	3502-021	1	Tank, Oil
5	3004-512	3	Bolt	16	3423-657	2	Bolt, Oil Tank
6	3423-744	2	Cushion, Oil Tank	17	3423-716	2	Cushion, Oil Tank
7	3423-711	3	O-Ring, Oil Hose	18	3423-692	2	Spacer, Oil Tank
8	3008-199	3	Pin, Oil Tank Hose	19	3406-074	1	Decal, Oil Level
9	3410-018	1	Hose, Oil Overflow	20	3402-882	1	Protector, Oil Tank
10	3423-723	2	Clamp, Hose	21	3423-423	2	Clip
11	3470-009	1	Gauge, Oil Level				



WATER PUMP ASSEMBLY

0740-401

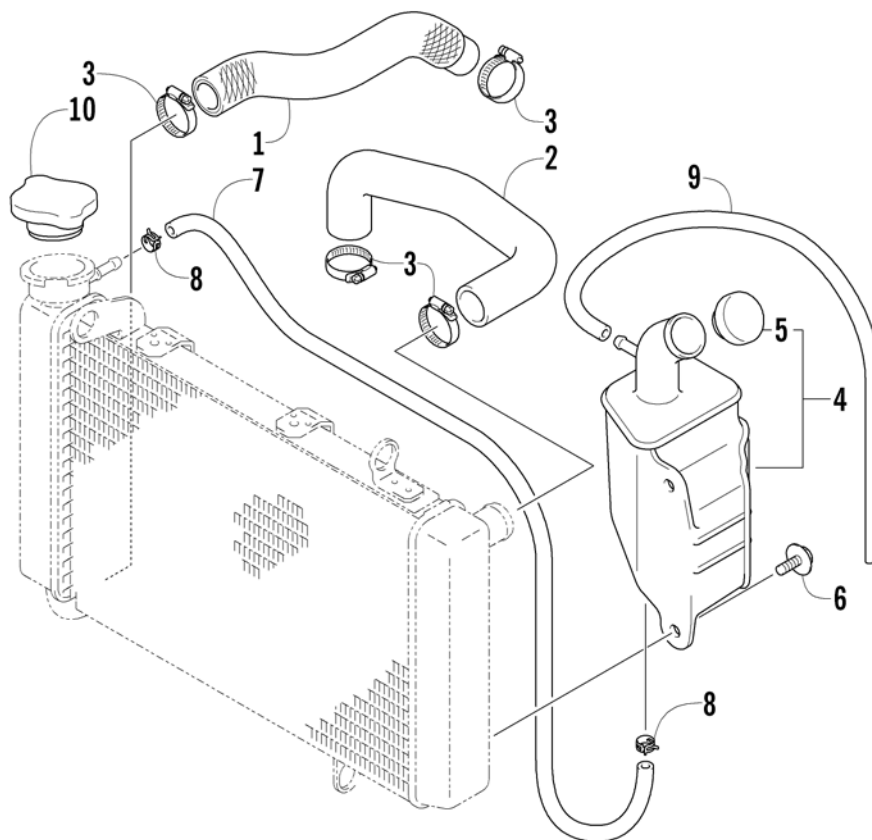
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3413-036	1	Pump, Water (inc. 2-12)	10	3406-144	1	ø O-Ring
2	3406-141	1	ø Gasket	11	3005-909	1	ø Seal, Water Pump Shaft
3	3423-769	3	ø Bolt	12	3413-037	1	ø Impeller/Shaft
4	3423-770	2	ø Screw	13	3423-629	3	Bolt
5	3423-771	1	ø Pin	14	3423-630	1	Bolt
6	3406-142	1	ø O-Ring	15	3004-521	1	O-Ring
7	3406-143	1	ø Seal, Oil	16	3423-184	1	Circlip
8	3423-772	1	ø Washer	17	3413-021	1	Gear, Water Pump Driven
9	3423-773	1	ø Pin				



RADIATOR ASSEMBLY

0739-218

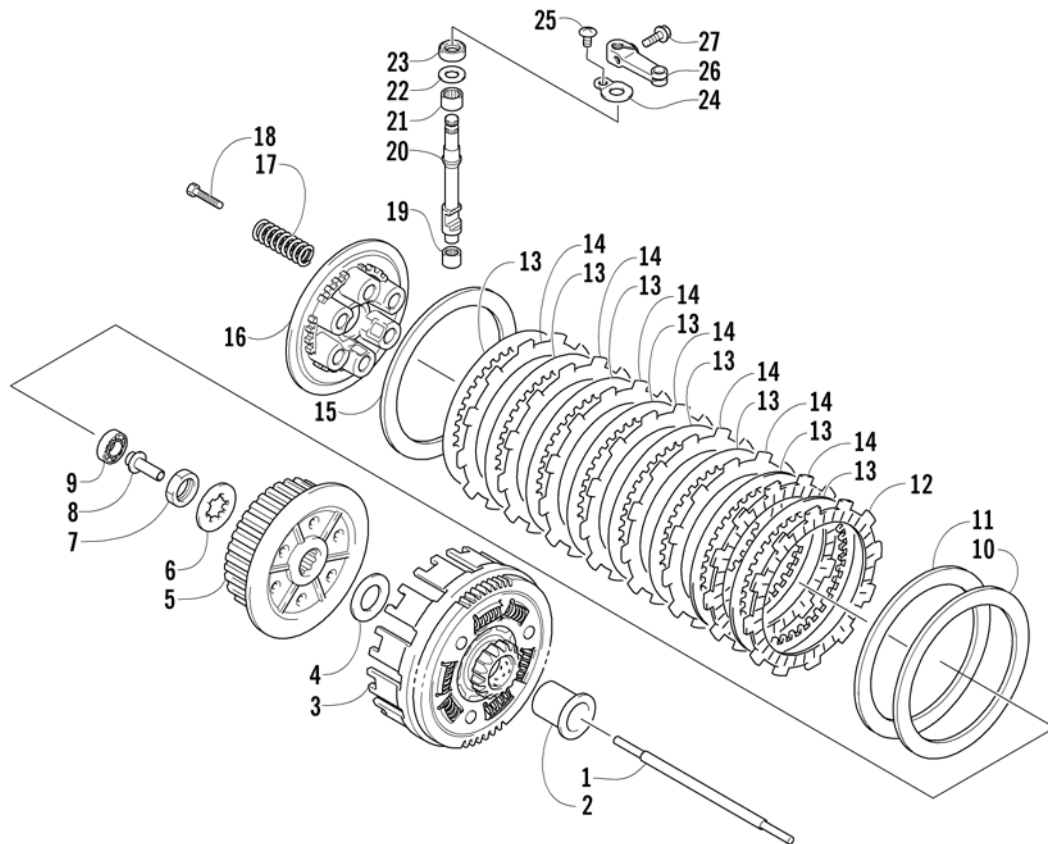
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3413-026	1	Radiator	7	3423-576	1	ø O-Ring
2	3413-028	1	Cover, Radiator	8	3413-035	1	Fan, Radiator
3	3423-657	3	Bolt	9	3423-741	3	Nut
4	3423-692	3	Spacer	10	3004-339	3	Bolt
5	3423-716	3	Cushion	11	3409-035	1	Switch, Temperature
6	3409-024	1	Switch, Radiator Fan (inc. 7)	12	3402-937	1	Boot, Radiator Fan



RADIATOR HOSE ASSEMBLY

0739-224

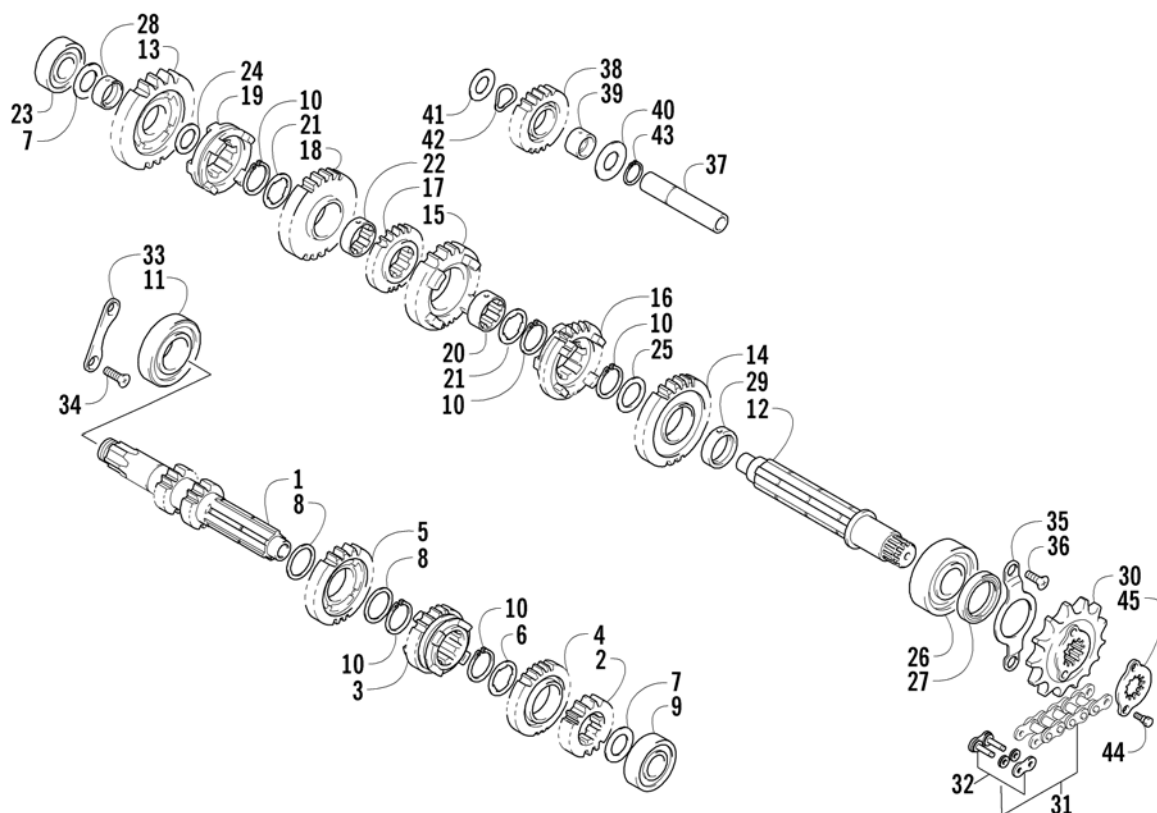
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3413-030	1	Hose, Radiator Inlet	6	3423-654	2	Screw
2	3413-029	1	Hose, Radiator Outlet	7	3413-034	1	Hose, Inlet
3	3006-324	4	Clamp	8	3423-480	2	Clip
4	3413-031	1	Reservoir (inc. 5)	9	3413-033	1	Hose, Overflow
5	3413-032	1	Cap, Reservoir	10	3413-027	1	Cap, Radiator



