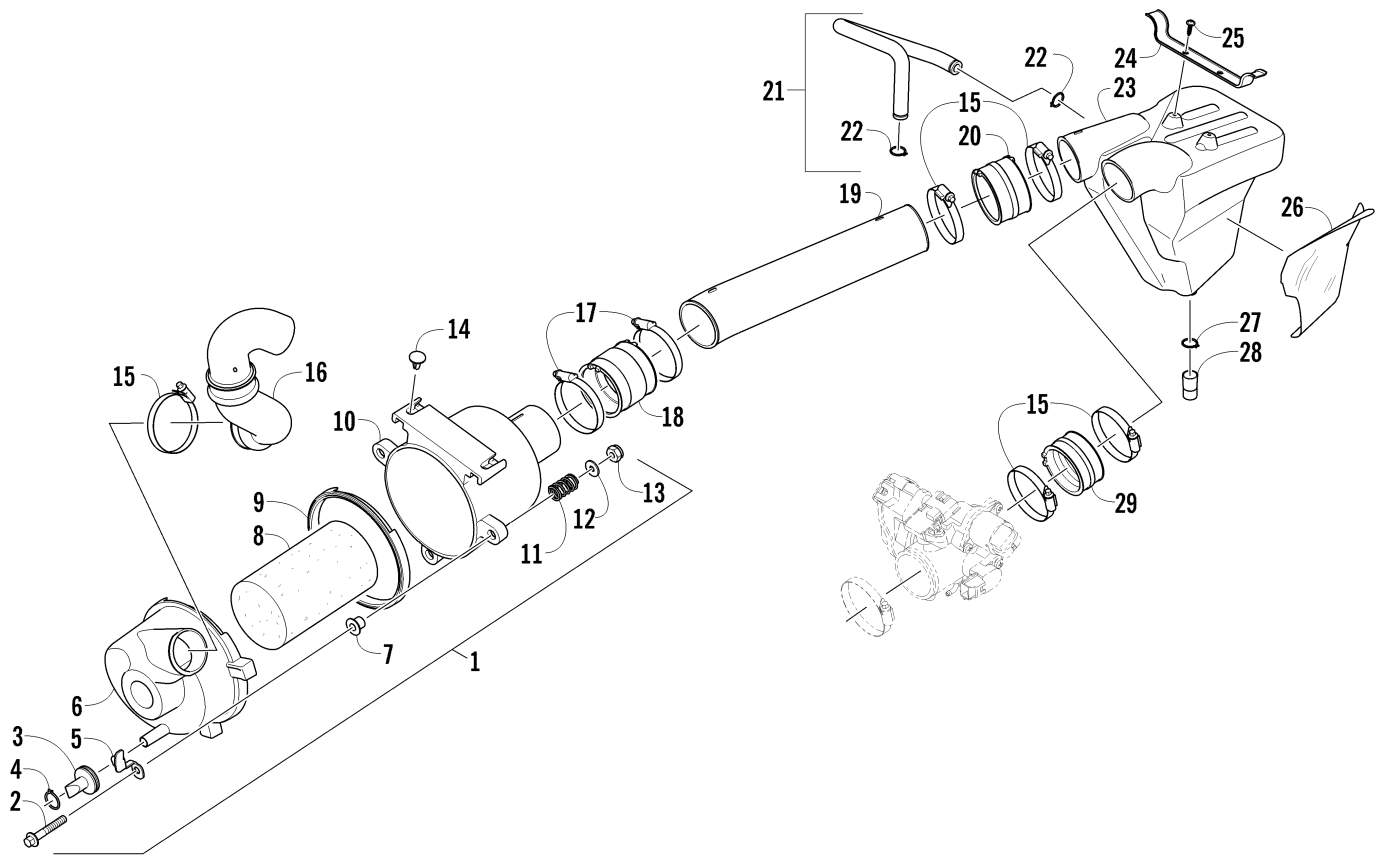


2015 ATV 450 EFT RED

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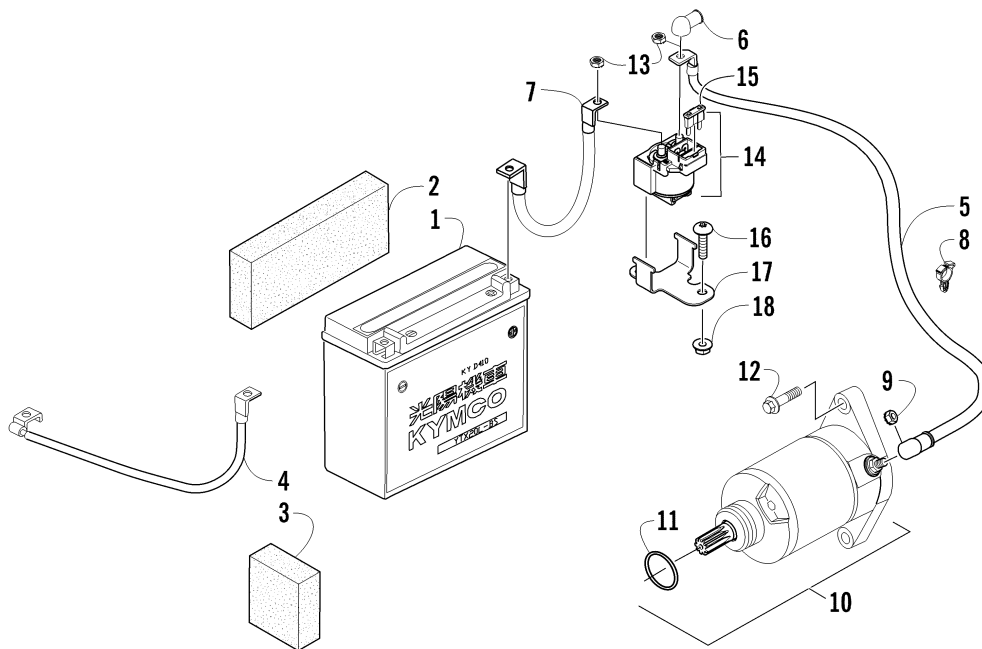
AIR INTAKE ASSEMBLY [96409]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-395	1	Filter, Air - Assembly	(inc. 2-13)	
2	8408-850	3	Screw, Cap		
3	0470-442	1	VALVE, AIR CLEANER		
4	3313-705	1	Clamp		
5	3313-375	3	Latch		
6	3313-376	1	Cover, Air Filter		
7	3313-853	3	Spacer		
8	3313-378	1	Element, Air Filter		
9	3313-446	1	Gasket, Air Filter		
10	3313-377	1	Housing, Air Filter		
11	0402-678	3	SPRING,SHIFT,LEVER		
12	8050-222	3	Washer		
13	3303-269	3	Nut		
14	3305-448	2	Clip, Retaining		
15	0423-380	5	CLAMP,HOSE-WORM-50-70mm x 9mm BLK		
16	3313-816	1	Boot, Air Intake		
17	3313-817	2	Clamp		
18	3313-275	1	Boot, Air Intake		
19	3313-063	1	Boot, Air Intake		
20	3313-274	1	Boot, Air Intake		

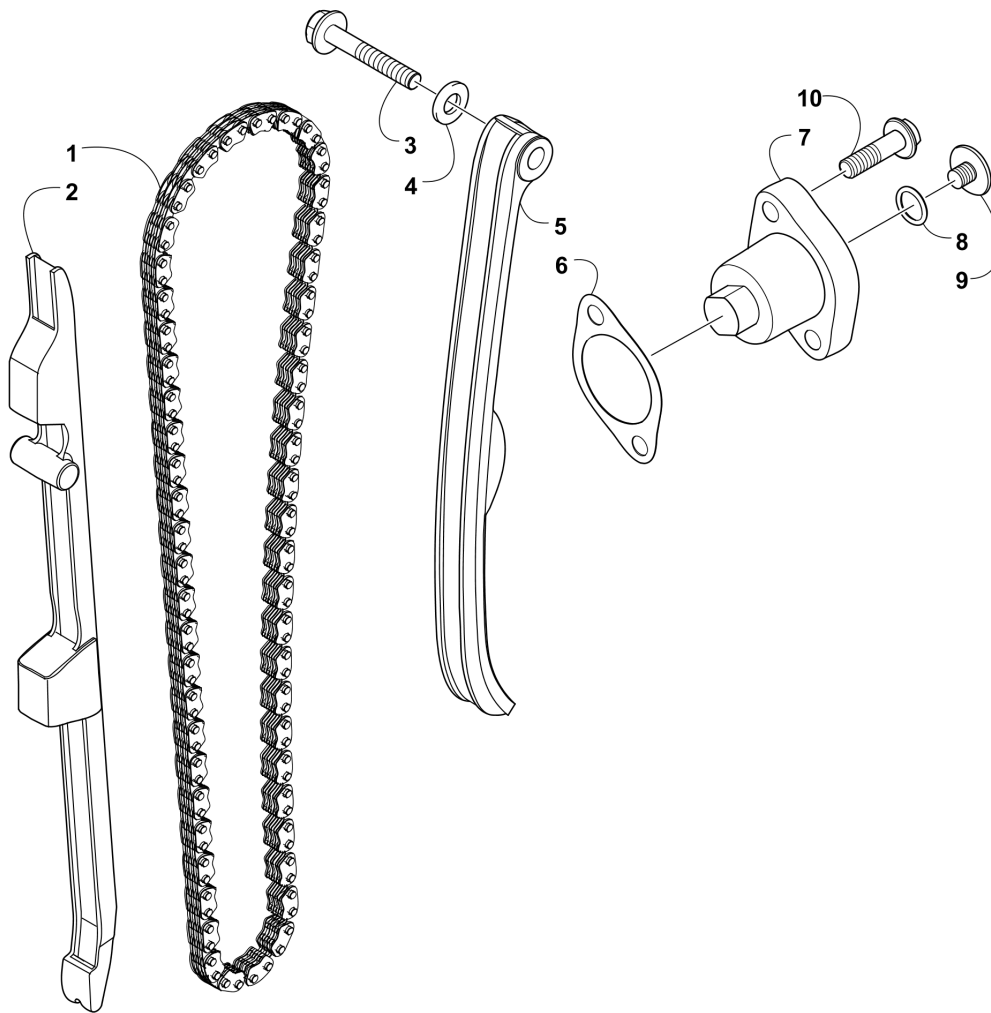
Item	Part No.	Qty	Name	Context	Footnote
21	3313-397	1	Hose, Oil Catch	(inc. 22)	
22	3304-167	2	Clamp		
23	3313-224	1	Housing, Air Intake		
24	3313-356	1	Bracket, Mounting - Air Intake Housing		
25	3304-409	2	BOLT WASHER 5*12		
26	3313-362	1	SHIELD,RH		
27	3313-706	1	Clamp		
28	3313-543	1	Pipe, Drain		
29	3306-309	1	Boot, Air Intake		

BATTERY AND STARTER ASSEMBLY [94320]



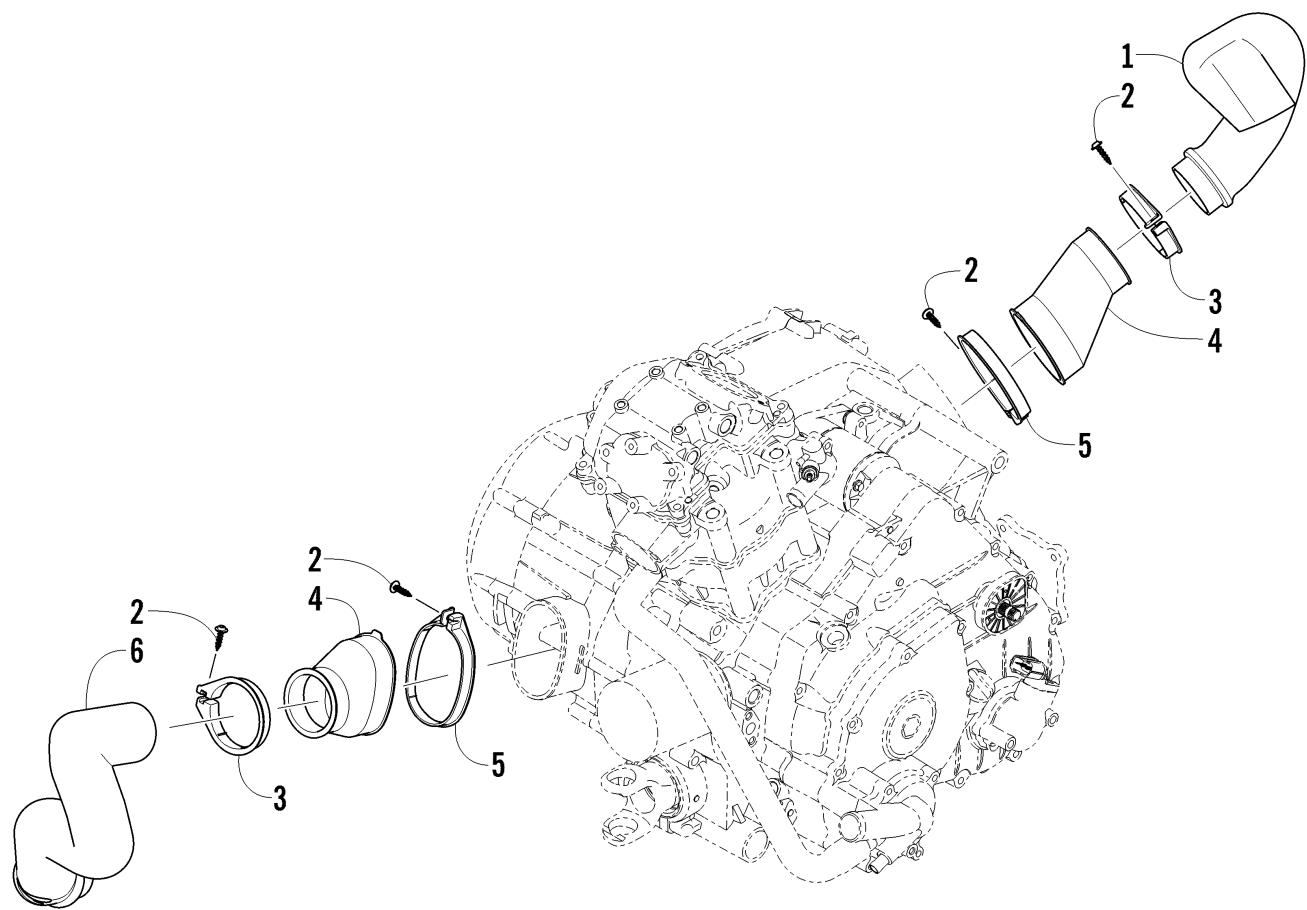
Item	Part No.	Qty	Name	Context	Footnote
1	3306-301	1	Battery Assembly		
2	3306-302	1	Pad, Foam		
3	3306-303	1	Pad, Foam		
4	3306-262	1	Cable, Ground		
5	3313-527	1	Cable, Solenoid/Starter	(inc. 6)	
6		1	Boot, Terminal		Part Number not Available
7	3306-324	1	Cable, Battery/Solenoid		
8	3306-364	2	CLIP,CABLE		
9	3304-011	1	Nut w/Washer		
10	3305-954	1	Motor, Starter - Assembly	(inc. 11)	
11	3304-104	1	O-Ring		
12	3305-946	2	Screw, Cap		
13	3304-654	2	NUT FLANGE 6MM		
14	3313-464	1	Solenoid	(inc. 15)	
15	3304-212	1	Fuse - 30 Amp		
16	3305-703	2	Screw, Machine		
17	3313-467	1	Bracket, Mounting - Solenoid		
18	3304-431	2	NUT LOCK		

CAM CHAIN ASSEMBLY [300572]



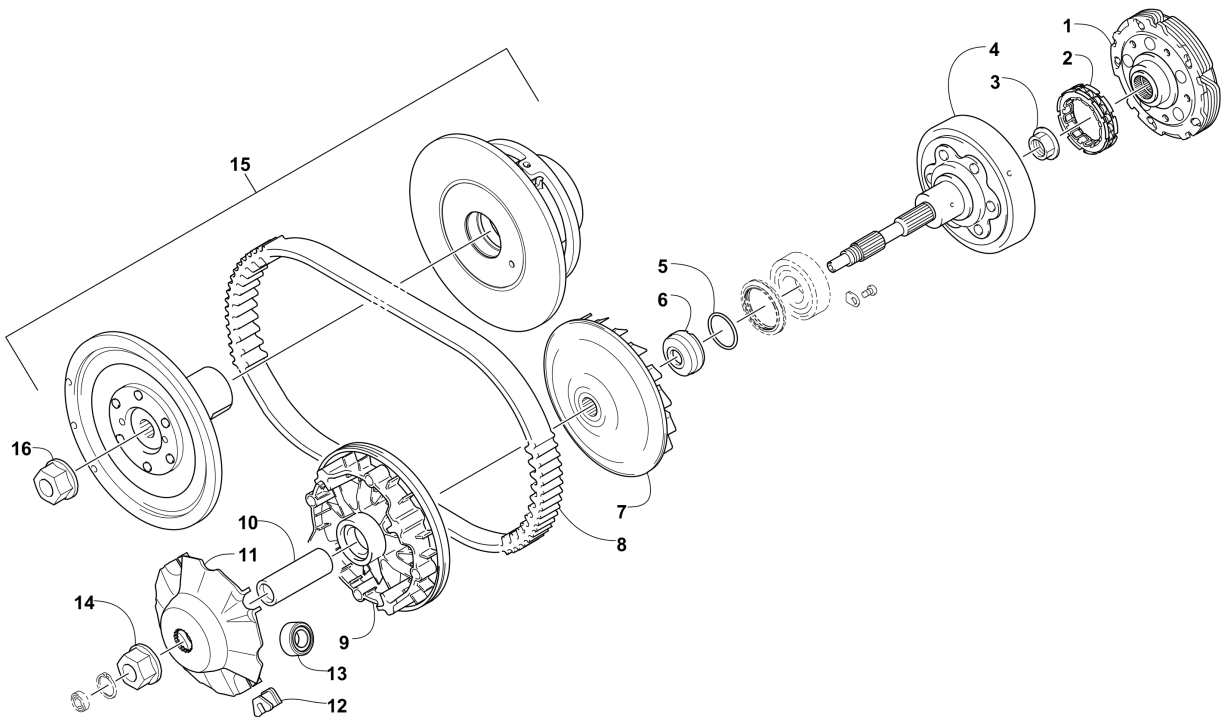
Item	Part No.	Qty	Name	Context	Footnote
1	0810-005	1	Chain, Cam		
2	0810-068	1	Guide, Chain		
3	0826-133	1	Pivot, Tensioner		
4	0830-150	1	Washer		
5	0810-007	1	Tensioner, Chain		
6	3303-035	1	Gasket		
7	3307-102	1	Tensioner Assembly		
8	3304-100	1	O-RING 1.5*9.5		
9	3304-006	1	Screw, Adjuster		
10	3303-360	2	Screw, Cap		

CASE/BELT COOLING ASSEMBLY [94316]



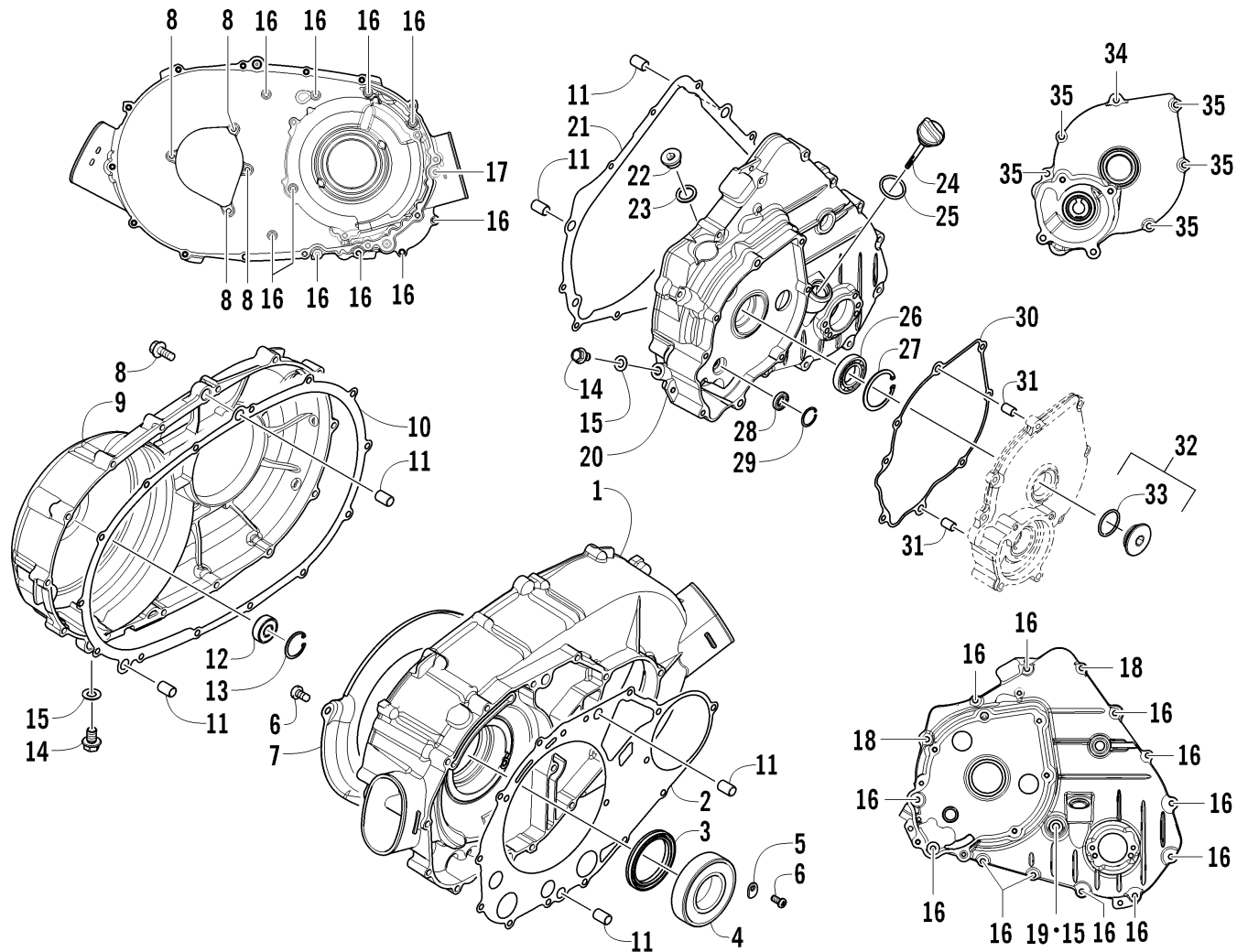
Item	Part No.	Qty	Name	Context	Footnote
1	3313-064	1	Duct, Belt - Air Out		
2	0423-342	4	SCREW,SELF TAPPING-.1875 X .75		
3	0423-551	2	Clamp		
4	3313-782	2	Boot, Duct		
5	0423-550	2	Clamp		
6	3313-065	1	Duct, Belt - Air In		

