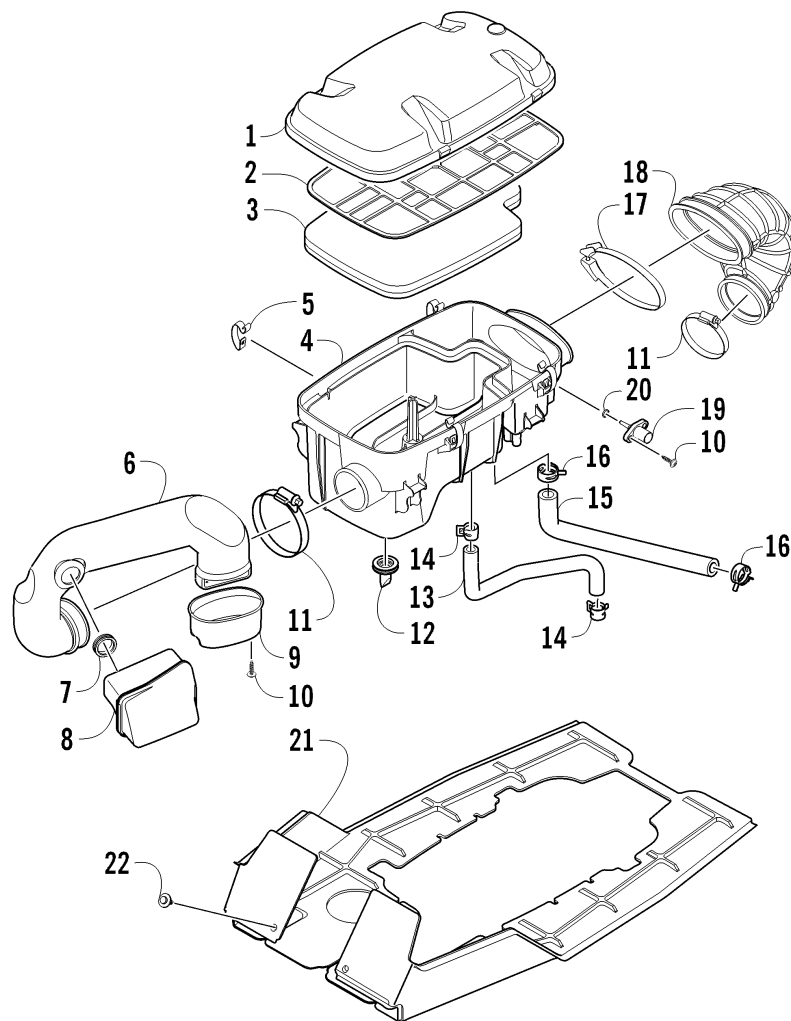


2016 TRV 550 XT EPS L7E
WHITE

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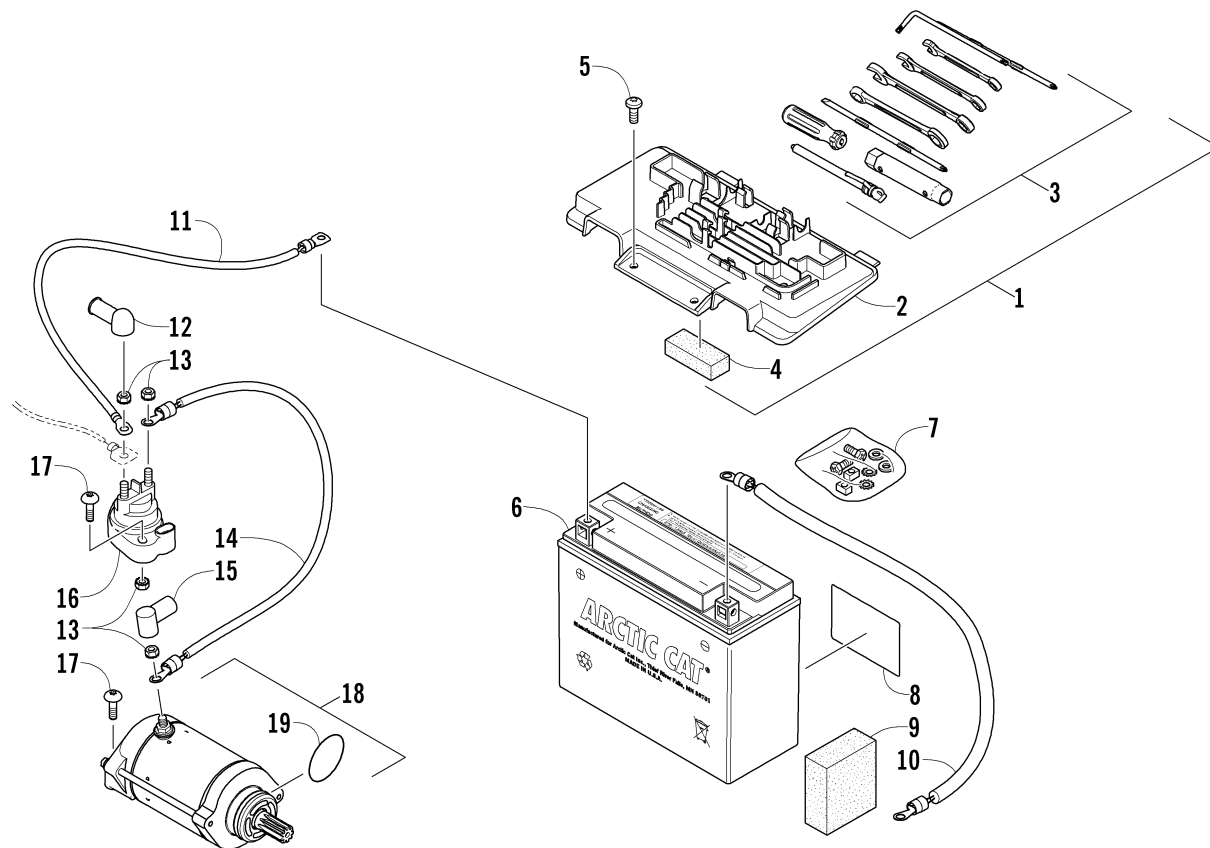
AIR INTAKE ASSEMBLY [95913]



Item	Part No.	Qty	Name	Context	Footnote
1	0470-877	1	Air Box, Top		
2	0470-560	1	Screen, Air Filter		
3	0470-558	1	Filter, Air		
4	0470-728	1	Housing, Air Intake		
5	0423-455	4	Clip, Spring		
6	0470-749	1	Duct, Engine Intake		
7	0423-763	1	Grommet		
8	0570-215	1	Resonator		
9	0470-729	1	Boot		
10	0423-342	4	Screw, Self-Tapping - .1875 x .75		
11	0423-019	2	Clamp		
12	0470-442	1	Valve, Air Cleaner		
13	0410-172	1	Hose, Vent - Crankcase		
14	1623-281	2	Clamp, Hose		
15	0470-896	1	Hose		

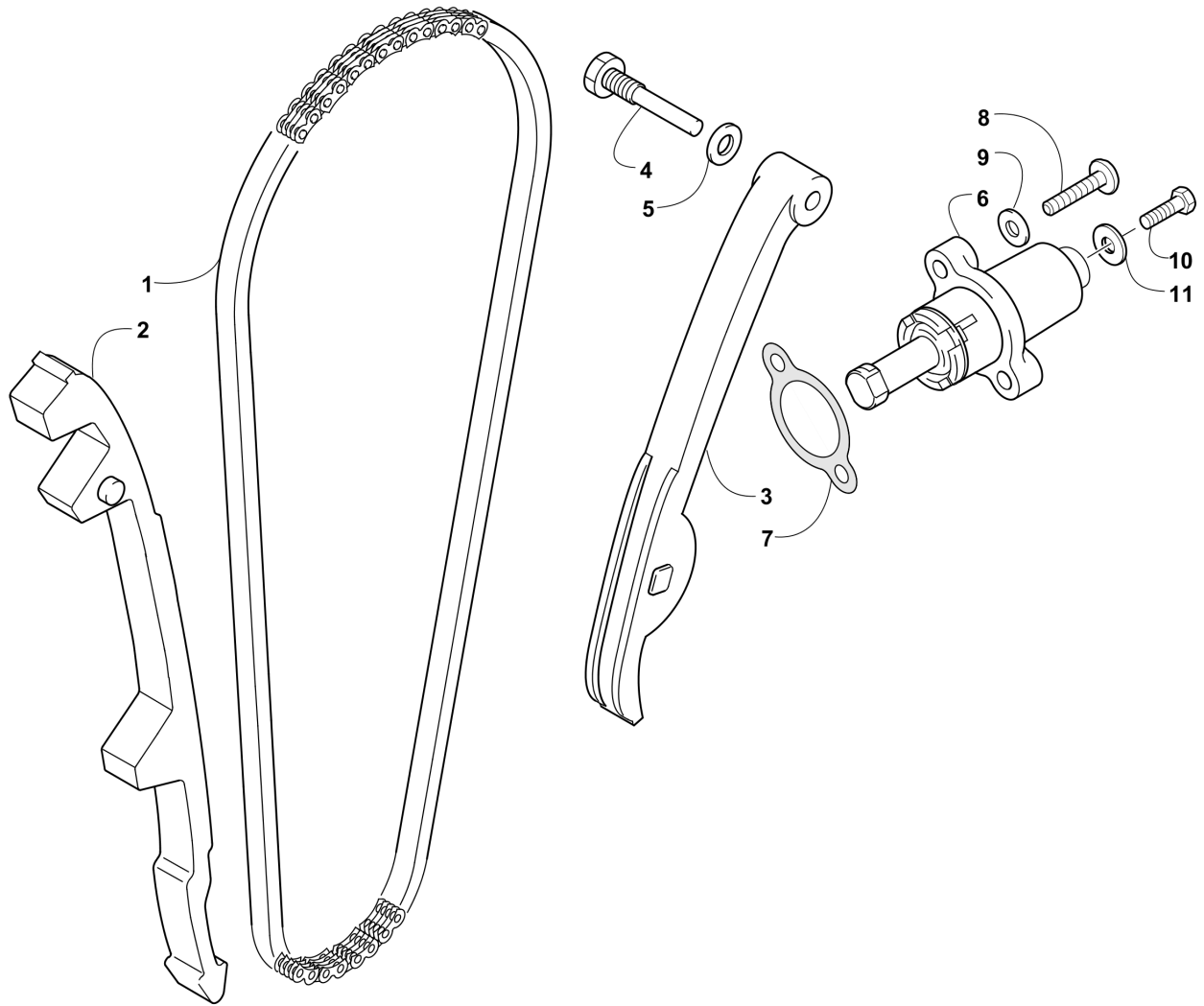
Item	Part No.	Qty	Name	Context	Footnote
16	1623-289	2	Clamp, Hose		
17	0423-554	1	Clamp		
18	0470-511	1	Boot, Intake		
19	0430-055	1	Sensor, Air Temperature	(inc. 20)	
20	5507-224	1	O-Ring		
21	2406-604	1	Panel, Shield		
22	0623-362	2	Clip, Retaining		

