



Illustrated Parts Manual

2013



700 Mud Pro

Model Number A2013MLT1PUSA

Model Number A2013MLT1P0SA - International

Model Number A2013MLT1PUST

Model Number A2013MLT1P0ST - International

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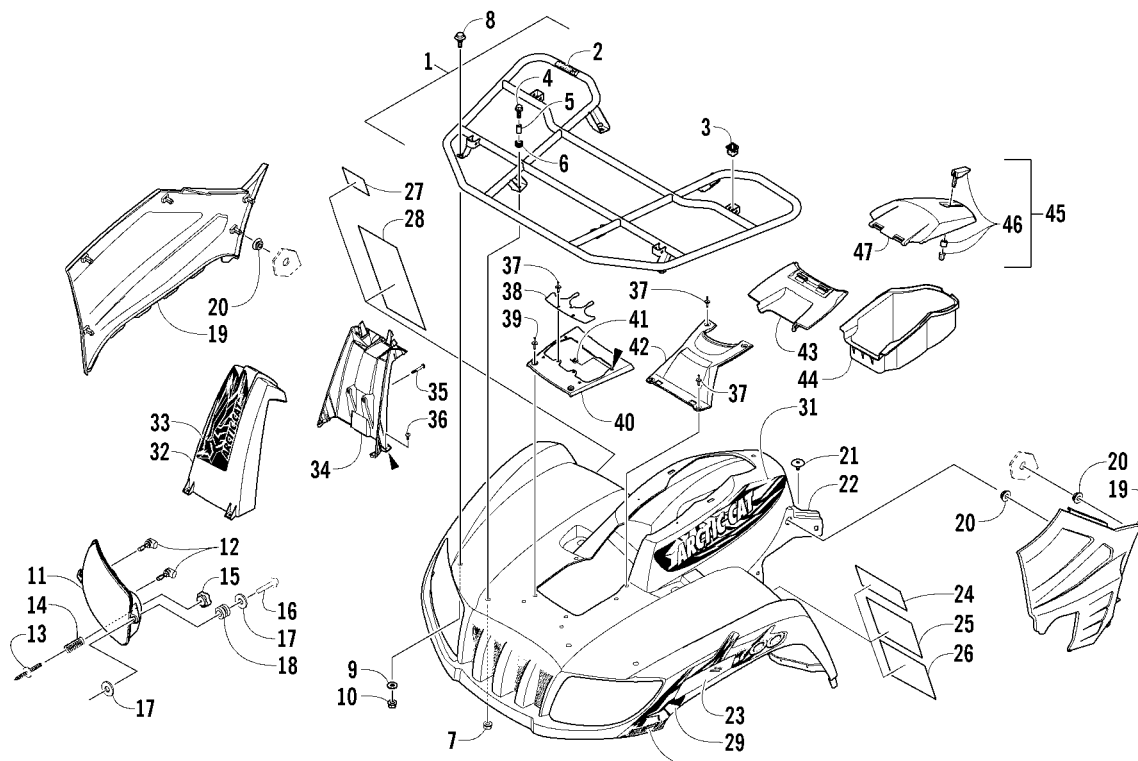
2013 ATV 700 Mud Pro

(Model No. A2013MLT1PUSA) (Model No. A2013MLT1POSA - Int.)

(Model No. A2013MLT1PUST) (Model No. A2013MLT1POST - Int.)

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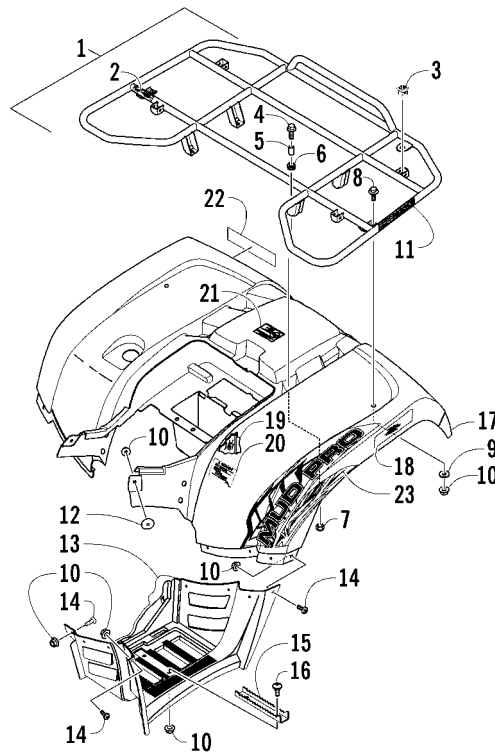
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog.



FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES

0746-890

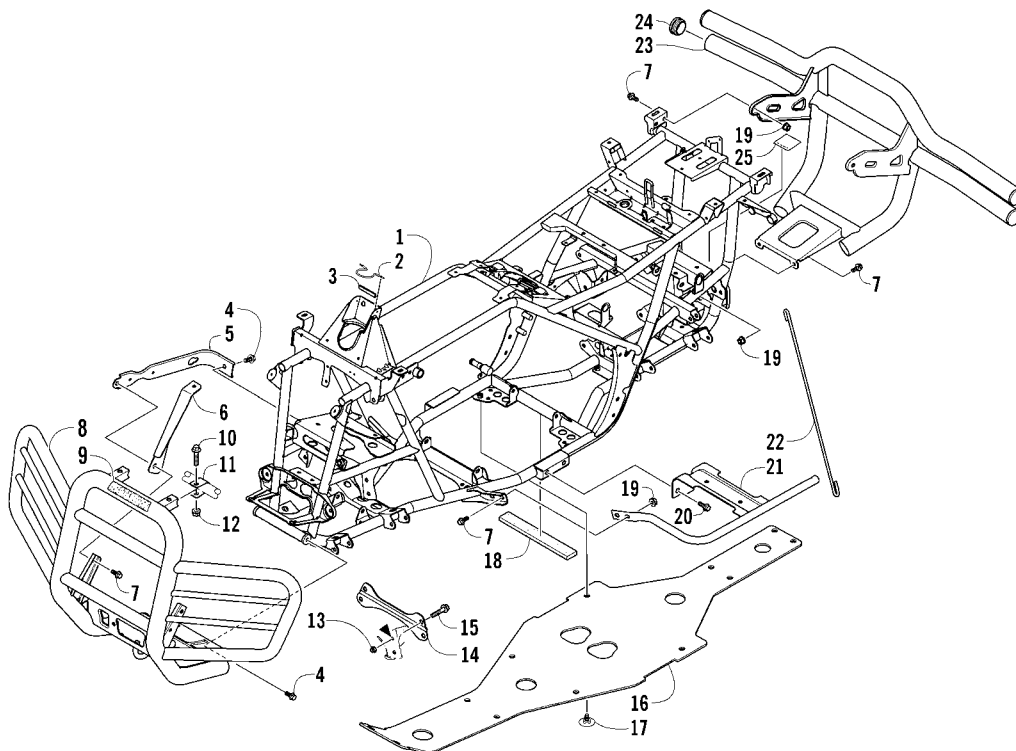
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-643		1	Rack, Front - Assembly (inc. 2-3)	28	1411-250		1	● Decal, Warning - Reverse/Pre-Ride
2	0411-576		1	● Decal, Warning - Load	29	3411-096	X	1	Decal, Side - Front Right (1PUSA/1POSA)
3	0441-592		4	● Bushing, Rack		3411-097	X	1	Decal, Side - Front Left (1PUSA/1POSA)
4	8410-830		4	Screw, Cap		3411-098	X	1	Decal, Side - Front Right (1PUST/1POST)
5	0423-669		4	Spacer		3411-099	X	1	Decal, Side - Front Left (1PUST/1POST)
6	0423-465		4	Grommet	30	3411-264	X	1	Decal, "EFI"
7	8432-802		4	Nut, Lock	31	3411-102	X	1	Decal, Side - Upper Right (1PUSA/1POSA)
8	0423-654		2	Screw, Shoulder		3411-103	X	1	Decal, Side - Upper Left (1PUSA/1POSA)
9	8050-222		2	Washer		3411-104	X	1	Decal, Side - Upper Right (1PUST/1POST)
10	8427-602		2	Nut, Lock		3411-105	X	1	Decal, Side - Upper Left (1PUST/1POST)
11	0509-044		1	Headlight Assembly - Right (inc. 12)	32	4506-301		1	Cover, Intake - Front - Black
12	0509-035		1	Headlight Assembly - Left (inc. 12)	33	3411-090	X	1	Decal, Intake - Front (1PUSA/1POSA)
13	0409-055		4	● Bulb, Headlight		3411-092	X	1	Decal, Intake - Front (1PUST/1POST)
14	0423-514		2	Stud, Adjuster - Headlight	34	4506-306		1	Cover, Intake - Rear - Black
15	0423-522		2	Spring, Adjuster	35	8468-645		2	Screw, Machine
16	0423-513		2	Knob, Adjuster	36	8468-616		4	Screw, Machine
17	0623-785		4	Screw, Self-Tapping	37	0623-362		6	Rivet, Reinstallable
18	8050-217		8	Washer	38	2416-100		1	Shield, Splash
19	0423-447		4	Grommet	39	0423-535		2	Rivet, Reinstallable
20	2406-300		1	Panel, Side - Lower - Right	40	2516-170		1	Cover, Access
21	2406-419		1	Panel, Side - Lower - Left	41	0423-577		4	Clip, U-Nut
22	0423-678		8	Grommet	42	1406-484		1	Cover, Steering Post
23	0423-101		2	Screw, Shoulder	43	0470-513		1	Cover, Storage Box
24	2516-132		1	Panel, Fender - Assembly - Metallic Green (inc. 23-28) (1PUSA/1POSA)	44	1406-573		1	Box, Storage
25	5506-016	X	1	Panel, Fender - Assembly - Metallic Cat Green (inc. 23-28) (1PUST/1POST)	45	2506-234		1	Lid, Storage Box w/Latch (inc. 46-47)
26	0411-818		1	● Decal, Reflector - Right - Amber	46	1406-599		1	● Latch, Storage Box
27	0411-819		1	● Decal, Reflector - Left - Amber	47	0470-514		1	● Lid, Storage Box
28	1411-574		1	● Decal, Warning - Off-Road Only					
29	1411-804		1	● Decal, Warning - Age					
30	1411-932		1	● Decal, Warning - General					
31	0411-835		1	● Decal, Warning - Turn/Hill					



REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES

0746-900

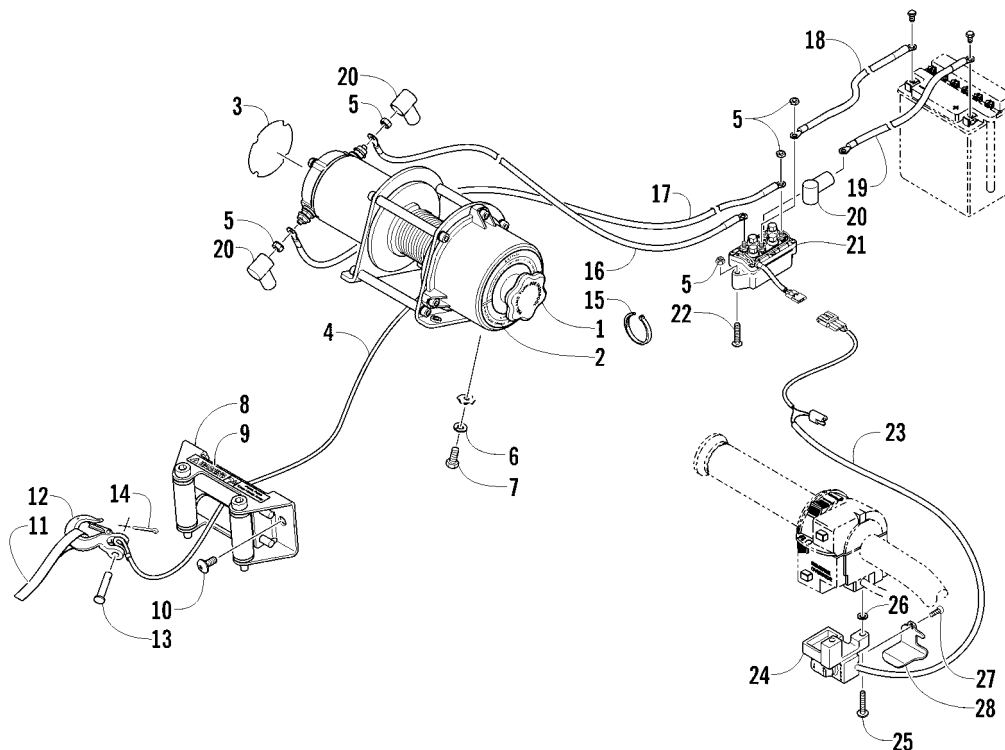
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-125		1	Rack, Rear - Assembly (inc. 2-3)	16	0423-355		4	Screw, Shoulder
2	0411-648		1	● Decal, Warning - Load	17	2516-952		1	Panel, Fender - Assembly - Black (inc. 18-21)
3	0441-592		4	● Bushing, Rack	18	1411-592		1	● Decal, Reflector - Right - Red
4	8410-830		4	Screw, Cap		1411-593		1	● Decal, Reflector - Left - Red
5	0423-669		4	Spacer	19	0470-658		1	● Foil, Protective
6	0423-465		4	Grommet	20	2411-143		1	● Decal, Warning - Tire Pressure
7	8432-802		4	Nut, Lock	21	1411-809		1	● Decal, Passenger
8	0423-654		2	Screw, Shoulder	22	1411-725		1	Decal, "Arctic Cat"
9	8050-222		2	Washer	23	3411-108	X	1	Decal, "Mud Pro" - Right (1PUSA/1POSA)
10	8427-602		26	Nut, Lock		3411-109	X	1	Decal, "Mud Pro" - Left (1PUSA/1POSA)
11	0411-965		2	Decal, "Speedrack"		3411-110	X	1	Decal, "Mud Pro" - Right (1PUST/1POST)
12	0423-101		2	Screw, Shoulder		3411-111	X	1	Decal, "Mud Pro" - Left (1PUST/1POST)
13	1406-356		1	Footwell - Right					
	2406-429		1	Footwell - Left					
14	0423-419		18	Screw, Machine					
15	1506-125		2	Footpeg					



FRAME AND RELATED PARTS

0746-901

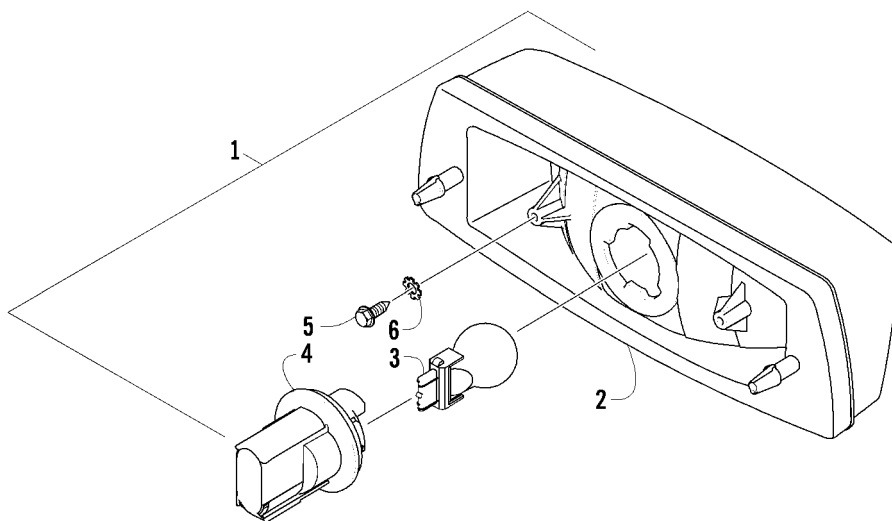
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	4506-543		1	Frame, Main	14	2516-852		1	Brace, A-Arm
2	2416-401		1	Clip, Routing	15	8409-025		2	Screw, Cap
3	0706-371	AR		Trim - 3 ft	16	1406-030		1	Panel, Belly
4	8409-020		4	Screw, Cap	17	0423-101		12	Screw, Shoulder
5	1506-596		2	Channel, Bumper Mounting	18	0406-289		2	Pad, Frame
6	1506-562		1	Bracket, Mounting - Bumper - Right	19	8424-802		8	Nut
	1506-563		1	Bracket, Mounting - Bumper - Left	20	8409-016		4	Screw, Cap
7	8408-816		10	Screw, Cap	21	1506-380		1	Footrest - Right
8	2506-639		1	Bumper, Front		1506-379		1	Footrest - Left
9	0411-501		1	Decal, Bumper - "Arctic Cat"	22	2506-423		2	Rod, Support
10	8410-835		2	Screw, Cap	23	1506-615		1	Bumper, Rear (inc. 24)
11	2506-641		2	Strap, Support	24	0406-130		4	● Plug
12	8424-805		2	Nut	25	1411-077		1	Decal, Warning - Towing
13	0423-744		2	Nut, Lock					



