

2014 ARCTIC CAT[®]

ILLUSTRATED PARTS MANUAL



Wildcat X LTD

Model Number U2014WTW1PUSE

Model Number U2014WTW1PUSJ

Model Number U2014WTW1POSE - International

Model Number U2014WTW1POSJ - International

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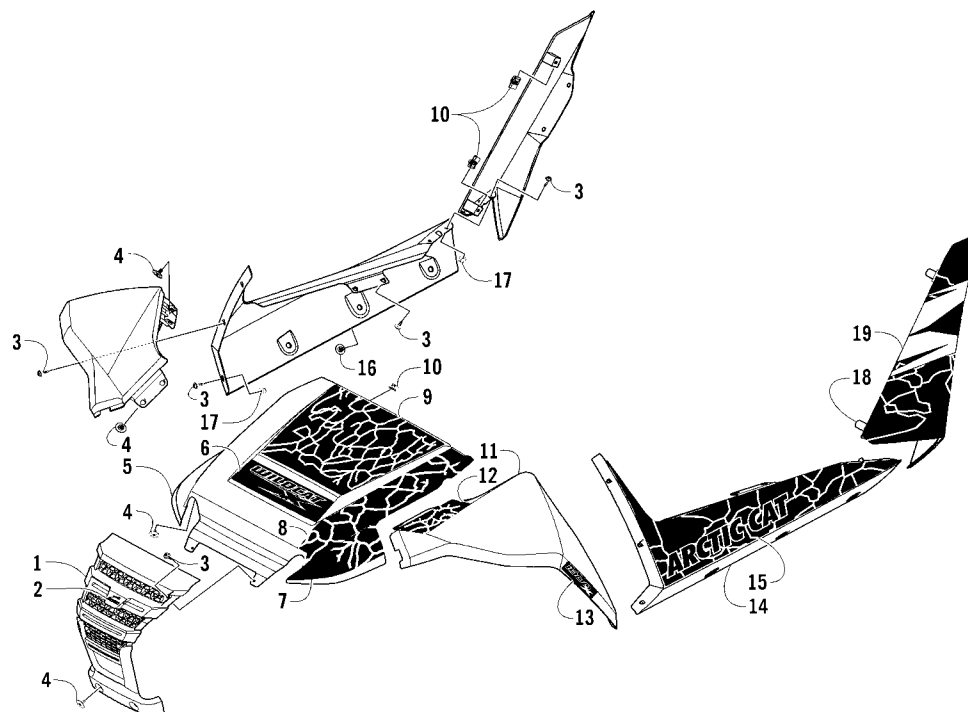
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2014 Wildcat X LTD

(Model No. U2014WTW1PUSE) (Model No. U2014WTW1POSE - Int.)
(Model No. U2014WTW1PUSJ) (Model No. U2014WTW1POSJ - Int.)

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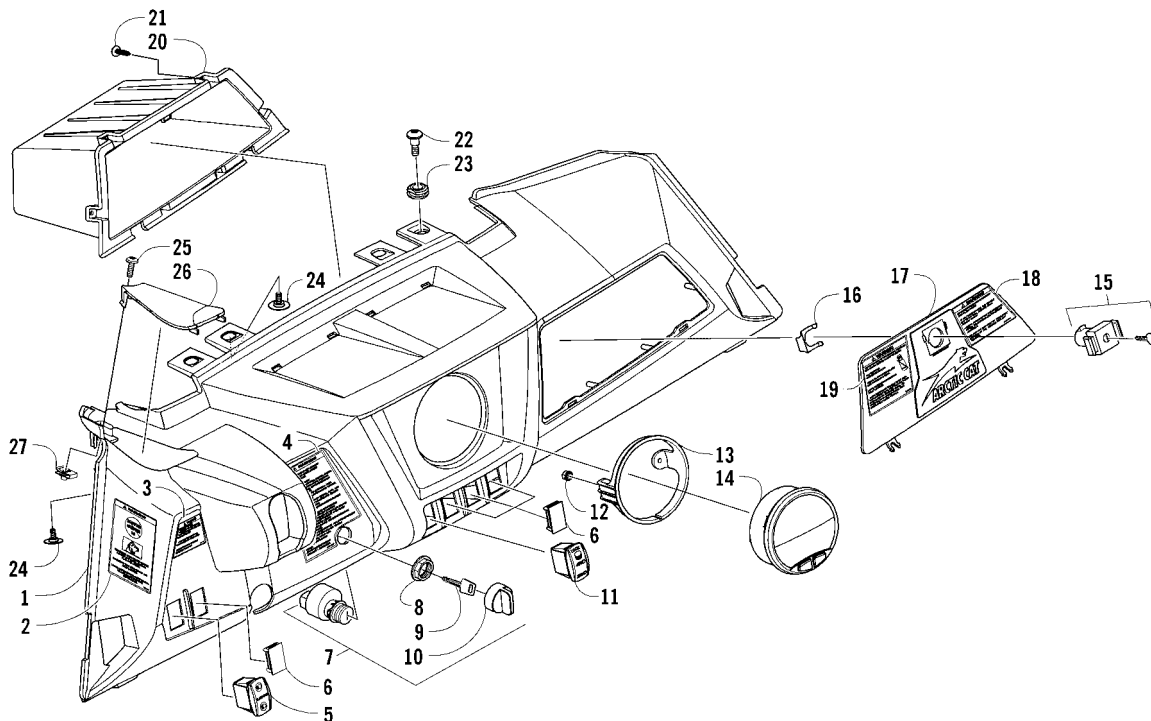
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog.



FRONT AND SIDE PANEL ASSEMBLIES

0748-030

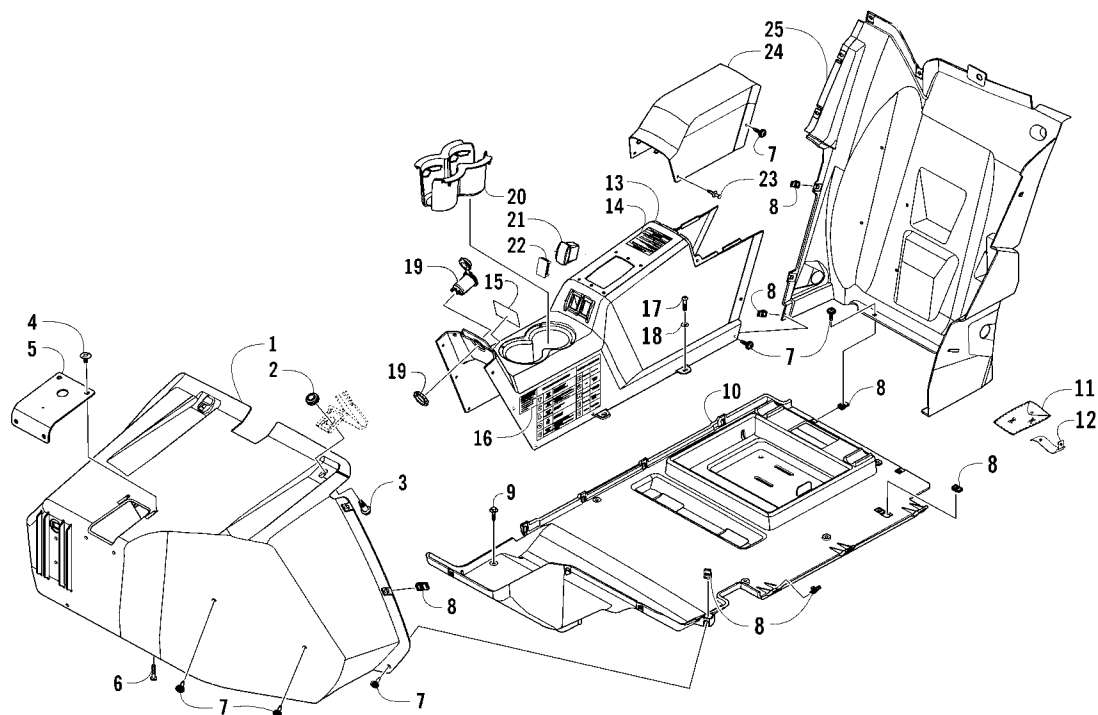
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2416-685		1	Fascia, Front - Black	12	3411-990	X	1	Decal, Fender Front - Right - Red (1PUSE/1POSE)
2	2411-943		1	Decal, "Arctic Cat"		3411-991	X	1	Decal, Fender Front - Left - Red (1PUSE/1POSE)
3	0423-609		16	Screw, Machine		3411-976	X	1	Decal, Fender Front - Right - Black (1PUSJ/1POSJ)
4	0423-101		12	Screw, Shoulder		3411-977	X	1	Decal, Fender Front - Left - Black (1PUSJ/1POSJ)
5	5506-151		1	Hood - Red (1PUSE/1POSE)	13	4411-019	X	1	Decal, 1000 X (1PUSE/1POSE)
	5506-152		1	Hood - Black (1PUSJ/1POSJ)		4411-003	X	1	Decal, 1000 X (1PUSJ/1POSJ)
6	4411-001	X	1	Decal, "Wildcat X" (1PUSE/1POSE)	14	2416-988		1	Panel, Side - Lower Right - Black
	3411-971	X	1	Decal, "Wildcat X" (1PUSJ/1POSJ)		2416-989		1	Panel, Side - Lower Left - Black
7	3411-986	X	1	Decal, Hood Fwd - Right (1PUSE/1POSE)	15	3411-994	X	1	Decal, Lower Side Panel - Right - Red (1PUSE/1POSE)
	3411-987	X	1	Decal, Hood Fwd - Left (1PUSE/1POSE)		3411-995	X	1	Decal, Lower Side Panel - Left - Red (1PUSE/1POSE)
	3411-972	X	1	Decal, Hood Fwd - Right (1PUSJ/1POSJ)		3411-980	X	1	Decal, Lower Side Panel - Right - Black (1PUSJ/1POSJ)
	3411-973	X	1	Decal, Hood Fwd - Left (1PUSJ/1POSJ)		3411-981	X	1	Decal, Lower Side Panel - Left - Black (1PUSJ/1POSJ)
8	3411-988	X	1	Decal, Hood Side - Right (1PUSE/1POSE)	16	1423-133		6	Screw, Shoulder
	3411-989	X	1	Decal, Hood Side - Left (1PUSE/1POSE)	17	8427-602		4	Nut, Lock
	3411-974	X	1	Decal, Hood Side - Right (1PUSJ/1POSJ)	18	2416-990		1	Panel, Side - Upper Right - Black
	3411-975	X	1	Decal, Hood Side - Left (1PUSJ/1POSJ)		2416-991		1	Panel, Side - Upper Left - Black
9	4411-018	X	1	Decal, Hood Rear (1PUSE/1POSE)	19	3411-996	X	1	Decal, Upper Side Panel - Right - Red (1PUSE/1POSE)
	4411-002	X	1	Decal, Hood Rear (1PUSJ/1POSJ)		3411-997	X	1	Decal, Upper Side Panel - Left - Red (1PUSE/1POSE)
10	0423-577		6	Clip, U-Nut		3411-982	X	1	Decal, Upper Side Panel - Right - Black (1PUSJ/1POSJ)
11	5506-140		1	Fender, Front - Right - Red (1PUSE/1POSE)		3411-983	X	1	Decal, Upper Side Panel - Left - Black (1PUSJ/1POSJ)
	5506-141		1	Fender, Front - Left - Red (1PUSE/1POSE)					
	5506-594	X	1	Fender, Front - Right - Black (1PUSJ/1POSJ)					
	5506-595	X	1	Fender, Front - Left - Black (1PUSJ/1POSJ)					



DASH ASSEMBLY

0746-552

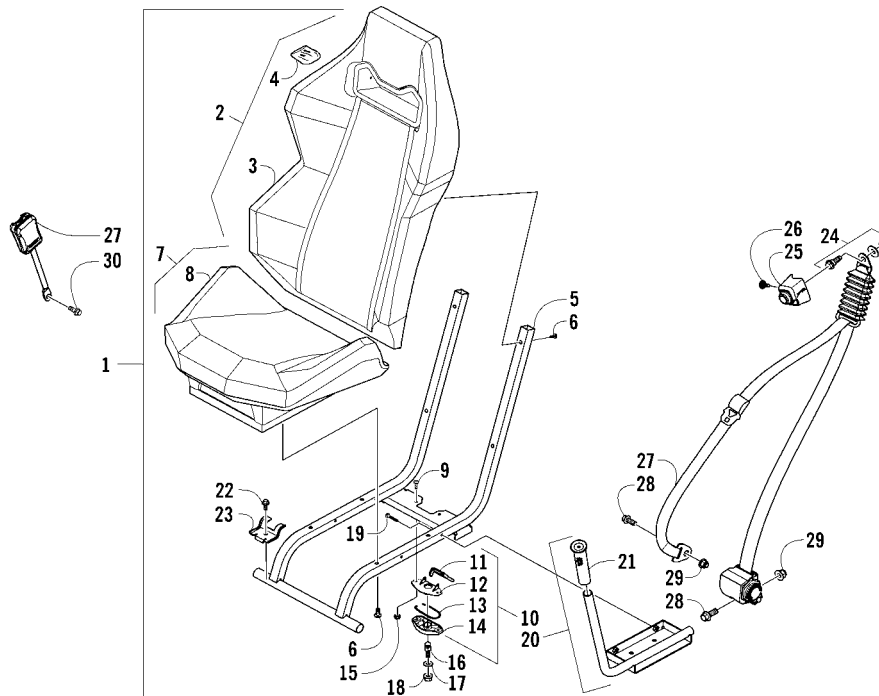
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5506-225		1	Panel, Dash (inc. 2-4)	13	0620-322		1	Bracket, Retaining
2	3411-259		1	● Decal, Warning - Age	14	0520-215		1	Gauge, Analog/LCD
3	2411-893		1	● Decal, Warning - Dash - Left	15	2416-985		1	Latch, Glove Box
4	2411-892		1	● Decal, Warning - Dash - Right	16	2416-984		1	Clip, Retaining
5	0409-149		1	Switch, Light	17	5506-191		1	Cover, Glove Box (inc. 18-19)
6	0409-070		4	Plug, Switch-Hole	18	2411-970		1	● Decal, Warning - Occupant - Right
7	0430-089		1	Switch, Ignition (inc. 8-10)	19	3411-255		1	● Decal, Warning - Occupant - Left
8	0430-050		1	● Nut, Retaining	20	2416-842		1	Box, Glove
9	0430-042		1	● Key, Ignition - (Y Series - Left-Side Cut)	21	0423-342		6	Screw, Self-Tapping
	0430-043		1	● Key, Ignition - (Z Series - Right-Side Cut)	22	0423-356		2	Screw, Shoulder
10	0430-054		1	● Cover, Key	23	1423-104		2	Grommet
11	0409-148		1	Switch, 2WD/4WD/Differential Lock	24	1423-133		4	Screw, Shoulder
12	0423-493		2	Nut w/Washer	25	8477-620		1	Screw, Machine
					26	2416-840		1	Panel, Access - Master Cylinder
					27	0423-577		3	Clip, U-Nut



CONSOLE AND FLOOR PANEL ASSEMBLY

0747-275

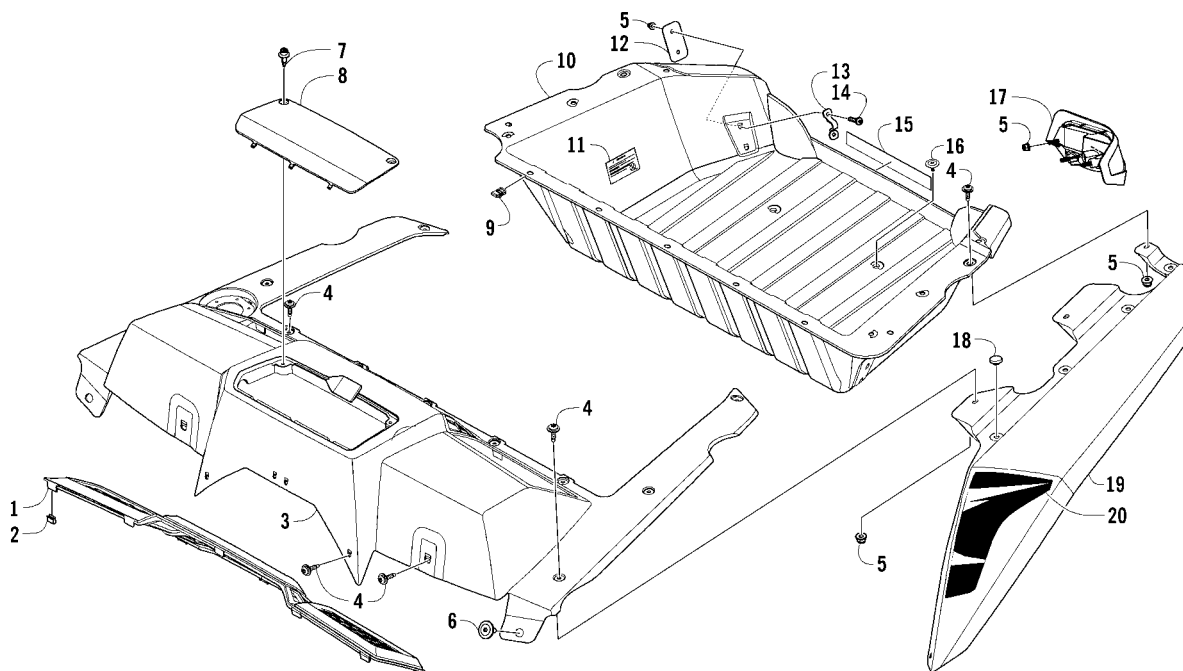
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2416-592	1	1	Panel, Fender - Inner Right	13	5506-247	1	1	Console - Front (inc. 14-16)
	2416-593	1	1	Panel, Fender - Inner Left	14	3411-262	1	1	● Decal, Warning - Reverse
2	1423-104	4	4	Grommet	15	2411-311	1	1	● Decal, Starting Instruction
3	1423-125	4	4	Screw, Shoulder	16	2411-940	1	1	● Decal, Pre-Ride
4	0623-544	4	4	Clip, Retaining	17	8468-635	4	4	Screw, Machine
5	2416-983	1	1	Panel, Filler - Brake Pedal	18	8050-223	4	4	Washer
6	1423-083	4	4	Screw, Self-Tapping	19	0641-897	1	1	Outlet, Accessory - 12V
7	0423-609	34	34	Screw, Machine	20	2416-109	1	1	Insert, Cupholder
8	0423-577	44	44	Clip, U-Nut	21	0409-071	1	1	Switch, Override
9	1423-142	12	12	Screw, Cap w/Washer	22	0409-070	1	1	Plug, Switch-Hole
10	2416-516	1	1	Panel, Floor - Right	23	0623-362	2	2	Rivet, Reinstallable
	2416-517	1	1	Panel, Floor - Left	24	2416-841	1	1	Cover, Access - Battery
11	2516-863	1	1	Kit, Tool	25	4406-228	1	1	Panel, Splash - Right
12	0707-582	1	1	Retainer, Tool Kit		4406-229	1	1	Panel, Splash - Left



