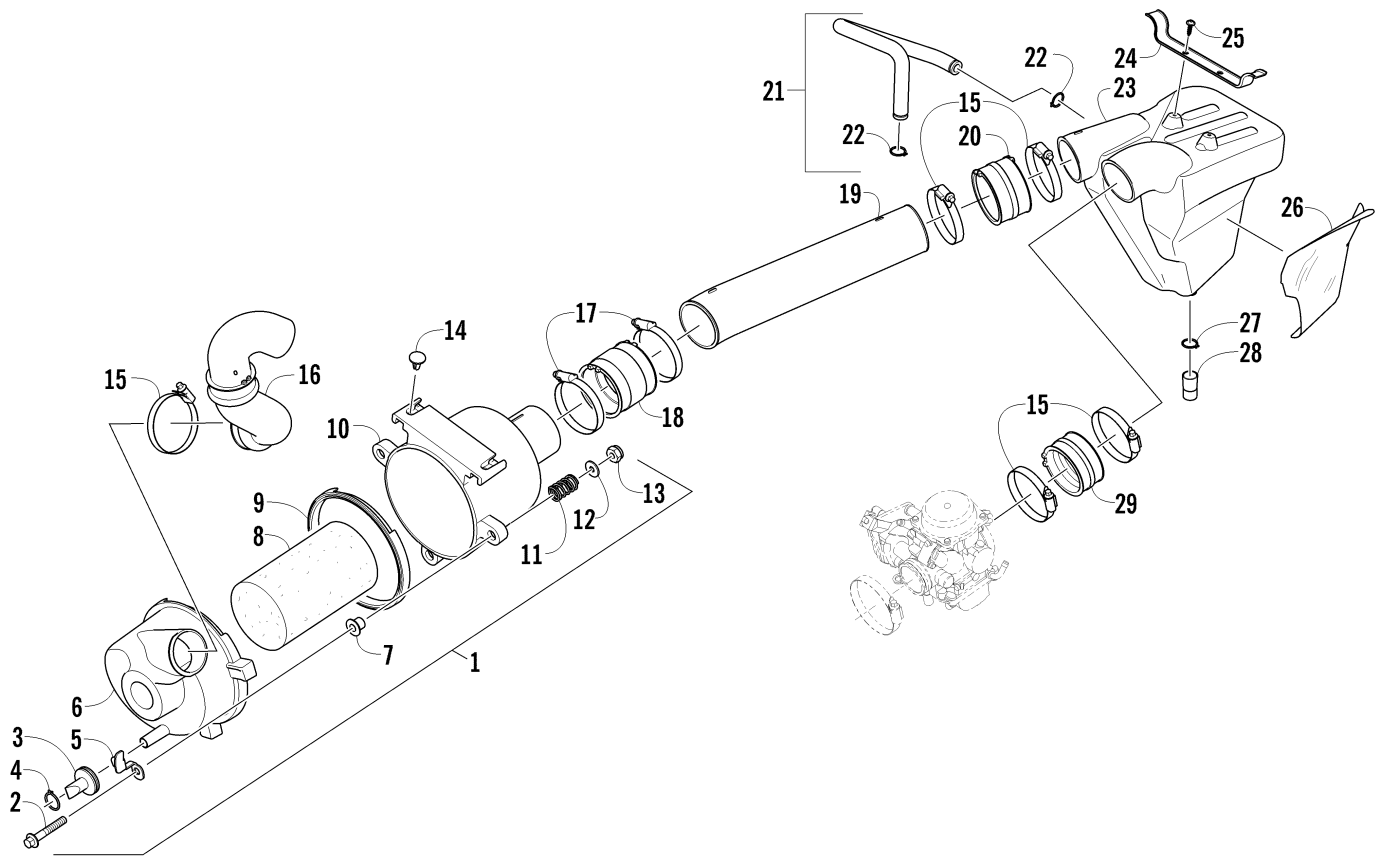


2013 ATV 400 4X4 EFT RED

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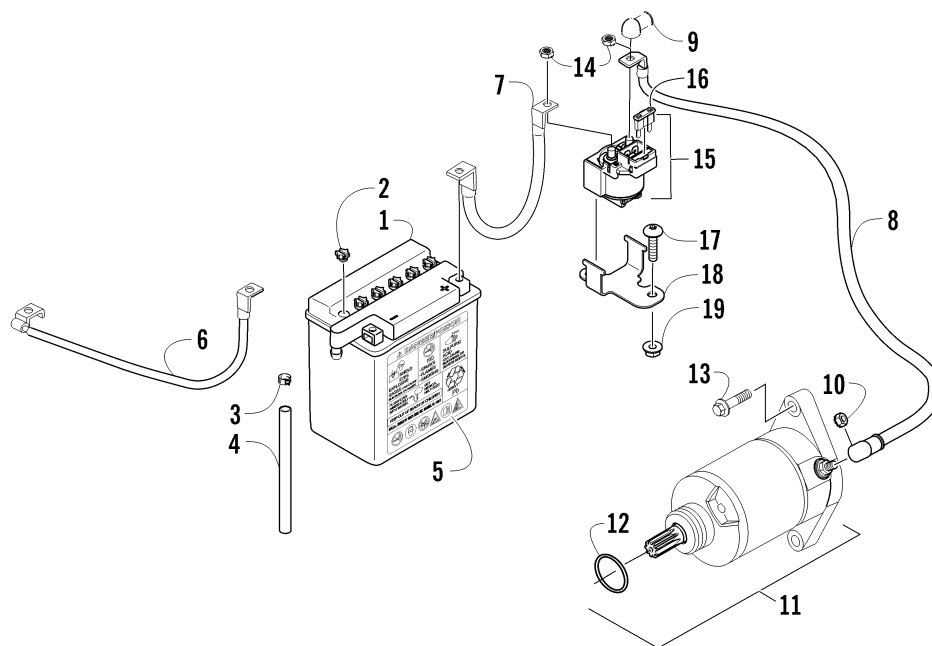
AIR INTAKE ASSEMBLY [94347]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3313-395	1	Filter, Air - Assembly	(inc. 2-13)	
2	8408-850	3	Screw, Cap		
3	0470-442	1	Valve, Air Cleaner		3323-160, 0470-349, 0470-309
4	3313-705	1	Clamp		
5	3313-375	3	Latch		
6	3313-376	1	Cover, Air Filter		
7	3313-853	3	Spacer		
8	3313-378	1	Element, Air Filter		
9	3313-446	1	Gasket, Air Filter		
10	3313-377	1	Housing, Air Filter		
11	0402-678	3	Spring, Shift Lever		3323-039, 3323-038, 0502-410
12	8050-222	3	Washer		2264-025
13	3303-269	3	Nut		
14	3305-448	2	Clip, Retaining		
15	0423-380	5	Clamp, Hose - Worm (50-70mm x 9mm) - Black		3323-211
16	3313-816	1	Boot, Air Intake		
17	3313-817	2	Clamp		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
18	3313-275	1	Boot, Air Intake		
19	3313-063	1	Boot, Air Intake		
20	3313-274	1	Boot, Air Intake		
21	3313-397	1	Hose, Oil Catch	(inc. 22)	
22	3304-167	2	Clamp		
23	3313-224	1	Housing, Air Intake		
24	3313-356	1	Bracket, Mounting - Air Intake Housing		
25	3304-409	2	Bolt Washer 5*12		3304-410
26	3313-362	1	Shield, RH		3313-374
27	3313-706	1	Clamp		
28	3313-543	1	Pipe, Drain		
29	3313-551	1	Boot, Air Intake - Carburetor		

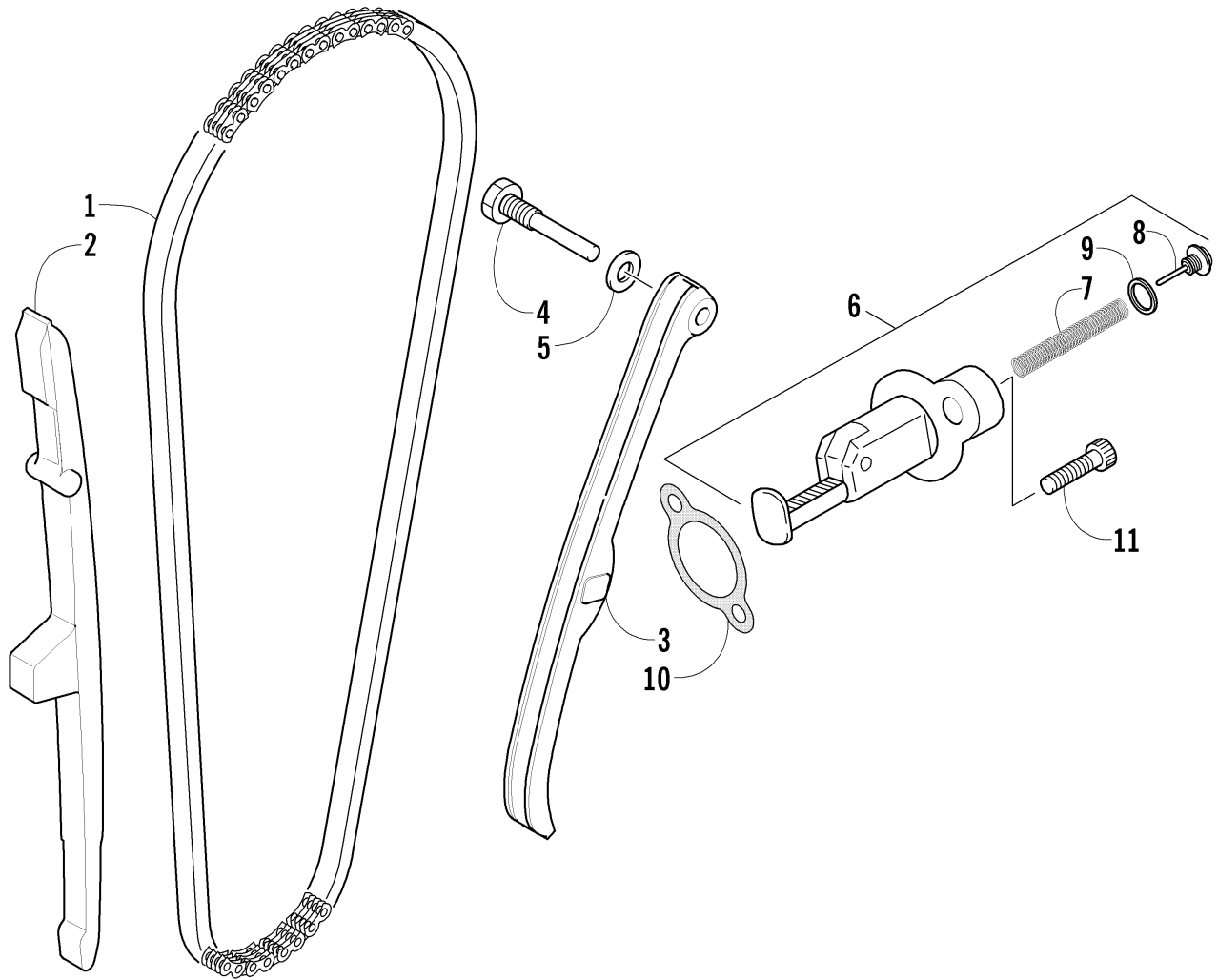
BATTERY AND STARTER ASSEMBLY [94352]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0745-045	1	Battery Package	(inc. 2-5)	3323-206, 0445-005, 0645-165
2	0645-045	6	Cap, Battery		
3	0645-152	1	Clamp, Hose		
4	0645-263	1	Hose, Battery		0645-179, 0645-262
5	0645-151	1	Decal, Warning		
6	3313-525	1	Cable, Battery/Ground		
7	3313-526	1	Cable, Battery/Solenoid		
8	3313-527	1	Cable, Solenoid/Starter	(inc. 9)	
9		1	Boot, Terminal		
10	3304-011	1	Nut w/Washer		
11	3305-954	1	Motor, Starter - Assembly	(inc. 12)	
12	3304-104	1	O-Ring		
13	3305-946	2	Screw, Cap		
14	3304-654	3	Nut, Flange - 6 mm		3304-132, 3304-659, 3304-656
15	3313-464	1	Solenoid	(inc. 16)	
16	3304-212	1	Fuse - 30 Amp		
17	3305-703	2	Screw, Machine		

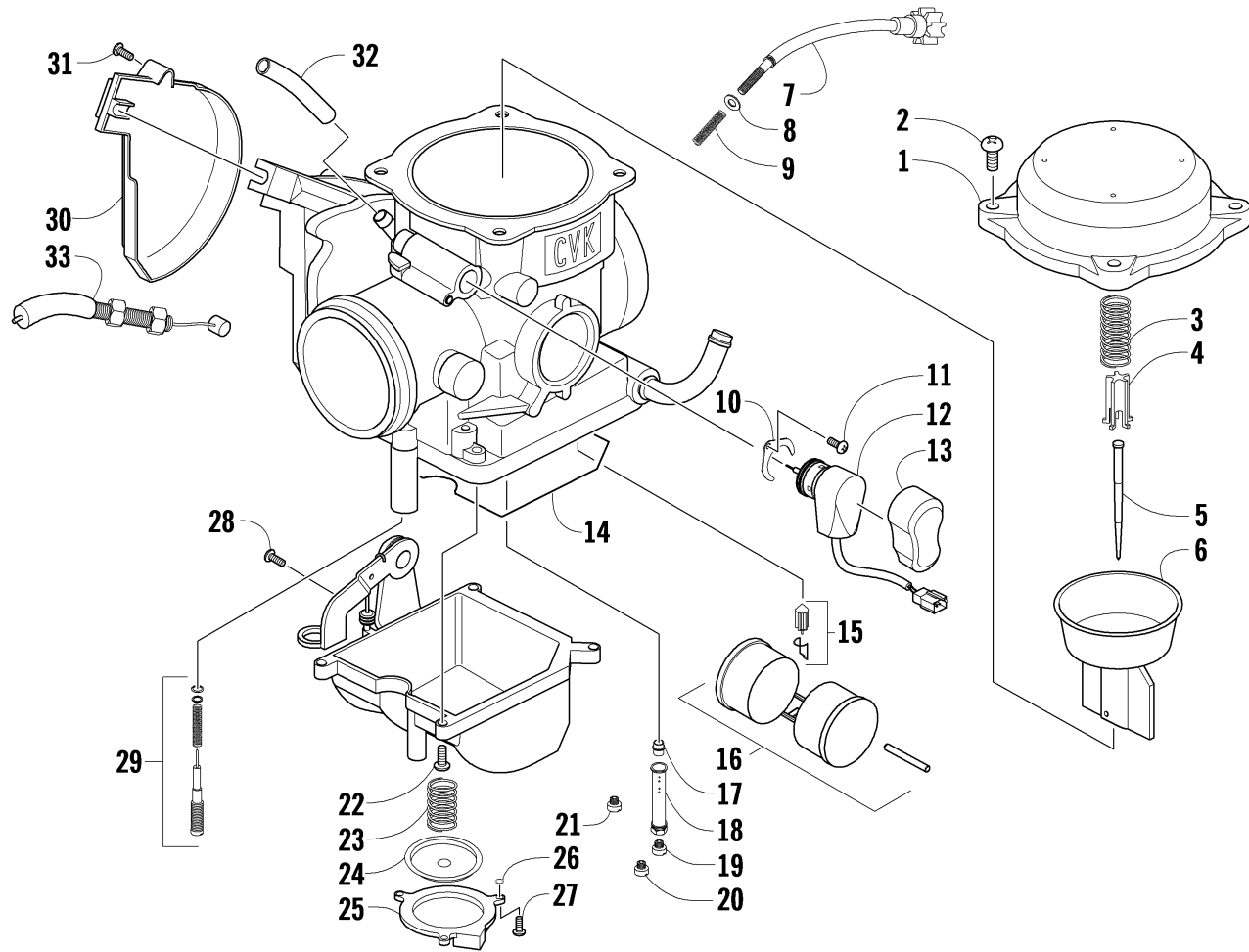
Item	Part No.	Qty	Name	Context	SupersededPartN umber
18	3313-467	1	Bracket, Mounting - Solenoid		
19	3304-431	2	Nut, Lock		3304-538, 3323-095

CAM CHAIN ASSEMBLY [90862]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	0810-005	1	Chain, Cam		
2	0810-006	1	Guide, Chain		
3	0810-007	1	Tensioner, Chain		
4	0826-133	1	Pivot, Tensioner		
5	0830-150	1	Washer		
6	0810-054	1	Adjuster, Tensioner - Assembly	(inc. 7-9)	
7	0810-056	1	Spring		
8	0810-061	1	Plug		
9	0810-062	1	Washer		
10	0830-060	1	Gasket		
11	3303-360	2	Screw, Cap		

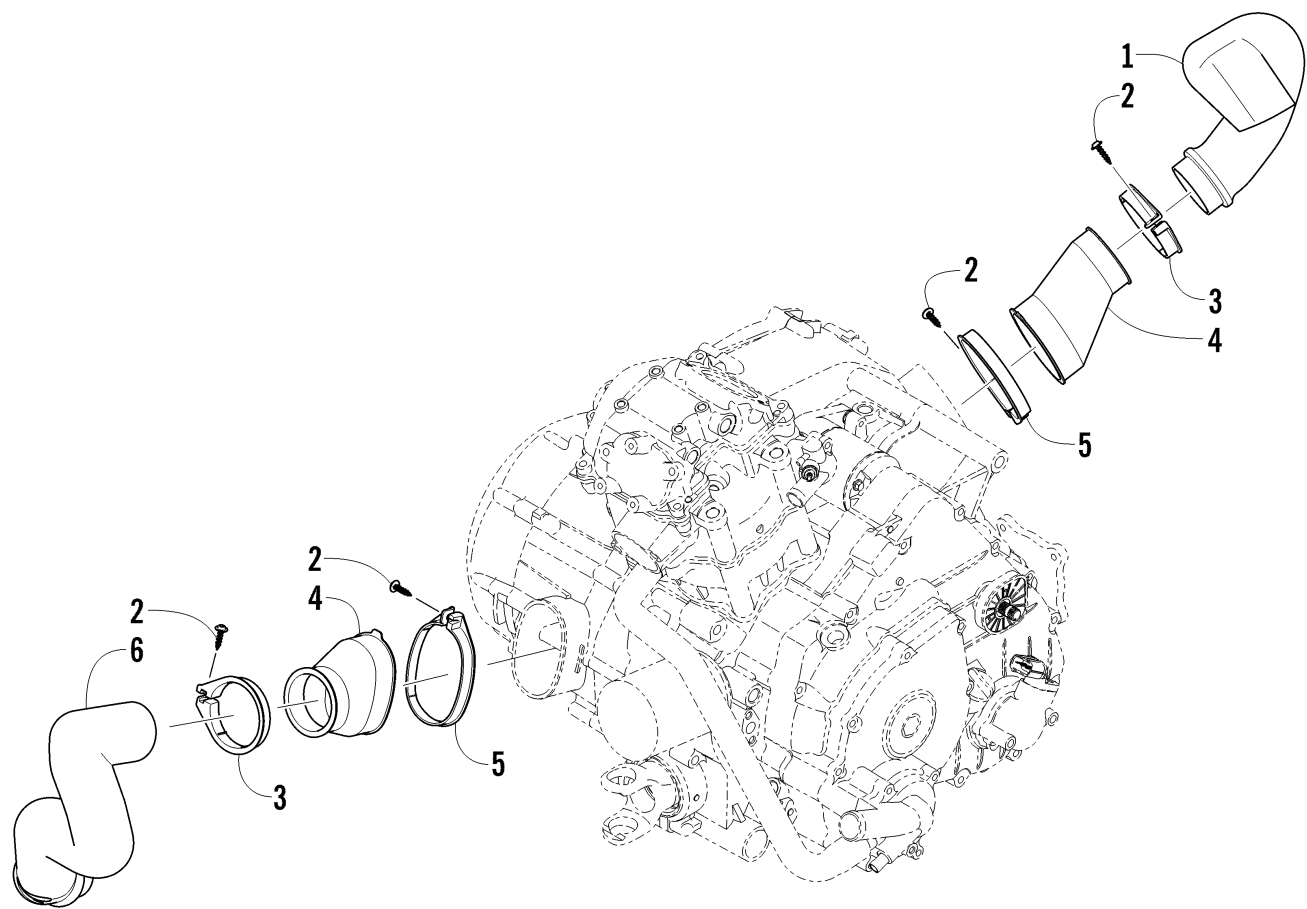
CARBURETOR [98401]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
Not Shown	0470-856	1	Complete Carburetor Assembly		
1	5507-001	1	Cover, Top		
2	5507-002	4	Screw, Top Cover		5507-132
3	5507-066	1	Spring		5507-085, 5507-173
4	5507-005	1	Seat, Spring		
5	5507-110	1	Jet Needle		
6	5507-004	1	Piston, Vacuum		5507-109
7	5507-027	1	Screw, Idle Adjust		
8	5507-028	1	Washer		
9	5507-029	1	Spring		
10	5507-115	1	Plate		
11	5507-117	1	Screw		3303-319
12	5507-180	1	Choke, Electric		
13	5507-114	1	Cover, Electric Choke		
14	5507-067	1	O-Ring, Float Chamber		5507-207

