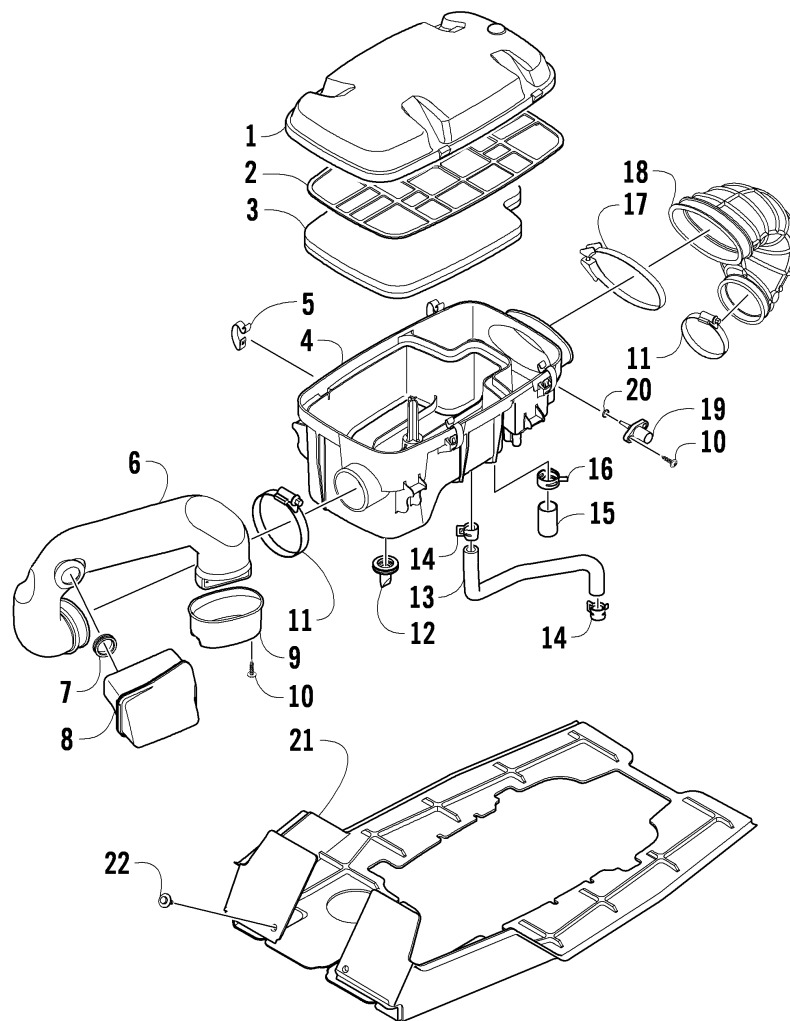


2015 TRV 700 XT EFT GREEN

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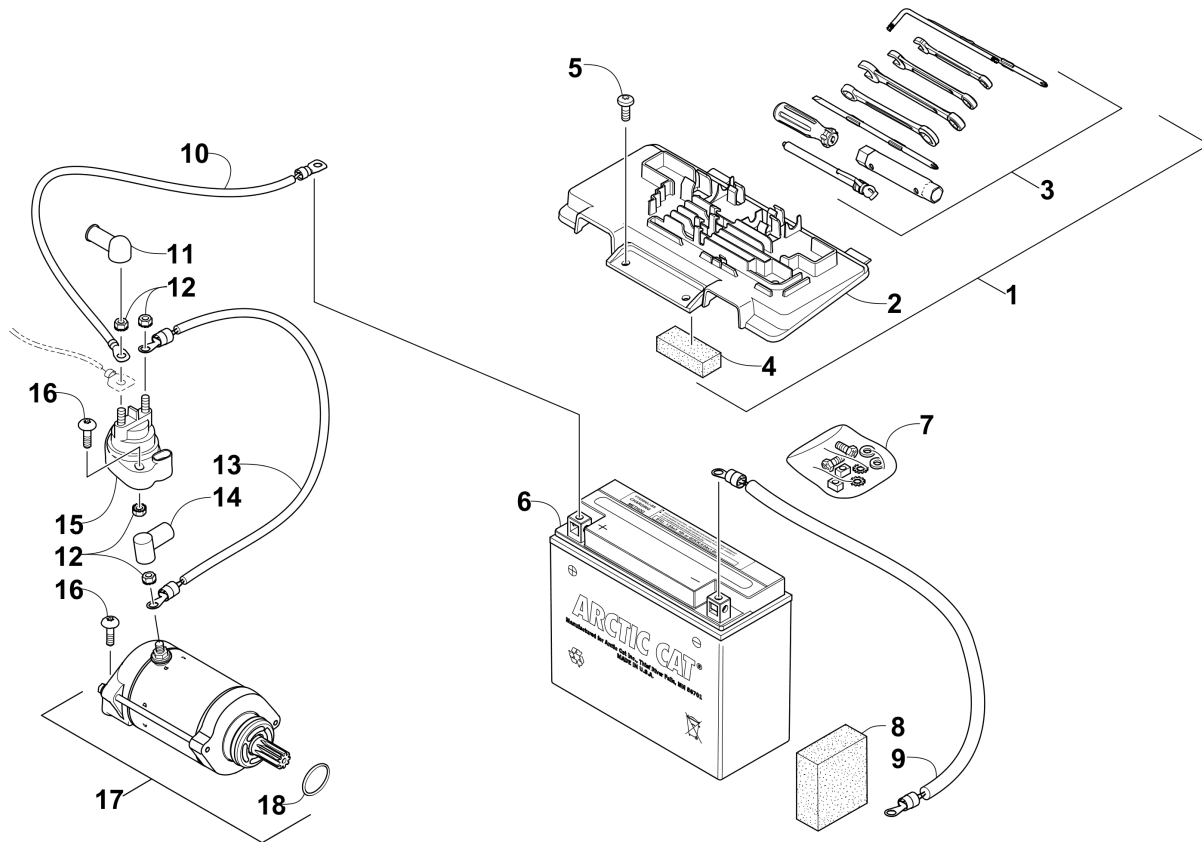
AIR INTAKE ASSEMBLY [91973]



Item	Part No.	Qty	Name	Context	Footnote
1	0470-877	1	AIR BOX, TOP-FABRICATED		
2	0470-560	1	Screen, Air Filter		
3	0470-558	1	Filter, Air		
4	0470-728	1	Housing, Air Intake		
5	0423-455	4	Clip, Spring		
6	0470-749	1	Duct, Engine Intake		
7	0423-763	1	Grommet		
8	0570-215	1	Resonator		
9	0470-729	1	Boot		
10	0423-342	4	SCREW, SELF TAPPING-.1875 X .75		
11	0423-019	2	Clamp		
12	0470-442	1	VALVE, AIR CLEANER		
13	0410-172	1	HOSE, VENT-CRANKCASE		
14	1623-281	2	Clamp, Hose		
15	0423-766	1	Cap, Drain		

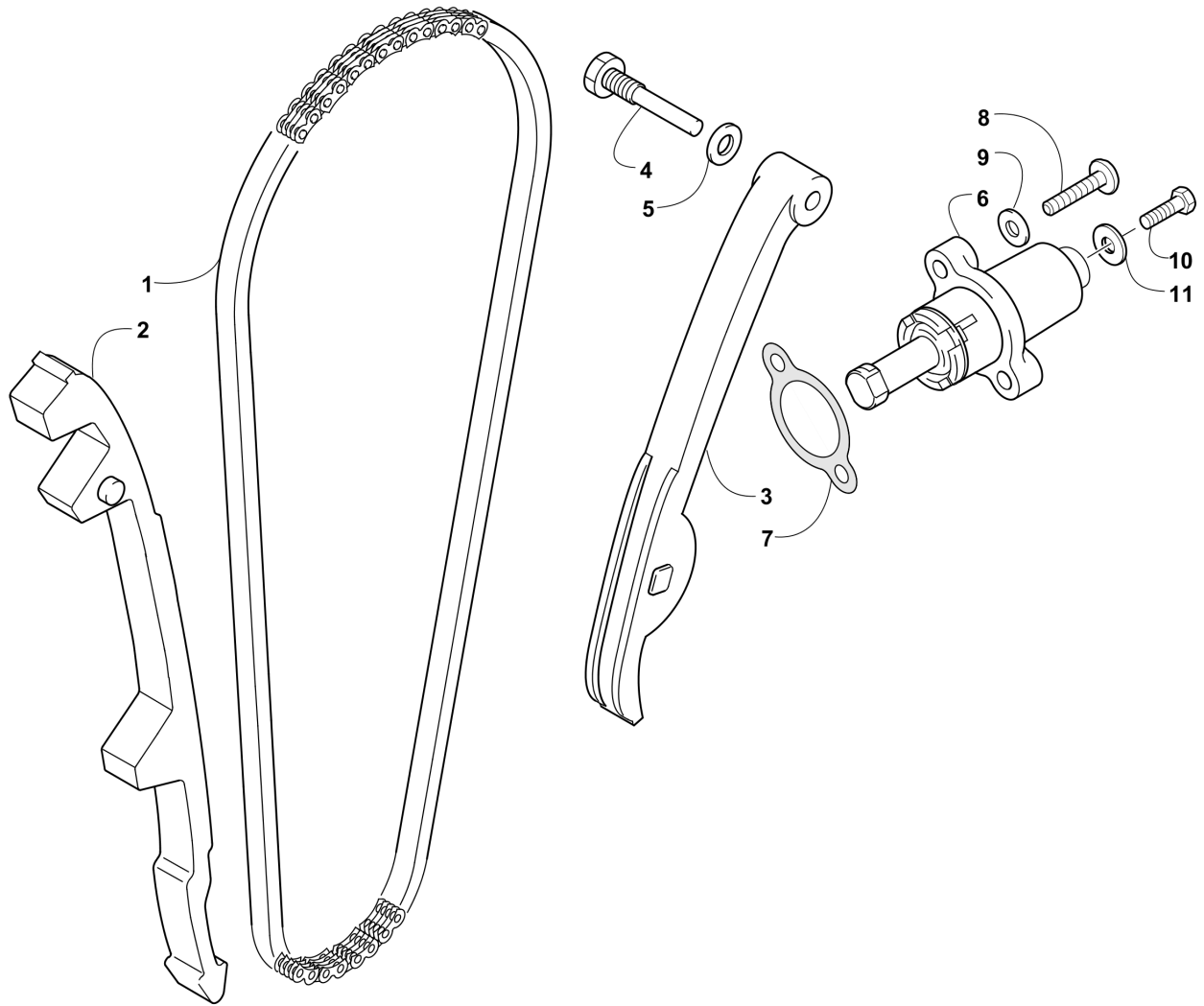
Item	Part No.	Qty	Name	Context	Footnote
16	1623-287	1	Clamp, Hose		
17	0423-554	1	Clamp		
18	0470-511	1	Boot, Intake		
19	0430-055	1	Sensor, Air Temperature	(inc. 20)	
20	5507-224	1	O-Ring		
21	2406-604	1	Panel, Shield		
22	0623-362	2	Clip, Retaining		

BATTERY AND STARTER ASSEMBLY [300077]



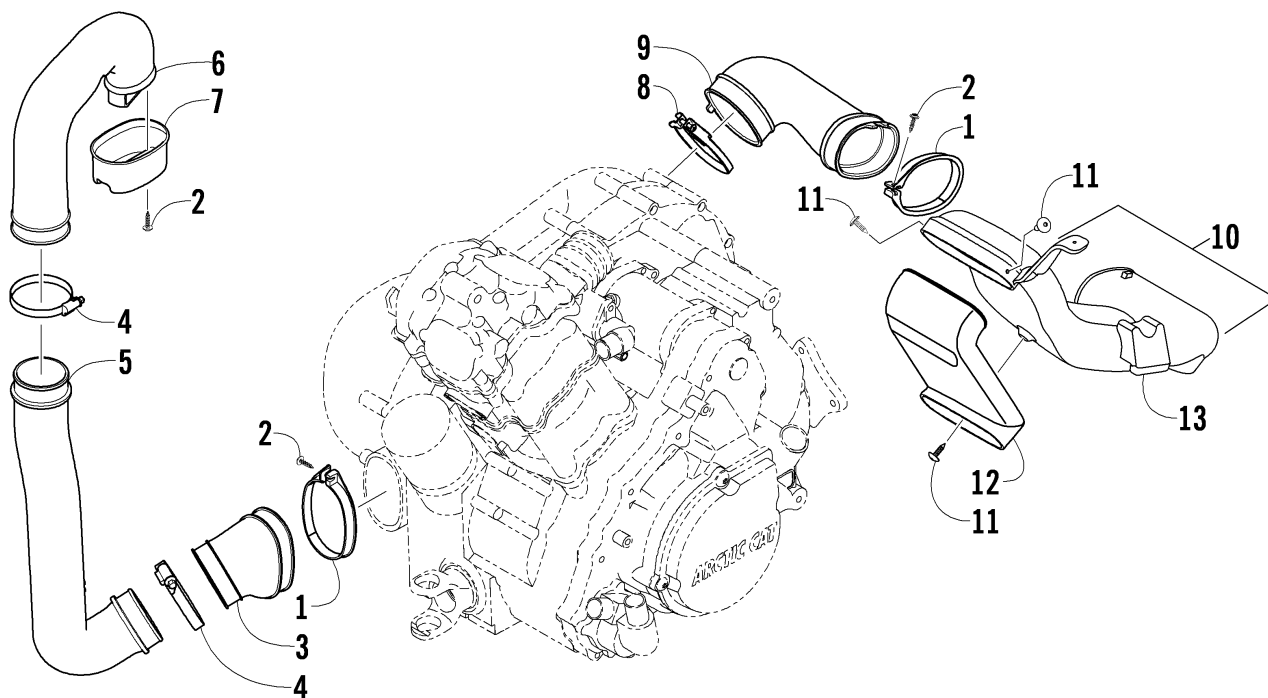
Item	Part No.	Qty	Name	Context	Footnote
1	5993-040	1	TRAY, TOOL-ASSY	(inc. 2-4)	
2	4406-136	1	COVER, BATTERY/TOOL TRAY		
3	0444-122	1	KIT, TOOL		
4	0417-016	1	Pad, Battery		
5	8476-620	2	Screw, Machine		
6	0745-406	1	BATTERY, SEALED-YTX20-ASSY	(inc. 7)	
7	0445-082	1	Kit, Hardware		
8	0417-017	1	Foam, Battery		
9	0445-063	1	Cable, Battery/Ground		
10	0445-062	1	Cable, Battery/Solenoid		
11	0645-327	1	Boot, Terminal - Solenoid		
12	0623-038	5	Nut w/Washer		
13	0445-064	1	Cable, Solenoid/Starter	(inc. 14)	
14	0645-019	1	Boot, Terminal		
15	0445-058	1	SOLENOID, STARTER RELAY (07 ATV)		
16	8476-625	4	Screw, Machine		
17	0825-024	1	MOTOR, STARTER-ENGINE (H1)	(inc. 18)	
18	0830-228	1	O-Ring		

CAM CHAIN ASSEMBLY [89422]



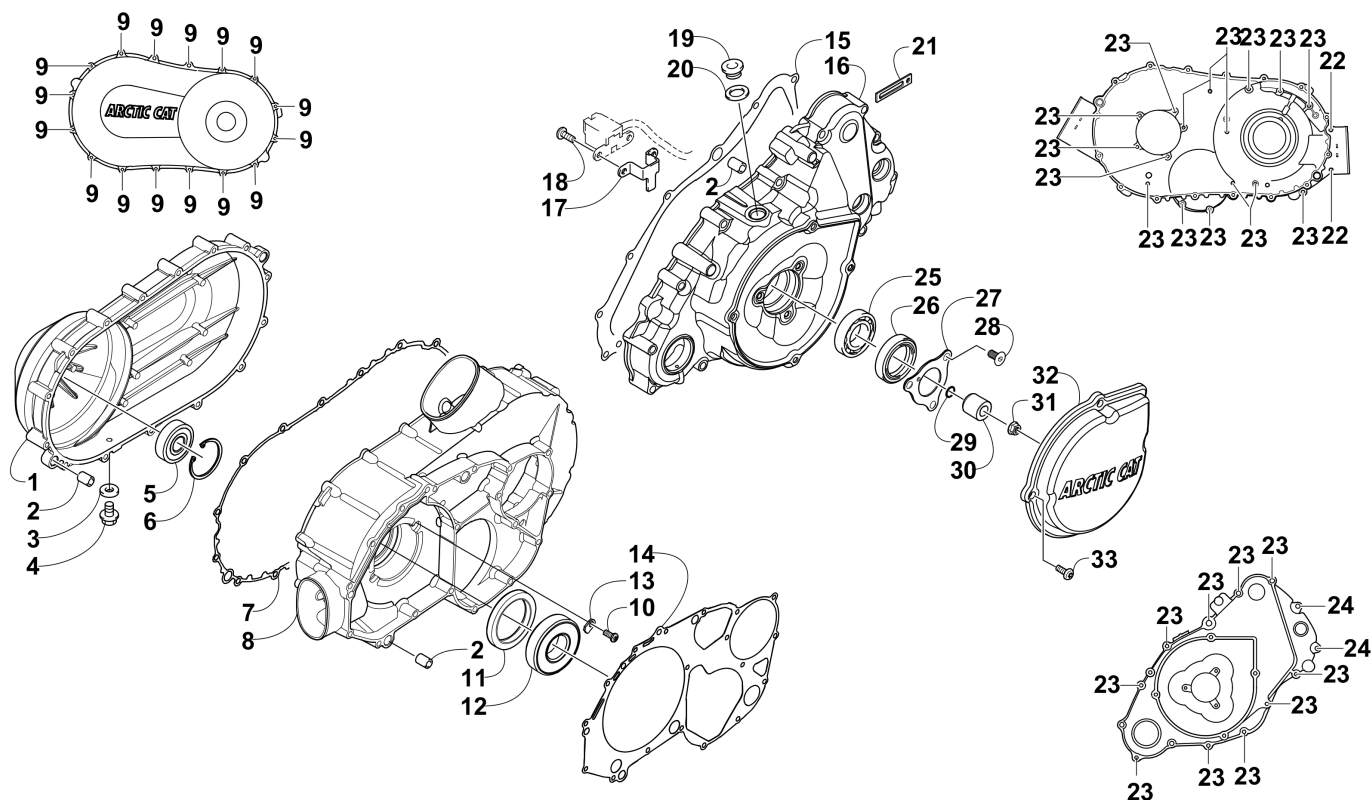
Item	Part No.	Qty	Name	Context	Footnote
1	0810-001	1	Chain, Cam		
2	0810-002	1	Guide, Chain		
3	0810-003	1	Tensioner, Chain		
4	0826-036	1	Pivot, Tensioner		
5	0830-025	1	Washer, Crush		
6	0810-004	1	Adjuster, Tensioner - Assembly		
7	0830-018	1	Gasket		
8	8468-625	2	Screw, Machine		
9	0830-107	2	Gasket		
10	8400-610	1	Screw, Cap		
11	0828-129	1	Washer		

CASE/BELT COOLING ASSEMBLY [91976]



Item	Part No.	Qty	Name	Context	Footnote
1	0423-550	2	Clamp		
2	0423-342	4	SCREW,SELF TAPPING-.1875 X .75		
3	0413-252	1	Boot, Intake		
4	0423-019	2	Clamp		
5	0413-250	1	Duct, Intake - Lower		
6	0470-750	1	Duct, Air Intake - Front - Upper		
7	0470-729	1	Boot		
8	0423-730	1	Clamp		
9	0413-206	1	BOOT,COOLING BELT		
10	0470-824	1	DUCT,BELT COOLING-AIR OUT	(inc. three No. 11 and 12-13)	
.11	0623-784	4	Screw, Self-Tapping		
.12	0470-778	1	Duct		
.13	0470-825	1	DUCT,AIR OUT-PRIMARY		

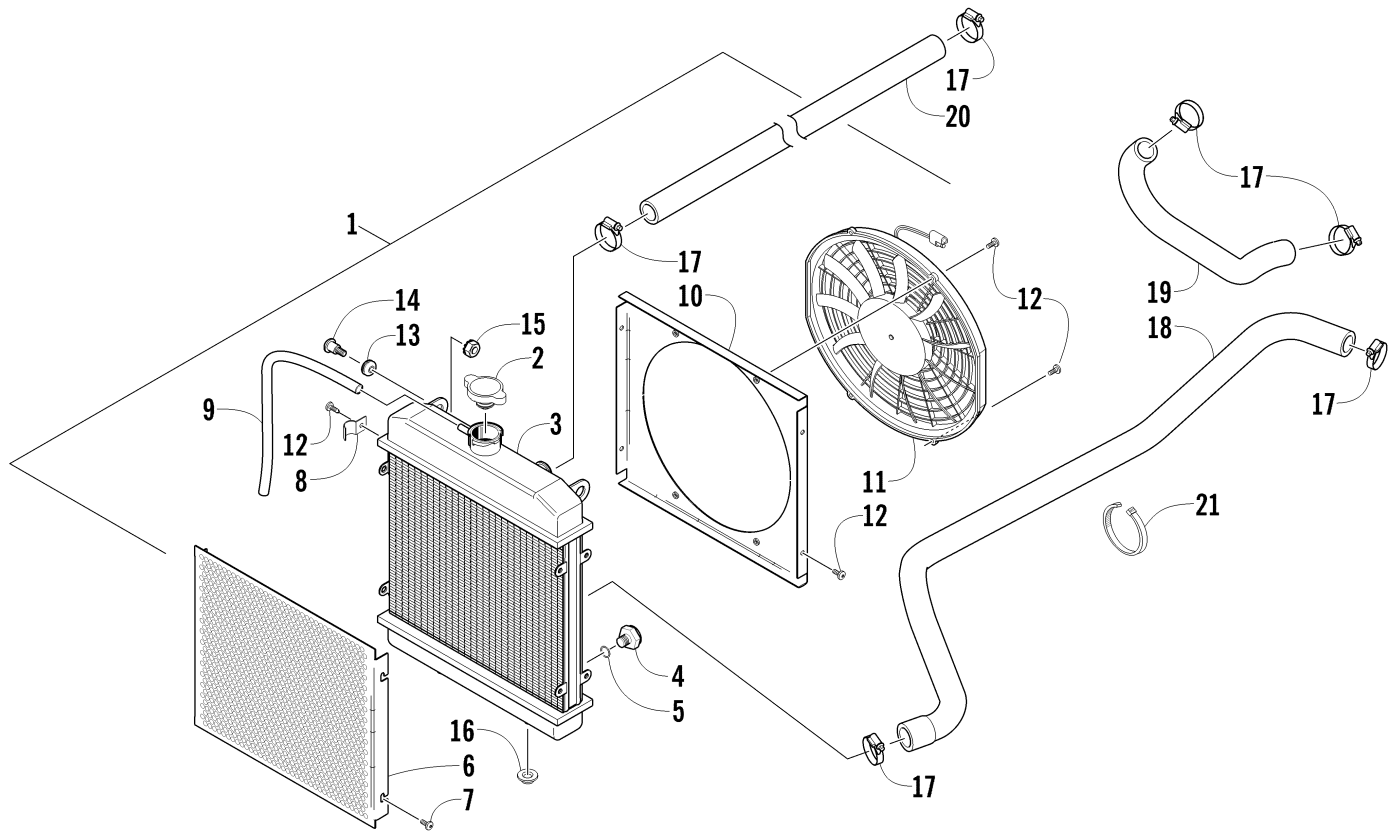
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [300196]



