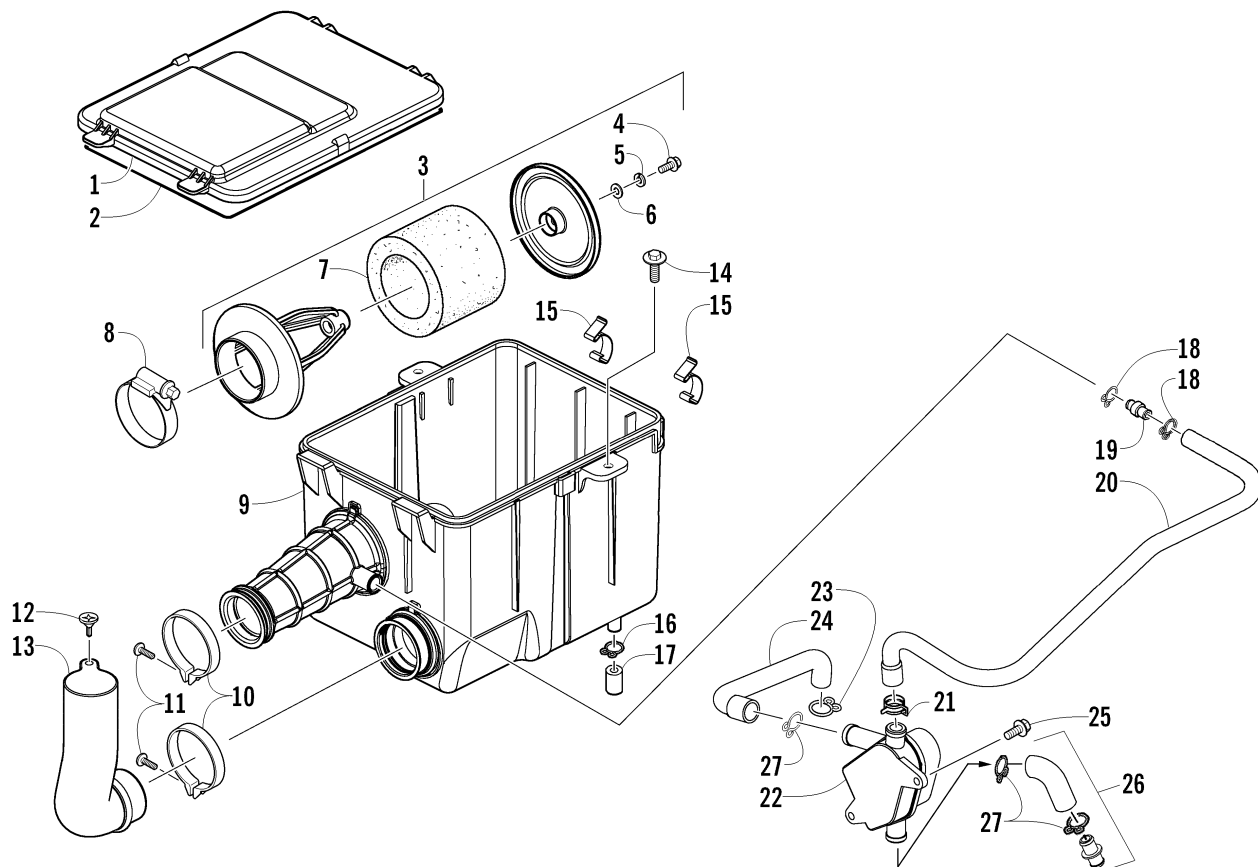


2013 ATV 300 DVX EU ORANGE

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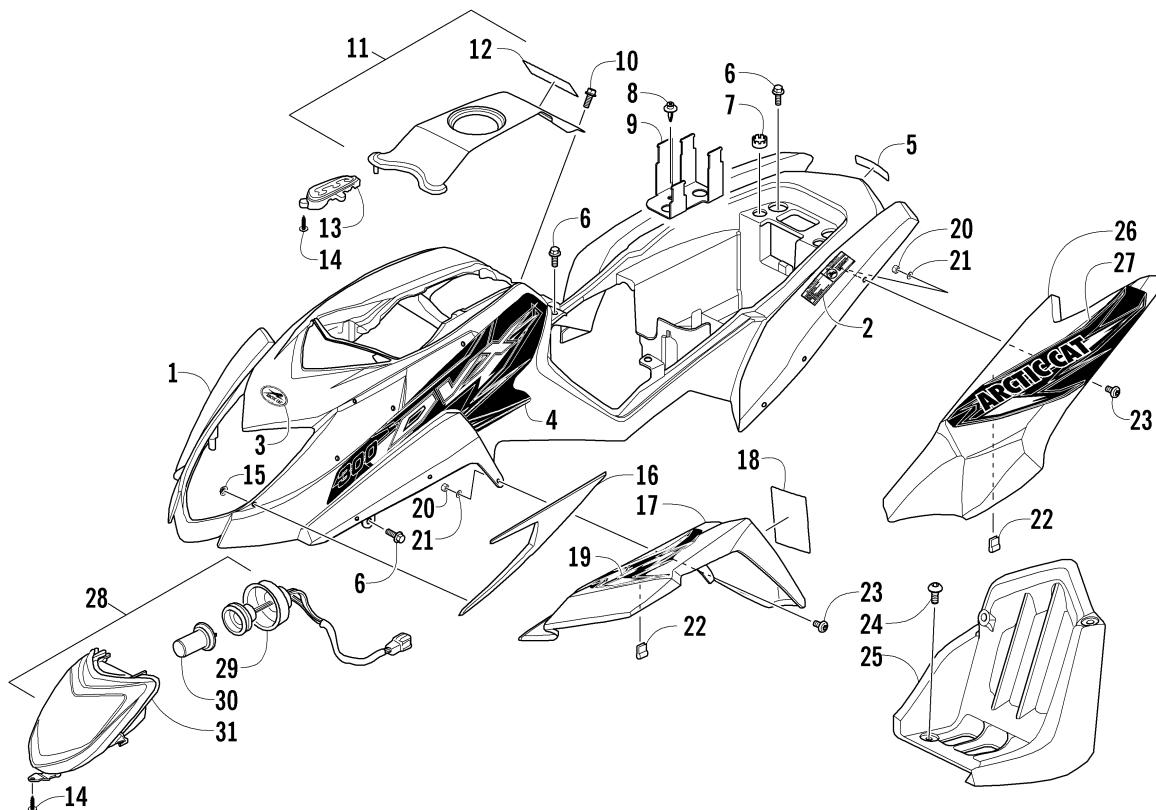
AIR INTAKE ASSEMBLY [92559]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-705	1	Cover, Air Silencer		
2	3303-703	1	Seal		
3	3303-704	1	Filter, Air - Assembly	(inc. 4-7)	
4		1	Screw, Cap		Not a Service Part
5		1	Washer, Lock		Not a Service Part
6		1	Washer		Not a Service Part
7		1	Filter, Air		Not a Service Part
8	3304-416	1	Clamp, Hose		
9	3305-790	1	Silencer, Air		
10	3303-709	2	Clamp, Hose	(inc. 11)	
11	3304-117	2	Screw, Machine		
12	3304-062	1	Screw, Machine		
13	3303-710	1	Duct		
14	3304-652	2	Screw, Cap		
15	3303-708	4	Clip, Spring		
16	3303-716	1	Clamp, Hose		
17	3305-424	1	Hose, Drain		
18	3304-433	2	Clamp, Hose		
19	3303-711	1	Joint, Blow-By		
20	3303-734	1	Tube B - Oil Catch		

Item	Part No.	Qty	Name	Context	Footnote
21	3304-167	1	Clamp		
22	3303-706	1	Catch, Oil		
23	3303-714	2	Clamp, Hose		
24	3303-733	1	Tube A - Oil Catch		
25	3304-553	2	Bolt, Flange 6*12		
26	3303-735	1	Tube C - Oil Catch	(inc. two No. 27)	
27	3303-712	3	Clamp		

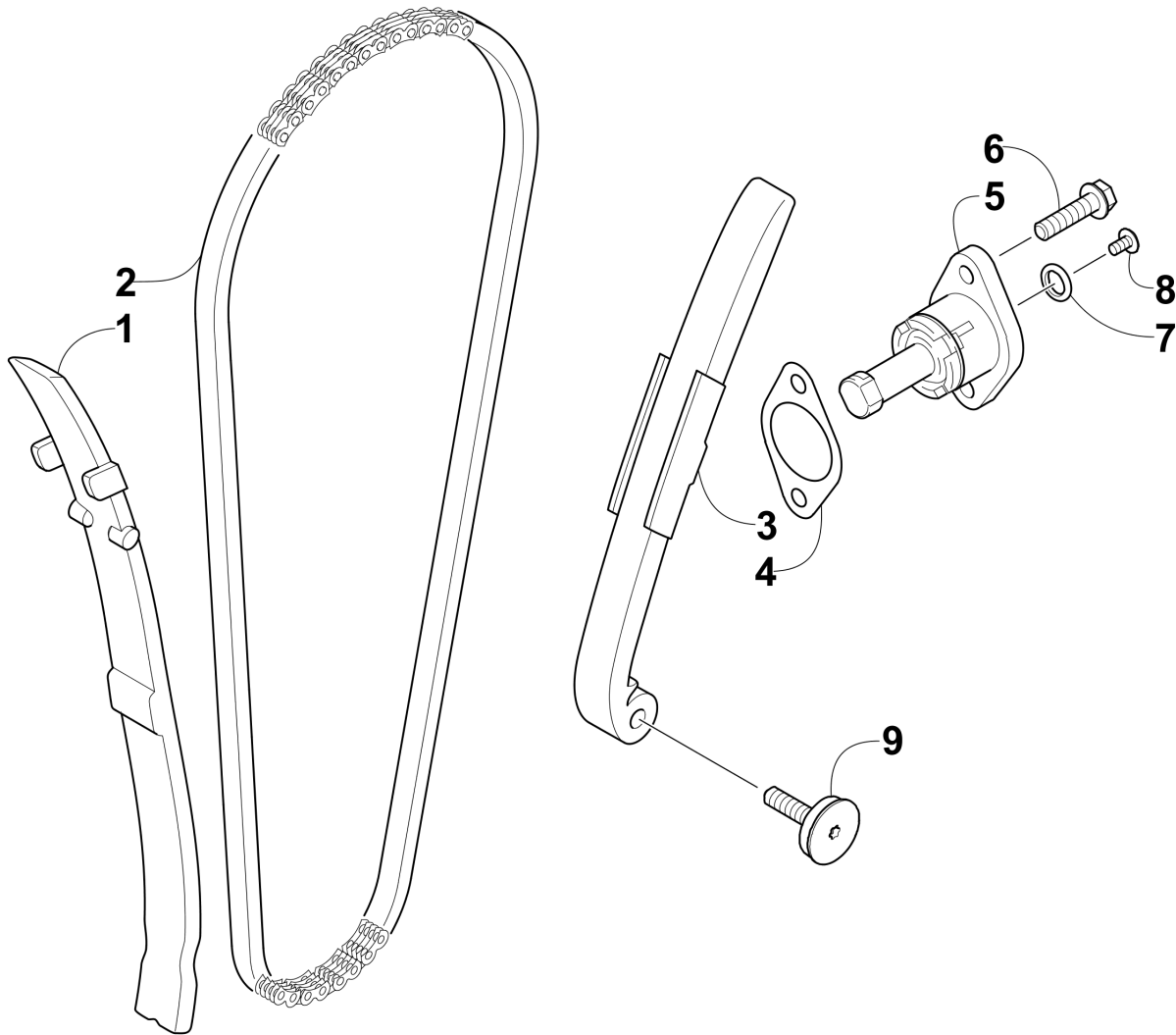
BODY PANEL AND HEADLIGHT ASSEMBLY [98386]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-696	1	Body, Main Orange	(inc. 2)	
.2	2411-256	1	Decal, Warning - Passenger/Tire Pressure		
3	9611-751	1	Decal, "Arctic Cat"		
4	3411-022	1	Decal, Side - DVX - Right		
4	3411-023	1	Decal, Side - DVX - Left		
5	0411-814	1	DECAL,"ARCTIC CAT"-WHT		
6	3304-587	7	BOLT WASHER 6*16		
7	3303-232	2	Grommet, Rubber		
8	3304-057	1	CLIP FENDER		
9	3304-339	1	Bracket, Mounting - Starter/Magneto Switch		
10	3304-029	2	BOLT WASH 5*16		
11	3306-096	1	Cover, Gas Tank - Black	(inc. 12)	
.12	1411-109	1	Decal, Warning - Reverse		
13	3304-381	1	Guide, Shift Handle		
14	3304-650	8	SCREW TAPPING 5*16 (CIRCLE HEAD)		
15	3304-418	10	Nut, Stamped		
16	3304-383	1	Panel, Trim - Right - Black		
16	3304-517	1	Panel, Trim - Left - Black		
17	3306-698	1	Fender, Front - Right Orange		
17	3306-699	1	Fender, Front - Left Orange		

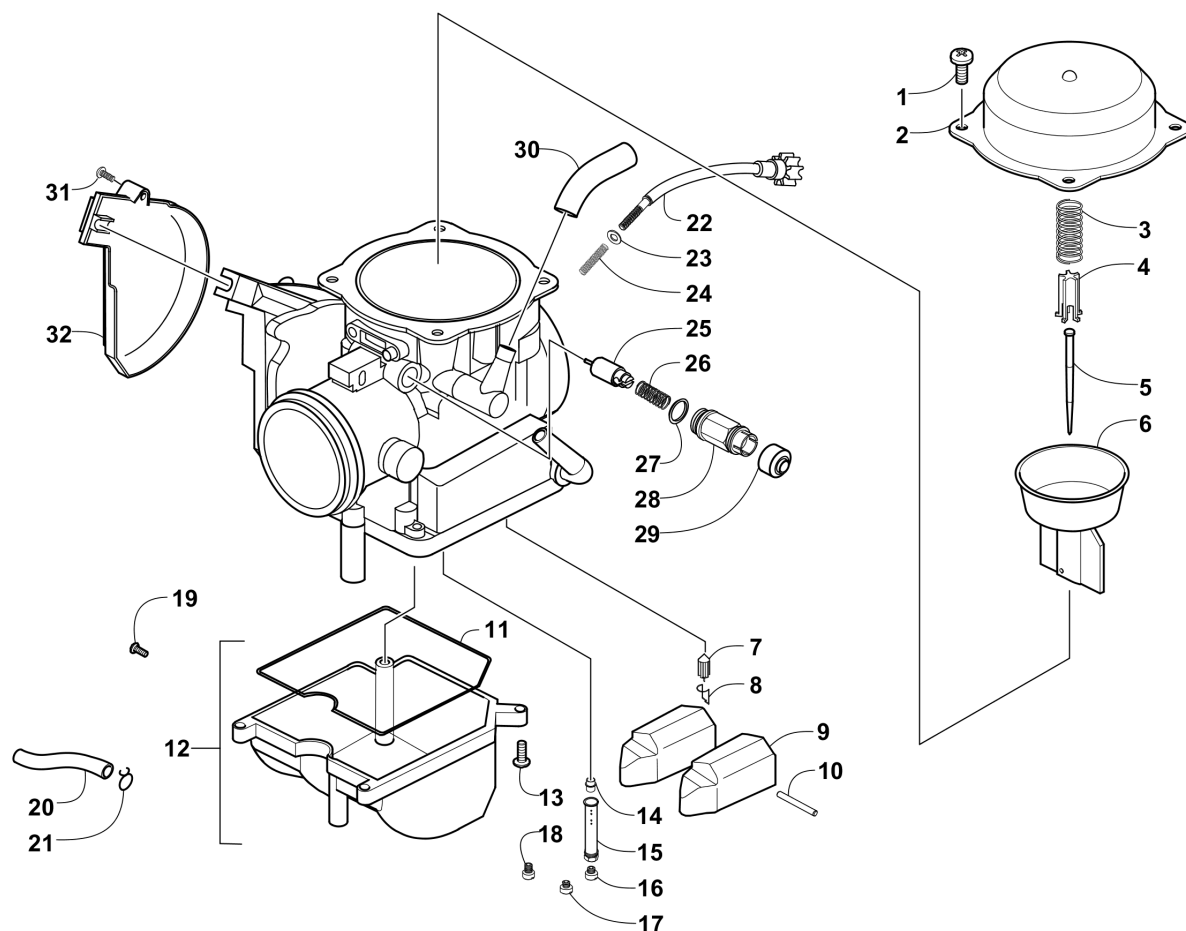
Item	Part No.	Qty	Name	Context	Footnote
18	3304-806	1	Decal, Warning - General		
19	3411-020	1	Decal, Fender - Front Right		
19	3411-021	1	Decal, Fender - Front Left		
20	3304-431	12	NUT LOCK		
21	3304-432	12	Washer		
22	3304-683	4	Clip, Fender		
23	3304-406	12	Screw, Machine		
24	3304-404	8	Screw, Cap		
25	3306-050	1	MUDGUARD,R FLOOR		
25	3306-051	1	MUDGUARD,L FLOOR		
26	3306-702	1	Fender, Rear - Right Orange		
26	3306-703	1	Fender, Rear - Left Orange		
27	3411-024	1	Decal, Fender - Rear Right		
27	3411-025	1	Decal, Fender - Rear Left		
28	3304-280	1	Headlight - Assembly	(inc. 29-31)	
29	3304-282	1	Socket Assembly		
30	3303-846	1	BULB HEAD LIGHT		
31	3304-281	1	Lens, Headlight		