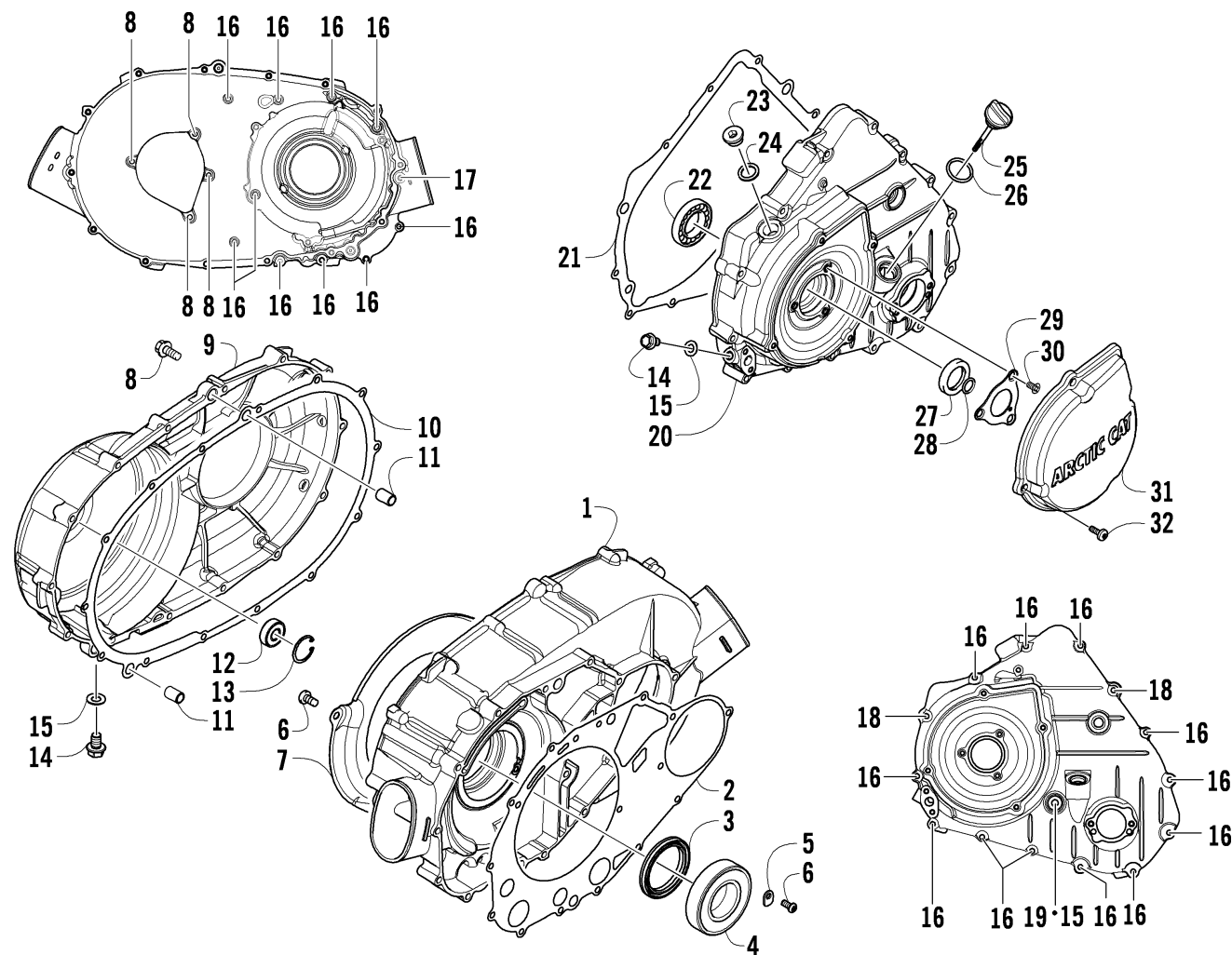
Item	Part No.	Qty	Name	Context	SupersededPartN umber
15	5507-107	1	Valve, Float - Set		
16	5507-039	1	Float Set		
17	5507-007	1	Needle Jet		
18	5507-047	1	Holder, Jet - Needle		5507-174, 5507-008
19	5507-125	1	Main Jet - 120		
19	5507-242	1	Main Jet - 108		
19	5507-166	1	Main Jet (110)		
19	3305-434	1	Jet, Main - 112		
19	5507-126	1	Main Jet (115)		
19	5507-241	1	Main Jet - 118		
20	5507-097	1	Jet, Starter - 75		5507-179
21	5507-246	1	Jet, Slow #38		3305-539, 5507-010
22	5507-017	4	Screw		5507-089
23	5507-032	1	Spring		
24	5507-197	1	Diaphragm		5507-202, 5507-252, 5507-251, 5507-182
25	5507-198	1	Pump Housing		5507-033
26	5507-034	1	U-Ring		
27	5507-035	3	Screw, Machine		
28	5507-050	1	Screw, Drain		5507-195
29	5507-111	1	Screw, Pilot - Set		
30	5507-036	1	Cover		
31	5507-037	1	Screw (Top Cover)		4505-105
32	3313-476	1	Hose, Vent		
33	3306-275	1	Cable, Throttle		

CASE/BELT COOLING ASSEMBLY [94316]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3313-064	1	Duct, Belt - Air Out		
2	0423-342	4	Screw, Self-Tapping - .1875 x .75		3305-786
3	0423-551	2	Clamp		
4	3313-782	2	Boot, Duct		
5	0423-550	2	Clamp		
6	3313-065	1	Duct, Belt - Air In		

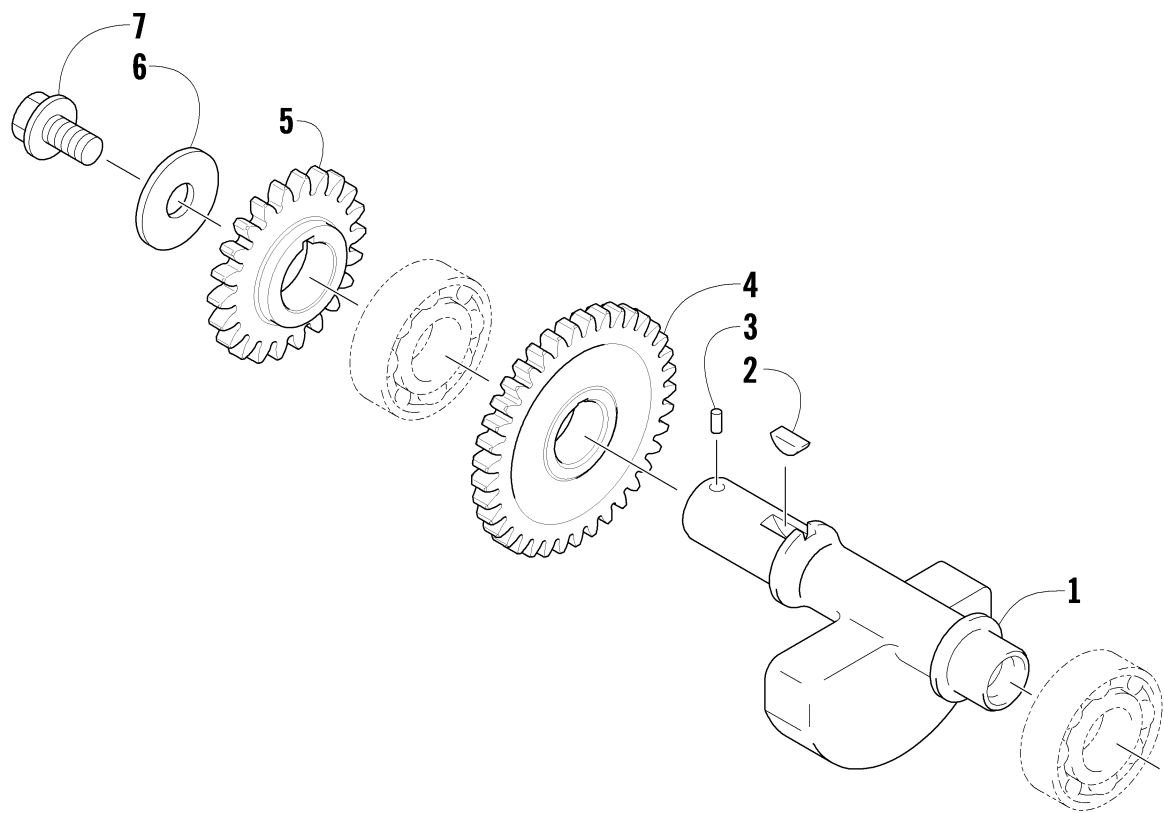
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [96215]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0806-026	1	Cover, Clutch		
2	0830-055	1	Gasket		
3	0830-157	1	Seal		
4	0832-071	1	Bearing		
5	0822-104	2	Retainer, Bearing		
6	0826-144	5	Screw, PPH - M6 x 1 x 12		0826-071
7	0806-103	1	Plate, Air Intake		
8	3303-386	18	Bolt, Flange		3323-193
9	0806-027	1	Cover, Drive Belt		
10	0830-056	1	Gasket		
11	0829-046	6	Pin, Dowel		
12	0832-023	1	Bearing		
13	3303-347	1	Ring, Retaining		

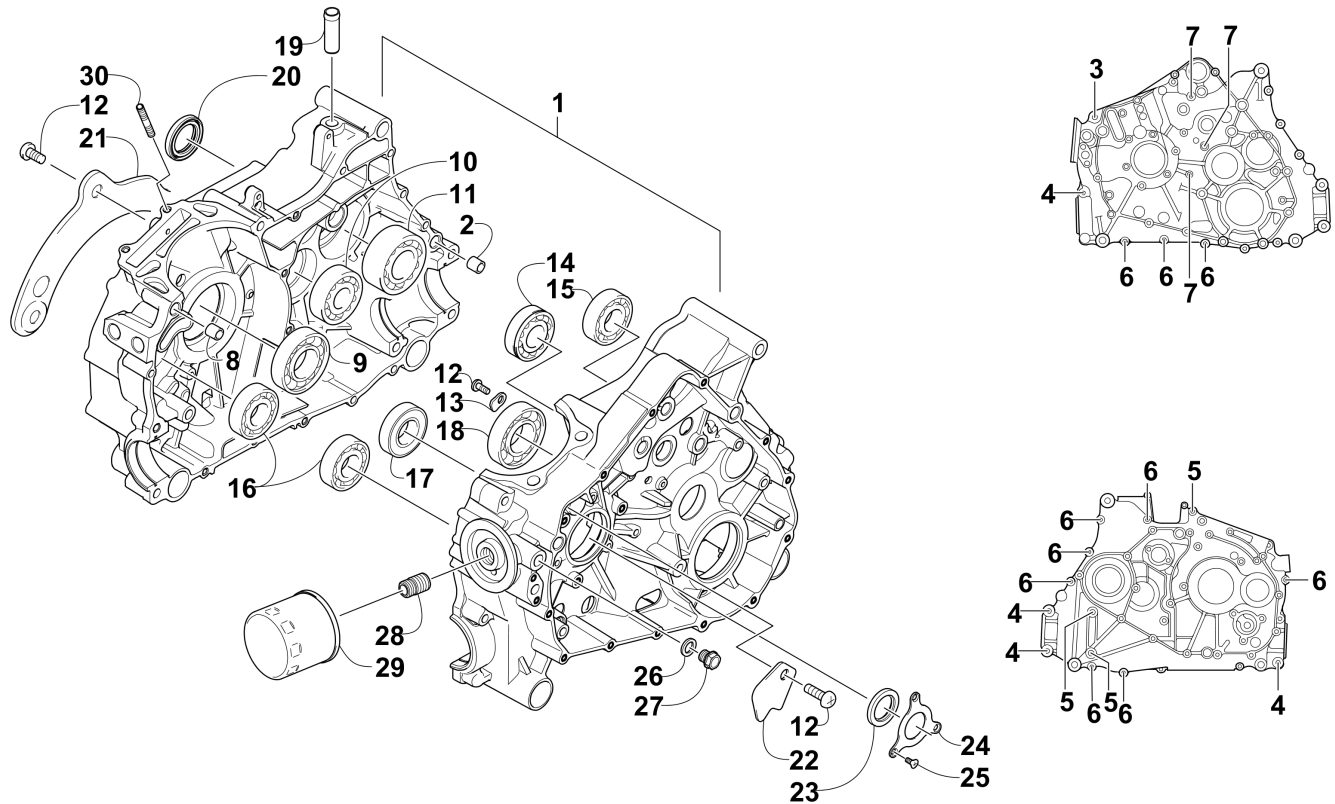
Item	Part No.	Qty	Name	Context	SupersededPartN umber
14	3303-365	2	Screw, Cap		
15	3303-591	3	Washer		
16	3307-053	22	Bolt, Flange		3304-903
17	0826-066	1	Screw, Cap		
18	3304-191	2	Bolt, Flange		0826-129
19	0826-068	1	Screw, Cap		
20	0806-028	1	Cover, Magneto		
21	0830-057	1	Gasket		
22	0832-053	1	Bearing		
23	0806-099	1	Plug		
24	0830-141	1	Washer, Crush		
25	0806-029	1	Stick, Oil Level	(inc. 26)	
26	3304-102	1	O-Ring		0830-183, 3303-306
27	0837-015	1	Kit, Seal		0830-216, 0830-145
28	0830-153	1	O-Ring		
29	0805-178	1	Retainer, Oil Seal		
30	0826-145	3	Screw, Machine		
31	0820-066	1	Cover, Magneto - Outer		0820-063
32	3303-617	4	Bolt, Flange		0826-138

CRANK BALANCER ASSEMBLY [90867]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0811-005	1	Balancer, Crank		
2	0829-037	1	Key		
3	3304-144	1	Pin, Alignment		
4	0811-006	1	Gear, Driven		
5	0811-009	1	Gear, Oil Pump Drive		
6	0828-091	1	Washer		
7	0826-118	1	Screw, Cap		

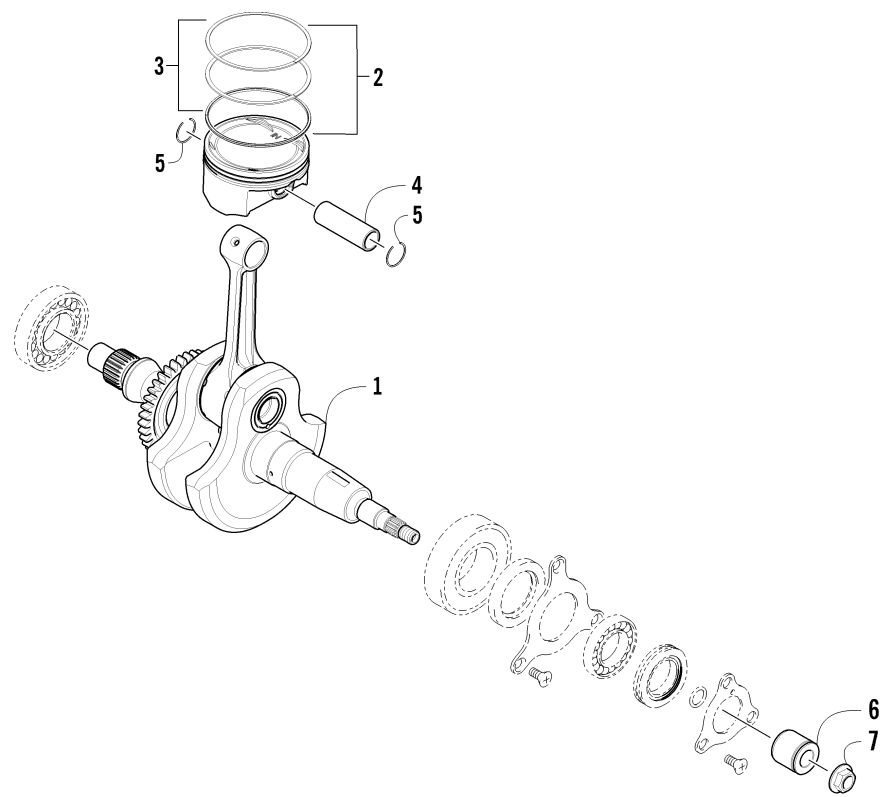
CRANKCASE ASSEMBLY [100396]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	0801-021	1	CRANK CASE COMP RIGHT	(inc. 2-4)	0801-026
2	0829-050	2	Pin, Dowel		
3	3303-372	1	Screw, Cap		
4	0826-126	4	Screw, Cap		
5	0826-064	3	Screw, Cap		
6	3303-387	10	Screw, Cap		
7	0826-065	3	Screw, Cap		
8	0829-046	2	Pin, Dowel		
9	0832-087	1	Bearing		
10	3304-198	1	Bearing		
11	0832-074	1	Bearing		
12	0826-144	6	Screw, PPH - M6 x 1 x 12		0826-071
13	0822-104	2	Retainer, Bearing		
14	3304-195	1	Bearing		
15	3304-699	1	Bearing, Ball - Radial		0832-072
16	0832-022	2	Bearing		
17	0832-020	1	Bearing		
18	0832-019	1	Bearing		

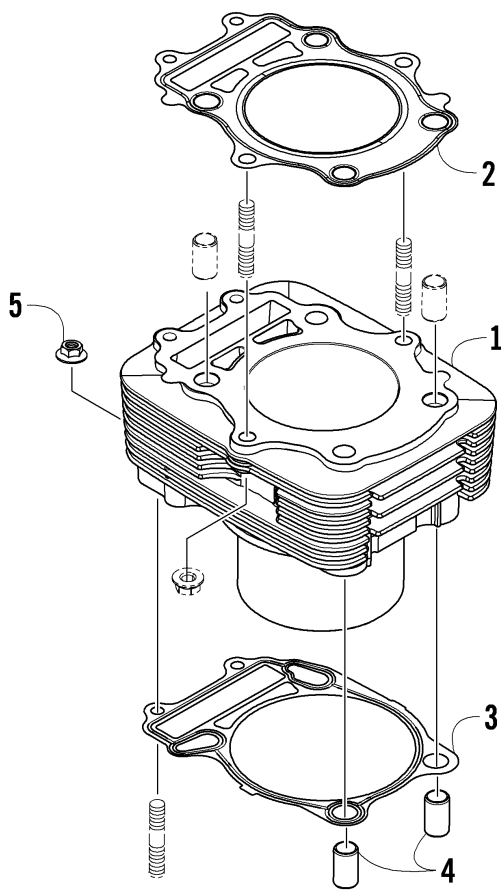
Item	Part No.	Qty	Name	Context	SupersededPartN umber
19	0801-027	1	Tube, Vent - Crankcase		
20	0830-066	1	Seal		
21	0801-018	1	Plate, Oil Guide - Right		
22	0801-019	1	Plate, Oil Guide - Left		
23	0830-058	1	Seal		
24	0805-018	1	Retainer		
25	0826-145	3	Screw, Machine		
26	0830-143	1	Washer, Compression - 14 x 19 x 1.35		0830-154
27	0835-004	1	Plug, Oil Pressure		
28	0812-066	1	Union, Oil Filter		0812-008
29	0812-034	1	Filter, Oil		
30	3313-721	2	Bolt, Stud		

CRANKSHAFT AND PISTON ASSEMBLY [94355]



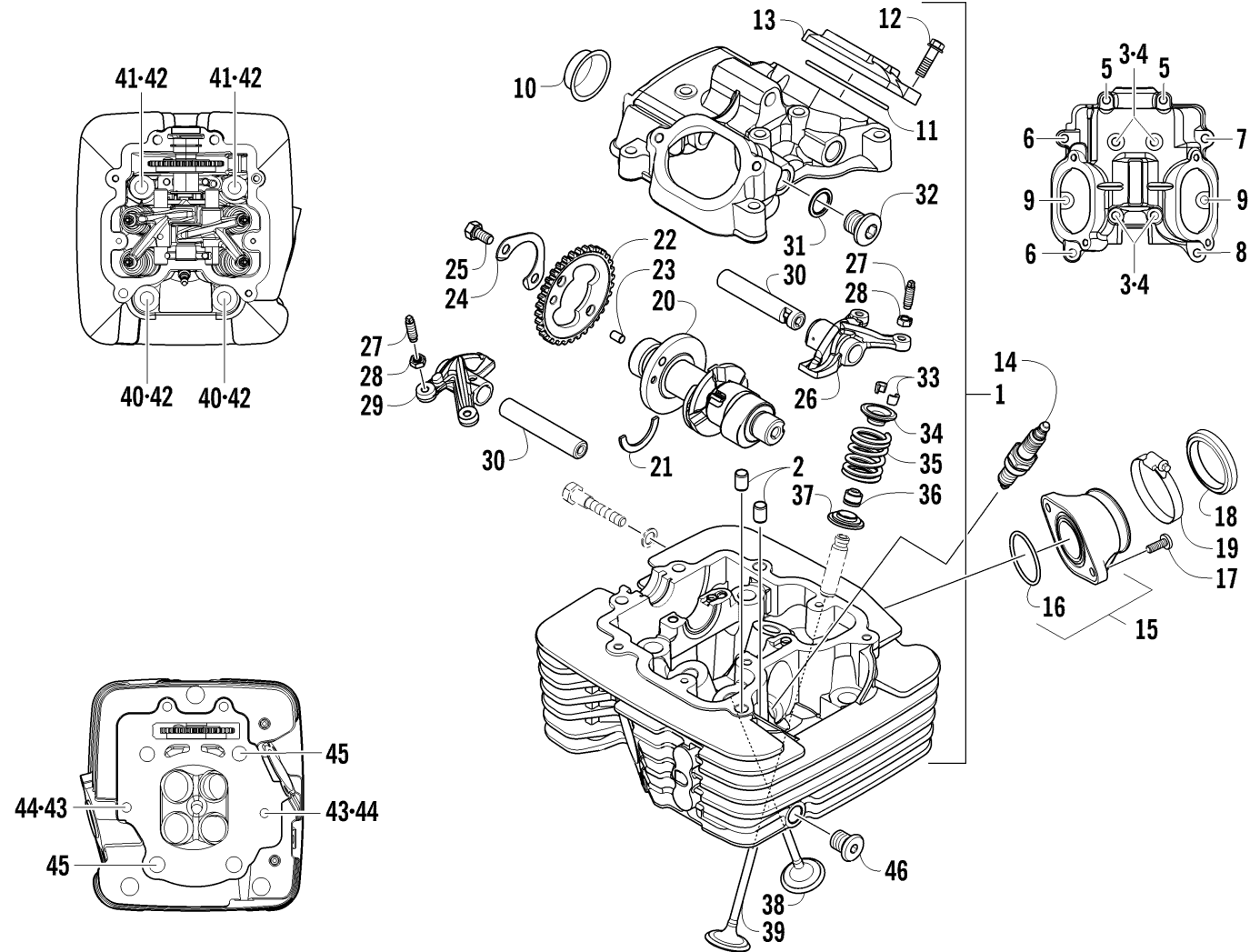
Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0805-013	1	Crankshaft Assembly		
2	0805-169	1	Piston Set	(inc. 3-5)	
3	0805-170	1	Ring, Piston - Set		
4	0805-023	1	Pin, Piston		
5	0831-060	2	Circlip		
6	0820-064	1	Bushing		
7	3303-333	1	Nut, Flange - 10 mm		0827-051