Item	Part No.	Qty	Name	Context	Footnote
1	0806-139	1	Cover, V-Belt		
2	0829-002	6	Pin, Dowel		
3	0830-013	1	Washer, Crush		
4	8408-812	1	Screw, Cap		
5	0832-060	1	Bearing		
6	0831-078	1	Ring, Retaining		
7	0830-220	1	Gasket, V-Belt Cover		
8	0806-134	1	Cover, Clutch		
9	8468-645	15	Screw, Machine		
10	0826-029	2	Screw, Machine		
11	0830-244	1	Seal, Oil		
12	0832-009	1	Bearing		
13	0822-010	2	Retainer		
14	0830-116	1	GASKET,COVER-CLUTCH		
15	0830-128	1	Gasket, Magneto Cover		
16	0806-170	1	Cover, Magneto		
17	0802-071	1	Clamp, Routing		
18	8470-510	2	Screw, Machine		
19	0826-155	1	Plug		
20	0830-015	1	Washer, Crush		

Item	Part No.	Qty	Name	Context	Footnote
21	1623-984	1	CLAMP,WIRE - 76.14MM LG W/6.25 HOLE		
22	8468-675	2	Screw, Machine		
23	8468-640	26	Screw, Machine		
24	8468-625	2	Screw, Machine		
25	1602-981	1	Bearing		
26	0830-226	1	Seal, Oil		
27	0805-008	1	Retainer, Seal		
28	0826-031	3	Screw, Machine		
29	0830-108	1	O-Ring		
30	0820-061	1	Bushing		
31	0827-008	1	Nut		
32	0820-062	1	Cover, Magneto		
33	8468-616	4	SCREW,MACH-TSPNH M6X1.0X16 CL8.8 BLK		

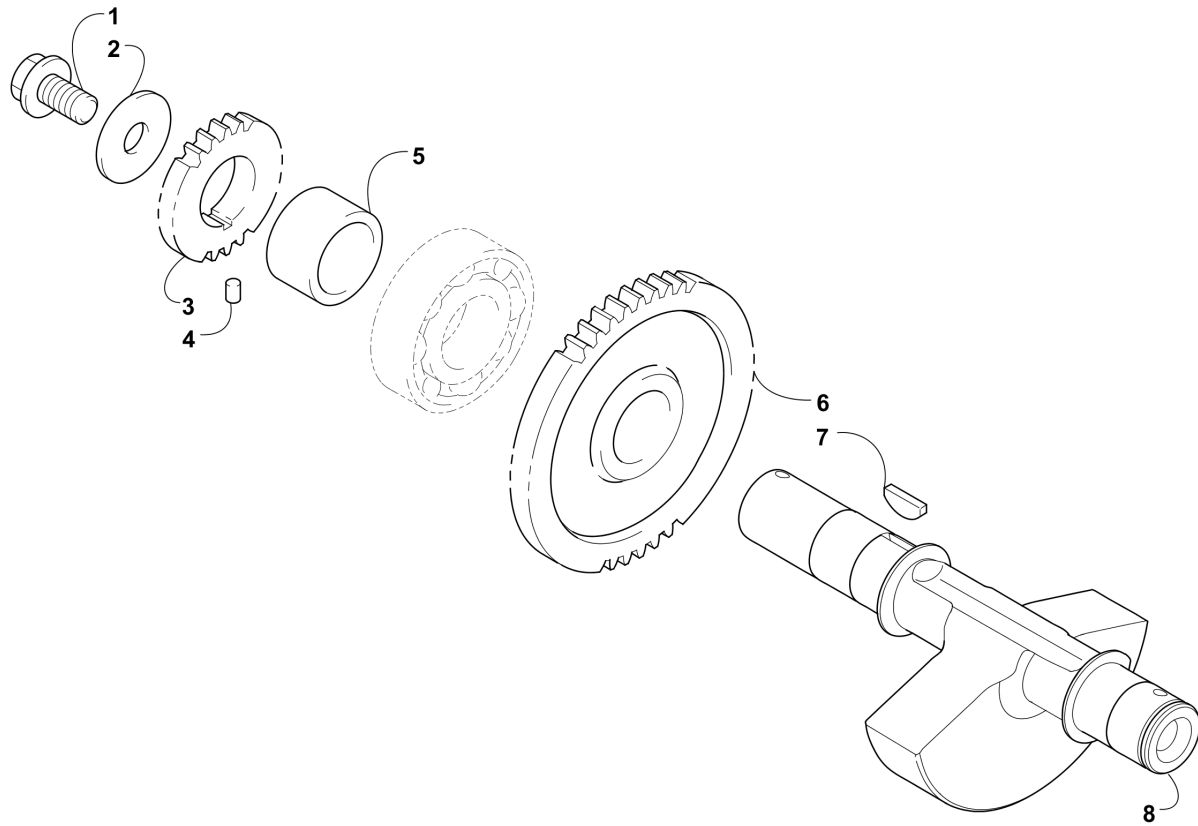
COOLING ASSEMBLY [94428]



Item	Part No.	Qty	Name	Context	Footnote
1	0413-256	1	RADIATOR_ASSEMBLY-EFI	(inc. 2-13)	
.2	0413-255	1	Cap, Radiator		
.3	0413-205	1	Radiator		
.4	0413-195	1	Plug, Drain		
.5	1602-213	1	O-Ring		
.6	0413-007	1	Screen, Radiator		
.7	8475-512	4	Screw, Machine		
.8	0423-351	1	Clamp, Wire		
.9	0610-016	AR	Hose - 25 ft		
.9	0610-015	AR	HOSE,GAS 1/4 X100'		
.10	0413-203	1	Shroud, Fan		
.11	0413-123	1	Fan, Radiator		
.12	0623-378	8	Screw, Self-Tapping		
.13	0423-030	2	Grommet		
14	0423-484	2	Screw, Shoulder		
15	0623-038	2	Nut w/Washer		
16	0423-028	2	Bushing		
17	0423-496	6	Clamp, Hose		
18	0410-229	1	HOSE,COOLANT-PUMP SUCTION		
19	0410-022	1	Hose, Coolant - Crossover		

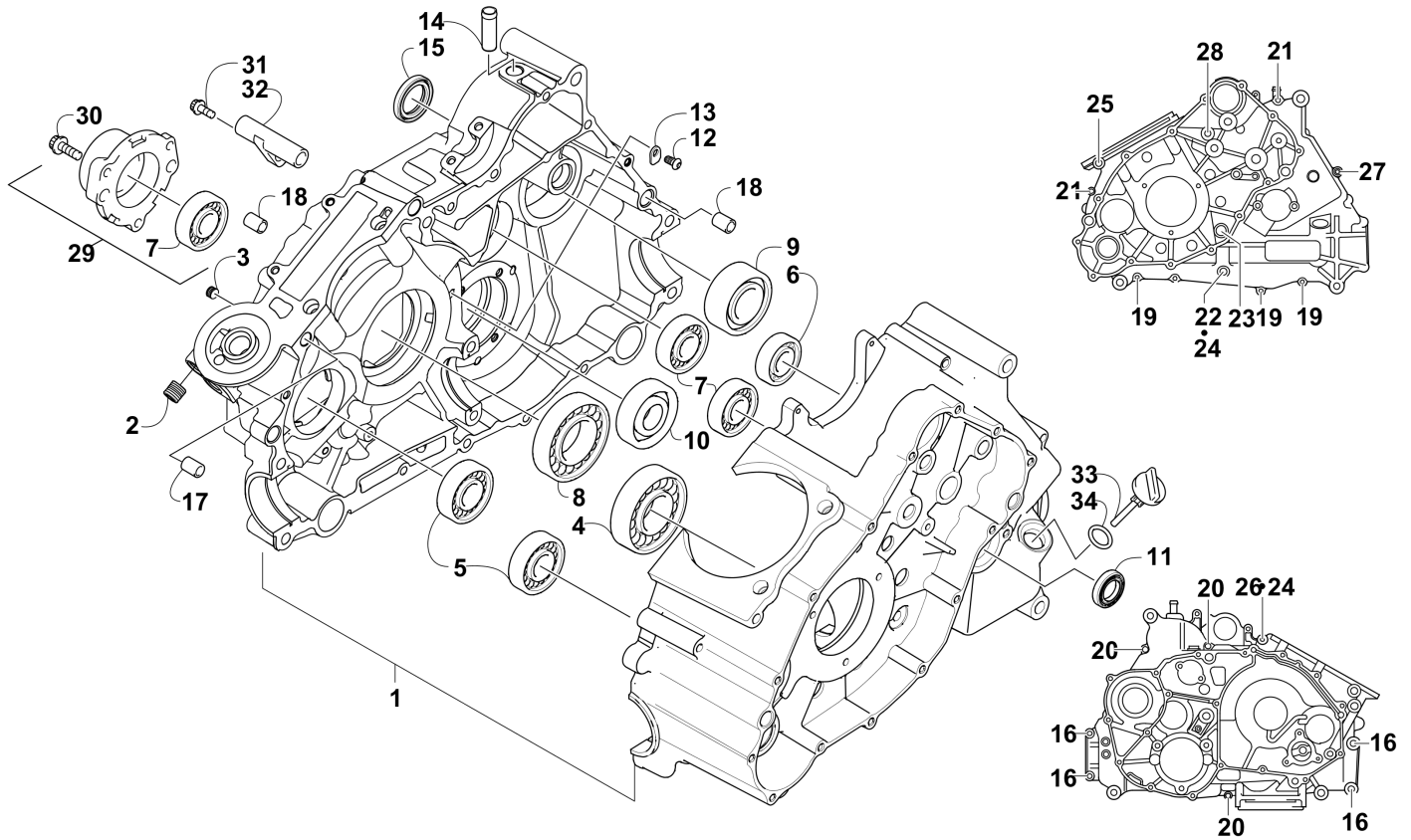
Item	Part No.	Qty	Name	Context	Footnote
20	0410-002	1	Hose, Coolant - Upper		
21	0123-903	AR	Tie, Cable - 11.5 in.		

CRANK BALANCER ASSEMBLY [94435]



Item	Part No.	Qty	Name	Context	Footnote
1	0826-033	1	Screw, Cap		
2	0828-003	1	Washer		
3	0811-003	1	Gear, Oil Pump Drive		
4	0829-007	1	Pin, Dowel		
5	0811-004	1	Spacer		
6	0811-034	1	GEAR,DRIVEN BALANCE SHAFT		
7	0829-006	1	Key		
8	0805-304	1	BALANCER,CRANK MACHING-K		

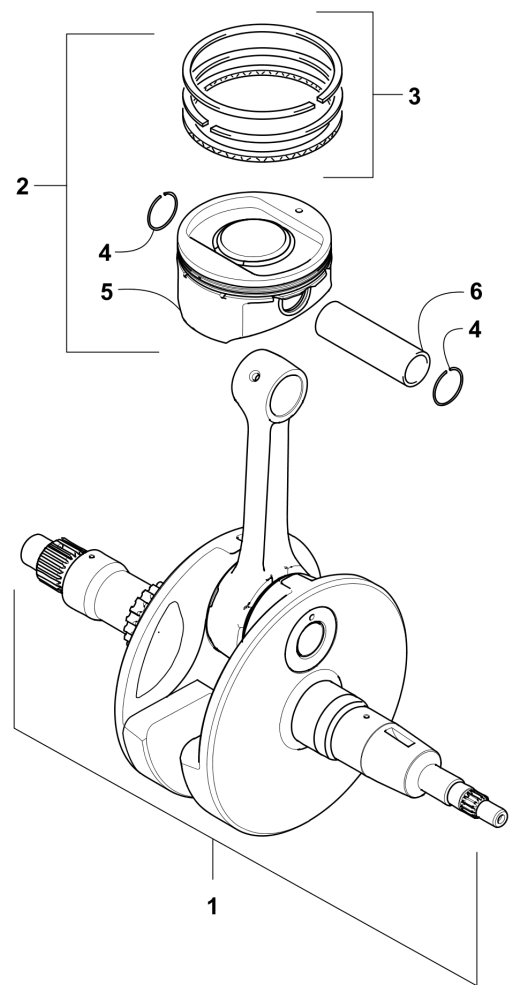
CRANKCASE ASSEMBLY [99823]



Item	Part No.	Qty	Name	Context	Footnote
1	0801-151	1	Crankcase Assembly	(inc. 2-15)	
2	0812-064	2	Plug		
3	0801-002	1	Plug		
4	0832-043	1	Bearing		
5	0832-005	2	Bearing		
6	0832-049	1	Bearing		
7	0832-050	3	Bearing		
8	0832-042	1	Bearing		
9	0832-048	1	Bearing		
10	0832-077	1	Bearing		
11	0822-052	1	Seal, Countershaft		
12	0826-100	4	Screw, Machine		
13	0822-010	4	Retainer		
14	0801-028	1	Pipe, Breather		
15	0830-035	1	Seal, Driveshaft		
16	8412-850	4	Screw, Cap		
17	0829-003	1	Pin, Dowel		
18	0829-002	5	Pin, Dowel		
19	8468-645	3	Screw, Machine		

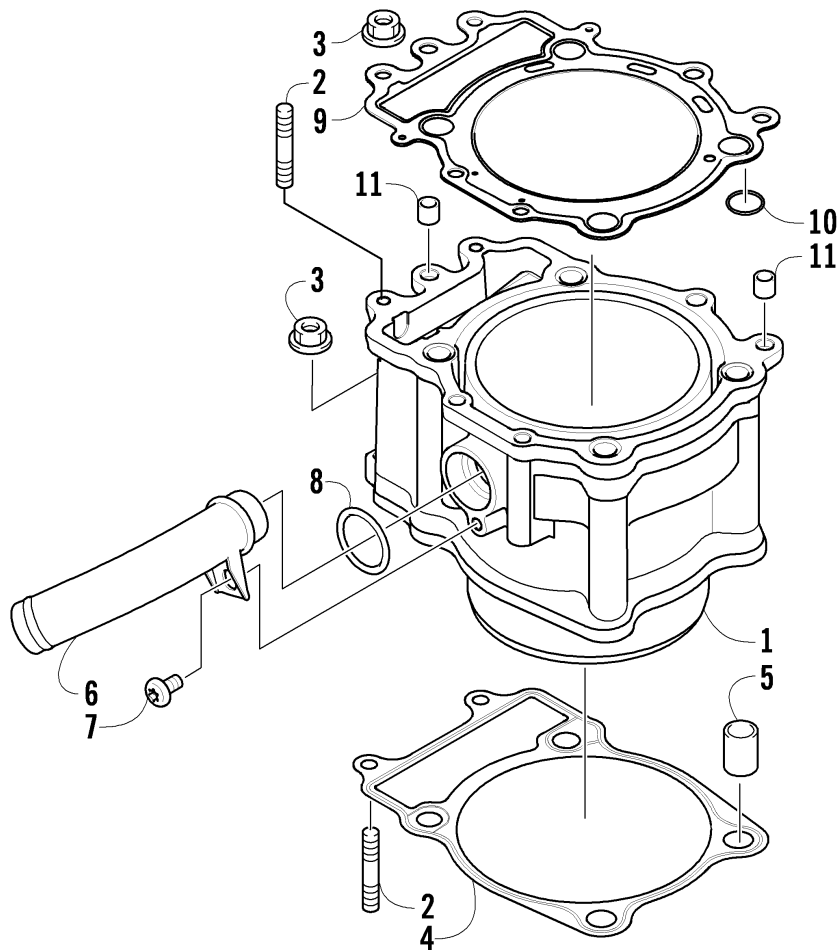
Item	Part No.	Qty	Name	Context	Footnote
20	8468-655	3	Screw, Machine		
21	8468-675	2	Screw, Machine		
22	8412-860	1	Screw, Cap		
23	0826-017	1	Screw, Cap		
24	0830-008	2	Gasket		
25	0826-019	1	Screw, Cap		
26	0826-018	1	Screw, Cap		
27	8468-695	1	Screw, Machine		
28	8468-680	1	Screw, Machine		
29	0801-029	1	Housing, Secondary Shaft	(inc. one No. 7)	
30	0826-105	3	Screw, Cap		
31	0826-038	1	Screw, Cap		
32	0801-069	1	Pipe, Breather		
33	0801-179	1	Stick, Oil Level		
34	0830-010	1	O-Ring		

CRANKSHAFT AND PISTON ASSEMBLY [300125]



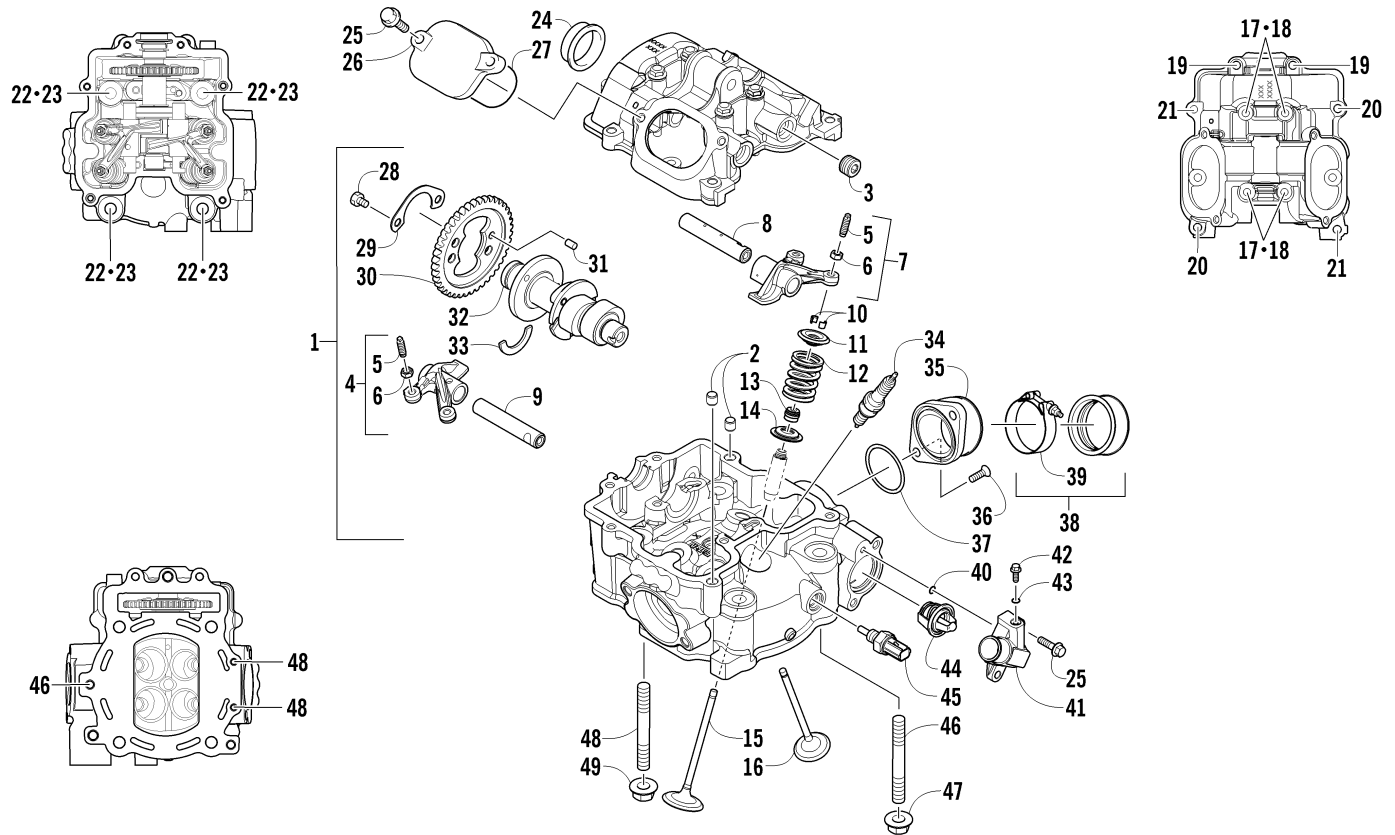
Item	Part No.	Qty	Name	Context	Footnote
1	0805-326	1	CRANKSHAFT,FINAL-ASSEMBLY-85-(N1)		
2	0805-297	1	PISTON,102MM,SET ASSY	(inc. 3-4)	
.3	0805-132	1	Ring, Piston - Set		
.4	0831-001	2	Circlip, Piston Pin		
5		1	Piston		
6	0805-210	1	Pin, Piston		

CYLINDER ASSEMBLY [99736]



Item	Part No.	Qty	Name	Context	Footnote
1	0804-060	1	CYLINDER, 700H1, 11MA102		
2	0827-002	4	Bolt, Stud		
3	8424-604	4	Nut		
4	0830-111	1	Gasket, Base		
5	0829-002	2	Pin, Dowel		
6	0804-047	1	FITTING, COOLANT		
7	8468-612	1	Screw, Machine		
8	0830-007	1	O-Ring		
9	0830-112	1	Gasket, Cylinder Head		
10	0830-113	4	O-Ring		
11	0829-062	2	Pin, Dowel		

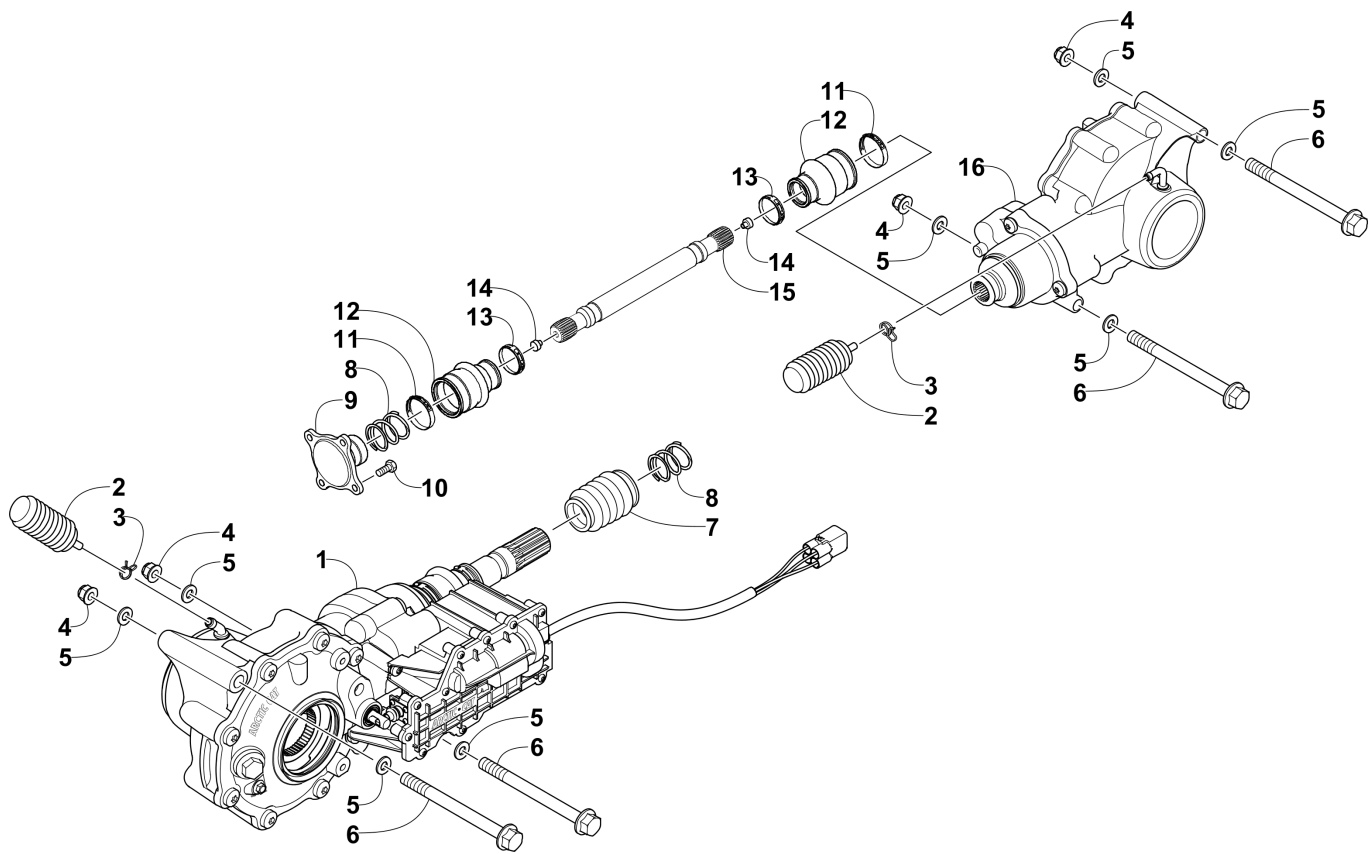
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [99737]



