

PARTS MANUAL



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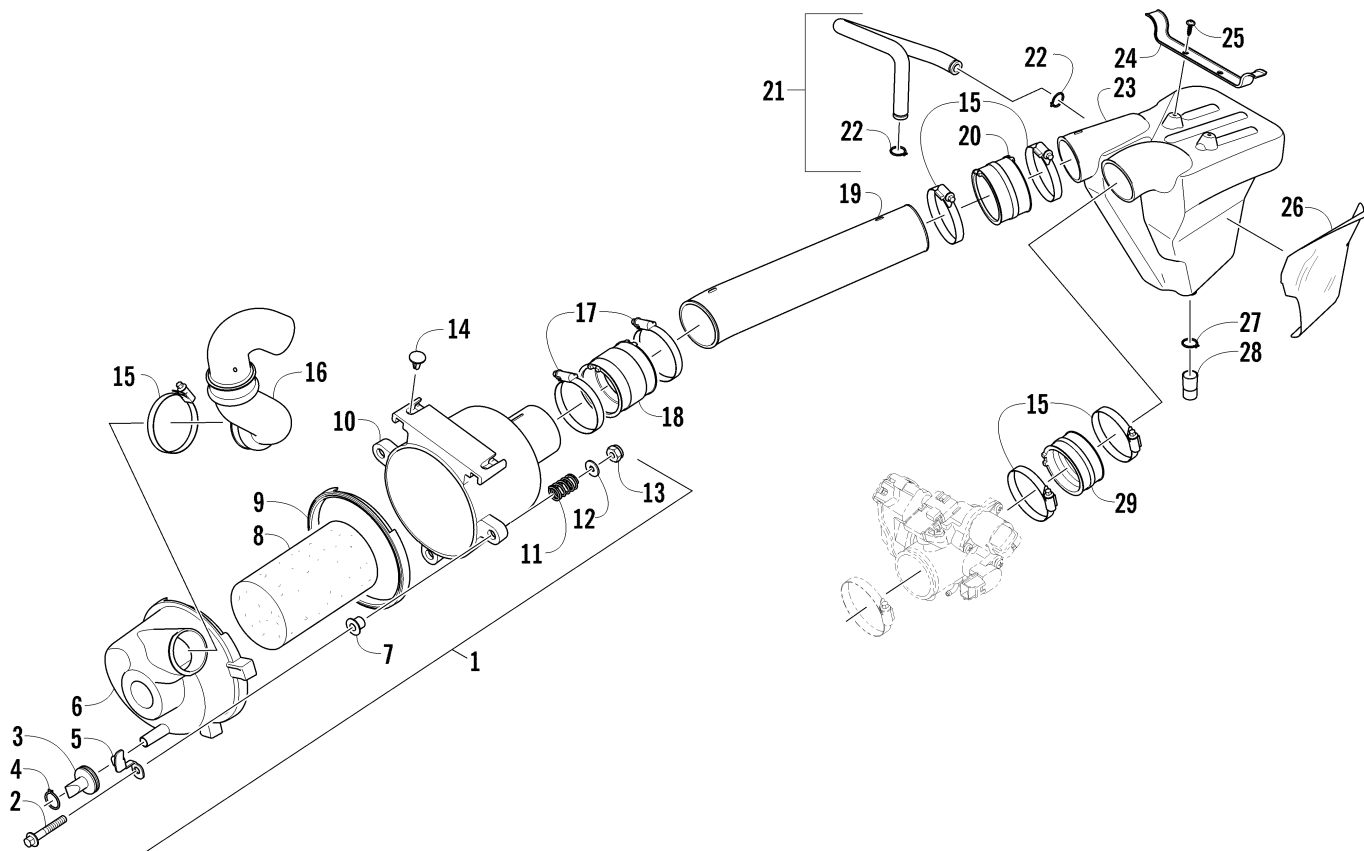


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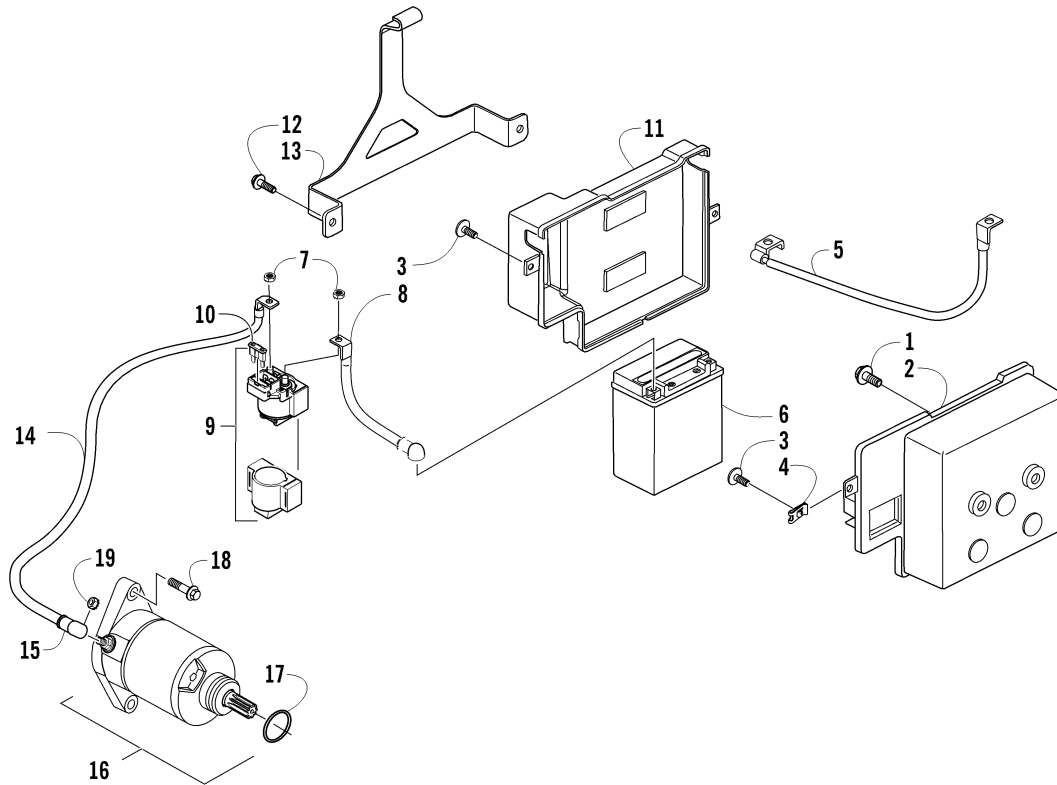
AIR INTAKE ASSEMBLY [96409]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-395	1	Filter, Air - Assembly	(inc. 2-13)	
2	8408-850	3	Screw, Cap		
3	0470-442	1	Valve, Air Cleaner		
4	3313-705	1	Clamp		
5	3313-375	3	Latch		
6	3313-376	1	Cover, Air Filter		
7	3313-853	3	Spacer		
8	3313-378	1	Element, Air Filter		
9	3313-446	1	Gasket, Air Filter		
10	3313-377	1	Housing, Air Filter		
11	0402-678	3	Spring, Shift Lever		
12	8050-222	3	Washer		
13	3303-269	3	Nut		
14	3305-448	2	Clip, Retaining		
15	0423-380	5	CLAMP,HOSE-WORM-50-70mm x 9mm BLK		
16	3313-816	1	Boot, Air Intake		
17	3313-817	2	Clamp		
18	3313-275	1	Boot, Air Intake		
19	3313-063	1	Boot, Air Intake		
20	3313-274	1	Boot, Air Intake		

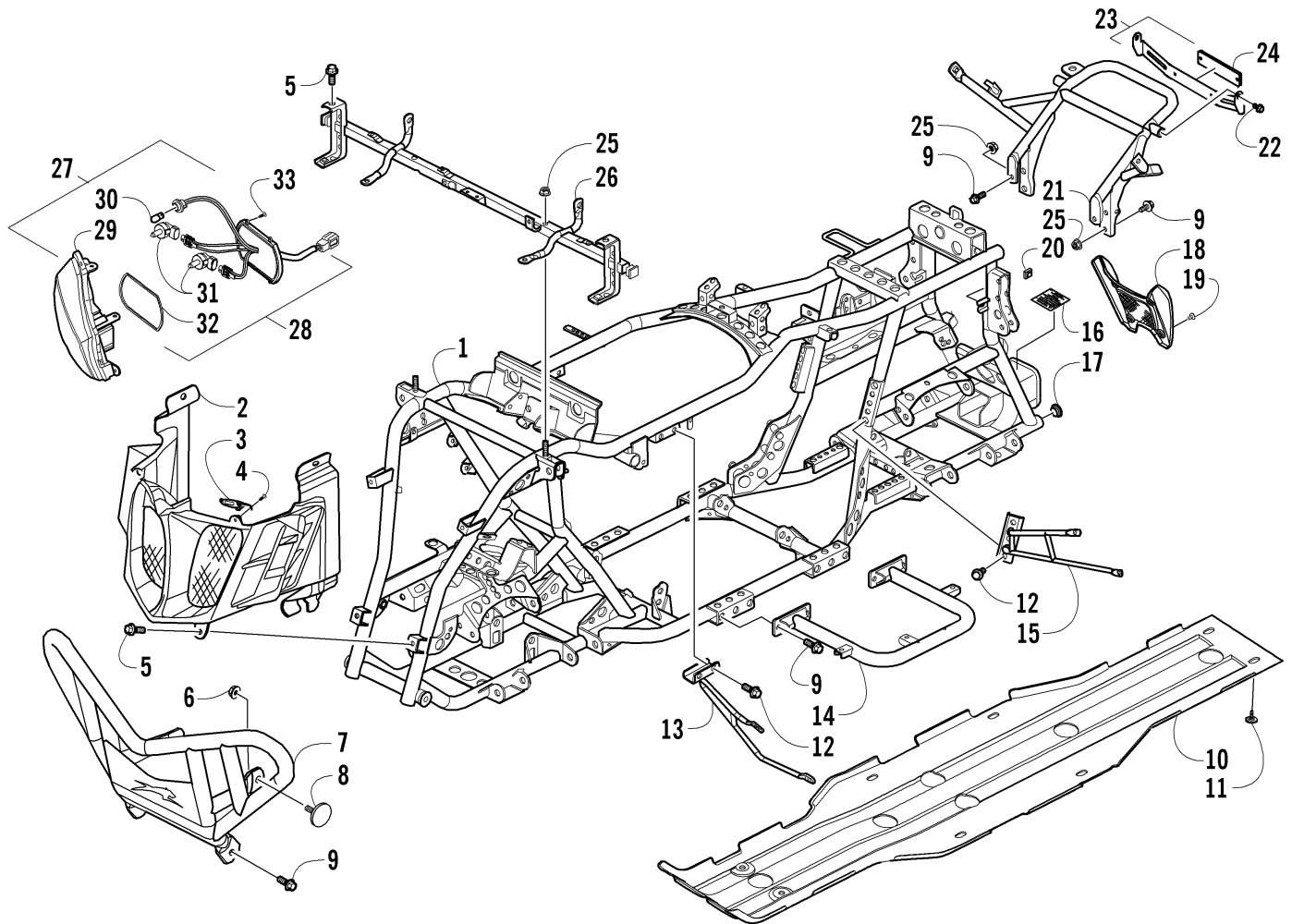
Item	Part No.	Qty	Name	Context	Footnote
21	3313-397	1	Hose, Oil Catch	(inc. 22)	
22	3304-167	2	Clamp		
23	3313-224	1	Housing, Air Intake		
24	3313-356	1	Bracket, Mounting - Air Intake Housing		
25	3304-409	2	Bolt Washer 5*12		
26	3313-362	1	Shield, RH		
27	3313-706	1	Clamp		
28	3313-543	1	Pipe, Drain		
29	3306-309	1	Boot, Air Intake		

BATTERY AND STARTER ASSEMBLY [94387]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-478	2	Screw, Cap		
2	3306-476	1	Box, Battery		
3	3304-029	6	BOLT WASH 5*16		
4	3304-061	3	Nut Clip 5 mm		
5	3306-441	1	Cable, Ground		
6	3306-301	1	Battery Assembly		
7	3304-654	2	Nut, Flange 6MM		
8	3306-518	1	Cable, Battery/Solenoid		
9	3306-519	1	Solenoid	(inc. 10)	
10	3304-212	1	Fuse - 30 Amp		
11	3306-477	1	Cover, Battery Box		
12	3304-553	2	Bolt, Flange 6*12		
13	3306-475	1	Bracket, Mounting - Battery Box		
14	3306-440	1	Cable, Solenoid/Starter	(inc. 15)	
15		1	Boot, Terminal		Part Number not Available
16	3305-954	1	Motor, Starter - Assembly	(inc. 17)	
17	3304-104	1	O-Ring		
18	3305-946	2	Screw, Cap		
19	3304-011	2	Nut w/Washer		

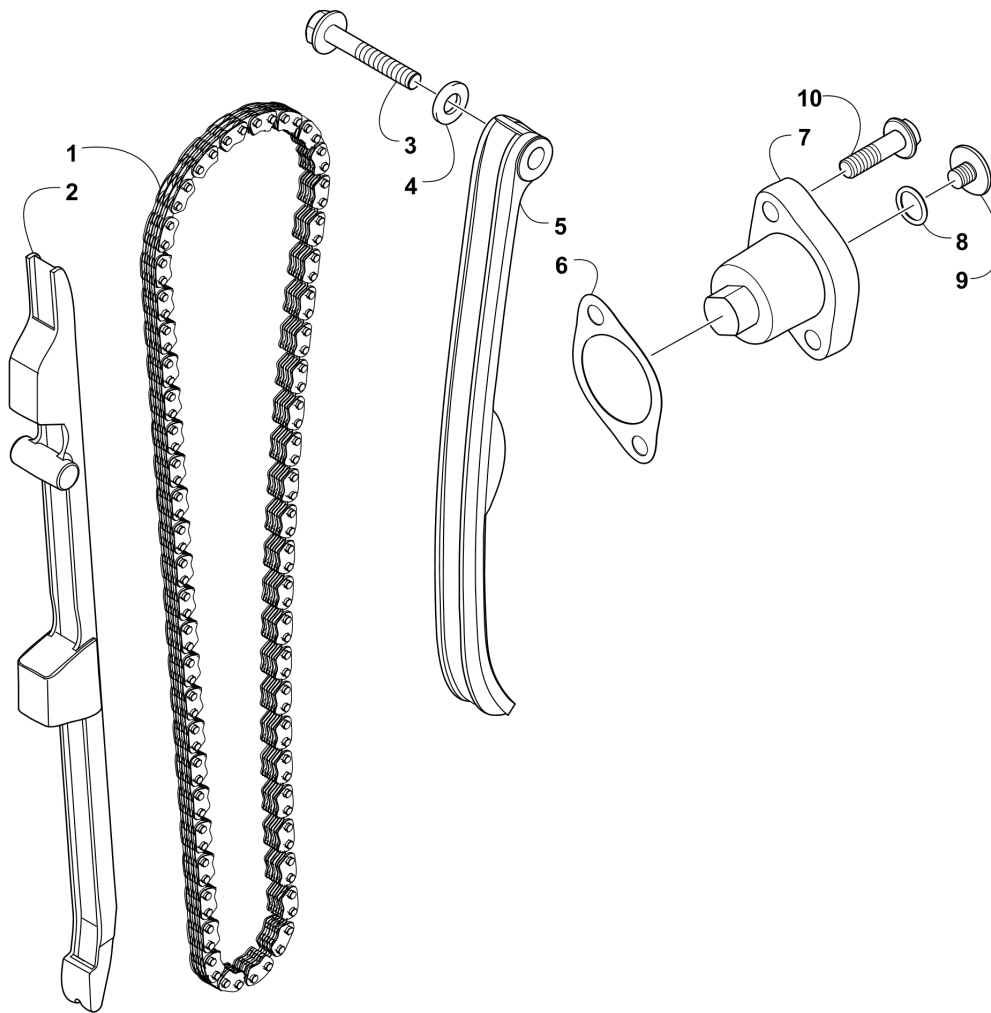
BUMPER, FRAME, AND HEADLIGHT ASSEMBLIES [100747]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-521	1	Frame, Main		
2	3306-453	1	Fascia, Lower Front		
3	3306-541	2	Bracket, Support - Front Fascia		
4	3304-651	6	Screw, Self-Tapping		
5	3304-587	10	BOLT WASHER 6*16		
6	3304-654	2	Nut, Flange 6MM		
7	3306-531	1	Bumper, Front		
8	3305-272	2	Reflector Amber		
9	3304-543	16	BOLT FLANGE 8*16		
10	3313-755	1	PLATE SKID		
11	0423-545	10	Screw, Shoulder		
12	3304-544	8	Screw, Cap		
13	3306-524	1	Bracket, Fender Support - Front Right		
13	3306-525	1	Bracket, Fender Support - Front Left		
14	3306-522	1	Footrest - Right		
14	3306-523	1	Footrest - Left		

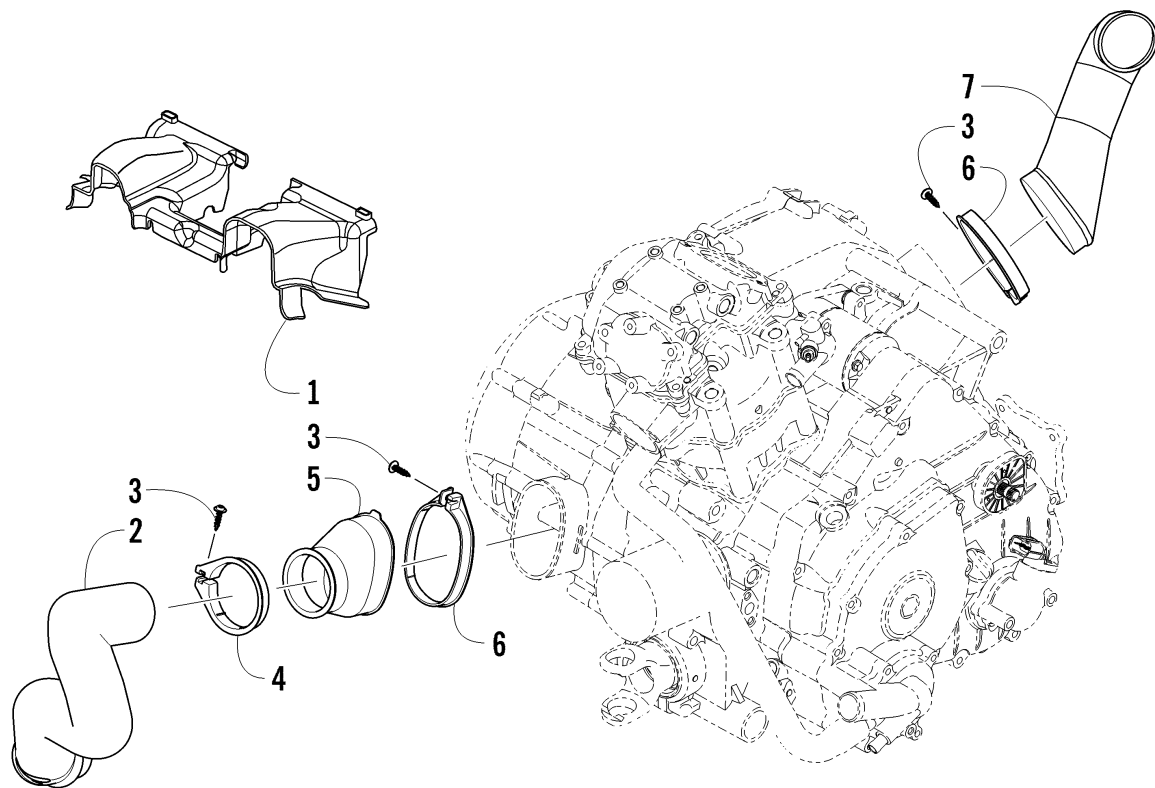
Item	Part No.	Qty	Name	Context	Footnote
15	3306-526	1	Bracket, Fender Support - Rear Right		
15	3306-527	1	Bracket, Fender Support - Rear Left		
16	1411-077	1	Decal, Warning - Towing		
17	3306-530	4	Plug		
18	3306-489	1	Fascia, Rear		
19	3304-404	4	Screw, Cap		
20	3306-329	2	Cushion		
21	3306-529	1	Bracket, Fender Support - Rear		
22	3304-553	2	Bolt, Flange 6*12		
23	5506-374	1	Bracket, Assembly - Rear	(inc. 24)	
24	0606-029	1	Reflector - Red		
25	3304-668	6	Nut, Lock		
26	3306-597	1	TUBE COMP, HEADLIGHT		
27	3306-442	1	Headlight Assembly - Right	(inc. 28-33)	
27	3306-443	1	Headlight Assembly - Left	(inc. 28-33)	
28	3306-446	2	Harness, Headlight - Assembly		
29	3306-444	1	Lens Assembly - Right		
30	3306-445	1	Lens Assembly - Left		
30	3313-508	2	BULB, BACKUP(R5W -12V 5W) (CLEAR)		
31	3306-447	4	Bulb, Headlight		
32		2	Seal		Not Serviced Individually
33	0	8	Screw, Machine		Not Serviced Individually