BATTERY AND STARTER ASSEMBLY [100485]



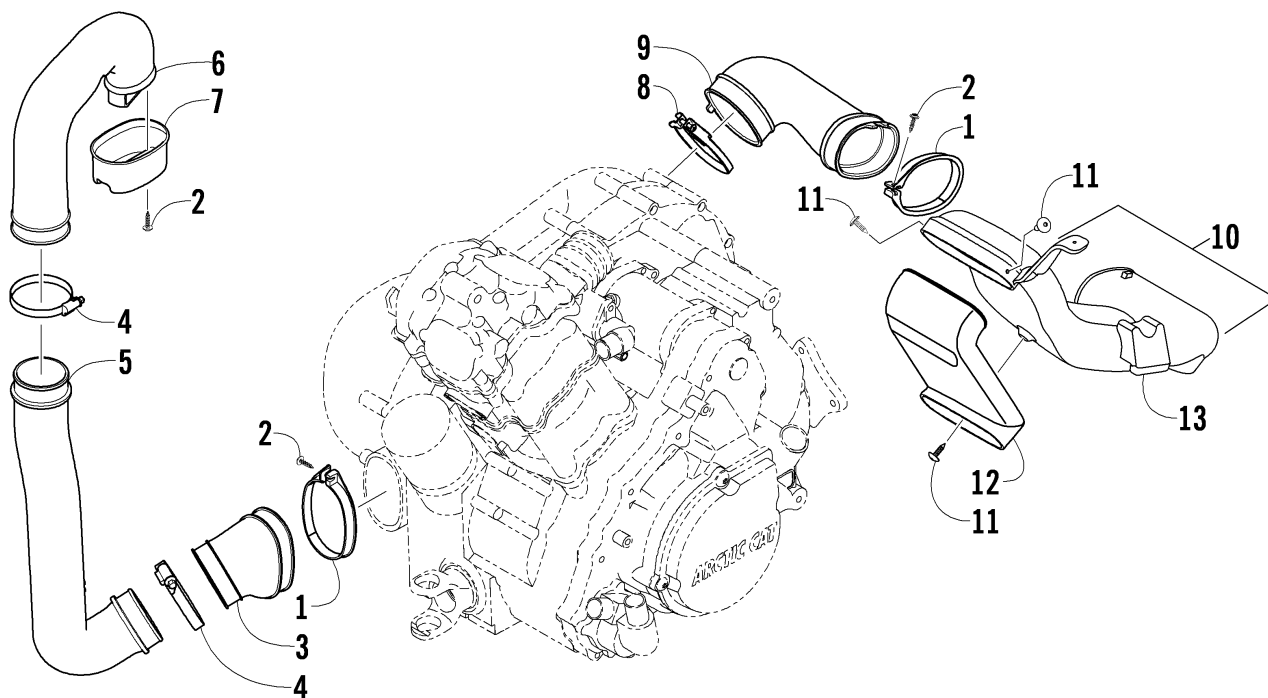
Item	Part No.	Qty	Name	Context	Footnote
1	5993-040	1	Tray, Tool - Assembly	(inc. 2-4)	
2	4406-136	1	Cover, Battery/Tool Tray		
3	0444-122	1	Kit, Tool		
4	0417-016	1	Pad, Battery		
5	8476-620	2	Screw, Machine		
6	0745-406	1	Battery	(inc. 7-8)	
7	0445-082	1	Kit, Hardware		
8	0645-430	1	Decal, Warning		
9	0417-017	1	Foam, Battery		
10	0445-063	1	Cable, Battery/Ground		
11	0445-062	1	Cable, Battery/Solenoid		
12	0645-327	1	Boot, Terminal - Solenoid		
13	0623-038	5	Nut w/Washer		
14	0445-064	1	Cable, Solenoid/Starter	(inc. 15)	
15	0645-019	1	Boot, Terminal		
16	0445-058	1	Solenoid, Starter Relay		
17	8476-625	4	Screw, Machine		
18	0825-024	1	Motor, Starter - Engine	(inc. 19)	
19	0830-228	1	O-Ring		

CAM CHAIN ASSEMBLY [300730]



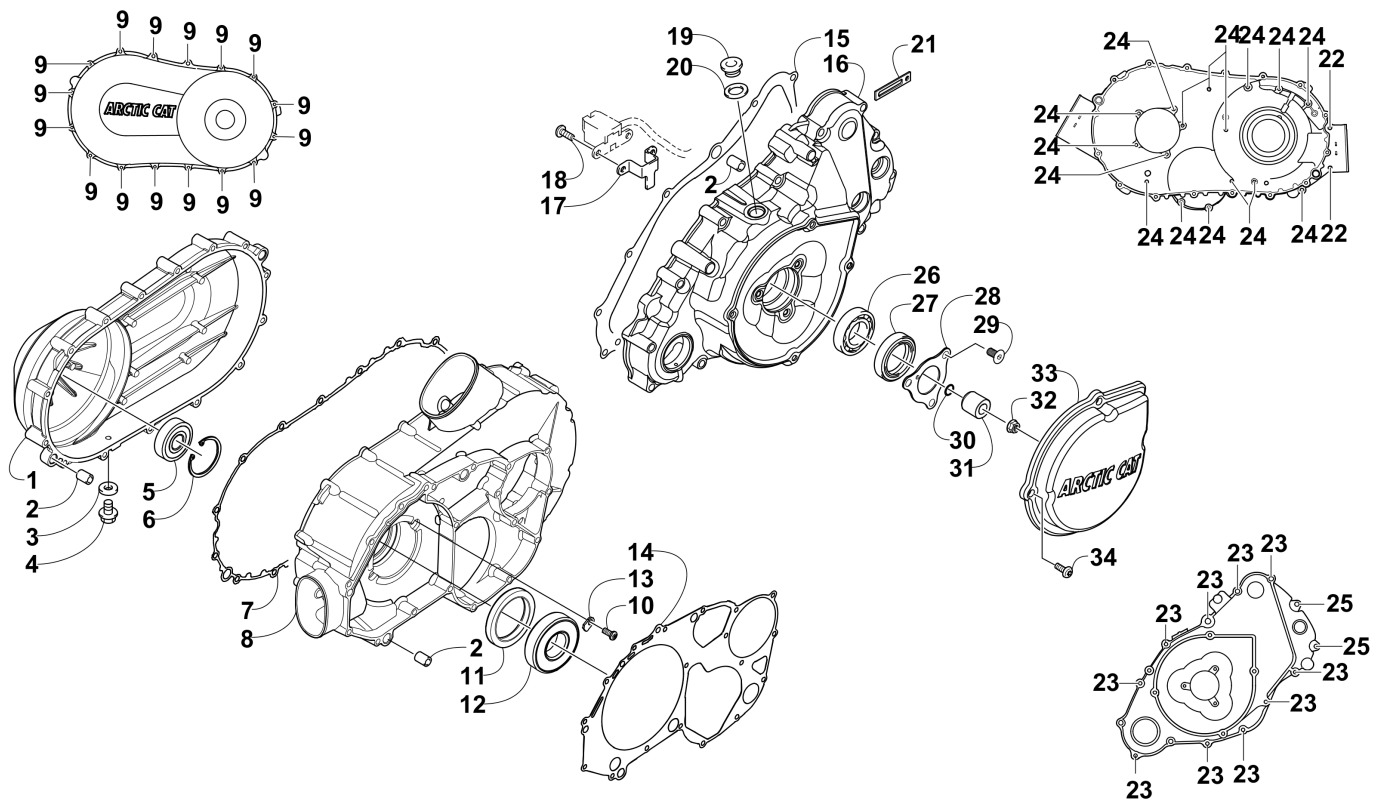
Item	Part No.	Qty	Name	Context	Footnote
1	0810-001	1	Chain, Cam		
2	0810-071	1	Guide, Chain		
3	0810-072	1	Tensioner, Chain		
4	0826-036	1	Pivot, Tensioner		
5	0830-025	1	Washer, Crush		
6	0810-004	1	Adjuster, Tensioner - Assembly		
7	0830-018	1	Gasket		
8	8468-625	2	Screw, Machine		
9	0830-107	2	Gasket		
10	8400-610	1	Screw, Cap		
11	0828-129	1	Washer		