CAM CHAIN ASSEMBLY [90409]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-692	1	Guide, Chain		
2	3305-620	1	Chain, Cam		
3	3305-622	1	Tensioner, Chain		
4	3303-035	1	Gasket		
5	3303-677	1	Tensioner Assembly		
6	3304-002	2	Bolt, Flange 6*22		
7	3304-100	1	O-RING 1.5*9.5		
8	3304-006	1	Screw, Adjuster		
9	3303-678	1	Pivot, Tensioner		

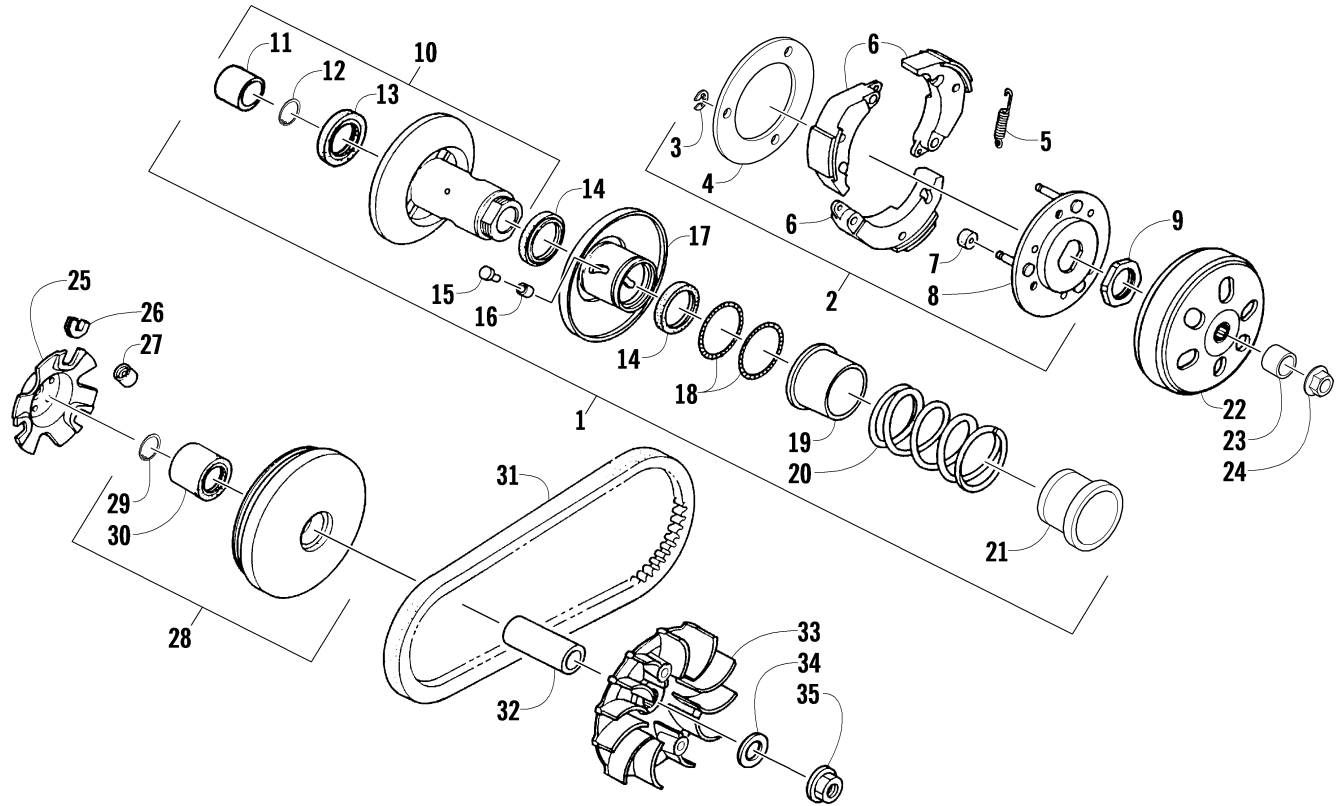
CARBURETOR ASSEMBLY [97501]



Item	Part No.	Qty	Name	Context	Footnote
-	3306-245	1	Complete Carburetor Assembly		
1	5507-002	4	SCREW, TOP COVER		
2	5507-051	1	Cover, Top		
3	3305-432	1	Spring		
4	5507-121	1	Seat, Spring		
5	3305-540	1	JET NEEDLE COMP		
6	3305-711	1	Piston, Vacuum		
7	5507-038	1	Valve, Float		
8	3304-249	1	Clip, Float Valve		
9	5507-039	1	Float Set		
10	3304-451	1	Pin, Float Arm		
11	3305-429	1	O-Ring		
12	3306-694	1	Chamber, Float - Assembly		
13	5507-017	4	SCREW		
14	5507-245	1	NEEDLE JET		

Item	Part No.	Qty	Name	Context	Footnote
15	5507-047	1	HOLDER, NEEDLE- JET		
16	3305-434	1	Jet, Main - 112		
17	5507-246	1	JET,SLOW #38		
18	5507-250	1	Jet, Starter - 60		
19	5507-050	1	SCREW, DRAIN		
20	3306-882	1	RUBBER PIPE		
21	5507-161	1	Clamp, Hose		
22	3305-437	1	Screw, Stop		
23	5507-028	1	Washer		
24	5507-029	1	Spring		
25	5507-022	1	Valve, Starter		
26	5507-023	1	Spring		
27	5507-024	1	O-Ring		
28	5507-025	1	Cap		
29	5507-026	1	Cap, Sealing		
30	0410-056	1	Hose, Vent		
31	5507-037	1	SCREW(TOP COVER)		
32	3305-441	1	Cover		

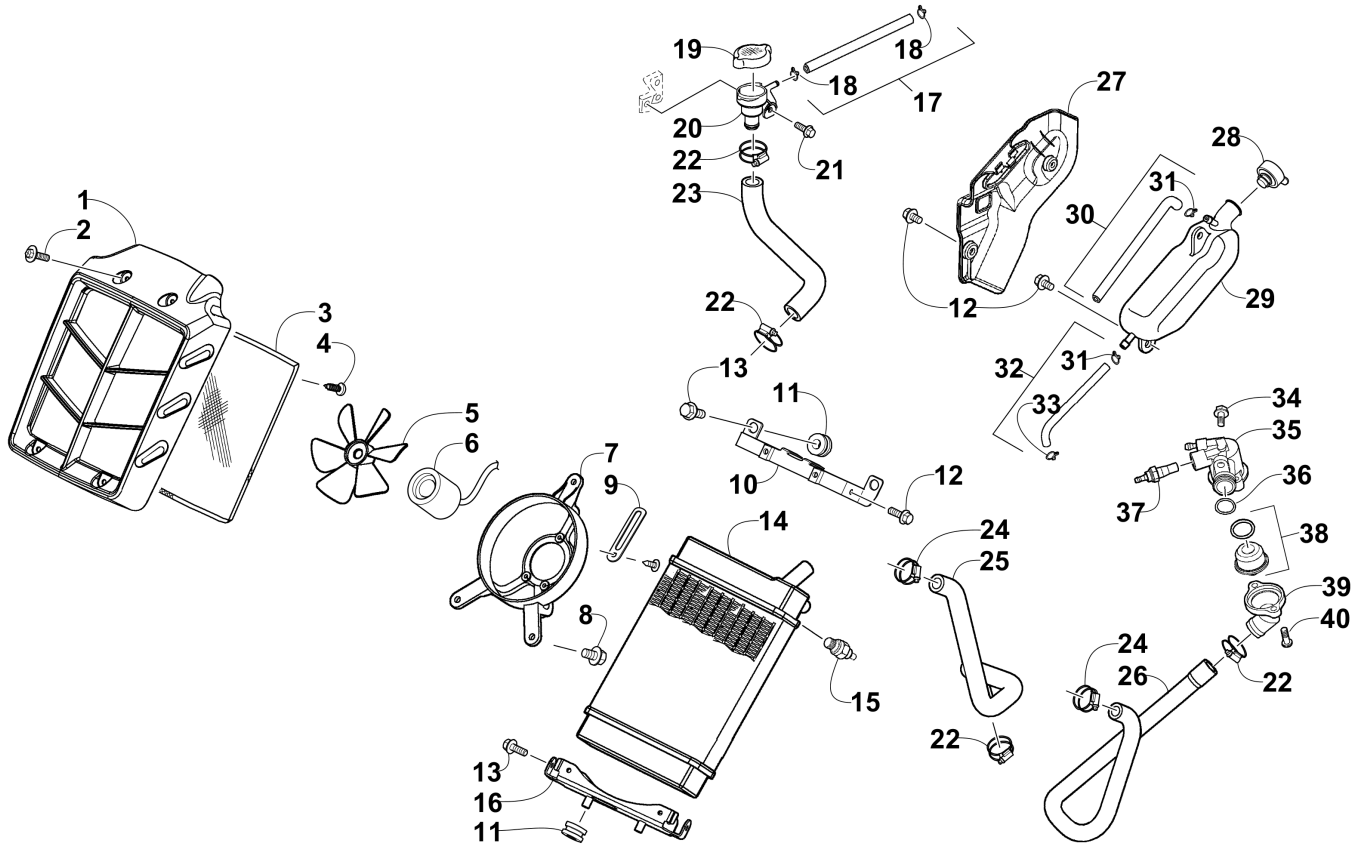
CLUTCH ASSEMBLY [94298]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-781	1	Pulley, Driven - Assembly	(inc. 2-21)	
.2	3303-775	1	Clutch, Centrifugal - Assembly	(inc. 3-8)	
..3	3304-054	3	Ring, Retaining		
..4	3306-188	1	Plate, Clutch		
..5	3303-778	3	Spring		
..6	3303-779	3	Weight, Clutch		
..7	3303-780	3	Roller		
..8	3303-776	1	Plate, Clutch		
.9	3304-025	1	SPECIAL NUT 28MM		
.10	3303-783	1	Face, Driven - Fixed	(inc. 11-13)	
..11	3304-072	1	Bearing		
..12	3304-149	1	Ring, Retaining		
..13	3304-070	1	Bearing		
.14	3304-082	2	Seal		
.15	3303-786	4	Pin, Guide		
.16	3303-787	4	Guide, Roller		
.17	3303-785	1	Face, Driven - Movable		
.18	3304-107	2	O-Ring		
.19	3303-789	1	Sleeve, Spring		
.20	3303-788	1	Spring		

Item	Part No.	Qty	Name	Context	Footnote
.21	3303-790	1	Sleeve, Spring		
22	3303-767	1	Clutch, Outer		
23	3303-638	1	Sleeve		
24	3304-023	1	Nut		
25	3303-773	1	Plate, Ramp		
26	3303-774	3	Slide		
27	3303-772	6	Roller		
28	3303-770	1	Face, Drive - Movable	(inc. 29-30)	
.29	3304-160	1	Ring, Retaining		
.30	3303-771	1	Sleeve		
31	3303-782	1	Belt, Drive		
32	3303-769	1	Sleeve		
33	3303-768	1	Face, Drive - Fixed		
34	3304-414	1	Washer		
35	3304-024	1	Nut		

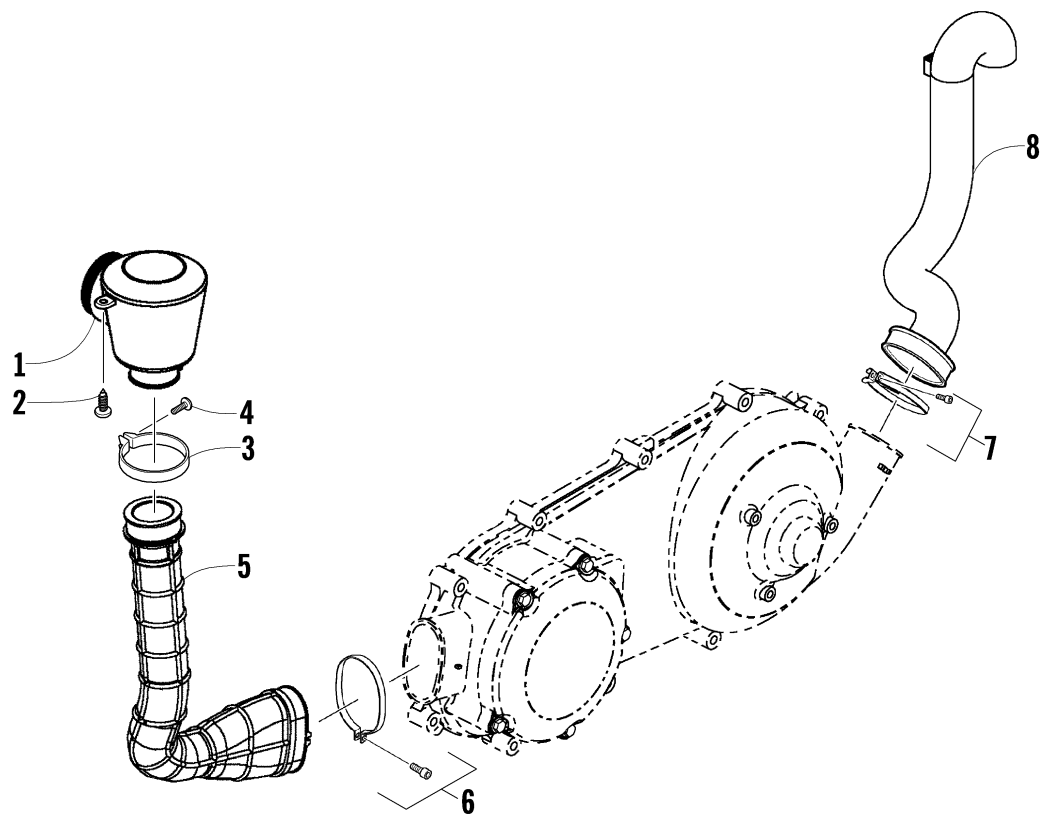
COOLING ASSEMBLY [92560]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-973	1	Fascia, Radiator		
2	3303-263	4	BOLT WASH 5*12 **9000 C.97.07.26.		
3	3303-744	1	Screen, Radiator		
4	3304-123	6	SCREW WASHER 4MM		
5	3303-741	1	Fan, Cooling		
6	3303-742	1	Motor, Fan		
7	3303-739	1	Shroud, Fan		
8	3304-586	3	BOLT WASHER 6*20		
9	3304-155	1	Clamp, Wire		
10	3303-983	1	Bracket, Radiator - Upper		
11	3303-239	4	Grommet		
12	3304-587	6	BOLT WASHER 6*16		
13	3304-116	4	Screw, Cap		
14	3303-737	1	Radiator Assembly		
15	3303-862	1	Switch, Temperature		
16	3303-984	1	Bracket, Radiator - Lower		
17	3304-066	1	Hose, Overflow	(inc. 18)	
18	3304-161	2	Clamp, Hose		
19	3303-748	1	Cap, Filler Neck		
20	3303-738	1	Neck, Filler		

