

PARTS MANUAL



DVX™ 300 EU
A2015KSF2BEUZ



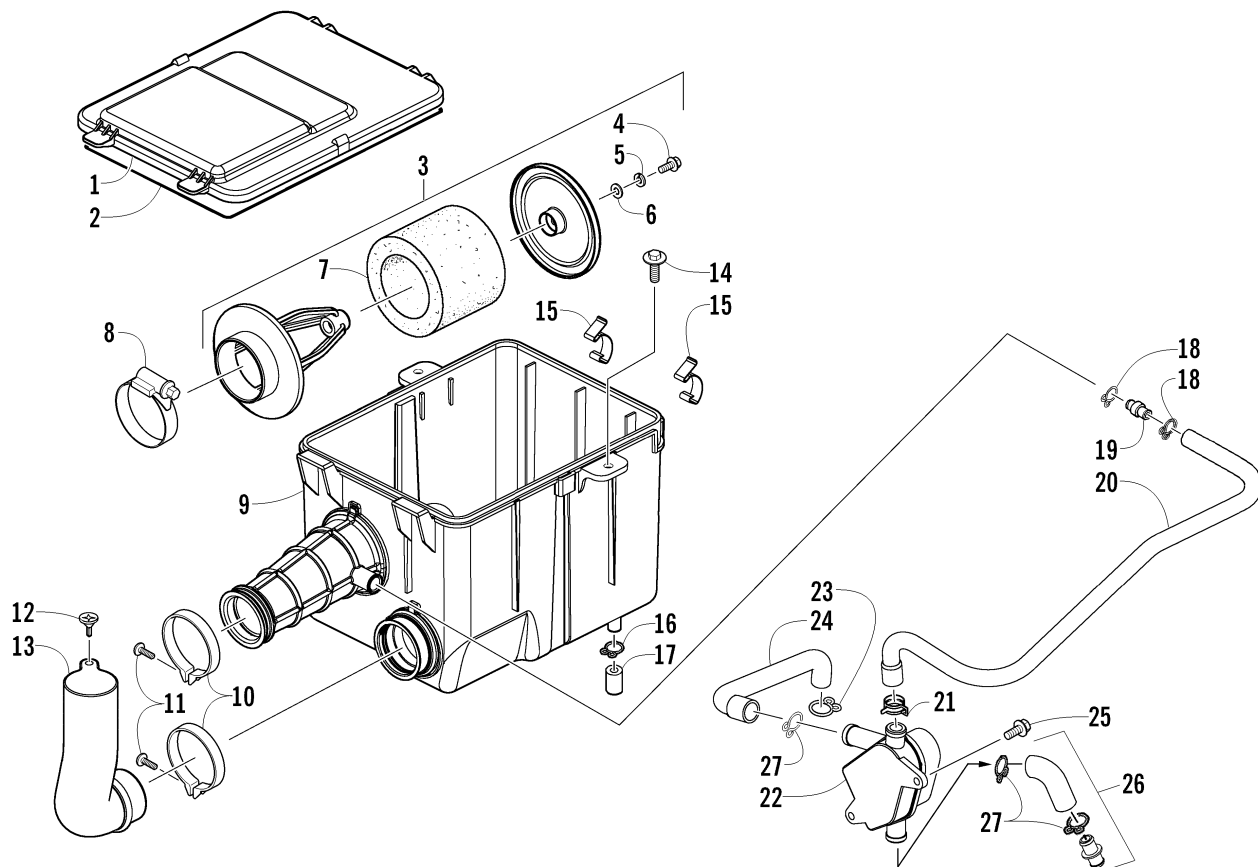
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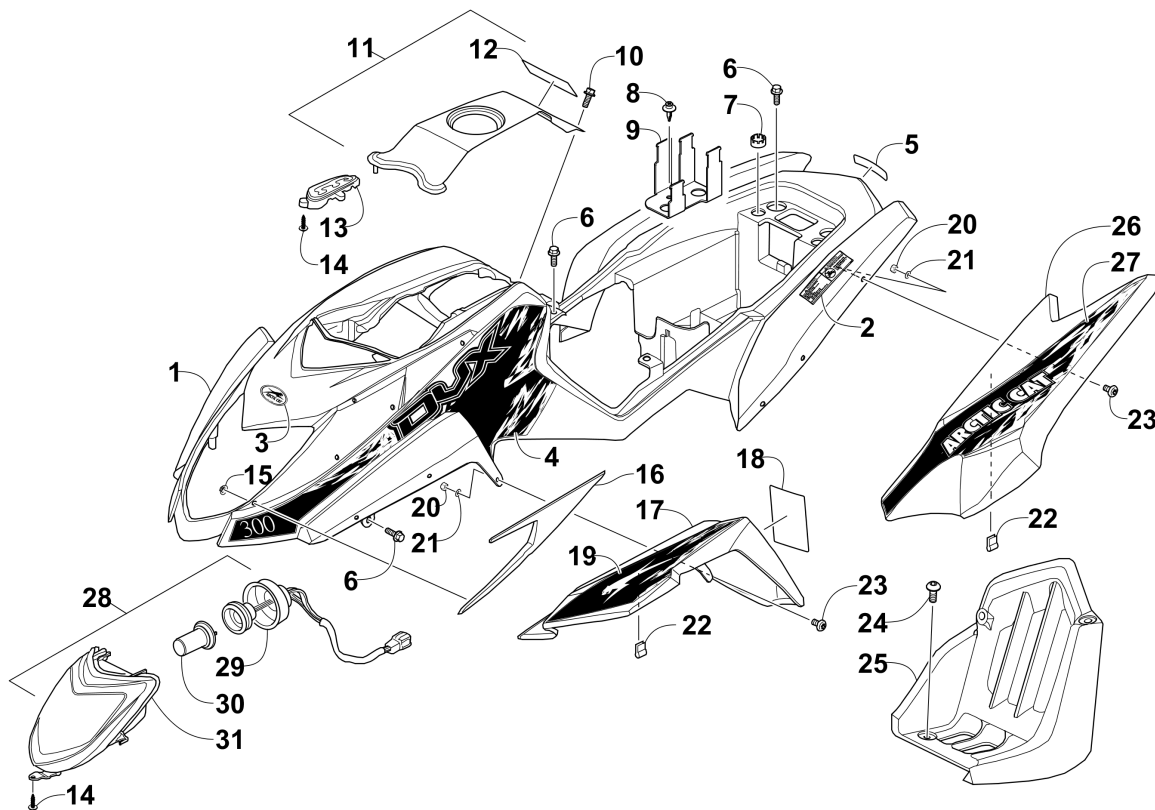
AIR INTAKE ASSEMBLY [92559]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-705	1	Cover, Air Silencer		
2	3303-703	1	Seal		
3	3303-704	1	Filter, Air - Assembly	(inc. 4-7)	
4		1	Screw, Cap		Not a Service Part
5		1	Washer, Lock		Not a Service Part
6		1	Washer		Not a Service Part
7		1	Filter, Air		Not a Service Part
8	3304-416	1	Clamp, Hose		
9	3305-790	1	Silencer, Air		
10	3303-709	2	Clamp, Hose	(inc. 11)	
11	3304-117	2	Screw, Machine		
12	3304-062	1	Screw, Machine		
13	3303-710	1	Duct		
14	3304-652	2	Screw, Cap		
15	3303-708	4	Clip, Spring		
16	3303-716	1	Clamp, Hose		
17	3305-424	1	Hose, Drain		
18	3304-433	2	Clamp, Hose		
19	3303-711	1	Joint, Blow-By		
20	3303-734	1	Tube B - Oil Catch		

Item	Part No.	Qty	Name	Context	Footnote
21	3304-167	1	Clamp		
22	3303-706	1	Catch, Oil		
23	3303-714	2	Clamp, Hose		
24	3303-733	1	Tube A - Oil Catch		
25	3304-553	2	BOLT FLANGE 6*12		
26	3303-735	1	Tube C - Oil Catch	(inc. two No. 27)	
27	3303-712	3	Clamp		

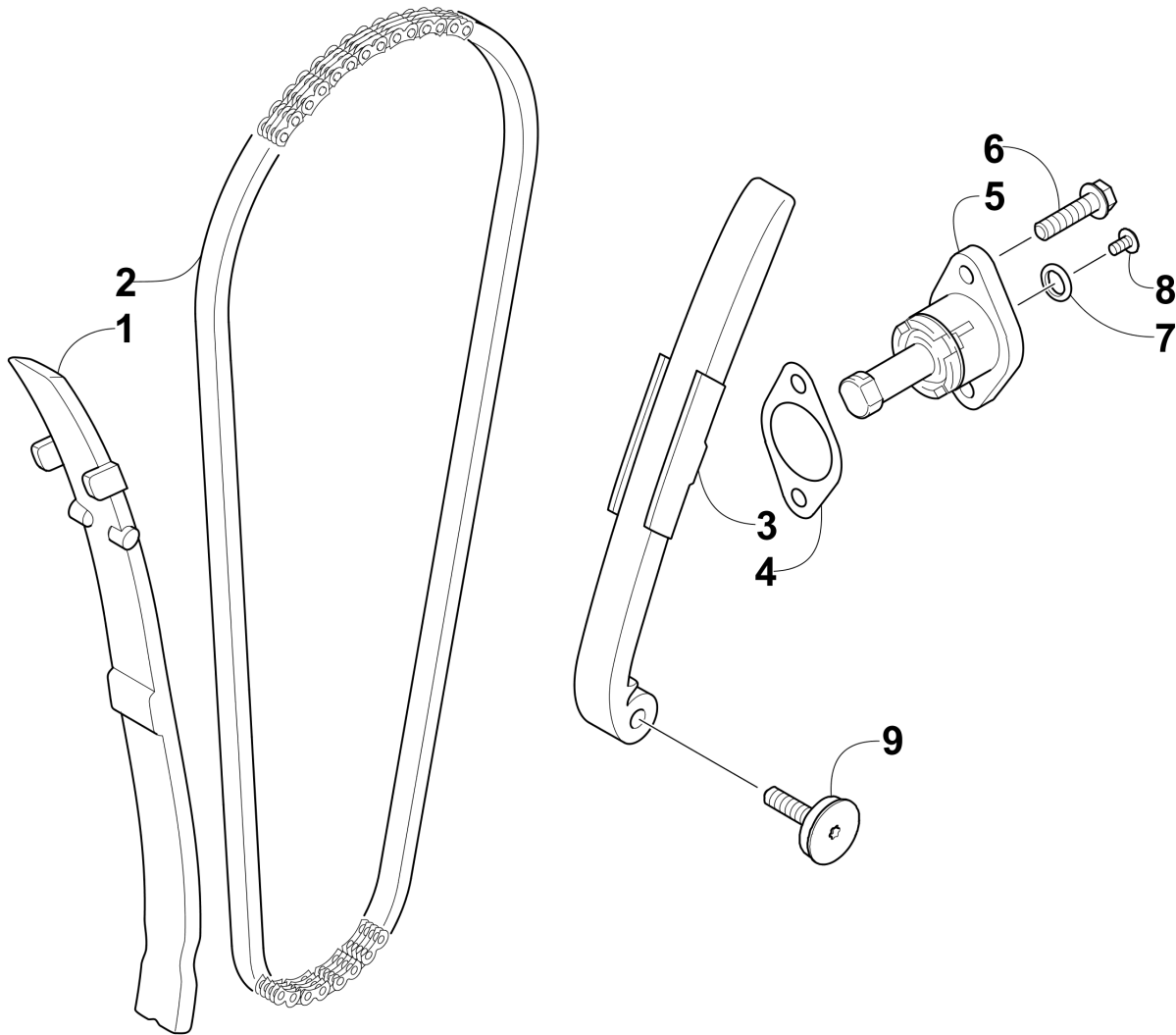
BODY PANEL AND HEADLIGHT ASSEMBLY [300511]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-891	1	Body, Main - Green	(inc. 2)	
.2	2411-256	1	Decal, Warning - Passenger/Tire Pressure		
3	4411-479	1	Decal - "AirCat"		
4	4411-322	1	Decal, Side - "DVX 300" - Right		
4	4411-323	1	Decal, Side - "DVX 300" - Left		
5	0411-814	1	DECAL,"ARCTIC CAT"-WHT		
6	3304-587	7	BOLT WASHER 6*16		
7	3303-232	2	Grommet, Rubber		
8	3304-057	1	CLIP FENDER		
9	3304-339	1	Bracket, Mounting - Starter/Magneto Switch		
10	3304-029	2	BOLT WASH 5*16		
11	3306-096	1	Cover, Gas Tank - Black	(inc. 12)	
.12	1411-109	1	Decal, Warning - Reverse		
13	3304-381	1	Guide, Shift Handle		
14	3304-650	8	SCREW TAPPING 5*16 (CIRCLE HEAD)		
15	3304-418	10	Nut, Stamped		
16	3304-383	1	Panel, Trim - Right - Black		
16	3304-517	1	Panel, Trim - Left - Black		
17	3304-388	1	Fender, Front - Right - Green		
17	3304-390	1	Fender, Front - Left - Green		

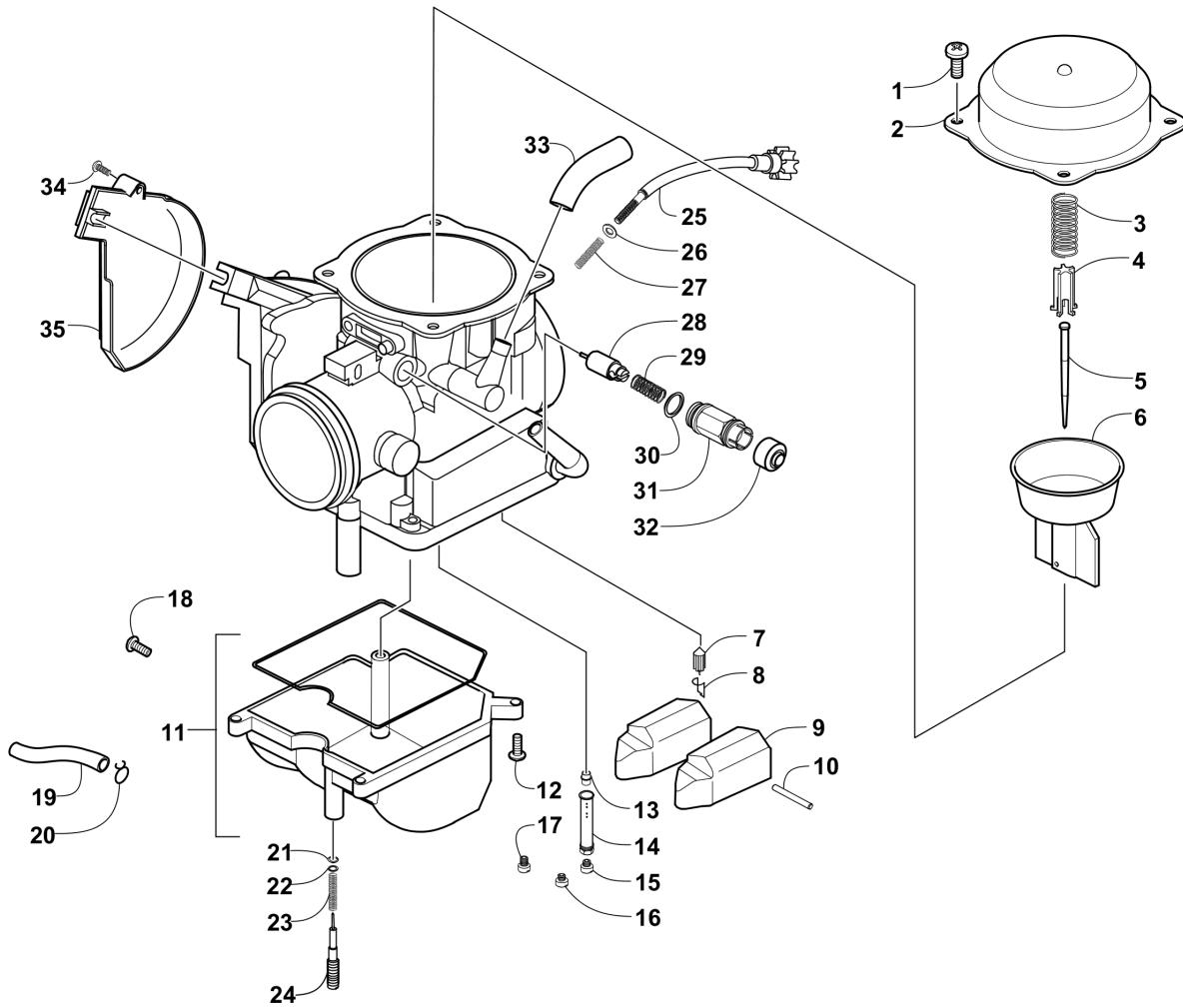
Item	Part No.	Qty	Name	Context	Footnote
18	3304-806	1	Decal, Warning - General		
19	4411-320	1	Decal, Front Fender - Right		
19	4411-321	1	Decal, Front Fender - Left		
20	3304-431	12	NUT LOCK		
21	3304-432	12	Washer		
22	3304-683	4	Clip, Fender		
23	3304-406	12	Screw, Machine		
24	3304-404	8	Screw, Cap		
25	3306-050	1	MUDGUARD,R FLOOR		
25	3306-051	1	MUDGUARD,L FLOOR		
26	3304-394	1	Fender, Rear - Right - Green		
26	3304-398	1	Fender, Rear - Left - Green		
27	4411-324	1	Decal, Rear Fender - Right		
27	4411-325	1	Decal, Rear Fender - Left		
28	3304-280	1	Headlight - Assembly	(inc. 29-31)	
29	3304-282	1	Socket Assembly		
30	3303-846	1	BULB HEAD LIGHT		
31	3304-281	1	Lens, Headlight		