CASE/BELT COOLING ASSEMBLY [91976]



Item	Part No.	Qty	Name	Context	Footnote
1	0423-550	2	Clamp		
2	0423-342	4	Screw, Self-Tapping - .1875 x .75		
3	0413-252	1	Boot, Intake		
4	0423-019	2	Clamp		
5	0413-250	1	Duct, Intake - Lower		
6	0470-750	1	Duct, Air Intake - Front - Upper		
7	0470-729	1	Boot		
8	0423-730	1	Clamp		
9	0413-206	1	Boot, Cooling Belt		
10	0470-824	1	Duct, Belt Cooling - Air Out	(inc. three No. 11 and 12-13)	
11	0623-784	4	Screw, Self-Tapping		
12	0470-778	1	Duct		
13	0470-825	1	Duct, Air Out - Primary		

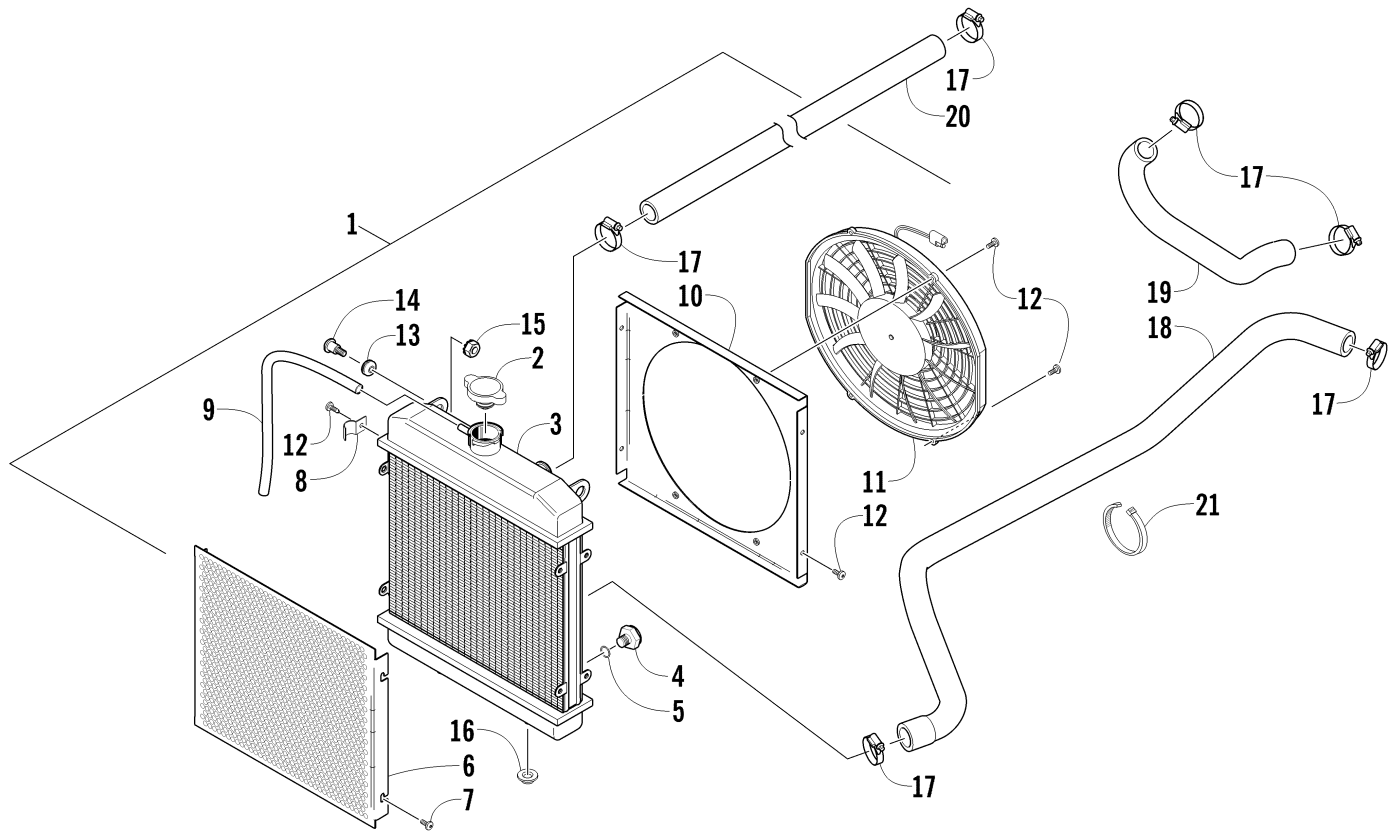
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [300545]



Item	Part No.	Qty	Name	Context	Footnote
1	0806-139	1	Cover, V-Belt		
2	0829-002	6	Pin, Dowel		
3	0830-013	1	Washer, Crush		
4	8408-812	1	Screw, Cap		
5	0832-060	1	Bearing		
6	0831-078	1	Ring, Retaining		
7	0830-220	1	Gasket, V-Belt Cover		
8	0806-134	1	Cover, Clutch		
9	8468-645	15	Screw, Machine		
10	0826-029	2	Screw, Machine		
11	0830-244	1	Seal, Oil		
12	0832-009	1	Bearing		
13	0822-010	2	Retainer		
14	0830-116	1	Gasket, Cover - Clutch		
15	0830-128	1	Gasket, Magneto Cover		
16	0806-170	1	Cover, Magneto		
17	0802-071	1	Clamp, Routing		
18	8470-510	2	Screw, Machine		
19	0826-155	1	Plug		
20	0830-015	1	Washer, Crush		

Item	Part No.	Qty	Name	Context	Footnote
21	1623-984	1	Clamp, Routing		
22	8468-675	2	Screw, Machine		
23	8468-640	10	Screw, Machine		
24	8468-641	16	Screw, Machine		
25	8468-625	2	Screw, Machine		
26	1602-981	1	Bearing		
27	0830-226	1	Seal, Oil		
28	0805-008	1	Retainer, Seal		
29	0826-031	3	Screw, Machine		
30	0830-108	1	O-Ring		
31	0820-061	1	Bushing		
32	0827-008	1	Nut		
33	0820-062	1	Cover, Magneto-Outer		
34	8468-616	4	Screw, Cap		

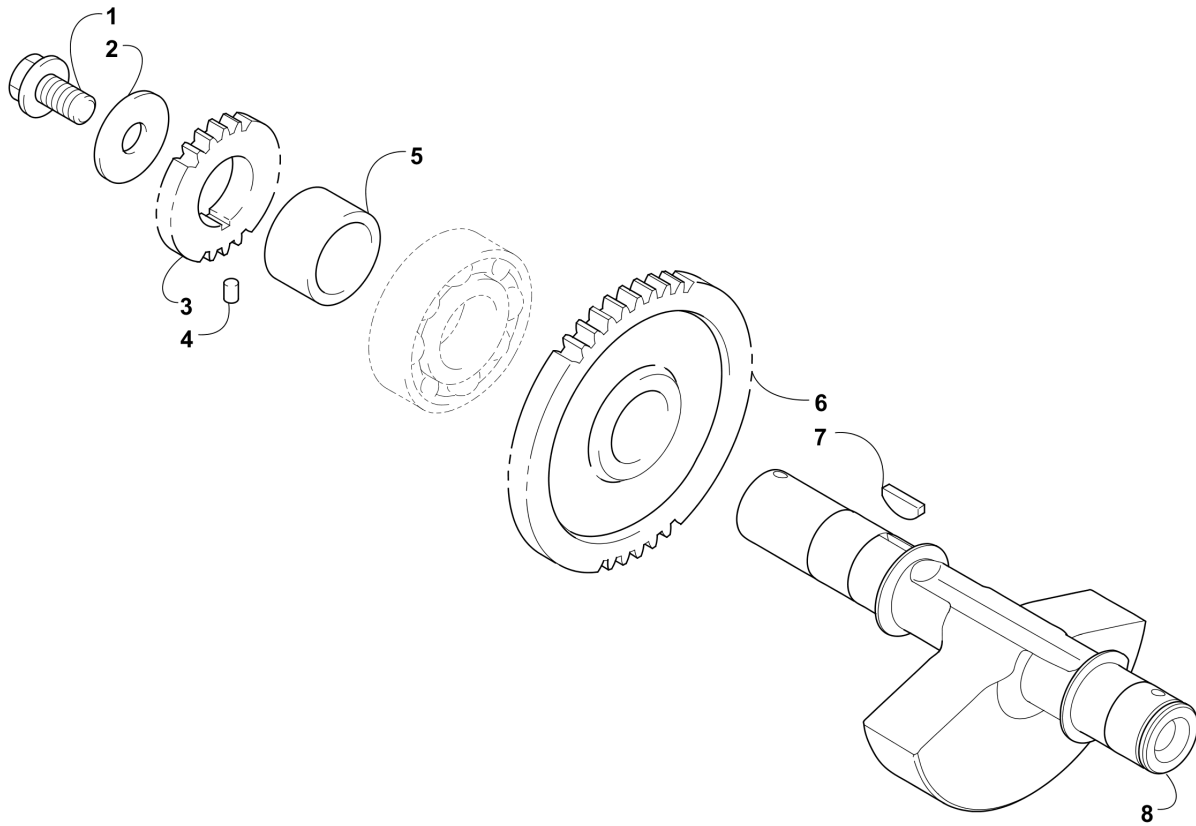
COOLING ASSEMBLY [94428]