CLUTCH ASSEMBLY

0741-474

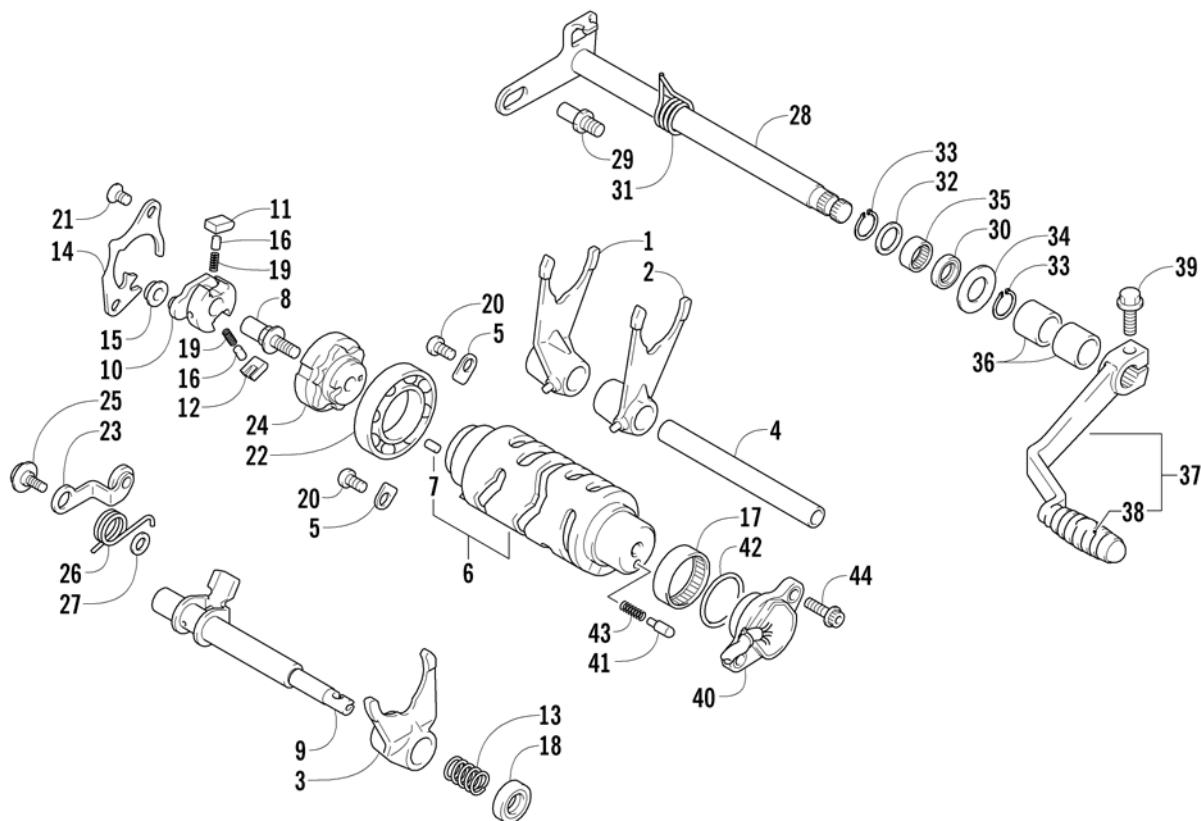
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-394	1	Rod, Clutch Push	15	3446-332	1	Plate, Drive
2	3402-940	1	Spacer, Primary Driven Gear	16	3446-393	1	Disc, Pressure
3	3402-939	1	Gear, Primary Driven	17	3423-848	6	Spring
4	3423-619	1	Washer	18	3423-776	6	Bolt
5	3446-392	1	Hub, Sleeve	19	3402-972	1	Bearing, Clutch Release - Lower
6	3423-688	1	Washer, Lock	20	3446-396	1	Camshaft, Clutch Release
7	3423-254	1	Nut	21	3402-973	1	Bearing, Clutch Release - Upper
8	3446-395	1	Pin, Clutch Release	22	3423-765	1	Washer, Clutch Release
9	3402-043	1	Bearing, Pressure Disc	23	3402-974	1	Seal, Clutch Release Arm
10	3423-774	1	Seat, Washer	24	3402-941	1	Retainer, Clutch Release Oil Seal
11	3423-775	1	Washer	25	3402-890	1	Stopper, Clutch Release Camshaft
12	3446-360	1	Plate, Drive - No. 2	26	3446-361	1	Arm, Clutch Release
13	3446-427	8	Plate, Driven	27	3423-328	1	Bolt, Clutch Release Arm
14	3446-359	7	Plate, Drive - No. 1				



TRANSMISSION ASSEMBLY

0739-226

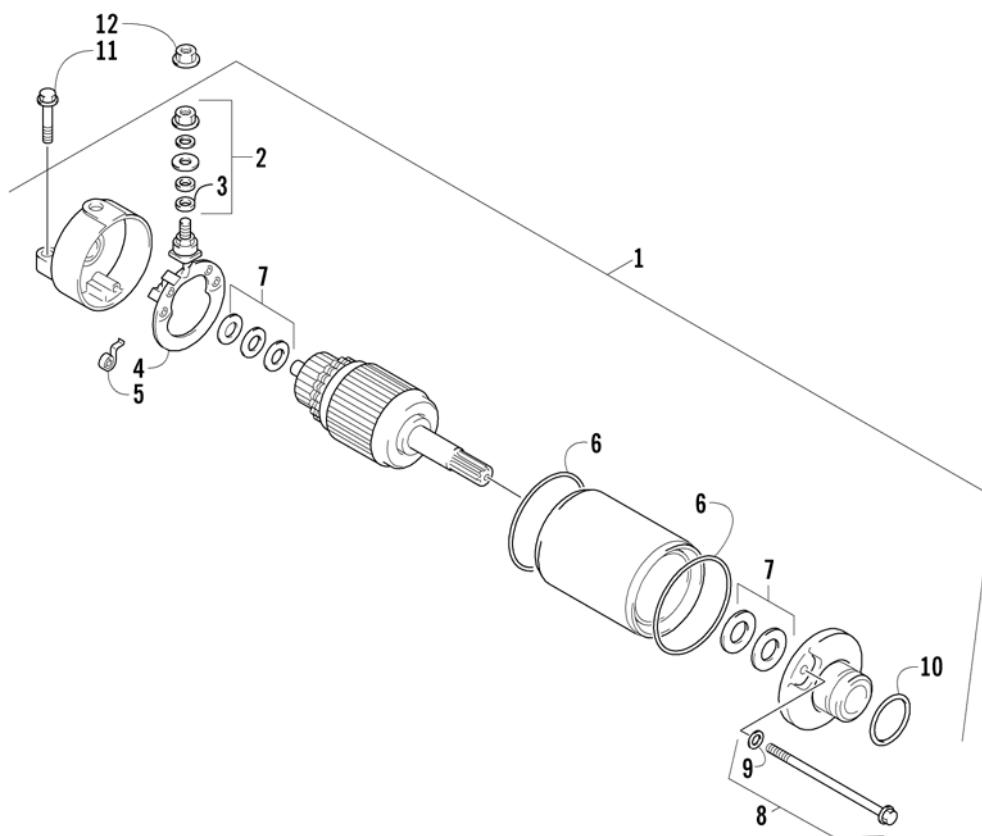
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-942	1	Countershaft	24	3402-195	1	Washer
2	3402-943	1	Gear, 2nd Drive - 18T	25	3423-421	1	Washer
3	3446-362	1	Gear, 3rd Drive - 21T	26	3402-903	1	Bearing, Driveshaft - Left
4	3446-363	1	Gear, 4th Drive - 23T	27	3402-912	1	Seal, Oil - Driveshaft
5	3446-364	1	Gear, 5th Drive - 26T	28	3402-915	1	Bushing, 1st Driven Gear
6	3423-689	1	Washer	29	3402-230	1	Bushing, 2nd Driven Gear
7	3423-702	2	Washer	30	3446-377	1	Sprocket, Driveshaft - 14T
8	3402-382	2	Washer	31	3446-416	1	Chain Assembly (inc. 32)
9	3402-975	1	Bearing, Countershaft - Left	32	3446-417	1	ø Joint Set
10	3423-066	5	Circlip	33	3446-367	1	Retainer, Countershaft - Right
11	3402-976	1	Bearing, Countershaft - Right	34	3423-018	2	Screw
12	3435-099	1	Driveshaft	35	3446-368	1	Retainer, Driveshaft Oil Seal
13	3446-365	1	Gear, 1st Driven - 33T	36	3423-659	2	Bolt, Retainer
14	3446-366	1	Gear, 2nd Driven - 30T	37	3402-947	1	Shaft, Reverse Idle
15	3402-944	1	Gear, 3rd Driven - 26T	38	3402-948	1	Gear, Reverse Idle - 24T
16	3402-945	1	Gear, 4th Driven - 23T	39	3402-949	1	Bushing, Reverse Idle Gear
17	3402-946	1	Gear, 5th Driven - 22T	40	3402-209	1	Washer
18	3402-950	1	Gear, Reverse Driven - 28T	41	3423-701	1	Washer
19	3402-951	1	Dog, Reverse	42	3423-686	1	Washer, Wave
20	3446-380	1	Bushing, 3rd Driven Gear	43	3423-518	1	Circlip
21	3423-036	2	Washer	44	3423-651	2	Bolt
22	3446-273	1	Bushing, Reverse Driven Gear	45	3402-961	1	Plate, Sprocket
23	3003-320	1	Bearing, Driveshaft - Right				



GEAR SHIFTING ASSEMBLY

0739-227

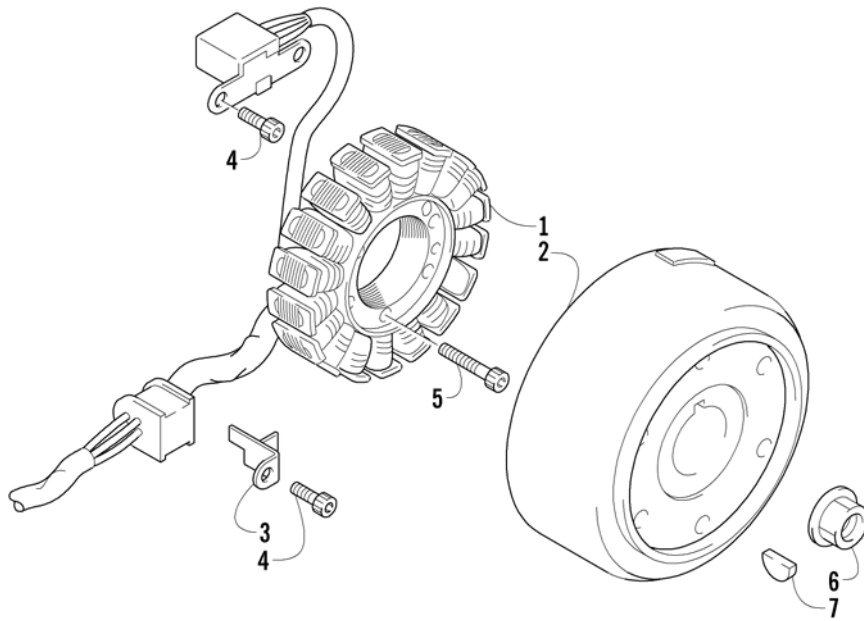
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-397	1	Fork, Gear Shift - No. 1	23	3402-956	1	Stopper, Shift Cam
2	3446-398	1	Fork, Gear Shift - No. 2	24	3402-957	1	Plate, Shift Cam Stopper
3	3446-399	1	Fork, Gear Shift - No. 3	25	3423-652	1	Bolt, Cam Stopper Arm
4	3402-958	1	Shaft, Gear Fork - No. 1	26	3446-374	1	Spring, Shift Cam
5	3446-031	2	Retainer, Shift Cam Bearing	27	3423-615	1	Washer, Shift Cam
6	3402-953	1	Cam, Gear Shift (inc. 7)	28	3402-959	1	Shaft, Gear Shift
7	3423-114	1	ø Pin, Shift Cam	29	3402-960	1	Stopper, Gear Shift Arm
8	3446-369	1	Pin, Shift	30	3402-068	1	Seal, Oil - Gear Shift Shaft
9	3446-370	1	Shaft, Reverse Lock	31	3446-390	1	Spring, Gear Shift Shaft Return
10	3402-954	1	Shifter, Gear Shift Cam	32	3423-700	1	Washer, Gear Shaft
11	3446-371	1	Pawl, Gear Shift - No. 1	33	3423-546	2	Circlip, Gear Shaft
12	3446-372	1	Pawl, Gear Shift - No. 2	34	3423-678	1	Washer
13	3446-373	1	Spring, Reverse Lock	35	3402-385	1	Bearing
14	3402-955	1	Lifter, Gear Shift Pawl	36	3423-695	2	Spacer
15	3402-132	1	Roller, Gear Cam Shifter	37	3446-418	1	Lever, Gear Shift (inc. 38)
16	3423-708	2	Pin, Shift Pawl	38	3446-376	1	ø Rubber, Gear Shift Lever
17	3402-907	1	Bearing, Shift Cam - Left	39	3004-341	1	Bolt, Gear Shift Lever
18	3402-911	1	Seal, Reverse Lock	40	3509-006	1	Base Assembly
19	3446-389	2	Spring, Shift Pawl Return	41	3423-044	2	Contact
20	3423-370	2	Screw, Shift Cam Bearing	42	3423-273	1	O-Ring
21	3423-018	2	Screw, Shift Pawl Lifter	43	3402-087	2	Spring
22	3402-186	1	Bearing, Shift Cam - Right	44	3423-418	2	Bolt