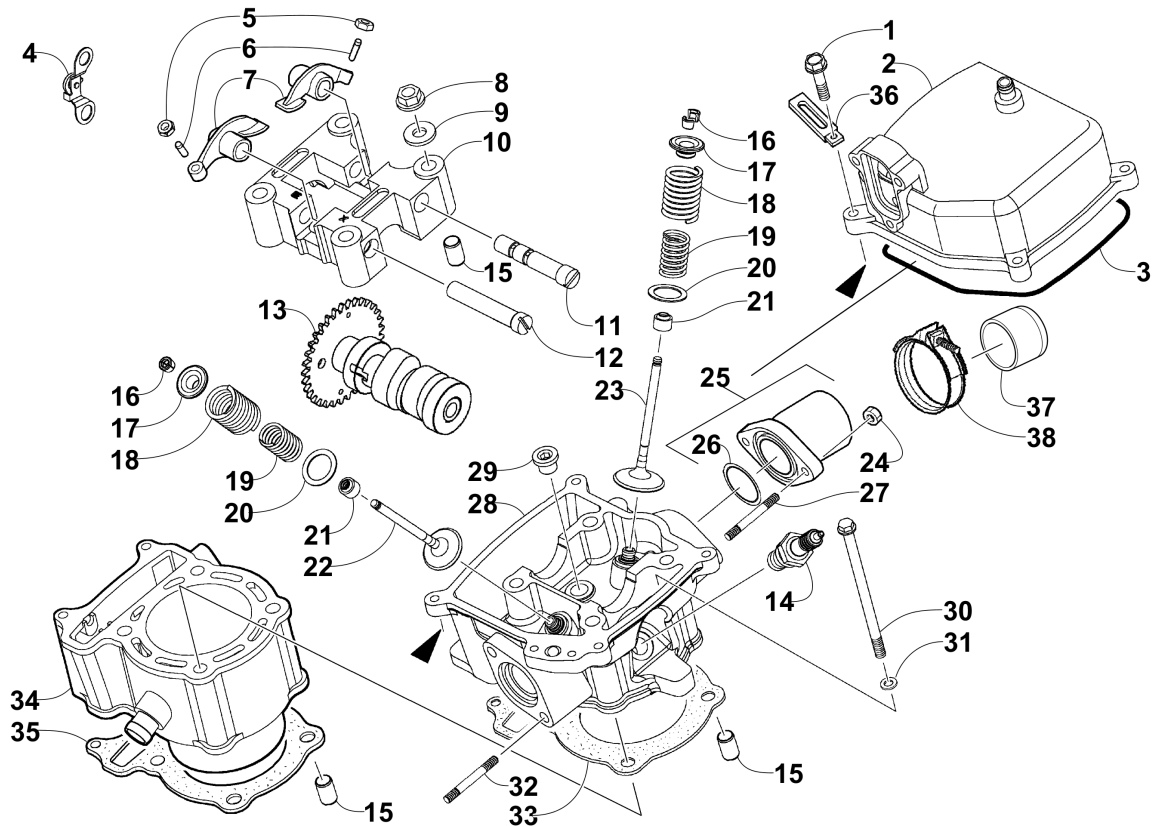
Item	Part No.	Qty	Name	Context	Footnote
21	3304-553	1	Bolt, Flange 6*12		
22	3304-165	4	Clip Water Hose		
23	3303-761	1	Hose, Coolant - Filler Neck/Radiator		
24	3304-164	2	Clamp, Hose		
25	3303-759	1	Hose, Coolant - Radiator/Water Pump		
26	3303-760	1	Hose, Cooling - Engine/Radiator		
27	3305-974	1	Shield, Reservoir Tank		
28	3303-749	1	Cap, Reservoir		
29	3304-692	1	Tank, Reservoir		
30	3303-745	1	Hose, Drain	(inc. 31)	
31	3304-163	2	Clamp, Hose		
32	3304-255	1	Hose, Reservoir Tank	(inc. 33 and one No. 31)	
33	3303-349	1	Clamp, Hose		
34	3303-617	1	BOLT FLANGE SH 6*18		
35	3303-756	1	Housing, Thermostat		
36	3304-094	1	O-Ring		
37	3303-861	1	Unit, Thermostat		
38	3303-755	1	Thermostat		
39	3303-757	1	Cap, Thermostat		
40	3304-118	2	Screw, Machine		

COOLING DUCT ASSEMBLY [90401]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-226	1	Duct, Inlet		
2	3304-650	2	SCREW TAPPING 5*16 (CIRCLE HEAD)		
3	3304-694	1	Clamp w/Screw	(inc. 4)	
4	3304-117	1	Screw, Machine		
5	3304-224	1	Duct, Cooling		
6	3303-635	1	Clamp w/Screw		
7	3303-636	1	Clamp w/Screw		
8	3304-223	1	Duct, Cooling		

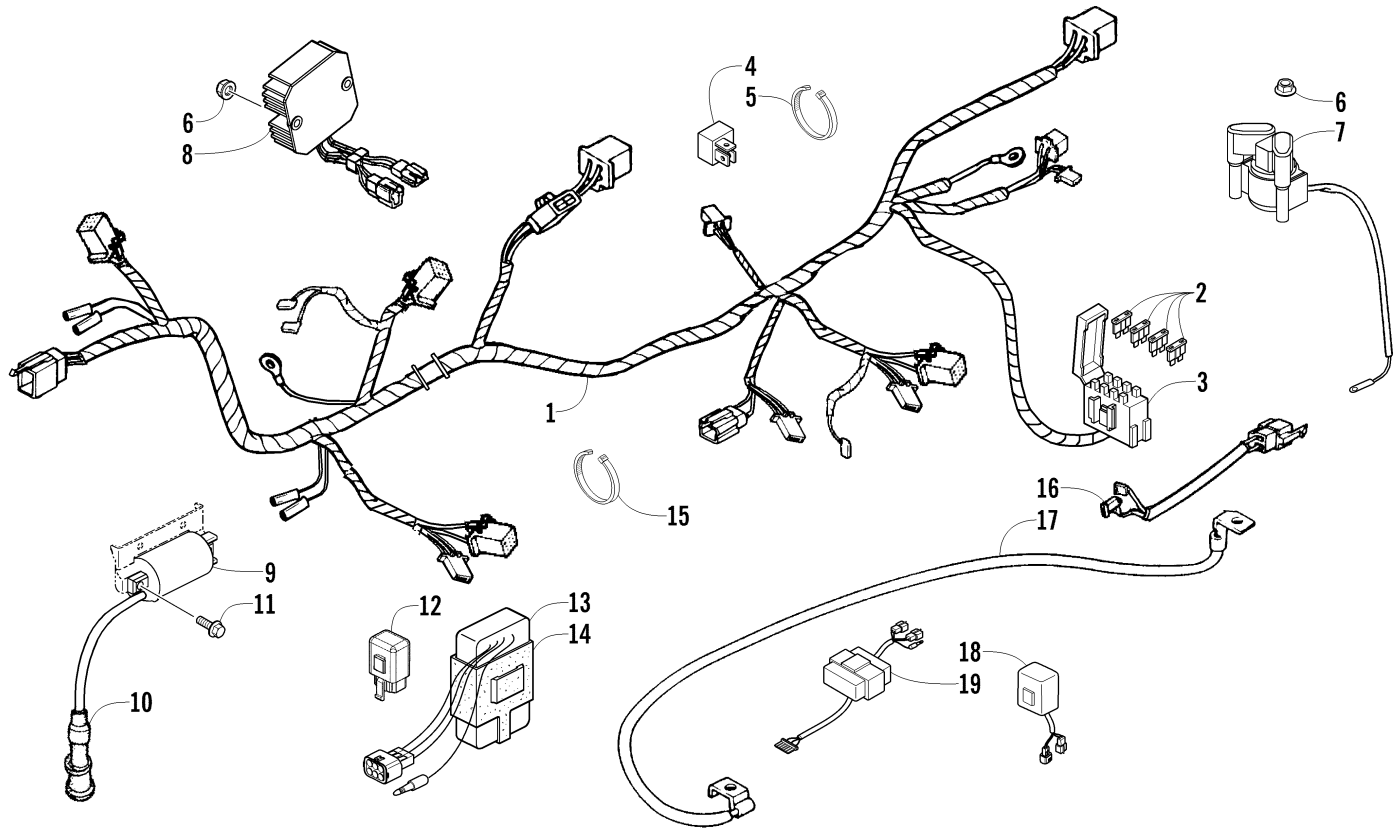
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [96093]



Item	Part No.	Qty	Name	Context	Footnote
Not Shown	3306-596	1	Complete Engine Assembly		
1	3303-360	4	Screw, Cap		
2	3305-608	1	Cover, Cylinder Head		
3	3305-609	1	Gasket		
4	3305-618	1	Plate, Stop		
5	3304-026	2	NUT TAPPET ADJUSTING		
6	3304-007	2	SCREW TAPPET ADJUSTING		
7	3305-611	2	Arm, Rocker		
8	3303-332	4	Nut		
9	3304-048	4	WASHER 8MM		
10	3305-689	1	HOLDER COMP CAM SHAFT		
11	3303-674	1	Shaft, Rocker Arm - Intake		
12	3305-612	1	Shaft, Rocker Arm - Exhaust		
13	3305-613	1	Camshaft		
14	0217-730	1	SPARK PLUG-NGK DPR7EA-9		DPR7EA-9
15	3303-342	6	Pin, Dowel		
16	3303-044	4	Cotter, Valve		
17	3303-042	2	RETAINER VALVE SPRING		
18	3303-682	2	Spring, Valve - Outer		
19	3303-683	2	Spring, Valve - Inner		

Item	Part No.	Qty	Name	Context	Footnote
20	3303-043	2	Seat, Valve Spring		
21	3303-657	2	SEAL VALVE STEM		
22	3305-615	1	Valve, Exhaust		
23	3305-614	1	Valve, Intake		
24	3304-124	2	Nut		
25	3305-616	1	Flange, Intake	(inc. 26)	
26	3304-620	1	O-Ring		
27	3304-114	2	Bolt, Stud		
28	3305-617	1	Head, Cylinder	(inc. 29)	
29	3303-656	1	BOLT SEALING 12MM		
30	3304-918	2	Screw, Cap		
31	3304-049	2	Washer		
32	3303-249	2	Bolt, Stud		
33	3303-659	1	Gasket, Cylinder Head		
34	3305-621	1	Cylinder		
35	3305-461	1	GASKET CYLINDER		
36	3304-157	1	Clamp, Routing		
37	3306-586	1	Insert, Intake Flange		
38	3305-410	1	Clamp, Intake Flange		

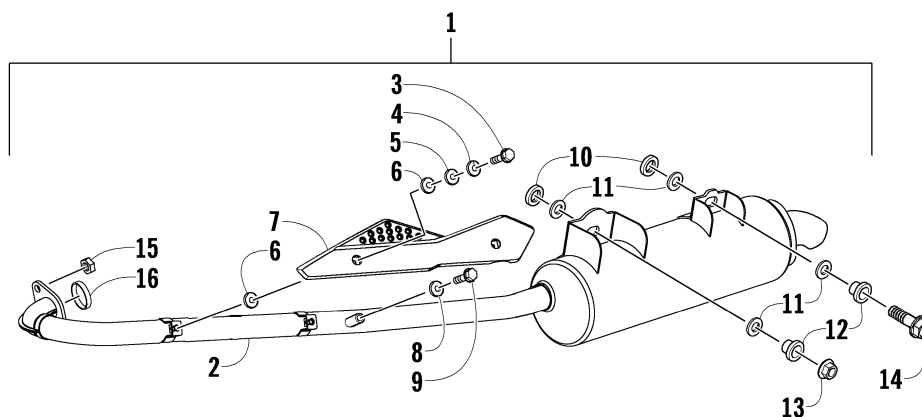
ELECTRICAL AND WIRING HARNESS ASSEMBLY [96092]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-735	1	Harness, Main	(inc. 2-4)	
2	3304-210	1	Fuse - 10 Amp		
2	3304-211	2	Fuse - 15 Amp		
2	3304-212	1	Fuse - 30 Amp		
3	3303-866	1	Box, Fuse		
4	3303-837	1	Diode, Neutral		
5	3303-289	AR	BAND OIL HANDLE		
6	3304-654	4	Nut, Flange 6MM		
7	3303-857	1	Relay, Starter		
8	3304-681	1	Regulator, Voltage		
9	3303-830	1	Coil, Ignition	(inc. 10)	
10	3305-425	1	Cap, Noise Suppression		
11	3303-382	2	Bolt Flange 6*16MM		
12	3304-783	1	Relay, Start-in-Gear		
13	3305-651	1	CDI Unit	(inc. 14)	
14	3305-780	1	Cushion, CDI Unit		
15	3303-840	AR	Tie, Cable		
16	3303-134	1	SUB CORD		
17	3304-278	1	Cable, Battery		
18	3304-779	1	Control, Fan Motor		

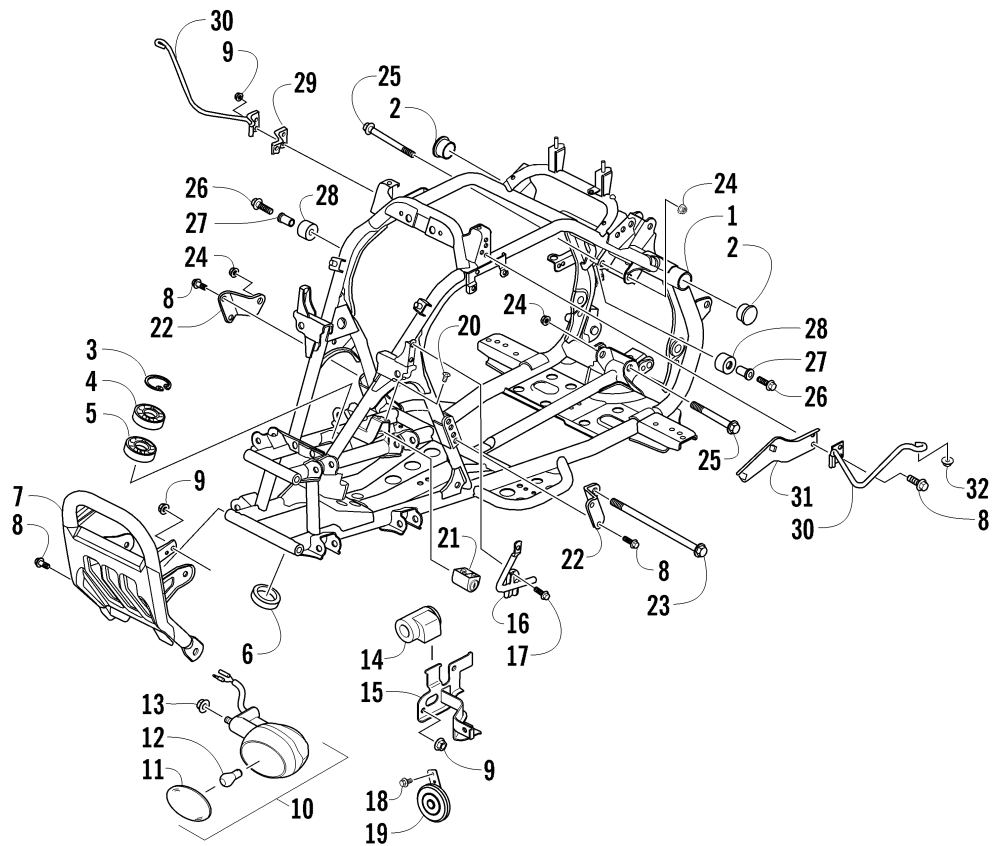
Item	Part No.	Qty	Name	Context	Footnote
19	3304-778	1	Control, Hazard		

EXHAUST ASSEMBLY [96091]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-643	1	Pipe, Exhaust - Assembly	(inc. 2-12)	
2		1	Pipe, Exhaust		Part Number not Available
3	3304-686	2	BOLT FLANGE SH 6*12		
4	3304-140	2	Washer, Lock		
5	3304-134	2	Washer		
6	3303-727	4	Washer, Fiber		
7	3304-251	1	Shield, Exhaust		
8	3305-773	2	Washer		
9	3305-769	2	BOLT FLANGE 6*8		
10	3303-726	2	Bushing		
11	3303-728	4	Washer, Fiber		
12	3303-731	2	Insert		
13	3303-332	1	Nut		
14	3304-175	1	Screw, Cap		
15	3304-125	2	Nut		
16	3303-725	1	Gasket, Exhaust		