CAM CHAIN ASSEMBLY [300572]



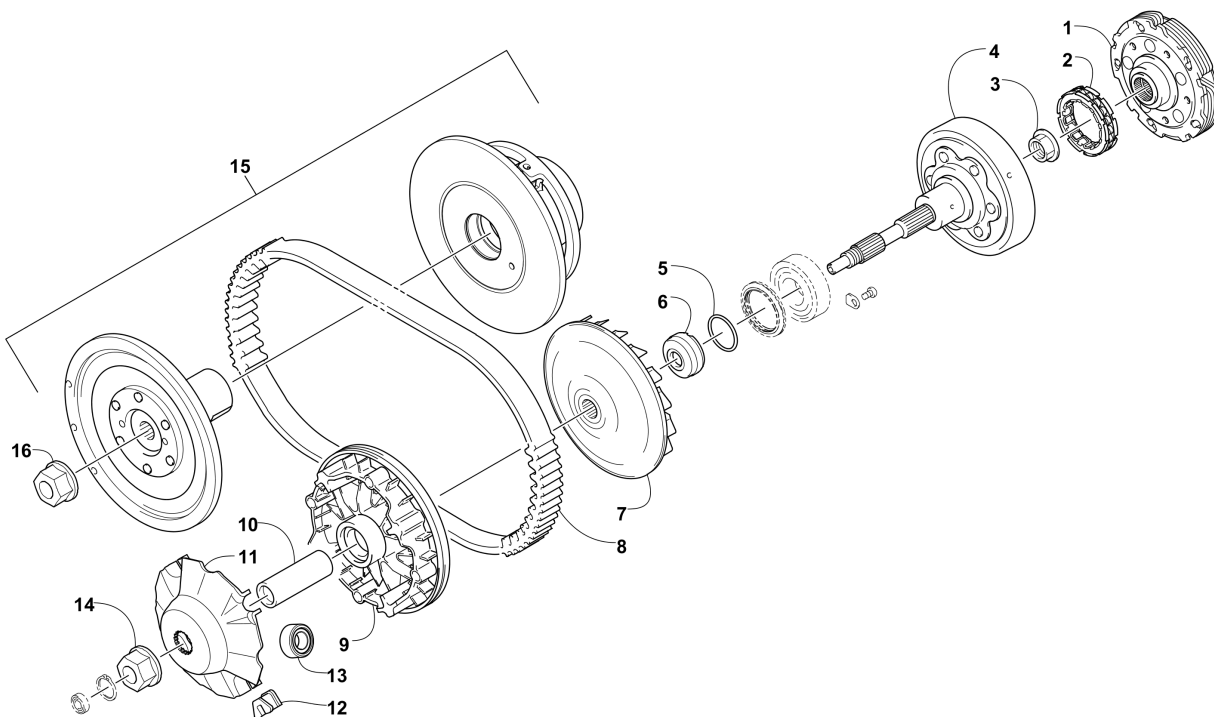
Item	Part No.	Qty	Name	Context	Footnote
1	0810-005	1	Chain, Cam		
2	0810-068	1	Guide, Chain		
3	0826-133	1	Pivot, Tensioner		
4	0830-150	1	Washer		
5	0810-007	1	Tensioner, Chain		
6	3303-035	1	Gasket		
7	3307-102	1	Tensioner Assembly		
8	3304-100	1	O-RING 1.5*9.5		
9	3304-006	1	Screw, Adjuster		
10	3303-360	2	Screw, Cap		

CASE/BELT COOLING ASSEMBLY [94384]



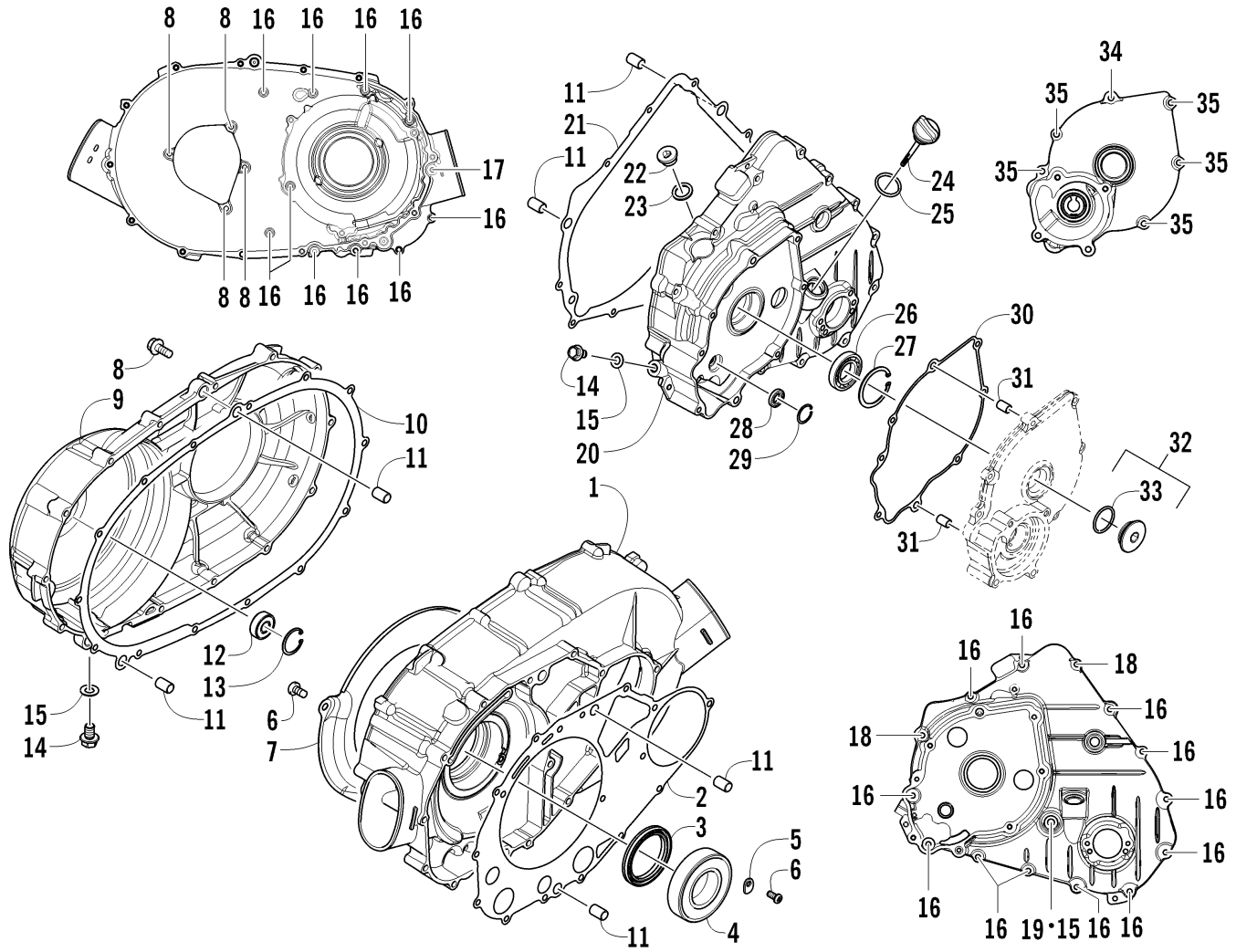
Item	Part No.	Qty	Name	Context	Footnote
1	3306-455	1	Cover, Air In Duct		
2	3313-065	1	Duct, Belt - Air In		
3	0423-342	3	Screw, Self-Tapping - .1875 x .75		
4	0423-551	1	Clamp		
5	3313-782	1	Boot, Duct		
6	0423-550	2	Clamp		
7	3306-532	1	Duct, Air Out		

CLUTCH AND DRIVE BELT ASSEMBLY [94325]



Item	Part No.	Qty	Name	Context	Footnote
1	0823-328	1	Shoe, Clutch - Assembly		
2	0823-198	1	Clutch, One-Way		
3	0827-050	1	Nut		
4	0823-338	1	Housing, Clutch		
5	0470-531	1	O-Ring		
6	0823-058	1	Spacer		
7	0823-313	1	Face, Fixed Drive		
8	0823-228	1	Belt, Drive		
9	0823-324	1	Face, Movable Drive		
10	0823-206	1	Spacer, Movable Drive Face		
11	0823-213	1	Plate, Movable Drive Face		
12	0823-214	4	Damper, Movable Drive Face		
13	0823-351	8	Roller, Movable Drive Face		
14	3323-165	1	NUT FLANGE 16mm Z&Y		
15	0823-350	1	Clutch, Driven - Assembly		
16	0827-058	1	Nut		

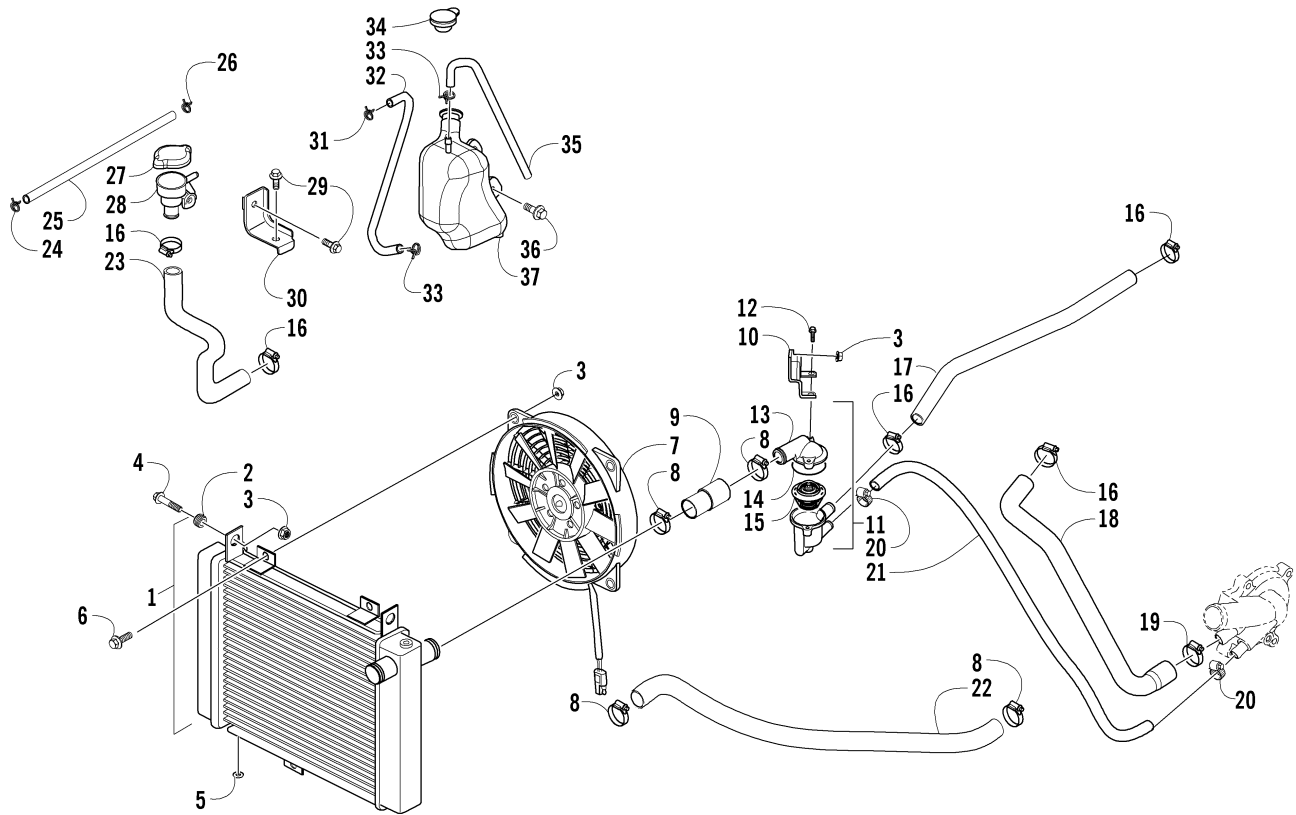
CLUTCH/DRIVE BELT/MAGNETO COVER ASSEMBLY [92767]



Item	Part No.	Qty	Name	Context	Footnote
1	0806-026	1	Cover, Clutch		
2	0830-055	1	Gasket		
3	0830-157	1	Seal		
4	0832-071	1	Bearing		
5	0822-104	2	Retainer, Bearing		
6	0826-144	5	SCREW,PPH,M6X1X12		
7	0806-103	1	Plate, Air Intake		
8	3303-386	18	Bolt Flange SH 6*35		
9	0806-027	1	Cover, Drive Belt		
10	0830-056	1	Gasket		
11	0829-046	6	Pin, Dowel		
12	0832-023	1	Bearing		
13	3303-347	1	Ring, Retaining		
14	3303-365	2	Screw, Cap		
15	3303-591	3	Washer		

Item	Part No.	Qty	Name	Context	Footnote
16	3304-903	22	Screw, Cap		
17	0826-066	1	Screw, Cap		
18	3304-191	2	BOLT FLANGE SH 6*50		
19	0826-068	1	Screw, Cap		
20	0806-122	1	Cover, Magneto		
21	0830-057	1	Gasket		
22	0806-099	1	Plug		
23	0830-141	1	Washer, Crush		
24	0806-029	1	Stick, Oil Level	(inc. 25)	
25	3304-102	1	O-Ring 18*3		
26	0832-053	1	Bearing		
27	3305-943	1	Ring, Retaining		
28	3305-944	1	Bearing		
29	3305-942	1	Ring, Retaining		
30	0830-206	1	Gasket		
31	3301-716	2	Pin, Dowel		
32	0812-087	1	Plug - Assembly	(inc. 33)	
33	0835-016	1	O-Ring		
34	0826-136	1	Screw, Cap		
35	3303-383	5	Bolt		

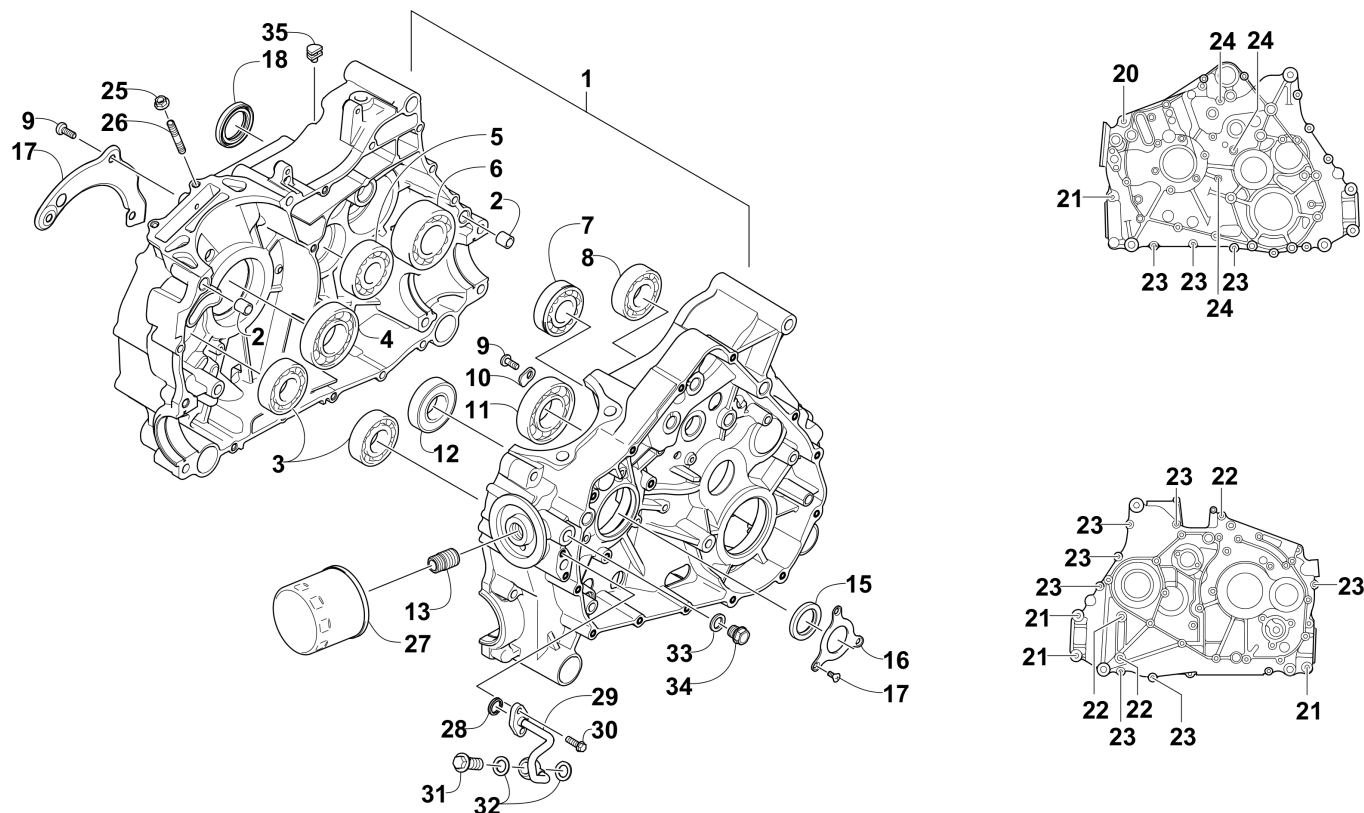
COOLING ASSEMBLY [94383]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-533	1	Radiator	(inc. 2)	
2	0423-030	2	Grommet		
3	3304-654	6	Nut, Flange 6MM		
4	3313-166	2	Screw, Shoulder		
5	0423-028	2	Bushing		
6	3304-587	3	BOLT WASHER 6*16		
7	3323-204	1	Fan, Cooling - Assembly		
8	3306-256	4	Clamp, Hose		
9	3306-438	1	Hose, Coolant - Radiator/Thermostat		
10	3306-260	1	Bracket, Mounting - Thermostat Housing		
11	0808-192	1	Housing, Thermostat - Assembly	(inc. 12-15)	
12	3303-384	2	Bolt, Flange		
13	0808-202	1	Cover, Housing - Thermostat		
14	0830-205	1	O-Ring		
15	0813-050	1	Thermostat		
16	1423-008	5	Clamp, Hose		
17	3306-255	1	Hose, Coolant - Thermostat/Cylinder		
18	0410-216	1	Hose, Coolant - Water Pump/Cylinder		
19	3305-941	1	Clamp, Hose		
20	0423-098	2	Clamp, Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	3306-258	1	Hose, Coolant - Thermostat/Water Pump		
22	3306-535	1	Hose, Coolant - Radiator/Water Pump		
23	3306-536	1	Hose, Coolant - Filler Neck/Radiator		
24	3304-161	1	Clamp, Hose		
25	3306-534	1	Hose, Coolant - Filler Neck/Thermostat		
26	3306-349	1	Clamp, Hose		
27	3303-748	1	Cap, Filler Neck		
28	3303-738	1	Neck, Filler		
29	3304-553	2	Bolt, Flange 6*12		
30	3306-336	1	Bracket, Mounting - Filler Neck		
31	3303-349	1	Clamp, Hose		
32	3306-340	1	Hose, Coolant - Reservoir/Filler Neck		
33	3304-163	2	Clamp, Hose		
34	3303-749	1	Cap, Reservoir		
35	3306-339	1	Hose, Vent		
36	3304-652	2	Screw, Cap		
37	3313-661	1	Tank, Reservoir		

