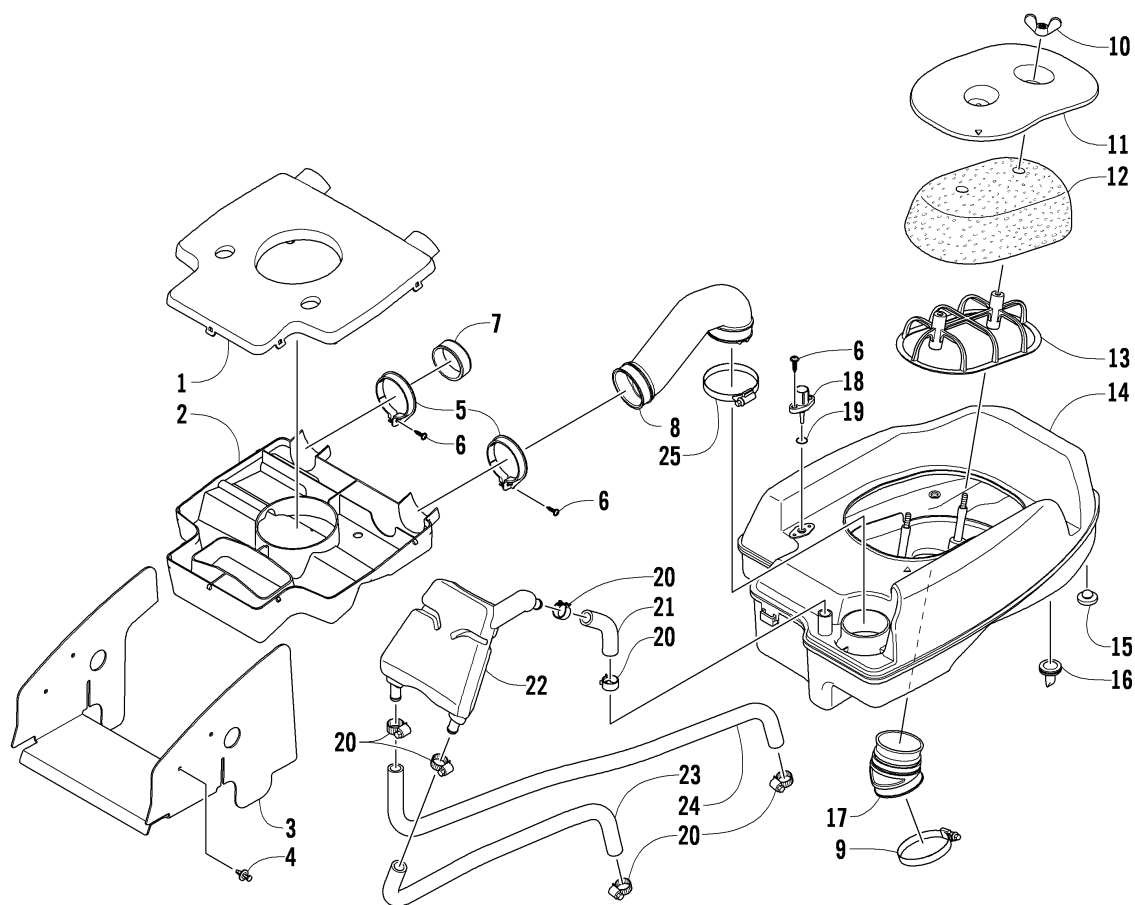


**2015 TRV 1000 XT EFT BLUE**

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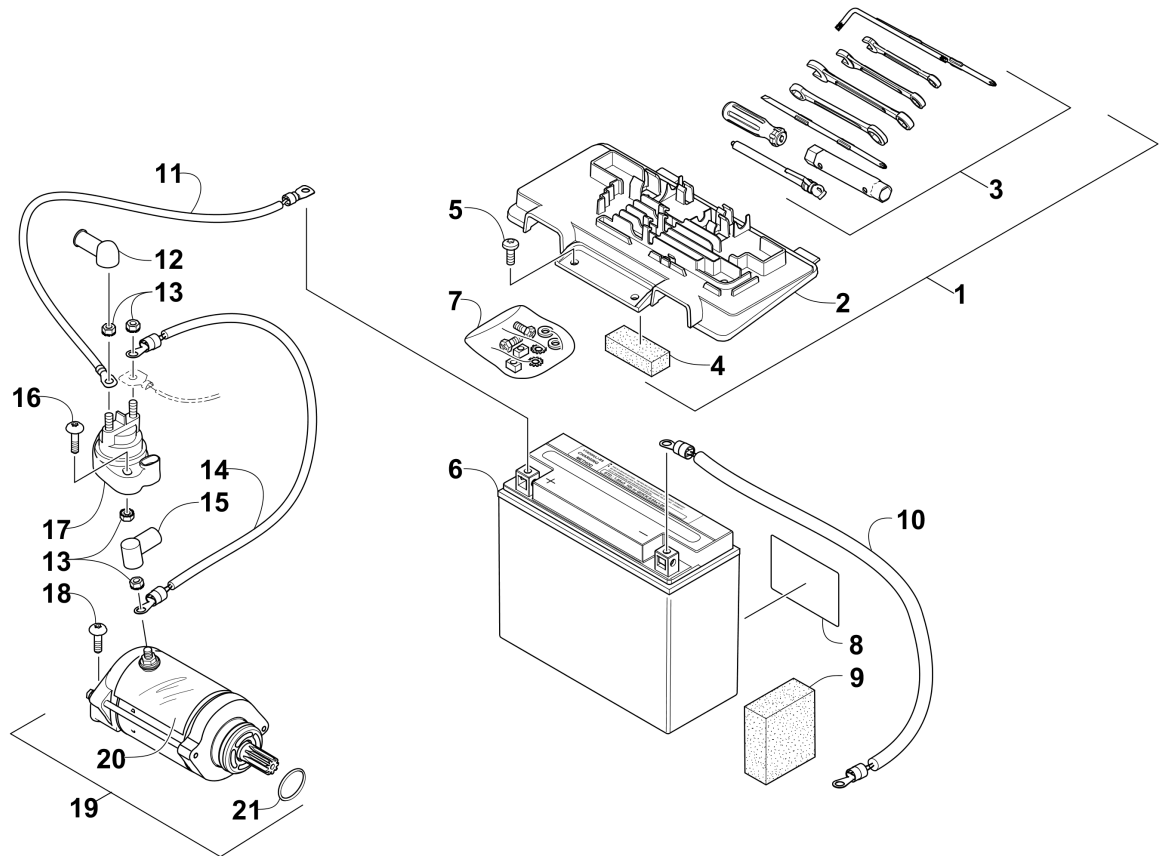
# AIR INTAKE ASSEMBLY [95082]



| Item | Part No. | Qty | Name                           | Context | Footnote |
|------|----------|-----|--------------------------------|---------|----------|
| 1    | 0413-091 | 1   | Diverter, Air - Top            |         |          |
| 2    | 0413-093 | 1   | Diverter, Air - Bottom         |         |          |
| 3    | 2406-509 | 1   | Shroud, Splash                 |         |          |
| 4    | 0623-362 | 2   | Clip, Retaining                |         |          |
| 5    | 0423-551 | 2   | Clamp                          |         |          |
| 6    | 0423-342 | 4   | SCREW,SELF TAPPING-.1875 X .75 |         |          |
| 7    | 0413-096 | 1   | Cap, Air Intake - Diverter     |         |          |
| 8    | 0470-583 | 1   | Boot, Air Intake               |         |          |
| 9    | 0423-019 | 1   | Clamp                          |         |          |
| 10   | 0423-716 | 2   | Nut, Wing                      |         |          |
| 11   | 0470-832 | 1   | LID,AIR BOX-FABRICATED         |         |          |
| 12   | 0470-828 | 1   | Filter, Air                    |         |          |
| 13   | 0470-731 | 1   | CAGE,AIR FILTER                |         |          |
| 14   | 0570-221 | 1   | Housing, Air Intake            |         |          |
| 15   | 0406-877 | 4   | BUMPER,SEAT                    |         |          |
| 16   | 0470-858 | 2   | Valve, Drain                   |         |          |

| Item | Part No. | Qty | Name                    | Context   | Footnote |
|------|----------|-----|-------------------------|-----------|----------|
| 17   | 0470-638 | 1   | Boot, Throttle Body     |           |          |
| 18   | 0430-055 | 1   | Sensor, Air Temperature | (inc. 19) |          |
| 19   | 5507-224 | 1   | O-Ring                  |           |          |
| 20   | 0623-028 | 6   | CLAMP,5/16-3/4DIA       |           |          |
| 21   | 0410-198 | 1   | Hose, Separator Tank    |           |          |
| 22   | 0470-718 | 1   | Tank, Separator         |           |          |
| 23   | 0410-196 | 1   | Hose, Crankcase         |           |          |
| 24   | 0410-208 | 1   | Hose, Crankcase         |           |          |
| 25   | 0423-066 | 1   | Clamp                   |           |          |

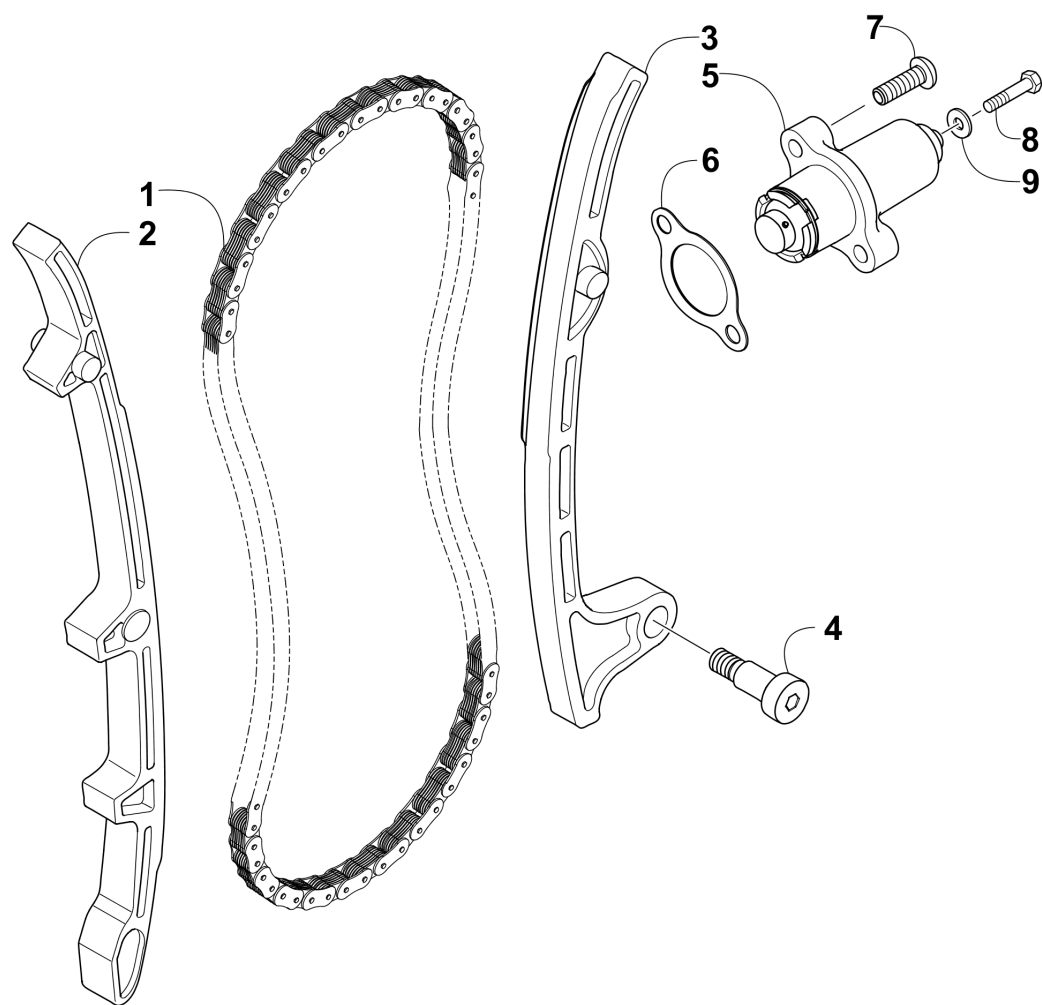
# BATTERY AND STARTER ASSEMBLY [100153]



| Item | Part No. | Qty | Name                            | Context      | Footnote |
|------|----------|-----|---------------------------------|--------------|----------|
| 1    | 5993-040 | 1   | TRAY,TOOL-ASSY                  | (inc. 2-4)   |          |
| 2    | 4406-136 | 1   | COVER,BATTERY/TOOL TRAY         |              |          |
| 3    | 0444-122 | 1   | KIT, TOOL                       |              |          |
| 4    | 0417-016 | 1   | Pad, Battery                    |              |          |
| 5    | 8476-620 | 2   | Screw, Machine                  |              |          |
| 6    | 0745-406 | 1   | BATTERY,SEALED-YTX20-ASSY       | (inc. 7-8)   |          |
| 7    | 0445-082 | 1   | Kit, Hardware                   |              |          |
| 8    | 0645-430 | 1   | Decal, Warning                  |              |          |
| 9    | 0417-017 | 1   | Foam, Battery                   |              |          |
| 10   | 0445-063 | 1   | Cable, Battery/Ground           |              |          |
| 11   | 0445-062 | 1   | Cable, Battery/Solenoid         |              |          |
| 12   | 0645-327 | 1   | Boot, Terminal - Solenoid       |              |          |
| 13   | 0623-038 | 5   | Nut w/Washer                    |              |          |
| 14   | 0445-066 | 1   | Cable, Solenoid/Starter         | (inc. 15)    |          |
| 15   | 0645-019 | 1   | Boot, Terminal                  |              |          |
| 16   | 8476-630 | 2   | Screw, Machine                  |              |          |
| 17   | 0445-058 | 1   | SOLENOID,STARTER RELAY (07 ATV) |              |          |
| 18   | 8476-625 | 2   | Screw, Machine                  |              |          |
| 19   | 0825-027 | 1   | MOTOR,STARTER ASSEMBLY (H2)     | (inc. 20-21) |          |
| 20   | 0412-677 | 1   | Shield, Heat - Starter          |              |          |

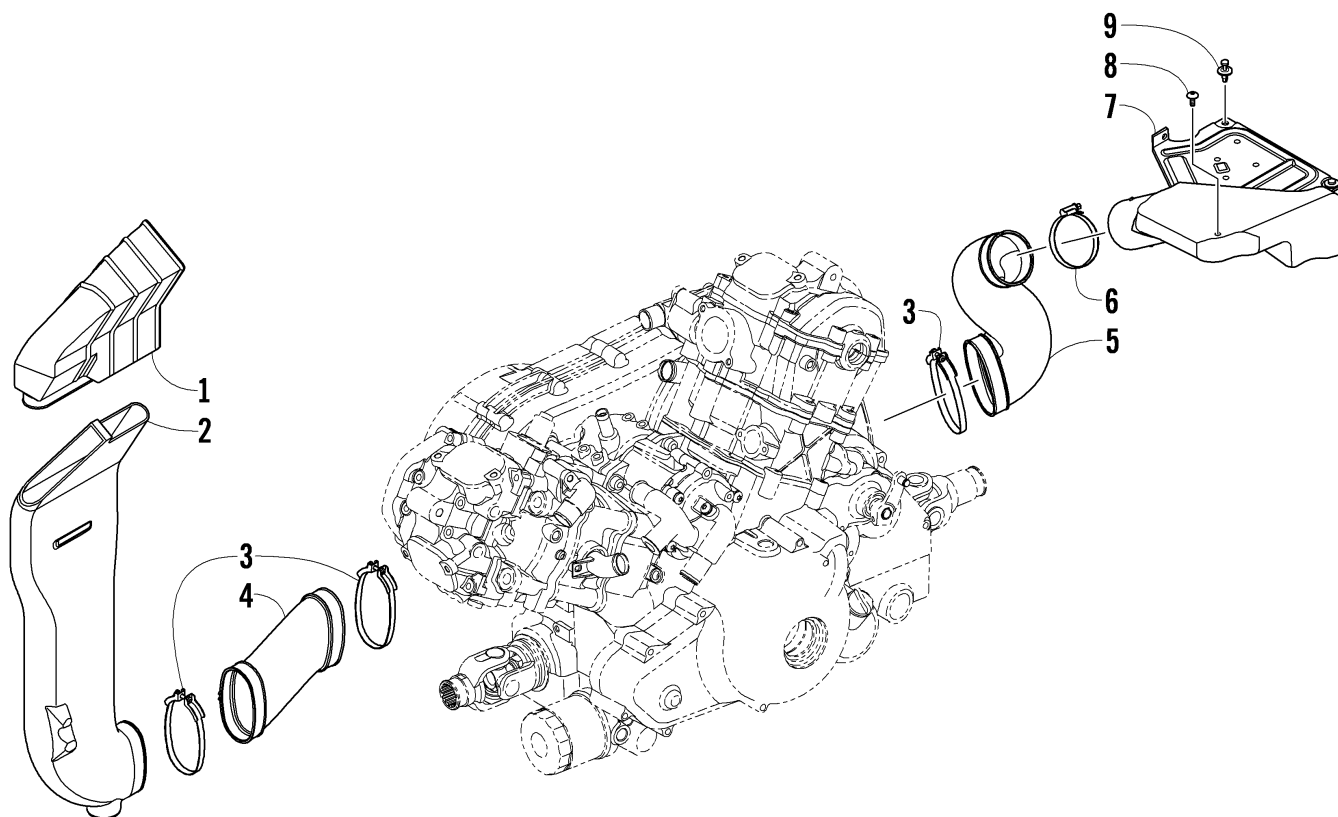
| Item | Part No. | Qty | Name   | Context | Footnote |
|------|----------|-----|--------|---------|----------|
| .21  | 0830-228 | 1   | O-Ring |         |          |

CAM CHAIN ASSEMBLY [96536]



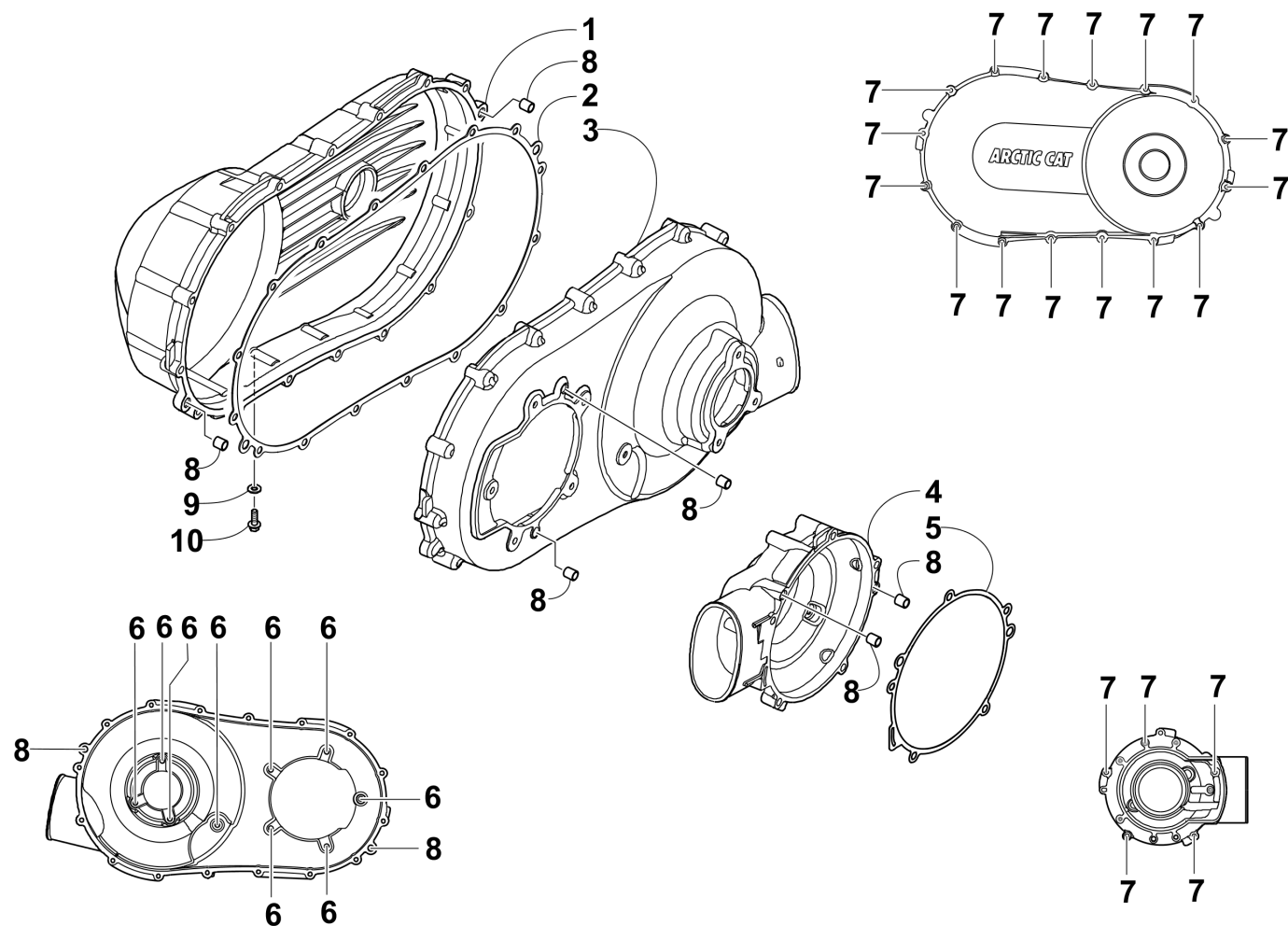
| Item | Part No. | Qty | Name                           | Context | Footnote |
|------|----------|-----|--------------------------------|---------|----------|
| 1    | 0810-001 | 2   | Chain, Cam                     |         |          |
| 2    | 0810-069 | 2   | GUIDE,CHAIN-VTWIN              |         |          |
| 3    | 0810-070 | 2   | GUIDE,CHAIN TENSIONER-VTWIN    |         |          |
| 4    | 0826-106 | 2   | Pivot, Tensioner               |         |          |
| 5    | 0810-004 | 2   | Adjuster, Tensioner - Assembly |         |          |
| 6    | 0830-134 | 2   | Gasket                         |         |          |
| 7    | 8468-620 | 4   | Screw, Machine                 |         |          |
| 8    | 8400-610 | 2   | Screw, Cap                     |         |          |
| 9    | 0828-129 | 2   | Washer                         |         |          |

# CASE/BELT COOLING ASSEMBLY [97408]



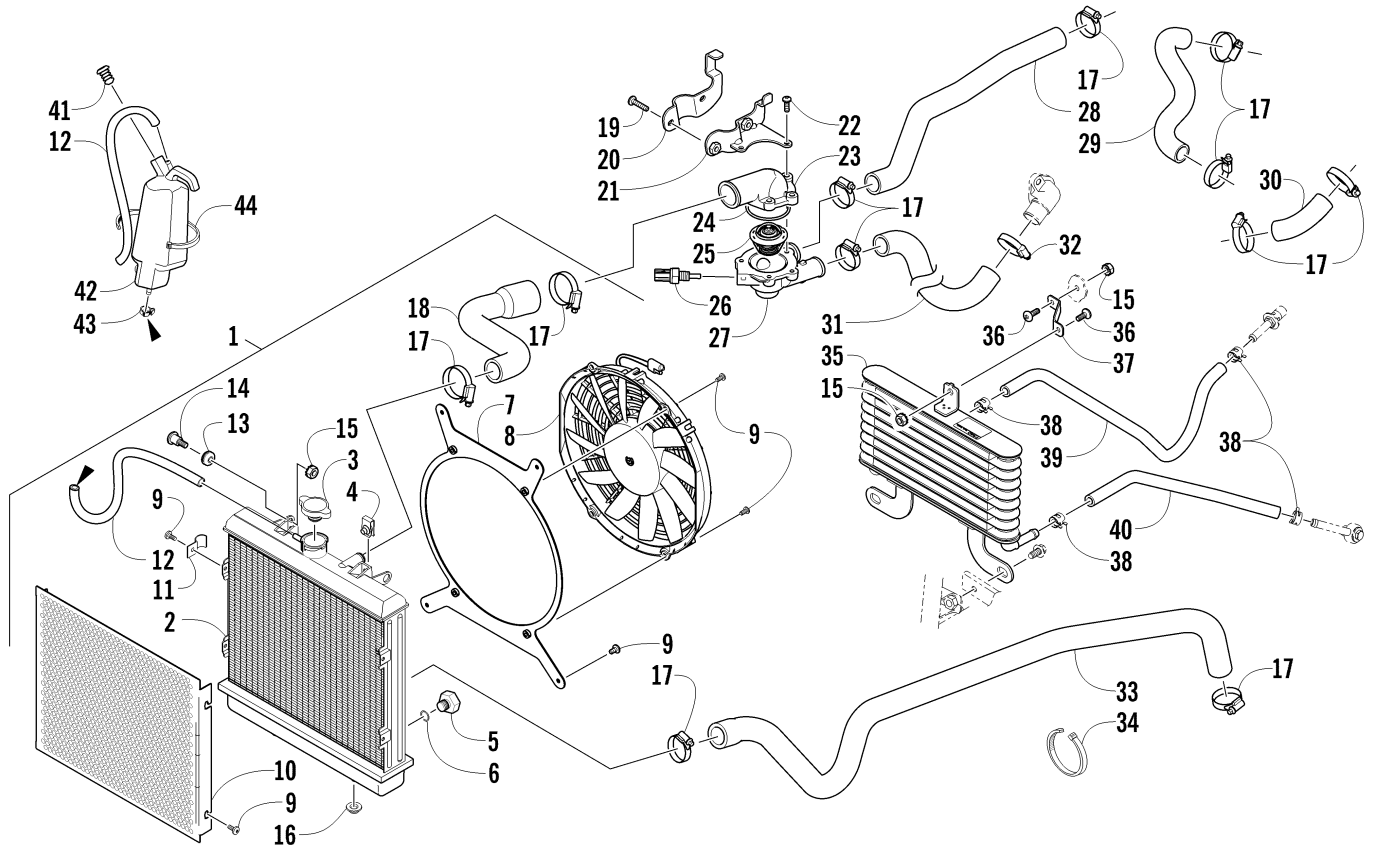
| Item | Part No. | Qty | Name                    | Context | Footnote |
|------|----------|-----|-------------------------|---------|----------|
| 1    | 0413-137 | 1   | Shroud, Air - Air In    |         |          |
| 2    | 0413-138 | 1   | Duct, Cooling - Air In  |         |          |
| 3    | 0423-730 | 3   | Clamp                   |         |          |
| 4    | 0413-139 | 1   | Boot, Cooling - Air In  |         |          |
| 5    | 0413-135 | 1   | Boot, Cooling - Air Out |         |          |
| 6    | 0423-019 | 1   | Clamp                   |         |          |
| 7    | 0413-306 | 1   | Duct, Cooling - Air Out |         |          |
| 8    | 0623-797 | 1   | Screw, Self-Tapping     |         |          |
| 9    | 0623-362 | 2   | Clip, Retaining         |         |          |

CLUTCH SIDE ENGINE COVERS [300311]



| Item | Part No. | Qty | Name                    | Context | Footnote |
|------|----------|-----|-------------------------|---------|----------|
| 1    | 0806-155 | 1   | Cover, Outside          |         |          |
| 2    | 0830-137 | 1   | Gasket, Cover           |         |          |
| 3    | 0806-168 | 1   | COVER,INNER CLUTCH-MACH |         |          |
| 4    | 0806-163 | 1   | Cover, Clutch           |         |          |
| 5    | 0830-218 | 1   | Gasket, Clutch Cover    |         |          |
| 6    | 8468-617 | 9   | Screw, Machine          |         |          |
| 7    | 8468-630 | 21  | Screw, Machine          |         |          |
| 8    | 0829-062 | 6   | Pin, Dowel              |         |          |
| 9    | 0830-013 | 1   | Washer, Crush           |         |          |
| 10   | 8408-812 | 1   | Screw, Cap              |         |          |

