

2010

Illustrated Parts Manual

Thundercat EFT



Model Number A2010IEW4EETA (Metallic Cat Green)

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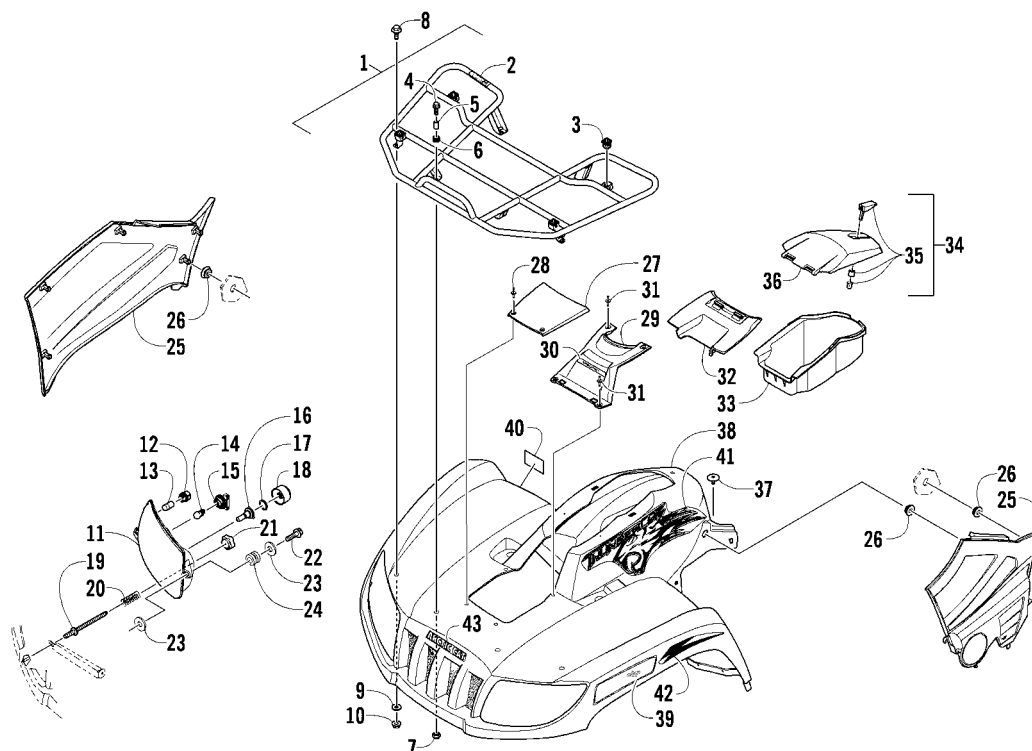
TABLE OF CONTENTS

2010 ATV Thundercat EFT

Metallic Cat Green (Model No. A2010IEW4EETA)

FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES	1
REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES	2
FRAME AND RELATED PARTS	3
WINCH ASSEMBLY	4
LICENSE PLATE HOLDER ASSEMBLY	5
SEAT ASSEMBLY	6
STEERING ASSEMBLY	7
HANDLEBAR ASSEMBLY	8
INSTRUMENT POD ASSEMBLY	9
FRONT SUSPENSION ASSEMBLY	10
REAR SUSPENSION ASSEMBLY	11
WHEEL AND TIRE ASSEMBLY	12
HYDRAULIC BRAKE ASSEMBLY	13
PARKING BRAKE ASSEMBLY	14
GAS TANK ASSEMBLY	15
SHIFT LEVER ASSEMBLY	16
AIR INTAKE ASSEMBLY	17
ENGINE AND EXHAUST	18
COOLING ASSEMBLY	19
CASE/BELT COOLING ASSEMBLY	20
DRIVE TRAIN ASSEMBLY	21
FRONT DRIVE GEARCASE ASSEMBLY	22
REAR DRIVE GEARCASE ASSEMBLY	23
WIRING HARNESS ASSEMBLY	24
BATTERY AND STARTER ASSEMBLY	25
THROTTLE BODY ASSEMBLY	26
CYLINDER ASSEMBLY	27
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY	28
CAM CHAIN ASSEMBLY	29
CRANKCASE ASSEMBLY	30
CRANKSHAFT AND PISTON ASSEMBLY	31
STARTER CLUTCH ASSEMBLY	32
OIL FILTER/PUMP ASSEMBLY	33
WATER PUMP ASSEMBLY	34
TRANSMISSION ASSEMBLY	35
SECONDARY TRANSMISSION ASSEMBLY	36
GEAR SHIFTING ASSEMBLY	37
SECONDARY DRIVE ASSEMBLY	38
MAGNETO ASSEMBLY	39
MAGNETO SIDE ENGINE COVERS	40
CLUTCH SIDE ENGINE COVERS	41

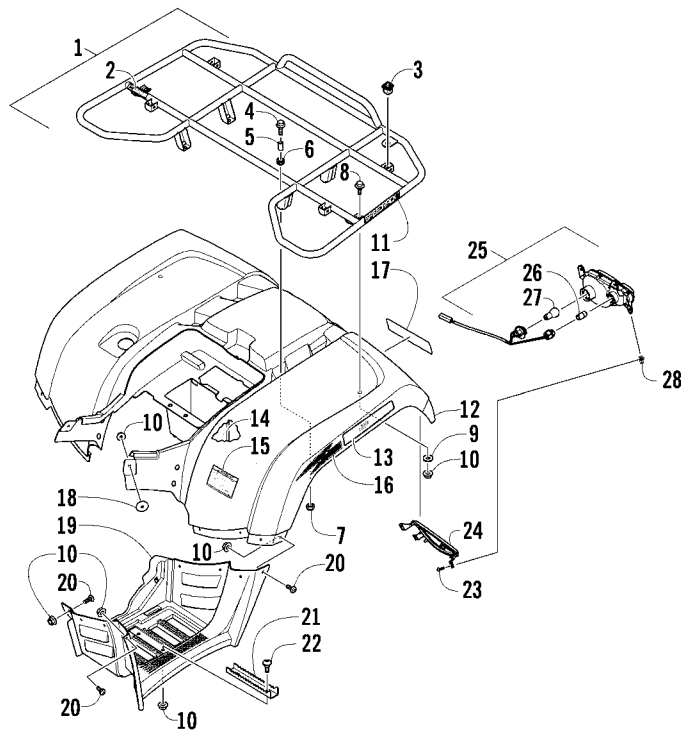
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog.



FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES

0744-983

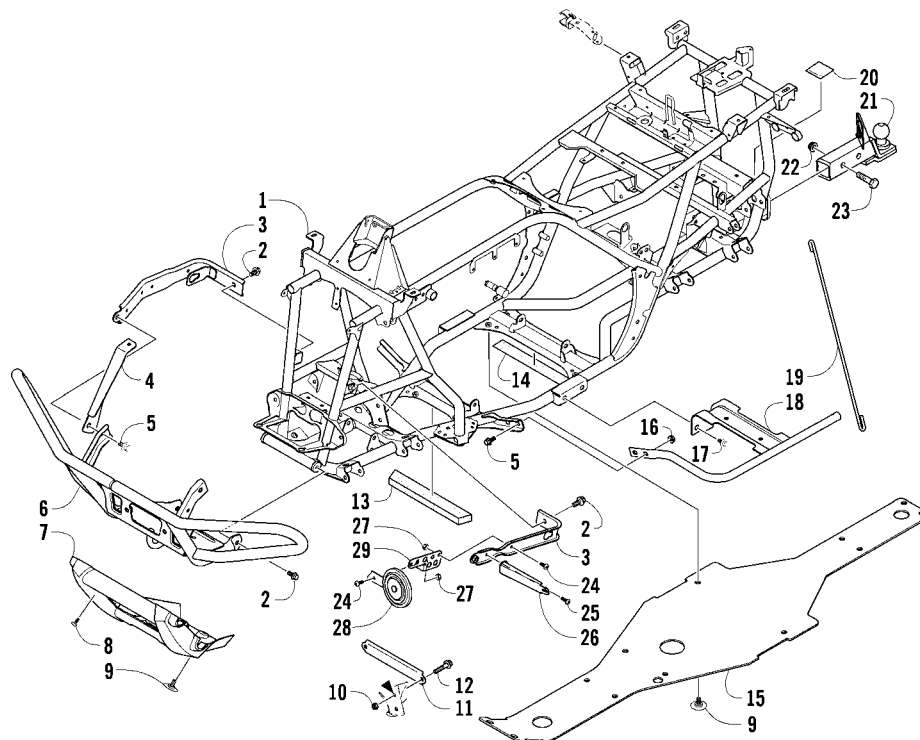
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	2506-106	1	Rack, Front - Assembly (inc. 2-3)	24	0423-447	4	Grommet
2	0411-576	1	● Decal, Warning - Load	25	2406-588	1	Panel, Side - Lower - Right
3	0441-592	4	● Bushing		2406-589	1	Panel, Side - Lower - Left
4	8410-830	4	Screw, Cap	26	0423-678	8	Grommet
5	0423-669	4	Spacer	27	1406-358	1	Cover, Access
6	0423-465	4	Grommet	28	0423-535	2	Rivet, Reinstallable
7	8432-802	4	Nut, Lock	29	1406-484	1	Cover, Steering Post
8	0423-654	2	Screw, Shoulder	30	1411-050	1	Decal, "Speedrack"
9	8050-222	2	Washer	31	0623-362	4	Rivet, Reinstallable
10	0423-540	2	Nut, Lock	32	0470-513	1	Cover, Storage Box
11	0509-036	1	Headlight Assembly - Right (inc. 12-18)	33	1406-573	1	Box, Storage
	0509-037	1	Headlight Assembly - Left (inc. 12-18)	34	2506-234	1	Lid, Storage Box w/Latch (inc. 35-36)
12	0409-102	2	● Socket, Position Bulb	35	1406-599	1	● Latch, Storage Box
13	0409-101	2	● Bulb, Position	36	0470-514	1	● Lid, Storage Box
14	0409-099	2	● Bulb, Turn Signal	37	0423-101	2	Screw, Shoulder
15	0409-100	2	● Socket, Turn Signal Bulb	38	2516-134	1	Panel, Fender - Metallic Cat Green
16	0409-096	2	● Bulb, Headlight	39	0411-818	1	Decal, Reflector - Right - Amber
17	0409-097	2	● Retainer, Spring		0411-819	1	Decal, Reflector - Left - Amber
18	0409-098	2	● Boot, Rubber	40	1411-906	1	Decal, Warning - Throttle
19	0423-514	2	Stud, Adjuster - Headlight	41	1411-888	1	Decal, Side - Upper Right
20	0423-522	2	Spring, Adjuster		1411-889	1	Decal, Side - Upper Left
21	0423-513	2	Knob, Adjuster	42	1411-820	1	Decal, Side Fender - Front - Right
22	0623-785	4	Screw, Self-Tapping		1411-821	1	Decal, Side Fender - Front - Left
23	8050-217	8	Washer	43	1411-725	1	Decal, Front



REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES

0745-003

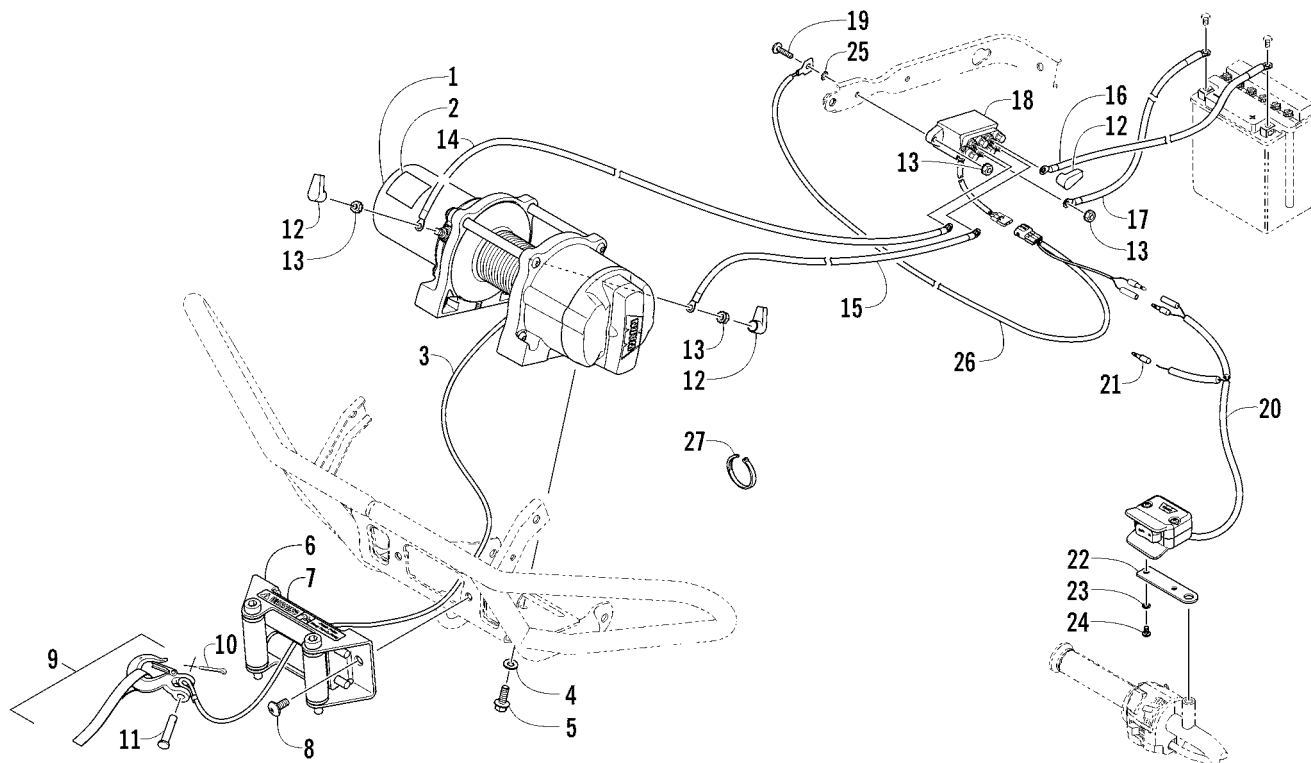
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-125		1	Rack, Rear - Assembly (inc. 2-3)	16	1411-822		1	Decal, Side Fender - Rear - Right
2	0411-648		1	● Decal, Warning - Load		1411-823		1	Decal, Side Fender - Rear - Left
3	0441-592		4	● Bushing, Rack	17	1411-725		1	Decal, Rear
4	8410-830		4	Screw, Cap	18	0423-101		2	Screw, Shoulder
5	0423-669		4	Spacer	19	2506-450		1	Footwell - Right
6	0423-465		4	Grommet		1406-519		1	Footwell - Left
7	8432-802		4	Nut, Lock	20	0423-419		18	Screw, Machine
8	0423-654		2	Screw, Shoulder	21	1506-125		2	Footpeg
9	8050-222		2	Washer	22	0423-355		4	Screw, Shoulder
10	0423-540		26	Nut, Lock	23	8476-516		6	Screw, Machine
11	0411-965		2	Decal, "Speedrack"	24	0409-112		1	Bezel, Taillight - Right
12	2516-306		1	Panel, Fender - Rear - Metallic Cat Green		0409-113		1	Bezel, Taillight - Left
13	1411-592		1	Decal, Reflector - Right - Red	25	3313-392		1	Taillight Assembly - Right (inc. 26-27)
	1411-593		1	Decal, Reflector - Left - Red		3313-393		1	Taillight Assembly - Left (inc. 26-27)
14	0470-658		1	Foil, Protective	26	3313-506		2	● Bulb, Turn Signal
15	2411-143	X	1	Decal, Warning - Tire Pressure	27	3303-849		2	● Bulb, Taillight
					28	3304-061		6	Clip, U-Nut



