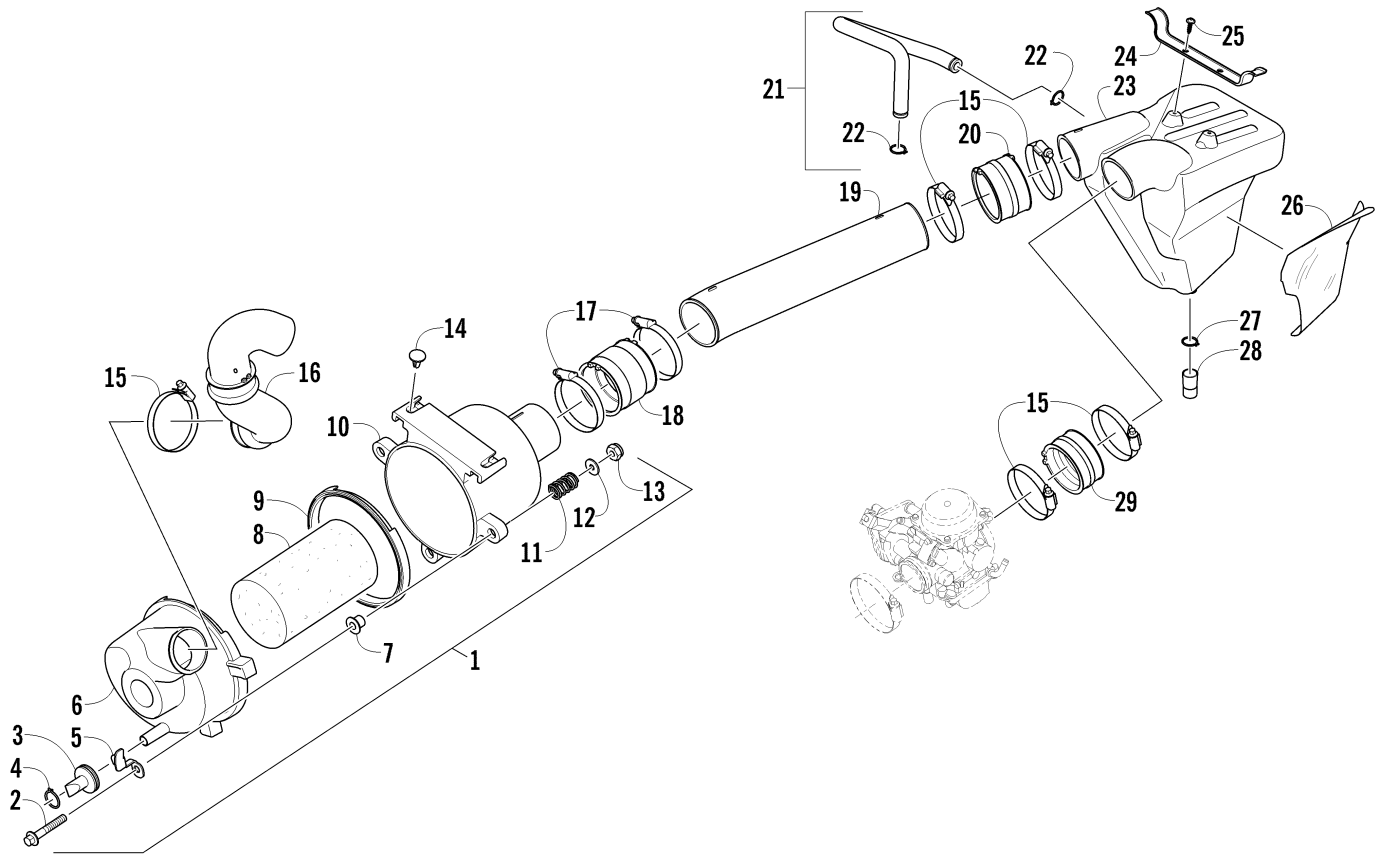


2014 ATV 400 4X4 EFT RED

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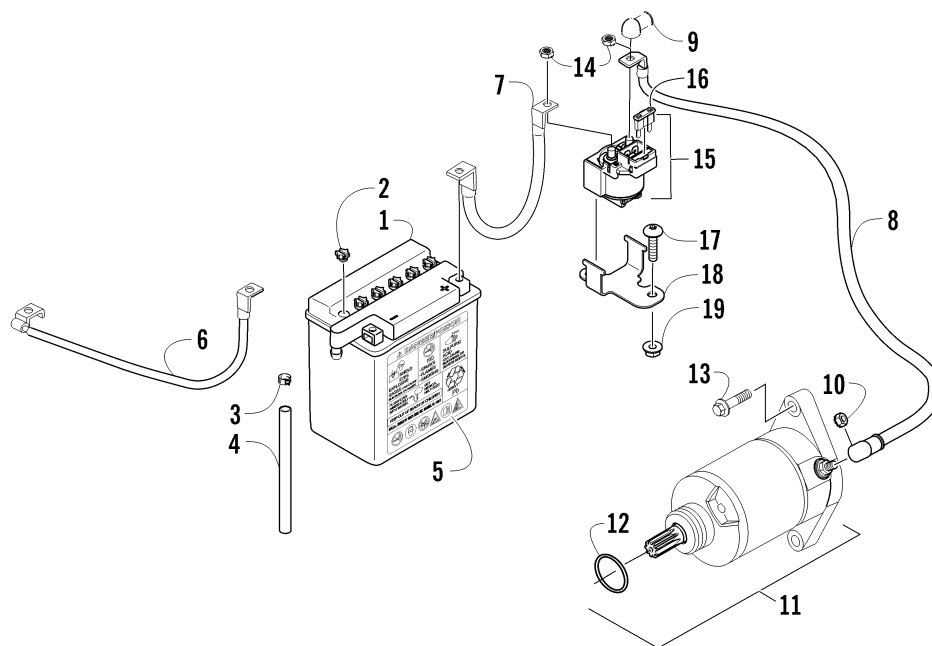
AIR INTAKE ASSEMBLY [94347]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3313-395		1	Filter, Air - Assembly	(inc. 2-13)		
2	8408-850		3	Screw, Cap			
3	0470-442		1	Valve, Drain			
4	3313-705		1	Clamp			
5	3313-375		3	Latch			
6	3313-376		1	Cover, Air Filter			
7	3313-853		3	Spacer			
8	3313-378		1	Element, Air Filter			
9	3313-446		1	Gasket, Air Filter			
10	3313-377		1	Housing, Air Filter			
11	0402-678		3	Spring, Shift Lever			3323-039, 3323-038, 0502-410
12	8050-222		3	Washer			2264-025
13	3303-269		3	Nut			
14	3305-448		2	Clip, Retaining			
15	0423-380		5	Clamp, Hose - Worm (50-70mm x 9mm) - Black			3323-211
16	3313-816		1	Boot, Air Intake			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
17	3313-817		2	Clamp			
18	3313-275		1	Boot, Air Intake			
19	3313-063		1	Boot, Air Intake			
20	3313-274		1	Boot, Air Intake			
21	3313-397		1	Hose, Oil Catch	(inc. 22)		
22	3304-167		2	Clamp			
23	3313-224		1	Housing, Air Intake			
24	3313-356		1	Bracket, Mounting - Air Intake Housing			
25	3304-409		2	Bolt Washer 5*12			3304-410
26	3313-362		1	Shield, Heat			3313-374
27	3313-706		1	Clamp			
28	3313-543		1	Pipe, Drain			
29	3313-551		1	Boot, Air Intake - Carburetor			

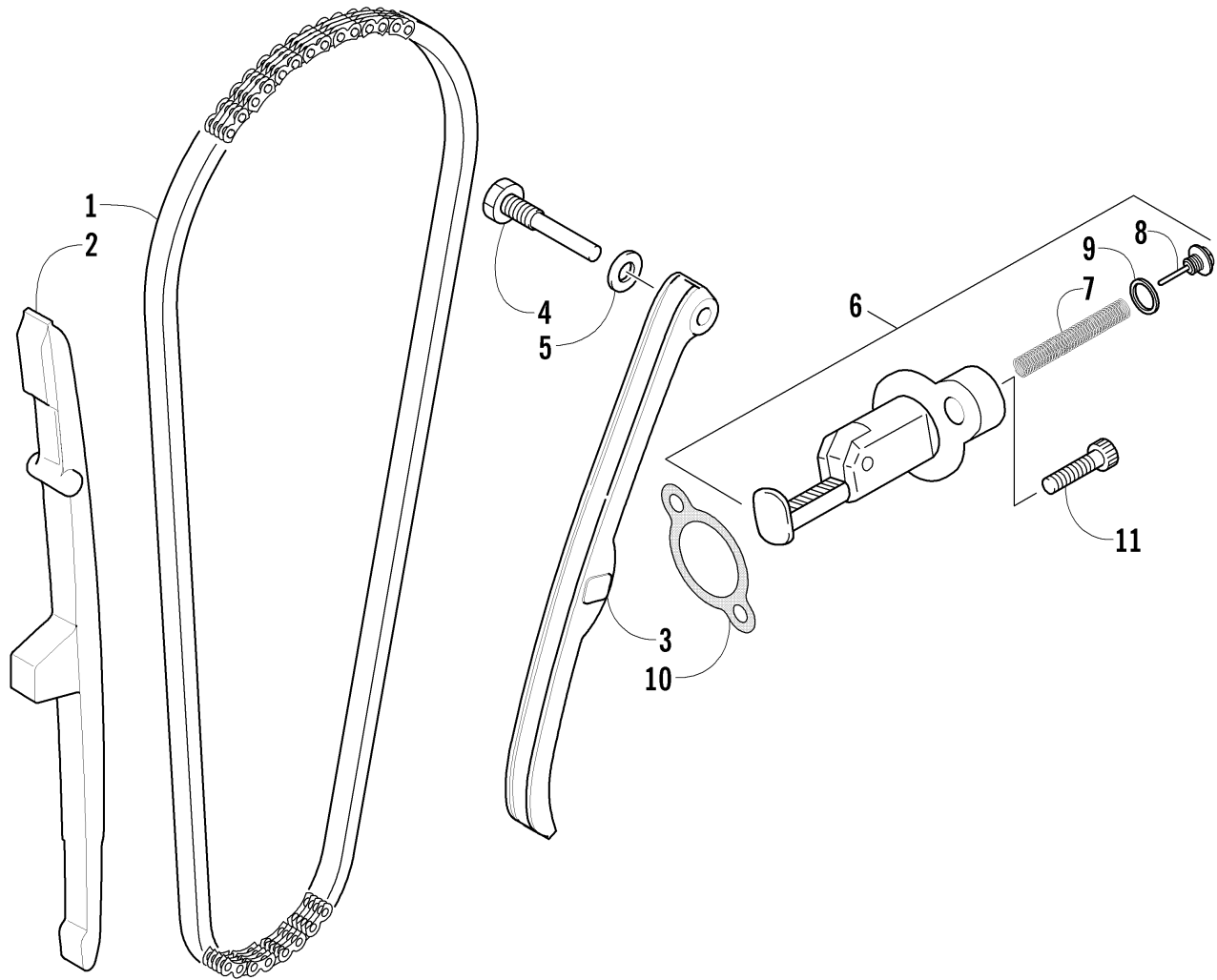
BATTERY AND STARTER ASSEMBLY [94352]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0745-045		1	Battery Package	(inc. 2-5)		3323-206, 0445-005, 0645-165
2	0645-045		6	Cap, Battery			
3	0645-152		1	Clamp, Hose			
4	0645-263		1	Hose, Battery			0645-179, 0645-262
5	0645-151		1	Decal, Warning			
6	3313-525		1	Cable, Battery/Ground			
7	3313-526		1	Cable, Battery/Solenoid			
8	3313-527		1	Cable, Solenoid/Starter	(inc. 9)		
9			1	Boot, Terminal	Not a Service Part		
10	3304-011		1	Nut w/Washer			
11	3305-954		1	Motor, Starter - Assembly	(inc. 12)		
12	3304-104		1	O-Ring			
13	3305-946		2	Screw, Cap			
14	3304-654		3	Nut, Lock			
15	3313-464		1	Solenoid	(inc. 16)		
16	3304-212		1	Fuse - 30 Amp			

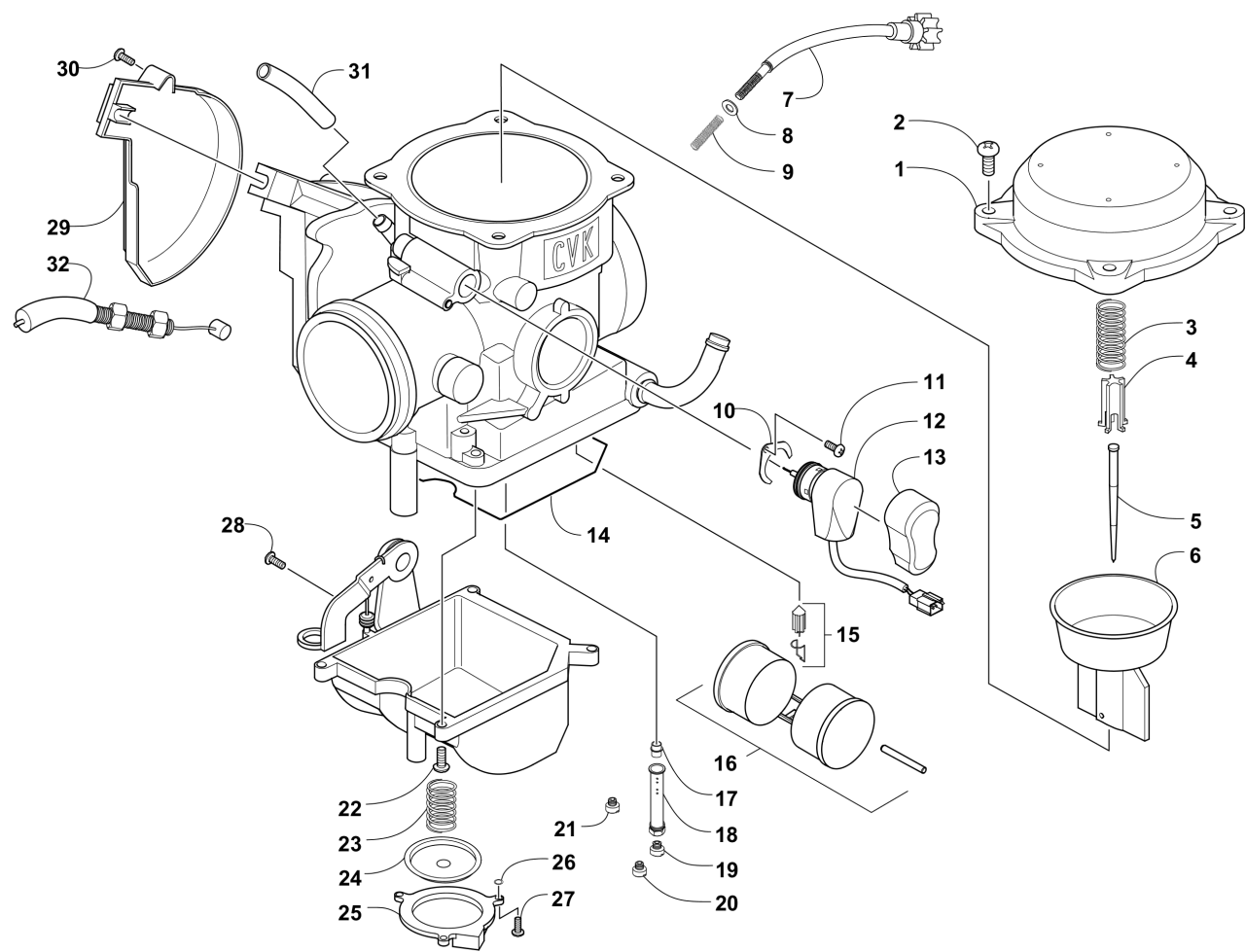
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
17	3305-703		2	Screw, Machine			
18	3313-467		1	Bracket, Mounting - Solenoid			
19	3304-431		2	Nut, Lock			

CAM CHAIN ASSEMBLY [90862]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0810-005		1	Chain, Cam			
2	0810-006		1	Guide, Chain			
3	0810-007		1	Tensioner, Chain			
4	0826-133		1	Pivot, Tensioner			
5	0830-150		1	Washer			
6	0810-054		1	Adjuster, Tensioner - Assembly	(inc. 7-9)		
7	0810-056		1	Spring			
8	0810-061		1	Plug			
9	0810-062		1	Washer			
10	0830-060		1	Gasket			
11	3303-360		2	Screw, Cap			

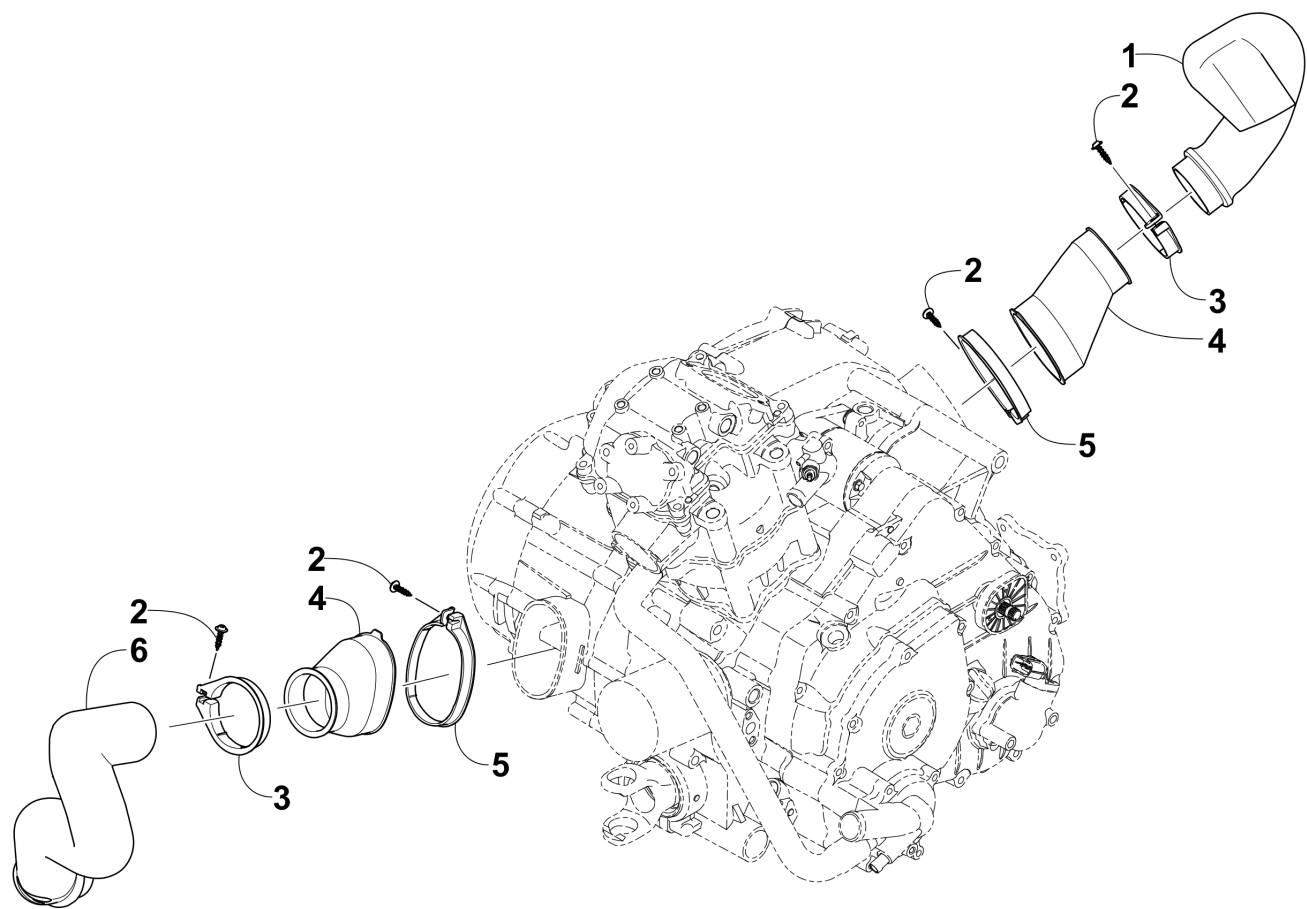
CARBURETOR [100407]



Ite m	Part No.	New Part	Qty	Name	Context	Foo tnot e	Superseded PartNumbe r
Not Sho wn	0470-856		1	Complete Carburetor Assembly			
1	5507-001		1	Cover, Top			
2	5507-002		4	Screw, Top Cover			5507-132
3	5507-066		1	Spring			5507-085, 5507-173
4	5507-005		1	Seat, Spring			
5	5507-110		1	Jet Needle			
6	5507-004		1	Piston, Vacuum			5507-109
7	5507-027		1	Screw, Idle Adjust			
8	5507-028		1	Washer			
9	5507-029		1	Spring			
10	5507-115		1	Plate			
11	5507-117		1	Screw			3303-319
12	5507-180		1	Choke, Electric			