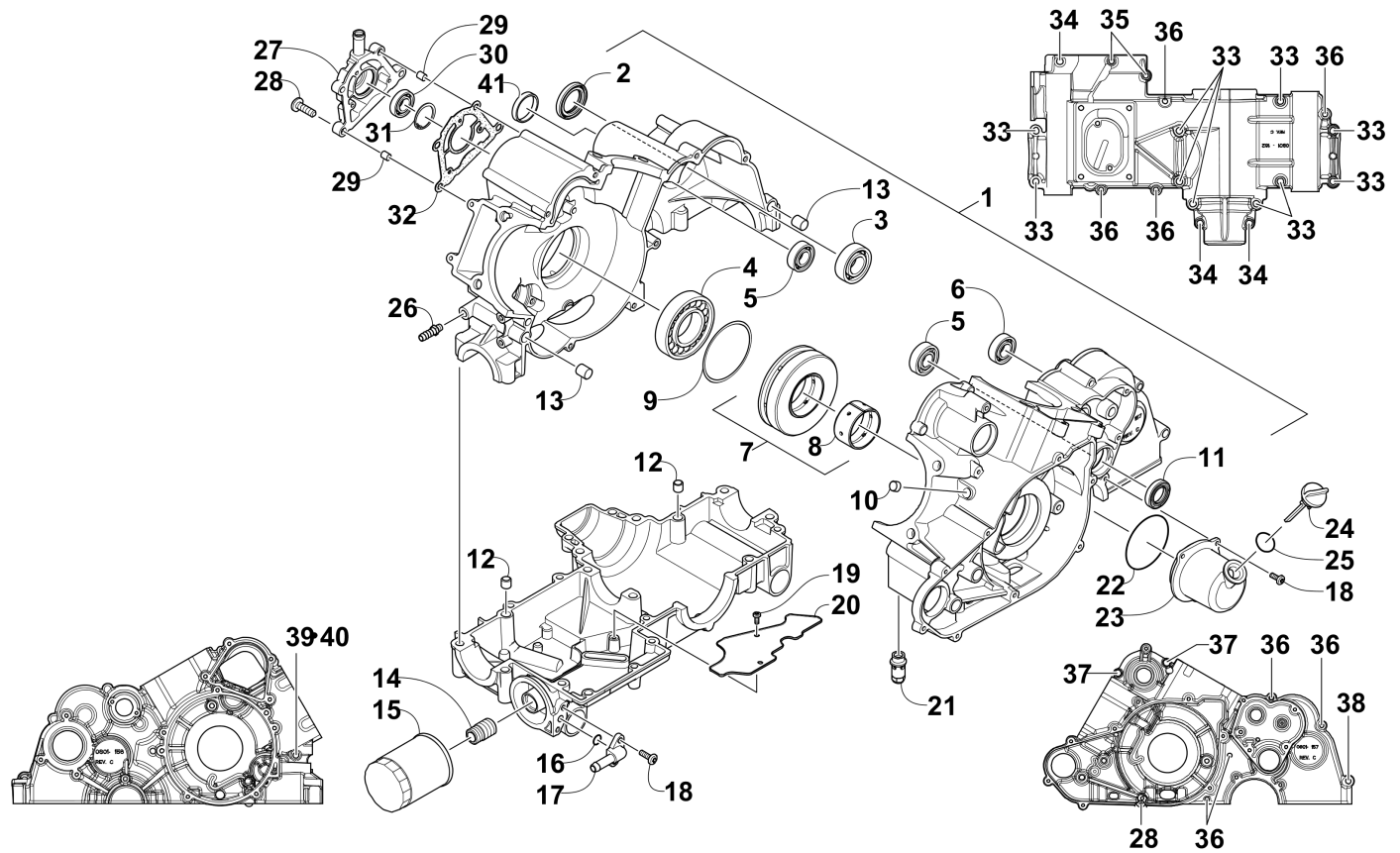
# COOLING ASSEMBLY [95944]



| Item | Part No. | Qty | Name                                        | Context     | Footnote |
|------|----------|-----|---------------------------------------------|-------------|----------|
| 1    | 0413-258 | 1   | RADIATOR, H2 - ASSEMBLY                     | (inc. 2-13) |          |
| 2    | 0413-216 | 1   | Radiator                                    |             |          |
| 3    | 0413-255 | 1   | Cap, Radiator                               |             |          |
| 4    | 1623-637 | 4   | Clip, U-Nut                                 |             |          |
| 5    | 0413-195 | 1   | Plug, Drain                                 |             |          |
| 6    | 1602-213 | 1   | O-Ring                                      |             |          |
| 7    | 0413-217 | 1   | Bracket, Mounting - Fan                     |             |          |
| 8    | 0413-123 | 1   | Fan, Radiator                               |             |          |
| 9    | 8470-510 | 12  | Screw, Machine                              |             |          |
| 10   | 0413-214 | 1   | Screen, Radiator                            |             |          |
| 11   | 0423-351 | 1   | Clamp, Wire                                 |             |          |
| 12   | 0610-011 | AR  | Hose - 25 ft                                |             |          |
| 13   | 0423-030 | 2   | Grommet                                     |             |          |
| 14   | 0423-484 | 2   | Screw, Shoulder                             |             |          |
| 15   | 0623-038 | 4   | Nut w/Washer                                |             |          |
| 16   | 0423-028 | 2   | Bushing                                     |             |          |
| 17   | 0423-496 | 11  | Clamp, Hose                                 |             |          |
| 18   | 0410-232 | 1   | Hose, Coolant - Radiator/Thermostat - Upper |             |          |
| 19   | 8476-616 | 2   | Screw, Machine                              |             |          |
| 20   | 0413-290 | 1   | Plate, Backing                              |             |          |

| Item | Part No. | Qty | Name                                      | Context | Footnote |
|------|----------|-----|-------------------------------------------|---------|----------|
| 21   | 0513-045 | 1   | Bracket, Mounting - Thermostat            |         |          |
| 22   | 8470-520 | 4   | Screw, Machine                            |         |          |
| 23   | 0808-092 | 1   | Cover, Thermostat                         |         |          |
| 24   | 0830-173 | 1   | O-Ring                                    |         |          |
| 25   | 0808-093 | 1   | Thermostat                                |         |          |
| 26   | 0808-124 | 1   | Sensor, Engine Coolant Temperature        |         |          |
| 27   | 0808-189 | 1   | Housing, Thermostat                       |         |          |
| 28   | 0410-195 | 1   | Hose, Coolant - No. 2                     |         |          |
| 29   | 0410-116 | 1   | Hose, Coolant - Water Pump/Rear Cylinder  |         |          |
| 30   | 0410-115 | 1   | Hose, Coolant - Water Pump/Front Cylinder |         |          |
| 31   | 0410-233 | 1   | Hose, Coolant - No. 1                     |         |          |
| 32   | 1623-093 | 1   | Clamp, Hose                               |         |          |
| 33   | 0410-229 | 1   | HOSE,COOLANT-PUMP SUCTION                 |         |          |
| 34   | 0623-751 | AR  | Tie, Cable - Reusable                     |         |          |
| 35   | 0413-211 | 1   | COOLER,OIL                                |         |          |
| 36   | 8476-612 | 2   | Screw, Machine                            |         |          |
| 37   | 0513-022 | 1   | Bracket, Mounting - Oil Cooler - Upper    |         |          |
| 38   | 0423-632 | 4   | Clamp, Hose                               |         |          |
| 39   | 0410-149 | 1   | Hose, Oil Cooler - In                     |         |          |
| 40   | 0410-219 | 1   | Hose, Oil Cooler - Out                    |         |          |
| 41   | 0413-087 | 1   | Plug                                      |         |          |
| 42   | 0413-086 | 1   | Bottle, Overflow                          |         |          |
| 43   | 0124-045 | 1   | Clamp, Hose                               |         |          |
| 44   | 0623-316 | AR  | Tie, Cable - 14 in.                       |         |          |

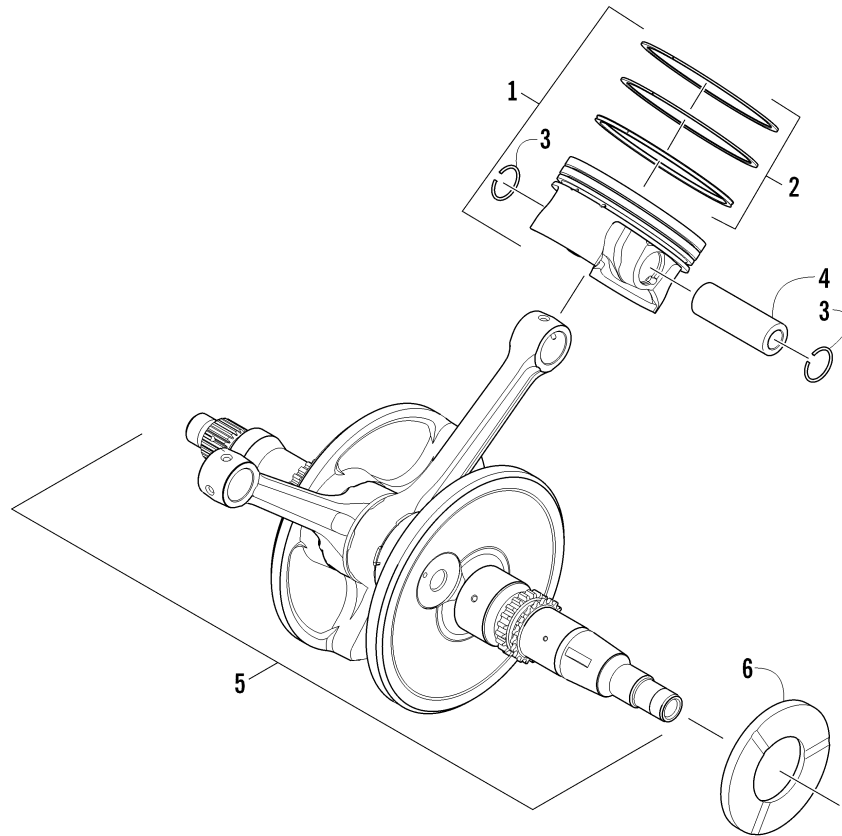
# CRANKCASE ASSEMBLY [300150]



| Item | Part No. | Qty | Name                                 | Context     | Footnote |
|------|----------|-----|--------------------------------------|-------------|----------|
| 1    | 0801-222 | 1   | CRANKCASE,ASM W/BEARINGS (H2 K)      | (inc. 2-14) |          |
| .2   | 0830-035 | 1   | Seal, Driveshaft                     |             |          |
| .3   | 0832-048 | 1   | Bearing                              |             |          |
| .4   | 0832-042 | 1   | Bearing                              |             |          |
| .5   | 0832-050 | 2   | Bearing                              |             |          |
| .6   | 0832-049 | 1   | Bearing                              |             |          |
| .7   | 0832-055 | 1   | Bearing - Assembly                   | (inc. 8)    |          |
| ..8  | 0832-057 | 1   | Bearing                              |             |          |
| .9   | 0830-221 | 1   | O-Ring                               |             |          |
| .10  | 0801-002 | 1   | Plug                                 |             |          |
| .11  | 0822-052 | 1   | Seal, Countershaft                   |             |          |
| .12  | 0829-003 | 2   | Pin, Dowel                           |             |          |
| .13  | 0829-002 | 2   | Pin, Dowel                           |             |          |
| .14  | 0812-066 | 1   | Oil Filter                           |             |          |
| 15   | 0812-034 | 1   | Filter, Oil                          |             |          |
| 16   | 0830-172 | 1   | O-Ring                               |             |          |
| 17   | 0812-060 | 1   | Fitting, Oil                         |             |          |
| 18   | 8468-616 | 5   | SCREW,MACH-TSPNH M6X1.0X16 CL8.8 BLK |             |          |
| 19   | 0623-914 | 2   | Screw, Self-Tapping                  |             |          |
| 20   | 0801-218 | 1   | Plate, Oil Sump                      |             |          |

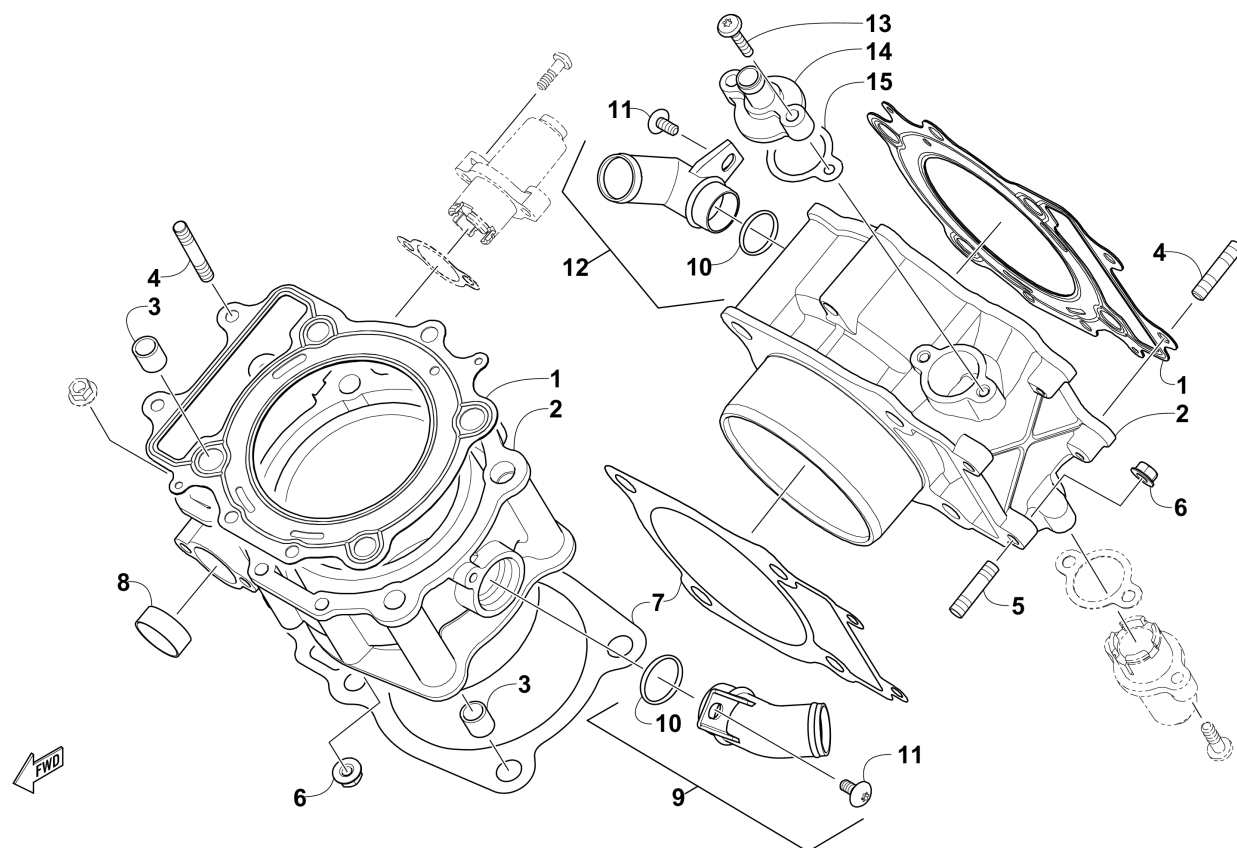
| Item | Part No. | Qty | Name                         | Context | Footnote |
|------|----------|-----|------------------------------|---------|----------|
| 21   | 0812-052 | 1   | Valve, Oil-Relief - Assembly |         |          |
| 22   | 0830-162 | 1   | O-Ring, Oil Filler Cover     |         |          |
| 23   | 0812-081 | 1   | Cover, Oil Filler            |         |          |
| 24   | 0801-073 | 1   | Stick, Oil Level             |         |          |
| 25   | 0830-010 | 1   | O-Ring                       |         |          |
| 26   | 0812-078 | 1   | Fitting, Oil - Threaded      |         |          |
| 27   | 0801-193 | 1   | Cover, Breather              |         |          |
| 28   | 8468-625 | 5   | Screw, Machine               |         |          |
| 29   | 0829-062 | 2   | Pin, Dowel                   |         |          |
| 30   | 0832-084 | 1   | Bearing                      |         |          |
| 31   | 0831-086 | 1   | Circlip                      |         |          |
| 32   | 0830-191 | 1   | Gasket, Breather             |         |          |
| 33   | 8412-860 | 10  | Screw, Cap                   |         |          |
| 34   | 8412-830 | 3   | Screw, Cap                   |         |          |
| 35   | 8468-640 | 2   | Screw, Machine               |         |          |
| 36   | 8468-660 | 8   | Screw, Machine               |         |          |
| 37   | 8468-630 | 2   | Screw, Machine               |         |          |
| 38   | 8412-875 | 1   | Screw, Cap                   |         |          |
| 39   | 8412-850 | 1   | Screw, Cap                   |         |          |
| 40   | 0830-008 | 1   | Gasket                       |         |          |
| 41   | 0818-103 | 1   | Plug                         |         |          |

## CRANKSHAFT AND PISTON ASSEMBLY [96539]



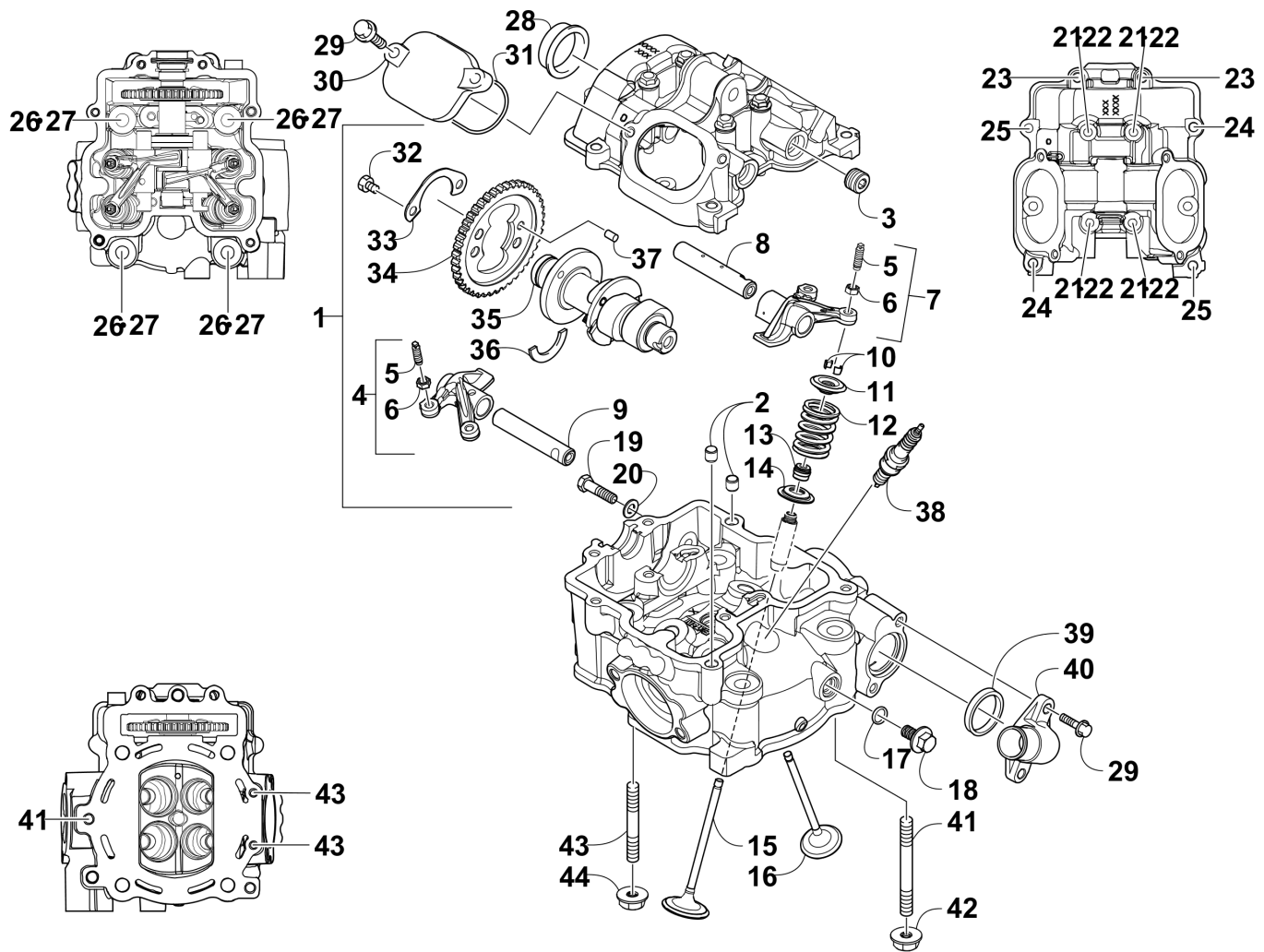
| Item | Part No. | Qty | Name                                  | Context    | Footnote |
|------|----------|-----|---------------------------------------|------------|----------|
| 1    | 0805-299 | 2   | PISTON,92MM,SET ASSEMBLY              | (inc. 2-4) |          |
| 2    | 0805-164 | 2   | Ring, Piston - Set                    |            |          |
| 3    | 0805-199 | 4   | Circlip, Piston Pin                   |            |          |
| 4    | 0805-198 | 2   | Pin, Piston                           |            |          |
| 5    | 0805-327 | 1   | CRANKSHAFT,FINAL-ASSEMBLY V-TWIN-(N1) |            |          |
| 6    | 0805-273 | 1   | Washer, Thrust                        |            |          |

# CYLINDER ASSEMBLY [300698]



| Item | Part No. | Qty | Name                                 | Context              | Footnote |
|------|----------|-----|--------------------------------------|----------------------|----------|
| 1    | 0830-209 | 2   | GASKET,HEAD                          |                      |          |
| 2    | 0804-064 | 2   | Cylinder                             |                      |          |
| 3    | 0829-002 | 8   | Pin, Dowel                           |                      |          |
| 4    | 0827-002 | 4   | Bolt, Stud                           |                      |          |
| 5    | 0827-018 | 4   | Bolt, Stud                           |                      |          |
| 6    | 8424-604 | 8   | Nut                                  |                      |          |
| 7    | 0830-193 | 2   | Gasket, Base                         |                      |          |
| 8    | 0804-037 | 1   | Plug, Cylinder                       |                      |          |
| 9    | 0804-068 | 1   | Union, Coolant Hose Assembly         | (inc. one No. 10-11) |          |
| 10   | 0830-007 | 2   | O-Ring                               |                      |          |
| 11   | 8468-616 | 2   | SCREW,MACH-TSPNH M6X1.0X16 CL8.8 BLK |                      |          |
| 12   | 0804-069 | 1   | Union, Coolant Hose Assembly         | (inc. one No. 10-11) |          |
| 13   | 8468-620 | 2   | Screw, Machine                       |                      |          |
| 14   | 0801-174 | 1   | Cover, Breather                      |                      |          |
| 15   | 0830-134 | 1   | Gasket                               |                      |          |

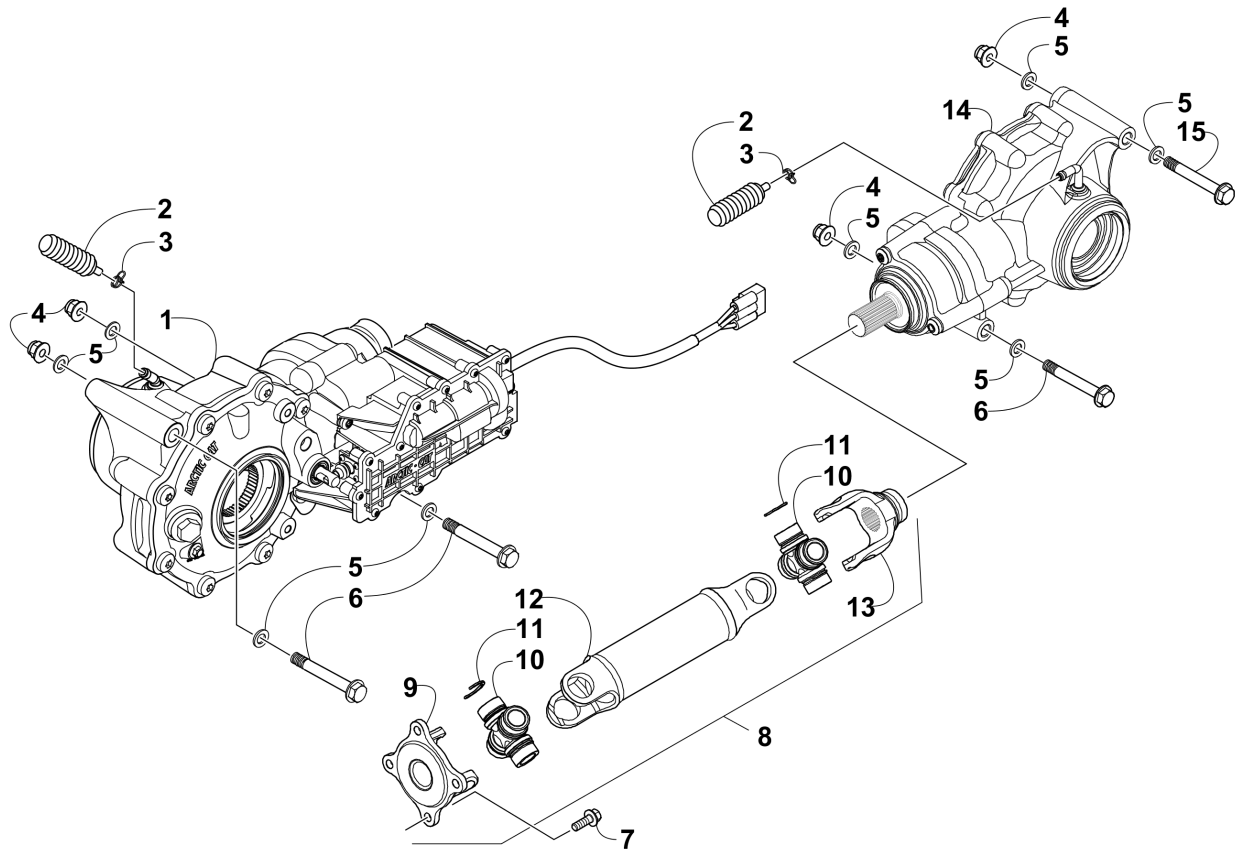
# CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [99915]



| Item | Part No. | Qty | Name                           | Context            | Footnote |
|------|----------|-----|--------------------------------|--------------------|----------|
| 1    | 0808-227 | 2   | CYLINDER HEAD ASSEMBLY-SERVICE | (inc. 2-21)        |          |
| .2   | 0829-062 | 4   | Pin, Dowel                     |                    |          |
| .3   | 0831-092 | 4   | Plug, Shaft                    |                    |          |
| .4   | 0809-319 | 2   | Arm, Valve Rocker - Exhaust    | (inc. two No. 5-6) |          |
| ..5  | 0809-240 | 8   | SCREW,LASH ADJUSTMENT          |                    |          |
| ..6  | 0827-059 | 8   | NUT,HEX M5X0.5                 |                    |          |
| .7   | 0809-318 | 2   | Arm, Valve Rocker - Intake     | (inc. two No. 5-6) |          |
| .8   | 0809-241 | 2   | SHAFT,ROCKER ARM-INTAKE        |                    |          |
| .9   | 0809-242 | 2   | SHAFT,ROCKER ARM-EXHAUST       |                    |          |
| .10  | 0809-233 | 16  | KEEPER,VALVE                   |                    |          |
| .11  | 0809-232 | 8   | RETAINER,UPPER,SPRING          |                    |          |
| .12  | 0809-231 | 8   | SPRING,VALVE                   |                    |          |
| .13  | 0830-186 | 8   | SEAL,VALVE STEM                |                    |          |
| .14  | 0809-230 | 8   | SEAT,VALVE SPRING              |                    |          |
| .15  | 0809-228 | 4   | VALVE,INTAKE-31.6MM            |                    |          |