FRAME AND RELATED PARTS

0745-004

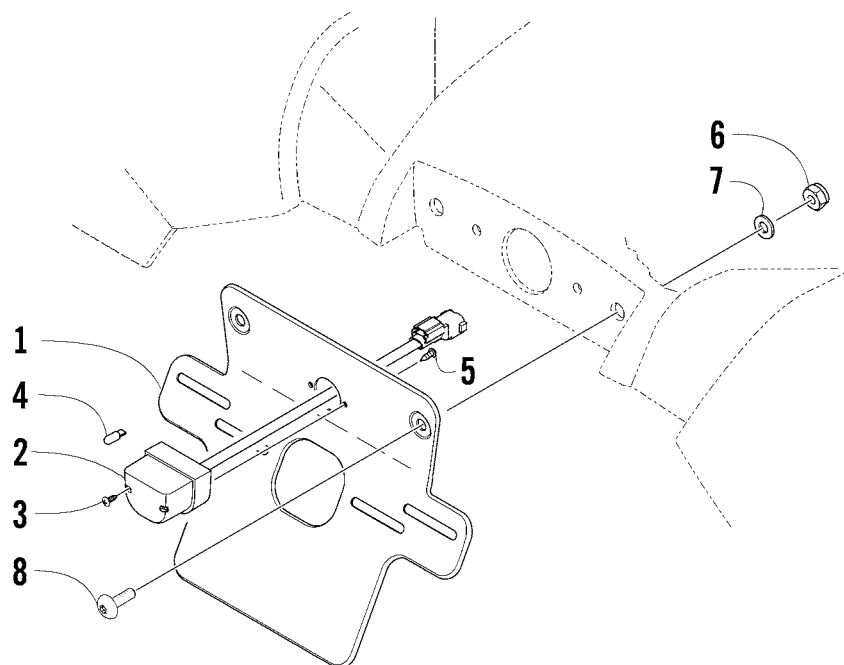
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-094	1	1	Frame, Main	16	8424-802		4	Nut
2	8409-020	4	4	Screw, Cap	17	8409-016		4	Screw, Cap
3	2506-813	1	1	Channel, Mounting - Bumper - Right	18	2506-449	1	1	Footrest - Right
	2506-285	1	1	Channel, Mounting - Bumper - Left		1506-379	1	1	Footrest - Left
4	1506-562	1	1	Bracket, Mounting - Bumper - Right	19	2506-423	2	2	Rod, Support
	1506-563	1	1	Bracket, Mounting - Bumper - Left	20	1411-077	1	1	Decal, Warning - Towing
5	8408-816	6	6	Screw, Cap	21	0541-766	1	1	Mount, Ball Hitch (inc. 22-23)
6	1506-855	1	1	Bumper, Front	22	0423-690	1	1	● Nut, Lock
7	1406-360	1	1	Fascia, Bumper - Front	23	0423-693	1	1	● Screw, Cap
8	0423-419	2	2	Screw, Machine	24	8477-616	2	2	Screw, Machine
9	0423-101	12	12	Screw, Shoulder	25	8477-620	1	1	Screw, Machine
10	0423-744	2	2	Nut, Lock	26	2416-162	X	1	Bracket, Support - Right
11	1506-429	1	1	Brace, A-Arm		2416-163	X	1	Bracket, Support - Left
12	8409-025	2	2	Screw, Cap	27	0623-038		3	Nut w/Washer
13	2506-701	1	1	Pad, Foam	28	0430-053	1	1	Horn, Electric - 12V
14	0406-289	1	1	Pad, Foam	29	2406-231	1	1	Bracket, Mounting - Horn
15	2406-648	1	1	Panel, Belly					



WINCH ASSEMBLY

0744-933

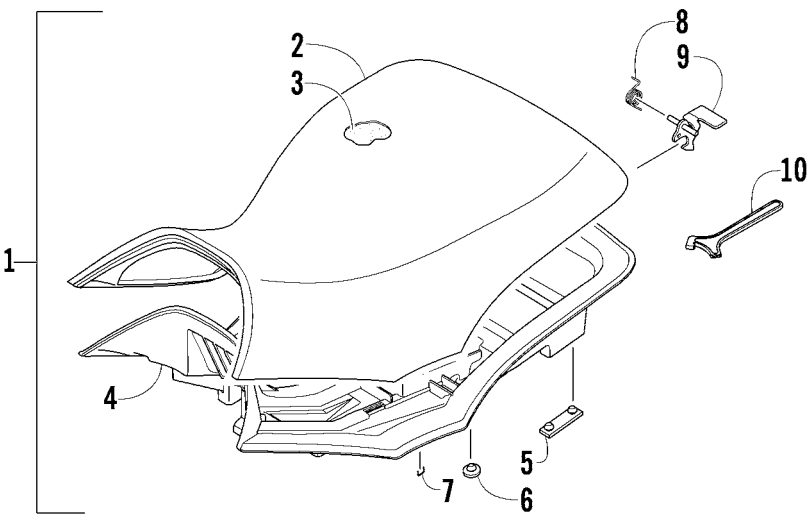
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1441-657		1	Winch (inc. 2-3)	15	0445-069		1	Cable, Winch/Solenoid - Blue
2	1411-826		1	● Decal, Warning	16	0445-087	X	1	Cable, Solenoid/Battery - Red
3	0441-061		1	● Cable, Winch	17	1441-112		1	Cable, Solenoid/Battery - Black
4	8051-246		4	Washer, Lock	18	0409-066		1	Solenoid
5	8408-820		4	Screw, Cap	19	8476-625		2	Screw, Machine
6	0441-403		1	Roller, Winch (inc. 7)	20	0505-552		1	Switch, Winch - Assembly (inc. 21-26)
7	0411-474		1	● Decal, Warning - Pinch Point	21	1441-428		1	● Connector, Harness
8	8468-820		2	Screw, Machine	22	0505-551		1	● Bracket, Winch Switch
9	0541-760		1	Hook, Winch w/Strap	23	8052-093		2	● Washer, Internal Tooth Lock
10	1441-129		1	Pin, Cotter	24	8009-243		2	● Screw, Machine
11	1441-130		1	Pin	25	8053-212		1	● Washer, External Tooth Lock
12	0441-060		3	Boot, Terminal	26	0486-276		1	● Harness, Adapter - Solenoid
13	0623-038		6	Nut w/Washer	27	0123-788		AR	Tie, Cable - 8 in.
14	0445-068		1	Cable, Winch/Solenoid - Yellow		0123-903		AR	Tie, Cable - 11.5 in.



LICENSE PLATE HOLDER ASSEMBLY

0743-236

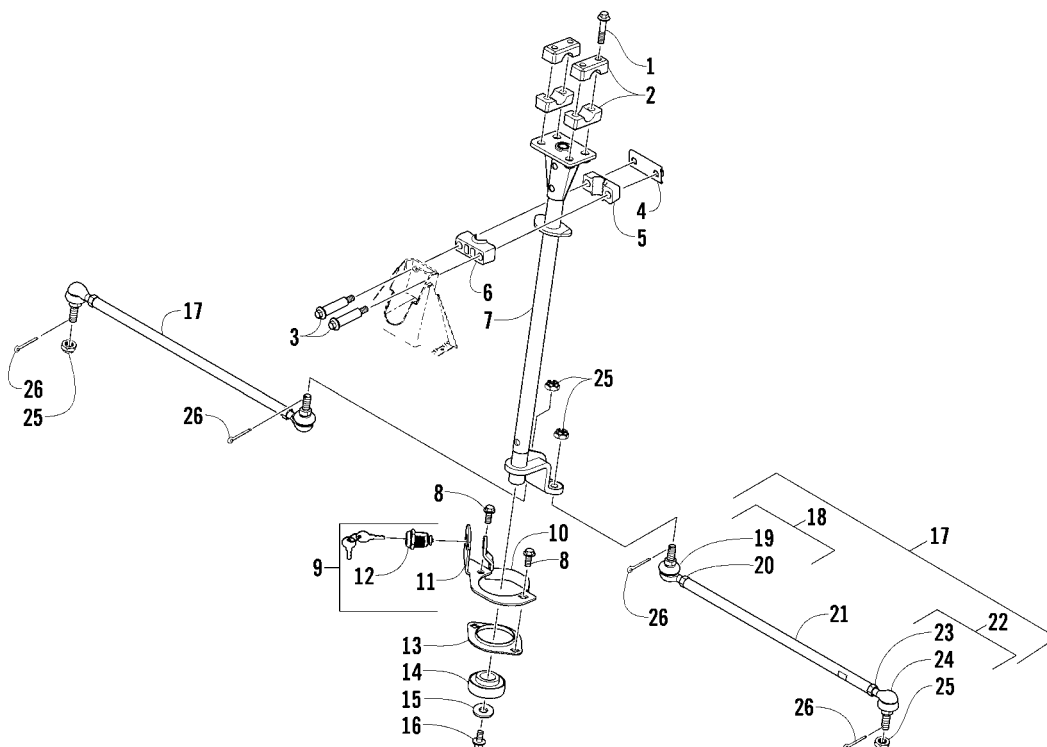
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-914	1	1	Mount, License Plate	5	0123-950	2	2	Screw, Self-Tapping
2	3304-772	1	1	Light, License Plate Assembly (inc. 3-4)	6	8432-802	2	2	Nut, Lock
3	—	2	2	● Screw, Self-Tapping - Not a Service Part	7	8050-247	2	2	Washer
4	3303-847	1	1	● Bulb	8	8468-820	2	2	Screw, Machine



SEAT ASSEMBLY

0744-453

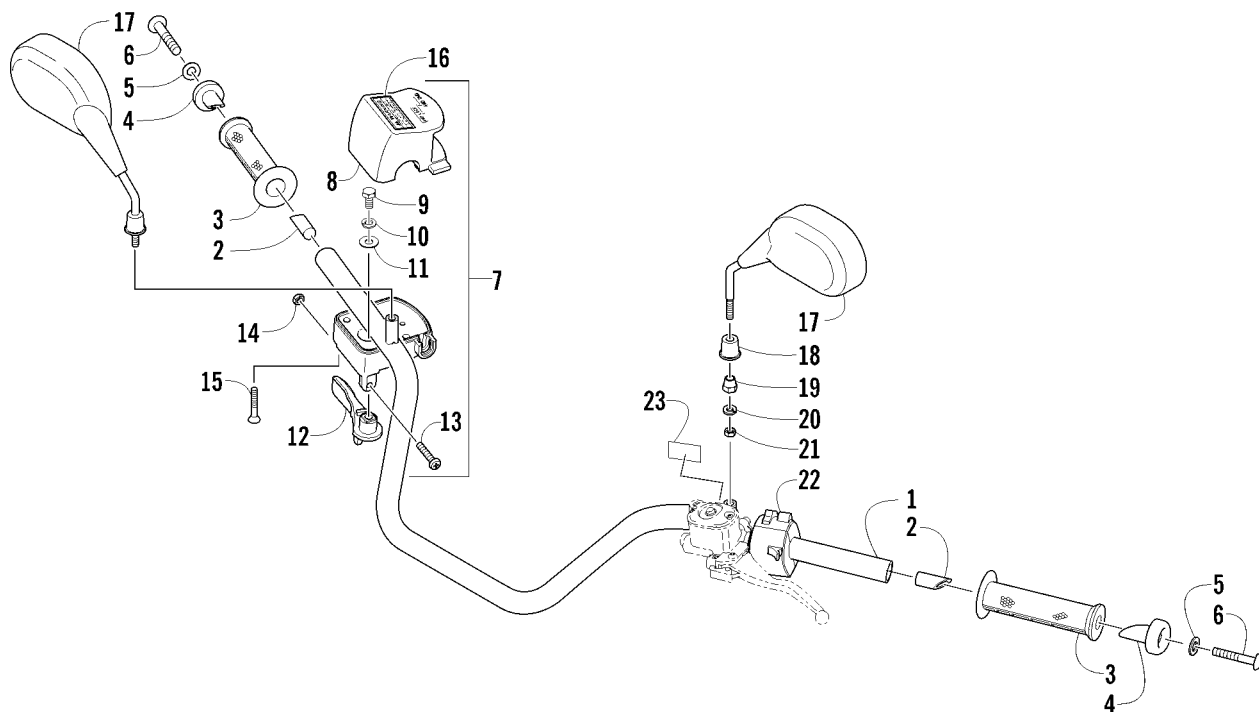
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-384		1	Seat Assembly (inc. 2-9)	6	0406-877		4	●● Bumper, Seat - Front
2	2506-756		1	● Cover, Seat	7	0624-528		AR	● Staple
3	2506-755		1	● Foam, Seat	8	1406-592		1	● Spring, Seat Latch
4	2406-525		1	● Base, Seat - Assembly (inc. 5-6)	9	1506-156		1	● Latch, Seat
5	0406-879		2	●● Bumper, Seat - Rear	10	0441-587		1	Wrench, Spanner



STEERING ASSEMBLY

0743-209

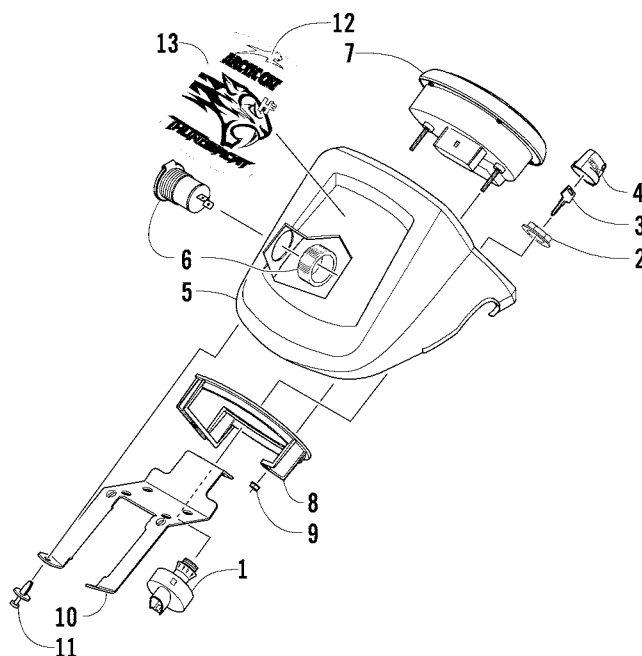
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	8408-860		4	Screw, Cap	16	8409-020		1	Screw, Cap
2	0405-035		4	Cap, Steering Adjuster	17	0505-499		2	Tie Rod - Assembly (inc. 18-24)
3	0423-505		2	Screw, Shoulder	18	0505-511		2	● End, Tie Rod - Left-Hand Thread - Kit (inc. 19-20)
4	0505-484		1	Cap, Housing	19	-		2	●● End, Tie Rod - Left-Hand Thread - Not a Service Part
5	0405-138		1	Housing, Lower	20	0423-013		2	●● Nut - Left-Hand Thread
6	0405-139		1	Housing, Upper	21	0405-281		2	● Tie Rod
7	0505-451		1	Post, Steering	22	0505-510		2	● End, Tie Rod - Right-Hand Thread - Kit (inc. 23-24)
8	8408-820		2	Screw, Cap	23	8420-002		2	●● Nut - Right-Hand Thread
9	2406-355		1	Steering Lock Assembly (inc. 10-12)	24	-		2	●● End, Tie Rod - Right-Hand Thread - Not a Service Part
10	2506-173		1	● Latch	25	0423-157		4	Nut, Lock
11	2406-349		1	● Bracket, Mounting - Lock	26	0623-175		4	Pin, Cotter
12	2406-354		1	● Lock					
13	0602-233		1	Flange, Bearing					
14	0405-052		1	Bearing w/Inverted Oil Seal					
15	0423-073		1	Washer					



HANDLEBAR ASSEMBLY

0745-005

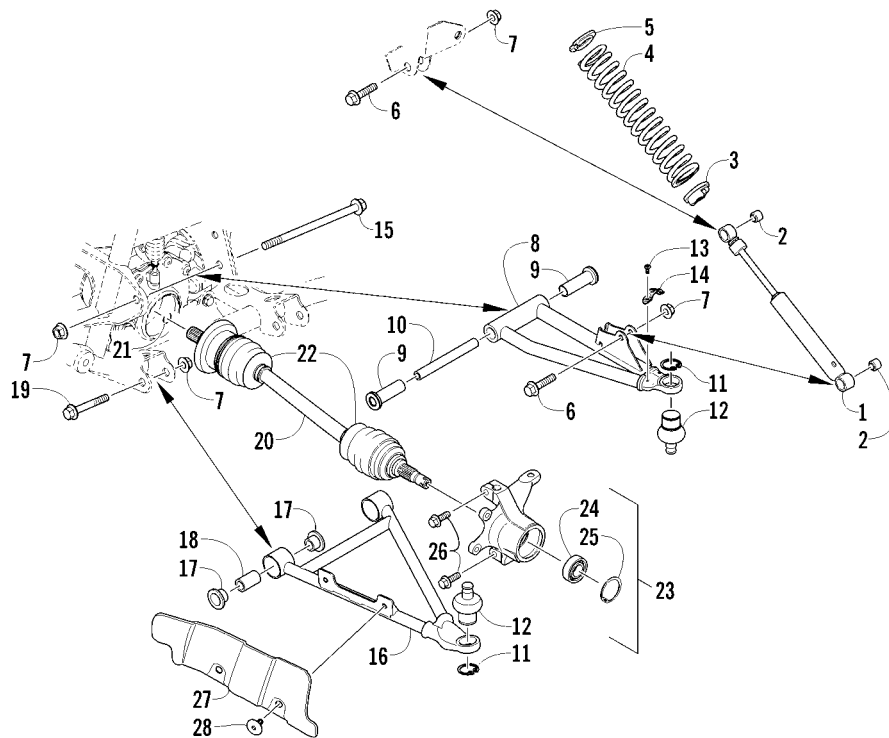
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0505-522		1	Handlebar	13	3423-014		1	● Screw, Machine
2	0405-218		2	Plug, Handlebar	14	3423-327		1	● Nut
3	0405-147		2	Grip, Handlebar	15	3423-199		2	● Screw, Machine
4	0405-149		2	End Cap, Handlebar	16	0411-966		1	Decal, Warning - Differential Lock
5	8050-247		2	Washer	17	2406-630		1	Mirror - Right (inc. 18-21)
6	8477-845		2	Screw, Machine		2406-631		1	Mirror - Left (inc. 18-21)
7	0509-054	X	1	Case, Throttle - Assembly (inc. 8-15)	18	0423-985		2	● Cover
8	0409-141	X	1	● Cover, Throttle Case w/Switch	19	0423-986		2	● Nut, Adjuster
9	3007-392		1	● Screw, Cap	20	0423-987		2	● Washer, Lock
10	3004-447		1	● Washer, Lock	21	0423-988		2	● Nut
11	3003-030		1	● Washer	22	0509-014		1	Switch, Control - Assembly
12	0409-133	X	1	● Lever, Throttle	23	1411-865		1	Decal, Warning - Brake Lever Lock