SEAT ASSEMBLY

0747-216

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5506-227	X	2	Seat - Assembly - Blk/Red (inc. 2-15)	11	2606-854		2	●● Lever, Seat Latch
	5506-070	X	2	Seat - Assembly - Black (inc. 2-15)	12	1673-635		2	●● Cover, Seat Latch
2	5506-209	X	2	●● Back, Seat (inc. 3-4) (1PUSE/1POSE)	13	0673-023		2	●● Clip, Spring
	5506-075	X	2	●● Back, Seat (inc. 3-4) (1PUSJ/1POSJ)	14	1673-634		2	●● Back, Seat Latch
3	5506-639	X	2	●● Cover, Seat Back - Blk/Red	15	0623-038		4	● Nut w/Washer
				(1PUSE/1POSE)	16	0423-559		2	Stud, Latch - Seat
	5506-637	X	2	●● Cover, Seat Back - Black	17	0423-073		2	Washer
				(1PUSJ/1POSJ)	18	8424-002		2	Nut
4	1423-265	X	1	●● Kit, Seat Hardware	19	8477-635		2	Screw, Machine
5	5506-069		2	● Frame, Seat - Black	20	5506-173		1	Handle - Assembly (inc. 21)
6	8468-617		16	● Screw, Machine	21	4606-945		1	● Grip
7	5506-208	X	2	● Base, Seat (inc. 8) (1PUSE/1POSE)	22	8408-821		4	Screw, Cap
	5506-074	X	2	● Base, Seat (inc. 8) (1PUSJ/1POSJ)	23	5506-078	X	4	Bracket, Hold-Down
8	5506-638	X	2	●● Cover, Base Seat - Blk/Red	24	0423-915		2	Screw, Shoulder - Assembly
				(1PUSE/1POSE)	25	2416-936		1	Cover, Seat Belt - Right
	5506-636	X	2	●● Cover, Base Seat - Black		2416-937		1	Cover, Seat Belt - Left
				(1PUSJ/1POSJ)	26	0623-784		4	Screw, Self-Tapping
9	8468-620		4	● Screw, Machine	27	5506-159		2	Belt, Seat - Assembly
10	2706-164		2	● Latch, Seat - Assembly (inc. 11-14)	28	1423-182		4	Screw, Cap
					29	1423-184		4	Nut, Lock
					30	1423-183		2	Screw, Cap

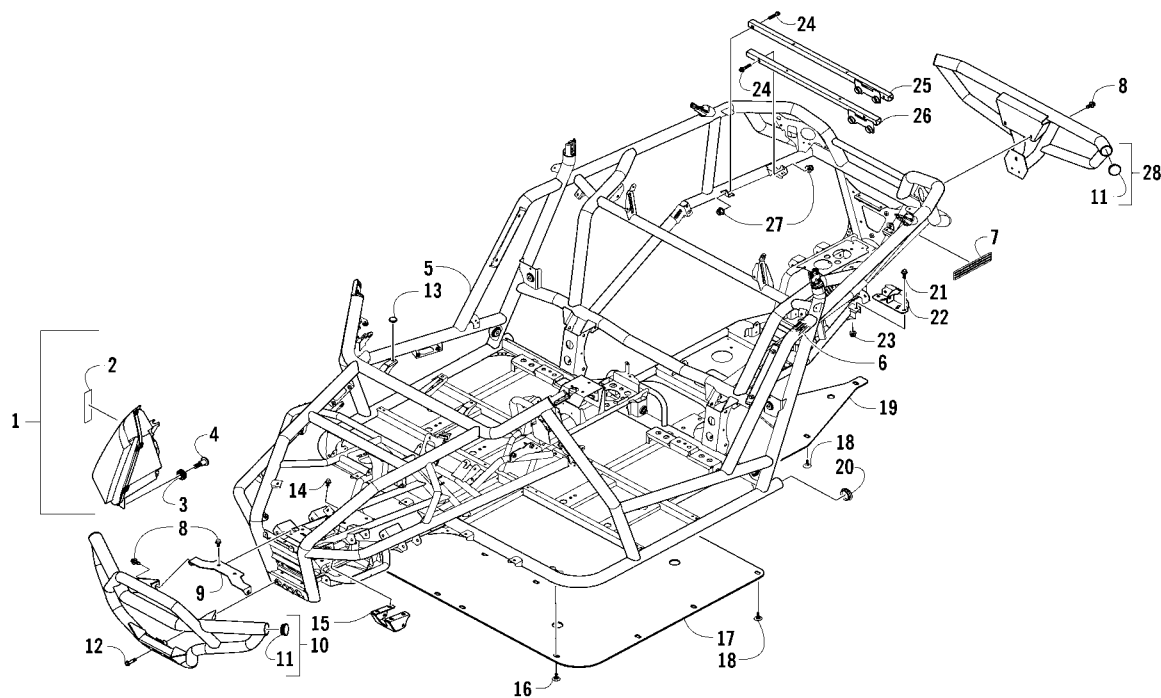


CARGO BOX AND TAILLIGHT ASSEMBLY

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0748-030

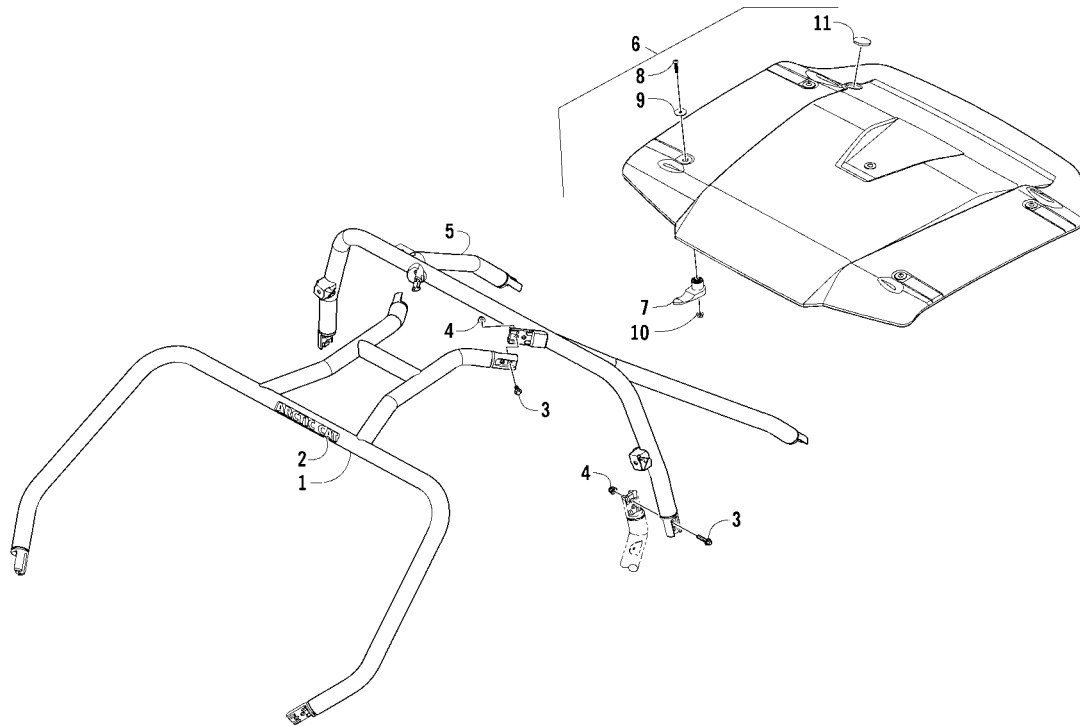
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description	
1	2416-956		1	Screen, Vent	17	0509-056		1	Taillight - Right	
2	0123-987		10	Clip, U		0509-057		1	Taillight - Left	
3	5506-154	X	1	Panel, Rear Body - Red (1PUSE/1POSE)	18	0406-877		4	Bumper	
	5506-598	X	1	Panel, Rear Body - Black (1PUSJ/1POSJ)	19	5506-146		1	Fender, Rear - Right - Red (1PUSE/1POSE)	
4	0423-609		19	Screw, Machine		5506-147		1	Fender, Rear - Left - Red (1PUSE/1POSE)	
5	8427-602		24	Nut, Lock		5506-596	X	1	Fender, Rear - Right - Black (1PUSJ/1POSJ)	
6	1423-107		2	Screw, Shoulder		5506-597	X	1	Fender, Rear - Left - Black (1PUSJ/1POSJ)	
7	0423-535		2	Rivet, Reinstallable		20	3411-998	X	1	Decal, Rear Fender - Right (1PUSE/1POSE)
8	2416-825		1	Cover, Access - Radiator		3411-999	X	1	Decal, Rear Fender - Left (1PUSE/1POSE)	
9	0423-577		5	Clip, U-Nut		3411-984	X	1	Decal, Rear Fender - Right (1PUSJ/1POSJ)	
10	4406-167		1	Box, Cargo (inc. 11)		3411-985	X	1	Decal, Rear Fender - Left (1PUSJ/1POSJ)	
11	2411-890		1	● Decal, Warning - Cargo Box						
12	2416-573		4	Plate, Backing						
13	4506-634		4	Bracket, Hold-Down						
14	8468-625		8	Screw, Machine						
15	2411-944		1	Decal, "Arctic Cat"						
16	1423-109		4	Screw, Shoulder						



FRAME, HEADLIGHTS, AND RELATED PARTS

0747-514

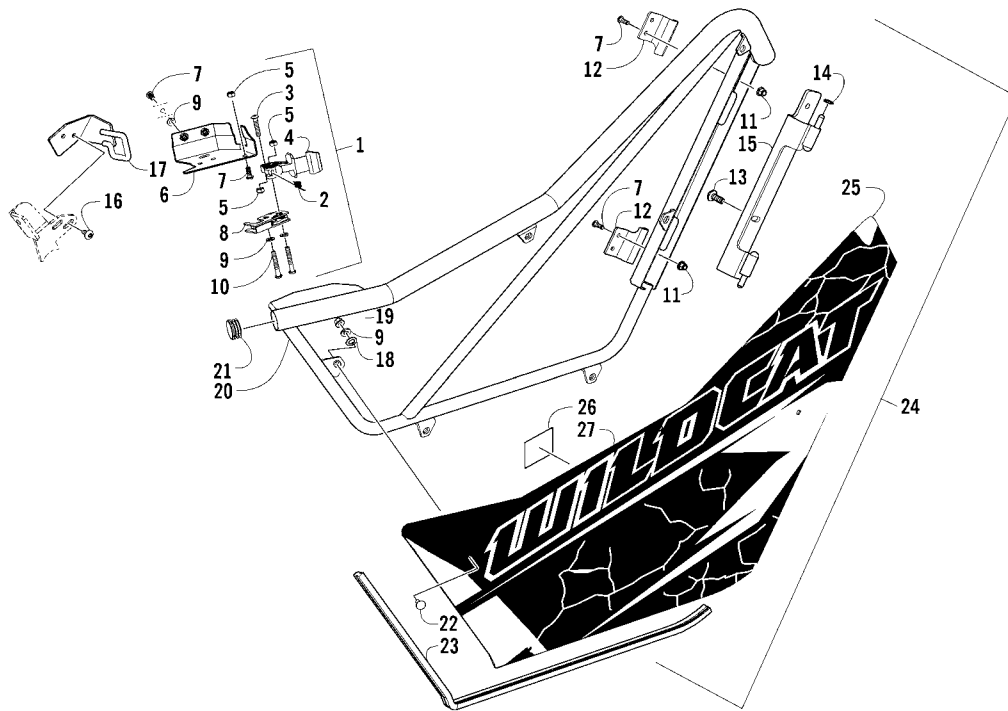
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0509-064		1	Headlight Assembly - Right (inc. 2)	14	8409-018		4	Screw, Cap
	0509-065		1	Headlight Assembly - Left (inc. 2)	15	4506-703		1	Bracket, Support - Front Gearcase
2	2411-972		1	● Decal, Reflector - Right - Amber	16	0423-101		2	Screw, Shoulder
	2411-973		1	● Decal, Reflector - Left - Amber	17	4506-406		1	Plate, Skid - Front
3	1423-104		6	Grommet	18	1423-109		21	Screw, Self-Tapping
4	0423-356		6	Screw, Shoulder	19	4506-407		1	Plate, Skid - Rear
5	5506-223		1	Frame, Main (inc. 6-7)	20	2416-962		2	Plug, Hole
6	2411-941		1	● Decal, Warning - ROPS	21	8409-025		2	Screw, Cap
7	2411-974		2	● Decal, Reflector - Red	22	4506-637		1	Bracket, Support - Rear Gearcase
8	8410-816		5	Screw, Cap	23	8428-002		2	Nut, Lock
9	5506-176		1	Bracket, Mounting	24	8408-845		4	Screw, Cap
10	5506-330	X	1	Bumper, Front - Red (inc. two No. 11) (1PUSE/1POSE)	25	4506-680		1	Tube, Support - Front
	5506-612	X	1	Bumper, Front - Black (inc. two No. 11) (1PUSJ/1POSJ)	26	4506-682		1	Tube, Support - Rear
11	1423-190		4	● Caps - Black	27	8427-802		4	Nut, Lock
12	8410-640		2	Screw, Cap	28	5506-331	X	1	Bumper, Rear - Red (inc. two No. 11) (1PUSE/1POSE)
13	0406-877		1	Bumper		5506-613	X	1	Bumper, Rear - Black (inc. two No. 11) (1PUSJ/1POSJ)



ROPS ASSEMBLY

0748-038

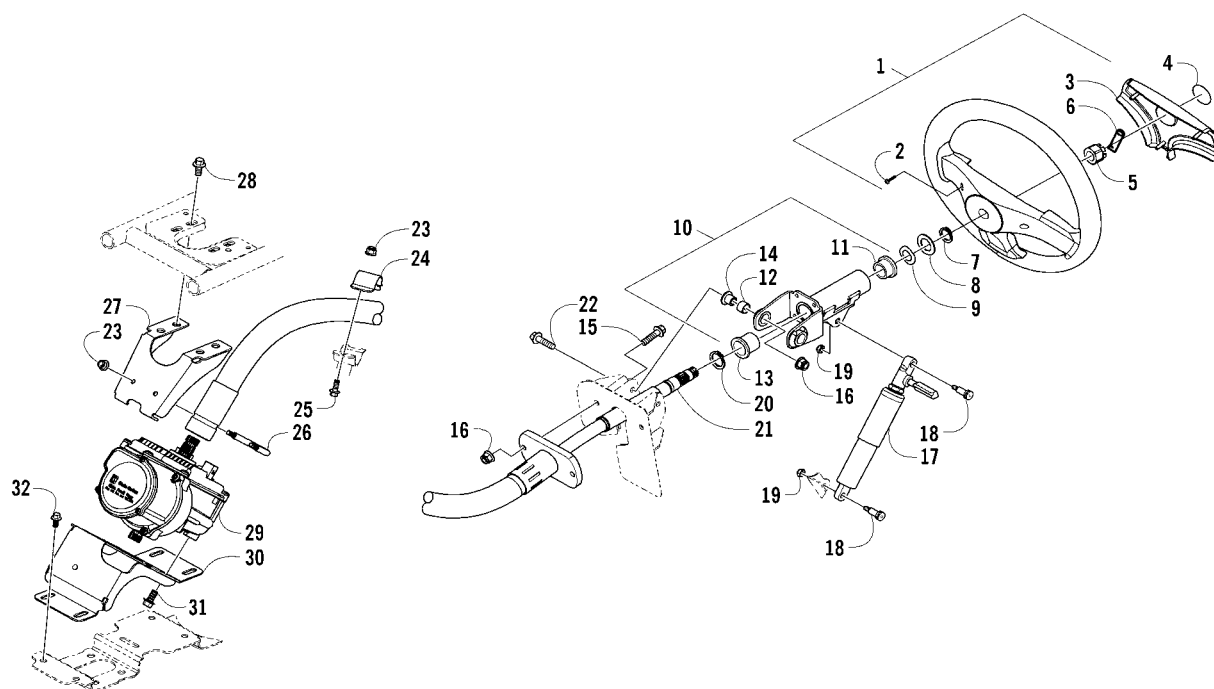
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5506-113		1	ROPS - Front Assembly	7	4406-537	X	5	+ Clamp, Quarter Turn
2	0411-501		1	Decal, "Arctic Cat" - Optional	8	8479-481	X	5	+ Screw, Machine
3	1423-140		16	Screw, Cap	9	1423-248	X	5	+ Washer
4	1423-161		16	Nut, Lock	10	8427-805		5	+ Nut
5	5506-111		1	ROPS - Rear Assembly	11	4406-538	X	1	+ Plug, Snap
6	5506-455	X	1	Roof (inc. 7-11)					



DOOR ASSEMBLY

0748-044

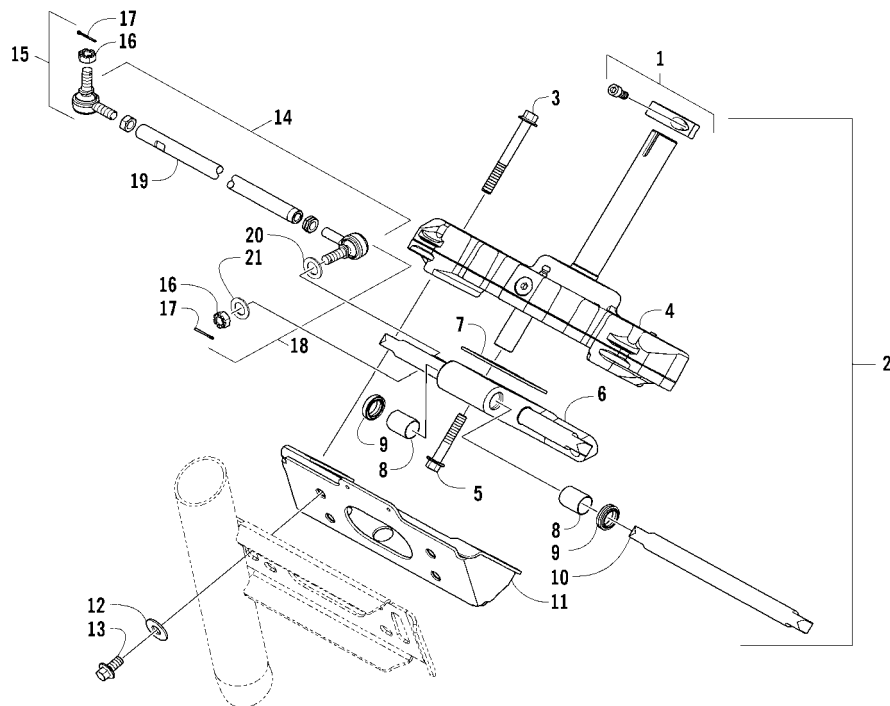
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2436-046	X	1	Latch, Door - Right Assembly (inc. 2-10)	18	1423-264	X	12	Washer, Lock
	2436-047	X	1	Latch, Door - Left Assembly (inc. 2-10)	19	1423-263	X	12	Nut, Cap
2	1423-235	X	2	● Spring	20	5506-488	X	1	Frame, Door - Right
3	1423-231	X	2	● Screw		5506-489	X	1	Frame, Door - Left
4	4406-454	X	2	● Handle, Door	21	1423-234	X	2	Cap, Frame
5	1423-153		6	● Nut, Lock	22	1423-233	X	6	Bolt, Carriage
6	4406-452	X	2	● Bracket - Right	23	4406-455	X	1	Trim
	4406-453	X	2	● Bracket -Left	24	0518-158	X	1	Door w/Decals - Right (inc. 25 and 27)
7	1423-114		14	● Screw, Cap					(1PUSE/1POSE)
8	4406-429	X	1	● Latch, Door - Right		0518-159	X	1	Door w/Decals - Left (inc. 25-27)
	4406-428	X	1	● Latch, Door - Left					(1PUSE/1POSE)
9	1423-120		20	● Washer, Lock		0518-156	X	1	Door w/Decals - Right (inc. 25 and 27)
10	1423-232	X	4	● Screw, Machine					(1PUSJ/1POSJ)
11	1423-171		8	Nut, Lock		0518-157	X	1	Door w/Decals - Left (inc. 25-27)
12	4406-447	X	1	Hinge, Upper					(1PUSJ/1POSJ)
	4406-446	X	1	Hinge, Lower	25	4406-444	X	1	● Door w/o Decals - Right - Black
13	0423-817		2	Screw, Machine		4406-445	X	1	● Door w/o Decals - Left - Black
14	1423-224	X	4	Bushing					(inc. 26)
15	5506-490	X	1	Hinge, Main - Right	26	3411-249	X	1	● Decal, Warning - Tire Pressure
	5506-491	X	1	Hinge, Main - Left	27	3411-992	X	1	● Decal, Door - Right (1PUSE/1POSE)
16	0826-029		2	Screw, Machine		3411-993	X	1	● Decal, Door - Left (1PUSE/1POSE)
17	4406-450	X	4	Striker, Door - Right		3411-978	X	1	● Decal, Door - Right (1PUSJ/1POSJ)
	4406-451	X	1	Striker, Door - Left		3411-979	X	1	● Decal, Door - Left (1PUSJ/1POSJ)