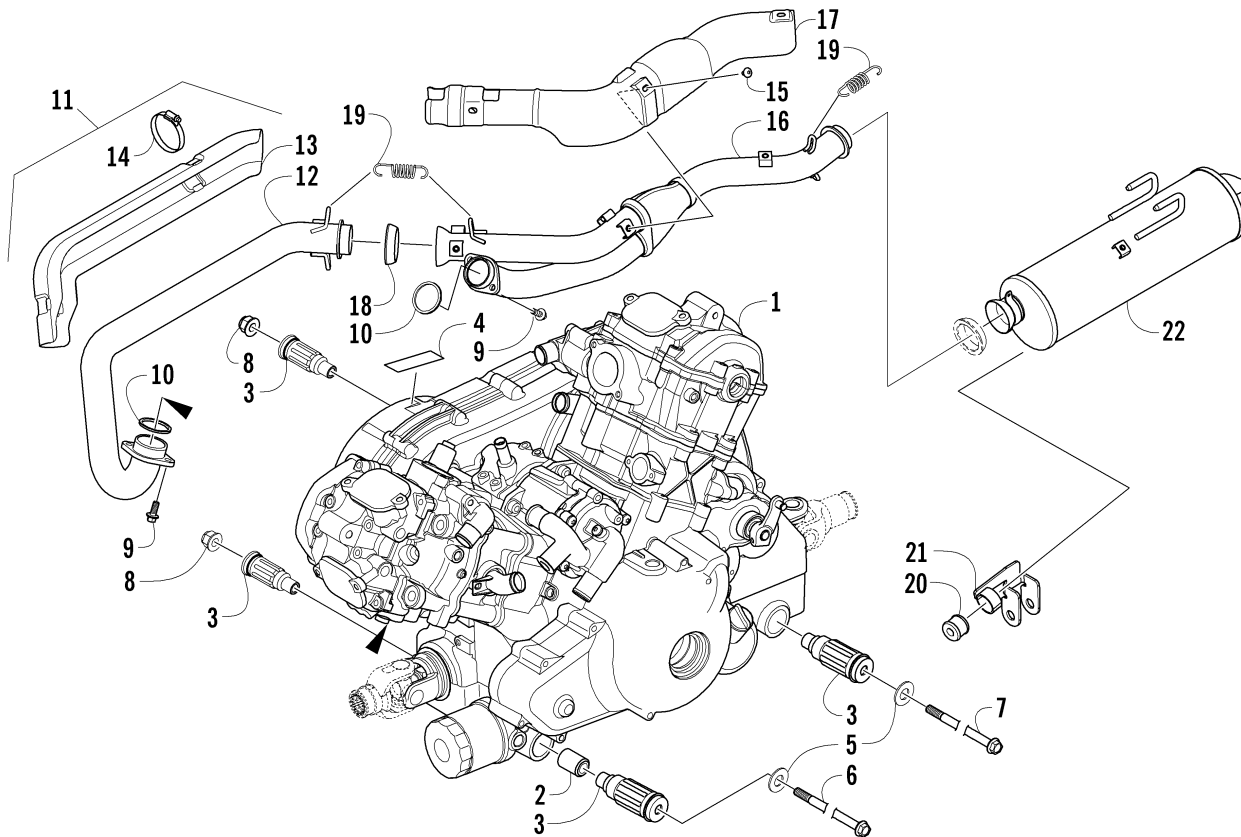
| Item | Part No. | Qty | Name                          | Context | Footnote |
|------|----------|-----|-------------------------------|---------|----------|
| .16  | 0809-229 | 4   | VALVE,EXHAUST-27.9MM          |         |          |
| .17  | 0830-213 | 2   | O-Ring                        |         |          |
| .18  | 0826-157 | 2   | Screw, Cap                    |         |          |
| .19  | 8400-812 | 2   | Screw, Cap                    |         |          |
| .20  | 0830-025 | 2   | Washer, Crush                 |         |          |
| .21  | 0826-149 | 8   | Screw, Cap                    |         |          |
| 22   | 0830-155 | 8   | SEAL,FASTENER                 |         |          |
| 23   | 0826-002 | 4   | Screw, Cap                    |         |          |
| 24   | 0826-005 | 4   | Screw, Cap                    |         |          |
| 25   | 0826-006 | 4   | Screw, Cap                    |         |          |
| 26   | 0808-090 | 8   | Screw, Cap                    |         |          |
| 27   | 0830-147 | 8   | WASHER,STEEL,10X22X2.3        |         |          |
| 28   | 0808-077 | 2   | Plug, Cylinder Head           |         |          |
| 29   | 0826-007 | 12  | Screw, Cap                    |         |          |
| 30   | 0808-003 | 4   | Cap, Inspection               |         |          |
| 31   | 0830-004 | 4   | O-RING, INSPECTION CAP        |         |          |
| 32   | 0826-034 | 4   | Screw, Cap                    |         |          |
| 33   | 0828-004 | 2   | Plate, Retainer               |         |          |
| 34   | 0809-212 | 2   | CAM SPROCKET                  |         |          |
| 35   | 0809-246 | 1   | CAMSHAFT,VTWIN-FRONT CYL-ASSY |         |          |
| 35   | 0809-248 | 1   | CAMSHAFT,VTWIN REAR CYL ASSY  |         |          |
| 36   | 0809-003 | 2   | C-Ring                        |         |          |
| 37   | 0829-049 | 2   | PIN,SOLID DOWEL-M5X8          |         |          |
| 38   | 0217-799 | 2   | SPARK PLUG, CPR8E             |         |          |
| 39   | 0830-120 | 2   | Seal                          |         |          |
| 40   | 0808-008 | 2   | Cover, Thermostat             |         |          |
| 41   | 0827-069 | 2   | Bolt, Stud                    |         |          |
| 42   | 8424-804 | 2   | Nut                           |         |          |
| 43   | 0827-030 | 4   | Bolt, Stud                    |         |          |
| 44   | 8424-604 | 4   | Nut                           |         |          |

# DRIVE TRAIN ASSEMBLY [300336]



| Item | Part No. | Qty | Name                          | Context     | Footnote |
|------|----------|-----|-------------------------------|-------------|----------|
| 1    | 2502-110 | 1   | Gearcase, Front               |             |          |
| 2    | 1402-620 | 2   | BLADDER,CASE                  |             |          |
| 3    | 0423-315 | 2   | Clamp, Hose                   |             |          |
| 4    | 8428-002 | 4   | Nut, Lock                     |             |          |
| 5    | 0423-426 | 8   | Washer                        |             |          |
| 6    | 0423-404 | 3   | Screw, Cap                    |             |          |
| 7    | 8408-820 | 4   | Screw, Cap                    |             |          |
| 8    | 1502-338 | 1   | Driveshaft, Rear - Assembly   | (inc. 9-13) |          |
| 9    | 1402-689 | 1   | Yoke, Flange                  |             |          |
| 10   | 0402-944 | 2   | CROSS, UNIVERSAL (25mm) - SET | (inc. 11)   |          |
| 11   | 0423-395 | 8   | Ring, Retaining               |             |          |
| 12   | 1502-337 | 1   | Driveshaft, Rear              |             |          |
| 13   | 1402-567 | 1   | Yoke, Slip                    |             |          |
| 14   | 2502-085 | 1   | Gearcase, Rear                |             |          |
| 15   | 0423-830 | 1   | Screw, Cap                    |             |          |

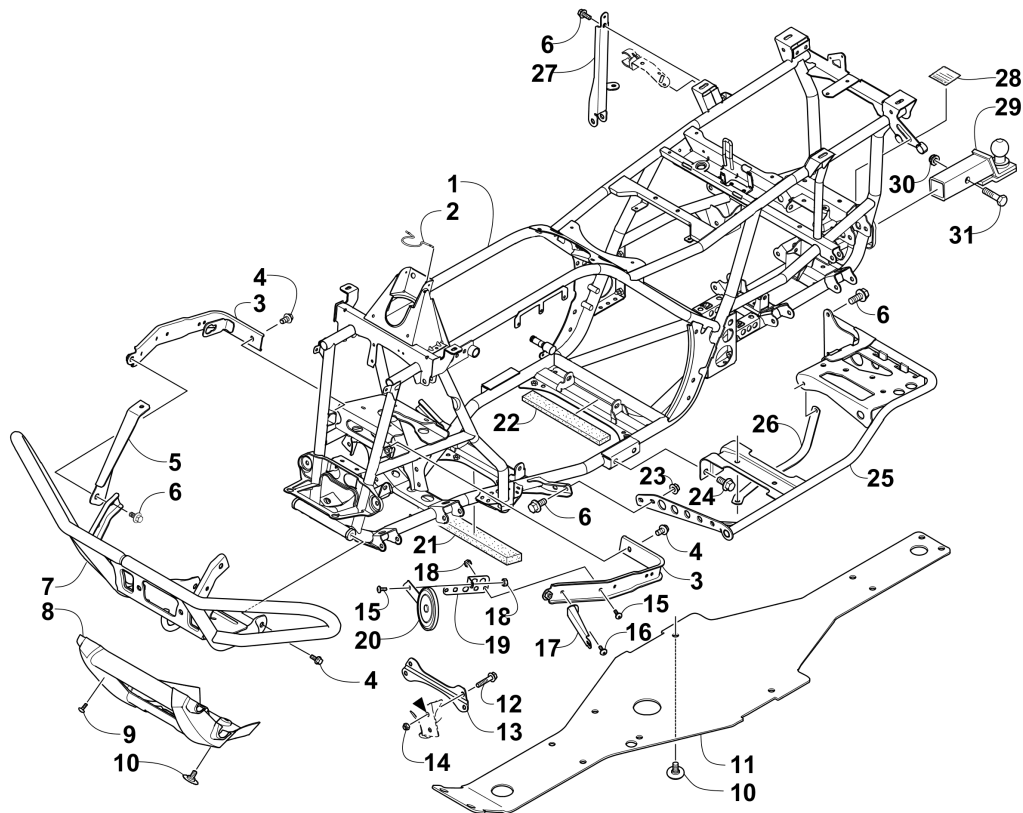
# ENGINE AND EXHAUST [97407]



| Item | Part No. | Qty | Name                           | Context      | Footnote |
|------|----------|-----|--------------------------------|--------------|----------|
| 1    | 0800-111 | 1   | ENGINE,A950K H2 ASSY (TRV)     | (inc. 2-3)   |          |
| 2    | 0801-128 | 1   | Spacer, Engine Mount           |              |          |
| 3    | 0801-091 | 4   | Mount, Engine                  |              |          |
| 4    | 0411-426 | 1   | Decal, Warning - Clutch        |              |          |
| 5    | 0423-426 | 2   | Washer                         |              |          |
| 6    | 0423-734 | 1   | Screw, Cap                     |              |          |
| 7    | 0423-451 | 1   | Screw, Cap                     |              |          |
| 8    | 8428-002 | 2   | Nut, Lock                      |              |          |
| 9    | 8408-820 | 4   | Screw, Cap                     |              |          |
| 10   | 0412-338 | 2   | Gasket, Exhaust                |              |          |
| 11   | 0512-433 | 1   | Pipe, Exhaust - Assembly       | (inc. 12-14) |          |
| 12   | 0512-349 | 1   | Pipe, Exhaust                  |              |          |
| 13   | 0412-400 | 1   | Shield, Exhaust Pipe           |              |          |
| 14   | 0423-317 | 2   | CLAMP, HOSE -32/50 (NORMA 962) |              |          |
| 15   | 8477-610 | 5   | Screw, Machine                 |              |          |
| 16   | 0512-453 | 1   | Pipe, Exhaust - Rear           |              |          |
| 17   | 0412-484 | 1   | Shield, Exhaust Pipe - Rear    |              |          |
| 18   | 0412-375 | 2   | Seal, Exhaust                  |              |          |
| 19   | 0612-668 | 4   | Spring                         |              |          |
| 20   | 0412-577 | 3   | BUSHING,MUFFLER                |              |          |

| Item | Part No. | Qty | Name                     | Context | Footnote                     |
|------|----------|-----|--------------------------|---------|------------------------------|
| 21   | 1506-732 | 1   | Channel, Muffler Support |         |                              |
| 22   |          | 1   | Muffler - Assembly       |         | Not Serviced<br>Individually |

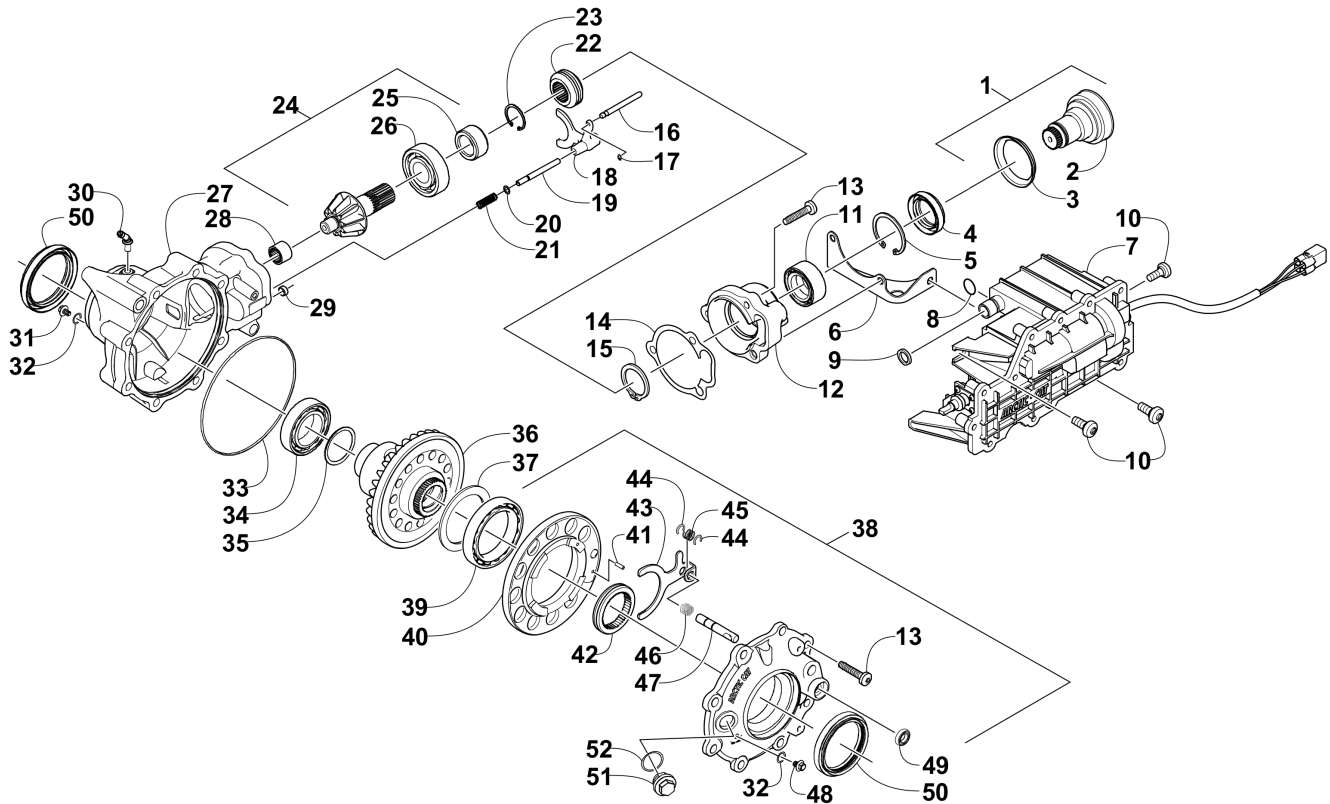
# FRAME AND RELATED PARTS [300693]



| Item | Part No. | Qty | Name                               | Context | Footnote |
|------|----------|-----|------------------------------------|---------|----------|
| 1    | 4506-821 | 1   | Frame, Main                        |         |          |
| 2    | 2416-401 | 1   | Clip, Routing                      |         |          |
| 3    | 2506-813 | 1   | CHANNEL,BUMPER MOUNTING-BLACK      |         |          |
| 3    | 2506-285 | 1   | Channel, Bumper Mounting - Left    |         |          |
| 4    | 8409-020 | 4   | Screw, Cap                         |         |          |
| 5    | 1506-562 | 1   | Bracket, Mounting - Bumper - Right |         |          |
| 5    | 1506-563 | 1   | Bracket, Mounting - Bumper - Left  |         |          |
| 6    | 8408-816 | 11  | Screw, Cap                         |         |          |
| 7    | 1506-855 | 1   | BUMPER,FRONT-BLACK (A-BODY)        |         |          |
| 8    | 1406-360 | 1   | Fascia, Bumper - Front             |         |          |
| 9    | 0423-419 | 2   | Screw, Machine                     |         |          |
| 10   | 0423-101 | 12  | Screw, Shoulder                    |         |          |
| 11   | 2406-718 | 1   | Panel, Belly                       |         |          |
| 12   | 8409-025 | 2   | Screw, Cap                         |         |          |
| 13   | 2516-852 | 1   | BRACE,A-ARM-PTD BLACK              |         |          |
| 14   | 0423-744 | 2   | Nut, Lock                          |         |          |
| 15   | 8477-616 | 2   | Screw, Machine                     |         |          |
| 16   | 8477-620 | 1   | Screw, Machine                     |         |          |
| 17   | 2416-162 | 1   | Bracket, Support - Right           |         |          |
| 17   | 2416-163 | 1   | Bracket, Support - Left            |         |          |

| Item | Part No. | Qty | Name                     | Context      | Footnote |
|------|----------|-----|--------------------------|--------------|----------|
| 18   | 0623-038 | 3   | Nut w/Washer             |              |          |
| 19   | 2406-321 | 1   | Bracket, Mounting - Horn |              |          |
| 20   | 0430-053 | 1   | Horn, Electric - 12V     |              |          |
| 21   | 2506-701 | 1   | Pad, Foam                |              |          |
| 22   | 0406-289 | 1   | Pad, Frame               |              |          |
| 23   | 8424-802 | 4   | Nut                      |              |          |
| 24   | 8409-016 | 4   | Screw, Cap               |              |          |
| 25   | 2506-776 | 1   | Footrest - Right         |              |          |
| 25   | 1506-849 | 1   | Footrest - Left          |              |          |
| 26   | 2406-788 | 1   | Strap, Footrest - Right  |              |          |
| 26   | 2406-789 | 1   | Strap, Footrest - Left   |              |          |
| 27   | 2506-447 | 1   | Bracket, Support         |              |          |
| 28   | 4411-550 | 1   | Decal, Warning - Towing  |              |          |
| 29   | 0541-857 | 1   | Mount, Ball Hitch        | (inc. 30-31) |          |
| 30   | 0423-690 | 1   | Nut, Lock                |              |          |
| 31   | 0423-693 | 1   | Screw, Cap               |              |          |

# FRONT DRIVE GEARCASE ASSEMBLY [300319]

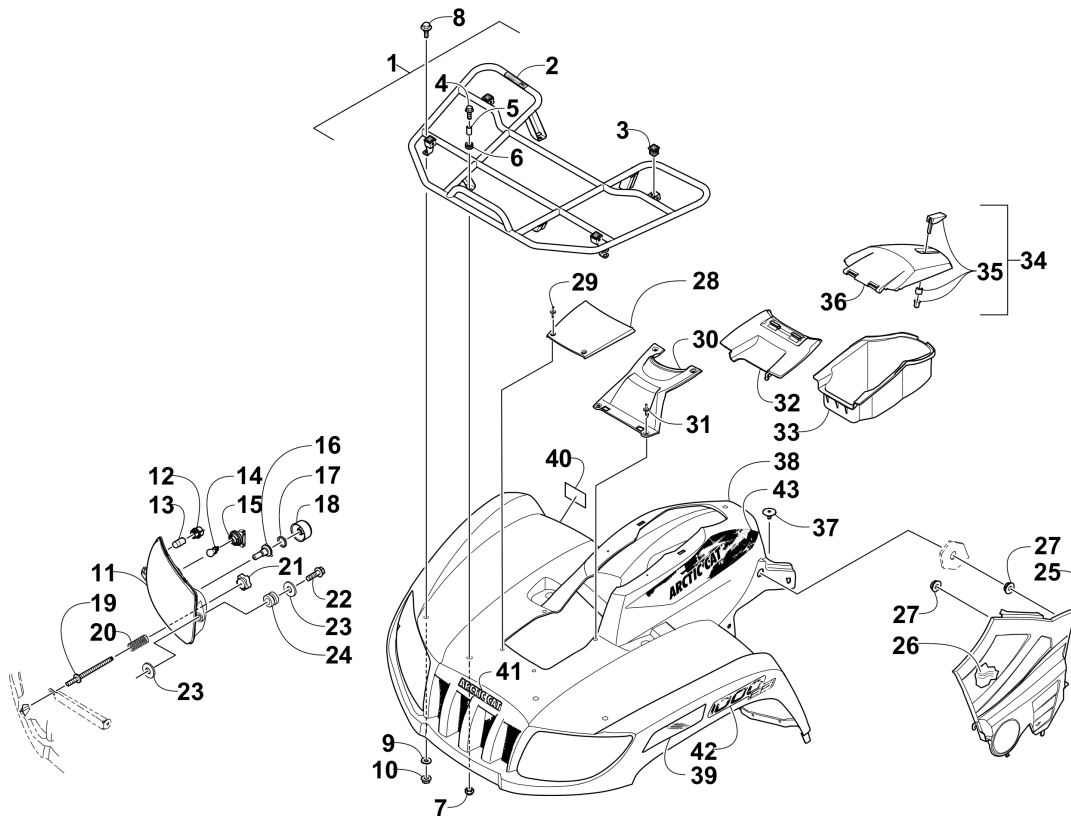


| Item | Part No. | Qty | Name                    | Context    | Footnote |
|------|----------|-----|-------------------------|------------|----------|
| -    | 2502-110 | 1   | Gearcase, Front         |            |          |
| 1    | 0502-923 | 1   | Shaft, Input - Assembly | (inc. 2-3) |          |
| .2   | 1402-438 | 1   | Shaft, Input            |            |          |
| .3   | 1402-168 | 1   | Deflector               |            |          |
| 4    | 1402-011 | 1   | Seal                    |            |          |
| 5    | 0423-423 | 1   | Ring, Retaining         |            |          |
| 6    | 1502-237 | 1   | Bracket, Actuator       |            |          |
| 7    | 2502-194 | 1   | Actuator                | (inc. 8)   |          |
| .8   | 1402-981 | 1   | O-Ring                  |            |          |
| 9    | 0423-892 | 1   | O-RING (8X1.5)          |            |          |
| 10   | 0423-396 | 3   | Screw, Self-Tapping     |            |          |
| 11   | 1402-043 | 1   | Bearing                 |            |          |
| 12   | 0502-528 | 1   | HOUSING, PINION-MACH    |            |          |
| 13   | 0423-118 | 11  | Screw, Self-Tapping     |            |          |
| 14   | 0402-947 | 1   | Gasket, Flange          |            |          |
| 15   | 0423-417 | 1   | Ring, Retaining         |            |          |
| 16   | 0402-997 | 1   | Shaft, Selector         |            |          |
| 17   | 0423-402 | 1   | Ring, Retaining         |            |          |
| 18   | 0402-998 | 1   | Fork, Selector          |            |          |
| 19   | 0402-417 | 1   | Shaft, Shuttle          |            |          |

| Item | Part No. | Qty | Name                          | Context                                  | Footnote |
|------|----------|-----|-------------------------------|------------------------------------------|----------|
| 20   | 0423-147 | 1   | O-Ring                        |                                          |          |
| 21   | 0402-999 | 1   | Spring, Return                |                                          |          |
| 22   | 0402-413 | 1   | Coupler, Drive                |                                          |          |
| 23   | 1423-067 | 1   | Ring, Retaining               |                                          |          |
| 24   | 1502-851 | 1   | Gear, Pinion - Assembly - 11T | (inc. 25-26)                             |          |
| 25   | 1402-977 | 1   | Collar, Retaining             |                                          |          |
| 26   | 0402-327 | 1   | Bearing                       |                                          |          |
| 27   | 1502-856 | 1   | Housing, Gearcase             |                                          |          |
| 28   | 0402-328 | 1   | Bearing                       |                                          |          |
| 29   | 0402-411 | 1   | Pin, Dowel                    |                                          |          |
| 30   | 2402-160 | 1   | Fitting, Elbow                |                                          |          |
| 31   | 1402-210 | 1   | PLUG,DRAIN-MAGNETIC           | (inc. one No. 32)                        |          |
| 32   | 0423-153 | 2   | O-Ring                        |                                          |          |
| 33   | 0423-149 | 1   | O-Ring                        |                                          |          |
| 34   | 0402-393 | 1   | Bearing                       |                                          |          |
| 35   | 0402-405 | AR  | Shim, 41 x 49 x 1.3 mm        |                                          |          |
| 35   | 0402-406 | AR  | Shim, 41 x 49 x 1.4 mm        |                                          |          |
| 35   | 0402-407 | AR  | Shim, 41 x 49 x 1.5 mm        |                                          |          |
| 35   | 0402-408 | AR  | Shim, 41 x 49 x 1.6 mm        |                                          |          |
| 35   | 0402-409 | AR  | Shim, 41 x 49 x 1.7 mm        |                                          |          |
| 36   | 1502-919 | 1   | Gear, Ring - 34T              |                                          |          |
| 37   | 1402-074 | AR  | Shim, 61 x 69 x 1.3 mm        |                                          |          |
| 37   | 1402-075 | AR  | Shim, 61 x 69 x 1.4 mm        |                                          |          |
| 37   | 1402-076 | AR  | Shim, 61 x 69 x 1.5 mm        |                                          |          |
| 37   | 1402-077 | AR  | Shim, 61 x 69 x 1.6 mm        |                                          |          |
| 37   | 1402-078 | AR  | Shim, 61 x 69 x 1.7 mm        |                                          |          |
| 38   | 1502-858 | 1   | Cover, Gearcase               | (inc. one No. 32, 39-49, and one No. 50) |          |
| 39   | 1402-053 | 1   | Bearing                       |                                          |          |
| 40   | 0502-413 | 1   | Flange, Bearing               |                                          |          |
| 41   | 1402-079 | 1   | Pin, Parallel                 |                                          |          |
| 42   | 1402-042 | 1   | Collar, Sliding               |                                          |          |
| 43   | 1402-054 | 1   | Fork                          |                                          |          |
| 44   | 1402-058 | 2   | Ring, Retaining               |                                          |          |
| 45   | 1402-057 | 1   | Spring                        |                                          |          |
| 46   | 1402-063 | 1   | Spring                        |                                          |          |
| 47   | 1402-656 | 1   | Shaft, Lock                   |                                          |          |
| 48   | 1402-211 | 1   | Plug, Oil Level               | (inc. one No. 32)                        |          |
| 49   | 1402-056 | 1   | Seal                          |                                          |          |
| 50   | 2402-240 | 2   | SEAL,48X84X9 FKM              |                                          |          |

| Item | Part No. | Qty | Name       | Context   | Footnote |
|------|----------|-----|------------|-----------|----------|
| 51   | 0402-333 | 1   | PLUG, FILL | (inc. 52) |          |
| .52  | 0423-154 | 1   | O-Ring     |           |          |

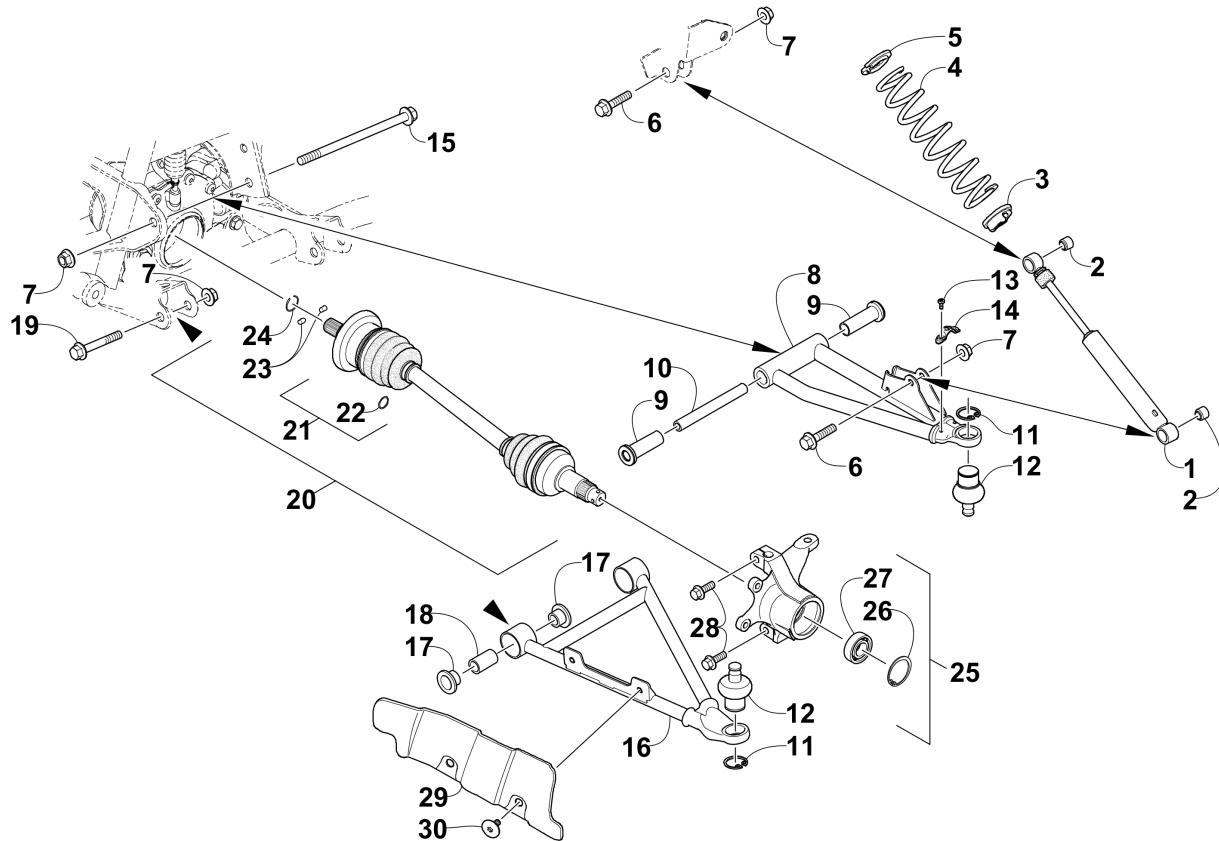
# FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [300691]



| Item | Part No. | Qty | Name                       | Context              | Footnote |
|------|----------|-----|----------------------------|----------------------|----------|
| 1    | 2506-106 | 1   | Rack, Front - Assembly     | (inc. 2-3)           |          |
| .2   | 0411-576 | 1   | Decal, Warning - Load      |                      |          |
| .3   | 0441-592 | 4   | BUSHING,RACK FRAME         |                      |          |
| 4    | 8410-835 | 4   | Screw, Cap                 |                      |          |
| 5    | 0423-669 | 4   | Spacer                     |                      |          |
| 6    | 0423-465 | 4   | Grommet                    |                      |          |
| 7    | 8432-802 | 4   | Nut, Lock                  |                      |          |
| 8    | 0423-654 | 2   | Screw, Shoulder            |                      |          |
| 9    | 8050-222 | 2   | Washer                     |                      |          |
| 10   | 8427-602 | 2   | Nut, Lock                  |                      |          |
| 11   | 0509-036 | 1   | Headlight Assembly - Right | (inc. one No. 12-18) |          |
| 11   | 0509-037 | 1   | Headlight Assembly - Left  | (inc. one No. 12-18) |          |
| .12  | 0409-102 | 2   | Socket, Position Bulb      |                      |          |
| .13  | 0409-101 | 2   | Bulb, Position             |                      |          |
| .14  | 0409-099 | 2   | Bulb, Turn Signal          |                      |          |
| .15  | 0409-100 | 2   | Socket, Turn Signal Bulb   |                      |          |
| .16  | 0409-096 | 2   | Bulb, Headlight            |                      |          |
| .17  | 0409-097 | 2   | Retainer, Spring           |                      |          |
| .18  | 0409-098 | 2   | Boot, Rubber               |                      |          |
| 19   | 0423-514 | 2   | Stud, Adjuster - Headlight |                      |          |

| Item | Part No. | Qty | Name                             | Context      | Footnote |
|------|----------|-----|----------------------------------|--------------|----------|
| 20   | 0423-522 | 2   | Spring, Adjuster                 |              |          |
| 21   | 0423-513 | 2   | Knob, Adjuster                   |              |          |
| 22   | 0623-785 | 4   | Screw, Self-Tapping              |              |          |
| 23   | 8050-217 | 8   | Washer                           |              |          |
| 24   | 0423-447 | 4   | Grommet                          |              |          |
| 25   | 2406-802 | 1   | Panel, Side - Lower - Right      |              |          |
| 25   | 7506-102 | 1   | Panel, Side - Lower - Left       | (inc. 26)    |          |
| 26   | 0412-842 | 1   | Foil, Protective                 |              |          |
| 27   | 0423-678 | 8   | Grommet                          |              |          |
| 28   | 1406-358 | 1   | Cover, Access                    |              |          |
| 29   | 0423-535 | 2   | Rivet, Reinstallable             |              |          |
| 30   | 1406-484 | 1   | Cover, Steering Post             |              |          |
| 31   | 0623-362 | 4   | Clip, Retaining                  |              |          |
| 32   | 0470-513 | 1   | Cover, Storage Box               |              |          |
| 33   | 1406-573 | 1   | Box, Storage                     |              |          |
| 34   | 2506-234 | 1   | Lid, Storage Box w/Latch         | (inc. 35-36) |          |
| 35   | 1406-599 | 1   | Latch, Storage Box               |              |          |
| 36   | 0470-514 | 1   | Lid, Storage Box                 |              |          |
| 37   | 0423-101 | 2   | Screw, Shoulder                  |              |          |
| 38   | 2516-983 | 1   | Panel, Fender - Blue             |              |          |
| 38   | 0411-818 | 1   | Decal, Reflector - Right - Amber |              |          |
| 39   | 0411-819 | 1   | Decal, Reflector - Left - Amber  |              |          |
| 40   | 1411-906 | 1   | Decal, Warning - Throttle        |              |          |
| 41   | 1411-725 | 1   | Decal, "Arctic Cat"              |              |          |
| 42   | 4411-395 | 2   | Decal, "1000 EFI"                |              |          |
| 43   | 4411-396 | 1   | Decal, Side - Upper Right        |              |          |
| 43   | 4411-397 | 1   | Decal, Side - Upper Left         |              |          |