CYLINDER ASSEMBLY [92885]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0804-042	1	Cylinder		
2	0830-050	1	Gasket, Cylinder Head		
3	0830-053	1	Gasket, Cylinder		
4	0829-046	2	Pin, Dowel		
5	3304-654	2	Nut, Flange - 6 mm		3304-132, 3304-659, 3304-656

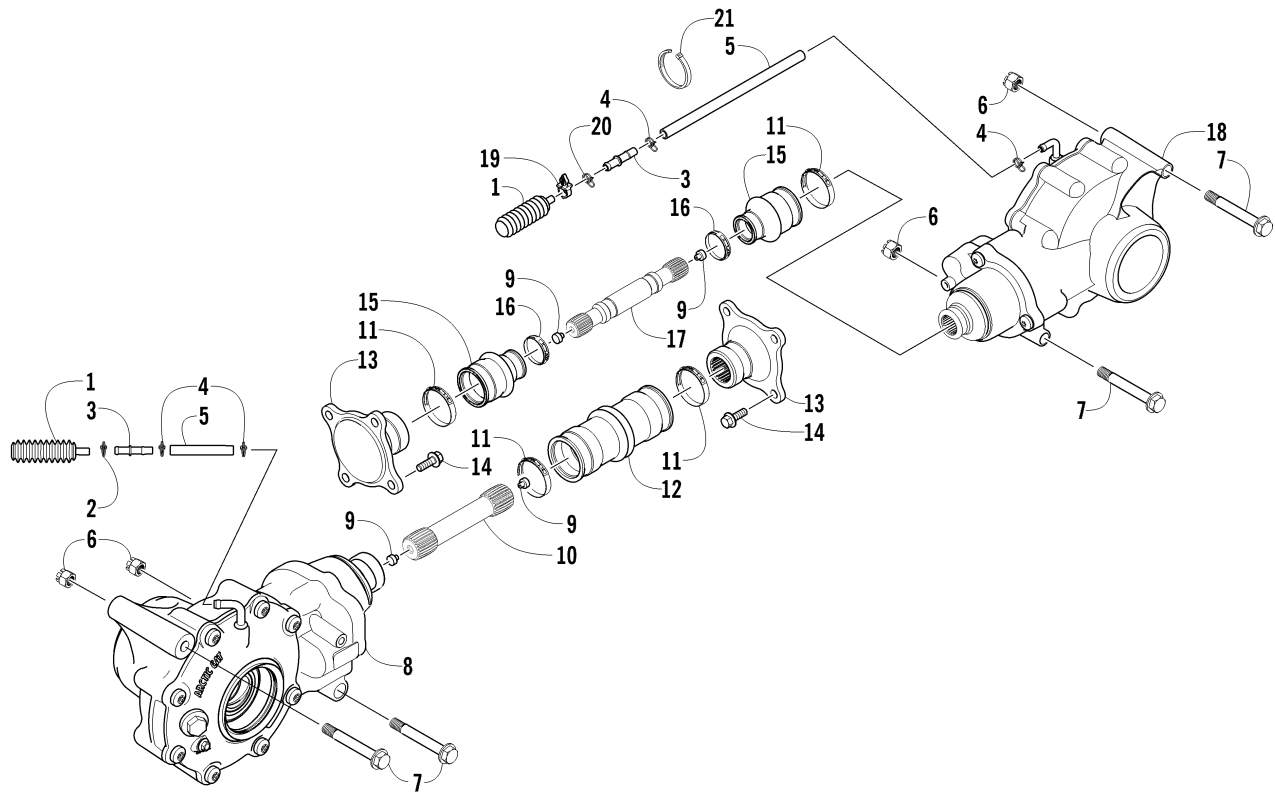
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [100394]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	0808-185	1	Head, Cylinder		
2	3303-341	2	Pin, Dowel		
3	0826-115	4	Screw, Cap		
4	0830-155	4	Gasket		
5	3304-918	2	Screw, Cap		
6	3303-386	2	Bolt, Flange		3323-193
7	3307-053	1	Bolt, Flange		3304-903
8	0826-136	1	Screw, Cap		
9	3303-384	2	Bolt, Flange		3323-023
10	3306-787	1	Plug, Head		0808-112
11	0830-139	2	O-Ring		
12	3303-383	4	Bolt		3323-197
13	0808-111	1	Cap, Inspection		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
14	0217-705	1	Plug, Spark		0217-707, 3402-095, 3402-096
15	3323-228	1	Manifold, Intake	(inc. 16)	
16	3323-145	1	O-Ring		
17	3304-189	2	Bolt, Flange		3304-611
18	3306-151	1	Insert, Intake Manifold		
19	0423-380	1	Clamp, Hose - Worm (50-70mm x 9mm) - Black		3323-211
20	0809-287	1	Camshaft		
21	0809-165	1	C-Ring		
22	0809-166	1	Sprocket		
23	0829-036	1	Pin, Alignment		
24	0828-086	1	Plate, Retainer		
25	0826-154	2	Screw, Cap		
26	0809-145	1	Arm, Valve Rocker - Intake		
27	3304-007	4	Screw, Tappet Adjusting		3303-246
28	3304-026	4	Nut, Tappet Adjusting		3303-260
29	0809-149	1	Arm, Valve Rocker - Exhaust		
30	0809-151	2	Shaft, Rocker Arm		
31	0830-143	2	Washer, Compression - 14 x 19 x 1.35		0830-154
32	0831-053	2	Plug, Shaft		
33	3303-044	8	Cotter, Valve		
34	0809-142	4	Retainer, Spring		
35	0809-140	4	Spring, Valve		
36	0809-190	4	Seal, Oil		
37	0809-141	4	Seat, Spring		
38	0809-188	2	Valve, Intake		
39	0809-189	2	Valve, Exhaust		
40	0826-062	2	Screw, Cap		
41	0826-061	2	Screw, Cap		
42	0828-044	4	Washer		
43	0827-019	2	Bolt, Stud		
44	3303-332	2	Nut		
45	0829-013	2	Pin, Dowel		
46	3303-656	1	Bolt, Sealing - 12 mm		0808-014

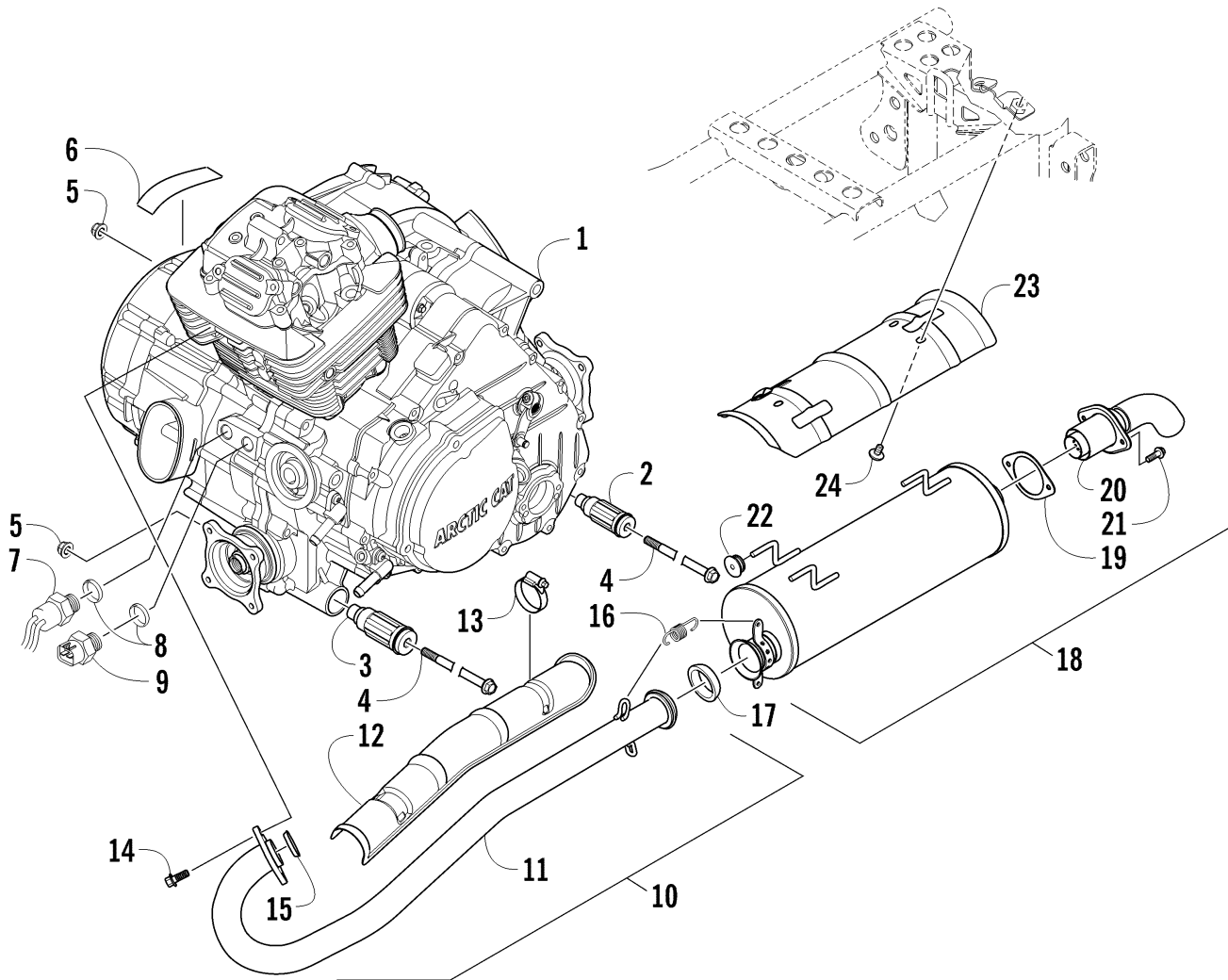
DRIVE TRAIN ASSEMBLY [100713]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3313-796	2	Bladder, Gearcase		
2	3323-149	1	Clamp, Hose		
3	3323-150	2	Fitting, Vent		
4	3313-684	4	Clamp, Hose		
5	0410-070	AR	Hose - 25 ft		0410-048, 0410-069
6	3304-031	4	U-Nut		3303-265
7	3305-787	4	Screw, Cap		
8	3306-265	1	Complete Front Drive Gearcase Assembly		
9	3313-783	4	Bumper, Propeller Shaft		
10	3313-784	1	Shaft, Propeller		
11	3313-776	4	Clamp		
12	3313-825	1	Boot, Coupler		
13	3313-774	2	Flange, Output		
14	3304-565	8	Bolt, Flange - 8 x 20		3303-368
15	0402-985	2	Boot, Shaft		3313-775
16	3313-777	2	Clamp		
17	3313-773	1	Shaft, Propeller		
18	3306-023	1	Gearcase, Rear		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
19	3323-152	1	Clip, Routing		
20	3303-349	1	Clamp, Hose		
21	0123-788	AR	Tie, Cable - 8 in.		0123-348, 0145-085, 3003-935

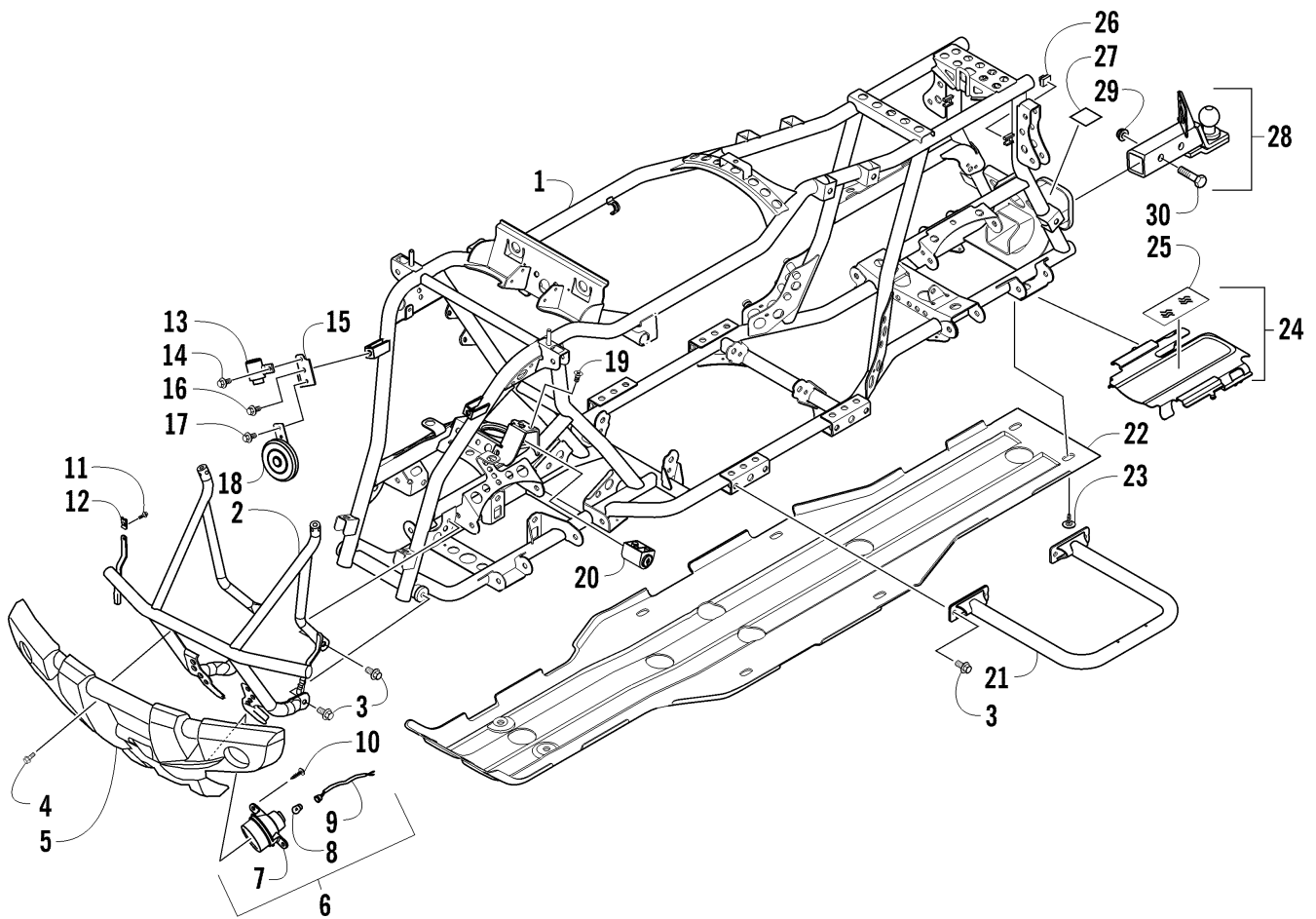
ENGINE AND EXHAUST [96069]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3313-862	1	Engine	(inc. 2-3)	
2	0801-092	3	Mount, Rubber - Engine		
3	0801-144	1	Mount, Rubber - Engine		
4	3323-174	2	Screw, Cap		
5	3304-031	2	U-Nut		3303-265
6	0411-426	1	Decal, Warning - Clutch		
7	3313-432	1	Switch, Temperature - Fan		
8	0830-180	2	O-Ring		
9	3313-431	1	Switch, Temperature - Light		
10	3313-692	1	Pipe, Exhaust - Assembly	(inc. 11-13)	
11	3313-693	1	Pipe, Exhaust		
12	3313-025	1	Shield, Exhaust		
13	0423-317	2	Clamp, Hose		3323-210

Item	Part No.	Qty	Name	Context	SupersededPartN umber
14	3304-565	2	Bolt, Flange - 8 x 20		3303-368
15	0412-007	1	Seal, Exhaust Pipe		3412-002, 3323-003
16	0612-668	2	Spring		3323-001
17	0612-188	1	Gasket, Exhaust - Tail Pipe		3323-002
18	3313-559	1	Muffler - Assembly	(inc. 19-21)	
19	3323-116	1	Gasket, Spark Arrester		
20	3313-047	1	Arrester, Spark - Assembly		
21	3305-344	2	Bolt, Flange - 6 x 16		3304-173, 3303-358
22	3313-264	3	Bushing		
23	3313-026	1	Cover, Muffler		
24	3313-711	3	Screw, Cap		

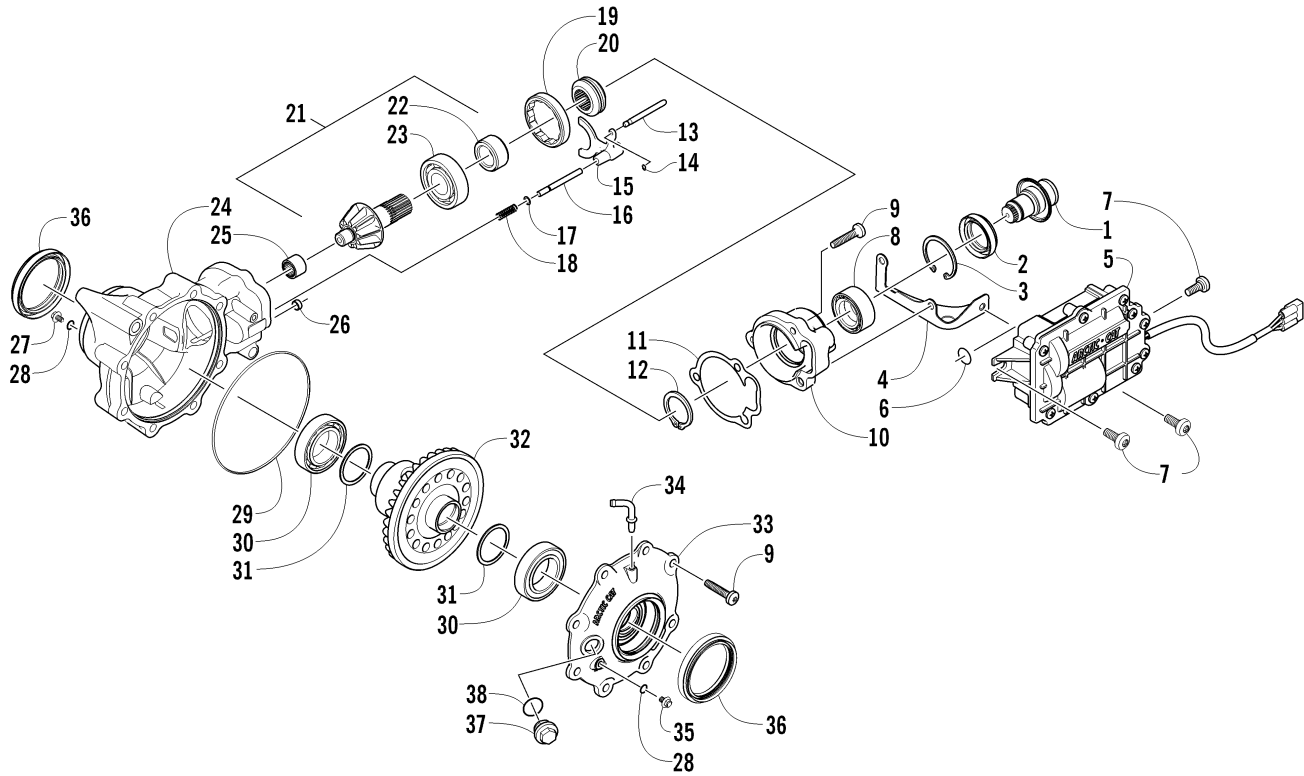
FRAME AND RELATED PARTS [96060]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3306-424	1	Frame, Main		
2	3306-332	1	Bumper - Front		
3	3304-543	12	Bolt, Flange 8*16		3303-367, 3303-366
4	3304-587	4	Bolt, Washer - 6 x 16		3303-311
5	3306-352	1	Fascia, Bumper		
6	3304-766	1	Turn Signal - Right - Assembly	(inc. 7, one No. 8, and 9)	
6	3304-813	1	Turn Signal - Left - Assembly	(inc. 7, one No. 8, and 9)	
7	3304-822	1	Lens - Right		
7	3304-823	1	Lens - Left		
8	3304-825	2	Bulb		
9	3305-359	1	Harness - Right		
9	3305-360	1	Harness - Left		
10	3304-645	4	Screw, Self-Tapping - 5 x 12		3305-066

Item	Part No.	Qty	Name	Context	SupersededPartN umber
11	3304-586	2	Bolt, Washer - 6 x 20		3323-223, 3303-312
12	3303-267	2	Clip, U-Nut		
13	3306-372	1	Relay, Turn Signal		
14	3305-344	2	Bolt, Flange - 6 x 16		3304-173, 3303-358
15	3313-577	1	Bracket, Mounting - Electrical		
16	3304-544	1	Screw, Cap		
17	3304-553	1	Bolt, Flange - 6 x 12		3303-357
18	3313-576	1	Horn, Electric - 12V		
19	3305-395	2	Screw, Machine		
20	3305-392	1	Lock, Steering		
21	3313-351	2	Footrest		
22	3313-755	1	Plate, Skid		3313-234
23	0423-545	10	Screw, Shoulder		3323-195
24	3313-596	1	Shield, Gearcase	(inc. 25)	
25	3306-582	1	Foil, Protective		
26	3306-329	2	Cushion		
27	1411-077	1	Decal, Warning - Towing		
28	0541-857	1	Mount, Ball Hitch	(inc. 29-30)	
29	0423-690	1	Nut, Lock		
30	0423-693	1	Screw, Cap		