INSTRUMENT POD ASSEMBLY

0744-445

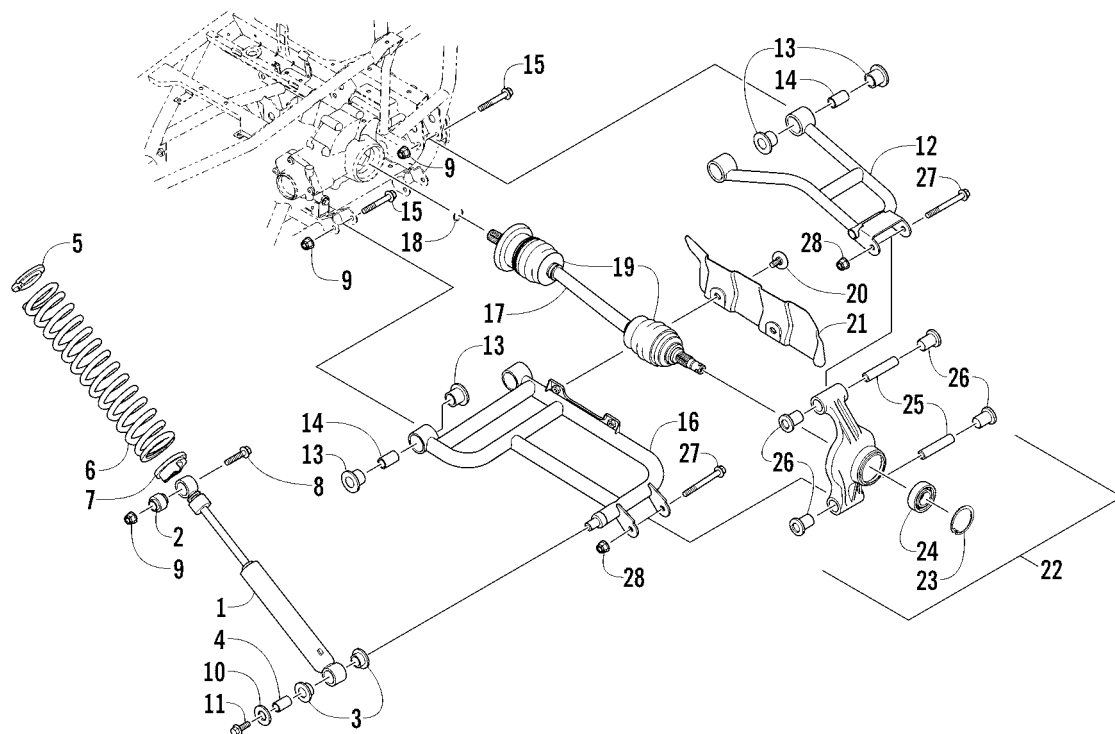
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0430-090		1	Switch, Ignition - Assembly (inc. 2-4)	7	0520-087	X	1	Speedometer/Tachometer
2	0430-050		1	● Nut, Retaining	8	0420-065		1	Bracket, Retaining
3	0430-042		1	● Key, Ignition - Y Series - Left-Side Cut	9	0423-493		2	Nut w/Washer
	0430-043		1	● Key, Ignition - Z Series - Right-Side Cut	10	2506-470		1	Bracket, Mounting - Instrument Pod
4	0430-054		1	● Cover, Key	11	0423-535		2	Rivet, Reinstallable
5	0505-589	X	1	Instrument Pod - Metallic Cat Green	12	8611-267		1	Decal, Aircat
6	0641-897		1	Outlet, Accessory - 12V	13	2411-073	X	1	Decal, Instrument Pod



FRONT SUSPENSION ASSEMBLY

0744-483

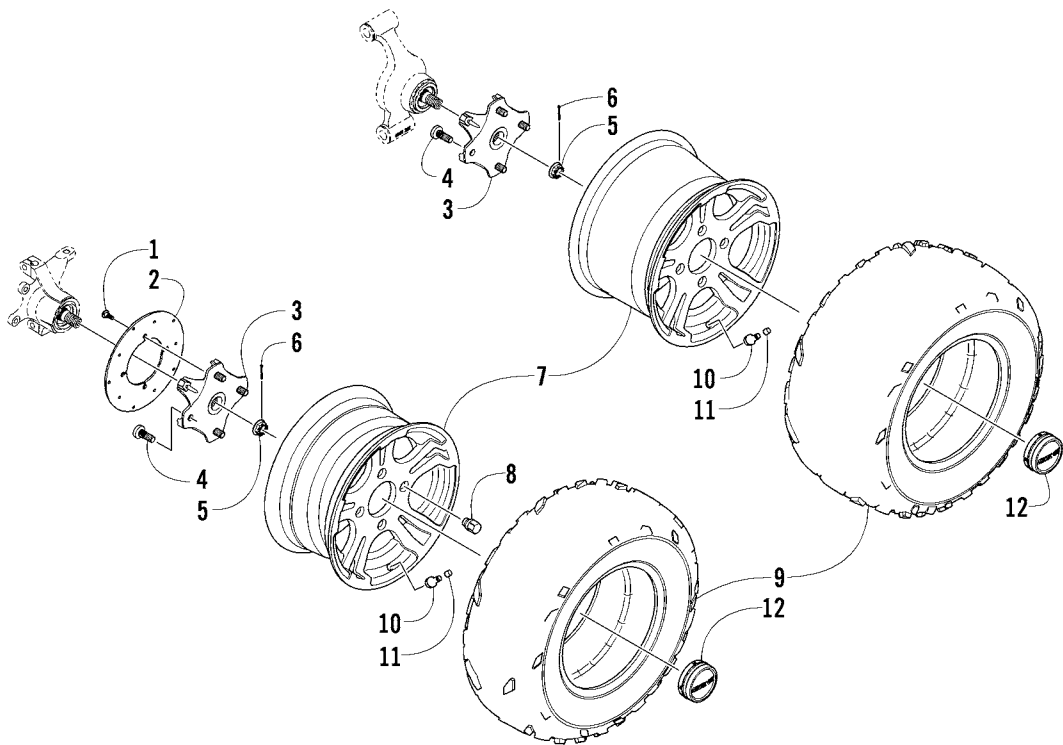
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0403-188		2	Shock Absorber (inc. 2)	17	0403-208	X	8	● Bushing
2	0403-182		4	● Bushing	18	0403-214	X	4	● Axle
3	0403-102		2	Cam, Spring Adjuster	19	8409-075		4	Screw, Cap
4	0503-354		2	Spring, Suspension - Platinum	20	1502-344		1	Axle, Drive - Front - Right (inc. 21-22)
5	1603-889		2	Retainer, Spring		1502-345		1	Axle, Drive - Front - Left (inc. 21-22)
6	8409-040		4	Screw, Cap	21	0423-844		2	● Ring, Retaining
7	0423-744		10	Nut, Lock	22	0436-276		2	● Repair Kit, Boot - Front Axle
8	0503-428	X	1	A-Arm, Upper Right - Platinum (inc. 9-12)	23	0505-578		1	Knuckle - Assembly - Right (inc. 24-25)
	0503-429	X	1	A-Arm, Upper Left - Platinum (inc. 9-12)		0505-579		1	Knuckle - Assembly - Left (inc. 24-25)
9	0403-207	X	4	● Bushing	24	1402-809		2	● Bearing
10	0403-080		2	● Axle	25	0423-423		2	● Ring, Retaining
11	0423-009		4	● Ring, Retaining	26	8409-030		4	Screw, Cap
12	0405-115		4	● Ball Joint	27	1406-034		1	Guard, Boot - Right - Black
13	0423-946	X	4	Screw, Self-Tapping		1406-035		1	Guard, Boot - Left - Black
14	1502-594	X	2	Clamp, Routing	28	0423-545		4	Screw, Shoulder
15	0423-334		2	Screw, Cap					
16	0503-380		1	A-Arm, Lower Right - Platinum (inc. 17-18 and one No. 11-12)					
	0503-381		1	A-Arm, Lower Left - Platinum (inc. 17-18 and one No. 11-12)					



REAR SUSPENSION ASSEMBLY

0744-446

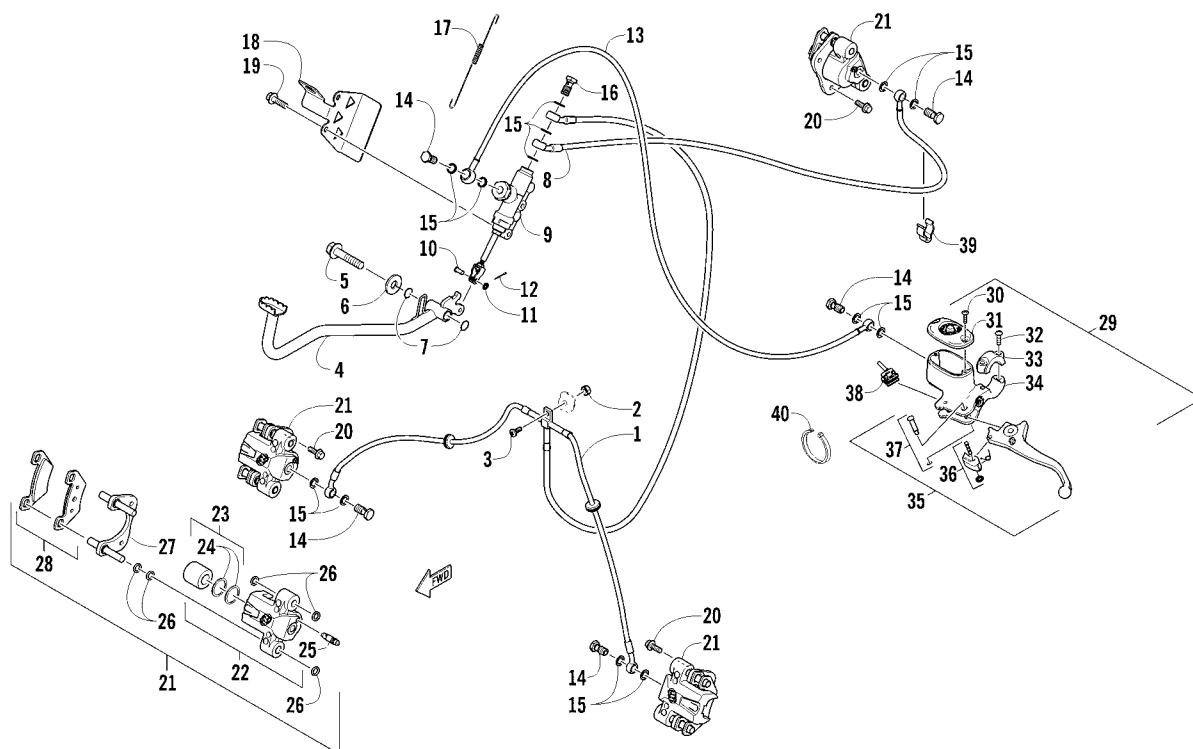
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0404-158		2	Shock Absorber (inc. 2-4)	16	0504-576		1	A-Arm, Rear - Lower Right - Platinum (inc. 13-14)
2	0403-182		2	● Bushing		0504-577		1	A-Arm, Rear - Lower Left - Platinum (inc. 13-14)
3	0603-955		4	● Bushing	17	1502-343		2	Axle, Drive (inc. 18-19)
4	1603-219		2	● Sleeve	18	0423-845		2	● Ring, Retaining
5	1603-889		2	Retainer, Spring	19	0436-276		2	● Repair Kit, Boot - Rear Axle
6	0504-538		2	Spring, Suspension - Platinum	20	0423-545		4	Screw, Shoulder
7	0404-057		2	Cam, Spring Adjuster	21	1406-068		1	Guard, Boot - Right - Black
8	8409-040		1	Screw, Cap - Right		1406-069		1	Guard, Boot - Left - Black
9	8409-050		1	Screw, Cap - Left	22	0504-630		1	Knuckle, Right Rear - Assembly (inc. 23-26)
10	0423-744		10	Nut, Lock		0504-551		1	Knuckle, Left Rear - Assembly (inc. 23-26)
11	0423-087		2	Washer	23	0423-423		2	● Ring, Retaining
12	8408-820		2	Screw, Cap	24	1402-809		2	● Bearing
	0504-586		1	A-Arm, Rear - Upper Right - Platinum (inc. 13-14)	25	0403-213	X	4	● Axle
	0504-587		1	A-Arm, Rear - Upper Left - Platinum (inc. 13-14)	26	0403-206	X	8	● Bushing
13	0403-208	X	16	● Bushing	27	8409-000		4	Screw, Cap
14	0403-214	X	8	● Axle	28	8428-002		4	Nut, Lock
15	8409-075		8	Screw, Cap					



WHEEL AND TIRE ASSEMBLY

0743-839

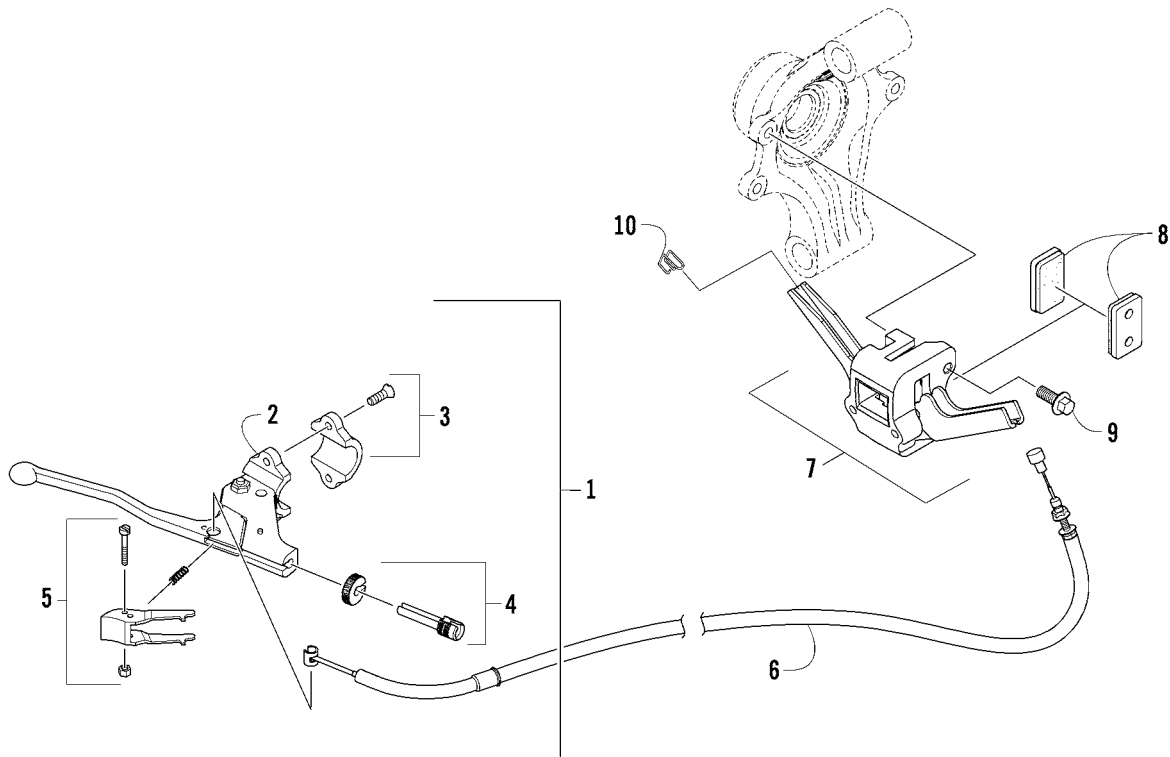
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0423-557		12	Screw, Shoulder	8	0423-618		16	Nut, Lug - Chrome
2	1436-164		3	Disc, Brake	9	1402-858		2	Tire - Front
3	1502-437		4	Hub, Wheel (inc. 4)		1402-859		2	Tire - Rear
4	0402-974		16	● Stud	10	0402-064		4	Stem, Valve (inc. 11)
5	0423-607		4	Nut, Castle	11	0402-140		4	● Cap, Valve Stem
6	0423-407		4	Pin, Cotter	12	1402-736		4	Cap, Wheel
7	1402-730		2	Wheel - Front					
	1402-731		2	Wheel - Rear					