STEERING ASSEMBLY

0746-949

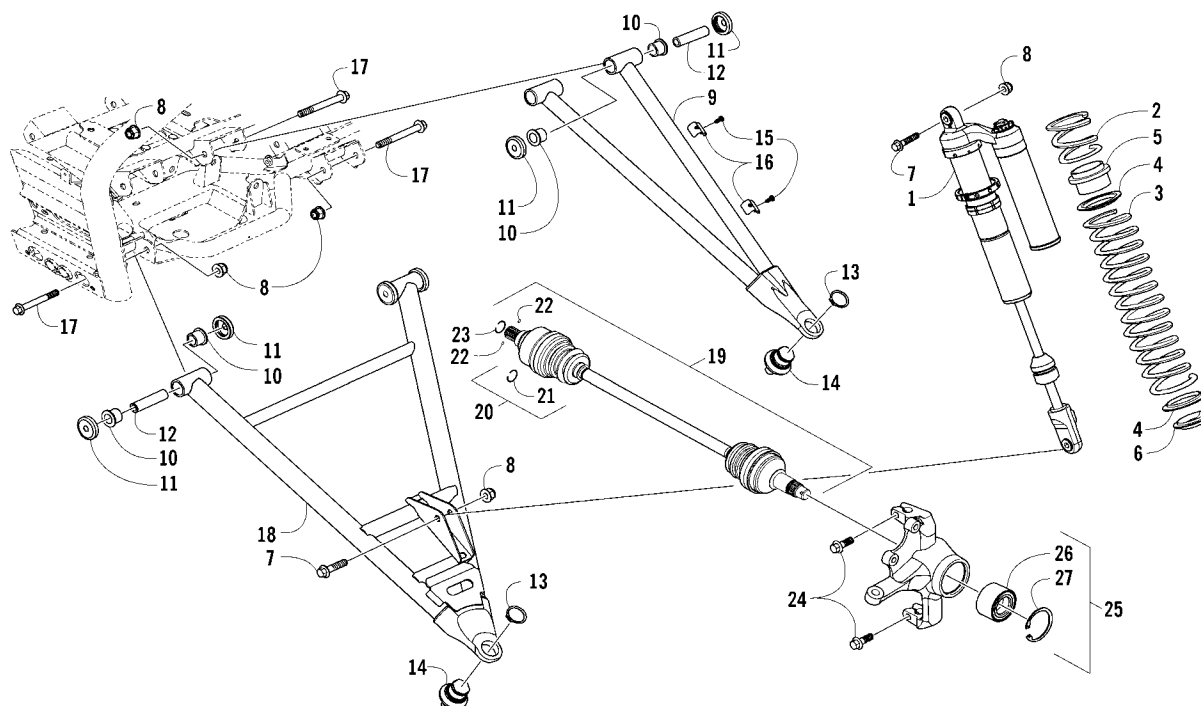
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0502-884		1	Wheel, Steering - Assembly (inc. 2-3)	17	0405-468		1	Lift, Support
2	0423-613		3	● Screw, Self-Tapping	18	1423-250	X	2	Screw, Shoulder
3	0405-239		1	● Cap, Steering Wheel	19	0623-056		2	Nut, Lock
4	1411-798		1	Decal, Steering Wheel	20	1423-111		1	Ring, Retaining
5	0423-884		1	Nut	21	0405-403		1	Shaft, Steering
6	1423-045		1	Clip, Retaining	22	8408-830		2	Screw, Cap
7	1423-110		1	Ring, Retaining	23	8427-602		3	Nut, Lock
8	0828-071		1	Washer	24	0505-765		1	Bracket, Retaining
9	0423-558		1	Washer	25	8408-617		1	Screw, Cap
10	0505-721		1	Bracket, Mounting - Tilt Steering (inc. 11-13)	26	1423-203		1	U-Clamp
11	0405-472		1	● Bushing	27	0505-835		1	Bracket, Mounting
12	0405-405		2	● Bushing	28	8408-816		4	Screw, Cap
13	0405-473		1	● Bushing	29	0505-850	X	1	Assembly, Electronic Power Steering
14	0423-669		2	Spacer	30	4506-619		1	Bracket, Mounting
15	8408-831		2	Screw, Cap	31	8409-020		4	Screw, Cap
16	8427-802		4	Nut, Lock	32	8408-818		4	Screw, Cap



RACK AND PINION ASSEMBLY

0746-610

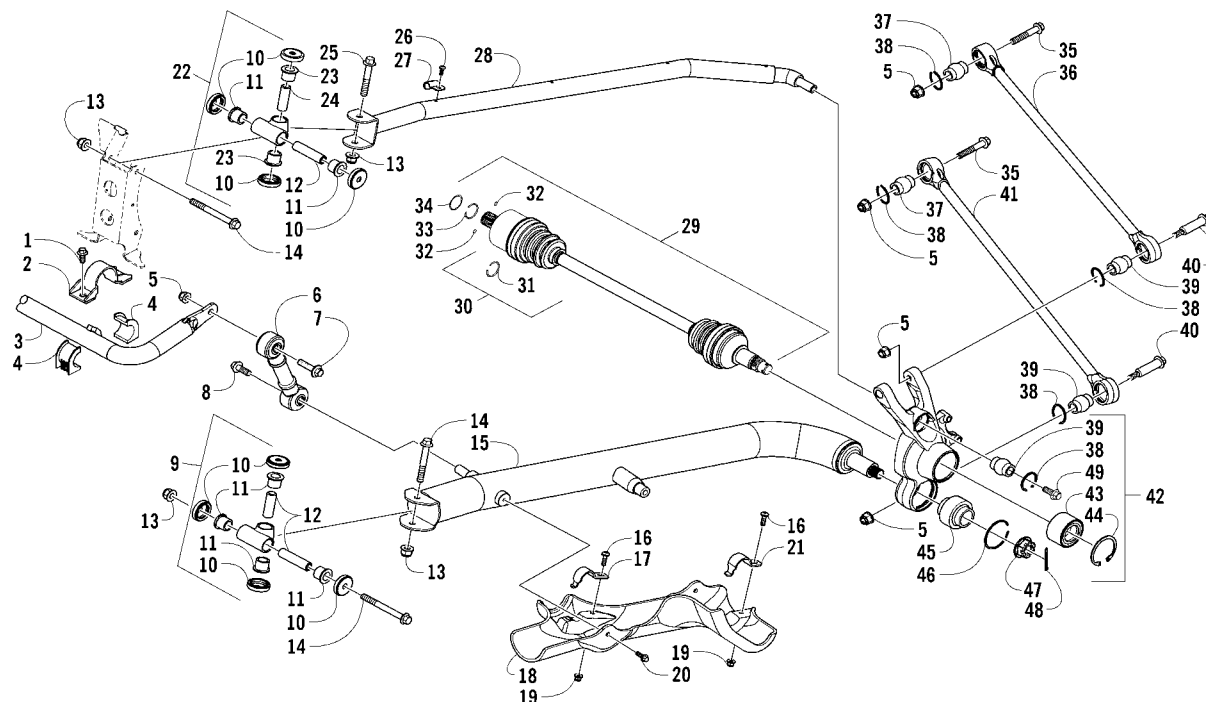
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0405-463		1	Collar, Locking	11	4506-688		1	● Bracket, Mounting
2	0505-814	X	1	Complete Rack and Pinion Assembly (inc. 3-11)	12	0623-044		4	Washer
3	8408-872		4	● Screw, Cap	13	8408-818		4	Screw, Cap
4	0505-826		1	● Rack and Pinion	14	0505-815		2	Tie Rod - Assembly (inc. 15-19)
5	8409-847		1	● Screw, Cap	15	0505-812		2	● Kit, Tie Rod End - Outer (inc. 16-17)
6	0505-888	X	1	● Rack, Steering - Assembly (inc. 7-9 and 20-21)	16	1423-072		4	● Nut, Castle
7	0405-414		1	● Pad, Felt	17	0623-175		4	● Pin, Cotter
8	0405-445		4	● Bushing	18	0505-811		2	● Kit, Tie Rod End - Inner (inc. 16-17)
9	0405-475		4	● Seal	19	0405-404		2	● Tie Rod
10	0405-457		2	● Rod, Support	20	1423-068		2	Washer
					21	1423-071		2	Washer



FRONT SUSPENSION ASSEMBLY

0748-046

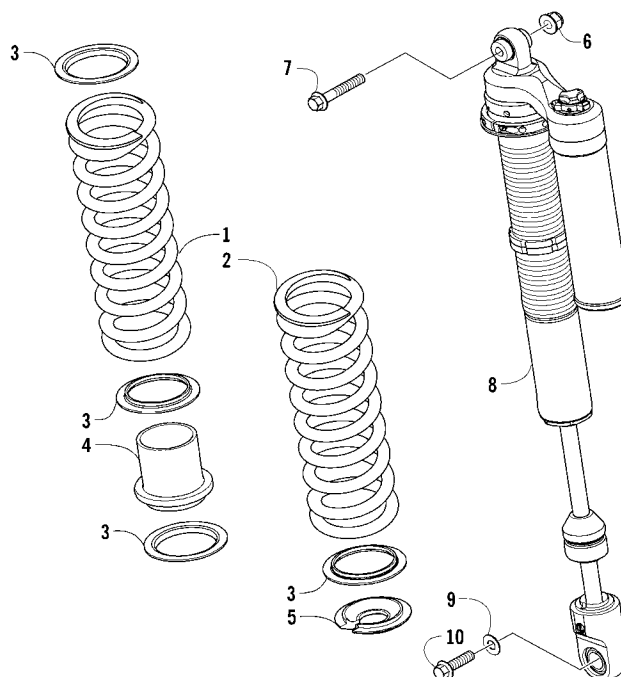
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0403-410	X	1	Shock Absorber - Right - Dealer serviced only	14	0405-483		4	● Ball Joint
	0403-411	X	1	Shock Absorber - Left - Dealer serviced only	15	0423-946		4	Screw, Self-Tapping
2	0503-783	X	2	Spring, Suspension - Upper - Black	16	0403-257		4	Clip, Routing
3	0503-782	X	2	Spring, Suspension - Lower - Black	17	8413-090		8	Screw, Cap
4	0404-417	X	4	Spacer	18	0503-694	X	1	A-Arm, Lower Right - Red (inc. 10-14) (1PUSE/1POSE)
5	0404-415	X	2	Coupler, Spring		0503-695	X	1	A-Arm, Lower Left - Red (inc. 10-14) (1PUSE/1POSE)
6	0403-415		2	Retainer		0503-690	X	1	A-Arm, Lower Right - Black (inc. 10-14) (1PUSJ/1POSJ)
7	8409-050		4	Screw, Cap		0503-691	X	1	A-Arm, Lower Left - Black (inc. 10-14) (1PUSJ/1POSJ)
8	8428-002		12	Nut, Lock	19	1502-774		2	Axle - Front - Locking (inc. 20-23)
9	0503-724	X	1	A-Arm, Upper Right - Red (inc. 10-14) (1PUSE/1POSE)	20	1436-410		2	● Repair Kit, Boot (inc. 21)
	0503-725	X	1	A-Arm, Upper Left - Red (inc. 10-14) (1PUSE/1POSE)	21	1441-988		2	●● Clip, Retaining
	0503-720	X	1	A-Arm, Upper Right - Black (inc. 10-14) (1PUSJ/1POSJ)	22	1402-885		2	● Pin, Detent
	0503-721	X	1	A-Arm, Upper Left - Black (inc. 10-14) (1PUSJ/1POSJ)	23	1402-889		2	● Clip, Retaining
10	0403-264		16	● Bushing	24	0423-998		4	Screw, Shoulder
11	1423-204		16	● Seal	25	0503-548		1	Knuckle - Assembly - Right (inc. 26-27)
12	0403-250		8	● Axle		0503-549		1	Knuckle - Assembly - Left (inc. 26-27)
13	0423-009		4	● Ring, Retaining	26	1402-809		2	● Bearing
					27	0423-423		2	● Ring, Retaining



REAR SUSPENSION ASSEMBLY

0747-229

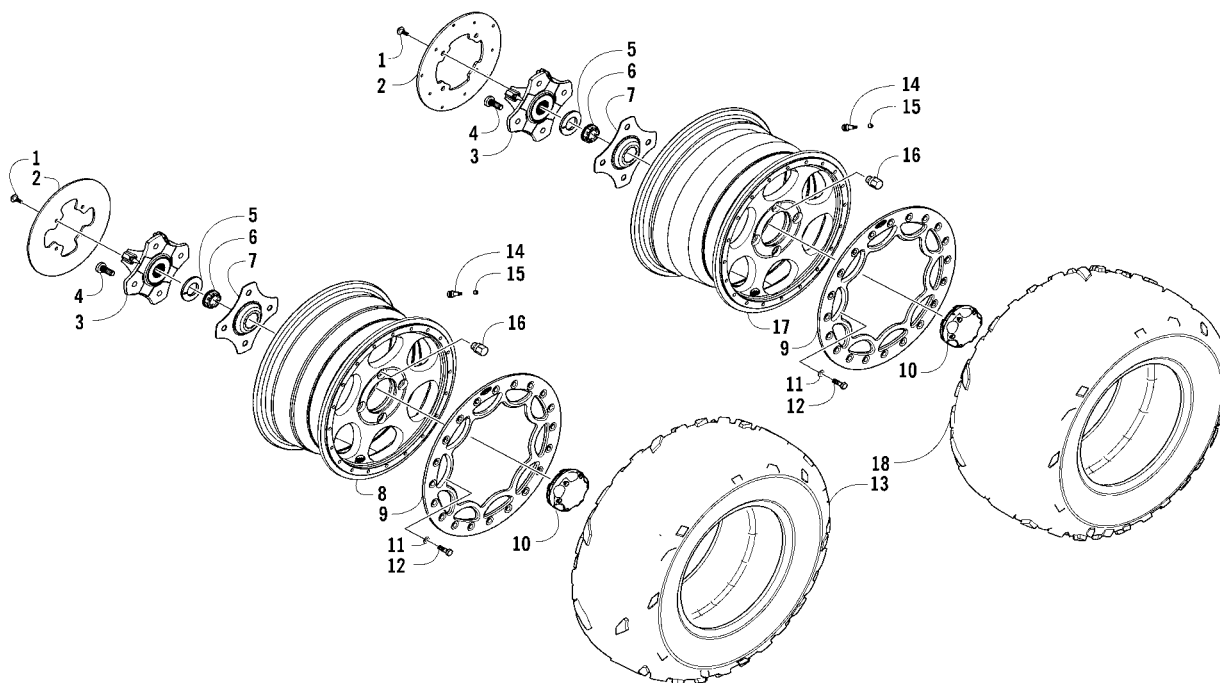
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1423-150		4	Screw, Cap	27	0403-271		8	Clip, Routing
2	0504-724		2	Clamp, Retaining	28	0504-789		2	Arm, Trailing - Upper - Red (1PUSE/1POSE)
3	0504-782		1	Bar, Sway		0504-743	X	2	Arm, Trailing - Upper - Black (1PUSJ/1POSJ)
4	0404-304		4	Bushing	29	1502-914		2	Axle, Drive (inc. 30-34)
5	8428-002		14	Nut, Lock	30	1436-410		2	● Repair Kit, Boot (inc. 31)
6	0404-302		2	Link, Sway Bar	31	1441-988		2	● Clip, Retaining
7	8409-045		2	Screw, Cap	32	1402-885		4	● Pin, Detent
8	8409-041	X	2	Screw, Cap	33	1402-889		2	● Clip, Retaining
9	0504-748		2	Mount, Lower Trailing Arm - Assembly (inc. 10-12)	34	1402-963		2	● O-Ring
10	1423-159		16	● Seal	35	8409-060		6	Screw, Cap
11	2402-077		12	● Bearing	36	0504-738		4	Link, Suspension - Upper - Black (inc. 37-39)
12	0404-285		6	● Axle	37	0404-249		6	● Bearing
13	8427-202		8	Nut, Lock	38	1423-085		14	● Ring, Retaining
14	8413-200		6	Screw, Cap	39	0404-248		8	● Bearing
15	0504-791		2	Arm, Trailing - Lower - Red (1PUSE/1POSE)	40	1423-087		6	Screw, Shoulder
	0504-784	X	2	Arm, Trailing - Lower - Black (1PUSJ/1POSJ)	41	0504-736		2	Link, Suspension - Lower - Black (inc. 37-39)
16	8468-620		4	Screw, Machine	42	0504-840		1	Knuckle - Assembly - Right (inc. 38-39 and 43-46)
17	0504-701		2	Bracket, Retaining - Front		0504-841		1	Knuckle - Assembly - Left (inc. 38-39 and 43-46)
18	2416-952		1	Guard, Trailing Arm - Right - Black	43	1402-027		2	● Bearing
	2416-953		1	Guard, Trailing Arm - Left - Black	44	0423-423		2	● Ring, Retaining
19	8427-602		4	Nut, Lock	45	0404-243		2	● Bearing
20	0423-538		4	Screw, Self-Tapping	46	1423-086		2	● Ring, Retaining
21	0504-700		2	Bracket, Retaining - Rear	47	0423-394		2	Nut, Castle
22	0504-756		2	Mount, Upper Trailing Arm - Assembly (inc. 10-12 and 23-24)	48	1423-147		2	Pin, Spring
23	2402-076		4	● Bearing	49	8409-025		2	Screw, Cap
24	0404-289		2	● Axle					
25	8413-275		2	Screw, Cap					
26	0423-946		8	Screw, Self-Tapping					