Item	Part No.	Qty	Name	Context	Footnote
1	0808-226	1	HEAD,CYLINDER-FINAL ASSY	(inc. 2-17)	
.2	0829-062	2	Pin, Dowel		
.3	0831-092	2	Plug, Shaft		
.4	0809-319	1	Arm, Valve Rocker - Exhaust	(inc. two No. 5-6)	
..5	0809-240	4	SCREW,LASH ADJUSTMENT		
..6	0827-059	4	NUT,HEX M5X0.5		
.7	0809-318	1	Arm, Valve Rocker - Intake	(inc. two No. 5-6)	
.8	0809-241	1	SHAFT,ROCKER ARM-INTAKE		
.9	0809-242	1	SHAFT,ROCKER ARM-EXHAUST		
.10	0809-233	8	KEEPER,VALVE		
.11	0809-232	4	RETAINER,UPPER,SPRING		
.12	0809-231	4	SPRING,VALVE		
.13	0830-186	4	SEAL,VALVE STEM		
.14	0809-215	4	Seat, Spring - Valve		
.15	0809-228	2	VALVE,INTAKE-31.6MM		
.16	0809-229	2	VALVE,EXHAUST-27.9MM		
.17	0826-149	4	Screw, Cap		
18	0830-155	4	SEAL,FASTENER		
19	0826-002	2	Screw, Cap		
20	0826-005	2	Screw, Cap		

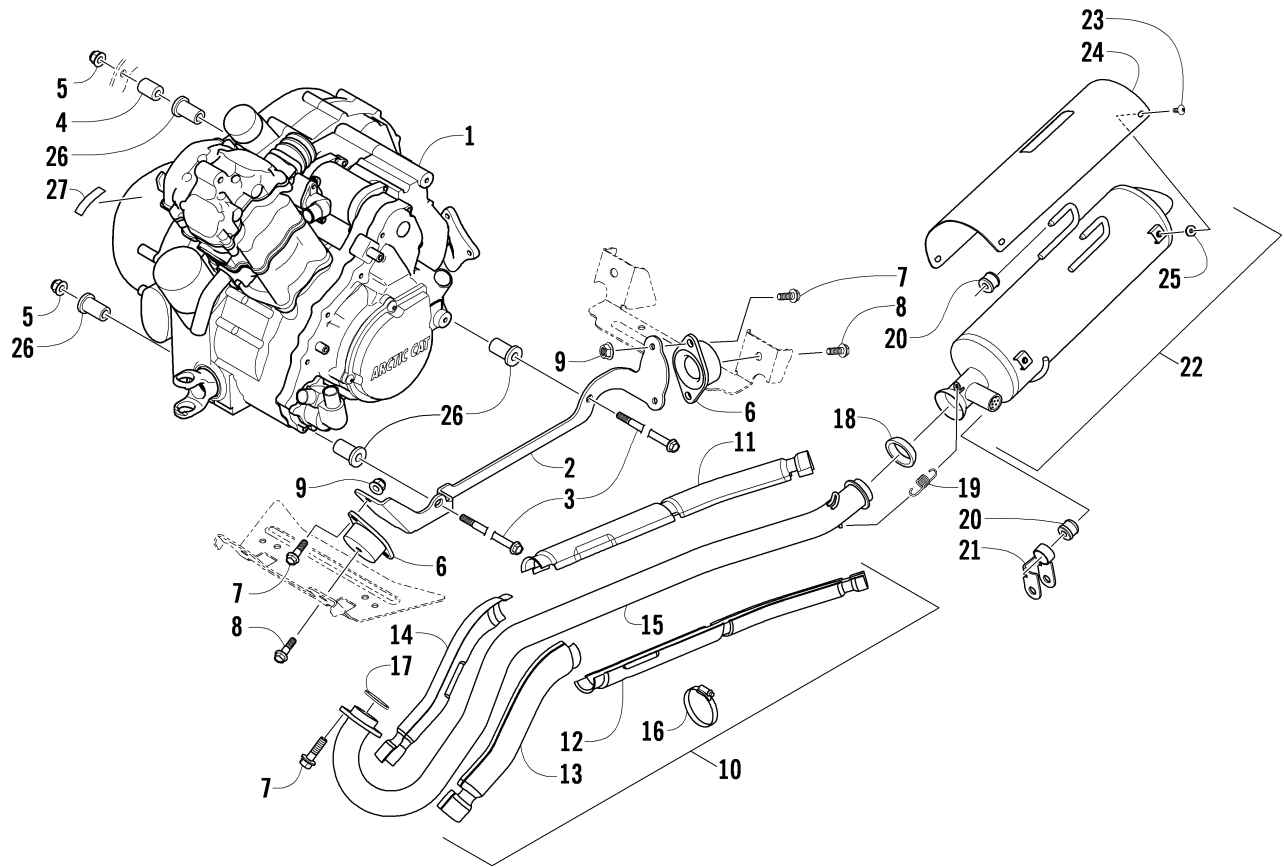
Item	Part No.	Qty	Name	Context	Footnote
21	0826-006	2	Screw, Cap		
22	0808-037	4	BOLT,HFH M10 X 1.25 - 195 (head bolt)		
23	0830-147	4	WASHER,STEEL,10X22X2.3		
24	0808-077	1	Plug, Cylinder Head		
25	0826-007	6	Screw, Cap		
26	0808-003	2	Cap, Inspection	(inc. 27)	
27	0830-004	2	O-RING, INSPECTION CAP		
28	0826-034	2	Screw, Cap		
29	0828-004	1	Plate, Retainer		
30	0809-212	1	CAM SPROCKET		
31	0829-049	1	PIN,SOLID DOWEL-M5X8		
32	0809-245	1	CAMSHAFT - ASSY		
33	0809-003	1	C-Ring		
34	0217-799	1	SPARK PLUG, CPR8E		CPR8E
35	0470-668	1	Flange, Intake Manifold		
36	0826-008	2	Screw, Machine		
37	0830-090	1	O-Ring		
38	0437-069	1	KIT,SERVICE- INTAKE BOOT W/ CLAMP	(inc. 39)	
39	1423-041	1	Clamp		
40	0830-168	1	ORING,7.6454 ID X 1.778 CS		
41	0808-208	1	Cover, Thermostat	(inc. 42-43)	
42	8408-512	1	Screw, Cap		
43	0423-182	1	O-RING,-008 (3/16X5/16X1/16)		
44	0808-078	1	Thermostat		
45	0808-124	1	Sensor, Engine Coolant Temperature		
46	0827-031	1	Bolt, Stud		
47	8424-804	1	Nut		
48	0827-054	2	Bolt, Stud		
49	8424-604	2	Nut		

DRIVE TRAIN ASSEMBLY [300078]



Item	Part No.	Qty	Name	Context	Footnote
1	2502-132	1	Gearcase, Front		
2	1402-620	2	BLADDER,CASE		
3	0423-315	2	Clamp, Hose		
4	8428-002	4	Nut, Lock		
5	0423-426	8	Washer		
6	0423-404	4	Screw, Cap		
7	0402-966	1	BOOT,PROP SHAFT (LONG)		
8	1402-026	2	Spring		
9	2402-193	1	FLANGE,OUTPUT		
10	8408-820	4	Screw, Cap		
11	0423-393	2	Clamp		
12	0402-985	2	BOOT, COUPLER (TBX)		
13	0423-411	2	Clamp		
14	0673-618	2	BUMPER,DRIVESHAFT		
15	1402-092	1	Shaft, Propeller		
16	2502-153	1	Gearcase, Rear		

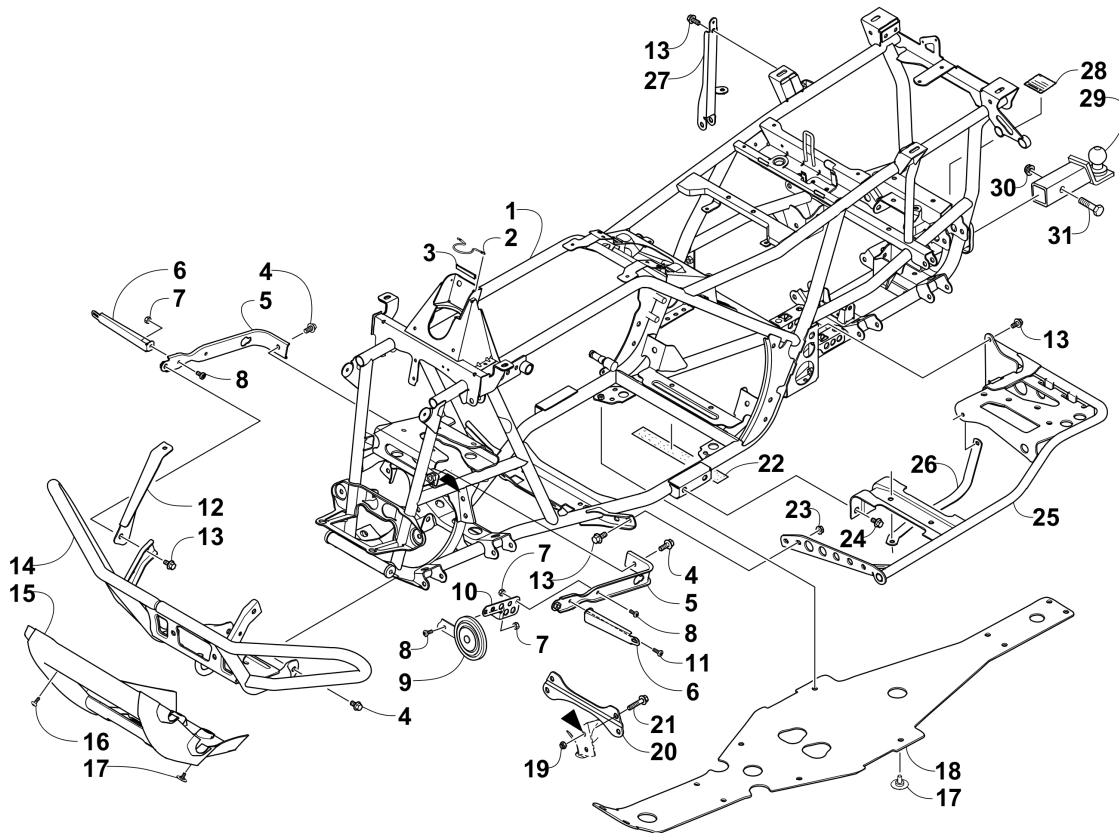
ENGINE AND EXHAUST [95960]



Item	Part No.	Qty	Name	Context	Footnote
1	0800-121	1	Engine, A700K		
2	1506-740	1	Bracket, Engine - Right		
2	1506-741	1	Bracket, Engine - Left		
3	0423-405	2	Screw, Cap		
4	1423-025	1	SPACER,ENGINE MOUNT		
5	8428-002	2	Nut, Lock		
6	2406-065	4	Mount, Engine		
7	8408-820	10	Screw, Cap		
8	8408-012	4	Screw, Cap		
9	8432-802	8	Nut, Lock		
10	0512-363	1	Pipe, Exhaust - Assembly	(inc. 11-16)	
.11	0412-355	1	Shield, Exhaust Pipe - Lower - Rear		
.12	0412-354	1	Shield, Exhaust Pipe - Upper - Rear		
.13	0412-349	1	Shield, Exhaust Pipe - Inner - Front		
.14	0412-348	1	Shield, Exhaust Pipe - Outer - Front		
.15	0512-362	1	Pipe, Exhaust		
.16	0423-317	4	CLAMP, HOSE -32/50 (NORMA 962)		
17	0412-338	1	Gasket, Exhaust		
18	0412-375	1	Seal, Exhaust		
19	0612-668	2	Spring		

Item	Part No.	Qty	Name	Context	Footnote
20	0412-577	3	BUSHING,MUFFLER		
21	1506-732	1	Channel, Muffler Support		
22	0512-430	1	Muffler - Assembly	(inc. 23-25)	
23	8477-610	4	Screw, Machine		
24	0412-489	1	Cover, Muffler		
25	0412-490	4	Washer		
26	0801-180	4	BUSHING,ENGINE MOUNT-SOLID		
27	0411-426	1	Decal, Warning - Clutch		

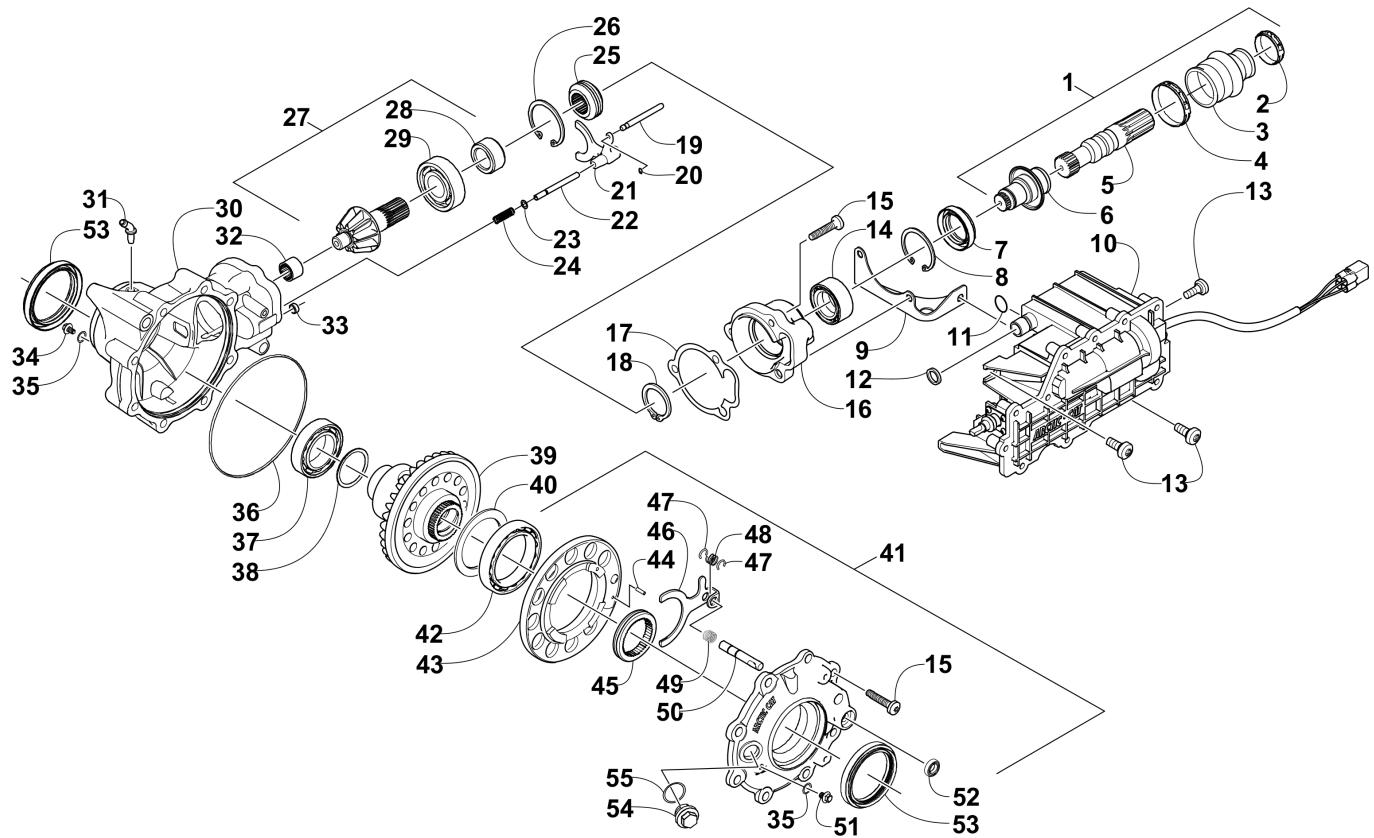
FRAME AND RELATED PARTS [300104]



Item	Part No.	Qty	Name	Context	Footnote
1	4506-819	1	Frame, Main		
2	2416-401	1	Clip, Routing		
3	0706-371	AR	Trim - 3 ft		
4	8409-020	4	Screw, Cap		
5	1506-596	2	CHANNEL,BUMPER MOUNTING-BLACK		
6	2416-162	1	Bracket, Support - Right		
6	2416-163	1	Bracket, Support - Left		
7	0623-038	3	Nut w/Washer		
8	8477-616	3	Screw, Machine		
9	0430-053	1	Horn, Electric - 12V		
10	2406-321	1	Bracket, Mounting - Horn		
11	8477-620	1	Screw, Machine		
12	1506-562	1	Bracket, Mounting - Bumper - Right		
12	1506-563	1	Bracket, Mounting - Bumper - Left		
13	8408-816	11	Screw, Cap		
14	1506-855	1	BUMPER,FRONT-BLACK (A-BODY)		
15	1406-360	1	Fascia, Bumper - Front		
16	0423-419	2	Screw, Machine		
17	0423-101	12	Screw, Shoulder		
18	2406-091	1	Panel, Belly		

Item	Part No.	Qty	Name	Context	Footnote
19	0423-744	2	Nut, Lock		
20	2516-852	1	BRACE,A-ARM-PTD BLACK		
21	8409-025	2	Screw, Cap		
22	0406-289	2	Pad, Frame		
23	8424-802	4	Nut		
24	8409-016	4	Screw, Cap		
25	1506-848	1	Footrest - Right		
25	1506-849	1	Footrest - Left		
26	2406-216	1	Strap, Footrest - Right		
26	2406-217	1	Strap, Footrest - Left		
27	2506-447	1	Bracket, Support		
28	4411-550	1	Decal, Warning - Towing		
29	0541-857	1	Mount, Ball Hitch	(inc. 30-31)	
.30	0423-690	1	Nut, Lock		
.31	0423-693	1	Screw, Cap		

FRONT DRIVE GEARCASE ASSEMBLY [300079]

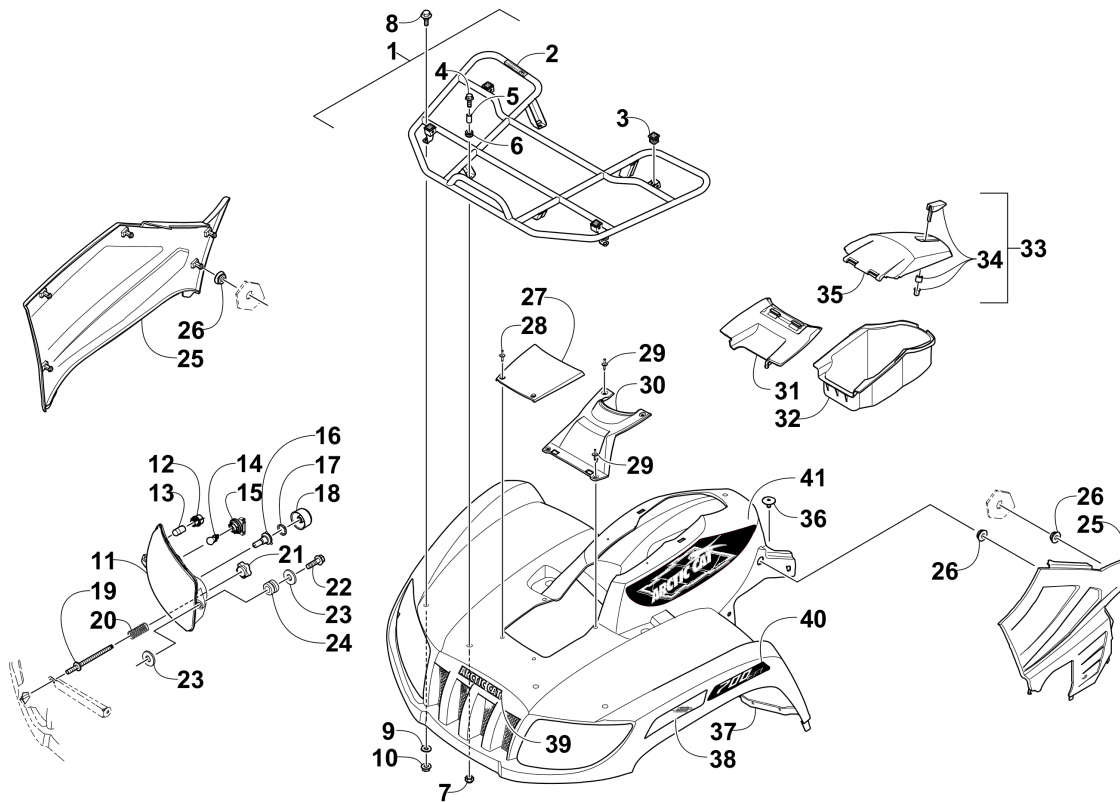


Item	Part No.	Qty	Name	Context	Footnote
Not Shown	2502-132	1	Gearcase, Front		
1	1502-083	1	Shaft, Propeller - Assembly	(inc. 2-6)	
2	0423-411	1	Clamp		
3	0402-985	1	BOOT, COUPLER (TBX)		
4	0423-393	1	Clamp		
5	1402-045	1	Shaft, Output		
6	1502-085	1	SHAFT,INPUT-ASSEMBLY		
7	1402-011	1	Seal		
8	0423-423	1	Ring, Retaining		
9	1502-237	1	Bracket, Actuator		
10	1502-909	1	ACTUATOR,ELECTRIC-2X 4X	(inc. 11)	
11	1402-981	1	O-Ring		
12	0423-892	1	O-RING (8X1.5)		
13	0423-396	3	Screw, Self-Tapping		
14	1402-043	1	Bearing		
15	0423-118	11	Screw, Self-Tapping		
16	0502-528	1	HOUSING,PINION-MACH		
17	0402-947	1	Gasket, Flange		
18	0423-417	1	Ring, Retaining		

Item	Part No.	Qty	Name	Context	Footnote
19	0402-997	1	Shaft, Selector		
20	0423-402	1	Ring, Retaining		
21	0402-998	1	Fork, Selector		
22	0402-417	1	Shaft, Shuttle		
23	0423-147	1	O-Ring		
24	0402-999	1	Spring, Return		
25	0402-413	1	Coupler, Drive		
26	1423-067	1	Ring, Retaining		
27	1502-851	1	Gear, Pinion - Assembly - 11T	(inc. 28-29)	
28	1402-977	1	Collar, Retaining		
29	0402-327	1	Bearing		
30	1502-856	1	Housing, Gearcase		
31	2402-160	1	Fitting, Elbow		
32	0402-328	1	Bearing		
33	0402-411	1	Pin, Dowel		
34	1402-210	1	PLUG,DRAIN-MAGNETIC	(inc. 35)	
35	0423-153	2	O-Ring		
36	0423-149	1	O-Ring		
37	0402-393	1	Bearing		
38	0402-405	AR	Shim, 41 x 49 x 1.3 mm		
38	0402-406	AR	Shim, 41 x 49 x 1.4 mm		
38	0402-407	AR	Shim, 41 x 49 x 1.5 mm		
38	0402-408	AR	Shim, 41 x 49 x 1.6 mm		
38	0402-409	AR	Shim, 41 x 49 x 1.7 mm		
39	1502-859	1	Gear, Ring - 34T		
40	1402-074	AR	Shim, 61 x 69 x 1.3 mm		
40	1402-075	AR	Shim, 61 x 69 x 1.4 mm		
40	1402-076	AR	Shim, 61 x 69 x 1.5 mm		
40	1402-077	AR	Shim, 61 x 69 x 1.6 mm		
40	1402-078	AR	Shim, 61 x 69 x 1.7 mm		
41	2502-205	1	Cover, Gearcase	(inc. one No. 35, 42-52, and one No. 53)	
42	1402-053	1	Bearing		
43	0502-413	1	Flange, Bearing		
44	1402-079	1	Pin, Parallel		
45	1402-042	1	Collar, Sliding		
46	1402-054	1	Fork		
47	1402-058	2	Ring, Retaining		
48	1402-057	1	Spring		
49	1402-063	1	Spring		