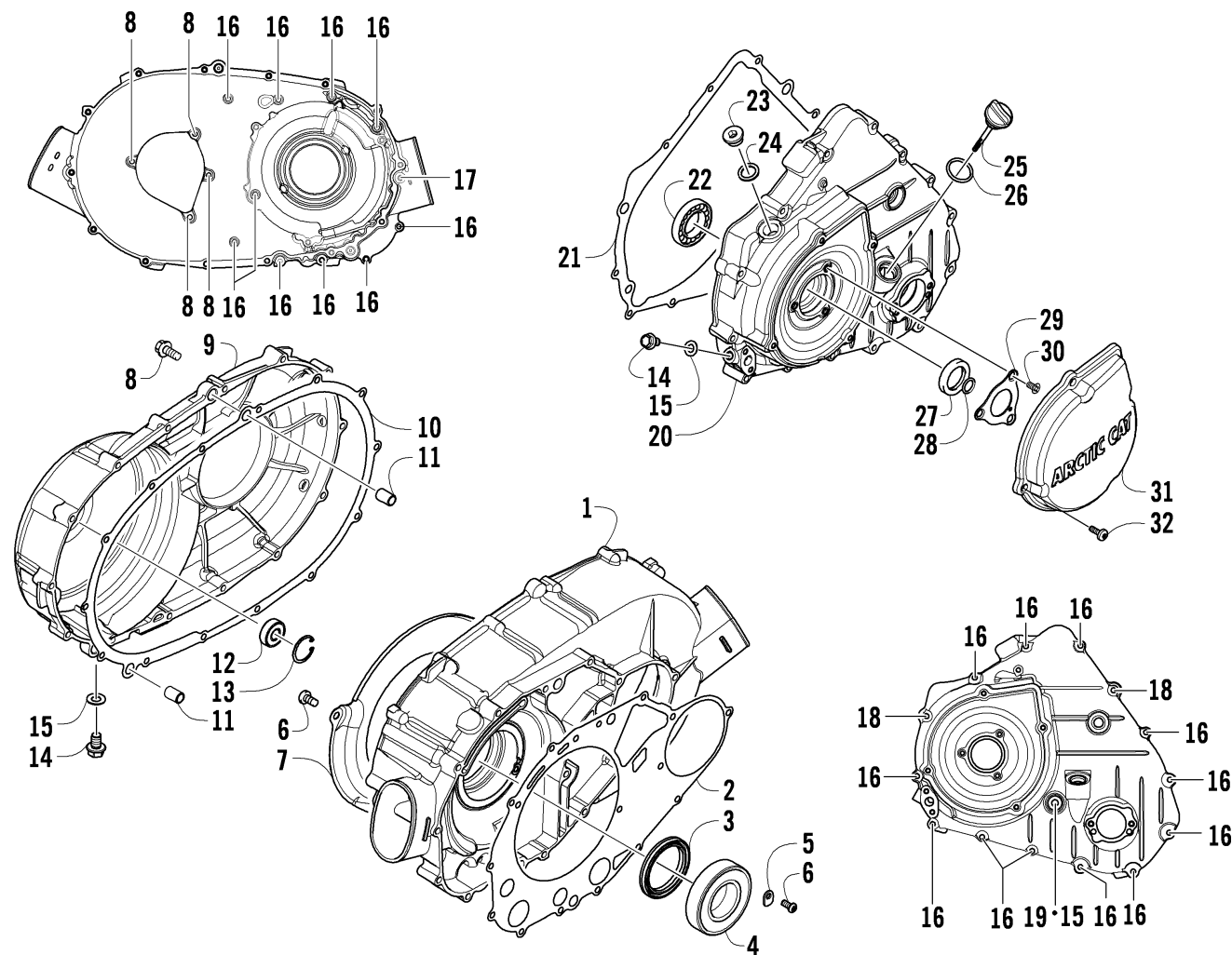
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
13	5507-114		1	Cover, Electric Choke			
14	5507-067		1	O-Ring, Float Chamber			5507-207
15	5507-107		1	Valve, Float - Set			
16	5507-039		1	Float Set			
17	5507-007		1	Needle Jet			
18	5507-047		1	Holder, Jet - Needle			5507-174, 5507-008
19	5507-125		1	Main Jet - 120			
20	5507-097		1	Jet, Starter - 75			5507-179
21	5507-246		1	Jet, Slow #38			3305-539, 5507-010
22	5507-017		4	Screw			5507-089
23	5507-032		1	Spring			
24	5507-197		1	Diaphragm			5507-202, 5507-252, 5507-251, 5507-182
25	5507-198		1	Pump Housing			5507-033
26	5507-034		1	U-Ring			
27	5507-035		3	Screw, Machine			
28	5507-050		1	Screw, Drain			5507-195
29	5507-036		1	Cover			
30	5507-037		1	Screw			4505-105
31	3313-476		1	Hose, Vent			
32	3306-275		1	Cable, Throttle			

CASE/BELT COOLING ASSEMBLY [94316]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3313-064		1	Duct, Belt - Air Out			
2	0423-342		4	Screw, Self-Tapping			
3	0423-551		2	Clamp			
4	3313-782		2	Boot, Duct			
5	0423-550		2	Clamp			
6	3313-065		1	Duct, Belt - Air In			

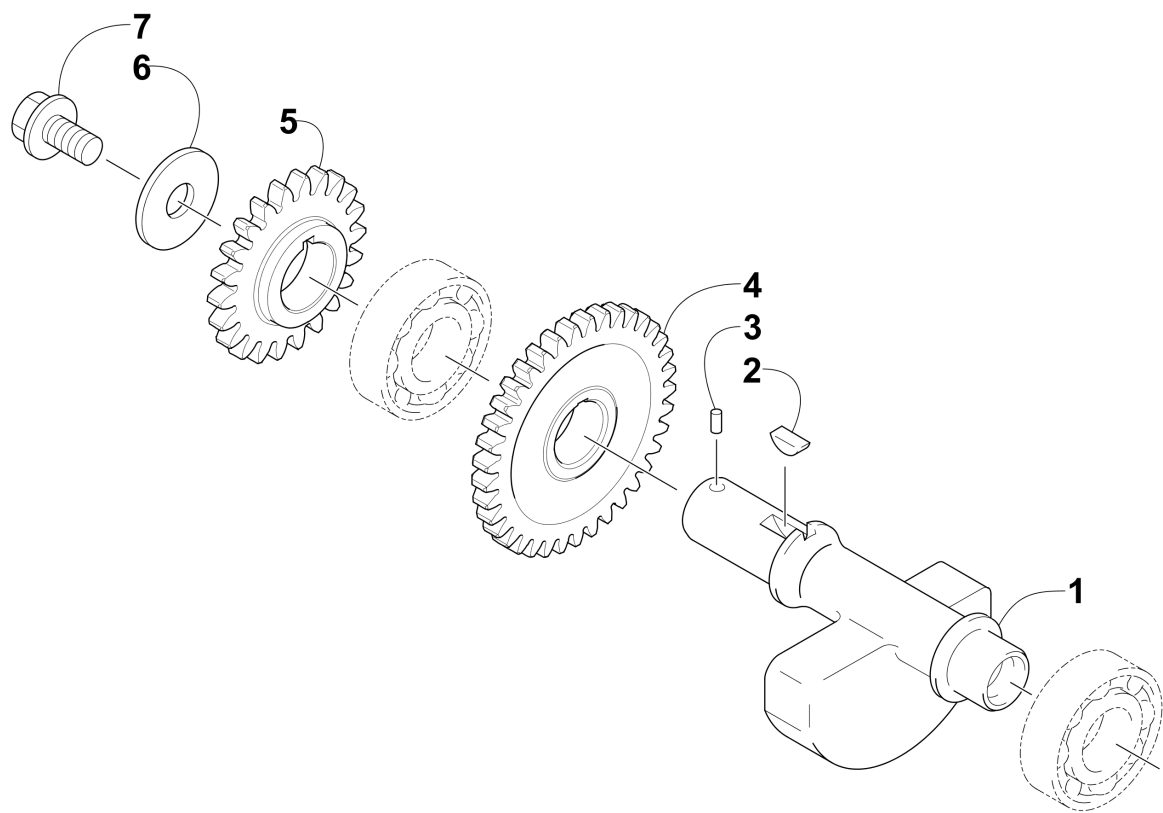
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [96215]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0806-026		1	Cover, Clutch			
2	0830-055		1	Gasket			
3	0830-157		1	Seal			
4	0832-071		1	Bearing			
5	0822-104		2	Retainer, Bearing			
6	0826-144		5	Screw, Machine			0826-071
7	0806-103		1	Plate, Air Intake			
8	3303-386		18	Bolt, Flange			3323-193
9	0806-027		1	Cover, Drive Belt			
10	0830-056		1	Gasket			
11	0829-046		6	Pin, Dowel			
12	0832-023		1	Bearing			
13	3303-347		1	Ring, Retaining			

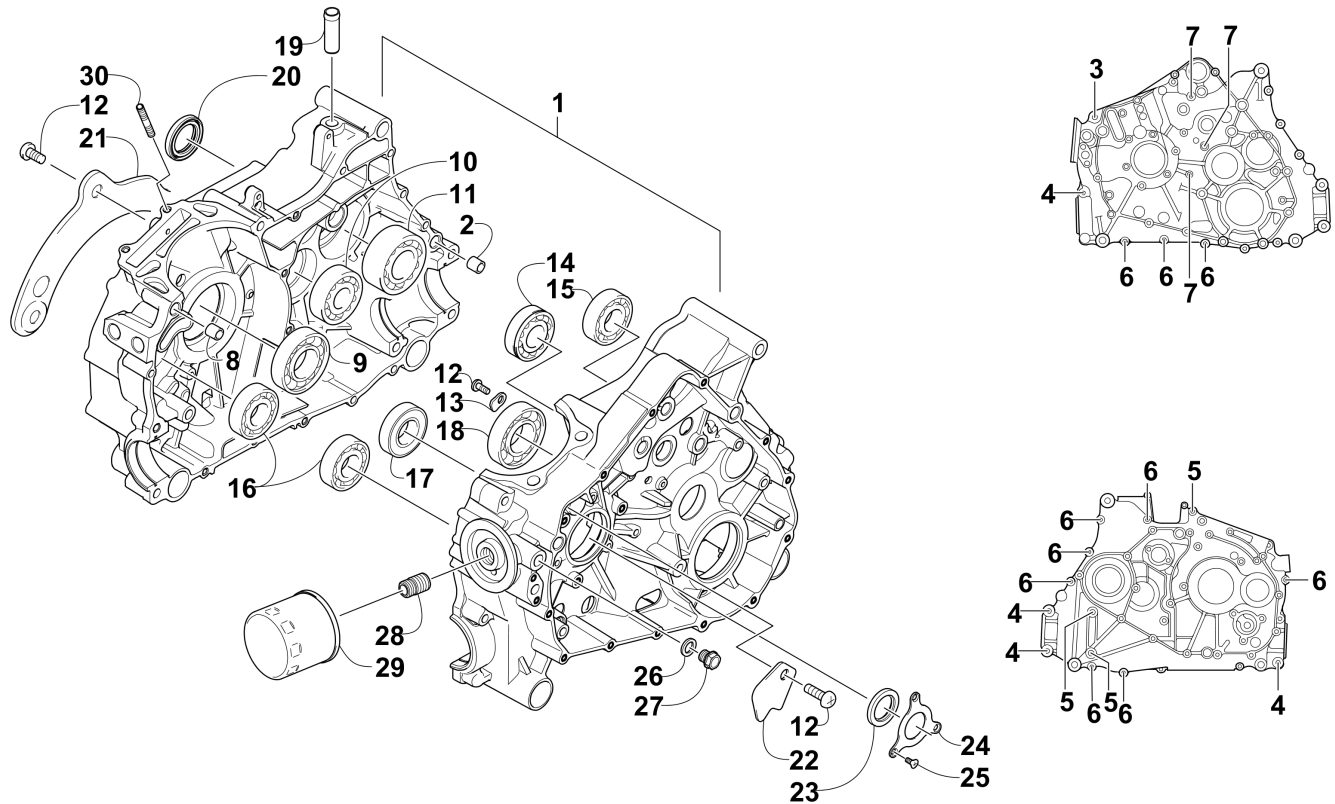
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	3303-365		2	Screw, Cap			
15	3303-591		3	Washer			
16	3307-053		22	Bolt, Flange			3304-903
17	0826-066		1	Screw, Cap			
18	3304-191		2	Bolt, Flange			0826-129
19	0826-068		1	Screw, Cap			
20	0806-028		1	Cover, Magneto			
21	0830-057		1	Gasket			
22	0832-053		1	Bearing			
23	0806-099		1	Plug			
24	0830-141		1	Washer, Crush			
25	0806-029		1	Stick, Oil Level	(inc. 26)		
26	3304-102		1	O-Ring			0830-183, 3303-306
27	0837-015		1	Kit, Seal			0830-216, 0830-145
28	0830-153		1	O-Ring			
29	0805-178		1	Retainer, Oil Seal			
30	0826-145		3	Screw, Machine			
31	0820-066		1	Cover, Magneto - Outer			0820-063
32	3303-617		4	Bolt, Flange			0826-138

CRANK BALANCER ASSEMBLY [90867]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0811-005		1	Balancer, Crank			
2	0829-037		1	Key			
3	3304-144		1	Pin, Alignment			
4	0811-006		1	Gear, Driven			
5	0811-009		1	Gear, Oil Pump Drive			
6	0828-091		1	Washer			
7	0826-118		1	Screw, Cap			

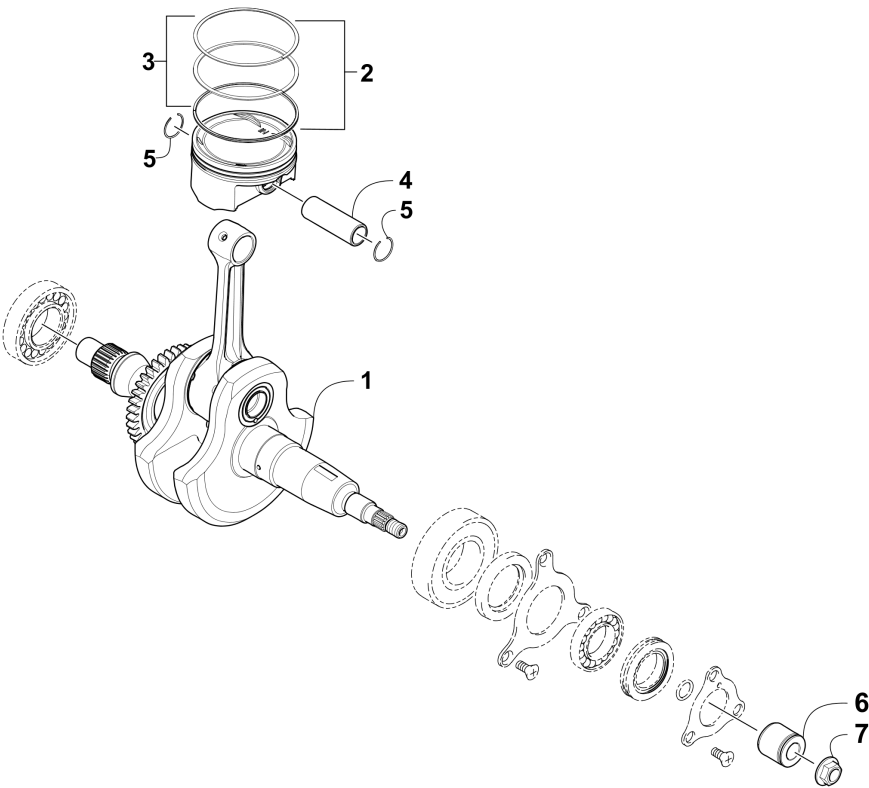
CRANKCASE ASSEMBLY [100396]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0801-021		1	Crank Case	(inc. 2-4)		0801-026
2	0829-050		2	Pin, Dowel			
3	3303-372		1	Screw, Cap			
4	0826-126		4	Screw, Cap			
5	0826-064		3	Screw, Cap			
6	3303-387		10	Screw, Cap			
7	0826-065		3	Screw, Cap			
8	0829-046		2	Pin, Dowel			
9	0832-087		1	Bearing			
10	3304-198		1	Bearing			
11	0832-074		1	Bearing			
12	0826-144		6	Screw, Machine			0826-071
13	0822-104		2	Retainer, Bearing			
14	3304-195		1	Bearing			
15	3304-699		1	Bearing, Ball - Radial			0832-072
16	0832-022		2	Bearing			
17	0832-020		1	Bearing			

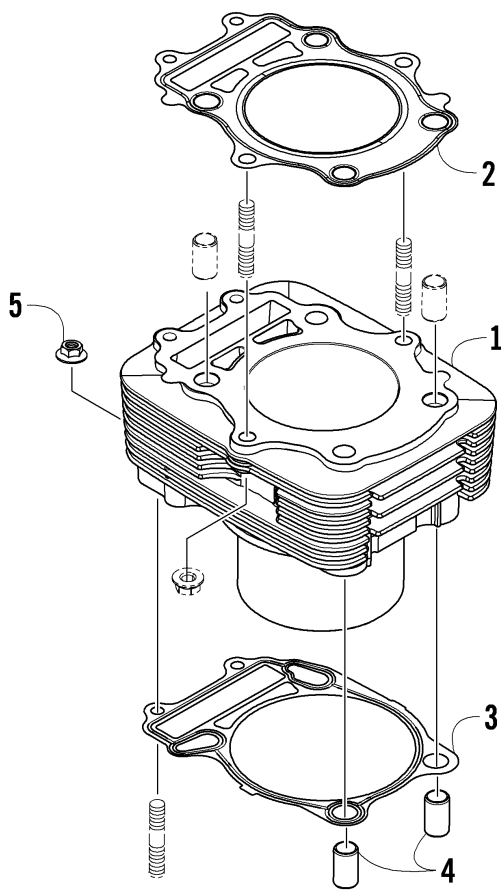
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
18	0832-019		1	Bearing			
19	0801-027		1	Tube, Vent - Crankcase			
20	0830-066		1	Seal			
21	0801-018		1	Plate, Oil Guide - Right			
22	0801-019		1	Plate, Oil Guide - Left			
23	0830-058		1	Seal			
24	0805-018		1	Retainer			
25	0826-145		3	Screw, Machine			
26	0830-143		1	Washer, Compression - 14 x 19 x 1.35			0830-154
27	0835-004		1	Plug, Oil Pressure			
28	0812-066		1	Union, Oil Filter			0812-008
29	0812-034		1	Filter, Oil			
30	3313-721		2	Bolt, Stud			

CRANKSHAFT AND PISTON ASSEMBLY [94355]



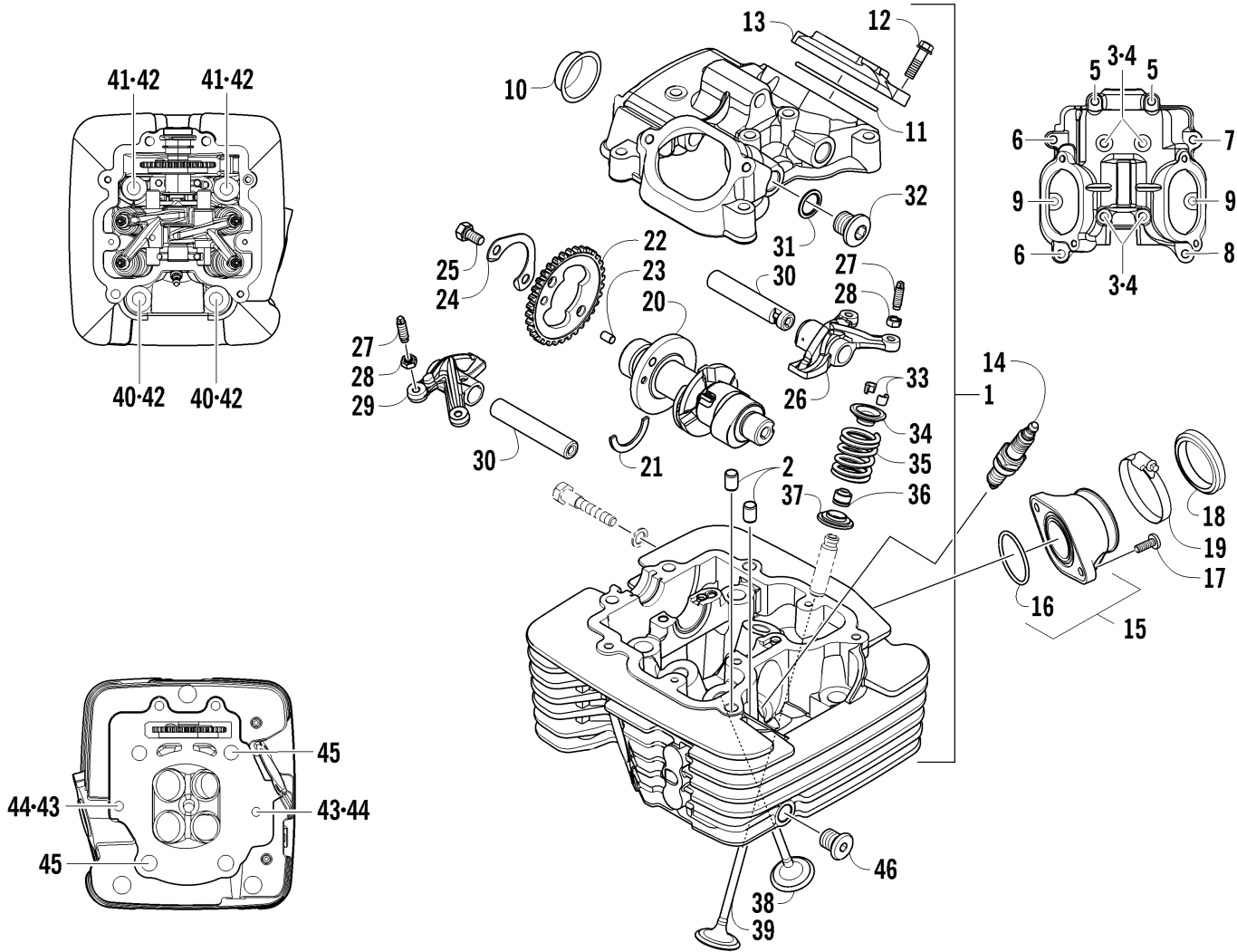
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0805-013		1	Crankshaft Assembly			
2	0805-169		1	Piston Set	(inc. 3-5)		
3	0805-170		1	Ring, Piston - Set			
4	0805-023		1	Pin, Piston			
5	0831-060		2	Circlip			
6	0820-064		1	Bushing			
7	3303-333		1	Nut, Flange - 10 mm			0827-051