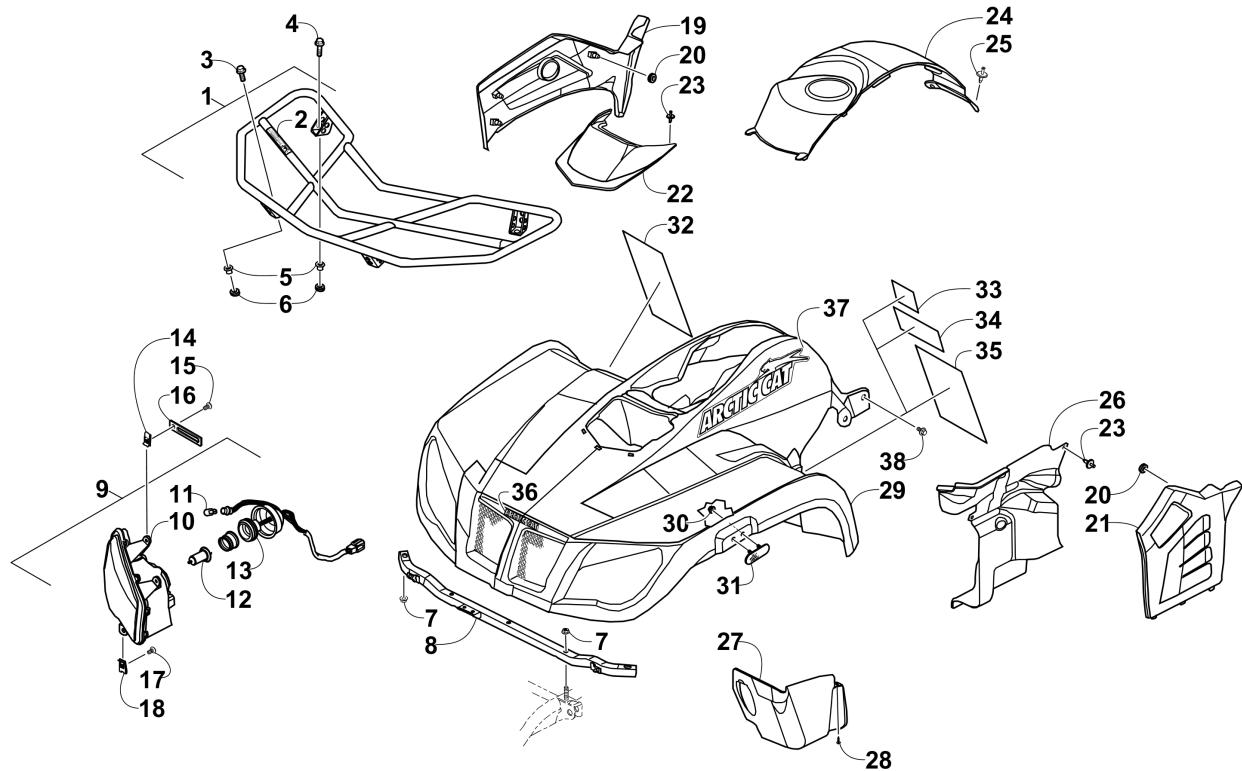
FRONT DRIVE GEARCASE ASSEMBLY [94318]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
Not Shown	3306-265	1	Complete Front Drive Gearcase Assembly		
1	3306-047	1	Shaft, Input		
2	3323-239	1	Seal		
3	3306-046	1	Ring, Retaining		
4	3323-241	1	Bracket, Actuator		
5	3306-264	1	Actuator		
6	3313-792	1	O-Ring		
7	3313-797	3	Screw, Self-Tapping		
8	3323-240	1	Bearing		
9	3303-615	11	Screw, Self-Tapping		
10	3323-238	1	Housing, Pinion		
11	3323-234	1	Gasket, Flange		
12	3306-045	1	Ring, Retaining		
13	3323-235	1	Shaft, Selector		
14	3313-791	1	Ring, Retaining		
15	3323-236	1	Fork, Selector		
16	3323-233	1	Shaft, Shuttle		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
17	3313-790	1	O-Ring		
18	3313-789	1	Spring, Return		
19	3313-788	1	Collar, Lock		
20	3323-232	1	Coupler, Drive		
21	3306-039	1	Gear, Pinion - Assembly - 11T	(inc. 22-23)	
22	0402-336	1	Collar, Retaining		
23	3306-040	1	Bearing		
24	3313-793	1	Housing, Gearcase		
25	3306-038	1	Bearing		
26	3306-048	1	Pin, Dowel		
27	3306-027	1	Plug, Magnetic	(inc. one No. 28)	
28	0423-153	2	O-Ring		
29	3306-030	1	O-Ring		
30	3306-026	2	Bearing		
31	3306-132	AR	Shim, 41 x 49 x 1.0 mm		
31	3306-133	AR	Shim, 41 x 49 x 1.1 mm		
31	3306-134	AR	Shim, 41 x 49 x 1.2 mm		
31	3306-135	AR	Shim, 41 x 49 x 1.3 mm		
31	3306-136	AR	Shim, 41 x 49 x 1.4 mm		
31	3306-137	AR	Shim, 41 x 49 x 1.5 mm		
31	3306-138	AR	Shim, 41 x 49 x 1.6 mm		
31	3306-139	AR	Shim, 41 x 49 x 1.7 mm		
32	3313-794	1	Gear, Ring - 34T		
33	3313-795	1	Cover, Gearcase		
34	3306-034	1	Fitting, Elbow		
35	3306-036	1	Plug, Oil Level	(inc. one No. 28)	
36	2402-240	2	Seal		
37	3306-035	1	Plug, Fill	(inc. 38)	
38	0423-154	1	O-Ring		

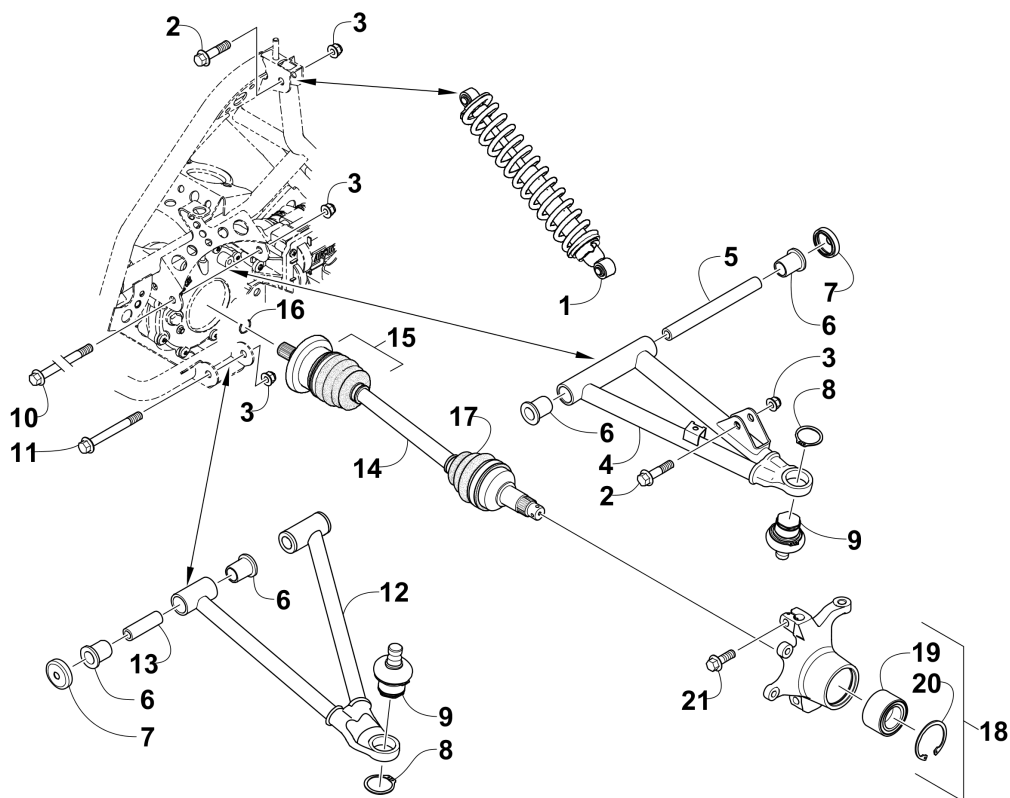
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [98393]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3306-330	1	Rack, Front - Assembly	(inc. 2)	
2	1411-681	1	Decal, Warning - Load		
3	3313-522	2	Screw, Cap		
4	3313-713	2	Screw, Cap		
5	0423-669	4	Spacer		
6	0423-465	4	Grommet		
7	3304-668	4	Nut, Lock		
8	3313-469	1	Tube, Mounting		
9	3306-268	1	Headlight - Assembly - Right	(inc. 10-13)	
9	3306-269	1	Headlight - Assembly - Left	(inc. 10-13)	
10	3306-270	1	Lens, Headlight - Right		
10	3306-271	1	Lens, Headlight - Left		
11	3303-847	2	Bulb		3313-500
12	3303-846	2	Bulb, Headlight		3323-025
13	3306-272	2	Harness, Headlight		
14	3304-061	4	Nut Clip 5 mm		3313-474
15	3304-029	4	Bolt, Washer - 5 x 16		3313-473
16	3304-157	2	Clamp, Routing		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
17	3304-586	2	Bolt, Washer - 6 x 20		3323-223, 3303-312
18	3303-267	2	Clip, U-Nut		
19	3313-752	1	Panel, Side - Right		3313-192
20	0423-678	10	Grommet		
21	3313-753	1	Panel, Side - Lower - Left		
22	3306-404	1	Cover, Access - Black		
23	3303-592	4	Clip, Retaining		
24	3306-280	1	Cover, Gas Tank - Red		
25	3304-057	2	Clip, Fender		3313-477
26	3313-756	1	Panel, Splash - Front - Right		
26	3313-861	1	Panel, Splash - Front - Left		
27	3313-754	1	Shield, Linkage		
28	3304-650	3	Screw, Self-Tapping		3303-323
29	3306-283	1	Panel, Fender Front - Red		
30	3304-774	2	Nut, Lock		
31	3313-359	2	Reflector, Front (Oval)		3305-525
32	1411-250	1	Decal, Warning - Reverse/Pre-Ride		
33	0411-835	1	Decal, Warning - Turn/Hill		
34	1411-804	1	Decal, Warning - Age (16)		2411-203
35	3304-806	1	Decal, Warning - General		
36	2411-465	1	Decal, "Arctic Cat"		
37	3411-034	1	Decal, Side - Upper Right		
37	3411-035	1	Decal, Side - Upper Left		
38	3305-783	2	Screw, Cap		

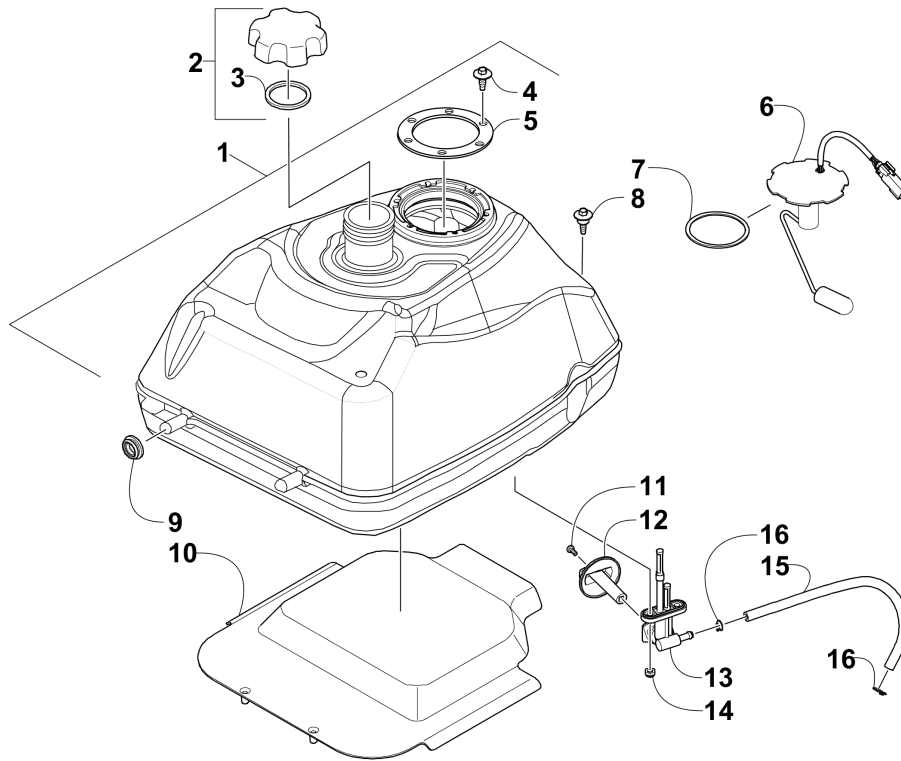
FRONT SUSPENSION ASSEMBLY [98364]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3306-758	2	Shock/Spring Assembly Platinum		
2	3303-376	4	Screw, Cap - HFH M10 x 1.25 x 40		3323-190
3	8428-002	10	Nut, Lock		
4	3306-416	1	A-Arm, Upper Right Platinum	(inc. 5-9)	
4	3306-417	1	A-Arm, Upper Left Platinum	(inc. 5-9)	
5	3313-111	2	Sleeve, Suspension		3313-696, 3313-679
6	3313-112	12	Bushing		
7	3313-113	12	Seal		
8	0423-009	4	Clip, Ball Joint		3323-125
9	0405-483	4	Ball Joint		0405-049, 0405-115, 0405-001, 0405-068
10	3313-430	2	Screw, Cap		
11	3304-183	4	Screw, Cap		3323-187
12	3313-080	1	A-Arm, Lower Right Platinum	(inc. 6-9 and 13)	
12	3313-081	1	A-Arm, Lower Left Platinum	(inc. 6-9 and 13)	
13	3313-107	4	Axle		
14	3313-831	2	Halfshaft, Front	(inc. 15-17)	3313-698
15	3313-560	2	Service Kit, Differential Side Boot (In Board)	(inc. 16)	3306-426

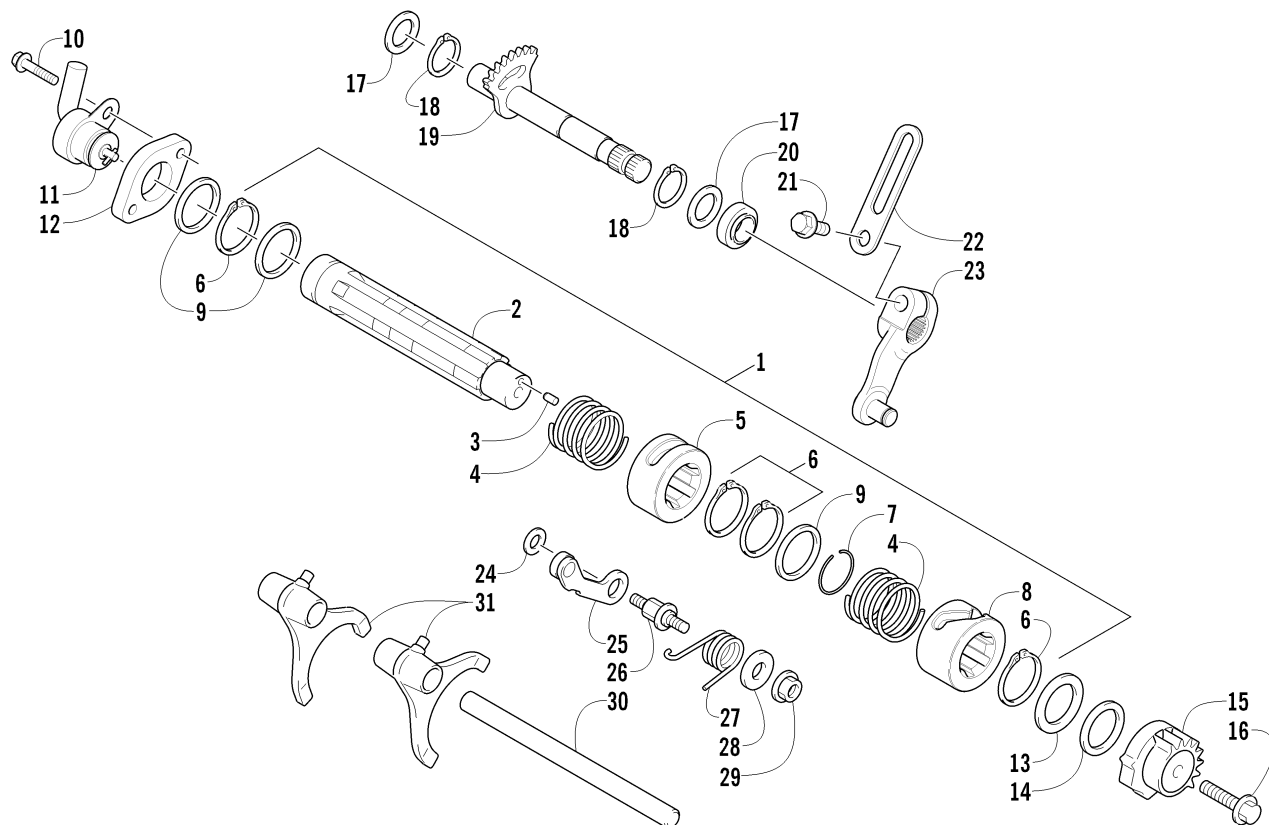
Item	Part No.	Qty	Name	Context	SupersededPartN umber
16	0423-844	2	Clip, Retaining - Inboard		1441-109
17	3313-558	2	Repair Kit, Boot - Drive Axle - Outbound		
18	3323-130	1	Knuckle - Assembly - Right	(inc. 19-20)	
18	3323-131	1	Knuckle - Assembly - Left	(inc. 19-20)	
19	1402-809	2	Bearing		
20	0423-423	2	Ring, Retaining		
21	3323-127	4	Screw, Cap		

GAS TANK ASSEMBLY [96068]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3306-241	1	Tank, Gas - Assembly		
2	3306-297	1	Cap, Gas Tank	(inc. 3)	
3	3306-298	1	Gasket, Gas Tank Cap		
4	3306-300	6	Bolt, Washer - 5 x 16		3303-264
5	3306-299	1	Plate, Retaining		
6	3313-852	1	Sensor, Fuel Level		
7	3313-845	1	Seal		
8	0423-732	1	Screw, Shoulder		
9	0423-460	2	Grommet		
10	3313-833	1	Shield, Heat		
11	0423-146	1	Screw, Machine		
12	3313-287	1	Knob, Gas Tank Valve		
13	3313-325	1	Valve, Gas Tank		
14	3304-431	2	Nut, Lock		3304-538, 3323-095
15	3313-685	1	Hose, Gasline	(inc. 16)	
16	3313-684	2	Clamp, Hose		

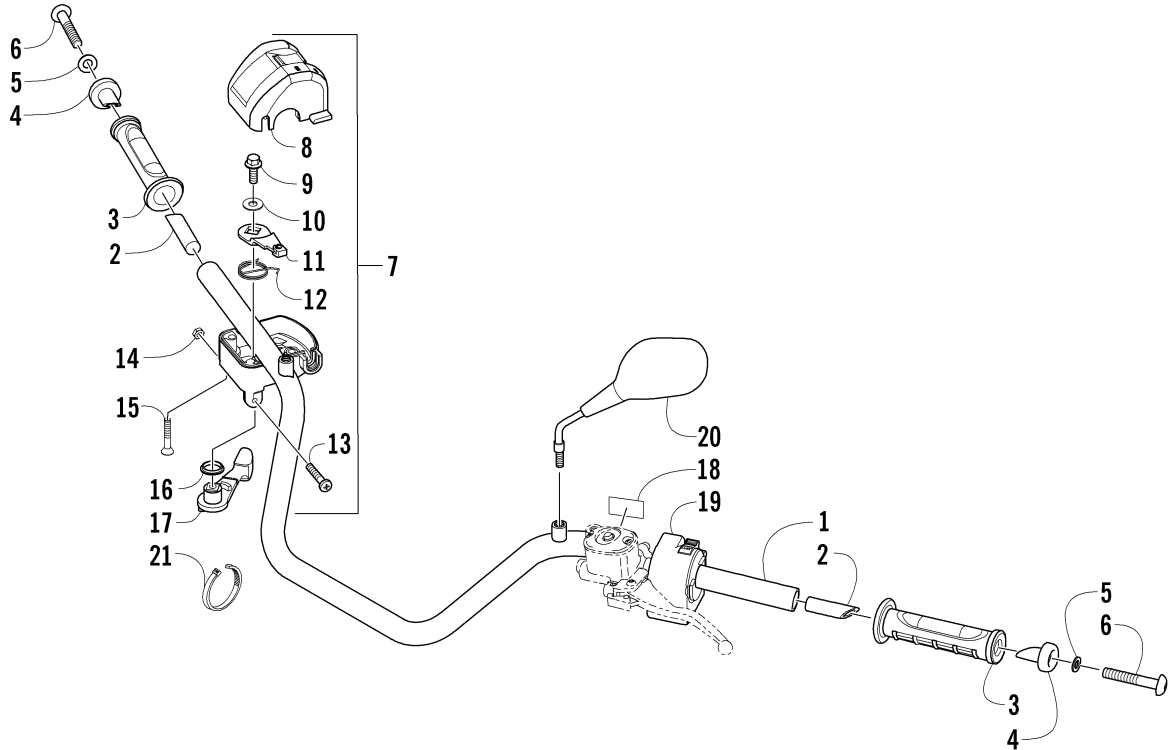
GEAR SHIFTING ASSEMBLY [98402]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	0818-126	1	Drum, Gear Shift - Assembly	(inc. 2-8 and two No. 9)	0818-115
2	0818-125	1	Shaft, Shift		0818-044
3	3304-439	1	Pin, Dowel		
4	0818-060	2	Spring		
5	0818-116	1	Cam, Reverse		
6	3304-147	4	Circlip, External - 25 mm		0831-054
7	0831-016	1	C-Ring		
8	0818-117	1	Cam, Gear Shift		
9	0828-079	3	Washer		
10	3303-252	2	Screw, Machine		
11	3306-395	1	Switch, Gear Position		
12	0818-073	1	Spacer, Speed Sensor		
13	0828-081	1	Washer, Thrust		
14	0828-080	1	Washer, Thrust		
15	0818-061	1	Plate, Gear Shift Cam		
16	3304-569	1	Screw, Cap		
17	0828-084	2	Washer		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
18	0831-056	2	Ring, Retaining		
19	0818-113	1	Shaft, Sub-Gear Shift	(inc. 18)	
20	0830-179	1	Seal		
21	3304-551	1	Bolt, Flange - 6 x 22		0826-147, 3303-359
22	1623-984	1	Clamp, Routing		
23	3306-316	1	Arm, Select		
24	0828-083	1	Washer		
25	0818-084	1	Stopper, Cam		
26	0818-062	1	Support, Cam Stopper		
27	0818-020	1	Spring		
28	0828-082	1	Washer		
29	3304-654	1	Nut, Flange - 6 mm		3304-132, 3304-659, 3304-656
30	0818-021	1	Shaft, Shift Fork		
31	0818-088	2	Fork, Shift		