WINCH ASSEMBLY

0745-895

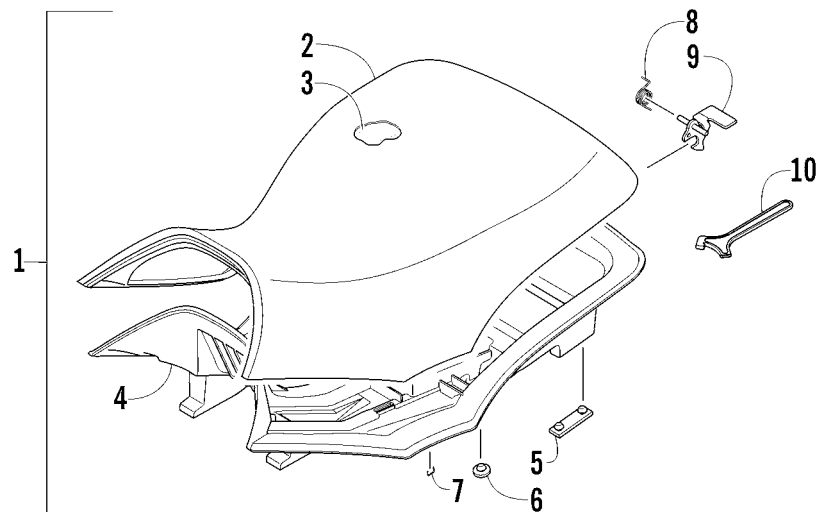
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2441-250		1	Winch (inc. 2-4 and two No. 5)	15	0123-903		AR	Tie, Cable - 11.5 in.
2	2411-141		1	● Decal, Warning - Tension	16	0445-068		1	Cable, Winch/Solenoid - Yellow
3	2411-140		1	● Decal, Warning - Operation	17	0445-069		1	Cable, Winch/Solenoid - Blue
4	1441-831		1	● Cable, Winch	18	1441-112		1	Cable, Solenoid/Battery - Black
5	0623-038		8	● Nut w/Washer	19	0445-087		1	Cable, Solenoid/Battery - Red
6	8051-246		4	Washer, Lock	20	0645-019		3	Boot, Terminal
7	8408-820		4	Screw, Cap	21	0409-066		1	Solenoid
8	0441-403		1	Roller, Winch (inc. 9)	22	8476-625		2	Screw, Machine
9	0411-474		1	● Decal, Warning - Pinch Point	23	0409-087		1	Switch, Control
10	8468-820		2	Screw, Machine	24	0409-034		1	Retainer, Control Switch
11	1441-781		1	Strap	25	8464-560		2	Screw, Machine
12	1441-833		1	Hook, Winch	26	0423-593		1	Washer
13	1441-834		1	Pin	27	0423-382		1	Screw, Self-Tapping
14	0623-175		1	Pin, Cotter	28	5506-053	X	1	Cover, Switch



TAILLIGHT ASSEMBLY

0739-667

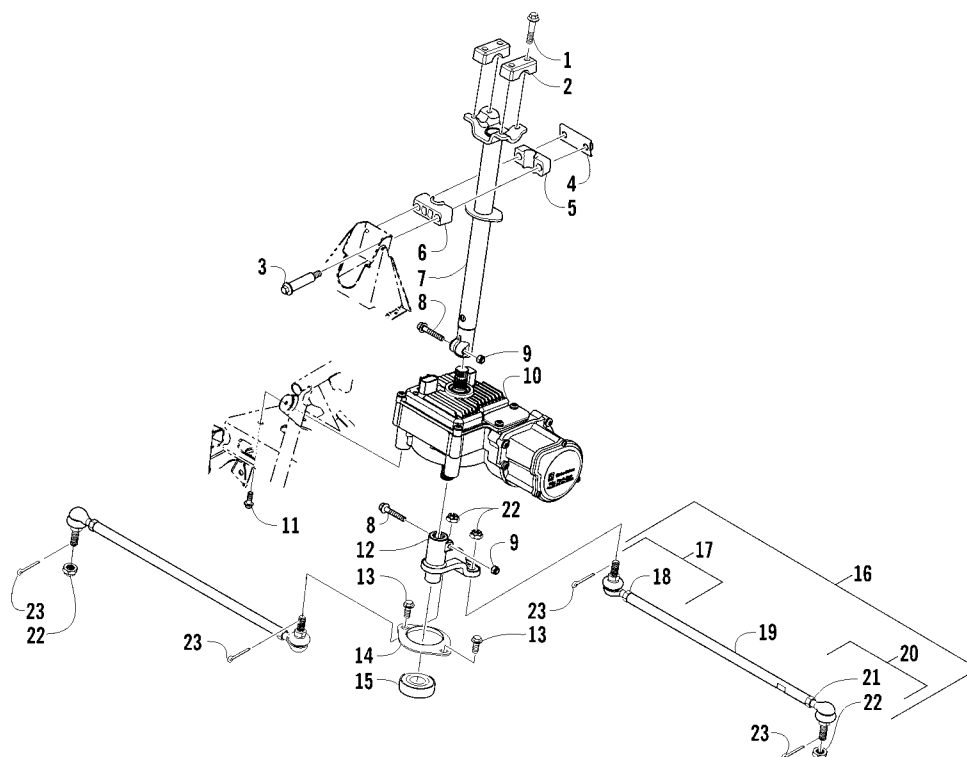
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0509-022		1	Taillight Assembly (inc. 2-4)	4	0409-057		1	● Socket
2	0509-025		1	● Housing	5	0623-301		2	Screw, Self-Tapping
3	0409-056		1	● Bulb	6	8053-212		2	Washer, External Tooth Lock



SEAT ASSEMBLY

0744-435

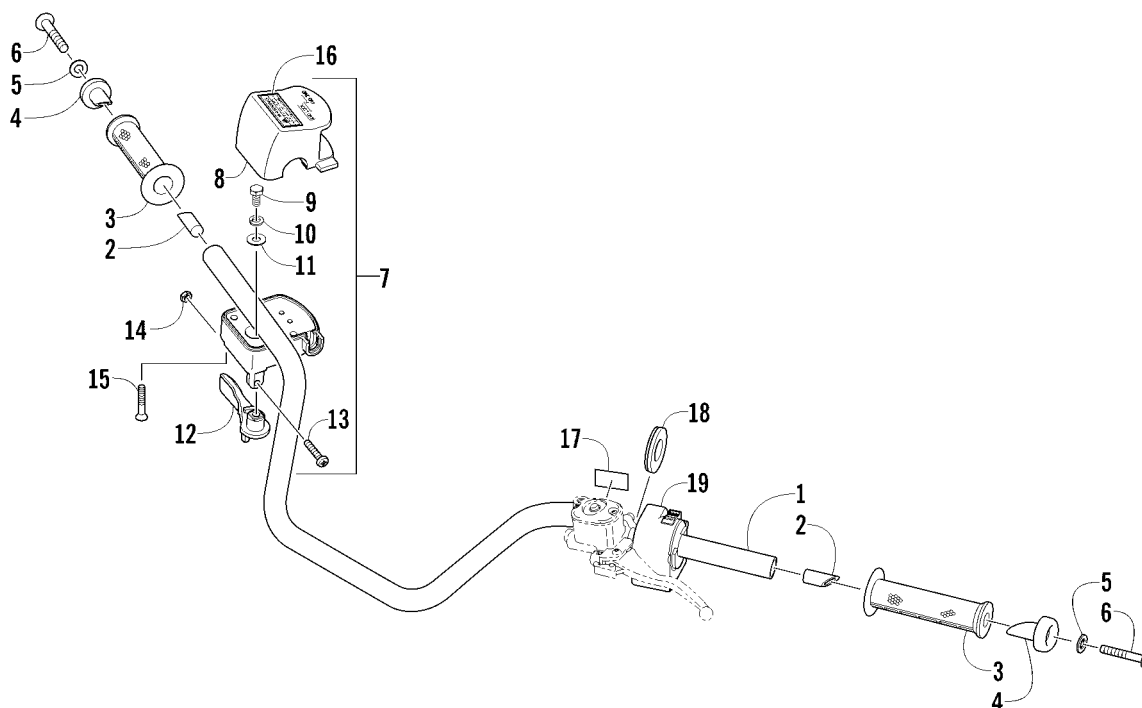
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	4506-557		1	Seat Assembly (inc. 2-9)	6	0406-877		4	●● Bumper, Seat - Front
2	1506-209		1	● Cover, Seat	7	0624-263		AR	● Staple
3	0517-119		1	● Foam, Seat	8	1406-592		1	● Spring, Seat Latch
4	2416-826		1	● Base, Seat - Assembly (inc. 5-6)	9	1506-156		1	● Latch, Seat
5	0406-879		2	●● Bumper, Seat - Rear	10	0441-587		1	Wrench, Spanner



STEERING ASSEMBLY

0745-117

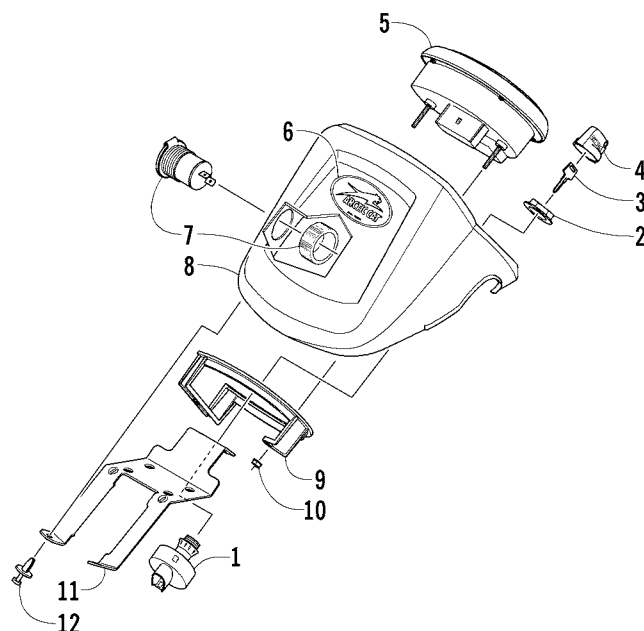
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	8408-835		4	Screw, Cap	14	0602-233		1	Flange, Bearing
2	0405-035		2	Cap, Steering Adjuster	15	0405-052		1	Bearing w/Inverted Oil Seal
3	0423-505		2	Screw, Shoulder	16	0505-499		2	Tie Rod - Assembly (inc. 17-21)
4	0505-484		1	Cap, Housing	17	0505-511		2	● End, Tie Rod - Left-Hand Thread - Kit (inc. 18)
5	0405-260		1	Housing, Upper	18	0423-013		2	●● Nut - Left-Hand Thread
6	0405-259		1	Housing, Lower	19	0405-281		2	● Tie Rod
7	0505-642		1	Post, Steering	20	0505-510		2	● End, Tie Rod - Right-Hand Thread - Kit (inc. 21)
8	8020-045		2	Screw, Cap	21	8420-002		2	●● Nut - Right-Hand Thread
9	8040-366		2	Nut, Lock	22	0423-157		4	Nut, Lock
10	0505-807	X	1	Assembly, Electronic Power Steering	23	0623-175		4	Pin, Cotter
11	8409-020		4	Screw, Cap					
12	0505-664		1	Arm, Steering					
13	8408-816		2	Screw, Cap					



HANDLEBAR ASSEMBLY

0745-894

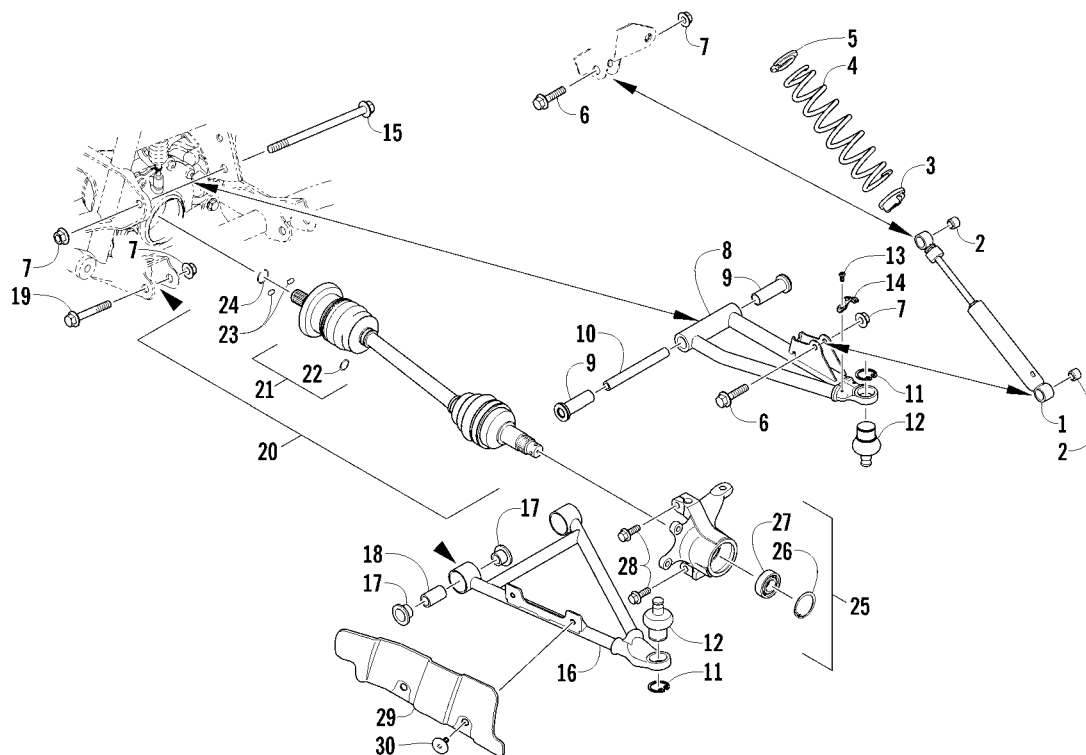
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0505-537		1	Handlebar	11	3003-030		1	● Washer
2	0405-218		2	Plug, Handlebar	12	0409-133		1	● Lever, Throttle
3	0405-147		2	Grip, Handlebar	13	3423-014		1	● Screw, Machine
4	0405-149		2	End Cap, Handlebar	14	3423-327		1	● Nut
5	8050-247		2	Washer	15	3423-199		2	● Screw, Machine
6	8477-845		2	Screw, Machine	16	0411-966		1	Decal, Warning - Differential Lock
7	0509-054		1	Case, Throttle - Assembly (inc. 8-15)	17	1411-865		1	Decal, Warning - Brake Lever Lock
8	0409-141		1	● Cover, Throttle Case w/Switch	18	3409-019		1	Cover, Switch Housing
9	3007-392		1	● Screw, Cap	19	0509-014		1	Switch, Control - Assembly
10	3004-447		1	● Washer, Lock					