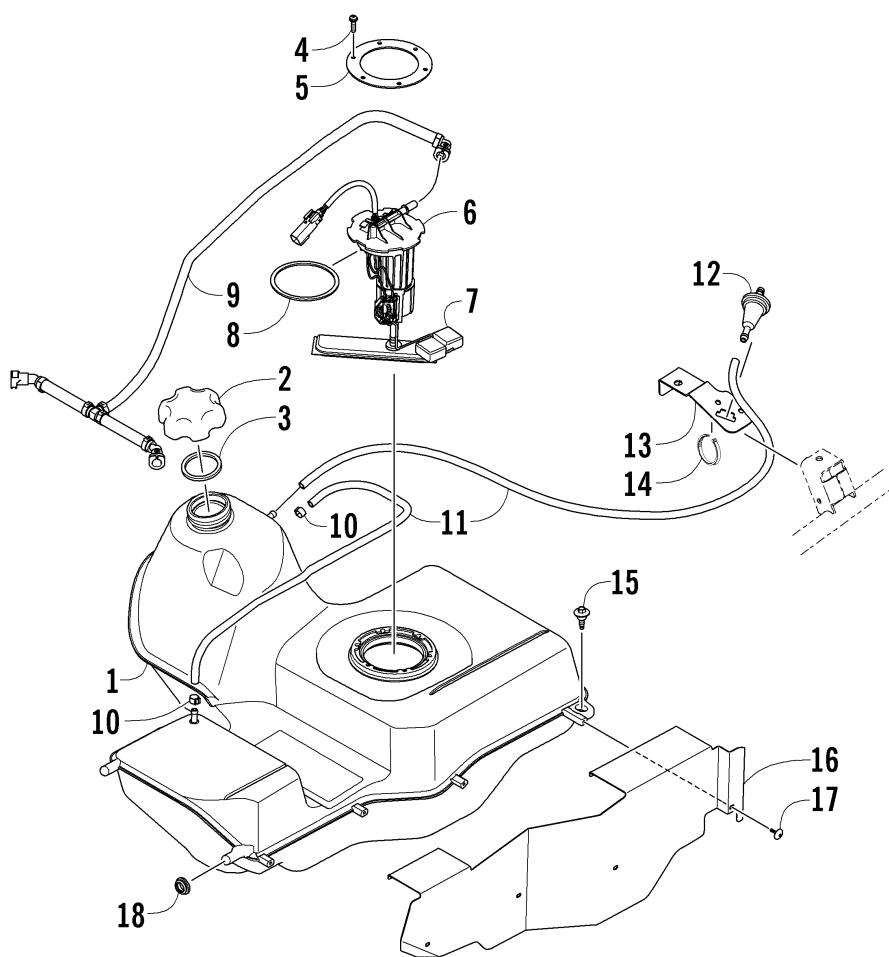
# FRONT SUSPENSION ASSEMBLY [300321]



| Item | Part No. | Qty | Name                              | Context                                                    | Footnote |
|------|----------|-----|-----------------------------------|------------------------------------------------------------|----------|
| 1    | 0403-188 | 2   | Shock Absorber                    | (inc. 2)                                                   |          |
| 2    | 0403-182 | 4   | Bushing                           |                                                            |          |
| 3    | 0403-395 | 2   | CAM,ADJUSTER-SPRING               |                                                            |          |
| 4    | 0503-511 | 2   | Spring, Suspension White          |                                                            |          |
| 5    | 1603-889 | 2   | Retainer, Spring                  |                                                            |          |
| 6    | 8409-040 | 4   | Screw, Cap                        |                                                            |          |
| 7    | 0423-744 | 10  | Nut, Lock                         |                                                            |          |
| 8    | 0503-416 | 1   | A-ARM,FRONT UPPER RH-BLACK-ASSY   | (inc. two No. 9, one No. 10, two No. 11, and two No. 12)   |          |
| 8    | 0503-417 | 1   | A-ARM,FRONT UPPER LH-BLACK-ASSY   | (inc. two No. 9, one No. 10, two No. 11, and two No. 12)   |          |
| 9    | 0403-289 | 4   | BUSHING,UPPER A-ARM SUSPENSION    |                                                            |          |
| 10   | 0403-439 | 2   | Axle                              |                                                            |          |
| 11   | 0423-009 | 4   | CLIP,BALL JOINT                   |                                                            |          |
| 12   | 0405-483 | 4   | BALLJOINT-ASSY (DOUBLE STAKE)     |                                                            |          |
| 13   | 0423-946 | 4   | Screw, Self-Tapping               |                                                            |          |
| 14   | 1502-594 | 2   | Clamp, Routing                    |                                                            |          |
| 15   | 0423-334 | 2   | Screw, Cap                        |                                                            |          |
| 16   | 0503-376 | 1   | A-ARM,FRONT LOWER-RH-ASSY (BLACK) | (inc. four No. 17, two No. 18, one No. 11, and one No. 12) |          |
| 16   | 0503-377 | 1   | A-ARM,FRONT LOWER-LH-ASSY (BLACK) | (inc. four No. 17, two No. 18, one No. 11, and one No. 12) |          |

| Item | Part No. | Qty | Name                                | Context                          | Footnote |
|------|----------|-----|-------------------------------------|----------------------------------|----------|
| .17  | 0403-409 | 8   | Bushing                             |                                  |          |
| .18  | 0403-438 | 4   | Collar                              |                                  |          |
| 19   | 8409-075 | 4   | Screw, Cap                          |                                  |          |
| 20   | 2502-155 | 2   | Axle, Drive                         | (inc. 21-24)                     |          |
| .21  | 1436-410 | 2   | Repair Kit, Boot                    | (inc. 22)                        |          |
| ..22 | 1441-988 | 2   | Clip, Retaining                     |                                  |          |
| .23  | 1402-885 | 4   | Pin, Detent                         |                                  |          |
| .24  | 1402-889 | 2   | Clip, Retaining                     |                                  |          |
| 25   | 0505-578 | 1   | KNUCKLE,STEERING-RH ASSY            | (inc. one No. 26 and one No. 27) |          |
| 25   | 0505-579 | 1   | KNUCKLE,STEERING-LH ASSY            | (inc. one No. 26 and one No. 27) |          |
| .26  | 0423-423 | 2   | Ring, Retaining                     |                                  |          |
| .27  | 1402-809 | 2   | Bearing                             |                                  |          |
| 28   | 0423-998 | 4   | Screw, Shoulder                     |                                  |          |
| 29   | 1406-034 | 1   | Guard, Boot - Axle - Right          |                                  |          |
| 29   | 1406-035 | 1   | Guard, Boot - Axle - Left           |                                  |          |
| 30   | 0423-545 | 4   | SCREW,BODY-SELF TAP #12 X 3/4 A Z&B |                                  |          |

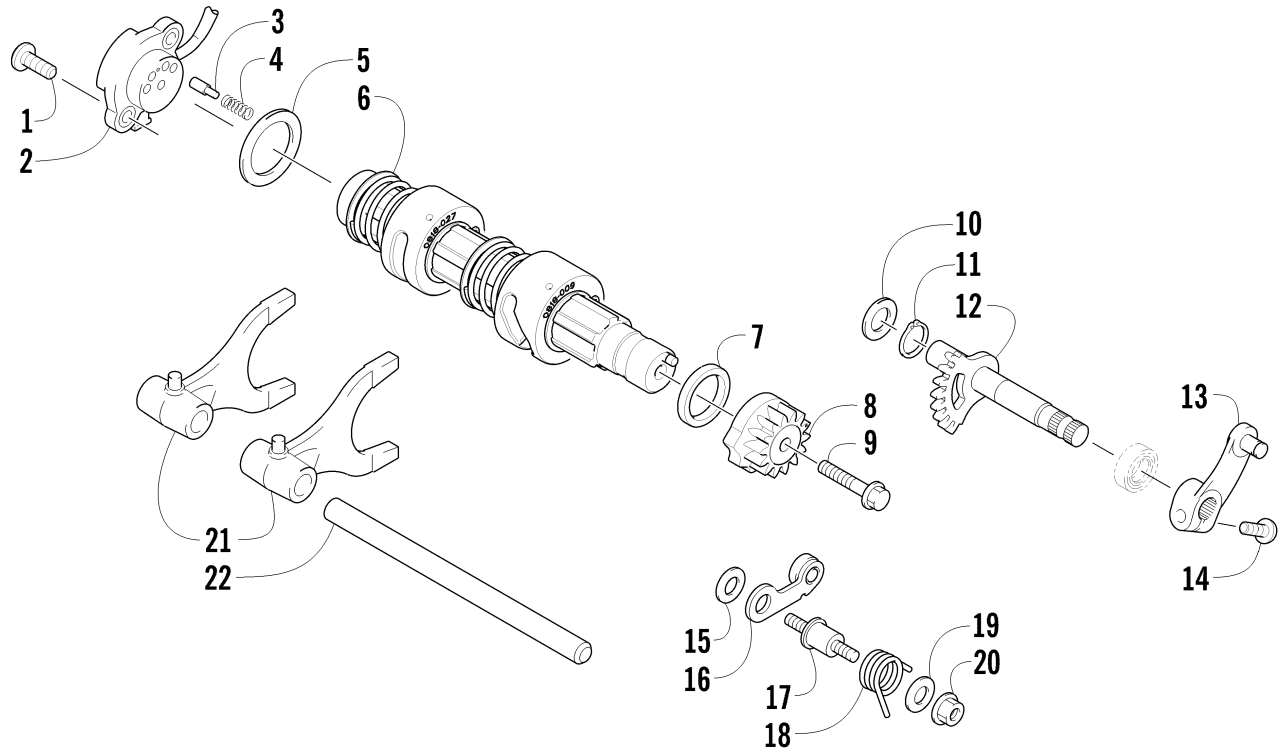
# GAS TANK ASSEMBLY [100137]



| Item | Part No. | Qty | Name                         | Context    | Footnote |
|------|----------|-----|------------------------------|------------|----------|
| 1    | 0570-308 | 1   | Tank, Gas - Assembly         | (inc. 2-5) |          |
| 2    | 0470-438 | 1   | Cap, Gas Tank                | (inc. 3)   |          |
| 3    | 0109-733 | 1   | Gasket, Gas Tank Cap         |            |          |
| 4    | 0423-898 | 6   | Screw, Self-Tapping          |            |          |
| 5    | 2670-042 | 1   | Plate, Retaining             |            |          |
| 6    | 0570-433 | 1   | Fuel Pump - Assembly         | (inc. 7-8) |          |
| 7    | 2670-235 | 1   | Float                        |            |          |
| 8    | 0470-838 | 1   | Seal                         |            |          |
| 9    | 0570-282 | 1   | Hose, Fuel - Assembly        |            |          |
| 10   | 0423-688 | AR  | Clamp, Hose                  |            |          |
| 11   | 0410-070 | AR  | Hose, Gasline - 25 ft        |            |          |
| 12   | 0470-988 | 1   | Filter, In-Line              |            |          |
| 13   | 1470-015 | 1   | MOUNT, VENT FILTER (400 TRV) |            |          |
| 14   | 0123-788 | AR  | Tie, Cable - 8 in.           |            |          |
| 15   | 0423-732 | 2   | Screw, Shoulder              |            |          |

| Item | Part No. | Qty | Name                | Context | Footnote |
|------|----------|-----|---------------------|---------|----------|
| 16   | 0470-822 | 1   | Shield, Heat        |         |          |
| 17   | 0623-797 | 4   | Screw, Self-Tapping |         |          |
| 18   | 0423-460 | 2   | Grommet             |         |          |

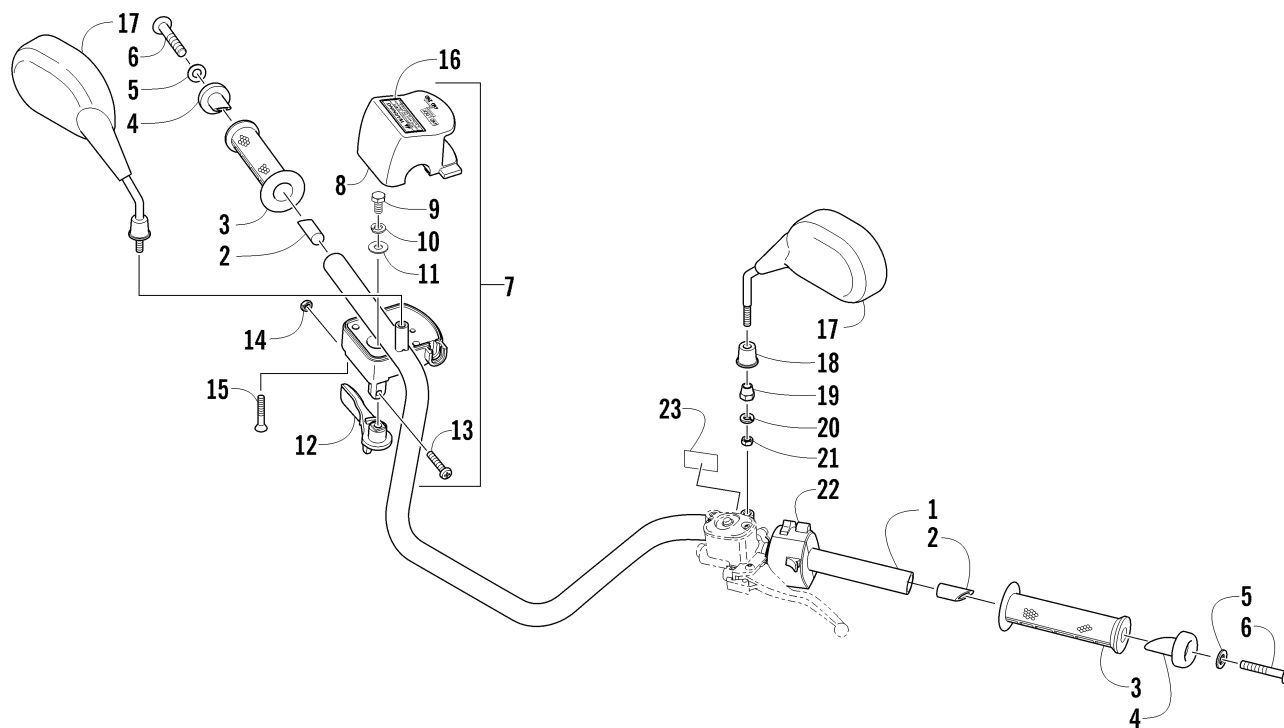
## GEAR SHIFTING ASSEMBLY [100098]



| Item | Part No. | Qty | Name                         | Context | Footnote |
|------|----------|-----|------------------------------|---------|----------|
| 1    | 8470-516 | 2   | Screw, Machine               |         |          |
| 2    | 0409-091 | 1   | Switch, Gear Position        |         |          |
| 3    | 0818-013 | 2   | Contact                      |         |          |
| 4    | 0818-017 | 2   | Spring                       |         |          |
| 5    | 0828-040 | 1   | Washer                       |         |          |
| 6    | 0818-127 | 1   | Shaft, Gear Shift - Assembly |         |          |
| 7    | 0828-131 | 1   | Spacer                       |         |          |
| 8    | 0818-055 | 1   | Cam, Gear Shift              |         |          |
| 9    | 0826-006 | 1   | Screw, Cap                   |         |          |
| 10   | 0828-036 | 1   | Washer                       |         |          |
| 11   | 0831-010 | 1   | Ring, Retaining              |         |          |
| 12   | 0818-095 | 1   | Shaft, Sub-Gear Shift        |         |          |
| 13   | 0818-164 | 1   | Arm, Select                  |         |          |
| 14   | 8468-620 | 1   | Screw, Machine               |         |          |
| 15   | 0828-038 | 1   | Washer                       |         |          |
| 16   | 0818-002 | 1   | Stopper, Cam                 |         |          |
| 17   | 0818-004 | 1   | Support, Cam Stopper         |         |          |
| 18   | 0818-090 | 1   | Spring                       |         |          |
| 19   | 0828-035 | 1   | Washer                       |         |          |
| 20   | 8424-602 | 1   | Nut                          |         |          |

| Item | Part No. | Qty | Name              | Context | Footnote |
|------|----------|-----|-------------------|---------|----------|
| 21   | 0818-072 | 2   | Fork, Shift       |         |          |
| 22   | 0818-006 | 1   | Shaft, Shift Fork |         |          |

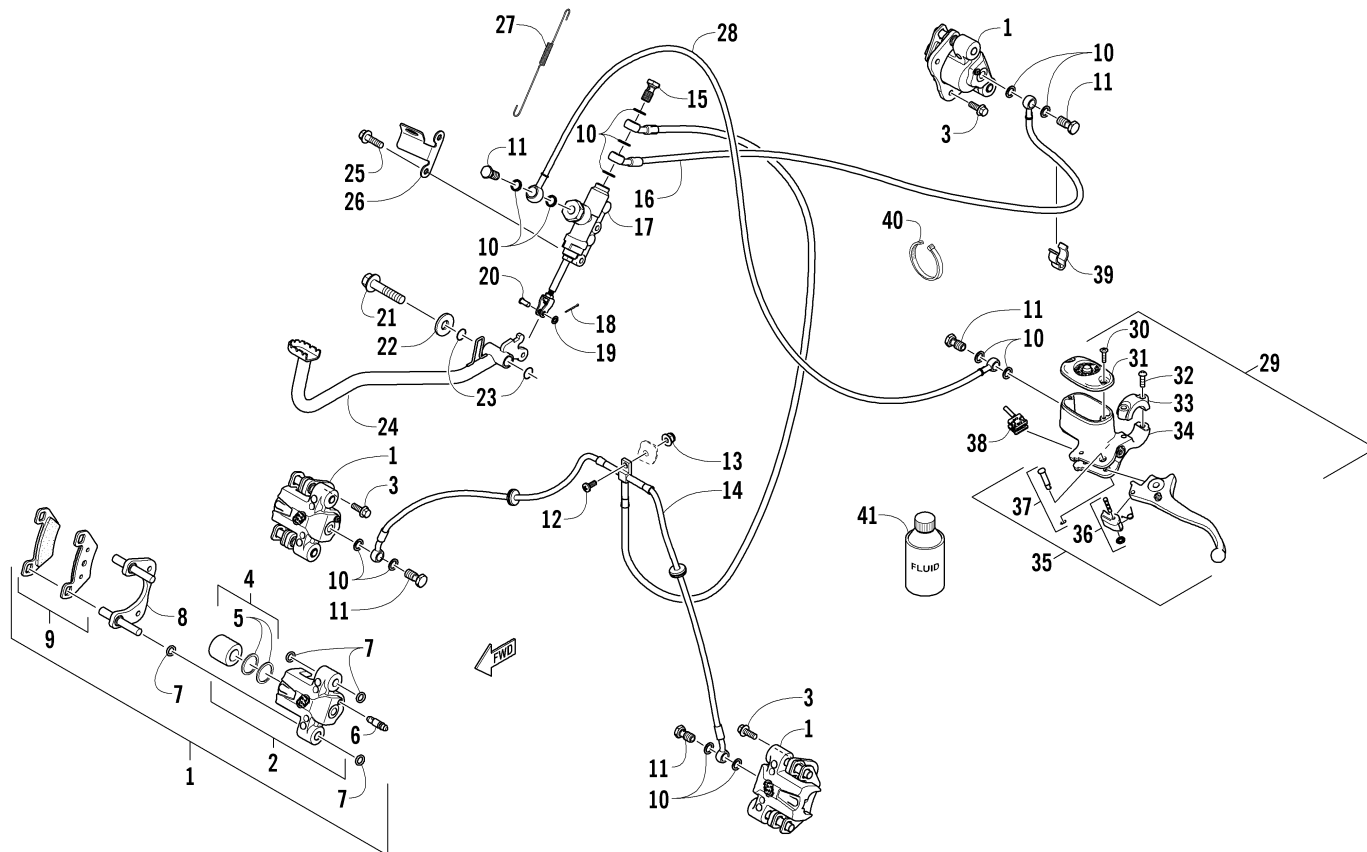
# HANDLEBAR ASSEMBLY [95898]



| Item | Part No. | Qty | Name                               | Context      | Footnote |
|------|----------|-----|------------------------------------|--------------|----------|
| 1    | 0505-522 | 1   | Handlebar                          |              |          |
| 2    | 0405-218 | 2   | Plug, Handlebar                    |              |          |
| 3    | 0405-147 | 2   | Grip, Handlebar                    |              |          |
| 4    | 0405-149 | 2   | End Cap, Handlebar                 |              |          |
| 5    | 8050-247 | 2   | Washer                             |              |          |
| 6    | 8477-845 | 2   | Screw, Machine                     |              |          |
| 7    | 0509-054 | 1   | Case, Throttle - Assembly          | (inc. 8-15)  |          |
| 8    | 0409-141 | 1   | Cover, Throttle Case w/Switch      |              |          |
| 9    | 3007-392 | 1   | Bolt                               |              |          |
| 10   | 3004-447 | 1   | Washer, Lock                       |              |          |
| 11   | 3003-030 | 1   | Washer                             |              |          |
| 12   | 0409-133 | 1   | Lever, Throttle                    |              |          |
| 13   | 3423-014 | 1   | Screw, Machine                     |              |          |
| 14   | 3423-327 | 1   | Nut                                |              |          |
| 15   | 3423-199 | 2   | Screw, Machine                     |              |          |
| 16   | 0411-966 | 1   | Decal, Warning - Differential Lock |              |          |
| 17   | 2406-630 | 1   | Mirror - Right                     | (inc. 18-21) |          |
| 17   | 2406-631 | 1   | Mirror - Left                      | (inc. 18-21) |          |
| 18   | 0423-985 | 2   | Cover                              |              |          |
| 19   | 0423-986 | 2   | Nut, Adjuster                      |              |          |

| Item | Part No. | Qty | Name                       | Context | Footnote |
|------|----------|-----|----------------------------|---------|----------|
| .20  | 0423-987 | 2   | Washer, Lock               |         |          |
| .21  | 0423-988 | 2   | Nut                        |         |          |
| .22  | 0409-081 | 1   | Switch, Control - Assembly |         |          |
| .23  | 1411-865 | 1   | Decal, Brake Lever Lock    |         |          |

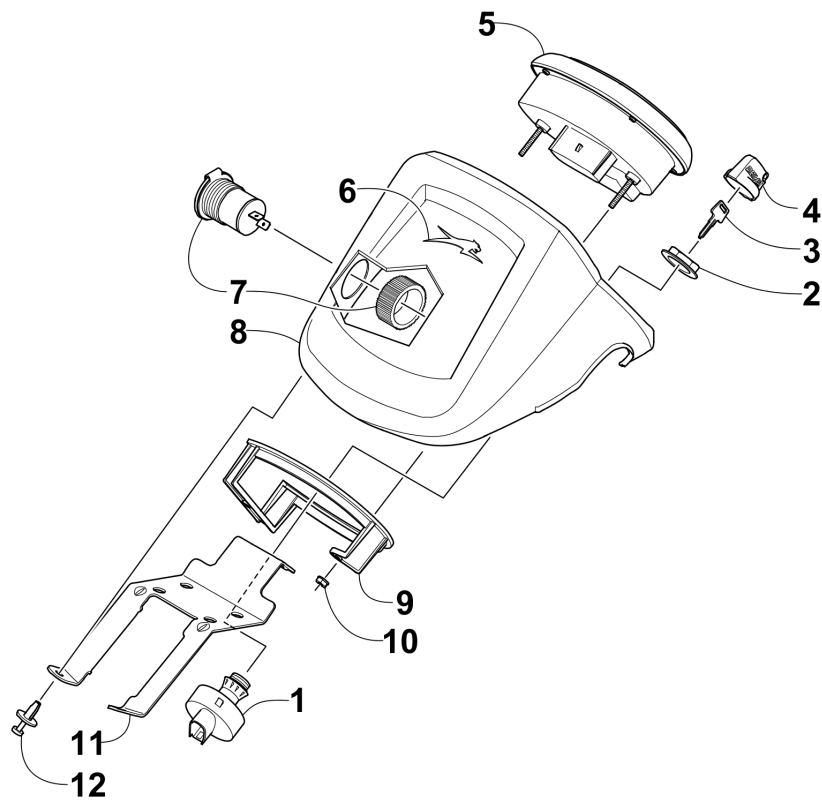
# HYDRAULIC BRAKE ASSEMBLY [97405]



| Item | Part No. | Qty | Name                                  | Context    | Footnote                |
|------|----------|-----|---------------------------------------|------------|-------------------------|
| 1    | 1436-422 | 1   | Caliper, Brake                        | (inc. 2-9) | Front Right             |
| 1    | 1436-423 | 2   | Caliper, Brake                        | (inc. 2-9) | Front Left & Rear Right |
| .2   | 1436-160 | 1   | Housing, Caliper - Assembly           | (inc. 3-6) | Front Right             |
| .2   | 1436-161 | 2   | Housing, Caliper - Assembly           | (inc. 3-6) | Front Left & Rear Right |
| ...3 | 8408-821 | 6   | SCREW,CAP-HFH M8X1.25X20 CL8.8 W/2353 |            |                         |
| ..4  | 0502-606 | 3   | Piston/Seal Set                       | (inc. 5)   |                         |
| ...5 | 0502-607 | 3   | Seal Set                              |            |                         |
| ..6  | 0502-609 | 3   | Valve, Bleed                          |            |                         |
| .7   | 0502-608 | 3   | O-Ring, Guide - Set                   |            |                         |
| .8   | 0502-605 | 3   | Bracket Assembly                      |            |                         |
| .9   | 1436-420 | 3   | Pad, Brake - Set                      |            |                         |
| 10   | 0423-178 | 13  | Washer, Crush                         |            |                         |
| 11   | 0423-413 | 5   | Bolt, Banjo-Fitting                   |            |                         |
| 12   | 8476-625 | 1   | Screw, Machine                        |            |                         |
| 13   | 8427-602 | 1   | Nut, Lock                             |            |                         |
| 14   | 1502-148 | 1   | Hose, Brakeline - Assembly            |            |                         |
| 15   | 0423-610 | 1   | Bolt, Double Banjo-Fitting            |            |                         |
| 16   | 1402-594 | 1   | Hose, Brakeline                       |            |                         |
| 17   | 1502-147 | 1   | Brake Assembly                        |            |                         |