CLUTCH AND DRIVE BELT ASSEMBLY [100382]



Item	Part No.	Qty	Name	Context	Footnote
1	0823-328	1	Shoe, Clutch - Assembly		
2	0823-198	1	Clutch, One-Way		
3	0827-050	1	Nut		
4	0823-338	1	Housing, Clutch		
5	0830-187	1	O-Ring		
6	0823-058	1	Spacer		
7	0823-313	1	Face, Fixed Drive		
8	0823-228	1	Belt, Drive		
9	0823-324	1	Face, Movable Drive		
10	0823-206	1	Spacer, Movable Drive Face		
11	0823-213	1	Plate, Movable Drive Face		
12	0823-214	4	Damper, Movable Drive Face		
13	0823-351	8	Roller, Movable Drive Face		
14	3323-165	1	NUT FLANGE 16mm Z&Y		
15	0823-350	1	Clutch, Driven - Assembly		
16	0827-058	1	Nut		

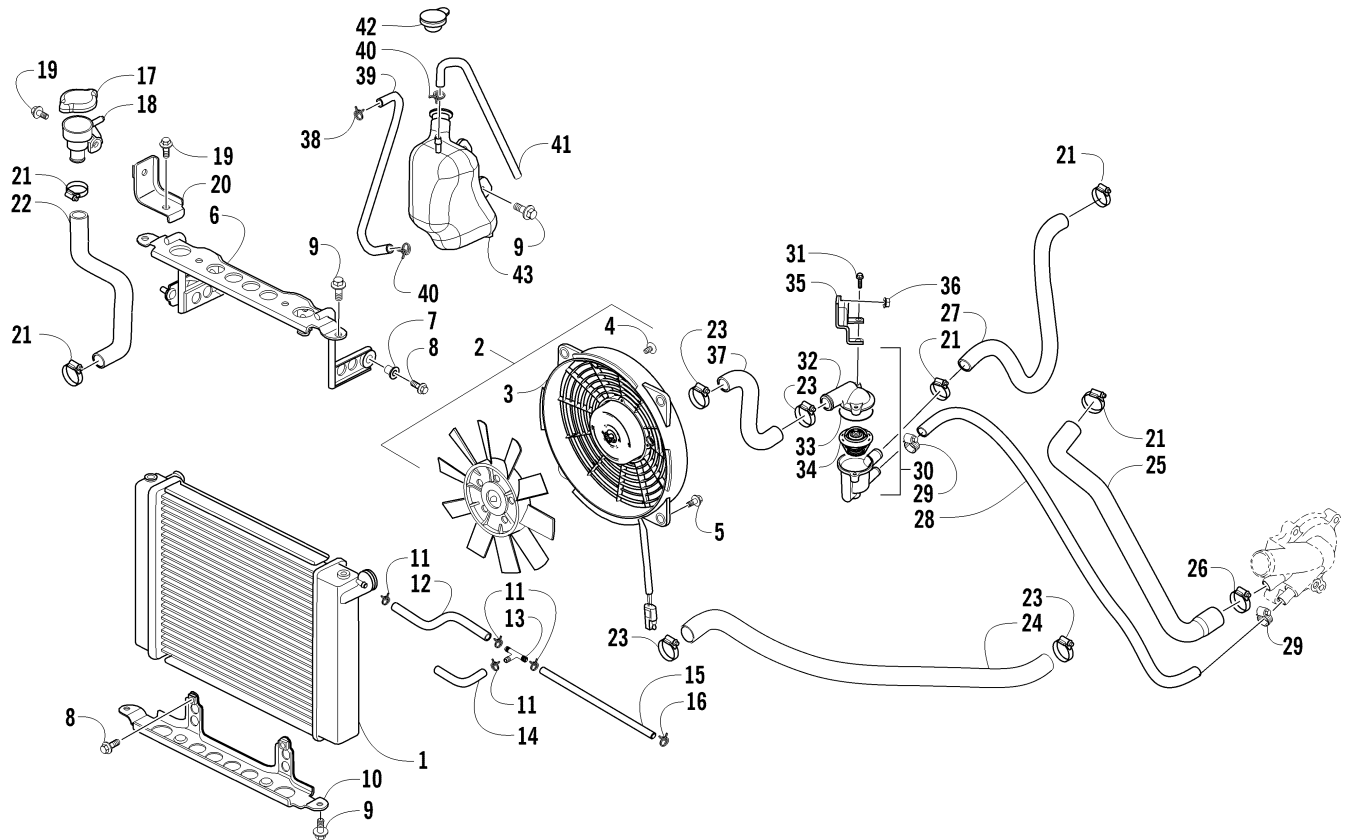
CLUTCH/DRIVE BELT/MAGNETO COVER ASSEMBLY [92767]



Item	Part No.	Qty	Name	Context	Footnote
1	0806-026	1	Cover, Clutch		
2	0830-055	1	Gasket		
3	0830-157	1	Seal		
4	0832-071	1	Bearing		
5	0822-104	2	Retainer, Bearing		
6	0826-144	5	SCREW,PPH,M6X1X12		
7	0806-103	1	Plate, Air Intake		
8	3303-386	18	BOLT FLANGE SH 6*35		
9	0806-027	1	Cover, Drive Belt		
10	0830-056	1	Gasket		
11	0829-046	6	Pin, Dowel		
12	0832-023	1	Bearing		
13	3303-347	1	Ring, Retaining		
14	3303-365	2	Screw, Cap		
15	3303-591	3	Washer		

Item	Part No.	Qty	Name	Context	Footnote
16	3304-903	22	Screw, Cap		
17	0826-066	1	Screw, Cap		
18	3304-191	2	BOLT FLANGE SH 6*50		
19	0826-068	1	Screw, Cap		
20	0806-122	1	Cover, Magneto		
21	0830-057	1	Gasket		
22	0806-099	1	Plug		
23	0830-141	1	Washer, Crush		
24	0806-029	1	Stick, Oil Level	(inc. 25)	
25	3304-102	1	O-RING 18*3		
26	0832-053	1	Bearing		
27	3305-943	1	Ring, Retaining		
28	3305-944	1	Bearing		
29	3305-942	1	Ring, Retaining		
30	0830-206	1	Gasket		
31	3301-716	2	Pin, Dowel		
32	0812-087	1	Plug - Assembly	(inc. 33)	
33	0835-016	1	O-Ring		
34	0826-136	1	Screw, Cap		
35	3303-383	5	BOLT FLANGE SH 6*20		

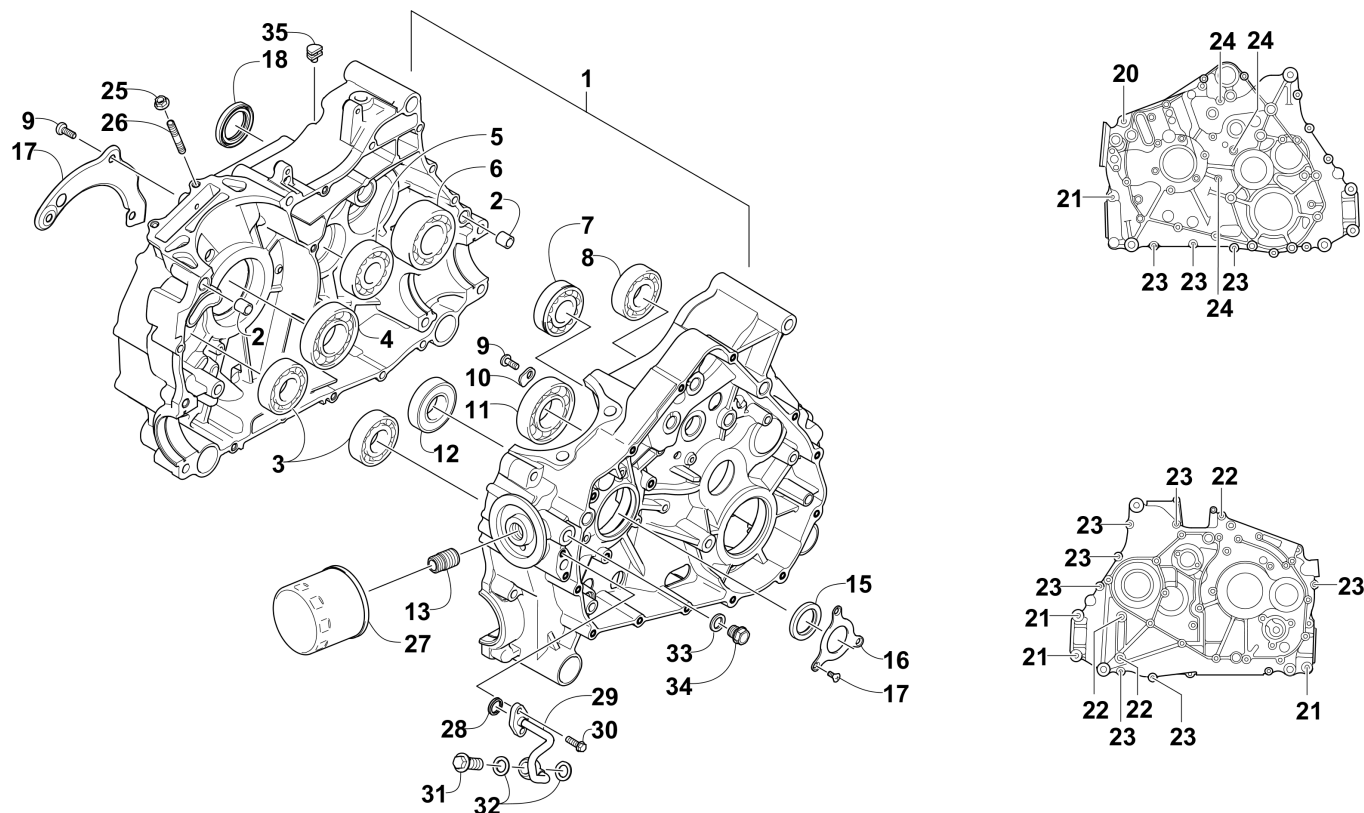
COOLING ASSEMBLY [100378]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-334	1	Radiator		
2	3306-333	1	Fan, Cooling - Assembly	(inc. 3-4)	
3	3306-335	1	Shroud, Fan		
4	3306-405	4	Screw, Shoulder		
5	3304-587	4	BOLT WASHER 6*16		
6	3306-376	1	Bracket, Mounting - Upper		
7	3303-226	2	Insert		
8	3304-551	4	BOLT FLANGE 6*22		
9	3304-652	6	Screw, Cap		
10	3306-348	1	Bracket, Mounting - Lower		
11	3304-161	5	Clamp, Hose		
12	3306-345	1	Hose, Coolant - Radiator/T-Fitting		
13	3306-346	1	T-Fitting		
14	3306-374	1	Hose, Coolant - T-Fitting/Filler Neck		
15	3306-375	1	Hose, Coolant - T-Fitting/Engine		
16	3306-349	1	Clamp, Hose		
17	3303-748	1	Cap, Filler Neck		
18	3303-738	1	Neck, Filler		
19	3304-553	2	BOLT FLANGE 6*12		
20	3306-336	1	Bracket, Mounting - Filler Neck		

Item	Part No.	Qty	Name	Context	Footnote
21	1423-008	5	Clamp, Hose		
22	3306-344	1	Hose, Coolant - Filler Neck/Radiator		
23	3306-256	4	Clamp, Hose		
24	3306-343	1	Hose, Coolant - Radiator/Water Pump		
25	0410-216	1	Hose, Coolant - Water Pump/Cylinder		
26	3305-941	1	Clamp, Hose		
27	3306-255	1	Hose, Coolant - Thermostat/Cylinder		
28	3306-258	1	Hose, Coolant - Thermostat/Water Pump		
29	0423-098	2	Clamp, Hose		
30	0808-192	1	Housing, Thermostat - Assembly	(inc. 31-34)	
31	3303-384	2	BOLT FLANGE SH 6*25		
32	0808-202	1	Cover, Housing - Thermostat		
33	0830-205	1	O-Ring		
34	0813-050	1	Thermostat		
35	3306-260	1	Bracket, Mounting - Thermostat Housing		
36	3304-654	1	NUT FLANGE 6MM		
37	3306-257	1	Hose, Coolant - Radiator/Thermostat		
38	3303-349	1	Clamp, Hose		
39	3306-340	1	Hose, Coolant - Reservoir/Filler Neck		
40	3304-163	2	Clamp, Hose		
41	3306-339	1	Hose, Vent		
42	3303-749	1	Cap, Reservoir		
43	3313-661	1	Tank, Reservoir		

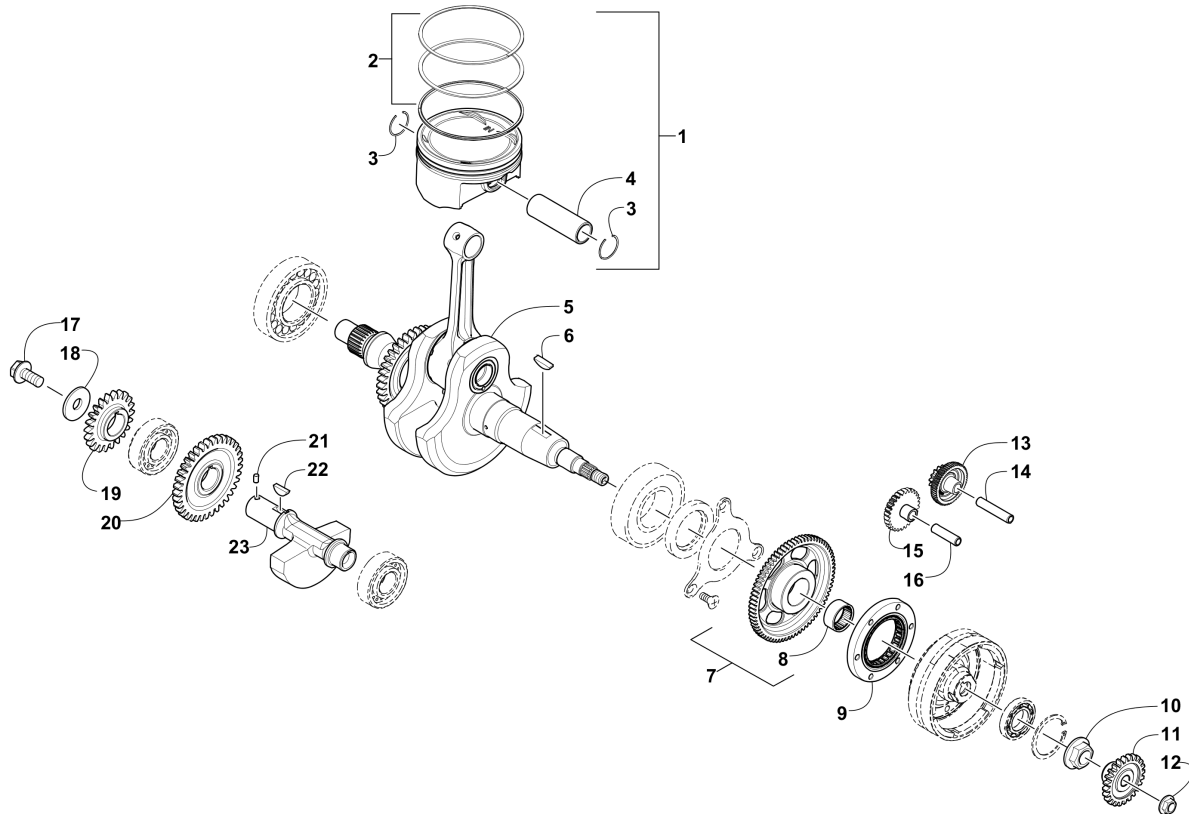
CRANKCASE ASSEMBLY [300573]



Item	Part No.	Qty	Name	Context	Footnote
1	0801-191	1	Crankcase - Assembly	(inc. 2-22)	
.2	0829-050	2	Pin, Dowel		
.3	3313-745	2	Bearing		
.4	0832-087	1	Bearing		
.5	3304-198	1	Bearing		
.6	0832-074	1	Bearing		
.7	3304-195	1	Bearing		
.8	3304-699	1	BRG BALL RADIAL 6204		
.9	0826-144	6	SCREW,PPH,M6X1X12		
.10	0822-104	2	Retainer, Bearing		
.11	0832-019	1	Bearing		
.12	0832-020	1	Bearing		
.13	0812-066	1	Union, Oil Filter		
.14	0830-058	1	Seal		
.15	0805-018	1	Retainer		
.16	0826-145	3	Screw, Machine		
.17	0801-018	1	Plate, Oil Guide - Right		
.18	0830-066	1	Seal		
.19	0801-027	1	Tube, Vent - Crankcase		
.20	3303-372	1	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
.21	0826-126	4	Screw, Cap		
.22	0826-064	3	Screw, Cap		
23	3303-387	10	Screw, Cap		
24	0826-065	3	Screw, Cap		
25	3304-654	2	NUT FLANGE 6MM		
26	3313-721	2	Bolt, Stud		
27	0812-034	1	Filter, Oil		
28	0830-172	1	O-Ring		
29	0812-086	1	Oilline		
30	3303-617	2	BOLT FLANGE SH 6*18		
31	0812-084	1	Bolt, Banjo-Fitting		
32	0812-085	2	Washer		
33	0830-143	1	WASHER,COMPRESSION 14 X 19 X 1.35		
34	0835-004	1	Plug, Oil Pressure		
35	3313-744	1	Grommet		

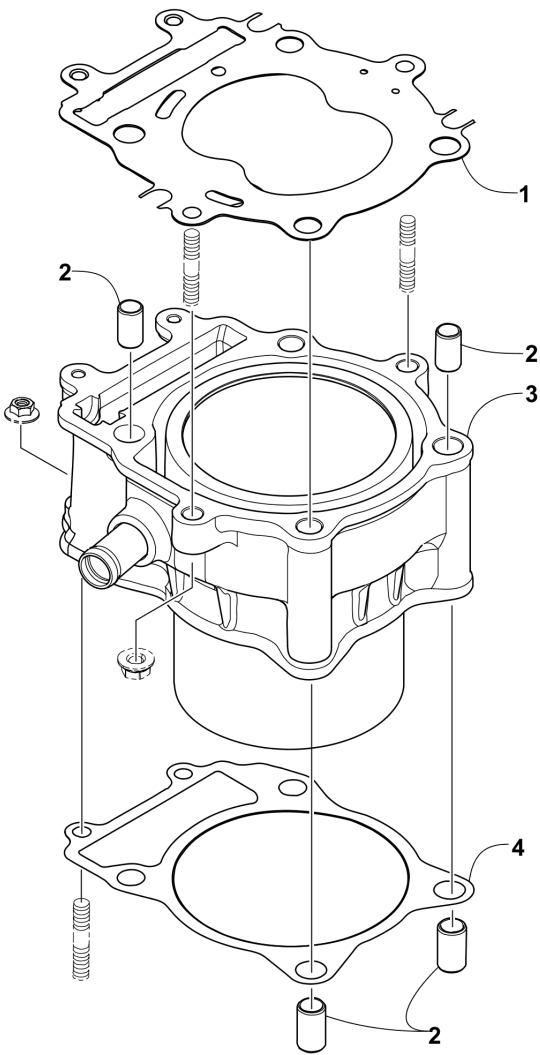
CRANKSHAFT, BALANCER, STARTER GEAR, AND PISTON ASSEMBLIES [99952]