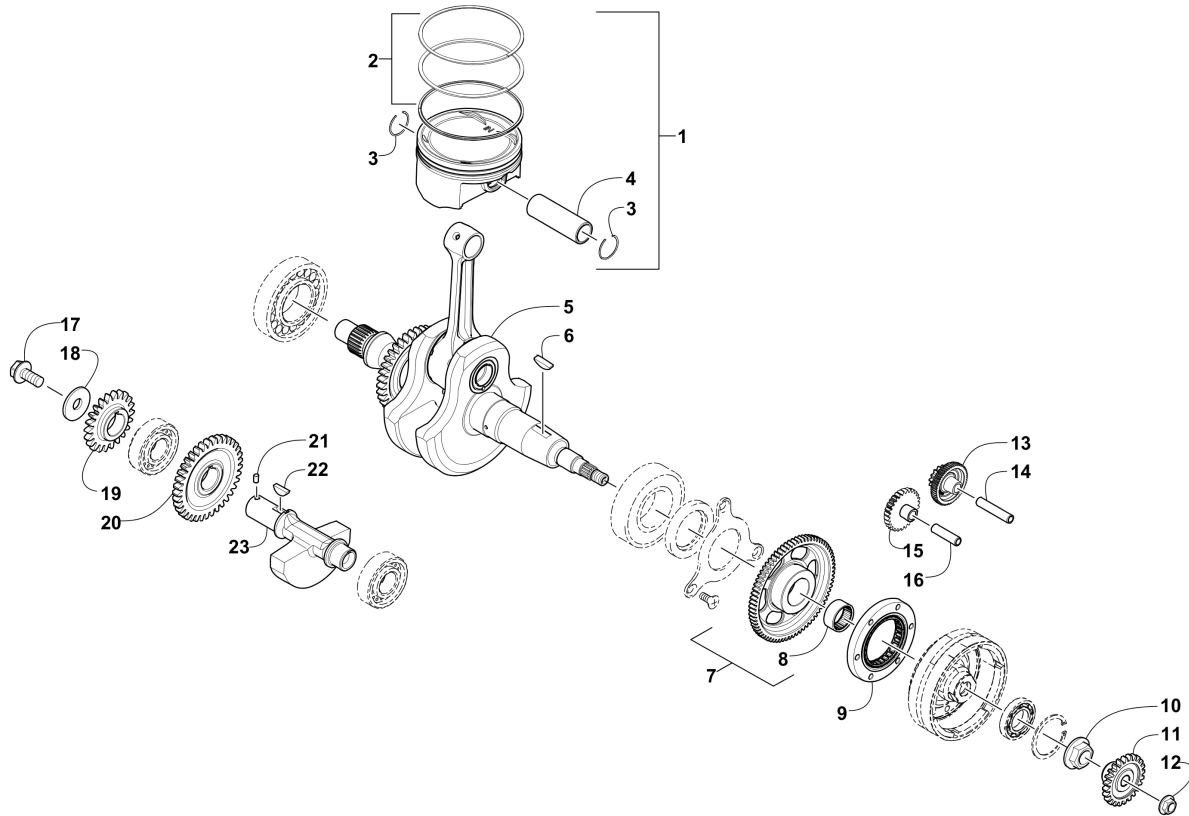
CRANKCASE ASSEMBLY [300573]



Item	Part No.	Qty	Name	Context	Footnote
1	0801-191	1	Crankcase - Assembly	(inc. 2-22)	
2	0829-050	2	Pin, Dowel		
3	3313-745	2	Bearing		
4	0832-087	1	Bearing		
5	3304-198	1	Bearing		
6	0832-074	1	Bearing		
7	3304-195	1	Bearing		
8	3304-699	1	BRG BALL RADIAL 6204		
9	0826-144	6	SCREW,PPH,M6X1X12		
10	0822-104	2	Retainer, Bearing		
11	0832-019	1	Bearing		
12	0832-020	1	Bearing		
13	0812-066	1	Union, Oil Filter		
14	0830-058	1	Seal		
15	0805-018	1	Retainer		
16	0826-145	3	Screw, Machine		
17	0801-018	1	Plate, Oil Guide - Right		
18	0830-066	1	Seal		
19	0801-027	1	Tube, Vent - Crankcase		
20	3303-372	1	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
21	0826-126	4	Screw, Cap		
22	0826-064	3	Screw, Cap		
23	3303-387	10	Screw, Cap		
24	0826-065	3	Screw, Cap		
25	3304-654	2	Nut, Flange 6MM		
26	3313-721	2	Bolt, Stud		
27	0812-034	1	Filter, Oil		
28	0830-172	1	O-Ring		
29	0812-086	1	Oilline		
30	3303-617	2	BOLT FLANGE SH 6*18		
31	0812-084	1	Bolt, Banjo-Fitting		
32	0812-085	2	Washer		
33	0830-143	1	Washer, Compression - 14 x 19 x 1.35		
34	0835-004	1	Plug, Oil Pressure		
35	3313-744	1	Grommet		

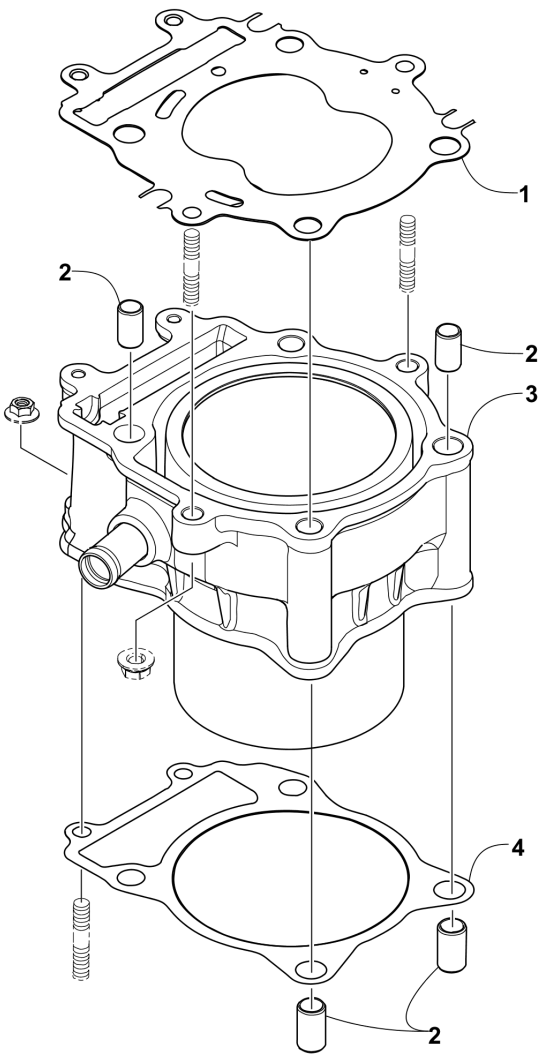
CRANKSHAFT, BALANCER, STARTER GEAR, AND PISTON ASSEMBLIES [99952]



Item	Part No.	Qty	Name	Context	Footnote
1	0805-333	1	PISTON SET (450)	(inc. 2-4)	
2	0805-320	1	Ring, Piston - Set		
3	0831-060	2	Circlip		
4	0805-023	1	Pin, Piston		
5	0805-013	1	Crankshaft Assembly		
6	0829-039	1	Key		
7	0815-023	1	Gear, Starter Clutch	(inc. 8)	
8	0832-069	1	Bearing		
9	0802-044	1	CLUTCH,ONE WAY-W/ HUB ASSEMBLY		
10	3306-705	1	Nut		
11	0811-036	1	Gear, Drive		
12	3303-333	1	NUT FLANGE 10MM		
13	0815-031	1	Gear, Starter Idler - No. 1		
14	0815-007	1	Pin, Starter Idler Gear No. 1		
15	0815-022	1	Gear, Starter Idler - No. 2		
16	0815-015	1	Pin, Starter Idler Gear No. 2		
17	0826-118	1	Screw, Cap		
18	0828-091	1	Washer		
19	0811-009	1	Gear, Oil Pump Drive		
20	0811-006	1	Gear, Driven		

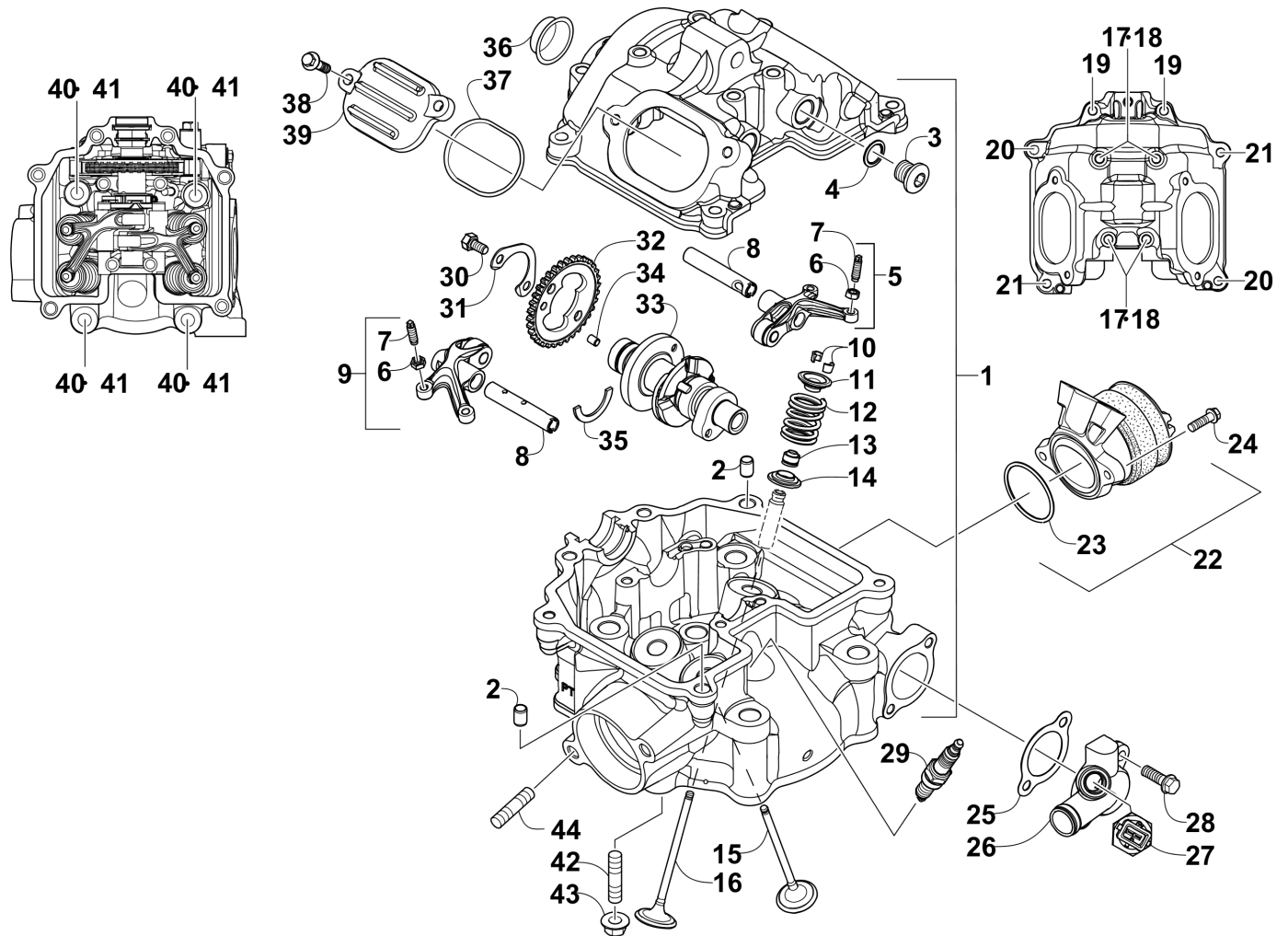
Item	Part No.	Qty	Name	Context	Footnote
21	3304-144	1	Pin, Alignment		
22	0829-037	1	Key		
23	0811-035	1	Balancer, Crank		

CYLINDER ASSEMBLY [92762]



Item	Part No.	Qty	Name	Context	Footnote
1	0830-203	1	Gasket, Cylinder Head		
2	0829-046	4	Pin, Dowel		
3	0804-056	1	Cylinder		
4	0830-204	1	Gasket, Cylinder		

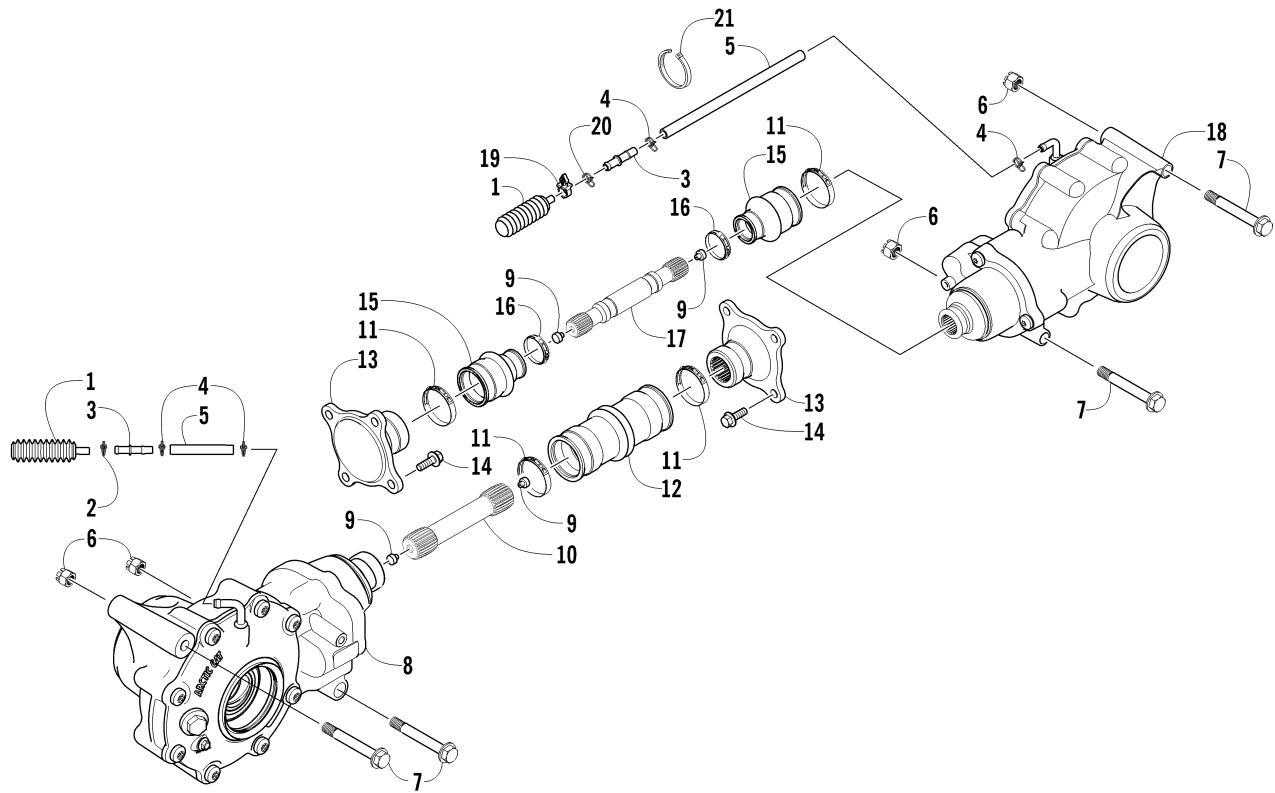
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300571]



Item	Part No.	Qty	Name	Context	Footnote
1	0808-205	1	Head, Cylinder	(inc. 2-17)	
2	3303-341	2	Pin, Dowel		
3	0831-053	2	Plug, Shaft		
4	0830-143	2	Washer, Compression - 14 x 19 x 1.35		
5	0809-254	1	Arm, Valve Rocker - Intake	(inc. 6-7)	
6	3304-026	4	NUT TAPPET ADJUSTING		
7	3304-007	4	SCREW TAPPET ADJUSTING		
8	0809-256	2	Shaft, Rocker Arm		
9	0809-252	1	Arm, Valve Rocker - Exhaust	(inc. 6-7)	
10	3303-044	8	Cotter, Valve		
11	0809-142	4	Retainer, Spring		
12	0809-257	4	Spring, Valve		
13	0809-190	4	Seal, Oil		
14	0809-141	4	Seat, Spring		
15	0809-266	2	Valve, Exhaust		
16	0809-263	2	Valve, Intake		

Item	Part No.	Qty	Name	Context	Footnote
17	3304-904	4	Screw, Cap		
18	0830-155	4	Seal, Fastener		
19	3304-918	2	Screw, Cap		
20	0826-136	2	Screw, Cap		
21	3303-384	2	Bolt, Flange		
22	3306-249	1	Manifold, Intake	(inc. 23)	
23	0830-202	1	O-Ring		
24	3304-189	2	BOLT FLANGE SH 6*20		
25	0830-200	1	Gasket		
26	3306-246	1	Fitting, Coolant - Assembly		
27	0824-051	1	Sensor, Engine Coolant Temperature		
28	3303-617	2	BOLT FLANGE SH 6*18		
29	0217-708	1	Spark Plug	CR7E	
30	0826-154	2	Screw, Cap		
31	0828-086	1	Plate, Retainer		
32	0809-259	1	Sprocket		
33	3306-247	1	Camshaft	(inc. 34)	
34	0829-036	1	Pin, Alignment		
35	0809-165	1	C-Ring		
36	3306-787	1	PLUG HEAD		
37	0830-139	2	O-Ring		
38	3303-383	4	Bolt		
39	0808-111	2	Cap, Inspection		
40	0826-062	4	Screw, Cap		
41	0828-044	4	Washer		
42	0827-064	2	Bolt, Stud		
43	3304-668	2	Nut, Lock		
44	0827-065	2	Bolt, Stud		

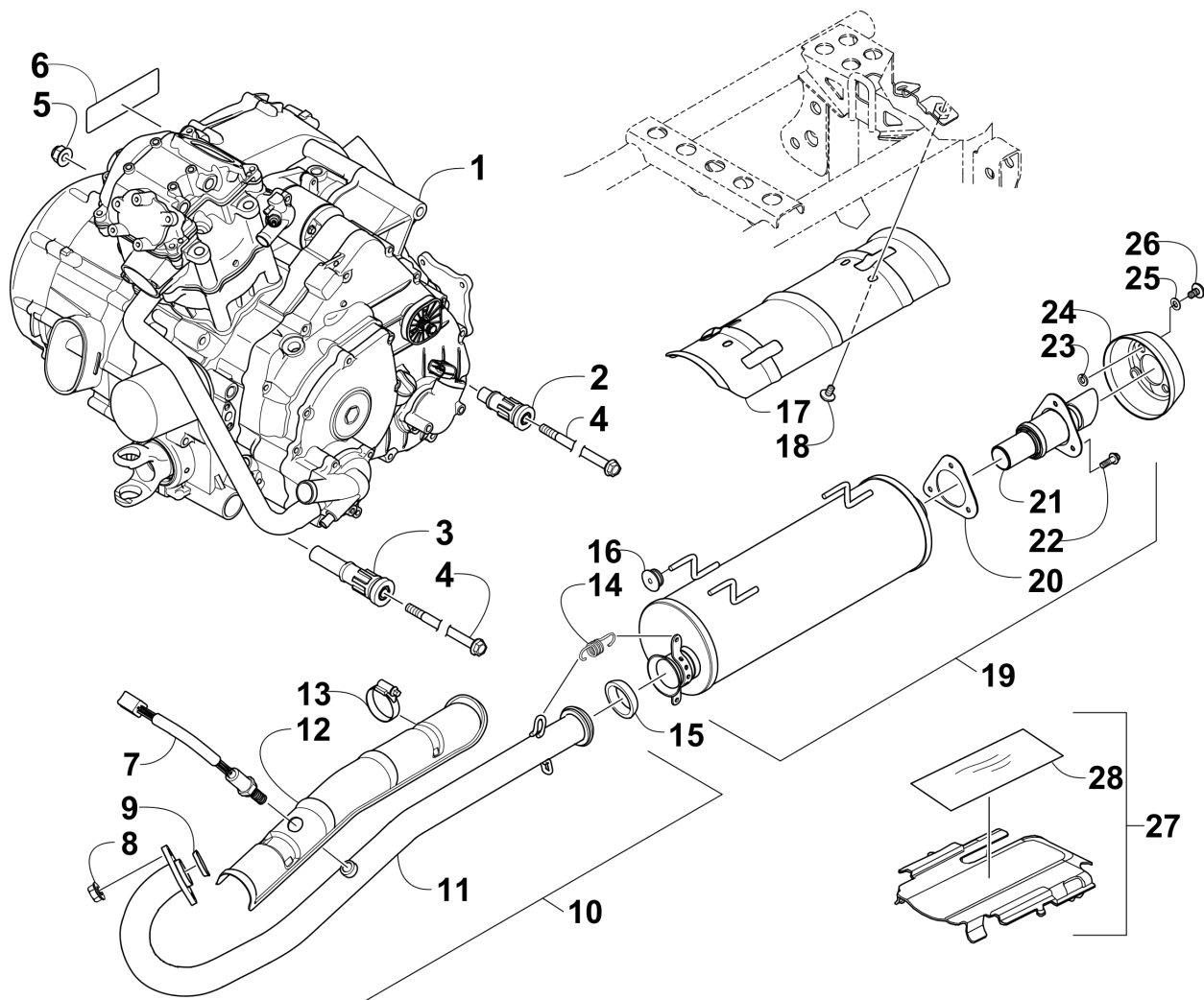
DRIVE TRAIN ASSEMBLY [100713]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-796	2	Bladder, Gearcase		
2	3323-149	1	Clamp, Hose		
3	3323-150	2	Fitting, Vent		
4	3313-684	4	Clamp, Hose		
5	0410-070	AR	Hose, Gasline - 25 ft		
6	3304-031	4	NUT U 10MM		
7	3305-787	4	Screw, Cap		
8	3306-265	1	Complete Front Drive Gearcase Assembly		
9	3313-783	4	Bumper, Propeller Shaft		
10	3313-784	1	Shaft, Propeller		
11	3313-776	4	Clamp		
12	3313-825	1	Boot, Coupler		
13	3313-774	2	Flange, Output		
14	3304-565	8	BOLT FLANGE 8*20		
15	0402-985	2	Boot, Shaft		
16	3313-777	2	Clamp		
17	3313-773	1	Shaft, Propeller		
18	3306-023	1	Gearcase, Rear		
19	3323-152	1	Clip, Routing		
20	3303-349	1	Clamp, Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	0123-788	AR	Tie, Cable - 8 in.		