HYDRAULIC BRAKE ASSEMBLY

0745-015

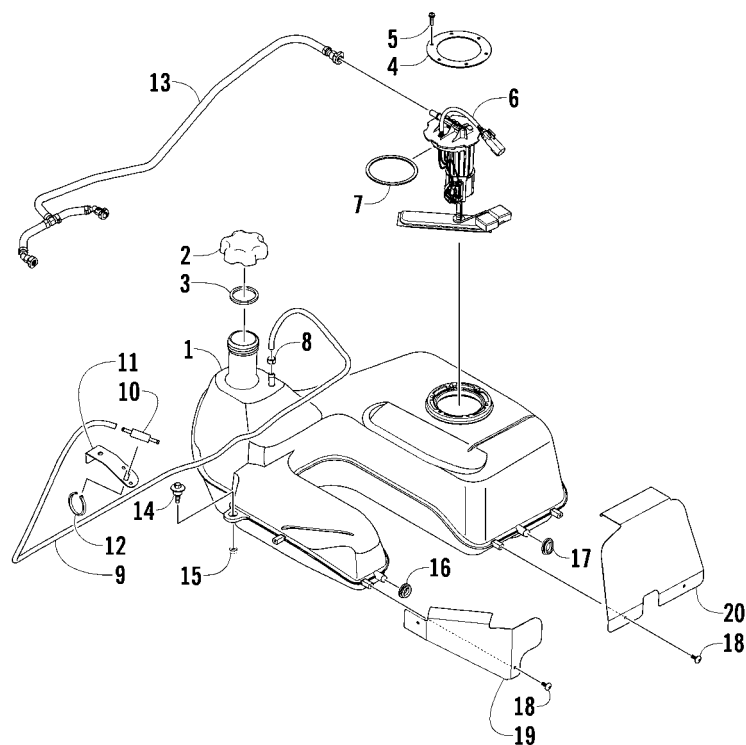
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1502-148		1	Hose, Brake - Assembly	22	1436-160		1	● Housing, Caliper - Assembly - Right Front (inc. two No. 20 and 23-25)
2	0623-038		1	Nut w/Washer		1436-161		1	● Housing, Caliper - Assembly - Left Front (inc. two No. 20 and 23-25)
3	8476-625		1	Screw, Machine		1436-161		1	● Housing, Caliper - Assembly - Rear (inc. two No. 20 and 23-25)
4	1502-162		1	Lever, Brake	23	0502-606		3	●● Piston/Seal Set (inc. 24)
5	8408-816		1	Screw, Cap	24	0502-607		3	●●● Seal Set
6	8050-252		1	Washer	25	0502-609		3	●● Valve, Bleed
7	1602-213		2	O-Ring	26	0502-608		3	● O-Ring, Guide - Set
8	1402-594		1	Hose, Brake	27	0502-605		3	● Bracket Assembly
9	1502-147		1	Brake Assembly	28	1502-694	X	3	● Pad, Brake - Set
10	1402-377		1	Pin, Clevis	29	0502-914		1	Brake Assembly (inc. 30-38)
11	8050-217		1	Washer	30	0502-566		1	● Screw, Machine - Kit
12	0117-868		1	Pin, Cotter	31	0502-868		1	● Cover, Reservoir
13	1402-592		1	Hose, Brake	32	0502-568		1	● Screw, Machine - Kit
14	0423-413		5	Bolt, Banjo-Fitting	33	0502-869		1	● Clamp, Master Cylinder
15	0423-178		13	Washer, Crush	34	0502-704		1	● Master Cylinder Assembly
16	0423-610		1	Bolt, Banjo-Fitting - Double	35	0502-866		1	● Lever Assembly - Kit (inc. 36-37)
17	0502-785		1	Spring, Brake Switch	36	0502-867		1	●● Lock, Brake Lever - Kit
18	1502-164		1	Bracket, Switch	37	0502-580		1	●● Lever Pin - Kit
19	8408-625		2	Screw, Cap	38	0502-564		1	● Switch, Brake
20	8408-821		6	Screw, Cap	39	1502-115		2	Clip, Brake Hose
21	1502-726	X	1	Caliper, Brake - Right Front (inc. two No. 20 and 22-28)	40	0123-788		AR	Tie, Cable - 8 in.
	1502-727	X	1	Caliper, Brake - Left Front (inc. two No. 20 and 22-28)					
	1502-727	X	1	Caliper, Brake - Rear (inc. two No. 20 and 22-28)					



PARKING BRAKE ASSEMBLY

0743-214

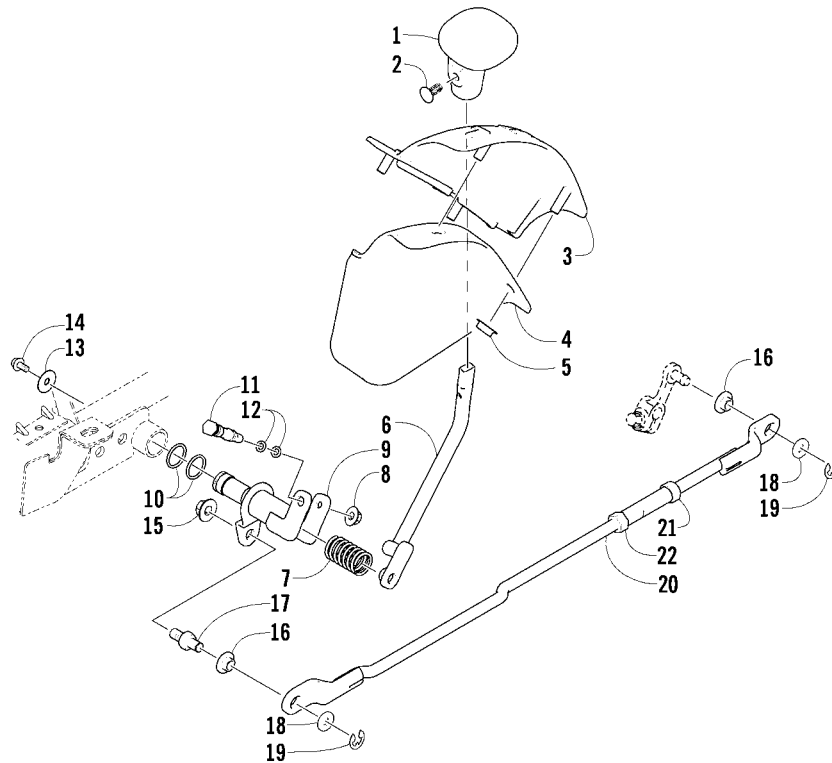
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1502-278		1	Lever, Parking Brake - Assembly (inc. 2-6)	6	0487-055		1	● Cable, Brake - Rear
2	1502-429		1	● Lever, Parking Brake - Kit	7	1502-176		1	Mechanical Brake Assembly
3	1502-432		1	● Clamp, Handlebar - Kit	8	1402-602		2	Pad, Brake
4	1502-430		1	● Adjuster, Thumb Nut - Kit	9	8408-826		2	Screw, Cap
5	1502-431		1	● Lock, Parking Brake Lever - Kit	10	0402-379		1	Wire Form, Cable



GAS TANK ASSEMBLY

0744-448

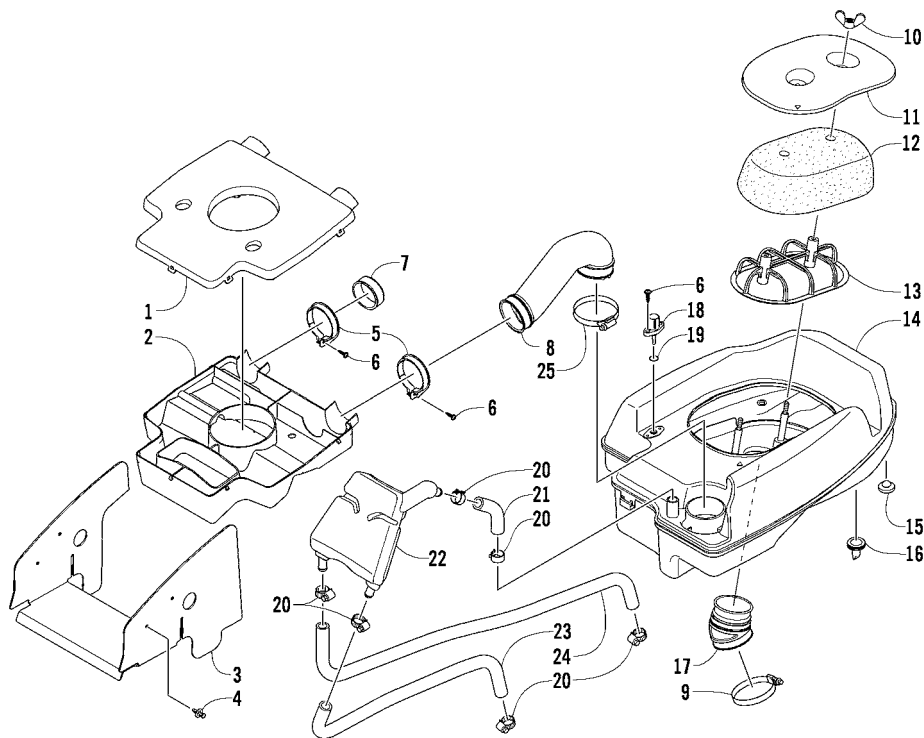
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0570-307	X	1	Tank, Gas - Assembly (inc. 2-5)	11	0470-827		1	Bracket, Filter Mounting
2	0470-438		1	● Cap, Gas Tank (inc. 3)	12	0123-788	AR		Tie, Cable - 8 in.
3	0109-733		1	●● Gasket, Gas Tank Cap	13	0570-278	X	1	Hose, Fuel - Assembly
4	2670-042	X	1	● Plate, Retaining	14	0423-732		2	Screw, Shoulder
5	0423-898	X	6	● Screw, Self-Tapping	15	0623-038		1	Nut w/Washer
6	0570-322	X	1	Pump, Fuel - Assembly (inc. 7)	16	0423-460		1	Grommet
7	0470-838	X	1	● Seal	17	0423-806		1	Grommet
8	0423-688		1	Clamp, Hose	18	0623-797		4	Screw, Self-Tapping
9	0410-070	AR		Hose, Gasline - 25 ft	19	0470-709		1	Shield, Heat - Gas Tank - Front
10	0510-335		1	Filter, In-Line	20	0470-710		1	Shield, Heat - Gas Tank - Rear



SHIFT LEVER ASSEMBLY

0742-964

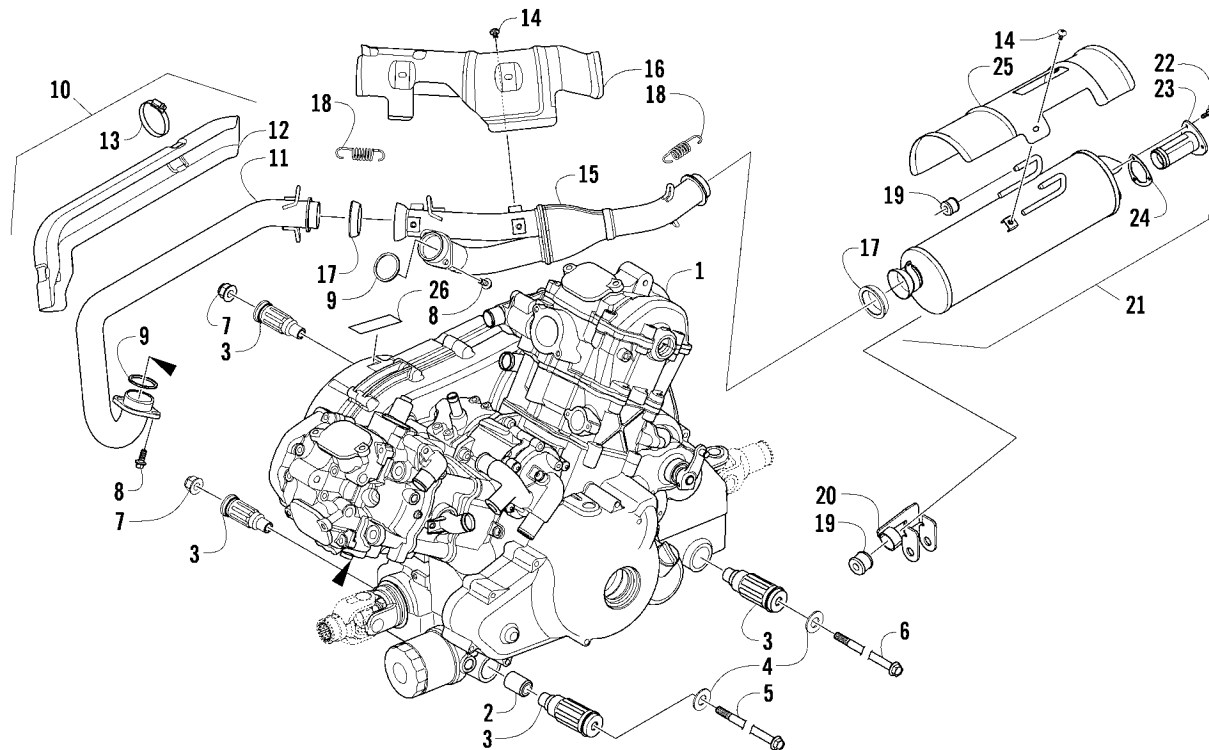
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0402-843		1	Knob, Shift	12	0423-182		2	O-Ring
2	0423-345		1	Clip, Retaining	13	0423-087		1	Washer
3	1402-576		1	Plate, Shift	14	8408-812		1	Screw, Cap
4	2406-345		1	Shield, Shift Plate	15	8424-802		1	Nut
5	0423-357		4	Nut, Stamped	16	0423-091		2	Bushing
6	0502-659		1	Lever, Shift	17	1402-621		1	Pin, Mounting - Shift Linkage
7	0402-678		1	Spring, Shift Lever	18	0623-094		2	Washer
8	8424-602		1	Nut	19	0423-169		2	E-Ring
9	1502-332		1	Actuator, Shift Lever	20	1502-227		1	Linkage, Shift - Assembly (inc. 21-22)
10	0423-299		2	O-Ring	21	0623-294		1	● Nut, Hex - Right-Hand Thread
11	0402-675		1	Axle, Pivot	22	0123-917		1	● Nut, Hex - Left-Hand Thread



AIR INTAKE ASSEMBLY

0744-449

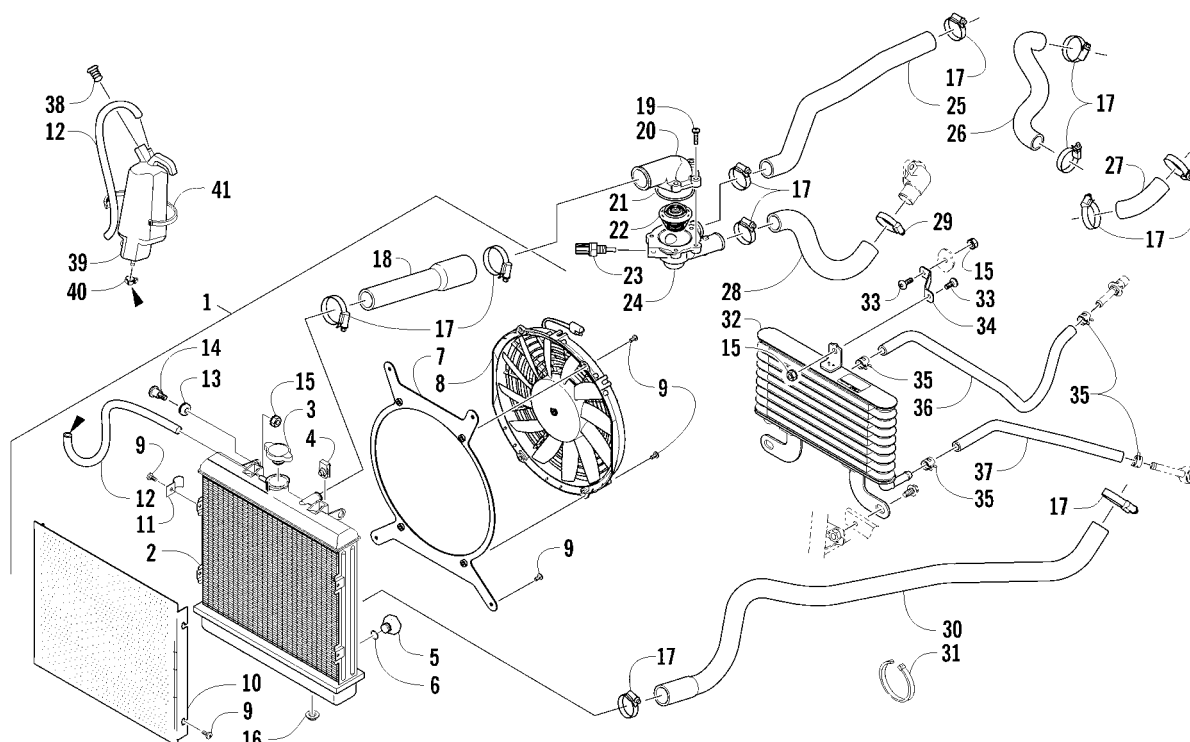
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-091		1	Diverter, Air - Top	14	0570-221		1	Housing, Air Intake
2	0413-093		1	Diverter, Air - Bottom	15	0406-877		4	Bumper
3	2406-509		1	Shroud, Splash	16	0470-442		2	Valve, Drain
4	0623-362		2	Rivet, Reinstallable	17	0470-638		1	Boot, Throttle Body
5	0423-551		2	Clamp	18	0430-055		1	Sensor, Air Temperature (inc. 19)
6	0423-342		4	Screw, Self-Tapping	19	5507-224		1	● O-Ring
7	0413-096		1	Cap, Air Intake - Diverter	20	0623-028		6	Clamp, Hose
8	0470-583		1	Boot, Air Intake	21	0410-198	X	1	Hose, Separator Tank
9	0423-019		1	Clamp	22	0470-718		1	Tank, Separator
10	0423-716		2	Wing Nut	23	0410-196	X	1	Hose, Crankcase
11	0470-832		1	Cover, Air Intake	24	0410-197	X	1	Hose, Crankcase
12	0470-828		1	Filter, Air	25	0423-066		1	Clamp, Hose
13	0470-731		1	Support, Air Filter					