Item	Part No.	Qty	Name	Context	Footnote
1	0805-333	1	PISTON SET (450)	(inc. 2-4)	
.2	0805-320	1	Ring, Piston - Set		
.3	0831-060	2	Circlip		
.4	0805-023	1	Pin, Piston		
5	0805-013	1	Crankshaft Assembly		
6	0829-039	1	Key		
7	0815-023	1	Gear, Starter Clutch	(inc. 8)	
.8	0832-069	1	Bearing		
9	0802-044	1	CLUTCH,ONE WAY-W/ HUB ASSEMBLY		
10	3306-705	1	Nut		
11	0811-036	1	Gear, Drive		
12	3303-333	1	NUT FLANGE 10MM		
13	0815-031	1	Gear, Starter Idler - No. 1		
14	0815-007	1	Pin, Starter Idler Gear No. 1		
15	0815-022	1	Gear, Starter Idler - No. 2		
16	0815-015	1	Pin, Starter Idler Gear No. 2		
17	0826-118	1	Screw, Cap		
18	0828-091	1	Washer		
19	0811-009	1	Gear, Oil Pump Drive		
20	0811-006	1	Gear, Driven		

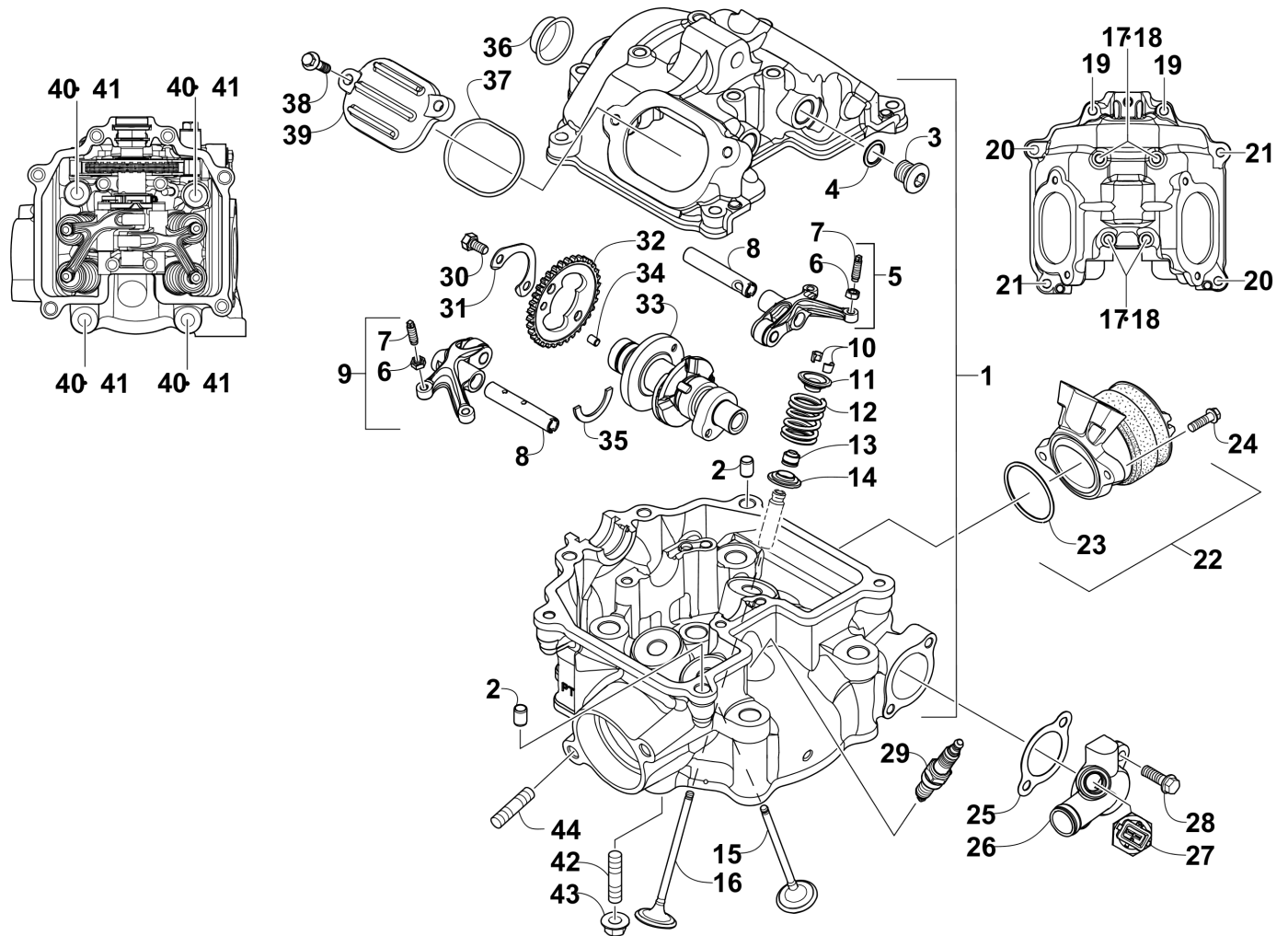
Item	Part No.	Qty	Name	Context	Footnote
21	3304-144	1	Pin, Alignment		
22	0829-037	1	Key		
23	0811-035	1	Balancer, Crank		

CYLINDER ASSEMBLY [92762]



Item	Part No.	Qty	Name	Context	Footnote
1	0830-203	1	Gasket, Cylinder Head		
2	0829-046	4	Pin, Dowel		
3	0804-056	1	Cylinder		
4	0830-204	1	Gasket, Cylinder		

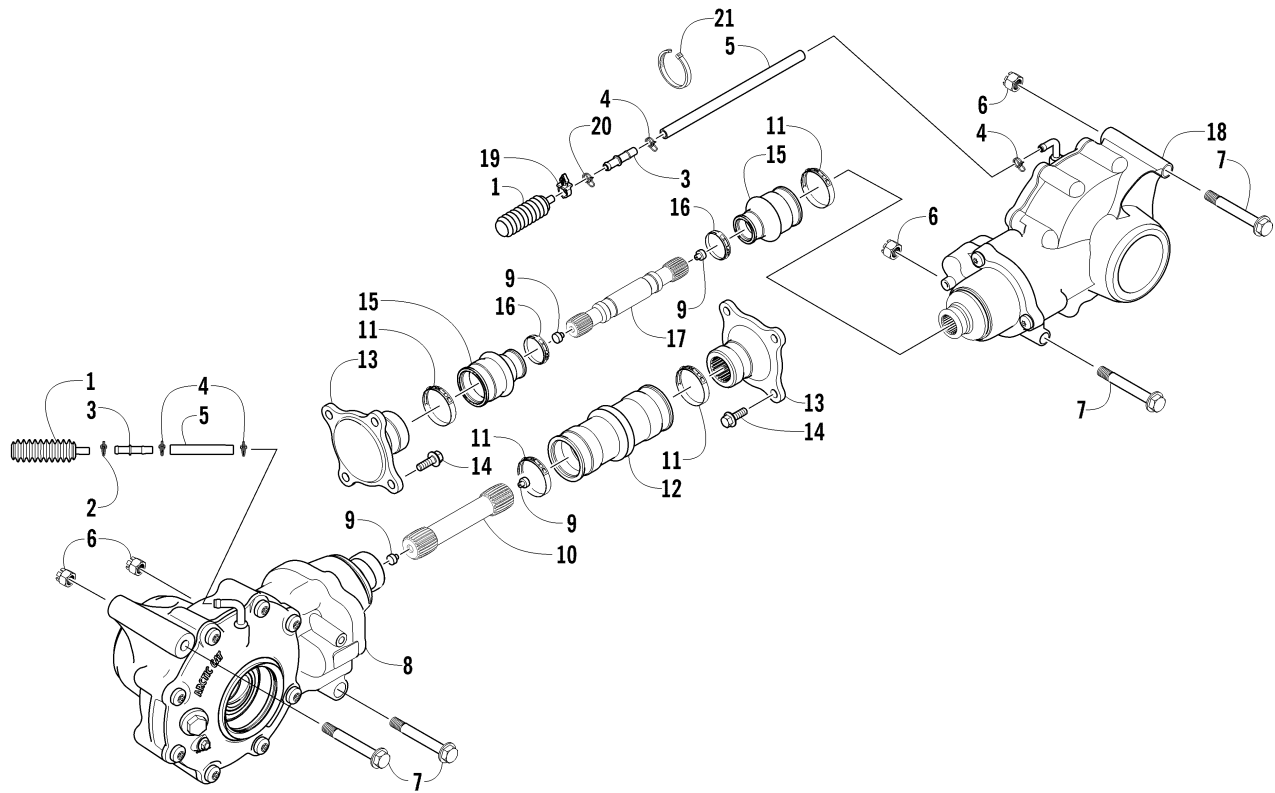
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300571]



Item	Part No.	Qty	Name	Context	Footnote
1	0808-205	1	Head, Cylinder	(inc. 2-17)	
.2	3303-341	2	Pin, Dowel		
.3	0831-053	2	Plug, Shaft		
.4	0830-143	2	WASHER, COMPRESSION 14 X 19 X 1.35		
.5	0809-254	1	Arm, Valve Rocker - Intake	(inc. 6-7)	
..6	3304-026	4	NUT TAPPET ADJUSTING		
..7	3304-007	4	SCREW TAPPET ADJUSTING		
.8	0809-256	2	Shaft, Rocker Arm		
.9	0809-252	1	Arm, Valve Rocker - Exhaust	(inc. 6-7)	
.10	3303-044	8	Cotter, Valve		
.11	0809-142	4	Retainer, Spring		
.12	0809-257	4	Spring, Valve		
.13	0809-190	4	Seal, Oil		
.14	0809-141	4	Seat, Spring		
.15	0809-266	2	Valve, Exhaust		
.16	0809-263	2	Valve, Intake		

Item	Part No.	Qty	Name	Context	Footnote
.17	3304-904	4	Screw, Cap		
18	0830-155	4	SEAL,FASTENER		
19	3304-918	2	Screw, Cap		
20	0826-136	2	Screw, Cap		
21	3303-384	2	BOLT FLANGE SH 6*25		
22	3306-249	1	Manifold, Intake	(inc. 23)	
.23	0830-202	1	O-Ring		
24	3304-189	2	BOLT FLANGE SH 6*20		
25	0830-200	1	Gasket		
26	3306-246	1	Fitting, Coolant - Assembly		
27	0824-051	1	SENSOR,COOLANT TEMP (SYNERJECT)		
28	3303-617	2	BOLT FLANGE SH 6*18		
29	0217-708	1	Spark Plug	CR7E	
30	0826-154	2	Screw, Cap		
31	0828-086	1	Plate, Retainer		
32	0809-259	1	Sprocket		
33	3306-247	1	Camshaft	(inc. 34)	
.34	0829-036	1	Pin, Alignment		
35	0809-165	1	C-Ring		
36	3306-787	1	PLUG HEAD		
37	0830-139	2	O-Ring		
38	3303-383	4	BOLT FLANGE SH 6*20		
39	0808-111	2	Cap, Inspection		
40	0826-062	4	Screw, Cap		
41	0828-044	4	Washer		
42	0827-064	2	Bolt, Stud		
43	3304-668	2	Nut, Lock		
44	0827-065	2	Bolt, Stud		

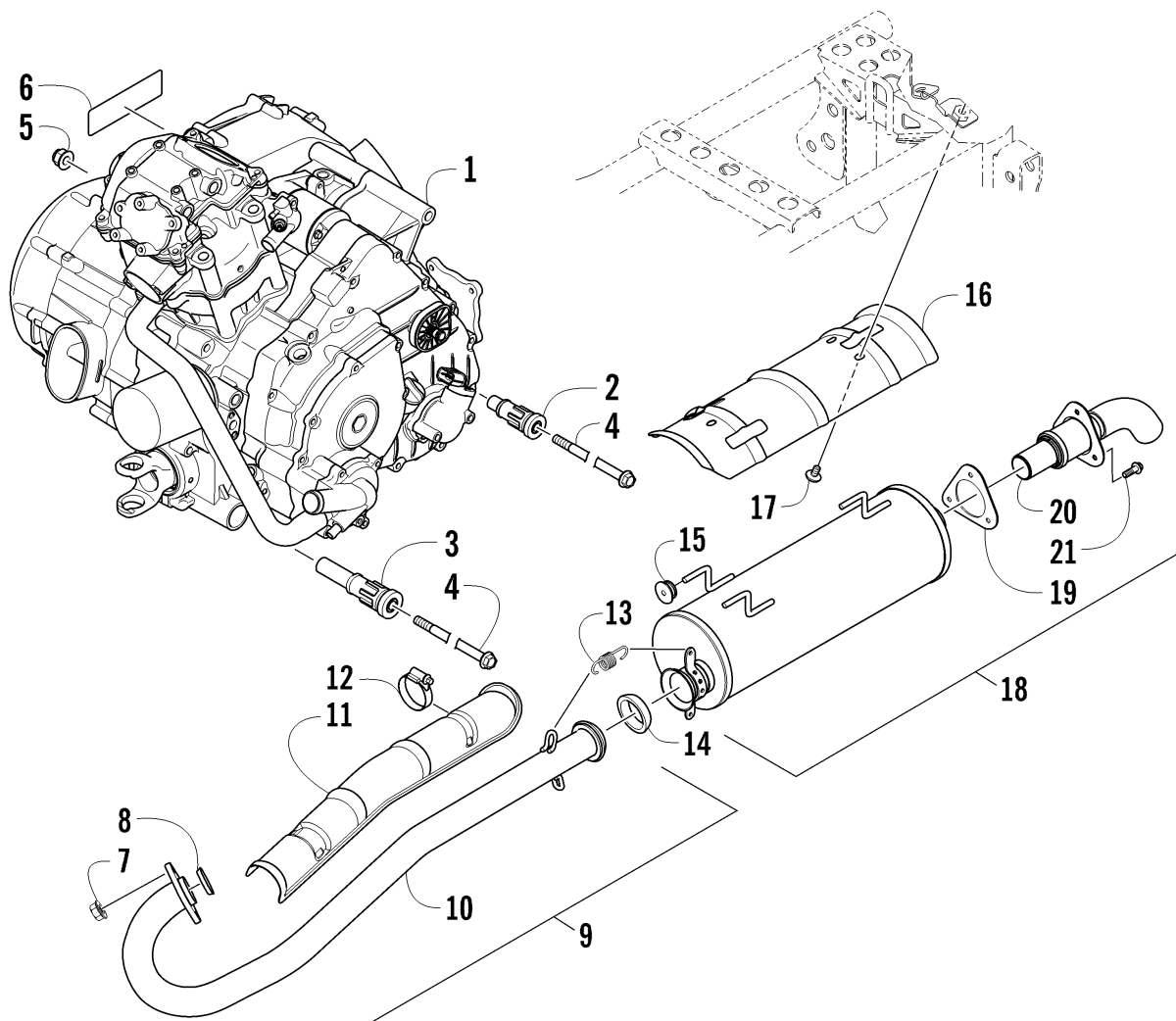
DRIVE TRAIN ASSEMBLY [100713]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-796	2	Bladder, Gearcase		
2	3323-149	1	Clamp, Hose		
3	3323-150	2	Fitting, Vent		
4	3313-684	4	Clamp, Hose		
5	0410-070	AR	Hose, Gasline - 25 ft		
6	3304-031	4	NUT U 10MM		
7	3305-787	4	Screw, Cap		
8	3306-265	1	Complete Front Drive Gearcase Assembly		
9	3313-783	4	Bumper, Propeller Shaft		
10	3313-784	1	Shaft, Propeller		
11	3313-776	4	Clamp		
12	3313-825	1	Boot, Coupler		
13	3313-774	2	Flange, Output		
14	3304-565	8	BOLT FLANGE 8*20		
15	0402-985	2	BOOT, COUPLER (TBX)		
16	3313-777	2	Clamp		
17	3313-773	1	Shaft, Propeller		
18	3306-023	1	Gearcase, Rear		
19	3323-152	1	Clip, Routing		
20	3303-349	1	Clamp, Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	0123-788	AR	Tie, Cable - 8 in.		

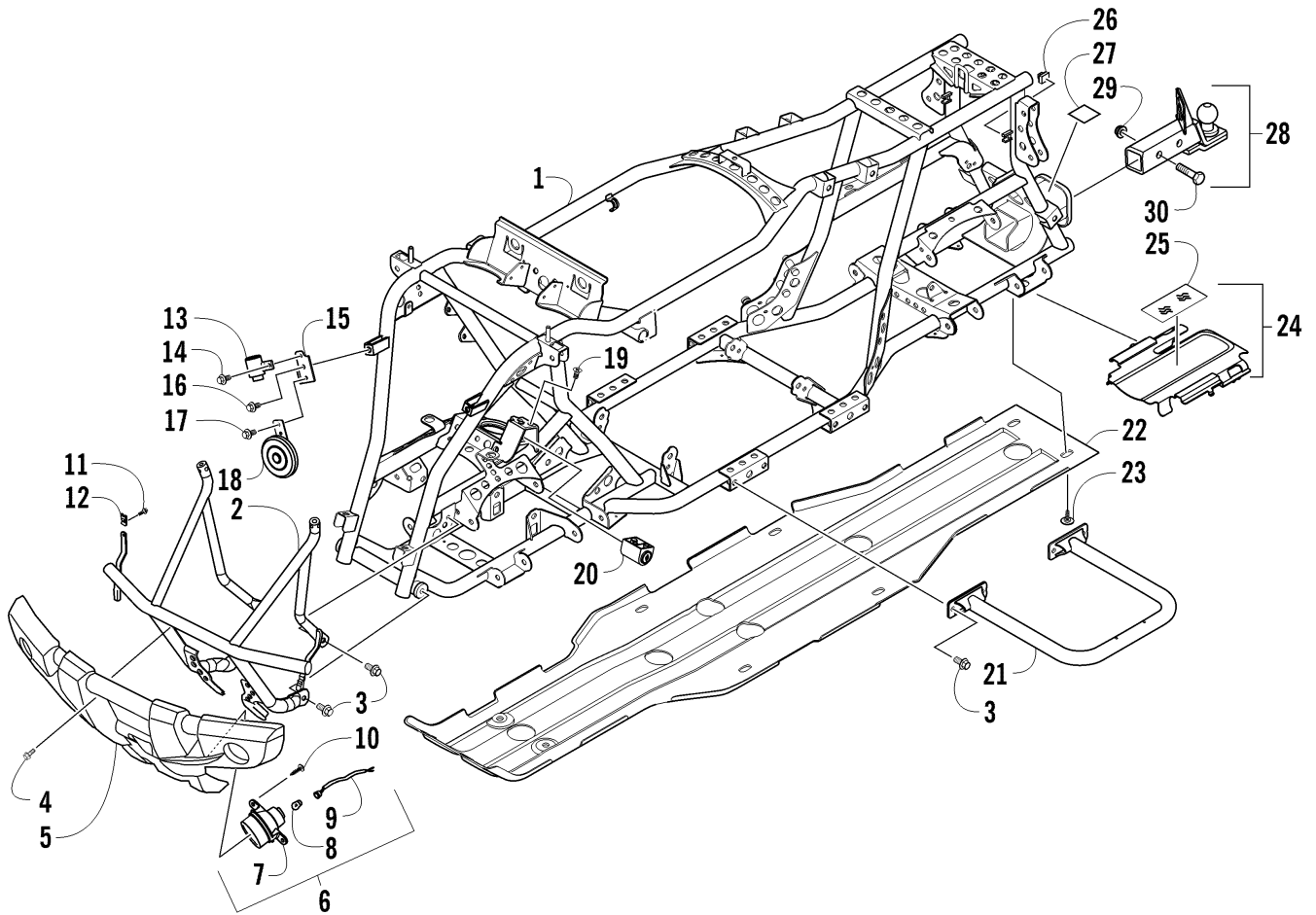
ENGINE AND EXHAUST [100377]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-836	1	ENGINE,450 KD W/ RUBBER MOUNTS-PACK	(inc. 2-3)	
.2	0801-188	3	Mount, Rubber - Engine		
.3	0801-189	1	Mount, Rubber - Engine		
4	3323-174	2	Screw, Cap		
5	3304-031	2	NUT U 10MM		
6	0411-426	1	Decal, Warning - Clutch		
7	3303-332	2	Nut		
8	3313-743	1	Gasket, Exhaust Pipe		
9	3306-369	1	Pipe, Exhaust - Assembly	(inc. 10-12)	
.10	3306-313	1	Pipe, Exhaust		
.11	3313-025	1	Shield, Exhaust		
.12	0423-317	2	CLAMP, HOSE -32/50 (NORMA 962)		
13	0612-668	2	Spring		
14	3306-315	1	Seal, Exhaust		
15	3313-264	3	Bushing		

Item	Part No.	Qty	Name	Context	Footnote
16	3313-026	1	Cover, Muffler		
17	3313-711	3	Screw, Cap		
18	3306-653	1	Muffler - Assembly	(inc. 19-21)	
19	3313-708	1	Gasket, Spark Arrester		
20	3313-707	1	Arrester, Spark - Assembly		
21	3313-710	3	Screw, Cap		