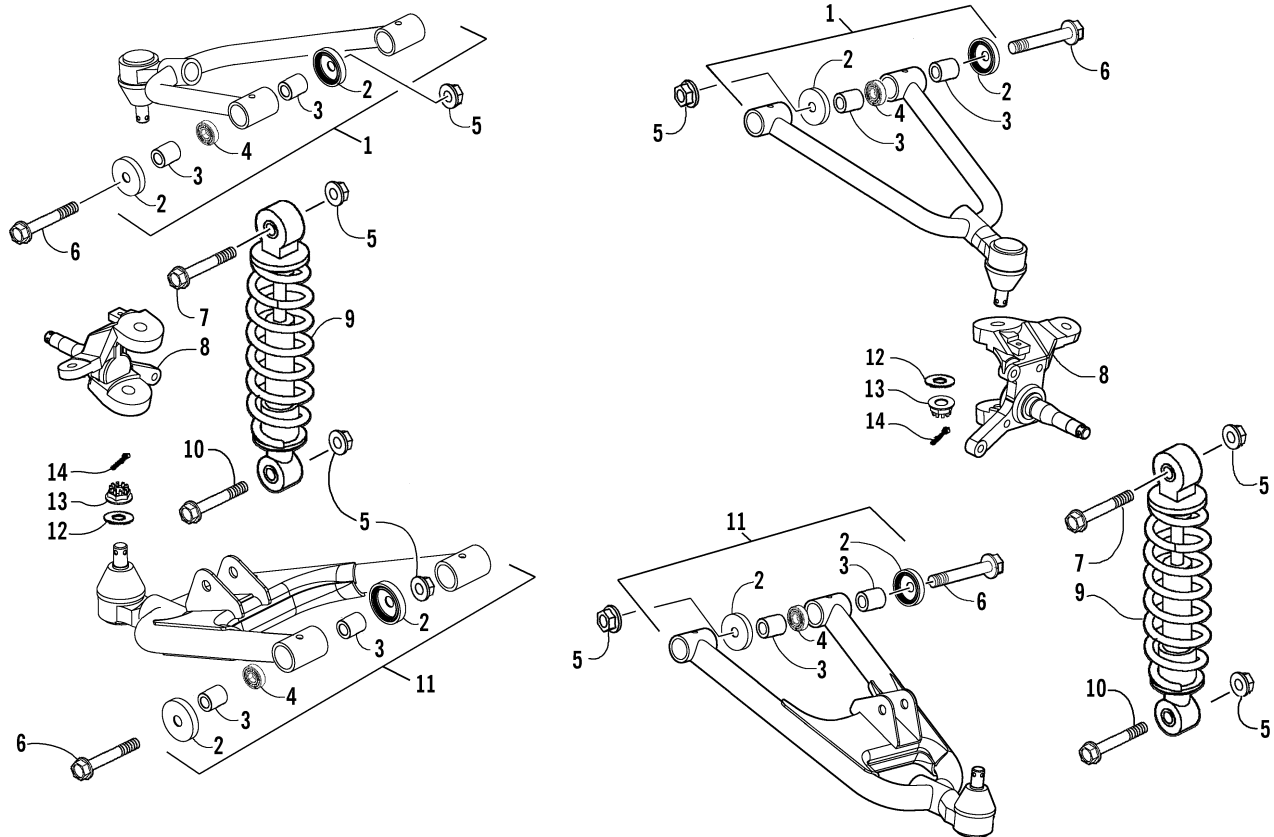
FRONT FRAME AND RELATED PARTS ASSEMBLY [96374]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-716	1	Frame, Main - Front		
2	3304-658	2	End Cap, Frame		
3	3304-150	1	Ring, Retaining		
4	3304-203	1	Bearing		
5	3303-298	1	Seal, Oil		
6	3304-064	1	Seal, Dust		
7	3305-270	1	PIPE COMP FR BUMPER		
8	3304-543	12	BOLT FLANGE 8*16		
9	3304-654	6	Nut, Flange 6MM		
10	3304-731	1	Turn Signal - Right - Assembly	(inc. 11-12)	
10	3304-810	1	Turn Signal - Left - Assembly	(inc. 11-12)	
.11	3305-363	1	Lens - Right		
.11	3305-364	1	Lens - Left		
.12	3304-825	2	Bulb		
13	3304-774	2	Nut, Lock		
14	3304-777	1	Relay, Turn Signal		
15	3304-722	1	Bracket, Turn Signal Relay		
16	3304-726	1	Bracket, Support - Fender - Front - Right		
16	3304-809	1	Bracket, Support - Fender - Front - Left		

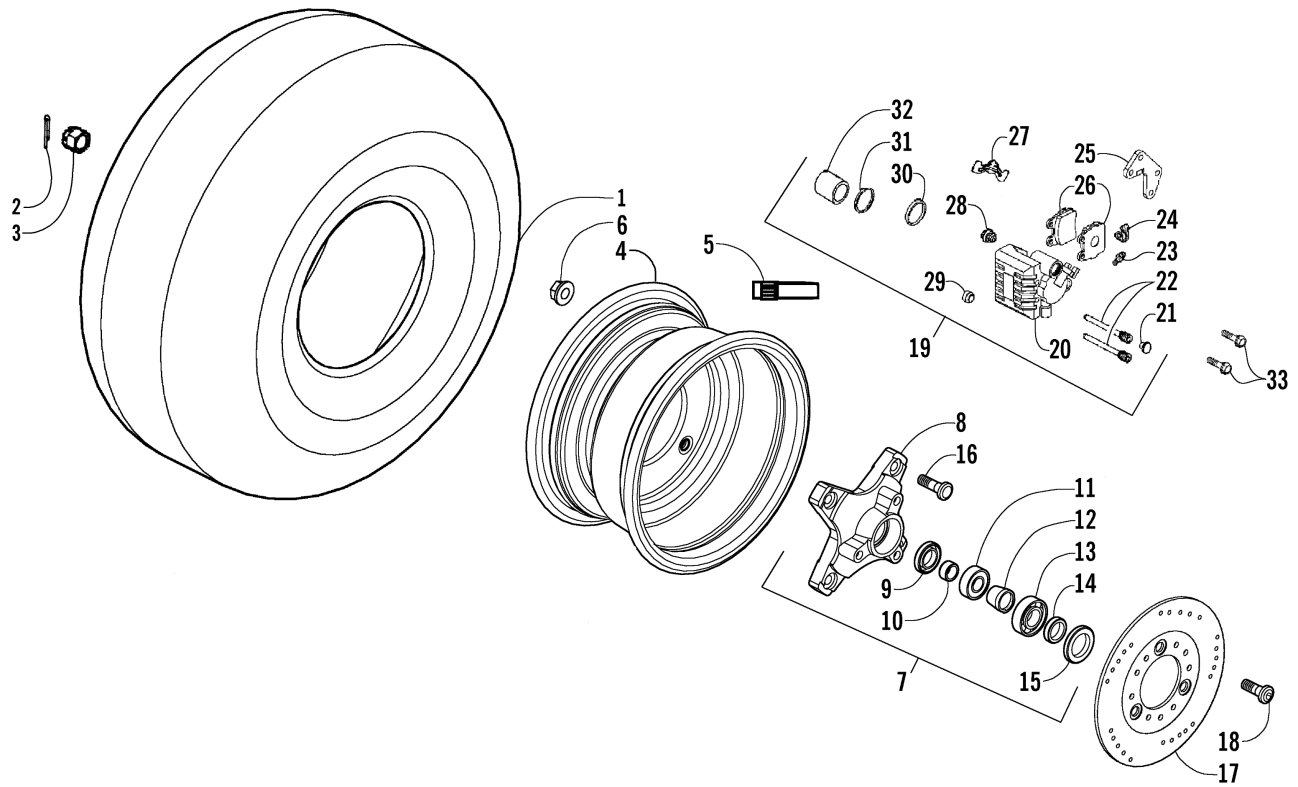
Item	Part No.	Qty	Name	Context	Footnote
17	3304-553	6	Bolt, Flange 6*12		
18	3303-365	1	Screw, Cap		
19	3304-776	1	Horn, Electric - 12V		
20	3305-395	2	Screw, Machine		
21	3305-392	1	Lock, Steering		
22	3303-938	2	Bracket, Mounting - Engine		
23	3304-184	1	BOLT FLANGE 10*160		
24	3304-031	3	NUT U 10MM		
25	3304-183	2	SCREW,CAP-HFH M10X1.25X85		
26	3304-408	2	Screw, Cap		
27	3304-701	2	Insert		
28	3304-362	2	Grommet		
29	3303-740	1	Bracket, Mounting - Radiator		
30	3304-350	1	Bracket, Mounting - Fender Support - Right		
30	3304-351	1	Bracket, Mounting - Fender Support - Left		
31	3304-728	1	Bracket, Support - Gas Tank		
32	3304-417	2	Nut, Stamped		

FRONT SUSPENSION ASSEMBLY [96376]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-682	1	ARM ASSY R UP SWING-PLT	(inc. 2-4)	
1	3305-683	1	ARM ASSY LEFT UP SWING-PLT	(inc. 2-4)	
.2	3304-090	16	Seal		
.3	3304-689	16	COLLAR SWING ARM		
.4	3304-199	8	Bearing		
5	3304-031	12	NUT U 10MM		
6	3304-182	8	BOLT FLANGE 10*57		
7	3303-376	2	SCREW,CAP-HFH M10X1.25X40		
8	3304-336	1	Knuckle - Assembly - Right		
8	3304-337	1	Knuckle - Assembly - Left		
9	3306-747	2	Shock/Spring Assembly White		
10	3304-595	2	BOLT FLANGE 10*50		
11	3305-684	1	ARM ASSY R LOW SWING-PLT	(inc. 2-4)	
11	3305-685	1	ARM ASSY L LOW SWING	(inc. 2-4)	
12	3303-335	4	Washer		
13	3303-328	4	Nut, Castle		
14	3303-470	4	Pin, Cotter		

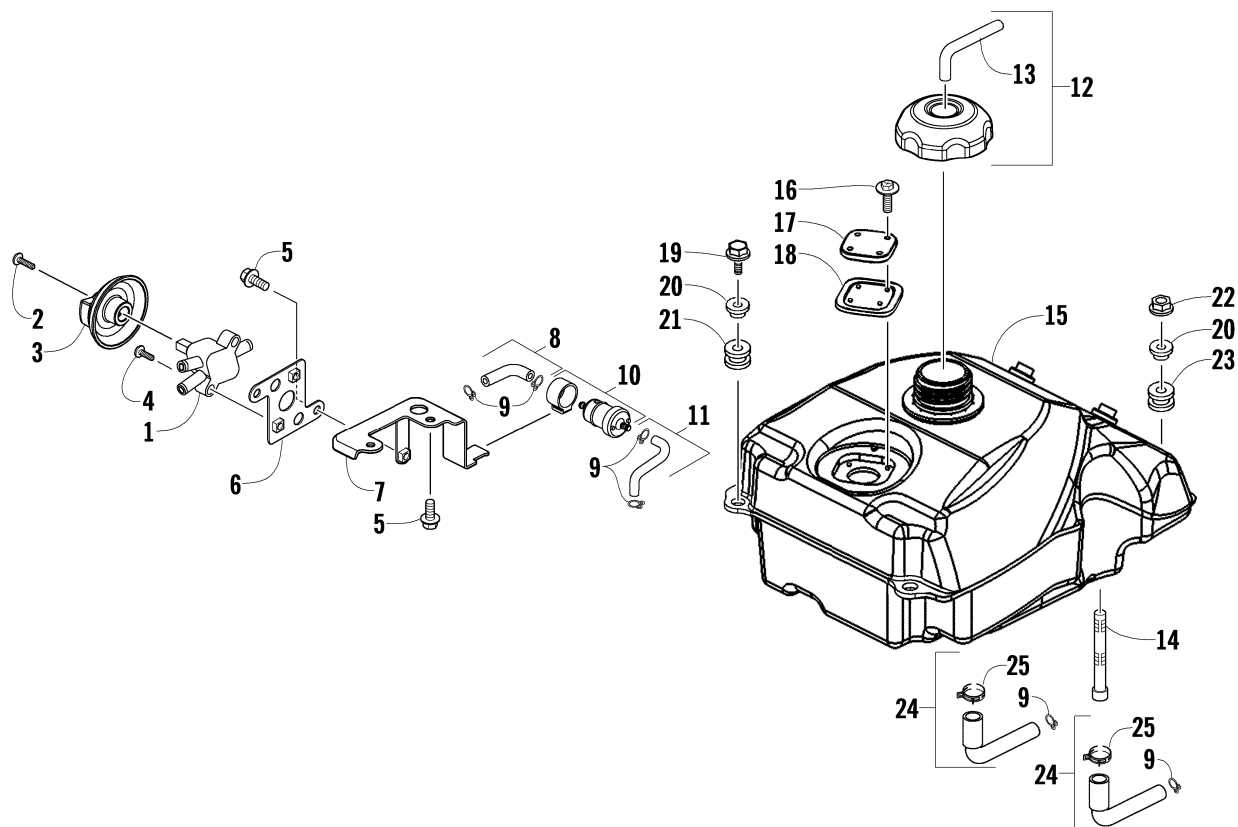
FRONT WHEELS AND BRAKE ASSEMBLY [96101]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-592	2	Tire - Front		
2	3303-340	2	Pin, Cotter		
3	3303-330	2	Nut, Lock		
4	3304-310	2	Wheel, Front		
5	3303-887	2	Stem, Valve		
6	3304-028	8	Nut, Lug		
7	3304-311	2	Hub, Wheel - Assembly - Front	(inc. 8-16)	
8		2	Hub, Wheel - Front		Not a Service Part
9	3304-089	2	Seal, Oil		
10	3303-898	2	Collar, Wheel - Inside		
11	3304-200	2	Bearing		
12	3303-900	2	Collar, Wheel - Center		
13	3304-202	2	Bearing		
14	3303-899	2	Collar, Wheel - Outside		
15	3304-088	2	Seal, Oil		
16	3304-014	8	Stud		
17	3303-912	1	Disc, Brake - Right		
17	3303-918	1	Disc, Brake - Left		
18	3304-015	6	Screw, Shoulder		
19	3306-590	1	Caliper Assembly - Front - Right	(inc. 20-32)	

Item	Part No.	Qty	Name	Context	Footnote
19	3306-591	1	Caliper Assembly - Front - Left	(inc. 20-32)	
.20		1	Housing, Caliper - Assembly - Right		Not a Service Part
.20		1	Housing, Caliper - Assembly - Left		Not a Service Part
.21	3304-333	2	Plug		
.22	3304-326	4	Pin		
.23	3304-302	2	Valve, Bleed		
.24	3304-303	2	Cap, Bleed Valve		
.25	3304-317	1	Bracket, Right		
.25	3304-328	1	Bracket, Left		
.26	3305-258	2	Pad, Brake - Set		
.27	3304-315	2	Spring		
.28	3304-322	2	Boot		
.29	3304-329	2	Bushing		
.30	3305-380	2	SEAL PISTON (FOOT BRAKE)		
.31	3305-377	2	DUST SEAL (FOOT BRAKE)		
.32	3304-314	2	PISTON (FOOT BRAKE)		
33	3304-174	4	Screw, Cap		

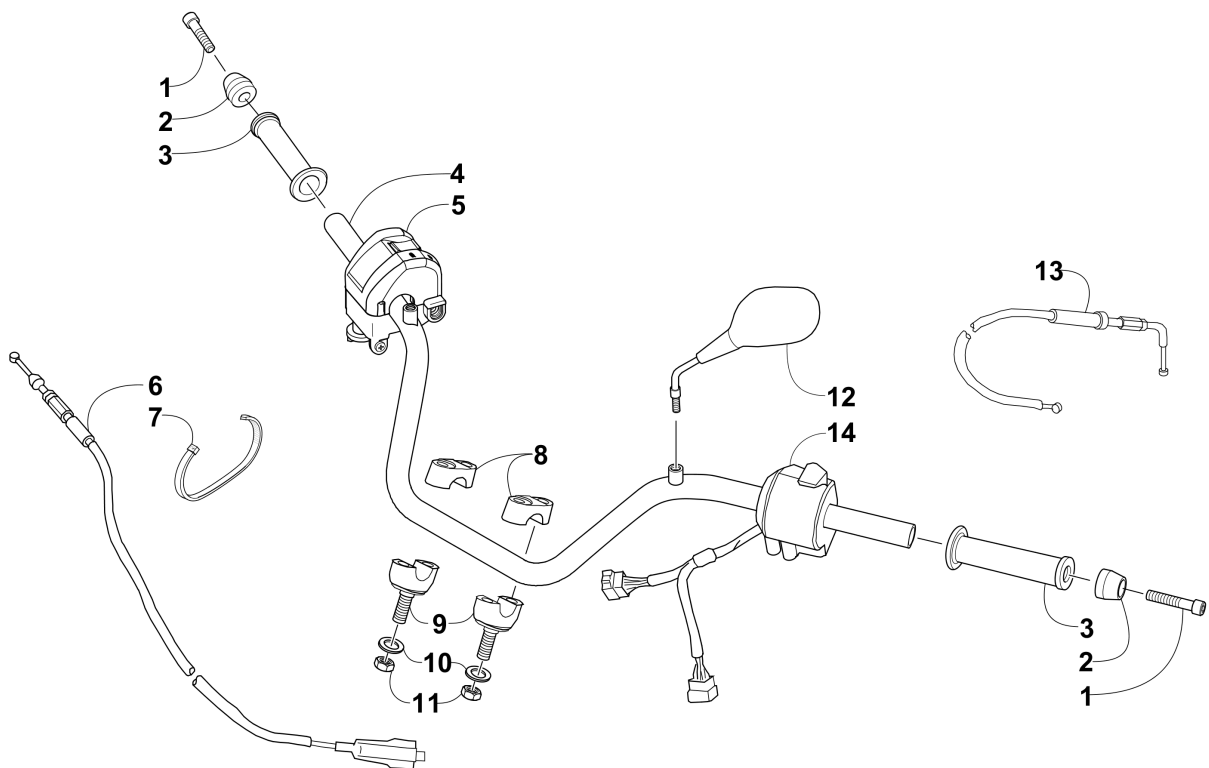
GAS TANK ASSEMBLY [98388]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-700	1	Shut-Off, Fuel		
2	5507-017	1	SCREW		
3	3303-701	1	Cover, Fuel Shut-Off		
4	3303-316	2	Screw, Machine		
5	3304-409	4	Bolt Washer 5*12		
6	3305-551	1	Bracket, Mounting - Fuel Shut-Off		
7	3305-419	1	Bracket, Support		
8	3305-642	1	Hose Assembly	(inc. 9)	
9	3303-349	6	Clamp, Hose		
10	3305-641	1	Filter, Fuel		
11	3305-652	1	Hose Assembly	(inc. 9)	
12	3305-975	1	Cap, Gas Tank	(inc. 13)	
13	3304-169	1	Hose, Vent		
14	3303-058	1	Strainer, Fuel		
15	3306-584	1	Tank, Gas		
16	3305-397	4	Screw, Cap		
17	3305-417	1	Cover, Access		
18	3305-418	1	Seal		
19	3304-551	2	BOLT FLANGE 6*22		
20	3303-226	4	Insert		