CYLINDER ASSEMBLY [92885]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0804-042		1	Cylinder			
2	0830-050		1	Gasket, Cylinder Head			
3	0830-053		1	Gasket, Cylinder			
4	0829-046		2	Pin, Dowel			
5	3304-654		2	Nut, Lock			

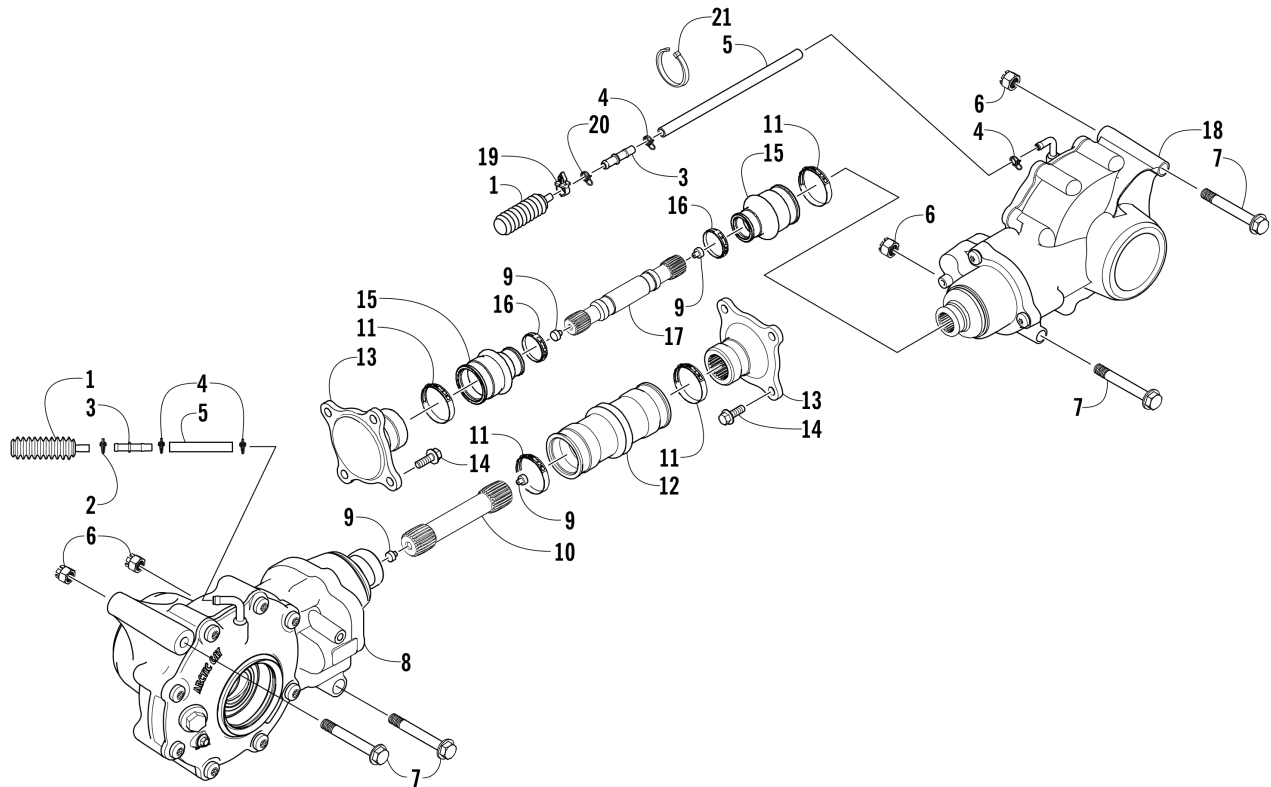
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [100394]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	0808-185		1	Head, Cylinder			
2	3303-341		2	Pin, Dowel			
3	0826-115		4	Screw, Cap			
4	0830-155		4	Gasket			
5	3304-918		2	Screw, Cap			
6	3303-386		2	Bolt, Flange			3323-193
7	3307-053		1	Bolt, Flange			3304-903
8	0826-136		1	Screw, Cap			
9	3303-384		2	Bolt, Flange			3323-023
10	3306-787		1	Plug, Head			0808-112
11	0830-139		2	O-Ring			
12	3303-383		4	Bolt			3323-197
13	0808-111		1	Cap, Inspection			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	0217-705		1	Plug, Spark		NGK CR8E	0217-707, 3402-095, 3402-096
15	3323-228		1	Manifold, Intake	(inc. 16)		
16	3323-145		1	O-Ring			
17	3304-189		2	Bolt, Flange			3304-611
18	3306-151	X	1	Insert, Intake Manifold			
19	0423-380		1	Clamp, Hose - Worm (50-70mm x 9mm) - Black			3323-211
20	0809-287		1	Camshaft			
21	0809-165		1	C-Ring			
22	0809-166		1	Sprocket			
23	0829-036		1	Pin, Alignment			
24	0828-086		1	Plate, Retainer			
25	0826-154		2	Screw, Cap			
26	0809-145		1	Arm, Valve Rocker - Intake			
27	3304-007		4	Screw, Tappet Adjusting			3303-246
28	3304-026		4	Nut, Tappet Adjusting			3303-260
29	0809-149		1	Arm, Valve Rocker - Exhaust			
30	0809-151		2	Shaft, Rocker Arm			
31	0830-143		2	Washer, Compression - 14 x 19 x 1.35			0830-154
32	0831-053		2	Plug, Shaft			
33	3303-044		8	Cotter, Valve			
34	0809-142		4	Retainer, Spring			
35	0809-140		4	Spring, Valve			
36	0809-190		4	Seal, Oil			
37	0809-141		4	Seat, Spring			
38	0809-188		2	Valve, Intake			
39	0809-189		2	Valve, Exhaust			
40	0826-062		2	Screw, Cap			
41	0826-061		2	Screw, Cap			
42	0828-044		4	Washer			
43	0827-019		2	Bolt, Stud			
44	3303-332		2	Nut			
45	0829-013		2	Pin, Dowel			
46	3303-656		1	Bolt, Sealing - 12 mm			0808-014

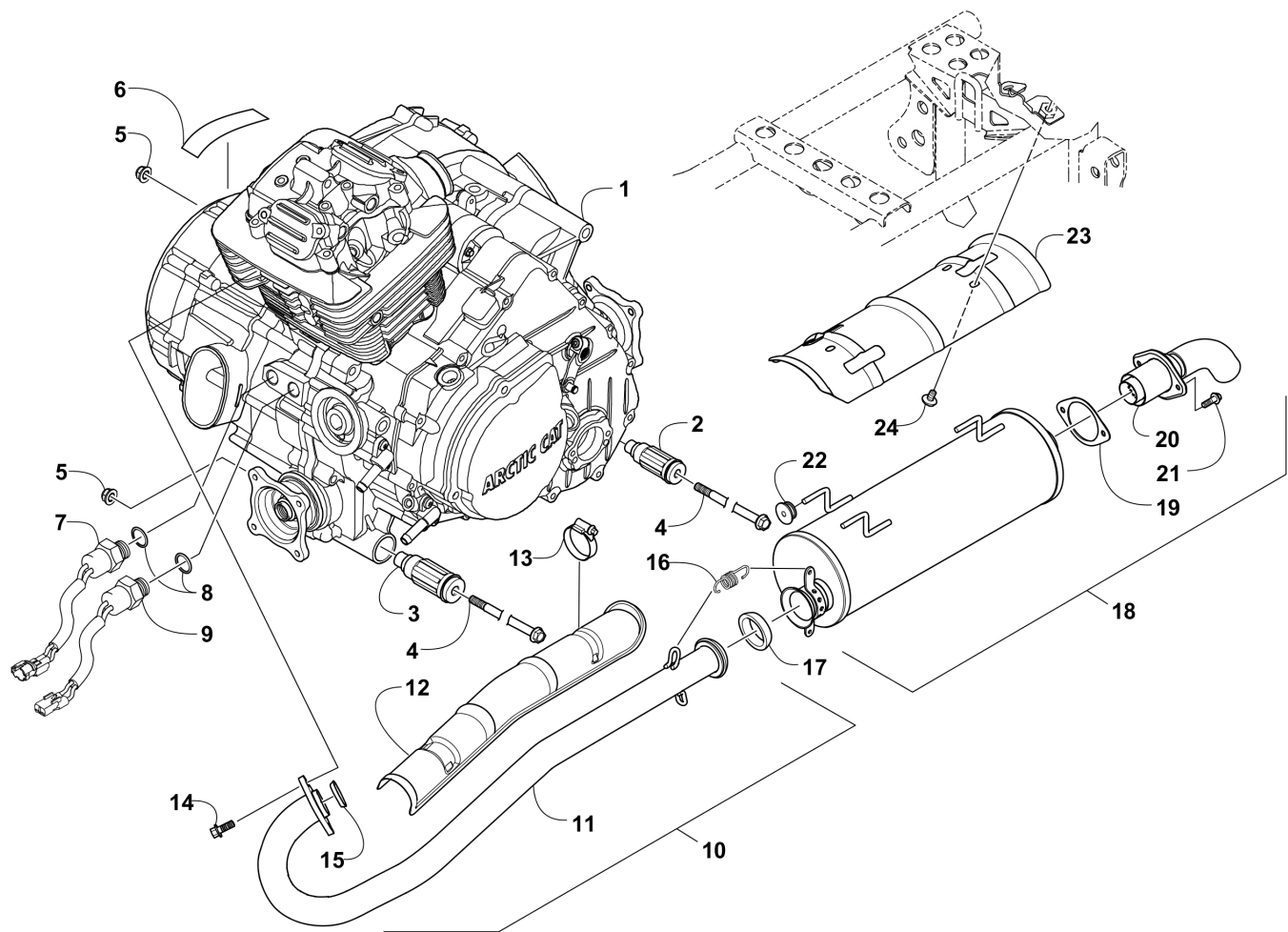
DRIVE TRAIN ASSEMBLY [100713]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3313-796		2	Bladder, Gearcase			
2	3323-149		1	Clamp, Hose			
3	3323-150		2	Fitting, Vent			
4	3313-684		4	Clamp, Hose			
5	0410-070		AR	Hose - 25 ft			0410-048, 0410-069
6	3304-031		4	Nut, Lock			3303-265
7	3305-787		4	Screw, Cap			
8	3306-265		1	Complete Front Drive Gearcase Assembly			
9	3313-783		4	Bumper, Propeller Shaft			
10	3313-784		1	Shaft, Propeller			
11	3313-776		4	Clamp			
12	3313-825		1	Boot, Coupler			
13	3313-774		2	Flange, Output			
14	3304-565		8	Bolt, Flange - 8 x 20			3303-368
15	0402-985		2	Boot			
16	3313-777		2	Clamp			
17	3313-773		1	Shaft, Propeller			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
18	3306-023		1	Gearcase, Rear			
19	3323-152		1	Clip, Routing			
20	3303-349		1	Clamp, Hose			
21	0123-788		AR	Tie, Cable - 8 in.			

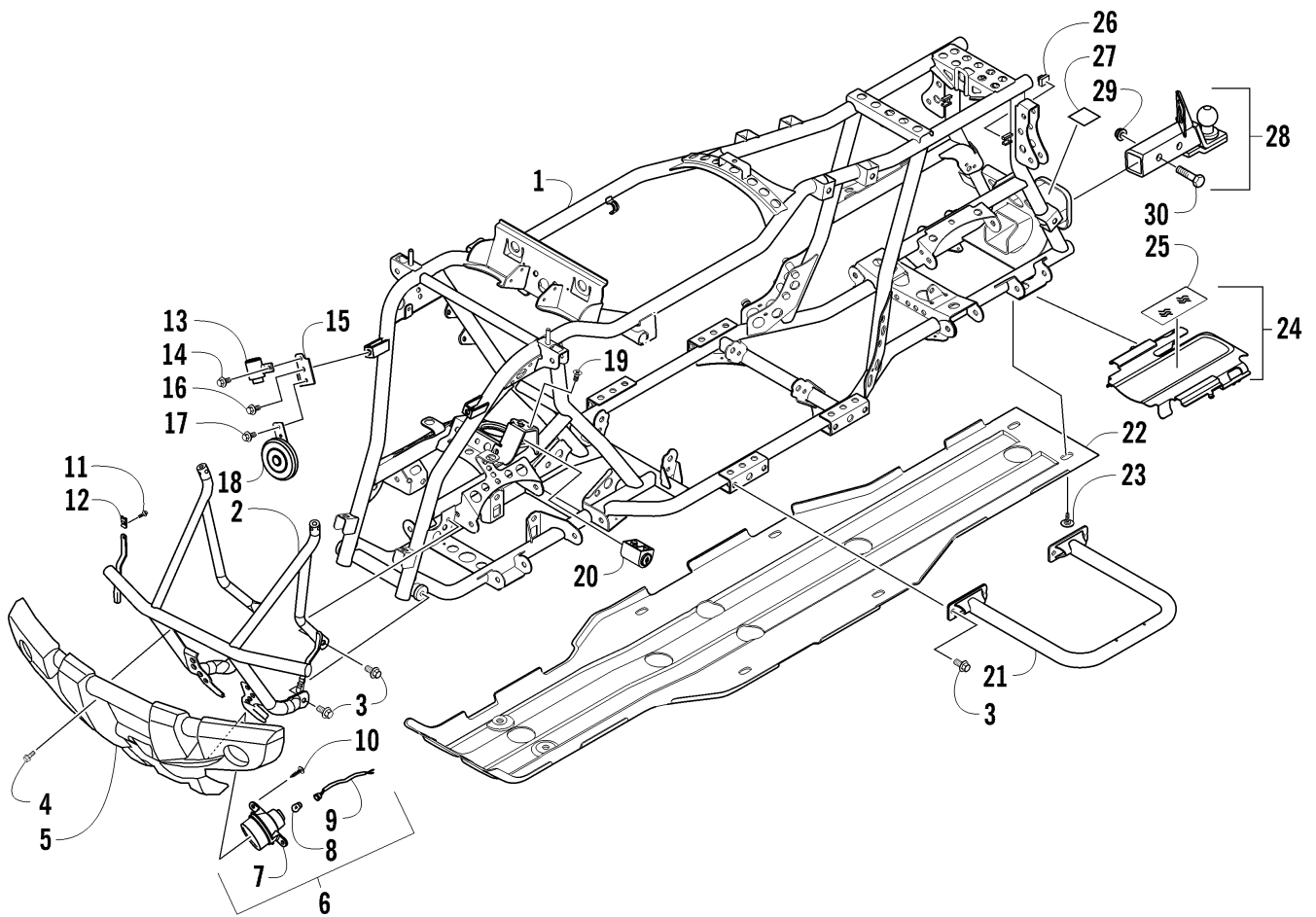
ENGINE AND EXHAUST [98410]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3313-862		1	Engine	(inc. 2-3)		
2	0801-092		3	Mount, Rubber - Engine			
3	0801-144		1	Mount, Rubber - Engine			
4	3323-174		2	Screw, Cap			
5	3304-031		2	Nut, Lock			3303-265
6	0411-426		1	Decal, Warning			
7	3313-432		1	Switch, Temperature - Fan			
8	0830-180		2	O-Ring			
9	3313-431		1	Switch, Temperature - Light			
10	3313-692		1	Pipe, Exhaust - Assembly	(inc. 11-13)		
11	3313-693		1	Pipe, Exhaust			
12	3313-025		1	Shield, Exhaust			
13	0423-317		2	Clamp			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	3304-565		2	Bolt, Flange - 8 x 20			3303-368
15	0412-007		1	Seal, Exhaust Pipe			3412-002, 3323-003
16	0612-668		2	Spring			
17	0612-188		1	Gasket, Exhaust - Tail Pipe			3323-002
18	3313-709		1	Muffler - Assembly	(inc. 19-21)		
19	3323-116		1	Gasket, Spark Arrester			
20	3313-047		1	Arrester, Spark - Assembly			
21	3305-344		2	Screw, Cap			
22	3313-264		3	Bushing			
23	3313-026		1	Cover, Muffler			
24	3313-711		3	Screw, Cap			

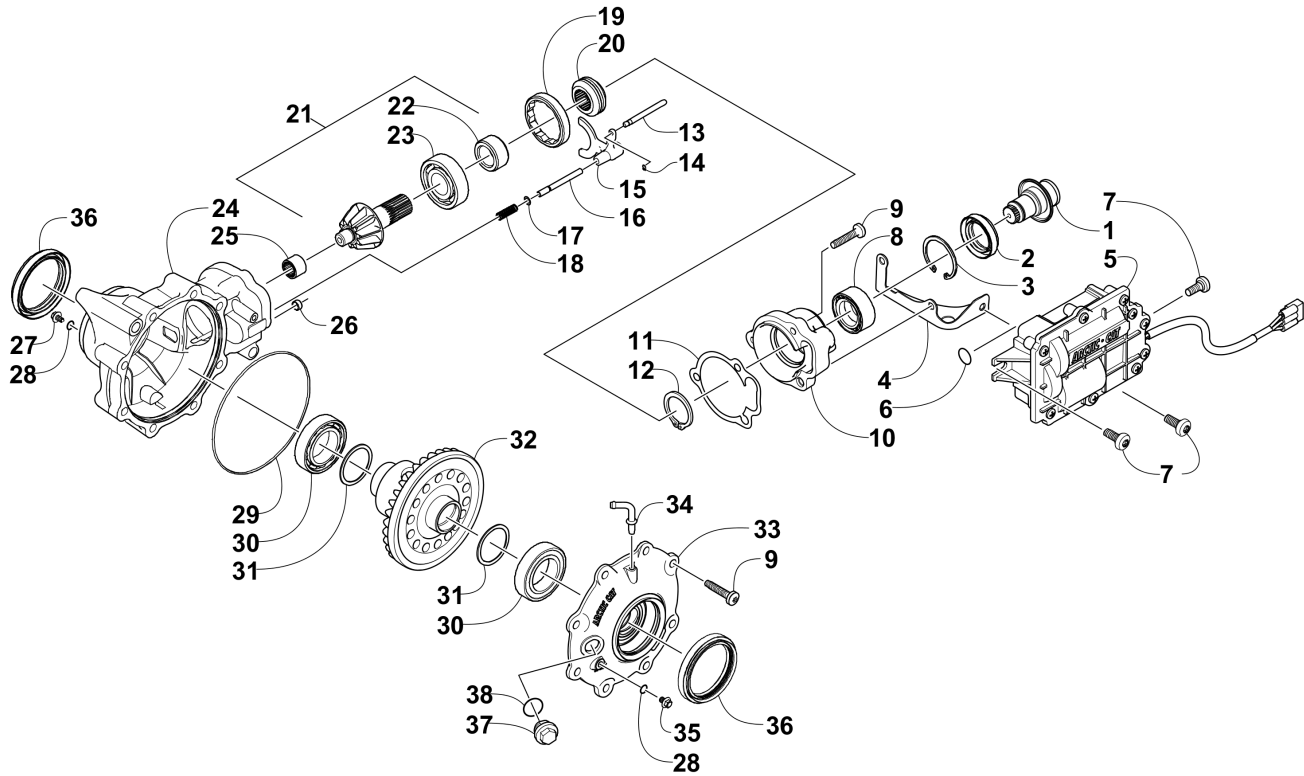
FRAME AND RELATED PARTS [96060]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3306-424		1	Frame, Main			
2	3306-332		1	Bumper - Front			
3	3304-543		12	Screw, Cap			
4	3304-587		4	Screw, Cap			
5	3306-352		1	Fascia, Bumper			
6	3304-766		1	Turn Signal - Right - Assembly	(inc. 7, one No. 8, and 9)		
6	3304-813		1	Turn Signal - Left - Assembly	(inc. 7, one No. 8, and 9)		
7	3304-822		1	Lens - Right			
7	3304-823		1	Lens - Left			
8	3304-825		2	Bulb			
9	3305-359		1	Harness - Right			
9	3305-360		1	Harness - Left			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
10	3304-645		4	Screw, Self-Tapping - 5 x 12			3305-066
11	3304-586		2	Screw, Cap			
12	3303-267		2	Clip, U-Nut			
13	3306-372		1	Relay, Turn Signal			
14	3305-344		2	Screw, Cap			
15	3313-577		1	Bracket, Mounting - Electrical			
16	3304-544		1	Screw, Cap			
17	3304-553		1	Bolt, Flange - 6 x 12			3303-357
18	3313-576		1	Horn, Electric - 12V			
19	3305-395		2	Screw, Machine			
20	3305-392		1	Lock, Steering			
21	3313-351		2	Footrest			
22	3313-755		1	Plate, Skid			3313-234
23	0423-545		10	Screw, Shoulder			
24	3313-596		1	Shield, Gearcase	(inc. 25)		
25	3306-582		1	Foil, Protective			
26	3306-329		2	Cushion			
27	1411-077		1	Decal, Warning - Towing			
28	0541-857		1	Mount, Ball Hitch	(inc. 29-30)		
29	0423-690		1	Nut, Lock			
30	0423-693		1	Screw, Cap			