Item	Part No.	Qty	Name	Context	Footnote
.50	1402-656	1	Shaft, Lock		
.51	1402-211	1	Plug, Oil Level		
.52	1402-056	1	Seal		
.53	2402-240	2	SEAL,48X84X9 FKM		
54	0402-333	1	PLUG, FILL	(inc. 55)	
.55	0423-154	1	O-Ring		

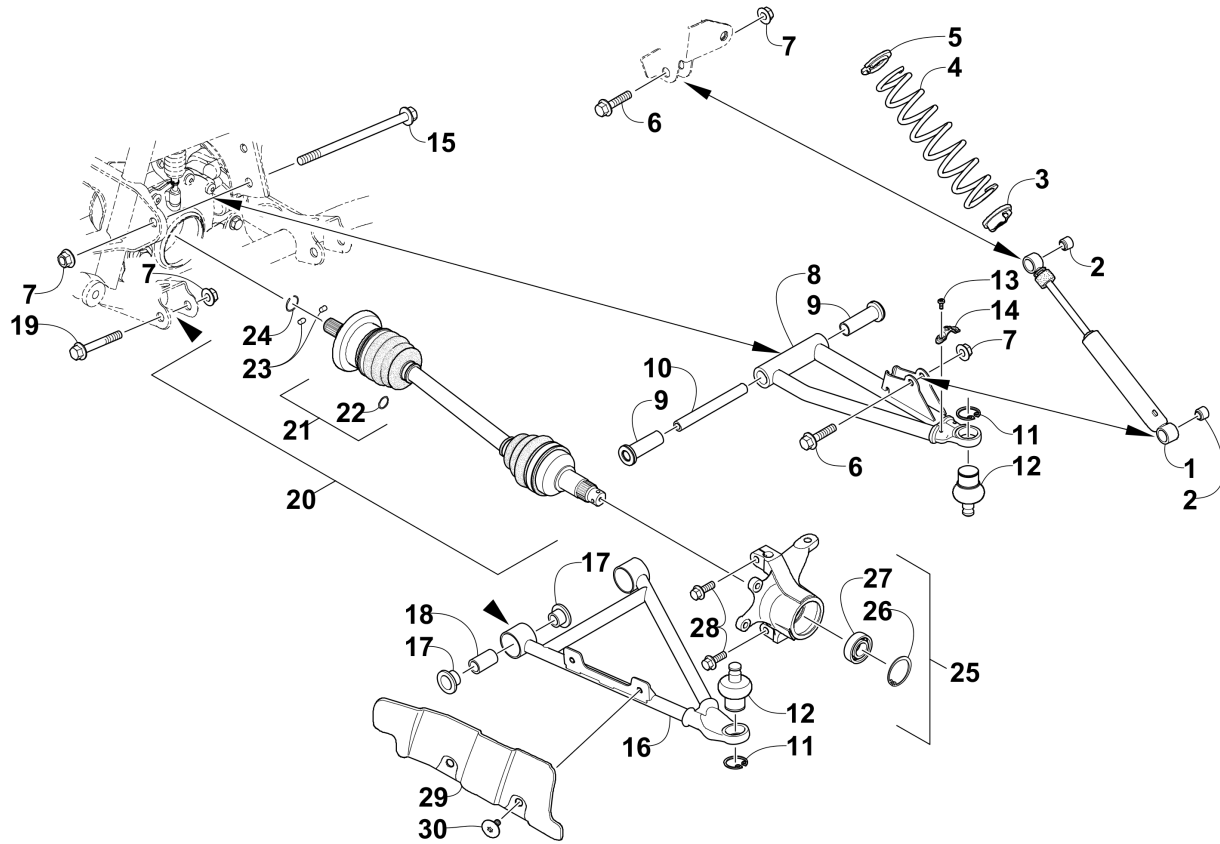
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [300099]



Item	Part No.	Qty	Name	Context	Footnote
1	2506-106	1	Rack, Front - Assembly	(inc. 2-3)	
.2	0411-576	1	Decal, Warning - Load		
.3	0441-592	4	BUSHING,RACK FRAME		
4	8410-835	4	Screw, Cap		
5	0423-669	4	Spacer		
6	0423-465	4	Grommet		
7	8432-802	4	Nut, Lock		
8	0423-654	2	Screw, Shoulder		
9	8050-222	2	Washer		
10	8427-602	2	Nut, Lock		
11	0509-036	1	Headlight Assembly - Right	(inc. 12-18)	
11	0509-037	1	Headlight Assembly - Left	(inc. 12-18)	
.12	0409-102	2	Socket, Position Bulb		
.13	0409-101	2	Bulb, Position		
.14	0409-099	2	Bulb, Turn Signal		
.15	0409-100	2	Socket, Turn Signal Bulb		
.16	0409-096	2	Bulb, Headlight		
.17	0409-097	2	Retainer, Spring		
.18	0409-098	2	Boot, Rubber		
19	0423-514	2	Stud, Adjuster - Headlight		

Item	Part No.	Qty	Name	Context	Footnote
20	0423-522	2	Spring, Adjuster		
21	0423-513	2	Knob, Adjuster		
22	0623-785	4	Screw, Self-Tapping		
23	8050-217	8	Washer		
24	0423-447	4	Grommet		
25	2406-324	1	Panel, Side - Lower - Right		
25	2406-421	1	Panel, Side - Lower - Left		
26	0423-678	8	Grommet		
27	1406-358	1	Cover, Access		
28	0423-535	2	Rivet, Reinstallable		
29	0623-362	4	Clip, Retaining		
30	1406-484	1	Cover, Steering Post		
31	0470-513	1	Cover, Storage Box		
32	1406-573	1	Box, Storage		
33	2506-234	1	Lid, Storage Box w/Latch	(inc. 34-35)	
34	1406-599	1	Latch, Storage Box		
35	0470-514	1	Lid, Storage Box		
36	0423-101	2	Screw, Shoulder		
37	5506-314	1	Panel, Fender Green		
38	0411-818	1	Decal, Reflector - Right - Amber		
38	0411-819	1	Decal, Reflector - Left - Amber		
39	1411-725	1	Decal, "Arctic Cat"		
40	4411-533	2	Decal, "700 EFI" - Green		
41	4411-810	1	Decal, Side - Upper Right - Green		
41	4411-811	1	Decal, Side - Upper Left - Green		

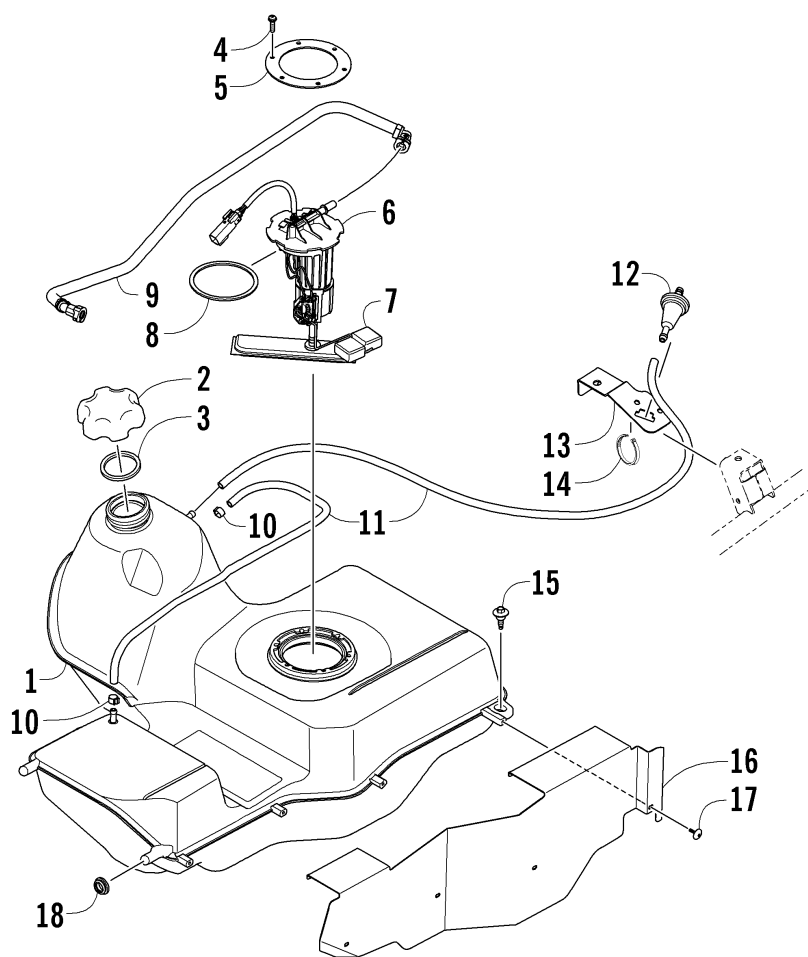
FRONT SUSPENSION ASSEMBLY [300074]



Item	Part No.	Qty	Name	Context	Footnote
1	0403-209	2	Shock Absorber	(inc. 2)	
.2	0403-182	4	Bushing		
3	0403-395	2	CAM,ADJUSTER-SPRING		
4	0503-509	2	Spring, Suspension - White		
5	1603-889	2	Retainer, Spring		
6	8409-040	4	Screw, Cap		
7	0423-744	10	Nut, Lock		
8	0503-416	1	A-ARM,FRONT UPPER RH-BLACK-ASSY	(inc. 9-12)	
8	0503-417	1	A-ARM,FRONT UPPER LH-BLACK-ASSY	(inc. 9-12)	
.9	0403-289	4	BUSHING,UPPER A-ARM SUSPENSION		
.10	0403-439	2	Axle		
.11	0423-009	4	CLIP,BALL JOINT		
.12	0405-483	4	BALLJOINT-ASSY (DOUBLE STAKE)		
13	0423-946	4	Screw, Self-Tapping		
14	1502-594	2	Clamp, Routing		
15	0423-334	2	Screw, Cap		
16	0503-376	1	A-ARM,FRONT LOWER-RH-ASSY (BLACK)	(inc. 17-18 and two No. 11-12)	
16	0503-377	1	A-ARM,FRONT LOWER-LH-ASSY (BLACK)	(inc. 17-18 and two No. 11-12)	
.17	0403-409	8	Bushing		

Item	Part No.	Qty	Name	Context	Footnote
.18	0403-438	4	Collar		
19	8409-075	4	Screw, Cap		
20	2502-188	2	Axle, Drive - Right	(inc. 21-24)	
.21	1436-419	2	Repair Kit, Boot	(inc. 22)	
.22	1441-988	2	Clip, Retaining		
.23	1402-885	4	Pin, Detent		
.24	1402-889	2	Clip, Retaining		
25	0505-576	1	KNUCKLE,STEERING-RH ASSY	(inc. 26-27)	
25	0505-577	1	KNUCKLE,STEERING-LH ASSY	(inc. 26-27)	
.26	0423-423	2	Ring, Retaining		
.27	1402-809	2	Bearing		
28	0423-998	4	Screw, Shoulder		
29	1406-034	1	Guard, Boot - Axle - Right		
29	1406-035	1	Guard, Boot - Axle - Left		
30	0423-545	4	SCREW,BODY-SELF TAP #12 X 3/4 A Z&B		

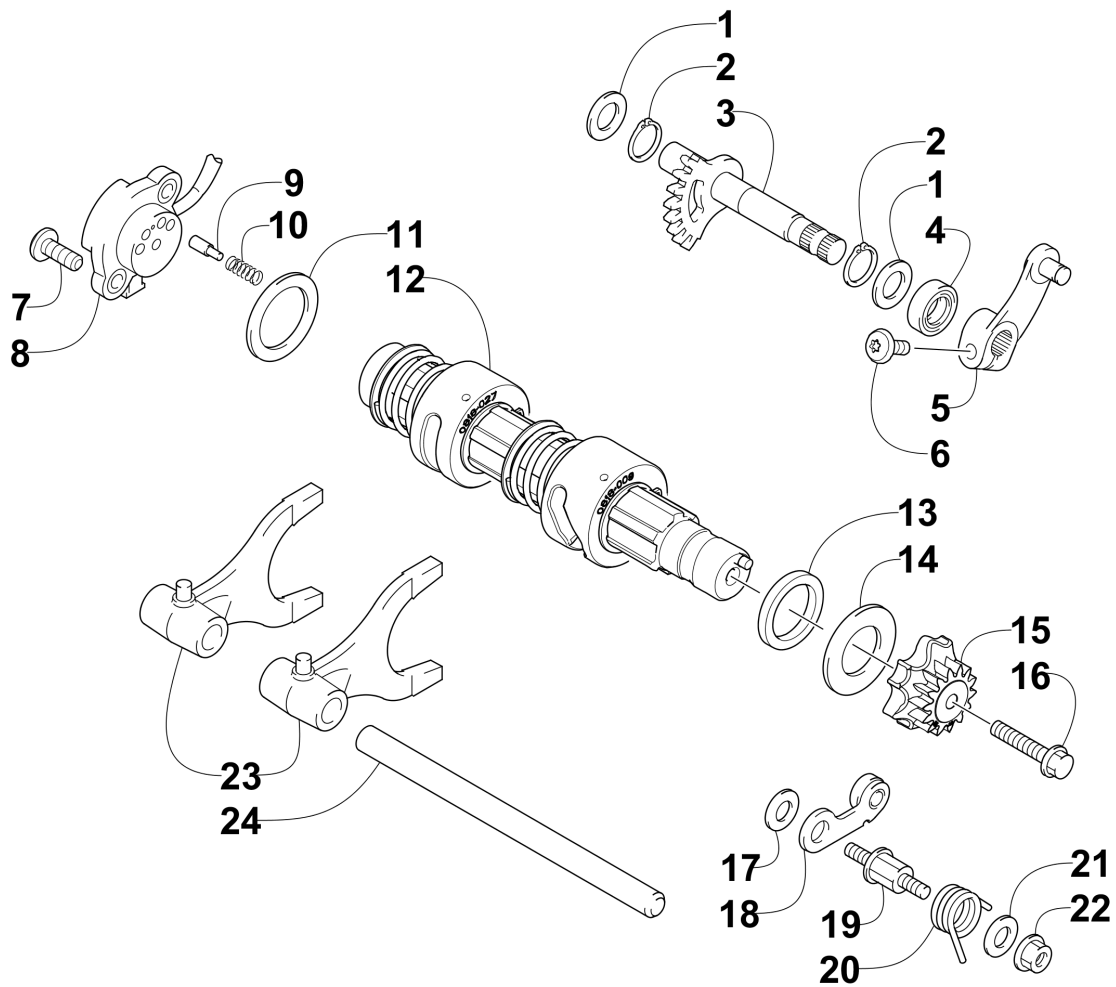
GAS TANK ASSEMBLY [99787]



Item	Part No.	Qty	Name	Context	Footnote
1	0570-308	1	Tank, Gas - Assembly	(inc. 2-5)	
2	0470-438	1	Cap, Gas Tank	(inc. 3)	
3	0109-733	1	Gasket, Gas Tank Cap		
4	0423-898	6	Screw, Self-Tapping		
5	2670-042	1	Plate, Retaining		
6	0570-433	1	Fuel Pump - Assembly	(inc. 7-8)	
7	2670-235	1	Float		
8	0470-838	1	Seal		
9	0570-305	1	Hose, Fuel - Assembly		
10	0423-688	AR	Clamp, Hose		
11	0410-070	AR	Hose, Gasline - 25 ft		
12	0470-988	1	Filter, In-Line		
13	1470-015	1	MOUNT, VENT FILTER (400 TRV)		
14	0123-788	AR	Tie, Cable - 8 in.		
15	0423-732	2	Screw, Shoulder		

Item	Part No.	Qty	Name	Context	Footnote
16	0470-822	1	Shield, Heat		
17	0623-797	4	Screw, Self-Tapping		
18	0423-460	2	Grommet		

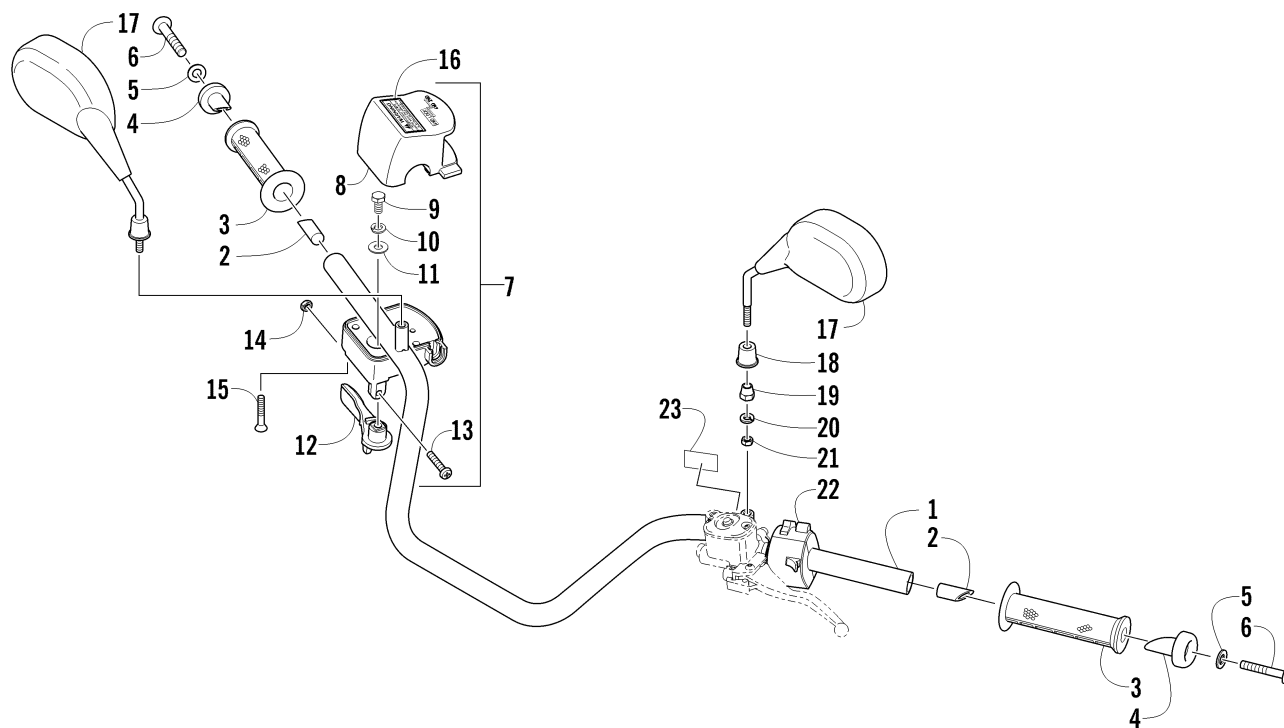
GEAR SHIFTING ASSEMBLY [300095]



Item	Part No.	Qty	Name	Context	Footnote
1	0828-036	2	Washer		
2	0831-010	2	Ring, Retaining		
3	0818-007	1	Shaft, Sub-Gear Shift		
4	0830-044	1	Seal, Sub-Gear Shift Shaft		
5	0818-164	1	Arm, Select		
6	8468-620	1	Screw, Machine		
7	8470-520	2	Screw, Machine		
8	0409-090	1	Switch, Gear Position		
9	0818-013	2	Contact		
10	0818-017	2	Spring		
11	0828-040	1	Washer		
12	0818-127	1	Shaft, Gear Shift - Assembly		
13	0828-131	1	Spacer		
14	0828-037	1	Washer		
15	0818-089	1	Plate, Gear Shift Cam		
16	0826-006	1	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
17	0828-038	1	Washer		
18	0818-002	1	Stopper, Cam		
19	0818-004	1	Support, Cam Stopper		
20	0818-090	1	Spring		
21	0828-035	1	Washer		
22	8424-602	1	Nut		
23	0818-072	2	Fork, Shift		
24	0818-006	1	Shaft, Shift Fork		

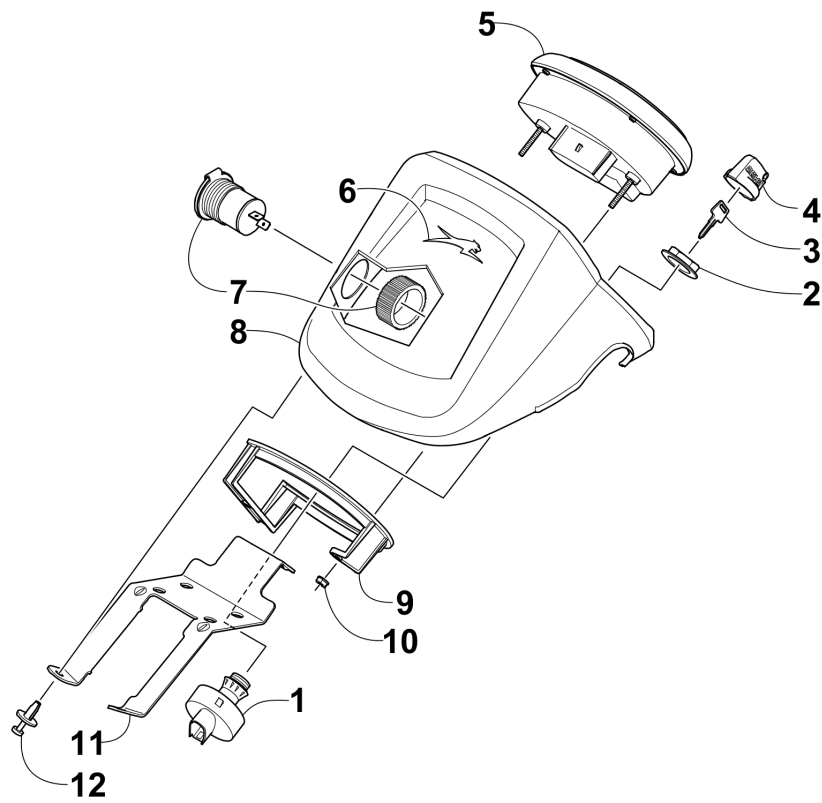
HANDLEBAR ASSEMBLY [95898]



Item	Part No.	Qty	Name	Context	Footnote
1	0505-522	1	Handlebar		
2	0405-218	2	Plug, Handlebar		
3	0405-147	2	Grip, Handlebar		
4	0405-149	2	End Cap, Handlebar		
5	8050-247	2	Washer		
6	8477-845	2	Screw, Machine		
7	0509-054	1	Case, Throttle - Assembly	(inc. 8-15)	
8	0409-141	1	Cover, Throttle Case w/Switch		
9	3007-392	1	Bolt		
10	3004-447	1	Washer, Lock		
11	3003-030	1	Washer		
12	0409-133	1	Lever, Throttle		
13	3423-014	1	Screw, Machine		
14	3423-327	1	Nut		
15	3423-199	2	Screw, Machine		
16	0411-966	1	Decal, Warning - Differential Lock		
17	2406-630	1	Mirror - Right	(inc. 18-21)	
17	2406-631	1	Mirror - Left	(inc. 18-21)	
18	0423-985	2	Cover		
19	0423-986	2	Nut, Adjuster		