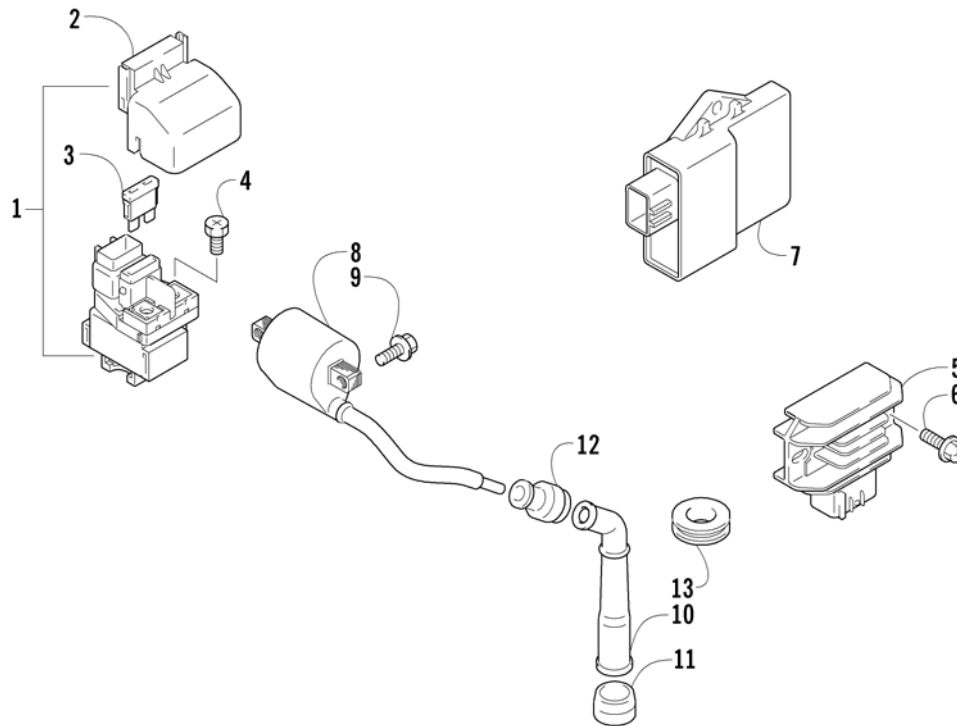
STARTER MOTOR ASSEMBLY

0739-228

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3445-033	1	Motor, Starter (inc. 2-10)	7	3008-099	1	ø Washer Set
2	3402-671	1	ø Brush Terminal Set	8	3423-536	2	ø Through-Bolt (inc. 9)
3	3008-164	1	ø O-Ring	9	3423-496	2	ø ø O-Ring
4	3402-672	1	ø Brush Holder Set	10	3423-272	1	ø O-Ring
5	3008-551	2	ø Brush Spring	11	3004-756	2	Bolt
6	3423-497	2	ø O-Ring	12	3423-195	1	Nut



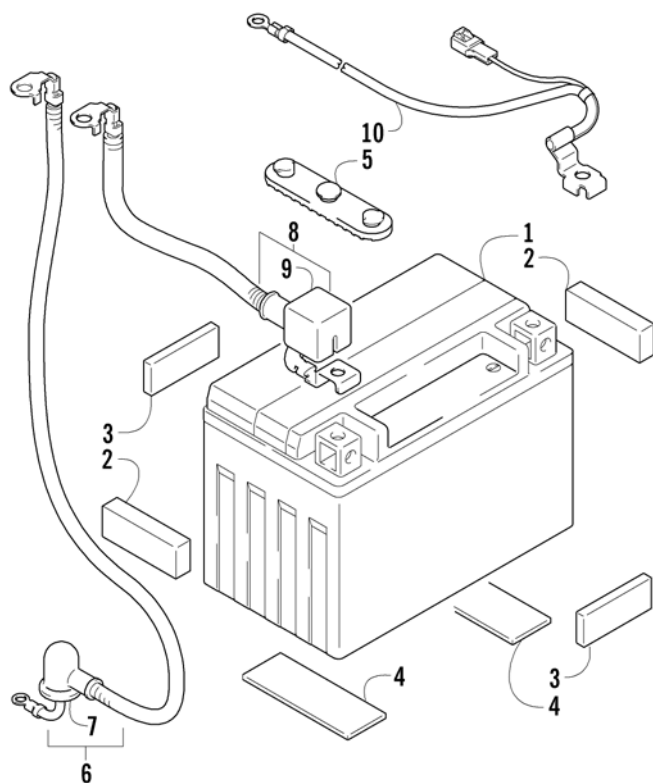
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3409-026	1	Stator Assembly	5	3003-307	3	Bolt
2	3430-060	1	Rotor Assembly	6	3423-742	1	Nut
3	3430-061	1	Clamp, Magneto Lead	7	3004-540	1	Key
4	3005-564	3	Bolt				



ELECTRICAL ASSEMBLY

0740-399

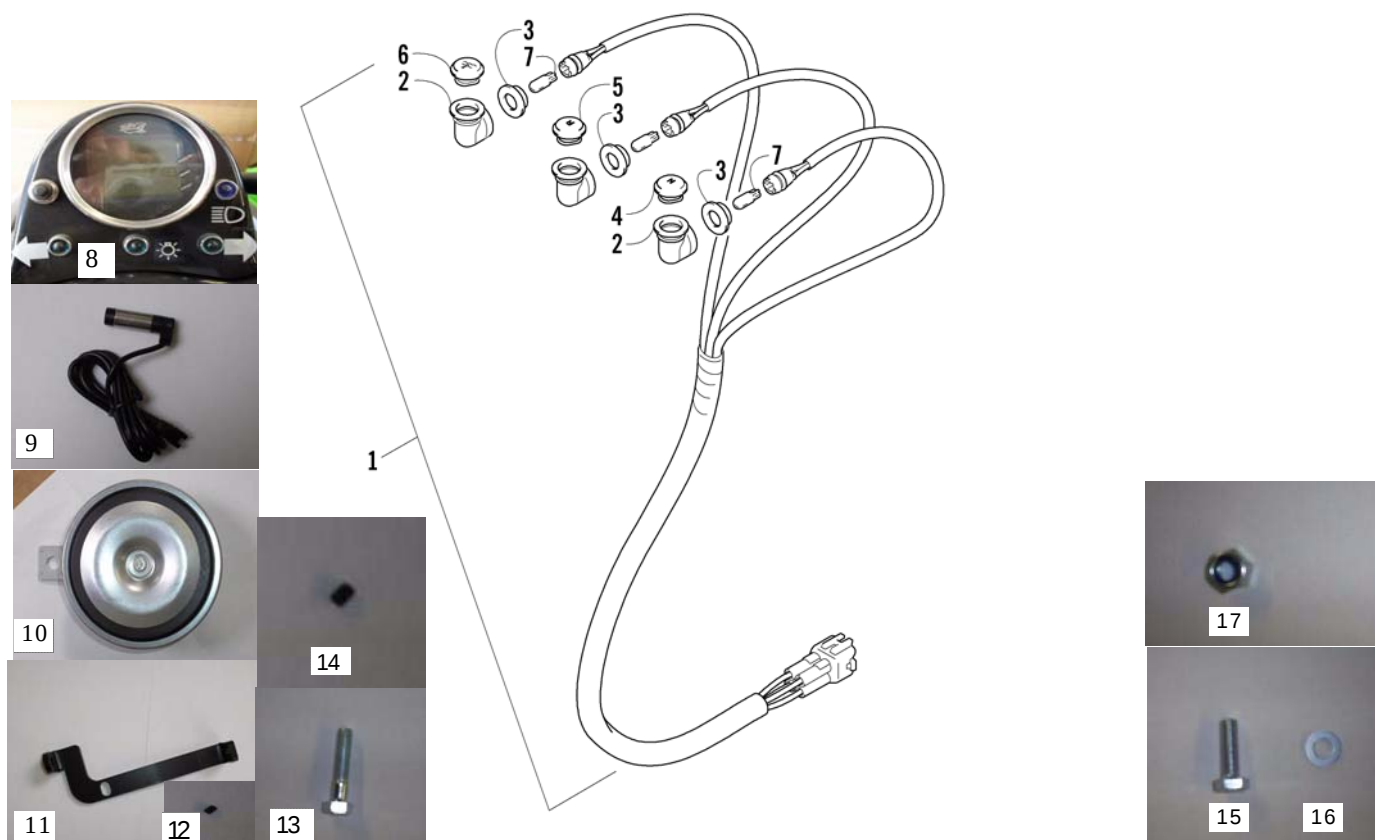
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3409-025	1	Relay, Starter (inc. 2-3)	8	3530-027	1	Coil, Ignition
2	3409-038	1	ø Cover, Starter Relay	9	3004-377	1	Bolt
3	3530-044	1	ø Fuse - 20 Amp	10	3409-029	1	Cap, Spark Plug
4	3423-020	2	Bolt, Starter Motor	11	3409-030	1	Seal, Spark Plug Cap
5	3409-027	1	Rectifier	12	3430-009	1	Seal, High Tension Lead
6	0693-982	2	Bolt	13	3409-031	1	Cover, Spark Plug Cap
7	3409-043	1	CDI				



BATTERY ASSEMBLY

0739-231

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3445-034	1	Battery	6	3445-039	1	Cable, Starter Motor/Starter Relay (inc. 7)
2	3406-003	2	Protector	7	3545-018	1	ø Cap, Terminal
3	3445-036	2	Protector	8	3445-040	1	Cable, Battery/Starter Relay (inc. 9)
4	3445-037	2	Protector	9	3545-019	1	ø Cap, Terminal
5	3445-035	1	Protector, Battery	10	3445-041	1	Cable, Battery/Ground