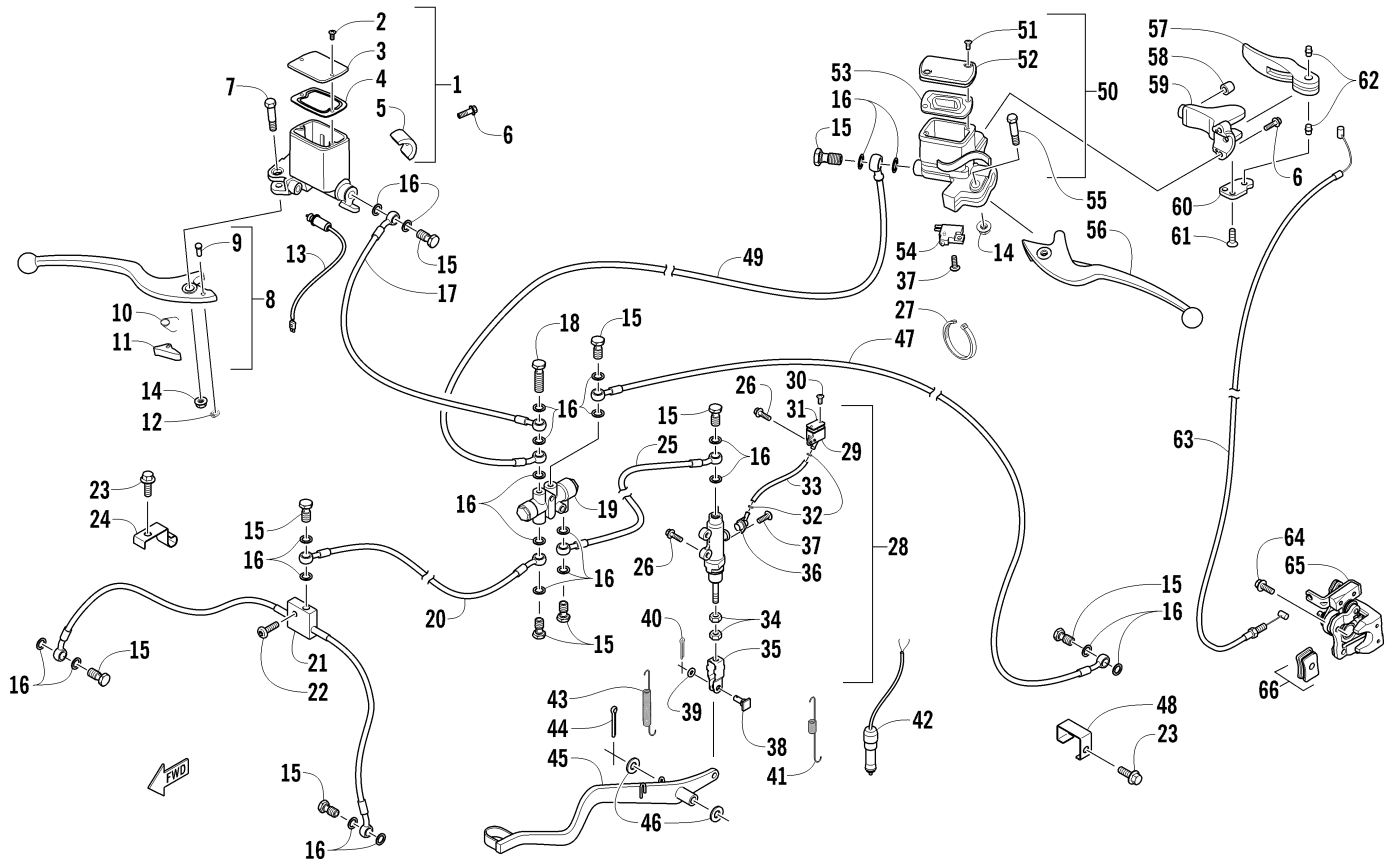
Item	Part No.	Qty	Name	Context	Footnote
21	3303-406	2	Grommet		
22	3304-654	2	Nut, Flange 6MM		
23	3304-647	2	Grommet		
24	3305-439	2	Hose Assembly	(inc. 25 and two No. 9)	
25	3303-351	2	Clamp, Hose		

HANDLEBAR AND CONTROLS ASSEMBLY [300512]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-016	2	Screw, Cap		
2	3305-541	2	End Cap, Handlebar		
3	3305-905	2	GRIP,HANDLE-4040 SPEC		
4	3304-723	1	Handlebar		
5	3303-953	1	Case, Throttle - Assembly		
6	3305-414	1	CABLE COMP THROT		
7	3303-839	AR	Tie, Cable		
8	3303-954	2	Clamp, Handlebar - Upper		
9	3303-955	2	Clamp, Handlebar - Lower		
10	3304-136	2	Washer		
11	3306-189	2	Nut		
12	3304-803	1	Mirror Assembly - Right		
12	3304-816	1	Mirror Assembly - Left		
13	3305-632	1	Cable, Choke		
14	3304-736	1	Switch, Control - Assembly		

HYDRAULIC AND PARKING BRAKE ASSEMBLIES [96378]

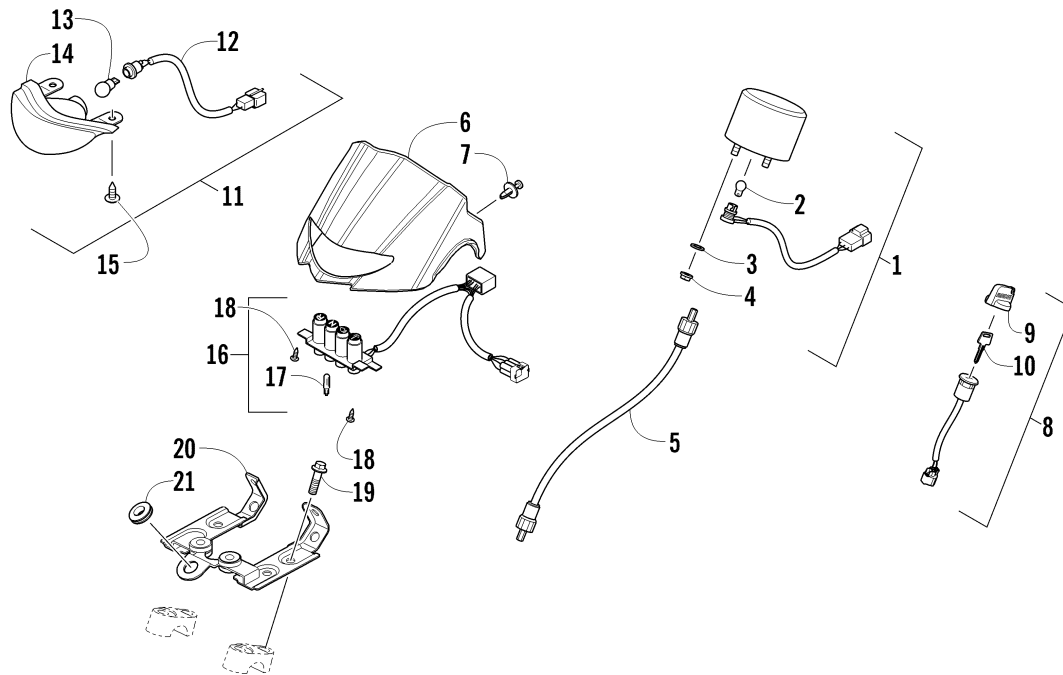


Item	Part No.	Qty	Name	Context	Footnote
1	3305-385	1	Brake Assembly - Right	(inc. 2-5)	
2	3303-339	2	Screw, Machine		
3	3305-381	1	Cover, Reservoir		
4	3305-407	1	Diaphragm		
5	3305-983	1	Clamp, Handlebar		
6	3304-746	4	Screw, Cap		
7	3303-254	1	BOLT HANDLE LEVER **(0) C.98.04.02		
8	3306-588	1	Lever, Brake - Right - Assembly	(inc. 9-11)	
9	3305-384	1	Pin, Brake Lever		
10	3305-383	1	Spring		
11	3305-382	1	Lock, Brake Lever		
12	3304-680	1	Ring, Retaining		
13	3305-373	1	Switch, Brake		
14	3304-654	2	Nut, Flange 6MM		
15	3303-257	10	OIL BOLT 10*22 **6110-M1 C.97.07.26.		
16	3303-284	23	WASHER OIL BOLT **(1) C.98.06.01.		
17	3304-741	1	Hose, Brake - Right Brake Assembly/Brake Assist		
18	3304-674	1	OIL BOLT 10*33		
19	3304-792	1	Brake Assist		
20	3305-379	1	Hose, Brake - Brake Assist/Front Brake Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	3305-636	1	Hose, Brake w/Junction Block		
22	3304-176	1	BOLT FLANGE 8*28		
23	3304-553	3	Bolt, Flange 6*12		
24	3303-919	2	Clamp, Brake Hose		
25	3305-375	1	Hose, Brake - Brake Assist/Rear Brake Assembly		
26	3304-551	3	BOLT FLANGE 6*22		
27	0123-788	AR	Tie, Cable - 8 in.		
28	3304-797	1	MASTER CYLINDER ASSY RR(ACE)	(inc. 29-36 and one No. 37)	
29	3303-896	1	Reservoir, Brake	(inc. 30-31)	
30	3304-119	2	Screw, Machine		
31	3304-332	1	Cover, Reservoir		
32	3303-895	2	Clamp, Hose		
33	3304-308	1	Hose, Brake		
34	3304-128	2	Nut, Jam		
35	3303-928	1	Actuator, Push Rod		
36	3304-307	1	Connector		
37	3303-321	2	Screw, Machine		
38	3303-927	1	Pin, Clevis		
39	3304-050	1	Washer		
40	3304-141	1	Pin, Cotter		
41	3303-929	1	Spring, Set		
42	3304-685	1	Switch, Brake		
43	3303-855	1	Spring, Stop		
44	3304-143	1	Pin, Cotter		
45	3304-335	1	Lever, Brake		
46	3304-139	2	Washer		
47	3304-742	1	Hose, Brake - Brake Assist/Rear Caliper		
48	3303-891	1	Clamp, Brake Hose		
49	3304-743	1	Hose, Brake - Brake Assist/Left Brake Assembly		
50	3305-376	1	CYLINDER SET RR MASTER	(inc. 51-53)	
51	3303-318	2	Screw, Machine		
52	3306-622	1	Cover, Reservoir		
53	3303-925	1	Diaphragm		
54	3303-141	1	SW ASSY RR STOP		
55	3304-017	1	Screw, Shoulder		
56	3305-388	1	Lever, Brake - Left		
57	3305-665	1	Lever, Park Brake		
58	3305-669	1	Bumper		
59	3305-644	1	Lever, Gear Shift		

Item	Part No.	Qty	Name	Context	Footnote
60	3305-667	1	Bracket, Retaining		
61	3305-668	2	Screw, Machine		
62	3305-666	2	Pin, Pivot		
63	3305-663	1	Cable, Brake		
64	3305-895	2	Screw, Cap		
65	3306-595	1	Caliper, Brake	(inc. 66)	
66	3305-882	1	BRAKE PAD ASSY		

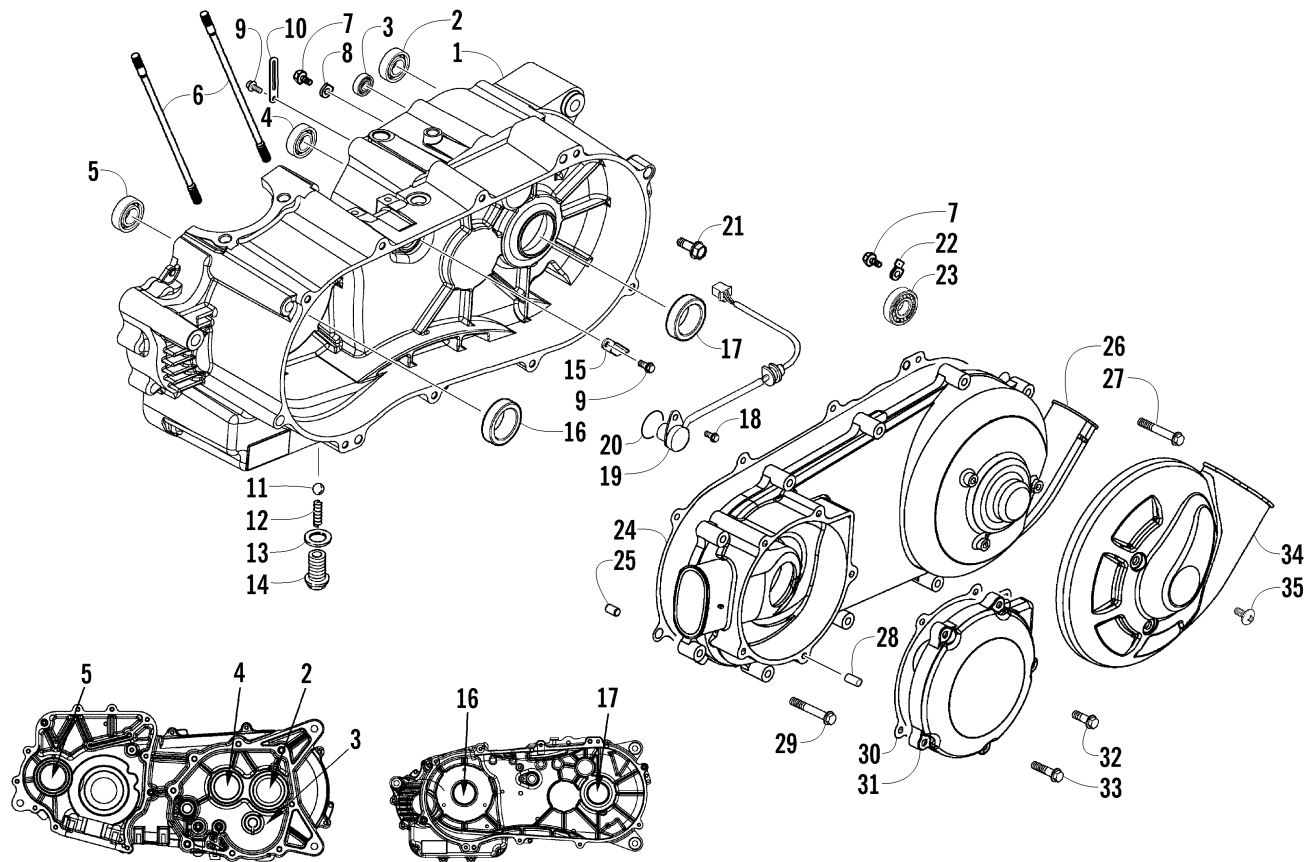
INSTRUMENT POD ASSEMBLY [96084]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-733	1	Gauge, Speedometer	(inc. 2)	
.2	3305-370	1	Bulb		
3	3304-734	2	Washer		
4	3304-654	2	Nut, Flange 6MM		
5	3303-906	1	CABLE COMP SPDMT		
6	3304-712	1	Instrument Pod Black		
7	3303-592	2	Clip, Retaining		
8	3304-771	1	Switch, Ignition - Assembly	(inc. 9-10)	
.9	3304-522	1	Cover, Key		
.10	3304-520	1	Key, Ignition - Set - Right-Side Cut		
.10	3304-521	1	Key, Ignition - Set - Left-Side Cut		
11	3304-740	1	Running Light Assembly	(inc. 12-14)	
.12	3305-362	1	Harness		
.13	3303-847	1	Bulb		
.14	3305-361	1	Lens		
15	3304-651	2	Screw, Self-Tapping		
16	3304-285	1	PILOT LAMP COMP	(inc. 17)	
.17	3304-284	4	Bulb		
18	3304-650	2	SCREW TAPPING 5*16 (CIRCLE HEAD)		
19	3305-400	4	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
20	3304-727	1	Bracket, Instrument Pod		
21	3303-239	3	Grommet		