REAR SUSPENSION SHOCK ASSEMBLY

0748-047

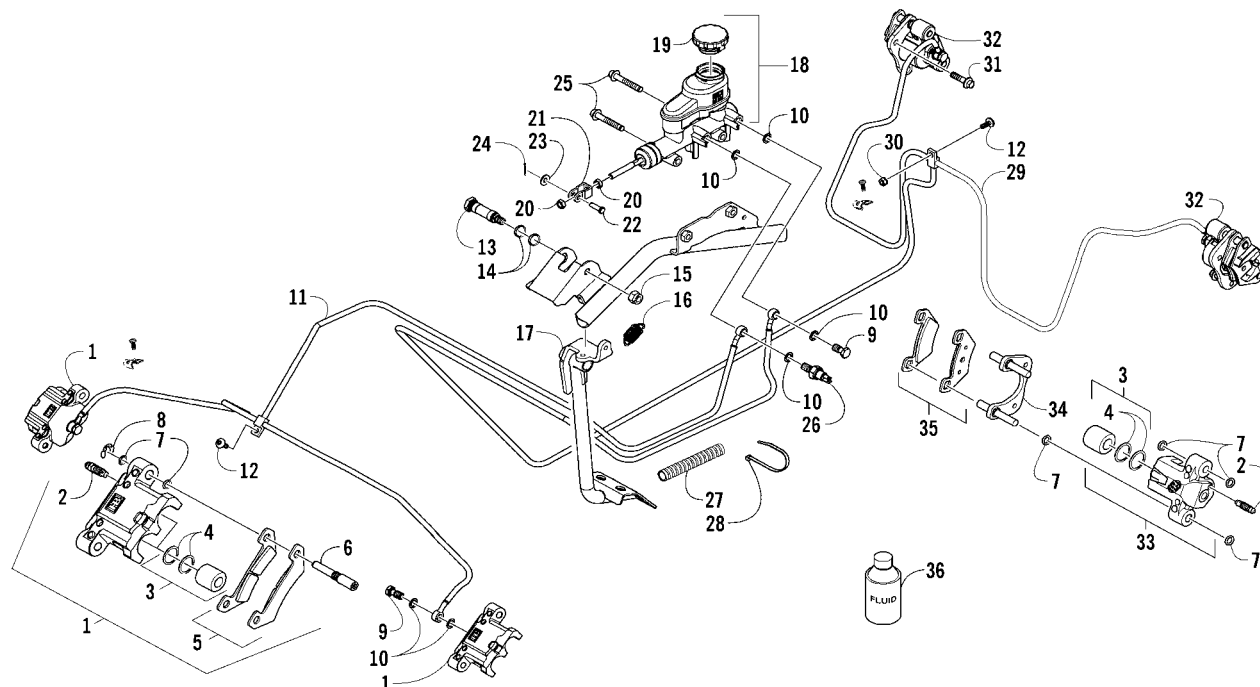
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0504-865	X	2	Spring, Suspension - Upper - Black	6	8428-002		2	Nut, Lock
2	0504-864	X	2	Spring, Suspension - Lower - Black	7	8409-060		2	Screw, Cap
3	0404-417	X	4	Spring, Adaptor	8	0404-412	X	2	Shock Absorber - Dealer serviced only
4	0403-414	X	1	Spring, Coupler	9	0623-664		2	Washer
5	0403-415	X	1	Retainer	10	8409-030		2	Screw, Cap



WHEEL AND TIRE ASSEMBLY

0748-048

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0423-557		16	Screw, Shoulder	10	2402-194		4	● Center cap
2	1436-807		2	Disc, Brake - Front	11	1423-259	X	80	Washer
	1436-808		2	Disc, Brake - Rear	12	1423-258	X	80	Screw, Cap - Black
3	1502-971		4	Hub, Wheel (inc. 4)	13	2402-153	X	2	Tire - Front
4	0402-974		16	● Stud	14	0402-064		4	Stem, Valve (inc. 15)
5	2402-088		4	Washer	15	0402-140		4	● Cap, Valve Stem
6	1423-164		4	Nut, Castle	16	1423-260		16	Nut, Lug - Black
7	2402-087		4	Plate, Retaining	17	2402-156		2	Wheel - Rear (inc. 9-10)
8	2402-155	X	2	Wheel - Front (inc. 9-10)	18	2402-154	X	2	Tire - Rear
9	0503-860	X	4	● Ring, Beadlock					

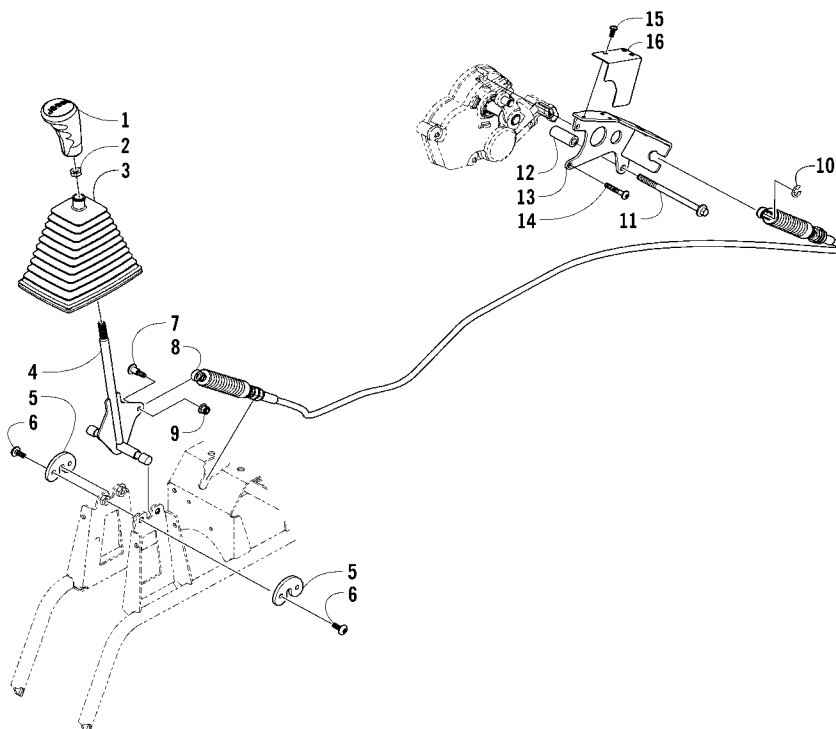


HYDRAULIC BRAKE ASSEMBLY

0747-249

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2502-030		1	Caliper, Brake - Front Right (inc. 2-4)	21	1402-520		1	● Clevis
	2502-031		1	Caliper, Brake - Front Left (inc. 2-4)	22	1402-377		1	Pin, Clevis
2	0502-609		4	● Valve, Bleed	23	8050-217		1	Washer
3	0502-606		4	● Piston/Seal Set (inc. 4)	24	0117-868		1	Pin, Cotter
4	0502-607		4	●● Seal Set	25	8408-850		2	Screw, Cap
5	2502-034		2	Pad, Brake - Set - Front	26	3313-239		1	Switch, Brake Pressure
6	2402-106		4	Pin, Retaining	27	0619-776	AR		Conduit, Flexible - 5 ft
7	0502-608		4	O-Ring, Guide - Set	28	0123-903	AR		Tie, Cable - 11.5 in.
8	2402-107		4	Ring, Retaining	29	1402-955		1	Hose, Brake - Rear
9	0423-413		5	Bolt, Banjo-Fitting	30	0623-038		1	Nut w/Washer
10	0423-178		12	Washer, Crush	31	8408-831		4	Screw, Cap
11	2402-118		1	Hose, Brake - Front	32	1502-725		1	Caliper, Brake - Rear Right
12	8476-616		2	Screw, Machine					(inc. 2-4, 7, and 33-35)
13	0402-872		1	Axle		1502-724		1	Caliper, Brake - Rear Left
14	1602-213		2	O-Ring					(inc. 2-4, 7, and 33-35)
15	8422-002		1	Nut, Lock	33	1436-161		1	● Housing, Caliper - Assembly - Rear
16	1612-178		1	Spring					Right (inc. 2-4)
17	2502-075	X	1	Lever, Brake		1436-160		1	● Housing, Caliper - Assembly - Rear
18	2502-043	X	1	Cylinder, Master Brake - Assembly					Left (inc. 2-4)
				(inc. 19-21)	34	0502-605		2	● Bracket Assembly
19	2502-044	X	1	● Cap, Reservoir	35	1436-811		2	● Pad, Brake - Set - Rear
20	0402-592		2	● Nut	36	5639-848	AR		Fluid, Brake - 12 oz

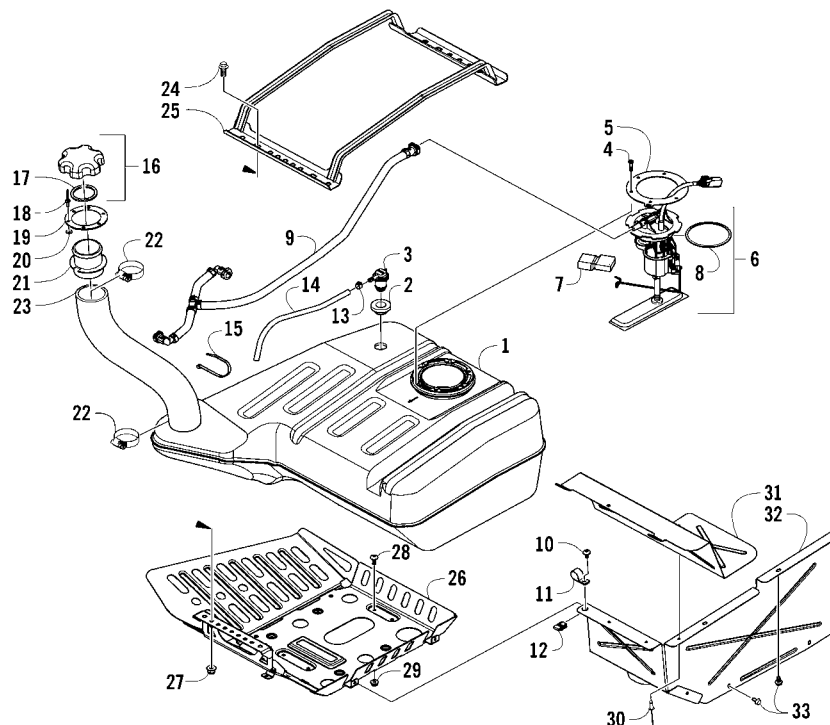
16



SHIFTER ASSEMBLY

0746-589

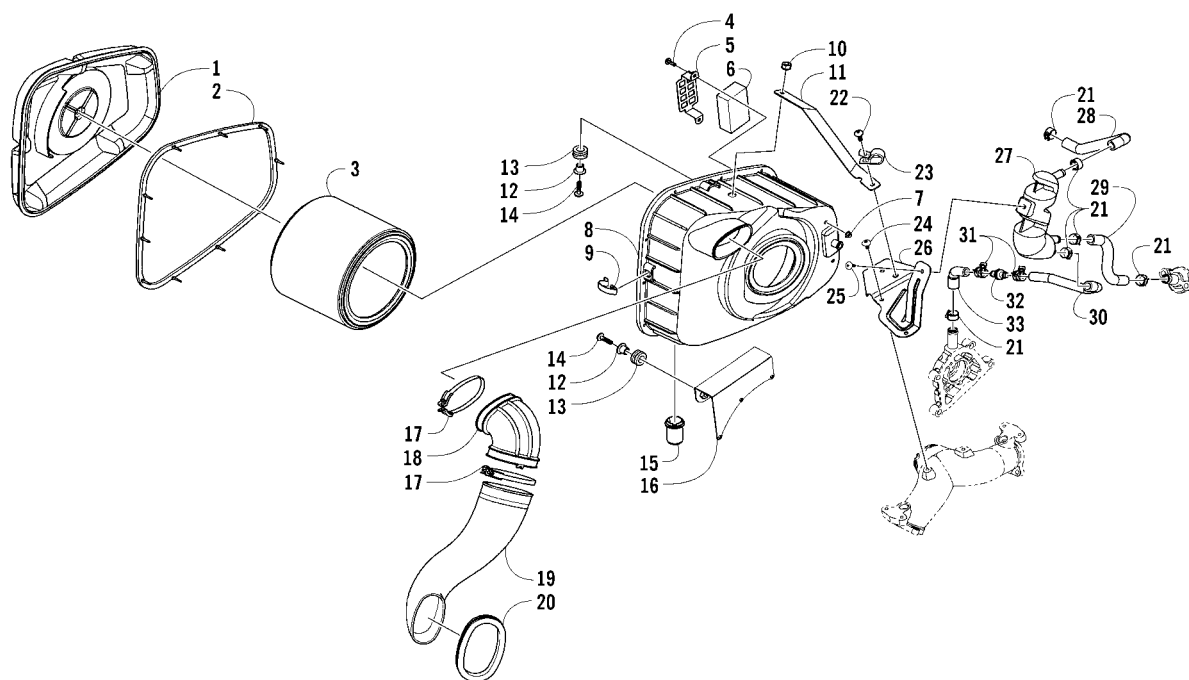
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2402-004		1	Knob, Shift	9	8427-602		1	Nut, Lock
2	0423-885		1	Nut	10	0124-057		1	E-Ring
3	2416-765		1	Boot, Shift Lever	11	1423-135		1	Screw, Cap
4	1502-841		1	Lever, Shift	12	1423-134		1	Spacer
5	1402-275		2	Retainer, Shift Linkage	13	1502-843		1	Bracket, Shift Cable
6	0423-910		4	Screw, Machine	14	8468-635		2	Screw, Machine
7	0423-356		1	Screw, Shoulder	15	0423-946		3	Screw, Self-Tapping
8	0487-090	X	1	Cable, Shift	16	2402-064		1	Shield, Heat



GAS TANK ASSEMBLY

0746-591

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0570-359		1	Tank, Gas - Assembly (inc. 2-5)	17	0109-733		1	● Gasket, Gas Tank Cap
2	1670-822		1	● Grommet	18	8060-628		6	Rivet
3	1670-787		1	● Valve, Check	19	0670-304		1	Plate, Retaining
4	0423-898		6	● Screw, Self-Tapping	20	0123-802		6	Washer
5	2670-042		1	● Plate, Retaining	21	0470-970		1	Neck, Fill
6	0570-358		1	Pump, Fuel - Assembly (inc. 7)	22	0624-390		2	Clamp, Hose
7	2670-235		1	● Float	23	0410-231		1	Hose, Gasline
8	0470-838		1	Seal	24	8408-825		4	Screw, Cap
9	0570-343		1	Hose, Gasline	25	0570-352		1	Bracket, Hold-Down
10	8476-616		1	Screw, Machine	26	0570-371		1	Bracket, Gas Tank
11	1623-675		2	Clamp, Routing	27	8427-805		4	Nut, Lock
12	0423-577		1	Clip, U-Nut	28	8477-616		4	Screw, Machine
13	0423-688		1	Clamp, Hose	29	8427-602		4	Nut, Lock
14	0410-070	AR		Hose, Gasline - 25 ft	30	8060-602		4	Rivet
15	0123-788	AR		Tie, Cable - 8 in.	31	0412-632		1	Shield, Heat - Upper
	0123-903	AR		Tie, Cable - 11.5 in.	32	0412-633		1	Shield, Heat - Lower
16	2670-048		1	Cap, Gas Tank (inc. 17)	33	0623-966		5	Screw, Self-Tapping

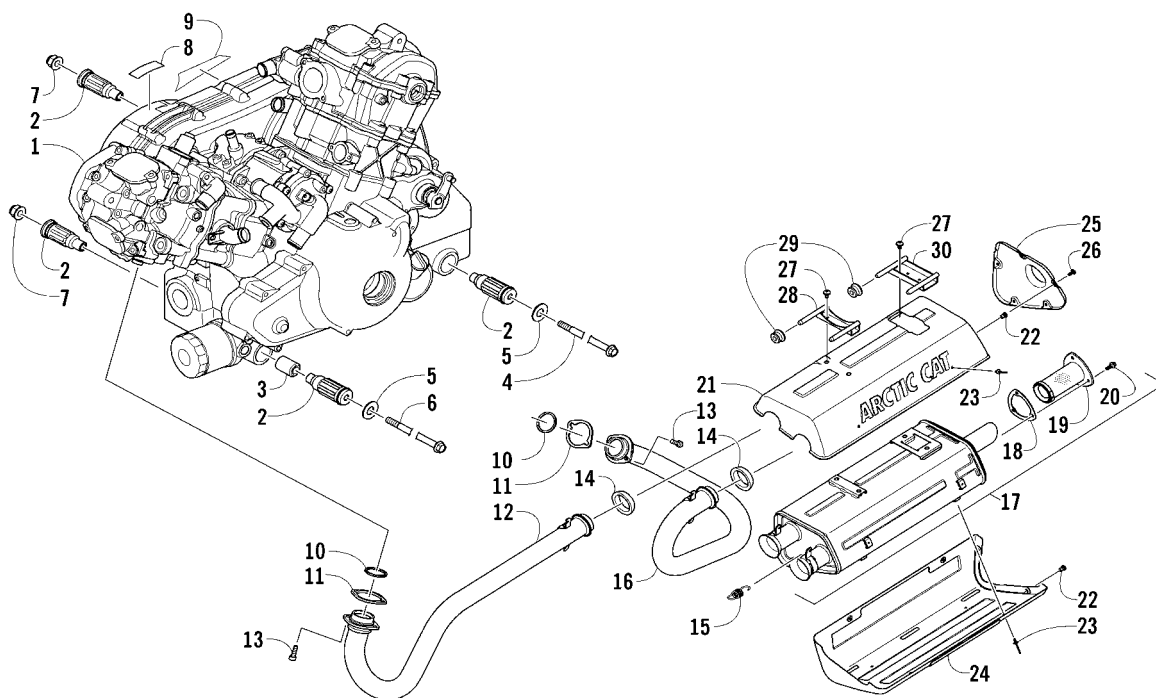


AIR INTAKE ASSEMBLY

0746-593

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-936		1	Cover, Air Intake	18	0470-940		1	Boot, Air-In
2	0470-937		1	Gasket	19	0470-938		1	Duct, Intake
3	0470-942		1	Filter, Air	20	0470-945		1	Grommet
4	8477-516		2	Screw, Machine	21	0423-045		6	Clamp, Hose
5	0470-946		1	Bracket, Retaining - Filter	22	8476-616		1	Screw, Machine
6	0470-891		1	Filter	23	1623-675		1	Clamp, Routing
7	8427-502		2	Nut, Lock	24	8476-612		2	Screw, Machine
8	0570-347		1	Housing, Air Intake	25	0623-784		1	Screw, Self-Tapping
9	0423-455		5	Clip, Spring	26	0470-967		1	Bracket, Mounting - Oil Separator
10	0623-038		1	Nut w/Washer	27	0470-857		1	Separator, Oil
11	0470-977		1	Bracket, Support	28	0410-243		1	Hose, Vent
12	0423-669		3	Spacer	29	0410-258		1	Hose, Vent
13	0423-465		3	Grommet	30	0410-245		1	Hose, Vent
14	8476-625		3	Screw, Machine	31	1623-281		2	Clamp, Hose
15	0470-947		1	Valve, Drain	32	0470-943		1	Valve, Check
16	0470-939		1	Bracket, Mounting - Air Intake	33	0410-244		1	Hose, Vent
17	0423-730		2	Clamp					