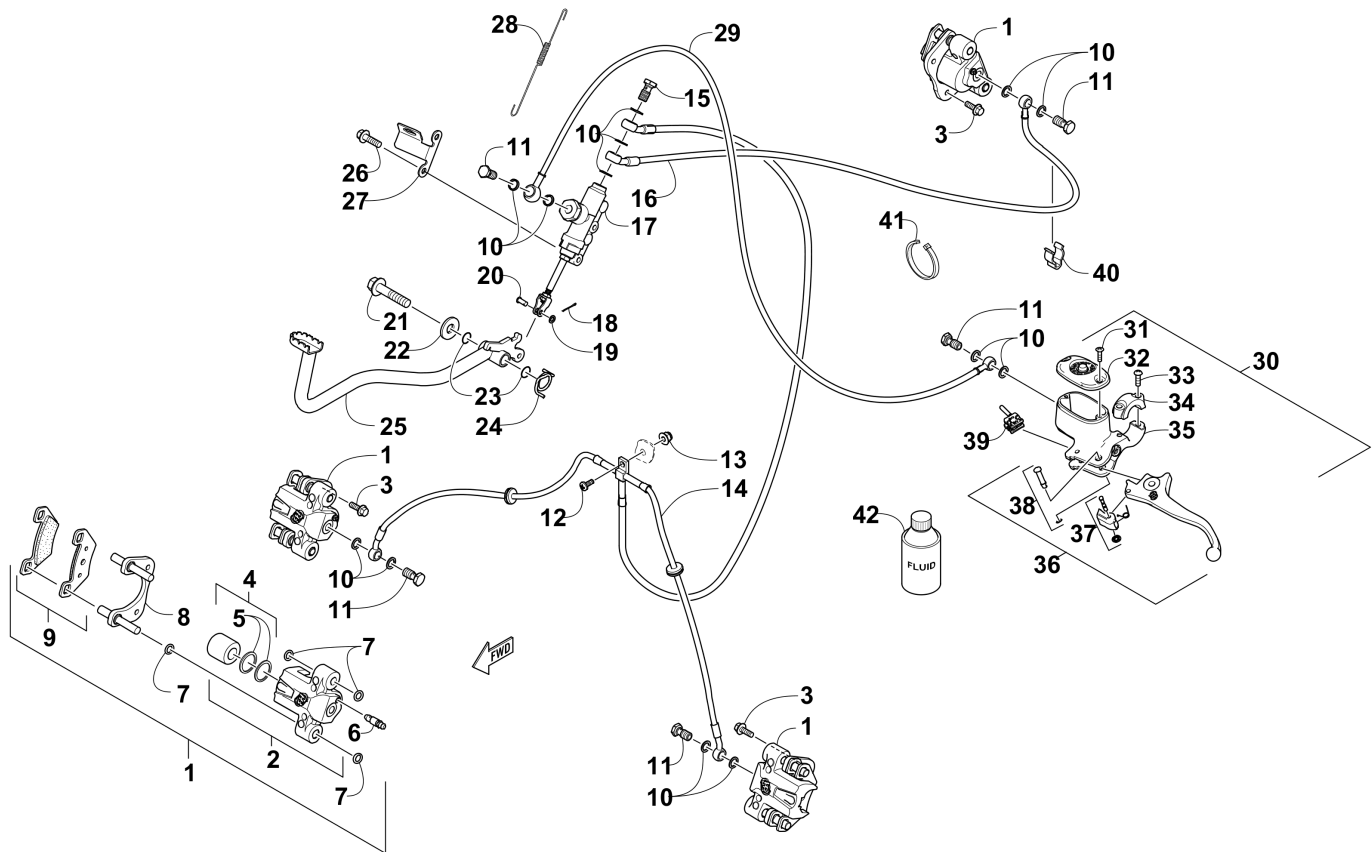
Item	Part No.	Qty	Name	Context	Footnote
.20	0423-987	2	Washer, Lock		
.21	0423-988	2	Nut		
22	0409-081	1	Switch, Control - Assembly		
23	1411-865	1	Decal, Brake Lever Lock		

INSTRUMENT POD ASSEMBLY [300109]



Item	Part No.	Qty	Name	Context	Footnote
1	0430-105	1	Switch, Ignition - Assembly	(inc. 2-4)	
.2	0430-112	1	Nut, Retaining		
.3	0430-109	1	Key, Ignition - A		
.3	0430-110	1	Key, Ignition - B		
.4	0430-111	1	Cover, Key		
5	0520-167	1	Gauge, LCD		
6	4411-479	1	Decal - "AirCat"		
7	0641-897	1	Outlet, Accessory - 12V		
8	0505-857	1	Instrument Pod - Green		
9	0420-065	1	CLAMP, PLASTIC-LCD GAUGE		
10	0423-493	2	Nut w/Washer		
11	2506-470	1	Bracket, Mounting - Instrument Pod		
12	0423-535	2	Rivet, Reinstallable		

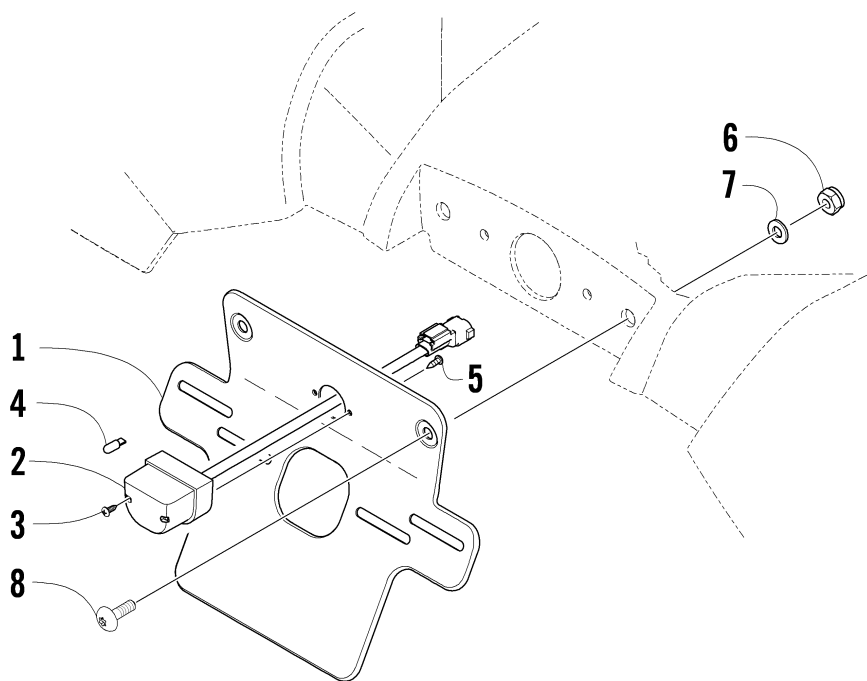
HYDRAULIC BRAKE ASSEMBLY [300105]



Item	Part No.	Qty	Name	Context	Footnote
1	1436-422	1	Caliper, Brake	(inc. 2-9)	Front Right
1	1436-423	2	Caliper, Brake	(inc. 2-9)	Front Left & Rear Right
.2	1436-160	1	Housing, Caliper - Assembly	(inc. 3-6)	Front Right
.2	1436-161	2	Housing, Caliper - Assembly	(inc. 3-6)	Front Left & Rear Right
..3	8408-821	6	SCREW,CAP-HFH M8X1.25X20 CL8.8 W/2353		
..4	0502-606	3	Piston/Seal Set	(inc. 5)	
...5	0502-607	3	Seal Set		
..6	0502-609	3	Valve, Bleed		
.7	0502-608	3	O-Ring, Guide - Set		
.8	0502-605	3	Bracket Assembly		
.9	1436-420	3	Pad, Brake - Set		
10	0423-178	13	Washer, Crush		
11	0423-413	5	Bolt, Banjo-Fitting		
12	8476-625	1	Screw, Machine		
13	8427-602	1	Nut, Lock		
14	1502-148	1	Hose, Brakeline - Assembly		
15	0423-610	1	Bolt, Double Banjo-Fitting		
16	1402-594	1	Hose, Brakeline		
17	1502-147	1	Brake Assembly		

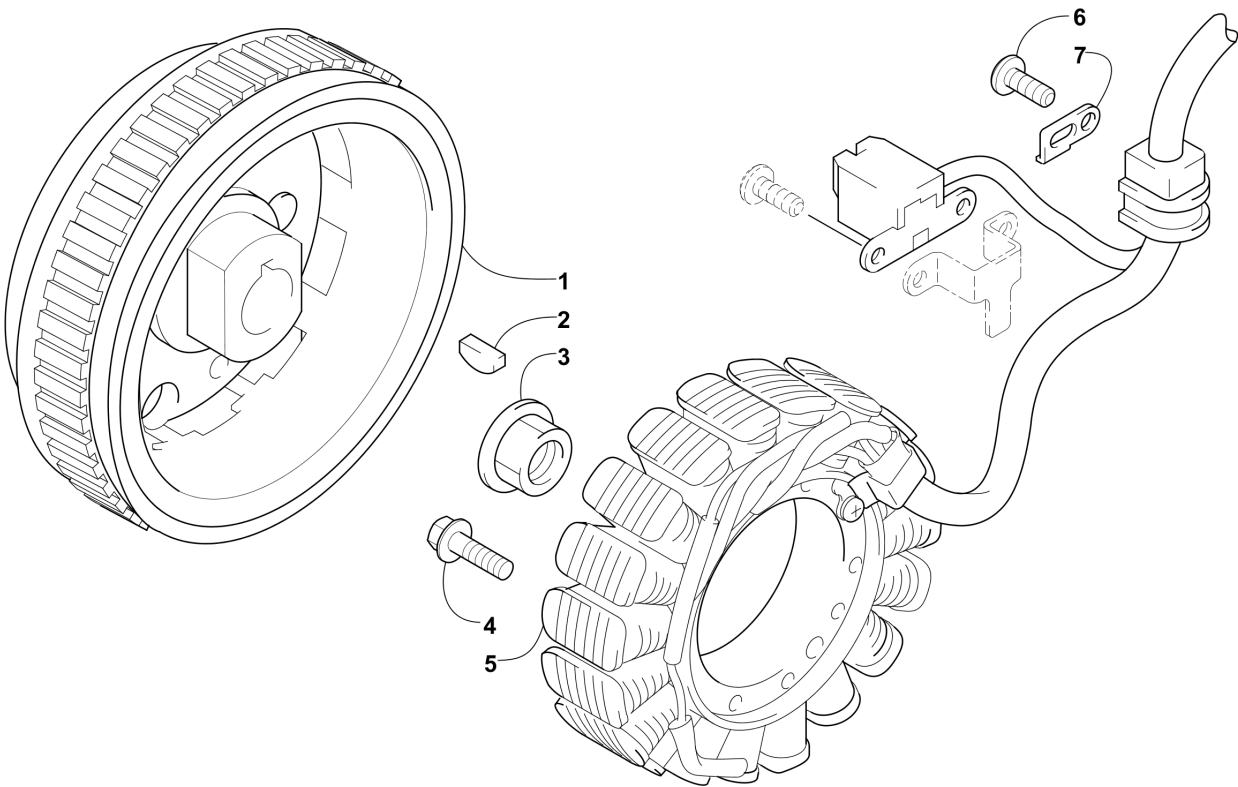
Item	Part No.	Qty	Name	Context	Footnote
18	0117-868	1	Pin, Cotter		
19	8050-217	1	Washer		
20	1402-377	1	Pin, Clevis		
21	8408-816	1	Screw, Cap		
22	8050-252	1	Washer		
23	1602-213	2	O-Ring		
24	0502-807	1	Spring, Brake Lever		
25	1502-063	1	Lever, Brake		
26	8408-625	2	Screw, Cap		
27	0502-840	1	Bracket, Switch		
28	0502-785	1	Spring, Brake Switch		
29	1402-592	1	Hose, Brakeline		
30	1502-902	1	CYLINDER,MASTER BRAKE-BLK-ASSY	(inc. 31-39)	
31	0502-566	1	Screw, Machine		
32	0502-868	1	Cover, Reservoir		
33	0502-568	1	Screw, Machine		
34	0502-869	1	Clamp, Handlebar		
35	0502-704	1	Master Cylinder Assembly		
36	1502-904	1	Lever Assembly - Kit	(inc. 37-38)	
37	1502-905	1	Lock, Brake Lever - Kit		
38	0502-580	1	Lever Pin - Kit		
39	0502-564	1	KIT, BRAKE LIGHT SWITCH		
40	1502-115	2	Clip, Brakeline Hose		
41	0123-788	AR	Tie, Cable - 8 in.		
42	5639-848	AR	Fluid, Brake - 12 oz		

LICENSE PLATE HOLDER ASSEMBLY [95896]



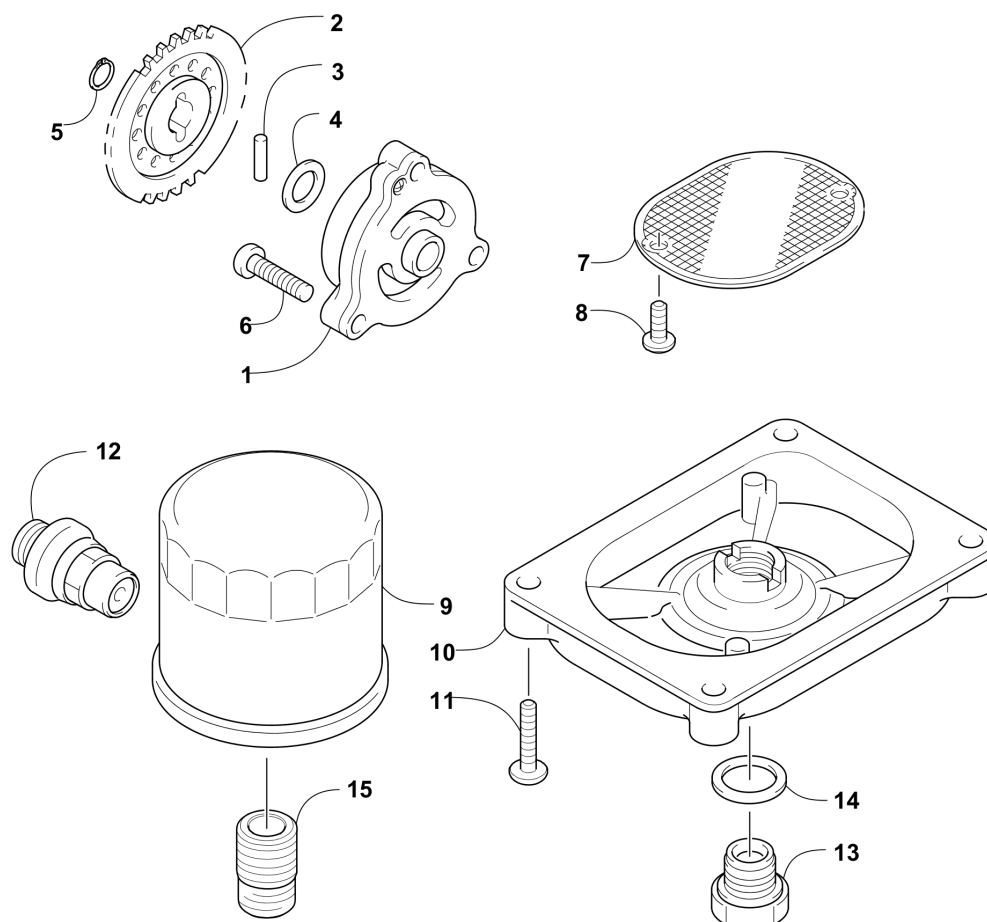
Item	Part No.	Qty	Name	Context	Footnote
1	2506-914	1	Mount, License Plate		
2	3304-772	1	Light, License Plate Assembly	(inc. 3-4)	
3	3305-399	2	Screw, Self-Tapping		
4	3303-847	1	Bulb		
5	0123-950	2	Screw, Self-Tapping		
6	8432-802	2	Nut, Lock		
7	8050-247	2	Washer		
8	8468-820	2	Screw, Machine		

MAGNETO ASSEMBLY [96564]



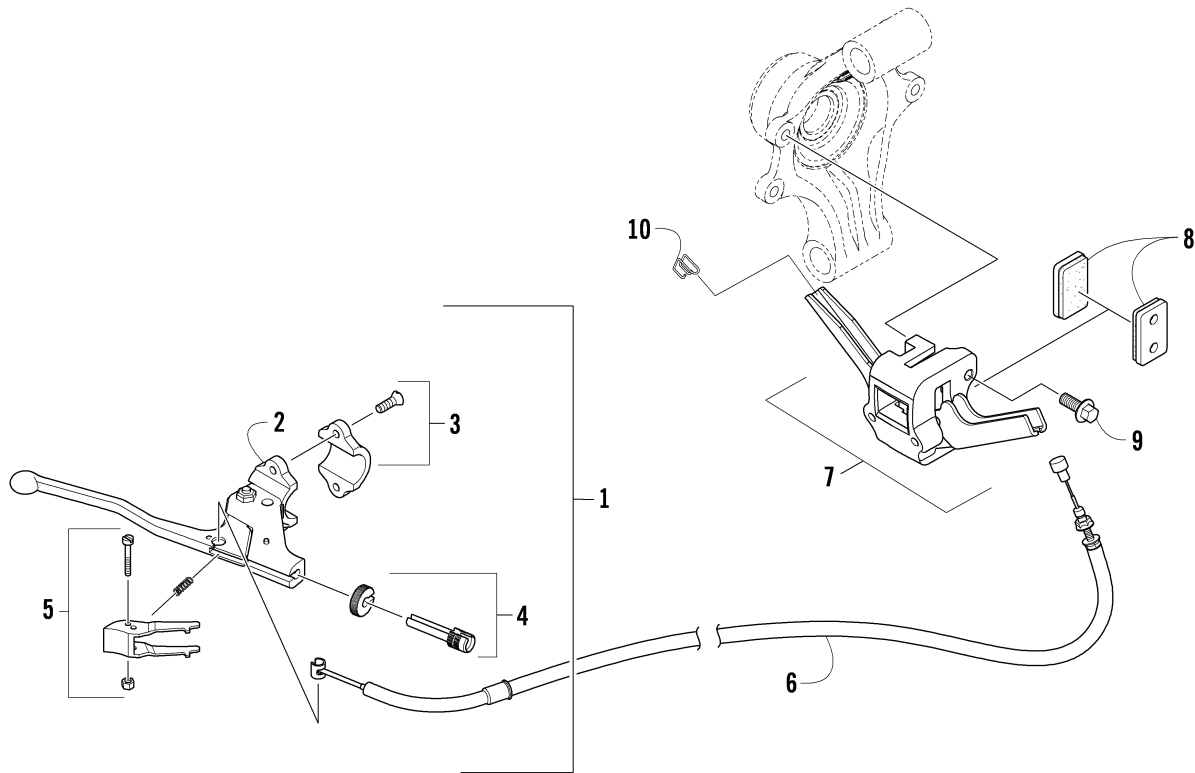
Item	Part No.	Qty	Name	Context	Footnote
1	0802-048	1	Rotor/Flywheel		
2	0829-012	1	Key		
3	0827-014	1	Nut		
4	8409-632	3	Screw, Machine		
5	0802-041	1	Stator - Assembly		
6	8470-510	1	Screw, Machine		
7	0802-015	1	Clamp - No. 1		

OIL FILTER/PUMP ASSEMBLY [99739]



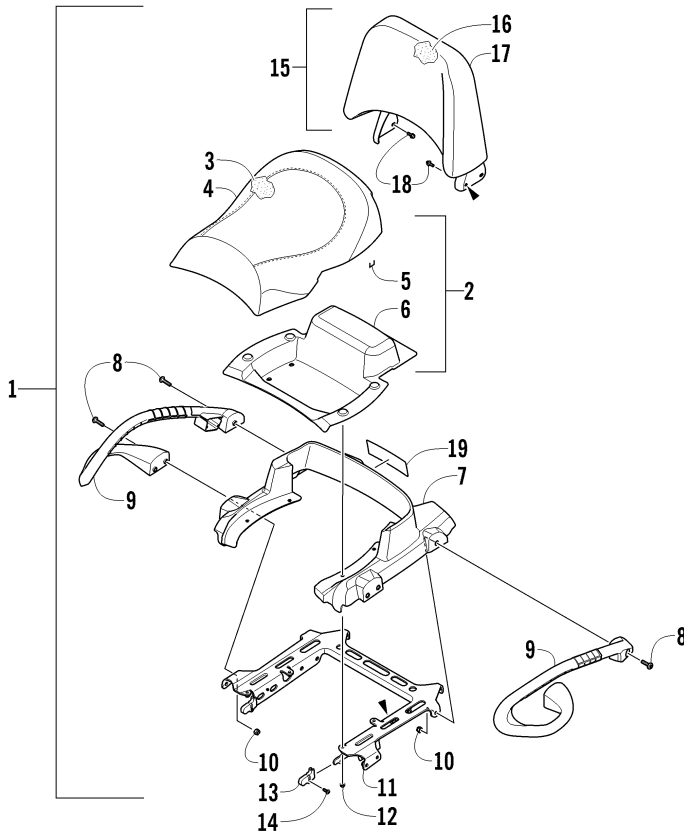
Item	Part No.	Qty	Name	Context	Footnote
1	0812-023	1	Pump, Oil		
2	0812-083	1	Gear, Driven		
3	0829-009	1	Pin		
4	0828-007	1	Washer		
5	0831-002	1	Ring, Retaining		
6	0826-039	3	Screw, Machine		
7	0812-057	1	Strainer, Oil		
8	0826-040	2	Screw, Machine		
9	0812-034	1	Filter, Oil		
10	0812-053	1	Cap, Oil Strainer		
11	8468-625	4	Screw, Machine		
12	0812-007	1	Valve, Oil-Relief - Assembly		
13	0812-006	1	Plug, Drain		
14	0830-017	1	Gasket, Drain Plug		
15	0812-066	1	Oil Filter		

PARKING BRAKE ASSEMBLY [95941]