INSTRUMENT POD ASSEMBLY

0746-654

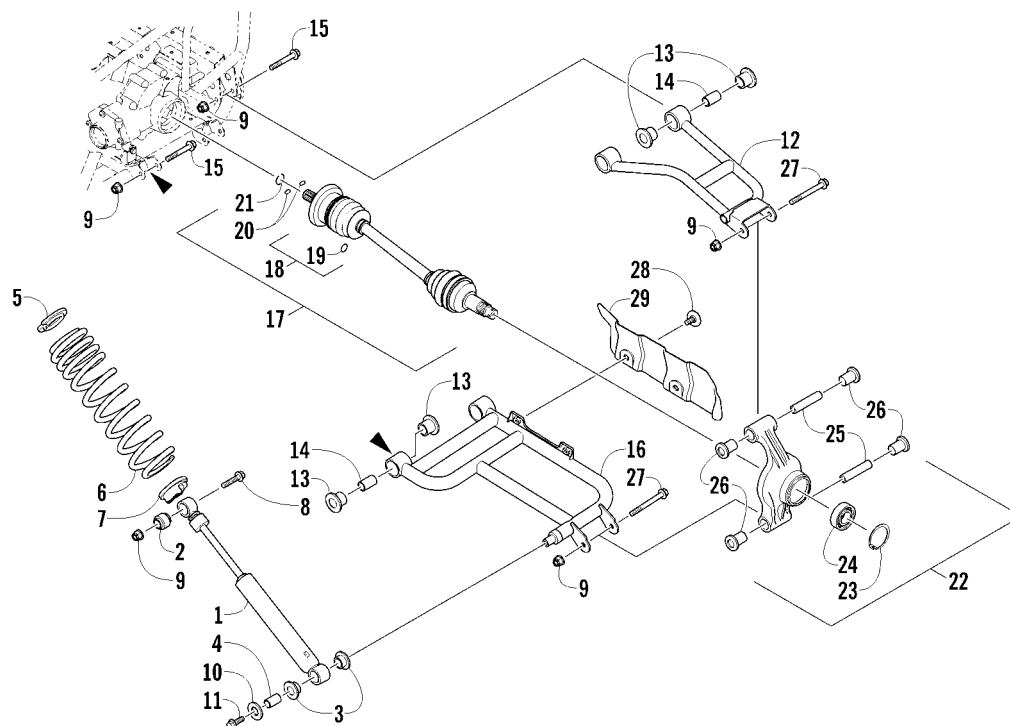
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0430-090		1	Switch, Ignition - Assembly (inc. 2-4)	6	9611-752	X	1	Decal, "Arctic Cat"
2	0430-050		1	● Nut, Retaining	7	0641-897		1	Outlet, Accessory - 12V
3	0430-042		1	● Key, Ignition (Y Series - Left-Side Cut)	8	0505-591		1	Instrument Pod - Black
	0430-043		1	● Key, Ignition (Z Series - Right-Side Cut)	9	0420-065		1	Bracket, Retaining
4	0430-054		1	● Cover, Key	10	0423-493		2	Nut w/Washer
5	0520-209	X	1	Gauge, LCD	11	2506-470		1	Bracket, Mounting - Instrument Pod
					12	0423-535		2	Rivet, Reinstallable



FRONT SUSPENSION ASSEMBLY

0745-247

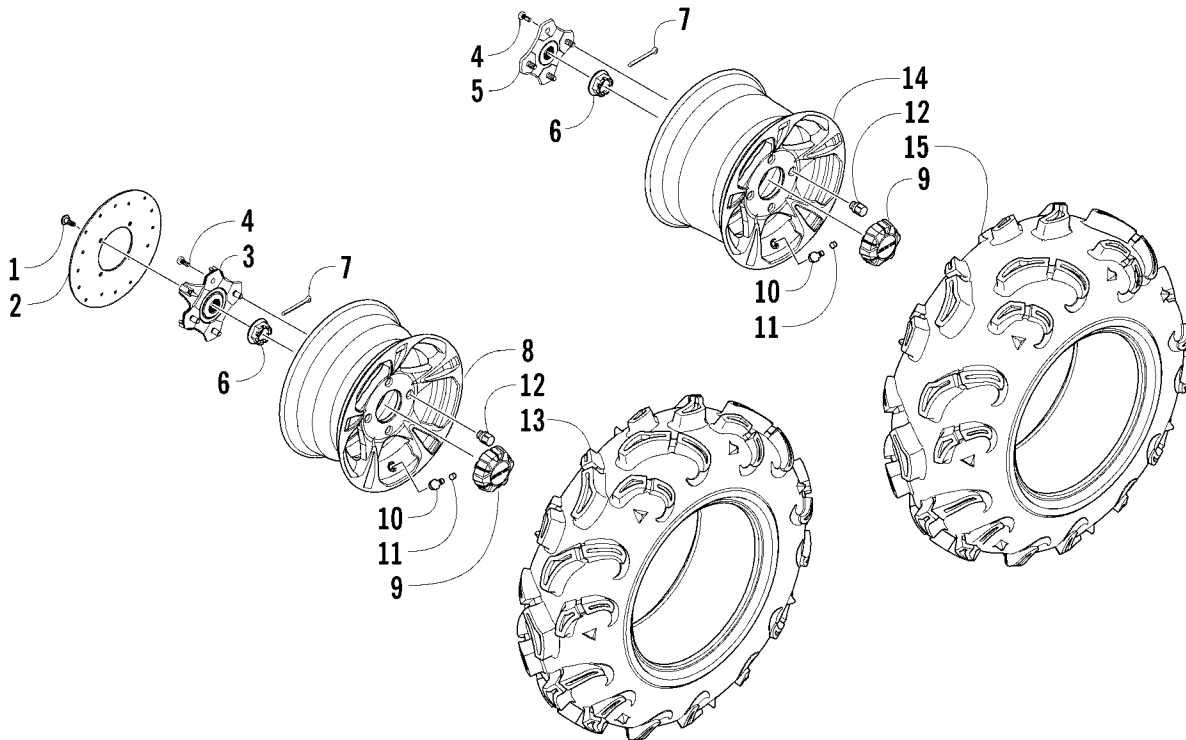
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0403-180		2	Shock Absorber (inc. 2)	17	0403-208		8	● Bushing
2	0403-182		4	● Bushing	18	0403-214		4	● Axle
3	0403-288	X	2	Cam, Spring Adjuster	19	8409-075		4	Screw, Cap
4	0403-210		2	Spring, Suspension - White	20	1502-806		1	Axle, Drive - Right (inc. 21-24)
5	1603-889		2	Retainer, Spring	21	1502-805		1	Axle, Drive - Locking - Left (inc. 21-24)
6	8409-040		4	Screw, Cap	22	1436-410		2	● Repair Kit, Boot (inc. 22)
7	0423-744		10	Nut, Lock	23	1441-988		2	● Clip, Retaining
8	0503-416		1	A-Arm, Upper Right - Black (inc. 9-12)	24	1402-885		4	● Pin, Detent
9	0503-417		1	A-Arm, Upper Left - Black (inc. 9-12)	25	1402-889		2	● Clip, Retaining
10	0403-080		2	● Bushing	26	0505-576		1	Knuckle - Assembly - Right (inc. 26-27)
11	0423-009		4	● Ring, Retaining	27	0505-577		1	Knuckle - Assembly - Left (inc. 26-27)
12	0405-483		4	● Ball Joint	28	0423-423		2	● Ring, Retaining
13	0423-946		4	Screw, Self-Tapping	29	1402-809		2	● Bearing
14	1502-594		2	Clamp, Routing	30	0423-998		4	Screw, Shoulder
15	0423-334		2	Screw, Cap		1406-034		1	Guard, Boot - Right - Black
16	0503-376		1	A-Arm, Lower Right - Black (inc. 17-18 and two No. 11-12)		1406-035		1	Guard, Boot - Left - Black
	0503-377		1	A-Arm, Lower Left - Black (inc. 17-18 and two No. 11-12)		0423-545		4	Screw, Shoulder



REAR SUSPENSION ASSEMBLY

0745-252

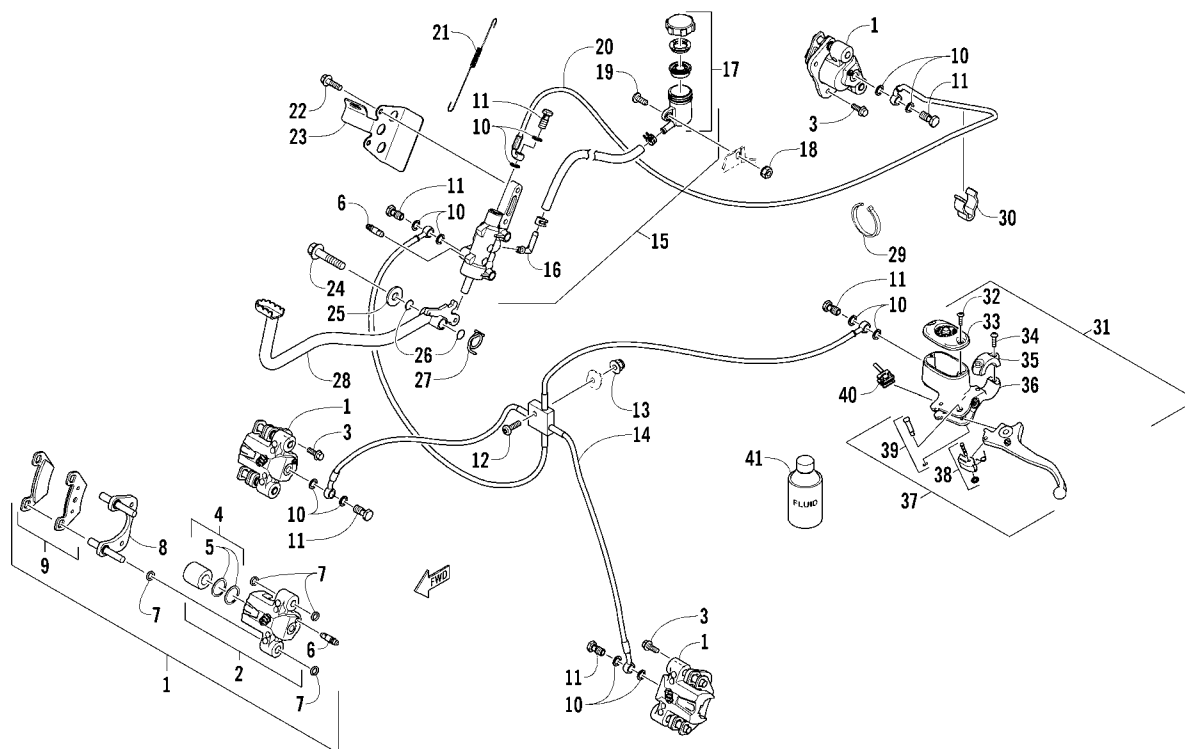
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0404-150	2		Shock Absorber (inc. 2-4)	16	0504-572	1		A-Arm, Rear - Lower Right - Black (inc. 13-14)
2	0403-182	2		● Bushing		0504-573	1		A-Arm, Rear - Lower Left - Black (inc. 13-14)
3	0603-955	4		● Bushing	17	1502-804	2		Axle, Drive (inc. 18-21)
4	1603-219	2		● Sleeve	18	1436-410	2		● Repair Kit, Boot (inc. 19)
5	1603-889	2		Retainer, Spring	19	1441-988	2		● Clip, Retaining
6	0404-171	2		Spring, Suspension - White	20	1402-884	4		● Pin, Detent
7	0404-057	2		Cam, Spring Adjuster	21	1402-890	2		● Clip, Retaining
8	8409-040	1		Screw, Cap - Right	22	0504-548	1		Knuckle, Right - Assembly (inc. 23-26)
	8409-050	1		Screw, Cap - Left		0504-549	1		Knuckle, Left - Assembly (inc. 23-26)
9	0423-744	14		Nut, Lock	23	0423-423	2		● Ring, Retaining
10	0423-087	2		Washer	24	1402-809	2		● Bearing
11	8408-820	2		Screw, Cap	25	0403-213	4		● Axle
12	0504-582	1		A-Arm, Rear - Upper Right - Black (inc. 13-14)	26	0403-206	8		● Bushing
	0504-583	1		A-Arm, Rear - Upper Left - Black (inc. 13-14)	27	8409-000	4		Screw, Cap
13	0403-208	16		● Bushing	28	0423-545	4		Screw, Shoulder
14	0403-214	8		● Axle	29	1406-068	1		Guard, Boot - Rear - Right - Black
15	8409-075	8		Screw, Cap		1406-069	1		Guard, Boot - Rear - Left - Black



WHEEL AND TIRE ASSEMBLY

0746-903

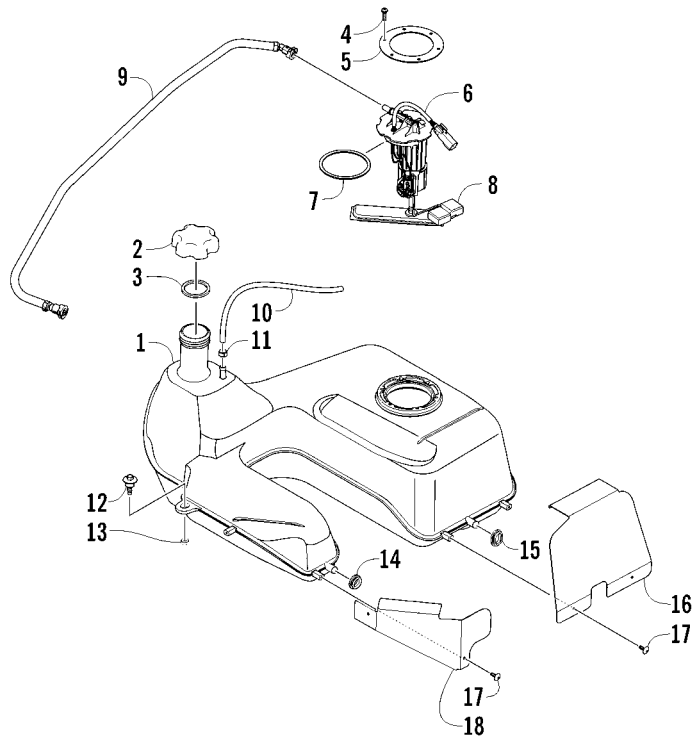
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0423-557		12	Screw, Shoulder	8	2402-070	X	2	Wheel - Front - Aluminum (inc. 9)
2	1436-418		3	Disc, Brake	9	2402-084	X	4	● Cap, Wheel
3	1502-462		2	Hub, Wheel - Front (inc. 4)	10	0402-064		4	Stem, Valve (inc. 11)
4	0402-974		16	● Stud	11	0402-140		4	● Cap, Valve Stem
5	1502-462		1	Hub, Wheel - Rear - Right (inc. 4)	12	0423-618		16	Nut, Lug - Chrome
	1502-464		1	Hub, Wheel - Rear - Left (inc. 4)	13	1402-855		2	Tire - Front
6	0423-607		4	Nut, Castle	14	2402-071	X	2	Wheel - Rear - Aluminum (inc. 9)
7	0423-407		4	Pin, Cotter	15	1402-901		2	Tire - Rear