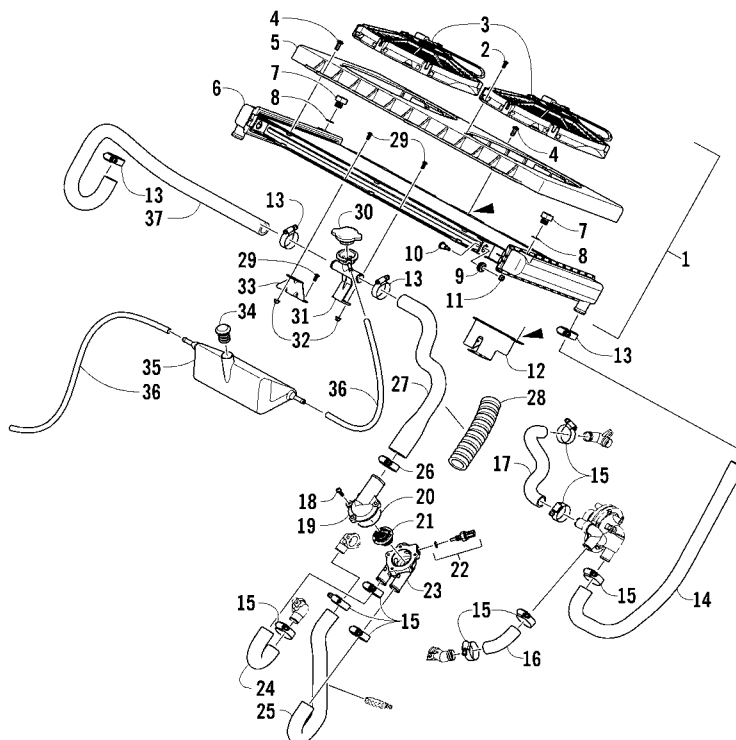
20



ENGINE AND EXHAUST

0747-300

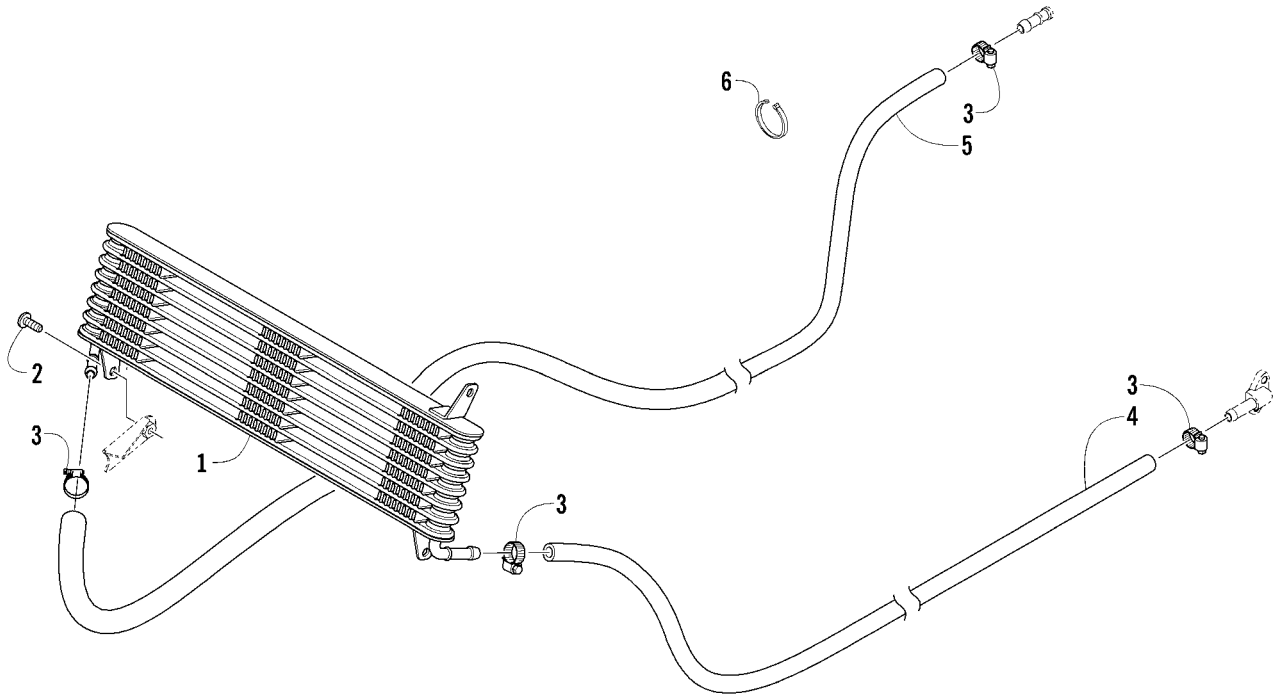
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0800-157		1	Engine, A950Q (inc. 2-3)	16	0512-611		1	Pipe, Exhaust - Rear
2	0801-091		4	● Mount, Engine	17	0512-663		1	Muffler - Assembly (inc. 18-20)
3	0801-128		1	● Spacer, Engine Mount	18	0412-681		1	● Gasket, Spark Arrester
4	0423-451		1	Screw, Cap	19	0512-585		1	● Arrester, Spark - Assembly
5	0423-426		2	Washer	20	8408-616		3	● Screw, Cap
6	0423-734		1	Screw, Cap	21	0512-590		1	Shield, Heat - Upper (inc. 22)
7	8428-002		2	Nut, Lock	22	1623-797		5	● Insert
8	0411-426		1	Decal, Warning - Clutch Cover	23	8061-283		8	Rivet
9	3411-555	X	1	Decal, "Rapid Response"	24	0512-591		1	Shield, Heat - Lower (inc. 22)
10	0412-338		2	Gasket, Exhaust Pipe	25	0412-591		1	Shield, Heat - Rear
11	0412-636		2	Spacer, Exhaust Pipe	26	1423-176		5	Screw, Machine
12	0512-610		1	Pipe, Exhaust - Front	27	8476-612		4	Screw, Machine
13	1423-084		4	Screw, Cap	28	0412-553		1	Bracket, Muffler Support
14	0412-375		2	Seal, Exhaust Pipe	29	0412-544		4	Grommet
15	0612-668		4	Spring, Extension	30	0412-641		1	Bracket, Muffler Support



COOLING ASSEMBLY

0747-154

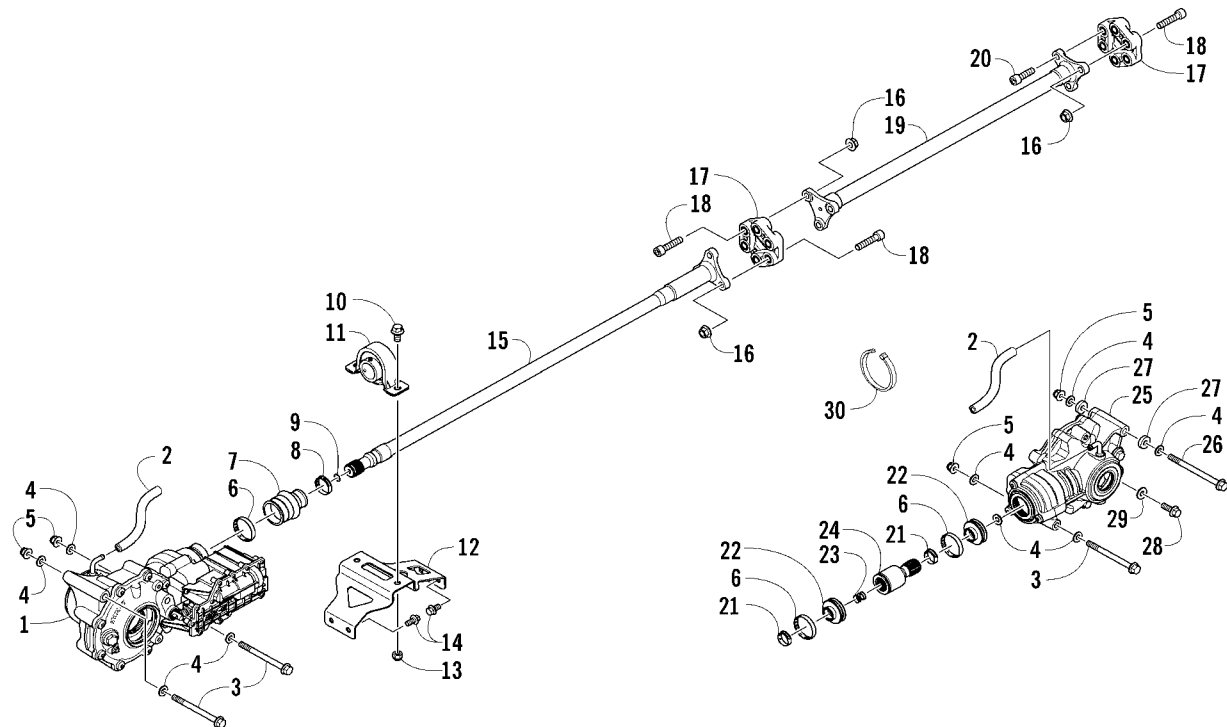
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-278		1	Radiator Assembly (inc. 2-9)	20	0830-173		1	O-Ring
2	8470-510		8	● Screw, Machine	21	0808-093		1	Thermostat
3	0413-123		2	● Fan, Cooling	22	0808-124		1	Sensor, Engine Coolant Temperature
4	8017-579		6	● Screw, Machine	23	0808-189		1	Housing, Thermostat
5	0413-292		1	● Shroud, Fan	24	0410-191		1	Hose, Coolant - Front Cylinder Head/Thermostat
6	0413-293		1	● Radiator	25	0410-253		1	Hose, Coolant - Rear Cylinder Head/Thermostat
7	0413-195		2	● Plug, Drain	26	1623-093		1	Clamp, Hose
8	1602-213		2	● O-Ring	27	0410-239		1	Hose, Coolant - Thermostat/Filler Neck
9	0423-030		4	● Grommet	28	1619-038		1	Conduit, Flexible
10	0423-484		4	Screw, Shoulder	29	8475-512		6	Screw, Machine
11	0623-038		4	Nut w/Washer	30	0413-255		1	Cap, Radiator
12	2416-966		1	Bracket, Mounting - Coil	31	0413-280		1	Neck, Filler
13	0423-490		4	Clamp, Hose	32	8427-502		4	Nut, Lock
14	0410-238		1	Hose, Coolant - Radiator/Water Pump	33	2416-976		1	Bracket, Mounting - Overflow Bottle
15	0423-496		9	Clamp, Hose	34	0413-087		1	Plug
16	0410-115		1	Hose, Coolant - Water Pump/Front Cylinder	35	0413-300		1	Bottle, Overflow
17	0410-116		1	Hose, Coolant - Water Pump/Rear Cylinder	36	0610-011		AR	Hose - 25 ft
18	8470-520		4	Screw, Machine	37	0410-237		1	Hose, Coolant - Filler Neck/Radiator
19	0808-092		1	Cover, Thermostat					



OIL COOLER ASSEMBLY

0746-950

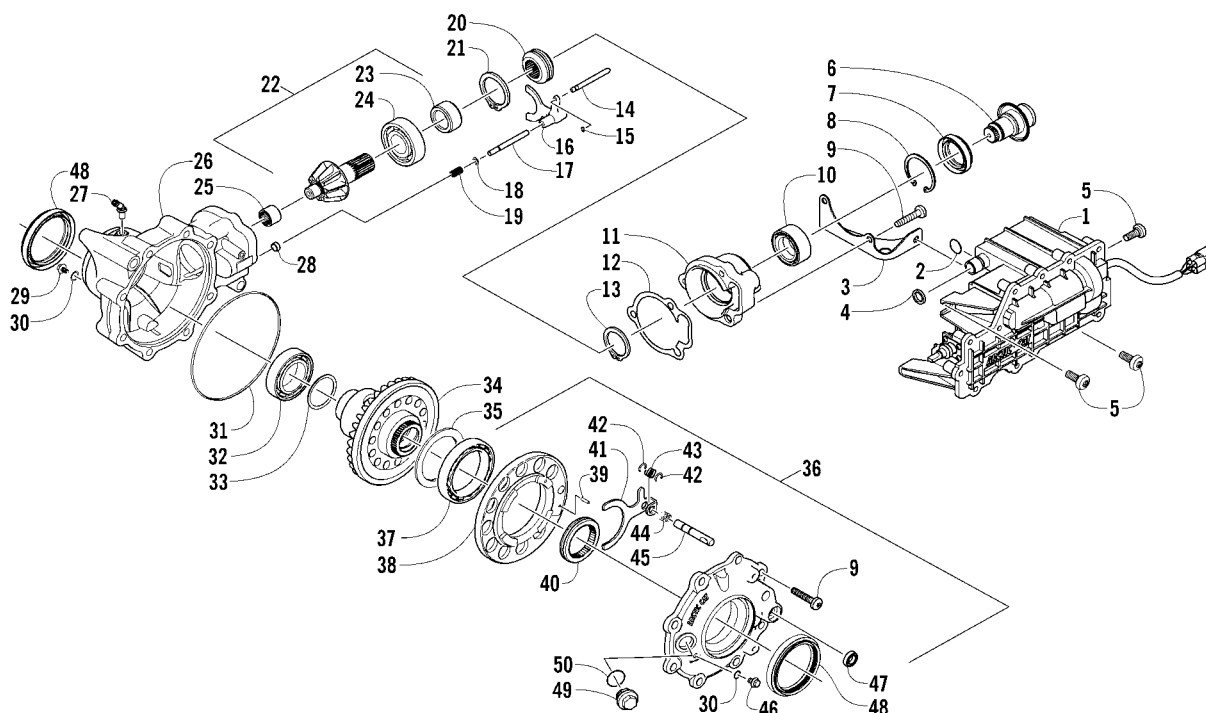
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-308		1	Cooler, Oil	4	0410-267		1	Hose, Oil Cooler - In
2	8476-616		3	Screw, Machine	5	0410-268		1	Hose, Oil Cooler - Out
3	0423-632		4	Clamp, Hose	6	0123-903		AR	Tie, Cable - 11.5 in.



DRIVE TRAIN ASSEMBLY

0747-893

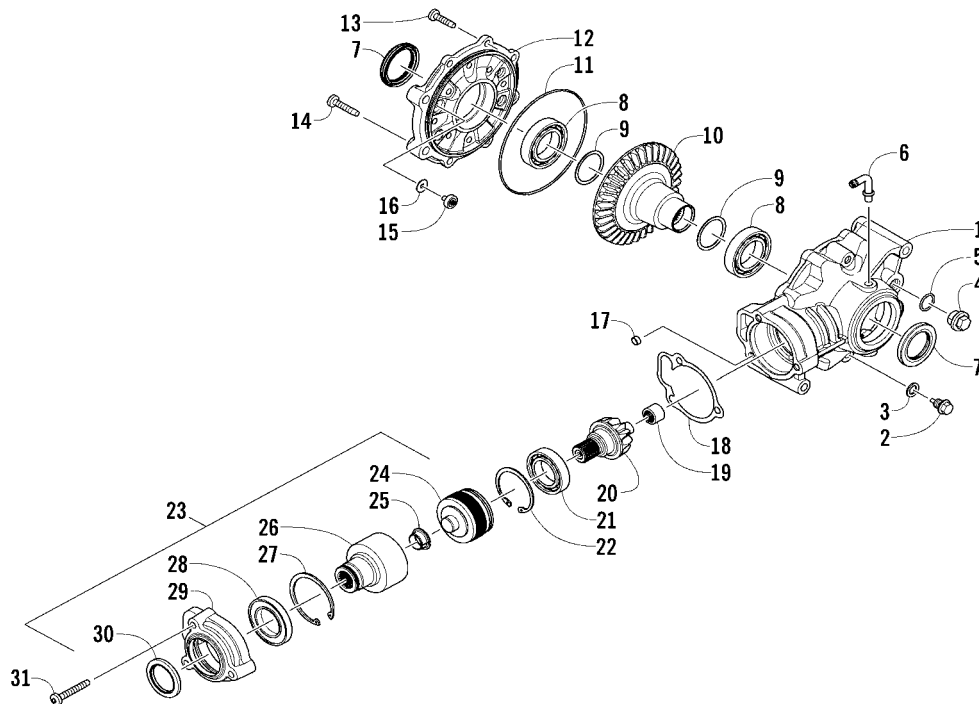
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2502-082	X	1	Gearcase, Front	17	2402-014		2	Isolator, Driveshaft
2	0410-070		AR	Hose, Gasline - 25 ft	18	1423-094		9	Screw, Cap
3	0423-404		3	Screw, Cap	19	2402-056		1	Driveshaft, Center
4	0423-426		9	Washer	20	1423-093		3	Screw, Cap
5	8428-002		4	Nut, Lock	21	1423-061		2	Clamp
6	0423-393		3	Clamp	22	1402-951		2	Boot
7	0402-985		1	Boot, Shaft	23	1402-026		1	Spring
8	0423-411		1	Clamp	24	2402-134		1	Driveshaft, Rear
9	1423-090		1	O-Ring	25	2502-083	X	1	Gearcase, Rear
10	8408-020		2	Screw, Cap	26	0423-576		1	Screw, Cap
11	1402-968		1	Bearing Assembly	27	1423-062		2	Spacer
12	2502-019		1	Bracket, Mounting - Bearing Assembly	28	8408-826		1	Screw, Cap
13	8422-002		2	Nut, Lock	29	8050-252		1	Washer
14	8408-816		4	Screw, Cap	30	0123-788		AR	Tie, Cable - 8 in.
15	2402-058		1	Driveshaft, Front		0123-903		AR	Tie, Cable - 11.5 in.
16	8424-002		9	Nut					