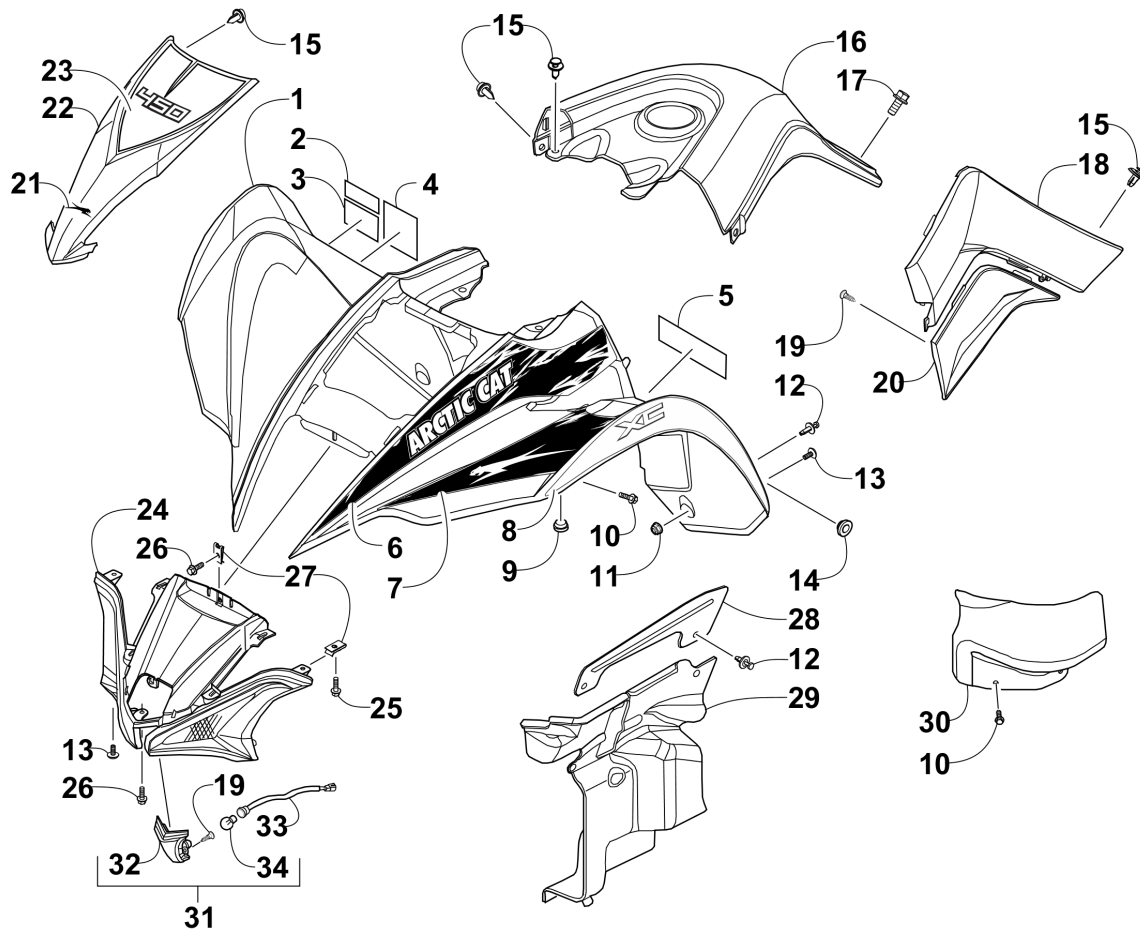
ENGINE AND EXHAUST [300580]



Item	Part No.	Qty	Name	Context	Footnote
1	3313-836	1	ENGINE,450 KD W/ RUBBER MOUNTS-PACK	(inc. 2-3)	
2	0801-188	3	Mount, Rubber - Engine		
3	0801-189	1	Mount, Rubber - Engine		
4	3323-174	2	Screw, Cap		
5	3304-031	2	NUT U 10MM		
6	0411-426	1	Decal, Warning - Clutch		
7	3306-877	1	Sensor, Oxygen		
8	3304-668	2	Nut, Lock		
9	3313-743	1	Gasket, Exhaust Pipe		
10	3306-876	1	Pipe, Exhaust - Assembly	(inc. 11-13)	
11	3306-875	1	Pipe, Exhaust		
12	3306-874	1	Shield, Exhaust		
13	0423-317	2	Clamp, Hose - 32/50 (Norma 962)		
14	0612-668	2	Spring		
15	3306-315	1	Seal, Exhaust		

Item	Part No.	Qty	Name	Context	Footnote
16	3313-264	3	Bushing		
17	3313-026	1	Cover, Muffler		
18	3313-711	3	Screw, Cap		
19	3306-492	1	Muffler - Assembly	(inc. 20-22)	
20	3313-708	1	Gasket, Spark Arrester		
21	3306-493	1	Arrester, Spark - Assembly		
22	3313-710	3	Screw, Cap		
23	3304-140	3	Washer, Lock		
24	3306-494	1	End Cap, Muffler		
25	3306-496	3	Washer		
26	3306-495	3	Screw, Machine		
27	3313-596	1	Shield, Gearcase	(inc. 28)	
28	3306-582	1	Foil, Protective		

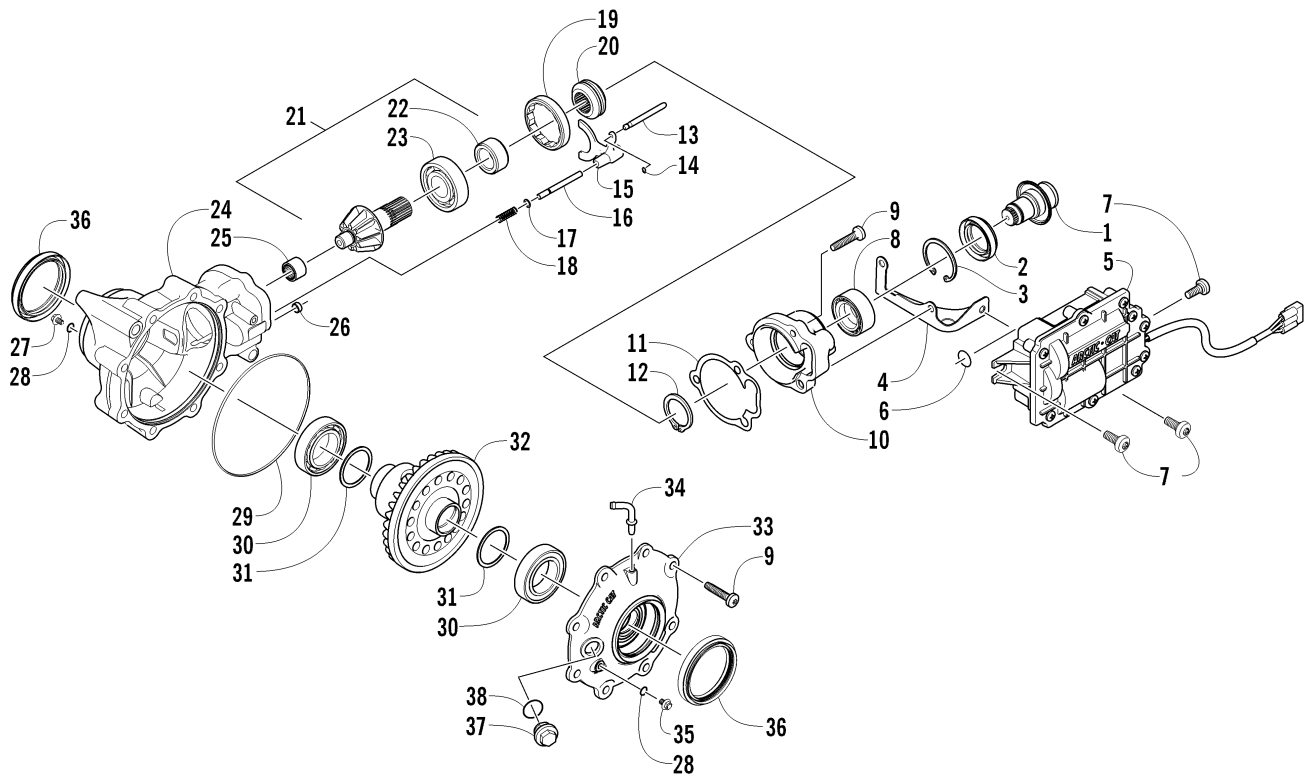
FRONT BODY ASSEMBLY [300576]



Item	Part No.	Qty	Name	Context	Footnote
1	3307-072	1	Panel, Body - Orange	(inc. 2-5)	
2	1411-577	1	Decal, Warning - Not for Highways		
3	1411-804	1	DECAL,WARNING-AGE (16)		
4	1411-932	1	DECAL,WARNING-GENERAL		
5	4411-818	1	Decal, Warning - Turn/Hill		
6	4411-326	1	Decal, Fender - "Arctic Cat" - Right		
6	4411-327	1	Decal, Fender - "Arctic Cat" - Left		
7	4411-328	1	Decal, Fender - Front - Right		
7	4411-329	1	Decal, Fender - Front - Left		
8	4411-330	1	Decal, Fender - "XC" - Right		
8	4411-331	1	Decal, Fender - "XC" - Left		
9	3306-458	2	BUMPER,SEAT		
10	3304-587	4	BOLT WASHER 6*16		
11	3304-431	2	NUT LOCK		
12	3305-448	4	Clip, Retaining		
13	3304-404	4	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
14	0423-678	2	Grommet		
15	3303-592	10	Clip, Retaining		
16	3306-709	1	Cover, Gas Tank - Black		
17	3304-652	2	Screw, Cap		
18	3306-546	1	Panel, Fender - Upper Right		
18	3306-547	1	Panel, Fender - Upper Left		
19	3304-651	4	Screw, Self-Tapping		
20	3306-744	1	Panel, Fender - Lower Right		
20	3306-745	1	Panel, Fender - Lower Left		
21	4411-479	1	Decal - "AirCat"		
22	3306-715	1	Panel, Access - Black		
23	4411-167	1	Decal, Crest		
24	3306-539	1	Fascia, Upper		
25	3304-029	7	BOLT WASH 5*16		
26	3303-313	2	BOLT WASH 6*16		
27	3304-061	7	Nut Clip 5 mm		
28	3306-542	2	Panel, Splash - Upper		
29	3306-284	1	Panel, Splash - Rear Right		
29	3306-285	1	Panel, Splash - Rear Left		
30	3313-844	1	Protector, Hose		
31	3306-507	1	Running Light - Assembly	(inc. 32-34)	
32	3306-508	1	Lens		
33	3306-509	1	Harness		
34	3303-847	1	Bulb		

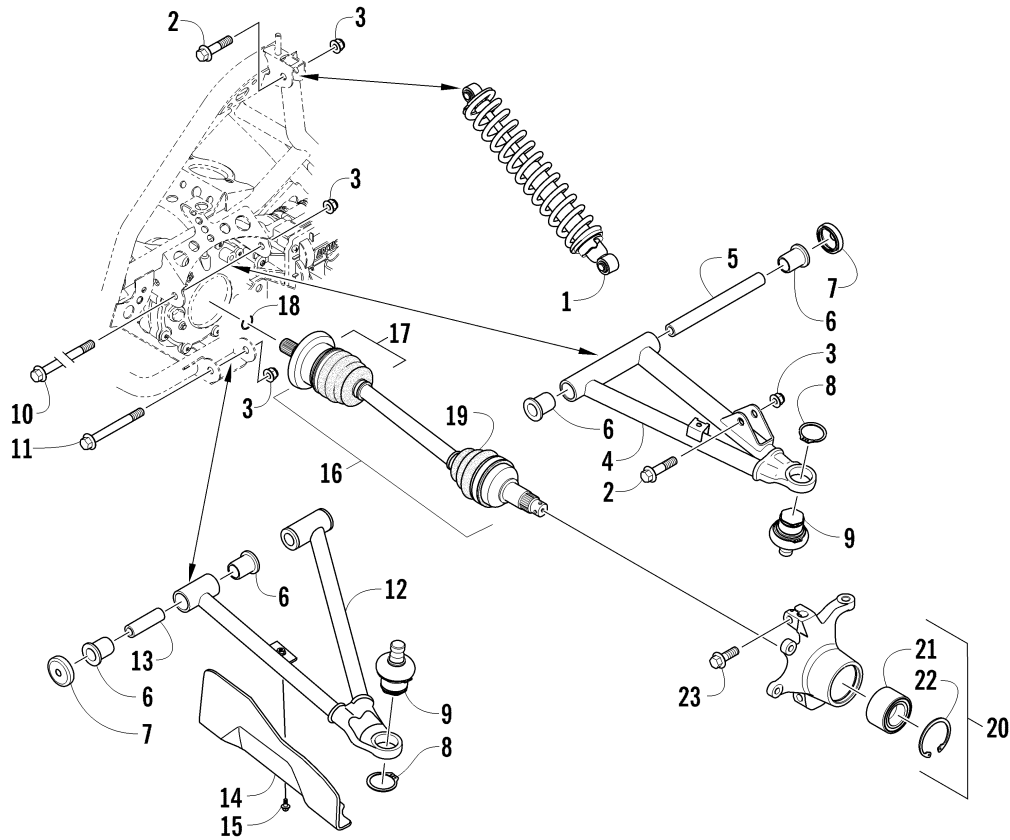
FRONT DRIVE GEARCASE ASSEMBLY [100409]



Item	Part No.	Qty	Name	Context	Footnote
Not Shown	3306-265	1	Complete Front Drive Gearcase Assembly		
1	3306-047	1	Shaft, Input		
2	3323-239	1	Seal		
3	3306-046	1	Ring, Retaining		
4	3323-241	1	Bracket, Actuator		
5	3306-264	1	Actuator		
6	3313-792	1	O-Ring		
7	3313-797	3	Screw, Self-Tapping		
8	3323-240	1	Bearing		
9	3303-615	11	Screw, Self-Tapping		
10	3323-238	1	Housing, Pinion		
11	3323-234	1	Gasket, Flange		
12	3306-045	1	Ring, Retaining		
13	3323-235	1	Shaft, Selector		
14	3313-791	1	Ring, Retaining		
15	3323-236	1	Fork, Selector		
16	3323-233	1	Shaft, Shuttle		
17	3313-790	1	O-Ring		
18	3313-789	1	Spring, Return		

Item	Part No.	Qty	Name	Context	Footnote
19	3313-788	1	Collar, Lock		
20	3323-232	1	Coupler, Drive		
21	3306-039	1	Gear, Pinion - Assembly - 11T	(inc. 22-23)	
22	0402-336	1	Collar, Retaining		
23	3306-040	1	Bearing		
24	3313-793	1	Housing, Gearcase		
25	3306-038	1	Bearing		
26	3306-048	1	Pin, Dowel		
27	3306-027	1	Plug, Magnetic	(inc. one No. 28)	
28	0423-153	2	O-Ring		
29	3306-030	1	O-Ring		
30	3306-801	2	Bearing		
31	3306-132	AR	Shim, 41 x 49 x 1.0 mm		
31	3306-133	AR	Shim, 41 x 49 x 1.1 mm		
31	3306-134	AR	Shim, 41 x 49 x 1.2 mm		
31	3306-135	AR	Shim, 41 x 49 x 1.3 mm		
31	3306-136	AR	Shim, 41 x 49 x 1.4 mm		
31	3306-137	AR	Shim, 41 x 49 x 1.5 mm		
31	3306-138	AR	Shim, 41 x 49 x 1.6 mm		
31	3306-139	AR	Shim, 41 x 49 x 1.7 mm		
32	3313-794	1	Gear, Ring - 34T		
33	3313-795	1	Cover, Gearcase		
34	3306-034	1	Fitting, Elbow		
35	3306-036	1	Plug, Oil Level	(inc. one No. 28)	
36	2402-240	2	Seal		
37	3306-035	1	Plug, Fill	(inc. 38)	
38	0423-154	1	O-Ring		