INDICATOR LIGHT ASSEMBLY

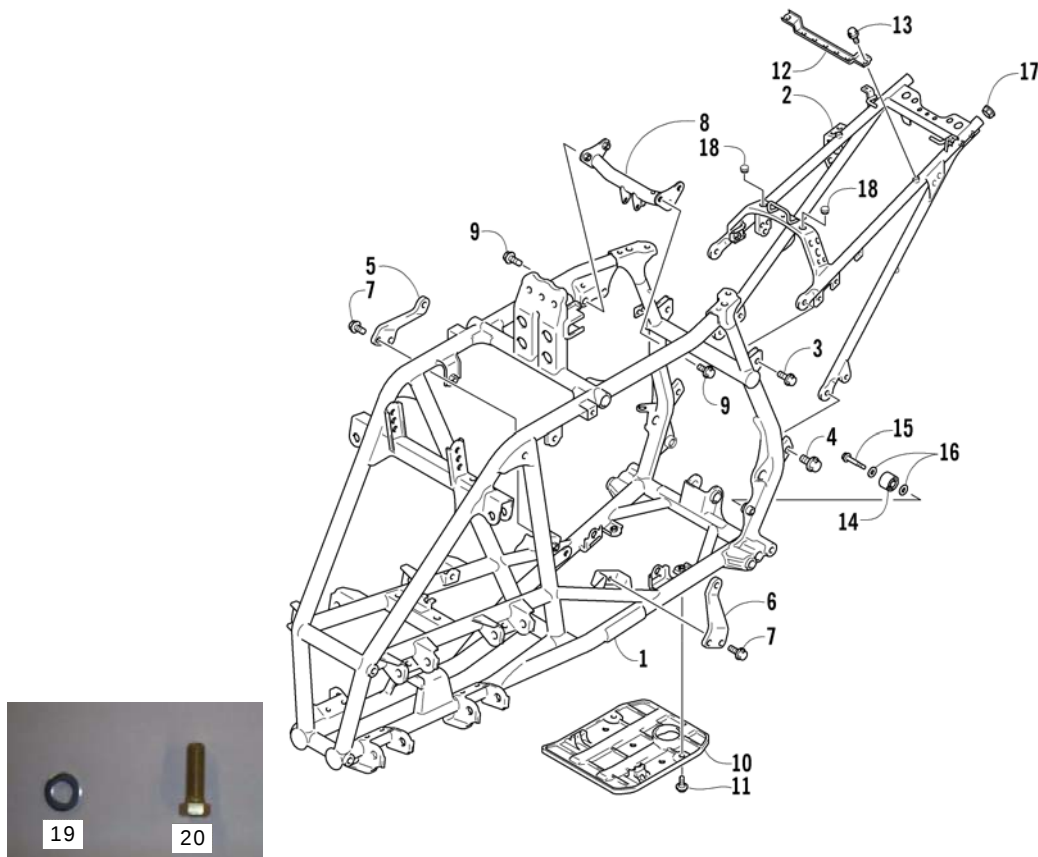
0739-232

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3420-011	1	Light, Indicator - Assembly (inc. 2-7)	9	AC008-029	1	Sensor, DVX
2	3409-034	3	ø Socket	10	AC003-158	1	Horn,
3	3409-039	3	ø Ring	11	AC008-400	1	Bracket, Sensor DVX
4	3420-005	1	ø Lens, Neutral - Green	12	AC008-417	1	Worm, Allen Screw M4x5
5	3420-006	1	ø Lens, Reverse - Red	13	AC008-416	1	Hexagon, Screw 8x35 with Shaft
6	3420-007	1	ø Lens, Water Temperature - Red	14	AC008-059	1	Magnet
7	3420-009	3	ø Bulb, Indicator Light	15	AC008-419	1	Hexagon, Screw 8x25
8	AC005-001	1	Speedo Assy. DVX (inc. 9)	16	AC008-420	1	Plain, Washer 8
	AC003-151	3	Control, Indicator Green	17	AC008-219	1	Nut M8
	AC003-014	1	Control, Light Blue				



0740-400

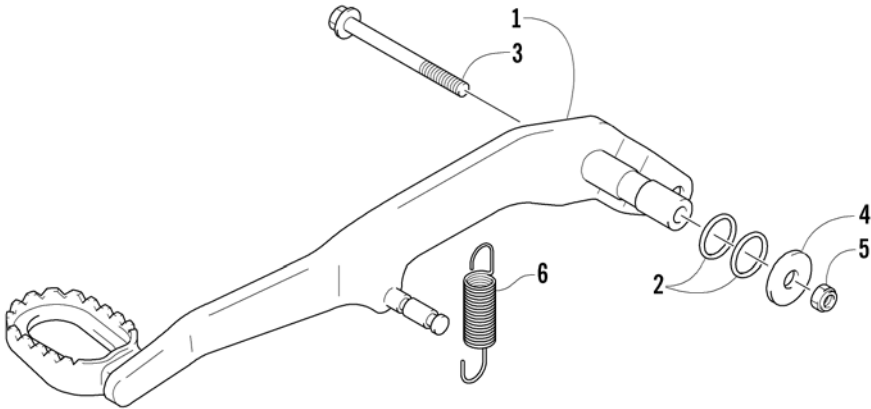
32



FRAME ASSEMBLY

0739-234

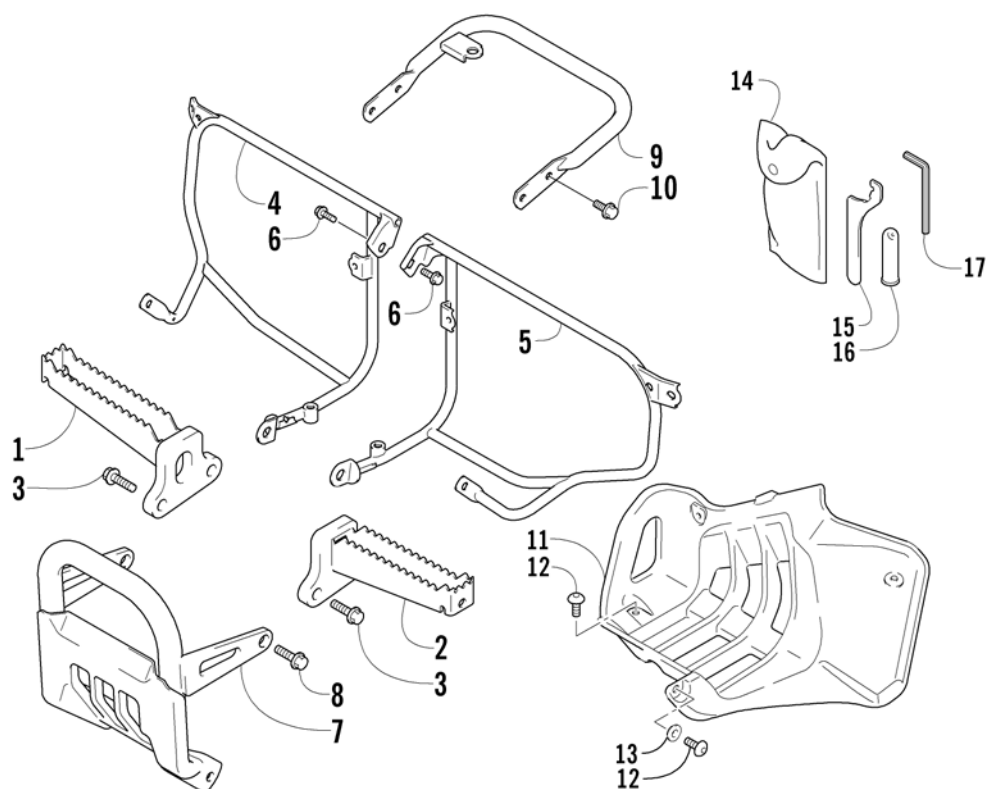
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-146	1	Frame - Gray	11	3423-653	2	Bolt
2	3406-147	1	Rail, Seat - Silver	12	3406-104	1	Plate, Battery
3	3423-779	2	Bolt	13	3004-377	2	Bolt
4	3423-638	2	Bolt	14	3446-381	1	Roller, Chain Control
5	3406-105	1	Plate, Mounting - Engine - Right	15	3423-631	1	Bolt
6	3406-106	1	Plate, Mounting - Engine - Left	16	3423-696	2	Washer
7	3006-544	4	Bolt	17	3406-013	2	Cap, Seat Rail
8	3406-107	1	Plate, Mounting - Engine - Upper	18	3406-016	2	Cushion, Seat Mount - Front
9	3004-630	4	Bolt	19	AC008-412	1	Plain Washer 10
10	3406-006	1	Protector, Engine	20	AC008-413	1	Hexagon Screw 10x1,25x30



REAR BRAKE PEDAL ASSEMBLY

0739-238

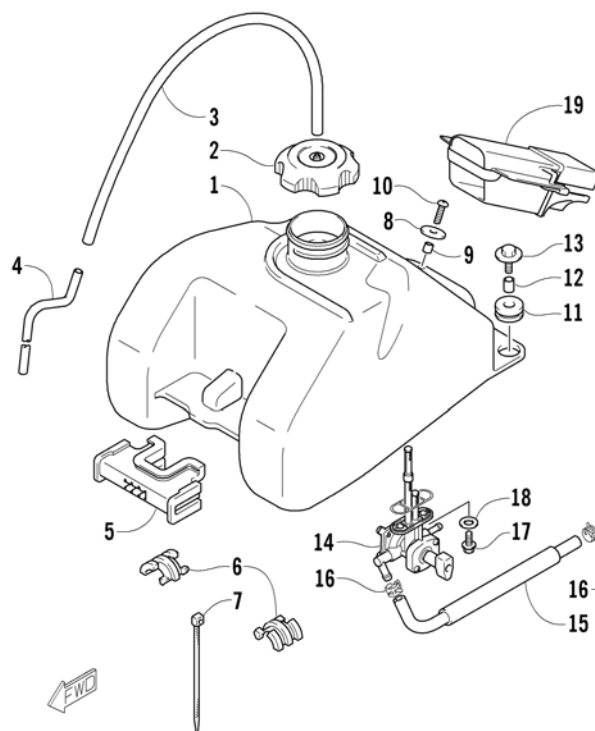
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-007	1	Pedal, Brake	6	3502-024	1	Spring, Return
2	3423-712	2	O-Ring	7	AC002-095	1	Bowden Cable
3	3423-601	1	Bolt	8	AC008-406	1	Holder Brake Cable DVX
4	3423-674	1	Washer	9	AC008-415	1	Cable clamp 1/8 inch
5	3423-623	1	Nut	10	AC008-414	2	Stop Nut M4



FOOTREST ASSEMBLY

0739-239

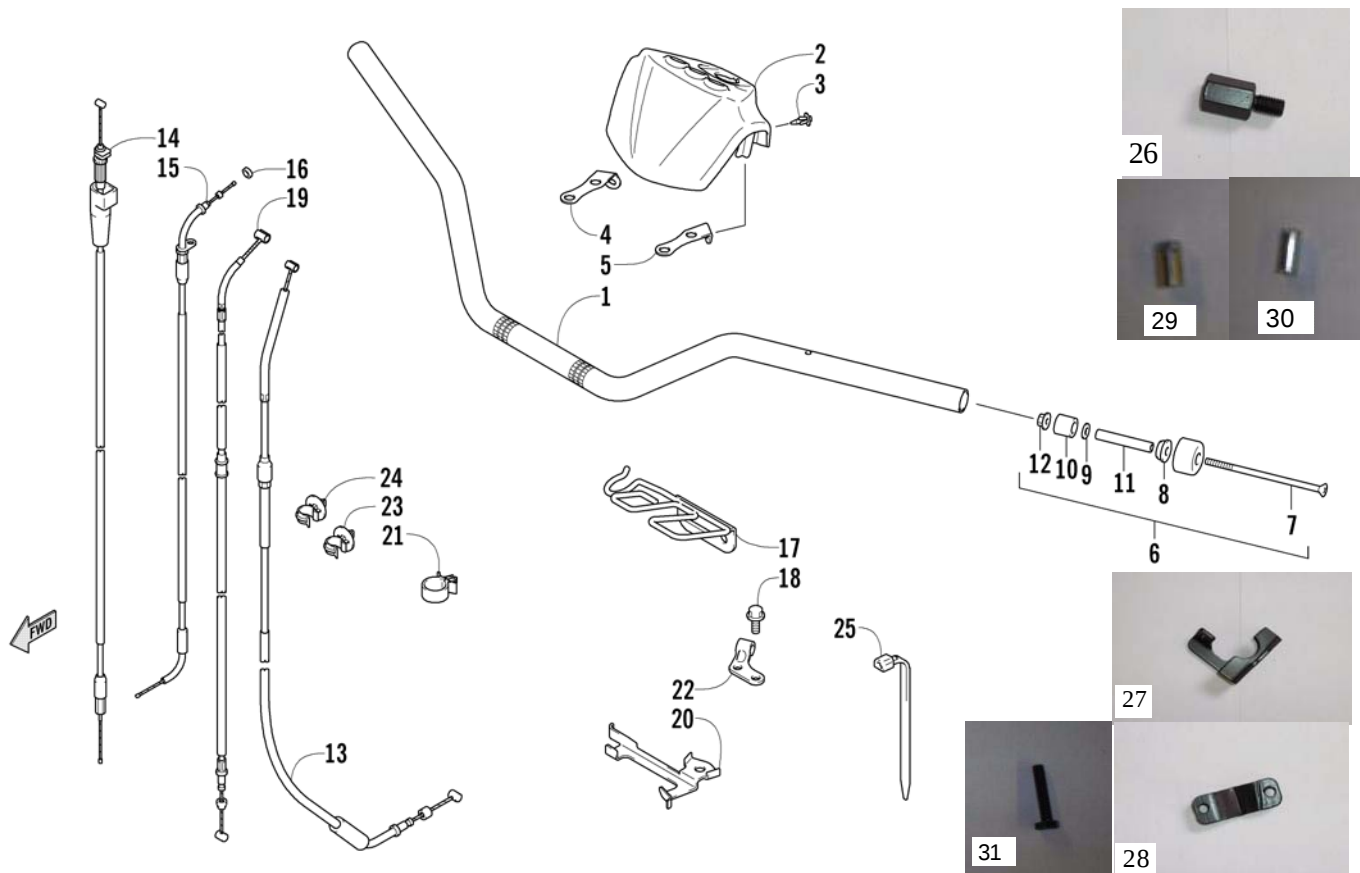
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-009	1	Footrest - Right	10	3006-544	4	Bolt
2	3406-010	1	Footrest - Left	11	3406-070	1	Guard, Foot - Right - Black
3	3423-636	4	Bolt		3406-071	1	Guard, Foot - Left - Black
4	3406-136	1	Support, Mudguard - Right	12	3423-661	8	Bolt
5	3406-164	1	Support, Mudguard - Left	13	3423-690	8	Washer
6	3423-633	2	Bolt	14	3436-017	1	Kit, Tool
7	3406-148	1	Grip, Front	15	3436-019	1	Wrench, Spanner
8	3004-630	4	Bolt	16	3436-020	1	Gauge, Air Pressure
9	3406-149	1	Grip, Rear	17	3436-018	1	Wrench, Hex