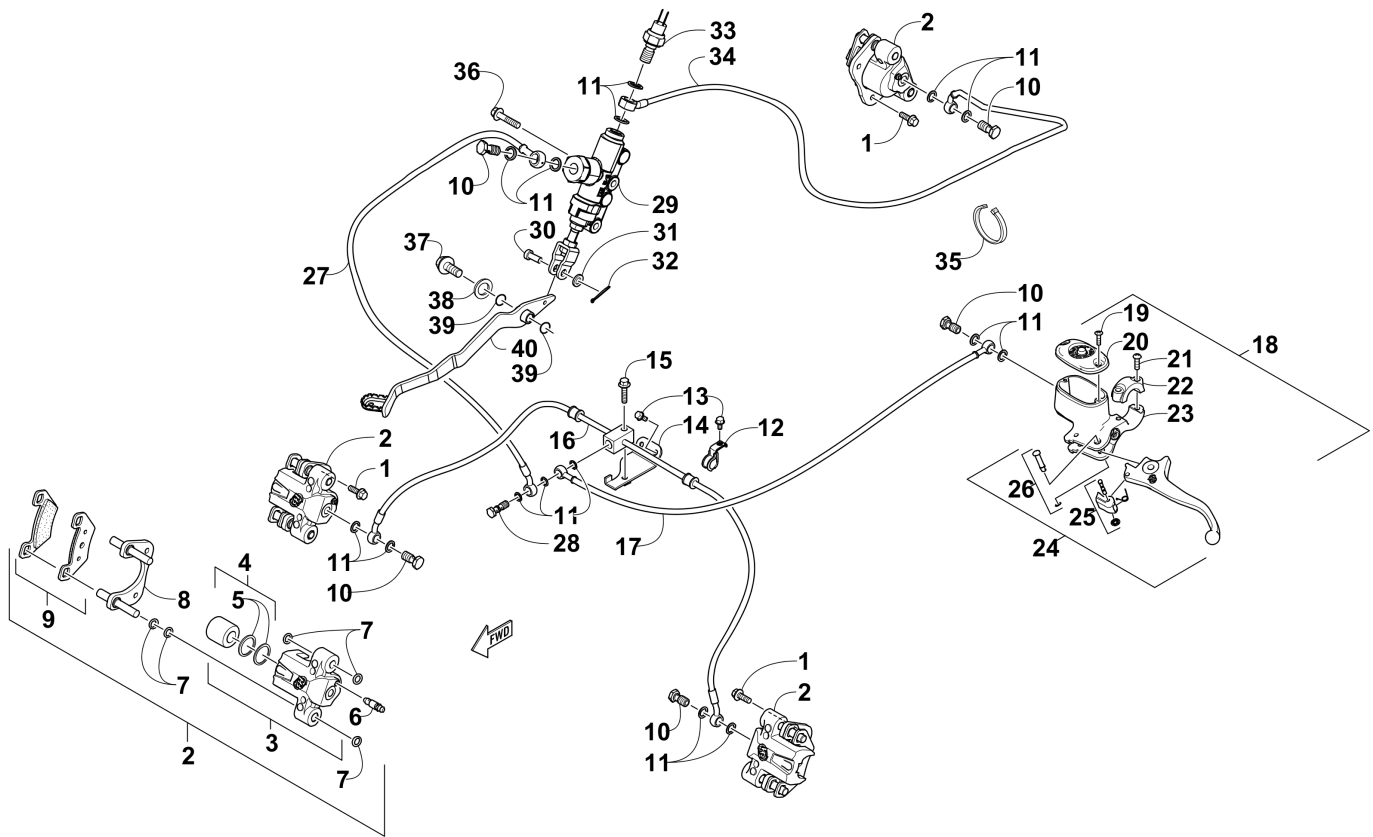
HANDLEBAR ASSEMBLY [98396]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3313-859	1	Handlebar		
2	0405-148	2	Plug, Handlebar		3323-054
3	0405-147	2	Grip, Handlebar		3323-053
4	0405-149	2	End Cap, Handlebar		
5	8050-247	2	Washer		0123-151, 0300-220, 1623-874
6	8477-845	2	Screw, Machine		
7	3306-276	1	Case, Throttle - Assembly	(inc. 8-17)	
8	3306-418	1	Cover, Throttle Case w/Switch		
9	3305-344	1	Bolt, Flange - 6 x 16		3304-173, 3303-358
10	3313-739	1	Washer		
11	3313-838	1	Arm, Throttle		
12	3313-839	1	Spring		
13	3313-740	1	Screw, Machine		
14	3305-832	1	Nut		
15	3313-741	2	Screw, Machine		
16	3313-841	1	Spacer		
17	3313-842	1	Lever		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
18	1411-865	1	Decal, Brake Lever Lock		
19	3313-581	1	Switch, Control - Assembly		
20	3304-803	1	Mirror Assembly - Right		
20	3304-816	1	Mirror Assembly - Left		
21	3303-839	AR	Tie, Cable		

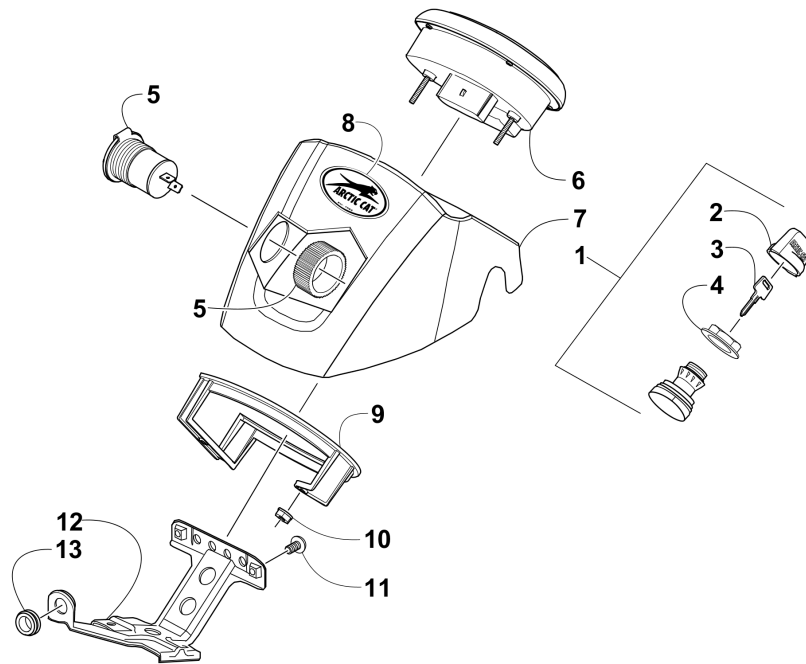
HYDRAULIC BRAKE ASSEMBLY [100375]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3305-785	6	Screw, Cap		
2	3323-230	1	Caliper, Brake	(inc. 3-9)	
2	3323-231	2	Caliper, Brake	(inc. 3-9)	
3	1436-160	1	Housing, Caliper - Assembly	(inc. 4-6)	0502-603
3	1436-161	2	Housing, Caliper - Assembly	(inc. 4-6)	0502-611
4	0502-606	3	Piston/Seal Set	(inc. 5)	
5	0502-607	3	Seal Set		
6	0502-609	3	Valve, Bleed		0402-491
7	0502-608	3	O-Ring, Guide - Set		
8	0502-605	3	Bracket Assembly		
9	1436-420	3	Pad, Brake - Set		0502-875, 1402-929, 0502-604, 1502-694, 1436-165
10	3303-257	5	Bolt, Oil - 10 x 22		3304-022, 3304-800, 3323-154
11	3303-284	15	Washer, Crush		3323-155
12	3303-919	2	Clamp, Brake Hose		
13	3304-553	3	Bolt, Flange - 6 x 12		3303-357
14	3313-523	1	Bracket, Mounting - Brake Hose Assembly		

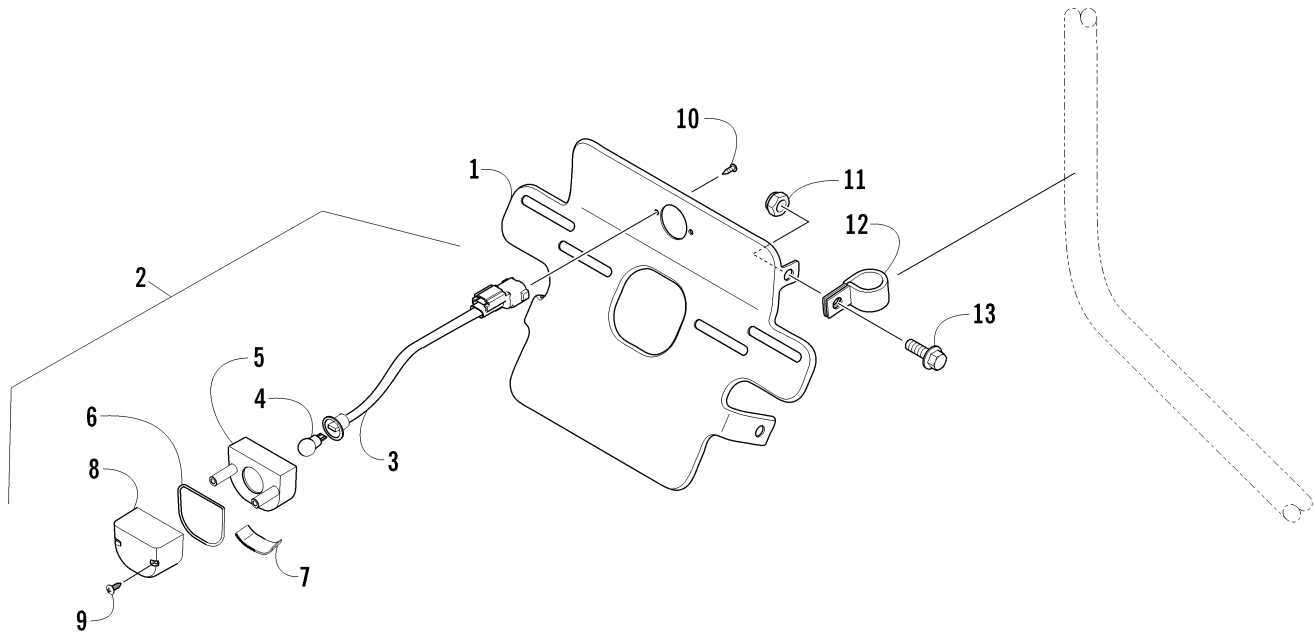
Item	Part No.	Qty	Name	Context	SupersededPartN umber
15	3305-789	1	Screw, Cap		
16	3313-750	1	Hose (Junction), Brake - Assembly		3313-424
17	3313-647	1	Hose, Brake		
18	3313-316	1	Brake Assembly	(inc. 19-26)	
19	0502-566	2	Screw, Machine		
20	0502-868	1	Cover, Reservoir		0502-706, 3306-279
21	0502-568	2	Screw, Machine		
22	0502-869	1	Clamp, Handlebar		
23	0502-704	1	Master Cylinder Assembly		
24	1502-904	1	Lever Assembly - Kit	(inc. 25-26)	0502-866
25	1502-905	1	Lock, Brake Lever - Kit		0502-867, 0502-563
26	0502-580	1	Lever Pin - Kit		
27	3313-682	1	Hose, Brake (Junction - DIRM)		3313-648
28	3304-674	1	Bolt, Oil - 10 x 33		3323-158
29	3306-370	1	Brake Assembly		
30	3306-152	1	Pin, Clevis		
31	3304-050	1	Washer		
32	3304-141	1	Pin, Cotter		
33	3313-680	1	Switch, Brake		
34	3313-681	1	Hose, Brake		
35	0123-788	AR	Tie, Cable - 8 in.		0123-348, 0145-085, 3003-935
36	3303-383	2	Bolt		3323-197
37	3304-543	1	Bolt, Flange 8*16		3303-367, 3303-366
38	8050-252	1	Washer		
39	1602-213	2	O-Ring		0423-390
40	3313-156	1	Lever, Brake - Black		3313-157

INSTRUMENT POD ASSEMBLY [98397]



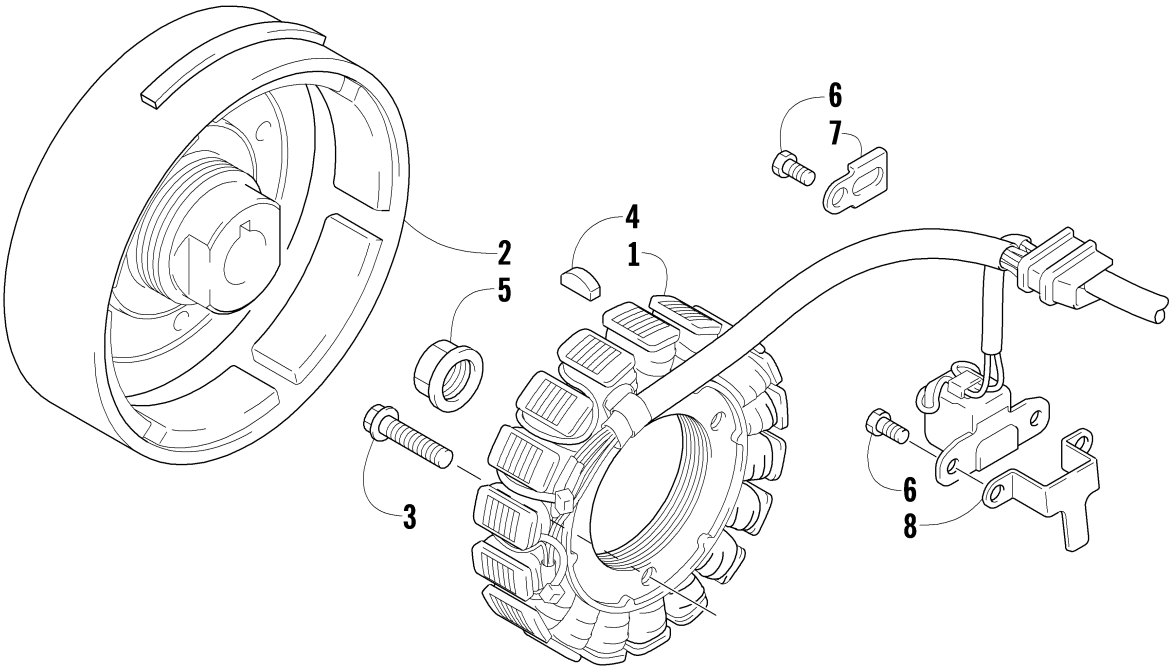
Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3313-677	1	Switch, Ignition - Assembly	(inc. 2-4)	
2	0430-054	1	Cover, Key		
3	3409-007	2	Key, Blank (C Series)		3430-017
4	0430-050	1	Nut, Retaining		
5	3313-468	1	Outlet, Accessory - 12V		
6	0520-160	1	Speedometer - Assembly		
7	3306-278	1	Pod, Instrument - Black		
8	9611-751	1	Decal, "Arctic Cat"		
9	0420-065	1	Bracket, Retaining		3306-273
10	0423-493	2	Nut w/Washer		
11	3304-404	2	Screw, Cap		
12	3306-277	1	Bracket, Mounting - Pod	(inc. 13)	
13	3303-239	1	Grommet		

LICENSE PLATE HOLDER ASSEMBLY [96062]



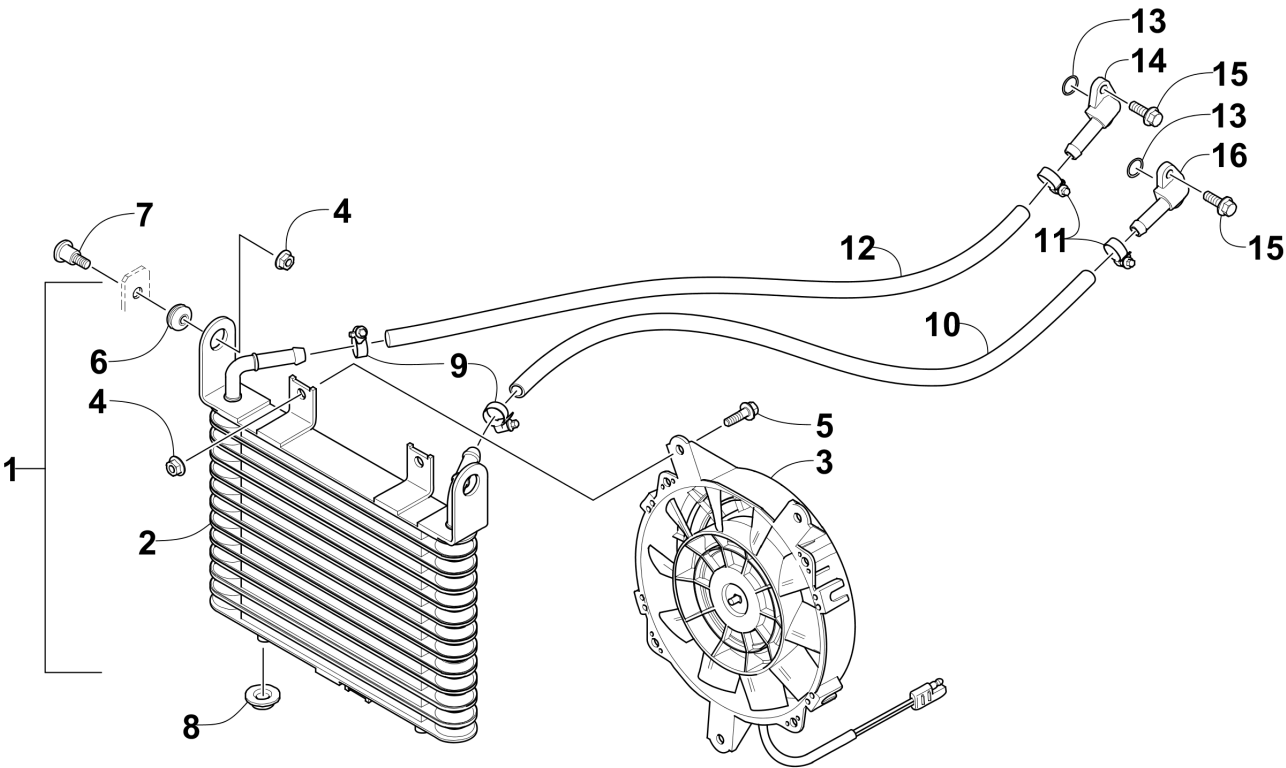
Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	2506-808	1	Holder, License Plate		
2	3304-772	1	Light, License Plate - Assembly	(inc. 3-9)	
3	3305-369	1	Harness		
4	3303-847	1	Bulb		3313-500
5	3305-367	1	Base		
6	3305-366	1	Seal		
7	3305-368	1	Lens		
8	3305-365	1	Cover		
9	3305-399	2	Screw, Self-Tapping		
10	3304-651	2	Screw, Self-Tapping		
11	3304-668	4	Nut, Lock		
12	3313-606	4	Clamp		
13	3304-543	4	Bolt, Flange 8*16		3303-367, 3303-366

MAGNETO ASSEMBLY [98403]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3323-200	1	Stator, Ignition		0802-056
2	3323-164	1	Flywheel, Ignition		0802-047
3	3305-945	3	Screw, Cap		
4	0829-039	1	Key		
5	3306-705	1	Nut		
6	3303-308	3	Screw, Cap		
7	0802-003	1	Clamp, Routing		
8	0802-004	1	Clamp, Routing		