ENGINE AND EXHAUST

0742-236

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0800-085	X	1	Engine, A950C (inc. 2-3)	14	8477-610		7	Screw, Machine
2	0801-128		1	● Spacer, Engine Mount	15	0512-477		1	Pipe, Exhaust - Rear
3	0801-091		4	● Mount, Engine	16	0412-403		1	Shield, Exhaust Pipe - Rear
4	0423-426		2	Washer	17	0412-375		2	Seal, Exhaust Pipe
5	0423-734		1	Screw, Cap	18	0612-668		4	Spring, Extension
6	0423-451		1	Screw, Cap	19	0412-215		3	Bushing
7	8428-002		2	Nut, Lock	20	2506-631		1	Channel, Muffler Support
8	8408-820		4	Screw, Cap	21	0512-355		1	Muffler - Assembly (inc. 22-24)
9	0412-338		2	Gasket, Exhaust Pipe	22	8408-616		3	● Screw, Cap
10	0512-433		1	Pipe, Exhaust - Assembly (inc. 11-13)	23	0512-219		1	● Arrestor, Spark - Assembly
11	0512-349		1	● Pipe, Exhaust	24	0412-313		1	● Gasket, Spark Arrestor
12	0412-400		1	● Shield, Exhaust Pipe	25	0412-373		1	Cover, Muffler
13	0423-317		2	● Clamp	26	0411-426		1	Decal, Warning - Clutch Cover

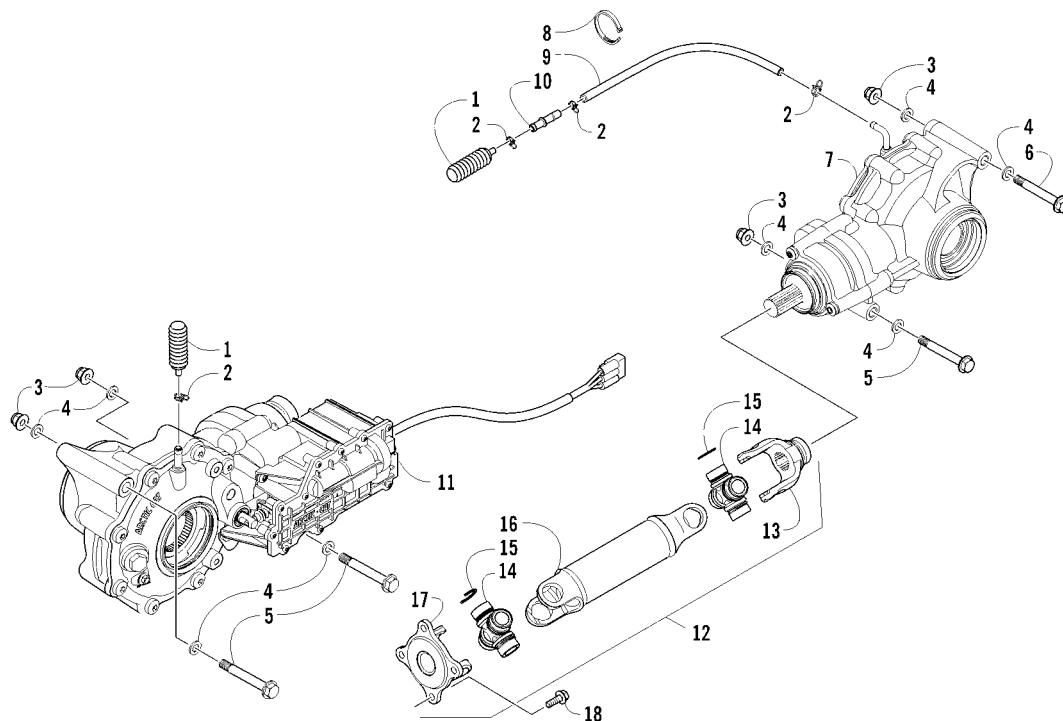


COOLING ASSEMBLY

0745-017

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-258	X	1	Radiator Assembly (inc. 2-13)	21	0830-173		1	O-Ring
2	0413-216		1	● Radiator	22	0808-093		1	Thermostat
3	0413-255	X	1	● Cap, Radiator	23	0808-124		1	Sensor, Engine Coolant Temperature
4	1623-637		4	● Clip, U-Nut	24	0808-189	X	1	Housing, Thermostat
5	0413-195		1	● Plug, Drain	25	0410-195	X	1	Hose, Coolant - No. 2
6	1602-213		1	● O-Ring	26	0410-116		1	Hose, Coolant
7	0413-217		1	● Bracket, Mounting - Fan	27	0410-115		1	Hose, Coolant - Crossover
8	0413-123		1	● Fan, Cooling	28	0410-117		1	Hose, Coolant - No. 1
9	8470-510		12	● Screw, Machine	29	1623-093		1	Clamp, Hose
10	0413-214		1	● Screen, Radiator	30	0410-119		1	Hose, Coolant - Lower
11	0423-351		1	● Clamp, Wire	31	0623-751	AR		Tie, Cable - 11.5 in.
12	0610-011	AR		● Hose - 25 ft	32	0413-211		1	Cooler, Oil
13	0423-030		2	● Grommet	33	8476-612		2	Screw, Machine
14	0423-484		2	Screw, Shoulder	34	0513-022		1	Bracket, Mounting - Oil Cooler - Upper
15	0623-038		4	Nut w/Washer	35	0423-632		4	Clamp, Hose
16	0423-028		2	Bushing, Stem	36	0410-149		1	Hose, Oil Cooler - In
17	0423-496		11	Clamp, Hose	37	0410-168		1	Hose, Oil Cooler - Out
18	0410-120		1	Hose, Coolant - Radiator/Thermostat - Upper	38	0413-087		1	Plug
19	8470-520		4	Screw, Machine	39	0413-086		1	Bottle, Overflow
20	0808-092		1	Cover, Thermostat	40	0124-045		1	Clamp, Hose
					41	0623-316	AR		Tie, Cable - 14 in.

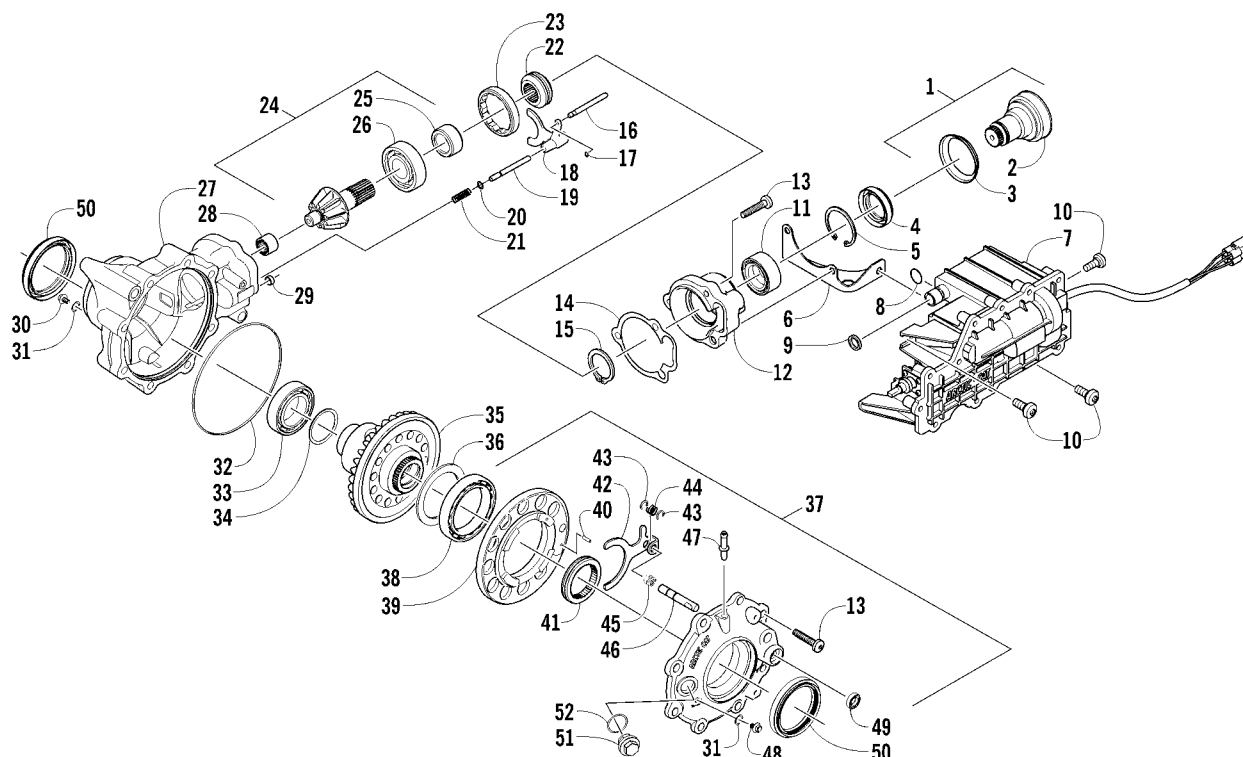
20



DRIVE TRAIN ASSEMBLY

0744-087

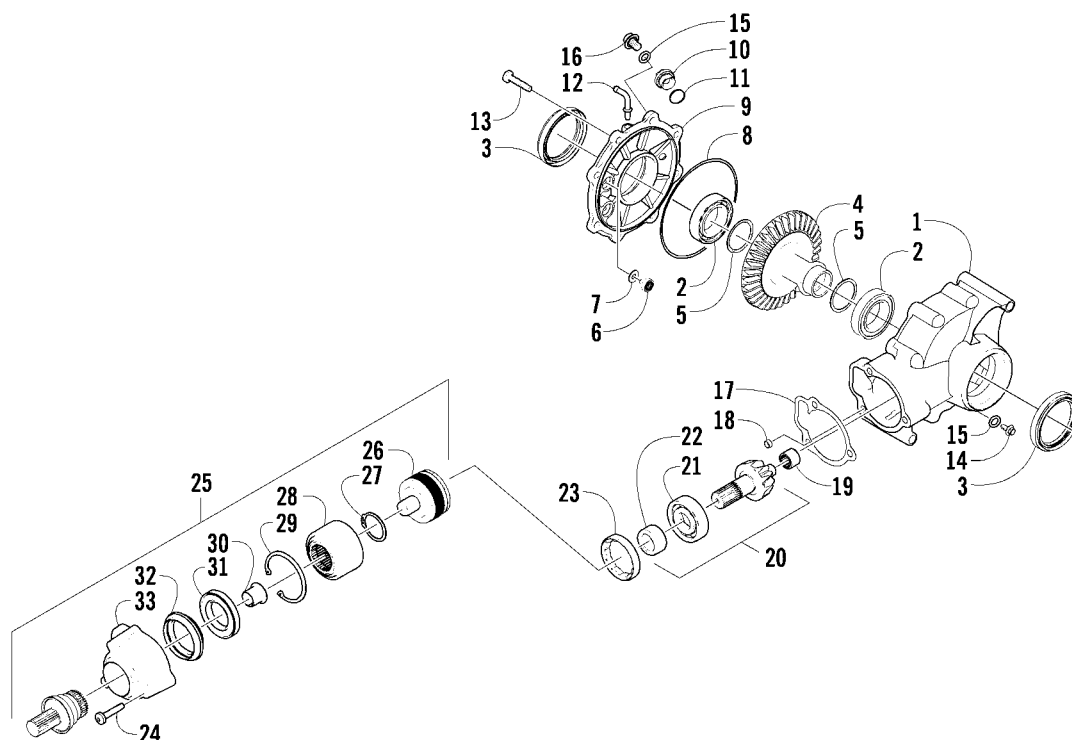
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1402-620		2	Bladder, Gearcase	10	0470-702		1	Fitting, Vent
2	0423-315		4	Clamp, Hose	11	1502-395		1	Gearcase, Front
3	8428-002		4	Nut, Lock	12	1502-098		1	Driveshaft, Rear - Assembly (inc. 13-17)
4	0423-426		8	Washer	13	1402-567		1	● Yoke, Slip
5	0423-404		3	Screw, Cap	14	0402-944		2	● Joint, Universal (inc.15)
6	0423-830		1	Screw, Cap	15	0423-395		8	●● Ring, Retaining
7	1502-403		1	Gearcase, Rear	16	1502-099		1	● Driveshaft, Rear
8	0123-788	AR		Tie, Cable - 8 in.	17	1402-689		1	● Yoke, Flange
9	0410-048	AR		Hose, Vent - 25 ft	18	8408-820		4	Screw, Cap



FRONT DRIVE GEARCASE ASSEMBLY

0745-625

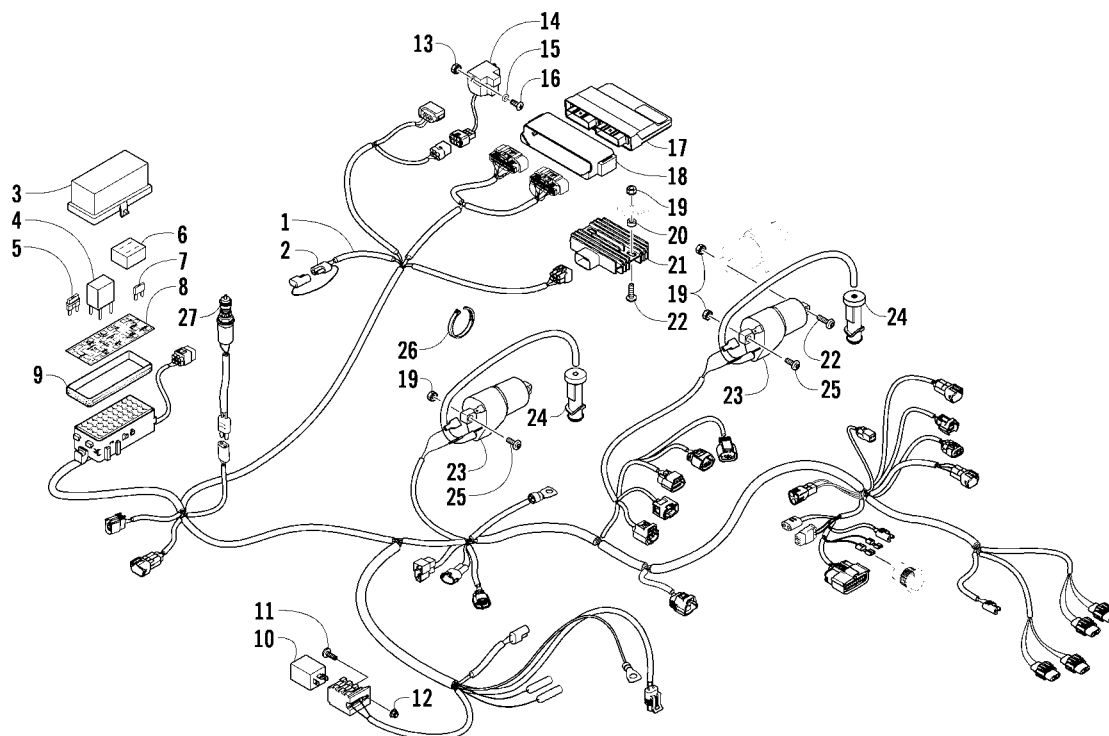
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	1502-395		1	Complete Front Drive Gearcase Assembly	30	1402-210		1	Plug, Magnetic (inc. one No. 31)
1	0502-923		1	Shaft, Propeller - Assembly (inc. 2-3)	31	0423-153		2	● O-Ring
2	1402-438		1	● Shaft, Input	32	0423-149		1	O-Ring
3	1402-168		1	● Deflector	33	0402-393		1	Bearing
4	1402-011		1	Seal	34	0402-405		AR	Shim, 41 x 49 x 1.3 mm
5	0423-423		1	Ring, Retaining		0402-406		AR	Shim, 41 x 49 x 1.4 mm
6	1502-237		1	Bracket, Actuator		0402-407		AR	Shim, 41 x 49 x 1.5 mm
7	0502-585		1	Actuator (inc. 8)		0402-408		AR	Shim, 41 x 49 x 1.6 mm
8	1402-981	X	1	● O-Ring		0402-409		AR	Shim, 41 x 49 x 1.7 mm
9	0423-892		1	O-Ring	35	1502-554		1	Gear, Ring - 34T
10	0423-396		3	Screw, Self-Tapping	36	1402-074		AR	Shim, 61 x 69 x 1.3 mm
11	1402-043		1	Bearing		1402-075		AR	Shim, 61 x 69 x 1.4 mm
12	0502-528		1	Housing, Pinion		1402-076		AR	Shim, 61 x 69 x 1.5 mm
13	0423-118		11	Screw, Self-Tapping		1402-077		AR	Shim, 61 x 69 x 1.6 mm
14	0402-947		1	Gasket		1402-078		AR	Shim, 61 x 69 x 1.7 mm
15	0423-417		1	Ring, Retaining	37	1502-389		1	Cover, Gearcase (inc. one No. 31, 38-49, and one No. 50)
16	0402-997		1	Shaft, Selector	38	1402-053		1	● Bearing
17	0423-402		1	Ring, Retaining	39	0502-413		1	● Flange, Bearing
18	0402-998		1	Fork, Selector	40	1402-079		1	● Pin, Alignment
19	0402-417		1	Shaft, Shuttle	41	1402-042		1	● Collar, Sliding
20	0423-147		1	O-Ring	42	1402-054		1	● Fork
21	0402-999		1	Spring, Return	43	1402-058		2	● Ring, Retaining
22	0402-413		1	Coupler, Drive	44	1402-057		1	● Spring
23	0402-357		1	Collar, Lock	45	1402-063		1	● Spring
24	0502-784		1	Gear, Pinion - Assembly - 11T (inc. 25-26)	46	1402-656		1	● Shaft, Lock
25	0402-336		1	● Collar, Retaining	47	1402-104		1	● Fitting
26	0402-327		1	● Bearing	48	1402-211		1	● Plug, Oil Level (inc. one No. 31)
27	0502-514		1	Housing, Gearcase	49	1402-056		1	● Seal
28	0402-328		1	Bearing	50	1402-713		2	● Seal
29	0402-411		1	Pin, Dowel	51	0402-333		1	Plug, Fill (inc. 52)
					52	0423-154		1	● O-Ring