HYDRAULIC BRAKE ASSEMBLY

0747-109

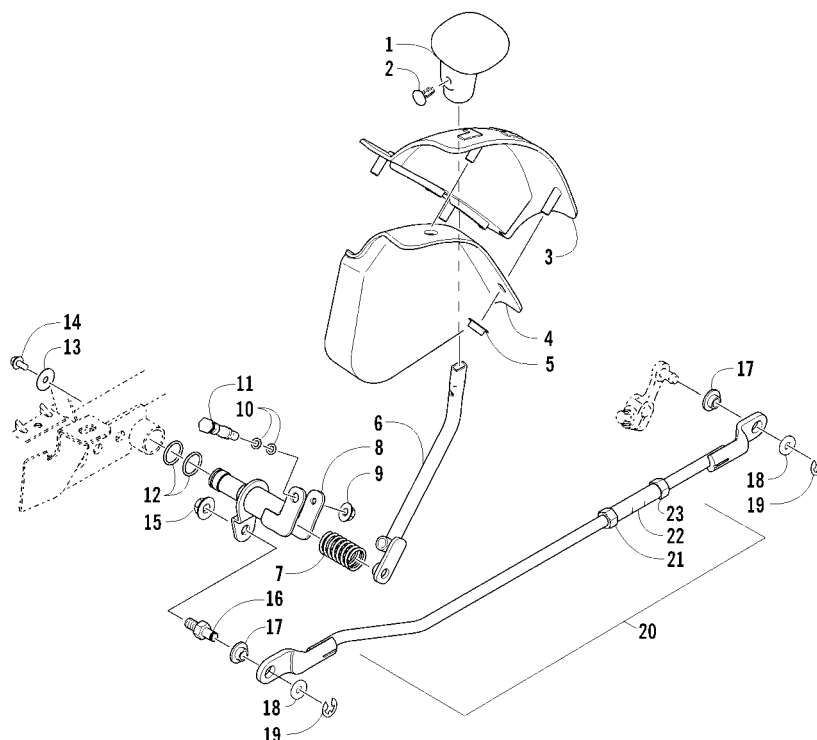
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1502-730	1	1	Caliper, Brake - Right Front (inc. 2-9)	18	0623-038	1	1	Nut w/Washer
	1502-731	1	1	Caliper, Brake - Left Front (inc. 2-9)	19	8476-616	1	1	Screw, Machine
	1502-731	1	1	Caliper, Brake - Rear (inc. 2-9)	20	1502-593	1	1	Hose, Brakeline
2	1436-160	1	1	● Housing, Caliper - Assembly - Right Front (inc. 3-6)	21	0502-785	1	1	Spring, Brake Switch
	1436-161	1	1	● Housing, Caliper - Assembly - Left Front (inc. 3-6)	22	8408-625	2	2	Screw, Cap
	1436-161	1	1	● Housing, Caliper - Assembly - Rear (inc. 3-6)	23	1502-179	1	1	Bracket, Switch
3	8408-821	6	6	●● Screw, Cap	24	8408-816	1	1	Screw, Cap
4	0502-606	3	3	●● Piston/Seal Set (inc. 5)	25	8050-252	1	1	Washer
5	0502-607	3	3	●●● Seal Set	26	1602-213	2	2	O-Ring
6	0502-609	4	4	●● Valve, Bleed	27	0502-807	1	1	Spring, Brake Lever
7	0502-608	3	3	● O-Ring, Guide - Set	28	1502-063	1	1	Lever, Brake
8	0502-960	3	3	● Bracket Assembly	29	0123-788	AR	AR	Tie, Cable - 8 in.
9	1502-694	3	3	● Pad, Brake - Set	30	1502-115	2	2	Clip, Brakeline Hose
10	0423-178	12	12	Washer, Crush	31	1502-902	1	1	Brake Assembly (inc. 32-40)
11	0423-413	6	6	Bolt, Banjo-Fitting	32	0502-566	1	1	● Screw, Machine - Kit
12	8476-625	1	1	Screw, Machine	33	0502-868	1	1	● Cover, Reservoir
13	8427-602	1	1	Nut, Lock	34	0502-568	1	1	● Screw, Machine - Kit
14	1502-015	1	1	Hose, Brakeline - Assembly	35	0502-869	1	1	● Clamp, Master Cylinder
15	1502-293	1	1	Brake Assembly (inc. 16-17)	36	0502-704	1	1	● Master Cylinder Assembly
16	1502-296	1	1	● Adapter, Hose	37	1502-904	1	1	● Lever Assembly - Kit (inc. 38-39)
17	1502-155	1	1	● Reservoir, Brake w/Clamp	38	1502-905	1	1	●● Lock, Brake Lever - Kit
					39	0502-580	1	1	●● Lever Pin - Kit
					40	0502-564	1	1	● Switch, Brake
					41	5639-848	X	AR	Fluid, Brake - 12 oz



GAS TANK ASSEMBLY

0745-555

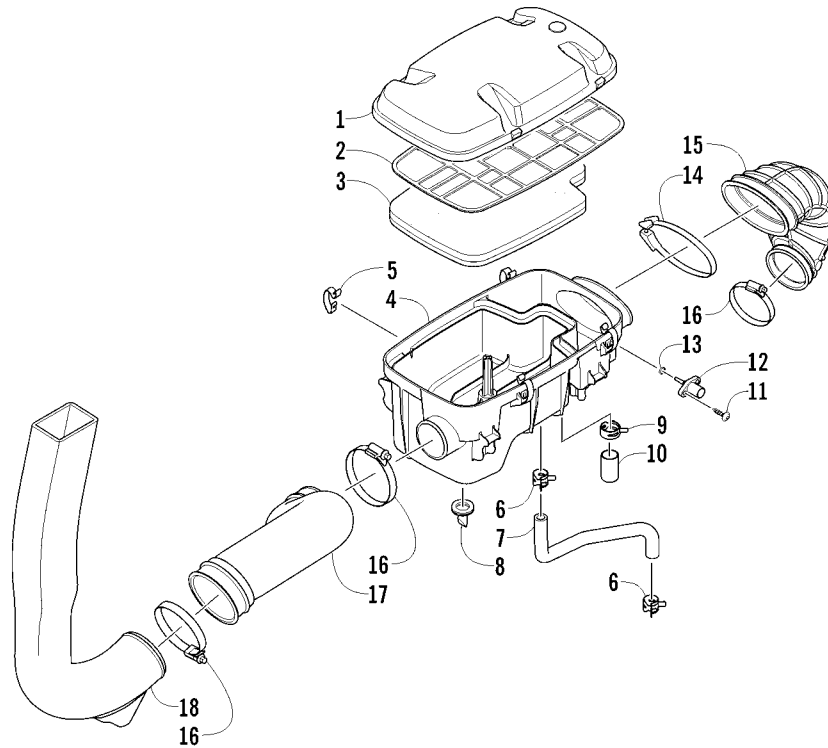
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0570-307		1	Tank, Gas - Assembly (inc. 2-5)	10	0410-070		AR	Hose, Gasline - 25 ft
2	0470-438		1	● Cap, Gas Tank (inc. 3)	11	0423-688		1	Clamp, Hose
3	0109-733		1	●● Gasket, Gas Tank Cap	12	0423-732		2	Screw, Shoulder
4	0423-898		6	● Screw, Self-Tapping	13	0623-038		1	Nut w/Washer
5	2670-042		1	● Plate, Retaining	14	0423-460		1	Grommet
6	0570-322		1	Pump, Fuel - Assembly (inc. 7-8)	15	0423-806		1	Grommet
7	0470-838		1	● Seal	16	0470-710		1	Shield, Heat - Gas Tank - Rear
8	2670-235		1	● Float	17	0623-797		4	Screw, Self-Tapping
9	0570-317		1	Hose, Gasline - Assembly	18	0470-709		1	Shield, Heat - Gas Tank - Front



SHIFT LEVER ASSEMBLY

0745-123

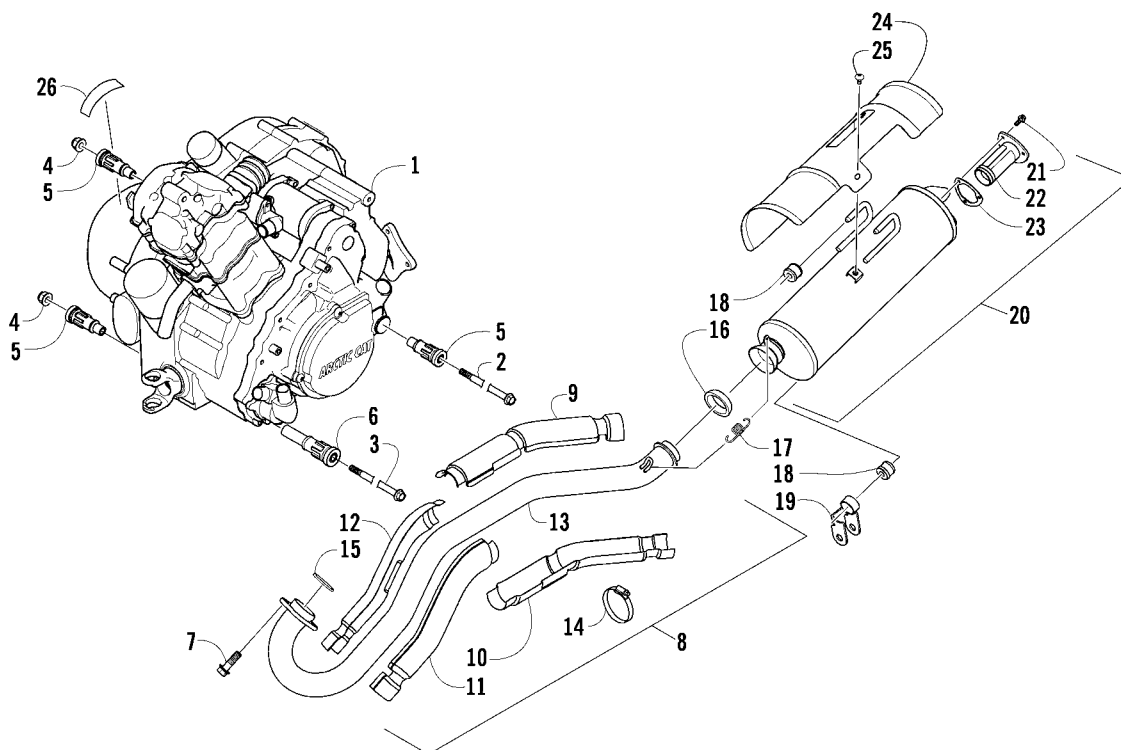
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0402-843		1	Knob, Shift	13	0423-087		1	Washer
2	0423-345		1	Clip, Retaining	14	8408-812		1	Screw, Cap
3	2402-073	X	1	Plate, Shift	15	8424-802		1	Nut
4	2406-345		1	Shield, Shift Plate	16	1402-621		1	Pin, Mounting
5	0423-357		4	Nut, Stamped	17	0423-091		2	Bushing
6	1502-977	X	1	Lever, Shift	18	0623-094		2	Washer
7	2402-117	X	1	Spring	19	0423-169		2	E-Ring
8	1502-957	X	1	Actuator, Shift	20	1502-200		1	Linkage, Shift - Assembly (inc. 21-23)
9	8424-602		1	Nut	21	0123-917		1	● Nut, Hex - Left-Hand Thread
10	0423-182		2	O-Ring	22	1402-619		1	● Coupler
11	0402-675		1	Axle, Pivot	23	0623-294		1	● Nut, Hex - Right-Hand Thread
12	0423-299		2	O-Ring					



AIR INTAKE ASSEMBLY

0744-784

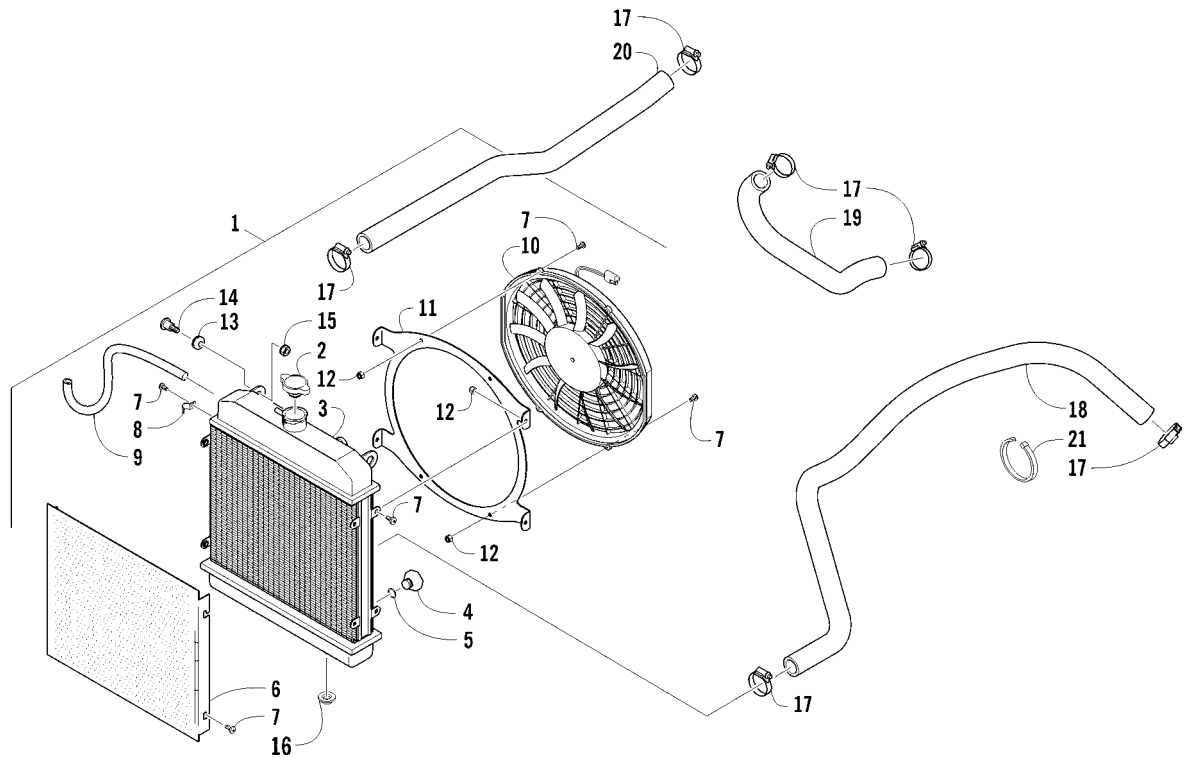
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-877		1	Cover, Air Intake	10	0423-766		1	Cap, Drain
2	0470-560		1	Screen, Air Filter	11	0423-342		2	Screw, Self-Tapping
3	0470-558		1	Filter, Air	12	0430-055		1	Sensor, Air Temperature (inc. 13)
4	0470-728		1	Housing, Air Intake	13	5507-224		1	● O-Ring
5	0423-455		4	Clip, Spring	14	0423-554		1	Clamp
6	1623-281		2	Clamp, Hose	15	0470-511		1	Boot, Air Intake
7	0410-172		1	Hose, Vent	16	0423-019		3	Clamp
8	0470-858		1	Valve, Drain	17	0470-529		1	Duct, Air Intake
9	1623-287		1	Clamp	18	0413-210		1	Duct, Air Intake