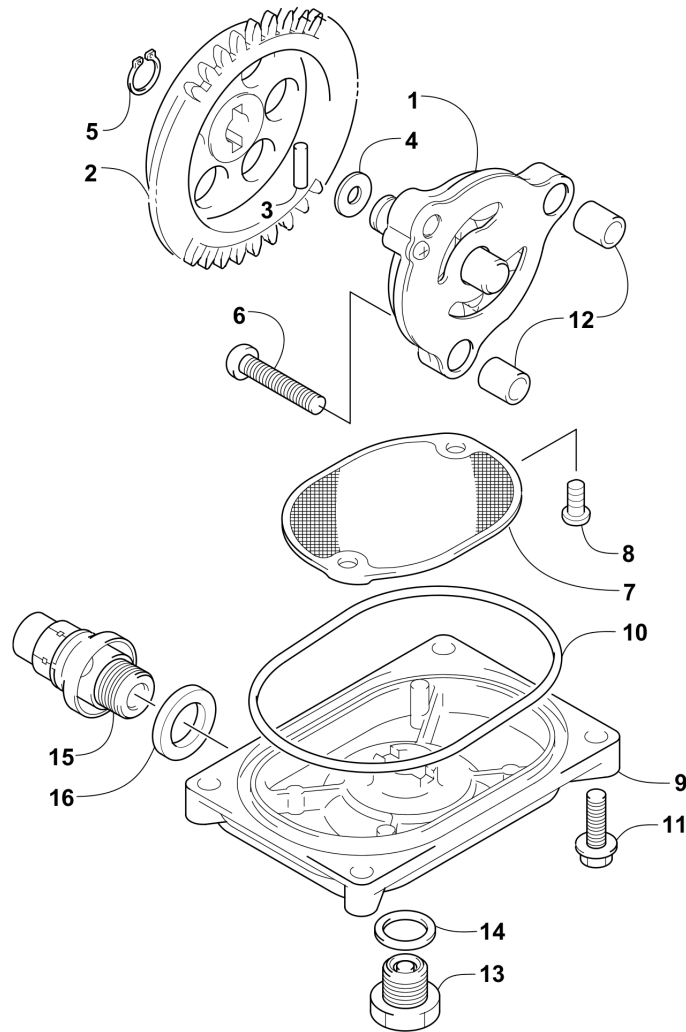
OIL COOLER ASSEMBLY [92878]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3323-202	1	Cooler, Oil - Assembly	(inc. 2-3, three No. 4, and 5-6)	
2	3323-203	1	Cooler, Oil		
3	3323-204	1	Fan, Cooling - Assembly		
4	3304-654	5	Nut, Flange - 6 mm		3304-132, 3304-659, 3304-656
5	3304-587	3	Bolt, Washer - 6 x 16		3303-311
6	0423-030	2	Grommet		
7	3313-166	2	Screw, Shoulder		
8	0423-028	2	Bushing		
9	0423-098	2	Clamp, Hose		3323-205, 3306-143
10	0410-044	1	Hose, Oil		0410-100, 0410-123
11	3313-772	2	Clamp, Hose		
12	3313-771	1	Hose, Oil		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
13	0830-172	2	O-Ring		
14	0812-060	1	Fitting, Oil		
15	3303-617	4	Bolt, Flange		0826-138
16	0812-059	1	Fitting, Oil		

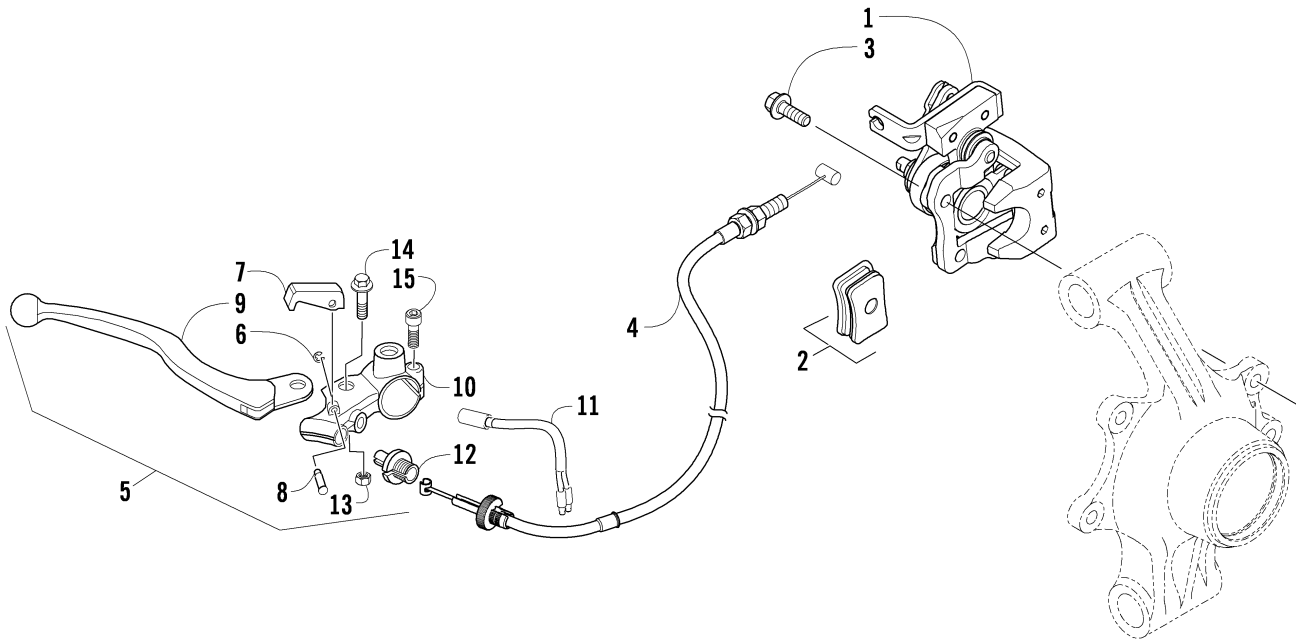
OIL PUMP AND STRAINER ASSEMBLY [92889]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0812-069	1	Pump, Oil		
2	0812-010	1	Gear, Driven		
3	0812-036	1	Pin, Driven Gear		
4	0828-007	1	Washer		0828-114
5	3304-146	1	Ring, Retaining		
6	0826-131	3	Screw, Machine		
7	0812-049	1	Strainer, Oil		
8	3313-722	2	Screw, Cap		
9	0812-038	1	Cap, Oil Strainer		
10	0830-159	1	O-Ring		
11	3303-384	4	Bolt, Flange		3323-023
12	0829-033	2	Pin, Dowel		
13	0812-065	1	Plug, Drain		

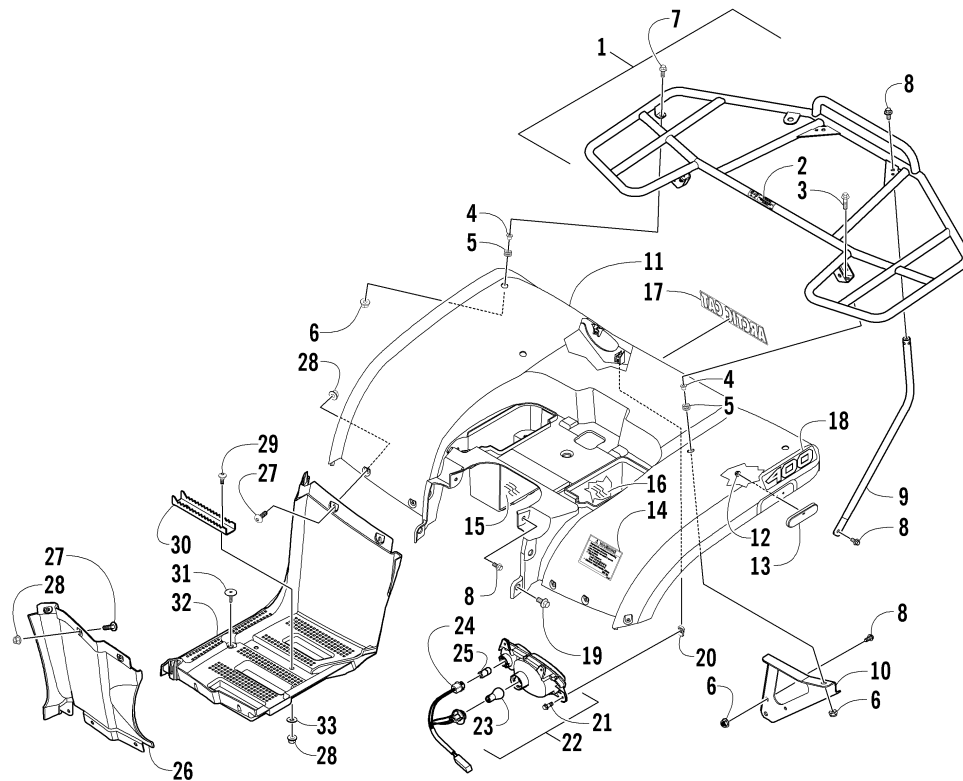
Item	Part No.	Qty	Name	Context	SupersededPartN umber
14	0830-143	1	Washer, Compression - 14 x 19 x 1.35		0830-154
15	0812-067	1	Valve, Oil-Relief - Assembly	(inc. 16)	
16	0830-181	1	O-Ring		

PARKING BRAKE ASSEMBLY [96050]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3306-356	1	Caliper	(inc. 2)	
2	3305-788	2	Pad, Brake - Set		
3	3305-784	2	Screw, Cap		
4	3306-351	1	Cable		
5	3313-650	1	Handle, Brake - Assembly	(inc. 6-15)	
6	3313-691	1	E-Ring		
7	3313-689	1	Lock, Brake Lever		
8	3313-690	1	Pin		
9	3313-686	1	Lever, Brake		
10	3313-687	1	Housing, Brake Lever		
11	3313-860	1	Switch, Brake		
12	3303-271	1	Nut		
13	3303-262	1	Nut		
14	3305-914	1	Screw, Shoulder		
15	3303-397	1	Screw, Machine		

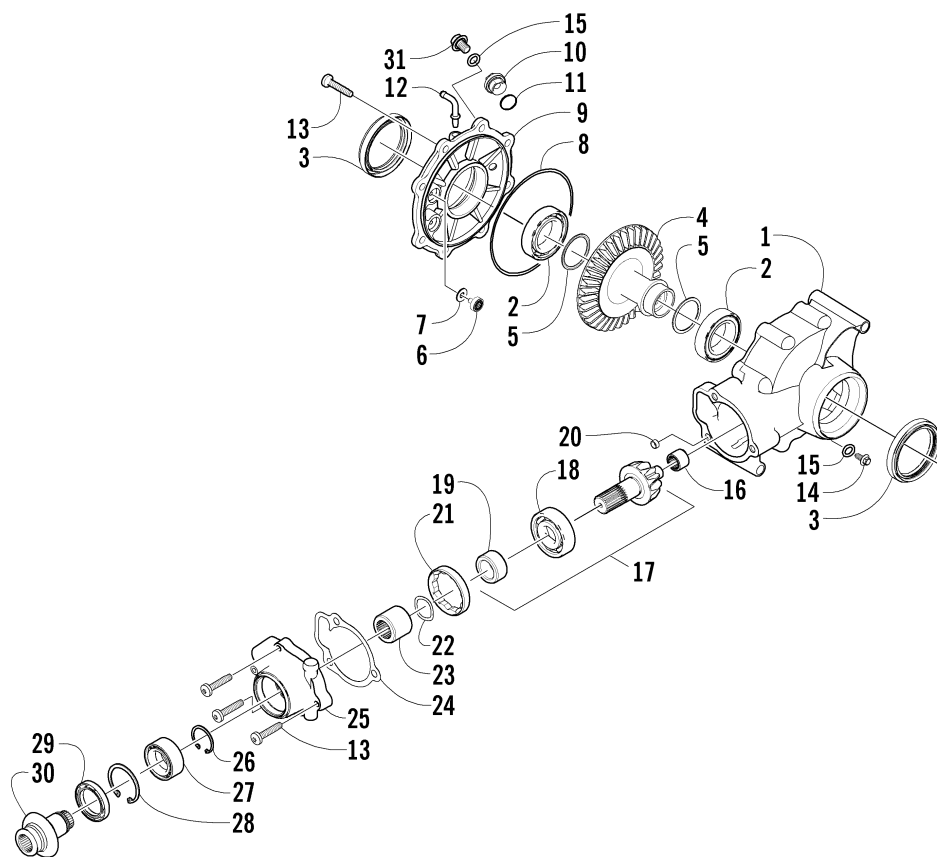
REAR BODY, RACK, AND TAILLIGHT ASSEMBLY [98512]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3306-759	1	Rack, Rear - Assembly	(inc. 2)	
2	1411-682	1	Decal, Warning - Load		
3	8410-830	2	Screw, Cap		
4	0423-669	4	Spacer		
5	0423-465	4	Grommet		
6	3304-668	8	Nut, Lock		
7	3313-522	2	Screw, Cap		
8	3304-543	8	Bolt, Flange 8*16		3303-367, 3303-366
9	3313-449	2	Tube, Mounting		
10	3313-352	1	Bracket, Mounting - Rear Rack - Right		
10	3313-353	1	Bracket, Mounting - Rear Rack - Left		
11	3306-306	1	Panel, Fender - Rear - Red		
12	3304-774	2	Nut, Lock		
13	3313-359	2	Reflector, Front (Oval)		3305-525
14	1411-893	1	Decal, Warning - Tire Pressure		
15	3313-674	1	Foil, Protective - Right		
16	3313-675	1	Foil, Protective - Left		
17	2411-465	1	Decal, "Arctic Cat"		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
18	3411-072	2	Decal, "400"		
19	3305-783	2	Screw, Cap		
20	3304-061	8	Nut Clip 5 mm		3313-474
21	3304-029	8	Bolt, Washer - 5 x 16		3313-473
22	3313-392	1	Taillight Assembly - Right	(inc. 23-25)	3313-509
22	3313-393	1	Taillight Assembly - Left	(inc. 23-25)	3313-507
23	3313-506	2	Bulb, Turn Signal		3313-504
24	0	1	Socket, Taillight - Assembly - Right		
24	0	1	Socket, Taillight - Assembly - Left		
25	3303-849	2	Bulb, Taillight		3313-498, 3303-444
26	3313-760	1	Footwell - Front - Right		
26	3313-761	1	Footwell - Front - Left		
27	3305-703	18	Screw, Machine		
28	3304-431	22	Nut, Lock		3304-538, 3323-095
29	3304-586	4	Bolt, Washer - 6 x 20		3323-223, 3303-312
30	5506-497	2	Footpeg - Black		3323-027, 1506-125
31	0423-545	2	Screw, Shoulder		3323-195
32	3313-762	1	Footwell - Rear - Right		
32	3313-763	1	Footwell - Rear - Left		
33	3305-852	4	Washer		

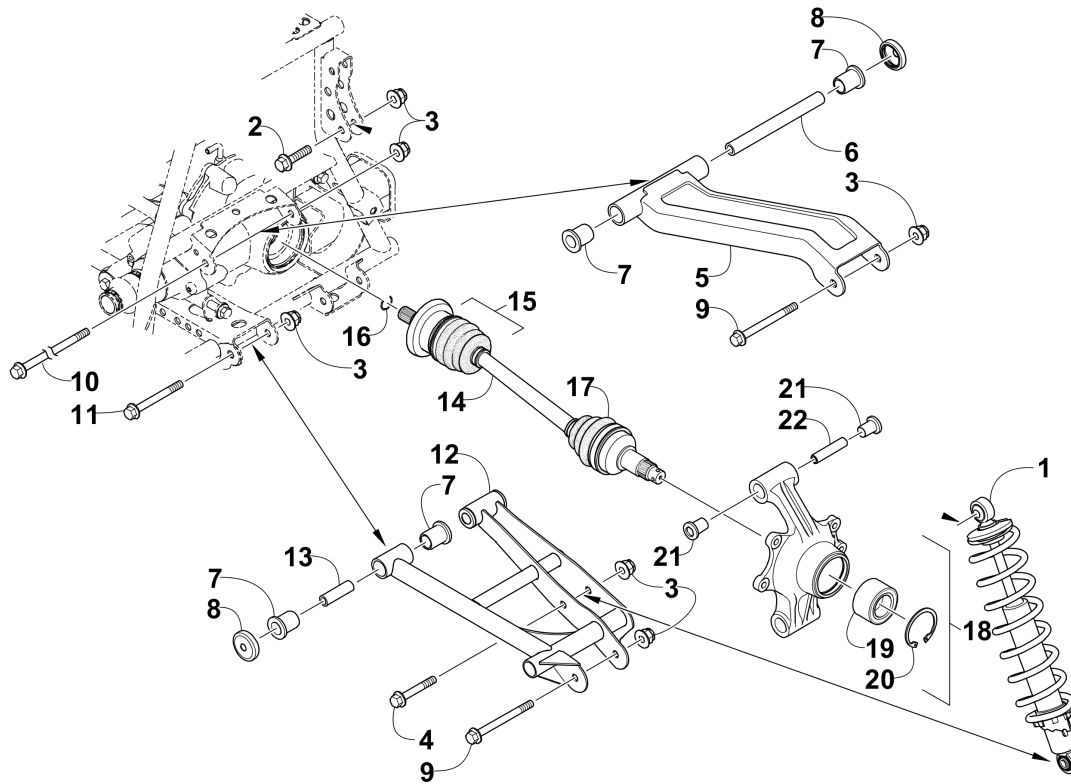
REAR DRIVE GEARCASE ASSEMBLY [97672]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
Not Shown	3306-023	1	Gearcase, Rear		
1	3306-024	1	Housing, Gearcase		
2	3306-801	2	Bearing		
3	2402-240	2	Seal		
4	3306-029	1	Gear, Ring - 34T		
5	3306-132	AR	Shim, 41 x 49 x 1.0 mm		
5	3306-133	AR	Shim, 41 x 49 x 1.1 mm		
5	3306-134	AR	Shim, 41 x 49 x 1.2 mm		
5	3306-135	AR	Shim, 41 x 49 x 1.3 mm		
5	3306-136	AR	Shim, 41 x 49 x 1.4 mm		
5	3306-137	AR	Shim, 41 x 49 x 1.5 mm		
5	3306-138	AR	Shim, 41 x 49 x 1.6 mm		
5	3306-139	AR	Shim, 41 x 49 x 1.7 mm		
6	3306-031	1	Button, Thrust		
7	3306-124	AR	Shim, 6.3 x 18 x 1.0 mm		
7	3306-125	AR	Shim, 6.3 x 18 x 1.1 mm		
7	3306-126	AR	Shim, 6.3 x 18 x 1.2 mm		
7	3306-127	AR	Shim, 6.3 x 18 x 1.3 mm		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
7	3306-128	AR	Shim, 6.3 x 18 x 1.4 mm		
7	3306-129	AR	Shim, 6.3 x 18 x 1.5 mm		
7	3306-130	AR	Shim, 6.3 x 18 x 1.6 mm		
7	3306-131	AR	Shim, 6.3 x 18 x 1.7 mm		
8	3306-030	1	O-Ring		
9	3306-033	1	Cover, Gearcase		
10	3306-035	1	Plug, Fill	(inc. 11)	
11	0423-154	1	O-Ring		
12	3306-034	1	Fitting, Elbow		
13	3303-615	11	Screw, Self-Tapping		
14	3306-027	1	Plug, Magnetic	(inc. one No. 15)	
15	0423-153	2	O-Ring		
16	3306-038	1	Bearing		
17	3306-039	1	Gear, Pinion - Assembly - 11T	(inc. 18-19)	
18	3306-040	1	Bearing		
19	0402-336	1	Collar, Retaining		
20	3306-048	1	Pin, Dowel		
21	3306-042	1	Collar, Lock		
22	3306-043	1	Washer, Wave		
23	3306-044	1	Collar, Shaft		
24	3323-234	1	Gasket, Flange		
25	3306-049	1	Housing, Pinion		
26	3306-045	1	Ring, Retaining		
27	3323-240	1	Bearing		
28	3306-046	1	Ring, Retaining		
29	3323-239	1	Seal		
30	3306-047	1	Shaft, Input		
31	3306-036	1	Plug, Oil Level	(inc. one No. 15)	

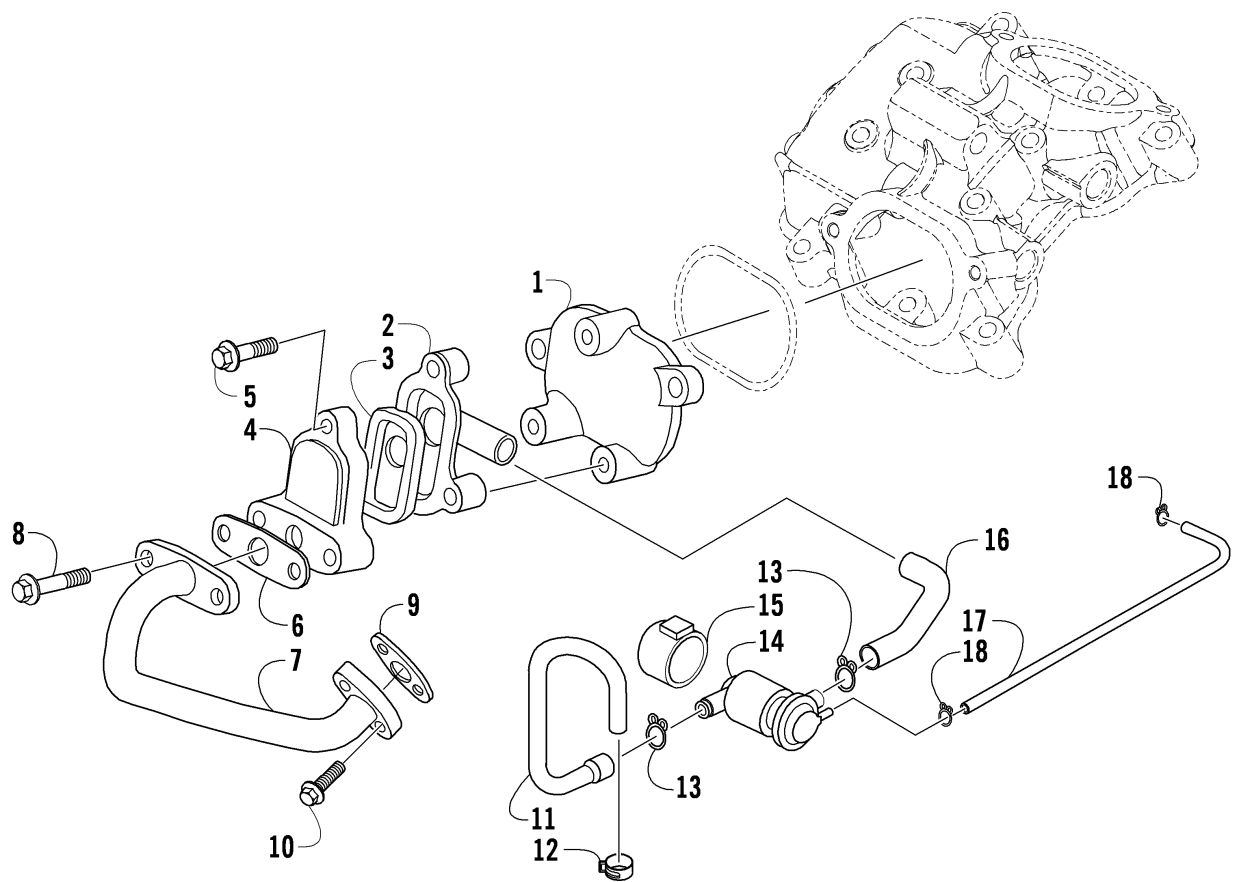
REAR SUSPENSION ASSEMBLY [97654]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3313-541	2	Shock/Spring Assembly Platinum		
2	3303-376	2	Screw, Cap - HFH M10 x 1.25 x 40		3323-190
3	3304-031	14	U-Nut		3303-265
4	8409-065	2	Screw, Cap		
5	3306-414	1	A-Arm, Upper Right - Platinum	(inc. 6-8)	
5	3306-415	1	A-Arm, Upper Left - Platinum	(inc. 6-8)	
6	3313-111	2	Sleeve, Suspension		3313-696, 3313-679
7	3313-112	12	Bushing		
8	3313-113	12	Seal		
9	3323-188	4	Screw, Cap		
10	3313-430	2	Screw, Cap		
11	3304-183	4	Screw, Cap		3323-187
12	3313-134	1	A-Arm, Lower Right Platinum	(inc. 7-8 and 13)	
12	3313-135	1	A-Arm, Lower Left Platinum	(inc. 7-8 and 13)	
13	3313-107	4	Axle		
14	3313-832	2	Axle, Drive	(inc. 15-17)	
15	3313-560	1	Service Kit, Differential Side Boot (In Board)		3306-426
16	0423-845	2	Clip, Retaining - Inboard		0441-893