Item	Part No.	Qty	Name	Context	Footnote
1	0413-256	1	Radiator - Assembly - EFI	(inc. 2-13)	
2	0413-255	1	Cap, Radiator		
3	0413-205	1	Radiator		
4	0413-195	1	Plug, Radiator		
5	1602-213	1	O-Ring		
6	0413-007	1	Screen, Radiator		
7	8475-512	4	Screw, Machine		
8	0423-351	1	Clamp, Wire		
9	0610-016	AR	Hose - 25 ft		
9	0610-015	AR	Hose, Gas - 1/4 x 100'		
10	0413-203	1	Shroud, Fan		
11	0413-123	1	Fan, Radiator		
12	0623-378	8	Screw, Self-Tapping		
13	0423-030	2	Grommet		
14	0423-484	2	Screw, Shoulder		
15	0623-038	2	Nut w/Washer		
16	0423-028	2	Bushing		
17	0423-496	6	Clamp, Hose		
18	0410-229	1	Hose, Coolant - Pump Suction		
19	0410-022	1	Hose, Coolant - Crossover		

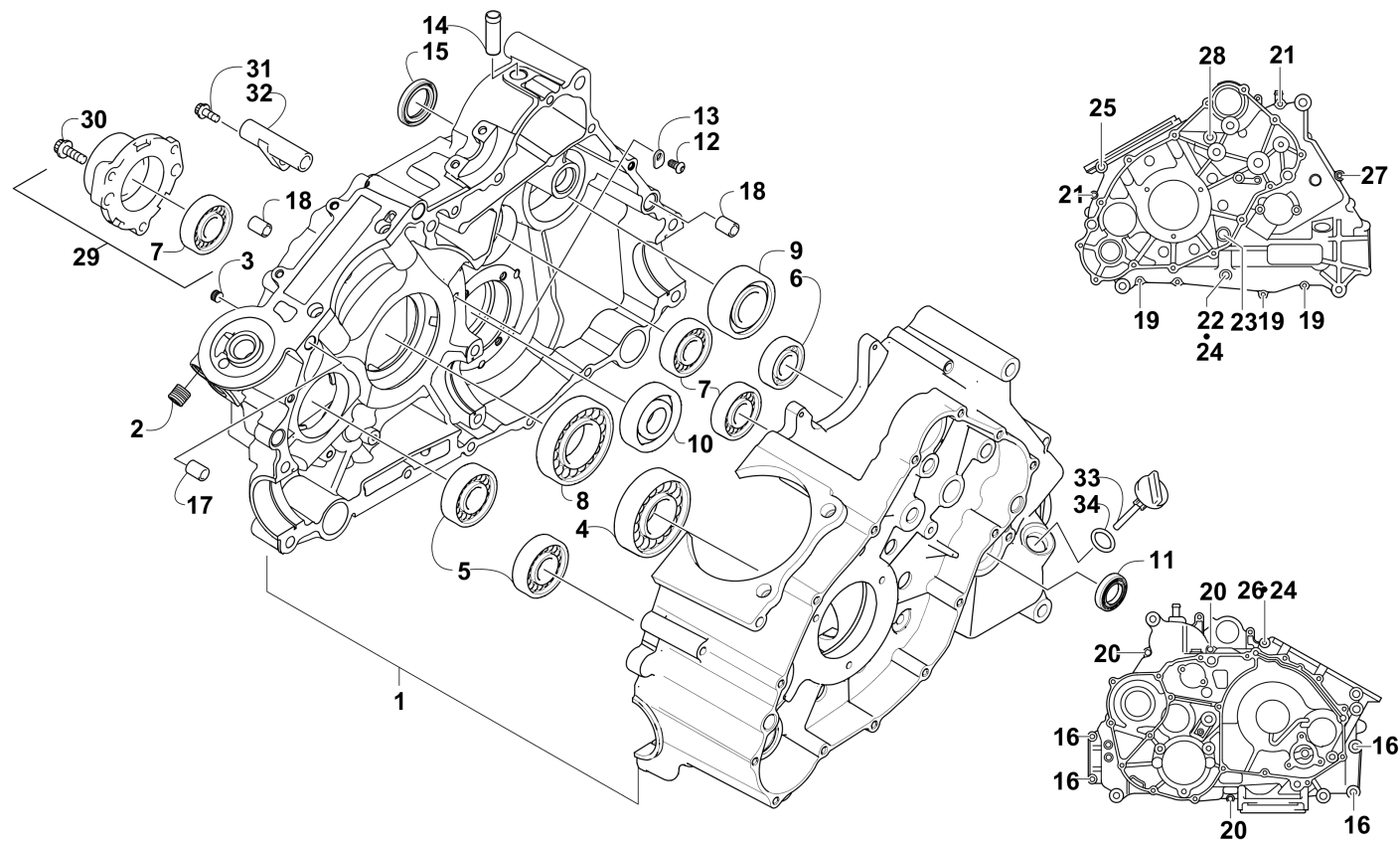
Item	Part No.	Qty	Name	Context	Footnote
20	0410-002	1	Hose, Coolant - Upper		
21	0123-903	AR	Tie, Cable - 11.5 in.		

CRANK BALANCER ASSEMBLY [94435]



Item	Part No.	Qty	Name	Context	Footnote
1	0826-033	1	Screw, Cap		
2	0828-003	1	Washer		
3	0811-003	1	Gear, Oil Pump Drive		
4	0829-007	1	Pin, Dowel		
5	0811-004	1	Spacer		
6	0811-034	1	Gear, Driven Balance Shaft		
7	0829-006	1	Key		
8	0805-304	1	Balancer, Crank Machine - K		

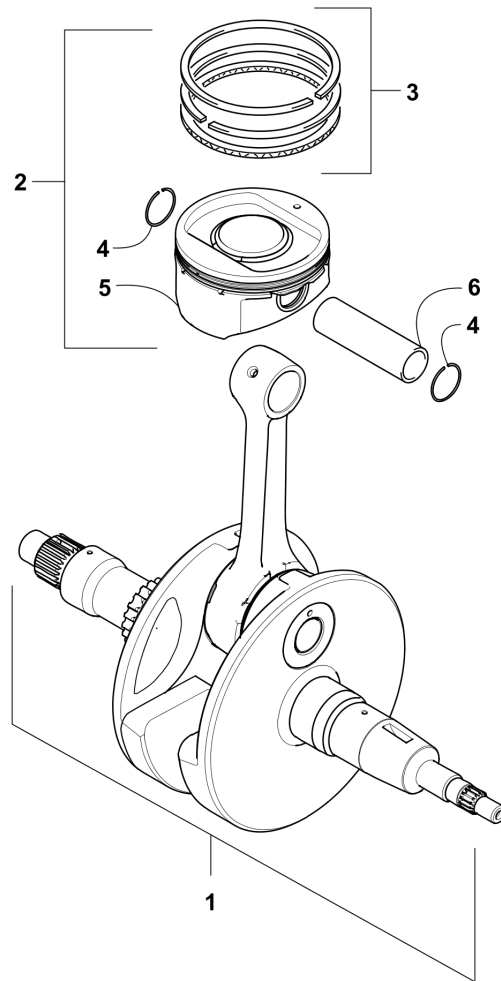
CRANKCASE ASSEMBLY [99823]



Item	Part No.	Qty	Name	Context	Footnote
1	0801-151	1	Crankcase Assembly	(inc. 2-15)	
2	0812-064	2	Plug		
3	0801-002	1	Plug		
4	0832-043	1	Bearing		
5	0832-005	2	Bearing		
6	0832-049	1	Bearing		
7	0832-050	3	Bearing		
8	0832-042	1	Bearing		
9	0832-048	1	Bearing		
10	0832-077	1	Bearing		
11	0822-052	1	Seal, Countershaft		
12	0826-100	4	Screw, Machine		
13	0822-010	4	Retainer		
14	0801-028	1	Pipe, Breather		
15	0830-035	1	Seal, Driveshaft		
16	8412-850	4	Screw, Cap		
17	0829-003	1	Pin, Dowel		
18	0829-002	5	Pin, Dowel		
19	8468-645	3	Screw, Machine		