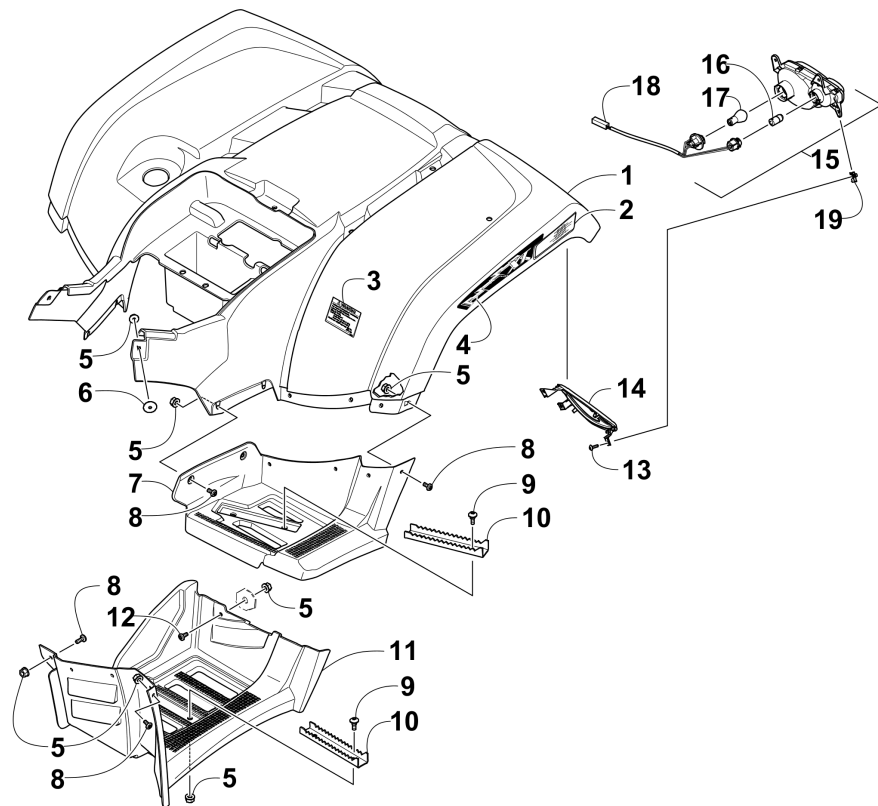
Item	Part No.	Qty	Name	Context	Footnote
1	1502-278	1	Lever, Parking Brake - Assembly	(inc. 2-6)	
2	1502-429	1	Lever, Parking Brake - Kit		
3	1502-432	1	Clamp, Handlebar - Kit		
4	1502-430	1	Adjuster, Thumb Nut - Kit		
5	1502-431	1	Lock, Parking Brake Lever - Kit		
6	0487-055	1	Cable, Brake - Rear		
7	1502-865	1	CALIPER, BRAKE-MECHANICAL	(inc. 8)	
8	1402-602	2	PAD, BRAKE-MECH PARK		
9	8408-826	2	Screw, Cap		
10	0402-379	1	Wire Form, Cable		

PASSENGER SEAT AND BACKREST ASSEMBLY [95956]



Item	Part No.	Qty	Name	Context	Footnote
1	2516-896	1	Seat, Passenger - Assembly	(inc. 2-14)	
2	2506-064	1	Seat, Passenger - Sub-Assembly	(inc. 3-6)	
3	1506-816	1	Foam, Seat - Passenger		
4	1506-815	1	Cover, Seat - Passenger		
5	0624-263	AR	STAPLE,S.S. 3/8"PKG OF 1,250 ARROW		
6	2406-110	1	Base, Seat - Inner		
7	2406-044	1	Base, Seat - Passenger		
8	8468-830	6	Screw, Machine		
9	2406-834	1	Handhold, Passenger - Right		
9	2406-835	1	Handhold, Passenger - Left		
10	8432-802	6	Nut, Lock		
11	2516-040	1	Bracket, Seat Support - Assembly		
12	8427-602	4	Nut, Lock		
13	2406-895	2	End Cap, Seat Support		
14	0423-538	2	Screw, Self-Tapping		
15	2516-020	1	Backrest Assembly	(inc. 16-17)	
16	2516-018	1	Foam, Backrest		
17	2516-141	1	COVER,BACKREST		
18	8408-816	4	Screw, Cap		
19	0411-814	1	DECAL,"ARCTIC CAT"-WHT		

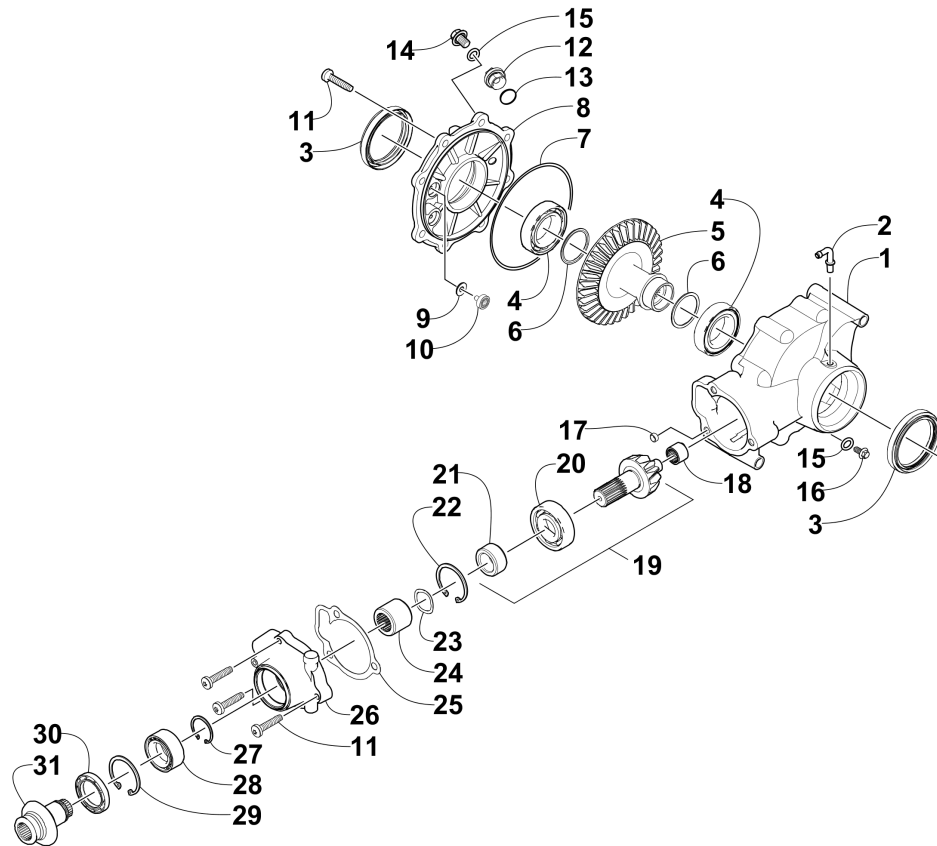
REAR BODY PANEL AND FOOTWELL ASSEMBLIES [300102]



Item	Part No.	Qty	Name	Context	Footnote
1	5506-449	1	Fender, Rear - Assembly - Green		
2	1411-592	1	REFLECTOR,REAR-RH		
2	1411-593	1	REFLECTOR,REAR-LH		
3	2411-830	1	Decal, Warning - Tire Pressure		
4	4411-812	1	Decal, "XT" - Right - Green		
4	4411-813	1	Decal, "XT" - Left - Green		
5	8427-602	34	Nut, Lock		
6	0423-101	2	Screw, Shoulder		
7	2406-042	1	Footwell, Rear - Right		
7	2406-043	1	Footwell, Rear - Left		
8	0423-419	22	Screw, Machine		
9	0423-355	8	Screw, Shoulder		
10	5506-497	4	FOOTPEG,BLACK		
11	1506-813	1	Footwell - Right		
11	2406-471	1	FOOTWELL,AUTO-ROUTED-LH		
12	8477-620	2	Screw, Machine		
13	8476-516	6	Screw, Machine		
14	0409-112	1	Bezel, Taillight - Right		
14	0409-113	1	Bezel, Taillight - Left		
15	3313-392	1	ASSY,TAILLIGHT-RH (ECE)	(inc. 16-18)	

Item	Part No.	Qty	Name	Context	Footnote
15	3313-393	1	ASSY,TAILLIGHT-LH (ECE)	(inc. 16-18)	
16	3313-506	2	BULB,SIGNAL(12V 5W) (YELLOW)		
17	3303-849	2	BULB TAIL & STOP 12V21W/5W		
18	3313-392	1	ASSY,TAILLIGHT-RH (ECE)		
18	3313-393	1	ASSY,TAILLIGHT-LH (ECE)		
19	3304-061	6	NUT CLIP 5MM		

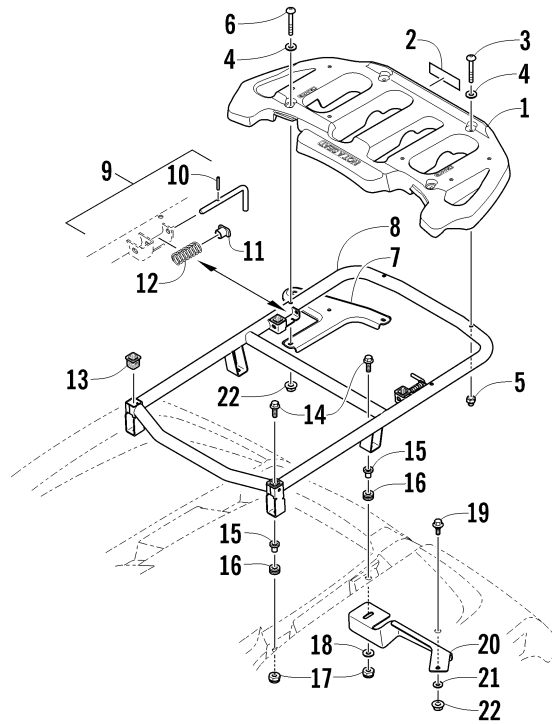
REAR DRIVE GEARCASE ASSEMBLY [300080]



Item	Part No.	Qty	Name	Context	Footnote
-	2502-153	1	Gearcase, Rear		
1	1502-896	1	Housing, Gearcase		
2	2402-162	1	Fitting, Elbow		
3	2402-240	2	SEAL,48X84X9 FKM		
4	0402-393	2	Bearing		
5	1402-033	1	Gear, Ring - 34T		
6	0402-405	AR	Shim, 41 x 49 x 1.3 mm		
6	0402-406	AR	Shim, 41 x 49 x 1.4 mm		
6	0402-407	AR	Shim, 41 x 49 x 1.5 mm		
6	0402-408	AR	Shim, 41 x 49 x 1.6 mm		
6	0402-409	AR	Shim, 41 x 49 x 1.7 mm		
7	0423-149	1	O-Ring		
8	1502-897	1	Cover, Gearcase		
9	0402-429	AR	Shim, 6.3 x 18 x 1.3 mm		
9	0402-430	AR	Shim, 6.3 x 18 x 1.4 mm		
9	0402-431	AR	Shim, 6.3 x 18 x 1.5 mm		
9	0402-432	AR	Shim, 6.3 x 18 x 1.6 mm		
9	0402-433	AR	Shim, 6.3 x 18 x 1.7 mm		
10	0402-326	1	Button, Thrust		
11	0423-118	11	Screw, Self-Tapping		

Item	Part No.	Qty	Name	Context	Footnote
12	0402-333	1	PLUG, FILL	(inc. 13)	
.13	0423-154	1	O-Ring		
14	1402-211	1	Plug, Oil Level	(inc. one No. 15)	
.15	0423-153	2	O-Ring		
16	1402-210	1	PLUG,DRAIN-MAGNETIC	(inc. one No. 15)	
17	0402-411	1	Pin, Dowel		
18	0402-328	1	Bearing		
19	1502-851	1	Gear, Pinion - Assembly - 11T	(inc. 20-21)	
.20	0402-327	1	Bearing		
.21	1402-977	1	Collar, Retaining		
22	1423-067	1	Ring, Retaining		
23	0402-982	1	Washer, Wave		
24	0402-981	1	Collar, Shaft		
25	0402-947	1	Gasket, Flange		
26	0502-529	1	Housing, Pinion		
27	0423-417	1	Ring, Retaining		
28	1402-043	1	Bearing		
29	0423-423	1	Ring, Retaining		
30	1402-011	1	Seal		
31	2502-156	1	Shaft, Input		

REAR RACK ASSEMBLY [100201]

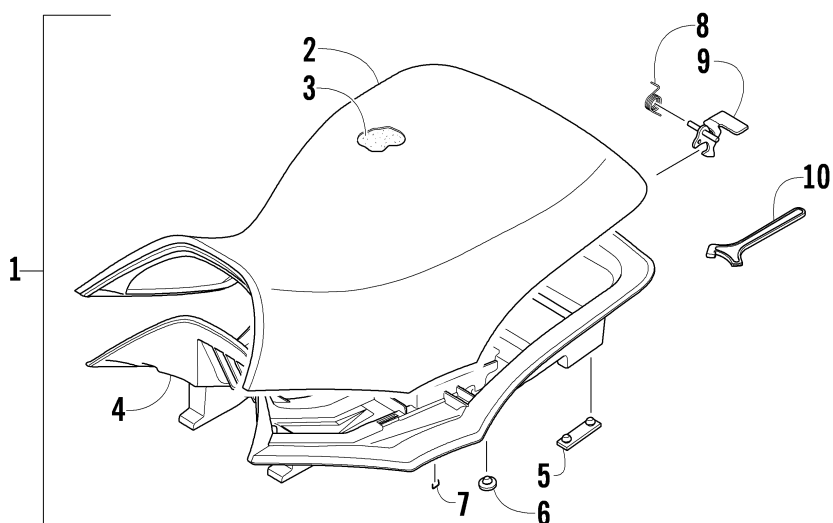


Item	Part No.	Qty	Name	Context	Footnote
1	2516-339	1	RACK,REAR-TRV ASSY (PLAS)	(inc. 2)	
.2	1411-201	1	Decal, Warning - Load		
3	8410-640	3	Screw, Cap		
4	8050-223	4	Washer, Flat		
5	0423-891	2	Nut, Cap		
6	8410-645	2	Screw, Cap		
7	2506-926	1	Bracket, Mounting - Safety Flag		
8	2516-169	1	Base, MRP - Assembly	(inc. 9-13)	
.9	0541-504	2	Pin - Assembly	(inc. 10-12)	
..10	0423-635	2	Pin, Roll		
..11	0423-677	2	Bushing, Flanged		
..12	0423-636	2	Spring		
.13	0441-592	4	BUSHING,RACK FRAME		
14	8410-835	4	Screw, Cap		
15	0423-669	4	Spacer		
16	0423-465	4	Grommet		
17	8432-802	4	Nut, Lock		
18	0423-087	2	Washer		
19	0423-654	2	Screw, Shoulder		
20	2506-092	1	Bracket, Rear Fender - Right		

Item	Part No.	Qty	Name	Context	Footnote
20	2506-093	1	Bracket, Rear Fender - Left		
21	8050-222	2	Washer		
22	8427-602	4	Nut, Lock		

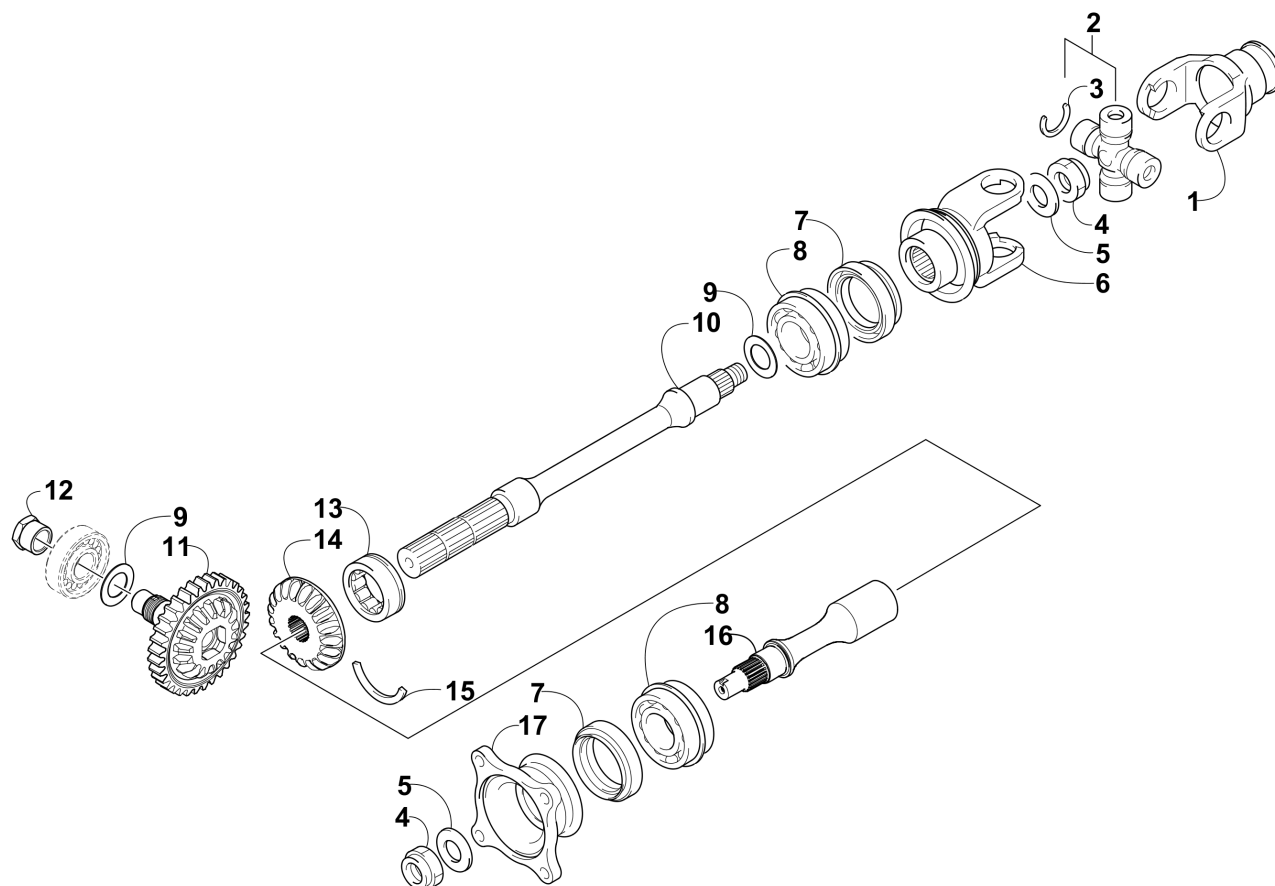
Item	Part No.	Qty	Name	Context	Footnote
..19	1441-988	2	Clip, Retaining		
.20	1402-884	4	Pin, Detent		
.21	1402-890	2	Clip, Retaining		
22	0504-616	1	KNUCKLE,REAR-ASSY	(inc. 23-26)	
22	0504-549	1	KNUCKLE,REAR-ASSY	(inc. 23-26)	
.23	0423-423	2	Ring, Retaining		
.24	1402-809	2	Bearing		
.25	0403-437	4	Collar, Suspension Bushing		
.26	0403-283	8	Bushing, Suspension		
27	8409-000	4	Screw, Cap		
28	0423-545	4	SCREW,BODY-SELF TAP #12 X 3/4 A Z&B		
29	1406-068	1	Guard, Boot - Right		
29	1406-069	1	Guard, Boot - Left		

SEAT ASSEMBLY [100274]



Item	Part No.	Qty	Name	Context	Footnote
1	4506-557	1	SEAT,ASSEMBLY (H1)	(inc. 2-9)	
2	1506-209	1	COVER, SEAT		
3	0517-119	1	Foam, Seat		
4	2416-826	1	BASE,SEAT (H1)	(inc. 5-6)	
5	0406-879	2	Bumper, Seat		
6	0406-877	4	BUMPER,SEAT		
7	0624-263	AR	STAPLE,S.S. 3/8"PKG OF 1,250 ARROW		
8	1406-592	1	SPRING,LATCH		
9	1506-156	1	Latch, Seat		
10	0441-587	1	Wrench, Spanner		

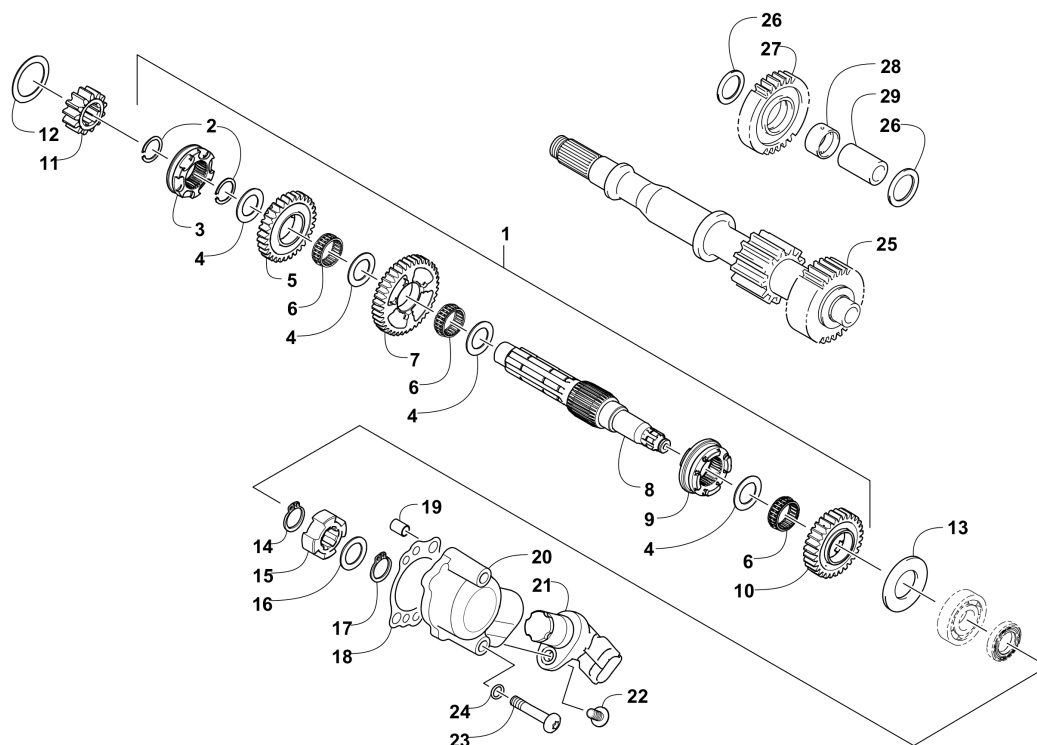
SECONDARY DRIVE ASSEMBLY [96954]



Item	Part No.	Qty	Name	Context	Footnote
1	0819-063	1	Yoke, Propeller Shaft Joint		
2	1402-164	1	Joint, Universal - Set	(inc. 3)	
3	0423-450	4	Ring, Retaining		
4	0827-013	2	Nut		
5	0828-020	2	Washer		
6	0819-061	1	Yoke, Drive Output		
7	0830-043	2	Seal, Oil		
8	0832-017	2	Bearing		
9	0828-021	AR	Shim, 25 x 34 x 0.25 mm		
9	0828-022	AR	Shim, 25 x 34 x 0.30 mm		
9	0828-023	AR	Shim, 25 x 34 x 0.70 mm		
9	0828-024	AR	Shim, 25 x 34 x 0.90 mm		
9	0828-025	AR	Shim, 25 x 34 x 0.95 mm		
9	0828-026	AR	Shim, 25 x 34 x 1.00 mm		
9	0828-027	AR	Shim, 25 x 34 x 1.05 mm		
9	0828-028	AR	Shim, 25 x 34 x 1.10 mm		
9	0828-029	AR	Shim, 25 x 34 x 1.15 mm		
10	0819-115	1	Shaft, Secondary Driven - Front		

Item	Part No.	Qty	Name	Context	Footnote
11	0822-131	1	Gear, Secondary Driven		
12	0827-052	1	Nut		
13	0832-016	1	Bearing, Driven Gear		
14	0822-106	1	Gear, Secondary Driven		
15	0819-011	1	Ring, Driven Bearing		
16	0819-053	1	Shaft, Secondary Driven - Rear		
17	0819-005	1	Flange, Output Joint - Rear		