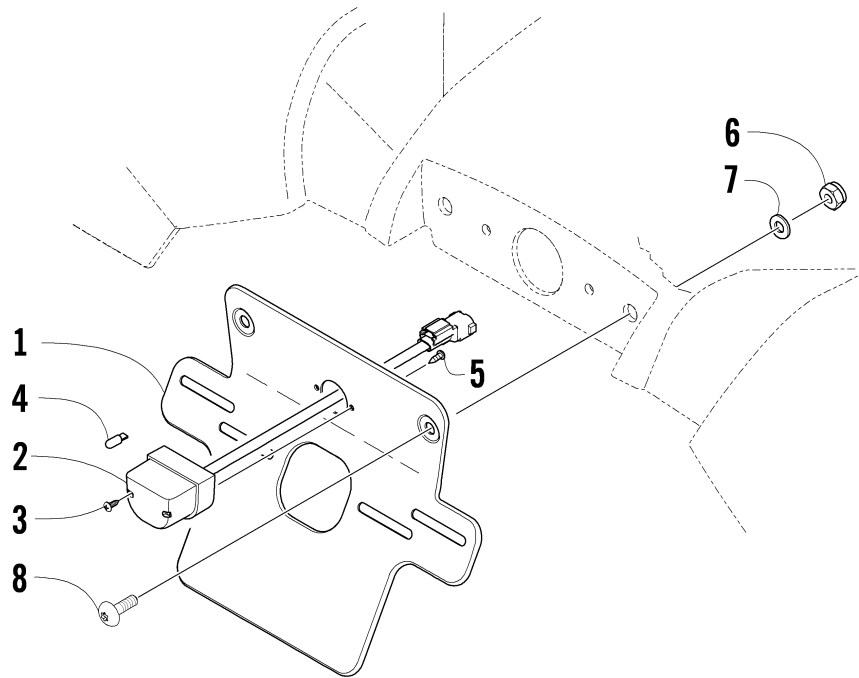
| Item | Part No. | Qty | Name                           | Context      | Footnote |
|------|----------|-----|--------------------------------|--------------|----------|
| 18   | 0117-868 | 1   | Pin, Cotter                    |              |          |
| 19   | 8050-217 | 1   | Washer                         |              |          |
| 20   | 1402-377 | 1   | Pin, Clevis                    |              |          |
| 21   | 8408-816 | 1   | Screw, Cap                     |              |          |
| 22   | 8050-252 | 1   | Washer                         |              |          |
| 23   | 1602-213 | 2   | O-Ring                         |              |          |
| 24   | 1502-162 | 1   | Lever, Brake                   |              |          |
| 25   | 8408-625 | 2   | Screw, Cap                     |              |          |
| 26   | 0502-840 | 1   | Bracket, Switch                |              |          |
| 27   | 0502-785 | 1   | Spring, Brake Switch           |              |          |
| 28   | 1402-592 | 1   | Hose, Brakeline                |              |          |
| 29   | 1502-902 | 1   | CYLINDER,MASTER BRAKE-BLK-ASSY | (inc. 30-38) |          |
| 30   | 0502-566 | 2   | Screw, Machine                 |              |          |
| 31   | 0502-868 | 1   | Cover, Reservoir               |              |          |
| 32   | 0502-568 | 2   | Screw, Machine                 |              |          |
| 33   | 0502-869 | 1   | Clamp, Handlebar               |              |          |
| 34   | 0502-704 | 1   | Master Cylinder Assembly       |              |          |
| 35   | 1502-904 | 1   | Lever Assembly - Kit           | (inc. 36-37) |          |
| 36   | 1502-905 | 1   | Lock, Brake Lever - Kit        |              |          |
| 37   | 0502-580 | 1   | Lever Pin - Kit                |              |          |
| 38   | 0502-564 | 1   | KIT, BRAKE LIGHT SWITCH        |              |          |
| 39   | 1502-115 | 2   | Clip, Brakeline Hose           |              |          |
| 40   | 0123-788 | AR  | Tie, Cable - 8 in.             |              |          |
| 41   | 5639-848 | AR  | Fluid, Brake - 12 oz           |              |          |

# INSTRUMENT POD ASSEMBLY [300695]



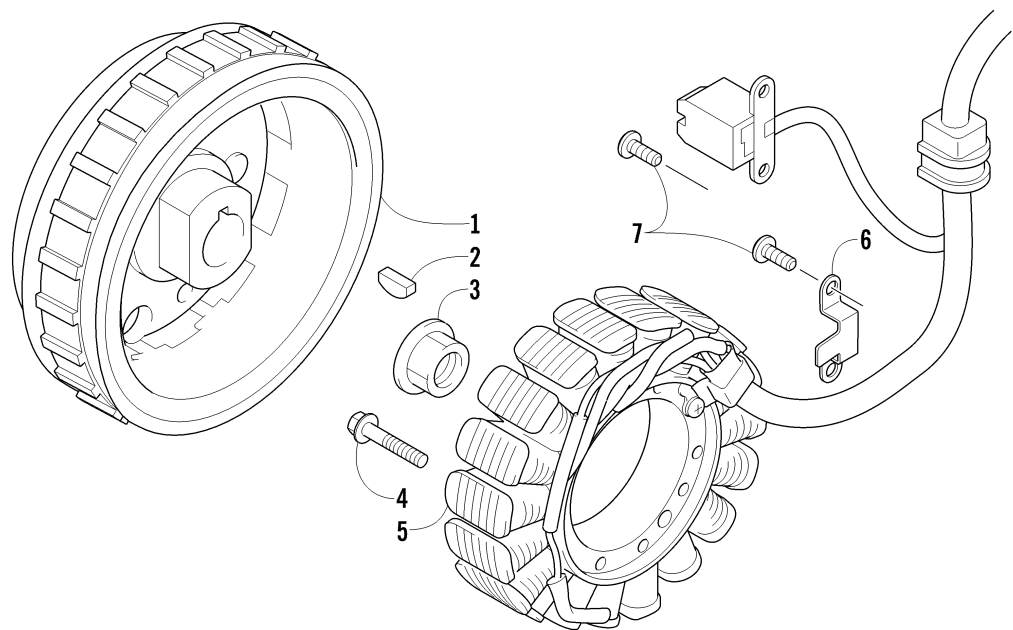
| Item | Part No. | Qty | Name                               | Context    | Footnote |
|------|----------|-----|------------------------------------|------------|----------|
| 1    | 0430-105 | 1   | Switch, Ignition - Assembly        | (inc. 2-4) |          |
| .2   | 0430-112 | 1   | Nut, Retaining                     |            |          |
| .3   | 0430-109 | 1   | Key, Ignition - A                  |            |          |
| .3   | 0430-110 | 1   | Key, Ignition - B                  |            |          |
| .4   | 0430-111 | 1   | Cover, Key                         |            |          |
| 5    | 0520-200 | 1   | GAUGE,LCD-R (011 H2K TRV PS ACE)   |            |          |
| 6    | 4411-479 | 1   | Decal - "AirCat"                   |            |          |
| 7    | 0641-897 | 1   | Outlet, Accessory - 12V            |            |          |
| 8    | 0505-684 | 1   | Instrument Pod - Blue              |            |          |
| 9    | 0420-065 | 1   | CLAMP,PLASTIC-LCD GAUGE            |            |          |
| 10   | 0423-493 | 2   | Nut w/Washer                       |            |          |
| 11   | 2506-470 | 1   | Bracket, Mounting - Instrument Pod |            |          |
| 12   | 0423-535 | 2   | Rivet, Reinstallable               |            |          |

# LICENSE PLATE HOLDER ASSEMBLY [95896]



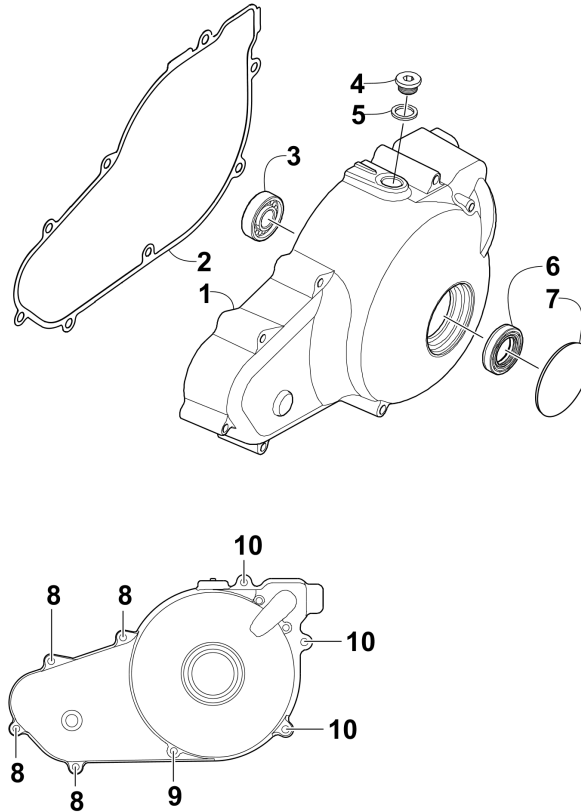
| Item | Part No. | Qty | Name                          | Context    | Footnote |
|------|----------|-----|-------------------------------|------------|----------|
| 1    | 2506-914 | 1   | Mount, License Plate          |            |          |
| 2    | 3304-772 | 1   | Light, License Plate Assembly | (inc. 3-4) |          |
| 3    | 3305-399 | 2   | Screw, Self-Tapping           |            |          |
| 4    | 3303-847 | 1   | Bulb                          |            |          |
| 5    | 0123-950 | 2   | Screw, Self-Tapping           |            |          |
| 6    | 8432-802 | 2   | Nut, Lock                     |            |          |
| 7    | 8050-247 | 2   | Washer                        |            |          |
| 8    | 8468-820 | 2   | Screw, Machine                |            |          |

MAGNETO ASSEMBLY [96973]



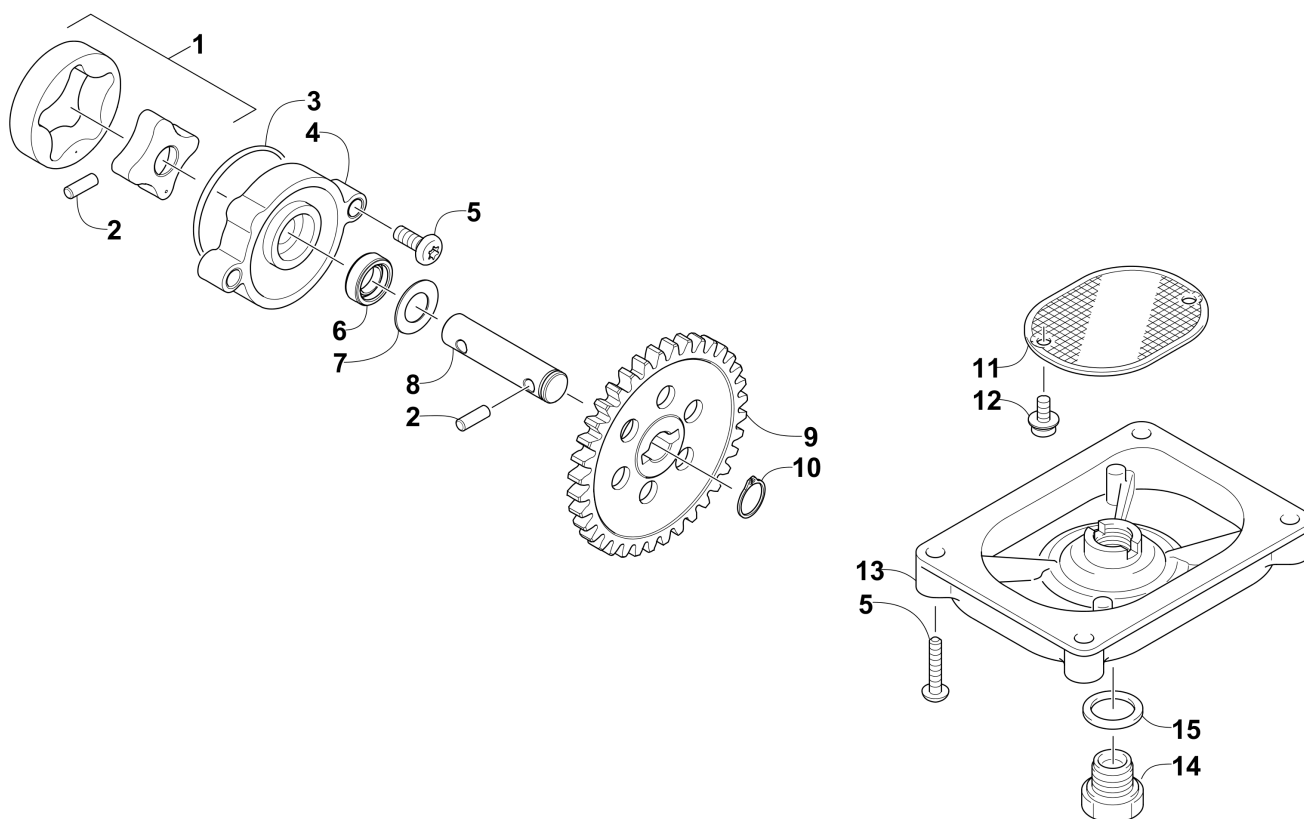
| Item | Part No. | Qty | Name              | Context | Footnote |
|------|----------|-----|-------------------|---------|----------|
| 1    | 0802-042 | 1   | Rotor/Flywheel    |         |          |
| 2    | 0829-012 | 1   | Key               |         |          |
| 3    | 0827-010 | 1   | Nut               |         |          |
| 4    | 8409-632 | 3   | Screw, Machine    |         |          |
| 5    | 0802-041 | 1   | Stator - Assembly |         |          |
| 6    | 0831-064 | 1   | Clamp             |         |          |
| 7    | 8470-510 | 4   | Screw, Machine    |         |          |

## MAGNETO SIDE ENGINE COVERS [300155]



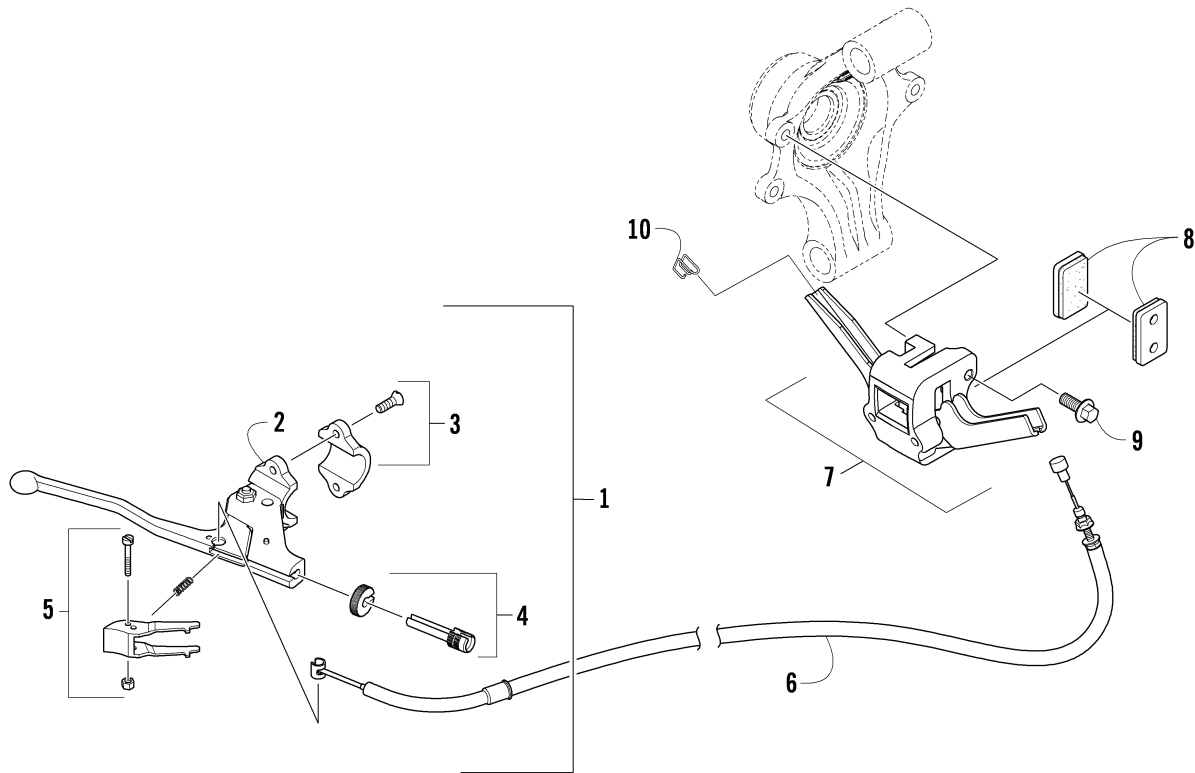
| Item | Part No. | Qty | Name                  | Context | Footnote |
|------|----------|-----|-----------------------|---------|----------|
| 1    | 0806-151 | 1   | COVER,KURT,MAG-MACH   |         |          |
| 2    | 0830-132 | 1   | Gasket, Magneto Cover |         |          |
| 3    | 0832-010 | 1   | Bearing               |         |          |
| 4    | 0826-155 | 1   | Plug                  |         |          |
| 5    | 0830-015 | 1   | Washer, Crush         |         |          |
| 6    | 0830-176 | 1   | SEAL,CAN,47X16X5.5    |         |          |
| 7    | 0806-066 | 1   | Cap, Magneto Cover    |         |          |
| 8    | 8468-650 | 4   | Screw, Machine        |         |          |
| 9    | 8468-695 | 1   | Screw, Machine        |         |          |
| 10   | 8468-665 | 3   | Screw, Machine        |         |          |

# OIL PUMP ASSEMBLY [300326]



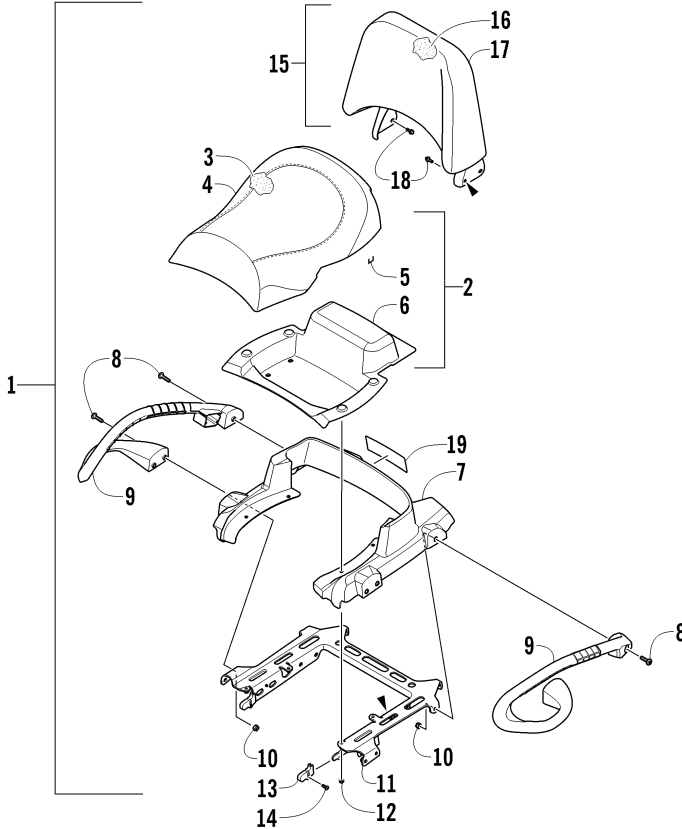
| Item | Part No. | Qty | Name               | Context | Footnote |
|------|----------|-----|--------------------|---------|----------|
| 1    | 0812-041 | 1   | Gerotor - Set      |         |          |
| 2    | 0829-009 | 2   | Pin                |         |          |
| 3    | 0812-048 | 1   | O-Ring             |         |          |
| 4    | 0812-040 | 1   | Housing, Oil Pump  |         |          |
| 5    | 8468-625 | 6   | Screw, Machine     |         |          |
| 6    | 0812-047 | 1   | Seal, Oil Pump     |         |          |
| 7    | 0828-007 | 1   | Washer             |         |          |
| 8    | 0812-046 | 1   | Shaft, Oil Pump    |         |          |
| 9    | 0812-045 | 1   | Gear, Driven       |         |          |
| 10   | 0831-002 | 1   | Ring, Retaining    |         |          |
| 11   | 0812-057 | 1   | Strainer, Oil      |         |          |
| 12   | 0826-040 | 2   | Screw, Machine     |         |          |
| 13   | 0812-053 | 1   | Cap, Oil Strainer  |         |          |
| 14   | 0812-006 | 1   | Plug, Drain        |         |          |
| 15   | 0830-017 | 1   | Gasket, Drain Plug |         |          |

# PARKING BRAKE ASSEMBLY [95941]



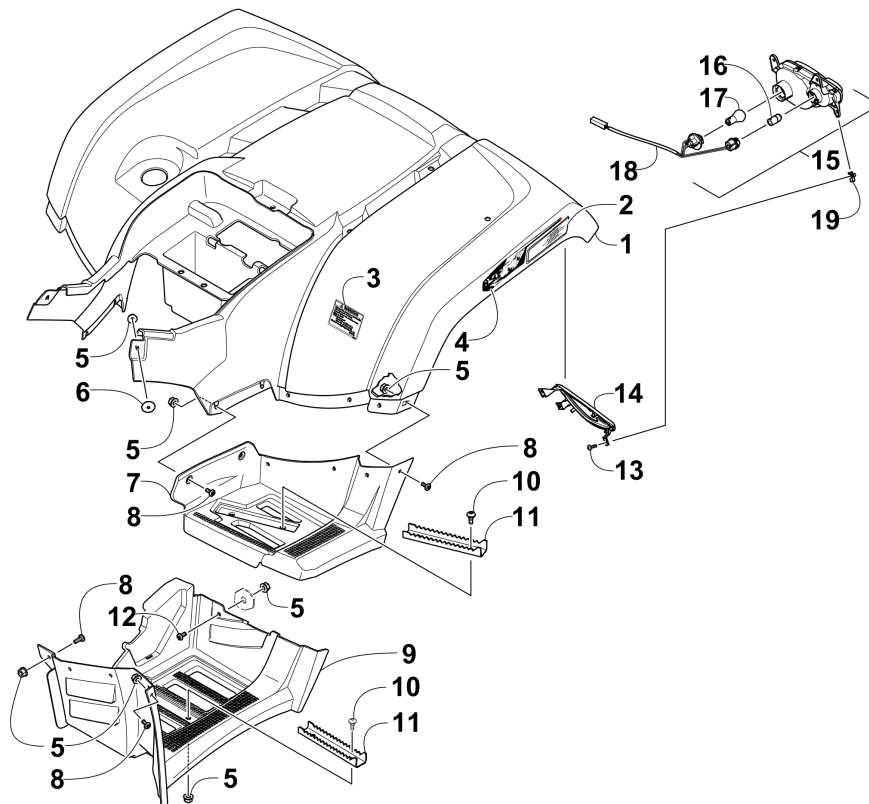
| Item | Part No. | Qty | Name                            | Context    | Footnote |
|------|----------|-----|---------------------------------|------------|----------|
| 1    | 1502-278 | 1   | Lever, Parking Brake - Assembly | (inc. 2-6) |          |
| 2    | 1502-429 | 1   | Lever, Parking Brake - Kit      |            |          |
| 3    | 1502-432 | 1   | Clamp, Handlebar - Kit          |            |          |
| 4    | 1502-430 | 1   | Adjuster, Thumb Nut - Kit       |            |          |
| 5    | 1502-431 | 1   | Lock, Parking Brake Lever - Kit |            |          |
| 6    | 0487-055 | 1   | Cable, Brake - Rear             |            |          |
| 7    | 1502-865 | 1   | CALIPER,BRAKE-MECHANICAL        | (inc. 8)   |          |
| 8    | 1402-602 | 2   | PAD,BRAKE-MECH PARK             |            |          |
| 9    | 8408-826 | 2   | Screw, Cap                      |            |          |
| 10   | 0402-379 | 1   | Wire Form, Cable                |            |          |

# PASSENGER SEAT AND BACKREST ASSEMBLY [95956]



| Item | Part No. | Qty | Name                               | Context      | Footnote |
|------|----------|-----|------------------------------------|--------------|----------|
| 1    | 2516-896 | 1   | Seat, Passenger - Assembly         | (inc. 2-14)  |          |
| .2   | 2506-064 | 1   | Seat, Passenger - Sub-Assembly     | (inc. 3-6)   |          |
| .3   | 1506-816 | 1   | Foam, Seat - Passenger             |              |          |
| .4   | 1506-815 | 1   | Cover, Seat - Passenger            |              |          |
| .5   | 0624-263 | AR  | STAPLE,S.S. 3/8"PKG OF 1,250 ARROW |              |          |
| .6   | 2406-110 | 1   | Base, Seat - Inner                 |              |          |
| .7   | 2406-044 | 1   | Base, Seat - Passenger             |              |          |
| .8   | 8468-830 | 6   | Screw, Machine                     |              |          |
| .9   | 2406-834 | 1   | Handhold, Passenger - Right        |              |          |
| .9   | 2406-835 | 1   | Handhold, Passenger - Left         |              |          |
| .10  | 8432-802 | 6   | Nut, Lock                          |              |          |
| .11  | 2516-040 | 1   | Bracket, Seat Support - Assembly   |              |          |
| .12  | 8427-602 | 4   | Nut, Lock                          |              |          |
| .13  | 2406-895 | 2   | End Cap, Seat Support              |              |          |
| .14  | 0423-538 | 2   | Screw, Self-Tapping                |              |          |
| 15   | 2516-020 | 1   | Backrest Assembly                  | (inc. 16-17) |          |
| .16  | 2516-018 | 1   | Foam, Backrest                     |              |          |
| .17  | 2516-141 | 1   | COVER,BACKREST                     |              |          |
| 18   | 8408-816 | 4   | Screw, Cap                         |              |          |
| 19   | 0411-814 | 1   | DECAL,"ARCTIC CAT"-WHT             |              |          |