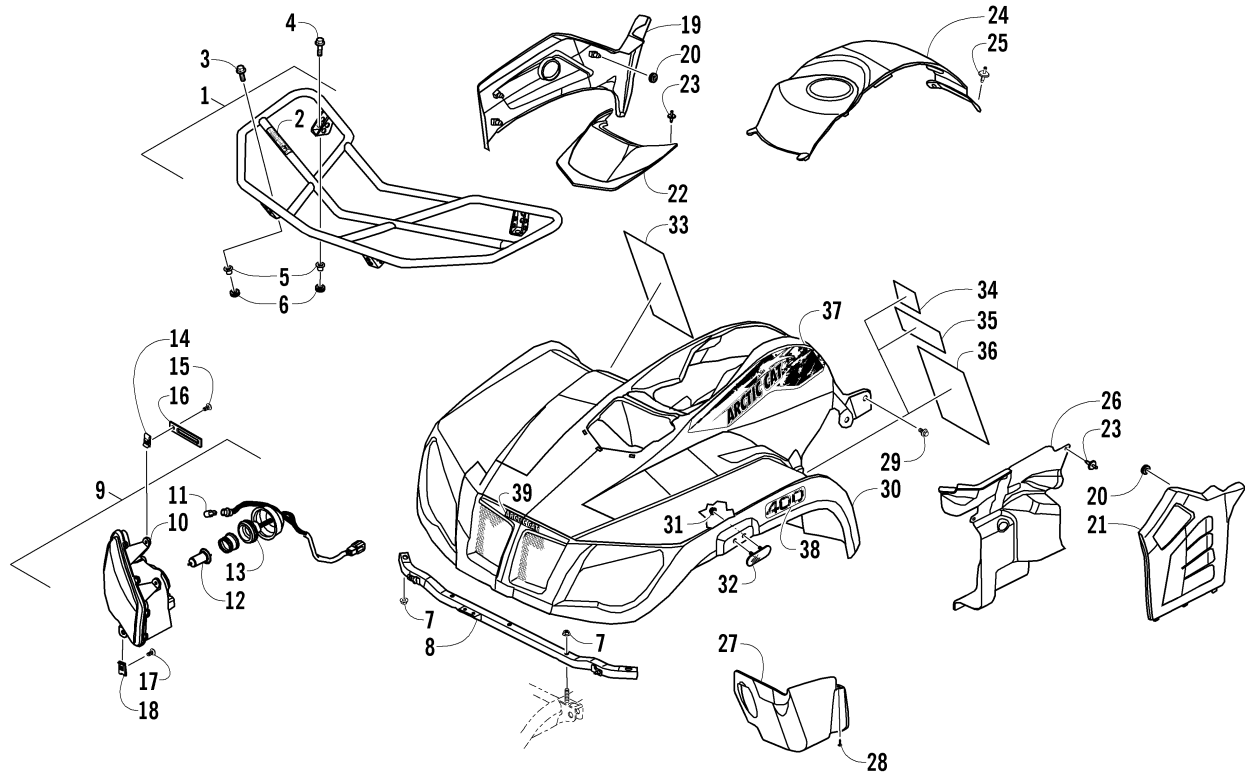
FRONT DRIVE GEARCASE ASSEMBLY [100409]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
Not Shown	3306-265		1	Complete Front Drive Gearcase Assembly			
1	3306-047		1	Shaft, Input			
2	3323-239		1	Seal			
3	3306-046		1	Ring, Retaining			
4	3323-241		1	Bracket, Actuator			
5	3306-264		1	Actuator			
6	3313-792		1	O-Ring			
7	3313-797		3	Screw, Self-Tapping			
8	3323-240		1	Bearing			
9	3303-615		11	Screw, Self-Tapping			
10	3323-238		1	Housing, Pinion			
11	3323-234		1	Gasket, Flange			
12	3306-045		1	Ring, Retaining			
13	3323-235		1	Shaft, Selector			
14	3313-791		1	Ring, Retaining			
15	3323-236		1	Fork, Selector			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
16	3323-233		1	Shaft, Shuttle			
17	3313-790		1	O-Ring			
18	3313-789		1	Spring, Return			
19	3313-788		1	Collar, Lock			
20	3323-232		1	Coupler, Drive			
21	3306-039		1	Gear, Pinion - Assembly - 11T	(inc. 22-23)		
22	0402-336		1	Collar, Retaining			
23	3306-040		1	Bearing			
24	3313-793		1	Housing, Gearcase			
25	3306-038		1	Bearing			
26	3306-048		1	Pin, Dowel			
27	3306-027		1	Plug, Magnetic	(inc. one No. 28)		
28	0423-153		2	O-Ring			
29	3306-030		1	O-Ring			
30	3306-801		2	Bearing			
31	3306-132		AR	Shim, 41 x 49 x 1.0 mm			
31	3306-133		AR	Shim, 41 x 49 x 1.1 mm			
31	3306-134		AR	Shim, 41 x 49 x 1.2 mm			
31	3306-135		AR	Shim, 41 x 49 x 1.3 mm			
31	3306-136		AR	Shim, 41 x 49 x 1.4 mm			
31	3306-137		AR	Shim, 41 x 49 x 1.5 mm			
31	3306-138		AR	Shim, 41 x 49 x 1.6 mm			
31	3306-139		AR	Shim, 41 x 49 x 1.7 mm			
32	3313-794		1	Gear, Ring - 34T			
33	3313-795		1	Cover, Gearcase			
34	3306-034		1	Fitting, Elbow			
35	3306-036		1	Plug, Oil Level	(inc. one No. 28)		
36	3306-025		2	Seal			
37	3306-035		1	Plug, Fill	(inc. 38)		
38	0423-154		1	O-Ring			

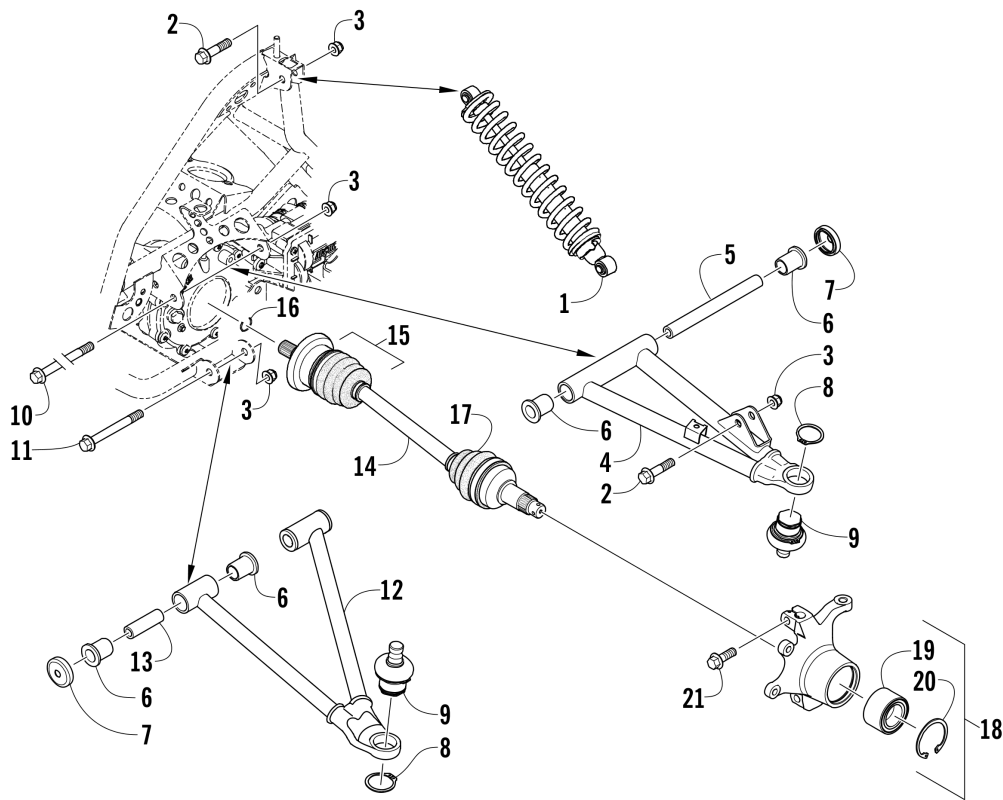
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [100385]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3306-330		1	Rack, Front - Assembly	(inc. 2)		
2	1411-681		1	Decal, Warning - Load			
3	3313-522		2	Screw, Cap			
4	3313-713		2	Screw, Cap			
5	0423-669		4	Spacer			
6	0423-465		4	Grommet			
7	3304-668		4	Nut, Lock			
8	3313-469		1	Tube, Mounting			
9	3306-268		1	Headlight - Assembly - Right	(inc. 10-13)		
9	3306-269		1	Headlight - Assembly - Left	(inc. 10-13)		
10	3306-270		1	Lens, Headlight - Right			
10	3306-271		1	Lens, Headlight - Left			
11	3303-847		2	Bulb			3313-500
12	3303-846		2	Bulb, Headlight			
13	3306-272		2	Harness, Headlight			
14	3304-061		4	Nut Clip 5 mm			3313-474
15	3304-029		4	Bolt, Washer - 5 x 16			3313-473

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
16	3304-157		2	Clamp, Routing			
17	3304-586		2	Screw, Cap			
18	3303-267		2	Clip, U-Nut			
19	3313-752		1	Panel, Side - Right			3313-192
20	0423-678		10	Grommet			
21	3313-753		1	Panel, Side - Lower - Left			
22	3306-404		1	Cover, Access - Black			
23	3303-592		4	Clip, Retaining			
24	3306-280		1	Cover, Gas Tank - Red			
25	3304-057		2	Clip, Fender			3313-477
26	3313-756		1	Panel, Splash - Front - Right			
26	3313-861		1	Panel, Splash - Front - Left			
27	3313-754		1	Shield, Linkage			
28	3304-650		3	Screw, Self-Tapping			
29	3305-783		2	Screw, Cap			
30	3306-283		1	Panel, Fender Front - Red			
31	3304-774		2	Nut			
32	3313-359		2	Reflector - Front			
33	1411-250		1	Decal, Warning - Reverse/Pre-Ride			
34	0411-835		1	Decal, Warning - Turn/Hill			
35	1411-804		1	Decal, Warning - Age (16)			2411-203
36	3304-806		1	Decal, Warning - General			
37	3411-406		1	Decal, Side - Upper Right			
37	3411-407		1	Decal, Side - Upper Left			
38	3411-540		2	Decal, "400"			
39	2411-465		1	Decal, "Arctic Cat"			

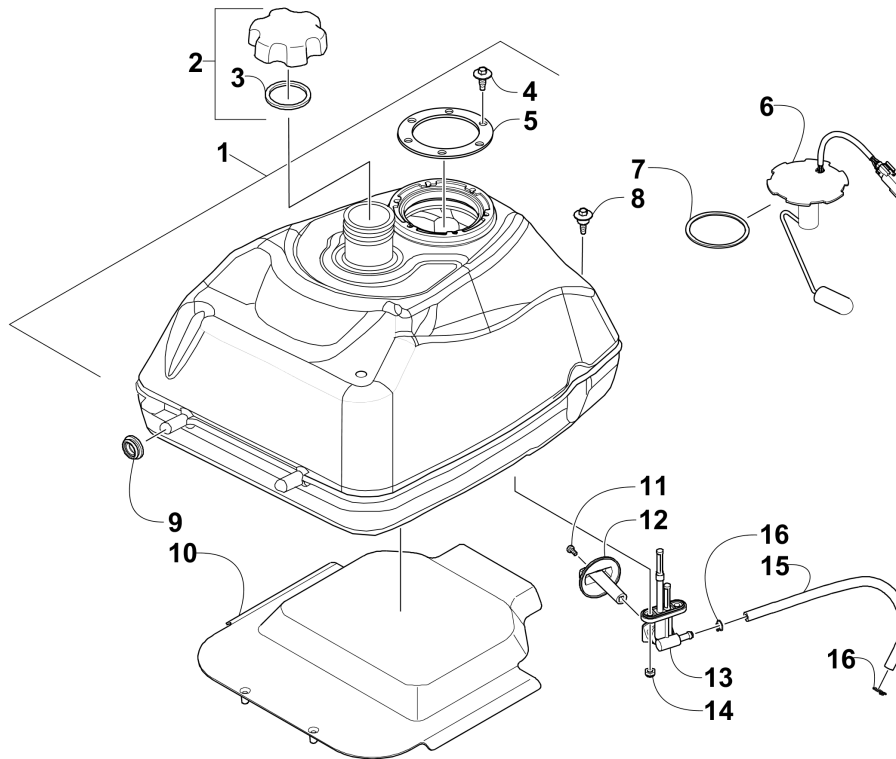
FRONT SUSPENSION ASSEMBLY [100404]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3306-865		2	Shock/Spring Assembly - Black			
2	3303-376		4	Screw, Cap - HFH M10 x 1.25 x 40			3323-190
3	3304-031		10	Nut, Lock			3303-265
4	3306-866		1	A-Arm, Upper Right - Black	(inc. 5-9)		
4	3306-867		1	A-Arm, Upper Left - Black	(inc. 5-9)		
5	3313-111		2	Sleeve, Suspension			3313-696, 3313-679
6	3313-112		12	Bushing			
7	3313-113		12	Seal			
8	0423-009		4	Ring, Retaining			
9	0405-483		4	Ball Joint			
10	3313-430		2	Screw, Cap			
11	3304-183		4	Screw, Cap			3323-187
12	3313-082		1	A-Arm, Lower Right - Black	(inc. 6-9 and 13)		
12	3313-083		1	A-Arm, Lower Left - Black	(inc. 6-9 and 13)		
13	3313-107		4	Axle			
14	3313-831		2	Halfshaft, Front	(inc. 15-17)		3313-698
15	3313-560		2	Service Kit, Differential Side Boot (In Board)	(inc. 16)		3306-426

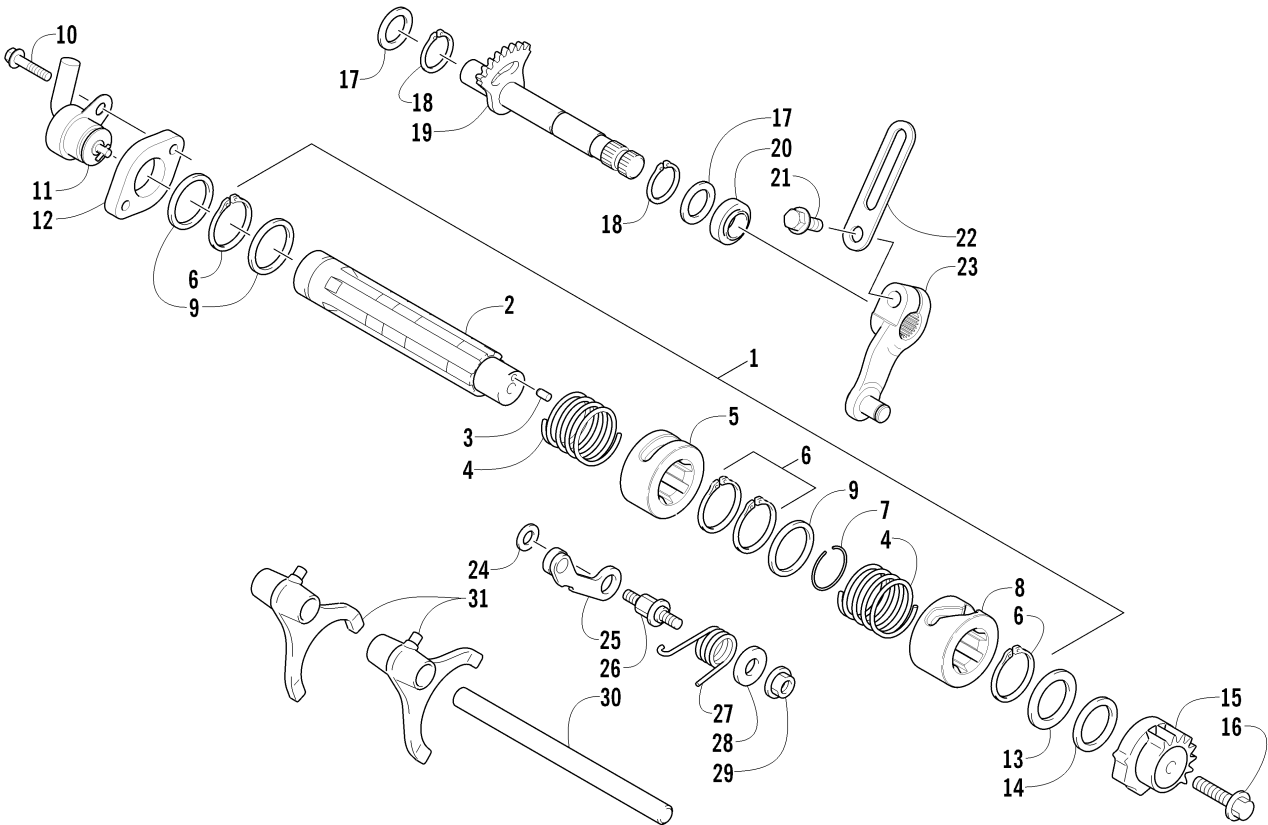
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
16	0423-845		2	Clip, Retaining - Inboard			0441-893
17	3306-425		2	Repair Kit, Boot - Drive Axle - Outbound			
18	3323-130		1	Knuckle - Assembly - Right	(inc. 19-20)		
18	3323-131		1	Knuckle - Assembly - Left	(inc. 19-20)		
19	1402-809		2	Bearing			
20	0423-423		2	Ring, Retaining			
21	3323-127		4	Screw, Cap			

GAS TANK ASSEMBLY [100391]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3306-241		1	Tank, Gas - Assembly			
2	3306-297		1	Cap, Gas Tank	(inc. 3)		
3	3306-298		1	Gasket, Gas Tank Cap			
4	3306-300		6	Bolt, Washer - 5 x 16			3303-264
5	3306-299		1	Plate, Retaining			
6	3313-852		1	Sensor, Fuel Level			
7	3313-845		1	Seal			
8	0423-732		1	Screw, Shoulder			
9	0423-460		2	Grommet			
10	3313-833		1	Shield, Heat			
11	3307-151		1	Screw, Pan			3307-118
12	3313-287		1	Knob, Gas Tank Valve			
13	3307-149		1	Valve, Fuel			3306-897
14	3304-431		2	Nut, Lock			
15	3313-685		1	Hose, Gasline	(inc. 16)		
16	3313-684		2	Clamp, Hose			

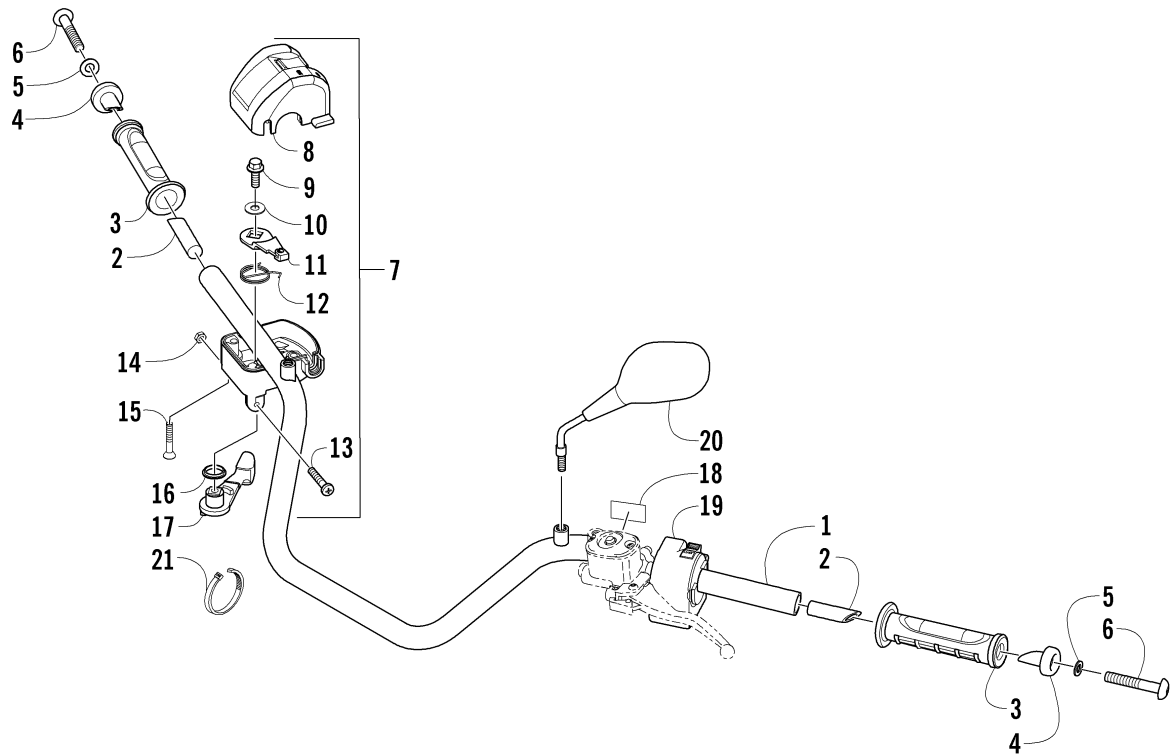
GEAR SHIFTING ASSEMBLY [98402]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0818-126		1	Drum, Gear Shift - Assembly	(inc. 2-8 and two No. 9)		0818-115
2	0818-125		1	Shaft, Shift			0818-044
3	3304-439		1	Pin, Dowel			
4	0818-060		2	Spring			
5	0818-116		1	Cam, Forward - Gear Shift			
6	3304-147		4	Circlip, External - 25 mm			0831-054
7	0831-016		1	C-Ring			
8	0818-117		1	Cam, Reverse - Gear Shift			
9	0828-079		3	Washer			
10	3303-252		2	Screw, Machine			
11	3306-395		1	Switch, Gear Position			
12	0818-073		1	Spacer, Speed Sensor			
13	0828-081		1	Washer, Thrust			
14	0828-080		1	Washer, Thrust			
15	0818-061		1	Plate, Gear Shift Cam			
16	3304-569		1	Screw, Cap			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
17	0828-084		2	Washer			
18	0831-056		2	Ring, Retaining			
19	0818-113		1	Shaft, Sub-Gear Shift	(inc. 18)		
20	0830-179		1	Seal			
21	3304-551		1	Bolt, Flange - 6 x 22			0826-147, 3303-359
22	1623-984		1	Clamp, Routing		Optional	
23	3306-316		1	Arm, Select			
24	0828-083		1	Washer			
25	0818-084		1	Stopper, Cam			
26	0818-062		1	Support, Cam Stopper			
27	0818-020		1	Spring			
28	0828-082		1	Washer			
29	3304-654		1	Nut, Lock			
30	0818-021		1	Shaft, Shift Fork			
31	0818-088		2	Fork, Shift			