CAM CHAIN ASSEMBLY [90409]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-692	1	Guide, Chain		
2	3305-620	1	Chain, Cam		
3	3305-622	1	Tensioner, Chain		
4	3303-035	1	Gasket		
5	3303-677	1	Tensioner Assembly		
6	3304-002	2	BOLT FLANGE SHF 6*22		
7	3304-100	1	O-RING 1.5*9.5		
8	3304-006	1	Screw, Adjuster		
9	3303-678	1	Pivot, Tensioner		

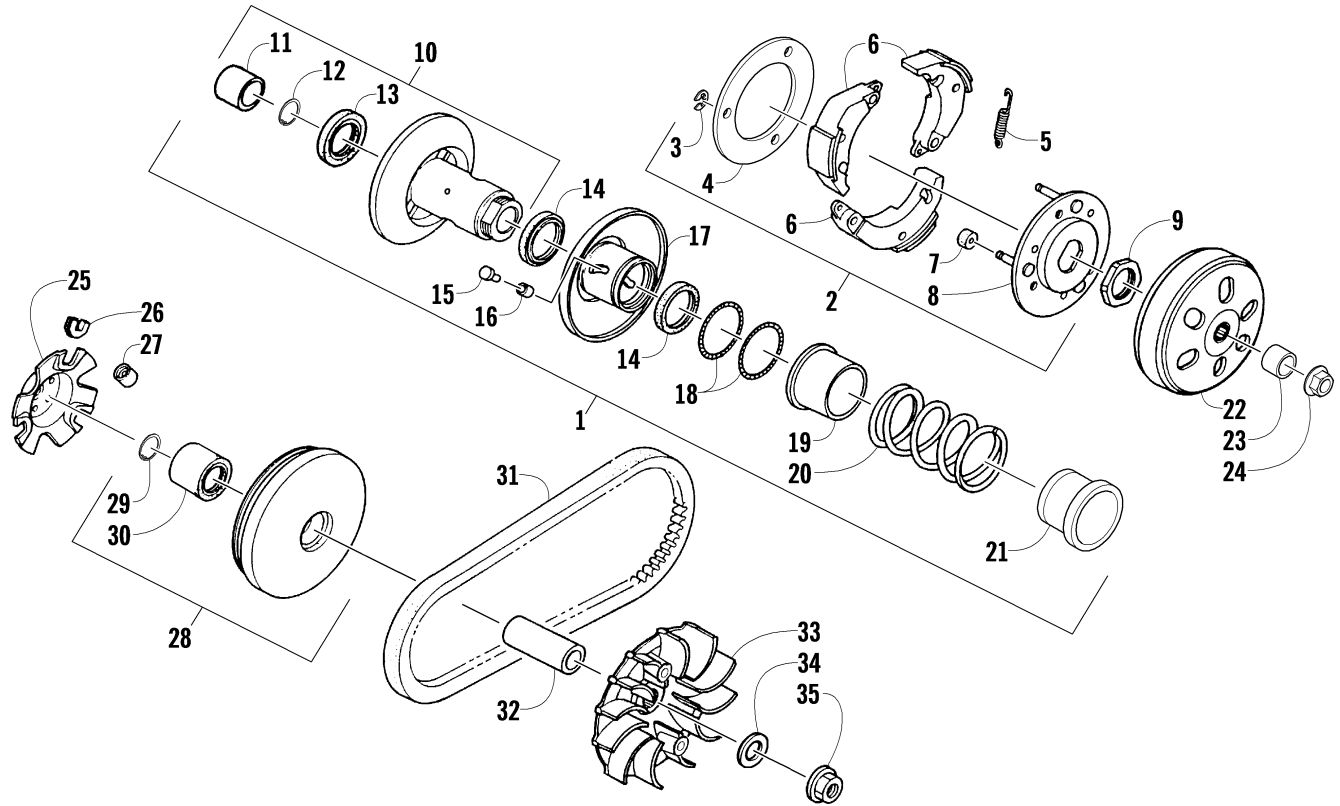
CARBURETOR ASSEMBLY [300515]



Item	Part No.	Qty	Name	Context	Footnote
-	3306-245	1	Complete Carburetor Assembly		
1	5507-002	4	SCREW, TOP COVER		
2	5507-051	1	Cover, Top		
3	3305-432	1	Spring		
4	5507-121	1	Seat, Spring		
5	3305-540	1	JET NEEDLE COMP		
6	3305-711	1	Piston, Vacuum		
7	5507-038	1	Valve, Float		
8	3304-249	1	Clip, Float Valve		
9	5507-039	1	Float Set		
10	3304-451	1	Pin, Float Arm		
11	3306-694	1	Chamber, Float - Assembly		
12	5507-017	4	SCREW		
13	5507-245	1	NEEDLE JET		
14	5507-047	1	HOLDER, NEEDLE- JET		

Item	Part No.	Qty	Name	Context	Footnote
15	3305-434	1	Jet, Main - 112		
16	5507-246	1	JET,SLOW #38		
17	5507-250	1	Jet, Starter - 60		
18	5507-050	1	SCREW, DRAIN		
19	3306-882	1	RUBBER PIPE		
20	5507-161	1	Clamp, Hose		
21	3304-237	1	O-Ring		
22	5507-225	1	Washer		
23	5507-226	1	Spring		
24	3305-442	1	Screw, Pilot		
25	3305-437	1	Screw, Stop		
26	5507-028	1	Washer		
27	5507-029	1	Spring		
28	5507-022	1	Valve, Starter		
29	5507-023	1	Spring		
30	5507-024	1	O-Ring		
31	5507-025	1	Cap		
32	5507-026	1	Cap, Sealing		
33	0410-056	1	Hose, Vent		
34	5507-037	1	SCREW(TOP COVER)		
35	3305-441	1	Cover		

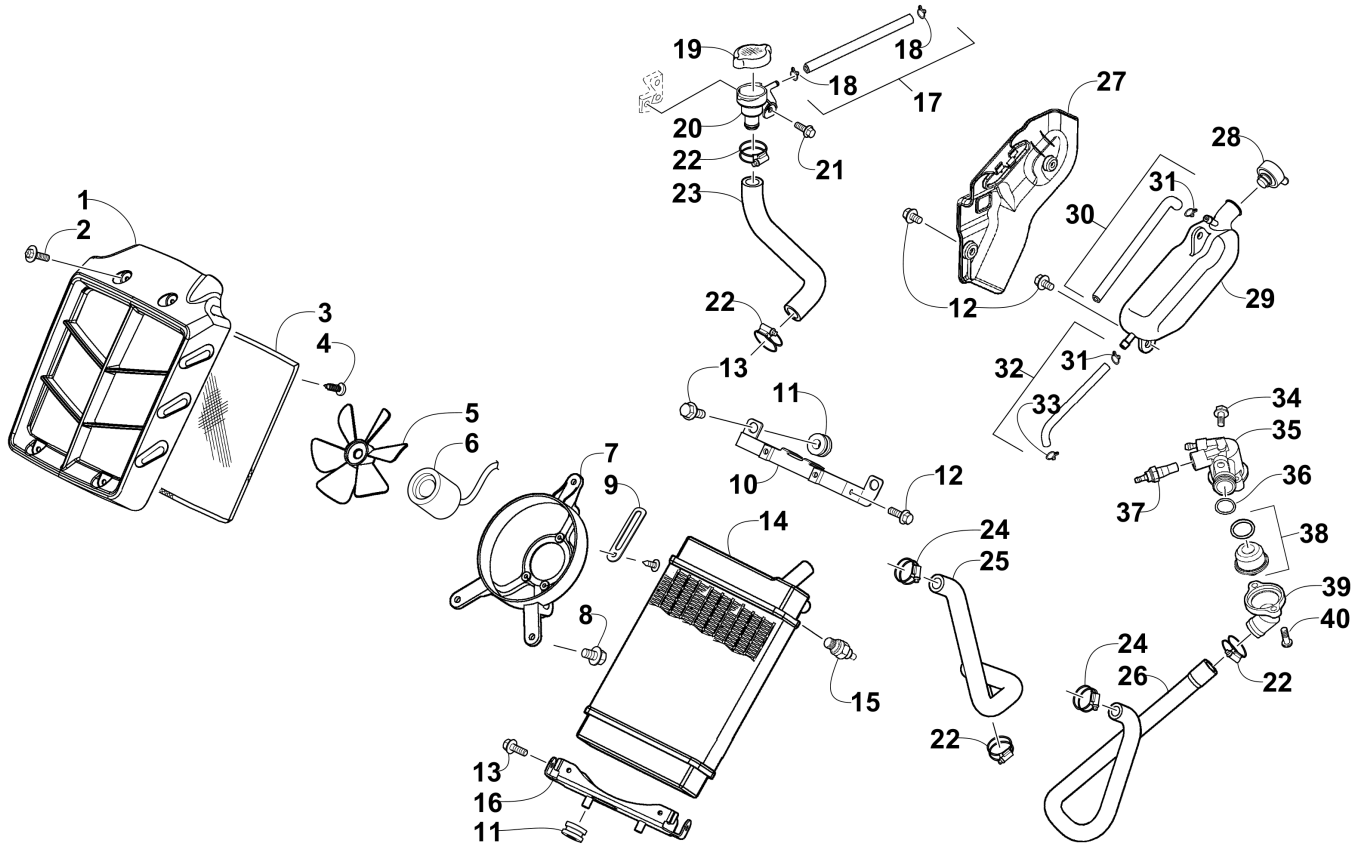
CLUTCH ASSEMBLY [94298]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-781	1	Pulley, Driven - Assembly	(inc. 2-21)	
.2	3303-775	1	Clutch, Centrifugal - Assembly	(inc. 3-8)	
..3	3304-054	3	Ring, Retaining		
..4	3306-188	1	Plate, Clutch		
..5	3303-778	3	Spring		
..6	3303-779	3	Weight, Clutch		
..7	3303-780	3	Roller		
..8	3303-776	1	Plate, Clutch		
.9	3304-025	1	SPECIAL NUT 28MM		
.10	3303-783	1	Face, Driven - Fixed	(inc. 11-13)	
..11	3304-072	1	Bearing		
..12	3304-149	1	Ring, Retaining		
..13	3304-070	1	Bearing		
.14	3304-082	2	Seal		
.15	3303-786	4	Pin, Guide		
.16	3303-787	4	Guide, Roller		
.17	3303-785	1	Face, Driven - Movable		
.18	3304-107	2	O-Ring		
.19	3303-789	1	Sleeve, Spring		
.20	3303-788	1	Spring		

Item	Part No.	Qty	Name	Context	Footnote
.21	3303-790	1	Sleeve, Spring		
22	3303-767	1	Clutch, Outer		
23	3303-638	1	Sleeve		
24	3304-023	1	Nut		
25	3303-773	1	Plate, Ramp		
26	3303-774	3	Slide		
27	3303-772	6	Roller		
28	3303-770	1	Face, Drive - Movable	(inc. 29-30)	
.29	3304-160	1	Ring, Retaining		
.30	3303-771	1	Sleeve		
31	3303-782	1	Belt, Drive		
32	3303-769	1	Sleeve		
33	3303-768	1	Face, Drive - Fixed		
34	3304-414	1	Washer		
35	3304-024	1	Nut		

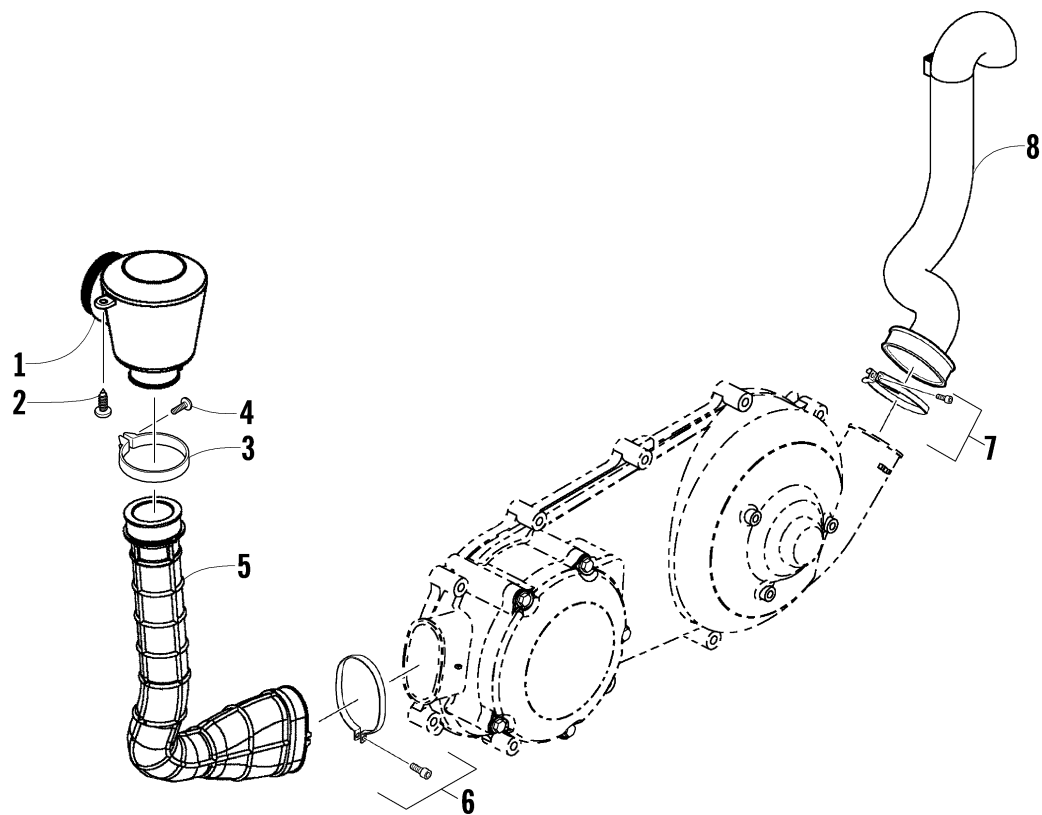
COOLING ASSEMBLY [92560]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-973	1	Fascia, Radiator		
2	3303-263	4	BOLT WASH 5*12 **9000 C.97.07.26.		
3	3303-744	1	Screen, Radiator		
4	3304-123	6	SCREW WASHER 4MM		
5	3303-741	1	Fan, Cooling		
6	3303-742	1	Motor, Fan		
7	3303-739	1	Shroud, Fan		
8	3304-586	3	BOLT WASHER 6*20		
9	3304-155	1	Clamp, Wire		
10	3303-983	1	Bracket, Radiator - Upper		
11	3303-239	4	Grommet		
12	3304-587	6	BOLT WASHER 6*16		
13	3304-116	4	Screw, Cap		
14	3303-737	1	Radiator Assembly		
15	3303-862	1	Switch, Temperature		
16	3303-984	1	Bracket, Radiator - Lower		
17	3304-066	1	Hose, Overflow	(inc. 18)	
18	3304-161	2	Clamp, Hose		
19	3303-748	1	Cap, Filler Neck		
20	3303-738	1	Neck, Filler		