REAR DRIVE GEARCASE ASSEMBLY

0742-972

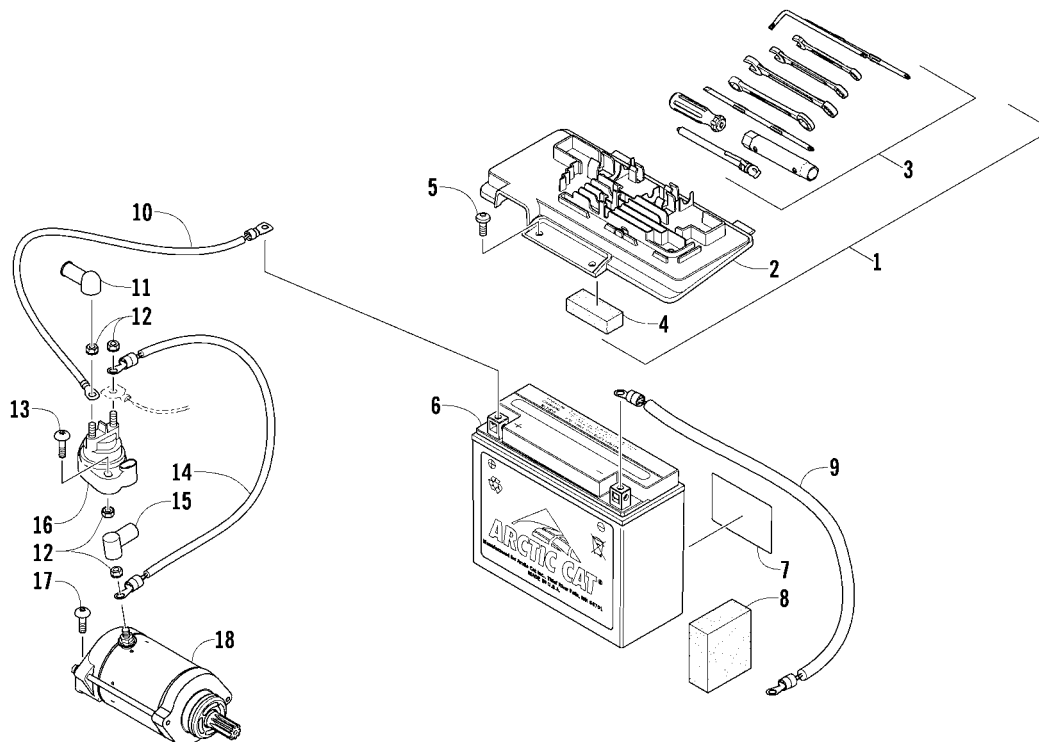
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	1502-403		1	Complete Rear Drive Gearcase Assembly	13	0423-118		8	Screw, Self-Tapping
1	1502-317		1	Housing, Gearcase	14	0402-450		1	Plug, Magnetic (inc. one No. 15)
2	0402-393		2	Bearing	15	0423-153		2	● O-Ring
3	1402-713		2	Seal	16	1402-211		1	Plug, Oil Level (inc. one No. 15)
4	1402-033		1	Gear, Ring - 34T	17	0402-947		1	Gasket
5	0402-405		AR	Shim	18	0402-411		1	Pin, Dowel
	0402-406		AR	Shim	19	0402-328		1	Bearing
	0402-407		AR	Shim	20	0502-784		1	Gear, Pinion - Assembly - 11T (inc. 21-22)
	0402-408		AR	Shim	21	0402-327		1	● Bearing
	0402-409		AR	Shim	22	0402-336		1	● Collar, Retaining
6	0402-326		1	Button, Thrust	23	0402-331		1	Collar, Lock
7	0402-429		AR	Shim	24	0423-834		3	Screw, Self-Tapping
	0402-430		AR	Shim	25	1502-284		1	Shaft, Input (inc. 26-33)
	0402-431		AR	Shim	26	1502-287		1	● Cartridge, Clutch - Assembly
	0402-432		AR	Shim	27	0423-799		1	● Ring, Retaining - External
	0402-433		AR	Shim	28	1402-682		1	● Basket, Clutch
8	0423-149		1	O-Ring	29	0423-798		1	● Ring, Retaining - Internal
9	1502-082		1	Cover, Gearcase	30	1402-678		1	● Bearing, Flange
10	0402-333		1	Plug, Fill (inc. 11)	31	1402-677		1	● Bearing
11	0423-154		1	● O-Ring	32	1402-687		1	● Seal
12	1402-102		1	Fitting	33	1502-285		1	● Housing, Input



WIRING HARNESS ASSEMBLY

0745-010

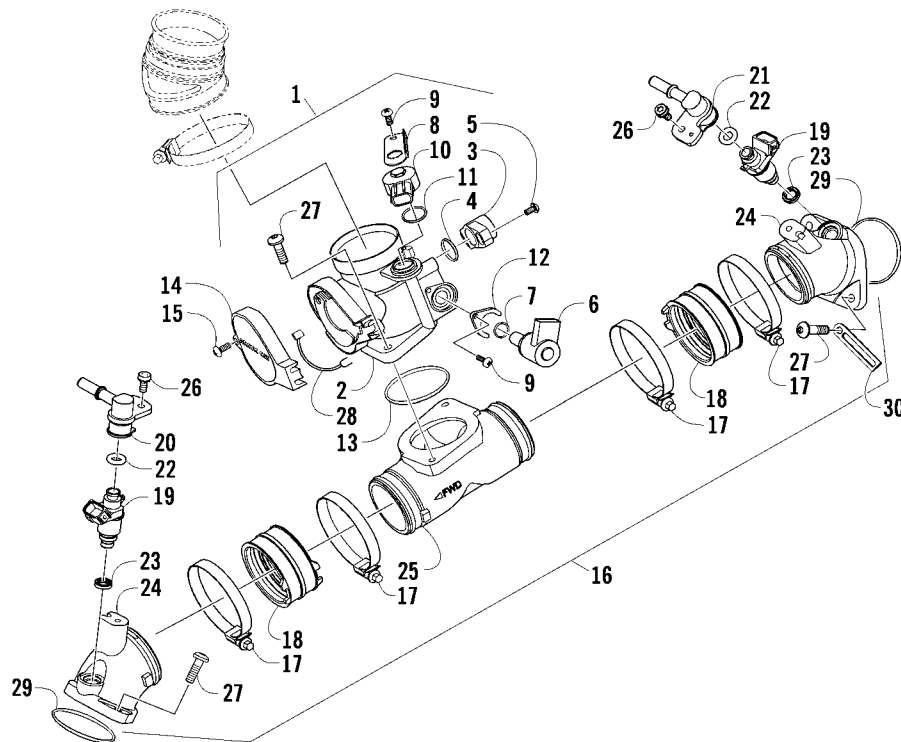
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0486-354	X	1	Harness, Main (inc. 2-9)	14	0409-064		1	Switch, Tilt Sensor
2	0486-164		1	● Tether, Accessory Connector	15	0123-802		2	Washer
3	0430-085	X	1	● Cover, Fuse Block	16	8468-425		2	Screw, Machine
4	0430-045		5	● Relay (4-Pin) - 20 Amp	17	0530-033	X	1	ECU
5	0430-034		1	● Diode	18	0430-059		1	Cushion, ECU
6	0430-037		1	● Holder, Fuse	19	0623-038		5	Nut w/Washer
7	0430-032		5	● Fuse - 10 Amp	20	0423-036		2	Spacer
	0430-031		4	● Fuse - 15 Amp	21	0824-037		1	Regulator, Voltage
	0430-030		2	● Fuse - 30 Amp	22	8476-630		3	Screw, Machine
8	2411-080	X	1	● Decal, Fuse Block	23	0824-043		2	Coil, Ignition - Assembly
9	0430-086	X	1	● Seal	24	0824-049		2	Cap, Spark Plug
10	0430-049		1	Control, Turn Signal	25	8476-620		2	Screw, Machine
11	8476-516		1	Screw, Machine	26	0123-788	AR		Tie, Cable - 8 in.
12	8427-502		1	Nut, Lock		0123-903	AR		Tie, Cable - 11.5 in.
13	0423-493		2	Nut w/Washer	27	0409-089		1	Switch, Brake - Assembly



BATTERY AND STARTER ASSEMBLY

0744-454

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5991-655		1	Battery Cover/Tool Tray Assembly (inc. 2-4)	10	0445-062		1	Cable, Battery/Soleniod
2	2406-815		1	● Cover, Battery	11	0645-327		1	Boot, Terminal
3	0444-122		1	● Kit, Tool	12	0623-038		5	Nut w/Washer
4	0417-016		1	● Pad, Battery	13	8476-630		2	Screw, Machine
5	8476-620		2	Screw, Machine	14	0445-066		1	Cable, Solenoid/Starter (inc. 15)
6	0645-480		1	Battery Assembly (inc. 7)	15	0645-019		1	● Boot, Terminal
7	0645-430		1	● Decal, Warning	16	0445-058		1	Solenoid
8	0417-012		1	Foam, Battery	17	8476-625		2	Screw, Machine
9	0445-071		1	Cable, Battery/Ground	18	0825-015	X	1	Motor, Starter - Assembly



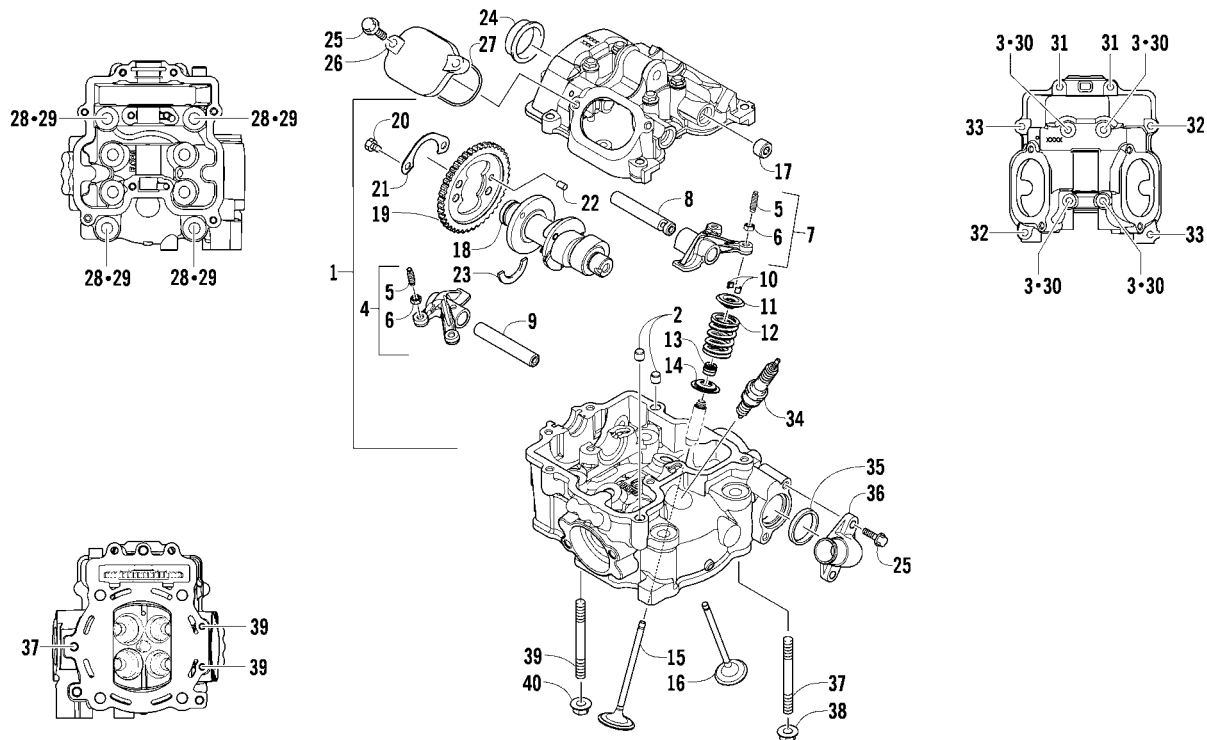
THROTTLE BODY ASSEMBLY

0742-977

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-686		1	Throttle - Assembly (inc. 2-15)	16	0570-230		1	Manifold, Intake - Assembly (inc. 17-26)
2	-		1	● Throttle Body - Not a Service Part	17	0423-066		4	● Clamp
3	0430-072		1	● Sensor, Throttle Position	18	0470-660		2	● Boot, Intake - Manifold
4	5507-234		1	● O-Ring, Throttle Position Sensor	19	0470-688		2	● Injector, Fuel
5	5507-231		1	● Screw, Machine	20	0470-763		1	● Rail, Fuel - Front Cylinder
6	0430-074		1	● Valve, ISC	21	0470-764		1	● Rail, Fuel - Rear Cylinder
7	5507-233		1	● O-Ring, ISC Valve	22	0470-767		2	● O-Ring, Fuel Injector
8	5507-227		1	● Bracket, MAP Sensor	23	0470-768		2	● Ring, Seal - Fuel Injector
9	5507-117		2	● Screw, Machine	24	0570-140		2	● Manifold, Intake
10	0430-073		1	● Sensor, MAP	25	0570-156		1	● Plenum, Intake
11	5507-232		1	● O-Ring, MAP Sensor	26	0423-371		2	● Screw, Machine
12	5507-229		1	● Plate, ISC Valve	27	0826-008		6	Screw, Machine
13	5507-235		1	● O-Ring	28	0487-046		1	Cable, Throttle
14	5507-223		1	● Cover	29	0830-090		2	O-Ring
15	5507-037		1	● Screw, Machine	30	3002-964		1	Clamp, Wire