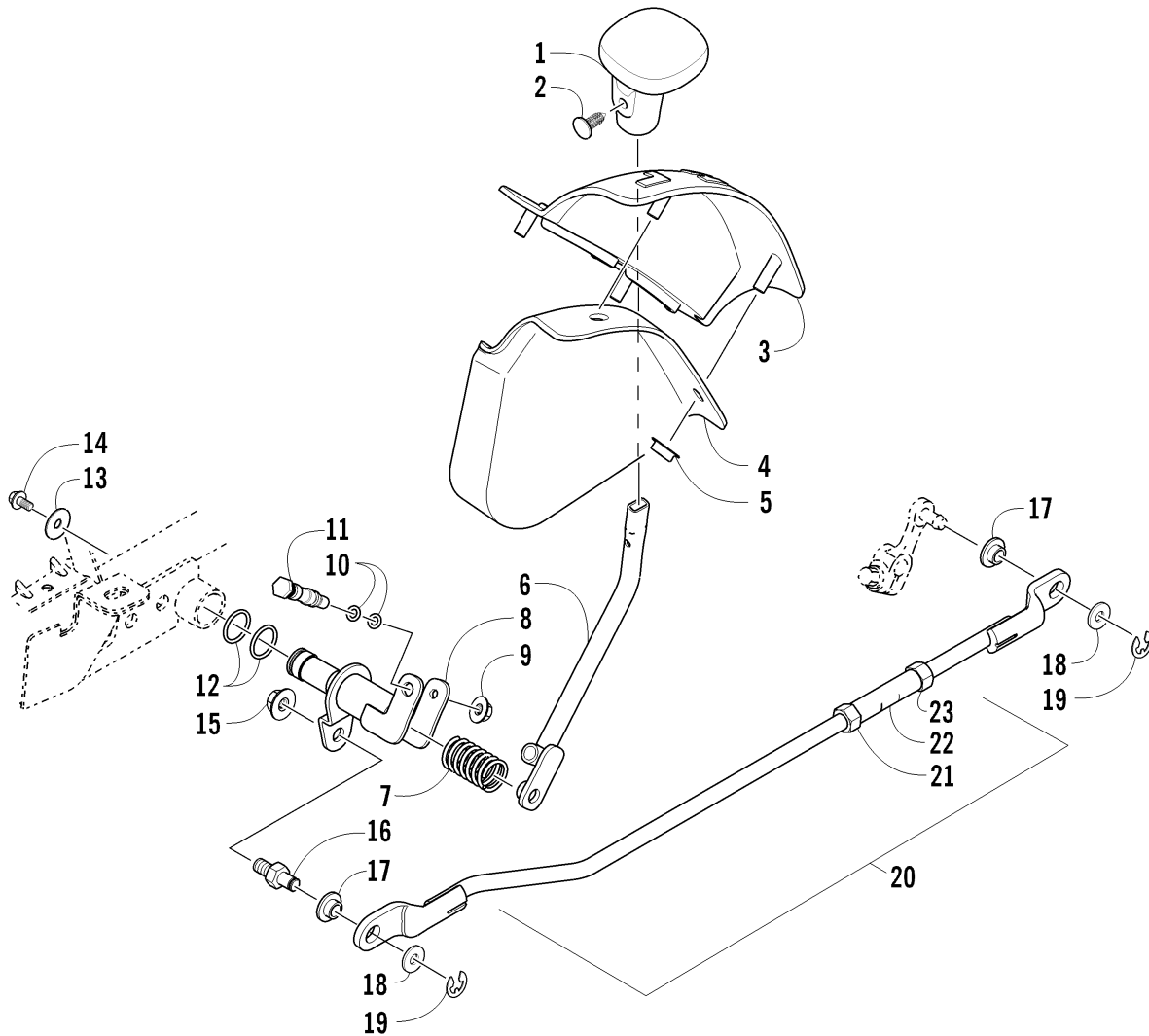
SECONDARY TRANSMISSION ASSEMBLY [94136]



Item	Part No.	Qty	Name	Context	Footnote
1	0822-124	1	Countershaft Assembly	(inc. 2-10)	
.2	0831-085	2	Ring, Retaining		
.3	0822-120	1	Gear Select, Reverse		
.4	0822-121	4	Shim		
.5	0822-119	1	Gear, Reverse Driven		
.6	0832-082	3	Bearing		
.7	0822-114	1	Gear, Driven - Low		
.8	0822-113	1	Countershaft		
.9	0822-116	1	Gear Select, Sliding		
.10	0822-115	1	Gear, Driven - High		
11	0822-125	1	Gear, Drive		
12	0828-019	1	Washer, Thrust		
13	0828-011	1	Washer		
14	0831-040	1	Ring, Retaining		
15	0822-050	1	Trigger, Speedometer Sensor		
16	0828-069	1	Washer, Thrust		
17	0831-039	1	Ring, Retaining		
18	0830-129	1	Gasket		
19	0829-023	2	Pin, Dowel		
20	0822-049	1	Housing, Speedometer Sensor		

Item	Part No.	Qty	Name	Context	Footnote
21	0824-042	1	Sensor, Speedometer		
22	8468-620	1	Screw, Machine		
23	8468-645	2	Screw, Machine		
24	0830-107	2	Gasket		
25	0822-001	1	Driveshaft		
26	0828-016	2	Washer, Thrust		
27	0822-011	1	Gear, Reverse Idle		
28	0822-012	1	Bushing		
29	0822-015	1	Shaft, Reverse Idle		

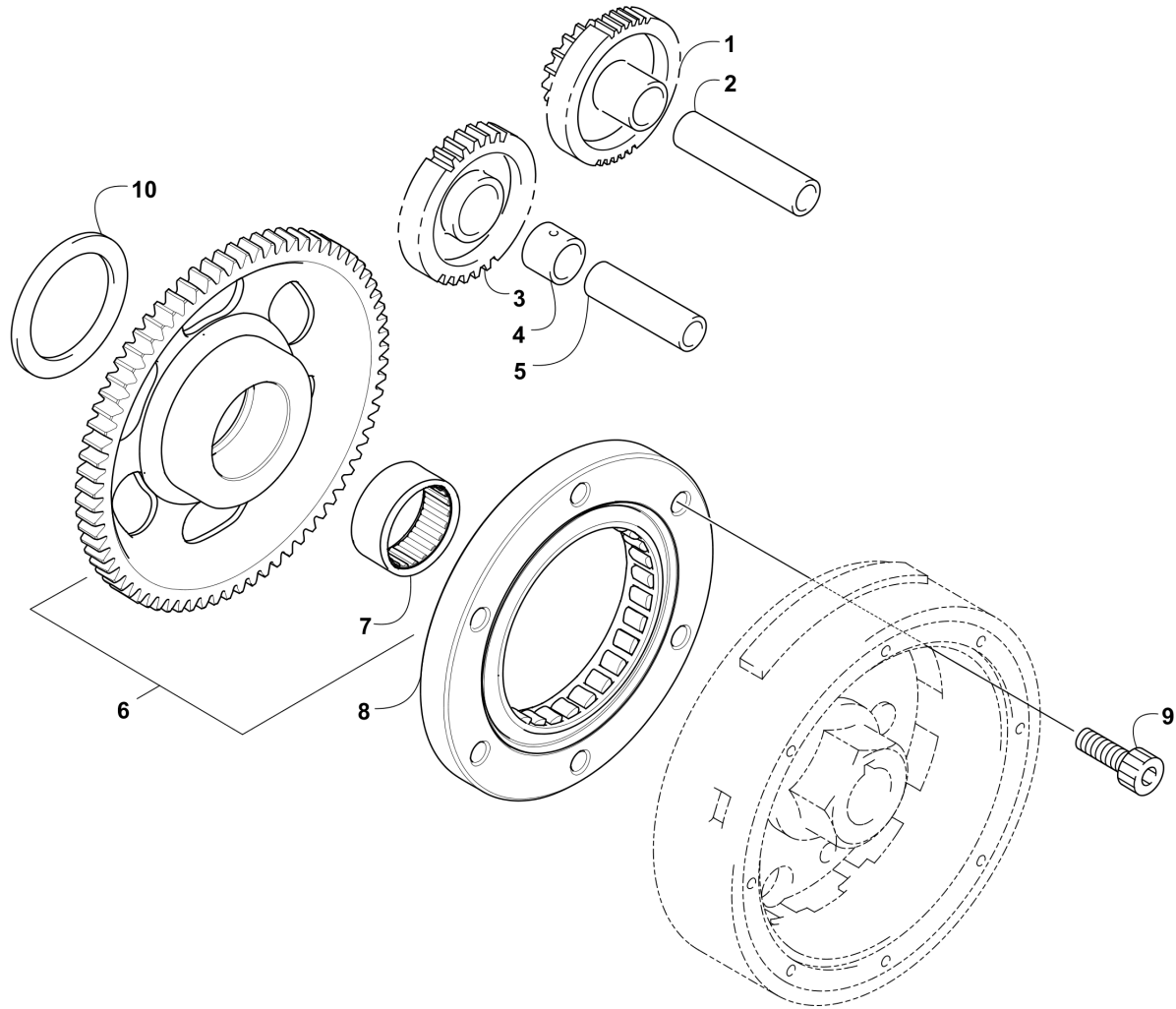
SHIFT LEVER ASSEMBLY [99820]



Item	Part No.	Qty	Name	Context	Footnote
1	0402-843	1	KNOB,SHIFT		
2	0423-345	1	Clip, Retaining		
3	1402-576	1	Plate, Shift		
4	2406-345	1	Shield, Shift Plate		
5	0423-357	4	Nut, Stamped		
6	1502-977	1	LEVER,SHIFT-PTD		
7	2402-117	1	Spring, Shift Lever		
8	1502-332	1	SHAFT,SHIFT-BLACK		
9	8424-602	1	Nut		
10	0423-182	2	O-RING,-008 (3/16X5/16X1/16)		
11	0402-675	1	Axle, Pivot		
12	0423-299	2	O-RING,-016 (5/8X3/4X1/16)		
13	0423-087	1	Washer		
14	8408-812	1	Screw, Cap		
15	8424-802	1	Nut		

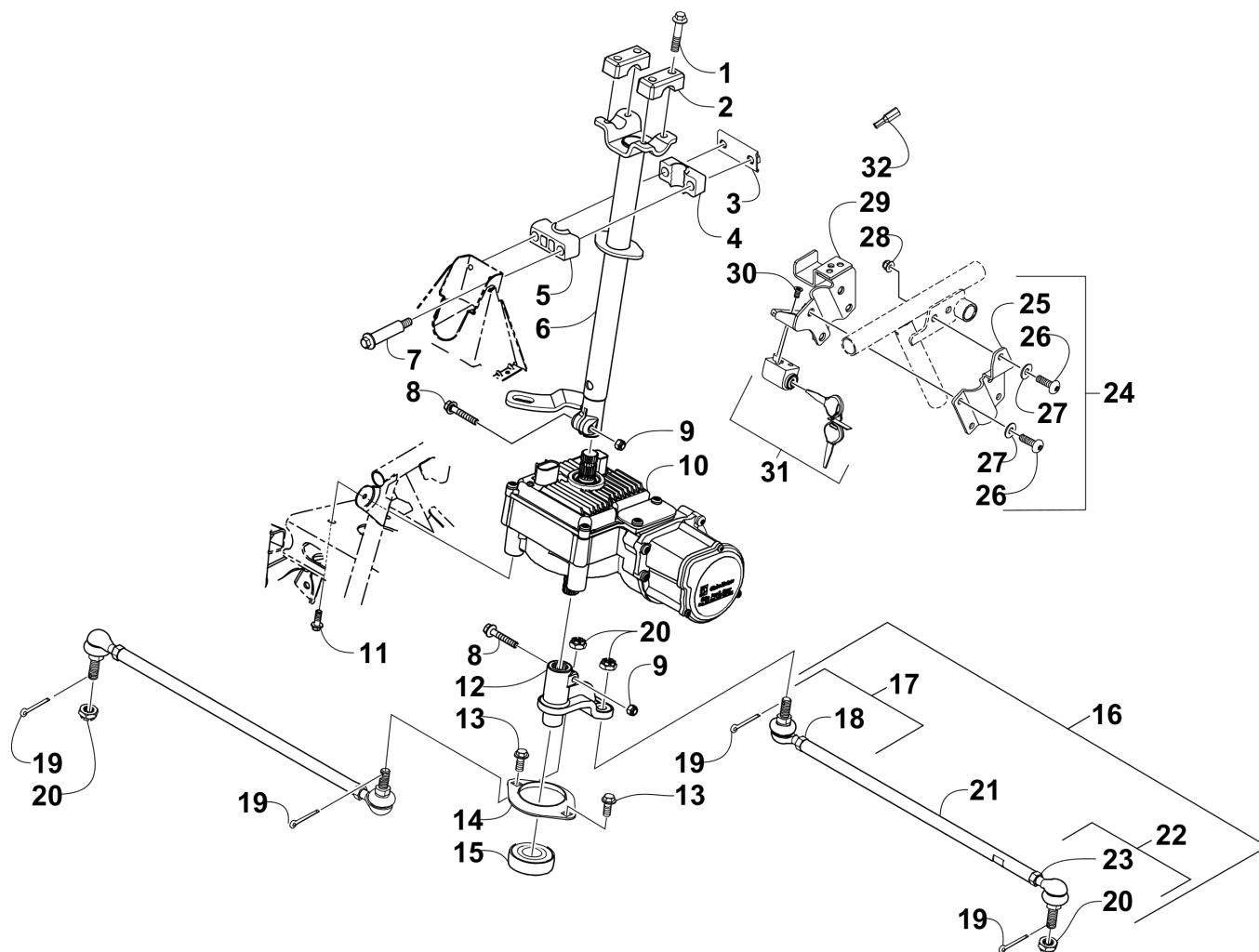
Item	Part No.	Qty	Name	Context	Footnote
16	1402-621	1	Pin, Mounting		
17	0423-091	2	Bushing		
18	0623-094	2	Washer		
19	0423-169	2	E-RING,5/16-(.242 X.588 X.035)		
20	1502-200	1	Linkage, Shift - Assembly	(inc. 21-23)	
.21	0123-917	1	Nut, Hex - Left		
.22	1402-619	1	Coupler		
.23	0623-294	1	Nut, Hex - Right		

STARTER CLUTCH ASSEMBLY [300126]



Item	Part No.	Qty	Name	Context	Footnote
1	0815-033	1	GEAR,STARTER-IDLER (44T/14T SC)		
2	0829-031	1	SHAFT,STARTER GEAR,12X58.5		
3	0815-002	1	Gear, Starter Idler - No. 2		
4	0815-003	1	Spacer, Starter Idler Gear - No. 2		
5	0829-032	1	SHAFT,STARTER GEAR,12X44.7		
6	0815-004	1	Gear, Starter Clutch	(inc. 7)	
7	0832-079	1	BEARING,NEEDLE ROLLER-31X39X18		
8	0802-035	1	Clutch, Starter		
9	0826-069	6	Screw, Cap		
10	0828-094	1	Washer		

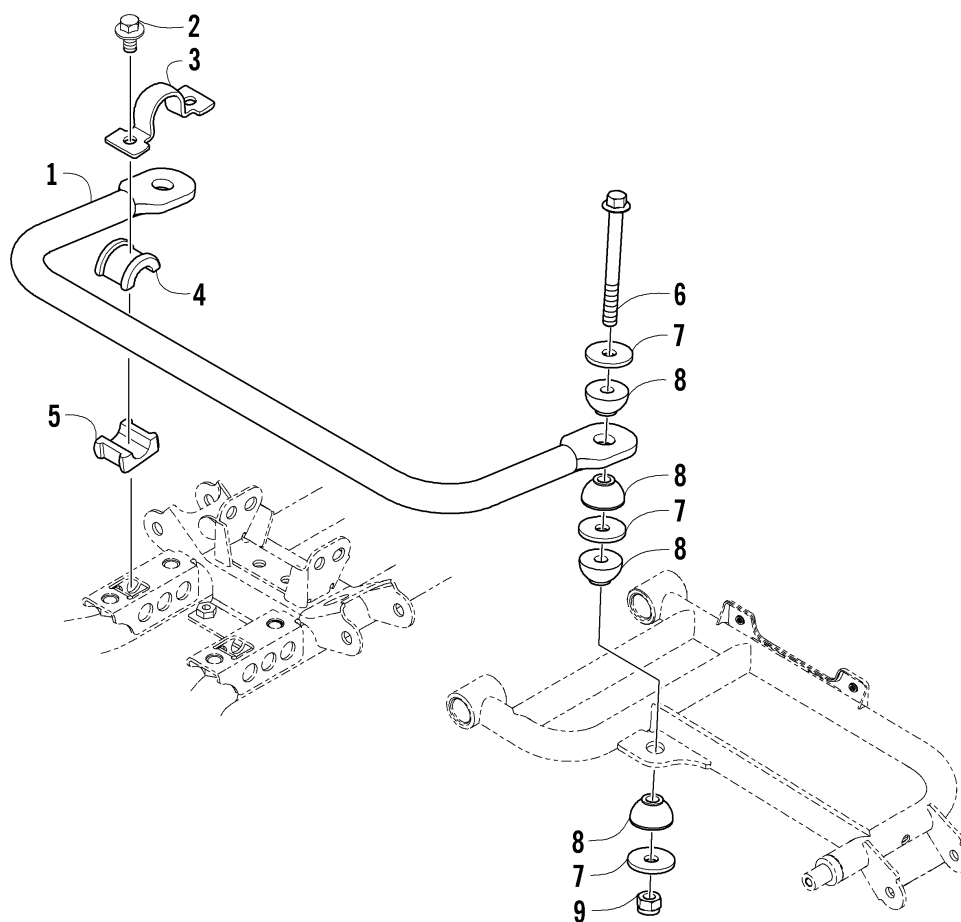
STEERING ASSEMBLY [300180]



Item	Part No.	Qty	Name	Context	Footnote
1	8408-835	4	Screw, Cap		
2	0405-035	2	Cap, Steering Adjuster		
3	0505-484	1	Cap, Housing		
4	0405-260	1	Housing, Upper		
5	0405-259	1	Housing, Lower		
6	0505-712	1	Post, Steering		
7	0423-505	2	Screw, Shoulder		
8	8020-045	2	Screw, Cap		
9	8040-366	2	Nut, Lock		
10	0505-926	1	KIT, EPS ASSY-G2D (013 550 ATV)		
11	8409-020	4	Screw, Cap		
12	0505-664	1	Arm, Steering		
13	8408-816	2	Screw, Cap		
14	0602-233	1	Flange, Bearing		
15	0405-052	1	Bearing w/Inverted Oil Seal		

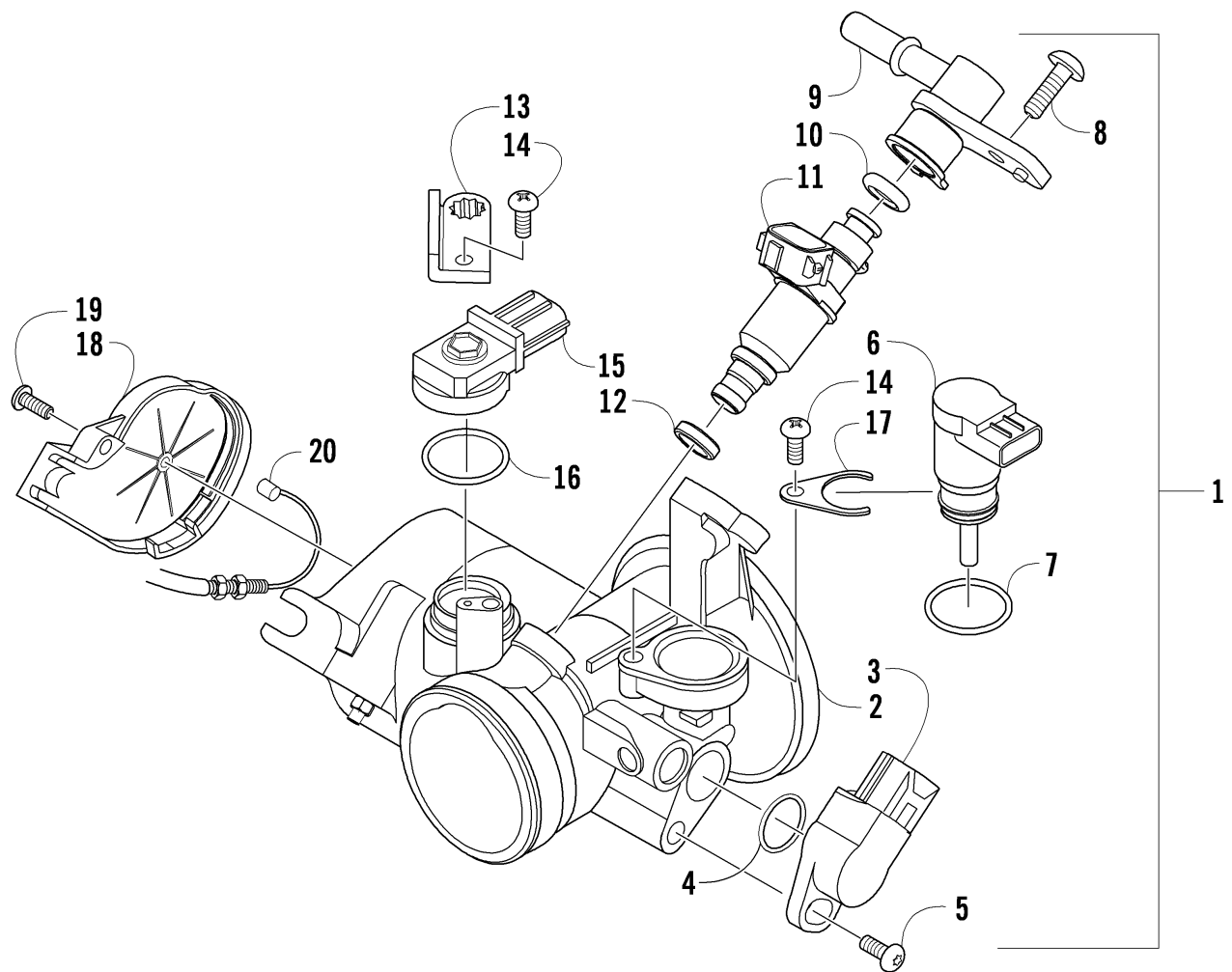
Item	Part No.	Qty	Name	Context	Footnote
16	0505-872	2	Tie Rod - Assembly	(inc. 17-23)	
17	0505-875	2	End, Tie Rod - Left-Hand Thread - Kit	(inc. 18 and one No. 19-20)	
18	0423-013	2	Nut - Left		
19	0623-175	4	Pin, Cotter		
20	0423-157	4	Nut		
21	0405-281	2	Tie Rod		
22	0505-874	2	End, Tie Rod - Right-Hand Thread - Kit	(inc. 23 and one No. 19-20)	
23	8420-002	2	Nut - Right-Hand Thread		
24	0505-770	1	Lock, Steering - Assembly	(inc. 25-31)	
25	0405-409	1	Mount, Steering Lock		
26	1423-112	5	Screw, Cap		
27	8050-247	5	Washer		
28	8424-802	1	Nut		
29	0505-710	1	Mount, Steering Lock		
30	1423-059	2	Screw, Machine		
31	3306-182	1	Lock, Steering		
32	2441-251	1	Tool, Anti-Tamper		Optional

SWAY BAR ASSEMBLY [96947]



Item	Part No.	Qty	Name	Context	Footnote
1	0504-709	1	Sway Bar		
2	8409-016	4	Screw, Cap		
3	0404-135	2	Clamp, Sway Bar Bushing		
4	0404-282	2	Bushing, Sway Bar - Upper		
5	0404-283	2	Bushing, Sway Bar - Lower		
6	8409-000	2	Screw, Cap		
7	0423-073	6	Washer		
8	1402-434	8	Bushing		
9	8422-002	2	Nut, Lock		