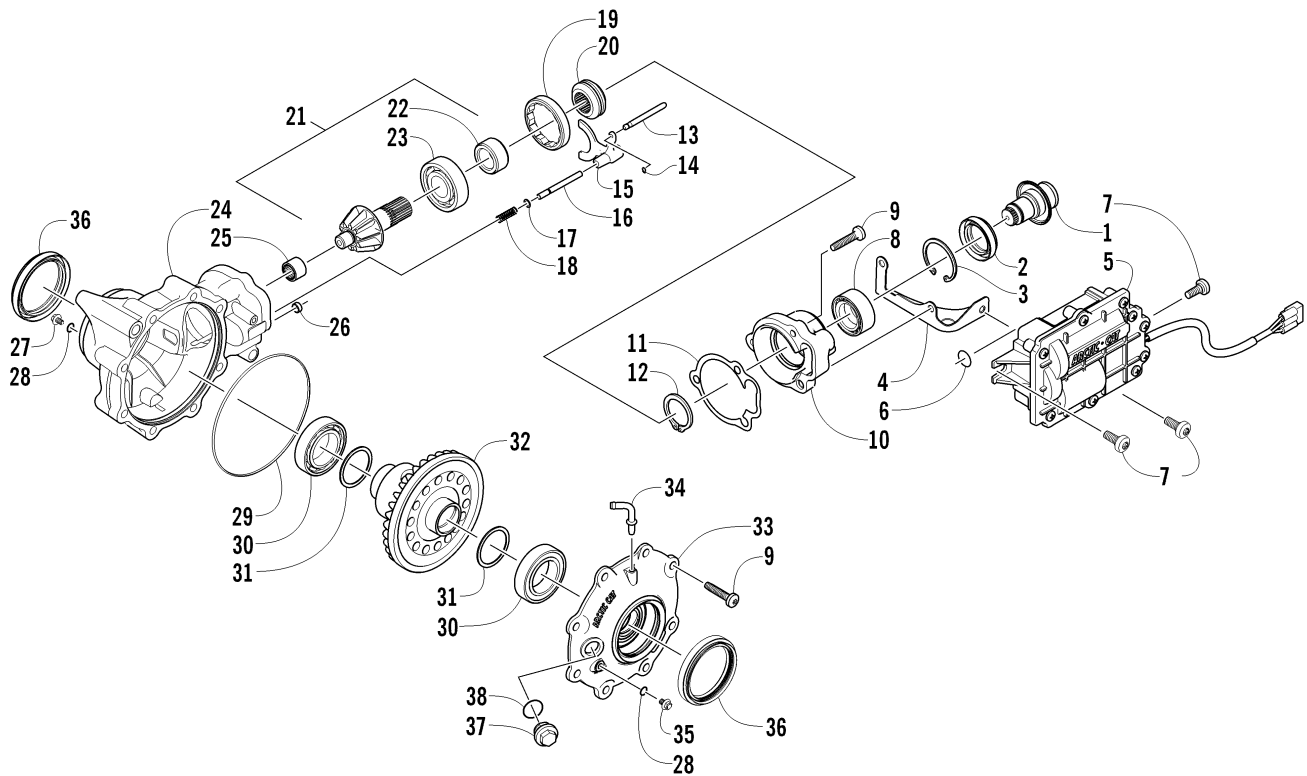
FRAME AND RELATED PARTS [98361]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-373	1	Frame, Main		
2	3306-332	1	Bumper - Front		
3	3304-543	12	BOLT FLANGE 8*16		
4	3304-587	4	BOLT WASHER 6*16		
5	3306-352	1	Fascia, Bumper		
6	3304-766	1	Turn Signal - Right - Assembly	(inc. 7-9)	
6	3304-813	1	Turn Signal - Left - Assembly	(inc. 7-9)	
.7	3304-822	1	Lens - Right		
.7	3304-823	1	Lens - Left		
.8	3304-825	2	Bulb		
.9	3305-359	1	Harness - Right		
.9	3305-360	1	Harness - Left		
10	3304-645	4	SCREW TAPPING 5*12		
11	3304-586	2	BOLT WASHER 6*20		
12	3303-267	2	Clip, U-Nut		

Item	Part No.	Qty	Name	Context	Footnote
13	3306-372	1	Relay, Turn Signal		
14	3305-344	1	BOLT FLANGE 6*16		
15	3313-577	1	Bracket, Mounting - Electrical		
16	3304-544	1	Screw, Cap		
17	3304-553	1	BOLT FLANGE 6*12		
18	3313-576	1	Horn, Electric - 12V		
19	3305-395	2	Screw, Machine		
20	3305-392	1	Lock, Steering		
21	3313-351	2	Footrest		
22	3313-755	1	PLATE SKID		
23	0423-545	10	SCREW,BODY-SELF TAP #12 X 3/4 A Z&B		
24	3313-596	1	Shield, Gearcase	(inc. 25)	
25	3306-582	1	Foil, Protective		
26	3306-329	2	Cushion		
27	1411-077	1	Decal, Warning - Towing		
28	0541-857	1	Mount, Ball Hitch	(inc. 29-30)	
29	0423-690	1	Nut, Lock		
30	0423-693	1	Screw, Cap		

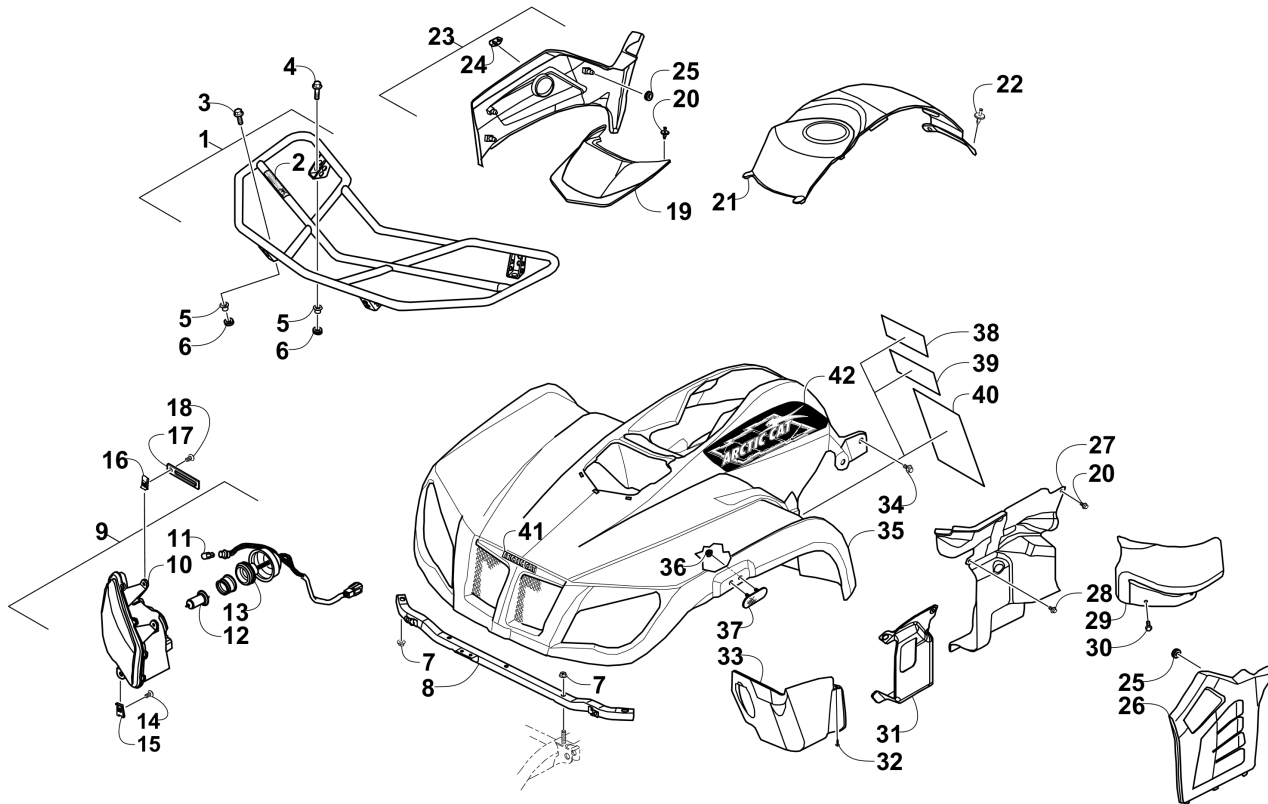
FRONT DRIVE GEARCASE ASSEMBLY [100409]



Item	Part No.	Qty	Name	Context	Footnote
Not Shown	3306-265	1	Complete Front Drive Gearcase Assembly		
1	3306-047	1	Shaft, Input		
2	3323-239	1	Seal		
3	3306-046	1	Ring, Retaining		
4	3323-241	1	Bracket, Actuator		
5	3306-264	1	Actuator		
6	3313-792	1	O-Ring		
7	3313-797	3	Screw, Self-Tapping		
8	3323-240	1	Bearing		
9	3303-615	11	Screw, Self-Tapping		
10	3323-238	1	Housing, Pinion		
11	3323-234	1	Gasket, Flange		
12	3306-045	1	Ring, Retaining		
13	3323-235	1	Shaft, Selector		
14	3313-791	1	Ring, Retaining		
15	3323-236	1	Fork, Selector		
16	3323-233	1	Shaft, Shuttle		
17	3313-790	1	O-Ring		
18	3313-789	1	Spring, Return		

Item	Part No.	Qty	Name	Context	Footnote
19	3313-788	1	Collar, Lock		
20	3323-232	1	Coupler, Drive		
21	3306-039	1	Gear, Pinion - Assembly - 11T	(inc. 22-23)	
.22	0402-336	1	Collar, Retaining		
.23	3306-040	1	Bearing		
24	3313-793	1	Housing, Gearcase		
25	3306-038	1	Bearing		
26	3306-048	1	Pin, Dowel		
27	3306-027	1	Plug, Magnetic	(inc. one No. 28)	
.28	0423-153	2	O-Ring		
29	3306-030	1	O-Ring		
30	3306-801	2	Bearing		
31	3306-132	AR	Shim, 41 x 49 x 1.0 mm		
31	3306-133	AR	Shim, 41 x 49 x 1.1 mm		
31	3306-134	AR	Shim, 41 x 49 x 1.2 mm		
31	3306-135	AR	Shim, 41 x 49 x 1.3 mm		
31	3306-136	AR	Shim, 41 x 49 x 1.4 mm		
31	3306-137	AR	Shim, 41 x 49 x 1.5 mm		
31	3306-138	AR	Shim, 41 x 49 x 1.6 mm		
31	3306-139	AR	Shim, 41 x 49 x 1.7 mm		
32	3313-794	1	Gear, Ring - 34T		
33	3313-795	1	Cover, Gearcase		
34	3306-034	1	Fitting, Elbow		
35	3306-036	1	Plug, Oil Level	(inc. one No. 28)	
36	2402-240	2	SEAL, 48X84X9 FKM		
37	3306-035	1	Plug, Fill	(inc. 38)	
.38	0423-154	1	O-Ring		

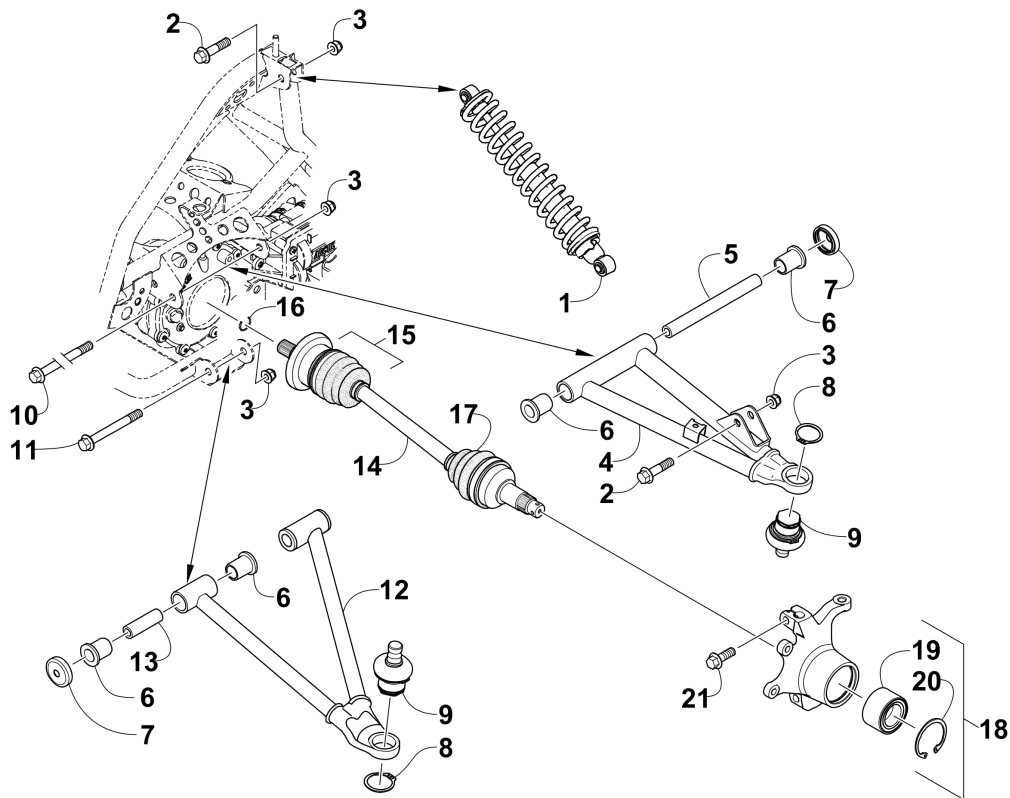
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [300581]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-330	1	Rack, Front - Assembly	(inc. 2)	
.2	1411-681	1	Decal, Warning - Load		
3	3313-522	2	Screw, Cap		
4	3313-713	2	Screw, Cap		
5	0423-669	4	Spacer		
6	0423-465	4	Grommet		
7	3304-668	4	Nut, Lock		
8	3306-331	1	Tube, Mounting		
9	3306-268	1	Headlight - Assembly - Right	(inc. 10, one No. 11, one No. 12, and one No. 13)	
.10	3306-270	1	Lens, Headlight - Right		
9	3306-269	1	Headlight - Assembly - Left	(inc. 10, one No. 11, one No. 12, and one No. 13)	
.10	3306-271	1	Lens, Headlight - Left		
.11	3303-847	2	Bulb		
.12	3303-846	2	BULB HEAD LIGHT		
.13	3306-272	2	Harness, Headlight		
14	3304-586	2	BOLT WASHER 6*20		
15	3303-267	2	Clip, U-Nut		
16	3304-061	4	NUT CLIP 5MM		
17	3304-157	2	Clamp, Routing		

Item	Part No.	Qty	Name	Context	Footnote
18	3304-029	4	BOLT WASH 5*16		
19	3306-404	1	Cover, Access - Black		
20	3303-592	4	Clip, Retaining		
21	3306-280	1	Cover, Gas Tank - Red		
22	3304-057	2	CLIP FENDER		
23	3313-857	1	Panel, Side - Lower - Right	(inc. 24)	
24	3306-307	1	Plug, Access		
25	0423-678	10	Grommet		
26	3313-667	1	Panel, Side - Lower - Left		
27	3306-284	1	Panel, Splash - Rear Right		
27	3306-285	1	Panel, Splash - Rear Left		
28	3305-448	4	Clip, Retaining		
29	3313-844	1	Protector, Hose		
30	3304-587	2	BOLT WASHER 6*16		
31	3306-286	1	Panel, Splash - Front Right		
31	3306-353	1	Panel, Splash - Front Left		
32	3304-650	3	SCREW TAPPING 5*16 (CIRCLE HEAD)		
33	3313-754	1	Shield, Linkage		
34	3305-783	2	Screw, Cap		
35	3306-283	1	Panel, Fender Front - Red		
36	3304-774	2	Nut, Lock		
37	3313-359	2	REFLECTOR,FRONT (OVAL)		
38	4411-818	1	Decal, Warning - Turn/Hill		
39	1411-804	1	DECAL,WARNING-AGE (16)		
40	3304-806	1	Decal, Warning - General		
41	2411-465	1	Decal, "Arctic Cat"		
42	4411-342	1	Decal, Side - Upper Right		
42	4411-343	1	Decal, Side - Upper Left		

FRONT SUSPENSION ASSEMBLY [100372]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-865	2	Shock/Spring Assembly - Black		
2	3303-376	4	SCREW,CAP-HFH M10X1.25X40		
3	3304-031	10	NUT U 10MM		
4	3306-866	1	A-Arm, Upper Right - Black	(inc. 5-9)	
4	3306-867	1	A-Arm, Upper Left - Black	(inc. 5-9)	
.5	3313-111	2	SLEEVE,SUSPENSION		
.6	3313-112	12	Bushing		
.7	3313-113	12	Seal		
.8	0423-009	4	CLIP,BALL JOINT		
.9	0405-483	4	BALLJOINT-ASSY (DOUBLE STAKE)		
10	3313-430	2	Screw, Cap		
11	3304-183	4	SCREW,CAP-HFH M10X1.25X85		
12	3313-082	1	A-Arm, Lower Right - Black	(inc. 6-9 and 13)	

Comments for Part Num. 3313-082

3313-112 BUSHING-SUSPENSION, This a-arm requires qty 4.

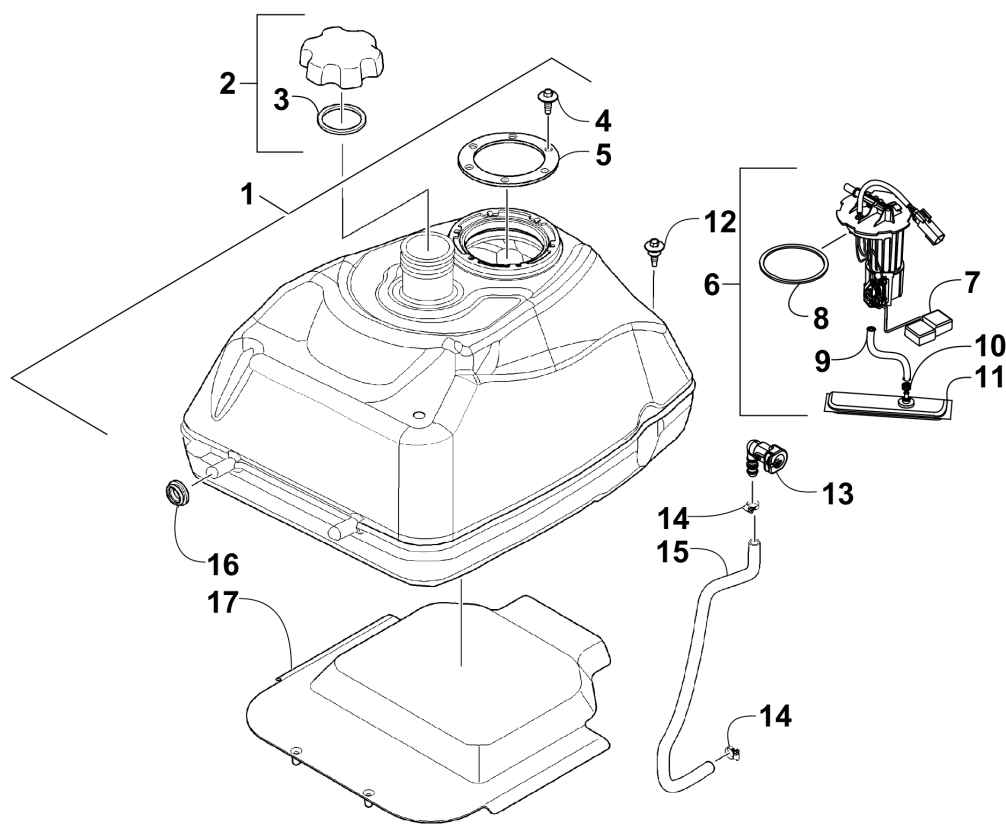
12	3313-083	1	A-Arm, Lower Left - Black	(inc. 6-9 and 13)	
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Comments for Part Num. 3313-083

3313-112 BUSHING-SUSPENSION, This a-arm requires qty 4.