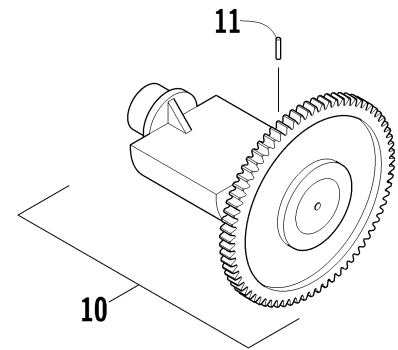
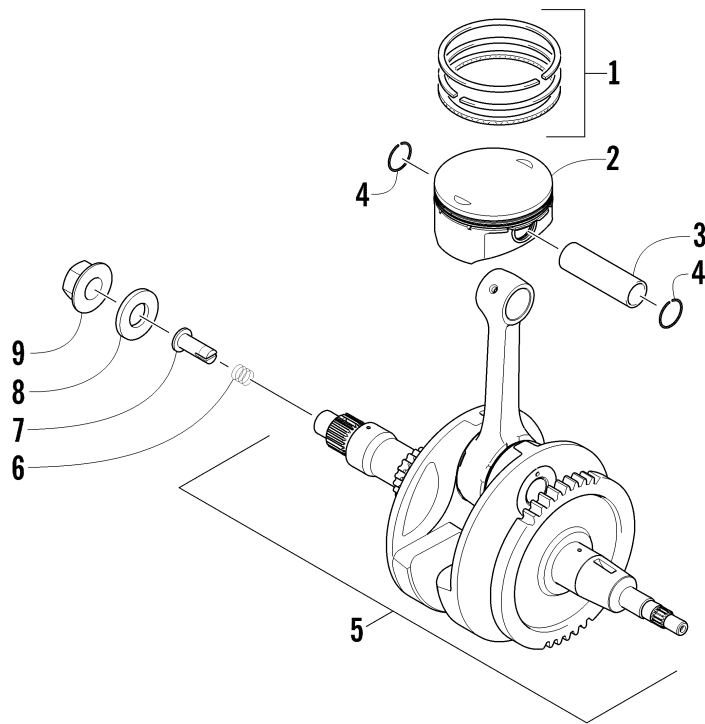
LEFT CRANKCASE AND COVER ASSEMBLY [94296]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-221	1	Crankcase		
2	3304-067	1	Bearing		
3	3304-074	1	BRG NEEDLE 20*26*16		
4	3304-699	1	BRG BALL RADIAL 6204		
5	3304-195	1	Bearing		
6	3305-606	2	Bolt, Stud		
7	3304-005	3	Screw, Cap		
8	3304-039	2	Retainer, Bearing		
9	3303-381	3	Screw, Cap		
10	3304-158	1	Clamp, Wire		
11	3304-205	1	Bearing, Ball		
12	3304-063	1	Spring, Seat		
13	3304-021	1	Washer		
14	3304-109	1	Screw, Seat		
15	3303-843	2	Retainer, Wire		
16	3304-079	1	Seal, Oil		
17	3304-091	1	Seal, Oil		
18	3304-187	1	Screw, Cap		
19	3304-698	1	Switch, Gear Position	(inc. 20)	
20	3305-776	1	O RING 15.5X2.5		

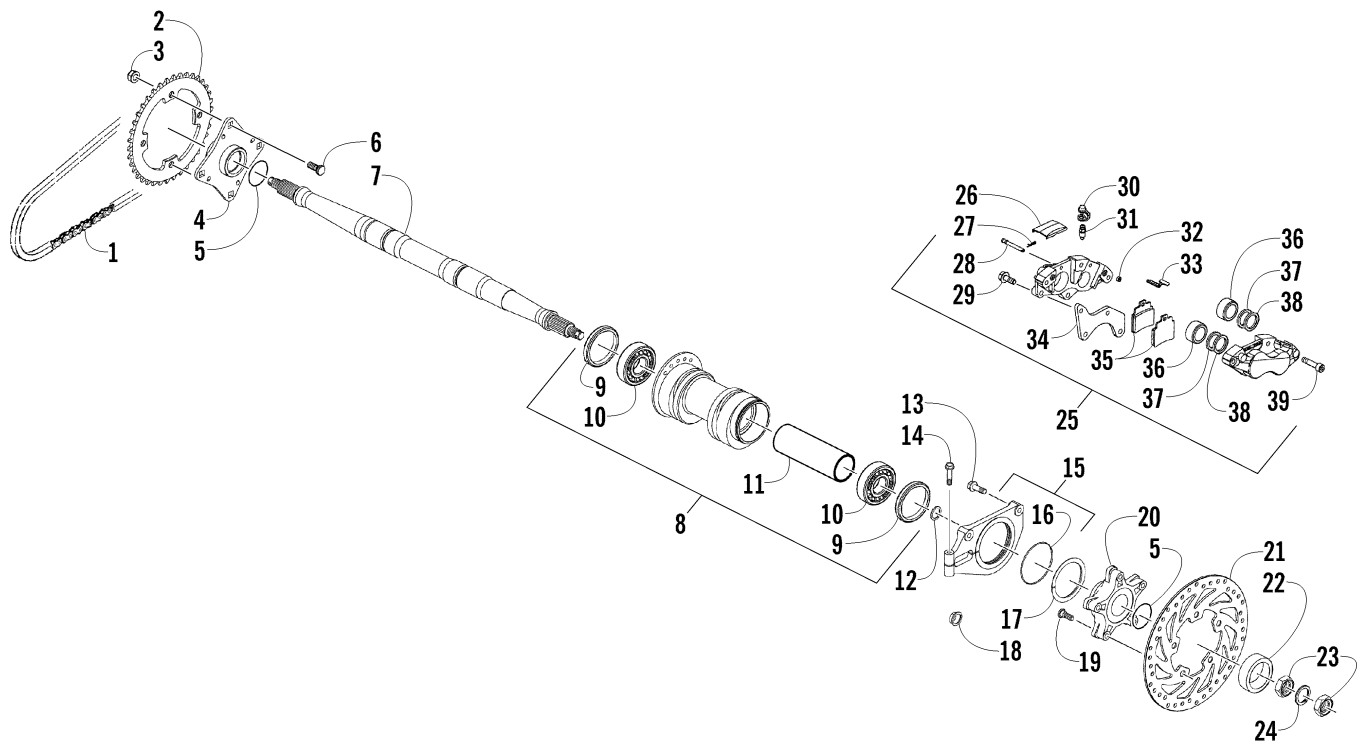
Item	Part No.	Qty	Name	Context	Footnote
21	3303-365	1	Screw, Cap		
22	3304-040	1	Retainer, Bearing		
23	3304-073	1	BEARING BALL RADIAL		
24	3303-642	1	Gasket, Cover		
25	3303-342	2	Pin, Dowel		
26	3303-632	1	Cover, Crankcase		
27	3304-003	8	Screw, Cap		
28	3303-341	2	Pin, Dowel		
29	3304-004	2	Screw, Cap		
30	3304-101	1	Gasket, Cover		
31	3304-225	1	Cover		
32	3303-384	3	BOLT FLANGE SH 6*25		
33	3304-190	2	Screw, Cap		
34	3304-222	1	Cover, Protective		
35	3304-407	3	Screw, Machine		

PISTON AND CRANKSHAFT ASSEMBLY [94280]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-664	1	RING SET PISTON		
2	3305-625	1	Piston		
3	3305-623	1	Pin, Piston		
4	3304-159	2	Circlip		
5	3305-619	1	Crankshaft Assembly		
6	3303-694	1	Spring		
7	3303-693	1	Oil Through		
8	3304-036	1	Washer, Thrust		
9	3304-024	1	Nut		
10	3305-624	1	Balancer, Crankshaft	(inc. 11)	
.11	3304-439	1	Pin, Dowel		

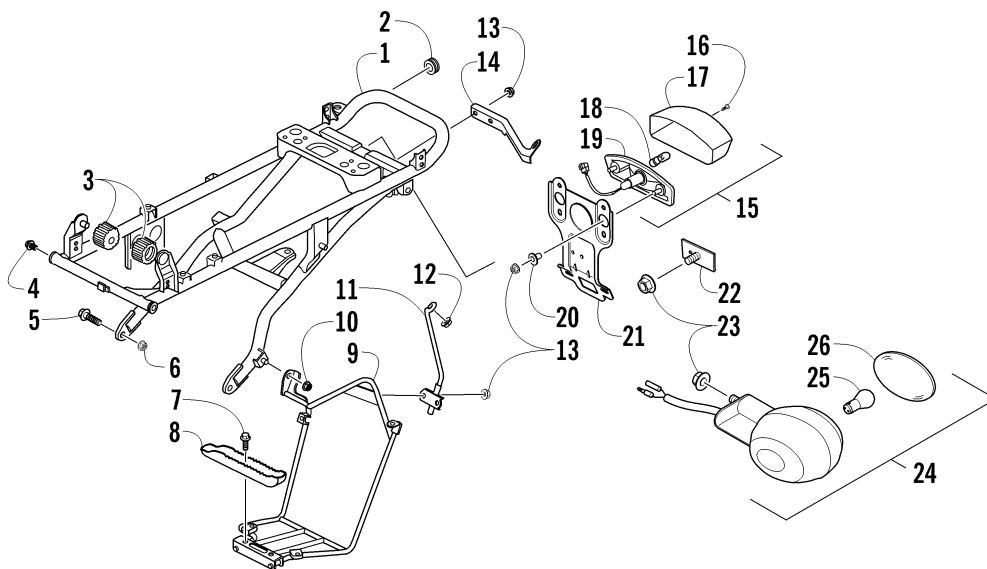
REAR AXLE AND BRAKE ASSEMBLY [96088]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-510	1	Chain, Drive		
2	3304-291	1	Sprocket, Drive		
3	3304-031	4	NUT U 10MM		
4	3304-292	1	Flange, Sprocket		
5	3303-603	2	O-Ring		
6	3304-403	4	Bolt, Carriage		
7	3305-639	1	Axle, Rear		
8	3304-294	1	Hub, Rear - Assembly	(inc. 9-11)	
9	3304-424	2	Seal		
10	3304-688	2	Bearing		
11	3305-593	1	Spacer		
12	3304-415	1	Ring, Retaining		
13	3304-687	2	Screw, Cap		
14	3304-518	1	Screw, Cap		
15	3305-890	1	BRACKET,CALIPER - ASSY	(inc. 16)	
16	3305-259	1	O-Ring		
17	3304-519	1	Ring, Retaining		
18	3304-304	1	Insert		
19	3304-015	5	Screw, Shoulder		
20	3304-300	1	Hub, Brake Disc	(inc. one No. 5)	

Item	Part No.	Qty	Name	Context	Footnote
21	3304-301	1	Disc, Brake		
22	3304-343	1	Spacer		
23	3304-342	2	Pin, Dowel		
24	3305-267	1	Washer, Lock		
25	3306-594	1	Caliper Assembly - Rear	(inc. 26-39)	
.26	3304-318	2	Cover, Dust		
.27	3303-608	2	Pin, Lock		
.28	3304-325	2	Pin		
.29	3304-174	2	Screw, Cap		
.30	3304-303	2	Cap, Bleed Valve		
.31	3304-302	2	Valve, Bleed		
.32	3304-333	2	Plug		
.33	3304-696	2	Spring, Brake Pad		
.34	3304-695	1	Bracket		
.35	3304-697	2	Pad, Brake - Set		
.36	3305-262	2	PISTON, CALIPER		
.37	3305-380	4	SEAL PISTON (FOOT BRAKE)		
.38	3306-585	4	Seal, Dust		
.39	3304-440	3	Screw, Cap		

REAR FRAME, TAILLIGHT, AND RELATED PARTS ASSEMBLY [96081]

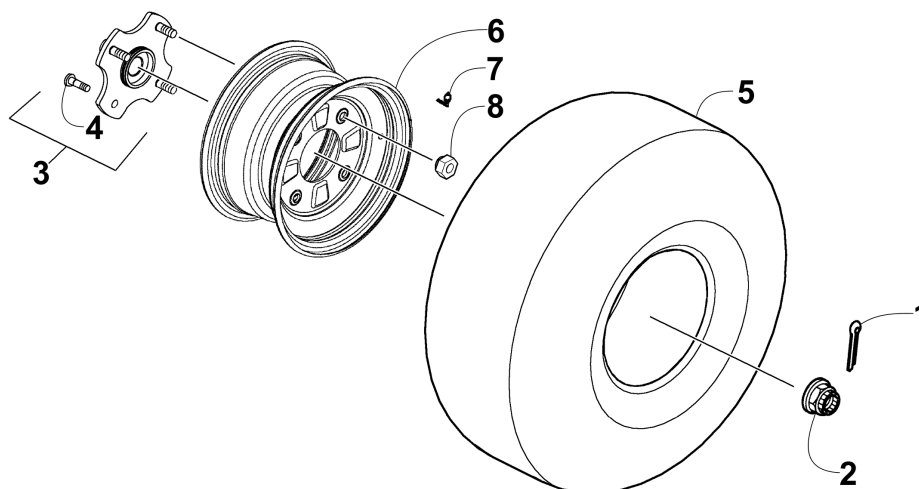


Item	Part No.	Qty	Name	Context	Footnote
1	3304-729	1	Frame, Main - Rear		
2	3303-239	2	Grommet		
3	3304-245	2	Support, Gas Tank		
4	3304-435	2	Screw, Cap		
5	3304-181	2	Screw, Cap		
6	3303-333	2	NUT FLANGE 10MM		
7	3304-543	4	BOLT FLANGE 8*16		
8	3304-346	2	Footpeg		
9	3304-354	1	Bracket, Mounting - Fender - Right		
9	3304-356	1	STAY L RR FENDER		
10	3303-332	3	Nut		
11	3304-348	1	Bracket, Support - Fender - Rear - Right		
11	3304-349	1	Bracket, Support - Fender - Rear - Left		
12	3304-417	2	Nut, Stamped		
13	3304-654	10	Nut, Flange 6MM		
14	3304-725	1	Bracket, Mounting - Fender - Rear - Right		
14	3304-812	1	Bracket, Mounting - Fender - Rear - Left		
15	3304-739	1	Taillight - Assembly	(inc. 16-19)	
.16	3304-537	2	Screw, Self-Tapping		

Item	Part No.	Qty	Name	Context	Footnote
.17	3306-583	1	Lens, Taillight		
.18	3303-849	1	BULB TAIL & STOP 12V21W/5W		
.19	3303-422	1	Housing, Taillight		
20	3303-226	2	Insert		
21	3304-724	1	Mount, License Plate		
22	3304-737	2	Reflector, Rear Red		
23	3304-774	4	Nut, Lock		
24	3304-732	1	Turn Signal - Right - Assembly	(inc. 25-26)	
24	3304-811	1	Turn Signal - Left - Assembly	(inc. 25-26)	
.25	3304-825	2	Bulb		
.26	3305-363	1	Lens - Right		
.26	3305-364	1	Lens - Left		