ENGINE AND EXHAUST

0743-292

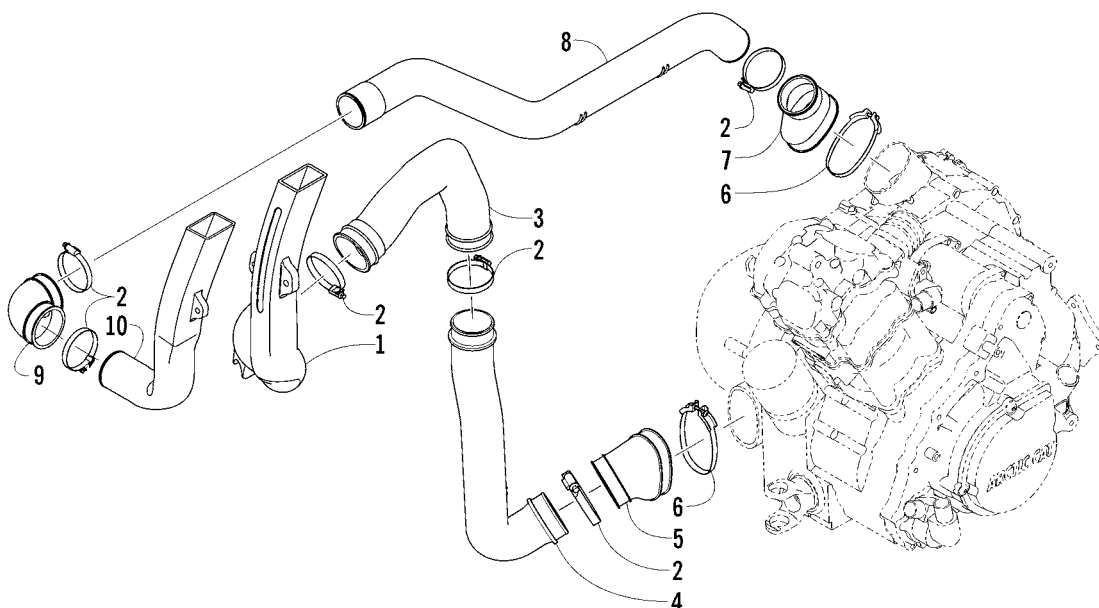
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0800-133	X	1	Engine, A700Q	14	0423-317		4	● Clamp
2	0423-451		1	Screw, Cap	15	0412-338		1	Gasket, Exhaust
3	0423-405		1	Screw, Cap	16	0412-375		1	Seal, Exhaust
4	8428-002		2	Nut, Lock	17	0612-668		2	Spring, Extension
5	0801-129		3	Mount, Engine	18	0412-577		3	Bushing
6	0801-122		1	Mount, Engine	19	1506-732		1	Channel, Support
7	8408-820		2	Screw, Cap	20	0512-355		1	Muffler - Assembly (inc. 21-23)
8	0512-345		1	Pipe, Exhaust - Assembly (inc. 9-14)	21	8408-616		3	● Screw, Cap
9	0412-350		1	● Shield, Exhaust Pipe - Outer - Rear	22	0512-219		1	● Arrestor, Spark - Assembly
10	0412-339		1	● Shield, Exhaust Pipe - Inner - Rear	23	0412-313		1	● Gasket
11	0412-349		1	● Shield, Exhaust Pipe - Inner - Front	24	0412-373		1	Cover, Muffler
12	0412-348		1	● Shield, Exhaust Pipe - Outer - Front	25	8477-610		3	Screw, Machine
13	0512-344		1	● Pipe, Exhaust	26	0411-426		1	Decal, Warning - Clutch Cover



COOLING ASSEMBLY

0745-991

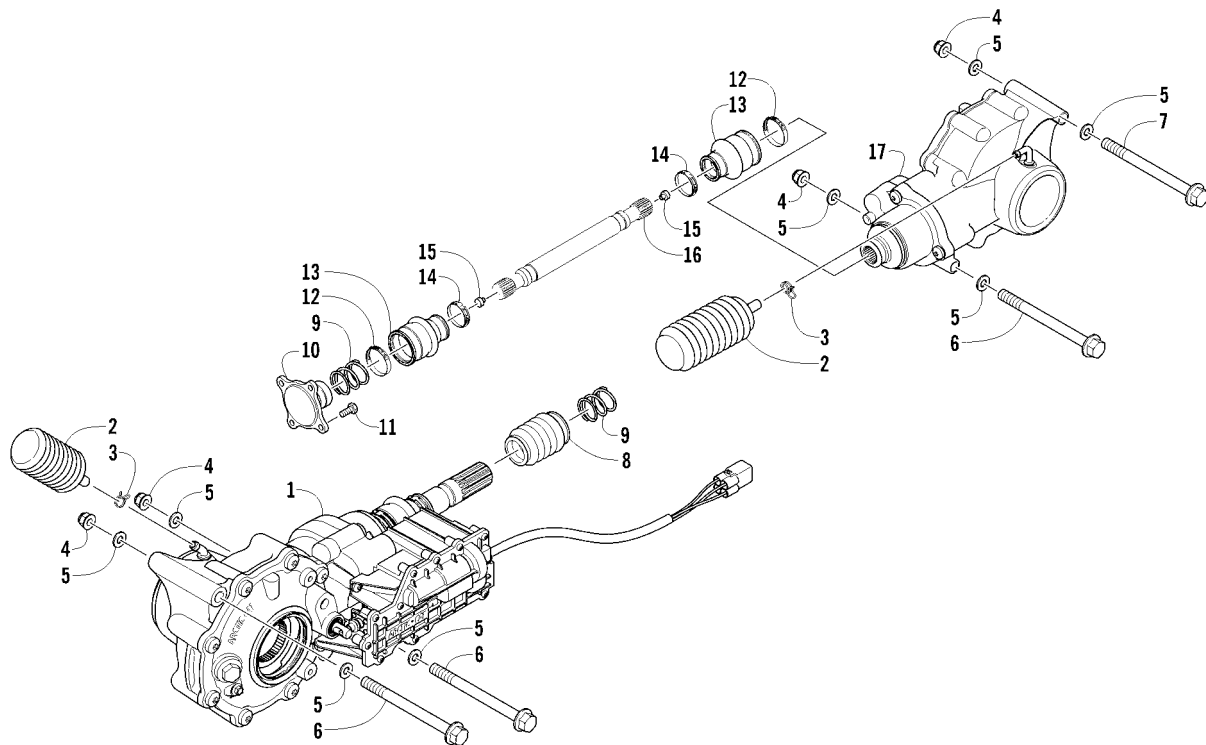
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-259		1	Radiator Assembly (inc. 2-13)	11	0413-240		1	● Bracket, Retaining
2	0413-255		1	● Cap, Radiator	12	8422-502		8	● Nut, Lock
3	0413-205		1	● Radiator	13	0423-030		2	● Grommet
4	0413-195		1	● Plug, Drain	14	0423-484		2	Screw, Shoulder
5	1602-213		1	● O-Ring	15	0623-038		2	Nut w/Washer
6	0413-007		1	● Screen, Radiator	16	0423-028		2	Bushing, Stem
7	8475-512		12	● Screw, Machine	17	0423-496		6	Clamp, Hose
8	0423-351		1	● Clamp, Wire	18	0410-229		1	Hose, Coolant - Lower
9	0610-016	AR		● Hose - 25 ft	19	0410-022		1	Hose, Coolant - Crossover
	0610-015	AR		● Hose - 100 ft	20	0410-002		1	Hose, Coolant - Upper
10	0413-123		1	● Fan, Cooling	21	0623-751		AR	Tie, Cable - 11.75 in.



CASE/BELT COOLING ASSEMBLY

0744-547

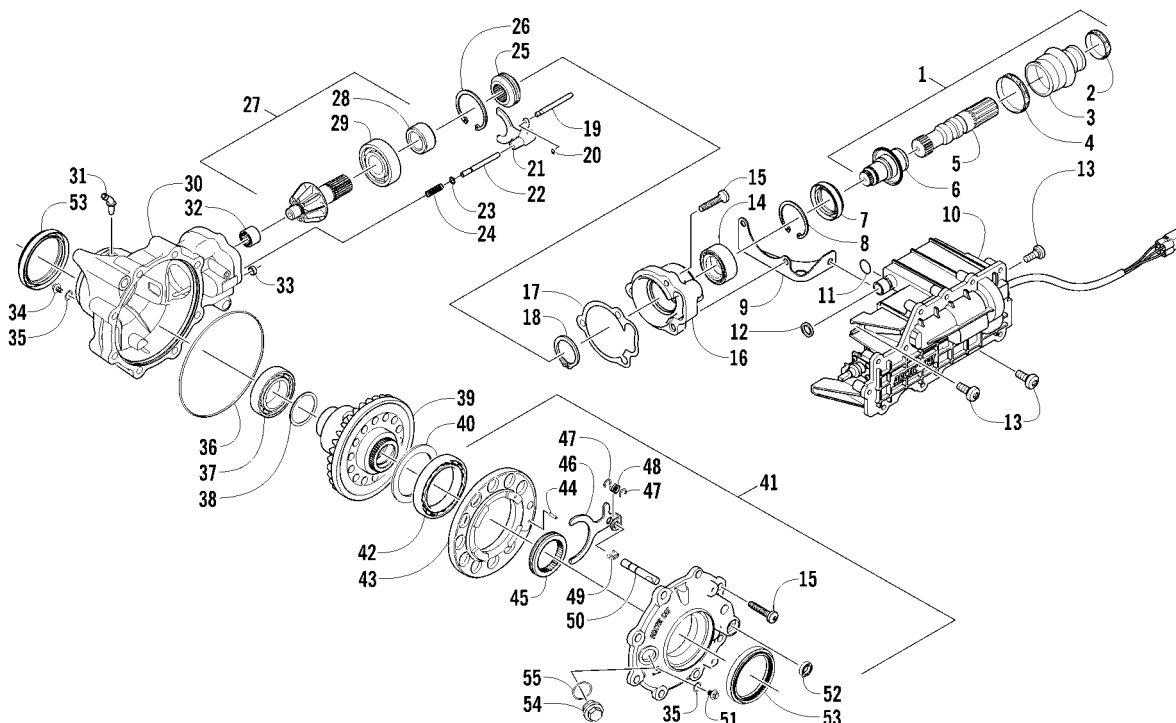
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-228		1	Duct, Intake - Front	6	0423-057		2	Clamp
2	0423-019		6	Clamp	7	0413-049		1	Boot, Air Out
3	0413-092		1	Boot, Intake	8	0413-213		1	Duct, Air Out - Rear
4	0413-250		1	Duct, Intake - Lower	9	0413-098		1	Boot, Air Out
5	0413-252		1	Boot, Intake	10	0413-215		1	Duct, Air Out - Front



DRIVE TRAIN ASSEMBLY

0746-148

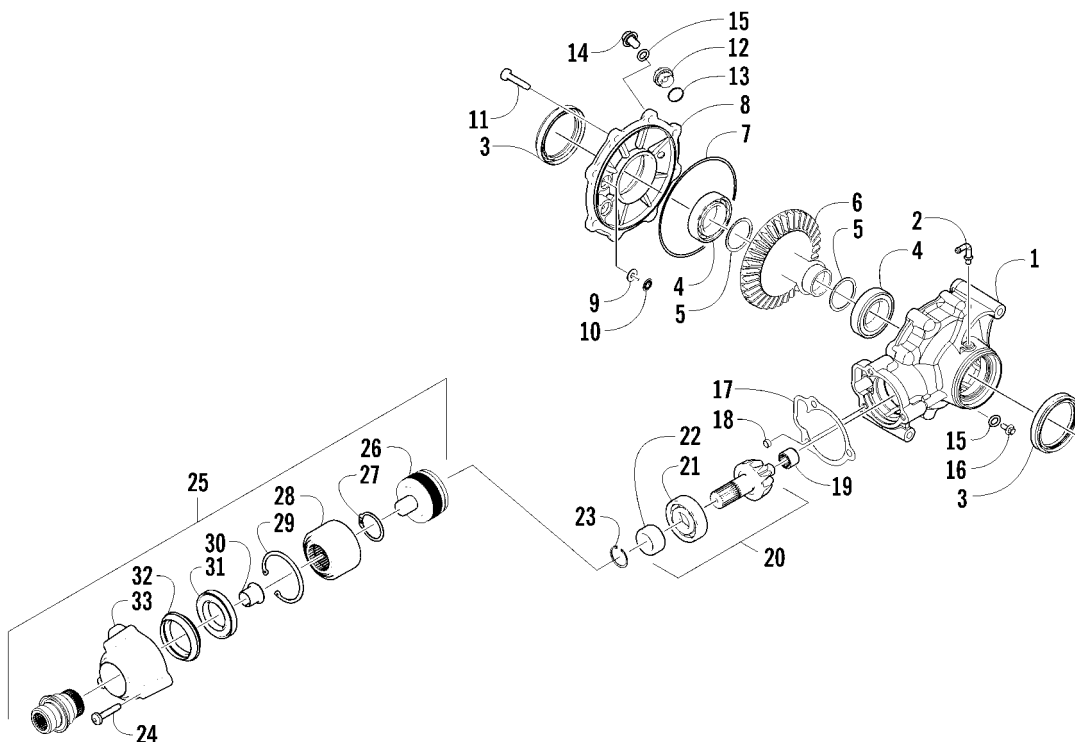
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1502-877		1	Gearcase, Front	10	0402-950		1	Flange, Output
2	1402-620		2	Bladder, Gearcase	11	8408-820		4	Screw, Cap
3	0423-315		2	Clamp, Hose	12	0423-393		2	Clamp
4	8428-002		4	Nut, Lock	13	0402-985		2	Boot
5	0423-426		8	Washer	14	0423-411		2	Clamp
6	0423-404		3	Screw, Cap	15	0673-618		2	Bumper, Propeller Shaft
7	0423-830		1	Screw, Cap	16	1402-233		1	Shaft, Propeller
8	0402-966		1	Boot, Shaft	17	1502-880		1	Gearcase, Rear
9	1402-026		2	Spring					



FRONT DRIVE GEARCASE ASSEMBLY

0745-863

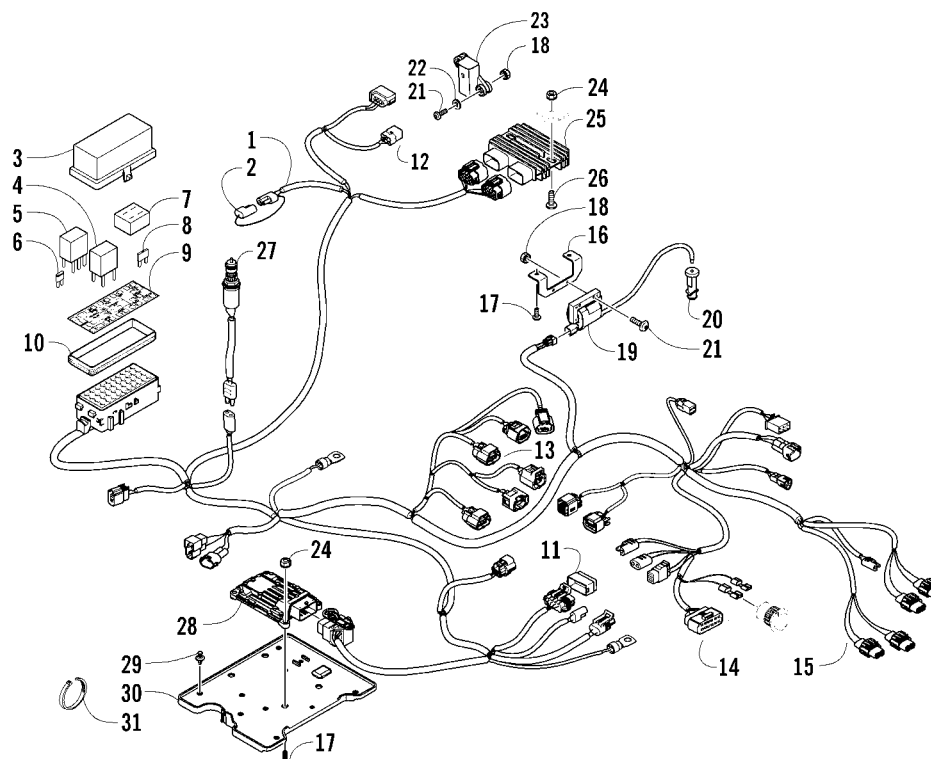
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	1502-877		1	Complete Front Drive Gearcase Assembly	32	0402-328		1	Bearing
1	1502-083		1	Shaft, Propeller - Assembly (inc. 2-6)	33	0402-411		1	Pin, Dowel
2	0423-411		1	● Clamp	34	1402-210		1	Plug, Magnetic (inc. one No. 35)
3	0402-985		1	● Boot, Propeller Shaft	35	0423-153		2	● O-Ring
4	0423-393		1	● Clamp	36	0423-149		1	O-Ring
5	1402-045		1	● Shaft, Output	37	0402-393		1	Bearing
6	1502-085		1	● Shaft, Input	38	0402-405		AR	Shim, 41 x 49 x 1.3 mm
7	1402-011		1	Seal		0402-406		AR	Shim, 41 x 49 x 1.4 mm
8	0423-423		1	Ring, Retaining		0402-407		AR	Shim, 41 x 49 x 1.5 mm
9	1502-237		1	Bracket, Actuator		0402-408		AR	Shim, 41 x 49 x 1.6 mm
10	1502-909		1	Actuator (inc. 11)		0402-409		AR	Shim, 41 x 49 x 1.7 mm
11	1402-981		1	● O-Ring	39	1502-859		1	Gear, Ring - 34T
12	0423-892		1	O-Ring	40	1402-074		AR	Shim, 61 x 69 x 1.3 mm
13	0423-396		3	Screw, Self-Tapping		1402-075		AR	Shim, 61 x 69 x 1.4 mm
14	1402-043		1	Bearing		1402-076		AR	Shim, 61 x 69 x 1.5 mm
15	0423-118		11	Screw, Self-Tapping		1402-077		AR	Shim, 61 x 69 x 1.6 mm
16	0502-528		1	Housing, Pinion		1402-078		AR	Shim, 61 x 69 x 1.7 mm
17	0402-947		1	Gasket, Flange	41	1502-895		1	Cover, Gearcase (inc. one No. 35, 42-52, and one No. 53)
18	0423-417		1	Ring, Retaining	42	1402-053		1	● Bearing
19	0402-997		1	Shaft, Selector	43	0502-413		1	● Flange, Bearing
20	0423-402		1	Ring, Retaining	44	1402-079		1	● Pin, Parallel
21	0402-998		1	Fork, Selector	45	1402-042		1	● Collar, Sliding
22	0402-417		1	Shaft, Shuttle	46	1402-054		1	● Fork
23	0423-147		1	O-Ring	47	1402-058		2	● Ring, Retaining
24	0402-999		1	Spring, Return	48	1402-057		1	● Spring
25	0402-413		1	Coupler, Drive	49	1402-063		1	● Spring
26	1423-067		1	Ring, Retaining	50	1402-656		1	● Shaft, Lock
27	1502-851		1	Gear, Pinion - Assembly - 11T (inc. 28-29)	51	1402-211		1	● Plug, Oil Level (inc. one No. 35)
28	1402-977		1	● Collar, Retaining	52	1402-056		1	● Seal
29	0402-327		1	● Bearing	53	1402-950		2	● Seal
30	1502-856		1	Housing, Gearcase	54	0402-333		1	Plug, Fill (inc. 55)
31	1402-980		1	Fitting, Elbow	55	0423-154		1	● O-Ring