0743-910

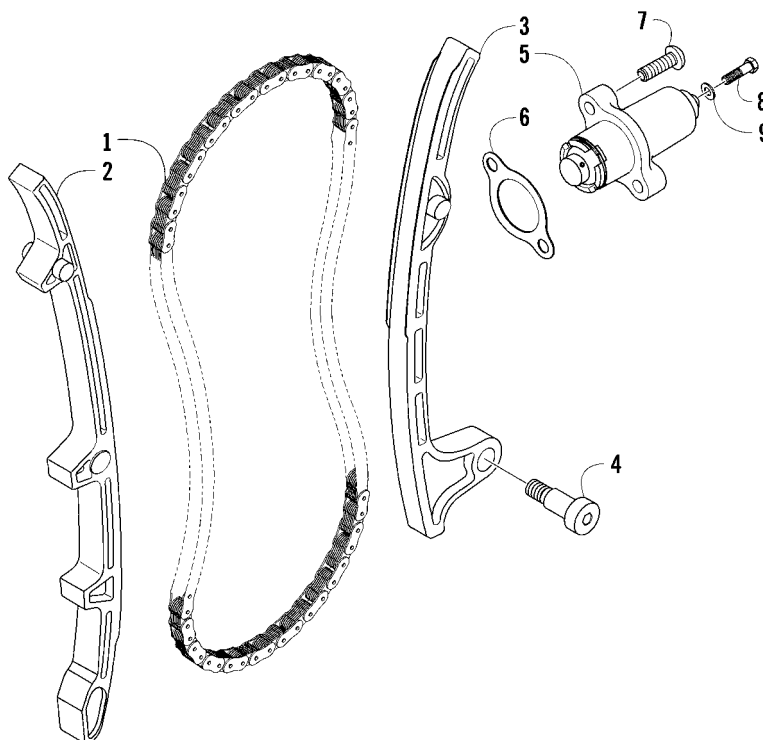
27



CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

0743-989

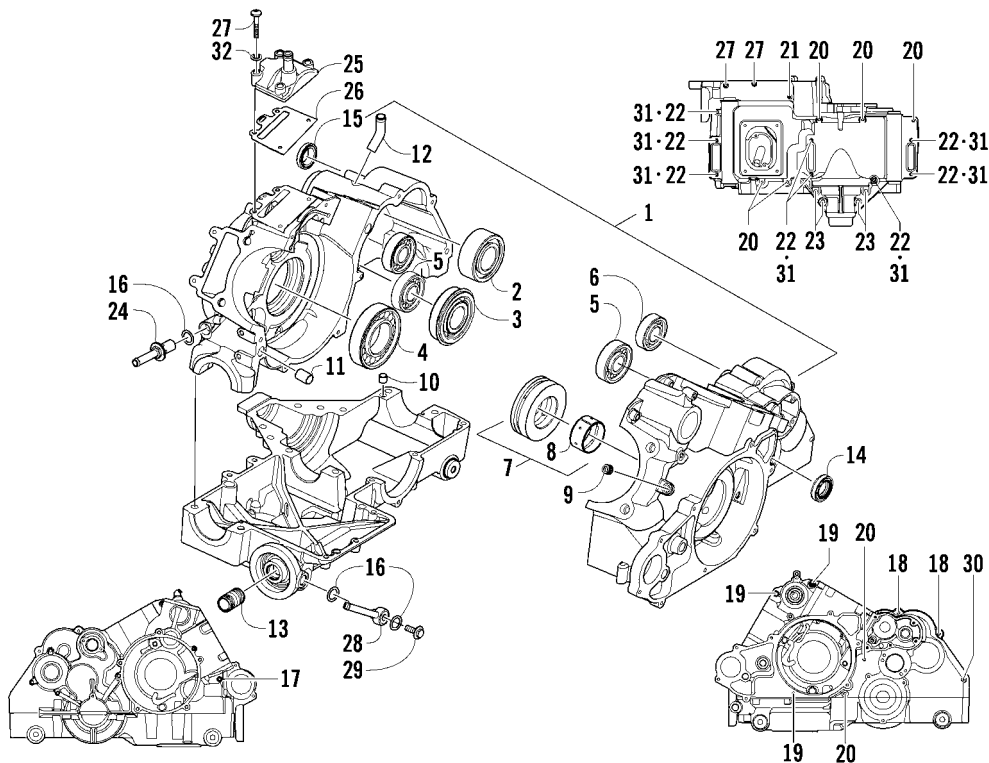
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0808-135		2	Head, Cylinder - Assembly (inc. 2-17)	20	0826-034		4	Screw, Cap
2	0829-001		4	● Pin, Dowel	21	0828-004		2	Plate, Retainer
3	0826-001		8	● Screw, Cap	22	0829-008		2	Pin, Dowel
4	0809-202		2	● Arm, Valve Rocker - Intake (inc. two No. 5-6)	23	0809-003		2	C-Ring
5	0809-033		8	●● Screw, Adjuster	24	0808-077		2	Plug, Cylinder Head
6	0827-007		8	●● Nut	25	0826-007		12	Screw, Cap
7	0809-205		2	● Arm, Valve Rocker - Exhaust (inc. two No. 5-6)	26	0808-003		4	Cap, Inspection
8	0809-008		2	● Shaft, Rocker Arm - Exhaust	27	0830-167		4	O-Ring
9	0809-007		2	● Shaft, Rocker Arm - Intake	28	0808-090		8	Screw, Cap
10	0809-014		16	● Cotter, Valve	29	0830-147		8	Washer
11	0809-013		8	● Retainer, Spring	30	0830-107		8	Gasket
12	0809-138		8	● Spring, Valve	31	0826-002		4	Screw, Cap
13	0830-016		8	● Seal, Oil	32	0826-005		4	Screw, Cap
14	0809-006		8	● Seat, Spring - Valve	33	0826-006		4	Screw, Cap
15	0809-040		4	● Valve, Exhaust	34	0217-799		2	Spark Plug - CPR8E
16	0809-039		4	● Valve, Intake	35	0830-120		2	Seal
17	0831-041		4	● Plug, Shaft	36	0808-008		2	Cover, Thermostat
18	0809-246		1	Camshaft, Front Cylinder	37	0827-031		2	Bolt, Stud
	0809-248		1	Camshaft, Rear Cylinder	38	8424-804		2	Nut
19	0809-002		2	Sprocket	39	0827-030		4	Bolt, Stud
					40	8424-604		4	Nut



CAM CHAIN ASSEMBLY

0742-979

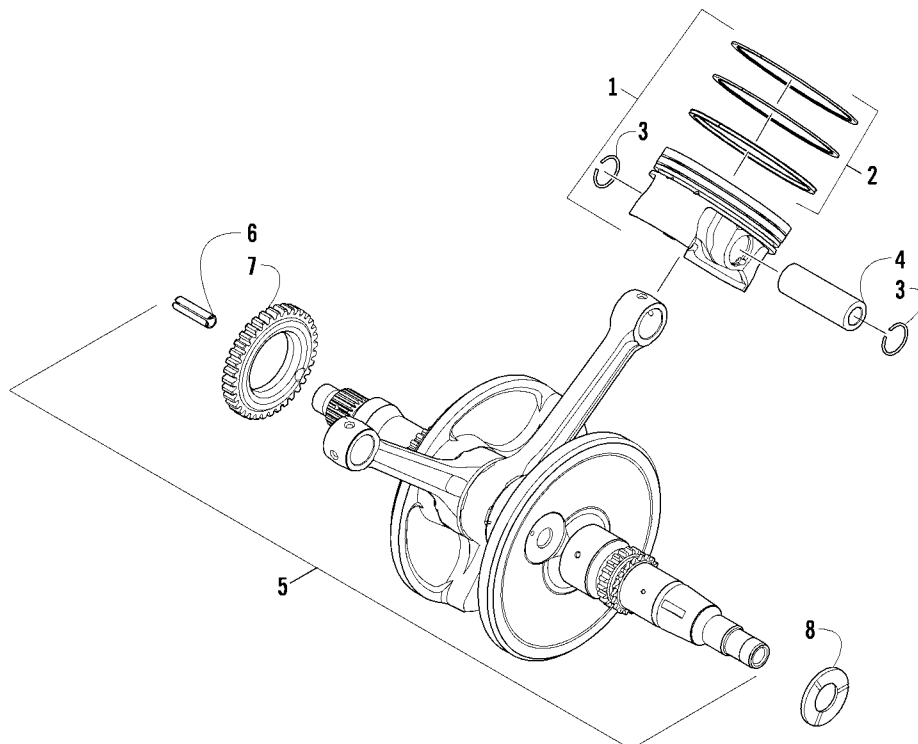
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0810-001	2		Chain, Cam	6	0830-134	2		Gasket
2	0810-046	2		Guide, Chain	7	8468-620	4		Screw, Machine
3	0810-049	2		Tensioner, Chain	8	8400-610	2		Screw, Cap
4	0826-106	2		Pivot, Tensioner	9	0828-129	2		Washer
5	0810-004	2		Adjuster, Tensioner - Assembly					



CRANKCASE ASSEMBLY

0743-990

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0801-074		1	Crankcase - Assembly (inc. 2-15)	17	8468-685		1	Screw, Machine
2	0832-048		1	● Bearing	18	8468-650		2	Screw, Machine
3	0832-058		1	● Bearing	19	8468-625		3	Screw, Machine
4	0832-042		1	● Bearing	20	8468-665		7	Screw, Machine
5	0832-050		3	● Bearing	21	8468-640		1	Screw, Machine
6	0832-049		1	● Bearing	22	8412-870		8	Screw, Cap
7	0832-055		1	● Bearing - Assembly (inc. 8)	23	8412-830		4	Screw, Cap
8	0832-057		1	●● Bearing	24	0812-051		1	Fitting, Oil - Threaded
9	0801-002		1	● Plug, Engine Case	25	0801-088		1	Cover, Breather
10	0829-001		2	● Pin, Dowel	26	0830-160		1	Gasket, Breather
11	0829-002		2	● Pin, Dowel	27	8468-630		6	Screw, Machine
12	0801-118		1	● Pipe, Breather	28	0812-028		1	Fitting, Oil - 40°
13	0812-008		1	● Union, Oil Filter	29	0812-025		1	Bolt, Oil
14	0822-052		1	● Seal, Countershaft - Right	30	8468-670		1	Screw, Machine
15	0830-035		1	● Seal, Driveshaft	31	0830-008		8	Washer
16	0812-026		3	Gasket, Washer	32	0830-107		4	Gasket

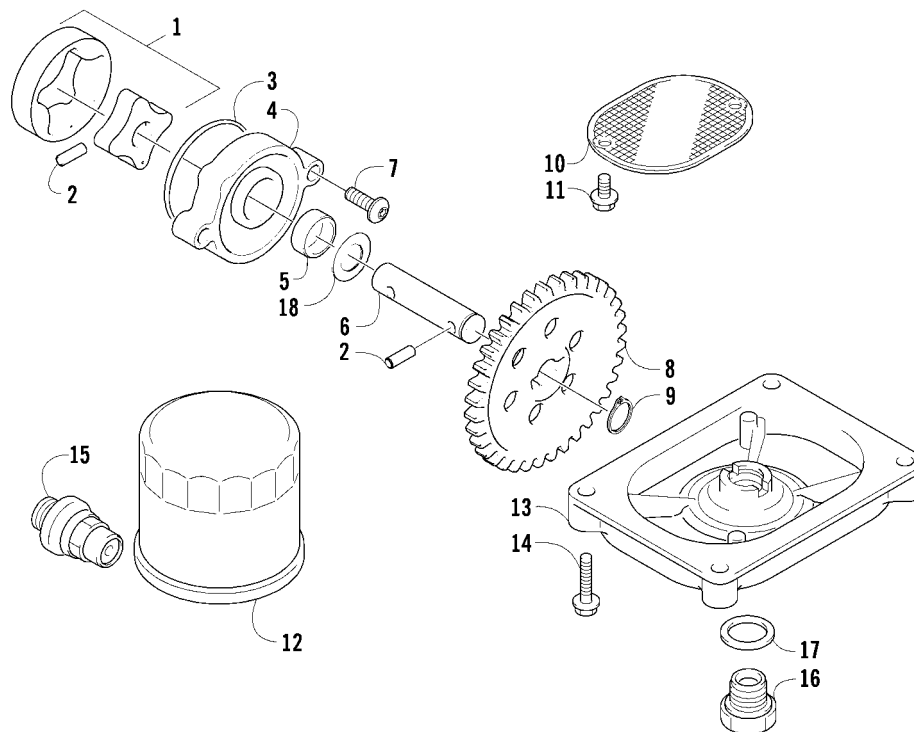


CRANKSHAFT AND PISTON ASSEMBLY

0742-235

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0805-299	2		Piston Set - Assembly (inc. 2-4)	5	0805-200	1		Crankshaft - Assembly (inc. 6-7)
2	0805-164	2		● Ring, Piston - Set	6	0805-204	1		● Pin, Spring
3	0805-199	4		● Circlip, Piston Pin	7	0805-201	1		● Gear, Crankshaft
4	0805-198	2		● Pin, Piston	8	0805-273	1		Washer, Thrust

32

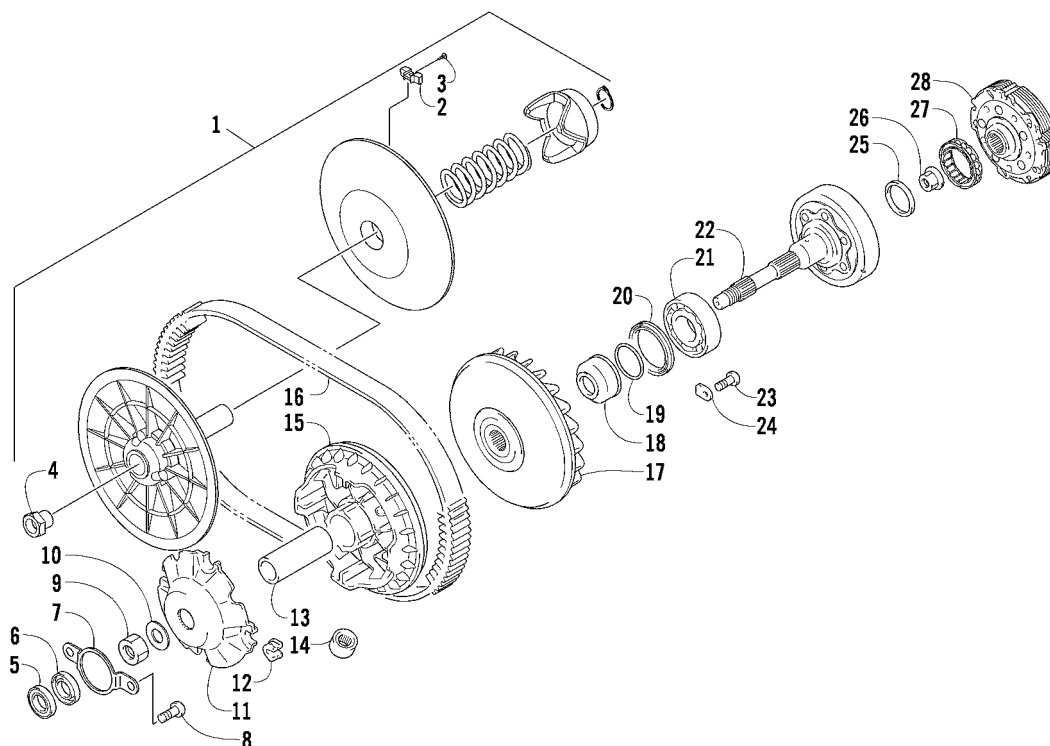


OIL FILTER/PUMP ASSEMBLY

0742-986

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0812-041	1	1	Gerotor - Set	10	0812-057	1	1	Strainer, Oil
2	0829-009	2	2	Pin, Dowel	11	0826-040	2	2	Screw, Machine
3	0812-048	1	1	O-Ring	12	0812-029	1	1	Filter, Oil
4	0812-040	1	1	Housing, Oil Pump	13	0812-053	1	1	Cap, Oil Strainer
5	0812-047	1	1	Seal, Oil Pump	14	8468-625	4	4	Screw, Machine
6	0812-046	1	1	Shaft, Oil Pump	15	0812-052	1	1	Valve, Oil-Relief - Assembly
7	8468-620	2	2	Screw, Machine	16	0812-006	1	1	Plug, Drain
8	0812-045	1	1	Gear, Driven	17	0830-017	1	1	Gasket, Drain Plug
9	0831-002	1	1	Ring, Retaining	18	0828-007	1	1	Shim