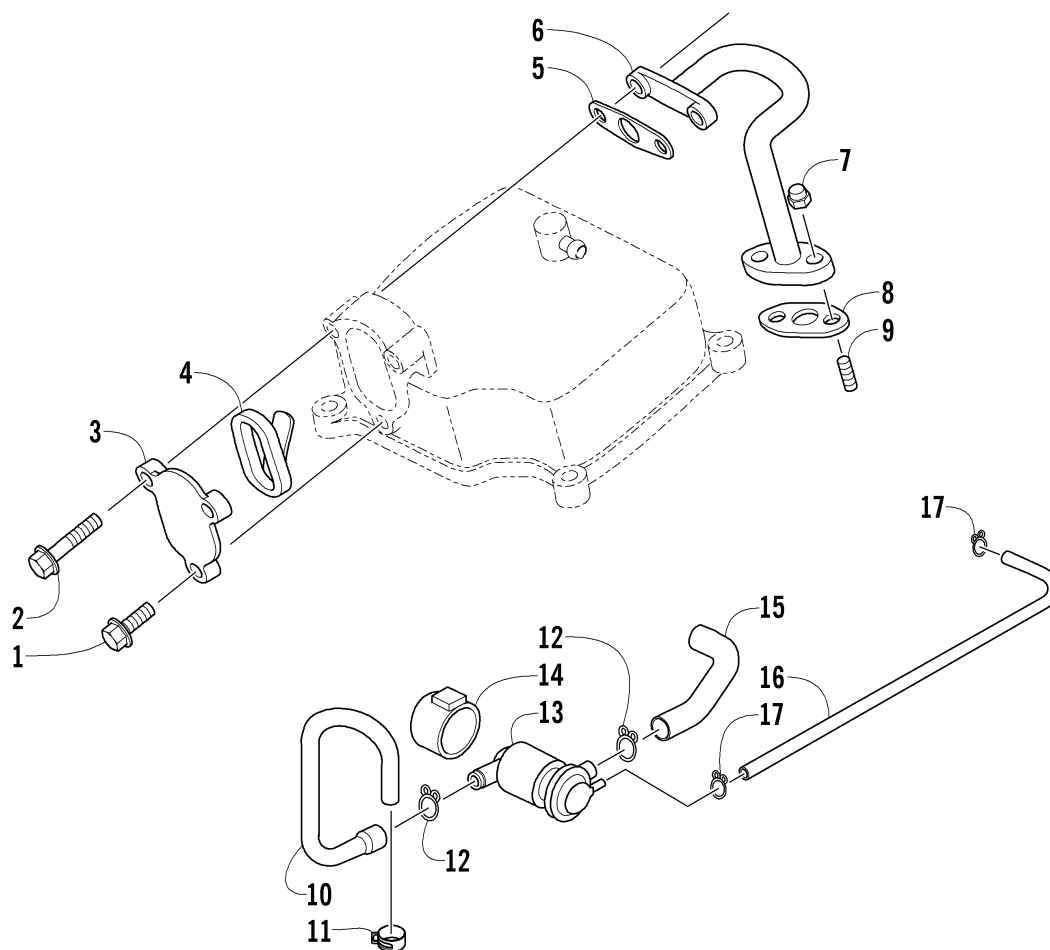
Item	Part No.	Qty	Name	Context	Footnote
.21	3304-090	2	Seal		
.22	3304-459	4	Seal		
.23	3304-364	2	Collar		
.24	3304-421	2	Bearing		
.25	3304-372	1	Sleeve		
.26	3304-309	1	Axle		
27	3304-587	4	BOLT WASHER 6*16		
28	3305-972	1	PROTECTOR ASSY RR FORK	(inc. 29-32)	
.29	3304-287	1	Guard, Chain		
.30	3304-288	1	Guard, Brake Disc		
.31	3305-773	8	Washer		
.32	3305-774	4	Rivet		

REAR WHEEL ASSEMBLY [96102]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-340	2	Pin, Cotter		
2	3304-129	2	Nut		
3	3305-266	2	Hub, Wheel	(inc. 4)	
4	3304-014	8	Stud		
5	3306-593	2	Tire		
6	3304-295	2	Wheel - Assembly		
7	3303-887	2	Stem, Valve		
8	3304-028	8	Nut, Lug		

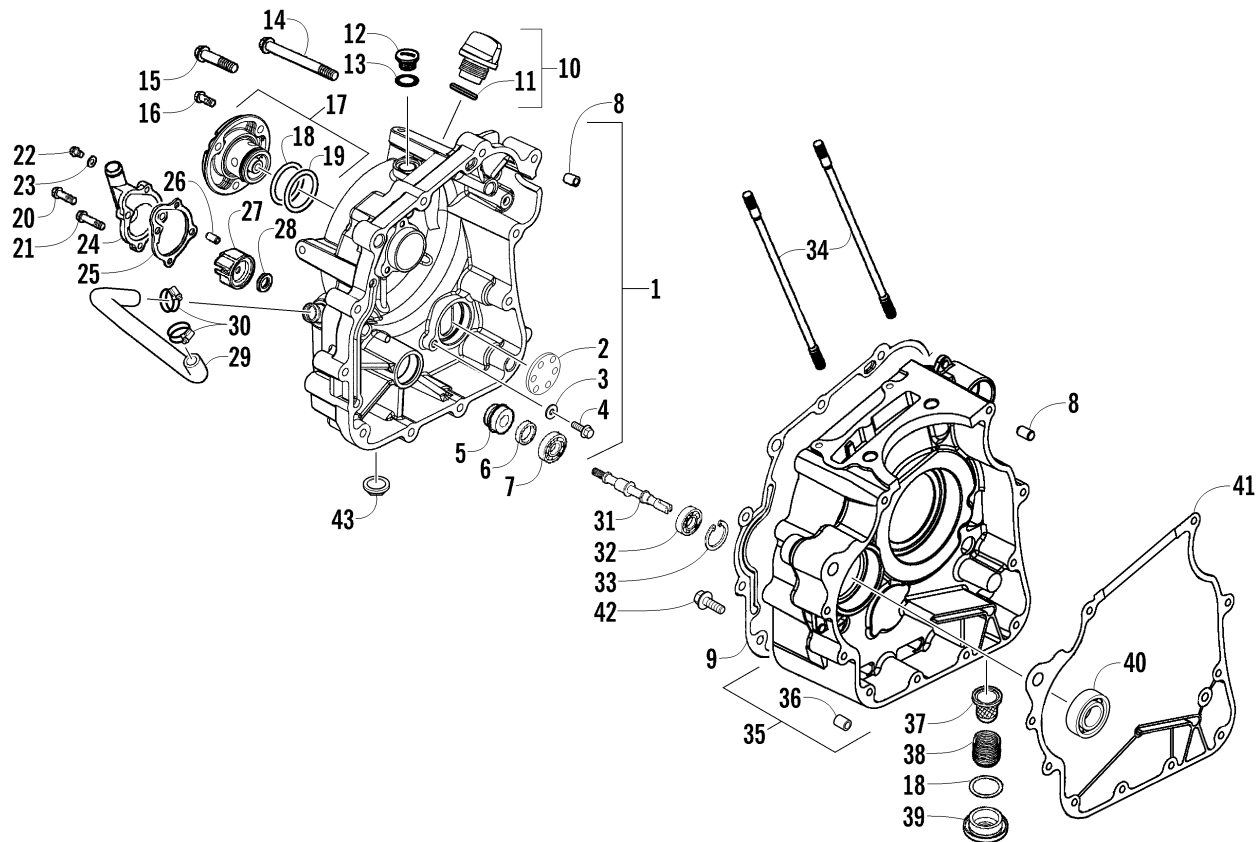
REED VALVE ASSEMBLY [100477]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-401	1	Screw, Cap		
2	3305-402	2	Screw, Cap		
3	3305-354	1	Cover, Reed Valve		
4	3305-353	1	Valve, Reed		
5	3305-356	1	Gasket		
6	3305-610	1	Pipe, Air		
7	3304-030	2	Nut, Cap		
8	3303-732	1	Gasket		
9	3304-114	2	Bolt, Stud		
10	3305-404	1	Duct, Air		
11	3304-167	1	Clamp		
12	3303-712	2	Clamp		
13	3304-713	1	Vacuum, Air - Assembly		
14	3305-355	1	Mount, Air Vacuum		
15	3304-824	1	Duct, Air		

Item	Part No.	Qty	Name	Context	Footnote
16	3305-405	1	Hose Assembly		
17	3304-161	2	Clamp, Hose		

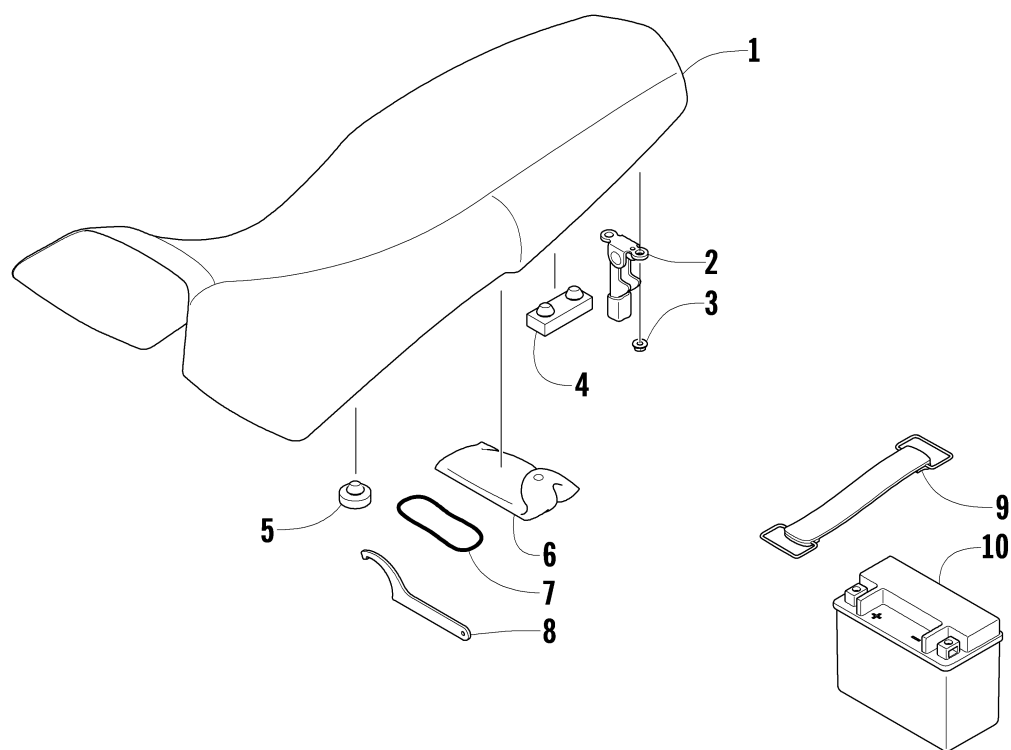
RIGHT CRANKCASE AND COVER ASSEMBLY [94278]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-626	1	Cover, Crankcase	(inc. 2-7)	
.2	3303-696	1	Plate, Sight Gauge		
.3		1	Washer		Part Number not Available
.4	3304-005	1	Screw, Cap		
.5	3303-751	1	Seal, Mechanical		
.6	3304-078	1	Seal, Oil		
.7	3304-068	1	Bearing		
8	3303-342	4	Pin, Dowel		
9	3303-641	1	Gasket		
10	3303-695	1	Gauge, Oil Level	(inc. 11)	
.11	3304-102	1	O-Ring 18*3		
12	3304-012	1	Cap		
13	3304-099	1	O-Ring		
14	3304-192	8	Screw, Cap		
15	3303-387	4	Screw, Cap		
16	3303-382	3	Bolt Flange 6*16MM		
17	3304-013	1	Cap, Crankcase Cover	(inc. 18-19)	
.18	3304-096	2	O-RING 30.8MM		
.19	3304-098	1	O-Ring		

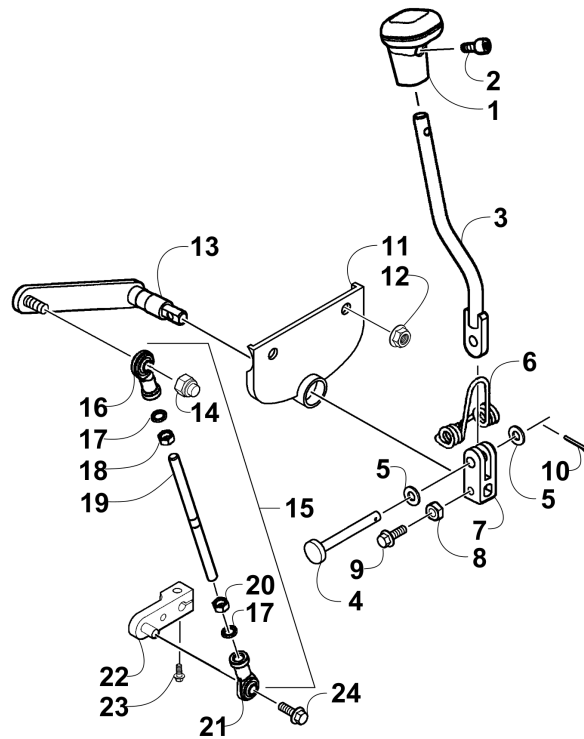
Item	Part No.	Qty	Name	Context	Footnote
20	3303-619	2	Bolt Flange SH 6*22		
21	3303-385	2	Screw, Cap		
22	3304-186	1	Screw, Cap		
23	3304-049	1	Washer		
24	3303-752	1	Cover, Water Pump		
25	3303-753	1	Gasket, Water Pump		
26	3303-341	2	Pin, Dowel		
27	3303-750	1	Impeller, Water Pump		
28	3304-038	1	Washer		
29	3303-758	1	Hose, Coolant - Water Pump/Cylinder		
30	3304-165	2	Clip Water Hose		
31	3303-754	1	Shaft, Water Pump		
32	3304-193	1	Bearing		
33	3304-148	1	Ring, Retaining		
34	3304-008	2	Bolt, Stud		
35	3305-605	1	Crankcase - Right	(inc. 36)	
36	3304-065	1	Plug		
37	3303-691	1	SCREEN OIL FILTER		
38	3303-692	1	SPG OIL FILTER SCREEN		
39	3303-021	1	Cap, Inspection		
40	3304-195	1	Bearing		
41	3303-628	1	Gasket, Crankcase		
42	3304-191	4	BOLT FLANGE SH 6*50		
43	3304-052	1	BOLT DRAIN PLUG SPECIAL		

SEAT, BATTERY, AND TOOL KIT ASSEMBLIES [94293]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-391	1	Seat Assembly	(inc. 2-3)	
2	3304-392	1	Latch, Seat		
3	3305-929	2	Nut		
4	3306-458	2	BUMPER,SEAT		
5	3306-470	2	Bumper, Seat - Front		
6	3304-400	1	Kit, Tool		
7	3303-242	1	Retainer, Tool Kit		
8	1441-797	1	Wrench, Spanner		Optional
9	3304-434	1	Hold-Down, Battery		
10	3304-275	1	BATTERY YTX12-BS		

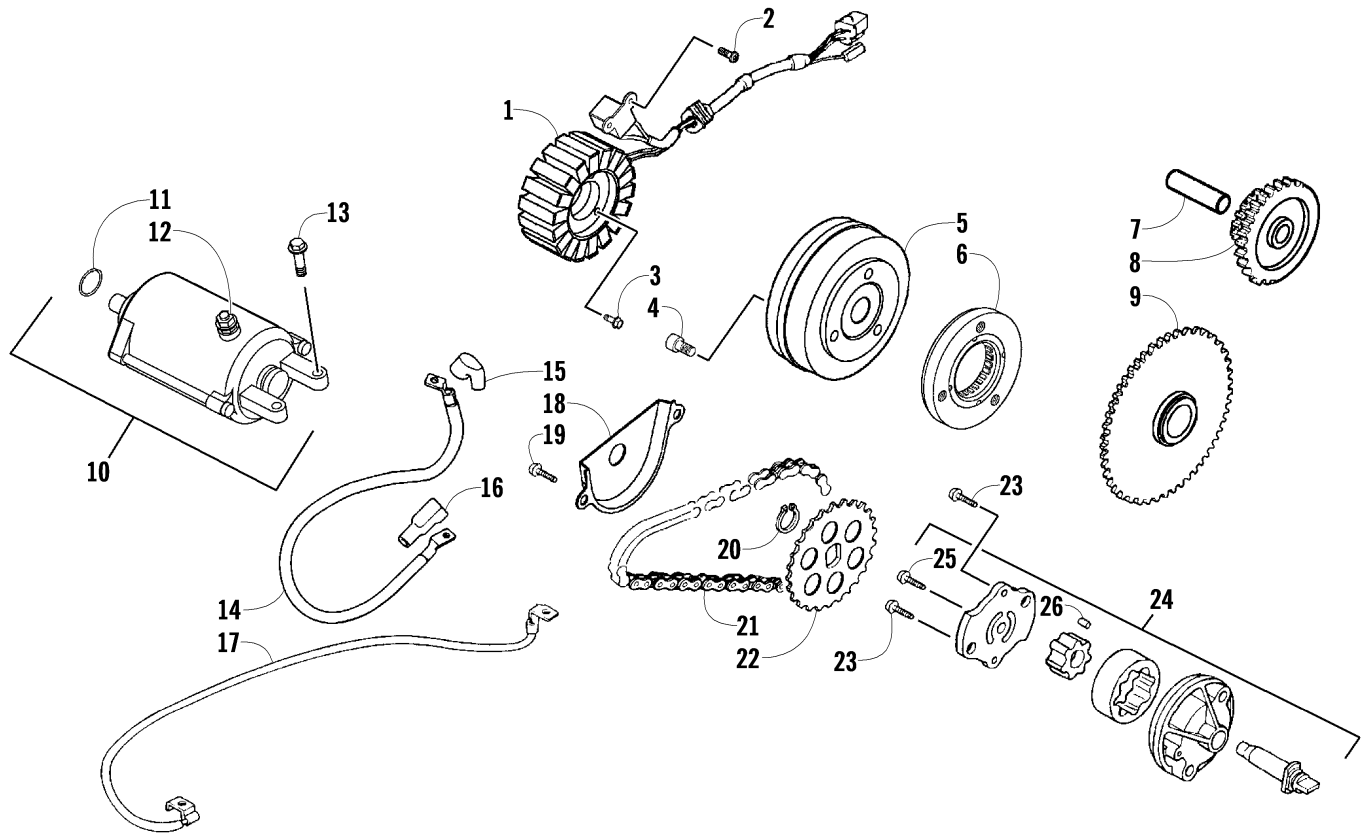
SHIFT LEVER ASSEMBLY [96380]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-823	1	Knob, Gear Shift		
2	3304-401	1	Screw, Cap		
3	3304-458	1	Rod, Gear Shift		
4	3303-817	1	Pin, Shift Lever		
5	3304-135	2	WASHER PLAIN 8MM		
6	3303-818	1	Spring		
7	3303-819	1	Bracket, Gear Shift		
8	3305-340	1	NUT HEX 6MM		
9	3304-438	1	Screw, Cap		
10	3304-142	1	Pin, Cotter		
11	3304-271	1	Cover, Gear Shift		
12	3303-332	2	Nut		
13	3305-644	1	Lever, Gear Shift		
14	3305-792	1	Nut, Cap		
15	3305-778	1	Tie Rod - Assembly	(inc. 16-21)	
16	3303-972	1	Ball Joint, Tie Rod - Left		
17	3303-607	2	WASHER SPRING 8MM		
18	3304-126	1	Nut		
19	3304-273	1	Tie Rod		
20	3304-125	1	Nut		