GAS TANK ASSEMBLY

0739-240

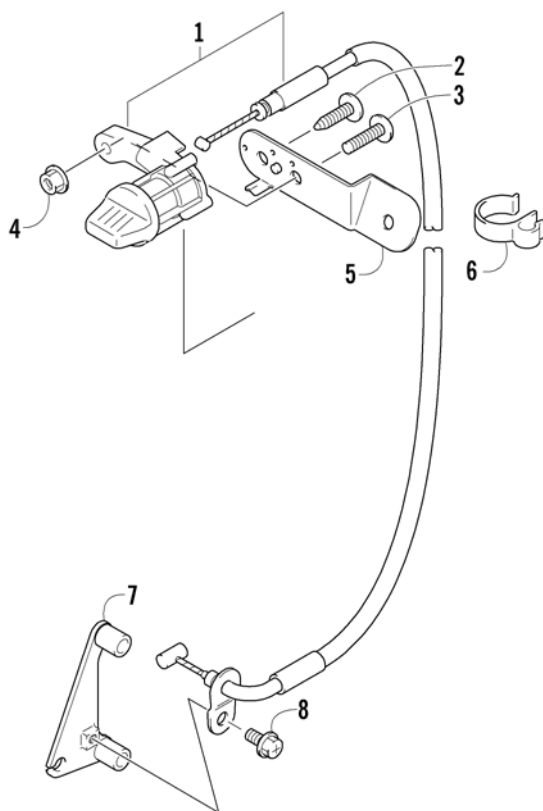
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3570-005	1	Tank, Gas	11	3423-743	2	Cushion, Rear
2	3470-018	1	Cap, Gas Tank	12	3423-693	2	Spacer
3	3470-022	1	Hose, Breather	13	3423-655	2	Bolt
4	3470-033	1	Hose, Breather	14	<u>3470-036</u>	1	Valve, Shut-Off - Assembly
5	3406-109	1	Cushion, Front	15	<u>3470-037</u>	1	Hose, Gasline
6	3406-110	2	Cushion, Side	16	3423-722	2	Clamp, Hose
7	3003-787	2	Clamp	17	3423-328	2	Bolt
8	3423-673	1	Washer, Seat Hook	18	3006-599	2	Gasket
9	3423-691	1	Spacer	19	3470-029	1	Cover, Air Cleaner Inlet Duct
10	3423-096	1	Screw				



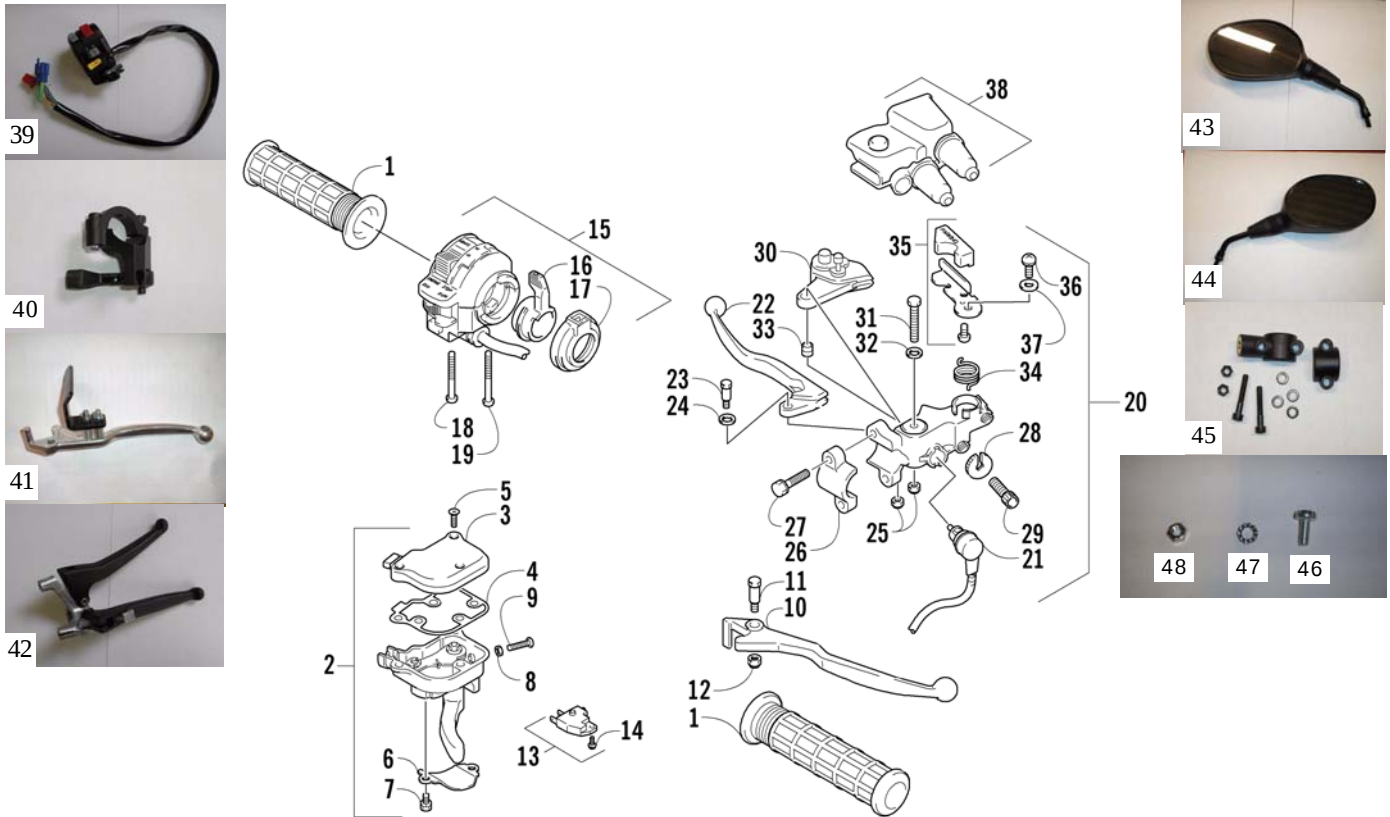
HANDLEBAR ASSEMBLY

0739-241

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-024	1	Handlebar	17	3406-113	1	Guide, Cable
2	3405-041	1	Cover, Steering Head	18	3423-627	2	Bolt
3	3423-735	2	Clip	19	3487-004	1	Cable, Parking Brake
4	3405-032	1	Bracket, Mounting - Right	20	3406-114	1	Guide, Parking Brake Cable
5	3405-033	1	Bracket, Mounting - Left	21	3423-730	1	Clamp
6	3405-026	2	Balancer Set, Handlebar (inc. 7-12)	22	3406-115	1	Stopper, Cable
7	3423-660	2	Ø Screw	23	3423-780	1	Clamp
8	3405-029	2	Ø Expander	24	3423-729	1	Clamp
9	3423-672	2	Ø Washer	25	3008-044	3	Clamp, Cable
10	3405-030	2	Ø Expander	26	AC008-403	1	Mirror Adapter
11	3405-031	2	Ø Spacer	27	AC008-408	1	Support Brake Cable DVX
12	3423-668	2	Ø Nut	28	AC008-409	1	Counter Part DVX
13	3487-005	1	Cable, Clutch	29	AC008-422	1	Cable Nipple
14	3487-006	1	Cable, Throttle	30	AC008-429	1	Cable End Bushing
15	3445-038	1	Cable, Starter Plunger	31	AC008-430	2	Hexagon Screw Black M6x30
16	AC008-411	1	Cable, Choke DVX Street				
	3423-714	1	Washer				



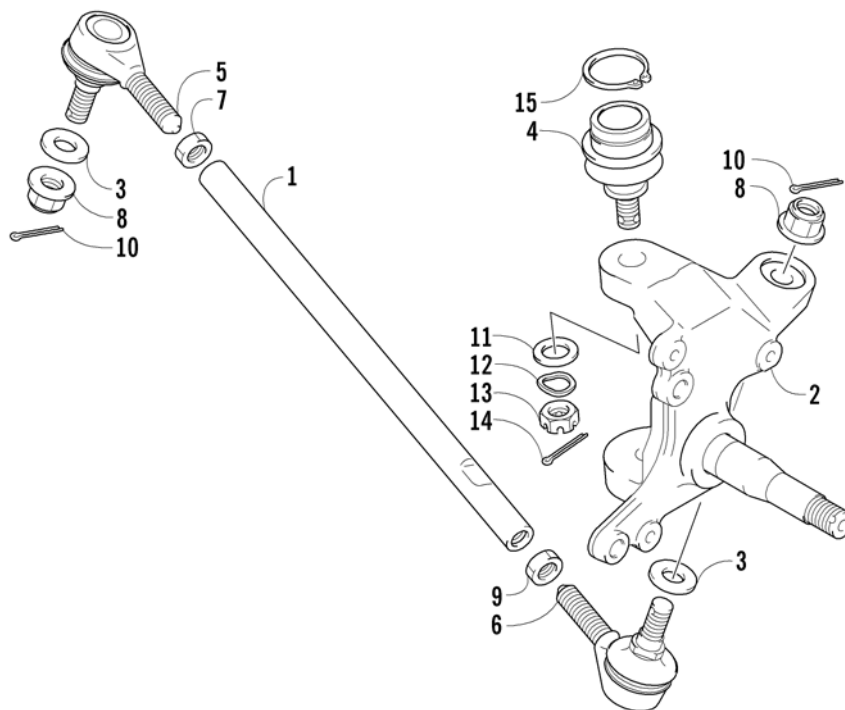
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3502-026	1	Knob, Reverse Lock - Assembly	5	3406-020	1	Bracket, Knob
2	3423-605	1	Screw	6	3423-734	2	Clip
3	3423-603	1	Screw	7	3406-150	1	Bracket, Reverse Cable
4	3006-700	1	Nut	8	3423-604	1	Bolt