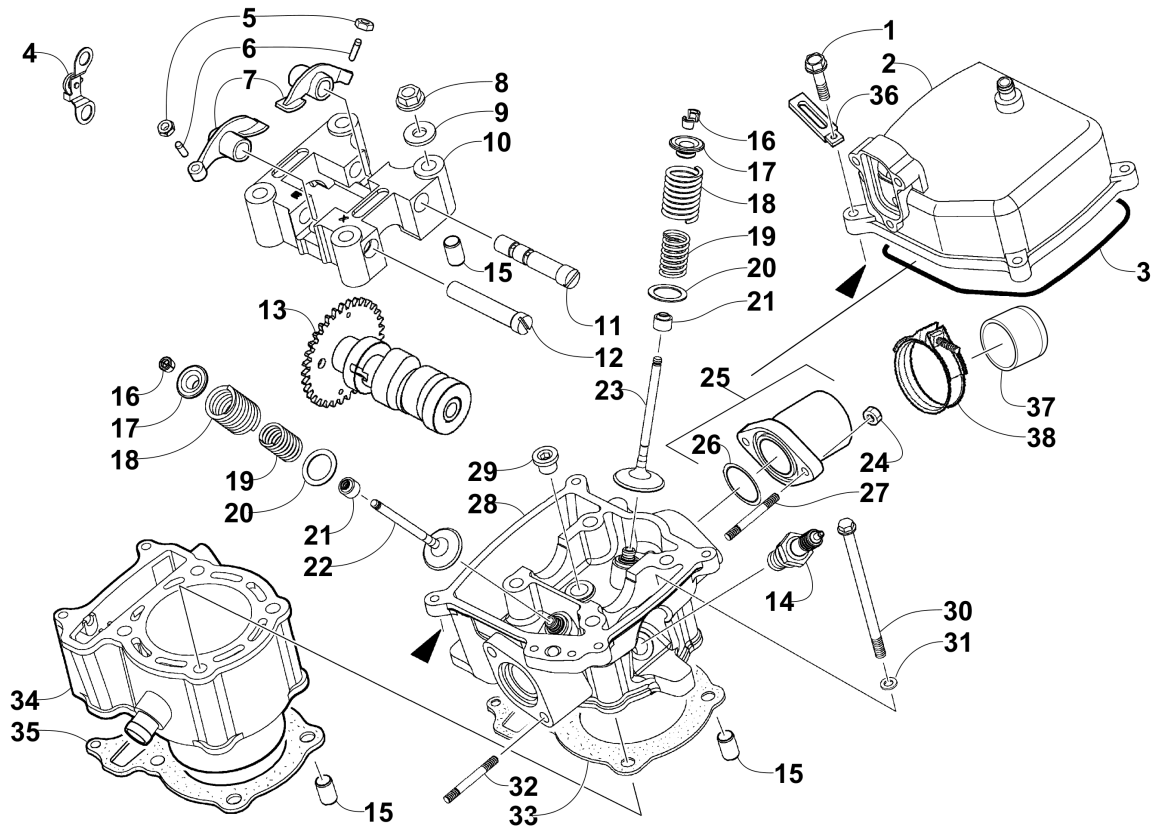
Item	Part No.	Qty	Name	Context	Footnote
21	3304-553	1	BOLT FLANGE 6*12		
22	3304-165	4	CLIP WATER HOSE		
23	3303-761	1	Hose, Coolant - Filler Neck/Radiator		
24	3304-164	2	Clamp, Hose		
25	3303-759	1	Hose, Coolant - Radiator/Water Pump		
26	3303-760	1	Hose, Cooling - Engine/Radiator		
27	3305-974	1	Shield, Reservoir Tank		
28	3303-749	1	Cap, Reservoir		
29	3304-692	1	Tank, Reservoir		
30	3303-745	1	Hose, Drain	(inc. 31)	
31	3304-163	2	Clamp, Hose		
32	3304-255	1	Hose, Reservoir Tank	(inc. 33 and one No. 31)	
33	3303-349	1	Clamp, Hose		
34	3303-617	1	BOLT FLANGE SH 6*18		
35	3303-756	1	Housing, Thermostat		
36	3304-094	1	O-Ring		
37	3303-861	1	Unit, Thermostat		
38	3303-755	1	Thermostat		
39	3303-757	1	Cap, Thermostat		
40	3304-118	2	Screw, Machine		

COOLING DUCT ASSEMBLY [90401]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-226	1	Duct, Inlet		
2	3304-650	2	SCREW TAPPING 5*16 (CIRCLE HEAD)		
3	3304-694	1	Clamp w/Screw	(inc. 4)	
4	3304-117	1	Screw, Machine		
5	3304-224	1	Duct, Cooling		
6	3303-635	1	Clamp w/Screw		
7	3303-636	1	Clamp w/Screw		
8	3304-223	1	Duct, Cooling		

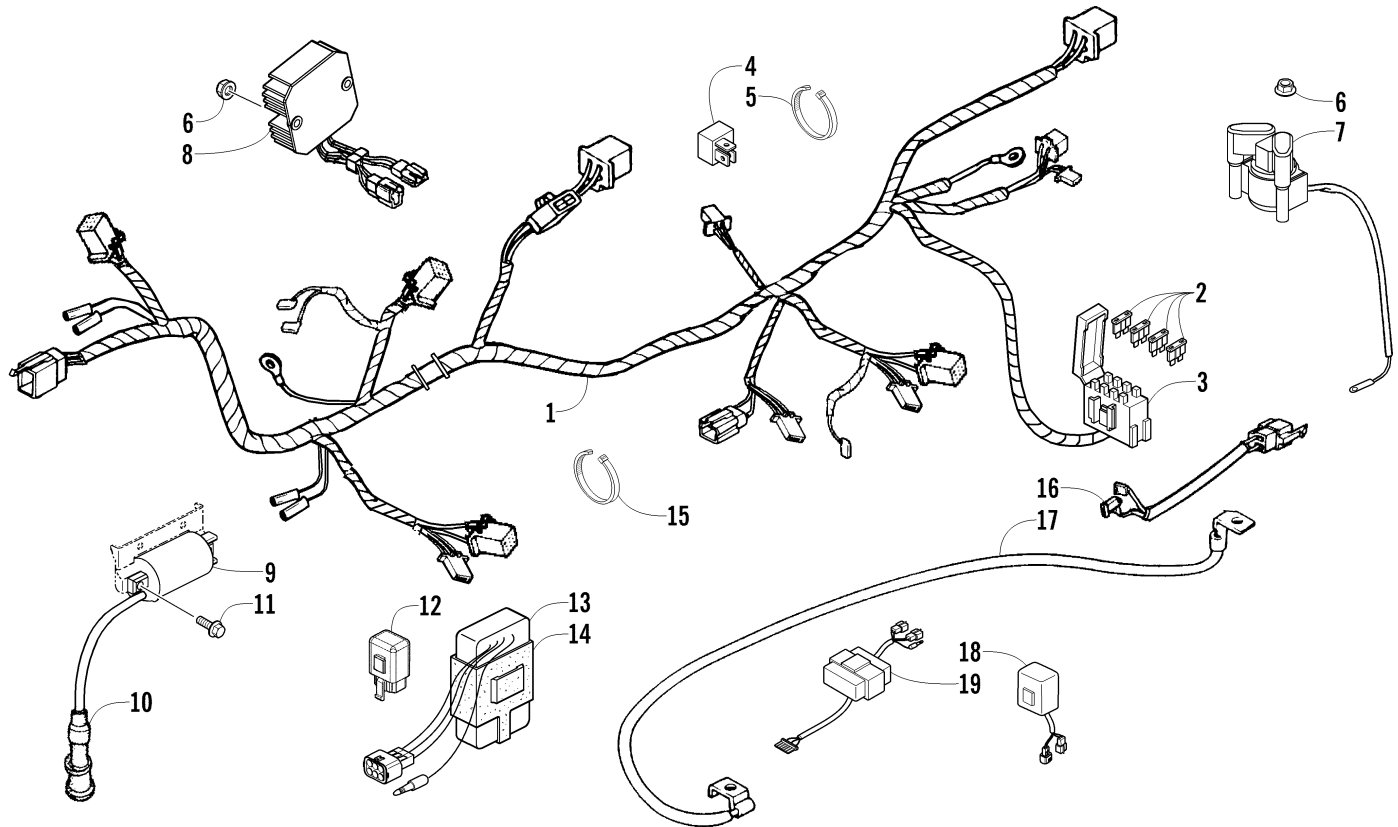
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300516]



Item	Part No.	Qty	Name	Context	Footnote
-	3306-596	1	Complete Engine Assembly		
1	3303-360	4	Screw, Cap		
2	3305-608	1	Cover, Cylinder Head		
3	3305-609	1	Gasket		
4	3305-618	1	Plate, Stop		
5	3304-026	2	NUT TAPPET ADJUSTING		
6	3304-007	2	SCREW TAPPET ADJUSTING		
7	3305-611	2	Arm, Rocker		
8	3304-668	4	Nut, Lock		
9	3304-048	4	WASHER 8MM		
10	3305-689	1	HOLDER COMP CAM SHAFT		
11	3303-674	1	Shaft, Rocker Arm - Intake		
12	3305-612	1	Shaft, Rocker Arm - Exhaust		
13	3305-613	1	Camshaft		
14	0217-730	1	SPARK PLUG-NGK DPR7EA-9	DPR7EA-9	
15	3303-342	6	Pin, Dowel		
16	3303-044	4	Cotter, Valve		
17	3303-042	2	RETAINER VALVE SPRING		
18	3303-682	2	Spring, Valve - Outer		
19	3303-683	2	Spring, Valve - Inner		

Item	Part No.	Qty	Name	Context	Footnote
20	3303-043	2	Seat, Valve Spring		
21	3303-657	2	SEAL VALVE STEM		
22	3305-615	1	Valve, Exhaust		
23	3305-614	1	Valve, Intake		
24	3307-084	2	Nut		
25	3305-616	1	Flange, Intake	(inc. 26)	
26	3304-620	1	O-Ring		
27	3304-114	2	Bolt, Stud		
28	3305-617	1	Head, Cylinder	(inc. 29)	
29	3303-656	1	BOLT SEALING 12MM		
30	3304-918	2	Screw, Cap		
31	3304-049	2	Washer		
32	3303-249	2	Bolt, Stud		
33	3303-659	1	Gasket, Cylinder Head		
34	3305-621	1	Cylinder		
35	3305-461	1	GASKET CYLINDER		
36	3304-157	1	Clamp, Routing		
37	3306-586	1	Insert, Intake Flange		
38	3305-410	1	Clamp, Intake Flange		

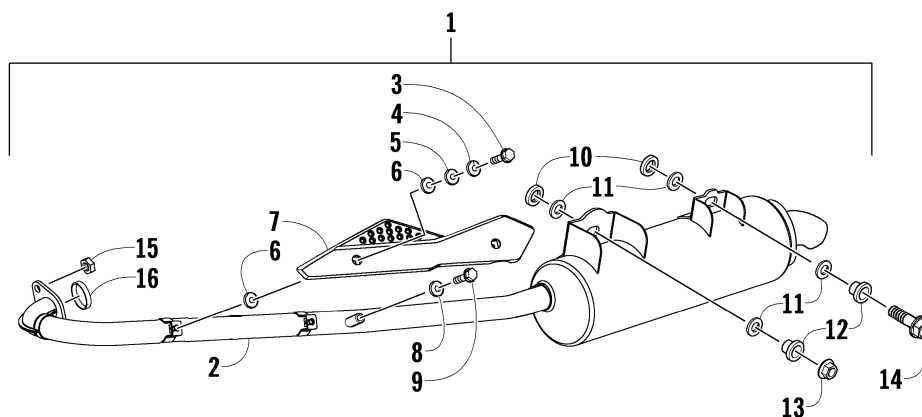
ELECTRICAL AND WIRING HARNESS ASSEMBLY [96092]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-735	1	Harness, Main	(inc. 2-4)	
2	3304-210	1	Fuse - 10 Amp		
2	3304-211	2	Fuse - 15 Amp		
2	3304-212	1	Fuse - 30 Amp		
3	3303-866	1	Box, Fuse		
4	3303-837	1	Diode, Neutral		
5	3303-289	AR	BAND OIL HANDLE		
6	3304-654	4	NUT FLANGE 6MM		
7	3303-857	1	Relay, Starter		
8	3304-681	1	Regulator, Voltage		
9	3303-830	1	Coil, Ignition	(inc. 10)	
10	3305-425	1	Cap, Noise Suppression		
11	3303-382	2	BOLT FLANGE 6*16MM		
12	3304-783	1	Relay, Start-in-Gear		
13	3305-651	1	CDI Unit	(inc. 14)	
14	3305-780	1	Cushion, CDI Unit		
15	3303-840	AR	Tie, Cable		
16	3303-134	1	SUB CORD		
17	3304-278	1	Cable, Battery		
18	3304-779	1	Control, Fan Motor		

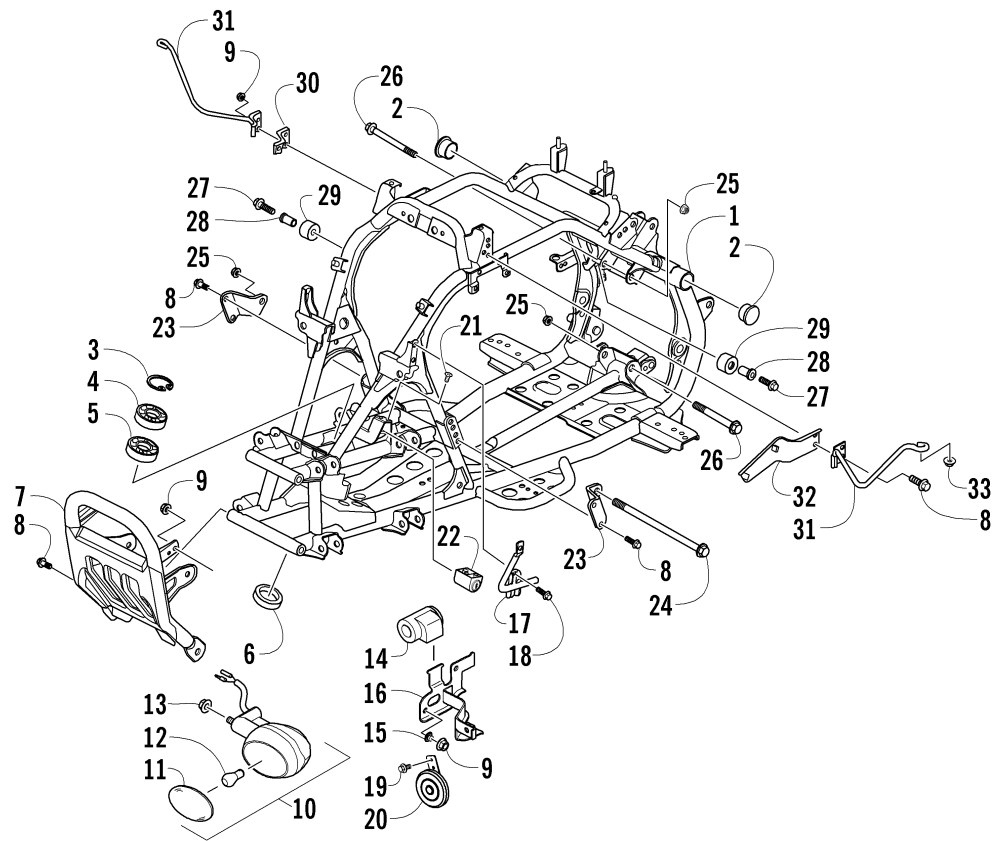
Item	Part No.	Qty	Name	Context	Footnote
19	3304-778	1	Control, Hazard		

EXHAUST ASSEMBLY [96091]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-643	1	Pipe, Exhaust - Assembly	(inc. 2-12)	
2		1	Pipe, Exhaust		Part Number not Available
3	3304-686	2	BOLT FLANGE SH 6*12		
4	3304-140	2	Washer, Lock		
5	3304-134	2	Washer		
6	3303-727	4	Washer, Fiber		
7	3304-251	1	Shield, Exhaust		
8	3305-773	2	Washer		
9	3305-769	2	BOLT FLANGE 6*8		
10	3303-726	2	Bushing		
11	3303-728	4	Washer, Fiber		
12	3303-731	2	Insert		
13	3303-332	1	Nut		
14	3304-175	1	Screw, Cap		
15	3304-125	2	Nut		
16	3303-725	1	Gasket, Exhaust		