Item	Part No.	Qty	Name	Context	Footnote
.21	3303-970	1	Ball Joint, Tie Rod - Right		
22	3305-543	1	Link, Gear Shift		
23	3304-112	1	Screw, Cap		
24	3304-176	1	BOLT FLANGE 8*28		

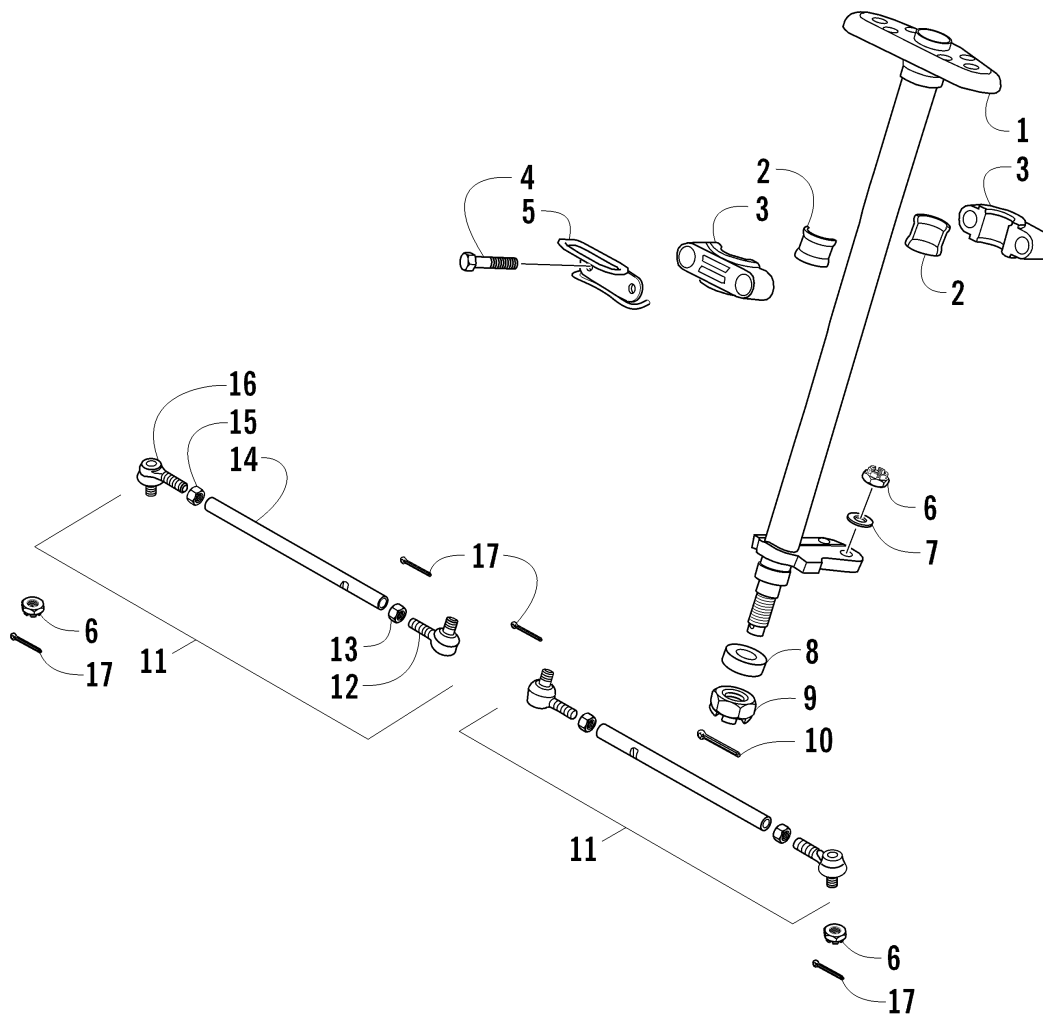
STARTER MOTOR, MAGNETO, AND OIL PUMP ASSEMBLY [96097]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-627	1	Stator		
2	3304-118	2	Screw, Machine		
3	3304-111	3	Screw, Cap		
4	3304-208	3	Screw, Cap		
5	3305-628	1	Rotor/Flywheel		
6	3305-412	1	Clutch, One-Way		
7	3305-629	1	Shaft, Starter Reduction		
8	3303-824	1	Gear, Starter Reduction		
9	3305-411	1	GEAR COMP STARTING CLUTCH		
10	3304-274	1	Motor, Starter	(inc. 11-12)	
11	3304-104	1	O-Ring		
12	3304-011	2	Nut w/Washer		
13	3304-002	2	Bolt, Flange 6*22		
14	3305-630	1	Cable, Battery/Starter	(inc. 15-16)	
15	3305-251	1	Boot, Terminal		
16	3305-252	1	Boot, Terminal		
17	3304-279	1	Cable, Battery/Ground		
18	3303-697	1	Separator, Oil		
19	3303-381	2	Screw, Cap		
20	3304-146	1	Ring, Retaining		

Item	Part No.	Qty	Name	Context	Footnote
21	3305-631	1	Chain, Oil Pump		
22	3303-688	1	Sprocket, Oil Pump		
23	3303-385	2	Screw, Cap		
24	3303-687	1	Pump, Oil	(inc. 25-26)	
25	3304-426	1	Screw, Cap		
26	3304-144	1	Pin, Alignment		

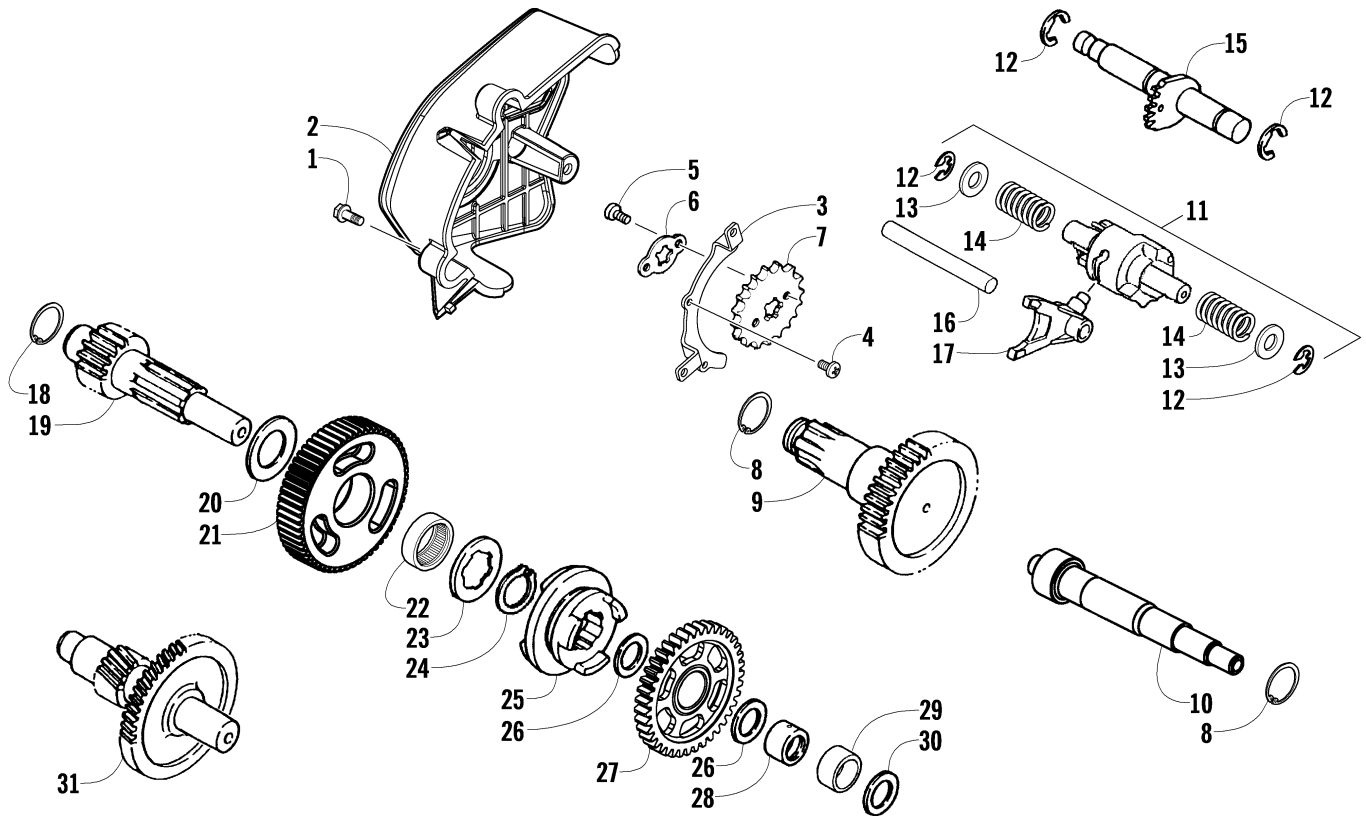
STEERING ASSEMBLY [96082]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-794	1	STEM COMP,STEERING (ACE)		
2	3305-496	1	STEERING BUSHING		
3	3303-961	2	Block, Mounting - Steering Post		
4	3304-649	2	Screw, Cap		
5	3303-962	1	Clamp, Mounting Block		
6	3304-130	4	Nut, Castle		
7	3304-136	2	Washer		
8	3303-960	1	Spacer		
9	3304-032	1	Nut		
10	3303-470	1	Pin, Cotter		
11	3305-634	2	Tie Rod - Assembly	(inc. 12-16)	
.12	3303-973	2	Ball Joint, Tie Rod - Left		
.13	3303-327	2	Nut, Hex - Right-Hand Thread		
.14	3305-635	2	Tube, Tie Rod		
.15	3303-326	2	Nut - Right-Hand Thread		

Item	Part No.	Qty	Name	Context	Footnote
.16	3303-971	2	Ball Joint, Tie Rod - Right		
17	3304-143	4	Pin, Cotter		

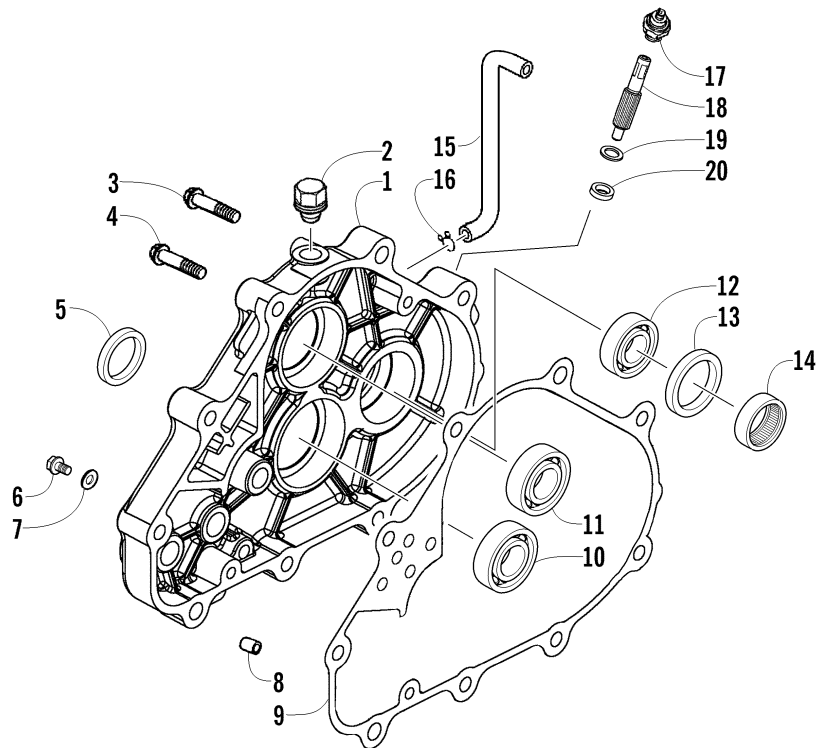
TRANSMISSION ASSEMBLY [96096]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-383	3	Bolt Flange SH 6*20		
2	3304-715	1	Cover, Chain		
3	3304-515	1	Guide, Chain		
4	3304-650	2	SCREW TAPPING 5*16 (CIRCLE HEAD)		
5	3303-307	2	Screw, Cap		
6	3304-266	1	Plate, Retaining		
7	3304-265	1	Sprocket, Drive		
8	3304-147	2	CIR CLIP EX 25MM		
9	3304-262	1	Shaft, Output		
10	3305-695	1	Shaft, Driven		
11	3304-268	1	Drum, Gear Shift - Assembly	(inc. two No. 12 and 13-14)	
.12	3304-153	4	E-Ring		
.13	3304-412	2	Washer, Thrust		
.14	3304-700	2	Spring		
15	3304-269	1	SPINDLE COMP DRUM SHIFT		
16	3304-513	1	Shaft, Shift Fork		
17	3305-693	1	Fork, Shift		
18	3304-514	1	Ring, Retaining		
19	3304-691	1	Shaft, Main		
20	3304-044	1	WASHER THRUST 25MM		

Item	Part No.	Qty	Name	Context	Footnote
21	3304-263	1	Gear, Reverse		
22	3304-423	1	Bearing		
23	3304-045	1	Washer		
24	3304-056	1	Ring, Retaining		
25	3304-264	1	Gear Select, Sliding		
26	3304-413	2	Washer, Thrust		
27	3305-694	1	Gear, Forward		
28	3304-509	1	Bushing		
29	3304-508	1	Spacer		
30	3304-042	1	Washer, Thrust		
31	3304-261	1	Shaft, Counterbalance		

TRANSMISSION CASE ASSEMBLY [96095]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-706	1	Case, Transmission		
2	3304-052	1	BOLT DRAIN PLUG SPECIAL		
3	3303-615	2	Screw, Self-Tapping		
4	3304-572	7	BOLT FLANGE 8*35		
5	3304-081	1	Seal, Oil		
6	3303-365	1	Screw, Cap		
7	3303-591	1	Washer		
8	3303-342	2	Pin, Dowel		
9	3304-258	1	Gasket		
10	3304-699	1	BRG BALL RADIAL 6204		
11	3304-198	1	Bearing		
12	3304-195	1	Bearing		
13	3304-425	1	Seal, Oil		
14	3304-422	1	Bearing		
15	3303-630	1	Tube, Breather	(inc. 16)	
16	3304-433	1	Clamp, Hose		
17	3304-108	1	BOLT TACHOMETER		
18	3304-703	1	Gear, Speedometer Drive		
19	3304-047	1	THRUST WASHER 8MM		
20	3304-077	1	OIL SEAL 12*18*3		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.