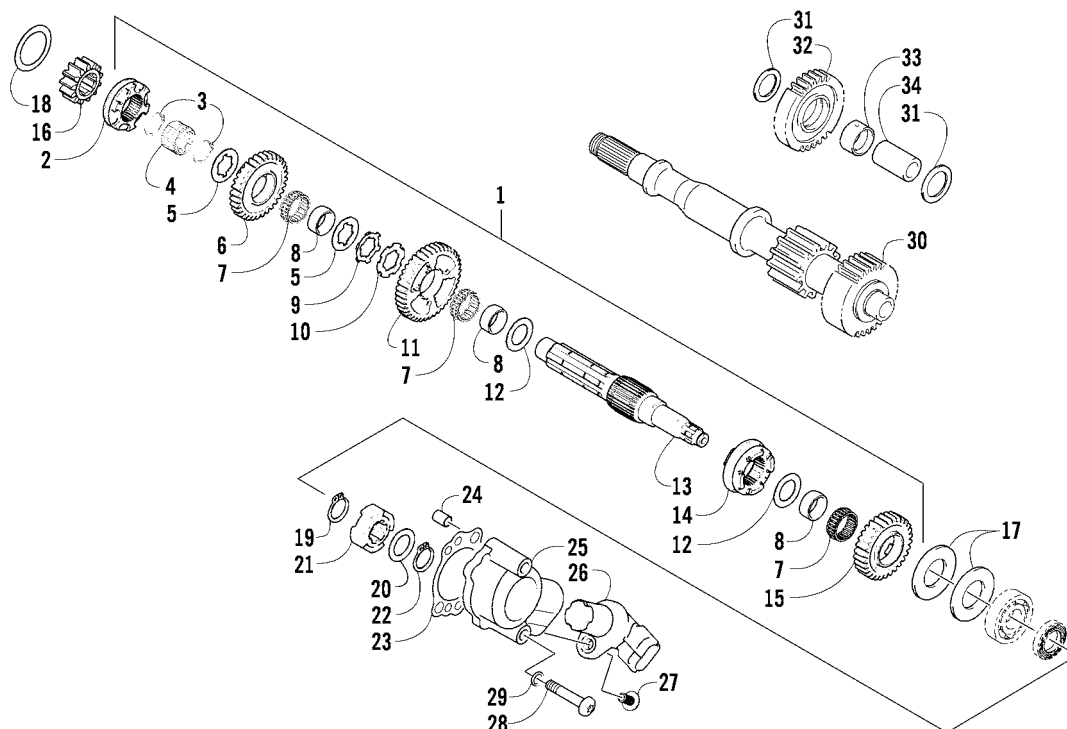
34



TRANSMISSION ASSEMBLY

0742-982

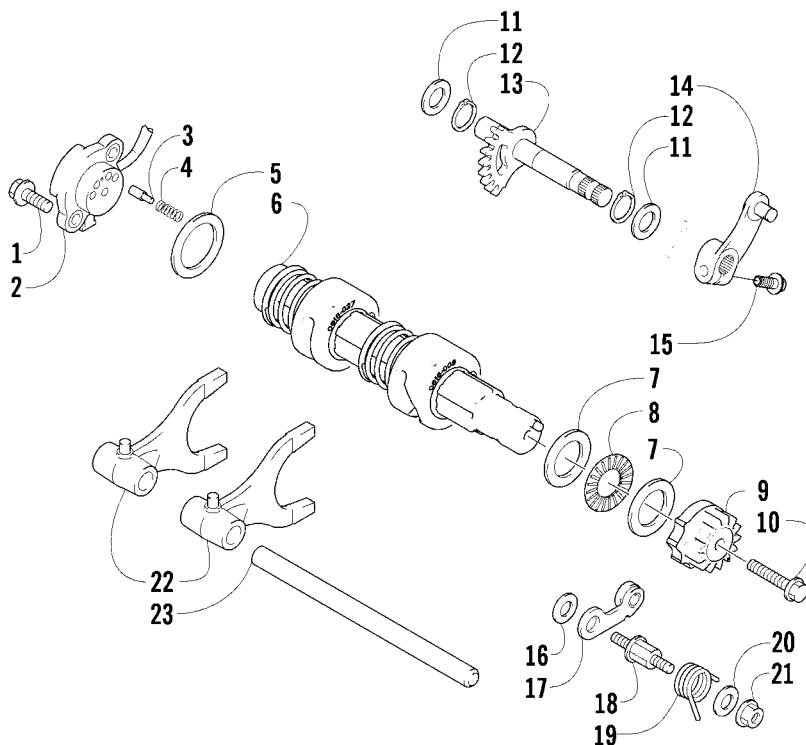
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0823-157	1		Pulley, Driven - Assembly (inc. 2-4)	15	0823-159	1		Face, Movable Drive
2	0823-176	3		● Shoe, Cam	16	0823-231	1		Belt, Drive
3	0823-177	3		● Screw, Machine	17	0823-156	1		Face, Fixed Drive
4	0823-178	1		● Nut, Driven Pulley	18	0823-015	1		Spacer, Fixed Drive Face
5	0832-010	1		Bearing	19	0470-531	1		O-Ring
6	0830-176	1		Seal	20	0830-188	1		Seal, Clutch Housing - Right
7	0823-020	1		Retainer, Bearing	21	0832-047	1		Bearing
8	0826-031	2		Screw, Machine	22	0823-261	1		Housing, Clutch
9	0827-010	1		Nut	23	0826-029	2		Screw, Machine
10	0828-106	1		Washer	24	0822-010	2		Retainer, Bearing
11	0823-008	1		Plate, Movable Drive Face	25	0830-189	1		Seal, Clutch Housing - Left
12	0823-010	4		Damper, Movable Drive Face	26	0827-011	1		Nut
13	0823-265	1		Spacer, Movable Drive Face	27	0823-018	1		Clutch, One-Way
14	0823-170	8		Roller, Movable Drive Face	28	0823-098	1		Clutch, Centrifugal - 6 Plate



SECONDARY TRANSMISSION ASSEMBLY

0743-914

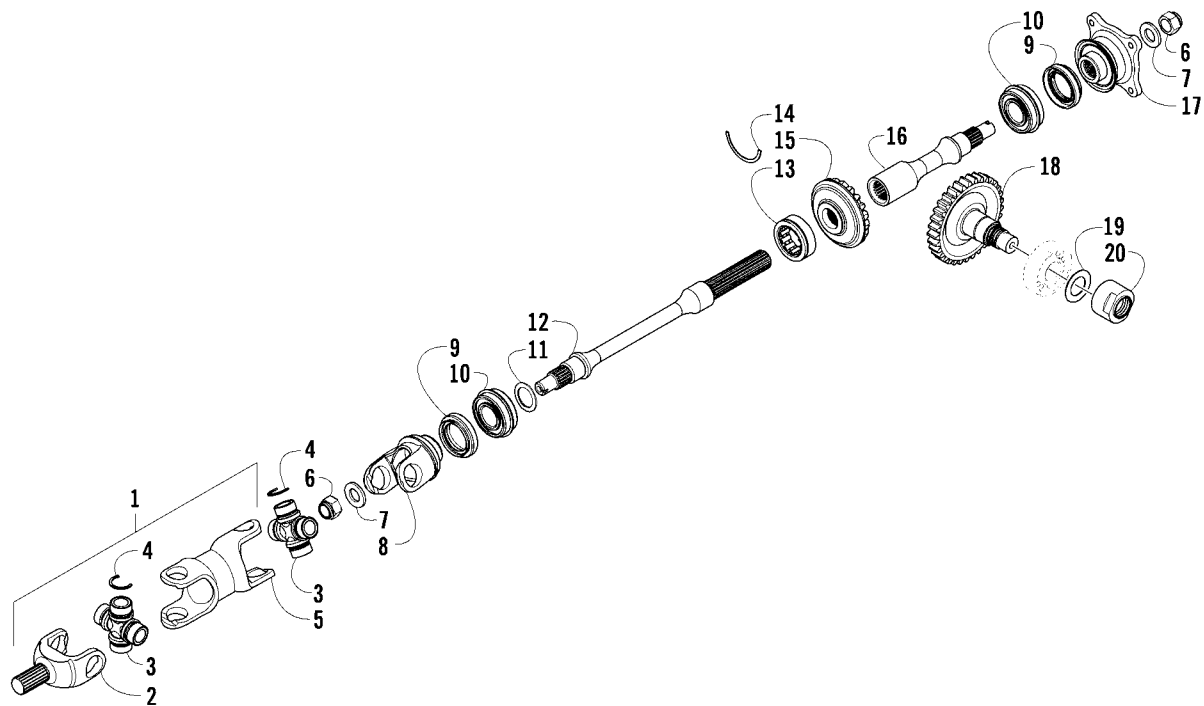
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0822-091		1	Countershaft Assembly (inc. 2-15)	18	0828-019		1	Washer, Thrust
2	0822-014		1	● Gear Select, Reverse	19	0831-040		1	Ring, Retaining
3	0831-011		2	● Ring, Retaining	20	0828-069		1	Washer, Thrust
4	0822-045		1	● Spacer, Reverse Driven Gear	21	0822-050		1	Trigger, Speedometer Sensor
5	0828-008		2	● Washer	22	0831-039		1	Ring, Retaining
6	0822-013		1	● Gear, Reverse Driven	23	0830-129		1	Gasket
7	0832-011		3	● Bearing	24	0829-023		2	Pin, Dowel
8	0822-005		3	● Bushing	25	0822-049		1	Housing, Speedometer Sensor
9	0828-014		1	● Washer, Lock	26	0824-042		1	Sensor, Speedometer
10	0828-015		1	● Washer, Lock	27	8468-620		1	Screw, Machine
11	0822-004		1	● Gear, Driven - Low	28	8468-645		2	Screw, Machine
12	0822-046		2	● Washer, Driven Gear	29	0830-107		2	Gasket
13	0822-003		1	● Countershaft	30	0822-001		1	Driveshaft
14	0822-007		1	● Gear Select, Sliding	31	0828-016		2	Washer, Thrust
15	0822-006		1	● Gear, Driven - High	32	0822-011		1	Gear, Reverse Idle
16	0822-089		1	Gear, Drive	33	0822-012		1	Bushing
17	0828-011		2	Washer	34	0822-015		1	Shaft, Reverse Idle



GEAR SHIFTING ASSEMBLY

0742-985

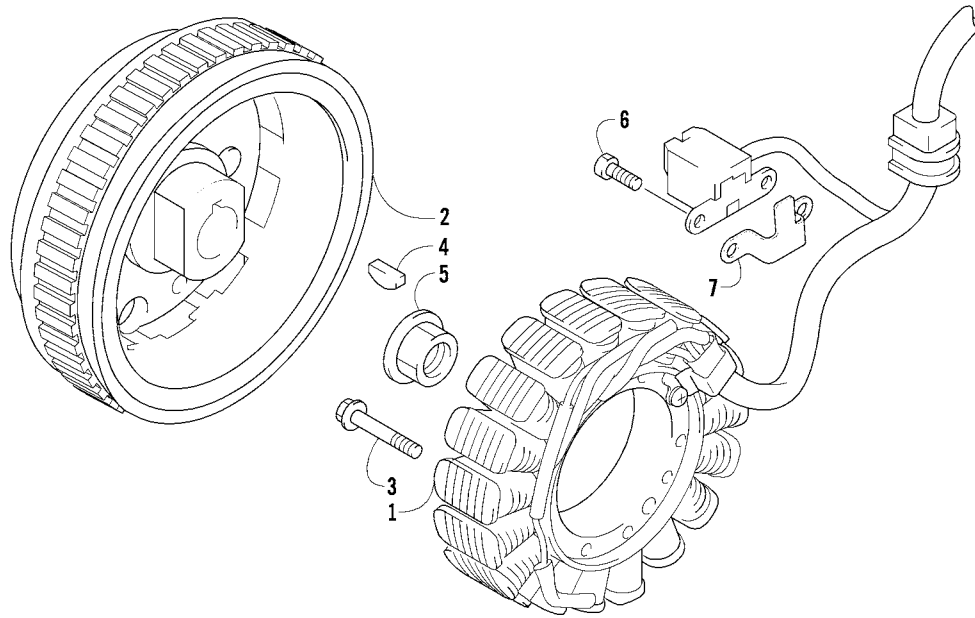
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	8470-520		2	Screw, Machine	13	0818-007		1	Shaft, Sub-Gear Shift
2	0409-091		1	Switch, Gear Position	14	0818-014		1	Arm, Shift
3	0818-013		2	Contact	15	8468-620		1	Screw, Machine
4	0818-017		2	Spring	16	0828-038		1	Washer
5	0828-040		1	Washer	17	0818-002		1	Stopper, Cam
6	0818-046		1	Shaft, Gear Shift - Assembly	18	0818-004		1	Support, Cam Stopper
7	0828-095		2	Washer, Thrust	19	0818-090		1	Spring
8	0832-052		1	Bearing, Thrust	20	0828-035		1	Washer
9	0818-055		1	Cam, Gear Shift	21	8424-602		1	Nut
10	0826-006		1	Screw, Cap	22	0818-072		2	Fork, Shift
11	0828-036		2	Washer	23	0818-006		1	Shaft, Shift Fork
12	0831-010		2	Ring, Retaining					



SECONDARY DRIVE ASSEMBLY

0744-004

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1502-342		1	Driveshaft, Front - Assembly (inc. 2, one No. 3, four No. 4, and 5)	12	0819-089	X	1	Shaft, Secondary Driven - Front
2	1402-701		1	● Yoke, Slip	13	0832-016		1	Bearing, Driven Gear
3	0402-944		2	● Joint, Universal - Set (inc. 4)	14	0819-011		1	Ring, Driven Bearing
4	0423-395		8	●● Ring, Retaining	15	0822-106		1	Gear, Secondary Driven
5	1502-341		1	● Driveshaft, Front	16	0819-053		1	Shaft, Secondary Driven - Rear
6	0827-013		2	Nut	17	0819-005		1	Flange, Output Joint - Rear
7	0828-020		2	Washer	18	0822-108		1	Gear, Secondary Drive
8	1502-325		1	Yoke, Propeller Shaft Joint	19	0828-119		AR	Shim, 30 x 48 x 0.25 mm
9	0830-043		2	Seal, Oil		0828-120		AR	Shim, 30 x 48 x 0.30 mm
10	0832-017		2	Bearing		0828-121		AR	Shim, 30 x 48 x 0.35 mm
11	0828-021		AR	Shim, 25 x 34 x 0.25 mm		0828-122		AR	Shim, 30 x 48 x 0.90 mm
	0828-022		AR	Shim, 25 x 34 x 0.30 mm		0828-123		AR	Shim, 30 x 48 x 0.95 mm
	0828-023		AR	Shim, 25 x 34 x 0.70 mm		0828-124		AR	Shim, 30 x 48 x 1.00 mm
	0828-024		AR	Shim, 25 x 34 x 0.90 mm		0828-125		AR	Shim, 30 x 48 x 1.05 mm
	0828-025		AR	Shim, 25 x 34 x 0.95 mm		0828-126		AR	Shim, 30 x 48 x 1.10 mm
	0828-026		AR	Shim, 25 x 34 x 1.00 mm		0828-127		AR	Shim, 30 x 48 x 1.15 mm
	0828-027		AR	Shim, 25 x 34 x 1.05 mm	20	0827-060		1	Nut
	0828-028		AR	Shim, 25 x 34 x 1.10 mm					
	0828-029		AR	Shim, 25 x 34 x 1.15 mm					

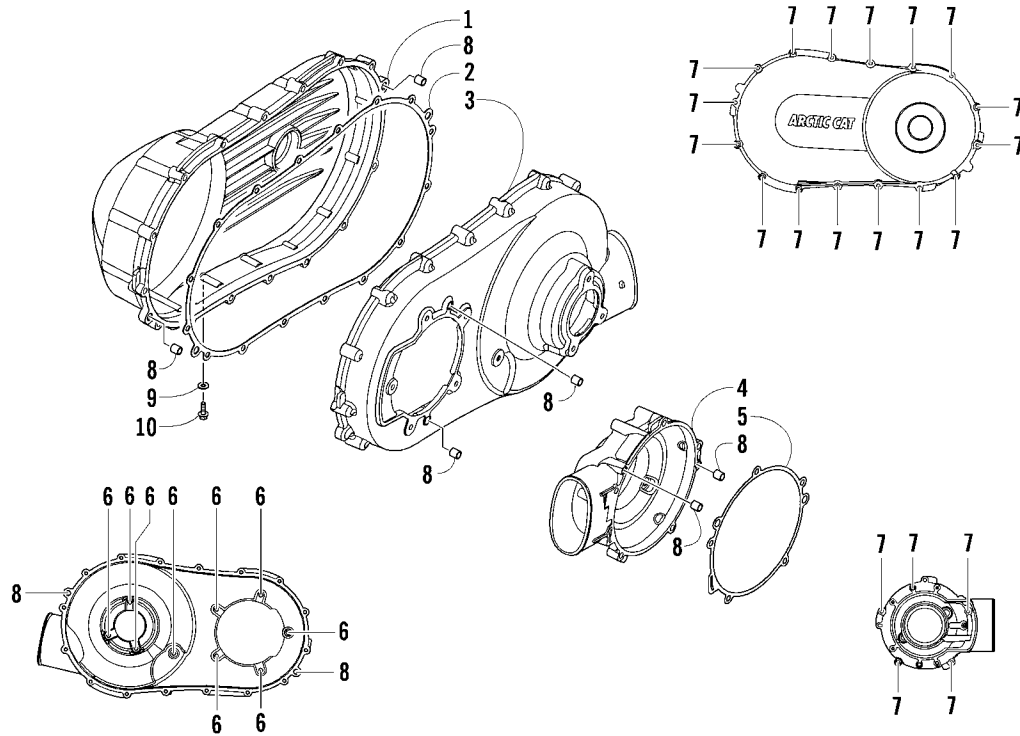


MAGNETO ASSEMBLY

0742-984

Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0802-041	1	Stator - Assembly	5	0827-010	1	Nut
2	0802-042	1	Rotor/Flywheel	6	8470-510	4	Screw, Machine
3	0826-102	3	Screw, Machine	7	0831-064	1	Clamp
4	0829-012	1	Key				

40



CLUTCH SIDE ENGINE COVERS

0742-232

Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0806-112	1	Cover, Outside	6	8468-616	9	Screw, Machine
2	0830-137	1	Gasket, Cover	7	8468-630	21	Screw, Machine
3	0806-110	1	Cover, Inside	8	0829-001	6	Pin, Dowel
4	0806-064	1	Cover, Clutch	9	0830-013	1	Washer, Crush
5	0830-133	1	Gasket, Clutch Cover	10	8408-812	1	Screw, Cap