Item	Part No.	Qty	Name	Context	Footnote
.13	3313-107	4	Axle		
14	3313-831	2	HALF SHAFT,FRONT	(inc. 15-17)	
.15	3313-560	2	DIFF SIDE BOOT SERVICE KIT(IN BOARD)	(inc. 16)	
..16	0423-844	2	CLIP,RETAINING-INBOARD		
.17	3306-425	2	Repair Kit, Boot - Drive Axle - Outbound		
18	3323-130	1	Knuckle - Assembly - Right	(inc. 19-20)	
18	3323-131	1	Knuckle - Assembly - Left	(inc. 19-20)	
.19	1402-809	2	Bearing		
.20	0423-423	2	Ring, Retaining		
21	3323-127	4	Screw, Cap		

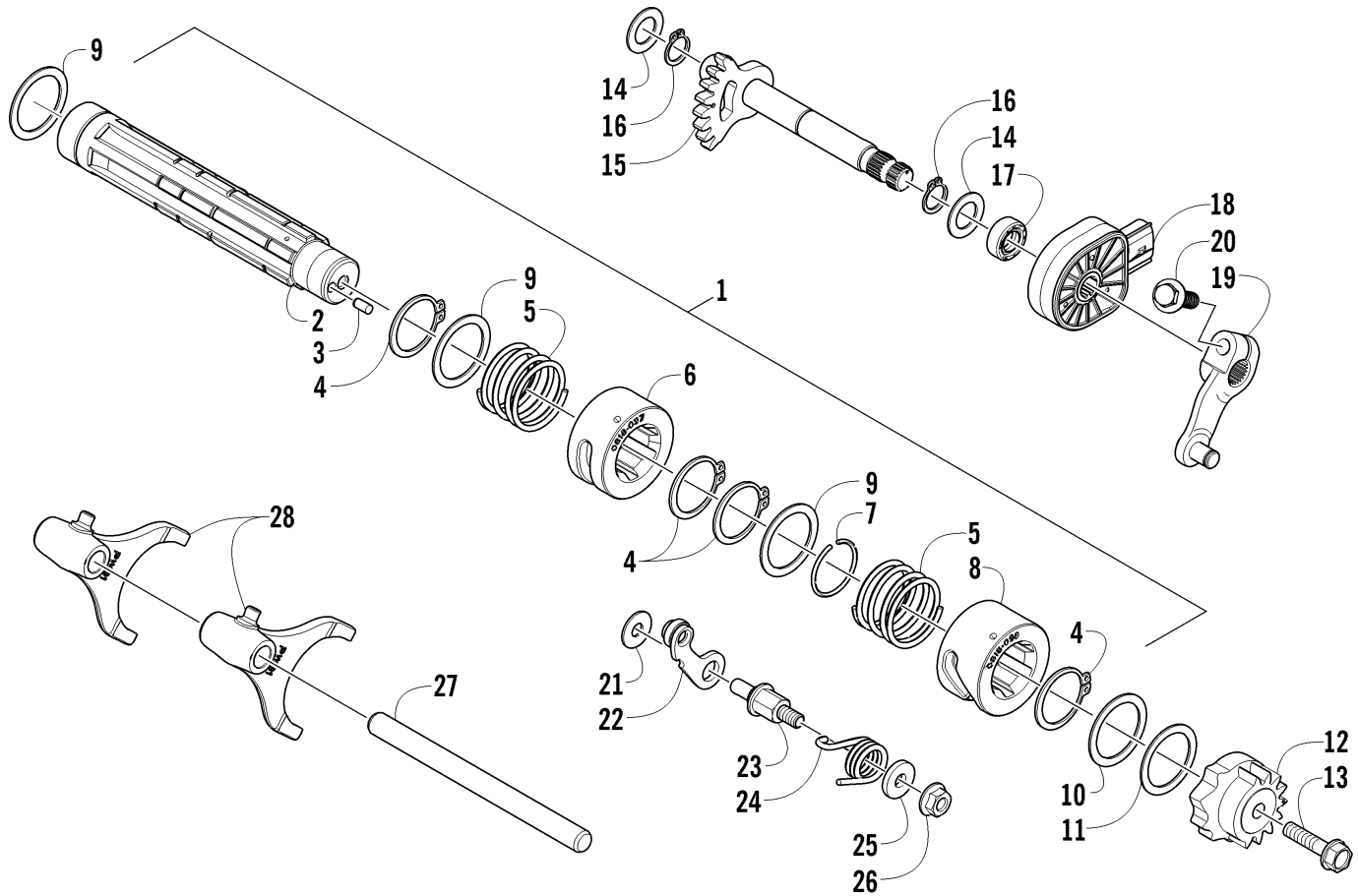
GAS TANK ASSEMBLY [300586]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-244	1	Tank, Gas - Assembly	(inc. 2-5)	
.2	3306-297	1	Cap, Gas Tank	(inc. 3)	
..3	3306-298	1	Gasket, Gas Tank Cap		
.4	3306-300	6	BOLT WASHER 5*16		
.5	3306-299	1	Plate, Retaining		
6	3307-076	1	Pump, Fuel - Assembly	(inc. 7-11)	
.7	2670-235	1	Float		
.8	3313-845	1	Seal		
.9	3307-080	1	Tube, Filter		
.10	3307-079	1	Clip		
.11	3307-077	1	Fuel Filter		
12	0423-732	1	Screw, Shoulder		
13	3306-870	1	Fitting, Quick-Connect		
14	0423-098	2	Clamp, Hose		
15	3307-114	1	Hose, Fuel - Assembly		

Item	Part No.	Qty	Name	Context	Footnote
16	0423-460	2	Grommet		
17	3313-833	1	Shield, Heat		

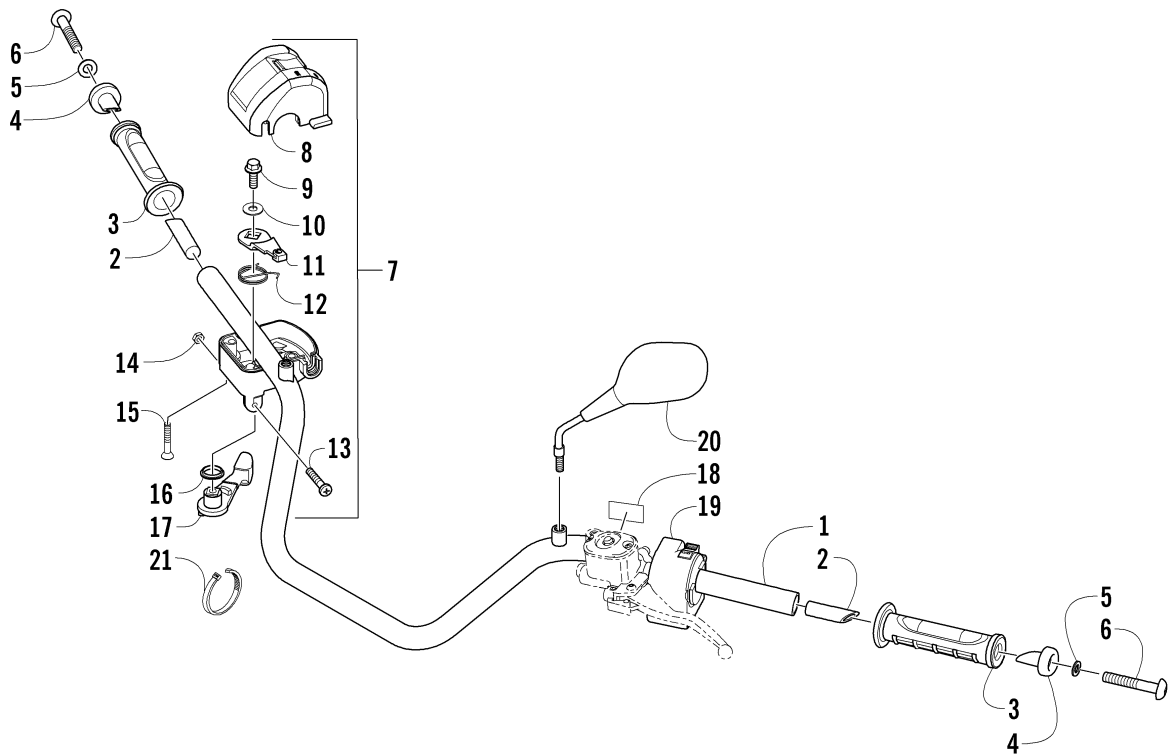
GEAR SHIFTING ASSEMBLY [94326]



Item	Part No.	Qty	Name	Context	Footnote
1	0818-126	1	DRUM ASSY, GEAR SHIFT	(inc. 2-8 and two No. 9)	
2	0818-125	1	SHIFT SHAFT		
3	3304-439	1	Pin, Dowel		
4	3304-147	4	CIR CLIP EX 25MM		
5	0818-060	2	Spring		
6	0818-117	1	Cam, Gear Shift		
7	0831-016	1	C-Ring		
8	0818-116	1	Cam, Reverse		
9	0828-079	3	Washer		
10	0828-081	1	Washer, Thrust		
11	0828-080	1	Washer, Thrust		
12	0818-061	1	Plate, Gear Shift Cam		
13	3304-569	1	Screw, Cap		
14	0828-084	2	Washer		
15	0818-113	1	Shaft, Sub-Gear Shift	(inc. 16)	

Item	Part No.	Qty	Name	Context	Footnote
.16	0831-056	2	Ring, Retaining		
17	0830-179	1	Seal		
18	3306-259	1	Switch, Gear Position		
19	3306-316	1	Arm, Select		
20	3304-551	1	BOLT FLANGE 6*22		
21	0828-083	1	Washer		
22	0818-084	1	Stopper, Cam		
23	0818-062	1	Support, Cam Stopper		
24	0818-109	1	Spring		
25	0828-082	1	Washer		
26	3304-654	1	NUT FLANGE 6MM		
27	0818-021	1	Shaft, Shift Fork		
28	0818-088	2	Fork, Shift		

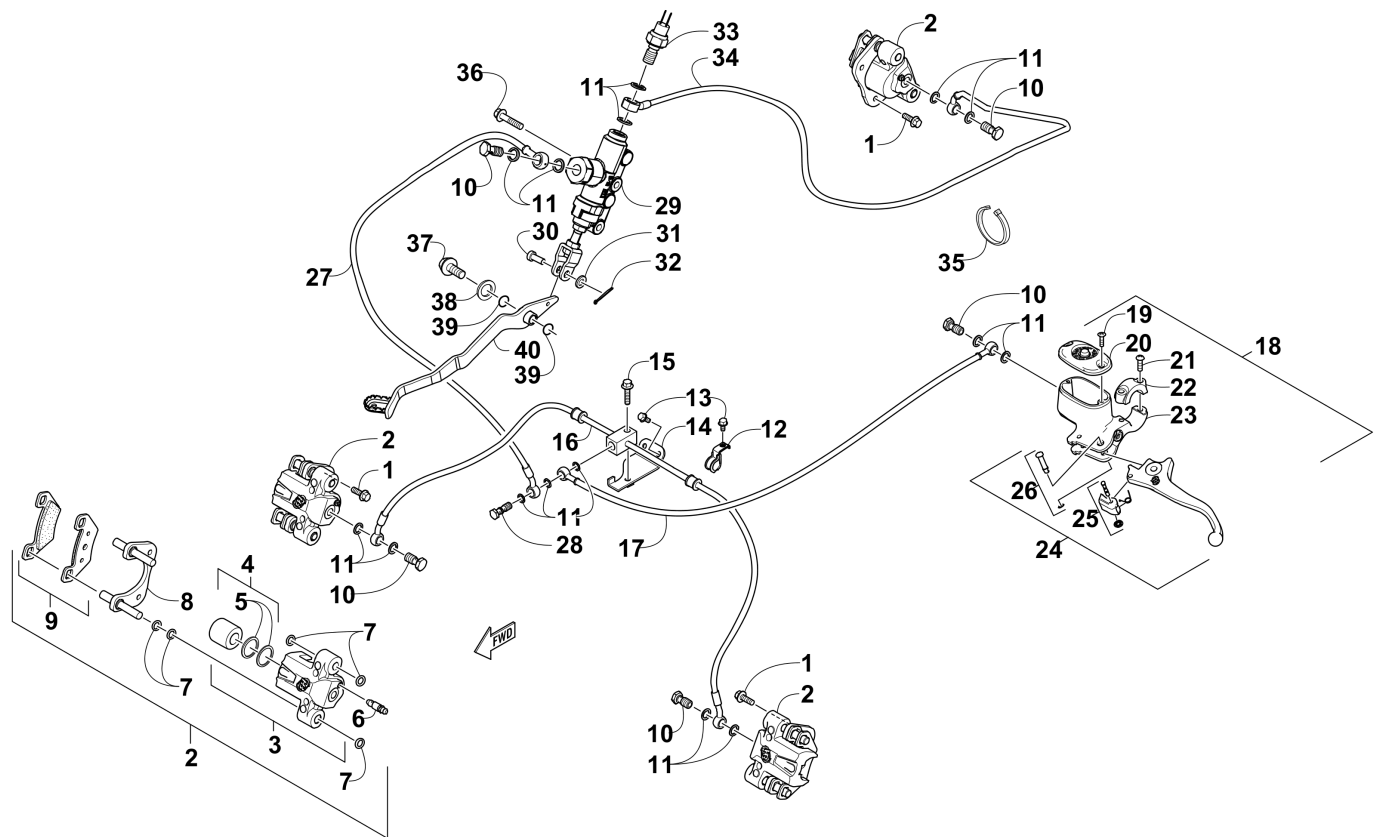
HANDLEBAR ASSEMBLY [100403]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-580	1	Handlebar		
2	0405-148	2	PLUG,HANDLE BAR		
3	0405-147	2	Grip, Handlebar		
4	0405-149	2	End Cap, Handlebar		
5	8050-247	2	Washer		
6	8477-845	2	Screw, Machine		
7	3306-276	1	Case, Throttle - Assembly	(inc. 8-17)	
8		1	Cover, Throttle Case w/Switch		Not Serviced Individually
9	3305-344	1	BOLT FLANGE 6*16		
10	3313-739	1	Washer		
11	3313-838	1	Arm, Throttle		
12	3313-839	1	Spring		
13	3313-740	1	Screw, Machine		
14	3305-832	1	Nut		
15	3313-741	2	Screw, Machine		
16	3313-841	1	Spacer		
17	3313-842	1	Lever		
18	1411-865	1	Decal, Brake Lever Lock		
19	3313-581	1	Switch, Control - Assembly		

Item	Part No.	Qty	Name	Context	Footnote
20	3304-803	1	Mirror Assembly - Right		
20	3304-816	1	Mirror Assembly - Left		
21	3303-839	AR	Tie, Cable		

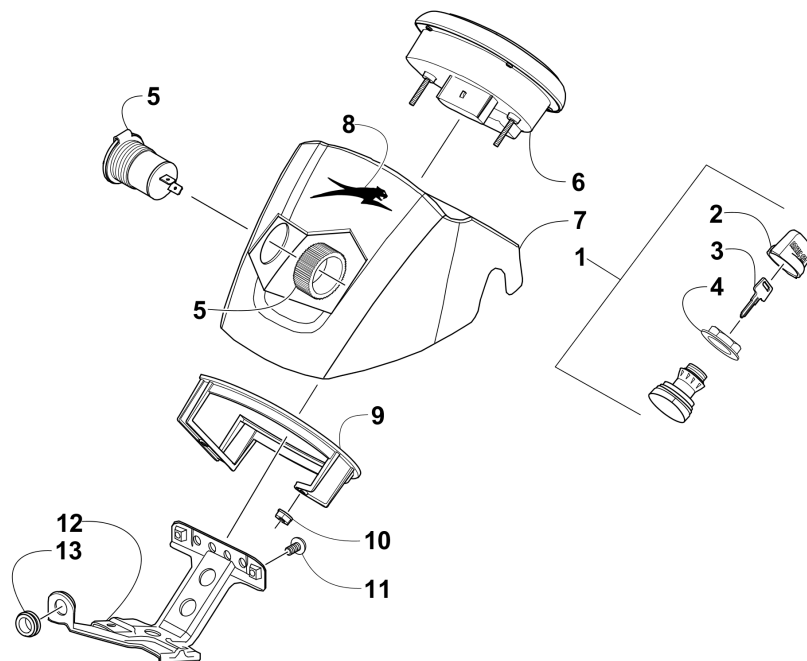
HYDRAULIC BRAKE ASSEMBLY [100375]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-785	6	Screw, Cap		
2	3323-230	1	Caliper, Brake	(inc. 3-9)	Front Right
2	3323-231	2	Caliper, Brake	(inc. 3-9)	Front Left and Rear
.3	1436-160	1	Housing, Caliper - Assembly	(inc. 4-6)	Front Right
.3	1436-161	2	Housing, Caliper - Assembly	(inc. 4-6)	Front Left and Rear
..4	0502-606	3	Piston/Seal Set	(inc. 5)	
...5	0502-607	3	Seal Set		
..6	0502-609	3	Valve, Bleed		
.7	0502-608	3	O-Ring, Guide - Set		
.8	0502-605	3	Bracket Assembly		
.9	1436-420	3	Pad, Brake - Set		
10	3303-257	5	OIL BOLT 10*22 **6110-M1 C.97.07.26.		
11	3303-284	15	WASHER OIL BOLT **(1) C.98.06.01.		
12	3303-919	2	Clamp, Brake Hose		
13	3304-553	3	BOLT FLANGE 6*12		
14	3313-523	1	Bracket, Mounting - Brake Hose Assembly		
15	3305-789	1	Screw, Cap		
16	3313-750	1	ASSEMBLY,BRAKE HOSE(JUNCTION)		
17	3313-647	1	Hose, Brake		
18	3313-316	1	Brake Assembly	(inc. 19-26)	

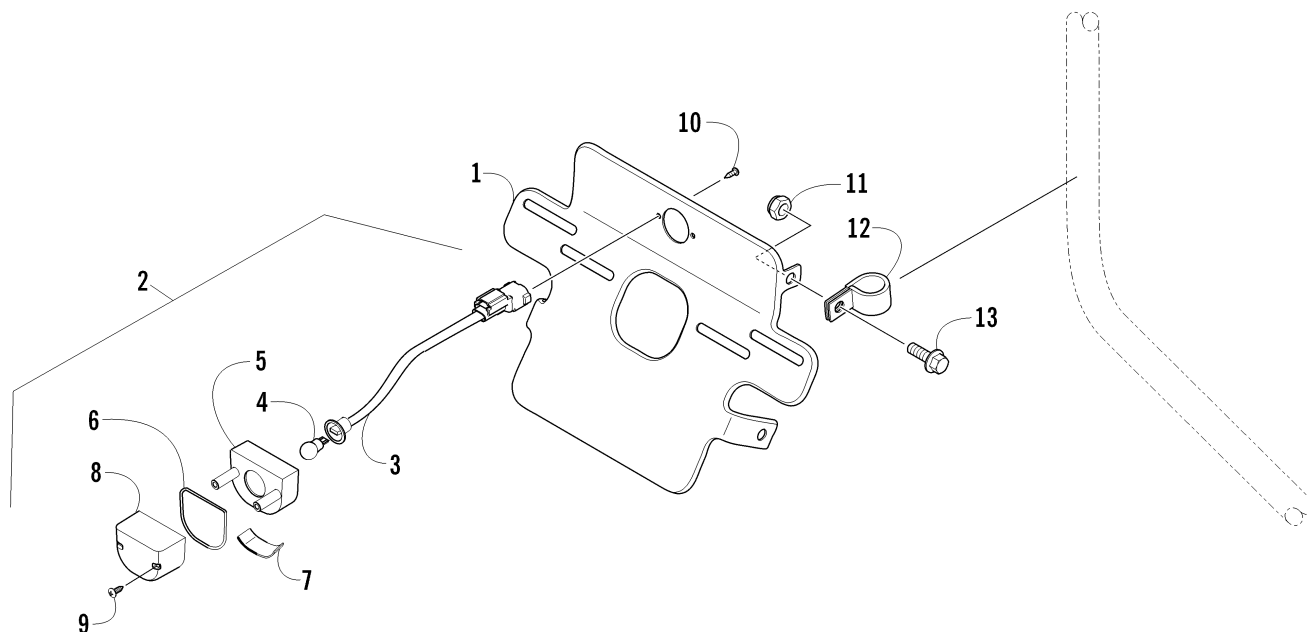
Item	Part No.	Qty	Name	Context	Footnote
.19	0502-566	2	Screw, Machine		
.20	0502-868	1	Cover, Reservoir		
.21	0502-568	2	Screw, Machine		
.22	0502-869	1	Clamp, Handlebar		
.23	0502-704	1	Master Cylinder Assembly		
.24	1502-904	1	Lever Assembly - Kit	(inc. 25-26)	
25	1502-905	1	Lock, Brake Lever - Kit		
26	0502-580	1	Lever Pin - Kit		
27	3313-682	1	HOSE,BRAKE(JUNCTION-DIRM)		
28	3304-674	1	OIL BOLT 10*33		
29	3306-370	1	Brake Assembly		
30	3306-152	1	Pin, Clevis		
31	3304-050	1	Washer		
32	3304-141	1	Pin, Cotter		
33	3313-680	1	Switch, Brake		
34	3313-681	1	Hose, Brake		
35	0123-788	AR	Tie, Cable - 8 in.		
36	3303-383	2	BOLT FLANGE SH 6*20		
37	3304-543	1	BOLT FLANGE 8*16		
38	8050-252	1	Washer		
39	1602-213	2	O-Ring		
40	3313-156	1	LEVER,BRAKE-BLACK		

INSTRUMENT POD ASSEMBLY [300584]