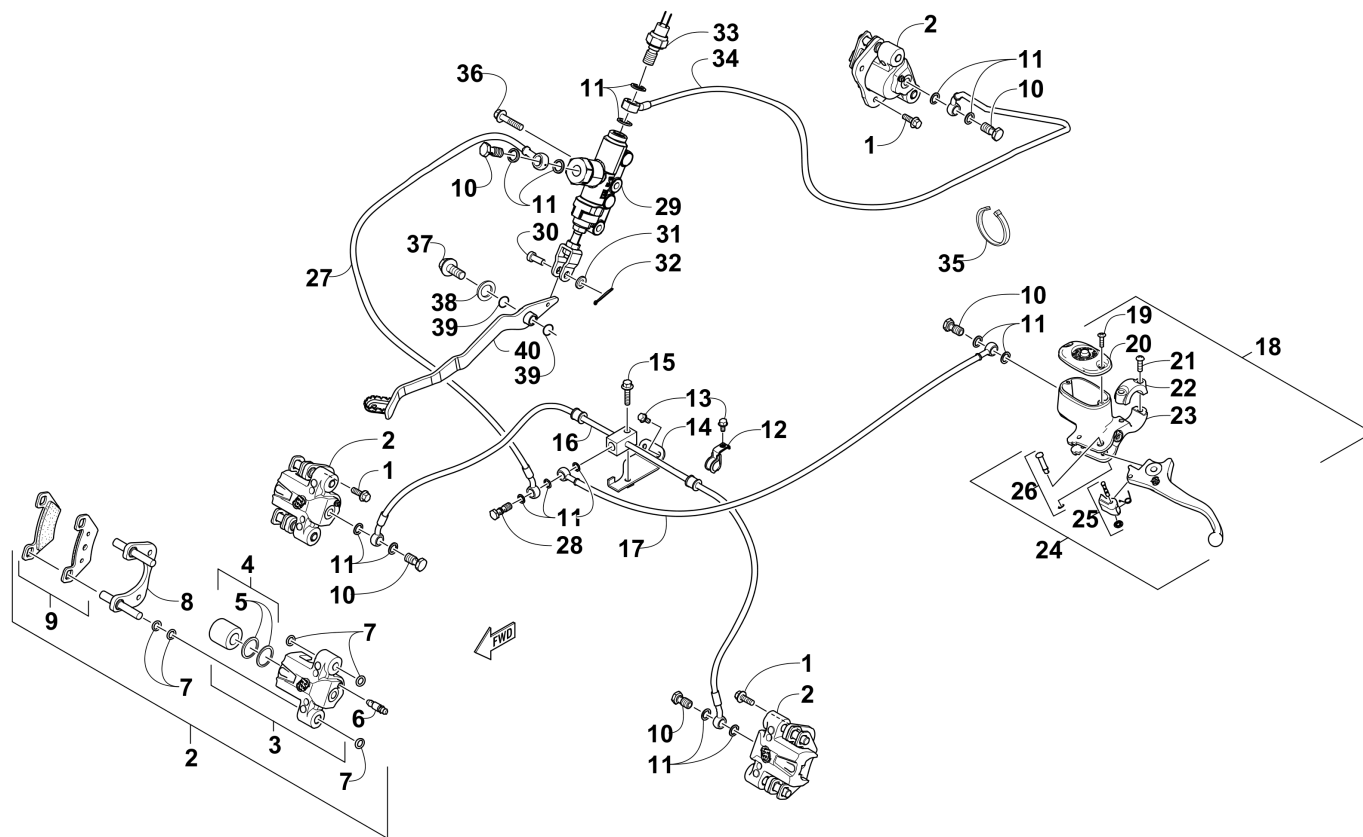
HANDLEBAR ASSEMBLY [100403]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3313-580		1	Handlebar			
2	0405-148		2	Plug, Handlebar			3323-054
3	0405-147		2	Grip, Handlebar			3323-053
4	0405-149		2	End Cap, Handlebar			
5	8050-247		2	Washer			0123-151, 0300-220, 1623-874
6	8477-845		2	Screw, Machine			
7	3306-276		1	Case, Throttle - Assembly	(inc. 8-17)		
8	0		1	Cover, Throttle Case w/Switch		Not Serviced Individually	
9	3305-344		1	Screw, Cap			
10	3313-739		1	Washer			
11	3313-838		1	Arm, Throttle			
12	3313-839		1	Spring			
13	3313-740		1	Screw, Machine			
14	3305-832		1	Nut			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
15	3313-741		2	Screw, Machine			
16	3313-841		1	Seal			
17	3313-842		1	Lever			
18	1411-865		1	Decal, Brake Lever Lock			
19	3313-581		1	Switch, Control - Assembly			
20	3304-803		1	Mirror Assembly - Right			
20	3304-816		1	Mirror Assembly - Left			
21	3303-839		AR	Tie, Cable			

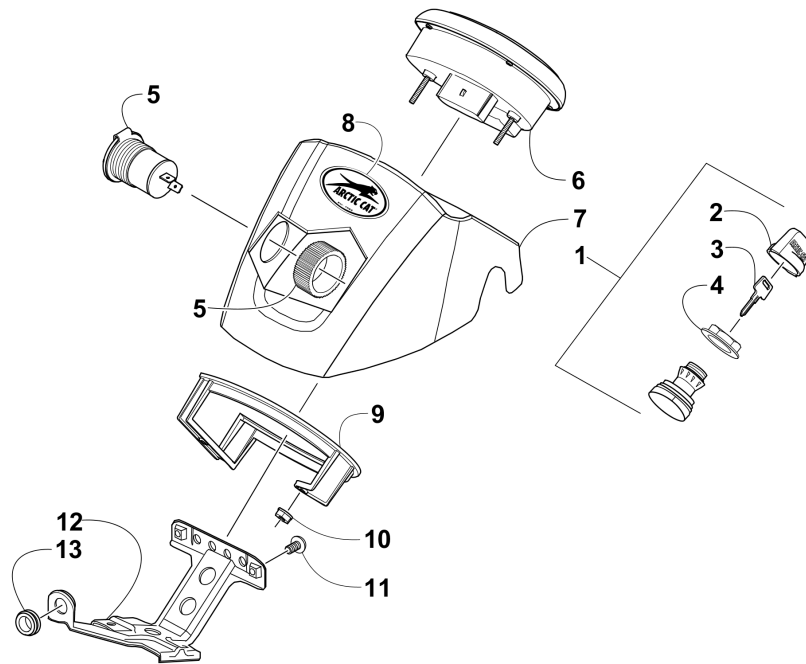
HYDRAULIC BRAKE ASSEMBLY [100375]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3305-785		6	Screw, Cap			
2	3323-230		1	Caliper, Brake	(inc. 3-9)	Front Right	
2	3323-231		2	Caliper, Brake	(inc. 3-9)	Front Left and Rear	
3	1436-160		1	Housing, Caliper - Assembly	(inc. 4-6)	Front Right	
3	1436-161		2	Housing, Caliper - Assembly	(inc. 4-6)	Front Left and Rear	
4	0502-606		3	Piston/Seal Set	(inc. 5)		
5	0502-607		3	Seal Set			
6	0502-609		3	Valve, Bleed			
7	0502-608		3	O-Ring, Guide - Set			
8	0502-605		3	Bracket Assembly			
9	1436-420		3	Pad, Brake - Set			
10	3303-257		5	Bolt, Oil - 10 x 22			3304-022, 3304-800, 3323-154
11	3303-284		15	Washer, Crush			

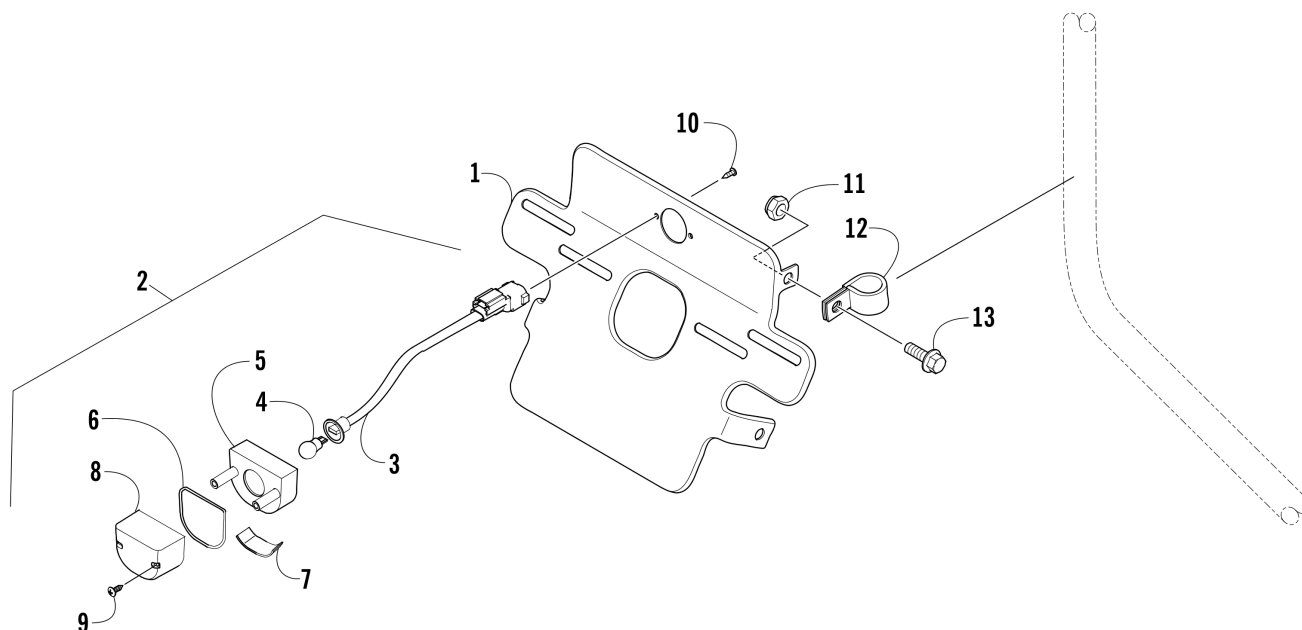
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
12	3303-919		2	Clamp, Brake Hose			
13	3304-553		3	Bolt, Flange - 6 x 12			3303-357
14	3313-523		1	Bracket, Mounting - Brake Hose Assembly			
15	3305-789		1	Screw, Cap			
16	3313-750		1	Hose (Junction), Brake - Assembly			3313-424
17	3313-647		1	Hose, Brake			
18	3313-316		1	Cylinder, Master Brake - Assembly	(inc. 19-26)		
19	0502-566		2	Screw, Machine - Kit			
20	0502-868		1	Cover, Reservoir			
21	0502-568		2	Screw, Machine - Kit			
22	0502-869		1	Clamp, Brake			
23	0502-704		1	Master Cylinder Assembly			
24	1502-904		1	Lever Assembly - Kit	(inc. 25-26)		0502-866
25	1502-905		1	Lock, Brake Lever - Kit			
26	0502-580		1	Lever Pin - Kit			
27	3313-682		1	Hose, Brake (Junction - DIRM)			3313-648
28	3304-674		1	Bolt, Oil - 10 x 33			3323-158
29	3306-370		1	Brake Assembly			
30	3306-152		1	Pin, Clevis			
31	3304-050		1	Washer			
32	3304-141		1	Pin, Cotter			
33	3313-680		1	Switch, Brake			
34	3313-681		1	Hose, Brake			
35	0123-788		AR	Tie, Cable - 8 in.			
36	3303-383		2	Bolt			3323-197
37	3304-543		1	Screw, Cap			
38	8050-252		1	Washer			
39	1602-213		2	O-Ring			
40	3313-156		1	Lever, Brake - Black			3313-157

INSTRUMENT POD ASSEMBLY [98397]



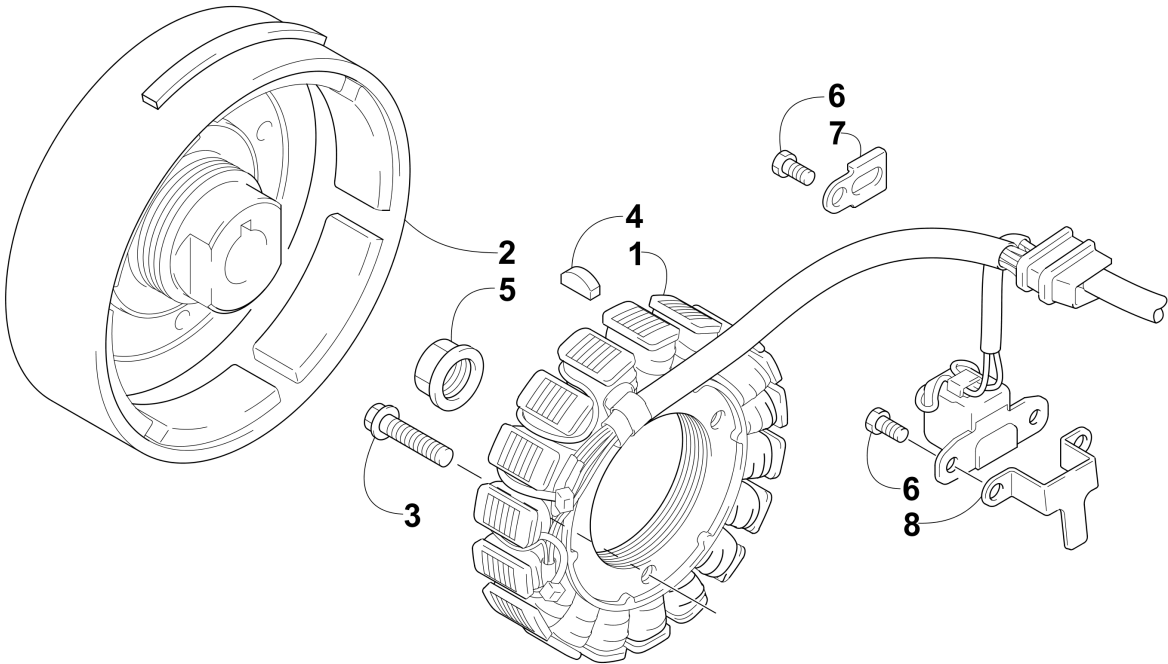
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3313-677		1	Switch, Ignition - Assembly	(inc. 2-4)		
2	0430-054		1	Cover, Key			
3	3409-007		2	Key, Blank (C Series)		C Series	3430-017
4	0430-050		1	Nut, Retaining			
5	3313-468		1	Outlet, Accessory - 12V			
6	0520-160		1	Speedometer - Assembly			
7	3306-278		1	Pod, Instrument - Black			
8	9611-751		1	Decal, "Arctic Cat"			
9	0420-065		1	Bracket, Retaining			
10	0423-493		2	Nut w/Washer			
11	3304-404		2	Screw, Cap			
12	3306-277		1	Bracket, Mounting - Pod	(inc. 13)		
13	3303-239		1	Grommet			

LICENSE PLATE HOLDER ASSEMBLY [96062]



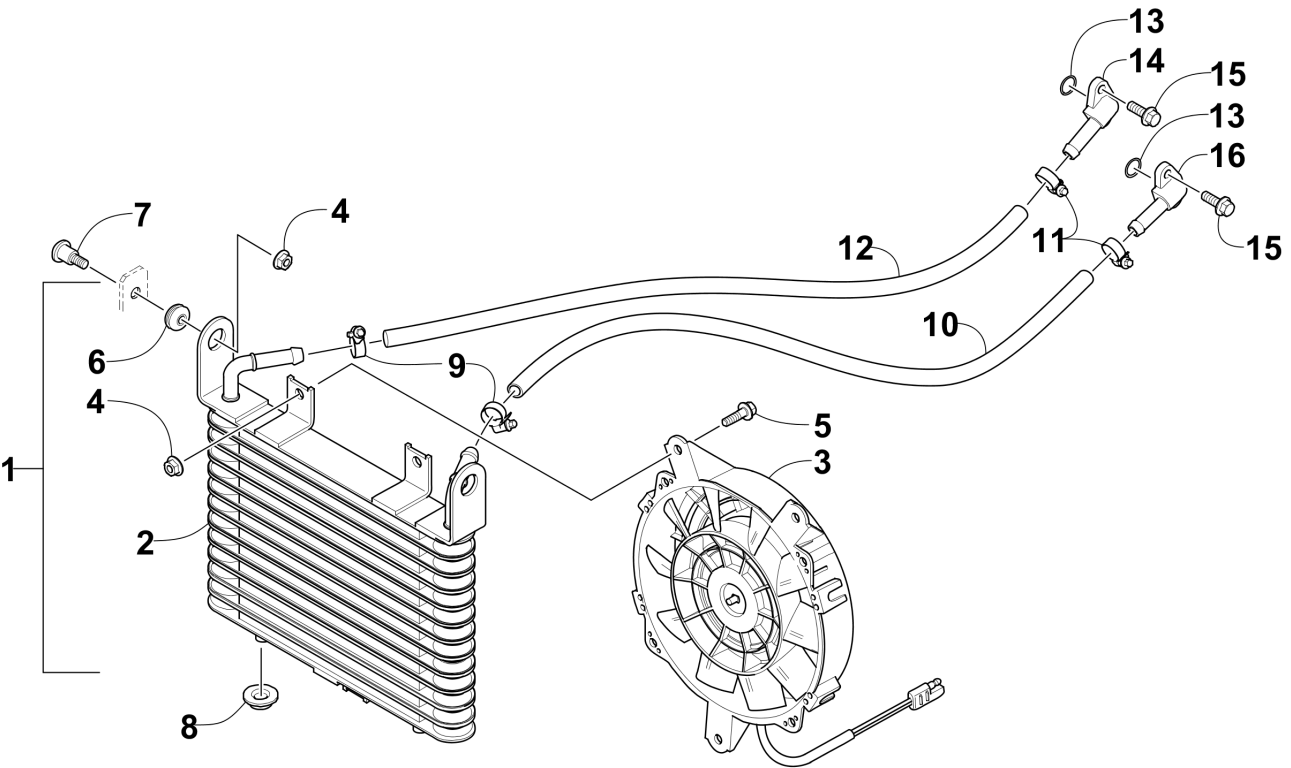
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	2506-808		1	Holder, License Plate			
2	3304-772		1	Light, License Plate - Assembly	(inc. 3-9)		
3	3305-369		1	Harness			
4	3303-847		1	Bulb			3313-500
5	3305-367		1	Base			
6	3305-366		1	Seal			
7	3305-368		1	Lens			
8	3305-365		1	Cover			
9	3305-399		2	Screw, Self-Tapping			
10	3304-651		2	Screw, Self-Tapping			
11	3304-668		4	Nut, Lock			
12	3313-606		4	Clamp			
13	3304-543		4	Screw, Cap			

MAGNETO ASSEMBLY [98403]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3323-200		1	Stator, Ignition			0802-056
2	3323-164		1	Flywheel, Ignition			0802-047
3	3305-945		3	Screw, Cap			
4	0829-039		1	Key			
5	3306-705		1	Nut			
6	3303-308		3	Screw, Cap			
7	0802-003		1	Clamp, Routing			
8	0802-004		1	Clamp, Routing			