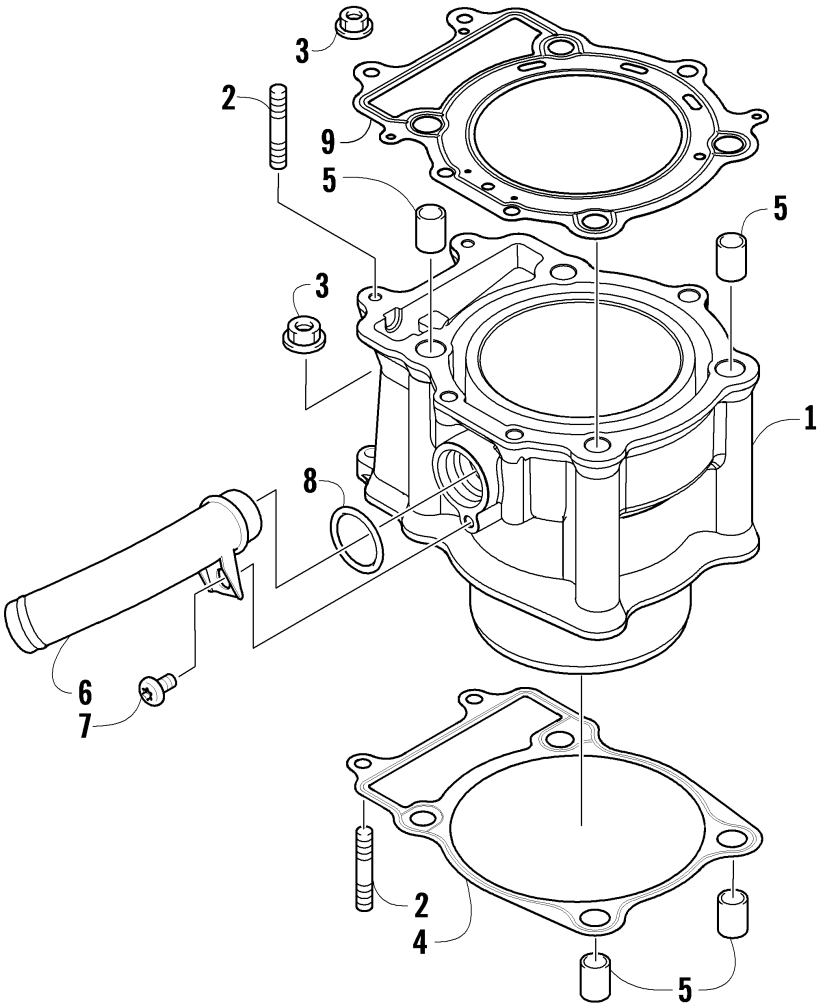
Item	Part No.	Qty	Name	Context	Footnote
20	8468-655	3	Screw, Machine		
21	8468-675	2	Screw, Machine		
22	8412-860	1	Screw, Cap		
23	0826-017	1	Screw, Cap		
24	0830-008	2	Gasket		
25	0826-019	1	Screw, Cap		
26	0826-018	1	Screw, Cap		
27	8468-695	1	Screw, Machine		
28	8468-680	1	Screw, Machine		
29	0801-029	1	Housing, Secondary Shaft	(inc. one No. 7)	
30	0826-105	3	Screw, Cap		
31	0826-038	1	Screw, Cap		
32	0801-069	1	Pipe, Breather		
33	0801-179	1	Stick, Oil Level		
34	0830-010	1	O-Ring		

CRANKSHAFT AND PISTON ASSEMBLY [94487]



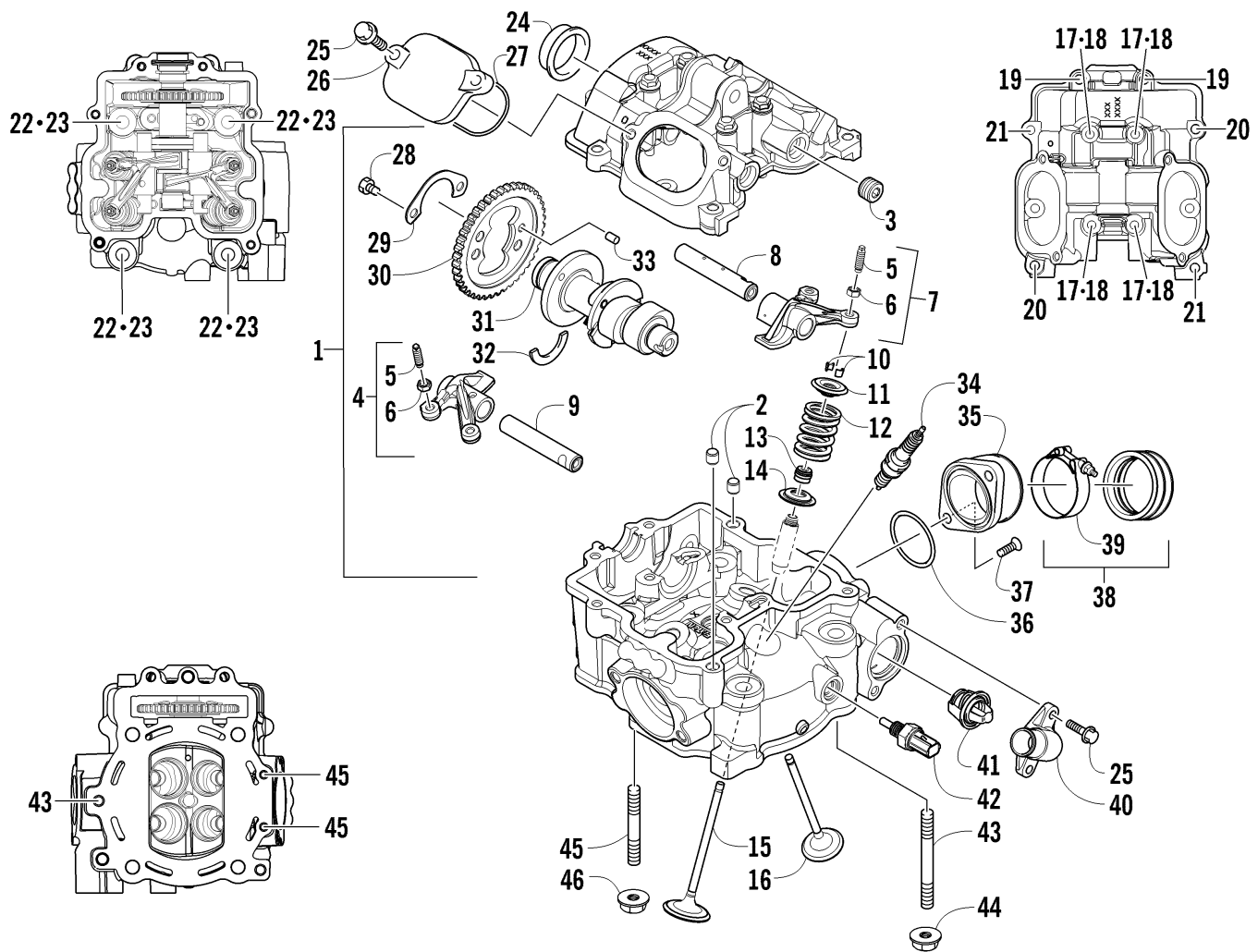
Item	Part No.	Qty	Name	Context	Footnote
1	0805-325	1	Crankshaft, Final - Assembly - 82 - (N1)		
2	0805-064	1	Piston Set - Assembly (A550)	(inc. 3-6)	
3	0805-065	1	Ring, Piston - Set		
4	0831-001	2	Circlip, Piston Pin		
5		1	Piston		Not Individually Serviced
6	0805-012	1	Pin, Piston		

CYLINDER ASSEMBLY [93384]



Item	Part No.	Qty	Name	Context	Footnote
1	0804-051	1	Cylinder		
2	0827-002	4	Bolt, Stud		
3	8424-604	4	Nut		
4	0830-084	1	Gasket, Base		
5	0829-002	4	Pin, Dowel		
6	0804-047	1	Fitting, Coolant		
7	8468-612	1	Screw, Machine		
8	0830-007	1	O-Ring		
9	0830-097	1	Gasket, Cylinder Head		

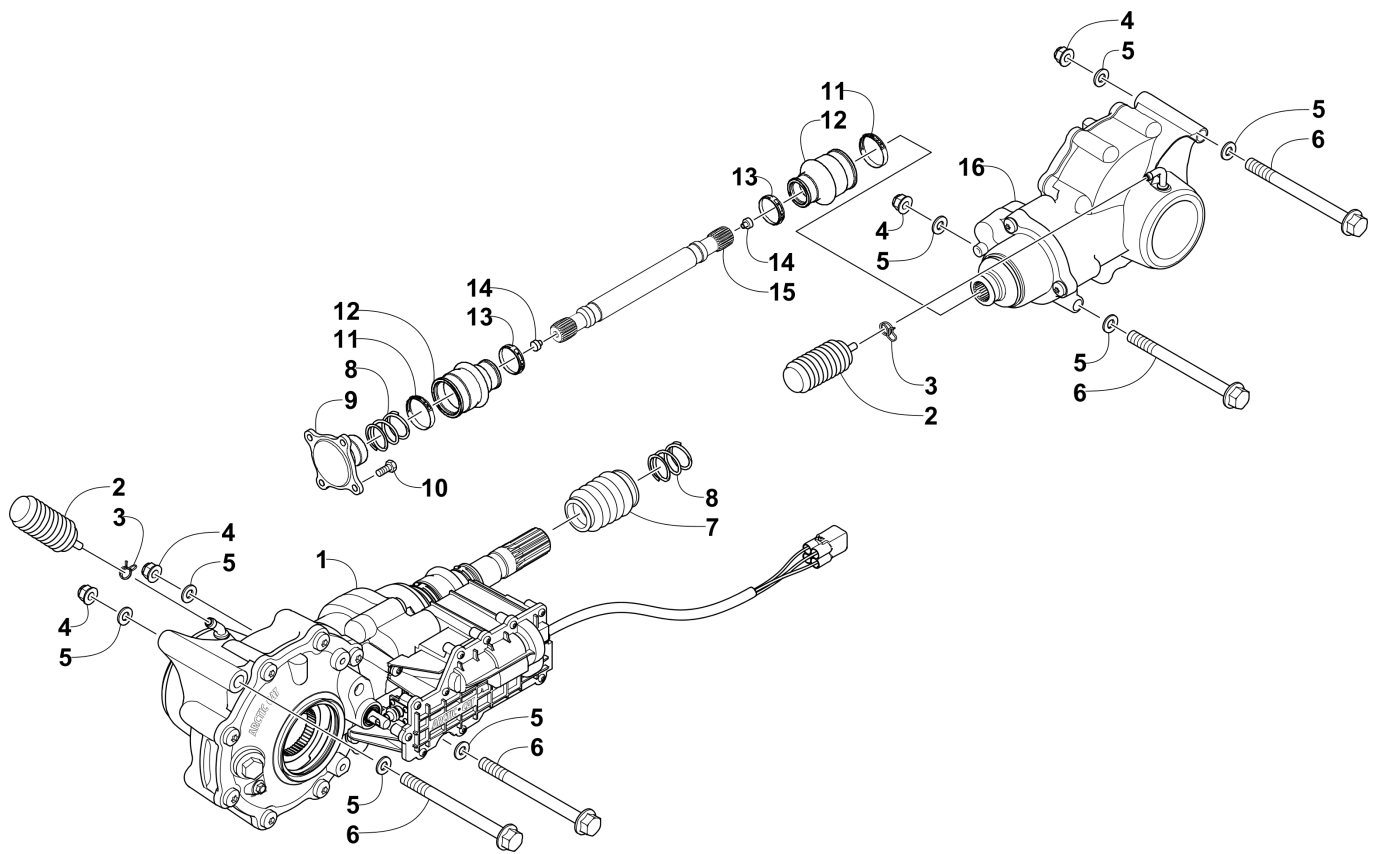
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [99822]