CONTROLS

0739-243

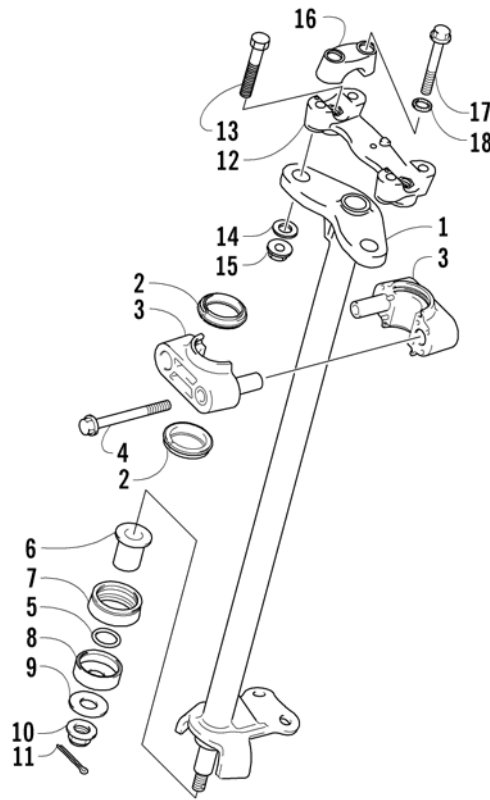
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-037	2	Grip, Handlebar	25	3423-623	2	ø Nut
2	3405-042	1	Case, Throttle (inc. 3-9)	26	3502-025	1	ø Holder
3	3405-035	1	ø Cap	27	3004-507	2	ø Bolt
4	3423-582	1	ø Gasket	28	3402-963	2	ø Nut, Adjuster
5	3423-581	3	ø Screw	29	3423-749	2	ø Bolt, Adjuster
6	3405-036	1	ø Holder	30	3402-968	1	ø Lock, Parking Brake
7	3423-580	2	ø Bolt	31	3423-745	1	ø Bolt, Parking Brake Lock
8	3004-853	1	ø Nut	32	3423-747	1	ø Washer
9	1691-018	1	ø Screw	33	3402-965	1	ø Spacer
10	3402-886	1	Lever, Front Brake	34	3402-966	1	ø Spring, Return
11	3423-583	1	Bolt, Pivot	35	3402-967	1	ø Knob, Parking Brake Lock
12	3423-748	1	Nut	36	3423-753	1	ø Screw, Parking Brake Lock Knob
13	3409-037	1	Switch, Stop (inc. 14)	37	3423-752	1	ø Washer
14	3423-750	1	ø Screw	38	3406-019	1	Cover, Clutch Lever
15	3509-010	1	Switch, Control Assembly (inc. 16-19)	39	AC003-046	1	Switch Combined
16	3409-009	1	ø Lever, Choke	40	AC008-410	1	Lever Choke DVX
17	3409-010	1	ø Cover, Choke	41	AC002-003	1	Brake Lever DVX Assy.
18	3423-196	1	ø Screw	42	AC002-001	1	Brake Twin Lever DVX
19	3423-197	1	ø Screw	43	AC008-751	1	Mirror Left
20	3446-419	1	Lever, Clutch Assembly (inc. 21-37)	44	AC008-752	1	Mirror Right
21	3409-041	1	ø Switch, Clutch	45	AC008-753	1	Mirror Mounting Left
22	3402-964	1	ø Lever	46	AC008-418	1	Rounded Head Screw M5x10
23	3423-751	1	ø Bolt, Pivot	47	AC008-425	1	Shake Proof Washer 5
24	3423-746	1	ø Washer	48	AC008-426	1	Nut M5



TIE ROD ASSEMBLY

0740-391

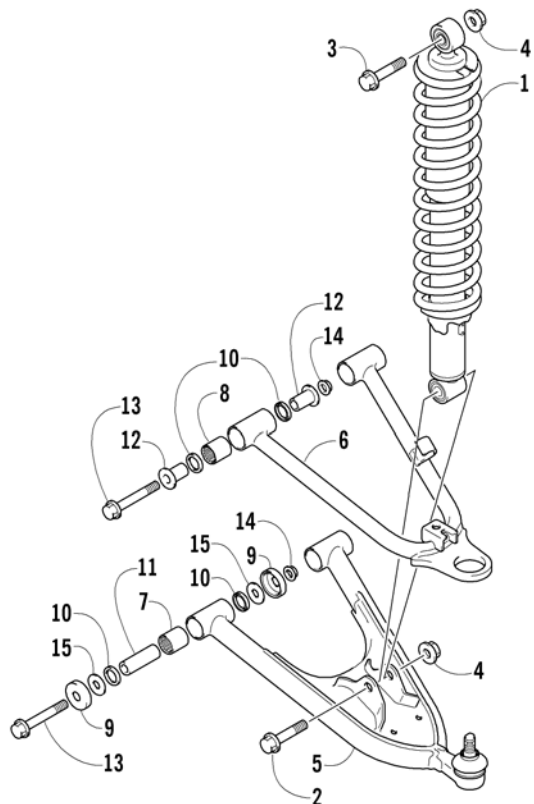
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-009	2	Tie Rod	8	3423-620	4	Nut
2	3405-043	1	Knuckle, Steering - Right	9	3423-664	2	Nut, Tie Rod - Left
	3405-044	1	Knuckle, Steering - Left	10	3423-607	4	Pin, Cotter
3	3423-681	4	Washer, Rod End Lock	11	3004-417	4	Washer
4	3405-045	2	End, Knuckle - Upper	12	3423-681	4	Washer, Wave
5	3405-007	2	Ball Joint - Right	13	3423-620	4	Nut
6	3405-008	2	Ball Joint - Left	14	3423-607	4	Pin, Cotter
7	3423-665	2	Nut, Tie Rod - Right	15	3423-193	2	Circlip



STEERING POST ASSEMBLY

0740-656

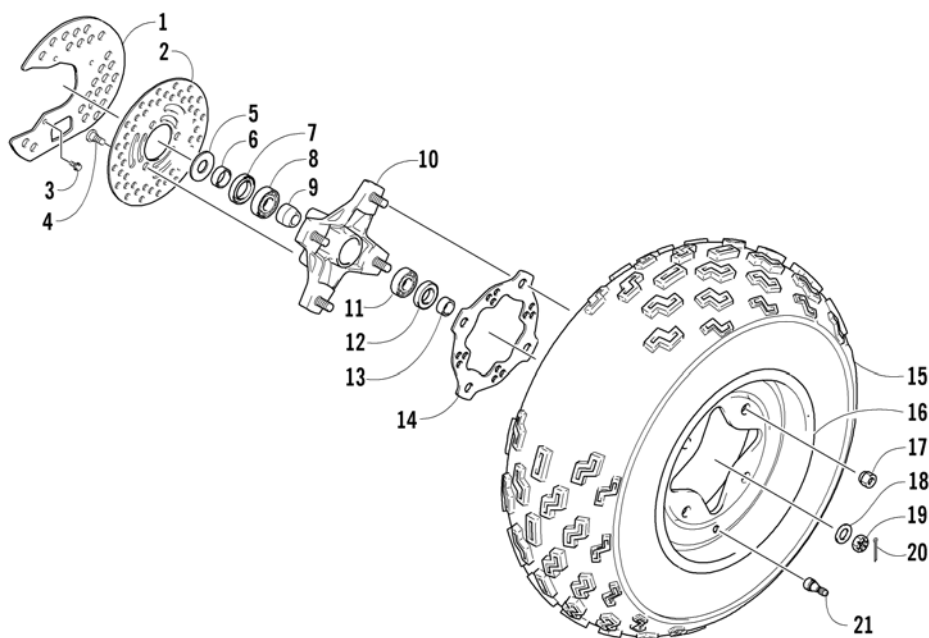
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-046	1	Post, Steering	10	3423-624	1	Nut
2	3405-014	2	Seal, Dust - Steering Post Holder	11	3423-607	1	Pin, Cotter
3	3405-013	2	Holder, Steering Post	12	3405-049	2	Clamp, Handlebar - Lower
4	3423-602	2	Bolt	13	3423-781	2	Bolt, Handle Holder
5	3423-055	1	O-Ring	14	3423-782	2	Washer, Handle Holder
6	3405-038	1	Bushing, Steering Post	15	3423-341	2	Nut
7	3405-047	1	Seal, Dust - Steering Post -Upper	16	3405-050	2	Clamp, Handlebar - Upper
8	3405-057	1	Seal, Dust - Steering Post - Lower	17	3004-498	4	Bolt
9	3423-676	1	Washer	18	3423-682	4	Washer



FRONT SUSPENSION ASSEMBLY

0739-246

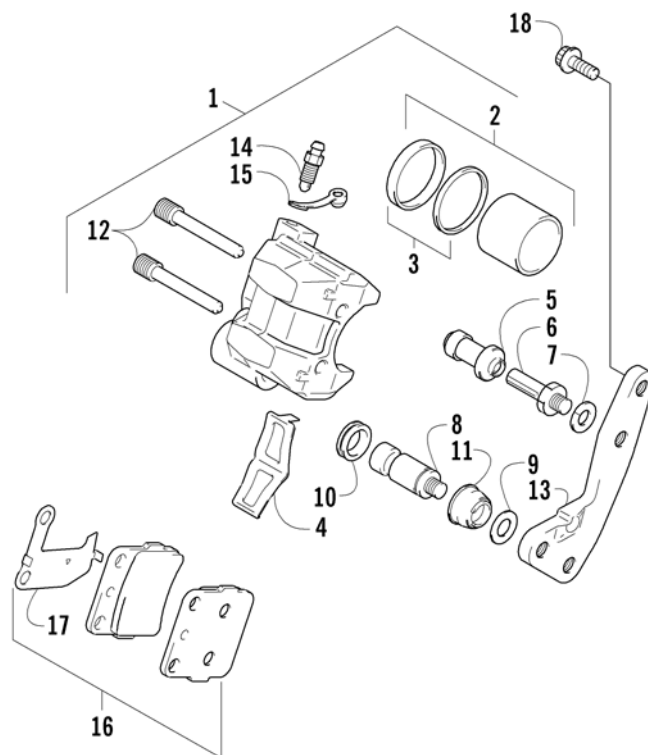
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3405-051	2	Shock Assembly - Front - Silver	8	3406-094	4	Bearing
2	3423-641	2	Bolt	9	3405-020	8	Seal, Dust - Lower A-Arm
3	3423-640	2	Bolt	10	3406-101	16	Seal, Dust - Inner
4	3423-457	4	Nut	11	3406-112	4	Spacer
5	3405-052	1	A-Arm - Lower Right	12	3406-111	8	Spacer
	3405-053	1	A-Arm - Lower Left	13	3423-634	8	Bolt
6	3405-054	1	A-Arm - Upper Right	14	3423-457	8	Nut
	3405-055	1	A-Arm - Upper Left	15	3423-617	8	Washer
7	3406-093	4	Bearing				