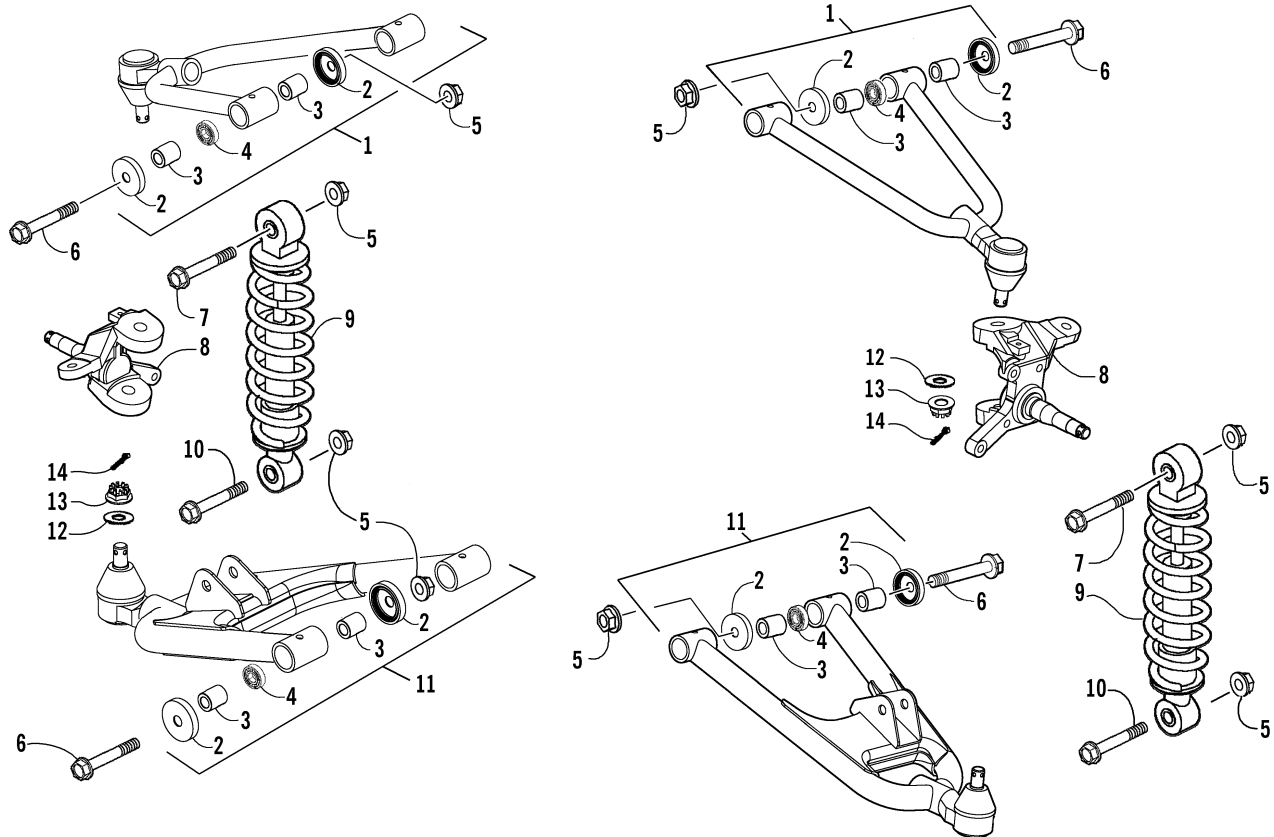
FRONT FRAME AND RELATED PARTS ASSEMBLY [100739]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-716	1	Frame, Main - Front		
2	3304-658	2	End Cap, Frame		
3	3304-150	1	Ring, Retaining		
4	3304-203	1	Bearing		
5	3303-298	1	Seal, Oil		
6	3304-064	1	Seal, Dust		
7	3305-270	1	PIPE COMP FR BUMPER		
8	3304-543	12	BOLT FLANGE 8*16		
9	3304-654	6	NUT FLANGE 6MM		
10	3304-731	1	Turn Signal - Right - Assembly	(inc. 11-12)	
10	3304-810	1	Turn Signal - Left - Assembly	(inc. 11-12)	
.11	3305-363	1	Lens - Right		
.11	3305-364	1	Lens - Left		
.12	3304-825	2	Bulb		
13	3304-774	2	Nut, Lock		
14	3304-777	1	Relay, Turn Signal		
15	3303-226	2	Insert		
16	3304-722	1	Bracket, Turn Signal Relay		
17	3304-726	1	Bracket, Support - Fender - Front - Right		

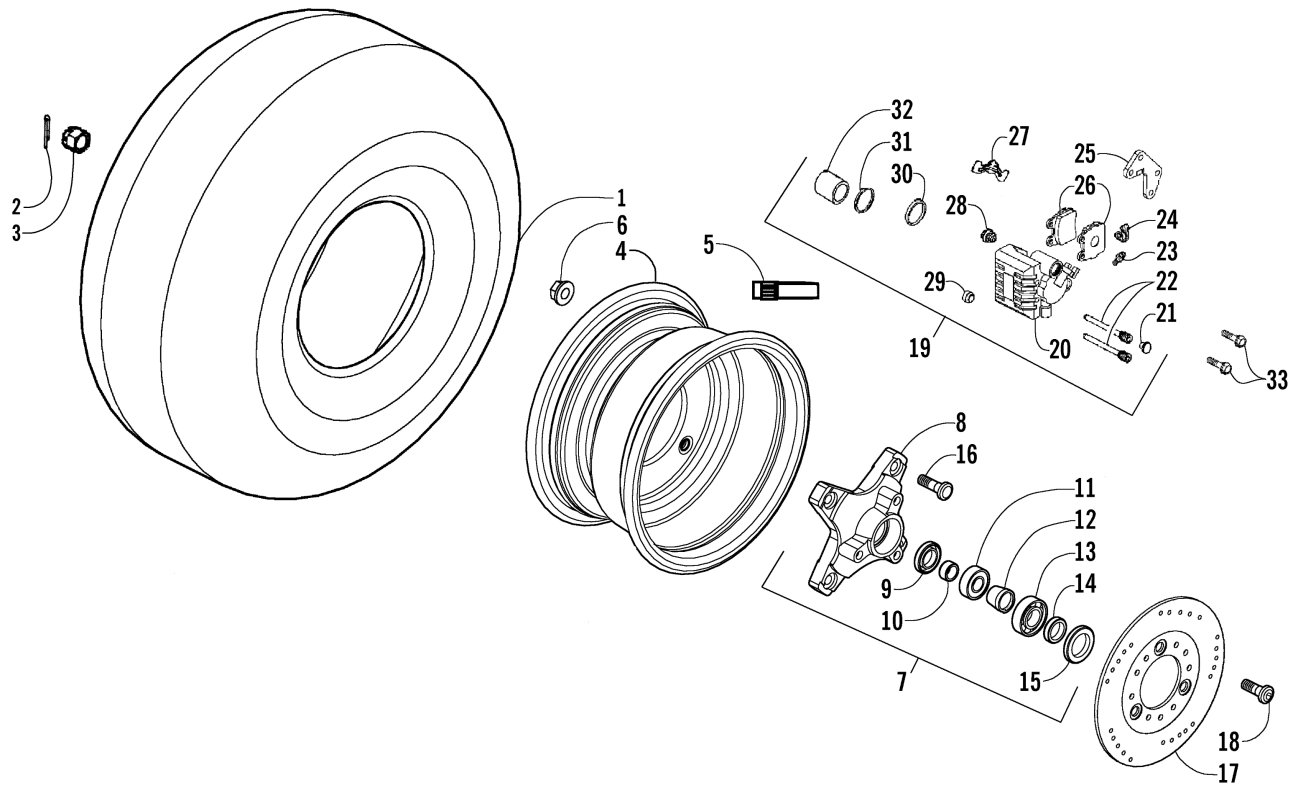
Item	Part No.	Qty	Name	Context	Footnote
17	3304-809	1	Bracket, Support - Fender - Front - Left		
18	3304-553	6	BOLT FLANGE 6*12		
19	3303-365	1	Screw, Cap		
20	3304-776	1	Horn, Electric - 12V		
21	3305-395	2	Screw, Machine		
22	3305-392	1	Lock, Steering		
23	3303-938	2	Bracket, Mounting - Engine		
24	3304-184	1	BOLT FLANGE 10*160		
25	3304-031	3	NUT U 10MM		
26	3304-183	2	SCREW,CAP-HFH M10X1.25X85		
27	3304-408	2	Screw, Cap		
28	3304-701	2	Insert		
29	3304-362	2	Grommet		
30	3303-740	1	Bracket, Mounting - Radiator		
31	3304-350	1	Bracket, Mounting - Fender Support - Right		
31	3304-351	1	Bracket, Mounting - Fender Support - Left		
32	3304-728	1	Bracket, Support - Gas Tank		
33	3304-417	2	Nut, Stamped		

FRONT SUSPENSION ASSEMBLY [96376]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-682	1	ARM ASSY R UP SWING-PLT	(inc. 2-4)	
1	3305-683	1	ARM ASSY LEFT UP SWING-PLT	(inc. 2-4)	
.2	3304-090	16	Seal		
.3	3304-689	16	COLLAR SWING ARM		
.4	3304-199	8	Bearing		
5	3304-031	12	NUT U 10MM		
6	3304-182	8	BOLT FLANGE 10*57		
7	3303-376	2	SCREW,CAP-HFH M10X1.25X40		
8	3304-336	1	Knuckle - Assembly - Right		
8	3304-337	1	Knuckle - Assembly - Left		
9	3306-747	2	Shock/Spring Assembly White		
10	3304-595	2	BOLT FLANGE 10*50		
11	3305-684	1	ARM ASSY R LOW SWING-PLT	(inc. 2-4)	
11	3305-685	1	ARM ASSY L LOW SWING	(inc. 2-4)	
12	3303-335	4	Washer		
13	3303-328	4	Nut, Castle		
14	3303-470	4	Pin, Cotter		

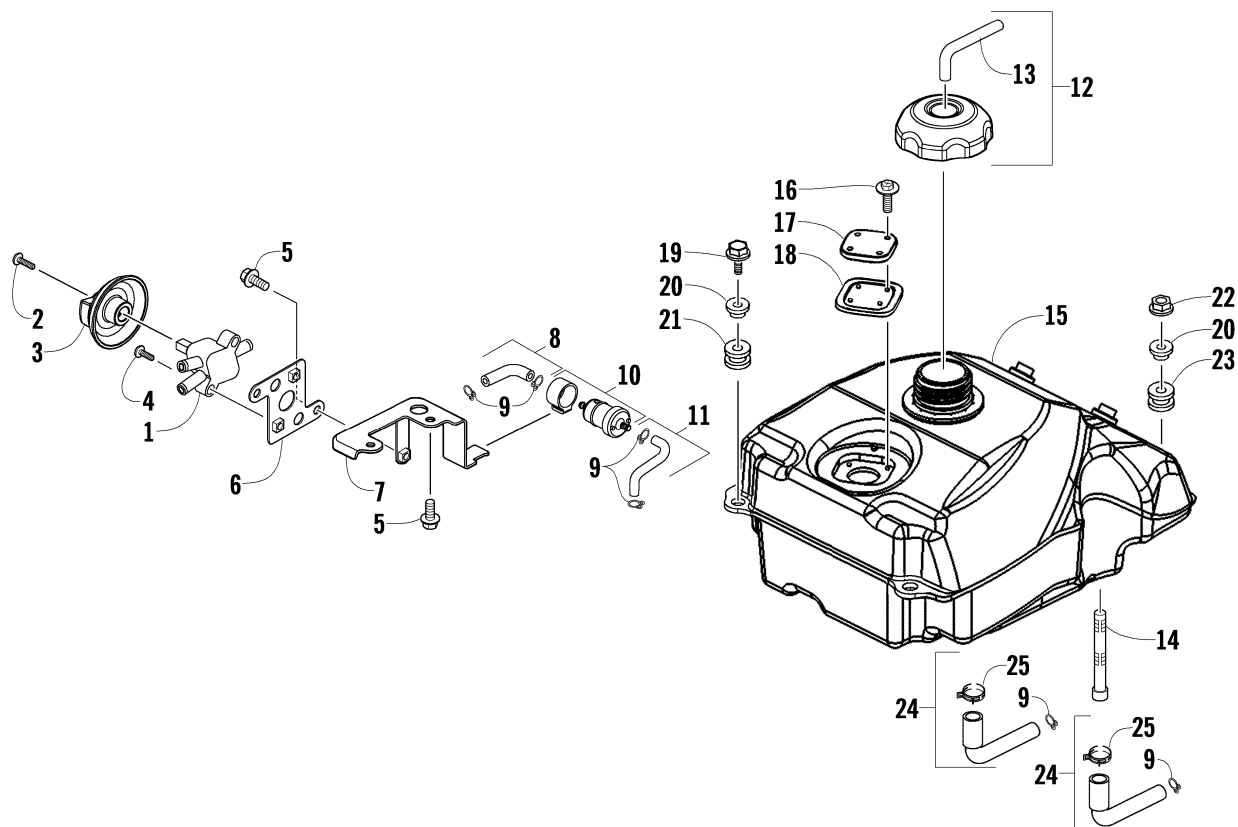
FRONT WHEELS AND BRAKE ASSEMBLY [300513]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-592	2	Tire - Front		
2	3303-340	2	Pin, Cotter		
3	3303-330	2	Nut, Lock		
4	3304-310	2	Wheel, Front		
5	3304-562	2	Stem, Valve		
6	3304-028	8	Nut, Lug		
7	3304-311	2	Hub, Wheel - Assembly - Front	(inc. 8-16)	
8		2	Hub, Wheel - Front	Not a Service Part	
9	3304-089	2	Seal, Oil		
10	3303-898	2	Collar, Wheel - Inside		
11	3304-200	2	Bearing		
12	3303-900	2	Collar, Wheel - Center		
13	3304-202	2	Bearing		
14	3303-899	2	Collar, Wheel - Outside		
15	3304-088	2	Seal, Oil		
16	3304-014	8	Stud		
17	3306-910	1	Disc, Brake - Front - Right		
17	3306-911	1	Disc, Brake - Front - Left		
18	3304-015	6	Screw, Shoulder		
19	3306-590	1	Caliper Assembly - Front - Right	(inc. 20-32)	

Item	Part No.	Qty	Name	Context	Footnote
.20		1	Housing, Caliper - Assembly - Right	Not a Service Part	
19	3306-591	1	Caliper Assembly - Front - Left	(inc. 20-32)	
.20		1	Housing, Caliper - Assembly - Left	Not a Service Part	
.21	3304-333	2	Plug		
.22	3304-326	4	Pin		
.23	3304-302	2	Valve, Bleed		
.24	3304-303	2	Cap, Bleed Valve		
.25	3304-317	1	Bracket, Right		
.25	3304-328	1	Bracket, Left		
.26	3305-258	2	Pad, Brake - Set		
.27	3304-315	2	Spring		
.28	3304-322	2	Boot		
.29	3304-329	2	Bushing		
.30	3305-380	2	SEAL PISTON (FOOT BRAKE)		
.31	3305-377	2	DUST SEAL (FOOT BRAKE)		
.32	3304-314	2	PISTON (FOOT BRAKE)		
33	3304-174	4	Screw, Cap		

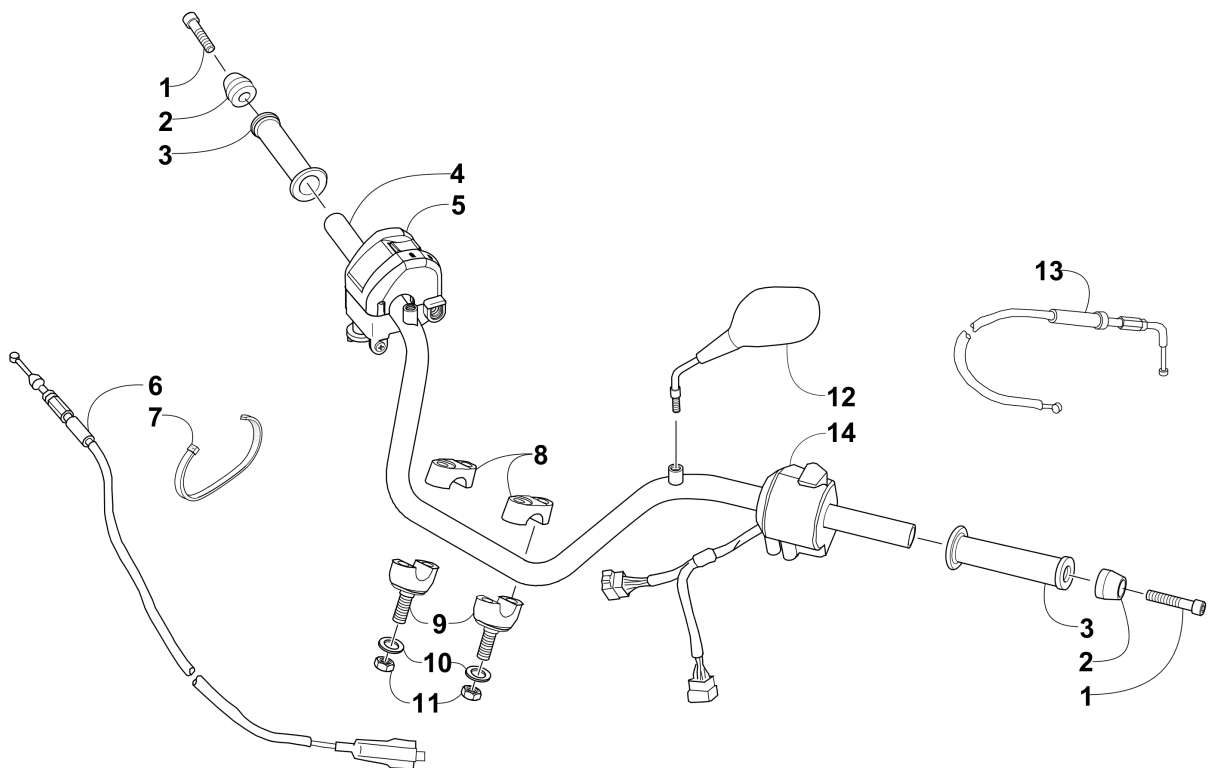
GAS TANK ASSEMBLY [100742]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-884	1	Shut-Off, Fuel		
2	5507-017	1	SCREW		
3	3303-701	1	Cover, Fuel Shut-Off		
4	3303-316	2	Screw, Machine		
5	3304-409	4	BOLT WASHER 5*12		
6	3305-551	1	Bracket, Mounting - Fuel Shut-Off		
7	3305-419	1	Bracket, Support		
8	3305-642	1	Hose Assembly	(inc. 9)	
9	3303-349	6	Clamp, Hose		
10	3305-641	1	Filter, Fuel		
11	3305-652	1	Hose Assembly	(inc. 9)	
12	3305-975	1	Cap, Gas Tank	(inc. 13)	
13	3304-169	1	Hose, Vent		
14	3303-058	1	Strainer, Fuel		
15	3306-584	1	Tank, Gas		
16	3305-397	4	Screw, Cap		
17	3305-417	1	Cover, Access		
18	3305-418	1	Seal		
19	3304-551	2	BOLT FLANGE 6*22		
20	3303-226	4	Insert		