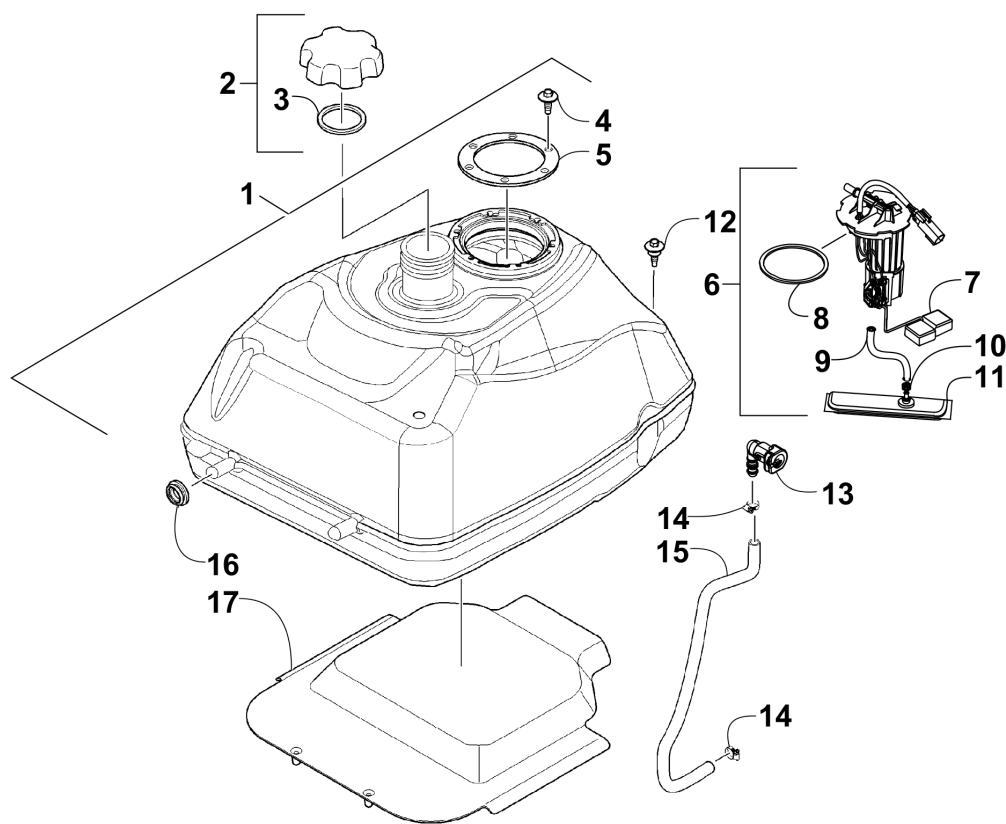
FRONT SUSPENSION ASSEMBLY [97827]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-775	2	Shock/Spring Assembly White		
2	3303-376	4	SCREW,CAP-HFH M10X1.25X40		
3	3304-031	10	NUT U 10MM		
4	3306-564	1	A-Arm, Upper Right Platinum	(inc. 5-9)	
4	3306-565	1	A-Arm, Upper Left Platinum	(inc. 5-9)	
5	3313-111	2	SLEEVE,SUSPENSION		
6	3313-112	12	Bushing		
7	3313-113	12	Seal		
8	0423-009	4	Clip, Ball Joint		
9	0405-483	4	Joint, Ball - Assembly (Double Stake)		
10	3313-430	2	Screw, Cap		
11	3304-183	4	SCREW,CAP-HFH M10X1.25X85		
12	3306-566	1	A-Arm, Lower Right Platinum	(inc. 6-9 and 13)	
12	3306-567	1	A-Arm, Lower Left Platinum	(inc. 6-9 and 13)	
13	3313-107	4	Axle		
14	3306-456	1	Mudguard - Right		
14	3306-457	1	Mudguard - Left		
15	3304-587	2	BOLT WASHER 6*16		
16	3313-831	2	HALFSHAFT,FRONT	(inc. 17-19)	
17	3313-560	2	DIFF SIDE BOOT SERVICE KIT(IN BOARD)	(inc. 18)	

Item	Part No.	Qty	Name	Context	Footnote
18	0423-844	2	CLIP,RETAINING-INBOARD		
19	3313-558	2	Repair Kit, Boot - Drive Axle - Outbound		
20	3323-130	1	Knuckle - Assembly - Right	(inc. 21-22)	
20	3323-131	1	Knuckle - Assembly - Left	(inc. 21-22)	
21	1402-809	2	Bearing		
22	0423-423	2	Ring, Retaining		
23	3323-127	4	Screw, Cap		

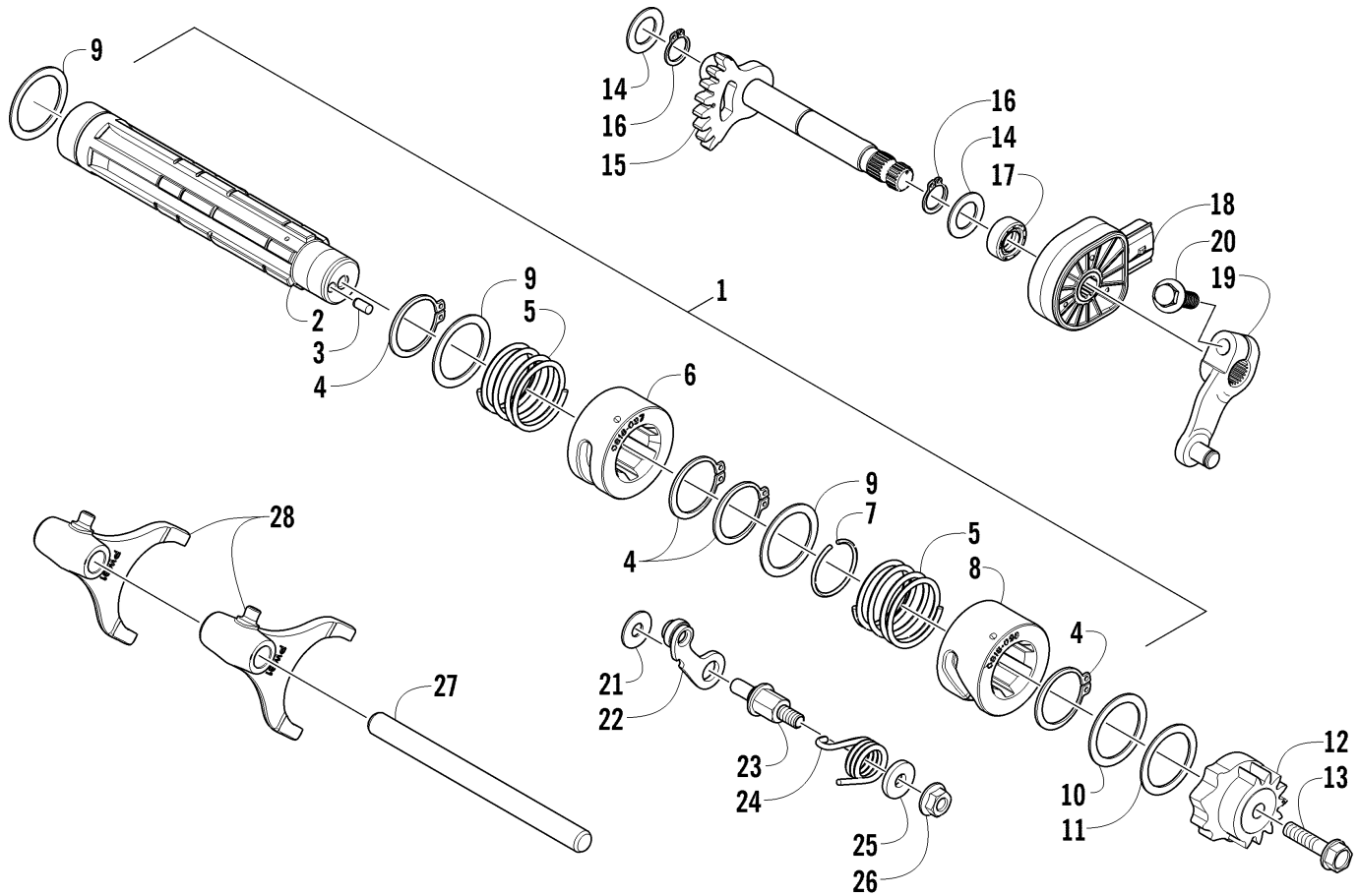
GAS TANK ASSEMBLY [300568]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-403	1	TANK,FUEL-ASSEMBLY (425 NA)	(inc. 2-5)	
2	3306-297	1	Cap, Gas Tank	(inc. 3)	
3	3306-298	1	Gasket, Gas Tank Cap		
4	3306-300	6	BOLT WASHER 5*16		
5	3306-299	1	Plate, Retaining		
6	3307-076	1	Pump, Fuel - Assembly	(inc. 7-11)	
7	2670-235	1	Float		
8	3313-845	1	Seal		
9	3307-080	1	Tube, Filter		
10	3307-079	1	Clip		
11	3307-077	1	Fuel Filter		
12	0423-732	1	Screw, Shoulder		
13	1670-878	1	Fitting, Quick-Connect		
14	0623-373	2	Clamp, Hose		
15	3307-078	1	Hose, Fuel - Assembly		

Item	Part No.	Qty	Name	Context	Footnote
16	0423-460	2	Grommet		
17	3313-833	1	Shield, Heat		

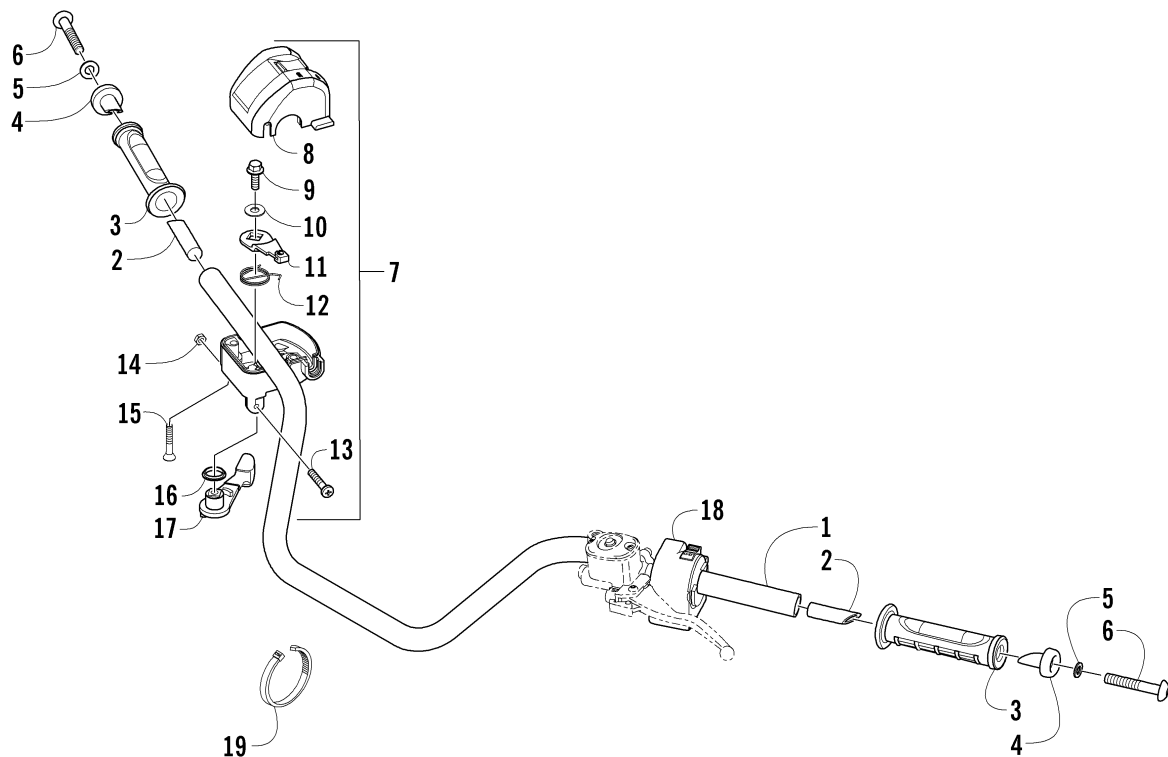
GEAR SHIFTING ASSEMBLY [94326]



Item	Part No.	Qty	Name	Context	Footnote
1	0818-126	1	DRUM ASSY, GEAR SHIFT	(inc. 2-8 and two No. 9)	
2	0818-125	1	SHIFT SHAFT		
3	3304-439	1	Pin, Dowel		
4	3304-147	4	CIR CLIP EX 25MM		
5	0818-060	2	Spring		
6	0818-117	1	Cam, Gear Shift		
7	0831-016	1	C-Ring		
8	0818-116	1	Cam, Reverse		
9	0828-079	3	Washer		
10	0828-081	1	Washer, Thrust		
11	0828-080	1	Washer, Thrust		
12	0818-061	1	Plate, Gear Shift Cam		
13	3304-569	1	Screw, Cap		
14	0828-084	2	Washer		
15	0818-113	1	Shaft, Sub-Gear Shift	(inc. 16)	

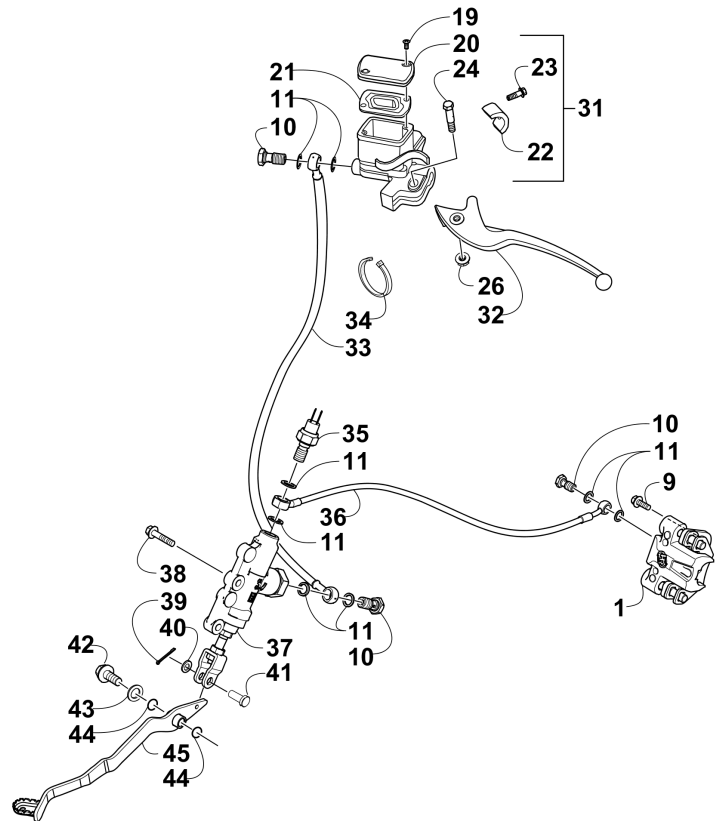
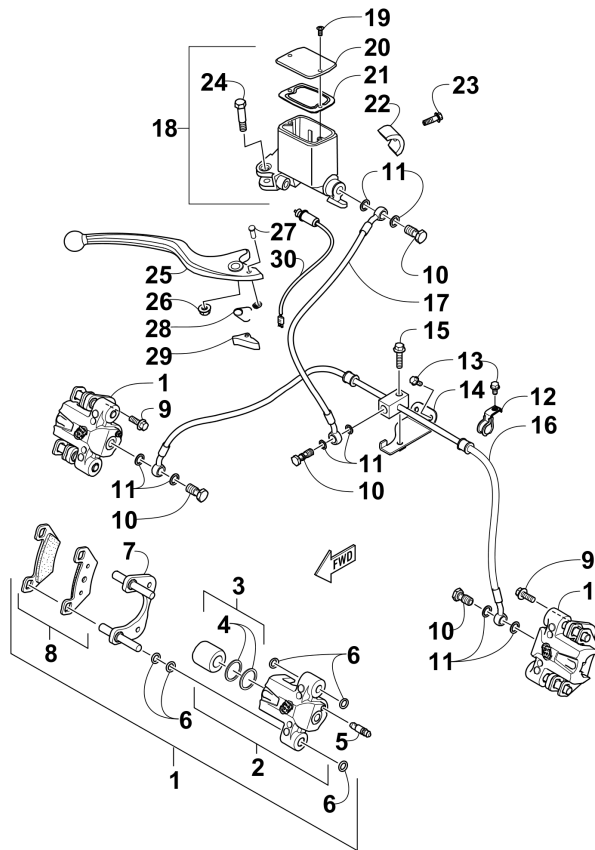
Item	Part No.	Qty	Name	Context	Footnote
16	0831-056	2	Ring, Retaining		
17	0830-179	1	Seal		
18	3306-259	1	Switch, Gear Position		
19	3306-316	1	Arm, Select		
20	3304-551	1	BOLT FLANGE 6*22		
21	0828-083	1	Washer		
22	0818-084	1	Stopper, Cam		
23	0818-062	1	Support, Cam Stopper		
24	0818-109	1	Spring		
25	0828-082	1	Washer		
26	3304-654	1	Nut, Flange 6MM		
27	0818-021	1	Shaft, Shift Fork		
28	0818-088	2	Fork, Shift		

HANDLEBAR ASSEMBLY [97825]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-537	1	Handlebar		
2	0405-148	2	PLUG,HANDLE BAR		
3	3306-448	2	Grip, Handlebar		
4	0405-149	2	End Cap, Handlebar		
5	8050-247	2	Washer		
6	8477-845	2	Screw, Machine		
7	3306-276	1	Case, Throttle - Assembly	(inc. 8-17)	
8		1	Cover, Throttle Case w/Switch		Not Serviced Individually
9	3305-344	1	BOLT FLANGE 6*16		
10	3313-739	1	Washer		
11	3313-838	1	Arm, Throttle		
12	3313-839	1	Spring		
13	3313-740	1	Screw, Machine		
14	3305-832	1	Nut		
15	3313-741	2	Screw, Machine		
16	3313-841	1	Spacer		
17	3313-842	1	Lever		
18	3313-428	1	Switch, Control - Assembly		
19	3303-839	AR	Tie, Cable		

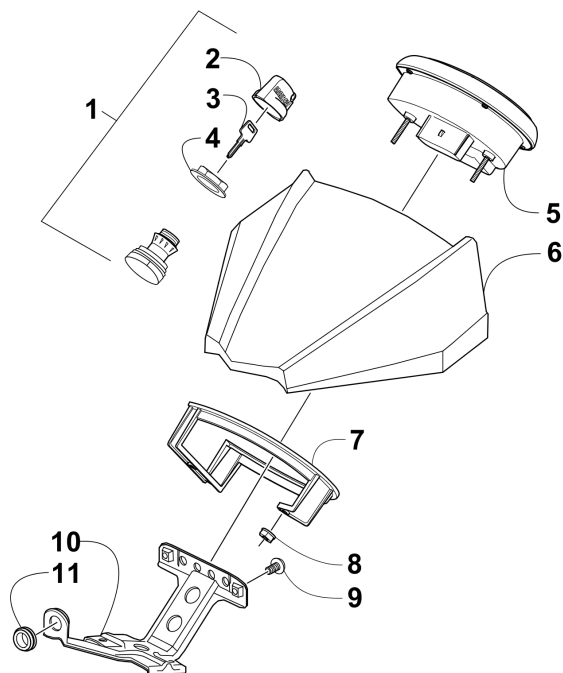
HYDRAULIC BRAKE ASSEMBLY [300579]



Item	Part No.	Qty	Name	Context	Footnote
1	3323-230	1	Caliper, Brake	(inc. 2-8)	Front Right
2	1436-160	1	Housing, Caliper - Assembly	(inc. 3-5)	Front Right
1	3323-231	2	Caliper, Brake	(inc. 2-8)	Front Left & Rear Left
2	1436-161	2	Housing, Caliper - Assembly	(inc. 3-5)	Front Left & Rear Left
3	0502-606	3	Piston/Seal Set	(inc. one No. 4)	
4	0502-607	3	Seal Set		
5	0502-609	3	Valve, Bleed		
6	0502-608	3	O-Ring, Guide - Set		
7	0502-605	3	Bracket Assembly		
8	1436-420	3	Pad, Brake - Set		
9	3305-785	6	Screw, Cap		
10	3303-257	7	OIL BOLT 10*22 **6110-M1 C.97.07.26.		
11	3303-284	16	WASHER OIL BOLT **(1) C.98.06.01.		
12	3303-919	2	Clamp, Brake Hose		
13	3304-553	3	Bolt, Flange 6*12		
14	3313-523	1	Bracket, Mounting - Brake Hose Assembly		
15	3305-789	1	Screw, Cap		
16	3313-750	1	ASSEMBLY,BRAKE HOSE(JUNCTION)		
17	3313-422	1	Hose, Brake		