FRONT WHEEL ASSEMBLY

0741-475

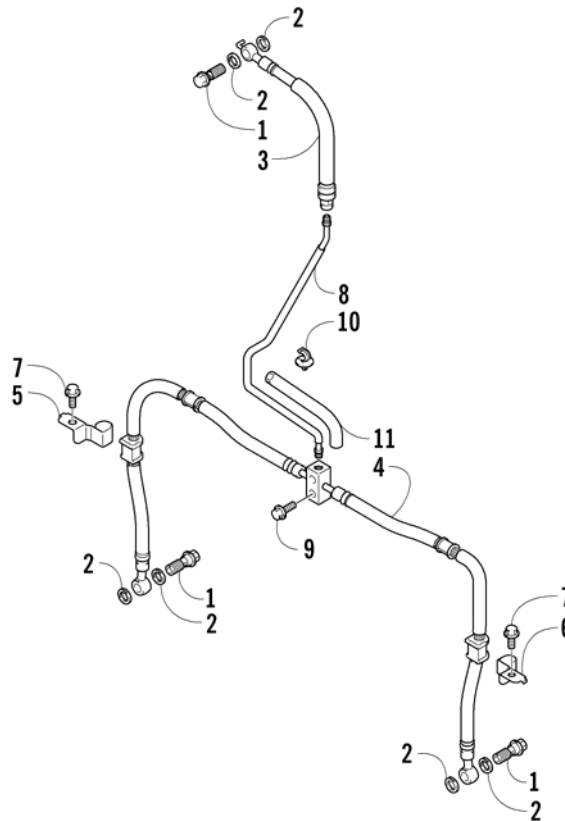
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3406-165</u>	2	Cover, Brake Disc	12	3402-913	2	Seal, Dust - Outer
2	3406-028	2	Disc, Brake	13	3402-895	2	Spacer, Front Axle
3	3423-455	6	Bolt	14	3405-022	2	Plate, Wheel Hub
4	3423-649	6	Bolt, Brake Disc	15	3406-017	2	Tire, Front
5	<u>3405-059</u>	2	Shim, Front Axle	16	3406-151	2	Wheel, Front
6	<u>3403-205</u>	2	Spacer, Front Axle	17	3423-788	8	Nut, Wheel
7	3402-914	2	Seal, Dust - Inner	18	3003-156	2	Washer
8	3402-893	2	Bearing, Wheel Hub - Inner	19	3423-622	2	Nut, Wheel Hub
9	3405-023	2	Spacer, Wheel Hub Bearing	20	3423-608	2	Pin, Cotter
10	<u>3405-058</u>	2	Hub, Wheel - Black	21	3406-008	2	Valve Assembly
11	3402-899	2	Bearing, Wheel Hub - Outer				



FRONT BRAKE ASSEMBLY

0739-248

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-023	1	Caliper, Brake - Right (inc. 2-15)	11	3406-033	2	ø Boot
	3406-030	1	Caliper, Brake - Left (inc. 2-15)	12	3406-037	4	ø Pin
2	3406-021	2	ø Piston Set (inc. 3)	13	3406-027	1	ø Bracket - Right
3	3406-022	2	ø ø Seal Set, Piston		3406-040	1	ø Bracket - Left
4	3406-036	2	ø Spring, Pad	14	3406-025	2	ø Valve, Bleed
5	3406-043	2	ø Boot	15	3406-026	2	ø Cap, Bleed Valve
6	3423-584	2	ø Pin	16	3406-031	1	Pad, Brake - Set - Right (inc. 17)
7	3406-035	2	ø Washer		3406-032	1	Pad, Brake - Set - Left (inc. 17)
8	3406-024	2	ø Pin, Slide	17	3406-041	1	ø Shim - Right
9	3406-034	2	ø Spring		3406-082	1	ø Shim - Left
10	3406-042	2	ø Plug, Dust	18	3423-784	4	Bolt

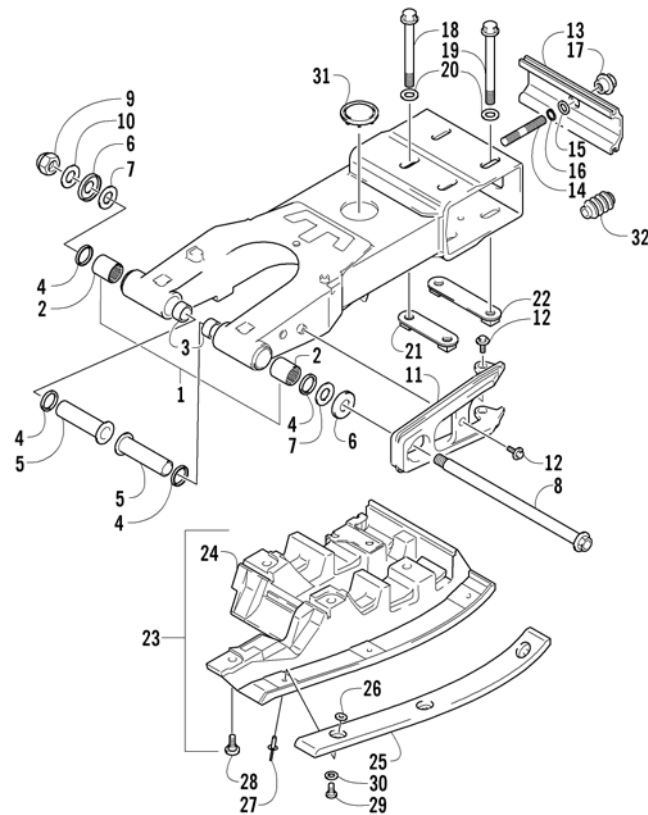


FRONT BRAKE HOSE ASSEMBLY

0739-249

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3423-719	3	Bolt	7	3004-339	2	Bolt
2	3006-112	6	Washer	8	3406-155	1	Brakeline, Front
3	3406-153	1	Hose, Front Brake - No. 1	9	<u>3423-328</u>	1	Bolt
4	3406-154	1	Hose, Front Brake - No. 2	10	<u>3423-780</u>	1	Clamp, Front Brakeline
5	3423-754	1	Clamp, Hose No. 2 - Right	11	3406-119	1	Cover, Front Brakeline
6	3423-755	1	Clamp, Hose No. 2 - Left				

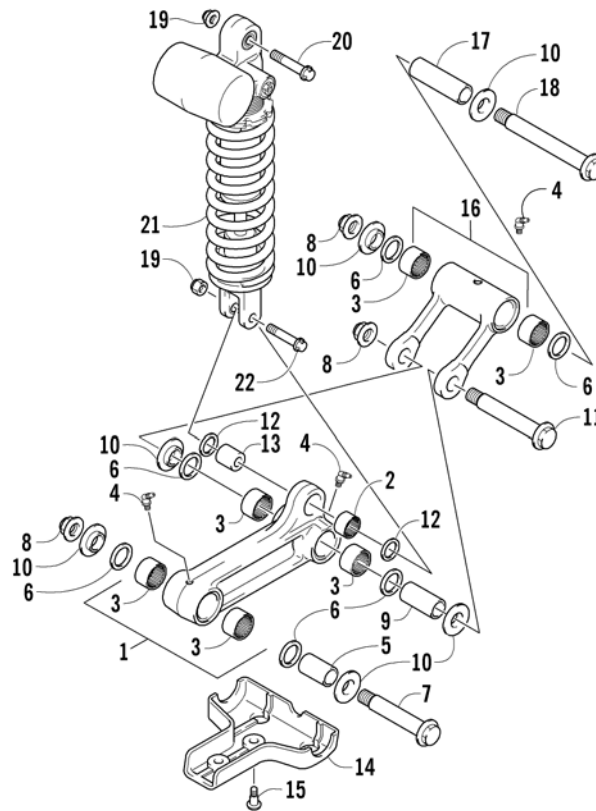
46



SWING ARM ASSEMBLY

0740-393

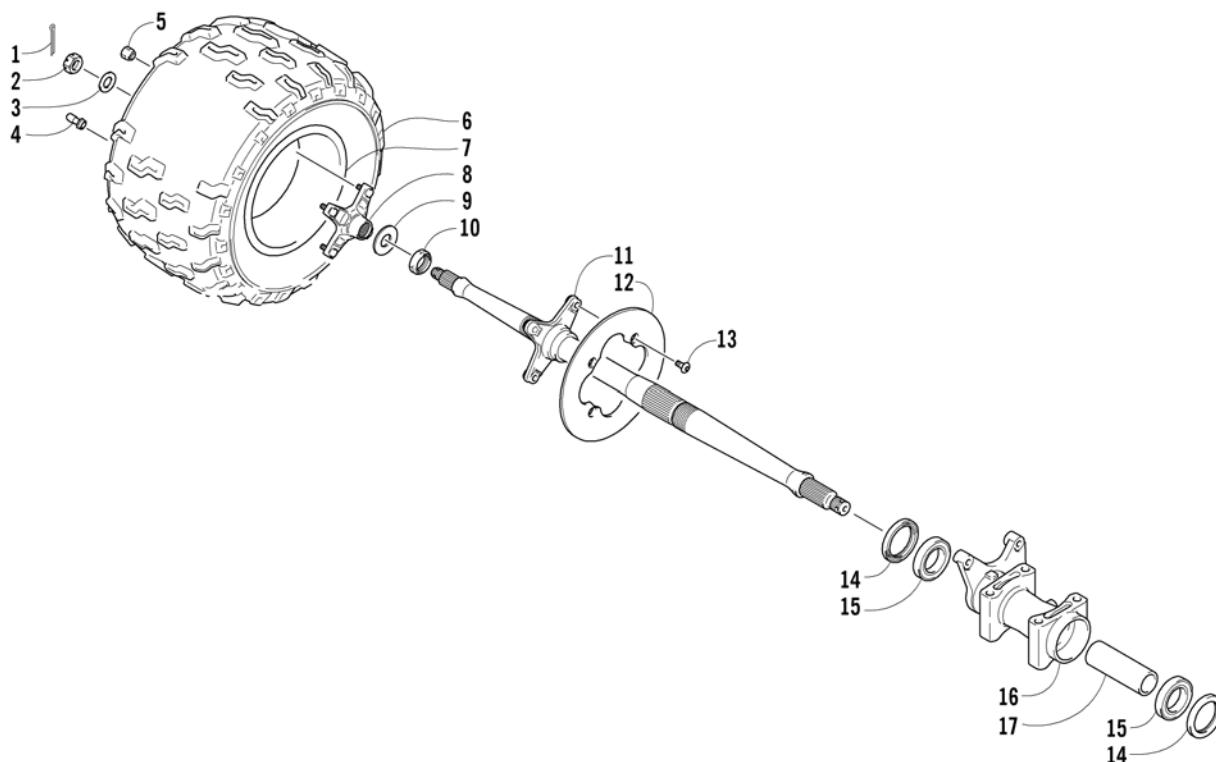
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-156	1	Arm, Swing (inc. 2-3)	17	3423-757	1	Nut, Chain Adjuster
2	3406-133	2	ø Bearing	18	3423-643	2	Bolt
3	3406-053	2	ø Bushing	19	3423-644	2	Bolt
4	3406-102	4	Seal, Bearing	20	3423-677	4	Washer
5	3406-052	2	Spacer	21	3423-586	1	Plate
6	3406-054	2	Cover, Dust	22	3423-587	1	Plate
7	3423-618	2	Washer, Thrust	23	3406-056	1	Guard, Swing Arm - Assembly (inc. 24-27)
8	3406-051	1	Shaft, Pivot	24	3406-057	1	ø Guard, Swing Arm
9	3423-785	1	Nut	25	3406-058	1	ø Slide, Chain - Swing Arm Guard
10	3423-786	1	Washer	26	3423-671	3	ø Washer
11	3406-055	1	Slide, Chain	27	3423-704	3	ø Rivet
12	3423-656	3	Bolt	28	3423-756	3	Bolt
13	3446-383	1	Plate, Chain Adjuster	29	3423-648	2	Bolt
14	3423-650	1	Bolt, Chain Adjuster	30	3004-278	2	Washer
15	3423-679	1	Washer, Chain Adjuster Nut	31	3406-123	1	Cap, Swing Arm
16	3423-190	1	Circlip	32	3406-124	1	Boot, Chain Adjuster Bolt