REAR DRIVE GEARCASE ASSEMBLY

0745-994

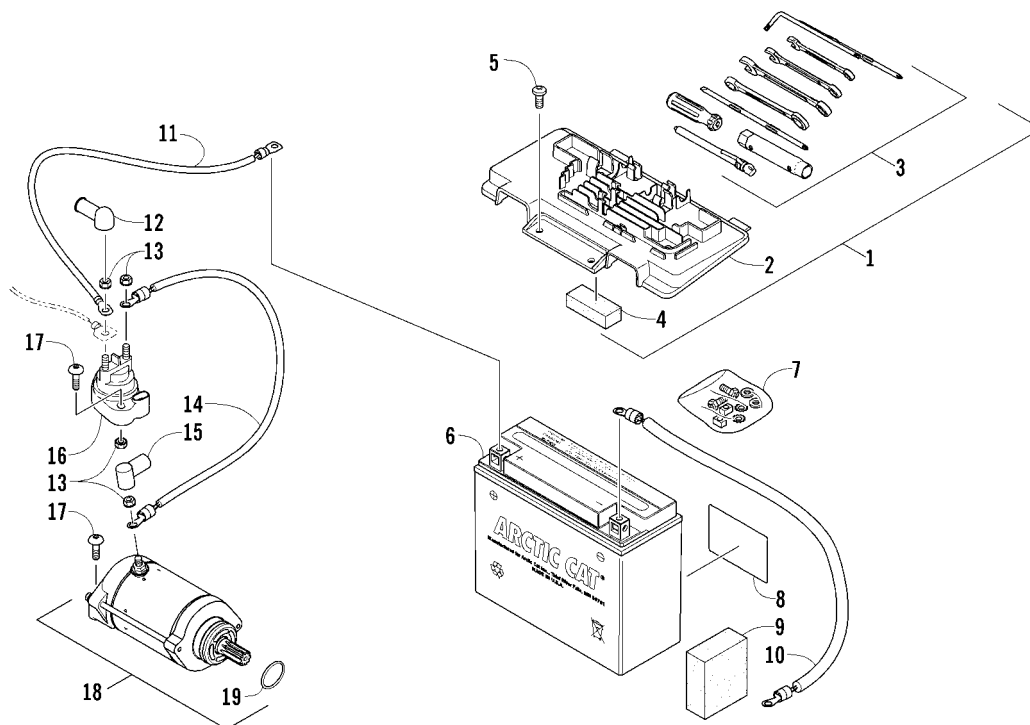
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	1502-880		1	Complete Rear Drive Gearcase Assembly	13	0423-154		1	● O-Ring
1	1502-896		1	Housing, Gearcase	14	1402-211		1	Plug, Oil Level (inc. one No. 15)
2	1402-442		1	Fitting, Elbow	15	0423-153		2	● O-Ring
3	1402-950		2	Seal	16	0402-450		1	Plug, Magnetic (inc. one No. 15)
4	0402-393		2	Bearing	17	0402-947		1	Gasket
5	0402-405	AR		Shim, 41 x 49 x 1.3 mm	18	0402-411		1	Pin, Dowel
	0402-406	AR		Shim, 41 x 49 x 1.4 mm	19	0402-328		1	Bearing
	0402-407	AR		Shim, 41 x 49 x 1.5 mm	20	1502-851		1	Gear, Pinion - Assembly - 11T (inc. 21-22)
	0402-408	AR		Shim, 41 x 49 x 1.6 mm	21	0402-327		1	● Bearing
	0402-409	AR		Shim, 41 x 49 x 1.7 mm	22	1402-977		1	● Collar, Retaining
6	1402-033		1	Gear, Ring - 34T	23	1423-067		1	Ring, Retaining
7	0423-149		1	O-Ring	24	0423-834		3	Screw, Self-Tapping
8	1502-897		1	Cover, Gearcase	25	1502-829		1	Shaft, Input (inc. 26-33)
9	0402-429	AR		Shim, 6.3 x 18 x 1.3 mm	26	1502-564		1	● Cartridge, Clutch - Assembly
	0402-430	AR		Shim, 6.3 x 18 x 1.4 mm	27	0423-799		1	● Ring, Retaining - External
	0402-431	AR		Shim, 6.3 x 18 x 1.5 mm	28	1402-682		1	● Basket, Clutch
	0402-432	AR		Shim, 6.3 x 18 x 1.6 mm	29	0423-798		1	● Ring, Retaining - Internal
	0402-433	AR		Shim, 6.3 x 18 x 1.7 mm	30	1402-678		1	● Bearing, Flange
10	0402-326		1	Button, Thrust	31	1402-677		1	● Bearing
11	0423-118		8	Screw, Self-Tapping	32	1402-687		1	● Seal
12	0402-333		1	Plug, Fill (inc. 13)	33	1502-285		1	● Housing, Input



WIRING HARNESS ASSEMBLY

0746-904

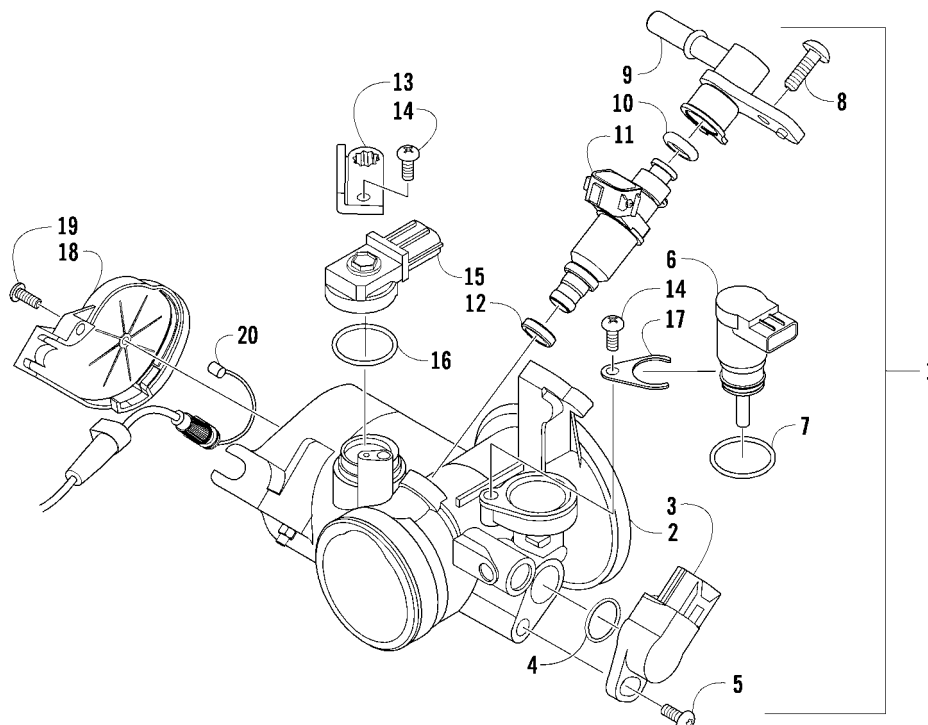
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0486-430	X	1	Harness, Main (inc. 2-11)	16	4406-029	X	1	Bracket, Mounting - Coil
2	0486-164		1	● Tether, Accessory Connector	17	8476-620		6	Screw, Machine
3	0430-085		1	● Cover, Fuse Block	18	0423-493		4	Nut w/Washer
4	0430-045		3	● Relay (4-Pin) - 20 Amp	19	0824-071		1	Coil, Ignition (inc. 20)
5	0430-033		1	● Relay (5-Pin) - 30 Amp	20	0824-049		1	● Cap, Spark Plug
6	0430-100		1	● Breaker, Circuit - 15 Amp	21	8468-425		4	Screw, Machine
7	0430-037		1	● Holder, Fuse	22	0123-802		2	Washer
8	0430-032		7	● Fuse - 10 Amp	23	0409-064		1	Sensor, Tilt
	0430-031		2	● Fuse - 15 Amp	24	0623-038		6	Nut w/Washer
	0430-030		4	● Fuse - 30 Amp	25	0824-072		1	Regulator, Voltage
9	2411-886	X	1	● Decal, Fuse Block	26	8476-625		2	Screw, Machine
10	0430-086		1	● Seal	27	0409-089		1	Switch, Brake - Assembly
11	0430-103		1	● Cover, Diagnostics Connector	28	0530-089	X	1	ECM
12	1436-416		1	Repair Kit, Connector - Tilt Sensor	29	0623-362		4	Rivet, Reinstallable
13	1436-417		1	Repair Kit, Connector - Idle Speed Control	30	2416-181		1	Tray, Electrical
14	1436-415		1	Repair Kit, Connector - LCD Gauge	31	0123-788		AR	Tie, Cable - 8 in.
15	1436-289		AR	Repair Kit, Connector - Headlight		0123-903		AR	Tie, Cable - 11.5 in.



BATTERY AND STARTER ASSEMBLY

0746-852

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5993-040	X	1	Battery Cover/Tool Tray Assembly (inc. 2-4)	10	0445-079		1	Cable, Battery/Ground
2	4406-136	X	1	● Cover, Battery	11	0445-062		1	Cable, Battery/Solenoid
3	0444-122		1	● Kit, Tool	12	0645-327		1	Boot, Terminal
4	0417-016		1	● Pad, Battery	13	0623-038		5	Nut w/Washer
5	8476-620		2	Screw, Machine	14	0445-096	X	1	Cable, Solenoid/Starter (inc. 15)
6	0645-480		1	Battery Assembly (inc. 7-8)	15	0645-019		1	● Boot, Terminal
7	0445-082		1	● Kit, Hardware	16	0445-058		1	Solenoid
8	0645-430		1	● Decal, Warning	17	8476-625		4	Screw, Machine
9	0417-012		1	Foam, Battery	18	0825-024	X	1	Motor, Starter - Assembly (inc. 19)
					19	0830-228	X	1	● O-Ring

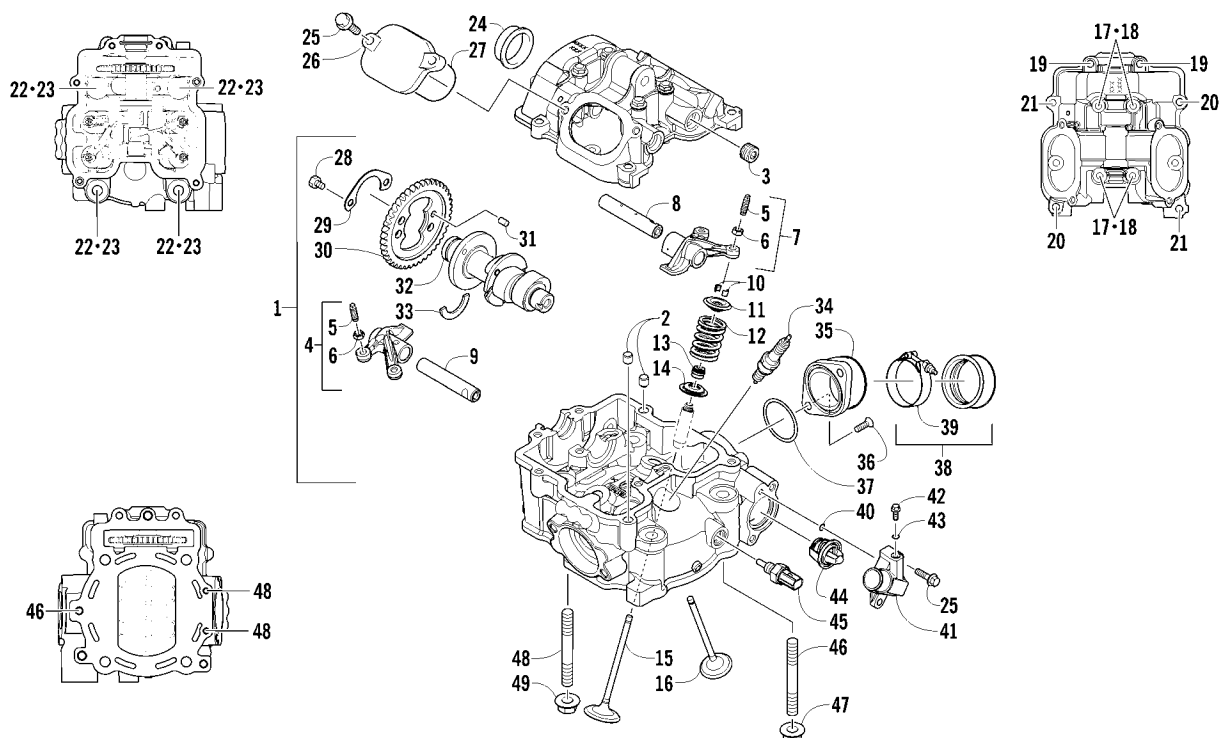


THROTTLE BODY ASSEMBLY

0743-846

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-753		1	Throttle - Assembly (inc. 2-19)	11	0470-762		1	● Injector, Fuel
2	—		1	● Throttle Body - Not a Service Part	12	0470-768		1	● Seal
3	0430-072		1	● Sensor, Throttle Position	13	5507-227		1	● Bracket, MAP Sensor
4	5507-234		1	● O-Ring	14	5507-117		2	● Screw, Machine
5	5507-231		1	● Screw, Machine	15	0430-073		1	● Sensor, MAP
6	0430-074		1	● Valve, ISC	16	5507-232		1	● O-Ring
7	5507-233		1	● O-Ring	17	5507-229		1	● Plate, ISC Valve
8	5507-238		1	● Screw, Machine	18	5507-223		1	● Cover
9	0470-687		1	● Rail, Fuel	19	5507-037		1	● Screw, Machine
10	0470-767		1	● O-Ring	20	0487-065		1	Cable, Throttle