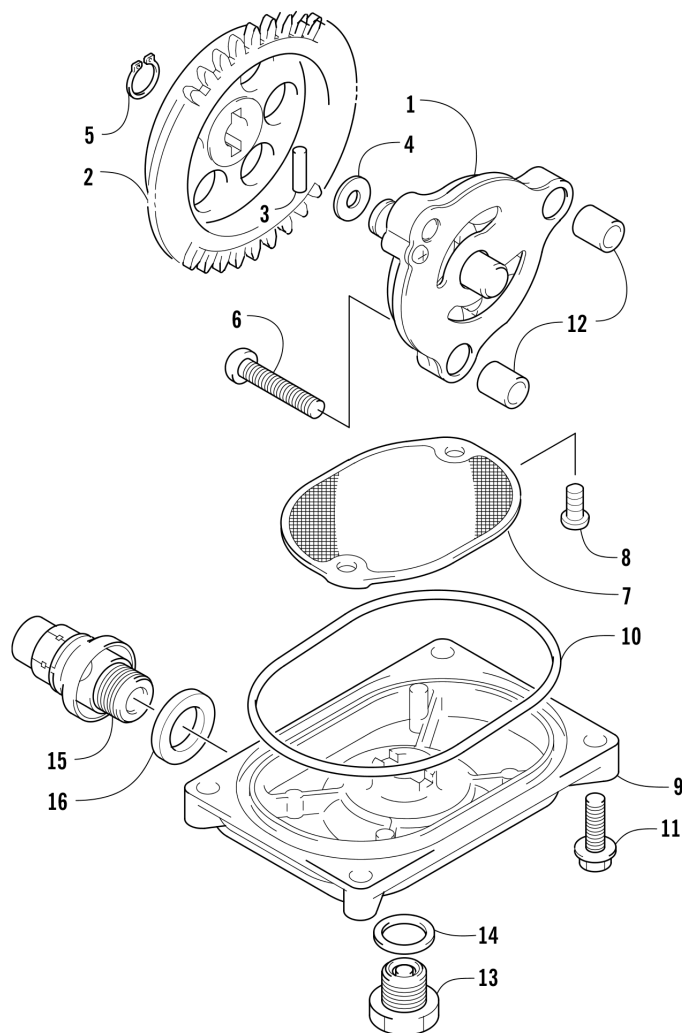
OIL COOLER ASSEMBLY [92878]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3323-202		1	Cooler, Oil - Assembly	(inc. 2-3, three No. 4, and 5-6)		
2	3323-203		1	Cooler, Oil			
3	3323-204		1	Fan, Cooling - Assembly			
4	3304-654		5	Nut, Lock			
5	3304-587		3	Screw, Cap			
6	0423-030		2	Grommet			
7	3313-166		2	Screw, Shoulder			
8	0423-028		2	Bushing, Stem			
9	0423-098		2	Clamp, Hose			3323-205, 3306-143
10	0410-044		1	Hose, Oil			0410-100, 0410-123
11	3313-772		2	Clamp, Hose			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
12	3313-771		1	Hose, Oil			
13	0830-172		2	O-Ring			
14	0812-060		1	Fitting, Oil			
15	3303-617		4	Bolt, Flange			0826-138
16	0812-059		1	Fitting, Oil			

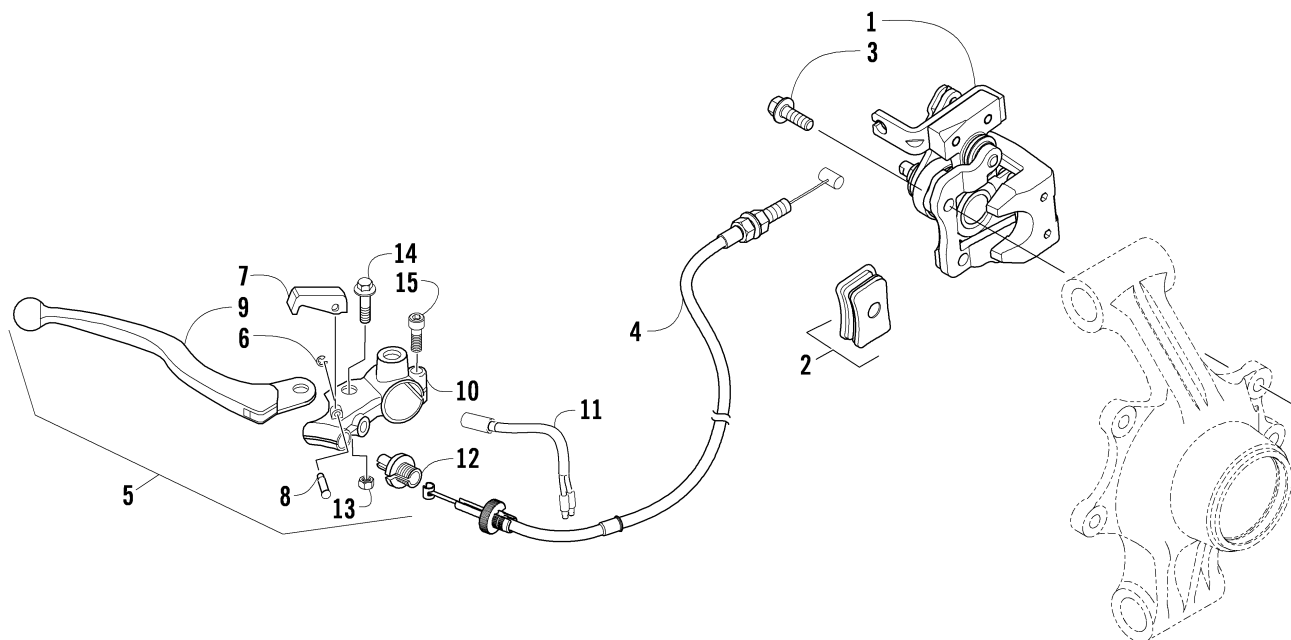
OIL PUMP AND STRAINER ASSEMBLY [92889]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	0812-069		1	Pump, Oil			
2	0812-010		1	Gear, Driven			
3	0812-036		1	Pin, Driven Gear			
4	0828-007		1	Washer			0828-114
5	3304-146		1	Ring, Retaining			
6	0826-131		3	Screw, Machine			
7	0812-049		1	Strainer, Oil			
8	3313-722		2	Screw, Cap			
9	0812-038		1	Cap, Oil Strainer			
10	0830-159		1	O-Ring			
11	3303-384		4	Bolt, Flange			3323-023
12	0829-033		2	Pin, Dowel			
13	0812-065		1	Plug, Drain			

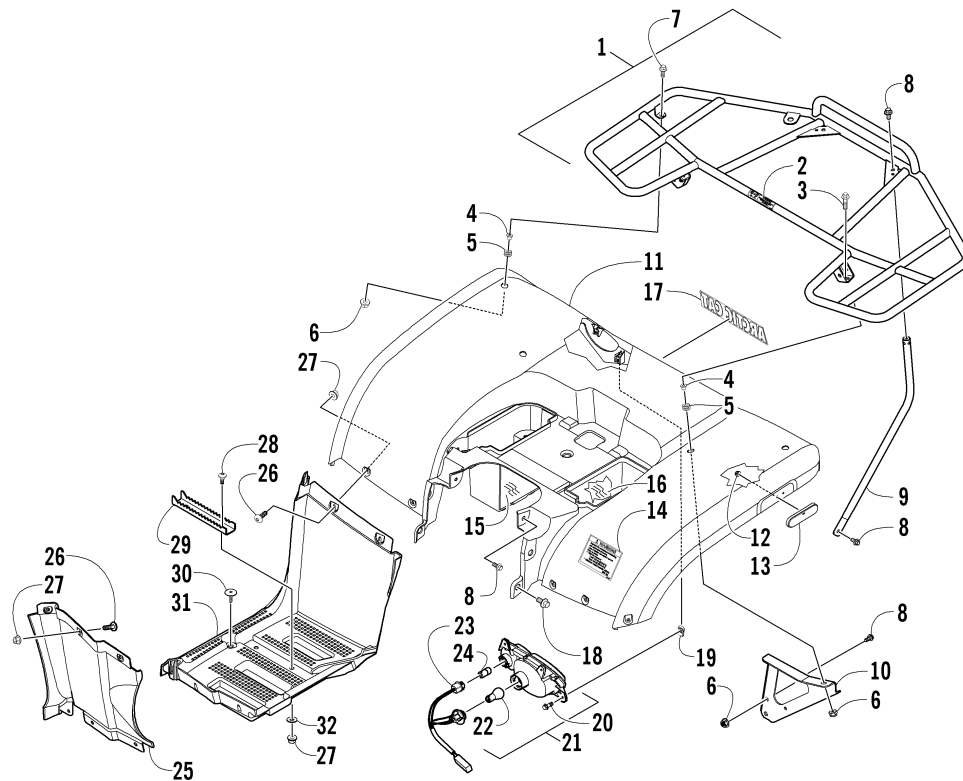
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	0830-143		1	Washer, Compression - 14 x 19 x 1.35			0830-154
15	0812-067		1	Valve, Oil-Relief - Assembly	(inc. 16)		
16	0830-181		1	O-Ring			

PARKING BRAKE ASSEMBLY [96050]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3306-356		1	Caliper	(inc. 2)		
2	3305-788		2	Pad, Brake - Set			
3	3305-784		2	Screw, Cap			
4	3306-351		1	Cable			
5	3313-650		1	Handle, Brake - Assembly	(inc. 6-15)		
6	3313-691		1	E-Ring			
7	3313-689		1	Lock, Brake Lever			
8	3313-690		1	Pin			
9	3313-686		1	Lever, Brake			
10	3313-687		1	Housing, Brake Lever			
11	3313-860		1	Switch, Brake			
12	3303-271		1	Nut			
13	3303-262		1	Nut			
14	3305-914		1	Screw, Shoulder			
15	3303-397		1	Screw, Machine			

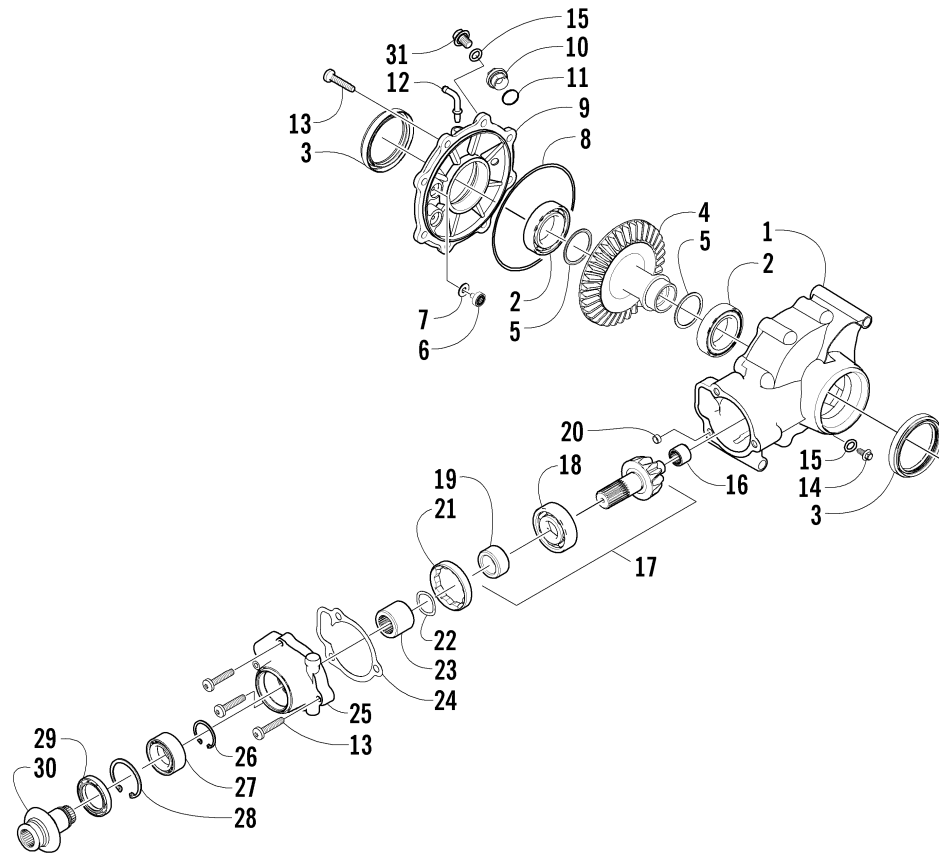
REAR BODY, RACK, AND TAILLIGHT ASSEMBLY [100386]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3306-759		1	Rack, Rear - Assembly	(inc. 2)		
2	1411-682		1	Decal, Warning - Load			
3	8410-830		2	Screw, Cap			
4	0423-669		4	Spacer			
5	0423-465		4	Grommet			
6	3304-668		8	Nut, Lock			
7	3313-522		2	Screw, Cap			
8	3304-543		8	Screw, Cap			
9	3313-449		2	Tube, Mounting			
10	3313-352		1	Bracket, Mounting - Rear Rack - Right			
10	3313-353		1	Bracket, Mounting - Rear Rack - Left			
11	3306-306		1	Panel, Fender - Rear - Red			
12	3304-774		2	Nut			
13	3313-359		2	Reflector - Front			
14	1411-893		1	Decal, Warning - Tire Pressure			
15	3313-674		1	Foil, Protective - Right			
16	3313-675		1	Foil, Protective - Left			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
17	2411-465		1	Decal, "Arctic Cat"			
18	3305-783		2	Screw, Cap			
19	3304-061		8	Nut Clip 5 mm			3313-474
20	3304-029		8	Bolt, Washer - 5 x 16			3313-473
21	3313-392		1	Taillight Assembly - Right	(inc. 22-24)		3313-509
21	3313-393		1	Taillight Assembly - Left	(inc. 22-24)		3313-507
22	3313-506		2	Bulb, Turn Signal			3313-504
23	0		1	Socket, Taillight - Assembly - Right			
23	0		1	Socket, Taillight - Assembly - Left			
24	3303-849		2	Bulb, Taillight			3313-498, 3303-444
25	3313-760		1	Footwell - Front - Right			
25	3313-761		1	Footwell - Front - Left			
26	3305-703		18	Screw, Machine			
27	3304-431		22	Nut, Lock			
28	3304-586		4	Screw, Cap			
29	5506-497		2	Footpeg - Black			3323-027, 1506-125
30	0423-545		2	Screw, Shoulder			
31	3313-762		1	Footwell - Rear - Right			
31	3313-763		1	Footwell - Rear - Left			
32	3305-852		4	Washer			

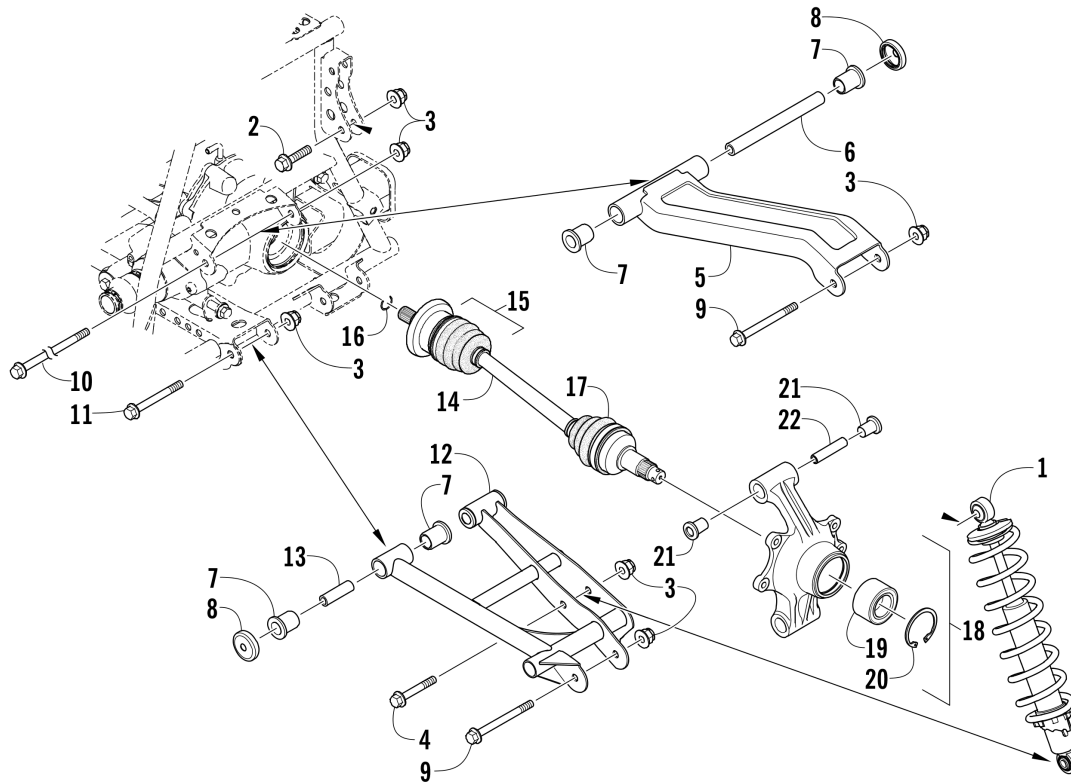
REAR DRIVE GEARCASE ASSEMBLY [97672]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
Not Shown	3306-023		1	Gearcase, Rear			
1	3306-024		1	Housing, Gearcase			
2	3306-801		2	Bearing			
3	3306-025		2	Seal			
4	3306-029		1	Gear, Ring - 34T			
5	3306-132		AR	Shim, 41 x 49 x 1.0 mm			
5	3306-133		AR	Shim, 41 x 49 x 1.1 mm			
5	3306-134		AR	Shim, 41 x 49 x 1.2 mm			
5	3306-135		AR	Shim, 41 x 49 x 1.3 mm			
5	3306-136		AR	Shim, 41 x 49 x 1.4 mm			
5	3306-137		AR	Shim, 41 x 49 x 1.5 mm			
5	3306-138		AR	Shim, 41 x 49 x 1.6 mm			
5	3306-139		AR	Shim, 41 x 49 x 1.7 mm			
6	3306-031		1	Button, Thrust			
7	3306-124		AR	Shim, 6.3 x 18 x 1.0 mm			
7	3306-125		AR	Shim, 6.3 x 18 x 1.1 mm			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
7	3306-126		AR	Shim, 6.3 x 18 x 1.2 mm			
7	3306-127		AR	Shim, 6.3 x 18 x 1.3 mm			
7	3306-128		AR	Shim, 6.3 x 18 x 1.4 mm			
7	3306-129		AR	Shim, 6.3 x 18 x 1.5 mm			
7	3306-130		AR	Shim, 6.3 x 18 x 1.6 mm			
7	3306-131		AR	Shim, 6.3 x 18 x 1.7 mm			
8	3306-030		1	O-Ring			
9	3306-033		1	Cover, Gearcase			
10	3306-035		1	Plug, Fill	(inc. 11)		
11	0423-154		1	O-Ring			
12	3306-034		1	Fitting, Elbow			
13	3303-615		11	Screw, Self-Tapping			
14	3306-027		1	Plug, Magnetic	(inc. one No. 15)		
15	0423-153		2	O-Ring			
16	3306-038		1	Bearing			
17	3306-039		1	Gear, Pinion - Assembly - 11T	(inc. 18-19)		
18	3306-040		1	Bearing			
19	0402-336		1	Collar, Retaining			
20	3306-048		1	Pin, Dowel			
21	3306-042		1	Collar, Lock			
22	3306-043		1	Washer, Wave			
23	3306-044		1	Collar, Shaft			
24	3323-234		1	Gasket, Flange			
25	3306-049		1	Housing, Pinion			
26	3306-045		1	Ring, Retaining			
27	3323-240		1	Bearing			
28	3306-046		1	Ring, Retaining			
29	3323-239		1	Seal			
30	3306-047		1	Shaft, Input			
31	3306-036		1	Plug, Oil Level	(inc. one No. 15)		

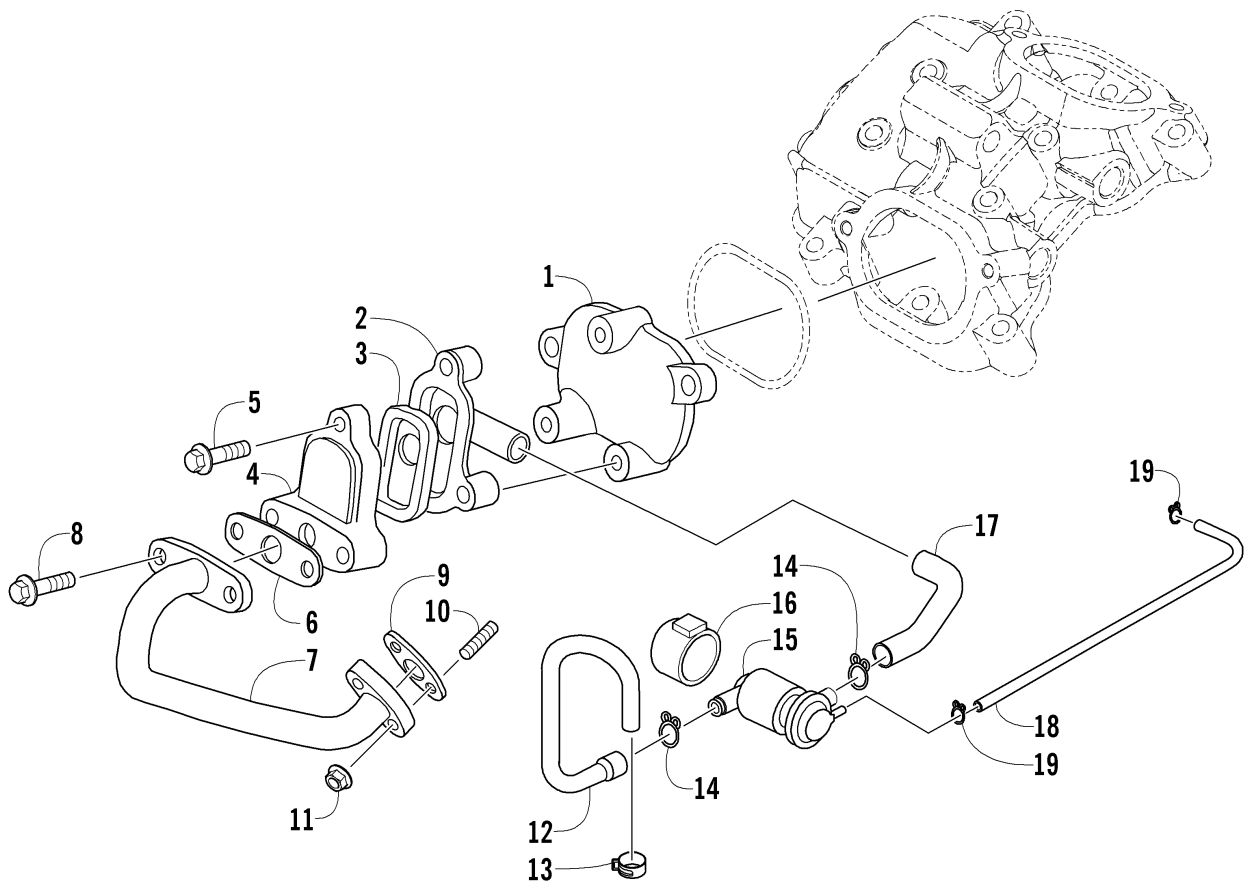
REAR SUSPENSION ASSEMBLY [100389]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3313-150		2	Shock/Spring Assembly - Black			
2	3303-376		2	Screw, Cap - HFH M10 x 1.25 x 40			3323-190
3	3304-031		14	Nut, Lock			3303-265
4	8409-065		2	Screw, Cap			
5	3306-872		1	A-Arm, Upper Right - Black	(inc. 6-8)		
5	3306-873		1	A-Arm, Upper Left - Black	(inc. 6-8)		
6	3313-111		2	Sleeve, Suspension			3313-696, 3313-679
7	3313-112		12	Bushing			
8	3313-113		12	Seal			
9	3323-188		4	Screw, Cap			
10	3313-430		2	Screw, Cap			
11	3304-183		4	Screw, Cap			3323-187
12	3313-136		1	A-Arm, Lower Right - Black	(inc. 7-8 and 13)		
12	3313-137		1	A-Arm, Lower - Left	(inc. 7-8 and 13)		
13	3313-107		4	Axle			
14	3313-832		2	Axle, Drive	(inc. 15-17)		
15	3313-560		2	Service Kit, Differential Side Boot (In Board)	(inc. 16)		3306-426