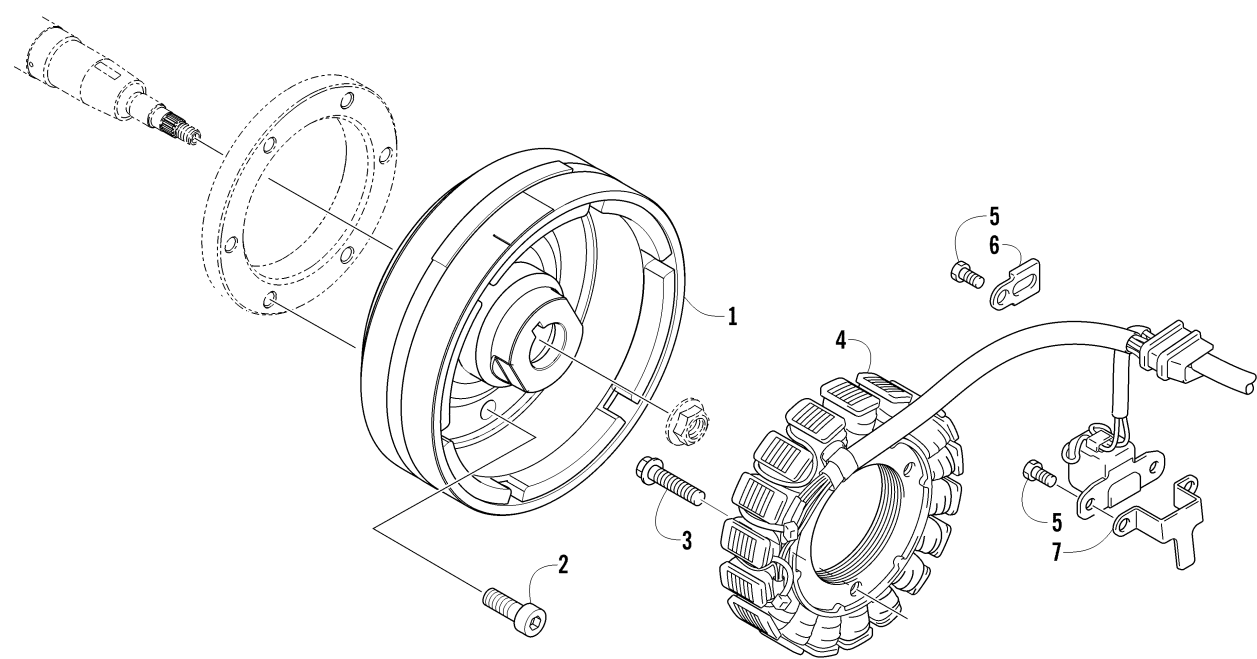
Item	Part No.	Qty	Name	Context	Footnote
18	3306-452	1	Brake, Front - Assembly	(inc. two No. 19, one No. 20, one No. 21, and one No. 22)	
19	3303-318	4	Screw, Machine		
20	3305-381	2	Cover, Reservoir		
21	3305-407	2	Diaphragm		
22	3305-983	2	Clamp, Handlebar		
23	3304-746	4	Screw, Cap		
24	3303-254	2	BOLT HANDLE LEVER **(0) C.98.04.02		
25	3306-540	1	Lever, Brake - Right		
26	3304-654	2	Nut, Flange 6MM		
27	3305-384	1	Pin, Brake Lever		
28	3305-383	1	Spring		
29	3305-382	1	Lock, Brake Lever		
30	3306-449	1	Switch, Brake		
31	3306-450	1	Brake, Rear - Assembly	(inc. two No. 19, one No. 20, one No. 21, and one No. 22)	
32	3305-389	1	Lever, Brake - Left		
33	3306-451	1	Hose, Brake		
34	0123-788	AR	Tie, Cable - 8 in.		
35	3313-820	1	Switch, Brake		
36	3313-681	1	Hose, Brake		
37	3306-370	1	Brake Assembly		
38	3303-383	2	Bolt		
39	3304-141	1	Pin, Cotter		
40	3304-050	1	Washer		
41	3306-152	1	Pin, Clevis		
42	3304-543	1	BOLT FLANGE 8*16		
43	3304-138	1	Washer		
44	1602-213	2	O-Ring		
45	3306-499	1	Pedal, Brake		

INSTRUMENT POD ASSEMBLY [100748]



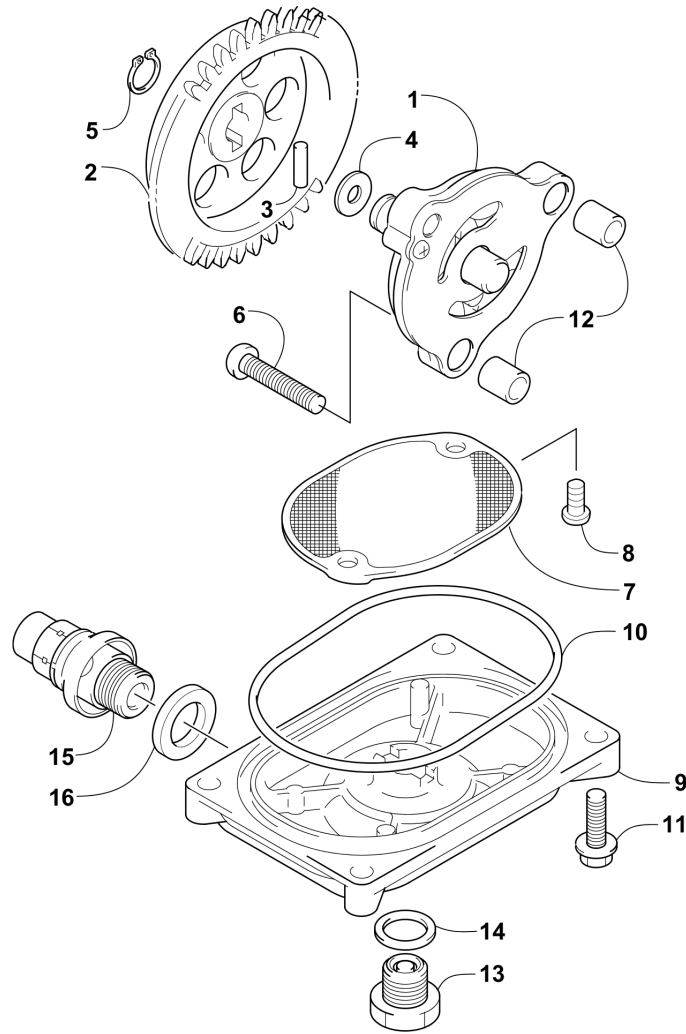
Item	Part No.	Qty	Name	Context	Footnote
1	3313-439	1	Switch, Ignition - Assembly	(inc. 2-4)	
2	0430-054	1	Cover, Key		
3	3409-007	2	KEY, BLANK (C SERIES)		C Series
4	0430-050	1	Nut, Flange - Ignition Switch		
5	0520-226	1	Speedometer - Assembly		
6	3306-707	1	Pod, Instrument - Black		
7	0420-065	1	Bracket, Retaining		
8	0423-493	2	Nut w/Washer		
9	3304-404	2	Screw, Cap		
10	3306-538	1	Bracket, Mounting - Pod	(inc. 11)	
11	3303-239	1	Grommet		

MAGNETO ASSEMBLY [94328]



Item	Part No.	Qty	Name	Context	Footnote
1	0802-057	1	Rotor/Flywheel		
2	0826-120	6	Screw, Cap		
3	3305-945	3	Screw, Cap		
4	3323-200	1	STATOR,IGNITION		
5	3303-308	3	Screw, Cap		
6	0802-003	1	Clamp, Routing		
7	0802-004	1	Clamp, Routing		

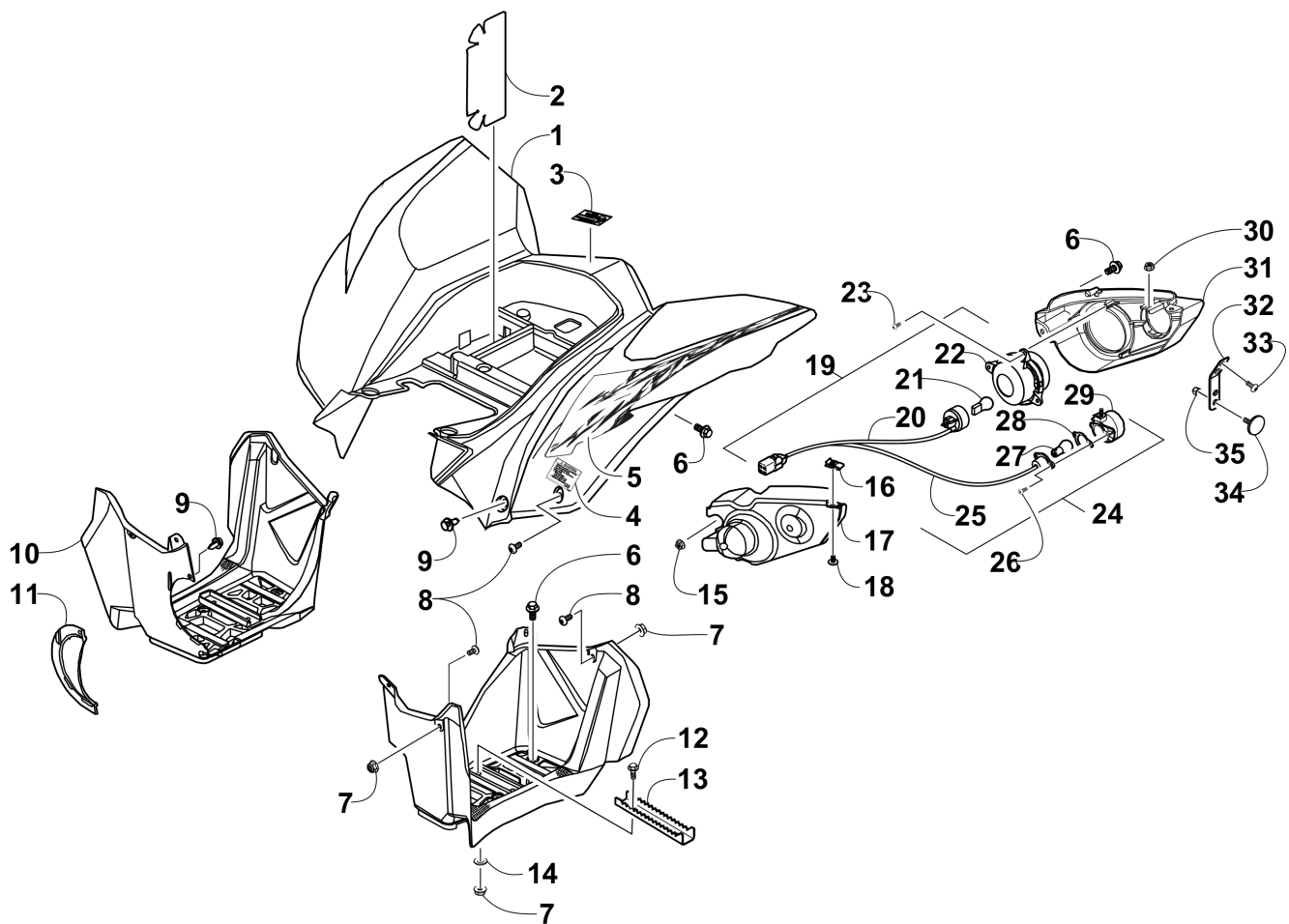
OIL PUMP AND STRAINER ASSEMBLY [92405]



Item	Part No.	Qty	Name	Context	Footnote
1	0812-069	1	Pump, Oil		
2	0812-010	1	Gear, Driven		
3	0812-036	1	Pin, Driven Gear		
4	0828-007	1	Washer		
5	3004-146	1	Ring, Retaining		
6	0826-131	3	Screw, Machine		
7	0812-049	1	Strainer, Oil		
8	3313-722	2	Screw, Cap		
9	0812-038	1	Cap, Oil Strainer		
10	0830-159	1	O-Ring		
11	3303-384	4	Bolt, Flange		
12	0829-033	2	Pin, Dowel		
13	0812-065	1	Plug, Drain		
14	0830-143	1	Washer, Compression - 14 x 19 x 1.35		
15	0812-067	1	Valve, Oil-Relief - Assembly	(inc. 16)	

Item	Part No.	Qty	Name	Context	Footnote
16	0830-181	1	O-Ring		

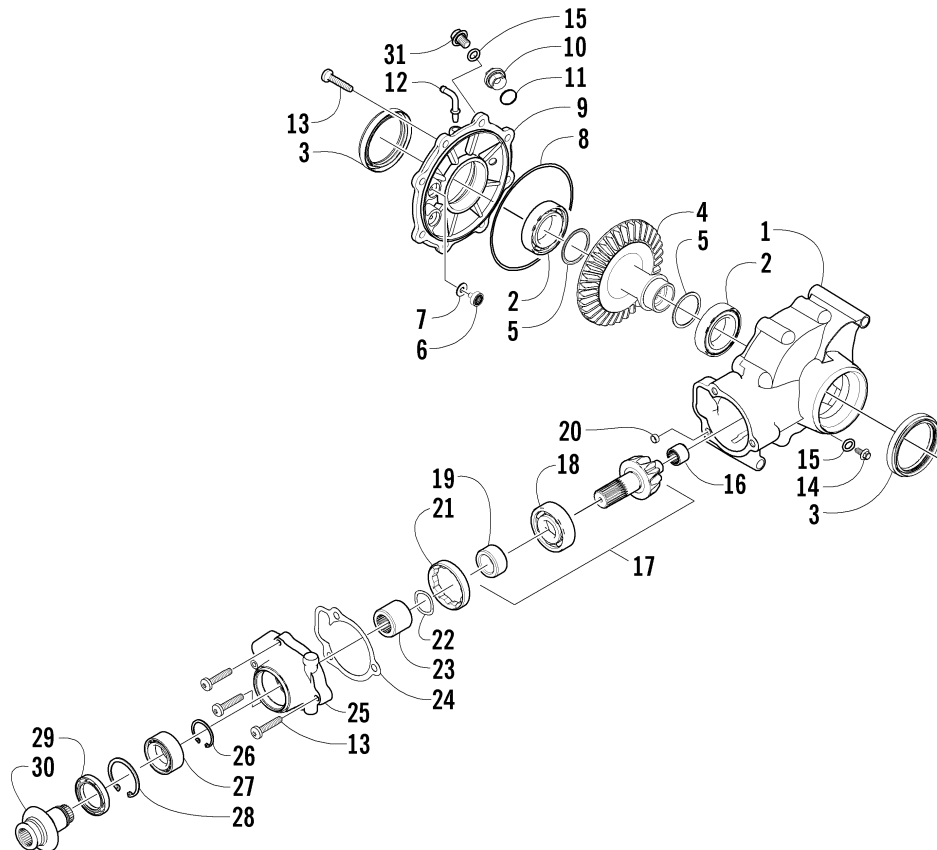
REAR BODY AND TAILLIGHT ASSEMBLY [300577]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-719	1	Panel, Fender - Rear - Black	(inc. 2-4)	
2	3306-543	1	Foil, Protective		
3	1411-809	1	DECAL, WARNING-PASSENGER		
4	2411-586	1	Decal, Warning - Tire Pressure		
5	4411-332	1	Decal, Fender - Right		
5	4411-333	1	Decal, Fender - Left		
6	3304-587	10	BOLT WASHER 6*16		
7	3304-431	8	NUT LOCK		
8	3304-404	6	Screw, Cap		
9	3305-448	3	Clip, Retaining		
10	3306-480	1	Footwell - Right		
10	3306-481	1	Footwell - Left		
11	3306-488	1	Panel, Clutch Housing		
12	3304-586	4	BOLT WASHER 6*20		
13	5506-497	2	Footpeg - Black		
14	3305-852	4	Washer		

Item	Part No.	Qty	Name	Context	Footnote
15	0423-678	2	Grommet		
16	3304-061	2	Nut Clip 5 mm		
17	3306-482	1	Housing, Taillight - Inner Right		
17	3306-483	1	Housing, Taillight - Inner Left		
18	3304-029	2	BOLT WASH 5*16		
19	3306-510	1	Taillight Assembly - Right	(inc. one No. 20, one No. 21, and 22)	
22	3306-512	1	Lens Assembly - Right		
19	3306-511	1	Taillight Assembly - Left	(inc. one No. 20, one No. 21, and 22)	
20	3306-514	2	Harness, Taillight		
21	3303-849	2	Bulb, Taillight		
22	3306-513	1	Lens Assembly - Left		
23	3304-650	6	SCREW TAPPING 5*16 (CIRCLE HEAD)		
24	3306-515	2	Running Light - Assembly	(inc. 25-29)	
25	3306-516	2	Harness, Running Light		
26	0	4	Screw, Machine		
27	3303-849	2	Bulb, Taillight		
28		2	Seal		
29	3306-506	2	Lens Assembly		
30	3304-774	2	Nut, Lock		
31	3306-484	1	Housing, Taillight - Outer Right		
31	3306-485	1	Housing, Taillight - Outer Left		
32	3306-479	2	Bracket, Mounting - Reflector		
33	3305-703	4	Screw, Machine		
34	3305-273	2	Reflector Red		
35	3304-654	2	Nut, Flange 6MM		

REAR DRIVE GEARCASE ASSEMBLY [97672]

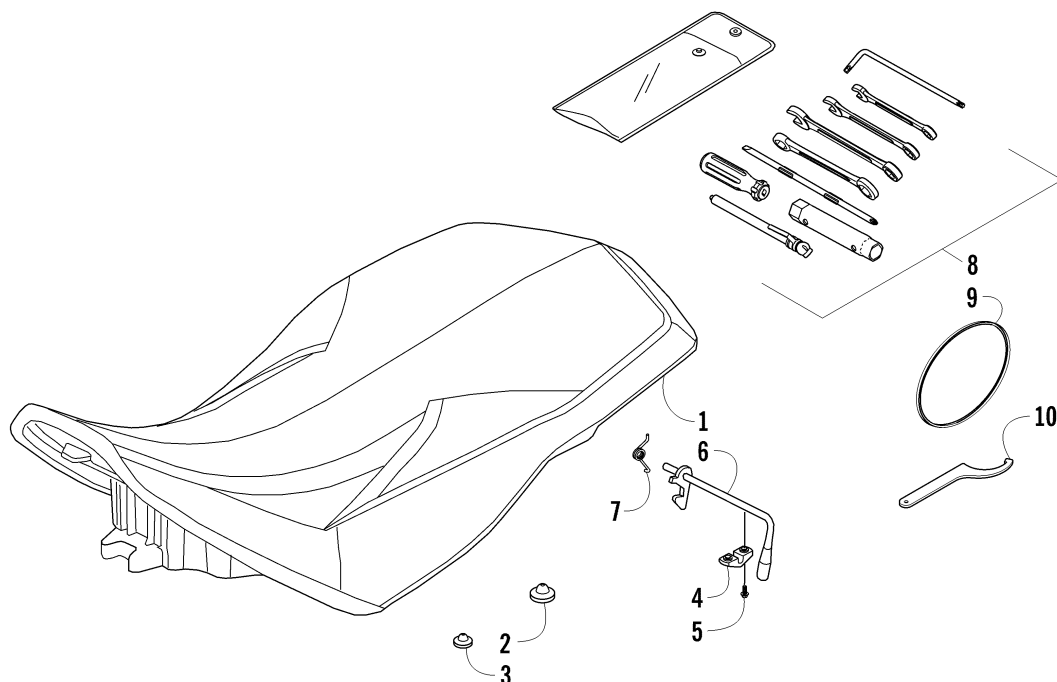


Item	Part No.	Qty	Name	Context	Footnote
Not Shown	3306-023	1	Gearcase, Rear		
1	3306-024	1	Housing, Gearcase		
2	3306-801	2	Bearing		
3	2402-240	2	Seal		
4	3306-029	1	Gear, Ring - 34T		
5	3306-132	AR	Shim, 41 x 49 x 1.0 mm		
5	3306-133	AR	Shim, 41 x 49 x 1.1 mm		
5	3306-134	AR	Shim, 41 x 49 x 1.2 mm		
5	3306-135	AR	Shim, 41 x 49 x 1.3 mm		
5	3306-136	AR	Shim, 41 x 49 x 1.4 mm		
5	3306-137	AR	Shim, 41 x 49 x 1.5 mm		
5	3306-138	AR	Shim, 41 x 49 x 1.6 mm		
5	3306-139	AR	Shim, 41 x 49 x 1.7 mm		
6	3306-031	1	Button, Thrust		
7	3306-124	AR	Shim, 6.3 x 18 x 1.0 mm		
7	3306-125	AR	Shim, 6.3 x 18 x 1.1 mm		
7	3306-126	AR	Shim, 6.3 x 18 x 1.2 mm		
7	3306-127	AR	Shim, 6.3 x 18 x 1.3 mm		
7	3306-128	AR	Shim, 6.3 x 18 x 1.4 mm		
7	3306-129	AR	Shim, 6.3 x 18 x 1.5 mm		