Item	Part No.	Qty	Name	Context	Footnote
1	0808-227	1	Cylinder Head - Assembly - Service	(inc. 2-17)	
2	0829-062	2	Pin, Dowel		
3	0831-092	2	Plug, Shaft		
4	0809-319	1	Arm, Valve Rocker - Exhaust	(inc. two No. 5-6)	
5	0809-240	4	Screw, Adjuster		
6	0827-059	4	Nut		
7	0809-318	1	Arm, Valve Rocker - Intake	(inc. two No. 5-6)	
8	0809-241	1	Shaft, Rocker Arm - Intake		
9	0809-242	1	Shaft, Rocker Arm - Exhaust		
10	0809-233	8	Cotter, Valve		
11	0809-232	4	Retainer, Spring		
12	0809-231	4	Spring, Valve		
13	0830-186	4	Seal, Oil		
14	0809-230	4	Seat, Spring - Valve		
15	0809-228	2	Valve, Intake		

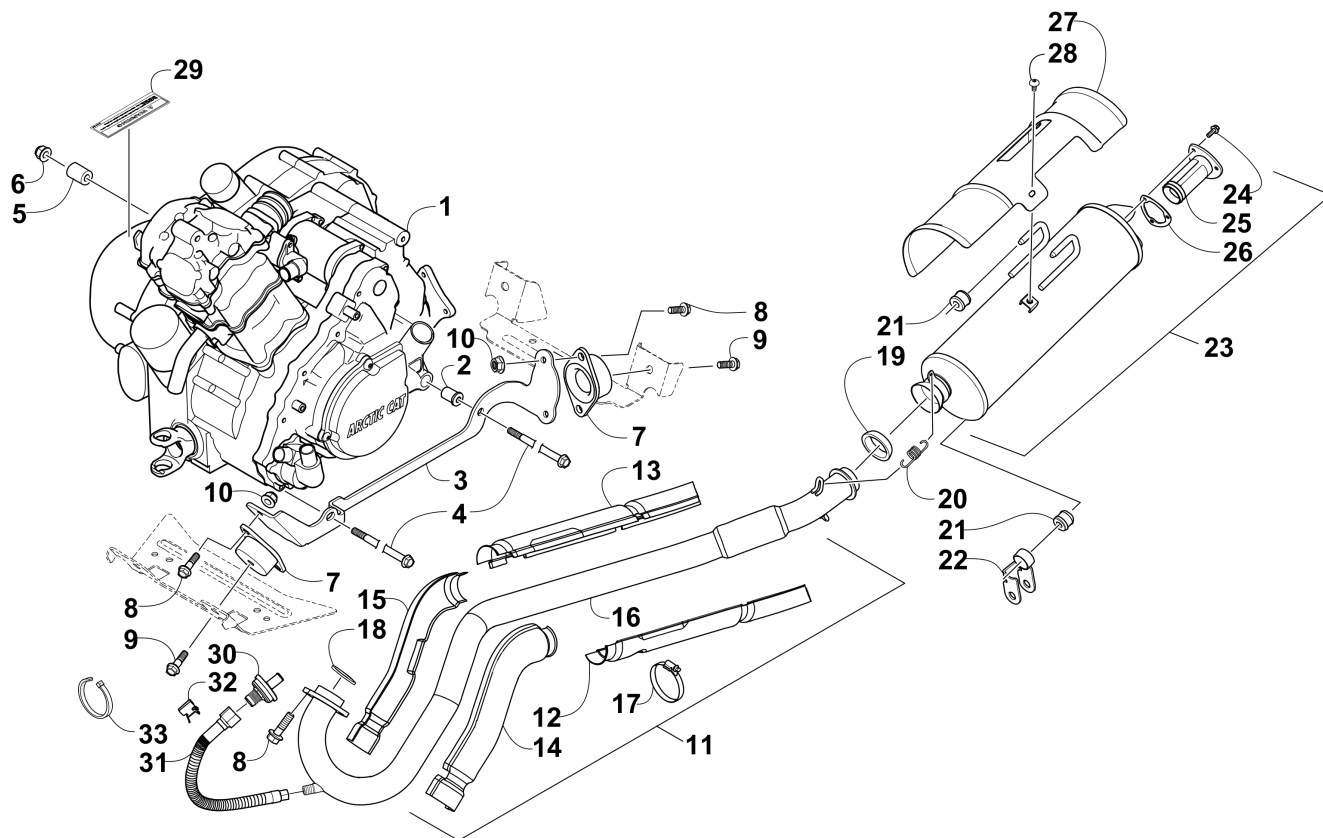
Item	Part No.	Qty	Name	Context	Footnote
16	0809-229	2	Valve, Exhaust		
17	0826-149	4	Screw, Cap		
18	0830-155	4	Gasket		
19	0826-002	2	Screw, Cap		
20	0826-005	2	Screw, Cap		
21	0826-006	2	Screw, Cap		
22	0808-037	4	Screw, Cap		
23	0830-147	4	Washer		
24	0808-077	1	Plug, Cylinder Head		
25	0826-007	6	Screw, Cap		
26	0808-003	2	Cap, Inspection		
27	0830-004	2	O-Ring		
28	0826-034	2	Screw, Cap		
29	0828-004	1	Plate, Retainer		
30	0809-212	1	Sprocket		
31	0809-245	1	Camshaft		
32	0809-003	1	C-Ring		
33	0829-049	1	Pin, Dowel		
34	0217-799	1	Spark Plug - CPR8E		
35	0470-668	1	Flange, Intake Manifold		
36	0830-090	1	O-Ring		
37	0826-008	2	Screw, Machine		
38	0437-069	1	Boot	(inc. 39)	
39	1423-041	1	Clamp		
40	0808-008	1	Cover, Thermostat		
41	0808-078	1	Thermostat		
42	0808-124	1	Sensor, Engine Coolant Temperature		
43	0827-031	1	Bolt, Stud		
44	8424-804	1	Nut		
45	0827-030	2	Bolt, Stud		
46	8424-604	2	Nut		

DRIVE TRAIN ASSEMBLY [300182]



Item	Part No.	Qty	Name	Context	Footnote
1	2502-131	1	Gearcase, Front		
2	1402-620	2	Bladder, Case		
3	0423-315	2	Clamp, Hose		
4	8428-002	4	Nut, Lock		
5	0423-426	8	Washer		
6	0423-404	4	Screw, Cap		
7	0402-966	1	Boot, Prop Shaft (Long)		
8	1402-026	2	Spring		
9	2402-193	1	Flange, Output		
10	8408-820	4	Screw, Cap		
11	0423-393	2	Clamp		
12	0402-985	2	Boot, Shaft		
13	0423-411	2	Clamp		
14	0673-618	2	Bumper, Driveshaft		
15	1402-092	1	Shaft, Propeller		
16	2502-154	1	Gearcase, Rear		