Item	Part No.	Qty	Name	Context	SupersededPartN umber
17	3313-558	1	Repair Kit, Boot - Drive Axle - Outbound		
18	3323-108	1	Knuckle - Assembly	(inc. 19-22)	
18	3323-109	1	Knuckle - Assembly	(inc. 19-22)	
19	1402-809	2	Bearing		
20	0423-423	2	Ring, Retaining		
21	0403-283	8	Bushing, Suspension		
22	0403-437	4	Collar, Suspension Bushing		

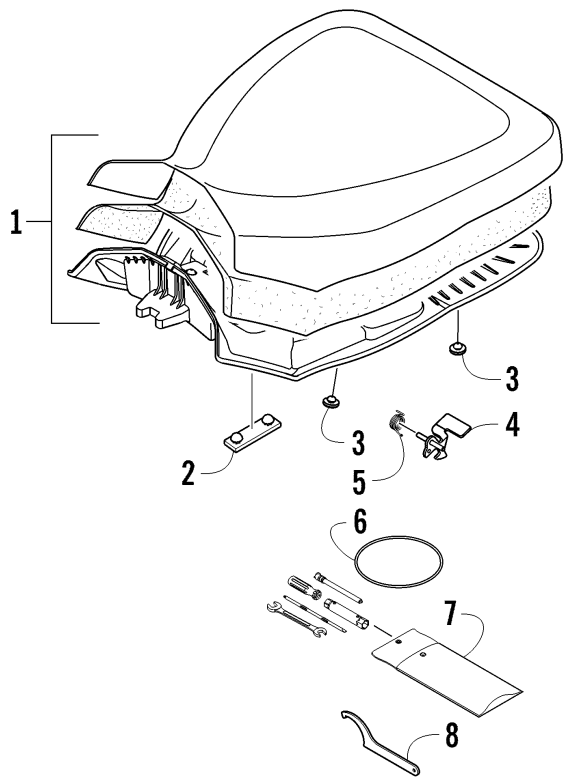
REED VALVE ASSEMBLY [96074]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0808-186	1	Cap, Inspection - Reed Valve		
2	0808-187	1	Cover, Reed Valve		
3	3305-587	1	Valve, Reed		
4	0808-188	1	Body, Reed Valve		
5	3303-362	1	Screw, Cap		
6	0830-190	1	Gasket		
7	3313-595	1	Pipe, Air		
8	3303-363	2	Screw, Cap		
9	3303-732	1	Gasket		
10	3303-617	2	Bolt, Flange		0826-138
11	3313-737	1	Duct, Air		
12	3304-167	1	Clamp		
13	3303-712	2	Clamp		

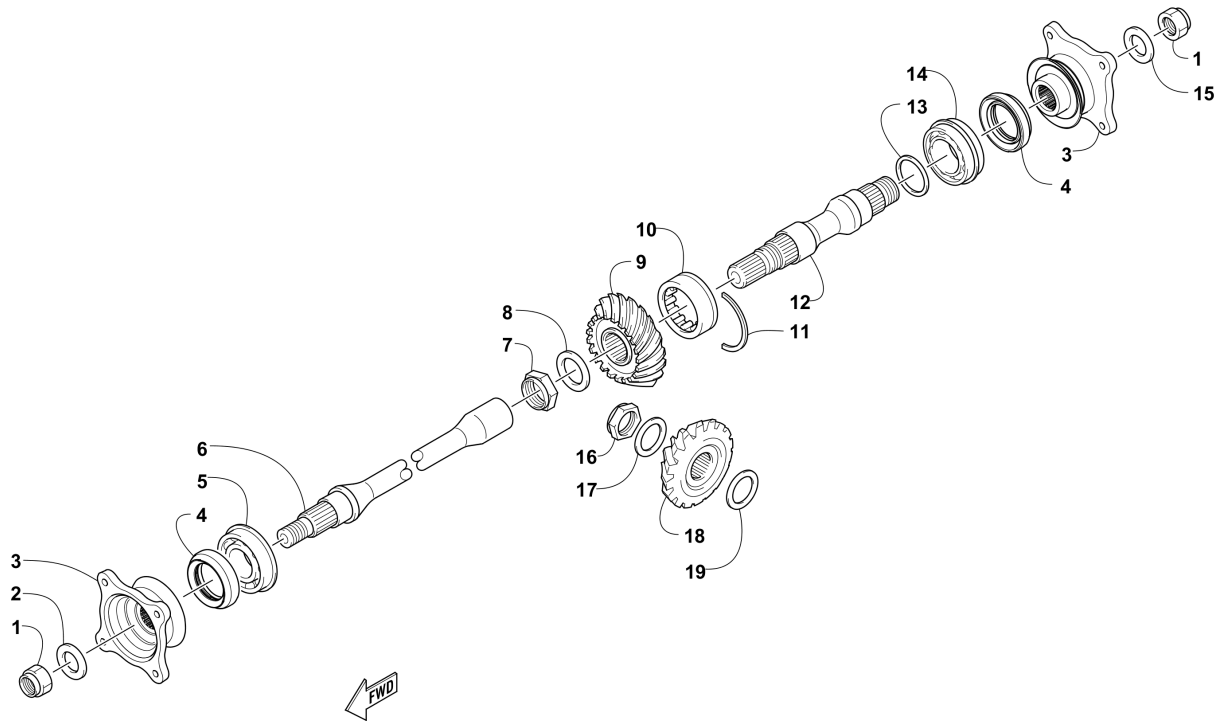
Item	Part No.	Qty	Name	Context	SupersededPartN umber
14	3313-734	1	Vacuum, Air - Assembly		
15	3305-355	1	Mount, Air Vacuum		
16	3313-736	1	Duct, Air		
17	3313-735	1	Hose Assembly	(inc. 18)	
18	3304-161	2	Clamp, Hose		

SEAT ASSEMBLY [95049]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	3313-199	1	Seat Assembly	(inc. 2-5)	
2	3306-673	1	Bumper, Seat		
3	3306-458	6	Bumper, Seat		3306-579
4	1506-156	1	Latch, Seat		
5	1406-592	1	Spring, Latch		3323-021
6	3313-759	1	Retainer, Tool Kit		
7	3305-913	1	Kit, Tool		
8	1441-797	1	Wrench, Spanner		

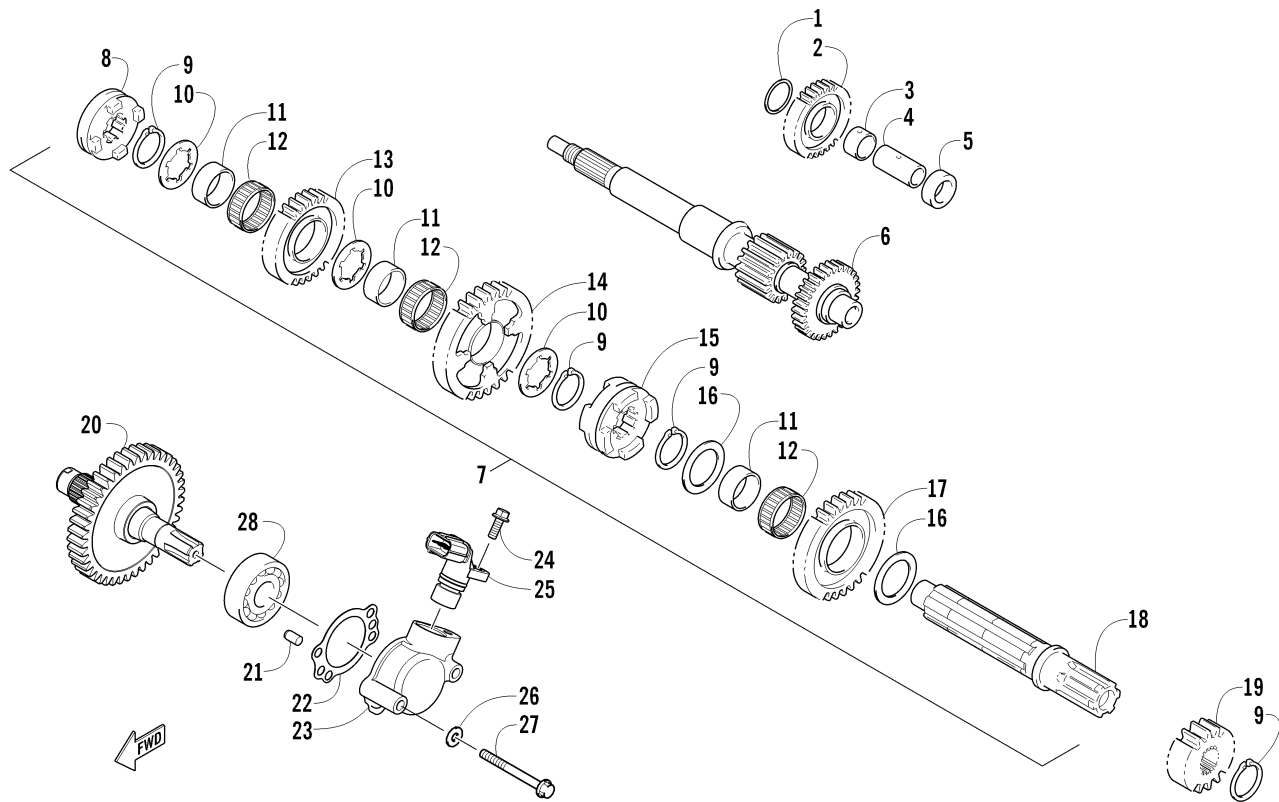
SECONDARY DRIVE ASSEMBLY [94327]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	3306-428	2	Nut		0817-001
2	3304-958	1	Washer		
3	0819-022	2	Flange, Output Joint		
4	0830-144	2	Seal, Oil		
5	0832-026	1	Bearing		
6	0819-020	1	Shaft, Secondary Driven		
7	0827-022	1	Nut		
8	0828-090	1	Washer		
9	0819-019	1	Gear, Secondary Driven		
10	0832-040	1	Bearing		
11	0819-070	1	C-Ring		
12	0819-021	1	Shaft, Secondary Driven		
13	3305-955	AR	Shim, 25 x 34 x 0.60 mm		
13	3305-956	AR	Shim, 25 x 34 x 0.65 mm		
13	3305-957	AR	Shim, 25 x 34 x 0.70 mm		
13	3305-958	AR	Shim, 25 x 34 x 0.75 mm		
13	3305-959	AR	Shim, 25 x 34 x 0.80 mm		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
13	3305-960	AR	Shim, 25 x 34 x 0.85 mm		
13	3305-961	AR	Shim, 25 x 34 x 0.90 mm		
13	3305-962	AR	Shim, 25 x 34 x 0.95 mm		
13	3305-963	AR	Shim, 25 x 34 x 1.00 mm		
13	3305-964	AR	Shim, 25 x 34 x 1.05 mm		
13	3305-965	AR	Shim, 25 x 34 x 1.10 mm		
13	0828-088	AR	Shim, 25 x 34 x 1.15 mm		
13	3305-966	AR	Shim, 25 x 34 x 1.20 mm		
13	3305-967	AR	Shim, 25 x 34 x 1.25 mm		
14	0832-041	1	Bearing		
15	3306-226	1	Washer		
16	0827-047	1	Nut		
17	3304-042	1	Washer, Thrust		
18	0819-018	1	Gear, Secondary Drive		
19	3306-009	AR	Shim, 30 x 48 x 0.60 mm		
19	3306-010	AR	Shim, 30 x 48 x 0.65 mm		
19	3306-011	AR	Shim, 30 x 48 x 0.70 mm		
19	3306-012	AR	Shim, 30 x 48 x 0.75 mm		
19	3306-013	AR	Shim, 30 x 48 x 0.80 mm		
19	3306-014	AR	Shim, 30 x 48 x 0.85 mm		
19	3306-015	AR	Shim, 30 x 48 x 0.90 mm		
19	3306-016	AR	Shim, 30 x 48 x 0.95 mm		
19	3306-017	AR	Shim, 30 x 48 x 1.00 mm		
19	3306-018	AR	Shim, 30 x 48 x 1.05 mm		
19	3306-019	AR	Shim, 30 x 48 x 1.10 mm		
19	3306-020	AR	Shim, 30 x 48 x 1.15 mm		
19	3306-021	AR	Shim, 30 x 48 x 1.20 mm		
19	3306-022	AR	Shim, 30 x 48 x 1.25 mm		

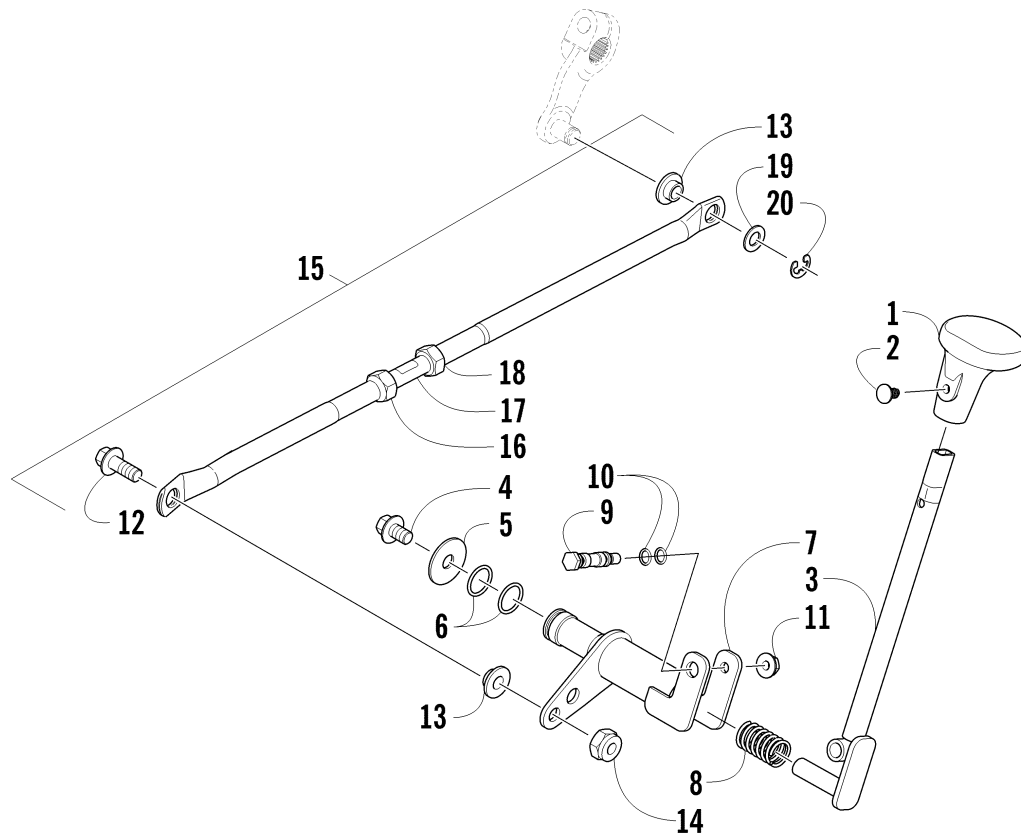
SECONDARY TRANSMISSION ASSEMBLY [92890]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	0828-081	1	Washer, Thrust		
2	0822-061	1	Gear, Reverse Idle		
3	0822-065	1	Bushing		
4	0822-064	1	Shaft, Reverse Idle		
5	0822-029	1	Spacer		
6	0822-022	1	Driveshaft		
7	0822-036	1	Countershaft Assembly	(inc. 8-18)	
8	0822-033	1	Gear Select, Reverse		
9	3304-147	4	Circlip, External - 25 mm		0831-054
10	3304-045	3	Washer		
11	0822-062	3	Bushing		
12	0832-038	3	Bearing		
13	0822-032	1	Gear, Reverse Driven		
14	0822-063	1	Gear, Driven - Low		
15	0822-027	1	Gear Select, Sliding		
16	3304-044	2	Washer, Thrust - 25 mm		0828-048
17	0822-026	1	Gear, Driven - High		
18	0822-025	1	Countershaft		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
19	0822-028	1	Gear, Drive		
20	0822-023	1	Shaft, Output		
21	3303-395	2	Pin, Dowel		
22	0830-156	1	Gasket, Housing		
23	0822-105	1	Housing, Speedometer Sensor		
24	3303-382	1	Bolt, Flange		3304-188
25	3313-172	1	Sensor, Speedometer		
26	0830-155	2	Gasket		
27	3303-387	2	Screw, Cap		
28	3304-198	1	Bearing		

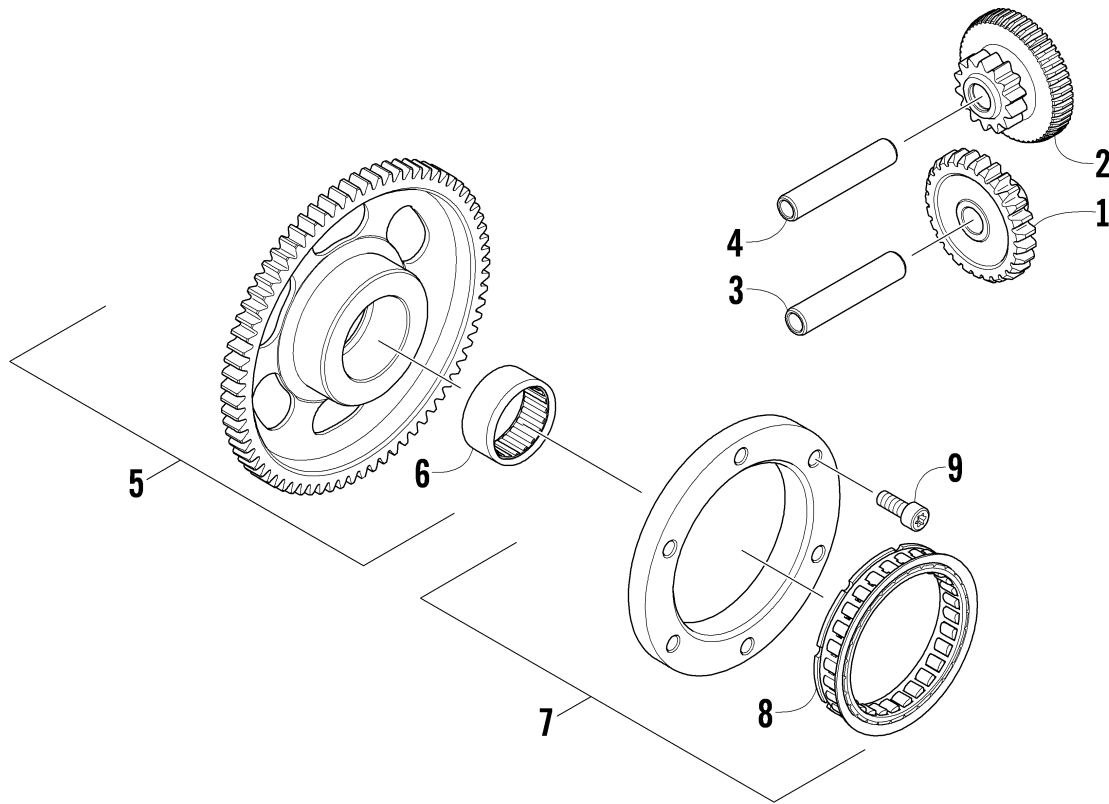
SHIFT LEVER ASSEMBLY [100376]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0402-843	1	Knob, Shift		3323-036
2	0423-345	1	Clip, Push		
3	3313-317	1	Lever, Shift		
4	3304-544	1	Screw, Cap		
5	0423-087	1	Washer		
6	0423-299	2	O-Ring - 016 (5/8 x 3/4 x 1/16)		3323-167
7	3306-317	1	Actuator, Shift		
8	0402-678	1	Spring, Shift Lever		3323-039, 3323-038, 0502-410
9	0402-675	1	Axle, Pivot		
10	0423-182	2	O-Ring		
11	3304-654	1	Nut, Flange - 6 mm		3304-132, 3304-659, 3304-656
12	3313-821	1	Screw, Cap		
13	3323-037	2	Bushing		
14	3305-396	1	Nut, Lock		
15	3306-319	1	Linkage, Shift - Assembly	(inc. 16-18)	
16	3303-327	1	Nut, Hex - Right-Hand Thread		
17	3313-278	1	Adjuster, Shift Linkage		