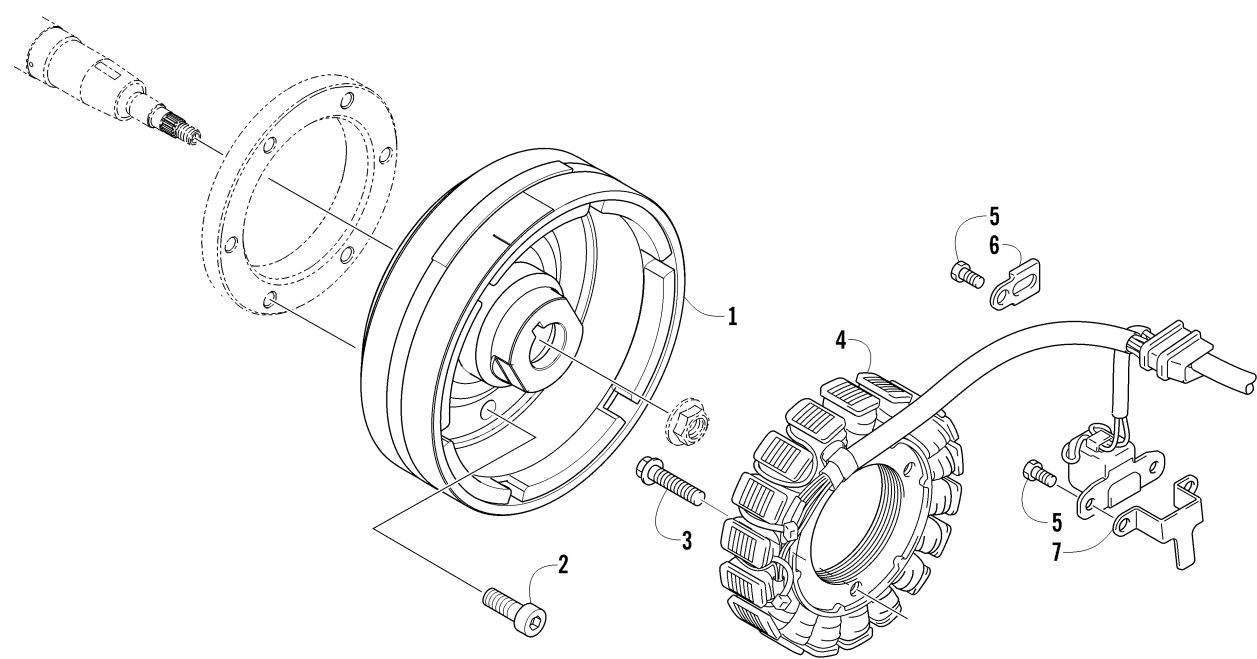
Item	Part No.	Qty	Name	Context	Footnote
1	3313-677	1	Switch, Ignition - Assembly	(inc. 2-4)	
.2	0430-054	1	Cover, Key		
.3	3409-007	2	KEY, BLANK (C SERIES)	C Series	
.4	0430-050	1	Nut, Flange - Ignition Switch		
5	3313-468	1	Outlet, Accessory - 12V		
6	0520-204	1	Speedometer - Assembly		
7	3306-278	1	Pod, Instrument - Black		
8	4411-479	1	Decal - "AirCat"		
9	0420-065	1	CLAMP, PLASTIC-LCD GAUGE		
10	0423-493	2	Nut w/Washer		
11	3304-404	2	Screw, Cap		
12	3306-277	1	Bracket, Mounting - Pod	(inc. 13)	
.13	3303-239	1	Grommet		

LICENSE PLATE HOLDER ASSEMBLY [96044]



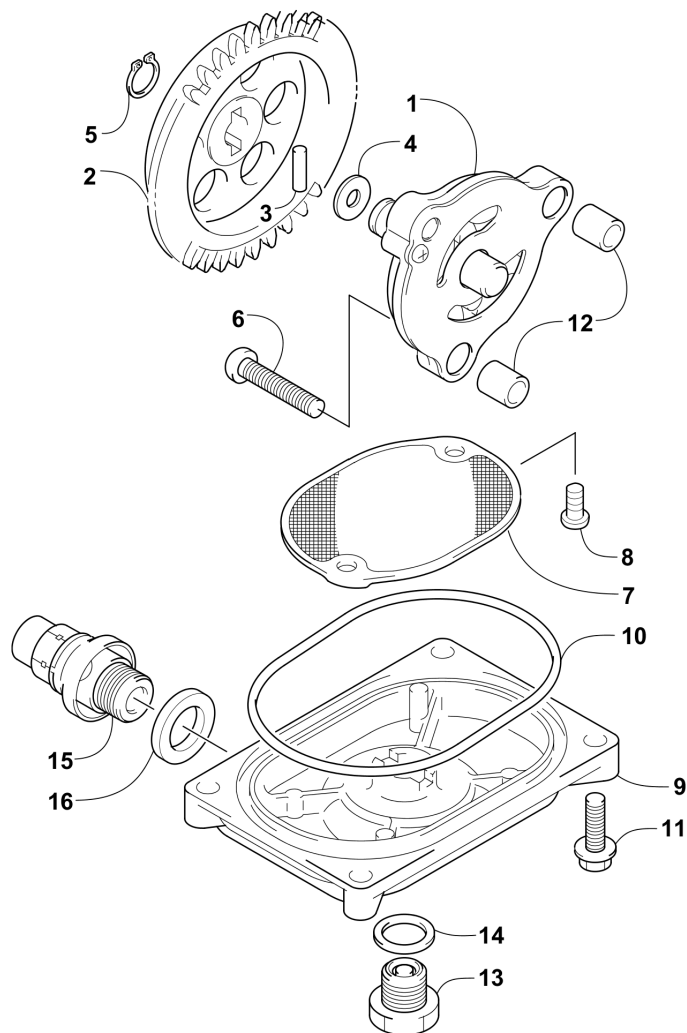
Item	Part No.	Qty	Name	Context	Footnote
1	2506-808	1	Holder, License Plate		
2	3304-772	1	Light, License Plate Assembly	(inc. 3-9)	
3	3305-369	1	Harness		
4	3303-847	1	Bulb		
5	3305-367	1	Base		
6	3305-366	1	Seal		
7	3305-368	1	Lens		
8	3305-365	1	Cover		
9	3305-399	2	Screw, Self-Tapping		
10	3304-651	2	Screw, Self-Tapping		
11	3304-668	4	Nut, Lock		
12	3313-606	4	Clamp		
13	3304-565	4	BOLT FLANGE 8*20		

MAGNETO ASSEMBLY [94328]



Item	Part No.	Qty	Name	Context	Footnote
1	0802-057	1	Rotor/Flywheel		
2	0826-120	6	Screw, Cap		
3	3305-945	3	Screw, Cap		
4	3323-200	1	STATOR,IGNITION		
5	3303-308	3	Screw, Cap		
6	0802-003	1	Clamp, Routing		
7	0802-004	1	Clamp, Routing		

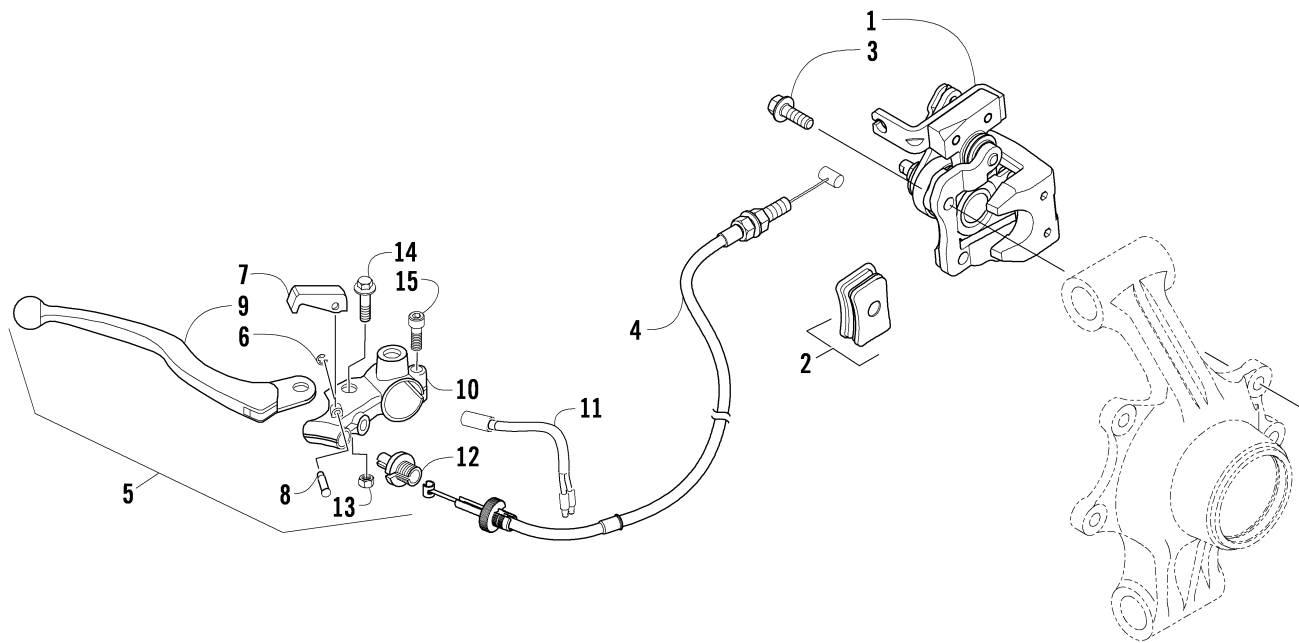
OIL PUMP AND STRAINER ASSEMBLY [92405]



Item	Part No.	Qty	Name	Context	Footnote
1	0812-069	1	Pump, Oil		
2	0812-010	1	Gear, Driven		
3	0812-036	1	Pin, Driven Gear		
4	0828-007	1	Washer		
5	3004-146	1	Ring, Retaining		
6	0826-131	3	Screw, Machine		
7	0812-049	1	Strainer, Oil		
8	3313-722	2	Screw, Cap		
9	0812-038	1	Cap, Oil Strainer		
10	0830-159	1	O-Ring		
11	3303-384	4	BOLT FLANGE SH 6*25		
12	0829-033	2	Pin, Dowel		
13	0812-065	1	Plug, Drain		
14	0830-143	1	WASHER, COMPRESSION 14 X 19 X 1.35		
15	0812-067	1	Valve, Oil-Relief - Assembly	(inc. 16)	

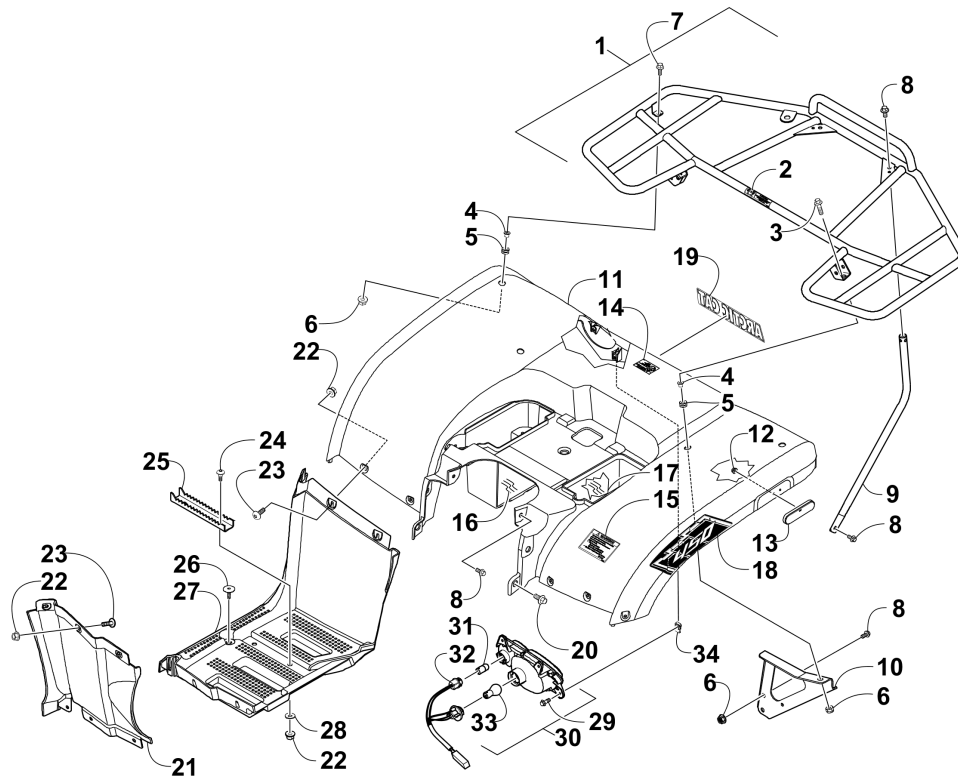
Item	Part No.	Qty	Name	Context	Footnote
.16	0830-181	1	O-Ring		

PARKING BRAKE ASSEMBLY [96050]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-356	1	Caliper	(inc. 2)	
2	3305-788	2	Pad, Brake - Set		
3	3305-784	2	Screw, Cap		
4	3306-351	1	Cable		
5	3313-650	1	Handle, Brake - Assembly	(inc. 6-15)	
6	3313-691	1	E-Ring		
7	3313-689	1	Lock, Brake Lever		
8	3313-690	1	Pin		
9	3313-686	1	Lever, Brake		
10	3313-687	1	Housing, Brake Lever		
11	3313-860	1	Switch, Brake		
12	3303-271	1	Nut		
13	3303-262	1	Nut		
14	3305-914	1	Screw, Shoulder		
15	3303-397	1	Screw, Machine		

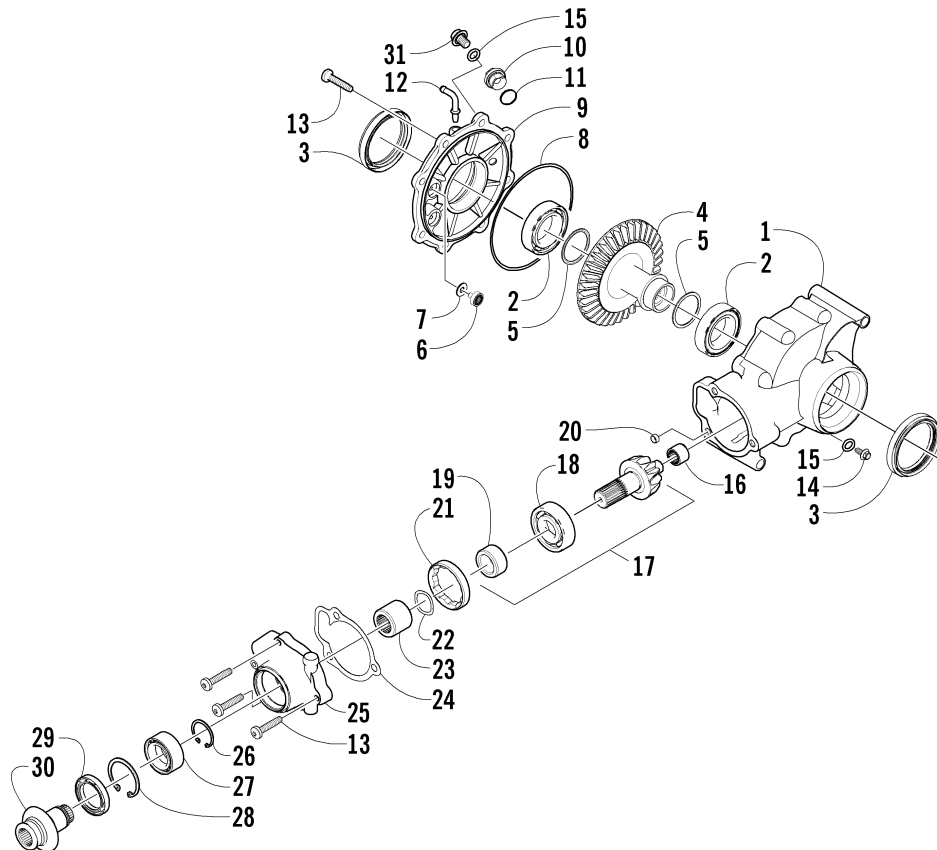
REAR BODY, RACK, AND TAILLIGHT ASSEMBLY [300582]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-759	1	Rack, Rear - Assembly	(inc. 2)	
.2	1411-682	1	Decal, Warning - Load		
3	8410-830	2	Screw, Cap		
4	0423-669	4	Spacer		
5	0423-465	4	Grommet		
6	3304-668	8	Nut, Lock		
7	3313-522	2	Screw, Cap		
8	3304-543	8	BOLT FLANGE 8*16		
9	3313-449	2	Tube, Mounting		
10	3313-352	1	Bracket, Mounting - Rear Rack - Right		
10	3313-353	1	Bracket, Mounting - Rear Rack - Left		
11	3306-306	1	Panel, Fender - Rear - Red		
12	3304-774	2	Nut, Lock		
13	3313-359	2	REFLECTOR, FRONT (OVAL)		
14	1411-809	1	DECAL, WARNING-PASSENGER		
15	1411-893	1	Decal, Warning - Tire Pressure		
16	3313-674	1	Foil, Protective - Right		
17	3313-675	1	Foil, Protective - Left		
18	4411-350	1	Decal, "450" - Right		
18	4411-351	1	Decal, "450" - Left		

Item	Part No.	Qty	Name	Context	Footnote
19	2411-465	1	Decal, "Arctic Cat"		
20	3305-783	2	Screw, Cap		
21	3313-760	1	Footwell - Front - Right		
21	3313-668	1	Footwell - Front - Left		
22	3304-431	22	NUT LOCK		
23	3305-703	18	Screw, Machine		
24	3304-586	4	BOLT WASHER 6*20		
25	5506-497	2	FOOTPEG,BLACK		
26	0423-545	2	SCREW,BODY-SELF TAP #12 X 3/4 A Z&B		
27	3313-762	1	Footwell - Rear - Right		
27	3313-763	1	Footwell - Rear - Left		
28	3305-852	4	Washer		
29	3304-029	8	BOLT WASH 5*16		
30	3313-392	1	ASSY,TAILLIGHT-RH (ECE)	(inc. one No. 31, 32, and one No. 33)	
.32	3313-392	1	ASSY,TAILLIGHT-RH (ECE)		
30	3313-393	1	ASSY,TAILLIGHT-LH (ECE)	(inc. one No. 31, 32, and one No. 33)	
.31	3313-506	2	BULB,SIGNAL(12V 5W) (YELLOW)		
.32	3313-393	1	ASSY,TAILLIGHT-LH (ECE)		
..33	3303-849	2	BULB TAIL & STOP 12V21W/5W		
34	3304-061	8	NUT CLIP 5MM		

REAR DRIVE GEARCASE ASSEMBLY [97672]

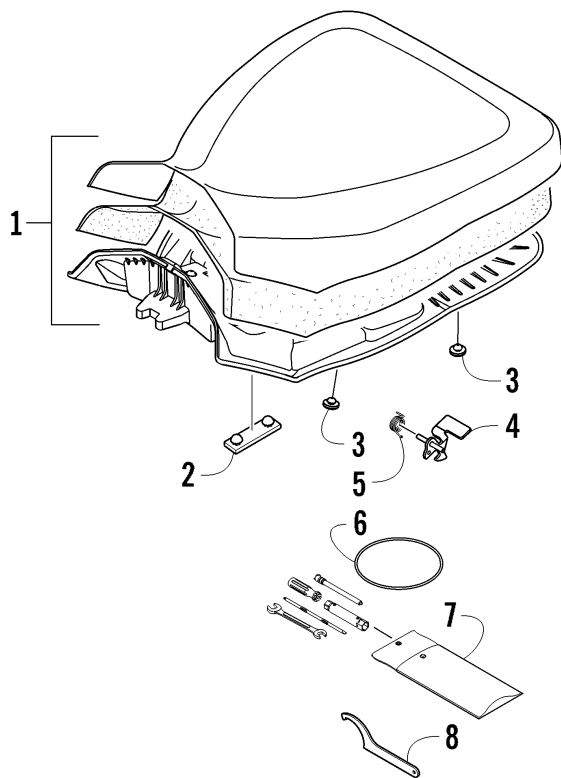


Item	Part No.	Qty	Name	Context	Footnote
Not Shown	3306-023	1	Gearcase, Rear		
1	3306-024	1	Housing, Gearcase		
2	3306-801	2	Bearing		
3	2402-240	2	SEAL,48X84X9 FKM		
4	3306-029	1	Gear, Ring - 34T		
5	3306-132	AR	Shim, 41 x 49 x 1.0 mm		
5	3306-133	AR	Shim, 41 x 49 x 1.1 mm		
5	3306-134	AR	Shim, 41 x 49 x 1.2 mm		
5	3306-135	AR	Shim, 41 x 49 x 1.3 mm		
5	3306-136	AR	Shim, 41 x 49 x 1.4 mm		
5	3306-137	AR	Shim, 41 x 49 x 1.5 mm		
5	3306-138	AR	Shim, 41 x 49 x 1.6 mm		
5	3306-139	AR	Shim, 41 x 49 x 1.7 mm		
6	3306-031	1	Button, Thrust		
7	3306-124	AR	Shim, 6.3 x 18 x 1.0 mm		
7	3306-125	AR	Shim, 6.3 x 18 x 1.1 mm		
7	3306-126	AR	Shim, 6.3 x 18 x 1.2 mm		
7	3306-127	AR	Shim, 6.3 x 18 x 1.3 mm		
7	3306-128	AR	Shim, 6.3 x 18 x 1.4 mm		
7	3306-129	AR	Shim, 6.3 x 18 x 1.5 mm		