FRONT DRIVE GEARCASE ASSEMBLY

0746-055

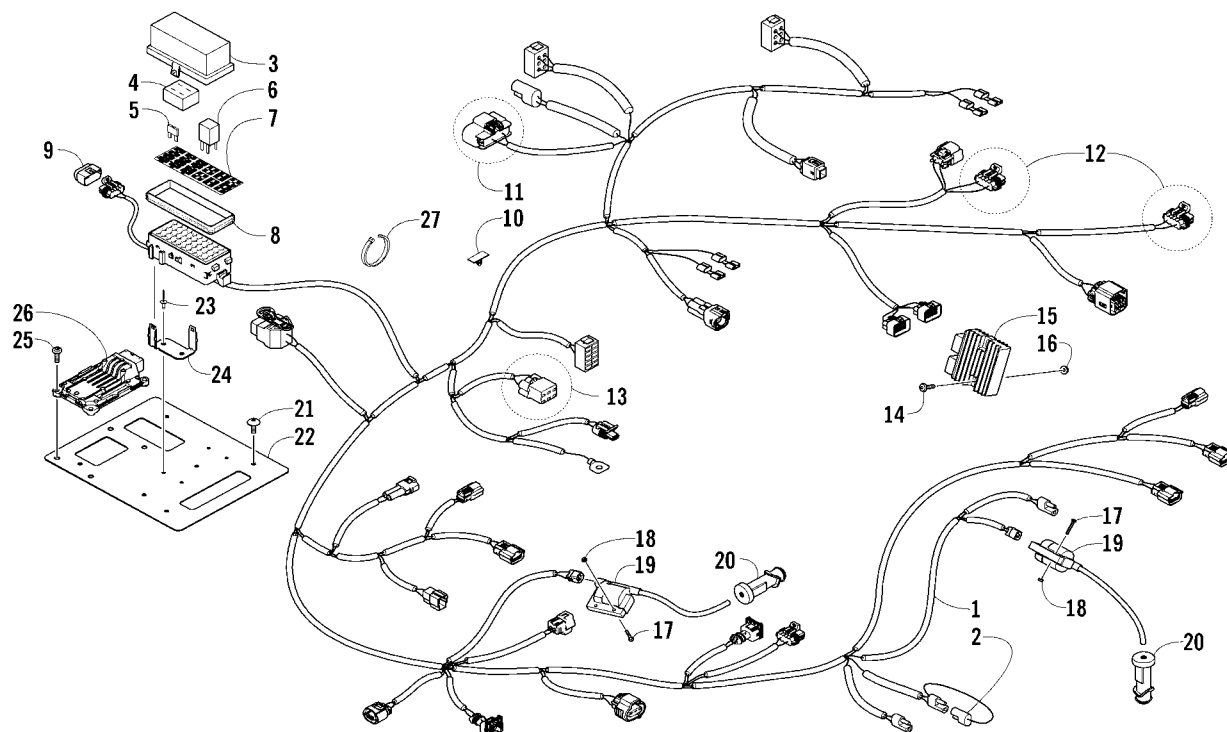
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	2502-082	X	1	Complete Front Drive Gearcase Assembly	29	1402-210		1	Plug, Magnetic (inc. one No. 30)
1	1502-909		1	Actuator (inc. 2)	30	0423-153		2	● O-Ring
2	1402-981		1	● O-Ring	31	0423-149		1	O-Ring
3	1502-237		1	Bracket, Actuator	32	0402-393		1	Bearing
4	0423-892		1	O-Ring	33	0402-405		AR	Shim, 41 x 49 x 1.3 mm
5	0423-396		3	Screw, Self-Tapping		0402-406		AR	Shim, 41 x 49 x 1.4 mm
6	1502-085		1	Shaft, Input		0402-407		AR	Shim, 41 x 49 x 1.5 mm
7	1402-011		1	Seal		0402-408		AR	Shim, 41 x 49 x 1.6 mm
8	0423-423		1	Ring, Retaining		0402-409		AR	Shim, 41 x 49 x 1.7 mm
9	0423-118		11	Screw, Self-Tapping	34	1502-919		1	Gear, Ring - 34T
10	1402-043		1	Bearing	35	1402-074		AR	Shim, 61 x 69 x 1.3 mm
11	0502-528		1	Housing, Pinion		1402-075		AR	Shim, 61 x 69 x 1.4 mm
12	0402-947		1	Gasket, Flange		1402-076		AR	Shim, 61 x 69 x 1.5 mm
13	0423-417		1	Ring, Retaining		1402-077		AR	Shim, 61 x 69 x 1.6 mm
14	0402-997		1	Shaft, Selector		1402-078		AR	Shim, 61 x 69 x 1.7 mm
15	0423-402		1	Ring, Retaining	36	1502-858		1	Cover, Gearcase (inc. one No. 30, 37-47, and one No. 48)
16	0402-998		1	Fork, Selector	37	1402-053		1	● Bearing
17	0402-417		1	Shaft, Shuttle	38	0502-413		1	● Flange, Bearing
18	0423-147		1	O-Ring	39	1402-079		1	● Pin, Parallel
19	0402-999		1	Spring, Return	40	1402-042		1	● Collar, Sliding
20	0402-413		1	Coupler, Drive	41	1402-054		1	● Fork
21	1423-067		1	Ring, Retaining	42	1402-058		2	● Ring, Retaining
22	1502-851		1	Gear, Pinion - Assembly - 11T (inc. 23-24)	43	1402-057		1	● Spring
23	1402-977		1	● Collar, Retaining	44	1402-063		1	● Spring
24	0402-327		1	● Bearing	45	1402-656		1	● Shaft, Lock
25	0402-328		1	Bearing	46	1402-211		1	● Plug, Oil Level (inc. one No. 30)
26	1502-856		1	Housing, Gearcase	47	1402-056		1	● Seal
27	2402-162	X	1	Fitting, Elbow	48	3306-025		2	● Seal
28	0402-411		1	Pin, Dowel	49	0402-333		1	Plug, Fill (inc. 50)
					50	0423-154		1	● O-Ring



REAR DRIVE GEARCASE ASSEMBLY

0746-576

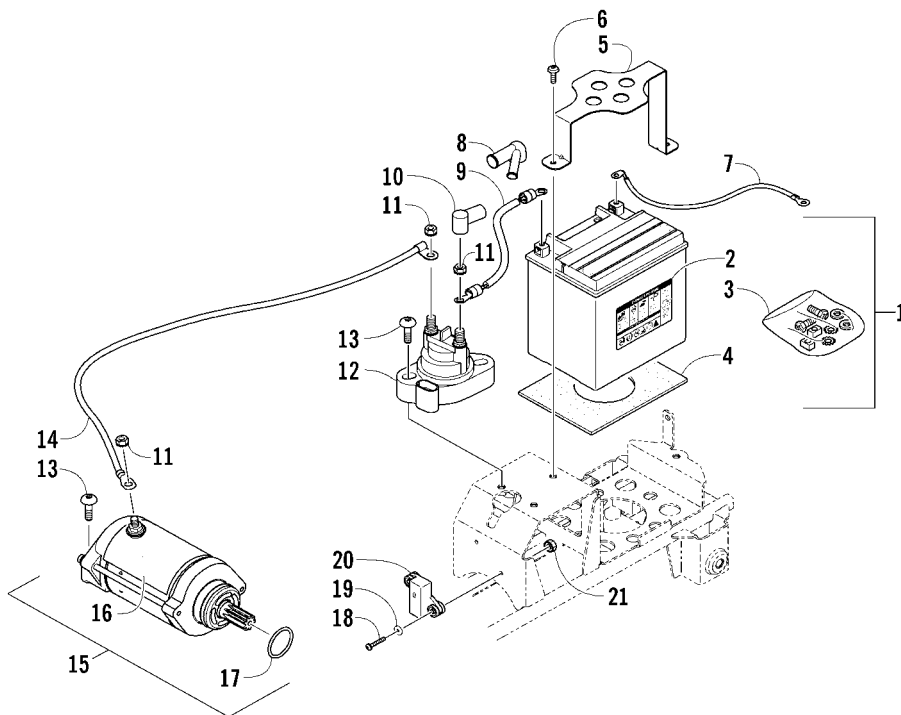
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	2502-083	X	1	Complete Rear Drive Gearcase Assembly	16	0402-429	AR	1	Shim, 6.3 x 18 x 1.3 mm
1	1502-921		1	Housing, Gearcase		0402-430	AR	1	Shim, 6.3 x 18 x 1.4 mm
2	2402-043		1	Plug, Drain - Magnetic		0402-431	AR	1	Shim, 6.3 x 18 x 1.5 mm
3	2402-044		1	Washer		0402-432	AR	1	Shim, 6.3 x 18 x 1.6 mm
4	0402-333		1	Plug, Fill (inc. 5)		0402-433	AR	1	Shim, 6.3 x 18 x 1.7 mm
5	0423-154		1	● O-Ring	17	0402-411		1	Pin, Dowel
6	2402-162	X	1	Fitting, Elbow	18	0402-947		1	Gasket
7	2402-140	X	2	Seal	19	0402-328		1	Bearing
8	2402-042		2	Bearing	20	2402-037		1	Gear, Pinion - Assembly - 11T
9	0402-405		AR	Shim, 41 x 49 x 1.3 mm	21	0402-324		1	Bearing
	0402-406		AR	Shim, 41 x 49 x 1.4 mm	22	1423-067		1	Ring, Retaining
	0402-407		AR	Shim, 41 x 49 x 1.5 mm	23	1502-998		1	Shaft, Input (inc. 24-30)
	0402-408		AR	Shim, 41 x 49 x 1.6 mm	24	1502-997		1	● Cartridge, Clutch - Assembly
	0402-409		AR	Shim, 41 x 49 x 1.7 mm	25	1402-966		1	● Bearing, Flange
10	2402-035		1	Gear, Ring - 34T	26	1402-965		1	● Basket, Clutch
11	0423-149		1	O-Ring	27	0423-798		1	● Ring, Retaining
12	1502-922		1	Cover, Gearcase	28	1402-677		1	● Bearing
13	0423-118		6	Screw, Self-Tapping	29	1502-838		1	● Housing, Input
14	0423-115		2	Screw, Self-Tapping	30	0402-089		1	● Seal
15	0402-326		1	Button, Thrust	31	1423-065		3	Screw, Self-Tapping



WIRING HARNESS ASSEMBLY

0746-951

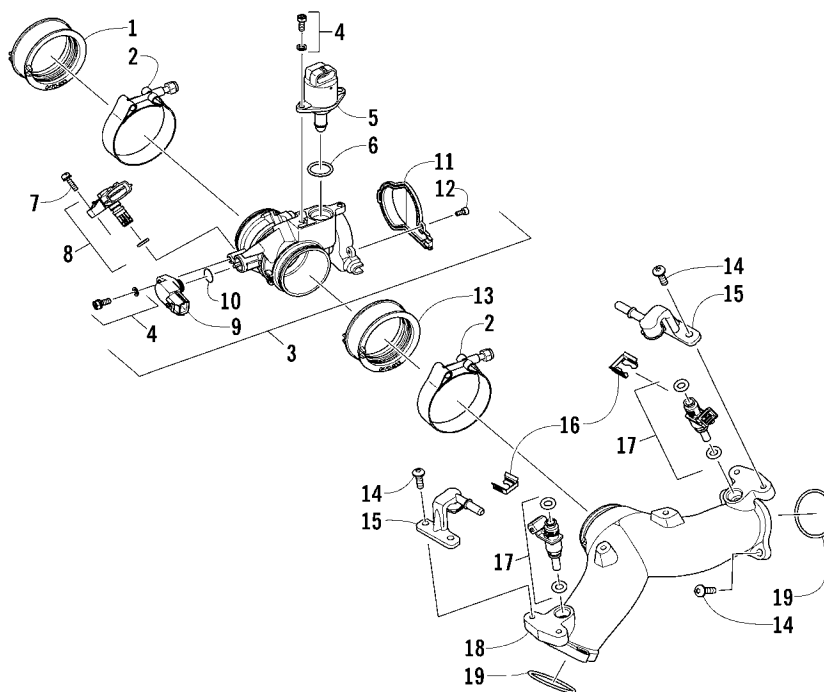
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0486-462		1	Harness, Main (inc. 2-10)	14	8476-625		2	Screw, Machine
2	0486-164		1	● Tether, Accessory Connector	15	0824-072		1	Regulator, Voltage
3	0430-085		1	● Cover, Fuse Block	16	0623-038		2	Nut w/Washer
4	0430-037		1	● Holder, Fuse	17	8468-425		4	Screw, Machine
5	0430-032		7	● Fuse - 10 Amp	18	0423-493		4	Nut w/Washer
	0430-031		4	● Fuse - 15 Amp	19	0824-071		2	Coil, Ignition - Assembly (inc. 20)
	0430-030		4	● Fuse - 30 Amp	20	0824-049		2	● Cap, Spark Plug
6	0430-045		6	● Relay (4-Pin) - 20 Amp	21	0623-784		4	Screw, Self-Tapping
	0430-033		1	● Relay (5-Pin) - 30 Amp	22	4506-731		1	Tray, Electrical
7	2411-883		1	● Decal, Fuse Block	23	8060-686		2	Rivet
8	0430-086		1	● Seal	24	0745-388		1	Bracket, Mounting - PDM
9	0430-103		1	● Cover, Diagnostics Connector	25	8476-620		4	Screw, Machine
10	0430-102		AR	● Clip, Routing	26	0530-099		1	ECM
11	1436-415		1	Repair Kit, Connector - LCD Gauge	27	0123-788		AR	Tie, Cable - 8 in.
12	1436-487		AR	Repair Kit, Connector - Headlight		0123-903		AR	Tie, Cable - 11.5 in.
13	1436-416		1	Repair Kit, Connector - Tilt Sensor					



BATTERY AND STARTER MOTOR ASSEMBLY

0748-049

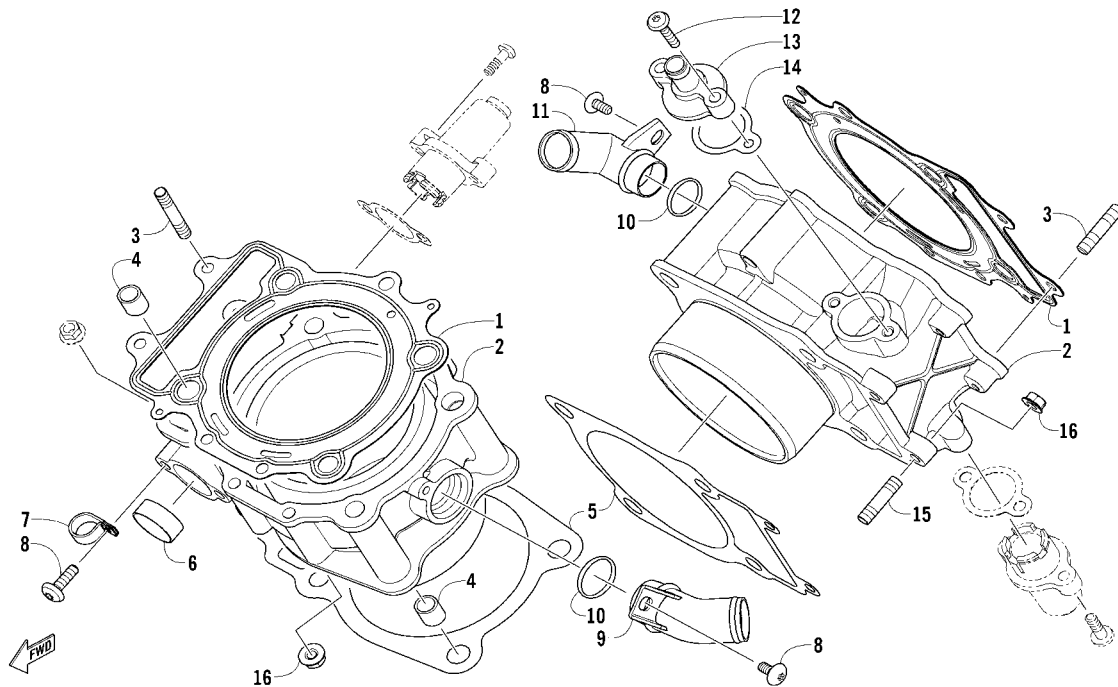
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0645-398		1	Battery (inc. 2-3)	12	0445-058		1	Solenoid
2	0645-430		1	● Decal, Warning	13	8476-625		4	Screw, Machine
3	0445-082		1	● Kit, Hardware	14	0445-093		1	Cable, Solenoid/Starter
4	0417-022		1	Pad, Battery	15	0825-027		1	Motor, Starter - Assembly (inc. 16-17)
5	4506-730		1	Hold-Down, Battery	16	0412-677		1	● Foil, Protective
6	8476-616		2	Screw, Machine	17	0830-228	X	1	● O-Ring
7	0445-090		1	Cable, Battery/Ground	18	8468-425		2	Screw, Machine
8	0445-067		1	Boot, Terminal - Dual	19	0123-802		2	Washer
9	0445-062		1	Cable, Battery/Solenoid	20	0409-064		1	Sensor, Tilt
10	0645-019		1	Boot, Terminal	21	0423-493		2	Nut w/Washer
11	0623-038		3	Nut w/Washer					



THROTTLE BODY ASSEMBLY

0746-580

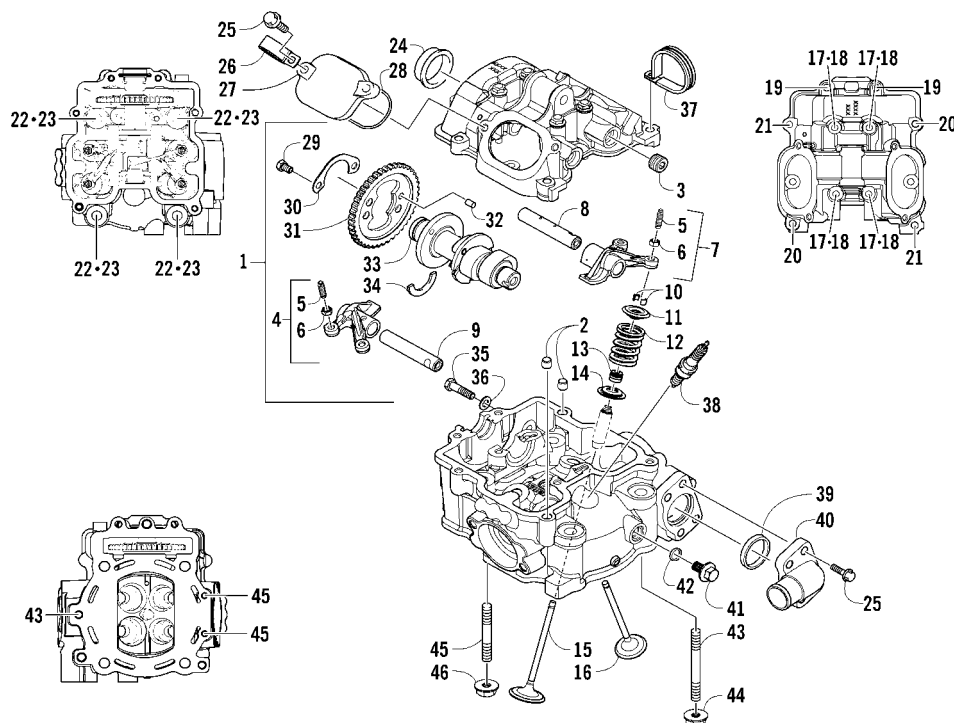
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-932		1	Boot, Intake	11	0470-961		1	Cover
2	1423-041		2	Clamp	12	1423-095		1	Screw, Cap
3	0570-390		1	Throttle Body - Assembly (inc. 4-10)	13	0470-933		1	Boot, Intake
4	1423-081		3	● Screw, Cap	14	8468-620		8	Screw, Machine
5	0824-054		1	● Valve, Bypass - Idle Air	15	0470-885		2	Rail, Fuel
6	0832-088		1	● Seal	16	0470-889		2	Clip, Retaining
7	1423-080		1	● Screw, Machine	17	0470-910		2	Injector, Fuel
8	0824-052		1	● Sensor, MAP	18	0570-380		1	Manifold, Intake
9	0824-067		1	● Sensor, Throttle Position	19	0830-090		2	O-Ring
10	3306-150		1	● O-Ring					