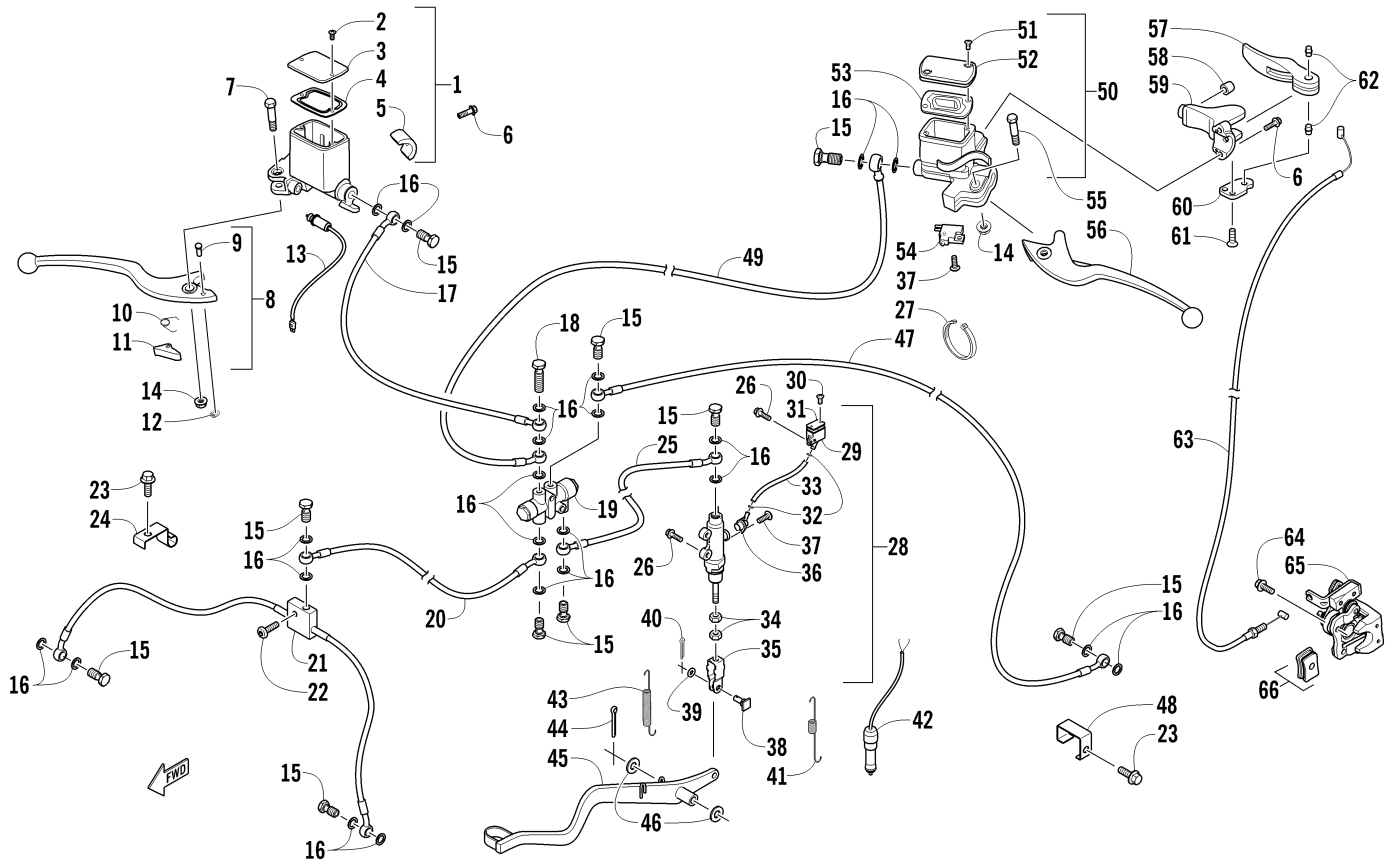
Item	Part No.	Qty	Name	Context	Footnote
21	3303-406	2	Grommet		
22	3304-654	2	NUT FLANGE 6MM		
23	3304-647	2	Grommet		
24	3305-439	2	Hose Assembly	(inc. 25 and two No. 9)	
25	3303-351	2	Clamp, Hose		

HANDLEBAR AND CONTROLS ASSEMBLY [300512]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-016	2	Screw, Cap		
2	3305-541	2	End Cap, Handlebar		
3	3305-905	2	GRIP,HANDLE-4040 SPEC		
4	3304-723	1	Handlebar		
5	3303-953	1	Case, Throttle - Assembly		
6	3305-414	1	CABLE COMP THROT		
7	3303-839	AR	Tie, Cable		
8	3303-954	2	Clamp, Handlebar - Upper		
9	3303-955	2	Clamp, Handlebar - Lower		
10	3304-136	2	Washer		
11	3306-189	2	Nut		
12	3304-803	1	Mirror Assembly - Right		
12	3304-816	1	Mirror Assembly - Left		
13	3305-632	1	Cable, Choke		
14	3304-736	1	Switch, Control - Assembly		

HYDRAULIC AND PARKING BRAKE ASSEMBLIES [96378]

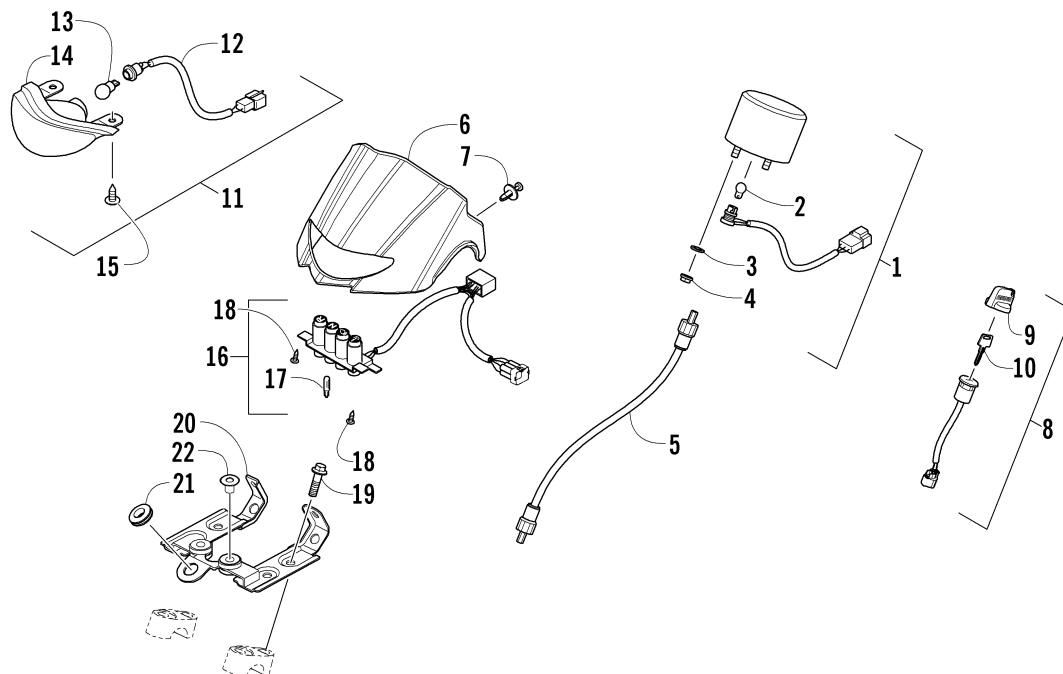


Item	Part No.	Qty	Name	Context	Footnote
1	3305-385	1	Brake Assembly - Right	(inc. 2-5)	
2	3303-339	2	Screw, Machine		
3	3305-381	1	Cover, Reservoir		
4	3305-407	1	Diaphragm		
5	3305-983	1	Clamp, Handlebar		
6	3304-746	4	Screw, Cap		
7	3303-254	1	BOLT HANDLE LEVER **(0) C.98.04.02		
8	3306-588	1	Lever, Brake - Right - Assembly	(inc. 9-11)	
9	3305-384	1	Pin, Brake Lever		
10	3305-383	1	Spring		
11	3305-382	1	Lock, Brake Lever		
12	3304-680	1	Ring, Retaining		
13	3305-373	1	Switch, Brake		
14	3304-654	2	NUT FLANGE 6MM		
15	3303-257	10	OIL BOLT 10*22 **6110-M1 C.97.07.26.		
16	3303-284	23	WASHER OIL BOLT **(1) C.98.06.01.		
17	3304-741	1	Hose, Brake - Right Brake Assembly/Brake Assist		
18	3304-674	1	OIL BOLT 10*33		
19	3304-792	1	Brake Assist		
20	3305-379	1	Hose, Brake - Brake Assist/Front Brake Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	3305-636	1	Hose, Brake w/Junction Block		
22	3304-176	1	BOLT FLANGE 8*28		
23	3304-553	3	BOLT FLANGE 6*12		
24	3303-919	2	Clamp, Brake Hose		
25	3305-375	1	Hose, Brake - Brake Assist/Rear Brake Assembly		
26	3304-551	3	BOLT FLANGE 6*22		
27	0123-788	AR	Tie, Cable - 8 in.		
28	3304-797	1	MASTER CYLINDER ASSY RR(ACE)	(inc. 29-36 and one No. 37)	
29	3303-896	1	Reservoir, Brake	(inc. 30-31)	
30	3304-119	2	Screw, Machine		
31	3304-332	1	Cover, Reservoir		
32	3303-895	2	Clamp, Hose		
33	3304-308	1	Hose, Brake		
34	3304-128	2	Nut, Jam		
35	3303-928	1	Actuator, Push Rod		
36	3304-307	1	Connector		
37	3303-321	2	Screw, Machine		
38	3303-927	1	Pin, Clevis		
39	3304-050	1	Washer		
40	3304-141	1	Pin, Cotter		
41	3303-929	1	Spring, Set		
42	3304-685	1	Switch, Brake		
43	3303-855	1	Spring, Stop		
44	3304-143	1	Pin, Cotter		
45	3304-335	1	Lever, Brake		
46	3304-139	2	Washer		
47	3304-742	1	Hose, Brake - Brake Assist/Rear Caliper		
48	3303-891	1	Clamp, Brake Hose		
49	3304-743	1	Hose, Brake - Brake Assist/Left Brake Assembly		
50	3305-376	1	CYLINDER SET RR MASTER	(inc. 51-53)	
51	3303-318	2	Screw, Machine		
52	3306-622	1	Cover, Reservoir		
53	3303-925	1	Diaphragm		
54	3303-141	1	SW ASSY RR STOP		
55	3304-017	1	Screw, Shoulder		
56	3305-388	1	Lever, Brake - Left		
57	3305-665	1	Lever, Park Brake		
58	3305-669	1	Bumper		
59	3305-644	1	Lever, Gear Shift		

Item	Part No.	Qty	Name	Context	Footnote
60	3305-667	1	Bracket, Retaining		
61	3305-668	2	Screw, Machine		
62	3305-666	2	Pin, Pivot		
63	3305-663	1	Cable, Brake		
64	3305-895	2	Screw, Cap		
65	3306-595	1	Caliper, Brake	(inc. 66)	
66	3305-882	1	BRAKE PAD ASSY		

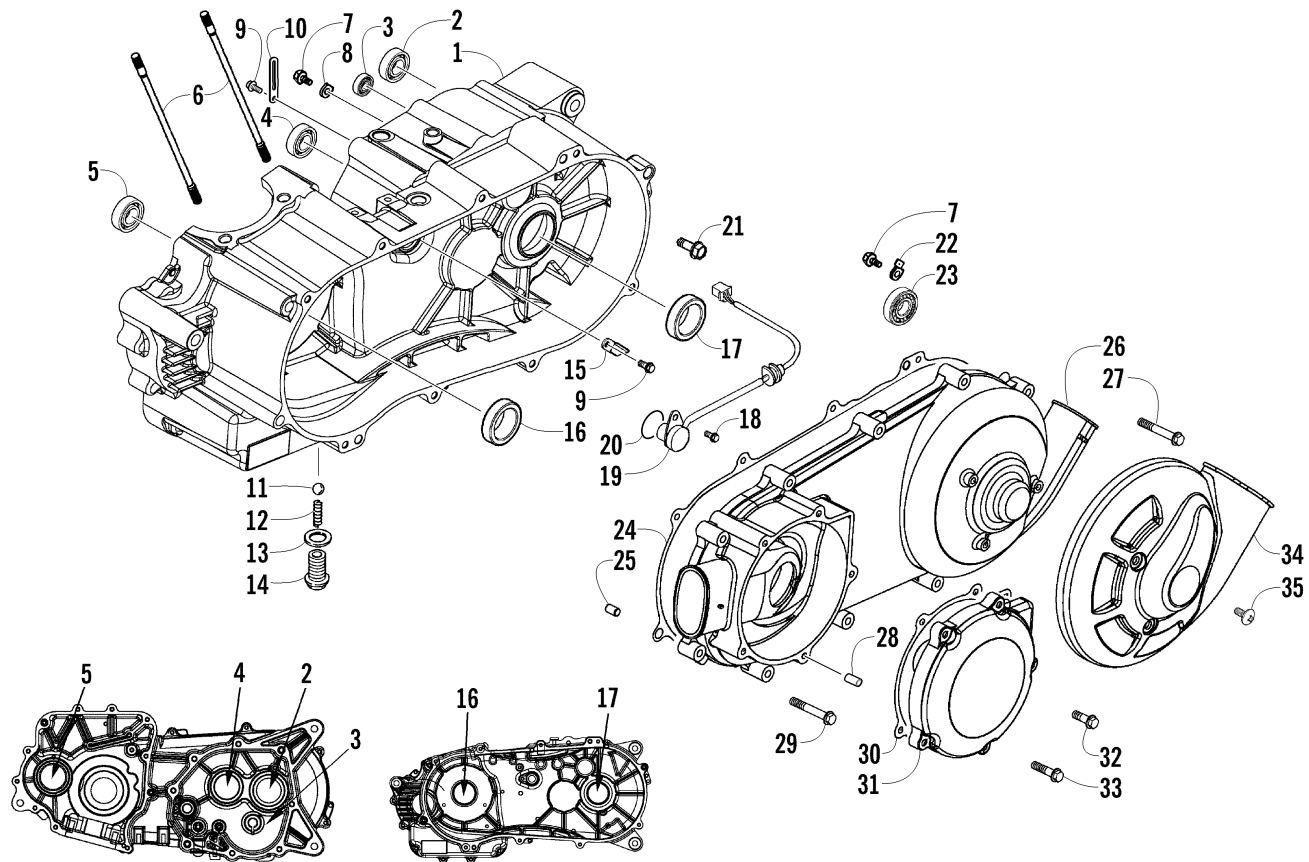
INSTRUMENT POD ASSEMBLY [100740]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-733	1	Gauge, Speedometer	(inc. 2)	
.2	3305-370	1	Bulb		
3	3304-734	2	Washer		
4	3304-654	2	NUT FLANGE 6MM		
5	3303-906	1	CABLE COMP SPDMT		
6	3304-712	1	Instrument Pod Black		
7	3303-592	2	Clip, Retaining		
8	3304-771	1	Switch, Ignition - Assembly	(inc. 9-10)	
.9	3304-522	1	Cover, Key		
.10	3304-520	1	Key, Ignition - Set - Right-Side Cut		
.10	3304-521	1	Key, Ignition - Set - Left-Side Cut		
11	3304-740	1	Running Light Assembly	(inc. 12-14)	
.12	3305-362	1	Harness		
.13	3303-847	1	Bulb		
.14	3305-361	1	Lens		
15	3304-651	2	Screw, Self-Tapping		
16	3304-285	1	PILOT LAMP COMP	(inc. 17)	
.17	3304-284	4	Bulb		
18	3304-650	2	SCREW TAPPING 5*16 (CIRCLE HEAD)		
19	3305-400	4	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
20	3304-727	1	Bracket, Instrument Pod		
21	3303-239	3	Grommet		
22	3303-226	2	Insert		