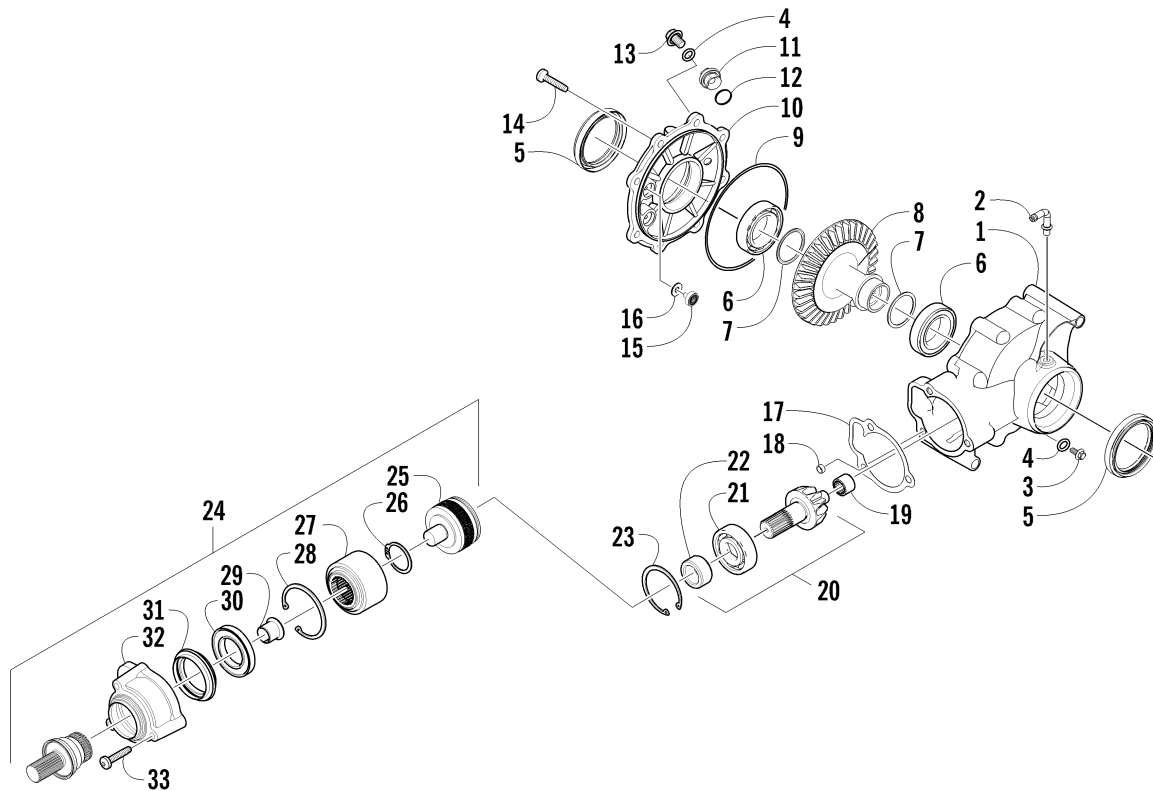
# REAR BODY PANEL AND FOOTWELL ASSEMBLIES [300692]



| Item | Part No. | Qty | Name                           | Context                     | Footnote |
|------|----------|-----|--------------------------------|-----------------------------|----------|
| 1    | 4506-016 | 1   | Fender, Rear - Assembly - Blue |                             |          |
| 2    | 1411-592 | 1   | REFLECTOR,REAR-RH              |                             |          |
| 2    | 1411-593 | 1   | REFLECTOR,REAR-LH              |                             |          |
| 3    | 2411-830 | 1   | Decal, Warning - Tire Pressure |                             |          |
| 4    | 4411-814 | 1   | Decal, "XT"                    |                             |          |
| 4    | 4411-815 | 1   | Decal, "XT"                    |                             |          |
| 5    | 8427-602 | 34  | Nut, Lock                      |                             |          |
| 6    | 0423-101 | 2   | Screw, Shoulder                |                             |          |
| 7    | 2406-042 | 1   | Footwell, Rear - Right         |                             |          |
| 7    | 2406-043 | 1   | Footwell, Rear - Left          |                             |          |
| 8    | 0423-419 | 22  | Screw, Machine                 |                             |          |
| 9    | 2506-856 | 1   | Footwell - Right               |                             |          |
| 9    | 2506-857 | 1   | Footwell - Left                |                             |          |
| 10   | 0423-355 | 8   | Screw, Shoulder                |                             |          |
| 11   | 5506-497 | 4   | FOOTPEG,BLACK                  |                             |          |
| 12   | 8477-620 | 2   | Screw, Machine                 |                             |          |
| 13   | 8476-516 | 6   | Screw, Machine                 |                             |          |
| 14   | 0409-112 | 1   | Bezel, Taillight - Right       |                             |          |
| 14   | 0409-113 | 1   | Bezel, Taillight - Left        |                             |          |
| 15   | 3313-392 | 1   | ASSY,TAILLIGHT-RH (ECE)        | (inc. one No. 16-17 and 18) |          |

| Item | Part No. | Qty | Name                         | Context                     | Footnote |
|------|----------|-----|------------------------------|-----------------------------|----------|
| .18  | 3313-392 | 1   | ASSY,TAILLIGHT-RH (ECE)      |                             |          |
| 15   | 3313-393 | 1   | ASSY,TAILLIGHT-LH (ECE)      | (inc. one No. 16-17 and 18) |          |
| .16  | 3313-506 | 2   | BULB,SIGNAL(12V 5W) (YELLOW) |                             |          |
| .17  | 3303-849 | 2   | BULB TAIL & STOP 12V21W/5W   |                             |          |
| .18  | 3313-393 | 1   | ASSY,TAILLIGHT-LH (ECE)      |                             |          |
| 19   | 3304-061 | 6   | NUT CLIP 5MM                 |                             |          |

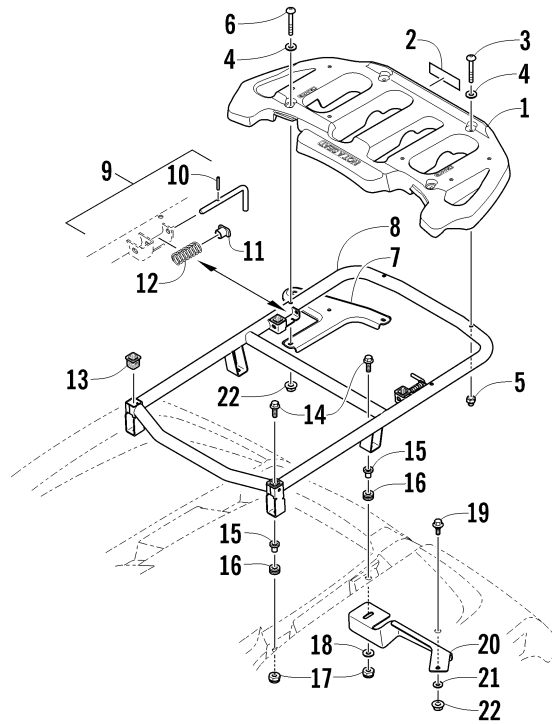
# REAR DRIVE GEARCASE ASSEMBLY [99836]



| Item      | Part No. | Qty | Name                   | Context          | Footnote |
|-----------|----------|-----|------------------------|------------------|----------|
| Not Shown | 2502-085 | 1   | Gearcase, Rear         |                  |          |
| 1         | 1502-896 | 1   | Housing, Gearcase      |                  |          |
| 2         | 2402-162 | 1   | Fitting, Elbow         |                  |          |
| 3         | 1402-210 | 1   | PLUG,DRAIN-MAGNETIC    | (inc. one No. 4) |          |
| 4         | 0423-153 | 2   | O-Ring                 |                  |          |
| 5         | 2402-150 | 2   | SEAL,GEARCASE-HR       |                  |          |
| 6         | 0402-393 | 2   | Bearing                |                  |          |
| 7         | 0402-405 | AR  | Shim, 41 x 49 x 1.3 mm |                  |          |
| 7         | 0402-406 | AR  | Shim, 41 x 49 x 1.4 mm |                  |          |
| 7         | 0402-407 | AR  | Shim, 41 x 49 x 1.5 mm |                  |          |
| 7         | 0402-408 | AR  | Shim, 41 x 49 x 1.6 mm |                  |          |
| 7         | 0402-409 | AR  | Shim, 41 x 49 x 1.7 mm |                  |          |
| 8         | 1402-033 | 1   | Gear, Ring - 34T       |                  |          |
| 9         | 0423-149 | 1   | O-Ring                 |                  |          |
| 10        | 1502-897 | 1   | Cover, Gearcase        |                  |          |
| 11        | 0402-333 | 1   | PLUG, FILL             | (inc. 12)        |          |
| 12        | 0423-154 | 1   | O-Ring                 |                  |          |
| 13        | 1402-211 | 1   | Plug, Oil Level        | (inc. one No. 4) |          |
| 14        | 0423-118 | 8   | Screw, Self-Tapping    |                  |          |
| 15        | 0402-326 | 1   | Button, Thrust         |                  |          |

| Item | Part No. | Qty | Name                          | Context      | Footnote |
|------|----------|-----|-------------------------------|--------------|----------|
| 16   | 0402-429 | AR  | Shim, 6.3 x 18 x 1.3 mm       |              |          |
| 16   | 0402-430 | AR  | Shim, 6.3 x 18 x 1.4 mm       |              |          |
| 16   | 0402-431 | AR  | Shim, 6.3 x 18 x 1.5 mm       |              |          |
| 16   | 0402-432 | AR  | Shim, 6.3 x 18 x 1.6 mm       |              |          |
| 16   | 0402-433 | AR  | Shim, 6.3 x 18 x 1.7 mm       |              |          |
| 17   | 0402-947 | 1   | Gasket, Flange                |              |          |
| 18   | 0402-411 | 1   | Pin, Dowel                    |              |          |
| 19   | 0402-328 | 1   | Bearing                       |              |          |
| 20   | 1502-851 | 1   | Gear, Pinion - Assembly - 11T | (inc. 21-22) |          |
| .21  | 0402-327 | 1   | Bearing                       |              |          |
| .22  | 1402-977 | 1   | Collar, Retaining             |              |          |
| 23   | 1423-067 | 1   | Ring, Retaining               |              |          |
| 24   | 1502-655 | 1   | Shaft, Input                  | (inc. 25-32) |          |
| .25  | 1502-564 | 1   | CARTRIDGE,CLUTCH              |              |          |
| .26  | 0423-799 | 1   | Ring, Retaining - External    |              |          |
| .27  | 1402-682 | 1   | Basket, Clutch                |              |          |
| .28  | 0423-798 | 1   | Ring, Retaining - Internal    |              |          |
| .29  | 1402-678 | 1   | Bearing, Flange               |              |          |
| .30  | 1402-677 | 1   | Bearing                       |              |          |
| .31  | 1402-687 | 1   | Seal                          |              |          |
| .32  | 1502-285 | 1   | Housing, Input                |              |          |
| 33   | 0423-834 | 3   | Screw, Self-Tapping           |              |          |

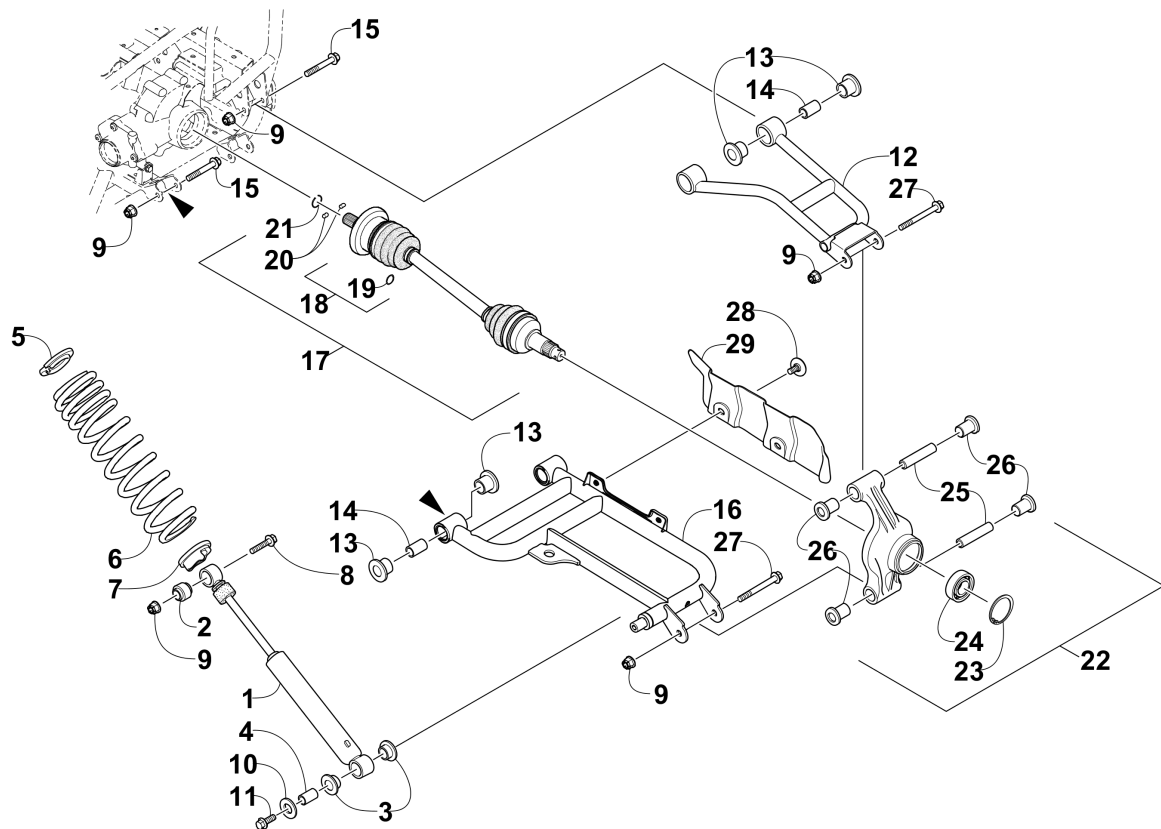
# REAR RACK ASSEMBLY [100201]



| Item | Part No. | Qty | Name                            | Context      | Footnote |
|------|----------|-----|---------------------------------|--------------|----------|
| 1    | 2516-339 | 1   | RACK,REAR-TRV ASSY (PLAS)       | (inc. 2)     |          |
| .2   | 1411-201 | 1   | Decal, Warning - Load           |              |          |
| 3    | 8410-640 | 3   | Screw, Cap                      |              |          |
| 4    | 8050-223 | 4   | Washer, Flat                    |              |          |
| 5    | 0423-891 | 2   | Nut, Cap                        |              |          |
| 6    | 8410-645 | 2   | Screw, Cap                      |              |          |
| 7    | 2506-926 | 1   | Bracket, Mounting - Safety Flag |              |          |
| 8    | 2516-169 | 1   | Base, MRP - Assembly            | (inc. 9-13)  |          |
| .9   | 0541-504 | 2   | Pin - Assembly                  | (inc. 10-12) |          |
| ..10 | 0423-635 | 2   | Pin, Roll                       |              |          |
| ..11 | 0423-677 | 2   | Bushing, Flanged                |              |          |
| ..12 | 0423-636 | 2   | Spring                          |              |          |
| .13  | 0441-592 | 4   | BUSHING,RACK FRAME              |              |          |
| 14   | 8410-835 | 4   | Screw, Cap                      |              |          |
| 15   | 0423-669 | 4   | Spacer                          |              |          |
| 16   | 0423-465 | 4   | Grommet                         |              |          |
| 17   | 8432-802 | 4   | Nut, Lock                       |              |          |
| 18   | 0423-087 | 2   | Washer                          |              |          |
| 19   | 0423-654 | 2   | Screw, Shoulder                 |              |          |
| 20   | 2506-092 | 1   | Bracket, Rear Fender - Right    |              |          |

| Item | Part No. | Qty | Name                        | Context | Footnote |
|------|----------|-----|-----------------------------|---------|----------|
| 20   | 2506-093 | 1   | Bracket, Rear Fender - Left |         |          |
| 21   | 8050-222 | 2   | Washer                      |         |          |
| 22   | 8427-602 | 4   | Nut, Lock                   |         |          |

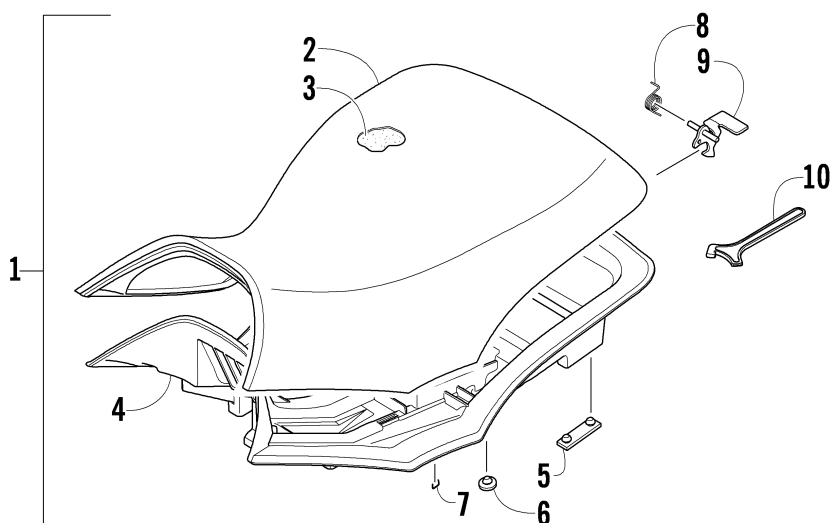
# REAR SUSPENSION ASSEMBLY [300696]



| Item | Part No. | Qty | Name                                    | Context                           | Footnote |
|------|----------|-----|-----------------------------------------|-----------------------------------|----------|
| 1    | 0404-274 | 2   | Shock Absorber                          | (inc. 2-4)                        |          |
| 2    | 0403-182 | 2   | Bushing                                 |                                   |          |
| 3    | 0603-955 | 4   | BUSHING, SKI SHOCK-.045" LIP            |                                   |          |
| 4    | 1603-575 | 2   | SLEEVE,EYELET.790X.812X.635" POWDER MET |                                   |          |
| 5    | 1603-889 | 2   | Retainer, Spring                        |                                   |          |
| 6    | 0504-659 | 2   | Spring, Suspension - White              |                                   |          |
| 7    | 0404-496 | 2   | Cam, Spring Adjuster                    |                                   |          |
| 8    | 8409-050 | 2   | Screw, Cap                              |                                   |          |
| 9    | 0423-744 | 14  | Nut, Lock                               |                                   |          |
| 10   | 0423-087 | 2   | Washer                                  |                                   |          |
| 11   | 8408-820 | 2   | Screw, Cap                              |                                   |          |
| 12   | 0504-582 | 1   | A-Arm, Rear - Upper Right - Black       | (inc. four No. 13 and two No. 14) |          |
| 12   | 0504-583 | 1   | A-Arm, Rear - Upper Left                | (inc. four No. 13 and two No. 14) |          |
| 13   | 0403-409 | 16  | Bushing                                 |                                   |          |
| 14   | 0403-438 | 8   | Collar                                  |                                   |          |
| 15   | 8409-075 | 8   | Screw, Cap                              |                                   |          |
| 16   | 0504-718 | 1   | A-Arm, Rear - Lower Right - Black       | (inc. four No. 13 and two No. 14) |          |
| 16   | 0504-719 | 1   | A-Arm, Rear - Lower Left - Black        | (inc. four No. 13 and two No. 14) |          |

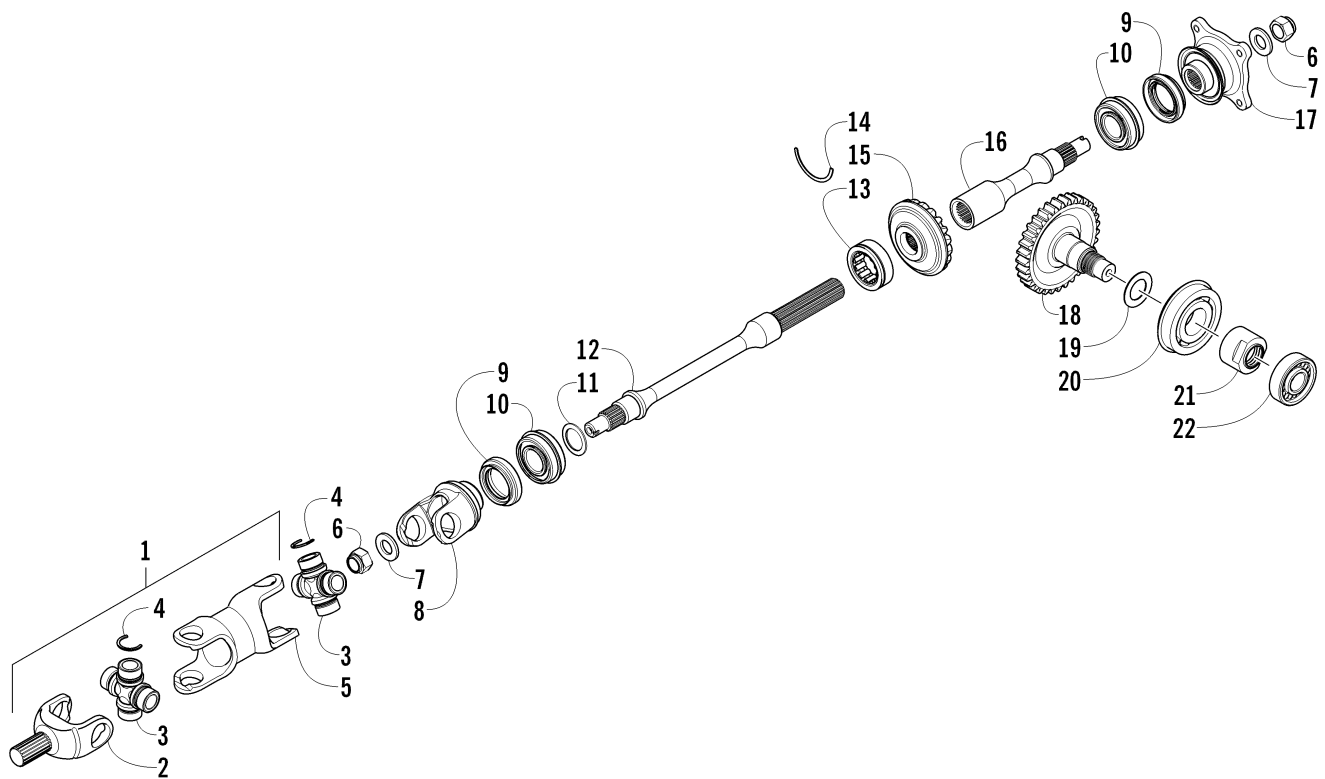
| Item | Part No. | Qty | Name                                | Context                                           | Footnote |
|------|----------|-----|-------------------------------------|---------------------------------------------------|----------|
| 17   | 1502-941 | 2   | KIT,HALFSHAFT (1502-804)            | (inc. 18-21)                                      |          |
| .18  | 1436-410 | 2   | Repair Kit, Boot                    | (inc. 19)                                         |          |
| ..19 | 1441-988 | 2   | Clip, Retaining                     |                                                   |          |
| .20  | 1402-884 | 4   | Pin, Detent                         |                                                   |          |
| .21  | 1402-890 | 2   | Clip, Retaining                     |                                                   |          |
| 22   | 0504-630 | 1   | Knuckle, Right Rear - Assembly      | (inc. one No. 23-24, two No. 25, and four No. 26) |          |
| 22   | 0504-551 | 1   | KNUCKLE,REAR-ASSY                   | (inc. one No. 23-24, two No. 25, and four No. 26) |          |
| .23  | 0423-423 | 2   | Ring, Retaining                     |                                                   |          |
| .24  | 1402-809 | 2   | Bearing                             |                                                   |          |
| .25  | 0403-437 | 4   | Collar, Suspension Bushing          |                                                   |          |
| .26  | 0403-283 | 8   | Bushing, Suspension                 |                                                   |          |
| 27   | 8409-000 | 4   | Screw, Cap                          |                                                   |          |
| 28   | 0423-545 | 4   | SCREW,BODY-SELF TAP #12 X 3/4 A Z&B |                                                   |          |
| 29   | 1406-068 | 1   | Guard, Boot - Right                 |                                                   |          |
| 29   | 1406-069 | 1   | Guard, Boot - Left                  |                                                   |          |

## SEAT ASSEMBLY [96152]



| Item | Part No. | Qty | Name                               | Context    | Footnote |
|------|----------|-----|------------------------------------|------------|----------|
| 1    | 4506-558 | 1   | SEAT-ASSEMBLY (H2)                 | (inc. 2-9) |          |
| 2    | 1506-209 | 1   | COVER, SEAT                        |            |          |
| 3    | 0517-119 | 1   | Foam, Seat                         |            |          |
| 4    | 2416-827 | 1   | BASE,SEAT (H2)                     | (inc. 5-6) |          |
| 5    | 0406-879 | 2   | Bumper, Seat                       |            |          |
| 6    | 0406-877 | 4   | BUMPER,SEAT                        |            |          |
| 7    | 0624-263 | AR  | STAPLE,S.S. 3/8"PKG OF 1,250 ARROW |            |          |
| 8    | 1406-592 | 1   | SPRING,LATCH                       |            |          |
| 9    | 1506-156 | 1   | Latch, Seat                        |            |          |
| 10   | 0441-587 | 1   | Wrench, Spanner                    |            |          |

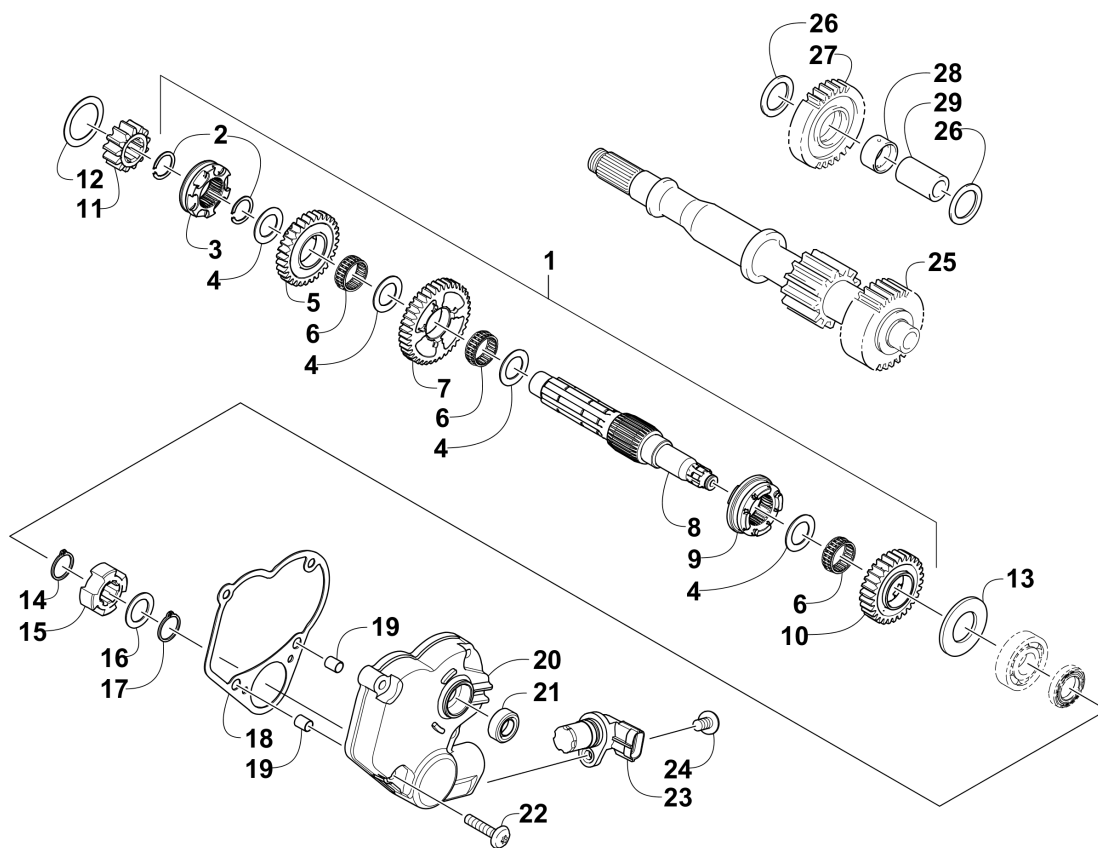
## SECONDARY DRIVE ASSEMBLY [96972]



| Item | Part No. | Qty | Name                          | Context                                | Footnote |
|------|----------|-----|-------------------------------|----------------------------------------|----------|
| 1    | 1502-342 | 1   | DRIVESHAFT,FRONT-ASSY         | (inc. 2, one No. 3, four No. 4, and 5) |          |
| .2   | 1402-701 | 1   | Yoke, Slip                    |                                        |          |
| .3   | 0402-944 | 2   | CROSS, UNIVERSAL (25mm) - SET | (inc. 4)                               |          |
| ..4  | 0423-395 | 8   | Ring, Retaining               |                                        |          |
| .5   | 1502-341 | 1   | Driveshaft, Front             |                                        |          |
| 6    | 0827-013 | 2   | Nut                           |                                        |          |
| 7    | 0828-020 | 2   | Washer                        |                                        |          |
| 8    | 1502-325 | 1   | Yoke, Propeller Shaft Joint   |                                        |          |
| 9    | 0830-043 | 2   | Seal, Oil                     |                                        |          |
| 10   | 0832-017 | 2   | Bearing                       |                                        |          |
| 11   | 0828-021 | AR  | Shim, 25 x 34 x 0.25 mm       |                                        |          |
| 11   | 0828-022 | AR  | Shim, 25 x 34 x 0.30 mm       |                                        |          |
| 11   | 0828-023 | AR  | Shim, 25 x 34 x 0.70 mm       |                                        |          |
| 11   | 0828-024 | AR  | Shim, 25 x 34 x 0.90 mm       |                                        |          |
| 11   | 0828-025 | AR  | Shim, 25 x 34 x 0.95 mm       |                                        |          |
| 11   | 0828-026 | AR  | Shim, 25 x 34 x 1.00 mm       |                                        |          |
| 11   | 0828-027 | AR  | Shim, 25 x 34 x 1.05 mm       |                                        |          |
| 11   | 0828-028 | AR  | Shim, 25 x 34 x 1.10 mm       |                                        |          |
| 11   | 0828-029 | AR  | Shim, 25 x 34 x 1.15 mm       |                                        |          |

| Item | Part No. | Qty | Name                            | Context | Footnote |
|------|----------|-----|---------------------------------|---------|----------|
| 12   | 0819-115 | 1   | Shaft, Secondary Driven - Front |         |          |
| 13   | 0832-016 | 1   | Bearing, Driven Gear            |         |          |
| 14   | 0819-011 | 1   | Ring, Driven Bearing            |         |          |
| 15   | 0822-106 | 1   | Gear, Secondary Driven          |         |          |
| 16   | 0819-053 | 1   | Shaft, Secondary Driven - Rear  |         |          |
| 17   | 0819-005 | 1   | Flange, Output Joint - Rear     |         |          |
| 18   | 0822-132 | 1   | Gear, Secondary Drive           |         |          |
| 19   | 0828-119 | AR  | Shim, 30 x 48 x 0.25 mm         |         |          |
| 19   | 0828-120 | AR  | Shim, 30 x 48 x 0.30 mm         |         |          |
| 19   | 0828-121 | AR  | Shim, 30 x 48 x 0.35 mm         |         |          |
| 19   | 0828-122 | AR  | Shim, 30 x 48 x 0.90 mm         |         |          |
| 19   | 0828-123 | AR  | Shim, 30 x 48 x 0.95 mm         |         |          |
| 19   | 0828-124 | AR  | Shim, 30 x 48 x 1.00 mm         |         |          |
| 19   | 0828-125 | AR  | Shim, 30 x 48 x 1.05 mm         |         |          |
| 19   | 0828-126 | AR  | Shim, 30 x 48 x 1.10 mm         |         |          |
| 19   | 0828-127 | AR  | Shim, 30 x 48 x 1.15 mm         |         |          |
| 20   | 0832-083 | 1   | BEARING,6306NR-W/SNAP RING      |         |          |
| 21   | 0827-060 | 1   | Nut                             |         |          |
| 22   | 0832-050 | 1   | Bearing                         |         |          |