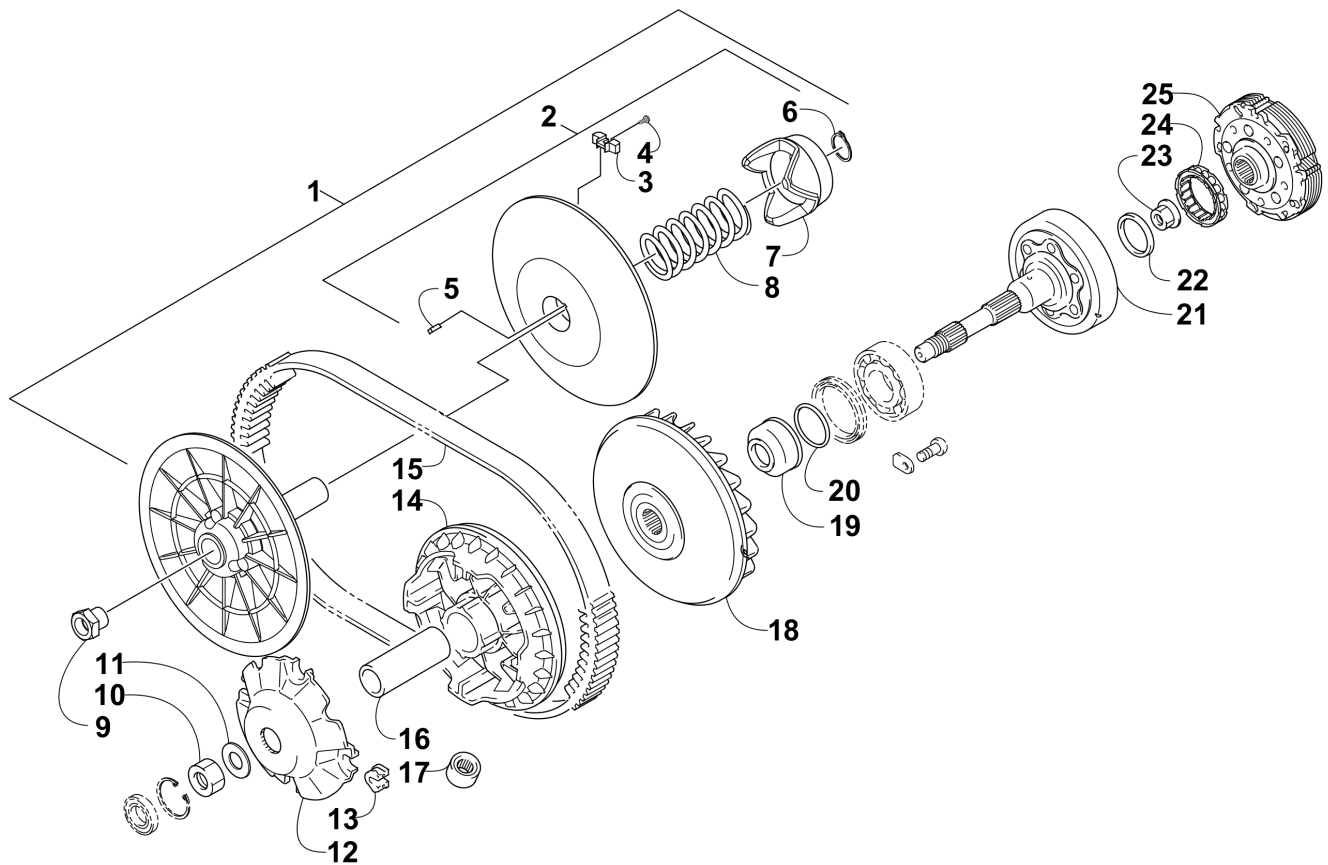
THROTTLE BODY ASSEMBLY [89419]



Item	Part No.	Qty	Name	Context	Footnote
1	0470-753	1	Throttle - Assembly	(inc. 2-19)	
.2		1	Throttle Body		Not Serviced Individually
.3	0430-072	1	Sensor, Throttle Position		
.4	5507-234	1	O-Ring, Throttle Position Sensor		
.5	5507-231	1	Screw, Machine		
.6	0430-074	1	Valve, ISC		
.7	5507-233	1	O-Ring, ISC Valve		
.8	5507-238	1	Screw, Machine		
.9	0470-687	1	Rail, Fuel		
.10	0470-767	1	O-Ring, Fuel Injector		
.11	0470-762	1	Injector, Fuel		
.12	0470-768	1	Ring, Seal - Fuel Injector		
.13	5507-227	1	Bracket, Map Sensor		
.14	5507-117	2	SCREW		
.15	0430-073	1	Sensor, Map		

Item	Part No.	Qty	Name	Context	Footnote
.16	5507-232	1	O-Ring, Map Sensor		
.17	5507-229	1	Plate, ISC Valve		
.18	5507-223	1	Cover		
.19	5507-037	1	SCREW(TOP COVER)		
20	0487-057	1	Cable, Throttle		

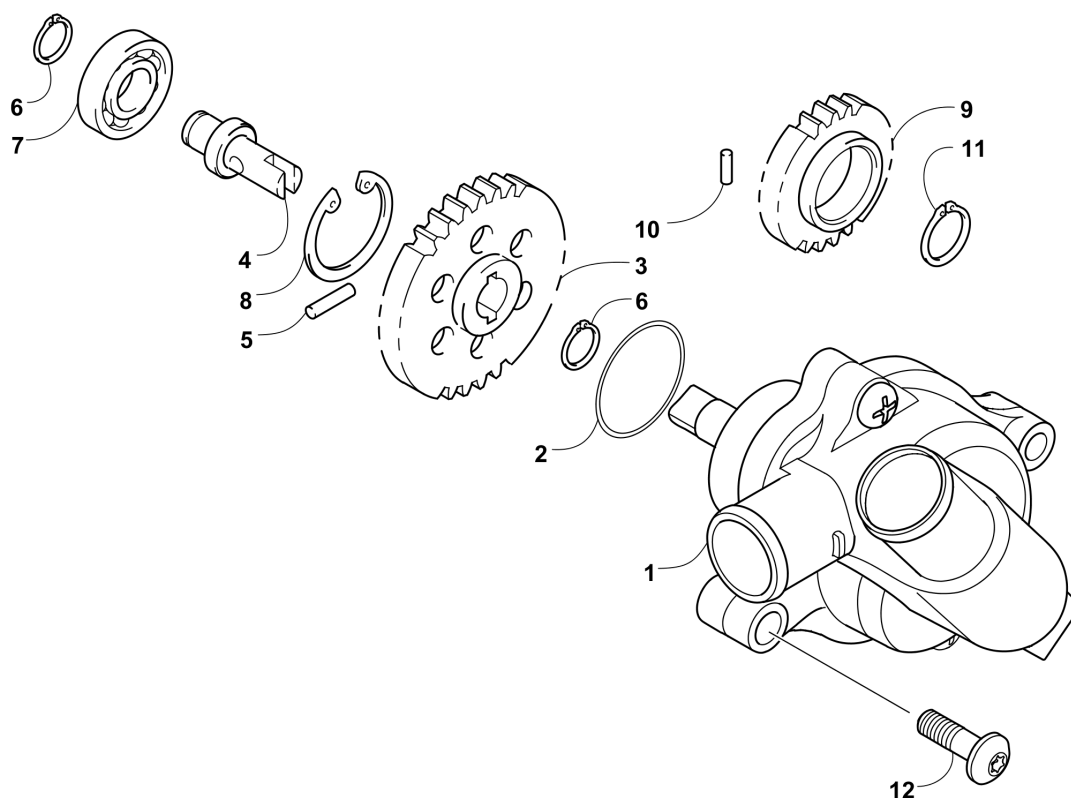
TRANSMISSION ASSEMBLY [300187]



Item	Part No.	Qty	Name	Context	Footnote
1	0823-535	1	PULLEY,DRIVEN-ASSY(LP3)	(inc. 2-9)	
2	0823-456	1	Pulley, Driven - Uncalibrated	(inc. 3-6)	
3	0823-454	3	Shoe, Cam		
4	0823-177	3	Screw, Machine		
5	0823-383	1	Key		
6	0823-455	1	Ring, Snap - External		
7	0823-453	1	Cam		
8	0823-377	1	Spring - Black		
9	0823-178	1	Nut, Driven Pulley		
10	0827-010	1	Nut		
11	0828-106	1	Washer		
12	0823-276	1	Plate, Movable Drive Face		
13	0823-277	4	Damper, Movable Drive Face		
14	0823-273	1	Face, Movable Drive		
15	0823-013	1	Belt, Drive		
16	0823-271	1	Spacer		

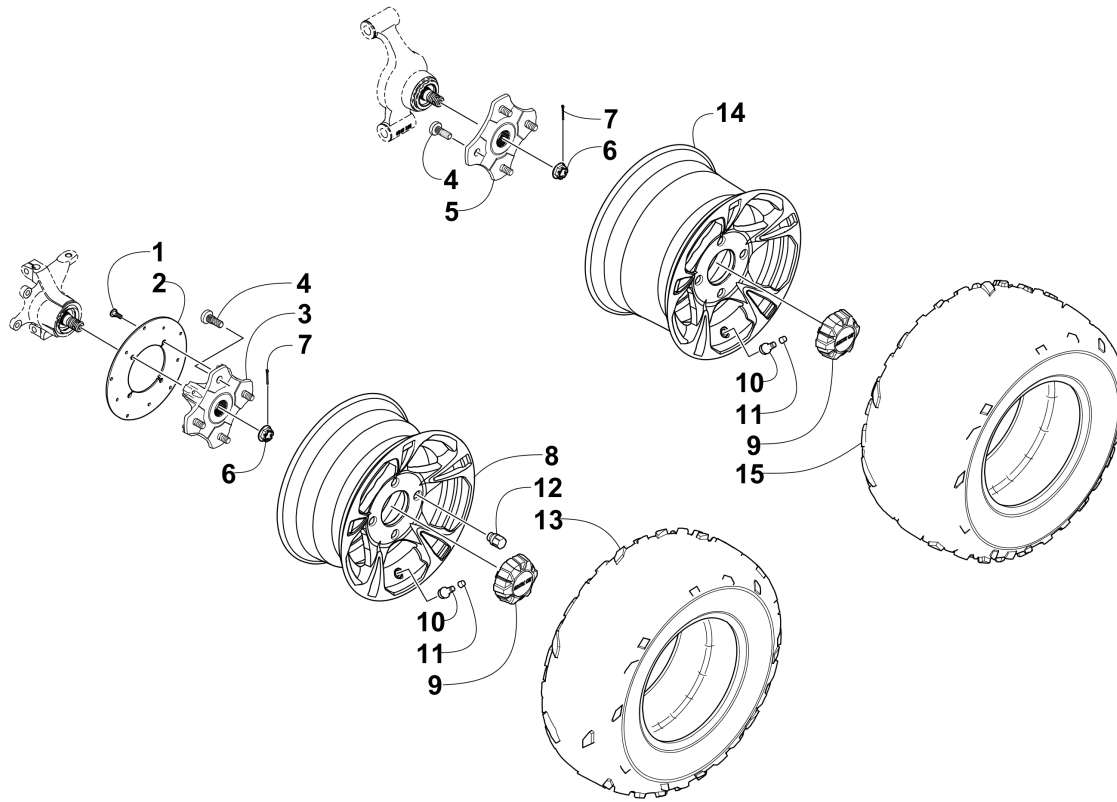
Item	Part No.	Qty	Name	Context	Footnote
17	0823-167	8	ROLLER,MOVABLE DRIVE(BLUE)(PM 21G)		
18	0823-272	1	Face, Fixed Drive		
19	0823-015	1	Spacer, Fixed Drive Face		
20	0470-531	1	O-Ring		
21	0823-365	1	Housing, Clutch		
22	0830-189	1	Seal		
23	0827-011	1	Nut		
24	0823-018	1	Clutch, One-Way		
25	0823-484	1	Clutch, Centrifugal - 6 Plate		

WATER PUMP ASSEMBLY [90695]



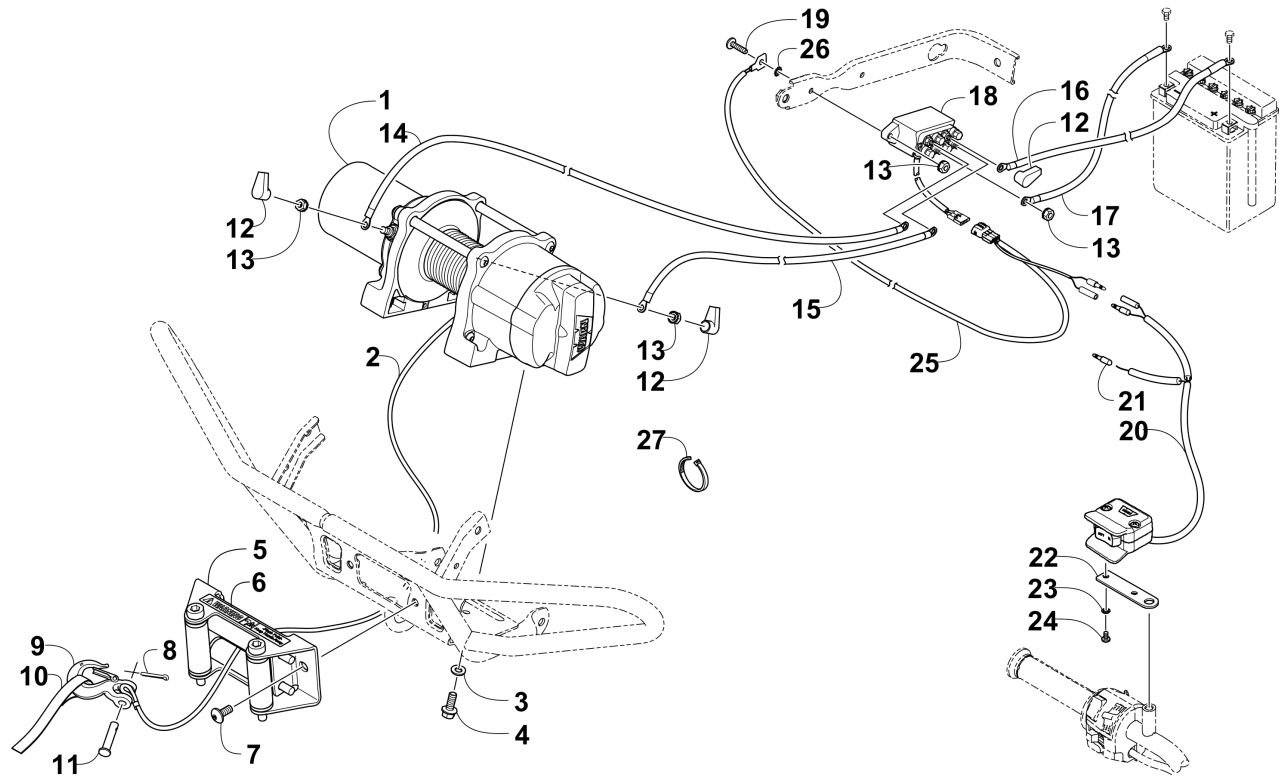
Item	Part No.	Qty	Name	Context	Footnote
1	0813-001	1	Pump, Water - Assembly	(inc. 2)	
2	0830-029	1	O-Ring		
3	0813-004	1	Gear, Driven		
4	0813-005	1	Shaft, Driven Gear		
5	0829-009	1	Pin		
6	0831-002	2	Ring, Retaining		
7	0832-046	1	Bearing		
8	0831-004	1	Ring, Retaining		
9	0811-003	1	Gear, Oil Pump Drive		
10	0829-007	1	Pin, Dowel		
11	0831-005	1	Ring, Retaining		
12	8468-665	2	Screw, Machine		

WHEEL AND TIRE ASSEMBLY [100219]



Item	Part No.	Qty	Name	Context	Footnote
1	0423-557	12	Screw, Shoulder w/Loctite		
2	1436-164	3	KIT-DISC,BRAKE	8 inch	
3	1502-462	2	HUB - ASSEMBLY (W/DISC PEARCH)	(inc. 4)	
4	0402-974	16	Stud, Wheel		
5	1502-462	1	HUB - ASSEMBLY (W/DISC PEARCH)	(inc. 4)	
5	1502-464	1	HUB,ASSEMBLY (W/O DISC PEARCH)	(inc. 4)	
6	0423-607	4	Nut, Castle		
7	0423-407	4	Pin, Cotter		
8	2402-068	2	Wheel - Front - Aluminum	(inc. 9)	
9	2402-084	4	Cap, Wheel		
10	0402-064	4	Stem, Valve	(inc. 11)	
11	0402-140	4	Cap, Valve Stem		
12	0423-618	16	Nut, Lug - Chrome		
13	2402-096	2	Tire - Front		
14	2402-069	2	Wheel - Rear - Aluminum	(inc. 9)	
15	2402-097	2	Tire - Rear		

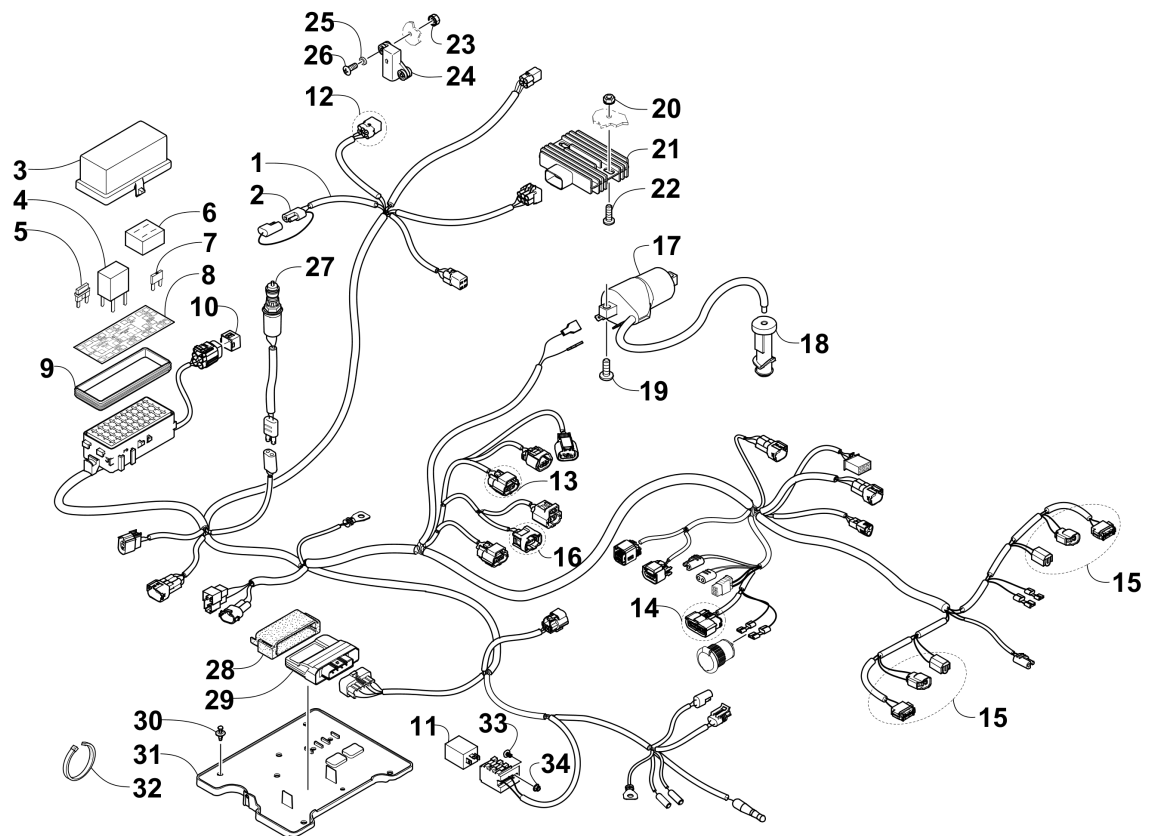
WINCH ASSEMBLY [300694]



Item	Part No.	Qty	Name	Context	Footnote
1	0409-166	1	Winch	(inc. 2)	
.2	0441-061	1	Cable, Winch		
3	8051-246	4	Washer, Lock		
4	8408-820	4	Screw, Cap		
5	0441-403	1	Roller, Winch	(inc. 6)	
.6	0411-474	1	Decal, Warning - Pinch Point		
7	8468-820	2	Screw, Machine		
8	0623-175	1	Pin, Cotter		
9	1441-833	1	Hook, Winch		
10	1441-781	1	Strap		
11	1441-834	1	Pin		
12	0645-019	3	Boot, Terminal		
13	0623-038	8	Nut w/Washer		
14	0445-068	1	Cable, Winch/Solenoid - Yellow		
15	0445-069	1	Cable, Winch/Solenoid - Blue		
16	0445-087	1	Cable, Solenoid/Battery - Red		
17	1441-112	1	Cable, Solenoid/Battery - Black		
18	0409-066	1	Solenoid		
19	8476-625	2	Screw, Machine		
20	0505-552	1	Switch, Winch - Assembly	(inc. 21-26)	

Item	Part No.	Qty	Name	Context	Footnote
.21	1441-428	1	Connector, Harness		
.22	0505-551	1	Bracket, Winch Switch		
.23	8052-093	2	Washer, Internal Tooth Lock		
.24	8009-243	2	Screw, Machine		
.25	0486-276	1	Harness, Adapter - Solenoid		
.26	8053-212	1	Washer, Lock		
27	0123-788	AR	Tie, Cable - 8 in.		
27	0123-903	AR	Tie, Cable - 11.5 in.		

WIRING HARNESS ASSEMBLY [300106]



Item	Part No.	Qty	Name	Context	Footnote
1	0486-371	1	Harness, Main	(inc. 2-10)	
.2	0486-164	1	Tether, Accessory Connector		
.3	0430-085	1	Cover, Fuse Block		
.4	0430-045	6	Relay (4-Pin) - 20 Amp	(4-Pin) - 20 Amp	
.5	0430-034	2	Diode		
.6	0430-037	1	Holder, Fuse		
.7	0430-032	5	Fuse - 10 Amp		
.7	0430-031	4	Fuse - 15 Amp		
.7	0430-030	3	Fuse - 30 Amp		
.8	2411-213	1	Decal, Fuse Block		
.9	0430-086	1	Seal		
.10	0430-097	1	Cover, Diagnostics Connector		
11	0430-049	1	Flasher		
12	1436-416	1	Repair Kit, Connector - Tilt Sensor		
13	0437-071	1	REPAIR_KIT-ISC		
14	1436-415	1	Repair Kit, Connector - LCD Gauge		
15	1436-424	AR	Repair Kit, Connector - Headlight/Turn Signal/Position		
16	1436-483	1	KIT,REPAIR-3P MAP CONNECTOR		
17	0824-043	1	Coil, Ignition - Assembly		
18	0824-049	1	Cap, Spark Plug		

Item	Part No.	Qty	Name	Context	Footnote
19	8476-620	2	Screw, Machine		
20	0623-038	2	Nut w/Washer		
21	0824-037	1	REGULATOR,VOLTAGE (W/TACH SIGNAL)		
22	8476-625	2	Screw, Machine		
23	0423-493	2	Nut w/Washer		
24	0409-064	1	Sensor, Tilt		
25	0123-802	2	Washer		
26	8468-425	2	Screw, Machine		
27	0409-089	1	Switch, Brake - Assembly		
28	0430-076	1	Cushion, ECM		
29	0530-031	1	ECU		
30	0623-362	3	Clip, Retaining		
31	2406-643	1	Tray, Electrical		
31	0123-788	AR	Tie, Cable - 8 in.		
32	0123-903	AR	Tie, Cable - 11.5 in.		
33	8476-516	1	Screw, Machine		
34	8427-502	1	Nut, Lock		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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