Item	Part No.	Qty	Name	Context	Footnote
7	3306-130	AR	Shim, 6.3 x 18 x 1.6 mm		
7	3306-131	AR	Shim, 6.3 x 18 x 1.7 mm		
8	3306-030	1	O-Ring		
9	3306-033	1	Cover, Gearcase		
10	3306-035	1	Plug, Fill	(inc. 11)	
.11	0423-154	1	O-Ring		
12	3306-034	1	Fitting, Elbow		
13	3303-615	11	Screw, Self-Tapping		
14	3306-027	1	Plug, Magnetic	(inc. one No. 15)	
.15	0423-153	2	O-Ring		
16	3306-038	1	Bearing		
17	3306-039	1	Gear, Pinion - Assembly - 11T	(inc. 18-19)	
.18	3306-040	1	Bearing		
.19	0402-336	1	Collar, Retaining		
20	3306-048	1	Pin, Dowel		
21	3306-042	1	Collar, Lock		
22	3306-043	1	Washer, Wave		
23	3306-044	1	Collar, Shaft		
24	3323-234	1	Gasket, Flange		
25	3306-049	1	Housing, Pinion		
26	3306-045	1	Ring, Retaining		
27	3323-240	1	Bearing		
28	3306-046	1	Ring, Retaining		
29	3323-239	1	Seal		
30	3306-047	1	Shaft, Input		
31	3306-036	1	Plug, Oil Level	(inc. one No. 15)	

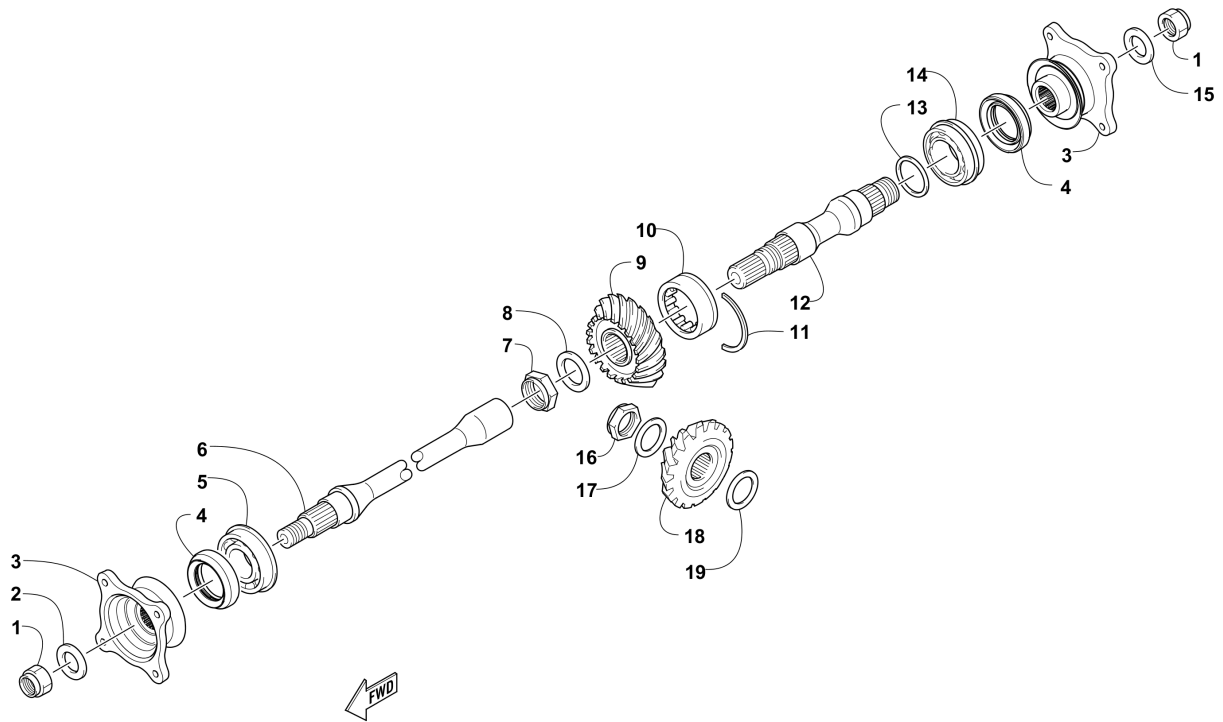
Item	Part No.	Qty	Name	Context	Footnote
.13	3313-107	4	Axle		
14	3313-832	2	Axle, Drive	(inc. 15-17)	
.15	3313-560	2	DIFF SIDE BOOT SERVICE KIT(IN BOARD)	(inc. 16)	
.16	0423-845	2	CLIP,RETAINING-INBOARD		
.17	3306-425	2	Repair Kit, Boot - Drive Axle - Outbound		
18	3323-108	1	Knuckle - Assembly - Right	(inc. 19-22)	
18	3323-109	1	Knuckle - Assembly - Left	(inc. 19-22)	
.19	1402-809	2	Bearing		
.20	0423-423	2	Ring, Retaining		
.21	0403-283	8	Bushing, Suspension		
.22	0403-437	4	Collar, Suspension Bushing		

SEAT ASSEMBLY [95049]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-199	1	Seat Assembly	(inc. 2-5)	
.2	3306-673	1	Bumper, Seat		
.3	3306-458	6	BUMPER,SEAT		
.4	1506-156	1	Latch, Seat		
.5	1406-592	1	SPRING,LATCH		
6	3313-759	1	Retainer, Tool Kit		
7	3305-913	1	Kit, Tool		
8	1441-797	1	Wrench, Spanner		Optional

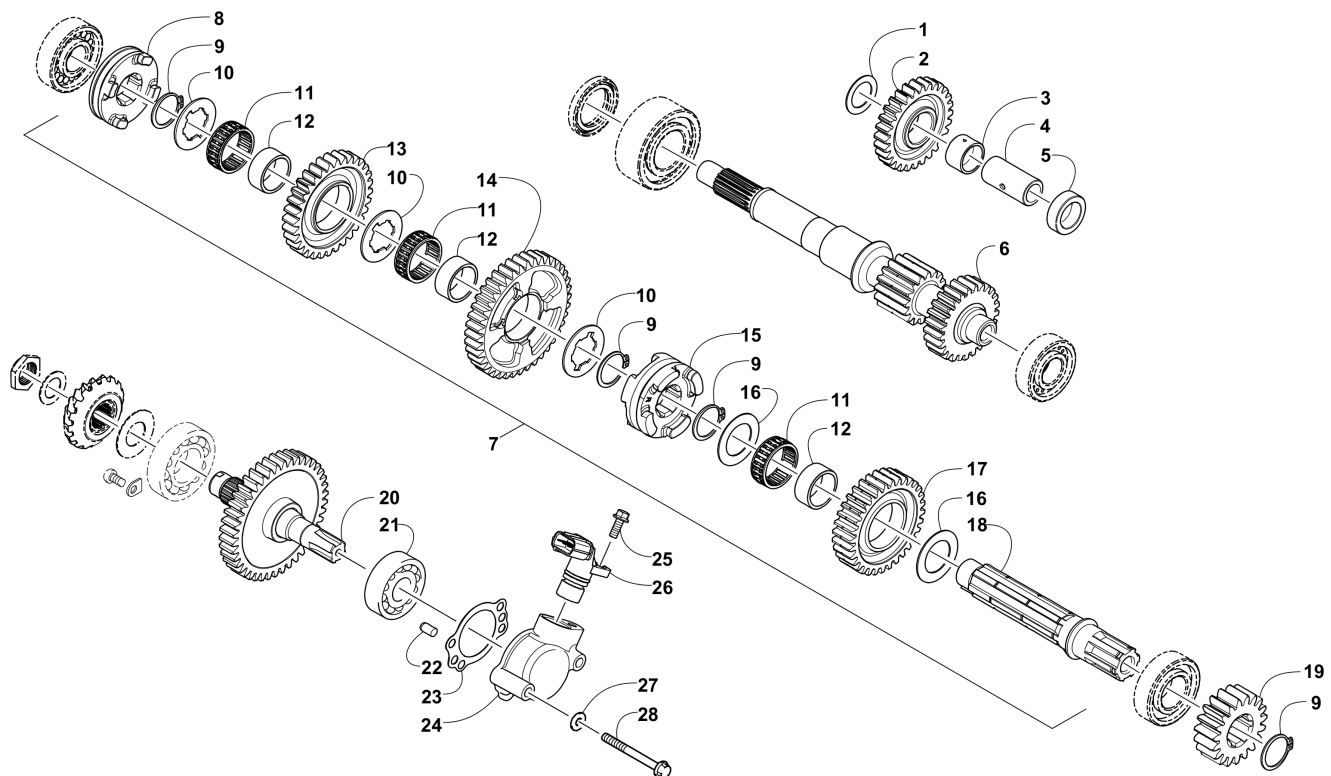
SECONDARY DRIVE ASSEMBLY [94327]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-428	2	NUT		
2	3304-958	1	Washer		
3	0819-022	2	Flange, Output Joint		
4	0830-144	2	Seal, Oil		
5	0832-026	1	Bearing		
6	0819-020	1	Shaft, Secondary Driven		
7	0827-022	1	Nut		
8	0828-090	1	Washer		
9	0819-019	1	Gear, Secondary Driven		
10	0832-040	1	Bearing		
11	0819-070	1	C-Ring		
12	0819-021	1	Shaft, Secondary Driven		
13	3305-955	AR	Shim, 25 x 34 x 0.60 mm		
13	3305-956	AR	Shim, 25 x 34 x 0.65 mm		
13	3305-957	AR	Shim, 25 x 34 x 0.70 mm		
13	3305-958	AR	Shim, 25 x 34 x 0.75 mm		
13	3305-959	AR	Shim, 25 x 34 x 0.80 mm		
13	3305-960	AR	Shim, 25 x 34 x 0.85 mm		
13	3305-961	AR	Shim, 25 x 34 x 0.90 mm		

Item	Part No.	Qty	Name	Context	Footnote
13	3305-962	AR	Shim, 25 x 34 x 0.95 mm		
13	3305-963	AR	Shim, 25 x 34 x 1.00 mm		
13	3305-964	AR	Shim, 25 x 34 x 1.05 mm		
13	3305-965	AR	Shim, 25 x 34 x 1.10 mm		
13	0828-088	AR	Shim, 25 x 34 x 1.15 mm		
13	3305-966	AR	Shim, 25 x 34 x 1.20 mm		
13	3305-967	AR	Shim, 25 x 34 x 1.25 mm		
14	0832-041	1	Bearing		
15	3306-226	1	Washer		
16	0827-047	1	Nut		
17	3304-042	1	Washer, Thrust		
18	0819-018	1	Gear, Secondary Drive		
19	3306-009	AR	Shim, 30 x 48 x 0.60 mm		
19	3306-010	AR	Shim, 30 x 48 x 0.65 mm		
19	3306-011	AR	Shim, 30 x 48 x 0.70 mm		
19	3306-012	AR	Shim, 30 x 48 x 0.75 mm		
19	3306-013	AR	Shim, 30 x 48 x 0.80 mm		
19	3306-014	AR	Shim, 30 x 48 x 0.85 mm		
19	3306-015	AR	Shim, 30 x 48 x 0.90 mm		
19	3306-016	AR	Shim, 30 x 48 x 0.95 mm		
19	3306-017	AR	Shim, 30 x 48 x 1.00 mm		
19	3306-018	AR	Shim, 30 x 48 x 1.05 mm		
19	3306-019	AR	Shim, 30 x 48 x 1.10 mm		
19	3306-020	AR	Shim, 30 x 48 x 1.15 mm		
19	3306-021	AR	Shim, 30 x 48 x 1.20 mm		
19	3306-022	AR	Shim, 30 x 48 x 1.25 mm		

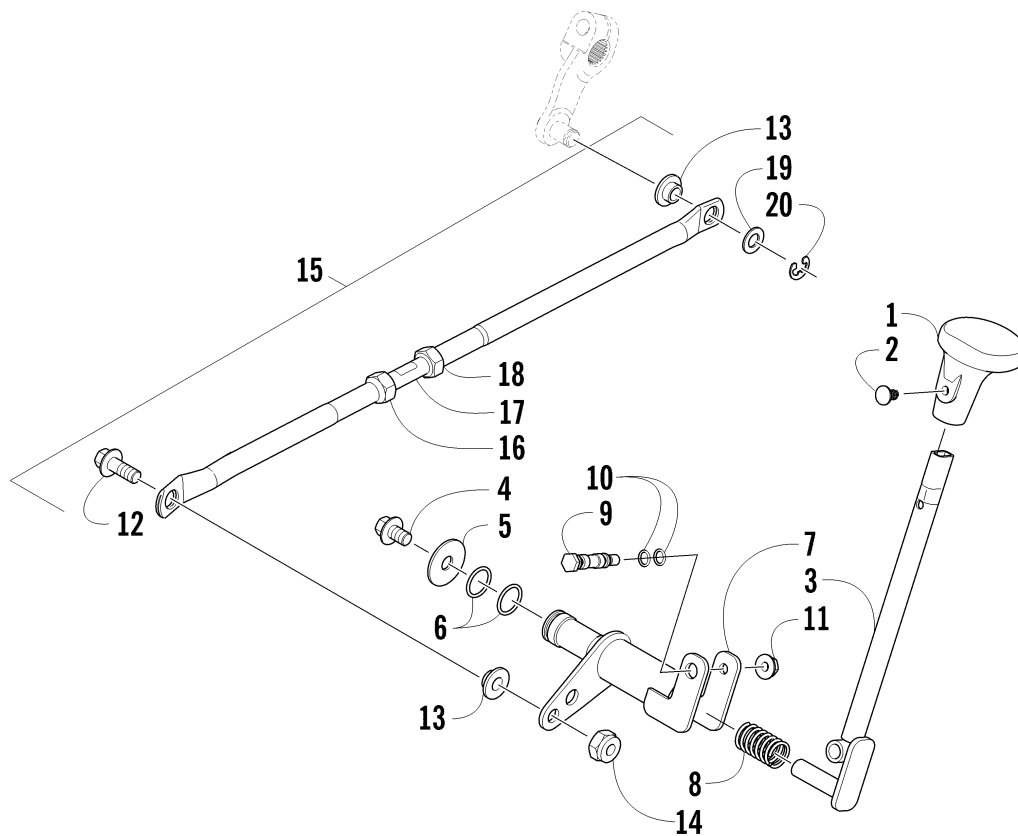
SECONDARY TRANSMISSION ASSEMBLY [92770]



Item	Part No.	Qty	Name	Context	Footnote
1	0828-081	1	Washer, Thrust		
2	0822-061	1	Gear, Reverse Idle		
3	0822-065	1	Bushing		
4	0822-064	1	Shaft, Reverse Idle		
5	0822-029	1	Spacer		
6	0822-128	1	Driveshaft		
7	0822-129	1	Countershaft Assembly	(inc. 8-18)	
8	0822-033	1	Gear Select, Reverse		
9	3304-147	4	CIR CLIP EX 25MM		
10	3304-045	3	Washer		
11	0832-038	3	Bearing		
12	0822-062	3	Bushing		
13	0822-032	1	Gear, Reverse Driven		
14	0822-063	1	Gear, Driven - Low		
15	0822-027	1	Gear Select, Sliding		
16	3304-044	2	WASHER THRUST 25MM		
17	0818-119	1	Gear, Driven - High		
18	0822-025	1	Countershaft		
19	0822-028	1	Gear, Drive		
20	0822-023	1	Shaft, Output		

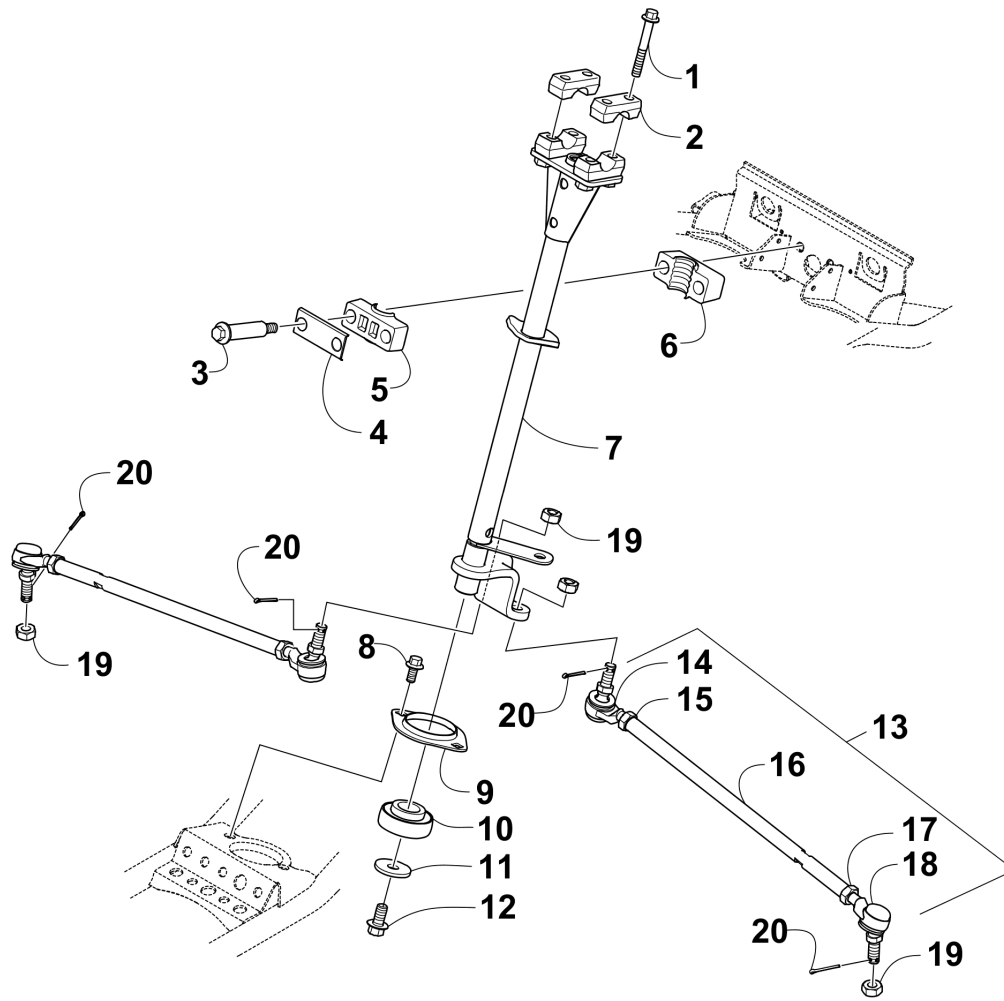
Item	Part No.	Qty	Name	Context	Footnote
21	3304-198	1	Bearing		
22	3303-395	2	Pin, Dowel		
23	0830-156	1	Gasket, Housing		
24	0822-105	1	Housing, Speedometer Sensor		
25	3303-382	1	BOLT FLANGE 6*16MM		
26	3313-172	1	Sensor, Speedometer		
27	0830-155	2	SEAL,FASTENER		
28	3303-387	2	Screw, Cap		

SHIFT LEVER ASSEMBLY [100376]



Item	Part No.	Qty	Name	Context	Footnote
1	0402-843	1	KNOB,SHIFT		
2	0423-345	1	Clip, Retaining		
3	3313-317	1	Lever, Shift		
4	3304-544	1	Screw, Cap		
5	0423-087	1	Washer		
6	0423-299	2	O-RING,-016 (5/8X3/4X1/16)		
7	3306-317	1	Actuator, Shift		
8	0402-678	1	SPRING,SHIFT,LEVER		
9	0402-675	1	Axle, Pivot		
10	0423-182	2	O-RING,-008 (3/16X5/16X1/16)		
11	3304-654	1	NUT FLANGE 6MM		
12	3313-821	1	Screw, Cap		
13	3323-037	2	Bushing		
14	3305-396	1	Nut, Lock		
15	3306-319	1	Linkage, Shift - Assembly	(inc. 16-18)	
16	3303-327	1	Nut, Hex - Right-Hand Thread		
17	3313-278	1	Adjuster, Shift Linkage		
18	3313-822	1	Nut, Hex - Left-Hand Thread		
19	3304-138	1	Washer		
20	3313-766	1	E-Ring		