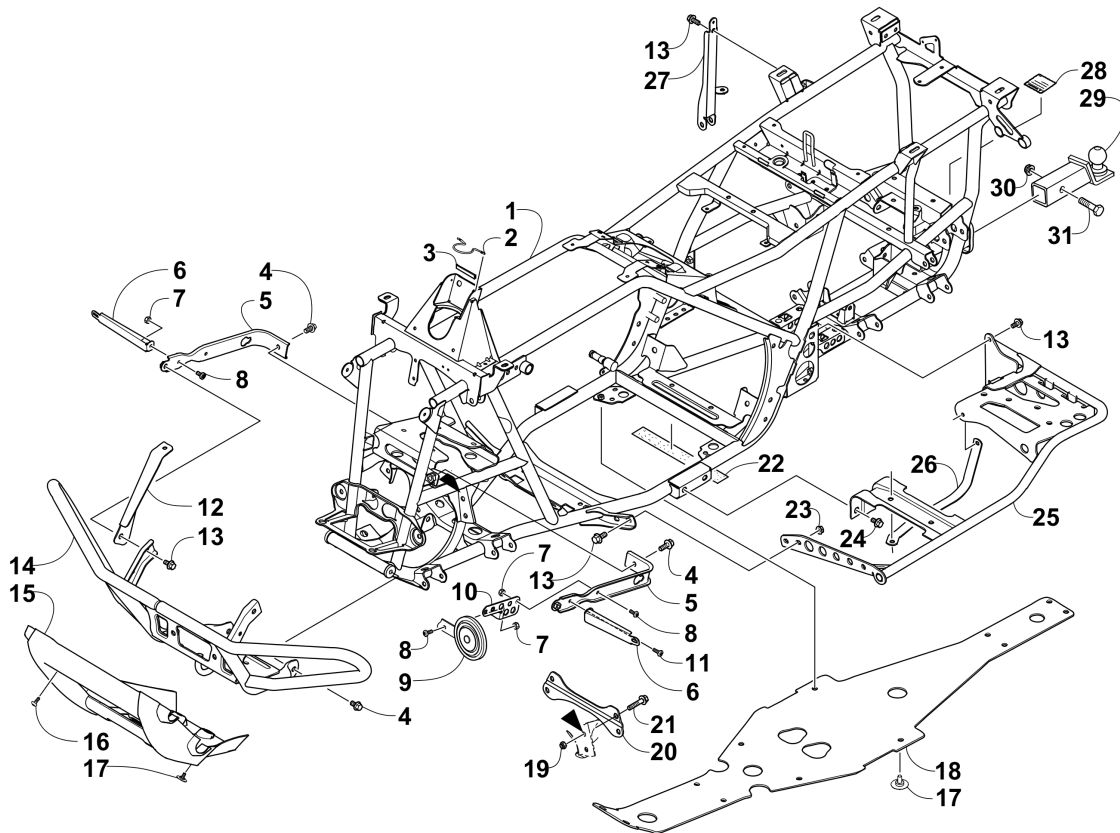
ENGINE AND EXHAUST [301045]



Item	Part No.	Qty	Name	Context	Footnote
1	0800-137	1	Engine, A550F		
2	0801-268	4	Bushing, Engine Mount		
3	1506-740	1	Bracket, Engine - Right		
3	1506-741	1	Bracket, Engine - Left		
4	0423-405	2	Screw, Cap		
5	1423-025	1	Spacer		
6	8428-002	2	Nut, Lock		
7	2406-065	4	Mount, Engine		
8	8408-820	10	Screw, Cap		
9	8408-012	4	Screw, Cap		
10	8432-802	8	Nut, Lock		
11	0512-536	1	Pipe, Exhaust - Assembly	(inc. 12-17)	
12	0512-568	1	Shield, Exhaust Pipe - Lower - Rear		
13	0512-567	1	Shield, Exhaust Pipe - Upper - Rear		
14	0412-349	1	Shield, Exhaust Pipe - Inner - Front		
15	0412-348	1	Shield, Exhaust Pipe - Outer - Front		
16	0512-537	1	Pipe, Exhaust		
17	0423-317	3	Clamp, Hose		
18	0412-338	1	Gasket, Exhaust		
19	0412-375	1	Seal, Exhaust		

Item	Part No.	Qty	Name	Context	Footnote
20	0612-668	2	Spring		
21	0412-577	3	Bushing		
22	1506-732	1	Channel, Muffler Support		
23	0512-592	1	Muffler - Assembly	(inc. 24-26)	
24	8408-616	3	Screw, Cap		
25	0512-219	1	Arrester, Spark - Assembly		
26	0412-313	1	Gasket, Spark Arrester		
27	0412-373	1	Cover, Muffler		
28	8477-610	3	Screw, Machine		
29	0411-426	1	Decal, Warning - Clutch		
30	0512-577	1	Valve, Air		
31	0412-574	1	Hose		
32	0412-573	1	Bracket, Retaining		
33	0123-903	AR	Tie, Cable - 11.5 in.		

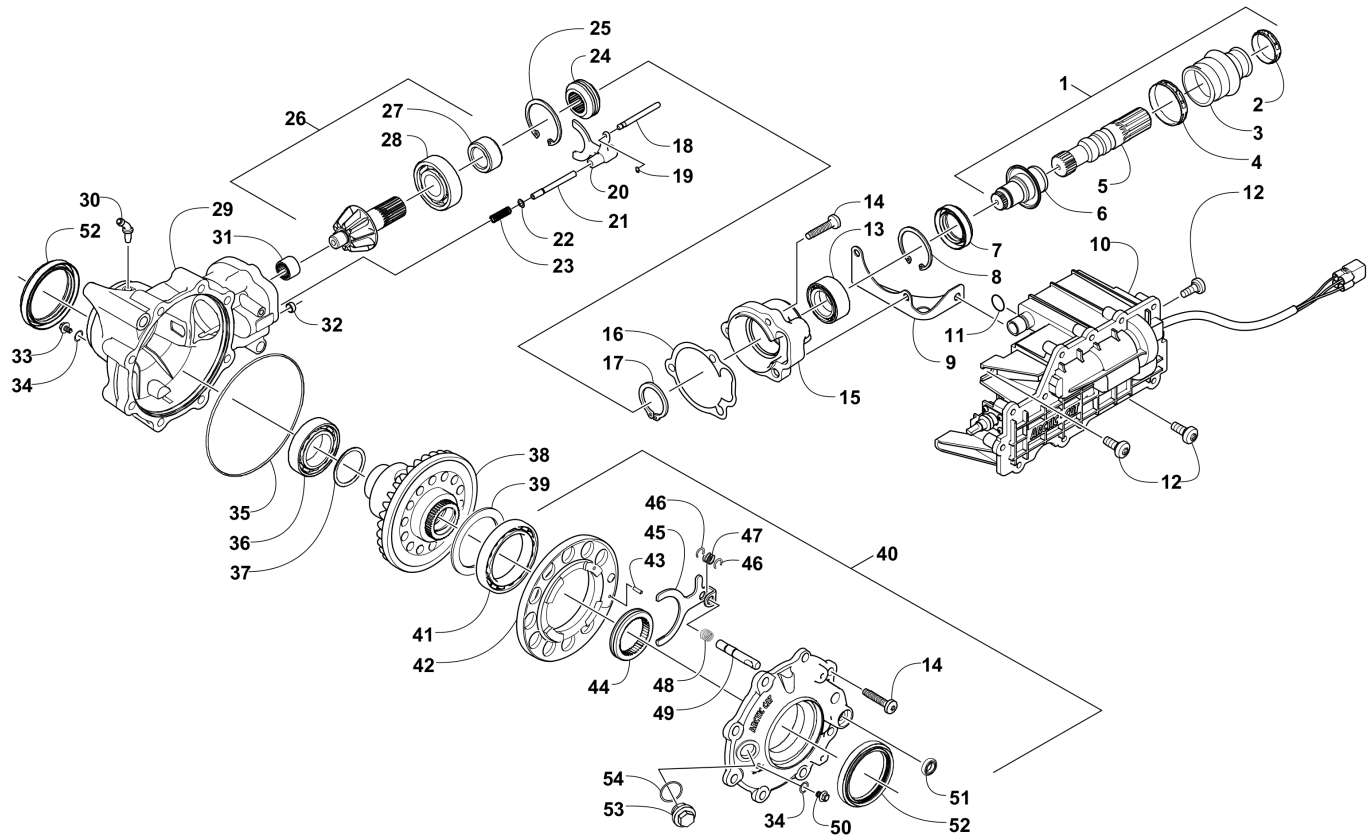
FRAME AND RELATED PARTS [301040]



Item	Part No.	Qty	Name	Context	Footnote
1	4506-819	1	Frame, Main		
2	2416-401	1	Clip, Routing		
3	0706-371	AR	Trim - 3 ft		
4	8409-020	4	Screw, Cap		
5	1506-596	2	Channel, Mounting - Bumper - Right		
6	2416-162	1	Bracket, Support - Right		
6	2416-163	1	Bracket, Support - Left		
7	0623-038	3	Nut w/Washer		
8	8477-616	3	Screw, Machine		
9	0430-131	1	Horn, Electric - 12V		
10	2406-321	1	Bracket, Mounting - Horn		
11	8477-620	1	Screw, Machine		
12	1506-562	1	Bracket, Mounting - Bumper - Right		
12	1506-563	1	Bracket, Mounting - Bumper - Left		
13	8408-816	11	Screw, Cap		
14	1506-855	1	Bumper		
15	1406-360	1	Fascia, Bumper - Front		
16	0423-419	2	Screw, Machine		
17	0423-101	12	Screw, Shoulder		
18	2406-091	1	Panel, Belly		

Item	Part No.	Qty	Name	Context	Footnote
19	0423-744	2	Nut, Lock		
20	2516-852	1	Brace, A-Arm		
21	8409-025	2	Screw, Cap		
22	0406-289	2	Pad, Frame		
23	8424-802	4	Nut		
24	8409-016	4	Screw, Cap		
25	1506-848	1	Footrest - Right		
25	1506-849	1	Footrest - Left		
26	2406-216	1	Strap, Footrest - Right		
26	2406-217	1	Strap, Footrest - Left		
27	2506-447	1	Bracket, Support		
28	4411-550	1	Decal, Warning - Towing		
29	0541-857	1	Mount, Ball Hitch	(inc. 30-31)	
30	0423-690	1	Nut, Lock		
31	0423-693	1	Screw, Cap		

FRONT DRIVE GEARCASE ASSEMBLY [301046]