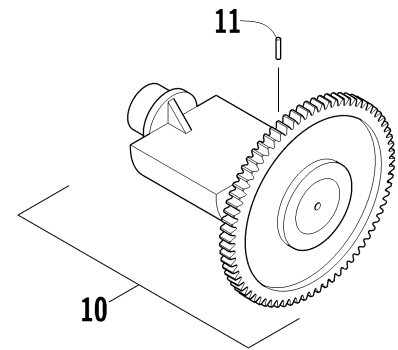
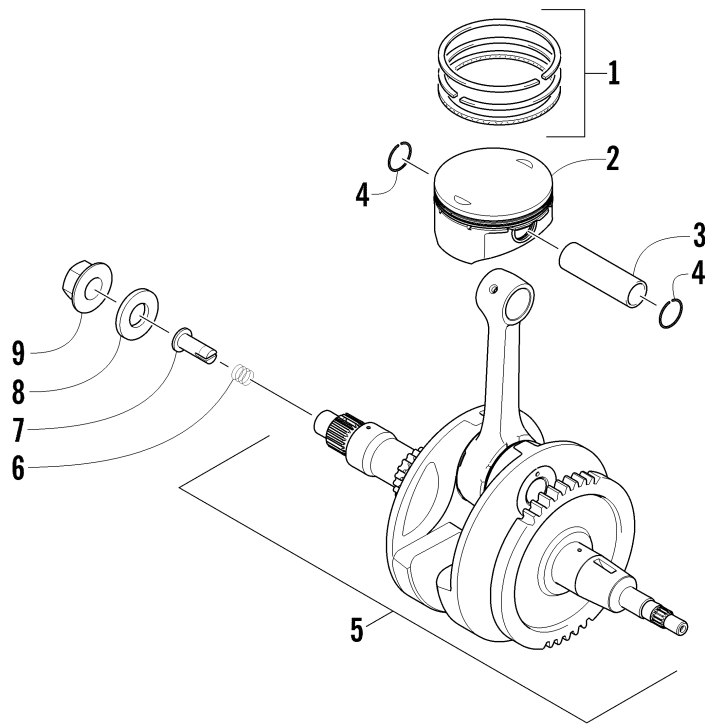
LEFT CRANKCASE AND COVER ASSEMBLY [100507]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-221	1	Crankcase		
2	3304-067	1	Bearing		
3	3304-074	1	BRG NEEDLE 20*26*16		
4	3304-699	1	BRG BALL RADIAL 6204		
5	3304-195	1	Bearing		
6	3305-606	2	Bolt, Stud		
7	3304-005	3	Screw, Cap		
8	3304-039	2	Retainer, Bearing		
9	3303-381	3	Screw, Cap		
10	3304-158	1	Clamp, Wire		
11	3304-205	1	Bearing, Ball		
12	3304-063	1	Spring, Seat		
13	3304-021	1	Washer		
14	3304-109	1	Screw, Seat		
15	3303-843	2	Retainer, Wire		
16	3304-079	1	Seal, Oil		
17	3304-091	1	Seal, Oil		
18	3304-187	1	Screw, Cap		
19	3304-698	1	Switch, Gear Position	(inc. 20)	
20	3305-776	1	O RING 15.5X2.5		

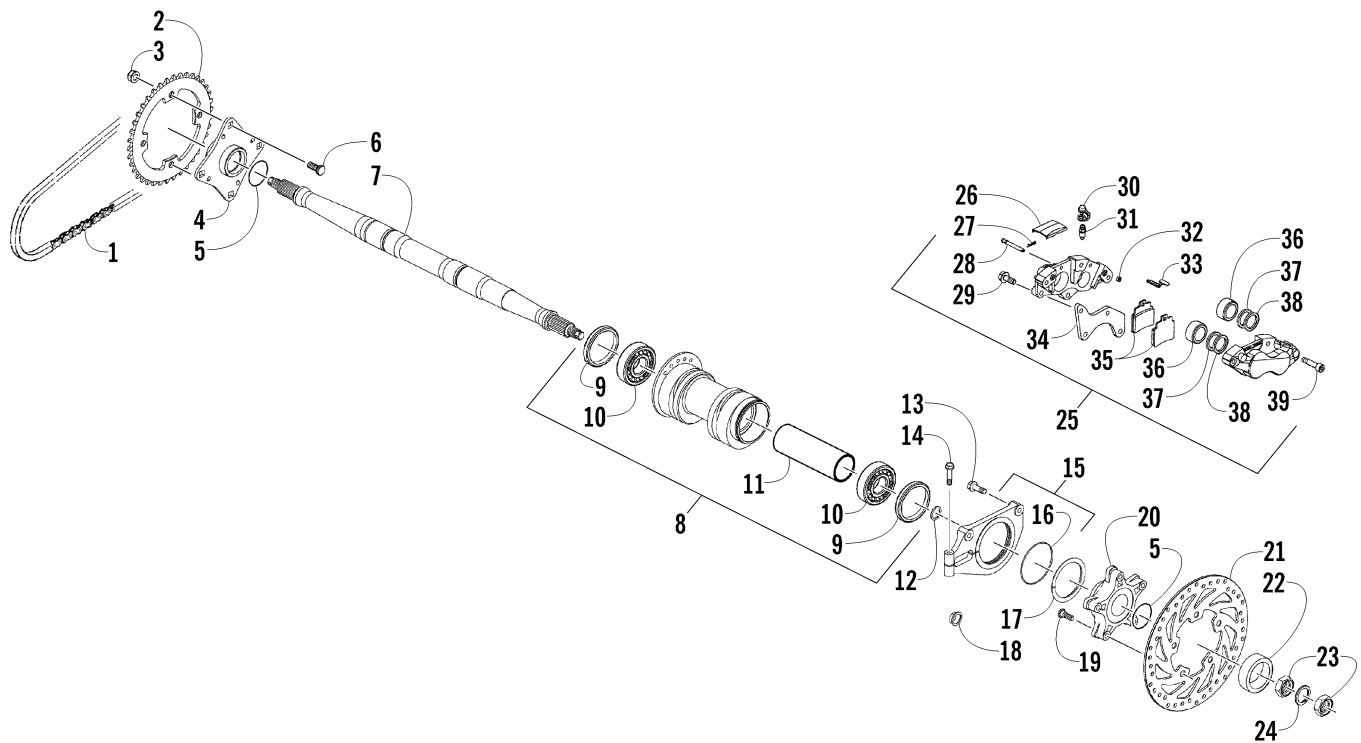
Item	Part No.	Qty	Name	Context	Footnote
21	3303-365	1	Screw, Cap		
22	3304-040	1	Retainer, Bearing		
23	3304-073	1	BEARING BALL RADIAL		
24	3303-642	1	Gasket, Cover		
25	3303-342	2	Pin, Dowel		
26	3303-632	1	Cover, Crankcase		
27	3304-003	8	Screw, Cap		
28	3303-341	2	Pin, Dowel		
29	3304-004	2	Screw, Cap		
30	3304-101	1	Gasket, Cover		
31	3304-225	1	Cover		
32	3303-384	3	BOLT FLANGE SH 6*25		
33	3305-945	2	Screw, Cap		
34	3304-222	1	Cover, Protective		
35	3304-407	3	Screw, Machine		

PISTON AND CRANKSHAFT ASSEMBLY [94280]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-664	1	RING SET PISTON		
2	3305-625	1	Piston		
3	3305-623	1	Pin, Piston		
4	3304-159	2	Circlip		
5	3305-619	1	Crankshaft Assembly		
6	3303-694	1	Spring		
7	3303-693	1	Oil Through		
8	3304-036	1	Washer, Thrust		
9	3304-024	1	Nut		
10	3305-624	1	Balancer, Crankshaft	(inc. 11)	
11	3304-439	1	Pin, Dowel		

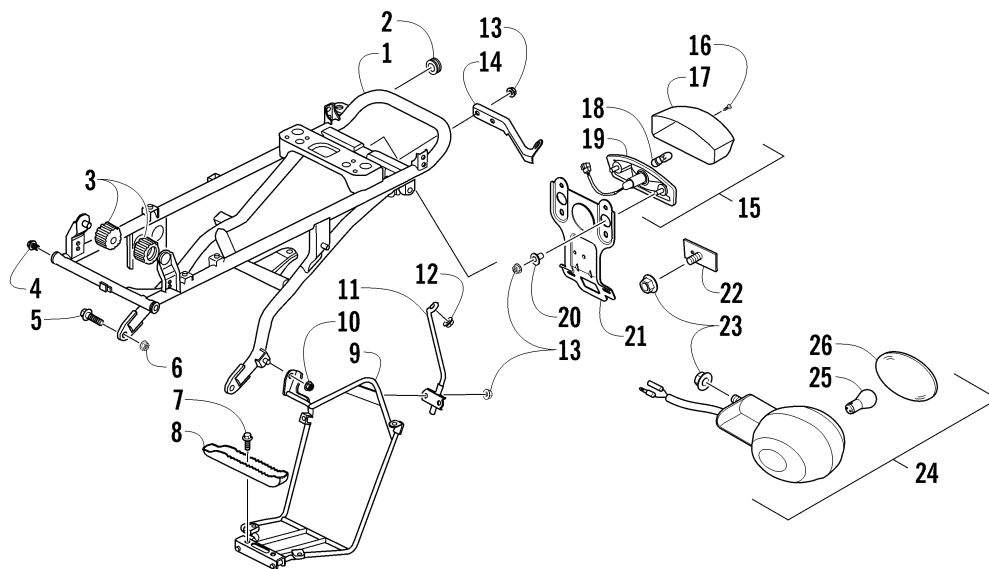
REAR AXLE AND BRAKE ASSEMBLY [96088]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-510	1	Chain, Drive		
2	3304-291	1	Sprocket, Drive		
3	3304-031	4	NUT U 10MM		
4	3304-292	1	Flange, Sprocket		
5	3303-603	2	O-Ring		
6	3304-403	4	Bolt, Carriage		
7	3305-639	1	Axle, Rear		
8	3304-294	1	Hub, Rear - Assembly	(inc. 9-11)	
9	3304-424	2	Seal		
10	3304-688	2	Bearing		
11	3305-593	1	Spacer		
12	3304-415	1	Ring, Retaining		
13	3304-687	2	Screw, Cap		
14	3304-518	1	Screw, Cap		
15	3305-890	1	BRACKET,CALIPER - ASSY	(inc. 16)	
16	3305-259	1	O-Ring		
17	3304-519	1	Ring, Retaining		
18	3304-304	1	Insert		
19	3304-015	5	Screw, Shoulder		
20	3304-300	1	Hub, Brake Disc	(inc. one No. 5)	

Item	Part No.	Qty	Name	Context	Footnote
21	3304-301	1	Disc, Brake		
22	3304-343	1	Spacer		
23	3304-342	2	Pin, Dowel		
24	3305-267	1	Washer, Lock		
25	3306-594	1	Caliper Assembly - Rear	(inc. 26-39)	
.26	3304-318	2	Cover, Dust		
.27	3303-608	2	Pin, Lock		
.28	3304-325	2	Pin		
.29	3304-174	2	Screw, Cap		
.30	3304-303	2	Cap, Bleed Valve		
.31	3304-302	2	Valve, Bleed		
.32	3304-333	2	Plug		
.33	3304-696	2	Spring, Brake Pad		
.34	3304-695	1	Bracket		
.35	3304-697	2	Pad, Brake - Set		
.36	3305-262	2	PISTON, CALIPER		
.37	3305-380	4	SEAL PISTON (FOOT BRAKE)		
.38	3306-585	4	Seal, Dust		
.39	3304-440	3	Screw, Cap		

REAR FRAME, TAILLIGHT, AND RELATED PARTS ASSEMBLY [96081]

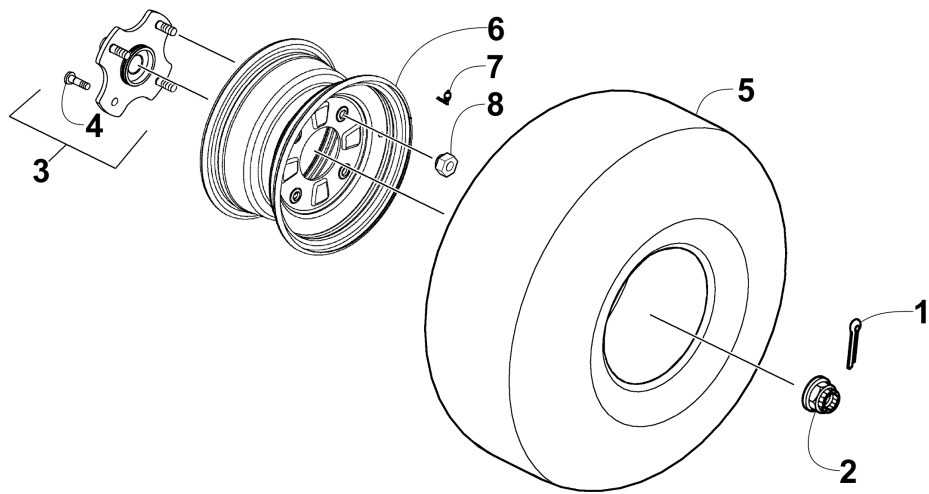


Item	Part No.	Qty	Name	Context	Footnote
1	3304-729	1	Frame, Main - Rear		
2	3303-239	2	Grommet		
3	3304-245	2	Support, Gas Tank		
4	3304-435	2	Screw, Cap		
5	3304-181	2	Screw, Cap		
6	3303-333	2	NUT FLANGE 10MM		
7	3304-543	4	BOLT FLANGE 8*16		
8	3304-346	2	Footpeg		
9	3304-354	1	Bracket, Mounting - Fender - Right		
9	3304-356	1	STAY L RR FENDER		
10	3303-332	3	Nut		
11	3304-348	1	Bracket, Support - Fender - Rear - Right		
11	3304-349	1	Bracket, Support - Fender - Rear - Left		
12	3304-417	2	Nut, Stamped		
13	3304-654	10	NUT FLANGE 6MM		
14	3304-725	1	Bracket, Mounting - Fender - Rear - Right		
14	3304-812	1	Bracket, Mounting - Fender - Rear - Left		
15	3304-739	1	Taillight - Assembly	(inc. 16-19)	
.16	3304-537	2	Screw, Self-Tapping		

Item	Part No.	Qty	Name	Context	Footnote
.17	3306-583	1	Lens, Taillight		
.18	3303-849	1	BULB TAIL & STOP 12V21W/5W		
.19	3303-422	1	Housing, Taillight		
20	3303-226	2	Insert		
21	3304-724	1	Mount, License Plate		
22	3304-737	2	Reflector, Rear Red		
23	3304-774	4	Nut, Lock		
24	3304-732	1	Turn Signal - Right - Assembly	(inc. 25-26)	
24	3304-811	1	Turn Signal - Left - Assembly	(inc. 25-26)	
.25	3304-825	2	Bulb		
.26	3305-363	1	Lens - Right		
.26	3305-364	1	Lens - Left		