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
16	0423-845		2	Clip, Retaining - Inboard			0441-893
17	3306-425		2	Repair Kit, Boot - Drive Axle - Outbound			
18	3323-108		1	Knuckle - Assembly	(inc. 19-22)	Right	
18	3323-109		1	Knuckle - Assembly	(inc. 19-22)	Left	
19	1402-809		2	Bearing			
20	0423-423		2	Ring, Retaining			
21	0403-283		8	Bushing			
22	0403-437		4	Axle			

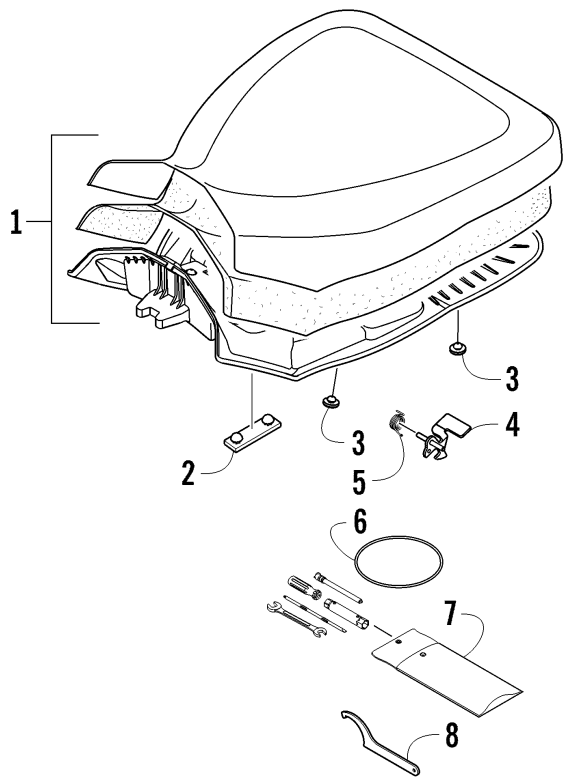
REED VALVE ASSEMBLY [100395]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	0808-186		1	Cap, Inspection - Reed Valve			
2	0808-187		1	Cover, Reed Valve			
3	3305-587		1	Valve, Reed			
4	0808-188		1	Body, Reed Valve			
5	3303-362		1	Screw, Cap			
6	0830-190		1	Gasket			
7	3313-595		1	Pipe, Air			
8	3303-363		2	Screw, Cap			
9	3303-732		1	Gasket			
10	3304-114		2	Bolt, Stud			
11	3304-654		2	Nut, Lock			
12	3313-737		1	Duct, Air			
13	3304-167		1	Clamp			

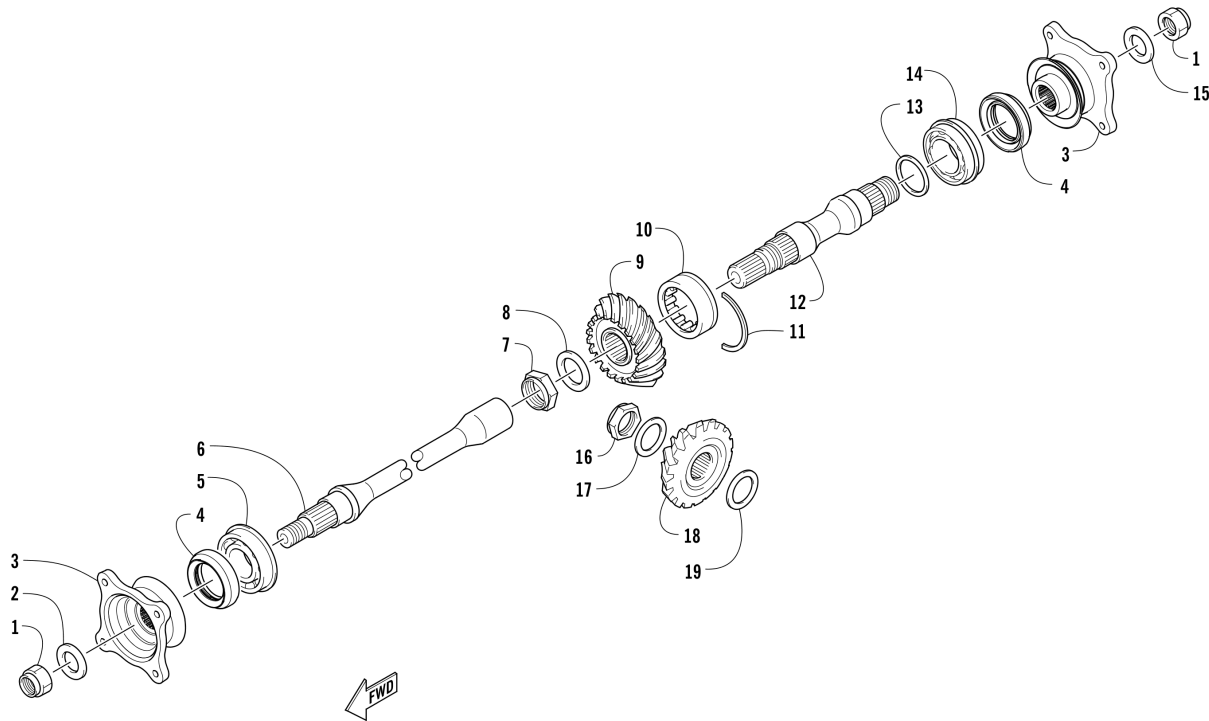
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	3303-712		2	Clamp			
15	3313-734		1	Vacuum, Air - Assembly			
16	3305-355		1	Mount, Air Vacuum			
17	3313-736		1	Duct, Air			
18	3313-735		1	Hose Assembly	(inc. 19)		
19	3304-161		2	Clamp, Hose			

SEAT ASSEMBLY [95049]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	3313-199		1	Seat Assembly	(inc. 2-5)		
2	3306-673		1	Bumper, Seat			
3	3306-458		6	Bumper, Seat			3306-579
4	1506-156		1	Latch, Seat			
5	1406-592		1	Spring, Latch			3323-021
6	3313-759		1	Retainer, Tool Kit			
7	3305-913		1	Kit, Tool			
8	1441-797		1	Wrench, Spanner		Optional	

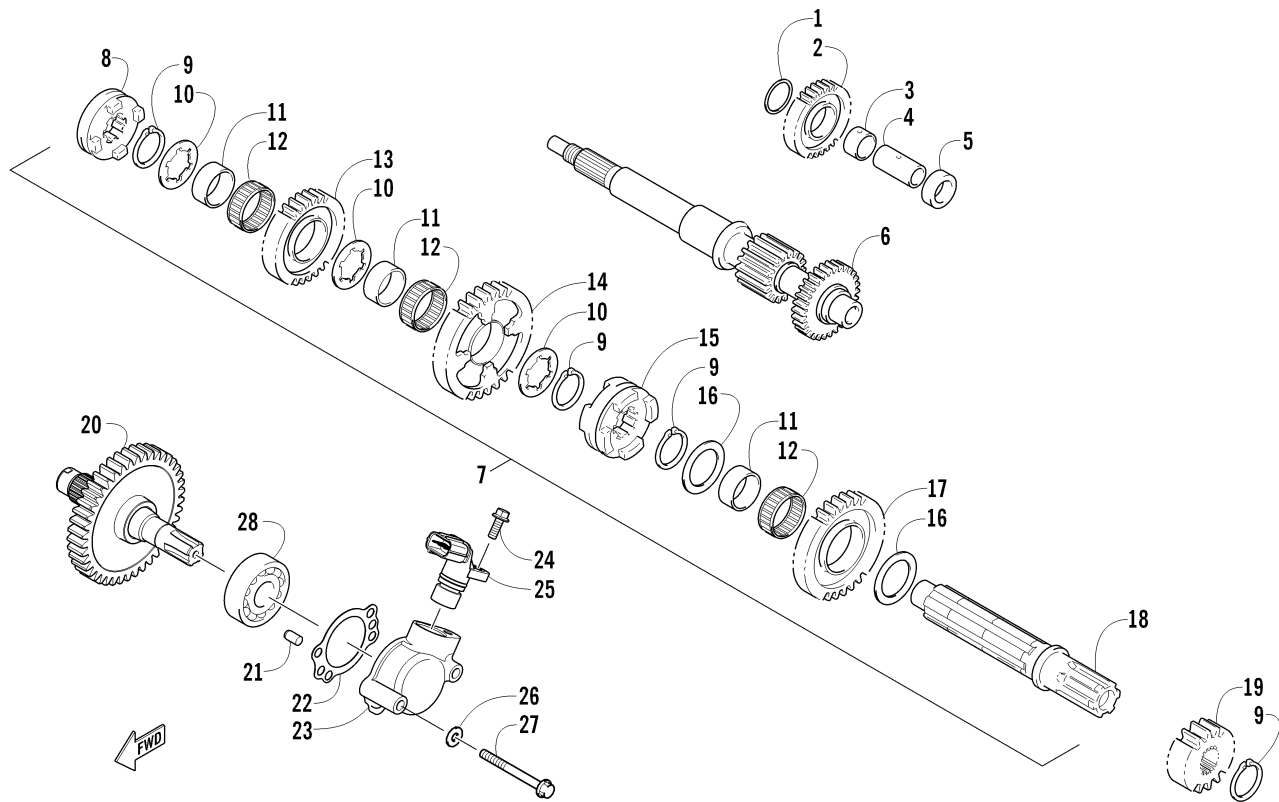
SECONDARY DRIVE ASSEMBLY [94327]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	3306-428		2	Nut			0817-001
2	3304-958		1	Washer			
3	0819-022		2	Flange, Output Joint			
4	0830-144		2	Seal, Oil			
5	0832-026		1	Bearing			
6	0819-020		1	Shaft, Secondary Driven			
7	0827-022		1	Nut			
8	0828-090		1	Washer			
9	0819-019		1	Gear, Secondary Driven			
10	0832-040		1	Bearing			
11	0819-070		1	C-Ring			
12	0819-021		1	Shaft, Secondary Driven			
13	3305-955		AR	Shim, 25 x 34 x 0.60 mm			
13	3305-956		AR	Shim, 25 x 34 x 0.65 mm			
13	3305-957		AR	Shim, 25 x 34 x 0.70 mm			
13	3305-958		AR	Shim, 25 x 34 x 0.75 mm			
13	3305-959		AR	Shim, 25 x 34 x 0.80 mm			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
13	3305-960		AR	Shim, 25 x 34 x 0.85 mm			
13	3305-961		AR	Shim, 25 x 34 x 0.90 mm			
13	3305-962		AR	Shim, 25 x 34 x 0.95 mm			
13	3305-963		AR	Shim, 25 x 34 x 1.00 mm			
13	3305-964		AR	Shim, 25 x 34 x 1.05 mm			
13	3305-965		AR	Shim, 25 x 34 x 1.10 mm			
13	0828-088		AR	Shim, 25 x 34 x 1.15 mm			
13	3305-966		AR	Shim, 25 x 34 x 1.20 mm			
13	3305-967		AR	Shim, 25 x 34 x 1.25 mm			
14	0832-041		1	Bearing			
15	3306-226		1	Washer			
16	0827-047		1	Nut			
17	3304-042		1	Washer, Thrust			
18	0819-018		1	Gear, Secondary Drive			
19	3306-009		AR	Shim, 30 x 48 x 0.60 mm			
19	3306-010		AR	Shim, 30 x 48 x 0.65 mm			
19	3306-011		AR	Shim, 30 x 48 x 0.70 mm			
19	3306-012		AR	Shim, 30 x 48 x 0.75 mm			
19	3306-013		AR	Shim, 30 x 48 x 0.80 mm			
19	3306-014		AR	Shim, 30 x 48 x 0.85 mm			
19	3306-015		AR	Shim, 30 x 48 x 0.90 mm			
19	3306-016		AR	Shim, 30 x 48 x 0.95 mm			
19	3306-017		AR	Shim, 30 x 48 x 1.00 mm			
19	3306-018		AR	Shim, 30 x 48 x 1.05 mm			
19	3306-019		AR	Shim, 30 x 48 x 1.10 mm			
19	3306-020		AR	Shim, 30 x 48 x 1.15 mm			
19	3306-021		AR	Shim, 30 x 48 x 1.20 mm			
19	3306-022		AR	Shim, 30 x 48 x 1.25 mm			

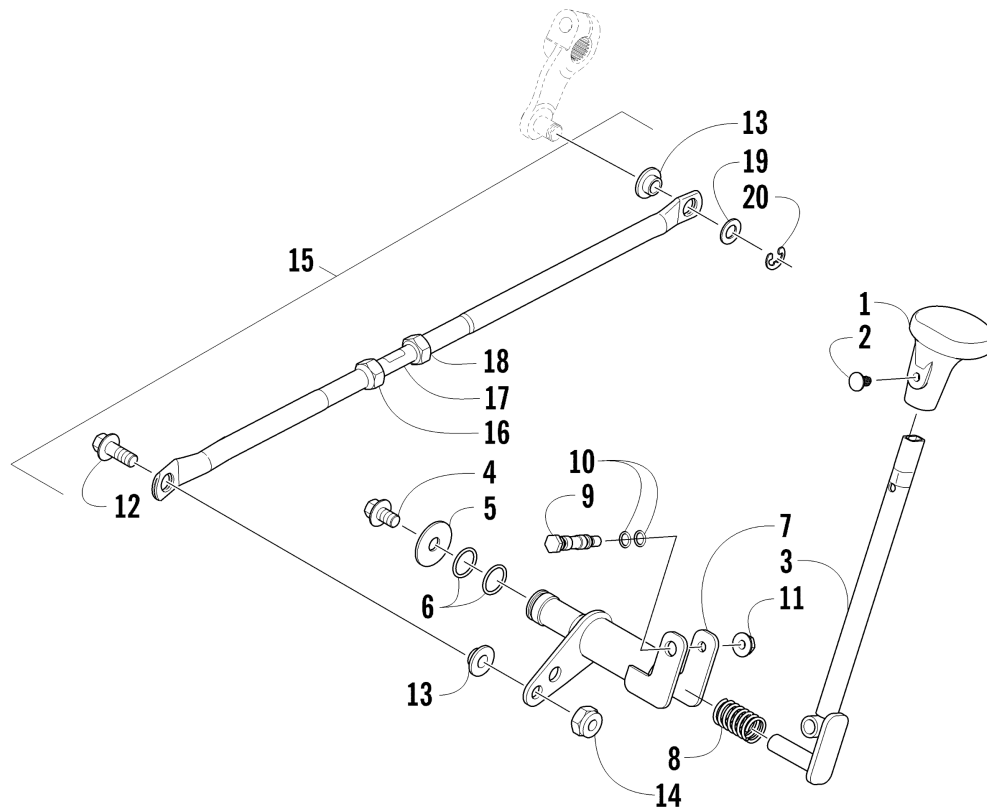
SECONDARY TRANSMISSION ASSEMBLY [92890]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	0828-081		1	Washer, Thrust			
2	0822-061		1	Gear, Reverse Idle			
3	0822-065		1	Bushing			
4	0822-064		1	Shaft, Reverse Idle			
5	0822-029		1	Spacer			
6	0822-022		1	Driveshaft			
7	0822-036		1	Countershaft Assembly	(inc. 8-18)		
8	0822-033		1	Gear Select, Reverse			
9	3304-147		4	Circlip, External - 25 mm			0831-054
10	3304-045		3	Washer			
11	0822-062		3	Bushing			
12	0832-038		3	Bearing			
13	0822-032		1	Gear, Reverse Driven			
14	0822-063		1	Gear, Driven - Low			
15	0822-027		1	Gear Select, Sliding			
16	3304-044		2	Washer, Thrust - 25 mm			0828-048
17	0822-026		1	Gear, Driven - High			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
18	0822-025		1	Countershaft			
19	0822-028		1	Gear, Drive			
20	0822-023		1	Shaft, Output			
21	3303-395		2	Pin, Dowel			
22	0830-156		1	Gasket, Housing			
23	0822-105		1	Housing, Speedometer Sensor			
24	3303-382		1	Bolt, Flange			3304-188
25	3313-172		1	Sensor, Speedometer			
26	0830-155		2	Gasket			
27	3303-387		2	Screw, Cap			
28	3304-198		1	Bearing			

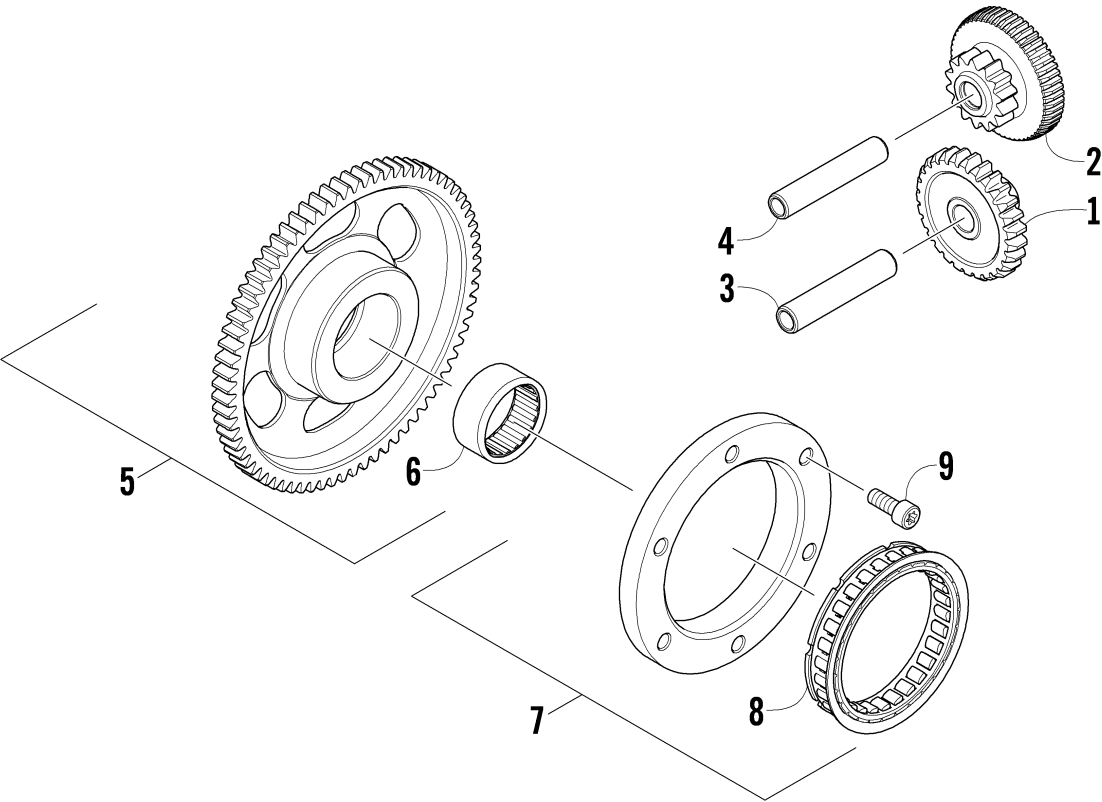
SHIFT LEVER ASSEMBLY [100376]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0402-843		1	Knob, Shift			3323-036
2	0423-345		1	Clip, Push			
3	3313-317		1	Lever, Shift			
4	3304-544		1	Screw, Cap			
5	0423-087		1	Washer			
6	0423-299		2	O-Ring - 016 (5/8 x 3/4 x 1/16)			3323-167
7	3306-317		1	Actuator, Shift			
8	0402-678		1	Spring, Shift Lever			3323-039, 3323-038, 0502-410
9	0402-675		1	Axle, Pivot			
10	0423-182		2	O-Ring			
11	3304-654		1	Nut, Lock			
12	3313-821		1	Screw, Cap			
13	3323-037		2	Bushing			
14	3305-396		1	Nut, Lock			
15	3306-319		1	Linkage, Shift - Assembly	(inc. 16-18)		
16	3303-327		1	Nut, Hex - Right-Hand Thread			
17	3313-278		1	Adjuster, Shift Linkage			