CYLINDER ASSEMBLY

0746-581

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0830-209		2	Gasket, Head	9	0804-046		1	Union, Coolant Hose
2	0804-061		2	Cylinder	10	0830-007		2	O-Ring
3	0827-002		4	Bolt, Stud	11	0804-030		1	Union, Coolant Hose
4	0829-002		8	Pin, Dowel	12	8468-620		2	Screw, Machine
5	0830-193		2	Gasket, Base	13	0801-174		1	Cover, Breather
6	0804-037		1	Plug, Cylinder	14	0830-134		1	Gasket
7	1623-675		1	Clamp, Routing	15	0827-018		4	Bolt, Stud
8	8468-612		3	Screw, Machine	16	8424-604		8	Nut

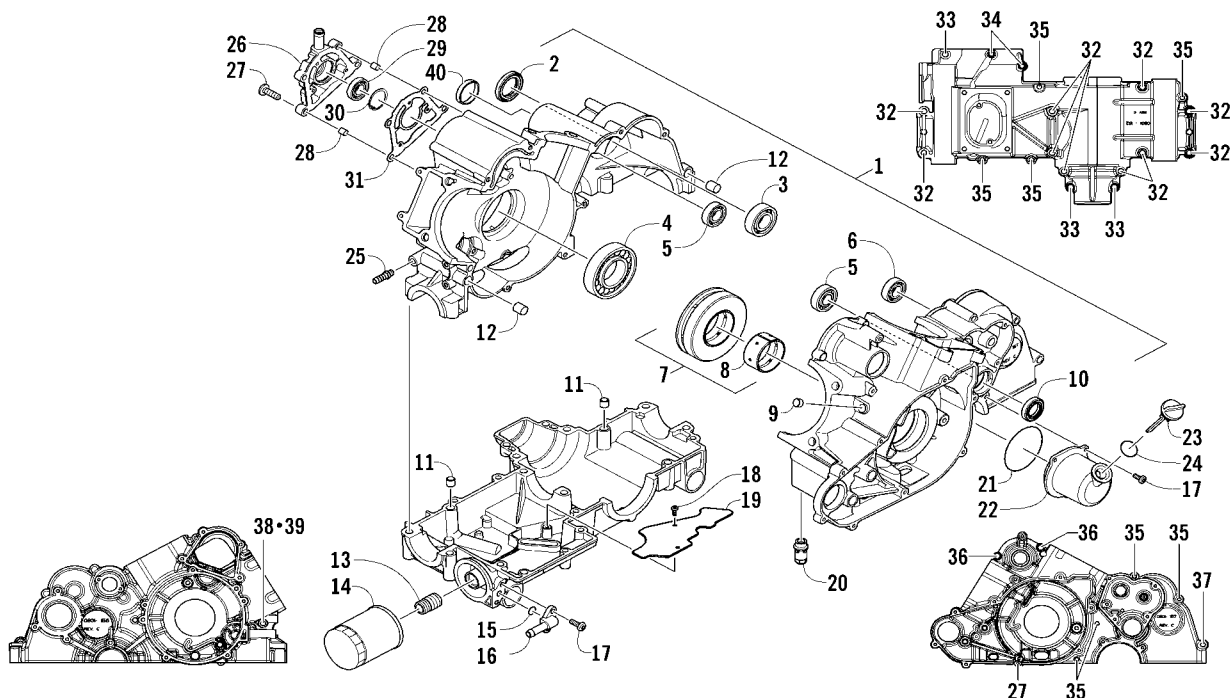


CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

0746-954

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0808-227	2		Head, Cylinder - Assembly (inc. 2-17)	24	0808-077	2		Plug, Cylinder Head
2	0829-062	4		● Pin, Dowel	25	0826-007	12		Screw, Cap
3	0831-092	4		● Plug, Shaft	26	1623-675	1		Clamp, Routing
4	0809-319	2		● Arm, Valve Rocker - Exhaust (inc. two No. 5-6)	27	0808-003	4		Cap, Inspection
5	0809-240	8		●● Screw, Adjuster	28	0830-004	4		O-Ring
6	0827-059	8		●● Nut	29	0826-034	4		Screw, Cap
7	0809-318	2		● Arm, Valve Rocker - Intake (inc. two No. 5-6)	30	0828-004	2		Plate, Retainer
8	0809-241	2		● Shaft, Rocker Arm - Intake	31	0809-212	2		Sprocket
9	0809-242	2		● Shaft, Rocker Arm - Exhaust	32	0829-049	2		Pin, Dowel
10	0809-233	16		● Cotter, Valve	33	0809-313	1		Camshaft, Front Cylinder
11	0809-232	8		● Retainer, Spring		0809-314	1		Camshaft, Rear Cylinder
12	0809-231	8		● Spring, Valve	34	0809-003	2		C-Ring
13	0830-186	8		● Seal, Oil	35	8400-812	2		Screw, Cap
14	0809-230	8		● Seat, Spring - Valve	36	0830-025	2		Washer, Crush
15	0809-228	4		● Valve, Intake	37	0623-761	1		Clamp, Routing
16	0809-229	4		● Valve, Exhaust	38	0217-799	2		Spark Plug - CPR8E
17	0826-149	8		● Screw, Cap	39	0830-120	2		Seal
18	0830-155	8		Gasket	40	0808-210	2		Cover, Thermostat
19	0826-002	5		Screw, Cap	41	0826-157	2		Screw, Cap
20	0826-005	4		Screw, Cap	42	0830-213	2		O-Ring
21	0826-006	3		Screw, Cap	43	0827-069	2		Bolt, Stud
22	0808-090	8		Screw, Cap	44	8424-804	2		Nut
23	0830-147	8		Washer	45	0827-068	4		Bolt, Stud
					46	8424-604	4		Nut

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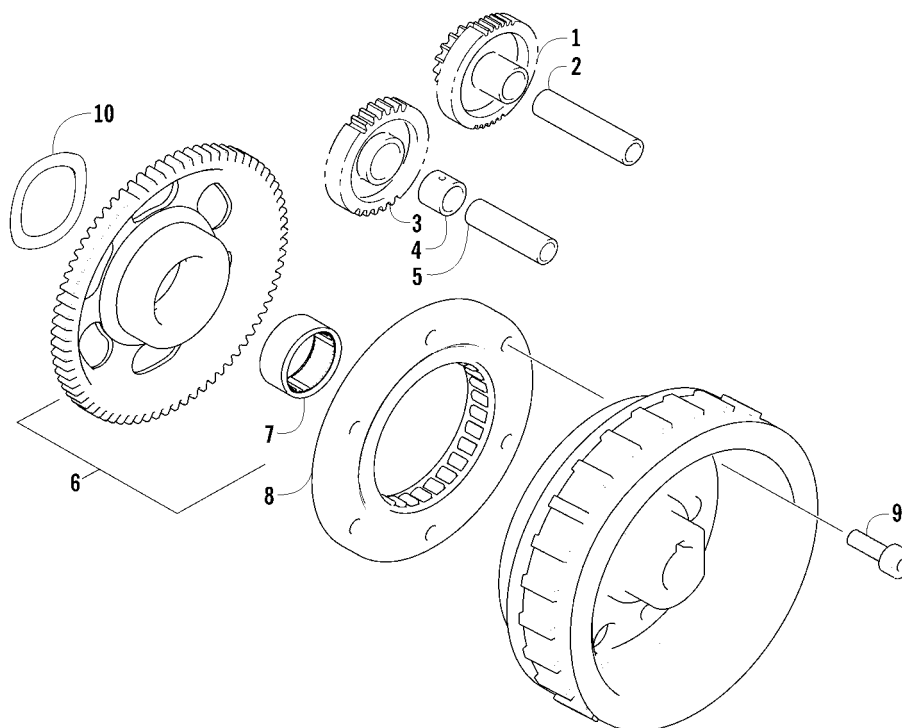


CRANKCASE ASSEMBLY

0747-558

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0801-211		1	Crankcase - Assembly (inc. 2-13)	21	0830-162		1	O-Ring, Oil Filler Cover
2	0830-035		1	● Seal, Driveshaft	22	0812-081		1	Cover, Oil Filler
3	0832-048		1	● Bearing	23	0801-073		1	Stick, Oil Level
4	0832-042		1	● Bearing	24	0830-010		1	O-Ring
5	0832-050		2	● Bearing	25	0812-078		1	Fitting, Oil - Threaded
6	0832-049		1	● Bearing	26	0801-193		1	Cover, Breather
7	0832-055		1	● Bearing - Assembly (inc. 8)	27	8468-625		5	Screw, Machine
8	0832-057		1	● Bearing	28	0829-062		2	Pin, Dowel
9	0801-002		1	● Plug, Engine Case	29	0832-084		1	Bearing
10	0822-052		1	● Seal, Countershaft - Right	30	0831-086		1	Circlip
11	0829-003		2	● Pin, Dowel	31	0830-191		1	Gasket, Breather
12	0829-002		2	● Pin, Dowel	32	8412-860		10	Screw, Cap
13	0812-066		1	● Union, Oil Filter	33	8412-830		3	Screw, Cap
14	0812-034		1	Filter, Oil	34	8468-640		2	Screw, Machine
15	0830-172		1	O-Ring	35	8468-660		8	Screw, Machine
16	0812-060		1	Fitting, Oil	36	8468-630		2	Screw, Machine
17	8468-616		5	Screw, Machine	37	8412-875		1	Screw, Cap
18	0623-914		2	Screw, Self-Tapping	38	8412-850		1	Screw, Cap
19	0801-218	X	1	Plate, Oil Sump	39	0830-008		1	Washer
20	0812-052		1	Valve, Oil-Relief - Assembly	40	0818-103		1	Plug

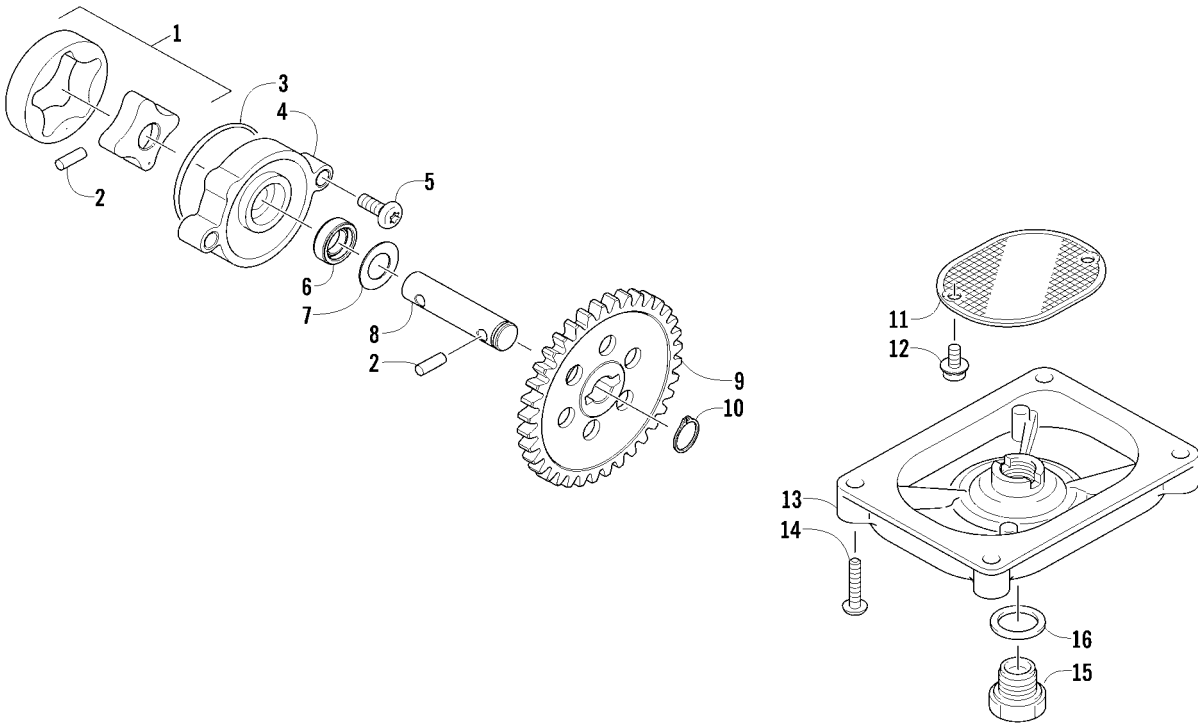
34



STARTER CLUTCH ASSEMBLY

0745-071

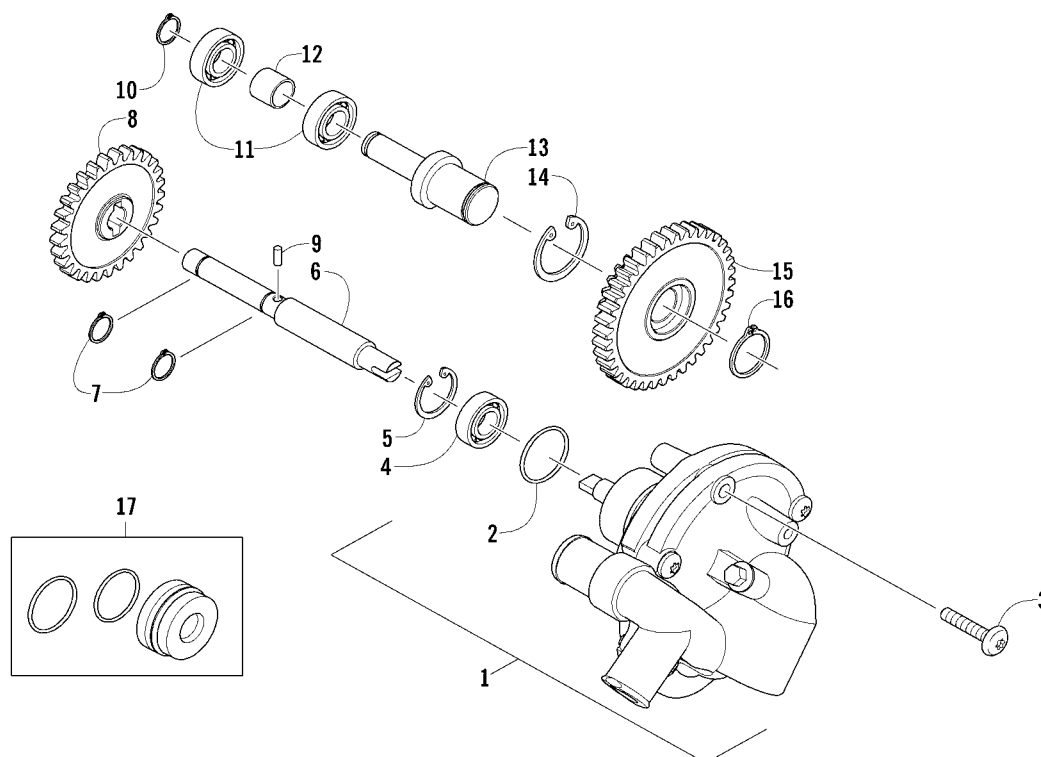
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0815-032	X	1	Gear, Starter Idler - No. 1	6	0815-004		1	Gear, Starter Clutch (inc. 7)
2	0829-031		1	Shaft, Starter Gear	7	0832-079		1	● Bearing
3	0815-002		1	Gear, Starter Idler - No. 2	8	0802-035		1	Clutch, Starter
4	0815-003		1	Spacer, Starter Idler Gear No. 2	9	0826-069		6	Screw, Cap
5	0829-032		1	Shaft, Starter Gear	10	0828-113		1	Washer, Wave



OIL PUMP ASSEMBLY

0745-052

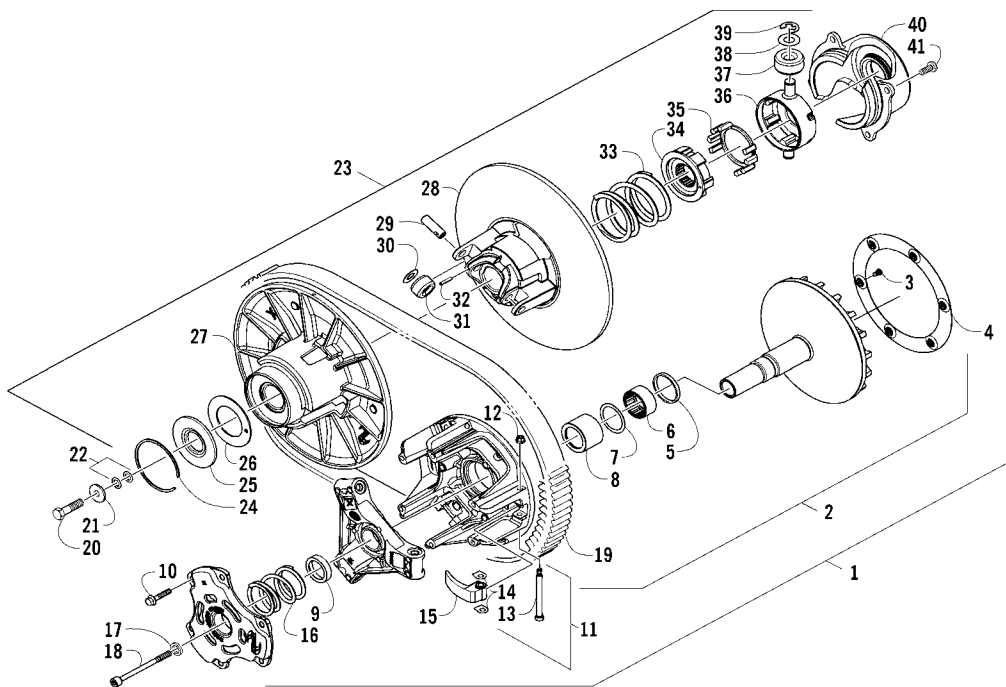
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0812-041		1	Gerotor - Set	9	0812-045		1	Gear, Driven
2	0829-009		2	Pin, Dowel	10	0831-002		1	Ring, Retaining
3	0812-048		1	O-Ring	11	0812-057		1	Strainer, Oil
4	0812-040		1	Housing, Oil Pump	12	0826-040		2	Screw, Machine
5	8468-625		2	Screw, Machine	13	0812-053		1	Cap, Oil Strainer
6	0812-047		1	Seal, Oil Pump	14	8468-625		4	Screw, Machine
7	0828-007		1	Shim	15	0812-006		1	Plug, Drain
8	0812-046		1	Shaft, Oil Pump	16	0830-017		1	Gasket, Drain Plug