REAR SUSPENSION ASSEMBLY

0741-683

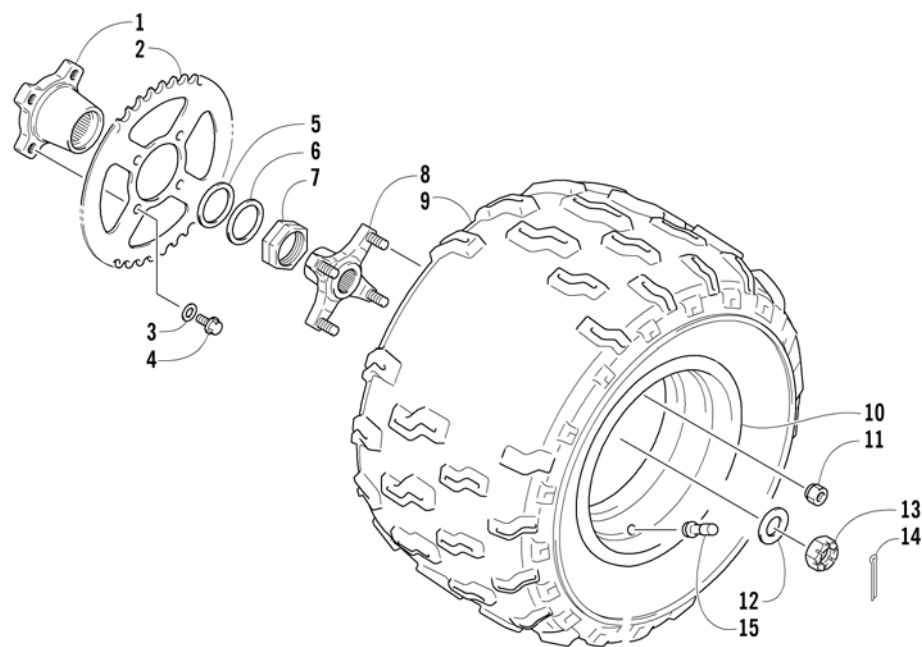
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-061	1	Arm, Front (inc. 2 and four No. 3)	12	3406-100	2	Seal
2	3406-095	1	ø Bearing	13	3406-068	1	Spacer, Rear
3	3406-096	6	ø Bearing	14	3406-067	1	Guard, Front Arm
4	3423-626	3	Fitting, Grease	15	3423-662	2	Screw
5	3406-060	1	Spacer	16	3406-163	1	Arm, Rear (inc. two No. 3)
6	3406-063	6	Seal, Dust	17	3406-064	1	Spacer
7	3423-591	1	Bolt	18	3423-589	1	Bolt
8	3423-670	3	Nut	19	3423-457	2	Nut
9	3406-065	1	Spacer	20	3423-588	1	Bolt, Upper
10	3406-066	6	Spacer	21	3406-158	1	Shock Assembly - Rear - Silver
11	3423-590	1	Bolt	22	3423-856	1	Bolt, Lower



RIGHT REAR WHEEL ASSEMBLY

0741-476

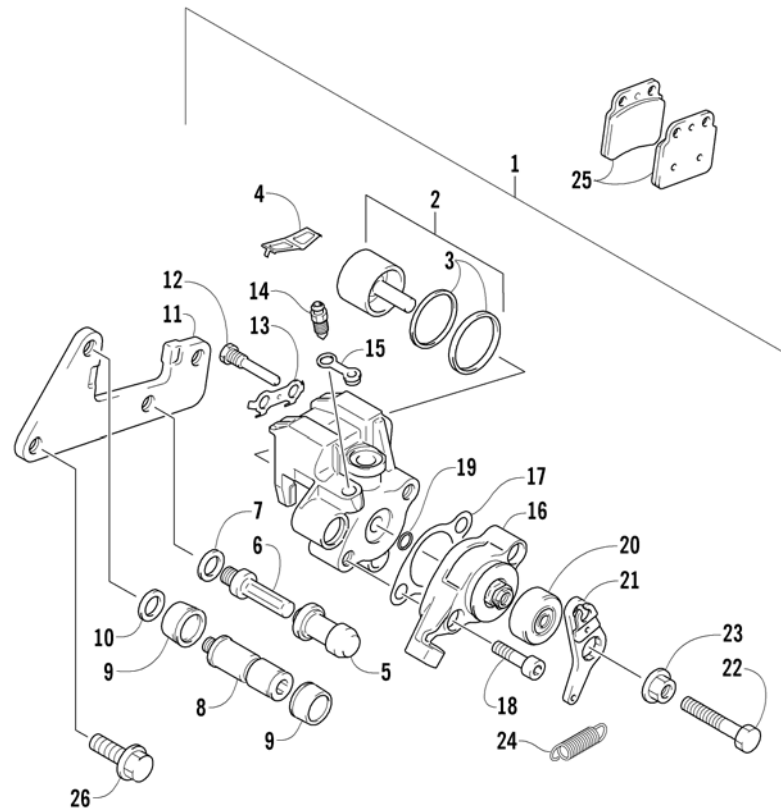
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3423-609	1	Pin, Cotter	10	<u>3423-849</u>	1	Nut, Rear Axle
2	3423-667	1	Nut, Wheel Hub	11	3446-420	1	Axle, Rear
3	3423-685	1	Washer	12	3406-079	1	Disc, Brake
4	3406-008	1	Valve Assembly	13	3423-649	4	Bolt
5	3423-788	4	Nut, Wheel	14	3406-099	2	Seal, Dust
6	3406-072	1	Tire, Rear	15	3406-092	2	Bearing, Rear Axle
7	3406-160	1	Wheel, Rear	16	3406-134	1	Housing, Rear Axle Bearing
8	<u>3406-166</u>	1	Hub, Wheel - Gray	17	3406-127	1	Spacer, Rear Axle Bearing
9	3423-687	1	Washer				



LEFT REAR WHEEL ASSEMBLY

0741-477

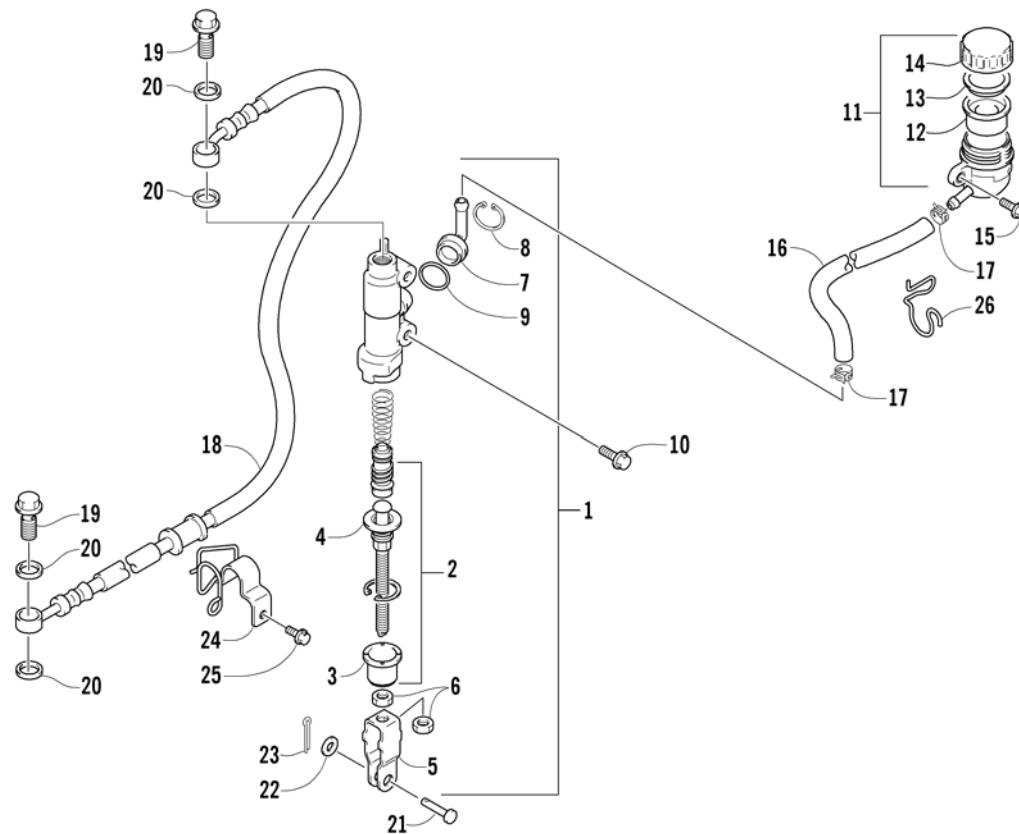
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-421	1	Hub, Rear Sprocket	9	3406-072	1	Tire, Rear
2	3446-422	1	Sprocket, Rear - 40T	10	3406-160	1	Wheel, Rear
3	3423-683	4	Washer	11	3423-788	4	Nut, Wheel
4	3423-642	4	Bolt	12	3423-685	1	Washer
5	3423-852	1	Washer	13	3423-667	1	Nut, Wheel Hub
6	3423-851	1	Washer	14	3423-609	1	Pin, Cotter
7	3423-850	1	Nut, Rear Axle	15	3406-008	1	Valve Assembly
8	3406-166	1	Hub, Wheel - Gray				



REAR BRAKE ASSEMBLY

0739-255

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-076	1	Caliper Assembly, Rear (inc. 2-24)	14	3406-025	1	ø Valve, Bleed
2	3406-078	1	ø Piston Set (inc. 3)	15	3406-026	1	ø Cap, Bleed Valve
3	3406-077	1	ø ø Seal Set	16	3406-129	1	ø Actuator, Parking Brake
4	3406-036	1	ø Spring, Pad	17	3406-080	1	ø Gasket
5	3406-043	1	ø Boot	18	3423-763	2	ø Bolt
6	3423-584	1	ø Bolt	19	3423-592	1	ø O-Ring
7	3406-035	1	ø Washer	20	3406-081	1	ø Boot
8	3423-762	1	ø Pin	21	3406-130	1	ø Arm
9	3406-033	2	ø Boot	22	3423-760	1	ø Bolt
10	3406-034	1	ø Spring	23	3423-593	1	ø Nut
11	3406-128	1	ø Bracket	24	3423-595	1	ø Spring
12	3406-038	2	ø Pin	25	3406-075	1	Pad Set
13	3406-039	1	ø Washer	26	3423-789	2	Bolt



REAR MASTER CYLINDER ASSEMBLY

0739-261

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3406-083	1	Master Cylinder Assembly (inc. 2-9)	14	3406-087	1	ø Cap
2	3406-084	1	ø Piston Set (inc. 3)	15	3423-112	1	Bolt
3	3402-887	1	ø ø Boot	16	3410-015	1	Hose - Reservoir/Master Cylinder
4	3406-089	1	ø Rod, Push	17	3004-193	2	Clamp, Hose
5	3402-970	1	ø Yoke	18	3402-969	1	Hose, Brake
6	3423-599	2	ø Nut	19	3423-719	2	Bolt, Union
7	3406-090	1	ø Fitting, Elbow	20	3006-112	4	Washer
8	3423-596	1	ø Circlip	21	3423-703	1	Pin
9	3423-597	1	ø O-Ring	22	0693-556	1	Washer
10	3423-628	2	Bolt	23	3423-606	1	Pin, Cotter
11	3406-132	1	Reservoir (inc. 12-14)	24	3423-790	1	Clamp, Brake Hose
12	3406-085	1	ø Diaphragm	25	3423-600	1	Bolt
13	3406-086	1	ø Plate	26	3406-091	1	Guide, Hose

RELATED ITEMS

2007 ATV DVX 400

Red-Red
Black-Red

Black-Cat Green
Tony Stewart Edition

0436-541	A-Arm Guard Kit
0436-544	Bars Kit - Nerf/Black Web
0436-540	Bumper Kit (Front)
0436-014	Flag Kit
0436-545	Frame Guard Kit (Side)
0436-722	Handguard Kit - Black
0436-720	Handguard Kit - Green
0436-721	Handguard Kit - Red
0436-724	Headlight Cover - Chrome
0436-723	Headlight Cover - Smoke

2257-612	Manuel d'utilisation (F)
0436-005	Oil - 10W-40
0436-003	Oil - 5W-30
2257-611	Operator's Manual (E)
0436-690	Shock Cover - Green
0436-689	Shock Cover - Red
0436-542	Skid Plate Kit (Center)
0436-543	Skid Plate Kit (Rear)
0436-042	Tire Repair Kit - Deluxe
0436-685	Trailerable Cover

■ **NOTE:** For a complete list of related items, refer to the current accessory catalog.