Item	Part No.	Qty	Name	Context	Footnote
7	3306-130	AR	Shim, 6.3 x 18 x 1.6 mm		
7	3306-131	AR	Shim, 6.3 x 18 x 1.7 mm		
8	3306-030	1	O-Ring		
9	3306-033	1	Cover, Gearcase		
10	3306-035	1	Plug, Fill	(inc. 11)	
11	0423-154	1	O-Ring		
12	3306-034	1	Fitting, Elbow		
13	3303-615	11	Screw, Self-Tapping		
14	3306-027	1	Plug, Magnetic	(inc. one No. 15)	
15	0423-153	2	O-Ring		
16	3306-038	1	Bearing		
17	3306-039	1	Gear, Pinion - Assembly - 11T	(inc. 18-19)	
18	3306-040	1	Bearing		
19	0402-336	1	Collar, Retaining		
20	3306-048	1	Pin, Dowel		
21	3306-042	1	Collar, Lock		
22	3306-043	1	Washer, Wave		
23	3306-044	1	Collar, Shaft		
24	3323-234	1	Gasket, Flange		
25	3306-049	1	Housing, Pinion		
26	3306-045	1	Ring, Retaining		
27	3323-240	1	Bearing		
28	3306-046	1	Ring, Retaining		
29	3323-239	1	Seal		
30	3306-047	1	Shaft, Input		
31	3306-036	1	Plug, Oil Level	(inc. one No. 15)	

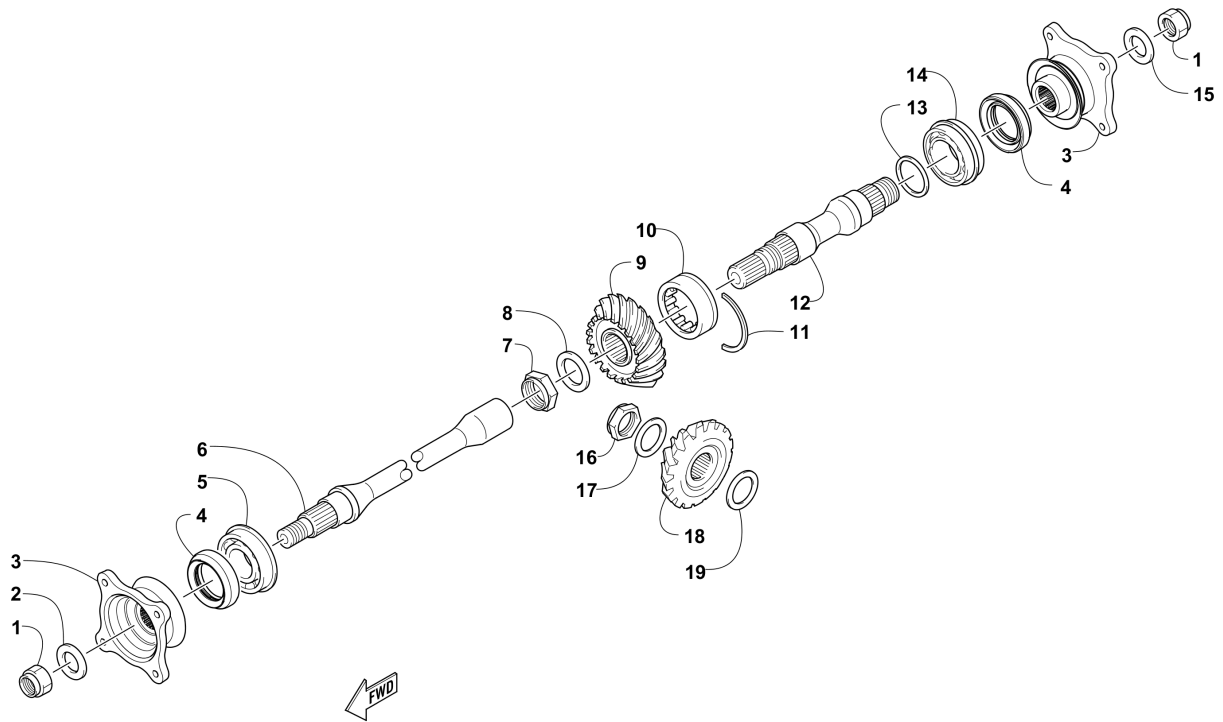
Item	Part No.	Qty	Name	Context	Footnote
18	3323-109	1	Knuckle - Assembly - Left	(inc. 19-22)	
19	1402-809	2	Bearing		
20	0423-423	2	Ring, Retaining		
21	0403-283	8	Bushing, Suspension		
22	0403-437	4	Collar, Suspension Bushing		
23	3306-486	1	Mudguard - Right		
23	3306-487	1	Mudguard - Left		
24	3304-587	4	BOLT WASHER 6*16		

SEAT ASSEMBLY [94371]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-468	1	Seat Assembly	(inc. 2-7)	
2	3306-470	6	Bumper, Seat - Front		
3	3306-581	2	Bumper, Seat		
4	3306-471	2	Clamp		
5	3306-474	4	Screw, Machine		
6	3306-469	1	Latch, Seat		
7	3306-472	1	Spring, Seat Latch		
8	3306-473	1	Kit, Tool		
9	3303-242	1	Retainer, Tool Kit		
10	1441-797	1	Wrench, Spanner		Optional

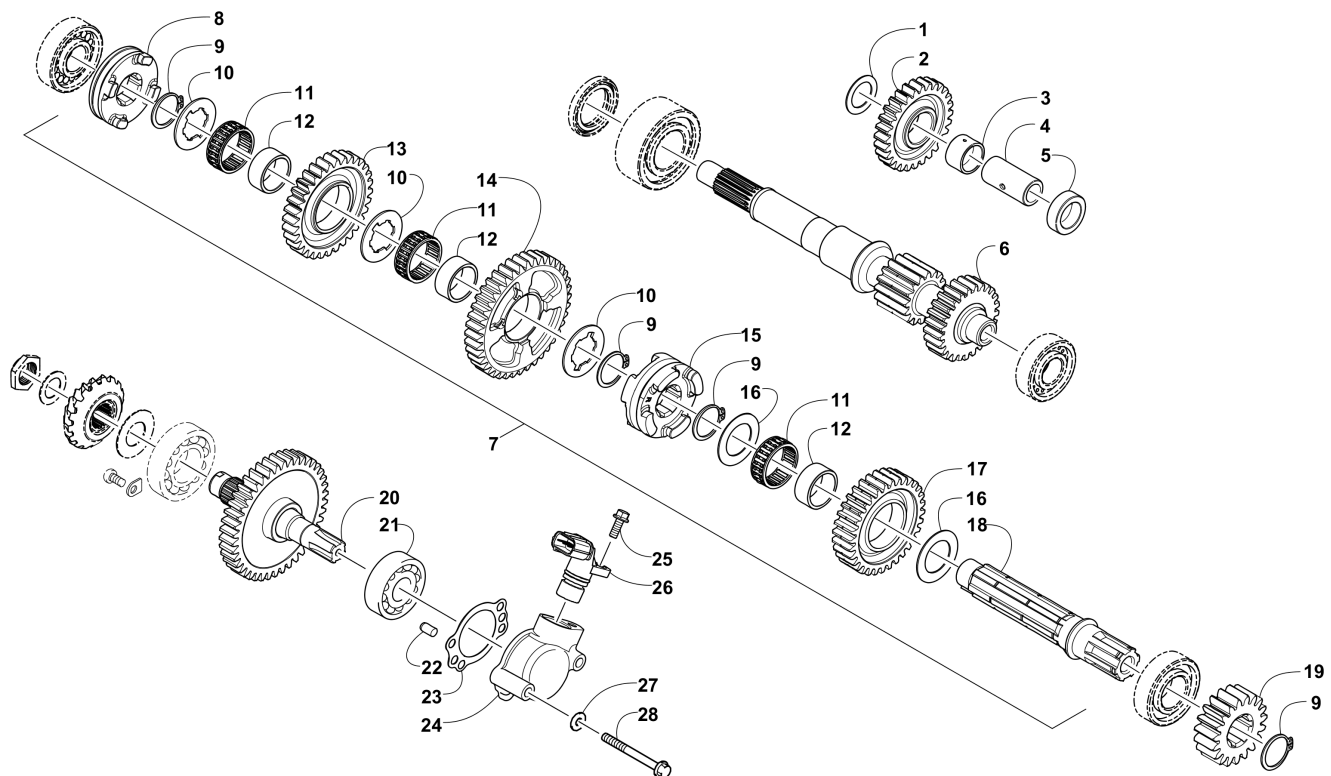
SECONDARY DRIVE ASSEMBLY [94327]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-428	2	NUT		
2	3304-958	1	Washer		
3	0819-022	2	Flange, Output Joint		
4	0830-144	2	Seal, Oil		
5	0832-026	1	Bearing		
6	0819-020	1	Shaft, Secondary Driven		
7	0827-022	1	Nut		
8	0828-090	1	Washer		
9	0819-019	1	Gear, Secondary Driven		
10	0832-040	1	Bearing		
11	0819-070	1	C-Ring		
12	0819-021	1	Shaft, Secondary Driven		
13	3305-955	AR	Shim, 25 x 34 x 0.60 mm		
13	3305-956	AR	Shim, 25 x 34 x 0.65 mm		
13	3305-957	AR	Shim, 25 x 34 x 0.70 mm		
13	3305-958	AR	Shim, 25 x 34 x 0.75 mm		
13	3305-959	AR	Shim, 25 x 34 x 0.80 mm		
13	3305-960	AR	Shim, 25 x 34 x 0.85 mm		
13	3305-961	AR	Shim, 25 x 34 x 0.90 mm		

Item	Part No.	Qty	Name	Context	Footnote
13	3305-962	AR	Shim, 25 x 34 x 0.95 mm		
13	3305-963	AR	Shim, 25 x 34 x 1.00 mm		
13	3305-964	AR	Shim, 25 x 34 x 1.05 mm		
13	3305-965	AR	Shim, 25 x 34 x 1.10 mm		
13	0828-088	AR	Shim, 25 x 34 x 1.15 mm		
13	3305-966	AR	Shim, 25 x 34 x 1.20 mm		
13	3305-967	AR	Shim, 25 x 34 x 1.25 mm		
14	0832-041	1	Bearing		
15	3306-226	1	Washer		
16	0827-047	1	Nut		
17	3304-042	1	Washer, Thrust		
18	0819-018	1	Gear, Secondary Drive		
19	3306-009	AR	Shim, 30 x 48 x 0.60 mm		
19	3306-010	AR	Shim, 30 x 48 x 0.65 mm		
19	3306-011	AR	Shim, 30 x 48 x 0.70 mm		
19	3306-012	AR	Shim, 30 x 48 x 0.75 mm		
19	3306-013	AR	Shim, 30 x 48 x 0.80 mm		
19	3306-014	AR	Shim, 30 x 48 x 0.85 mm		
19	3306-015	AR	Shim, 30 x 48 x 0.90 mm		
19	3306-016	AR	Shim, 30 x 48 x 0.95 mm		
19	3306-017	AR	Shim, 30 x 48 x 1.00 mm		
19	3306-018	AR	Shim, 30 x 48 x 1.05 mm		
19	3306-019	AR	Shim, 30 x 48 x 1.10 mm		
19	3306-020	AR	Shim, 30 x 48 x 1.15 mm		
19	3306-021	AR	Shim, 30 x 48 x 1.20 mm		
19	3306-022	AR	Shim, 30 x 48 x 1.25 mm		

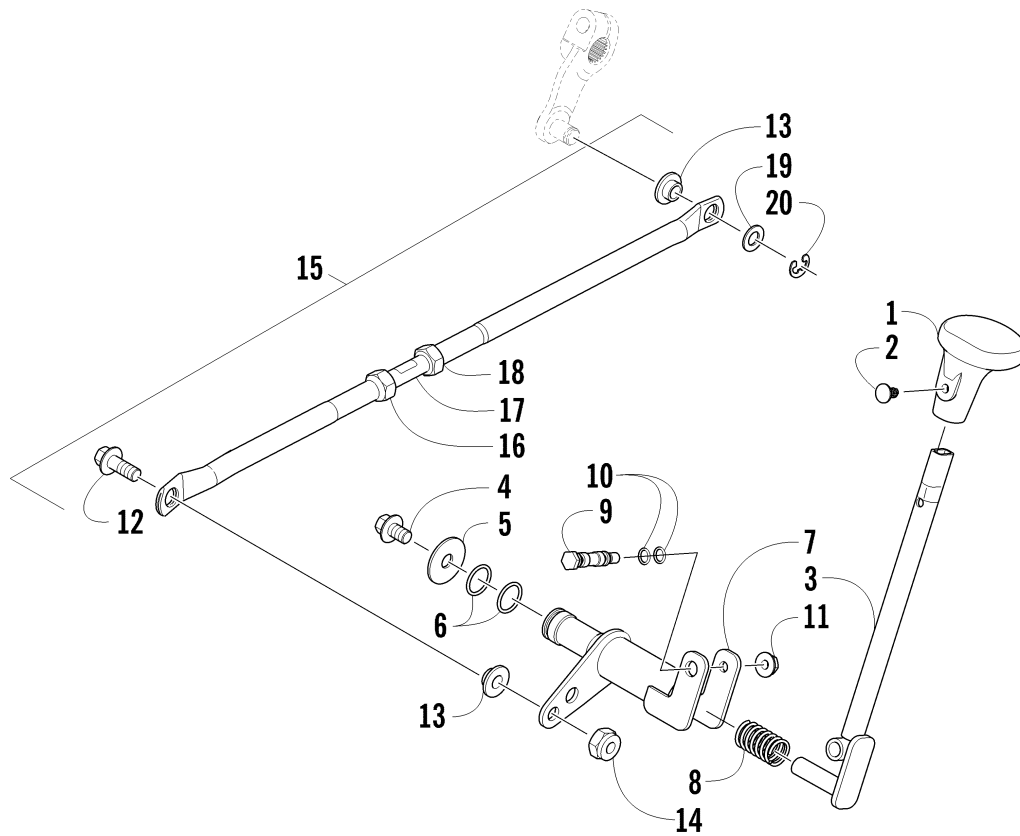
SECONDARY TRANSMISSION ASSEMBLY [92770]



Item	Part No.	Qty	Name	Context	Footnote
1	0828-081	1	Washer, Thrust		
2	0822-061	1	Gear, Reverse Idle		
3	0822-065	1	Bushing		
4	0822-064	1	Shaft, Reverse Idle		
5	0822-029	1	Spacer		
6	0822-128	1	Driveshaft		
7	0822-129	1	Countershaft Assembly	(inc. 8-18)	
8	0822-033	1	Gear Select, Reverse		
9	3304-147	4	CIR CLIP EX 25MM		
10	3304-045	3	Washer		
11	0832-038	3	Bearing		
12	0822-062	3	Bushing		
13	0822-032	1	Gear, Reverse Driven		
14	0822-063	1	Gear, Driven - Low		
15	0822-027	1	Gear Select, Sliding		
16	3304-044	2	WASHER THRUST 25MM		
17	0818-119	1	Gear, Driven - High		
18	0822-025	1	Countershaft		
19	0822-028	1	Gear, Drive		
20	0822-023	1	Shaft, Output		

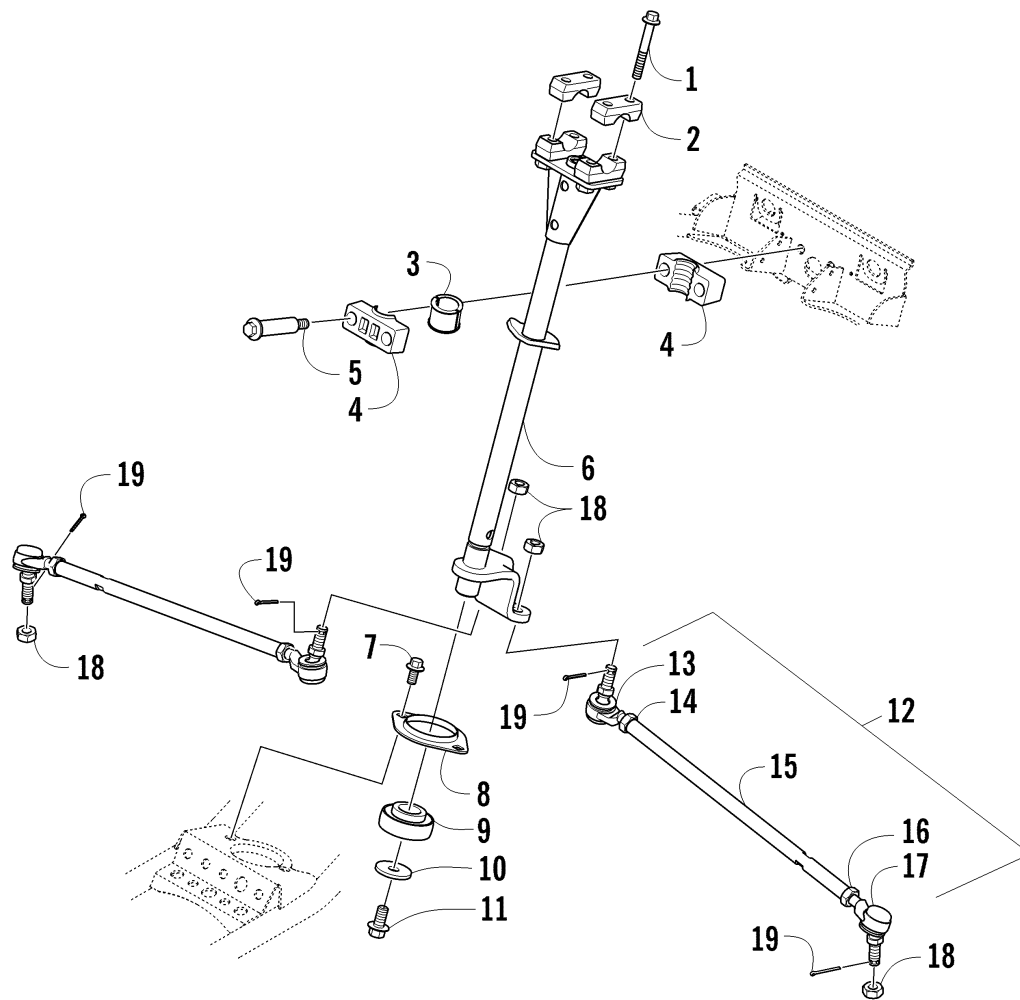
Item	Part No.	Qty	Name	Context	Footnote
21	3304-198	1	Bearing		
22	3303-395	2	Pin, Dowel		
23	0830-156	1	Gasket, Housing		
24	0822-105	1	Housing, Speedometer Sensor		
25	3303-382	1	Bolt Flange 6*16MM		
26	3313-172	1	Sensor, Speedometer		
27	0830-155	2	Seal, Fastener		
28	3303-387	2	Screw, Cap		

SHIFT LEVER ASSEMBLY [94380]



Item	Part No.	Qty	Name	Context	Footnote
1	0402-843	1	Knob, Shift		
2	0423-345	1	Clip, Retaining		
3	3306-497	1	Lever, Shift		
4	3304-544	1	Screw, Cap		
5	0423-087	1	Washer		
6	0423-299	2	O-Ring - 016 (5/8 x 3/4 x 1/16)		
7	3306-317	1	Actuator, Shift		
8	0402-678	1	Spring, Shift Lever		
9	0402-675	1	Axle, Pivot		
10	0423-182	2	O-Ring - 008 (3/16 x 5/16 x 1/16)		
11	3304-654	1	Nut, Flange 6MM		
12	3313-821	1	Screw, Cap		
13	3323-037	2	Bushing		
14	3305-396	1	Nut, Lock		
15	3306-319	1	Linkage, Shift - Assembly	(inc. 16-18)	
16	3303-327	1	Nut, Hex - Right-Hand Thread		
17	3313-278	1	Adjuster, Shift Linkage		
18	3313-822	1	Nut, Hex - Left-Hand Thread		
19	8050-252	1	Washer		
20	3313-766	1	E-Ring		