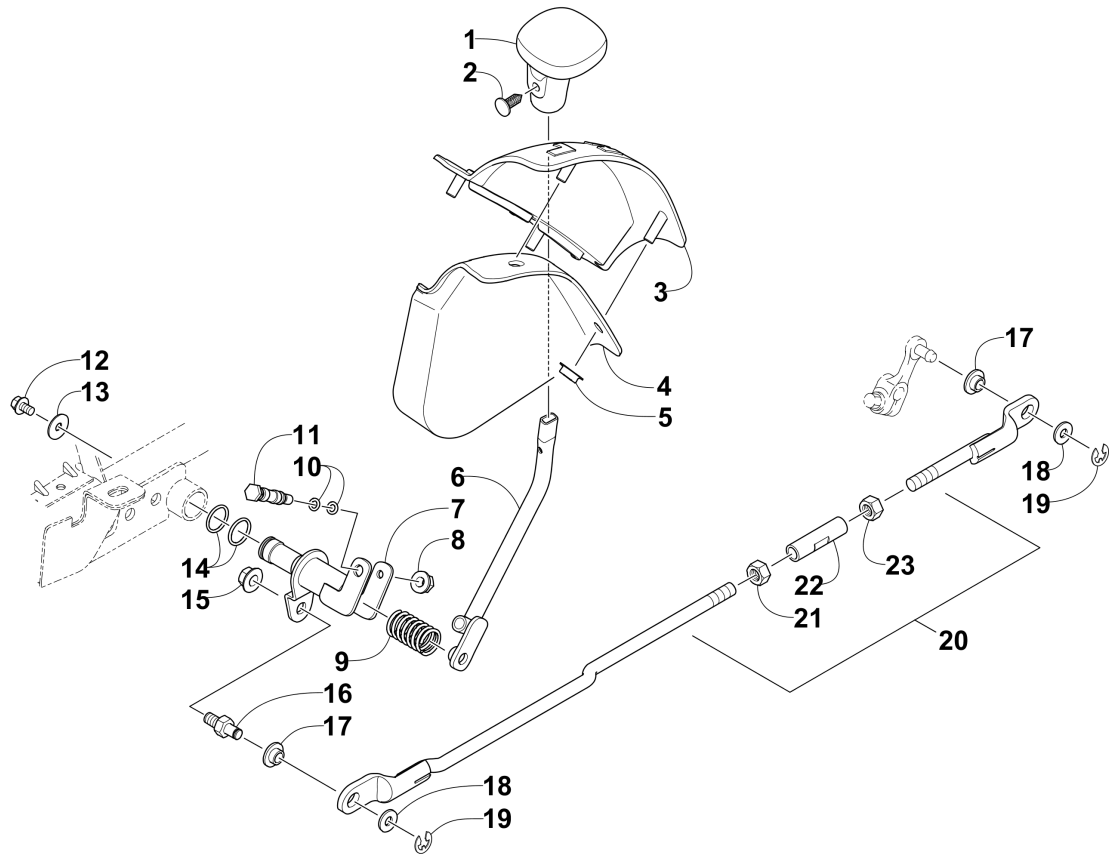
## SECONDARY TRANSMISSION ASSEMBLY [300858]



| Item | Part No. | Qty | Name                        | Context     | Footnote |
|------|----------|-----|-----------------------------|-------------|----------|
| 1    | 0822-124 | 1   | Countershaft Assembly       | (inc. 2-10) |          |
| 2    | 0831-085 | 2   | Ring, Retaining             |             |          |
| 3    | 0822-120 | 1   | Gear Select, Reverse        |             |          |
| 4    | 0822-121 | 4   | Shim                        |             |          |
| 5    | 0822-119 | 1   | Gear, Reverse Driven        |             |          |
| 6    | 0832-082 | 3   | Bearing                     |             |          |
| 7    | 0822-114 | 1   | Gear, Driven - Low          |             |          |
| 8    | 0822-113 | 1   | Countershaft                |             |          |
| 9    | 0822-116 | 1   | Gear Select, Sliding        |             |          |
| 10   | 0822-115 | 1   | Gear, Driven - High         |             |          |
| 11   | 0822-125 | 1   | Gear, Drive                 |             |          |
| 12   | 0828-019 | 1   | Washer, Thrust              |             |          |
| 13   | 0828-011 | 1   | Washer                      |             |          |
| 14   | 0831-040 | 1   | Ring, Retaining             |             |          |
| 15   | 0822-050 | 1   | Trigger, Speedometer Sensor |             |          |
| 16   | 0828-069 | 1   | Washer, Thrust              |             |          |
| 17   | 0831-039 | 1   | Ring, Retaining             |             |          |
| 18   | 0830-194 | 1   | Gasket                      |             |          |

| Item | Part No. | Qty | Name                        | Context | Footnote |
|------|----------|-----|-----------------------------|---------|----------|
| 19   | 0829-062 | 2   | Pin, Dowel                  |         |          |
| 20   | 0806-105 | 1   | Housing, Speedometer Sensor |         |          |
| 21   | 0830-044 | 1   | Seal, Sub-Gear Shift Shaft  |         |          |
| 22   | 8468-630 | 4   | Screw, Machine              |         |          |
| 23   | 0824-042 | 1   | Sensor, Speedometer         |         |          |
| 24   | 8468-620 | 1   | Screw, Machine              |         |          |
| 25   | 0822-001 | 1   | Driveshaft                  |         |          |
| 26   | 0828-016 | 2   | Washer, Thrust              |         |          |
| 27   | 0822-011 | 1   | Gear, Reverse Idle          |         |          |
| 28   | 0822-012 | 1   | Bushing                     |         |          |
| 29   | 0822-015 | 1   | Shaft, Reverse Idle         |         |          |

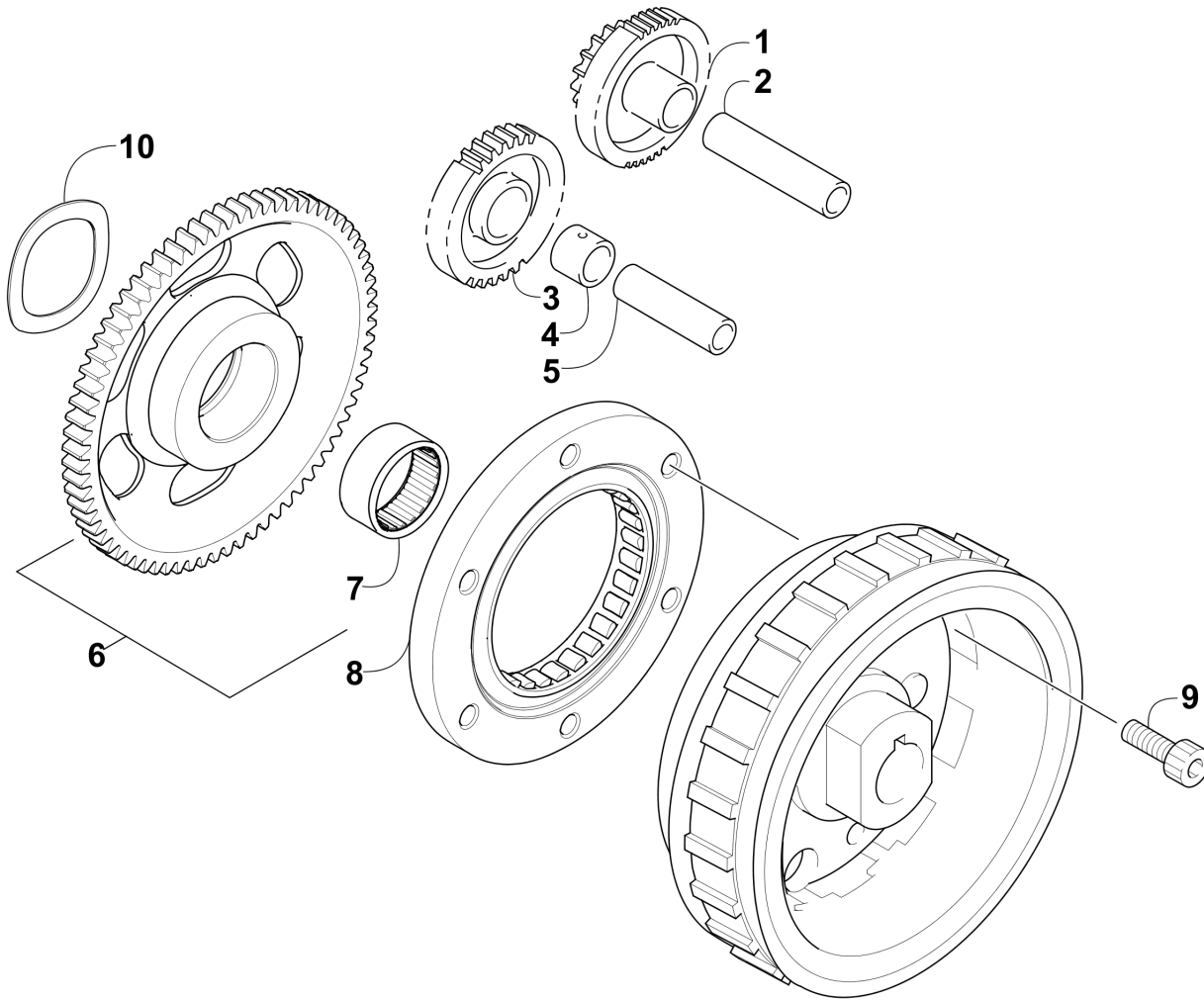
# SHIFT LEVER ASSEMBLY [99908]



| Item | Part No. | Qty | Name                            | Context      | Footnote |
|------|----------|-----|---------------------------------|--------------|----------|
| 1    | 0402-843 | 1   | KNOB,SHIFT                      |              |          |
| 2    | 0423-345 | 1   | Clip, Retaining                 |              |          |
| 3    | 1402-576 | 1   | Plate, Shift                    |              |          |
| 4    | 2406-345 | 1   | Shield, Shift Plate             |              |          |
| 5    | 0423-357 | 4   | Nut, Stamped                    |              |          |
| 6    | 1502-977 | 1   | LEVER,SHIFT-PTD                 |              |          |
| 7    | 1502-332 | 1   | SHAFT,SHIFT-BLACK               |              |          |
| 8    | 8424-602 | 1   | Nut                             |              |          |
| 9    | 2402-117 | 1   | Spring, Shift Lever             |              |          |
| 10   | 0423-182 | 2   | O-RING,-008 (3/16X5/16X1/16)    |              |          |
| 11   | 0402-675 | 1   | Axle, Pivot                     |              |          |
| 12   | 8408-812 | 1   | Screw, Cap                      |              |          |
| 13   | 0423-087 | 1   | Washer                          |              |          |
| 14   | 0423-299 | 2   | O-RING,-016 (5/8X3/4X1/16)      |              |          |
| 15   | 8424-802 | 1   | Nut                             |              |          |
| 16   | 1402-621 | 1   | Pin, Mounting                   |              |          |
| 17   | 0423-091 | 2   | Bushing                         |              |          |
| 18   | 0623-094 | 2   | Washer                          |              |          |
| 19   | 0423-169 | 2   | E-RING,5/16- (.242 X.588 X.035) |              |          |
| 20   | 1502-227 | 1   | Linkage, Shift - Assembly       | (inc. 21-23) |          |

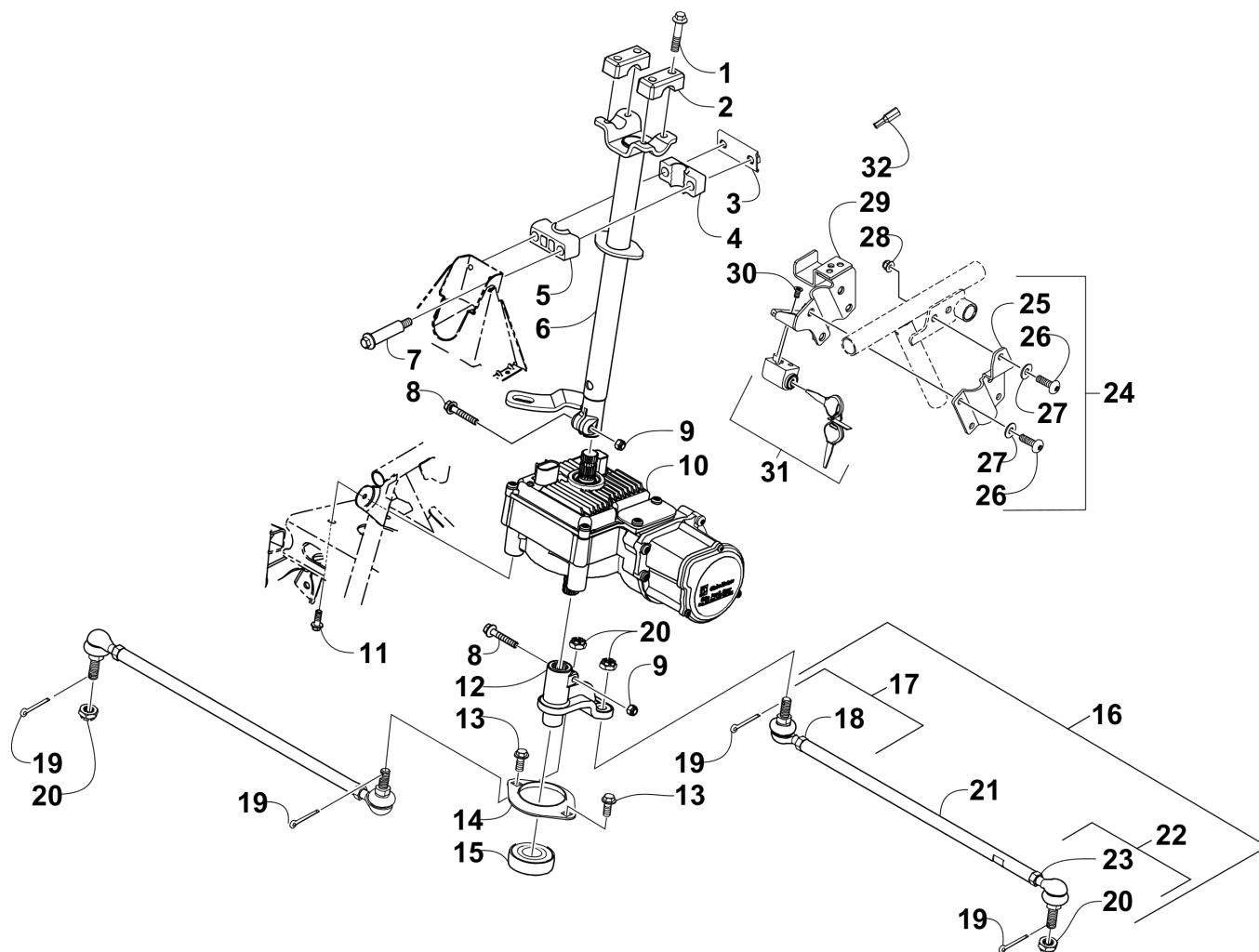
| Item | Part No. | Qty | Name             | Context | Footnote |
|------|----------|-----|------------------|---------|----------|
| .21  | 0623-294 | 1   | Nut, Hex - Right |         |          |
| .22  | 1402-619 | 1   | Coupler          |         |          |
| .23  | 0123-917 | 1   | Nut, Hex - Left  |         |          |

# STARTER CLUTCH ASSEMBLY [99968]



| Item | Part No. | Qty | Name                               | Context  | Footnote |
|------|----------|-----|------------------------------------|----------|----------|
| 1    | 0815-032 | 1   | GEAR,STARTER IDLER-58/14T-NO.1     |          |          |
| 2    | 0829-031 | 1   | SHAFT,STARTER GEAR,12X58.5         |          |          |
| 3    | 0815-002 | 1   | Gear, Starter Idler - No. 2        |          |          |
| 4    | 0815-003 | 1   | Spacer, Starter Idler Gear - No. 2 |          |          |
| 5    | 0829-032 | 1   | SHAFT,STARTER GEAR,12X44.7         |          |          |
| 6    | 0815-004 | 1   | Gear, Starter Clutch               | (inc. 7) |          |
| 7    | 0832-079 | 1   | BEARING,NEEDLE ROLLER-31X39X18     |          |          |
| 8    | 0802-035 | 1   | Clutch, Starter                    |          |          |
| 9    | 0826-069 | 6   | Screw, Cap                         |          |          |
| 10   | 0828-113 | 1   | Washer, Wave                       |          |          |

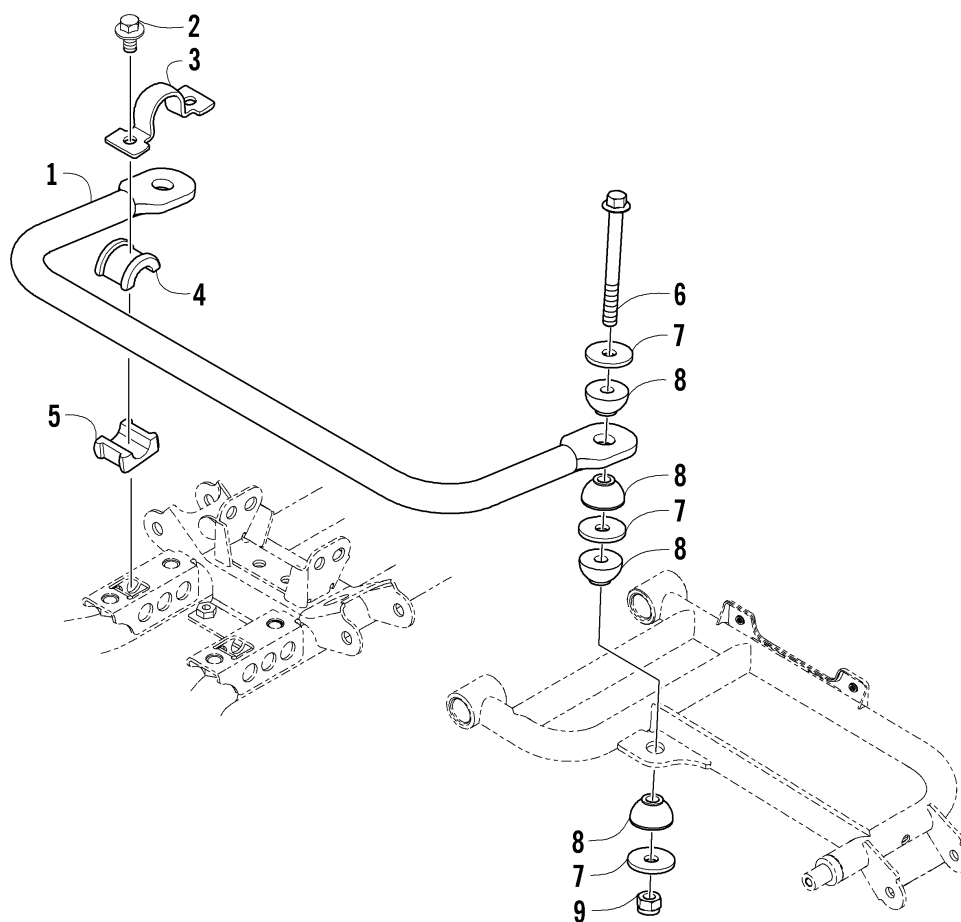
# STEERING ASSEMBLY [300180]



| Item | Part No. | Qty | Name                            | Context | Footnote |
|------|----------|-----|---------------------------------|---------|----------|
| 1    | 8408-835 | 4   | Screw, Cap                      |         |          |
| 2    | 0405-035 | 2   | Cap, Steering Adjuster          |         |          |
| 3    | 0505-484 | 1   | Cap, Housing                    |         |          |
| 4    | 0405-260 | 1   | Housing, Upper                  |         |          |
| 5    | 0405-259 | 1   | Housing, Lower                  |         |          |
| 6    | 0505-712 | 1   | Post, Steering                  |         |          |
| 7    | 0423-505 | 2   | Screw, Shoulder                 |         |          |
| 8    | 8020-045 | 2   | Screw, Cap                      |         |          |
| 9    | 8040-366 | 2   | Nut, Lock                       |         |          |
| 10   | 0505-926 | 1   | KIT, EPS ASSY-G2D (013 550 ATV) |         |          |
| 11   | 8409-020 | 4   | Screw, Cap                      |         |          |
| 12   | 0505-664 | 1   | Arm, Steering                   |         |          |
| 13   | 8408-816 | 2   | Screw, Cap                      |         |          |
| 14   | 0602-233 | 1   | Flange, Bearing                 |         |          |
| 15   | 0405-052 | 1   | Bearing w/Inverted Oil Seal     |         |          |

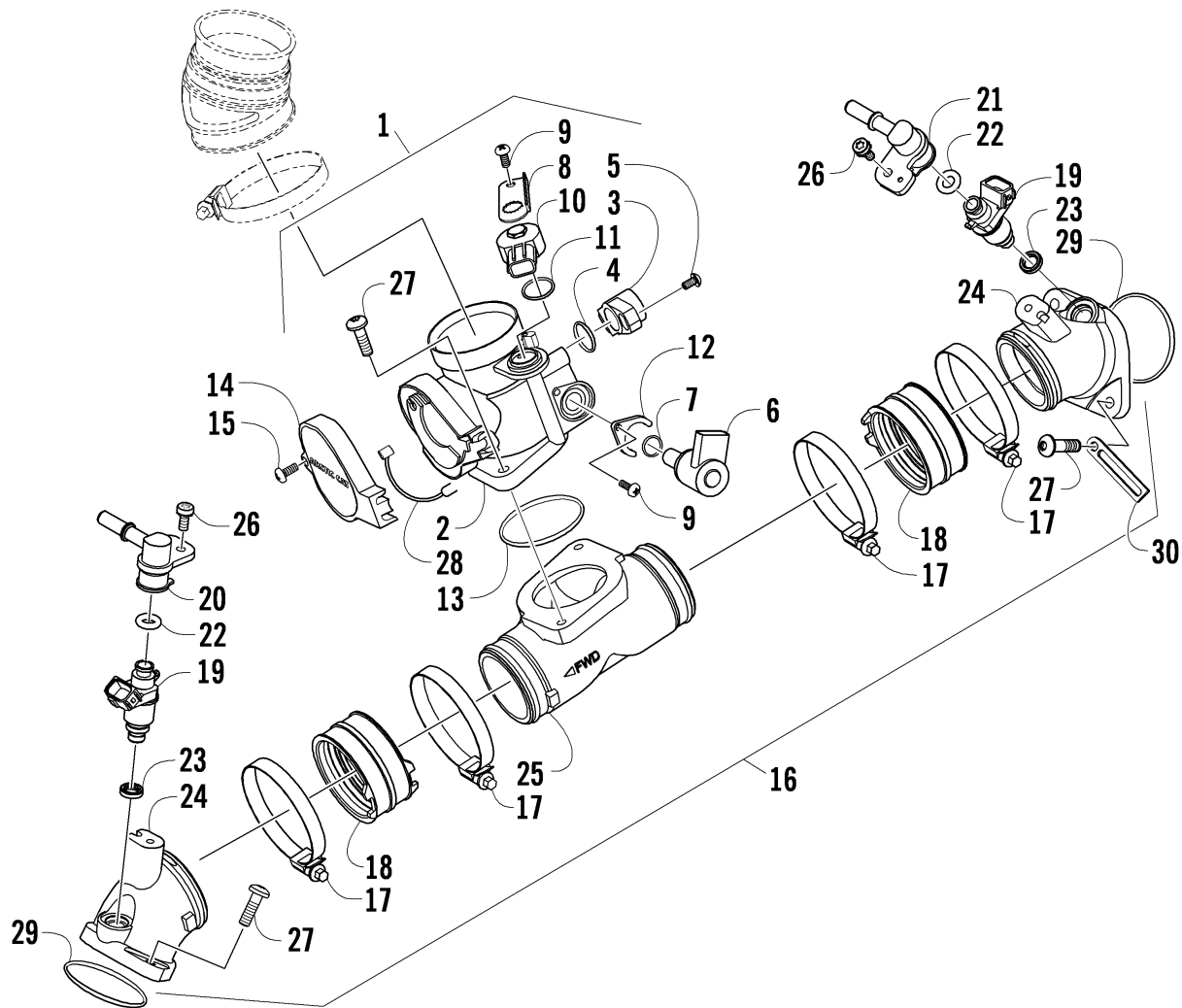
| Item | Part No. | Qty | Name                                   | Context                     | Footnote |
|------|----------|-----|----------------------------------------|-----------------------------|----------|
| 16   | 0505-872 | 2   | Tie Rod - Assembly                     | (inc. 17-23)                |          |
| 17   | 0505-875 | 2   | End, Tie Rod - Left-Hand Thread - Kit  | (inc. 18 and one No. 19-20) |          |
| 18   | 0423-013 | 2   | Nut - Left                             |                             |          |
| 19   | 0623-175 | 4   | Pin, Cotter                            |                             |          |
| 20   | 0423-157 | 4   | Nut                                    |                             |          |
| 21   | 0405-281 | 2   | Tie Rod                                |                             |          |
| 22   | 0505-874 | 2   | End, Tie Rod - Right-Hand Thread - Kit | (inc. 23 and one No. 19-20) |          |
| 23   | 8420-002 | 2   | Nut - Right-Hand Thread                |                             |          |
| 24   | 0505-770 | 1   | Lock, Steering - Assembly              | (inc. 25-31)                |          |
| 25   | 0405-409 | 1   | Mount, Steering Lock                   |                             |          |
| 26   | 1423-112 | 5   | Screw, Cap                             |                             |          |
| 27   | 8050-247 | 5   | Washer                                 |                             |          |
| 28   | 8424-802 | 1   | Nut                                    |                             |          |
| 29   | 0505-710 | 1   | Mount, Steering Lock                   |                             |          |
| 30   | 1423-059 | 2   | Screw, Machine                         |                             |          |
| 31   | 3306-182 | 1   | Lock, Steering                         |                             |          |
| 32   | 2441-251 | 1   | Tool, Anti-Tamper                      |                             | Optional |

# SWAY BAR ASSEMBLY [96947]



| Item | Part No. | Qty | Name                      | Context | Footnote |
|------|----------|-----|---------------------------|---------|----------|
| 1    | 0504-709 | 1   | Sway Bar                  |         |          |
| 2    | 8409-016 | 4   | Screw, Cap                |         |          |
| 3    | 0404-135 | 2   | Clamp, Sway Bar Bushing   |         |          |
| 4    | 0404-282 | 2   | Bushing, Sway Bar - Upper |         |          |
| 5    | 0404-283 | 2   | Bushing, Sway Bar - Lower |         |          |
| 6    | 8409-000 | 2   | Screw, Cap                |         |          |
| 7    | 0423-073 | 6   | Washer                    |         |          |
| 8    | 1402-434 | 8   | Bushing                   |         |          |
| 9    | 8422-002 | 2   | Nut, Lock                 |         |          |