WATER PUMP ASSEMBLY

0746-957

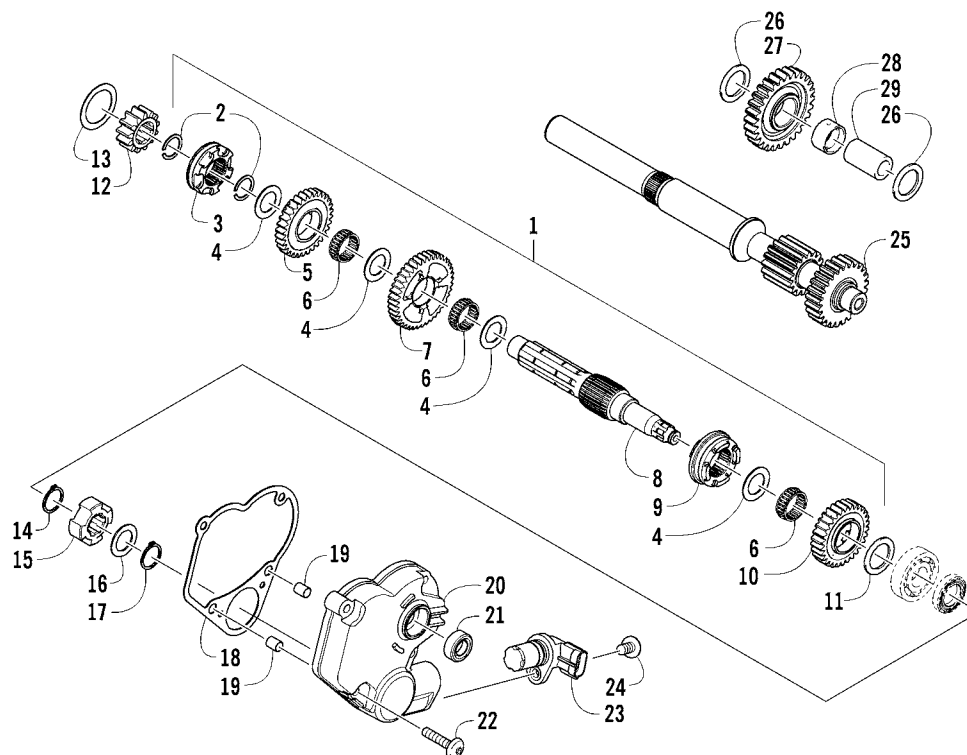
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0813-059		1	Pump, Water - Assembly (inc. 2)	10	0831-002		1	Ring, Retaining
2	0830-029		1	● O-Ring	11	0832-046		2	Bearing
3	8468-650		2	Screw, Machine	12	0813-028		1	Spacer, Idler - Water Pump
4	0832-084		1	Bearing	13	0813-060		1	Shaft, Water Pump Idler Gear
5	0831-086		1	Circlip	14	0831-004		1	Ring, Retaining
6	0813-041		1	Shaft, Driven Gear	15	0813-061		1	Gear, Idler - Water Pump - Drive
7	0831-010		2	Ring, Retaining	16	0831-040		1	Ring, Retaining
8	0813-043		1	Gear, Driven	17	0837-010	X	1	Kit, Seal - Water Pump
9	0829-009		1	Pin, Dowel					



CLUTCH ASSEMBLY

0747-906

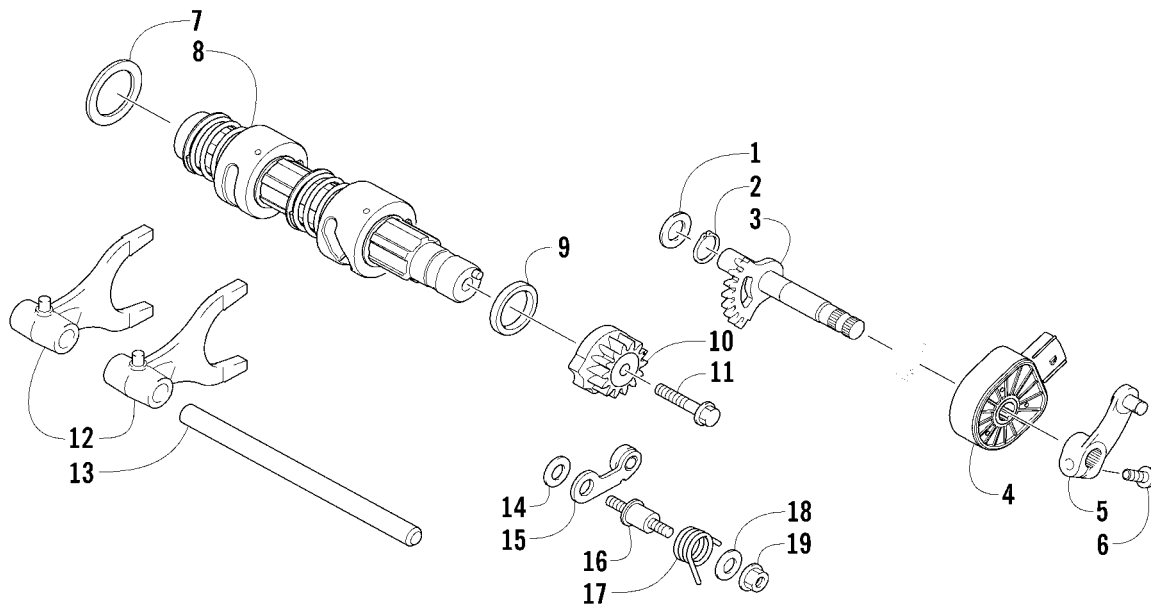
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0823-386		1	Clutch, Drive - Calibrated (inc. 2-16)	22	0828-137		AR	Shim, 12 x 24 x 0.25 mm
2	0823-425		1	● Clutch, Drive - Uncalibrated (inc. 3-10)		0828-134		AR	Shim, 12 x 24 x 0.50 mm
3	0623-914		6	●● Screw, Self-Tapping	23	0823-367		1	Clutch, Driven - Assembly (inc. 24-41)
4	0823-424		1	●● Cover, Sheave	24	0823-404		1	● Ring, Retaining
5	0823-392		1	●● Washer, Thrust	25	0823-406		1	● Shim, 38 x 62 x 1.50 mm
6	0823-393		1	●● Sleeve, Idler - Assembly	26	0823-405		1	● Washer, Thrust
7	0823-394		1	●● Washer, Thrust	27	0823-427		1	● Sheave, Stationary
8	0823-395		1	●● Cap, Idler Sleeve	28	0823-428		1	● Sheave, Movable
9	0823-400		1	●● Spacer	29	0823-410		2	● Pin, Roller
10	0823-402		6	●● Screw, Cap	30	0823-409		2	● Washer, Thrust
11	0823-426		1	● Kit, Cam Arm (inc. 12-14)	31	0823-408		2	● Roller
12	0823-399		3	●● Nut, Lock	32	0823-407		2	● Pin, Spring
13	0823-396		3	●● Screw, Shoulder	33	0823-411		1	● Spring
14	0823-397		6	●● Washer, Thrust	34	0823-412		1	● Bearing Assembly
15	0823-398		3	● Arm, Cam	35	0823-413		1	● Insert, Spider
16	0823-401		1	● Spring, Drive Clutch - Black/Silver	36	0823-414		1	● Spider
17	1623-649		1	Washer, High Collar	37	0823-417		2	● Roller
18	0826-159		1	Bolt, Clutch	38	0823-416		2	● Washer, Thrust
19	0823-391		1	Belt, Drive	39	0823-415		2	● E-Ring
20	0826-158		1	Screw, Cap	40	0823-418		1	● Cam, Driven
21	0828-133		1	Washer	41	0823-419		4	● Screw, Machine



SECONDARY TRANSMISSION ASSEMBLY

0748-050

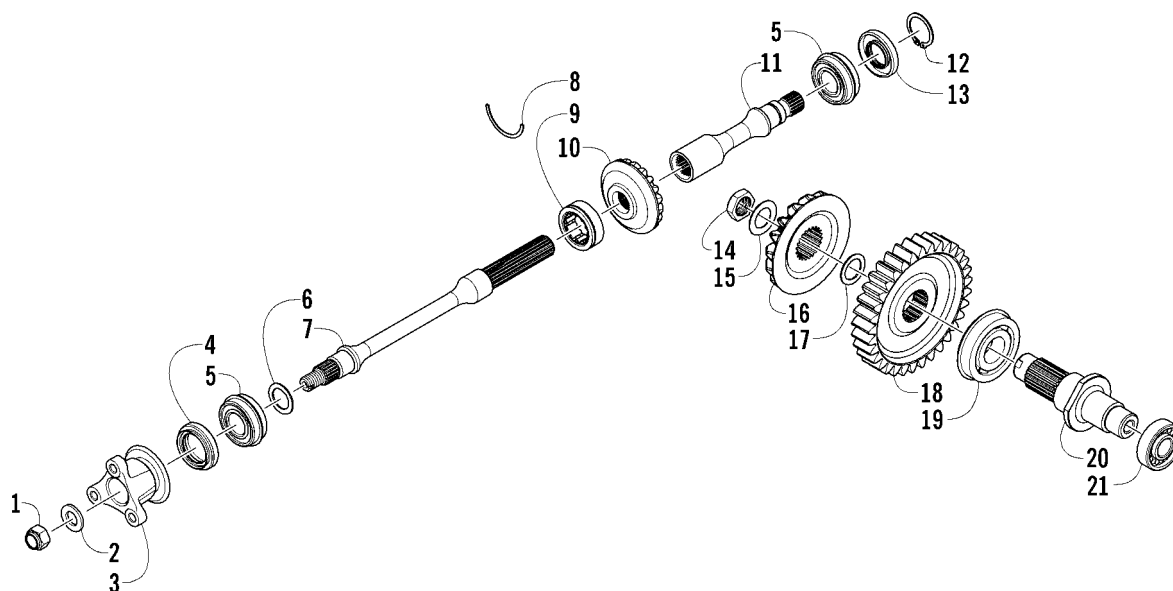
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0822-144	1	1	Countershaft Assembly (inc. 2-10)	16	0828-069	1	1	Washer, Thrust
2	0831-085	2	2	● Ring, Retaining	17	0831-039	1	1	Ring, Retaining
3	0822-120	1	1	● Gear Select, Reverse	18	0830-194	1	1	Gasket
4	0822-121	4	4	● Shim	19	0829-062	2	2	Pin, Dowel
5	0822-119	1	1	● Gear, Reverse Driven	20	0806-105	1	1	Housing, Speedometer Sensor
6	0832-082	3	3	● Bearing	21	0830-044	1	1	Seal
7	0822-114	1	1	● Gear, Driven - Low	22	8468-630	4	4	Screw, Machine
8	0822-113	1	1	● Countershaft	23	0430-091	1	1	Sensor, Speedometer
9	0822-145	1	1	● Gear Select, Sliding	24	8468-620	1	1	Screw, Machine
10	0822-148	1	1	● Gear, Driven - High	25	0822-151	1	1	Shaft, Input
11	0828-011	1	1	Washer	26	0828-016	2	2	Washer, Thrust
12	0822-149	1	1	Gear, Drive	27	0822-011	1	1	Gear, Reverse Idle
13	0828-019	1	1	Washer, Thrust	28	0822-012	1	1	Bushing
14	0831-040	1	1	Ring, Retaining	29	0822-015	1	1	Shaft, Reverse Idle
15	0822-050	1	1	Trigger, Speedometer Sensor					



GEAR SHIFTING ASSEMBLY

0746-409

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0828-036		1	Washer	11	0826-006		1	Screw, Cap
2	0831-010		1	Ring, Retaining	12	0818-072		2	Fork, Shift
3	0818-095		1	Shaft, Sub-Gear Shift	13	0818-006		1	Shaft, Shift Fork
4	0409-125		1	Switch, Gear Position	14	0828-038		1	Washer
5	0818-014		1	Arm, Shift	15	0818-002		1	Stopper, Cam
6	8468-620		1	Screw, Machine	16	0818-004		1	Support, Cam Stopper
7	0828-040		1	Washer	17	0818-144		1	Spring
8	0818-133		1	Shaft, Gear Shift - Assembly	18	0828-035		1	Washer
9	0828-131		1	Spacer	19	8424-602		1	Nut
10	0818-145		1	Cam, Gear Shift					

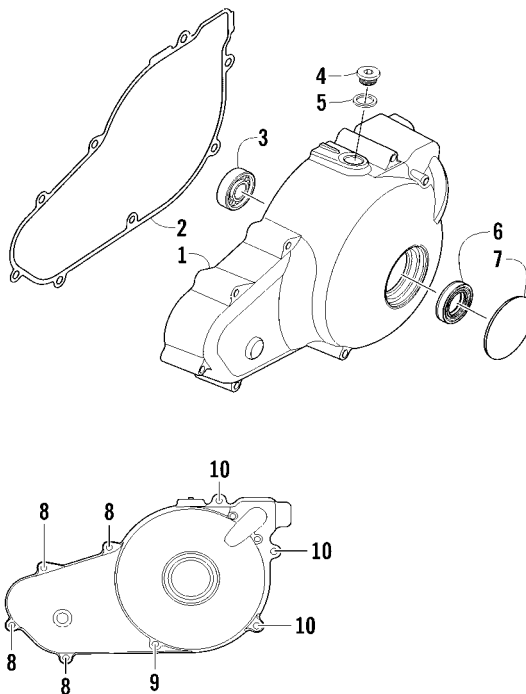


SECONDARY DRIVE ASSEMBLY

0747-235

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0827-013		1	Nut	12	0831-011		1	Ring, Retaining
2	0828-020		1	Washer	13	0830-214		1	Seal, Oil
3	0819-126		1	Flange, Output Joint	14	0827-012		1	Nut
4	0830-043		1	Seal, Oil	15	0828-019		1	Washer, Thrust
5	0832-017		2	Bearing	16	0822-153		1	Gear, Secondary Drive
6	0828-021	AR		Shim, 25 x 34 x 0.25 mm	17	0828-143	AR		Shim, 25.4 x 40 x 0.25 mm
	0828-022	AR		Shim, 25 x 34 x 0.30 mm		0828-144	AR		Shim, 25.4 x 40 x 0.30 mm
	0828-023	AR		Shim, 25 x 34 x 0.70 mm		0828-145	AR		Shim, 25.4 x 40 x 0.35 mm
	0828-024	AR		Shim, 25 x 34 x 0.90 mm		0828-146	AR		Shim, 25.4 x 40 x 0.90 mm
	0828-025	AR		Shim, 25 x 34 x 0.95 mm		0828-138	AR		Shim, 25.4 x 40 x 0.95 mm
	0828-026	AR		Shim, 25 x 34 x 1.00 mm		0828-139	AR		Shim, 25.4 x 40 x 1.00 mm
	0828-027	AR		Shim, 25 x 34 x 1.05 mm		0828-140	AR		Shim, 25.4 x 40 x 1.05 mm
	0828-028	AR		Shim, 25 x 34 x 1.10 mm		0828-141	AR		Shim, 25.4 x 40 x 1.10 mm
	0828-029	AR		Shim, 25 x 34 x 1.15 mm		0828-142	AR		Shim, 25.4 x 40 x 1.15 mm
7	0819-115		1	Shaft, Secondary Driven - Front	18	0822-150		1	Gear - 33T
8	0819-011		1	Ring, Driven Bearing	19	0832-083		1	Bearing
9	0832-016		1	Bearing, Driven Gear	20	0822-152		1	Shaft, Output
10	0822-106		1	Gear, Secondary Driven	21	0832-050		1	Bearing
11	0819-122		1	Shaft, Secondary Driven - Rear					

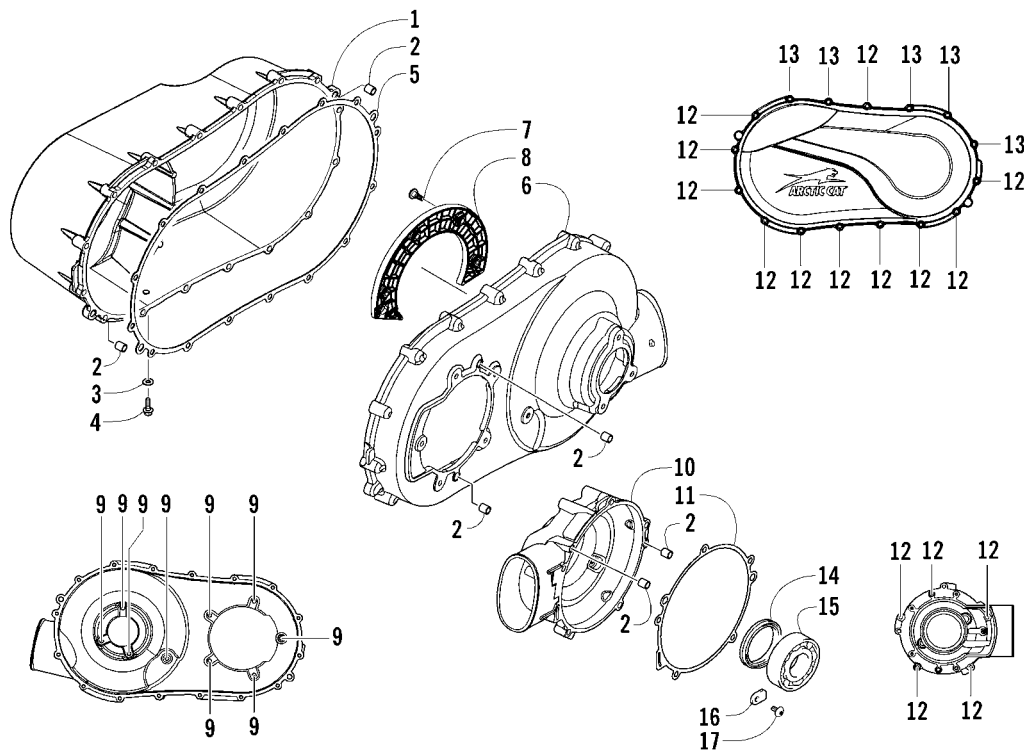
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MAGNETO SIDE ENGINE COVERS

0745-061

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0806-107		1	Cover, Magneto	6	0830-176		1	Seal, Cap
2	0830-132		1	Gasket, Magneto Cover	7	0806-066		1	Cap, Magneto Cover
3	0832-010		1	Bearing	8	8468-650		4	Screw, Machine
4	0826-155		1	Plug, Check	9	8468-695		1	Screw, Machine
5	0830-015		1	Washer, Crush	10	8468-665		3	Screw, Machine



CLUTCH SIDE ENGINE COVERS

0747-247

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0806-129		1	Cover, Outside	10	0806-159		1	Cover, Clutch
2	0829-062		6	Pin, Dowel	11	0830-218		1	Gasket, Clutch Cover
3	0830-013		1	Washer, Crush	12	8468-630		16	Screw, Machine
4	8408-812		1	Screw, Cap	13	8468-640		5	Screw, Machine
5	0830-137		1	Gasket, Cover	14	0832-096		1	Seal
6	0806-153		1	Cover, Inside	15	0832-043		1	Bearing
7	0423-355		4	Screw, Shoulder	16	0822-010		2	Retainer, Bearing
8	0823-422		1	Plate, Windage	17	0826-029		2	Screw, Machine
9	8468-617		9	Screw, Machine					