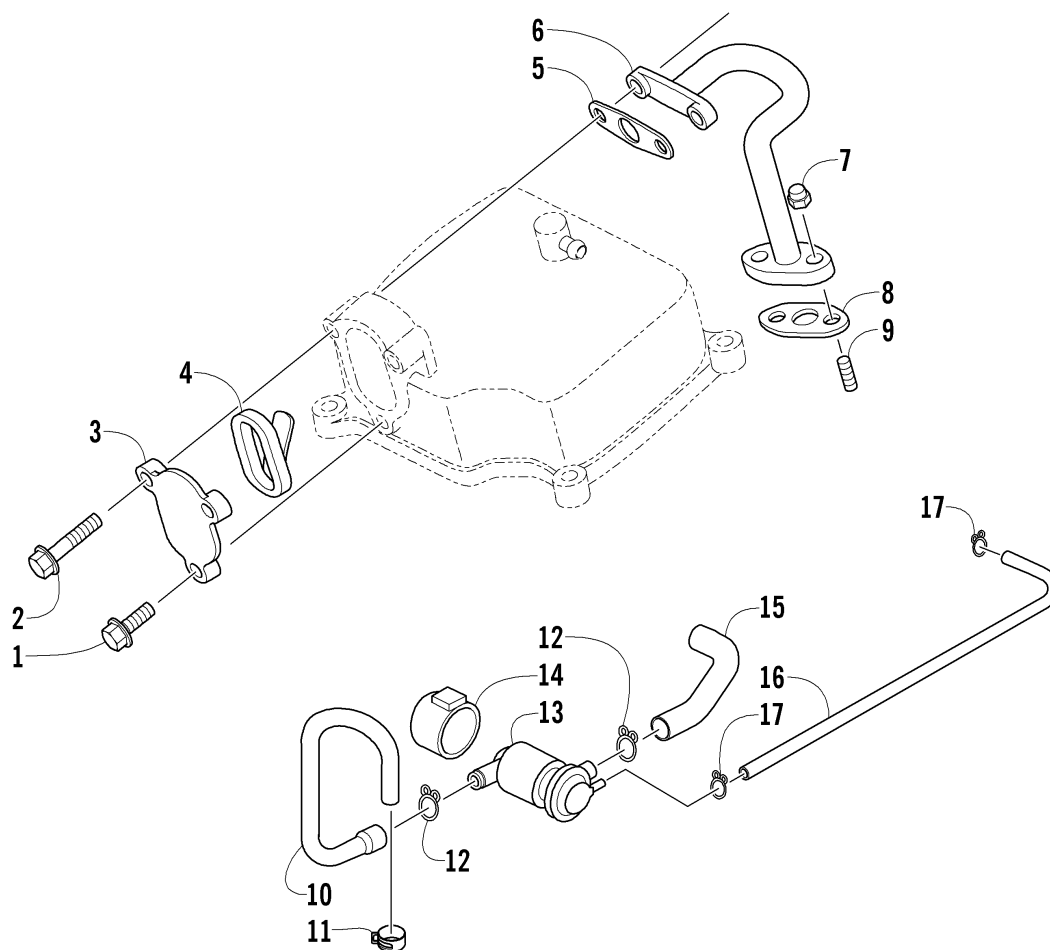
Item	Part No.	Qty	Name	Context	Footnote
.21	3304-090	2	Seal		
.22	3304-459	4	Seal		
.23	3304-364	2	Collar		
.24	3304-421	2	Bearing		
.25	3304-372	1	Sleeve		
.26	3304-309	1	Axle		
27	3304-587	4	BOLT WASHER 6*16		
28	3305-972	1	PROTECTOR ASSY RR FORK	(inc. 29-32)	
.29	3304-287	1	Guard, Chain		
.30	3304-288	1	Guard, Brake Disc		
.31	3305-773	8	Washer		
.32	3305-774	4	Rivet		

REAR WHEEL ASSEMBLY [300514]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-340	2	Pin, Cotter		
2	3304-129	2	Nut		
3	3305-266	2	Hub, Wheel	(inc. 4)	
4	3304-014	8	Stud		
5	3306-593	2	Tire		
6	3304-295	2	Wheel - Assembly		
7	3304-562	2	Stem, Valve		
8	3304-028	8	Nut, Lug		

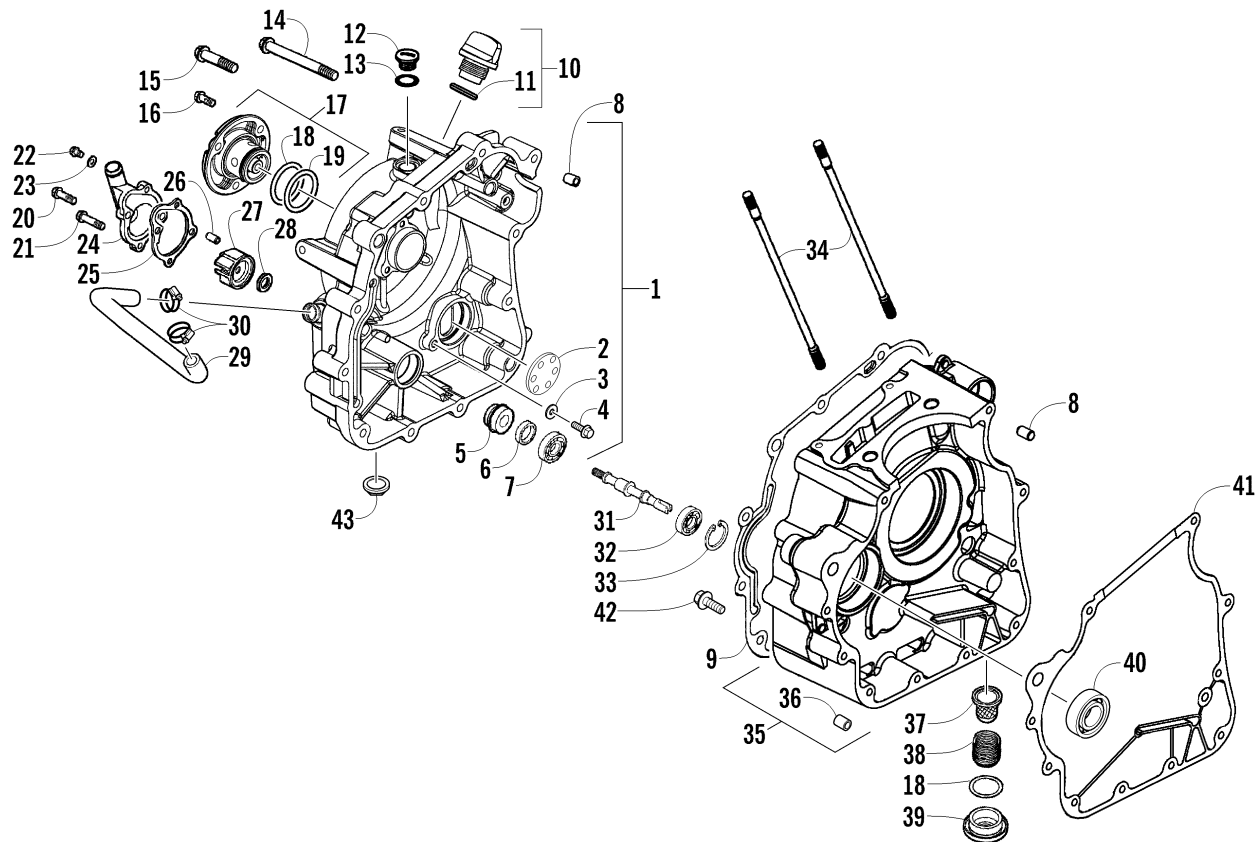
REED VALVE ASSEMBLY [100477]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-401	1	Screw, Cap		
2	3305-402	2	Screw, Cap		
3	3305-354	1	Cover, Reed Valve		
4	3305-353	1	Valve, Reed		
5	3305-356	1	Gasket		
6	3305-610	1	Pipe, Air		
7	3304-030	2	Nut, Cap		
8	3303-732	1	Gasket		
9	3304-114	2	Bolt, Stud		
10	3305-404	1	Duct, Air		
11	3304-167	1	Clamp		
12	3303-712	2	Clamp		
13	3304-713	1	Vacuum, Air - Assembly		
14	3305-355	1	Mount, Air Vacuum		
15	3304-824	1	Duct, Air		

Item	Part No.	Qty	Name	Context	Footnote
16	3305-405	1	Hose Assembly		
17	3304-161	2	Clamp, Hose		

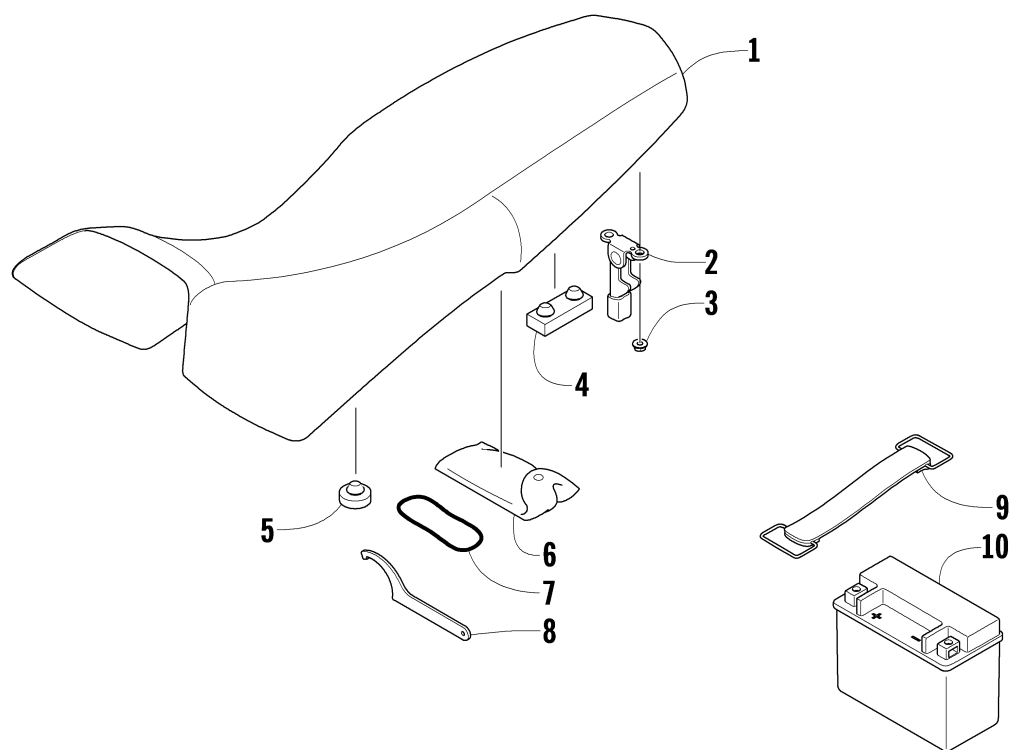
RIGHT CRANKCASE AND COVER ASSEMBLY [94278]



Item	Part No.	Qty	Name	Context	Footnote
1	3305-626	1	Cover, Crankcase	(inc. 2-7)	
.2	3303-696	1	Plate, Sight Gauge		
.3		1	Washer		Part Number not Available
.4	3304-005	1	Screw, Cap		
.5	3303-751	1	Seal, Mechanical		
.6	3304-078	1	Seal, Oil		
.7	3304-068	1	Bearing		
8	3303-342	4	Pin, Dowel		
9	3303-641	1	Gasket		
10	3303-695	1	Gauge, Oil Level	(inc. 11)	
.11	3304-102	1	O-RING 18*3		
12	3304-012	1	Cap, Spark Plug		
13	3304-099	1	O-Ring		
14	3304-192	8	Screw, Cap		
15	3303-387	4	Screw, Cap		
16	3303-382	3	BOLT FLANGE 6*16MM		
17	3304-013	1	Cap, Crankcase Cover	(inc. 18-19)	
.18	3304-096	2	O-RING 30.8MM		
.19	3304-098	1	O-Ring		

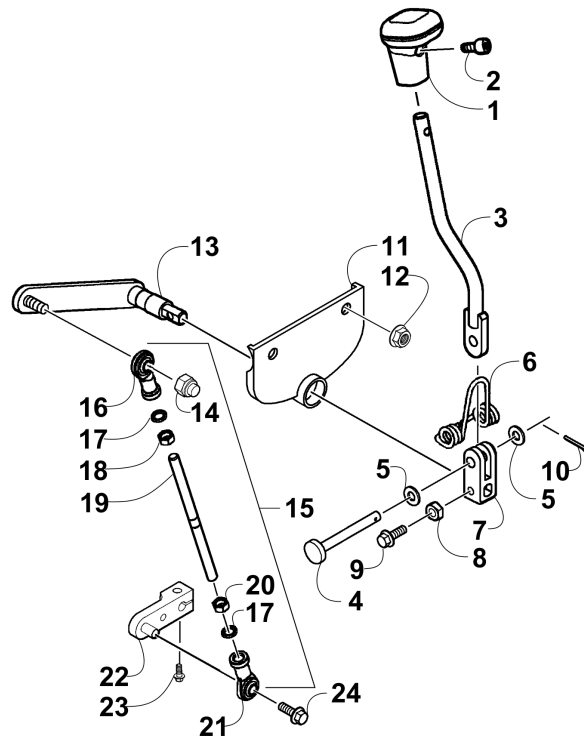
Item	Part No.	Qty	Name	Context	Footnote
20	3303-619	2	BOLT FLANGE SH 6*22		
21	3303-385	2	Screw, Cap		
22	3304-186	1	Screw, Cap		
23	3304-049	1	Washer		
24	3303-752	1	Cover, Water Pump		
25	3303-753	1	Gasket, Water Pump		
26	3303-341	2	Pin, Dowel		
27	3303-750	1	Impeller, Water Pump		
28	3304-038	1	Washer		
29	3303-758	1	Hose, Coolant - Water Pump/Cylinder		
30	3304-165	2	CLIP WATER HOSE		
31	3303-754	1	Shaft, Water Pump		
32	3304-193	1	Bearing		
33	3304-148	1	Ring, Retaining		
34	3304-008	2	Bolt, Stud		
35	3305-605	1	Crankcase - Right	(inc. 36)	
36	3304-065	1	Plug		
37	3303-691	1	SCREEN OIL FILTER		
38	3303-692	1	SPG OIL FILTER SCREEN		
39	3303-021	1	Cap, Inspection		
40	3304-195	1	Bearing		
41	3303-628	1	Gasket, Crankcase		
42	3304-191	4	BOLT FLANGE SH 6*50		
43	3304-052	1	BOLT DRAIN PLUG SPECIAL		

SEAT, BATTERY, AND TOOL KIT ASSEMBLIES [94293]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-391	1	Seat Assembly	(inc. 2-3)	
2	3304-392	1	Latch, Seat		
3	3305-929	2	Nut		
4	3306-458	2	BUMPER,SEAT		
5	3306-470	2	Bumper, Seat - Front		
6	3304-400	1	Kit, Tool		
7	3303-242	1	Retainer, Tool Kit		
8	1441-797	1	Wrench, Spanner		Optional
9	3304-434	1	Hold-Down, Battery		
10	3304-275	1	BATTERY YTX12-BS		

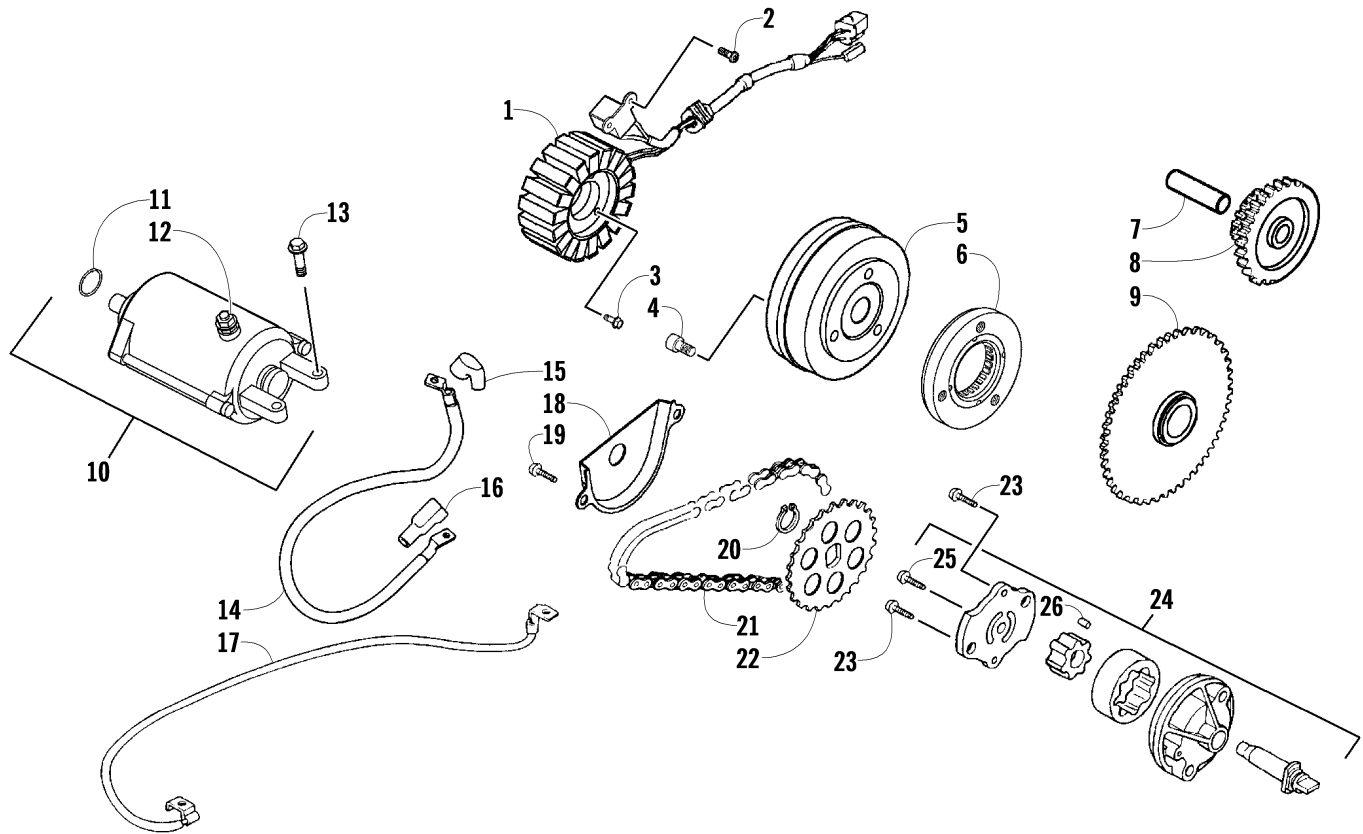
SHIFT LEVER ASSEMBLY [96380]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-823	1	Knob, Gear Shift		
2	3304-401	1	Screw, Cap		
3	3304-458	1	Rod, Gear Shift		
4	3303-817	1	Pin, Shift Lever		
5	3304-135	2	WASHER PLAIN 8MM		
6	3303-818	1	Spring		
7	3303-819	1	Bracket, Gear Shift		
8	3305-340	1	NUT HEX 6MM		
9	3304-438	1	Screw, Cap		
10	3304-142	1	Pin, Cotter		
11	3304-271	1	Cover, Gear Shift		
12	3303-332	2	Nut		
13	3305-644	1	Lever, Gear Shift		
14	3305-792	1	Nut, Cap		
15	3305-778	1	Tie Rod - Assembly	(inc. 16-21)	
16	3303-972	1	Ball Joint, Tie Rod - Left		
17	3303-607	2	WASHER SPRING 8MM		
18	3304-126	1	Nut		
19	3304-273	1	Tie Rod		
20	3304-125	1	Nut		