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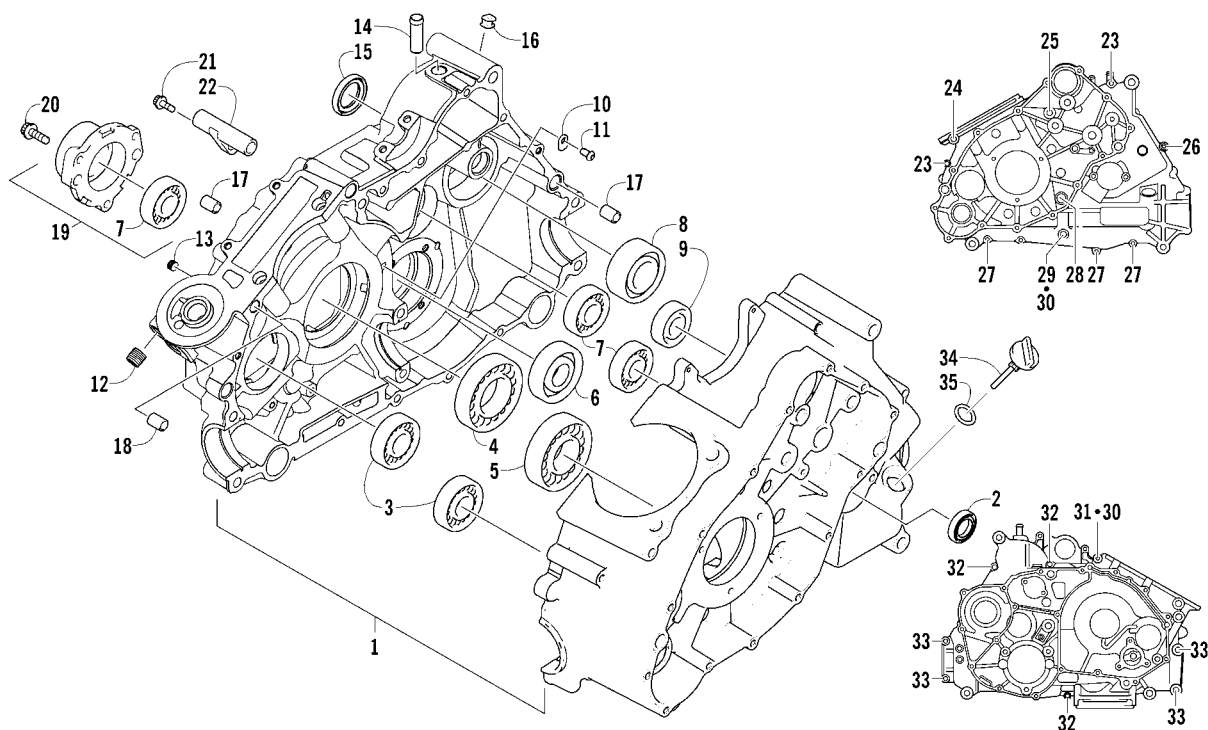


CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

0745-419

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0808-184		1	Head, Cylinder - Assembly (inc. 2-17)	25	0826-007		6	Screw, Cap
2	0829-048		2	● Pin, Dowel	26	0808-003		2	Cap, Inspection
3	0831-092		2	● Plug, Shaft	27	0830-167		2	O-Ring
4	0809-237		1	● Arm, Valve Rocker - Exhaust (inc. two No. 5-6)	28	0826-034		2	Screw, Cap
5	0809-240		4	●● Screw, Adjuster	29	0828-004		1	Plate, Retainer
6	0827-059		4	●● Nut	30	0809-212		1	Sprocket
7	0809-234		1	● Arm, Valve Rocker - Intake (inc. two No. 5-6)	31	0829-049		1	Pin, Dowel
8	0809-241		1	● Shaft, Rocker Arm - Intake	32	0809-245		1	Camshaft
9	0809-242		1	● Shaft, Rocker Arm - Exhaust	33	0809-003		1	C-Ring
10	0809-233		8	● Cotter, Valve	34	0217-799		1	Spark Plug - CPR8E
11	0809-232		4	● Retainer, Spring	35	0470-668		1	Flange, Intake Manifold
12	0809-231		4	● Spring, Valve	36	0826-008		2	Screw, Machine
13	0830-186		4	● Seal, Oil	37	0830-090		1	O-Ring
14	0809-215		4	● Seat, Spring - Valve	38	0437-069		1	Boot (inc. 39)
15	0809-228		2	● Valve, Intake	39	1423-041		1	● Clamp
16	0809-229		2	● Valve, Exhaust	40	0830-168		1	O-Ring
17	0826-149		4	● Screw, Cap	41	0808-208		1	Cover, Thermostat (inc. 42-43)
18	0830-155		4	Gasket	42	8408-512		1	● Screw, Cap
19	0826-002		2	Screw, Cap	43	0423-182		1	● O-Ring
20	0826-005		2	Screw, Cap	44	0808-078		1	Thermostat
21	0826-006		2	Screw, Cap	45	0808-124		1	Sensor, Engine Coolant Temperature
22	0808-037		4	Screw, Cap	46	0827-031		1	Bolt, Stud
23	0830-147		4	Washer	47	8424-804		1	Nut
24	0808-077		1	Plug, Cylinder Head	48	0827-054		2	Bolt, Stud
					49	8424-604		2	Nut

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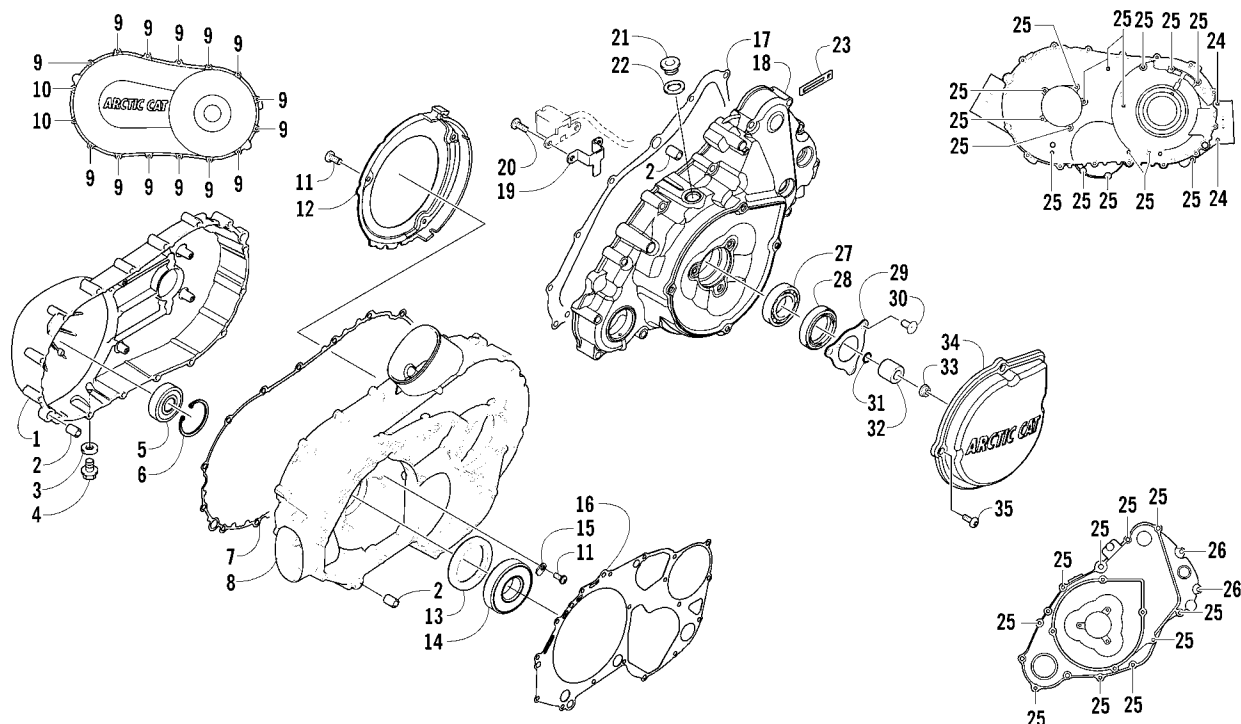


CRANKCASE ASSEMBLY

0746-854

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0801-151		1	Crankcase Assembly (inc. 2-15)	19	0801-029		1	Housing, Secondary Shaft (inc. one No. 7)
2	0822-052		1	● Seal, Countershaft	20	0826-105		3	Screw, Cap
3	0832-044		2	● Bearing	21	0826-038		1	Screw, Cap
4	0832-042		1	● Bearing	22	0801-069		1	Pipe, Breather
5	0832-043		1	● Bearing	23	8468-675		2	Screw, Machine
6	0832-077		1	● Bearing	24	0826-019		1	Screw, Cap
7	0832-050		3	● Bearing	25	8468-680		1	Screw, Machine
8	0832-048		1	● Bearing	26	8468-695		1	Screw, Machine
9	0832-049		1	● Bearing	27	8468-645		3	Screw, Machine
10	0822-010		4	● Retainer, Bearing	28	0826-017		1	Screw, Cap
11	0826-100		4	● Screw, Machine	29	8412-860		1	Screw, Cap
12	0812-064		2	● Plug	30	0830-008		2	Gasket
13	0801-002		1	● Plug	31	0826-018		1	Screw, Cap
14	0801-028		1	● Pipe, Breather	32	8468-655		3	Screw, Machine
15	0830-035		1	● Seal, Driveshaft	33	8412-850		4	Screw, Cap
16	0830-217	X	1	Grommet	34	0801-179		1	Stick, Oil Level
17	0829-002		5	Pin, Dowel	35	0830-010		1	O-Ring
18	0829-003		1	Pin, Dowel					

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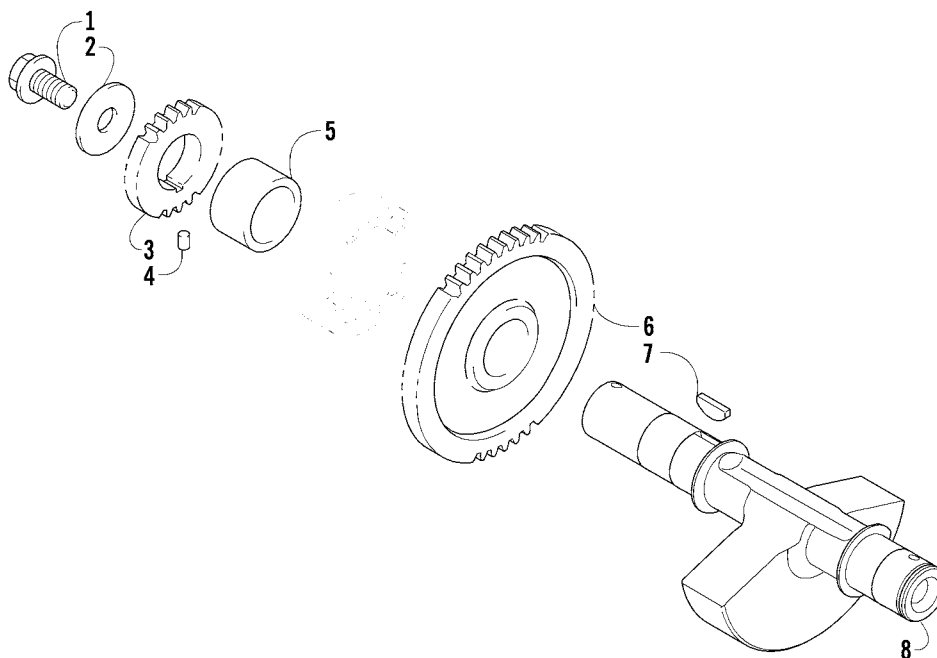


CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

0746-914

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0806-089		1	Cover, V-Belt	19	0802-071	X	1	● Clamp, Routing
2	0829-002		6	Pin, Dowel	20	8470-510		2	Screw, Machine
3	0830-013		1	Washer, Crush	21	0826-155		1	Plug
4	8408-812		1	Screw, Cap	22	0830-015		1	Washer, Crush
5	0832-060		1	Bearing	23	1623-984	X	1	Clamp, Routing
6	0831-078		1	Ring, Retaining	24	8468-675		2	Screw, Machine
7	0830-174		1	Gasket, V-Belt Cover	25	8468-640		26	Screw, Machine
8	0806-091		1	Cover, Clutch	26	8468-625		2	Screw, Machine
9	8468-645		14	Screw, Machine	27	1602-981		1	Bearing
10	8468-655		2	Screw, Machine	28	0830-158		1	Seal
11	0826-029		5	Screw, Machine	29	0805-008		1	Retainer, Seal
12	0806-048		1	Plate, Air Intake	30	0826-031		3	Screw, Machine
13	0830-188		1	Seal	31	0830-108		1	O-Ring
14	0832-009		1	Bearing	32	0820-061		1	Bushing
15	0822-010		2	Retainer, Bearing	33	0827-008		1	Nut
16	0830-116		1	Gasket, Clutch Cover	34	0820-062		1	Cover, Magneto
17	0830-128		1	Gasket, Magneto Cover	35	8468-616		4	Screw, Machine
18	0806-127	X	1	Cover, Magneto - Assembly (inc. 19)					

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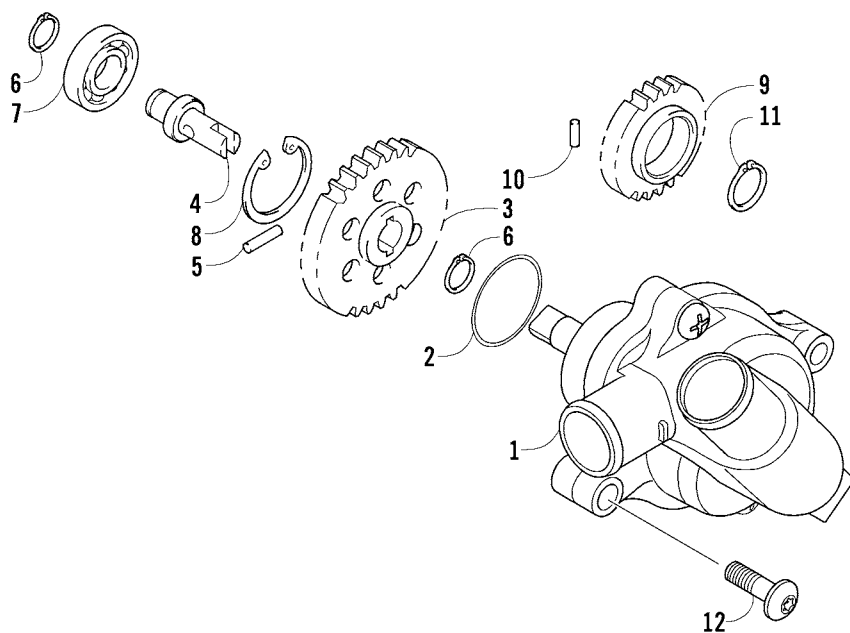


CRANK BALANCER ASSEMBLY

0739-941

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0826-033		1	Screw, Cap	5	0811-004		1	Spacer
2	0828-003		1	Washer	6	0811-034		1	Gear, Driven
3	0811-003		1	Gear, Oil Pump Drive	7	0829-006		1	Key
4	0829-007		1	Pin, Dowel	8	0805-304		1	Balancer, Crank