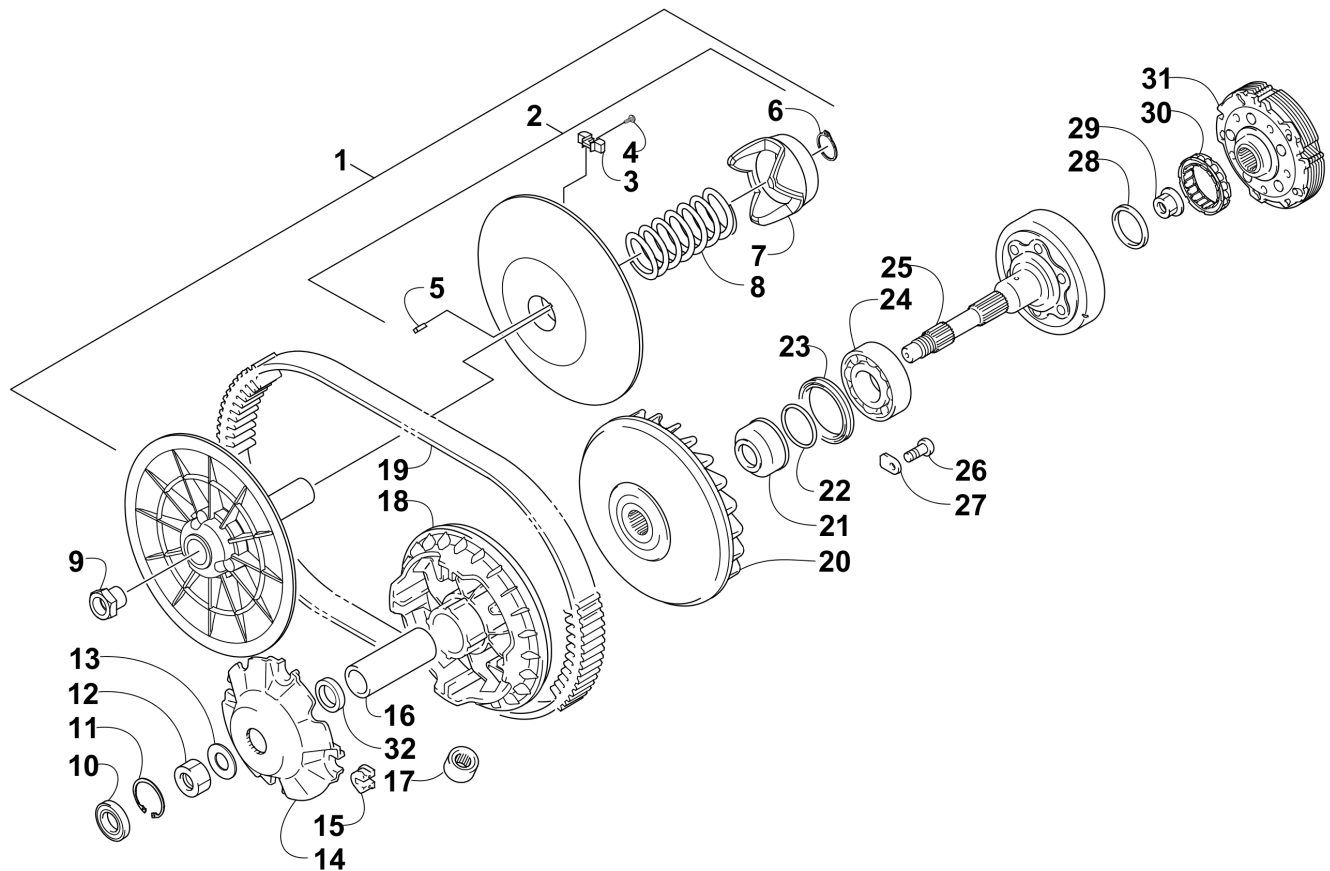
# THROTTLE BODY ASSEMBLY [96969]



| Item | Part No. | Qty | Name                             | Context     | Footnote           |
|------|----------|-----|----------------------------------|-------------|--------------------|
| 1    | 0470-686 | 1   | Throttle - Assembly              | (inc. 2-15) |                    |
| .2   |          | 1   | Throttle Body                    |             | Not a Service Part |
| .3   | 0430-072 | 1   | Sensor, Throttle Position        |             |                    |
| .4   | 5507-234 | 1   | O-Ring, Throttle Position Sensor |             |                    |
| .5   | 5507-231 | 1   | Screw, Machine                   |             |                    |
| .6   | 0430-074 | 1   | Valve, ISC                       |             |                    |
| .7   | 5507-233 | 1   | O-Ring, ISC Valve                |             |                    |
| .8   | 5507-227 | 1   | Bracket, Map Sensor              |             |                    |
| .9   | 5507-117 | 2   | SCREW                            |             |                    |
| .10  | 0430-073 | 1   | Sensor, Map                      |             |                    |
| .11  | 5507-232 | 1   | O-Ring, Map Sensor               |             |                    |
| .12  | 5507-229 | 1   | Plate, ISC Valve                 |             |                    |
| .13  | 5507-235 | 1   | O-Ring                           |             |                    |
| .14  | 5507-223 | 1   | Cover                            |             |                    |
| .15  | 5507-037 | 1   | SCREW(TOP COVER)                 |             |                    |

| Item | Part No. | Qty | Name                                | Context      | Footnote |
|------|----------|-----|-------------------------------------|--------------|----------|
| 16   | 0570-230 | 1   | Manifold, Intake - Assembly         | (inc. 17-26) |          |
| .17  | 0423-066 | 4   | Clamp                               |              |          |
| .18  | 0470-660 | 2   | Boot, Intake - Manifold             |              |          |
| .19  | 0470-688 | 2   | Injector, Fuel                      |              |          |
| .20  | 0470-763 | 1   | Rail, Fuel - Front Cylinder         |              |          |
| .21  | 0470-764 | 1   | Rail, Fuel - Rear Cylinder          |              |          |
| .22  | 0470-767 | 2   | O-Ring, Fuel Injector               |              |          |
| .23  | 0470-768 | 2   | Ring, Seal - Fuel Injector          |              |          |
| .24  | 0570-140 | 2   | Manifold, Intake                    |              |          |
| .25  | 0570-156 | 1   | Plenum, Intake                      |              |          |
| .26  | 0423-371 | 2   | Screw, Machine                      |              |          |
| 27   | 0826-008 | 6   | Screw, Machine                      |              |          |
| 28   | 0487-046 | 1   | Cable, Throttle                     |              |          |
| 29   | 0830-090 | 2   | O-Ring                              |              |          |
| 30   | 1623-984 | 1   | CLAMP,WIRE - 76.14MM LG W/6.25 HOLE |              |          |

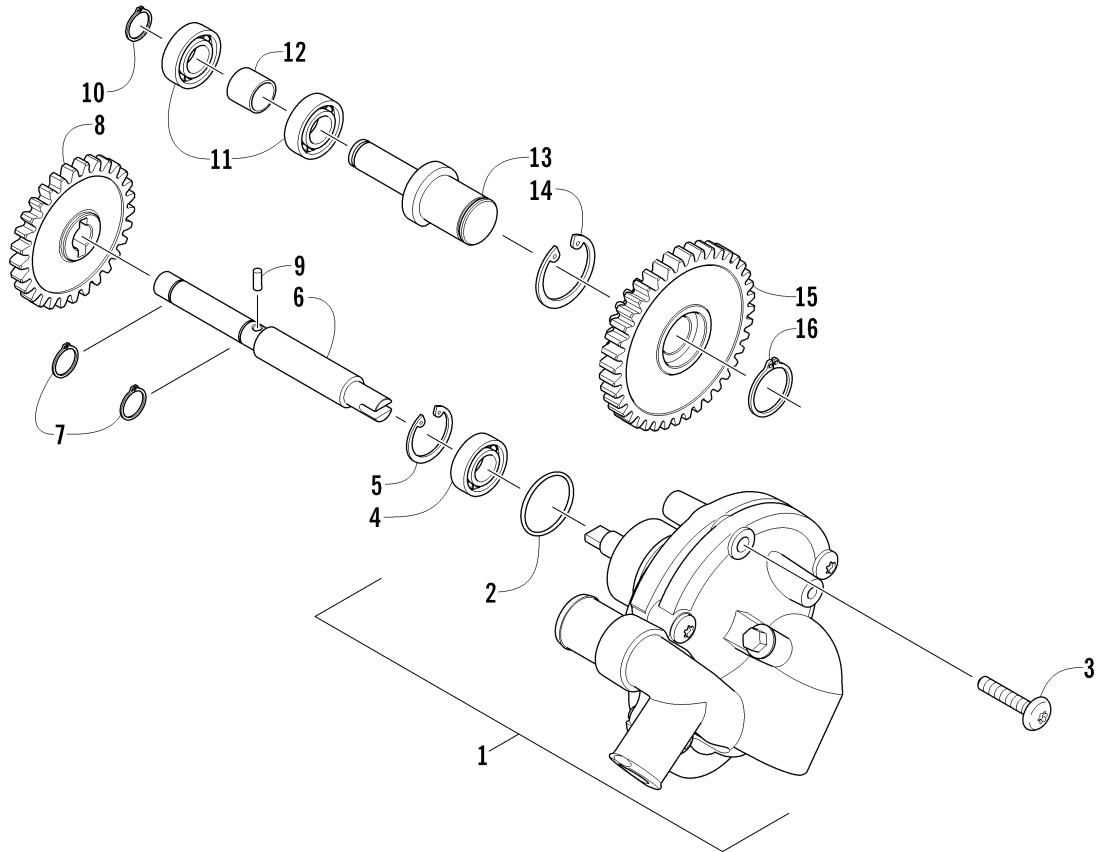
# TRANSMISSION ASSEMBLY [300699]



| Item | Part No. | Qty | Name                          | Context    | Footnote |
|------|----------|-----|-------------------------------|------------|----------|
| 1    | 0823-535 | 1   | PULLEY,DRIVEN-ASSY(LP3)       | (inc. 2-9) |          |
| ..2  | 0823-554 | 1   | Pulley, Driven - Uncalibrated | (inc. 3-6) |          |
| ..3  | 0823-454 | 3   | Shoe, Cam                     |            |          |
| ..4  | 0823-177 | 3   | Screw, Machine                |            |          |
| ..5  | 0823-383 | 1   | Key                           |            |          |
| ..6  | 0823-455 | 1   | Ring, Snap - External         |            |          |
| .7   | 0823-453 | 1   | Cam                           |            |          |
| .8   | 0823-377 | 1   | Spring - Black                |            |          |
| .9   | 0823-178 | 1   | Nut, Driven Pulley            |            |          |
| 10   | 0832-060 | 1   | Bearing                       |            |          |
| 11   | 0831-078 | 1   | Ring, Retaining               |            |          |
| 12   | 0827-010 | 1   | Nut                           |            |          |
| 13   | 0828-106 | 1   | Washer                        |            |          |
| 14   | 0823-276 | 1   | Plate, Movable Drive Face     |            |          |
| 15   | 0823-277 | 4   | Damper, Movable Drive Face    |            |          |
| 16   | 0823-358 | 1   | Spacer, Movable Drive Face    |            |          |

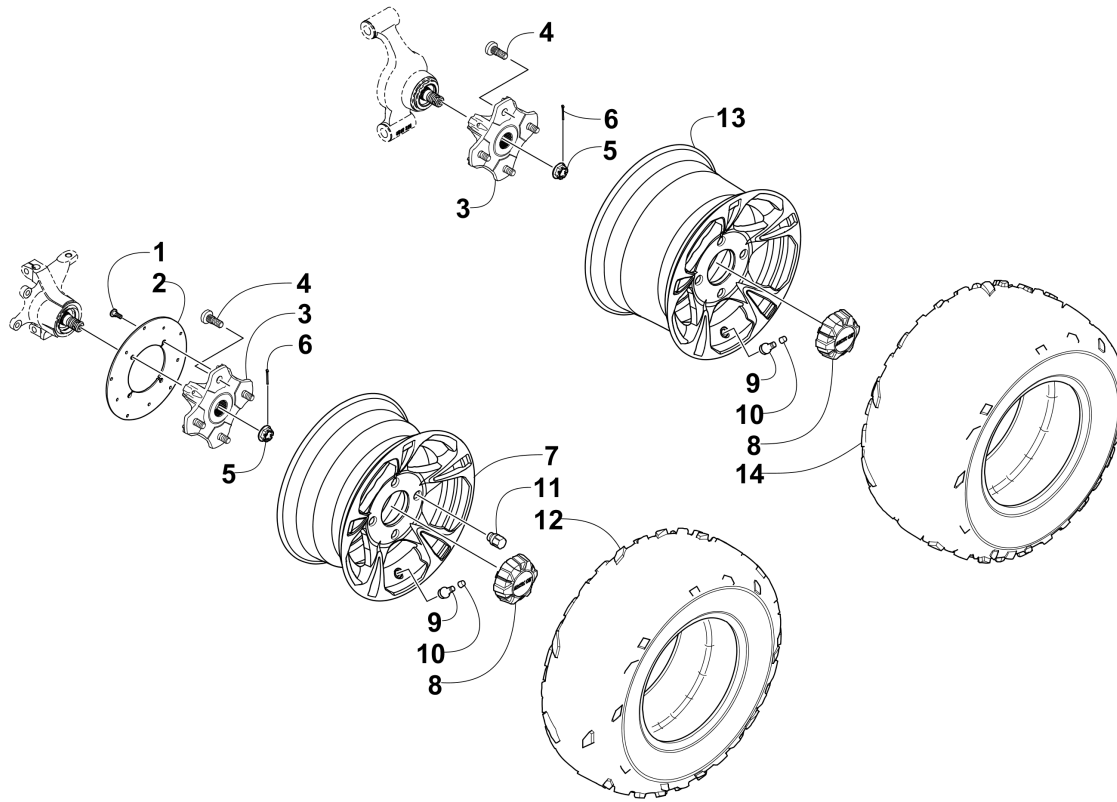
| Item | Part No. | Qty | Name                                   | Context | Footnote |
|------|----------|-----|----------------------------------------|---------|----------|
| 17   | 0823-170 | 8   | ROLLER,MOVABLE DRIVE(GREEN) (PM 23.5G) |         |          |
| 18   | 0823-273 | 1   | Face, Movable Drive                    |         |          |
| 19   | 0823-231 | 1   | Belt, Drive                            |         |          |
| 20   | 0823-272 | 1   | Face, Fixed Drive                      |         |          |
| 21   | 0823-015 | 1   | Spacer, Fixed Drive Face               |         |          |
| 22   | 0470-531 | 1   | O-Ring                                 |         |          |
| 23   | 0830-244 | 1   | Seal, Oil                              |         |          |
| 24   | 0832-009 | 1   | Bearing                                |         |          |
| 25   | 0823-365 | 1   | Housing, Clutch                        |         |          |
| 26   | 0826-029 | 2   | Screw, Machine                         |         |          |
| 27   | 0822-010 | 2   | Retainer                               |         |          |
| 28   | 0830-189 | 1   | Seal                                   |         |          |
| 29   | 0827-011 | 1   | Nut                                    |         |          |
| 30   | 0823-018 | 1   | Clutch, One-Way                        |         |          |
| 31   | 0823-484 | 1   | Clutch, Centrifugal - 6 Plate          |         |          |
| 32   | 0823-292 | 1   | Spacer                                 |         |          |

# WATER PUMP ASSEMBLY [96971]



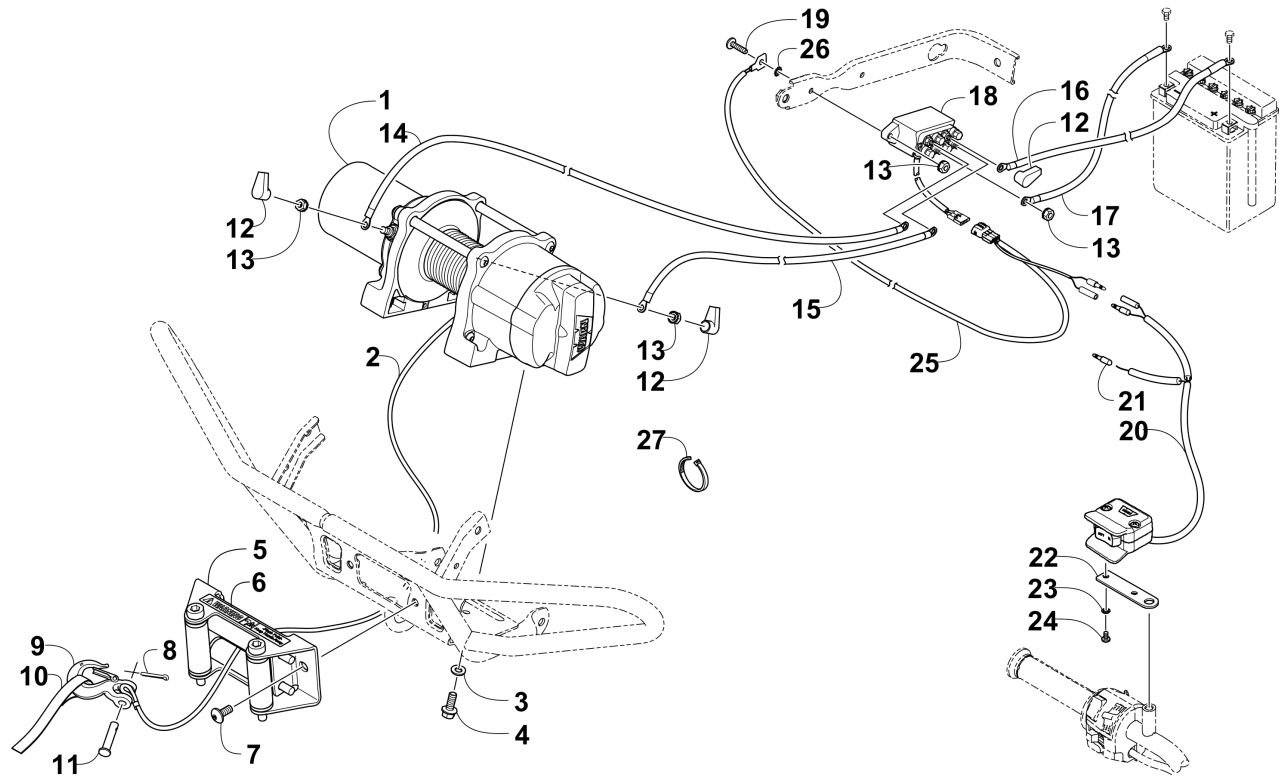
| Item | Part No. | Qty | Name                             | Context  | Footnote |
|------|----------|-----|----------------------------------|----------|----------|
| 1    | 0813-071 | 1   | WATERPUMP,ASSY-H2                | (inc. 2) |          |
| 2    | 0830-029 | 1   | O-Ring                           |          |          |
| 3    | 8468-650 | 2   | Screw, Machine                   |          |          |
| 4    | 0832-084 | 1   | Bearing                          |          |          |
| 5    | 0831-086 | 1   | Circlip                          |          |          |
| 6    | 0813-041 | 1   | Shaft, Driven Gear               |          |          |
| 7    | 0831-010 | 2   | Ring, Retaining                  |          |          |
| 8    | 0813-043 | 1   | Gear, Driven                     |          |          |
| 9    | 0829-009 | 1   | Pin                              |          |          |
| 10   | 0831-002 | 1   | Ring, Retaining                  |          |          |
| 11   | 0832-046 | 2   | Bearing                          |          |          |
| 12   | 0813-028 | 1   | Spacer, Idler - Water Pump       |          |          |
| 13   | 0813-060 | 1   | Shaft, Water Pump Idler Gear     |          |          |
| 14   | 0831-004 | 1   | Ring, Retaining                  |          |          |
| 15   | 0813-061 | 1   | Gear, Idler - Water Pump - Drive |          |          |
| 16   | 0831-040 | 1   | Ring, Retaining                  |          |          |

# WHEEL AND TIRE ASSEMBLY [300697]



| Item | Part No. | Qty | Name                      | Context           | Footnote |
|------|----------|-----|---------------------------|-------------------|----------|
| 1    | 0423-557 | 12  | Screw, Shoulder w/Loctite |                   |          |
| 2    | 1436-164 | 3   | KIT-DISC,BRAKE            | 8 inch            |          |
| 3    | 1502-437 | 4   | Hub, Wheel - Rear         | (inc. four No. 4) |          |
| 4    | 0402-974 | 16  | Stud, Wheel               |                   |          |
| 5    | 0423-607 | 4   | Nut, Castle               |                   |          |
| 6    | 0423-407 | 4   | Pin, Cotter               |                   |          |
| 7    | 2402-068 | 2   | Wheel - Front - Aluminum  | (inc. two No. 8)  |          |
| 8    | 2402-084 | 4   | Cap, Wheel                |                   |          |
| 9    | 0402-064 | 4   | Stem, Valve               | (inc. 10)         |          |
| 10   | 0402-140 | 4   | Cap, Valve Stem           |                   |          |
| 11   | 0423-618 | 16  | Nut, Lug - Chrome         |                   |          |
| 12   | 2402-250 | 2   | Tire - Front              |                   |          |
| 13   | 2402-069 | 2   | Wheel - Rear - Aluminum   | (inc. two No. 8)  |          |
| 14   | 2402-251 | 2   | Tire - Rear               |                   |          |

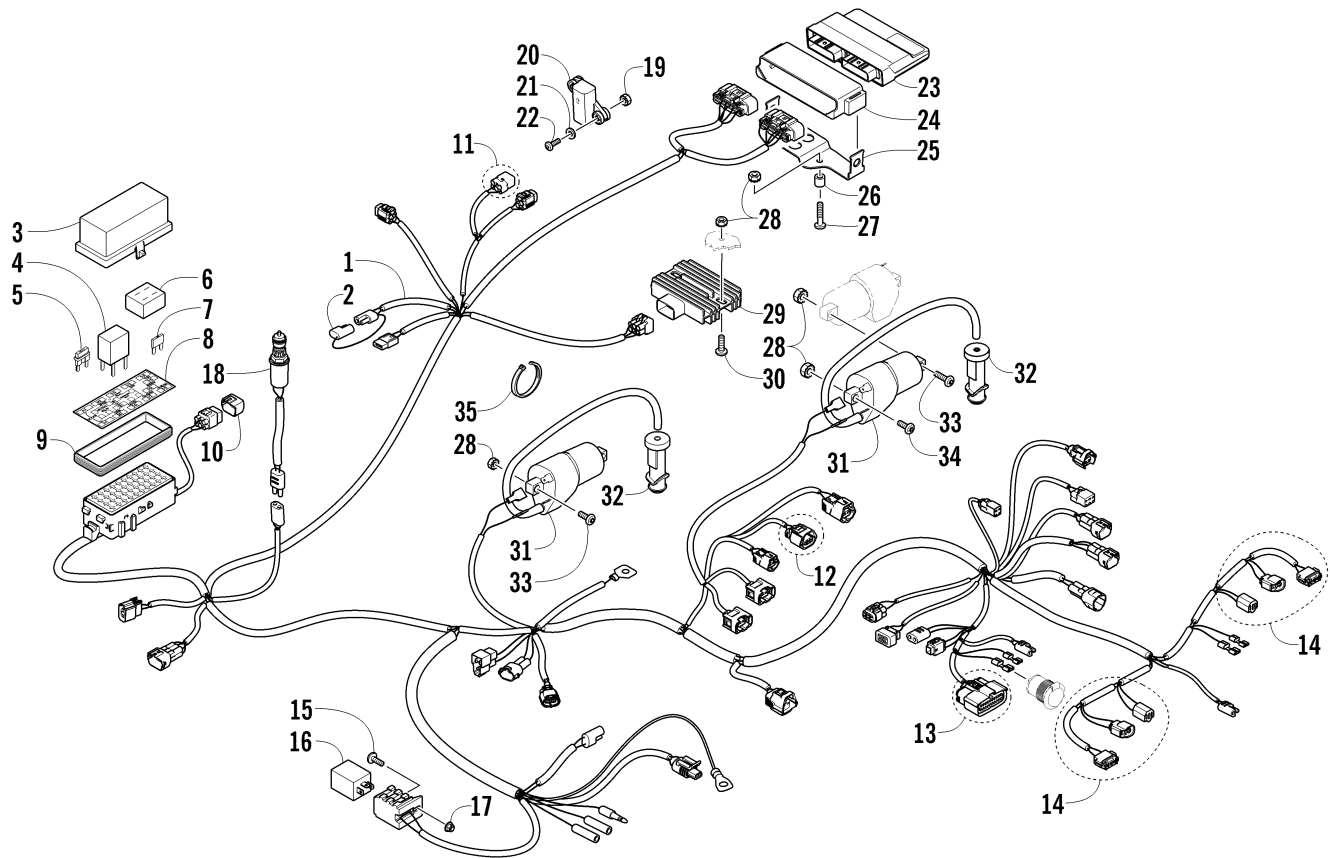
# WINCH ASSEMBLY [300694]



| Item | Part No. | Qty | Name                            | Context      | Footnote |
|------|----------|-----|---------------------------------|--------------|----------|
| 1    | 0409-166 | 1   | Winch                           | (inc. 2)     |          |
| .2   | 0441-061 | 1   | Cable, Winch                    |              |          |
| 3    | 8051-246 | 4   | Washer, Lock                    |              |          |
| 4    | 8408-820 | 4   | Screw, Cap                      |              |          |
| 5    | 0441-403 | 1   | Roller, Winch                   | (inc. 6)     |          |
| .6   | 0411-474 | 1   | Decal, Warning - Pinch Point    |              |          |
| 7    | 8468-820 | 2   | Screw, Machine                  |              |          |
| 8    | 0623-175 | 1   | Pin, Cotter                     |              |          |
| 9    | 1441-833 | 1   | Hook, Winch                     |              |          |
| 10   | 1441-781 | 1   | Strap                           |              |          |
| 11   | 1441-834 | 1   | Pin                             |              |          |
| 12   | 0645-019 | 3   | Boot, Terminal                  |              |          |
| 13   | 0623-038 | 8   | Nut w/Washer                    |              |          |
| 14   | 0445-068 | 1   | Cable, Winch/Solenoid - Yellow  |              |          |
| 15   | 0445-069 | 1   | Cable, Winch/Solenoid - Blue    |              |          |
| 16   | 0445-087 | 1   | Cable, Solenoid/Battery - Red   |              |          |
| 17   | 1441-112 | 1   | Cable, Solenoid/Battery - Black |              |          |
| 18   | 0409-066 | 1   | Solenoid                        |              |          |
| 19   | 8476-625 | 2   | Screw, Machine                  |              |          |
| 20   | 0505-552 | 1   | Switch, Winch - Assembly        | (inc. 21-26) |          |

| Item | Part No. | Qty | Name                        | Context | Footnote |
|------|----------|-----|-----------------------------|---------|----------|
| .21  | 1441-428 | 1   | Connector, Harness          |         |          |
| .22  | 0505-551 | 1   | Bracket, Winch Switch       |         |          |
| .23  | 8052-093 | 2   | Washer, Internal Tooth Lock |         |          |
| .24  | 8009-243 | 2   | Screw, Machine              |         |          |
| .25  | 0486-276 | 1   | Harness, Adapter - Solenoid |         |          |
| .26  | 8053-212 | 1   | Washer, Lock                |         |          |
| 27   | 0123-788 | AR  | Tie, Cable - 8 in.          |         |          |
| 27   | 0123-903 | AR  | Tie, Cable - 11.5 in.       |         |          |

# WIRING HARNESS ASSEMBLY [95988]



| Item | Part No. | Qty | Name                                                   | Context          | Footnote |
|------|----------|-----|--------------------------------------------------------|------------------|----------|
| 1    | 0486-404 | 1   | Harness, Main                                          | (inc. 2-10)      |          |
| 2    | 0486-164 | 1   | Tether, Accessory Connector                            |                  |          |
| 3    | 0430-085 | 1   | Cover, Fuse Block                                      |                  |          |
| 4    | 0430-045 | 6   | Relay (4-Pin) - 20 Amp                                 | (4-Pin) - 20 Amp |          |
| 5    | 0430-034 | 2   | Diode                                                  |                  |          |
| 6    | 0430-037 | 1   | Holder, Fuse                                           |                  |          |
| 7    | 0430-032 | 5   | Fuse - 10 Amp                                          |                  |          |
| 7    | 0430-031 | 4   | Fuse - 15 Amp                                          |                  |          |
| 7    | 0430-030 | 3   | Fuse - 30 Amp                                          |                  |          |
| 8    | 2411-213 | 1   | Decal, Fuse Block                                      |                  |          |
| 9    | 0430-086 | 1   | Seal                                                   |                  |          |
| 10   | 0430-097 | 1   | Cover, Diagnostics Connector                           |                  |          |
| 11   | 1436-416 | 1   | Repair Kit, Connector - Tilt Sensor                    |                  |          |
| 12   | 0437-071 | 1   | REPAIR,KIT-ISC                                         |                  |          |
| 13   | 1436-415 | 1   | Repair Kit, Connector - LCD Gauge                      |                  |          |
| 14   | 1436-424 | AR  | Repair Kit, Connector - Headlight/Turn Signal/Position |                  |          |
| 15   | 1436-483 | 1   | KIT,REPAIR-3P MAP CONNECTOR                            |                  |          |
| 16   | 0430-049 | 1   | Flasher                                                |                  |          |
| 17   | 8427-502 | 1   | Nut, Lock                                              |                  |          |

| Item | Part No. | Qty | Name                              | Context | Footnote |
|------|----------|-----|-----------------------------------|---------|----------|
| 18   | 0409-089 | 1   | Switch, Brake - Assembly          |         |          |
| 19   | 0423-493 | 2   | Nut w/Washer                      |         |          |
| 20   | 0409-064 | 1   | Sensor, Tilt                      |         |          |
| 21   | 0123-802 | 2   | Washer                            |         |          |
| 22   | 8468-425 | 2   | Screw, Machine                    |         |          |
| 23   | 0530-034 | 1   | ECU                               |         |          |
| 24   | 0430-059 | 1   | Cushion, ECM                      |         |          |
| 25   | 2406-728 | 1   | Bracket, Mounting - ECU           |         |          |
| 26   | 0423-036 | 2   | Spacer                            |         |          |
| 27   | 8477-635 | 2   | Screw, Machine                    |         |          |
| 28   | 0623-038 | 7   | Nut w/Washer                      |         |          |
| 29   | 0824-037 | 1   | REGULATOR,VOLTAGE (W/TACH SIGNAL) |         |          |
| 30   | 8476-625 | 2   | Screw, Machine                    |         |          |
| 31   | 0824-043 | 2   | Coil, Ignition - Assembly         |         |          |
| 32   | 0824-049 | 2   | Cap, Spark Plug                   |         |          |
| 33   | 8476-620 | 2   | Screw, Machine                    |         |          |
| 34   | 8476-630 | 1   | Screw, Machine                    |         |          |
| 35   | 0123-788 | AR  | Tie, Cable - 8 in.                |         |          |
| 35   | 0123-903 | AR  | Tie, Cable - 11.5 in.             |         |          |



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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