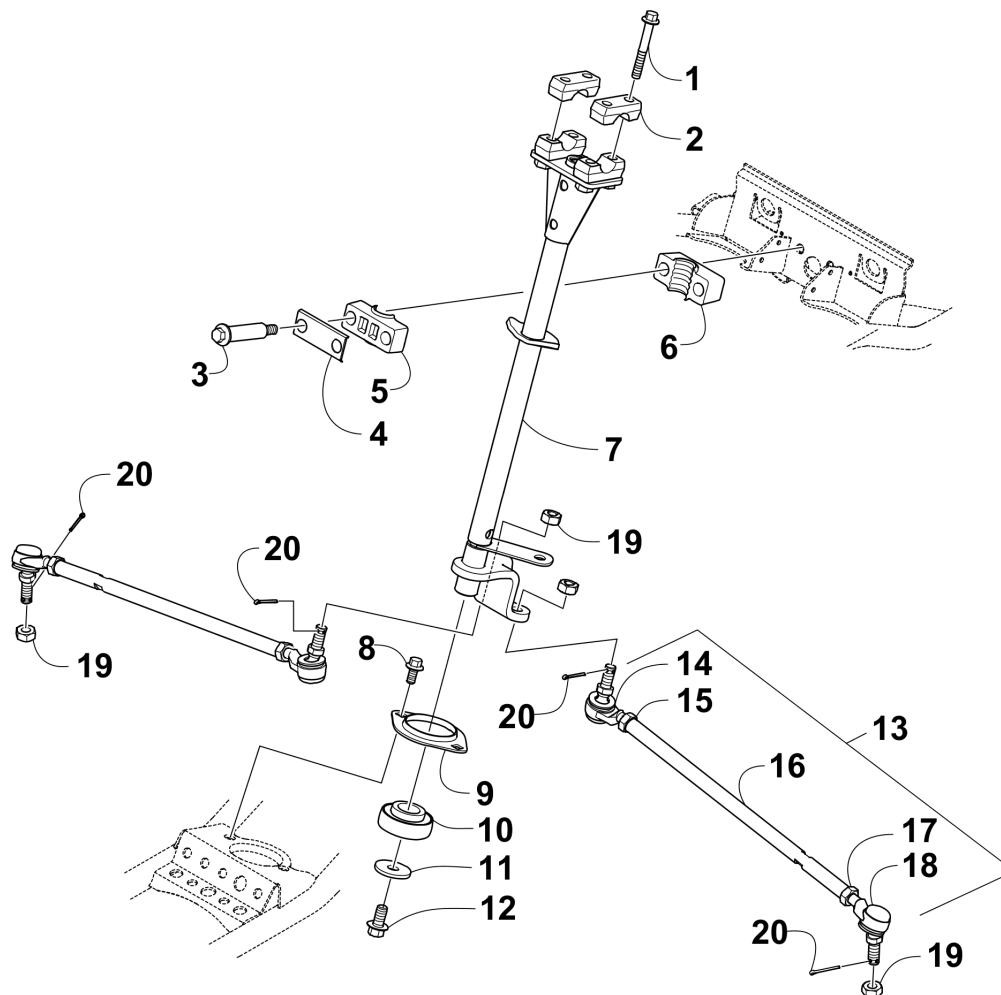
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
18	3313-822		1	Nut, Hex - Left-Hand Thread			
19	3304-138		1	Washer			
20	3313-766		1	E-Ring			

STARTER CLUTCH ASSEMBLY [92888]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0815-022		1	Gear, Starter Idler - No. 2			
2	0815-031		1	Gear, Starter Idler - No. 1			
3	0815-015		1	Pin, Starter Idler Gear No. 2			
4	0815-007		1	Pin, Starter Idler Gear No. 1			
5	0815-023		1	Gear, Starter Clutch	(inc. 6)		
6	0832-069		1	Bearing			
7	0802-044		1	Clutch, One-Way w/Hub - Assembly	(inc. 8)		0802-046
8			1	Bearing		Not a Service Part	
9	0826-120		6	Screw, Cap			

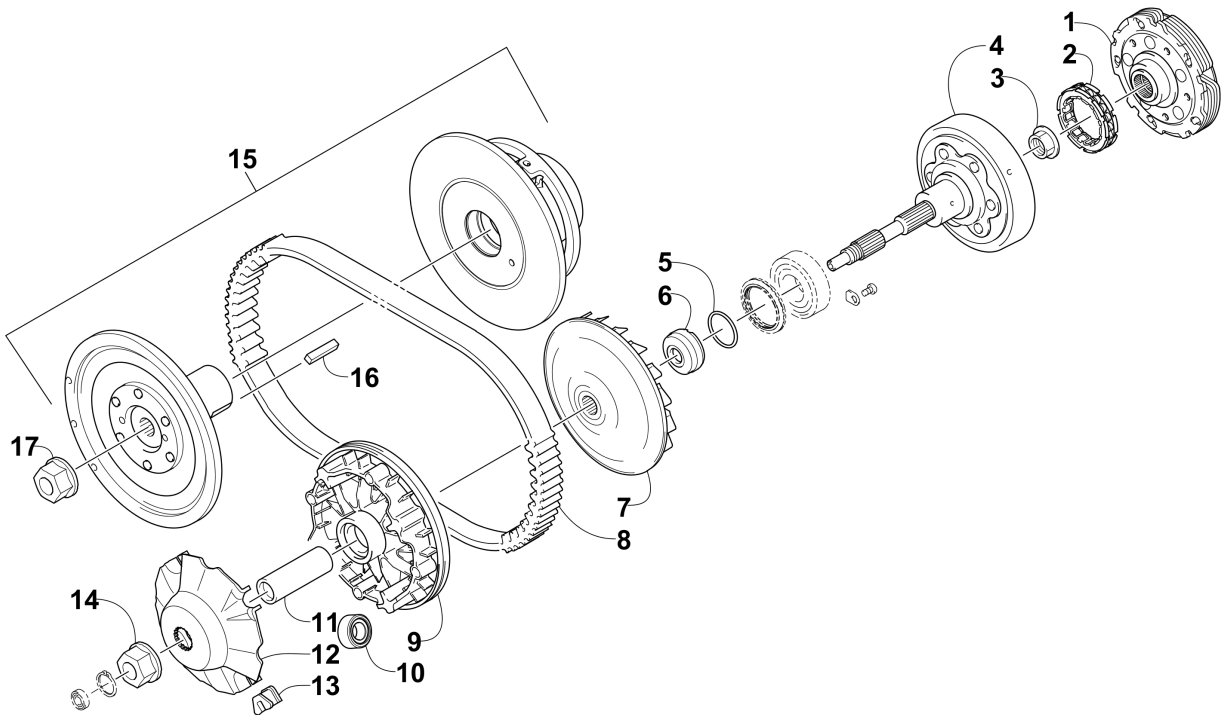
STEERING ASSEMBLY [98362]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	8408-860		4	Screw, Cap			
2	0405-035		2	Cap, Steering Adjuster			
3	0423-505		2	Screw, Shoulder			
4	0405-166		1	Cap, Housing			
5	3323-052		1	Block, Mounting	Front		
6	3323-051		1	Block, Mounting	Rear		
7	3313-583		1	Post, Steering			
8	3304-565		2	Bolt, Flange - 8 x 20			3303-368
9	0602-233		1	Flange, Bearing			
10	0405-052		1	Bearing w/Inverted Oil Seal			
11	0423-073		1	Washer			
12	8408-820		1	Screw, Cap			
13	3306-722		2	Tie Rod - Assembly	(inc. 14-18)		

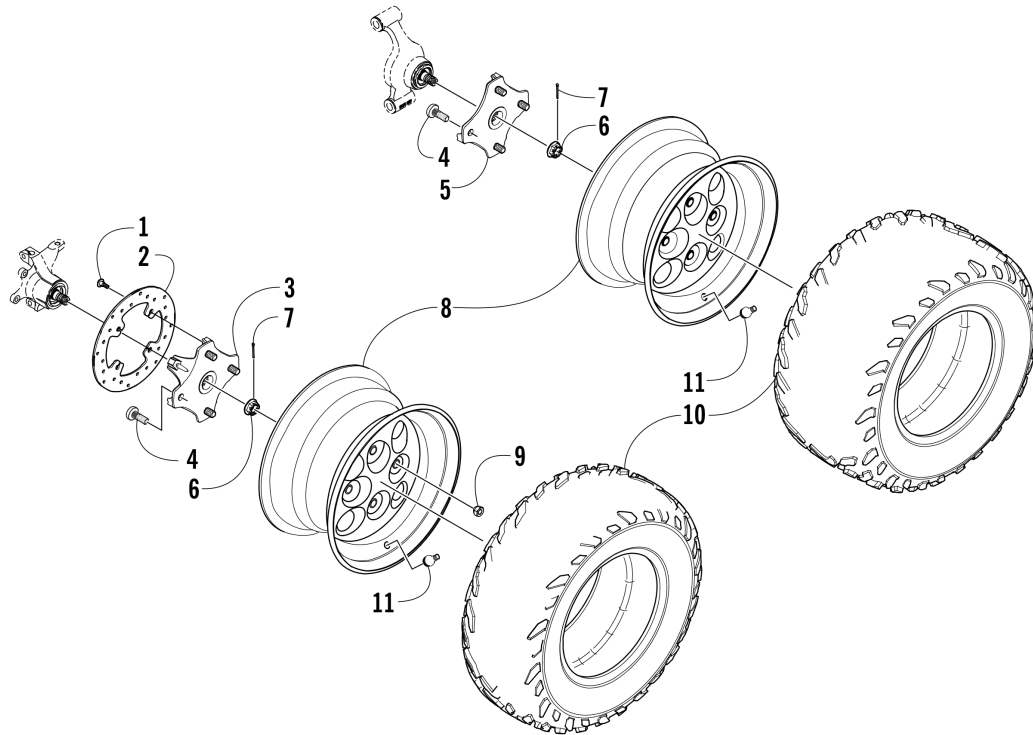
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	3306-725		2	End, Tie Rod - Left-Hand Thread			
15	3306-727		2	Nut - Left-Hand Thread			
16	3306-723		2	Tie Rod			
17	3306-726		2	Nut - Right-Hand Thread			
18	3306-724		2	End, Tie Rod - Right-Hand Thread			
19	3306-290		4	Nut			
20	3305-724		4	Pin, Cotter			

TRANSMISSION ASSEMBLY [100397]



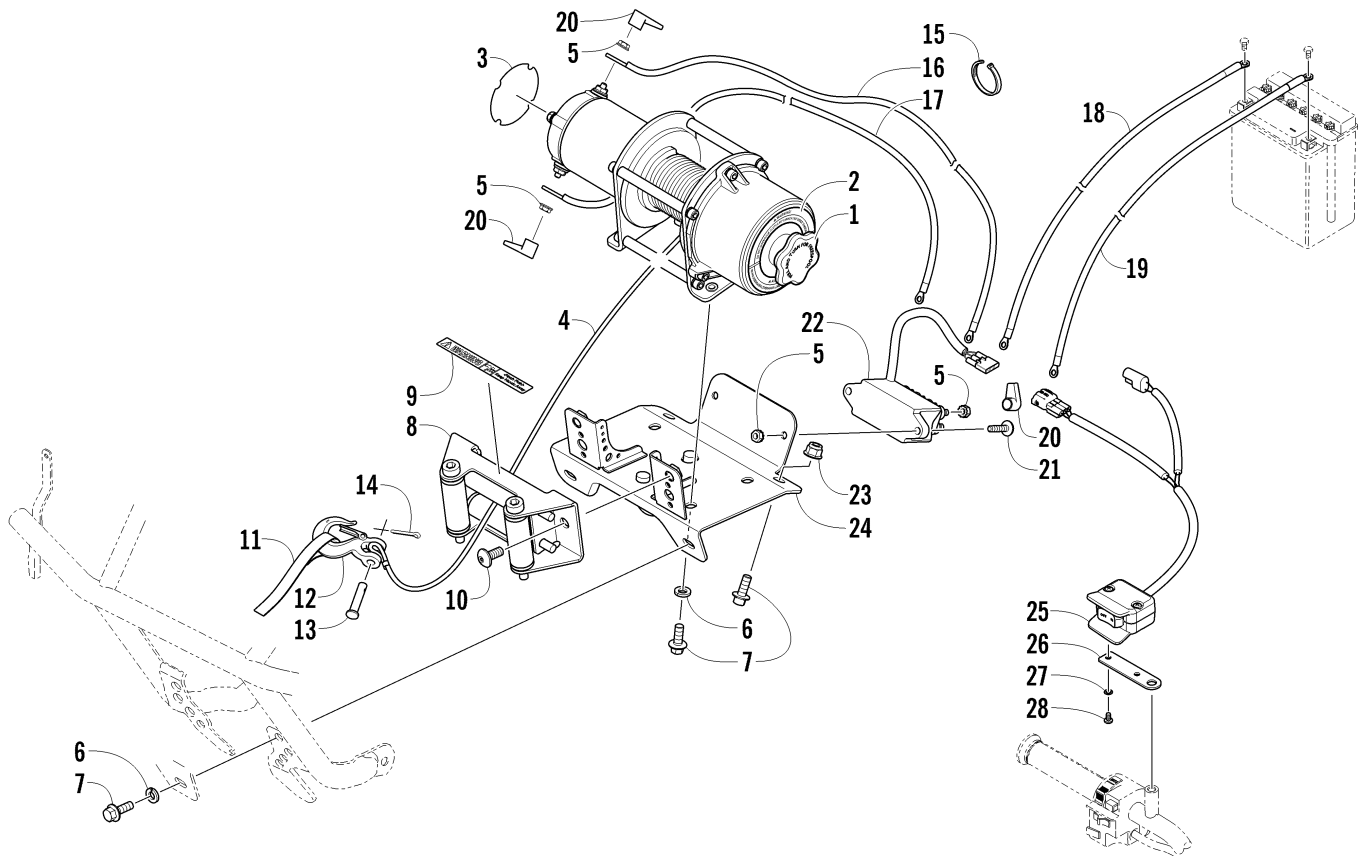
Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	0823-328		1	Shoe, Clutch - Assembly			
2	0823-198		1	Clutch, One-Way			
3	0827-050		1	Nut			
4	0823-338		1	Housing, Clutch			
5	0830-187		1	O-Ring			
6	0823-058		1	Spacer			
7	0823-313		1	Face, Fixed Drive			
8	0823-228		1	Belt, Drive			
9	0823-324		1	Face, Movable Drive			
10	0823-210		8	Roller, Movable Drive Face			
11	0823-206		1	Spacer, Movable Drive Face			
12	0823-213		1	Plate, Movable Drive Face			
13	0823-214		4	Damper, Movable Drive Face			
14	3323-165		1	Nut, Flange - 16 mm			0827-045
15	0823-294		1	Clutch, Driven - Assembly	(inc. 16)		0823-238
16	0835-018		1	Key			
17	0827-058		1	Nut			

WHEEL AND TIRE ASSEMBLY [100390]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	0423-557		12	Screw, Shoulder			
2	1436-806		3	Disc, Brake			3323-097
3	1502-462		3	Hub, Wheel	(inc. four No. 4)	Both Front & Rear Right	
4	0402-974		16	Stud			
5	1502-464		1	Hub, Wheel	(inc. four No. 4)	Rear Left	
6	0423-607		4	Nut, Castle			
7	0423-407		4	Pin, Cotter			
8	3306-868		4	Wheel - Black			
9	0423-408		16	Nut, Lug			
10	3306-419		2	Tire - Front			
10	3306-420		2	Tire - Rear			
11	3304-562		4	Stem, Valve			

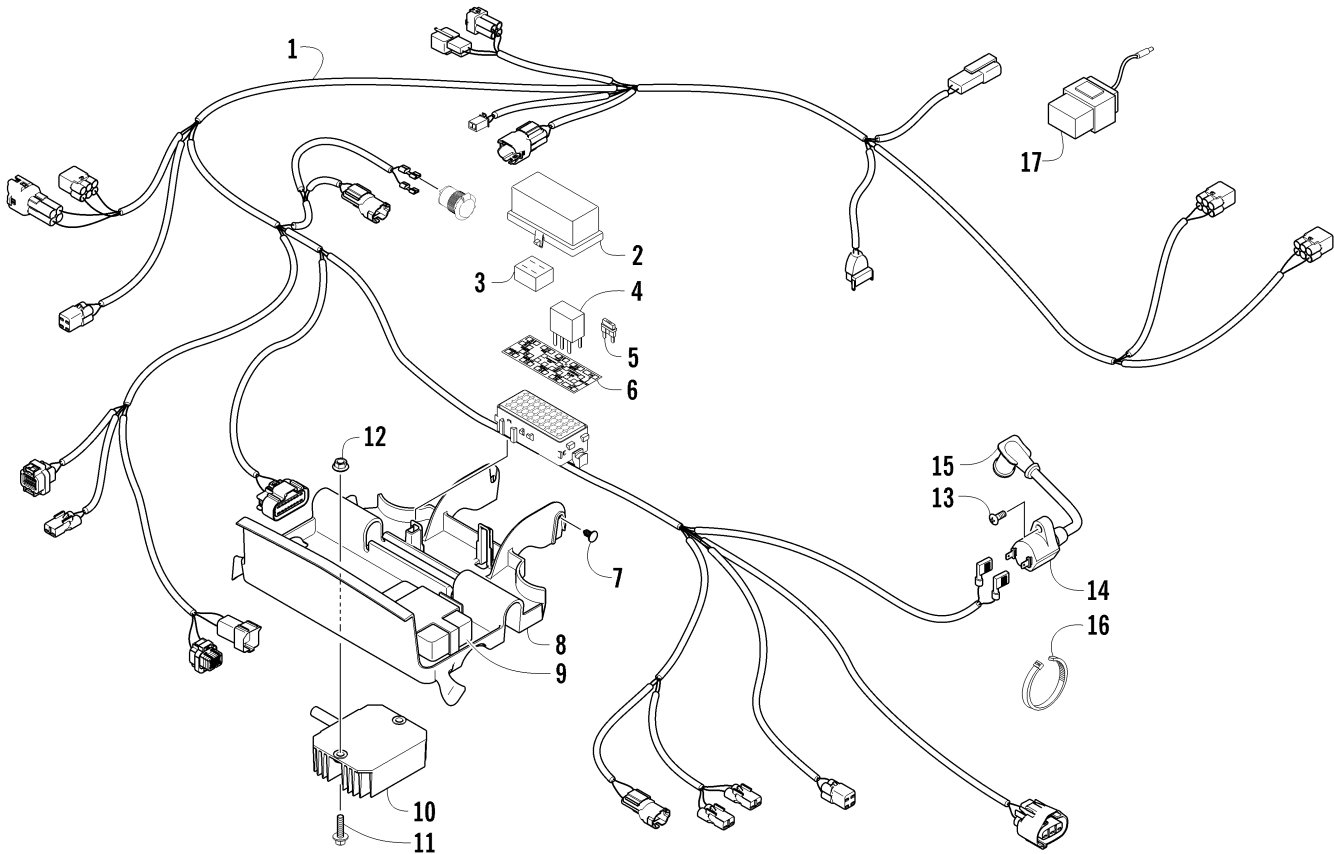
WINCH ASSEMBLY [96061]



Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
1	2441-250		1	Winch, Arctic 3000	(inc. 2-4 and two No. 5)		1441-830
2	2411-141		1	Decal, Warning - Tension			
3	2411-140		1	Decal, Warning - Operation			
4	1441-831		1	Cable, Winch			
5	0623-038		8	Nut w/Washer			
6	8051-246		6	Washer, Lock			
7	8408-820		8	Screw, Cap			
8	0441-403		1	Roller, Winch	(inc. 9)		0441-016
9	0411-474		1	Decal, Warning - Pinch Point			
10	8468-820		2	Screw, Machine			
11	1441-781		1	Strap			
12	1441-833		1	Hook, Winch			
13	1441-834		1	Pin			
14	0623-175		1	Pin, Cotter			
15	0123-788		AR	Tie, Cable - 8 in.			
15	0123-903		AR	Tie, Cable - 11.5 in.			
16	0445-072		1	Cable, Winch/Solenoid - Yellow			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
17	0445-073		1	Cable, Winch/Solenoid - Blue			
18	0445-088		1	CABLE,BATTERY-SOLENOID (76 RED #8)			0445-075
19	0445-074		1	Cable, Solenoid/Battery - Black			
20	0645-019		3	Boot, Terminal - Battery			
21	8476-625		2	Screw, Cap			
22	0409-066		1	Solenoid			0409-041
23	8427-802		2	Nut			
24	0541-622		1	Plate, Mounting - Winch			
25	3306-644		1	Switch, Winch - Assembly			
26	0505-551		1	Bracket, Winch Switch			
27	8052-093		2	Washer, Internal Tooth Lock			
28	8009-243		2	Screw, Machine			

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Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded Part Number
1	0486-470		1	Harness, Main	(inc. 2-6)		
2	0530-008		1	Cover, Fuse Block			
3	0430-037		1	Holder, Fuse			
4	0430-033		3	Relay (5-pin) 30 amp	(5-Pin) - 30 Amp		
5	0430-032		4	Fuse - 10 Amp			
5	0430-031		3	Fuse - 15 Amp			
5	3304-212		1	Fuse - 30 Amp			
6			1	Decal, Fuse Block		Not Serviced Individually	
7	0423-345		2	Clip, Push			
8	3313-273		1	Tray, Electrical			
9	3313-659		1	CDI Unit			
10	3306-413		1	Regulator, Voltage			3323-208
11	3305-344		2	Screw, Cap			
12	3304-654		6	Nut, Lock			
13	3303-252		2	Screw, Machine			

Item	Part No.	New Part	Qty	Name	Context	Footnote	Superseded PartNumber
14	3323-216		1	Coil, Ignition - Assembly	(inc. 15)		
15	3313-695		1	Cap, Spark Plug			
16	3303-289		AR	Tie, Cable			3304-060
17	3304-778		1	Control, Hazard			



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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