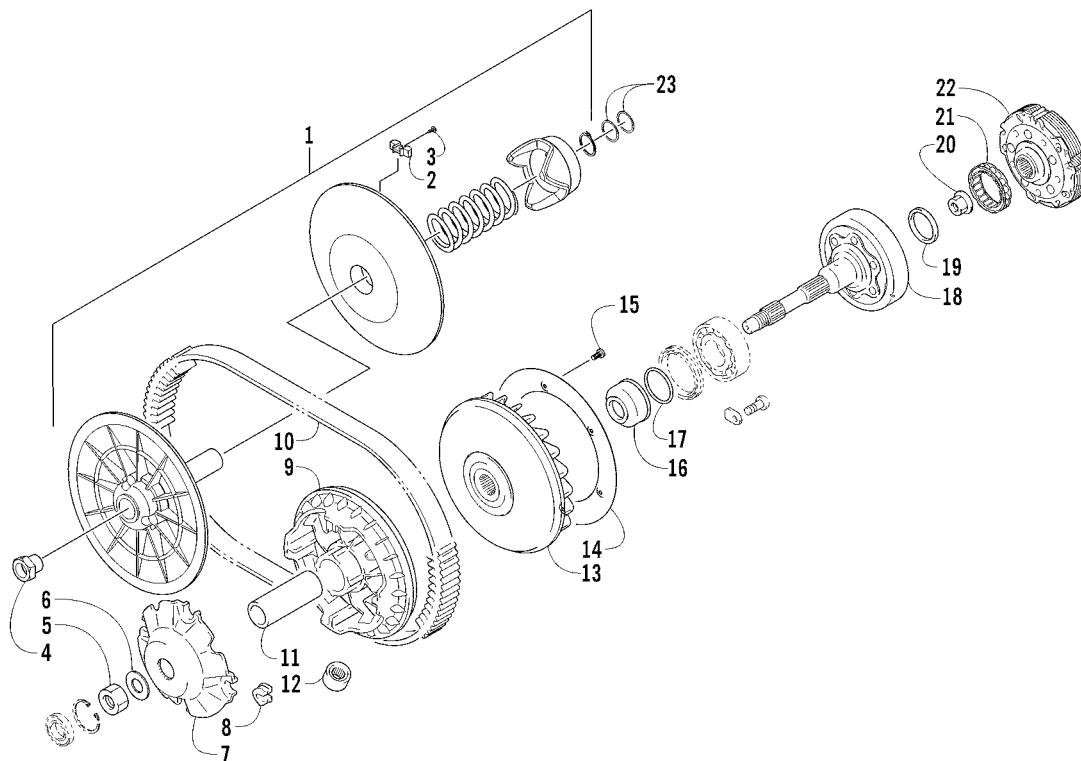
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WATER PUMP ASSEMBLY

0739-945

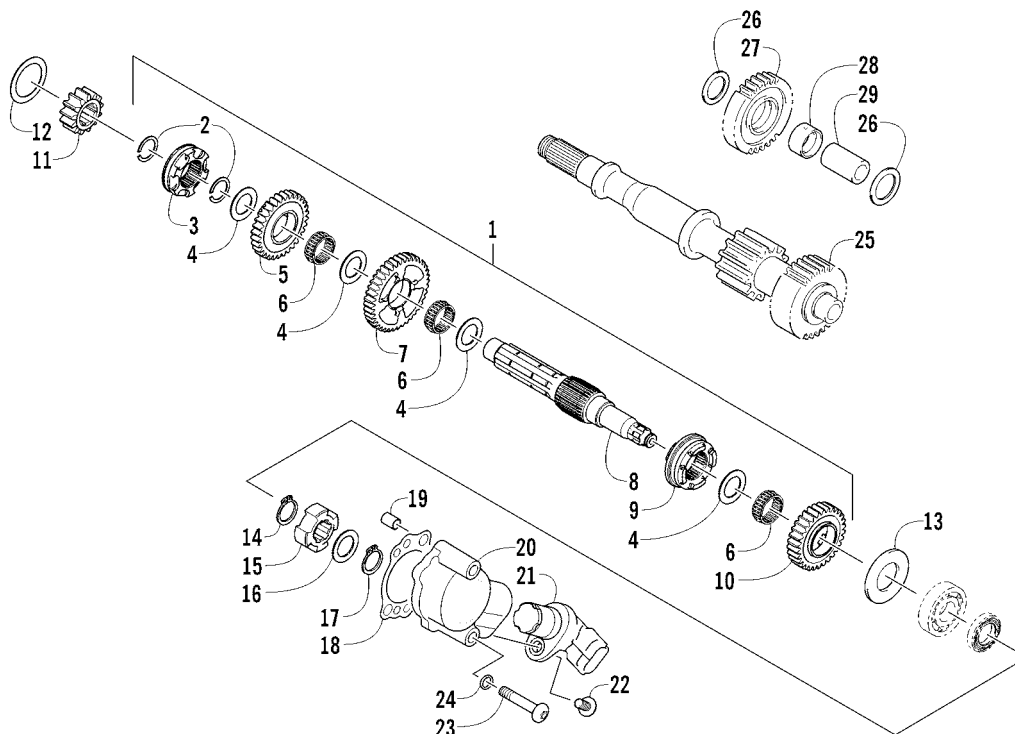
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0813-001	1	Pump, Water - Assembly (inc. 2)	7	0832-046	1	Bearing, Shaft
2	0830-029	1	● O-Ring	8	0831-004	1	Ring, Retaining
3	0813-004	1	Gear, Driven	9	0811-003	1	Gear, Water Pump Drive
4	0813-005	1	Shaft, Driven Gear	10	0829-007	1	Pin, Alignment
5	0829-009	1	Pin, Driven Gear	11	0831-005	1	Ring, Retaining
6	0831-002	2	Ring, Retaining	12	8468-665	2	Screw, Machine



TRANSMISSION ASSEMBLY

0745-557

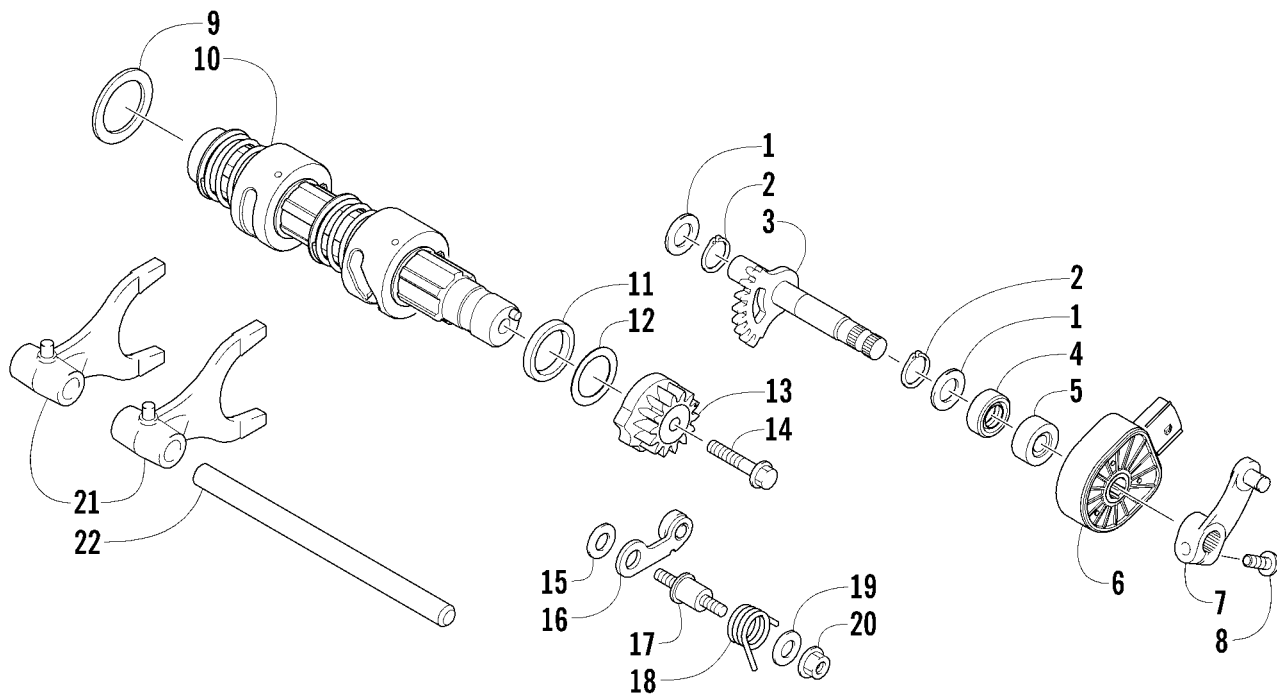
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0823-355		1	Pulley, Driven - Assembly (inc. 2-4)	13	0823-272		1	Face, Fixed Drive
2	0823-176		3	● Shoe, Cam	14	0823-131		1	Shroud, Drive Face
3	0823-177		3	● Screw, Machine	15	0623-914		6	Screw, Self-Tapping
4	0823-178		1	● Nut	16	0823-015		1	Spacer, Fixed Drive Face
5	0827-010		1	Nut	17	0470-531		1	O-Ring
6	0828-106		1	Washer	18	0821-002		1	Housing, Clutch - Assembly
7	0823-276		1	Plate, Movable Drive Face	19	0830-189		1	Seal
8	0823-277		4	Damper, Movable Drive Face	20	0827-011		1	Nut
9	0823-273		1	Face, Movable Drive	21	0823-018		1	Clutch, One-Way
10	0823-013		1	Belt, Drive	22	0823-310		1	Clutch, Centrifugal - 6 Plate
11	0823-360		1	Spacer	23	0828-076		2	Shim, 25 x 30 x 0.90 mm
12	0823-295		8	Roller					



SECONDARY TRANSMISSION ASSEMBLY

0745-260

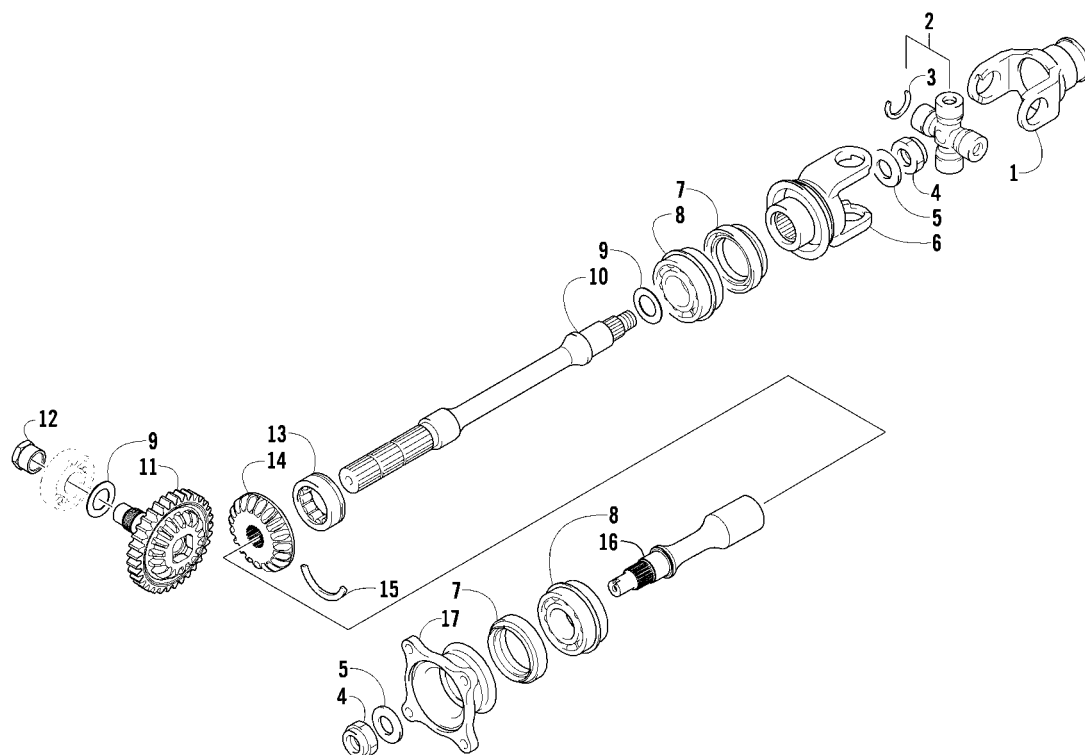
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0822-144	X	1	Countershaft Assembly (inc. 2-10)	16	0828-069		1	Washer, Thrust
2	0831-085		2	● Ring, Retaining	17	0831-039		1	Ring, Retaining
3	0822-120		1	● Gear Select, Reverse	18	0830-129		1	Gasket
4	0822-121		4	● Shim	19	0829-023		2	Pin, Dowel
5	0822-119		1	● Gear, Reverse Driven	20	0822-049		1	Housing, Speedometer Sensor
6	0832-082		3	● Bearing	21	0430-091		1	Sensor, Speedometer
7	0822-114		1	● Gear, Driven - Low	22	8468-620		1	Screw, Machine
8	0822-113		1	● Countershaft	23	8468-645		2	Screw, Machine
9	0822-145	X	1	● Gear Select, Sliding	24	0830-107		2	Gasket
10	0822-148	X	1	● Gear, Driven - High	25	0822-001		1	Driveshaft
11	0822-125		1	Gear, Drive	26	0828-016		2	Washer, Thrust
12	0828-019		1	Washer, Thrust	27	0822-011		1	Gear, Reverse Idle
13	0828-011		1	Washer	28	0822-012		1	Bushing
14	0831-040		1	Ring, Retaining	29	0822-015		1	Shaft, Reverse Idle
15	0822-050		1	Trigger, Speedometer Sensor					



GEAR SHIFTING ASSEMBLY

0746-855

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0828-036		2	Washer	12	0828-037		1	Washer
2	0831-010		2	Ring, Retaining	13	0818-143		1	Cam, Gear Shift
3	0818-155	X	1	Shaft, Sub-Gear Shift	14	0826-006		1	Screw, Cap
4	0830-044		1	Seal, Sub-Gear Shift Shaft	15	0828-038		1	Washer
5	0818-152	X	1	Spacer	16	0818-002		1	Stopper, Cam
6	0409-125		1	Switch, Gear Position	17	0818-004		1	Support, Cam Stopper
7	0818-014		1	Arm, Select	18	0818-144		1	Spring
8	8468-620		1	Screw, Machine	19	0828-035		1	Washer
9	0828-040		1	Washer	20	8424-602		1	Nut
10	0818-149	X	1	Shaft, Gear Shift - Assembly	21	0818-072		2	Fork, Shift
11	0828-131		1	Spacer	22	0818-006		1	Shaft, Shift Fork



SECONDARY DRIVE ASSEMBLY

0743-766

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0819-063	1		Yoke, Propeller Shaft Joint	10	0819-115	1		Shaft, Secondary Driven - Front
2	1402-164	1		Joint, Universal - Set (inc. 3)	11	0822-131	1		Gear, Secondary Drive
3	0423-450	4		● Ring, Retaining	12	0827-052	1		Nut
4	0827-013	2		Nut	13	0832-016	1		Bearing
5	0828-020	2		Washer	14	0822-106	1		Gear, Secondary Driven
6	0819-061	1		Yoke, Drive Output - Front	15	0819-011	1		Ring, Driven Bearing
7	0830-043	2		Seal, Oil	16	0819-053	1		Shaft, Secondary Driven - Rear
8	0832-017	2		Bearing	17	0819-005	1		Flange, Output Joint - Rear
9	0828-021	AR		Shim, 25 x 34 x 0.25 mm					
	0828-022	AR		Shim, 25 x 34 x 0.30 mm					
	0828-023	AR		Shim, 25 x 34 x 0.70 mm					
	0828-024	AR		Shim, 25 x 34 x 0.90 mm					
	0828-025	AR		Shim, 25 x 34 x 0.95 mm					
	0828-026	AR		Shim, 25 x 34 x 1.00 mm					
	0828-027	AR		Shim, 25 x 34 x 1.05 mm					
	0828-028	AR		Shim, 25 x 34 x 1.10 mm					
	0828-029	AR		Shim, 25 x 34 x 1.15 mm					

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