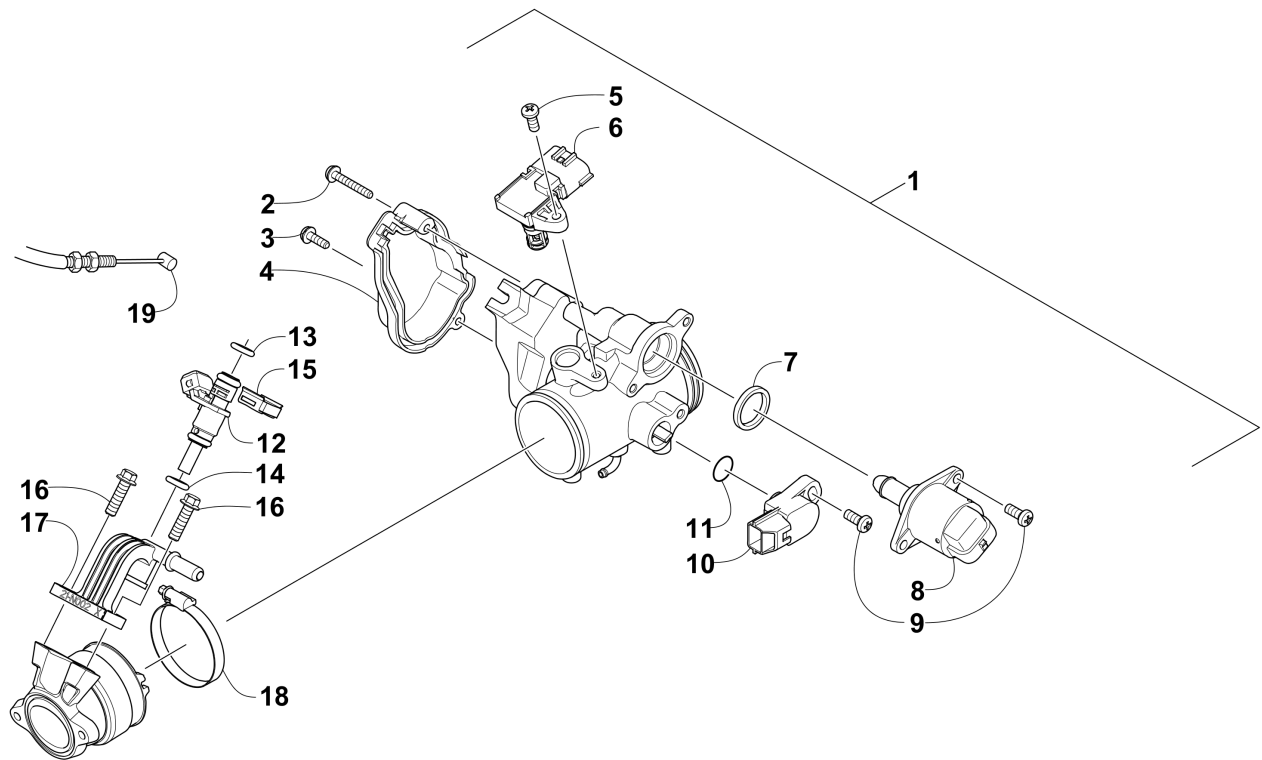
STEERING ASSEMBLY [98362]



Item	Part No.	Qty	Name	Context	Footnote
1	8408-860	4	Screw, Cap		
2	0405-035	2	Cap, Steering Adjuster		
3	0423-505	2	Screw, Shoulder		
4	0405-166	1	Cap, Housing		
5	3323-052	1	Housing - Upper		
6	3323-051	1	Housing - Lower		
7	3313-583	1	Post, Steering		
8	3304-565	2	BOLT FLANGE 8*20		
9	0602-233	1	Flange, Bearing		
10	0405-052	1	Bearing w/Inverted Oil Seal		
11	0423-073	1	Washer		
12	8408-820	1	Screw, Cap		
13	3306-722	2	Tie Rod - Assembly	(inc. 14-18)	
14	3306-725	2	End, Tie Rod - Left-Hand Thread		
15	3306-727	2	Nut - Left-Hand Thread		

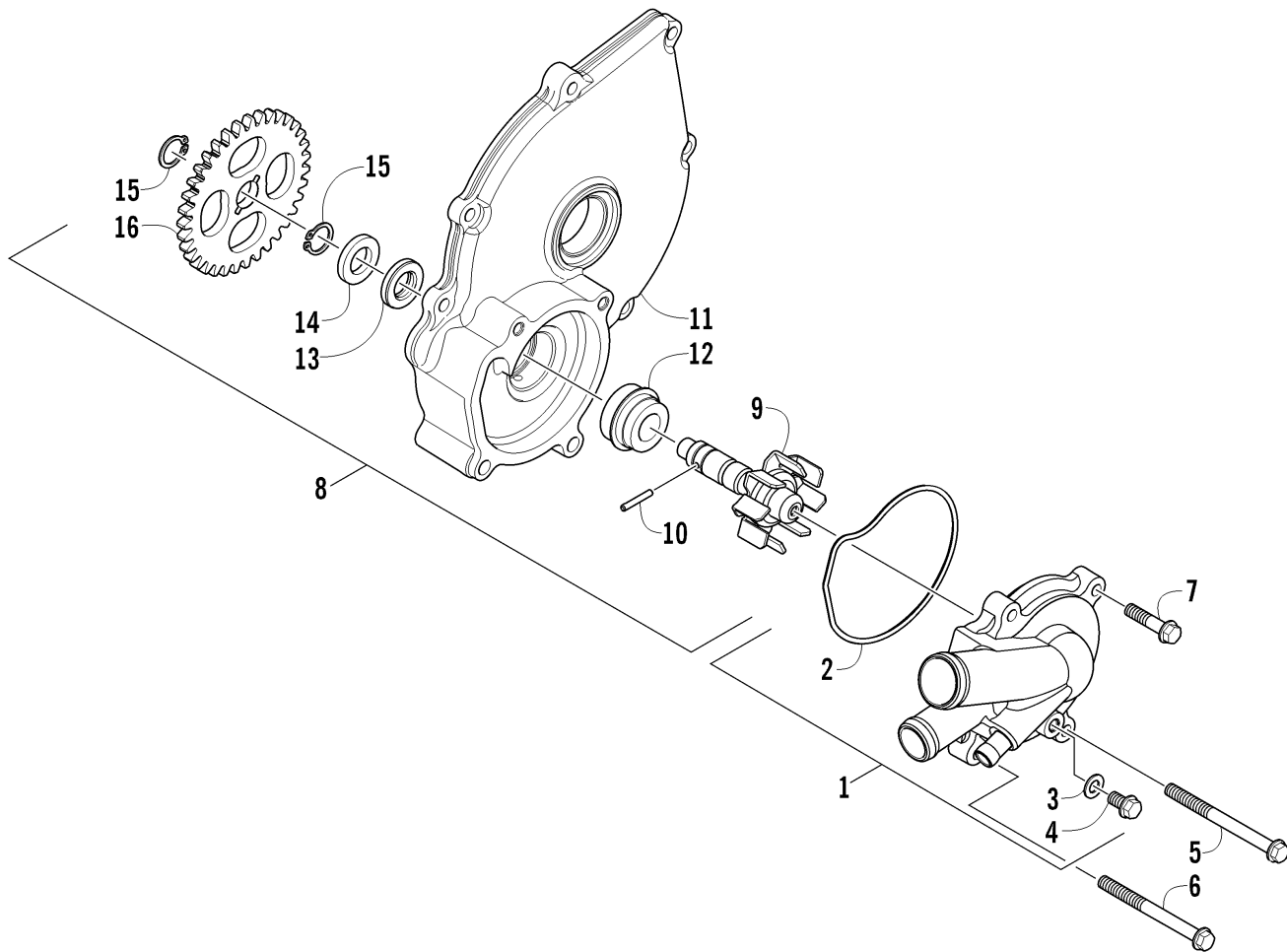
Item	Part No.	Qty	Name	Context	Footnote
.16	3306-723	2	Tie Rod		
.17	3306-726	2	Nut - Right-Hand Thread		
.18	3306-724	2	End, Tie Rod - Right-Hand Thread		
19	3306-290	4	Nut		
20	3305-724	4	Pin, Cotter		

THROTTLE BODY ASSEMBLY [300588]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-656	1	Throttle Body - Assembly	(inc. 2-11)	
.2	3306-267	1	Screw, Machine		
.3	3306-266	1	Screw, Machine		
.4	0824-060	1	Cover		
.5	0835-007	1	Screw, Machine		
.6	0824-052	1	Sensor, Air Temperature		
.7	0832-088	1	Seal		
.8	0824-054	1	Valve, Bypass - Idle Air		
.9	3305-953	3	Screw, Machine		
.10	0824-053	1	Sensor, Throttle Position	(inc. 11)	
..11	3306-150	1	O-Ring		
.12	3306-251	1	Injector, Fuel		
13	3307-074	1	O-Ring - A		
14	3307-075	1	O-Ring - B		
15	3306-253	1	Clip, Retaining		
16	3305-344	2	BOLT FLANGE 6*16		
17	3307-073	1	Rail, Fuel		
18	3306-250	1	Clamp		
19	3306-275	1	Cable, Throttle		

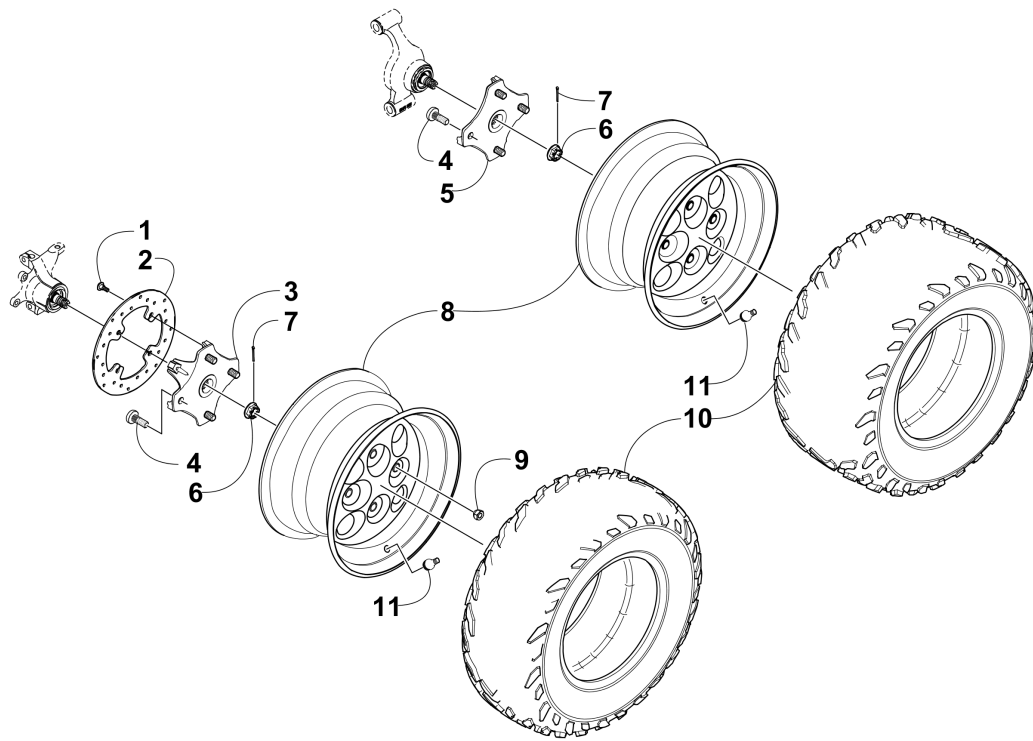
WATER PUMP ASSEMBLY [92768]



Item	Part No.	Qty	Name	Context	Footnote
1	0813-054	1	COVER ASSY, WATER PUMP	(inc. 2-4)	
.2	0830-208	1	O-Ring		
.3	3304-049	1	Washer		
.4	3304-186	1	Screw, Cap		
5	0826-065	1	Screw, Cap		
6	0826-151	1	Screw, Cap		
7	3303-384	2	BOLT FLANGE SH 6*25		
8	0813-051	1	Housing, Water Pump - Assembly	(inc. 9-16)	
.9	0813-057	1	Shaft, Impeller - Assembly		
.10	0829-057	1	Pin, Alignment		
.11	0806-123	1	Housing, Water Pump		
.12	3305-940	1	Seal, Mechanical		
.13	0830-207	1	Seal, Oil		
.14	0828-130	1	Washer, Thrust		
.15	0831-089	2	Circlip		

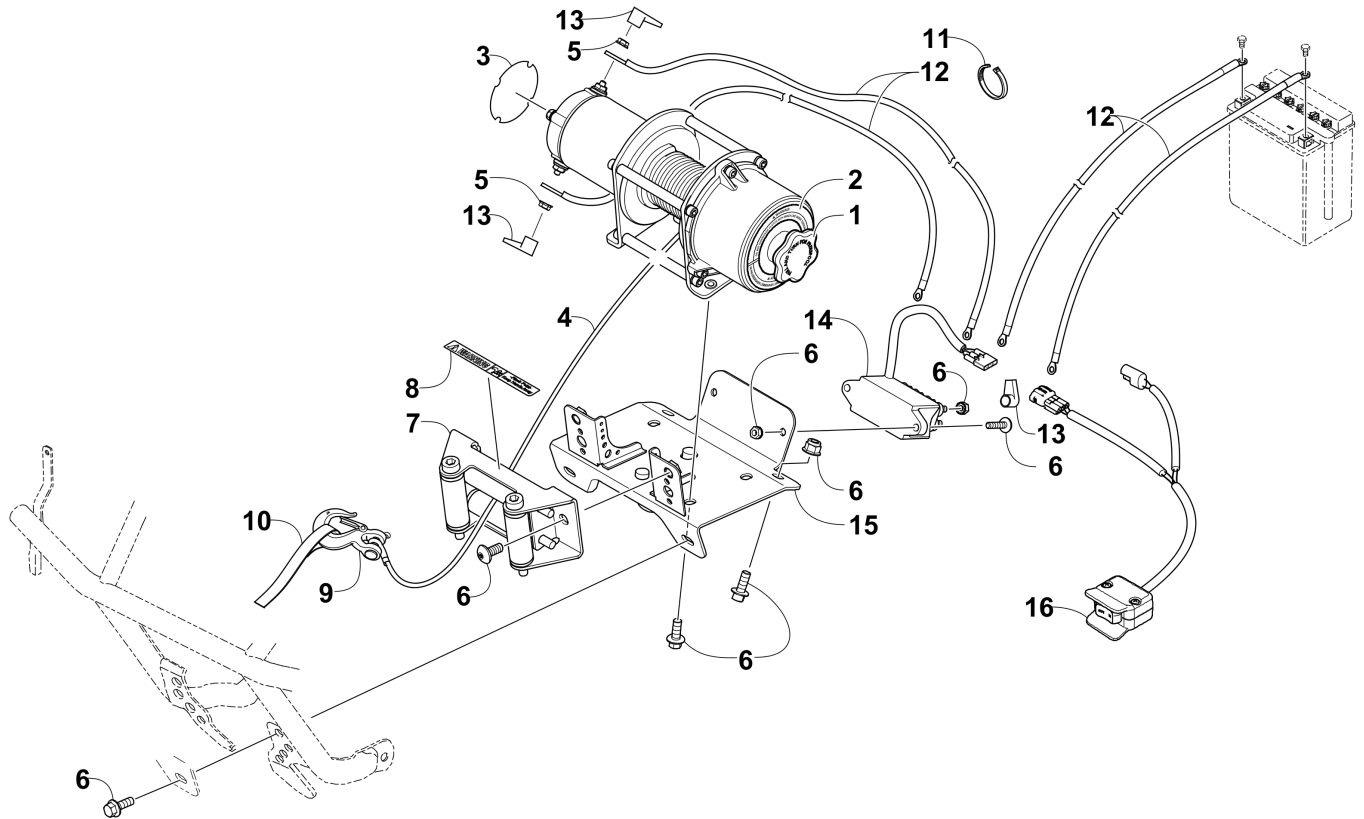
Item	Part No.	Qty	Name	Context	Footnote
.16	0811-037	1	Gear, Driven		

WHEEL AND TIRE ASSEMBLY [300585]



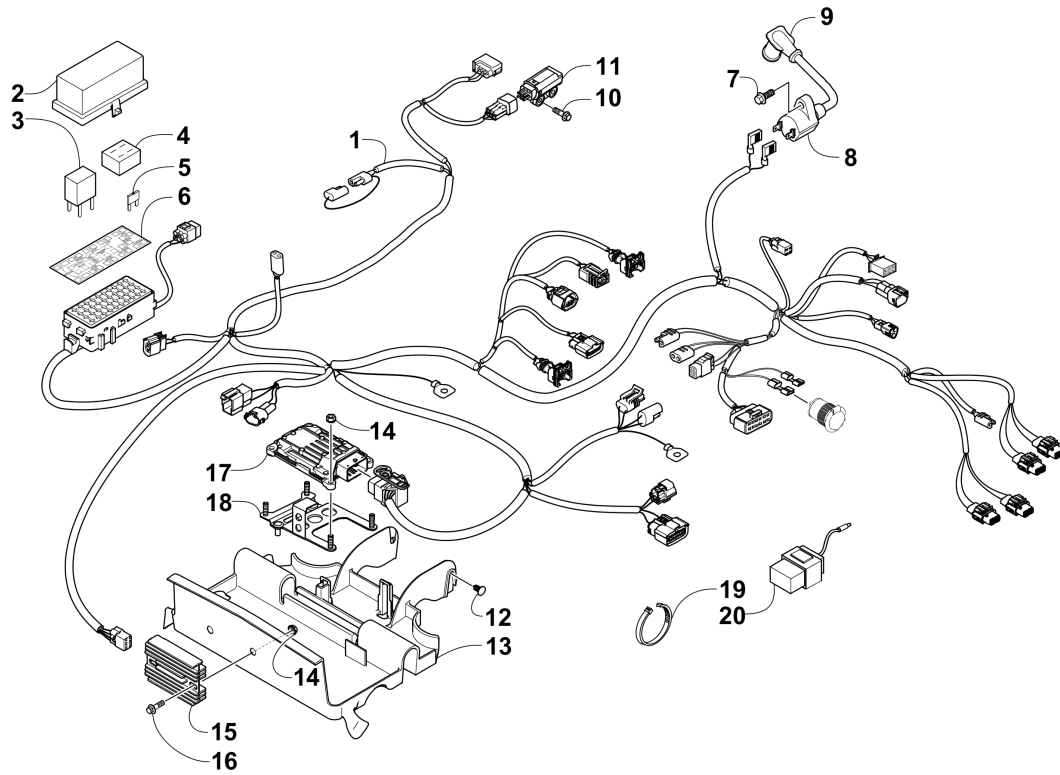
Item	Part No.	Qty	Name	Context	Footnote
1	0423-557	12	Screw, Shoulder w/Loctite		
2	1436-806	3	Disc, Brake		
3	1502-462	3	HUB - ASSEMBLY (W/DISC PEARCH)	(inc. four No. 4)	Front & Rear Right
4	0402-974	16	Stud, Wheel		
5	1502-464	1	HUB,ASSEMBLY (W/O DISC PEARCH)	(inc. four No. 4)	Rear Left
6	0423-607	4	Nut, Castle		
7	0423-407	4	Pin, Cotter		
8	3306-868	4	Wheel - Black		
9	3306-464	16	Nut, Lug		
10	3306-354	2	Tire - Front		
10	3306-355	2	Tire - Rear		
11	3304-562	4	Stem, Valve		

WINCH ASSEMBLY [300583]



Item	Part No.	Qty	Name	Context	Footnote
1	2441-250	1	WINCH,ARCTIC 3000 (W/GASKET)	(inc. 2-5)	
2	2411-141	1	Decal, Warning - Tension		
3	2411-140	1	Decal, Warning - Operation		
4	1441-831	1	Cable, Winch		
5	0623-038	2	Nut w/Washer		
6	1441-862	1	Kit, Hardware		
7	0441-403	1	Roller, Winch	(inc. 8)	
8	0411-474	1	Decal, Warning - Pinch Point		
9	3306-383	1	Hook, Winch	(inc. 10)	
10	3306-385	1	Strap		
11	0123-788	AR	Tie, Cable - 8 in.		
11	0123-903	AR	Tie, Cable - 11.5 in.		
12	3306-382	1	Set, Winch Cable		
13	3306-638	1	Kit, Terminal Boot		
14	0409-066	1	Solenoid		
15	0541-622	1	Plate, Mounting - Winch		
16	3306-644	1	Switch, Winch - Assembly		

WIRING HARNESS ASSEMBLY [300587]



Item	Part No.	Qty	Name	Context	Footnote
1	0486-473	1	Harness, Main	(inc. 2-6)	
2	0530-008	1	Cover, Fuse Block		
3	0430-033	3	Relay (5-Pin) - 30 Amp	(5-Pin) - 10 Amp	
4	0430-037	1	Holder, Fuse		
5	0430-032	7	Fuse - 10 Amp		
5	0430-031	4	Fuse - 15 Amp		
5	3304-212	2	Fuse - 30 Amp		
6	3306-817	1	Decal, Fuse Block		
7	3306-326	2	Screw, Cap		
8	0824-073	1	COIL ASSY IGNITION (W/CAP)	(inc. 9)	
9	0824-056	1	Cap, Spark Plug		
10	3306-327	2	Screw, Cap		
11	3306-325	1	Sensor, Tilt		
12	0423-345	2	Clip, Retaining		
13	3306-281	1	Tray, Electrical		
14	3304-654	6	NUT FLANGE 6MM		
15	3306-413	1	REG RECT COMP		
16	3305-344	2	BOLT FLANGE 6*16		
17	3307-042	1	ECM		
18	3306-304	1	Bracket, Mounting - ECM		

Item	Part No.	Qty	Name	Context	Footnote
19	3303-289	AR	BAND OIL HANDLE		
20	3304-778	1	Control, Hazard		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.