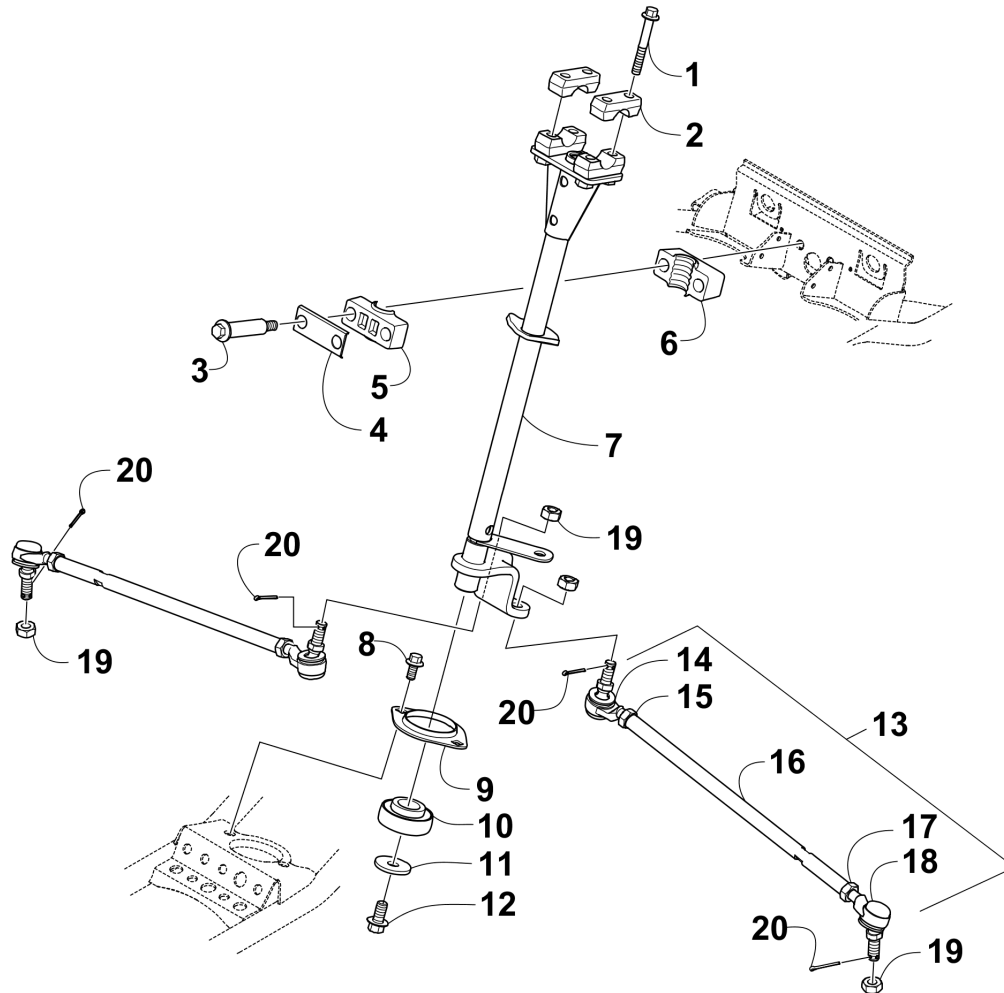
Item	Part No.	Qty	Name	Context	SupersededPartN umber
18	3313-822	1	Nut, Hex - Left-Hand Thread		
19	3304-138	1	Washer		
20	3313-766	1	E-Ring		

STARTER CLUTCH ASSEMBLY [92888]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0815-022	1	Gear, Starter Idler - No. 2		
2	0815-031	1	Gear, Starter Idler - No. 1		
3	0815-015	1	Pin, Starter Idler Gear No. 2		
4	0815-007	1	Pin, Starter Idler Gear No. 1		
5	0815-023	1	Gear, Starter Clutch	(inc. 6)	
6	0832-069	1	Bearing		
7	0802-044	1	Clutch, One-Way w/Hub - Assembly	(inc. 8)	0802-046
8		1	Bearing		
9	0826-120	6	Screw, Cap		

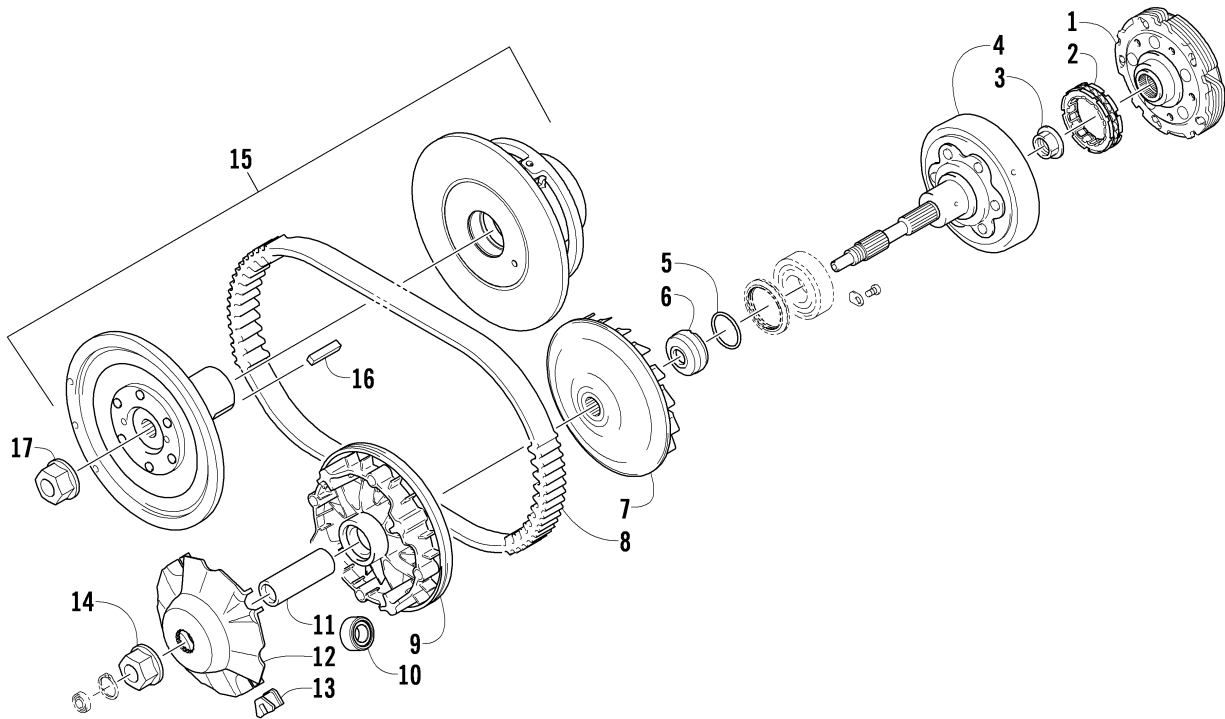
STEERING ASSEMBLY [98362]



Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	8408-860	4	Screw, Cap		
2	0405-035	2	Cap, Steering Adjuster		
3	0423-505	2	Screw, Shoulder		
4	0405-166	1	Cap, Housing		
5	3323-052	1	Block, Mounting	Front	
6	3323-051	1	Block, Mounting	Rear	
7	3313-583	1	Post, Steering		
8	3304-565	2	Bolt, Flange - 8 x 20		3303-368
9	0602-233	1	Flange, Bearing		
10	0405-052	1	Bearing w/Inverted Oil Seal		
11	0423-073	1	Washer		
12	8408-820	1	Screw, Cap		
13	3306-722	2	Tie Rod - Assembly	(inc. 14-18)	

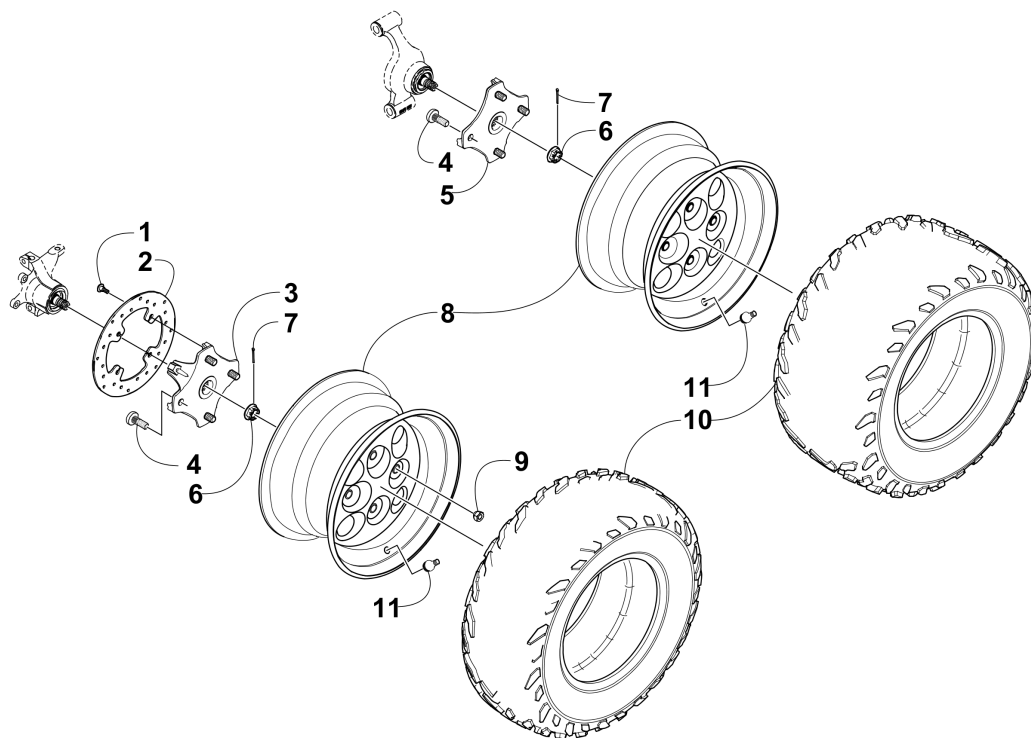
Item	Part No.	Qty	Name	Context	SupersededPartN umber
14	3306-725	2	End, Tie Rod - Left-Hand Thread		
15	3306-727	2	Nut - Left-Hand Thread		
16	3306-723	2	Tie Rod		
17	3306-726	2	Nut - Right-Hand Thread		
18	3306-724	2	End, Tie Rod - Right-Hand Thread		
19	3306-290	4	Nut		
20	3305-724	4	Pin, Cotter		

TRANSMISSION ASSEMBLY [94357]



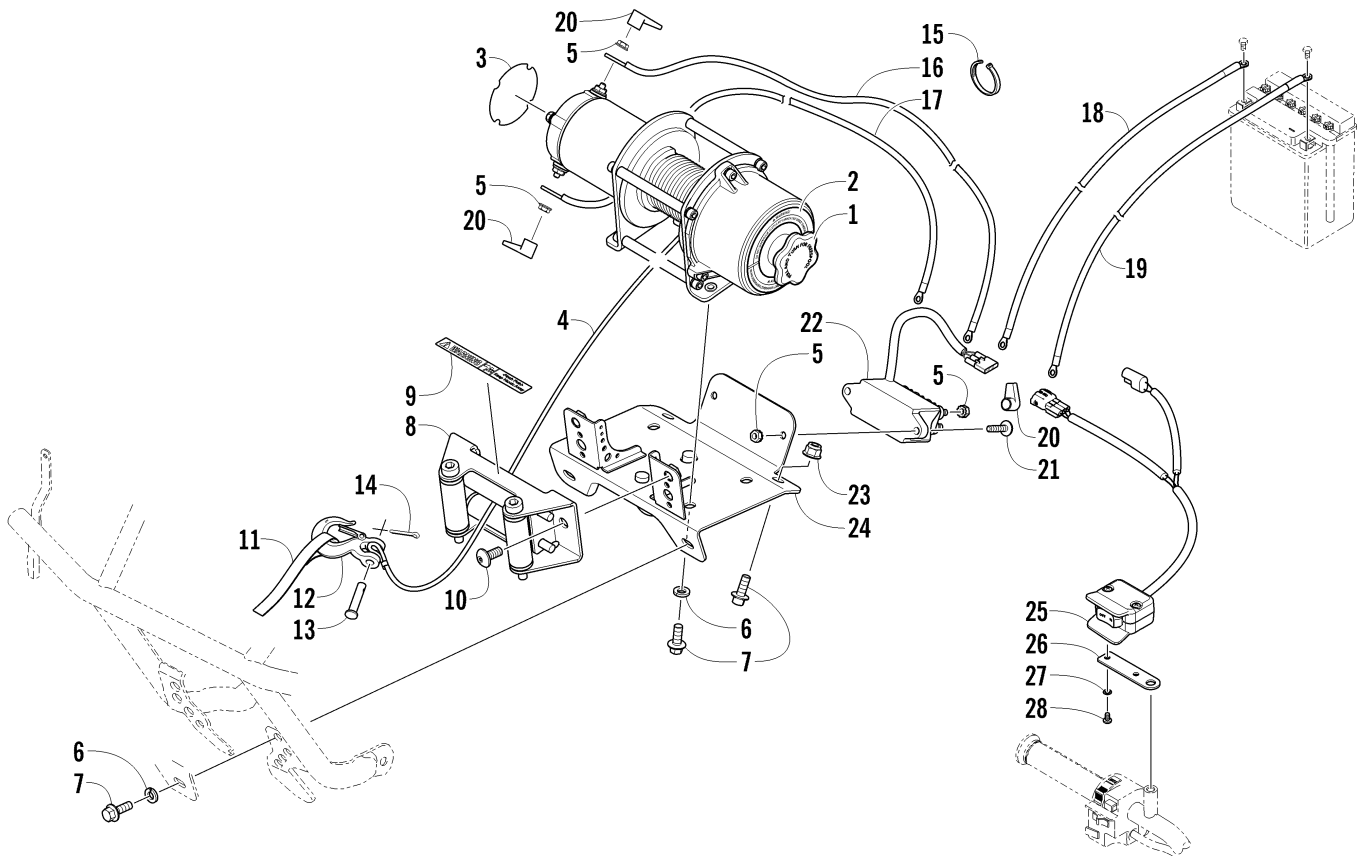
Item	Part No.	Qty	Name	Context	SupersededPartNumber
1	0823-328	1	Shoe, Clutch - Assembly		
2	0823-198	1	Clutch, One-Way		
3	0827-050	1	Nut		
4	0823-338	1	Housing, Clutch		
5	0470-531	1	O-Ring		
6	0823-058	1	Spacer		
7	0823-313	1	Face, Fixed Drive		
8	0823-228	1	Belt, Drive		
9	0823-324	1	Face, Movable Drive		
10	0823-210	8	Roller, Movable Drive Face		
11	0823-206	1	Spacer, Movable Drive Face		
12	0823-213	1	Plate, Movable Drive Face		
13	0823-214	4	Damper, Movable Drive Face		
14	3323-165	1	Nut, Flange - 16 mm		0827-045
15	0823-294	1	Clutch, Driven - Assembly	(inc. 16)	0823-238
16	0835-018	1	Key		
17	0827-058	1	Nut		

WHEEL AND TIRE ASSEMBLY [98399]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0423-557	12	Screw, Shoulder		
2	1436-806	3	Disc, Brake		3323-097
3	1502-462	2	Hub, Wheel	(inc. 4)	
4	0402-974	16	Stud		
5	1502-462	1	Hub, Wheel	(inc. 4)	
5	1502-464	1	Hub, Wheel	(inc. 4)	
6	0423-607	4	Nut, Castle		
7	0423-407	4	Pin, Cotter		
8	3306-756	4	WHEEL,12X6.5 (SILVER)		3306-291
9	0423-408	16	Nut, Lug		
10	3306-419	2	Tire - Front		
10	3306-420	2	Tire - Rear		
11	3303-887	4	Stem, Valve		

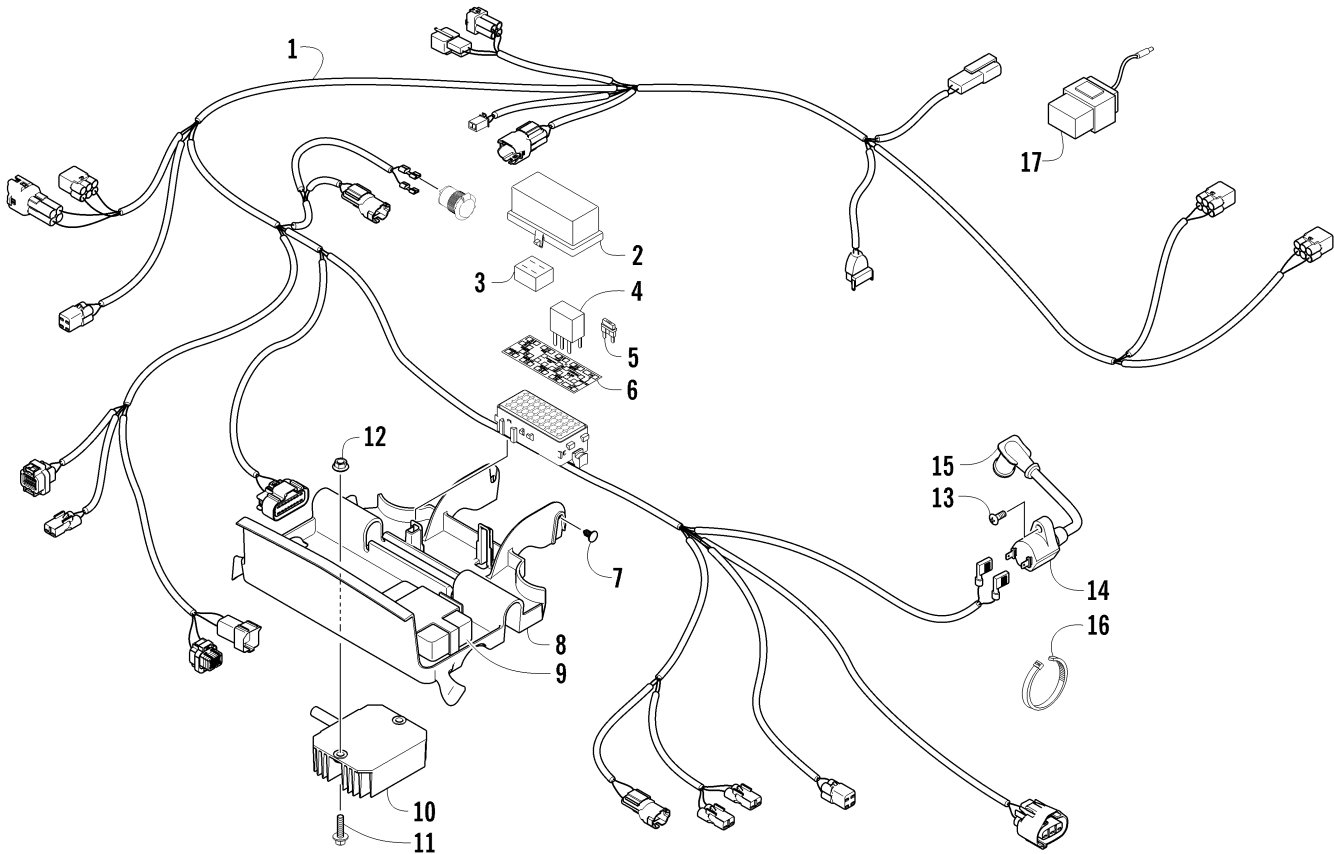
WINCH ASSEMBLY [96061]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	2441-250	1	Winch, Arctic 3000 (w/Gasket)	(inc. 2-4 and two No. 5)	1441-830
2	2411-141	1	Decal, Warning - Tension		
3	2411-140	1	Decal, Warning - Operation		
4	1441-831	1	Cable, Winch		
5	0623-038	8	Nut w/Washer		
6	8051-246	6	Washer, Lock		
7	8408-820	8	Screw, Cap		
8	0441-403	1	Roller, Winch	(inc. 9)	0441-016
9	0411-474	1	Decal, Warning - Pinch Point		
10	8468-820	2	Screw, Machine		
11	1441-781	1	Strap		
12	1441-833	1	Hook, Winch		
13	1441-834	1	Pin		
14	0623-175	1	Pin, Cotter		
15	0123-788	AR	Tie, Cable - 8 in.		0123-348, 0145-085, 3003-935
15	0123-903	AR	Tie, Cable - 11.5 in.		
16	0445-072	1	Cable, Winch/Solenoid - Yellow		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
17	0445-073	1	Cable, Winch/Solenoid - Blue		
18	0445-088	1	CABLE,BATTERY-SOLENOID (76 RED #8)		0445-075
19	0445-074	1	Cable, Solenoid/Battery - Black		
20	0645-019	3	Boot, Terminal		0645-581
21	8476-625	2	Screw, Machine		
22	0409-066	1	Solenoid		0409-041
23	8427-802	2	Nut, Lock		
24	0541-622	1	Plate, Mounting - Winch		
25	3306-644	1	Switch, Winch - Assembly		
26	0505-551	1	Bracket, Winch Switch		
27	8052-093	2	Washer, Internal Tooth Lock		
28	8009-243	2	Screw, Machine		

WIRING HARNESS ASSEMBLY [100406]



Item	Part No.	Qty	Name	Context	SupersededPartN umber
1	0486-470	1	Harness, Main	(inc. 2-6)	
2	0530-008	1	Cover, Fuse Block		
3	0430-037	1	Holder, Fuse		
4	0430-033	3	Relay (5-Pin) - 30 Amp	(5-Pin) - 30 Amp	
5	0430-032	4	Fuse - 10 Amp		
5	0430-031	3	Fuse - 15 Amp		
5	3304-212	1	Fuse - 30 Amp		
6		1	Decal, Fuse Block		
7	0423-345	2	Clip, Push		
8	3313-273	1	Tray, Electrical		
9	3313-659	1	CDI Unit		
10	3306-413	1	Regulator, Voltage		3323-208
11	3305-344	2	Bolt, Flange - 6 x 16		3304-173, 3303-358
12	3304-654	6	Nut, Flange - 6 mm		3304-132, 3304-659, 3304-656
13	3303-252	2	Screw, Machine		
14	3323-216	1	Coil, Ignition - Assembly	(inc. 15)	
15	3313-695	1	Cap, Spark Plug		

Item	Part No.	Qty	Name	Context	SupersededPartN umber
16	3303-289	AR	BAND OIL HANDLE		3304-060
17	3304-778	1	Control, Hazard		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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