Item	Part No.	Qty	Name	Context	Footnote
.21	3303-970	1	Ball Joint, Tie Rod - Right		
22	3305-543	1	Link, Gear Shift		
23	3304-112	1	Screw, Cap		
24	3304-176	1	BOLT FLANGE 8*28		

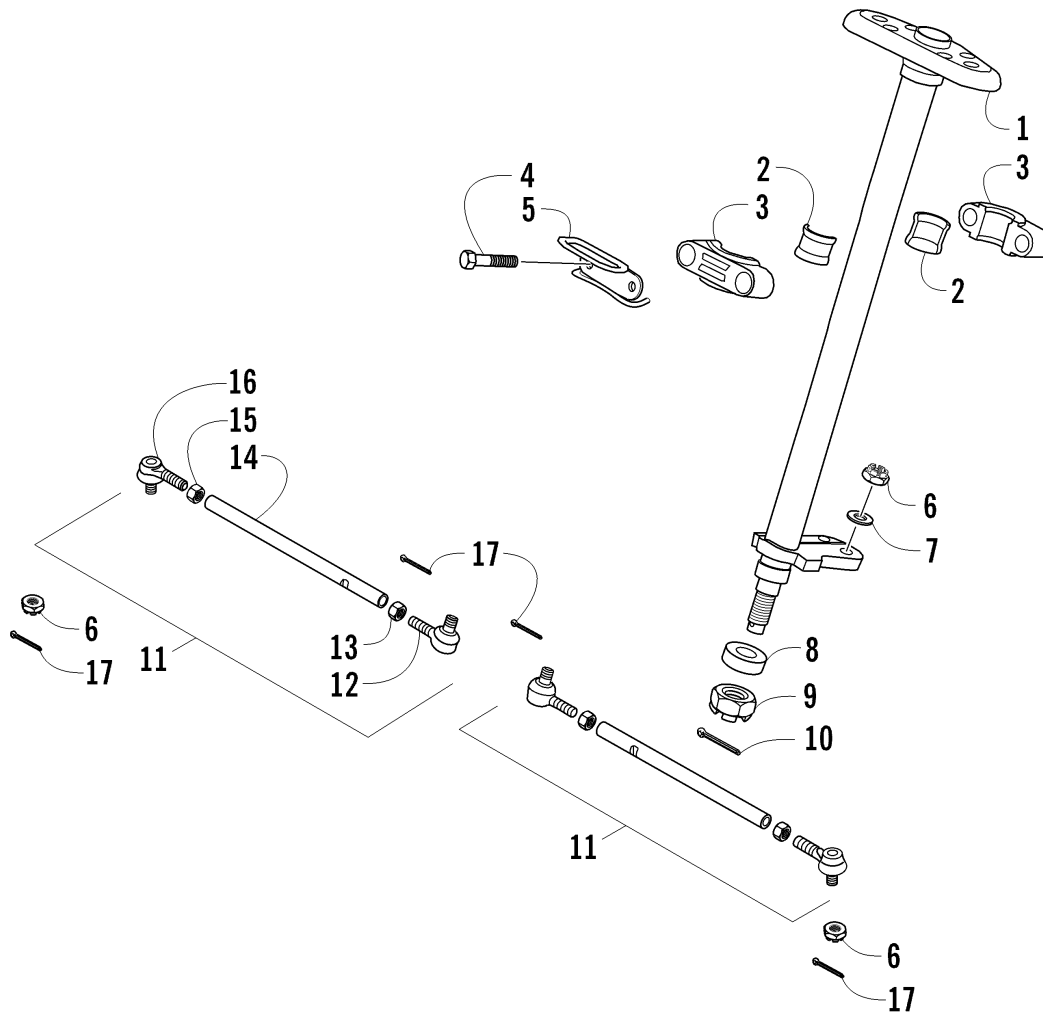
STARTER MOTOR, MAGNETO, AND OIL PUMP ASSEMBLY [92456]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-121	1	Stator		
2	3304-118	2	Screw, Machine		
3	3304-111	3	Screw, Cap		
4	3304-208	3	Screw, Cap		
5	3305-628	1	Rotor/Flywheel		
6	3305-412	1	Clutch, One-Way		
7	3305-629	1	Shaft, Starter Reduction		
8	3303-824	1	Gear, Starter Reduction		
9	3305-411	1	GEAR COMP STARTING CLUTCH		
10	3304-274	1	Motor, Starter	(inc. 11-12)	
.11	3304-104	1	O-Ring		
.12	3304-011	2	Nut w/Washer		
13	3304-002	2	BOLT FLANGE SHF 6*22		
14	3304-277	1	Cable, Battery/Starter	(inc. 15-16)	
.15	3305-251	1	Boot, Terminal		
.16	3305-252	1	Boot, Terminal		
17	3303-842	1	Cable, Battery/Ground		
18	3303-697	1	Separator, Oil		
19	3303-381	2	Screw, Cap		
20	3304-146	1	Ring, Retaining		

Item	Part No.	Qty	Name	Context	Footnote
21	3305-631	1	Chain, Oil Pump		
22	3303-688	1	Sprocket, Oil Pump		
23	3303-385	2	Screw, Cap		
24	3303-687	1	Pump, Oil	(inc. 25-26)	
25	3304-426	1	Screw, Cap		
26	3304-144	1	Pin, Alignment		

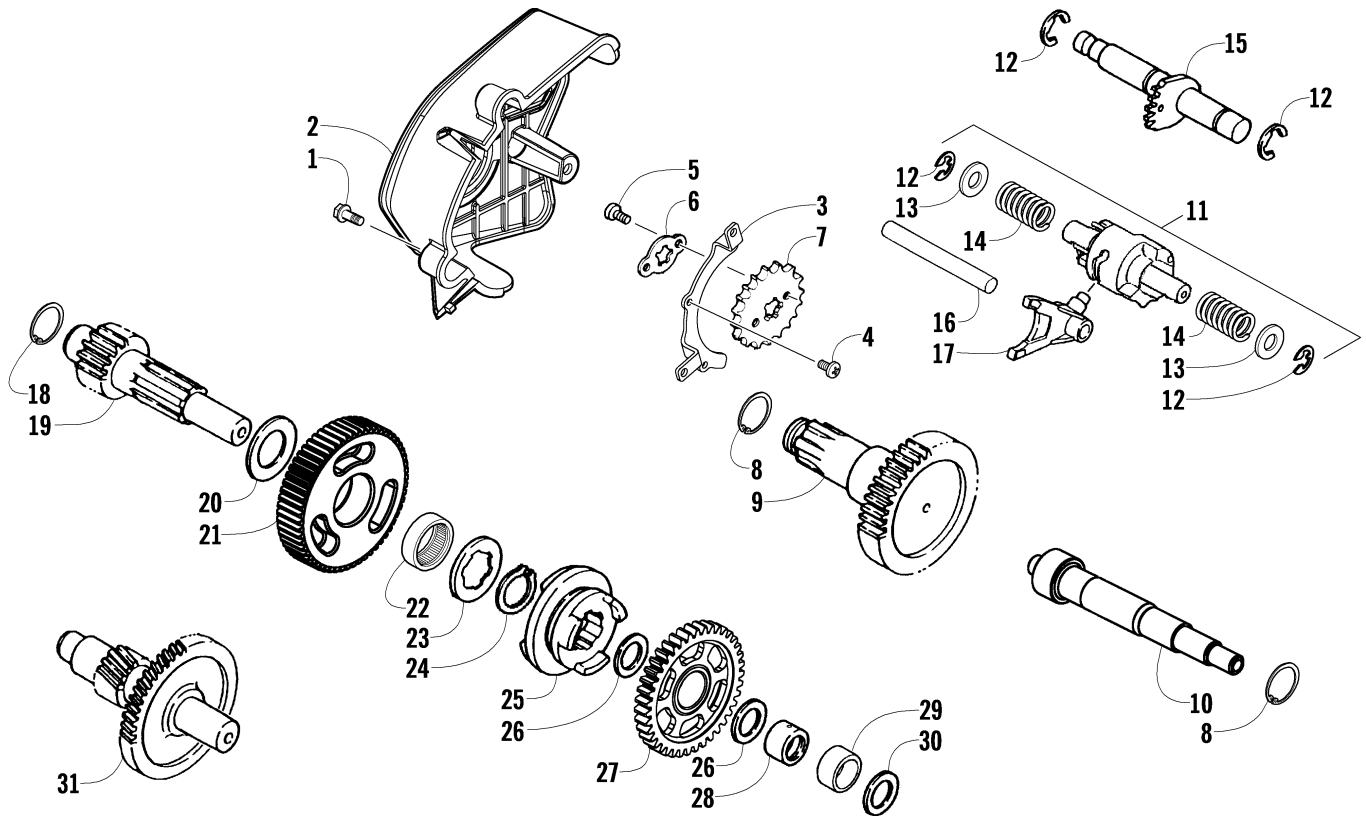
STEERING ASSEMBLY [96082]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-794	1	STEM COMP,STEERING (ACE)		
2	3305-496	1	STEERING BUSHING		
3	3303-961	2	Block, Mounting - Steering Post		
4	3304-649	2	Screw, Cap		
5	3303-962	1	Clamp, Mounting Block		
6	3304-130	4	Nut, Castle		
7	3304-136	2	Washer		
8	3303-960	1	Spacer		
9	3304-032	1	Nut		
10	3303-470	1	Pin, Cotter		
11	3305-634	2	Tie Rod - Assembly	(inc. 12-16)	
.12	3303-973	2	Ball Joint, Tie Rod - Left		
.13	3303-327	2	Nut, Hex - Right-Hand Thread		
.14	3305-635	2	Tube, Tie Rod		
.15	3303-326	2	Nut - Right-Hand Thread		

Item	Part No.	Qty	Name	Context	Footnote
.16	3303-971	2	Ball Joint, Tie Rod - Right		
17	3304-143	4	Pin, Cotter		

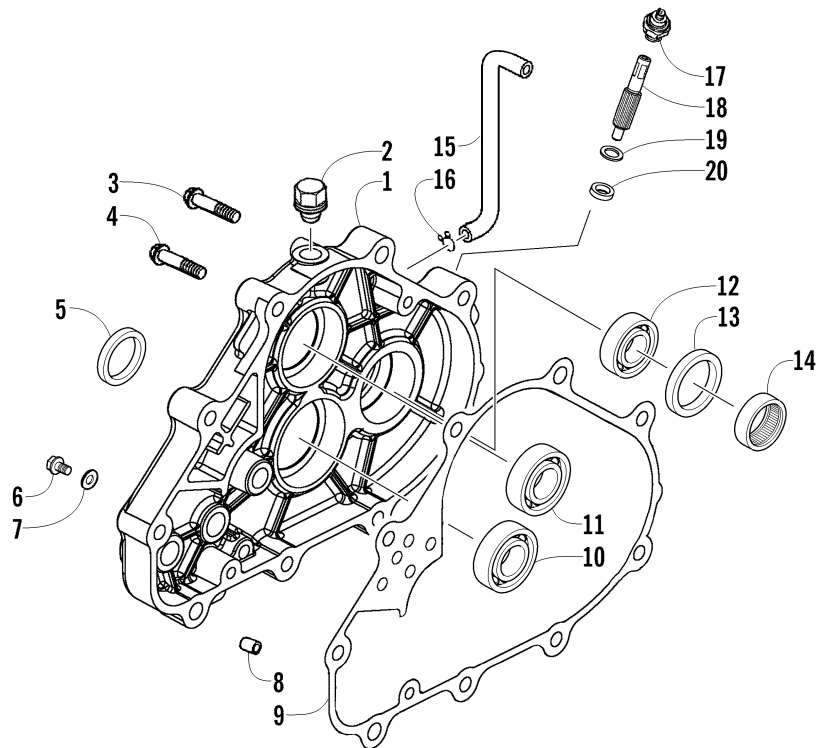
TRANSMISSION ASSEMBLY [96096]



Item	Part No.	Qty	Name	Context	Footnote
1	3303-383	3	BOLT FLANGE SH 6*20		
2	3304-715	1	Cover, Chain		
3	3304-515	1	Guide, Chain		
4	3304-650	2	SCREW TAPPING 5*16 (CIRCLE HEAD)		
5	3303-307	2	Screw, Cap		
6	3304-266	1	Plate, Retaining		
7	3304-265	1	Sprocket, Drive		
8	3304-147	2	CIR CLIP EX 25MM		
9	3304-262	1	Shaft, Output		
10	3305-695	1	Shaft, Driven		
11	3304-268	1	Drum, Gear Shift - Assembly	(inc. two No. 12 and 13-14)	
12	3304-153	4	E-Ring		
13	3304-412	2	Washer, Thrust		
14	3304-700	2	Spring		
15	3304-269	1	SPINDLE COMP DRUM SHIFT		
16	3304-513	1	Shaft, Shift Fork		
17	3305-693	1	Fork, Shift		
18	3304-514	1	Ring, Retaining		
19	3304-691	1	Shaft, Main		
20	3304-044	1	WASHER THRUST 25MM		

Item	Part No.	Qty	Name	Context	Footnote
21	3304-263	1	Gear, Reverse		
22	3304-423	1	Bearing		
23	3304-045	1	Washer		
24	3304-056	1	Ring, Retaining		
25	3304-264	1	Gear Select, Sliding		
26	3304-413	2	Washer, Thrust		
27	3305-694	1	Gear, Forward		
28	3304-509	1	Bushing		
29	3304-508	1	Spacer		
30	3304-042	1	Washer, Thrust		
31	3304-261	1	Shaft, Counterbalance		

TRANSMISSION CASE ASSEMBLY [96095]



Item	Part No.	Qty	Name	Context	Footnote
1	3304-706	1	Case, Transmission		
2	3304-052	1	BOLT DRAIN PLUG SPECIAL		
3	3303-615	2	Screw, Self-Tapping		
4	3304-572	7	BOLT FLANGE 8*35		
5	3304-081	1	Seal, Oil		
6	3303-365	1	Screw, Cap		
7	3303-591	1	Washer		
8	3303-342	2	Pin, Dowel		
9	3304-258	1	Gasket		
10	3304-699	1	BRG BALL RADIAL 6204		
11	3304-198	1	Bearing		
12	3304-195	1	Bearing		
13	3304-425	1	Seal, Oil		
14	3304-422	1	Bearing		
15	3303-630	1	Tube, Breather	(inc. 16)	
16	3304-433	1	Clamp, Hose		
17	3304-108	1	BOLT TACHOMETER		
18	3304-703	1	Gear, Speedometer Drive		
19	3304-047	1	THRUST WASHER 8MM		
20	3304-077	1	OIL SEAL 12*18*3		



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