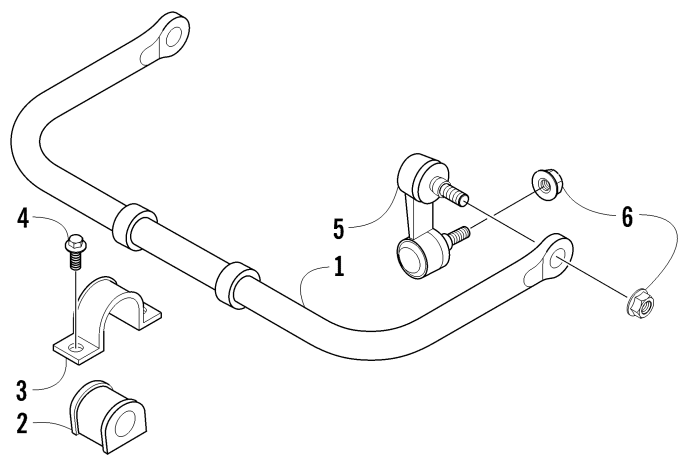
STEERING ASSEMBLY [96405]



Item	Part No.	Qty	Name	Context	Footnote
1	8408-860	4	Screw, Cap		
2	0405-035	2	Cap, Steering Adjuster		
3	3305-496	1	STEERING BUSHING		
4	3305-927	2	Block, Mounting - Steering Post		
5	3304-649	2	Screw, Cap		
6	3306-459	1	Post, Steering		
7	3304-565	2	BOLT FLANGE 8*20		
8	0602-233	1	Flange, Bearing		
9	0405-052	1	Bearing w/Inverted Oil Seal		
10	0423-073	1	Washer		
11	8408-820	1	Screw, Cap		
12	3306-722	2	Tie Rod - Assembly	(inc. 13-17)	
13	3306-725	2	End, Tie Rod - Left-Hand Thread		
14	3306-727	2	Nut - Left-Hand Thread		
15	3306-723	2	Tie Rod		

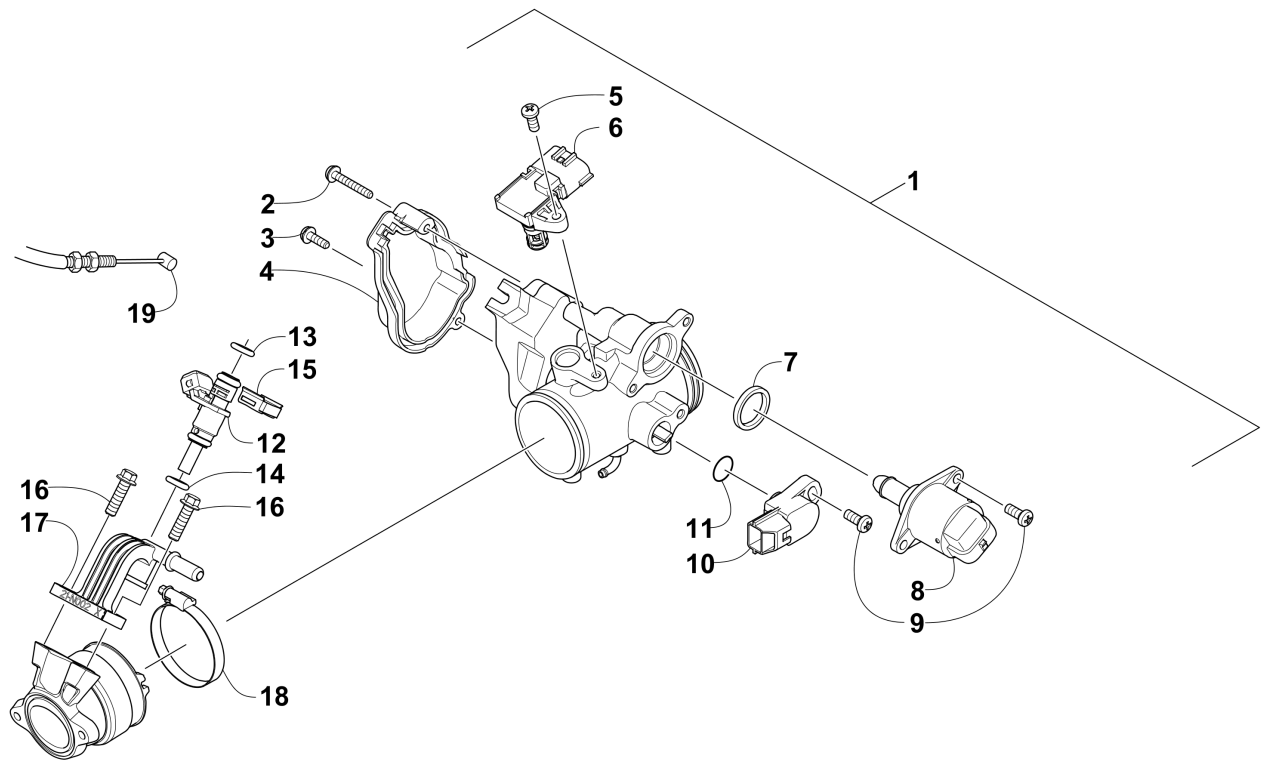
Item	Part No.	Qty	Name	Context	Footnote
16	3306-726	2	Nut - Right-Hand Thread		
17	3306-724	2	End, Tie Rod - Right-Hand Thread		
18	3306-290	4	Nut		
19	3305-724	4	Pin, Cotter		

SWAY BAR ASSEMBLY [94377]



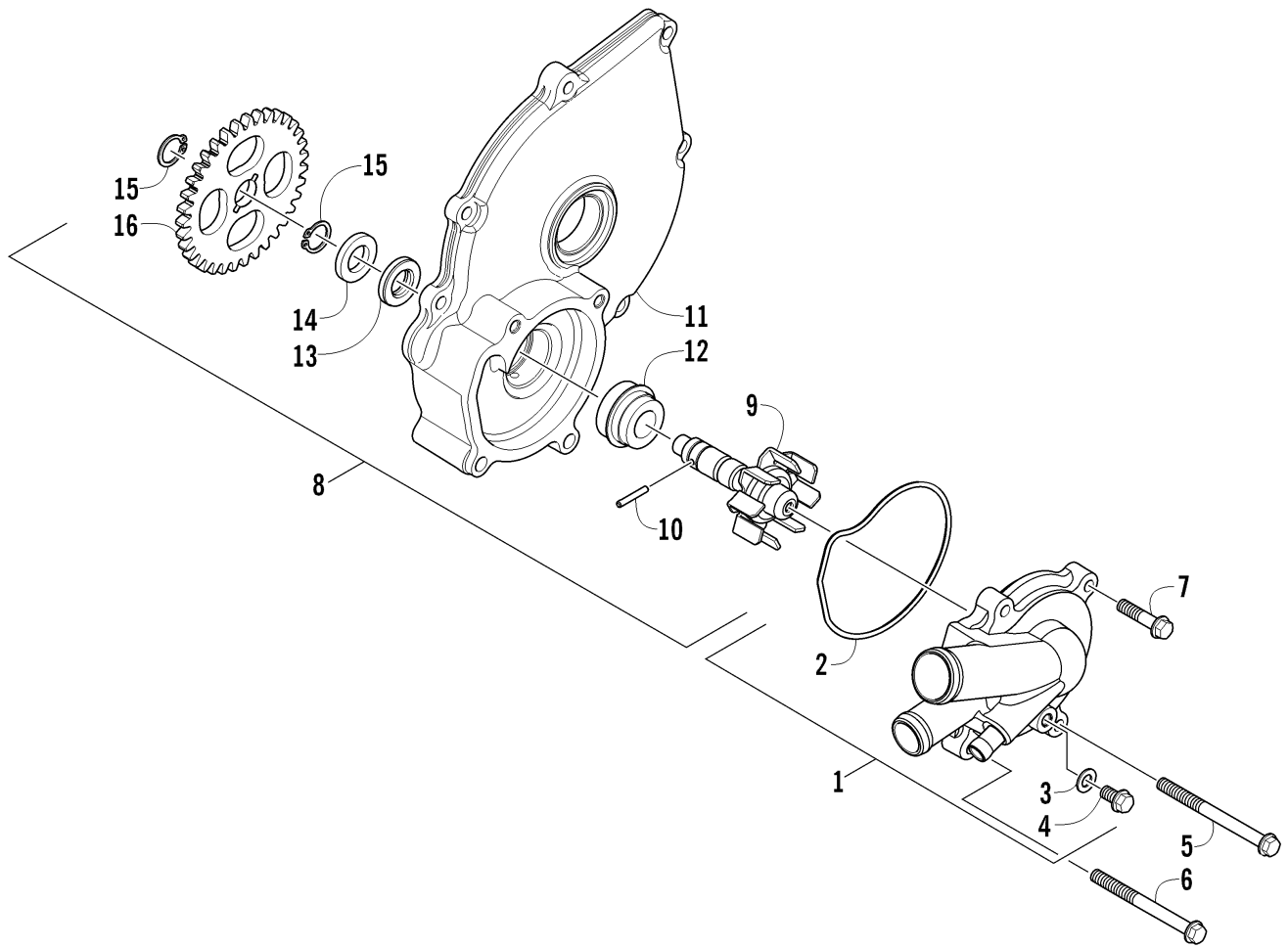
Item	Part No.	Qty	Name	Context	Footnote
1	3306-500	1	Sway Bar		
2	3306-501	2	Bushing		
3	3306-504	2	Clamp		
4	3304-543	4	BOLT FLANGE 8*16		
5	3306-502	1	Balljoint Assembly - Right		
5	3306-503	1	Balljoint Assembly - Left		
6	3304-031	4	NUT U 10MM		

THROTTLE BODY ASSEMBLY [300570]



Item	Part No.	Qty	Name	Context	Footnote
1	0570-328	1	Throttle Body - Assembly	(inc. 2-11)	
2	3306-267	1	Screw, Machine		
3	3306-266	1	Screw, Machine		
4	0824-060	1	Cover		
5	0835-007	1	Screw, Machine		
6	0824-052	1	Sensor, Air Temperature		
7	0832-088	1	Seal		
8	0824-054	1	Valve, Bypass - Idle Air		
9	3305-953	3	Screw, Machine		
10	0824-053	1	Sensor, Throttle Position	(inc. 11)	
11	3306-150	1	O-Ring		
12	3306-251	1	Injector, Fuel		
13	3307-074	1	O-Ring - A		
14	3307-075	1	O-Ring - B		
15	3306-253	1	Clip, Retaining		
16	3305-344	2	BOLT FLANGE 6*16		
17	3307-073	1	Rail, Fuel		
18	3306-250	1	Clamp		
19	3306-275	1	Cable, Throttle		

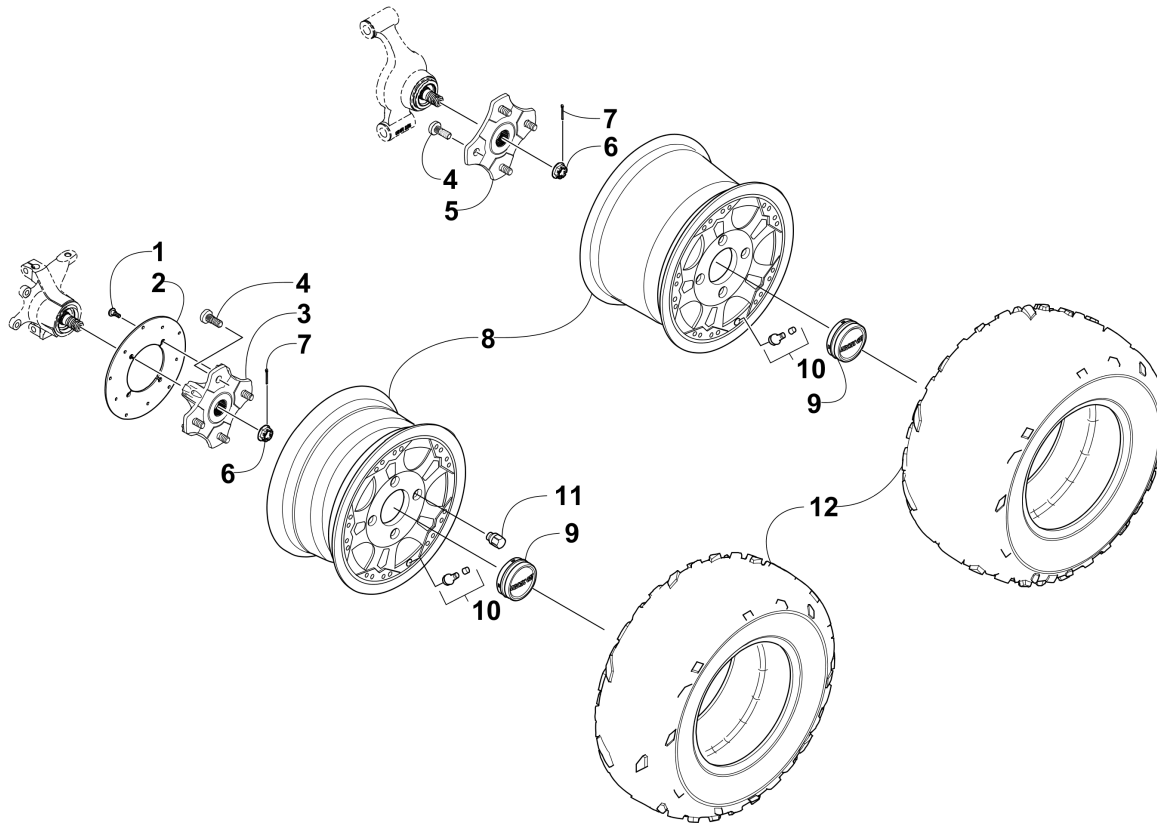
WATER PUMP ASSEMBLY [92768]



Item	Part No.	Qty	Name	Context	Footnote
1	0813-054	1	COVER ASSY, WATER PUMP	(inc. 2-4)	
2	0830-208	1	O-Ring		
3	3304-049	1	Washer		
4	3304-186	1	Screw, Cap		
5	0826-065	1	Screw, Cap		
6	0826-151	1	Screw, Cap		
7	3303-384	2	Bolt, Flange		
8	0813-051	1	Housing, Water Pump - Assembly	(inc. 9-16)	
9	0813-057	1	Shaft, Impeller - Assembly		
10	0829-057	1	Pin, Alignment		
11	0806-123	1	Housing, Water Pump		
12	3305-940	1	Seal, Mechanical		
13	0830-207	1	Seal, Oil		
14	0828-130	1	Washer, Thrust		
15	0831-089	2	Circlip		

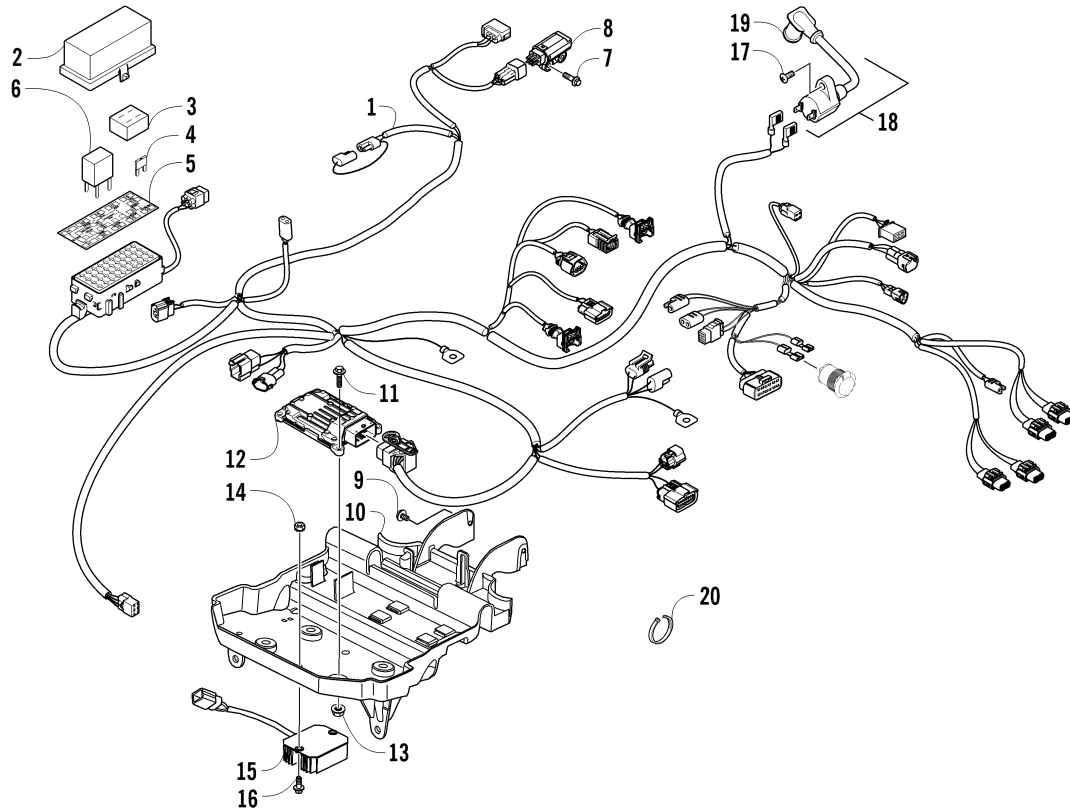
Item	Part No.	Qty	Name	Context	Footnote
16	0811-037	1	Gear, Driven		

WHEEL AND TIRE ASSEMBLY [300578]



Item	Part No.	Qty	Name	Context	Footnote
1	0423-557	12	Screw, Shoulder w/Loctite		
2	1436-806	3	Disc, Brake		
3	3306-461	3	Hub, Wheel - Left Rear	(inc. four No. 4)	Both Front & Rear Left
4	0402-974	16	Stud, Wheel		
5	3306-466	1	Hub, Wheel - Right Rear	(inc. four No. 4)	
6	0423-607	4	Nut, Castle		
7	0423-407	4	Pin, Cotter		
8	3306-460	2	Wheel - Front		
8	3306-465	2	Wheel - Rear		
9	3306-467	4	Cap, Wheel		
10	3304-562	4	Stem, Valve		
11	3306-464	16	Nut, Lug		
12	3306-462	2	Tire - Front		
12	3306-463	2	Tire - Rear		

WIRING HARNESS ASSEMBLY [100752]



Item	Part No.	Qty	Name	Context	Footnote
1	3306-879	1	Harness, Main	(inc. 2-6)	
2	0530-008	1	Cover, Fuse Block		
3	0430-037	1	Holder, Fuse		
4	0430-032	7	Fuse - 10 Amp		
4	0430-031	4	Fuse - 15 Amp		
4	3304-212	1	Fuse - 30 Amp		
5	2411-566	1	Decal, Fuse Block		
6	0430-045	1	Relay (4-Pin) - 20 Amp	(4-Pin) - 20 Amp	
6	0430-033	3	Relay (5-Pin) - 30 Amp	(5-Pin) - 30 Amp	
7	3306-327	2	Screw, Cap		
8	3306-325	1	Sensor, Tilt		
9	0423-345	2	Clip, Retaining		
10	3306-454	1	Tray, Electrical		
11	3304-586	4	BOLT WASHER 6*20		
12	0530-160	1	KIT, ECU 2014 XC 450		
13	3304-431	4	NUT LOCK		
14	3304-654	2	Nut, Flange 6MM		
15	3306-517	1	Regulator, Voltage		
16	3305-344	2	BOLT FLANGE 6*16		
17	3306-326	2	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
18	0824-073	1	COIL ASSY IGNITION (W/CAP)	(inc. 19)	
19	0824-056	1	Cap, Spark Plug		
20	3303-289	AR	BAND OIL HANDLE		



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