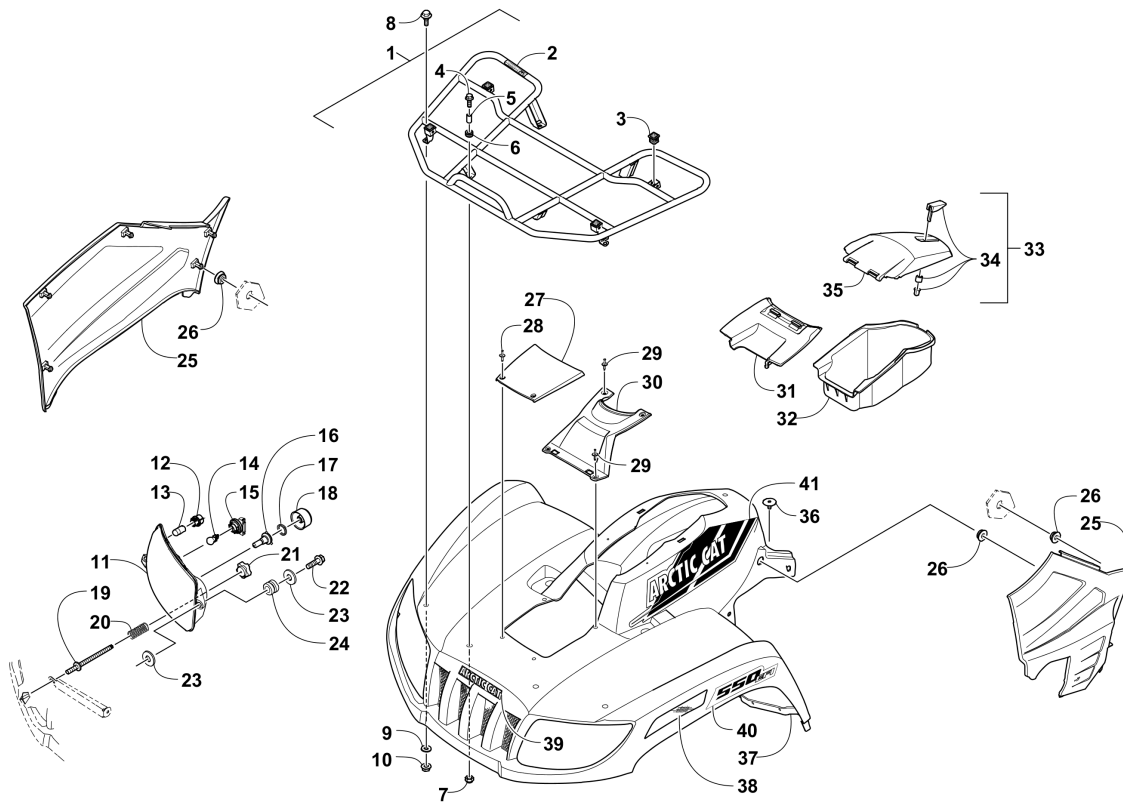


Item	Part No.	Qty	Name	Context	Footnote
-	2502-131	1	Gearcase, Front		
1	1502-083	1	Shaft, Propeller - Assembly	(inc. 2-6)	
2	0423-411	1	Clamp		
3	0402-985	1	Boot, Shaft		
4	0423-393	1	Clamp		
5	1402-045	1	Shaft, Output		
6	1502-085	1	Shaft, Input		
7	1402-011	1	Seal		
8	0423-423	1	Ring, Retaining		
9	1502-237	1	Bracket, Actuator		
10	2502-194	1	Actuator	(inc. 11)	
11	1402-981	2	O-Ring		
12	0423-396	3	Screw, Self-Tapping		
13	1402-043	1	Bearing		
14	0423-118	11	Screw, Self-Tapping		
15	0502-528	1	Housing, Pinion		
16	0402-947	1	Gasket, Flange		
17	0423-417	1	Ring, Retaining		
18	0402-997	1	Shaft, Selector		

Item	Part No.	Qty	Name	Context	Footnote
19	0423-402	1	Ring, Retaining		
20	0402-998	1	Fork, Selector		
21	0402-417	1	Shaft, Shuttle		
22	0423-147	1	O-Ring		
23	0402-999	1	Spring, Return		
24	0402-413	1	Coupler, Drive		
25	1423-067	1	Ring, Retaining		
26	1502-863	1	Gear, Pinion - Assembly - 10T	(inc. 27-28)	
27	1402-977	1	Collar, Retaining		
28	0402-327	1	Bearing		
29	1502-856	1	Housing, Gearcase		
30	2402-160	1	Fitting, Elbow		
31	0402-328	1	Bearing		
32	0402-411	1	Pin, Dowel		
33	1402-210	1	Plug, Magnetic	(inc. one No. 34)	
34	0423-153	2	O-Ring		
35	0423-149	1	O-Ring		
36	0402-393	1	Bearing		
37	0402-405	AR	Shim, 41 x 49 x 1.3 mm		
37	0402-406	AR	Shim, 41 x 49 x 1.4 mm		
37	0402-407	AR	Shim, 41 x 49 x 1.5 mm		
37	0402-408	AR	Shim, 41 x 49 x 1.6 mm		
37	0402-409	AR	Shim, 41 x 49 x 1.7 mm		
38	1502-860	1	Gear, Ring - 36T		
39	1402-074	AR	Shim, 61 x 69 x 1.3 mm		
39	1402-075	AR	Shim, 61 x 69 x 1.4 mm		
39	1402-076	AR	Shim, 61 x 69 x 1.5 mm		
39	1402-077	AR	Shim, 61 x 69 x 1.6 mm		
39	1402-078	AR	Shim, 61 x 69 x 1.7 mm		
40	2502-286	1	Cover, Gearcase	(inc. one No. 34, 41-52, and one No. 53)	
41	1402-053	1	Bearing		
42	0502-413	1	Flange, Bearing		
43	1402-079	1	Pin, Parallel		
44	1402-042	1	Collar, Sliding		
45	1402-054	1	Fork		
46	1402-058	2	Ring, Retaining		
47	1402-057	1	Spring		
48	1402-063	1	Spring		
49	1402-656	1	Shaft, Lock		

Item	Part No.	Qty	Name	Context	Footnote
50	1402-211	1	Plug, Oil Level	(inc. one No. 34)	
51	1402-056	1	Seal		
52	2402-240	2	Seal		
53	0402-333	1	Plug, Fill	(inc. 54)	
54	0423-154	1	O-Ring		

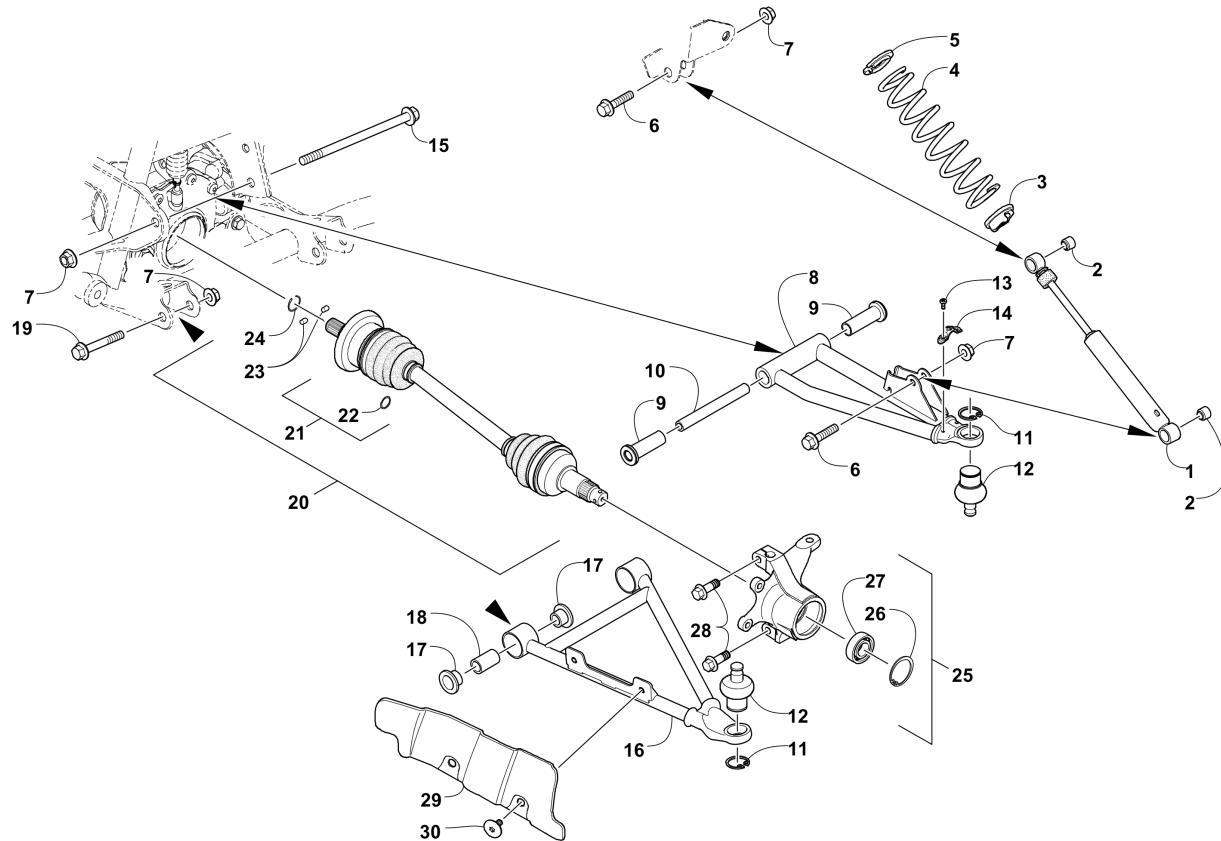
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [301038]



Item	Part No.	Qty	Name	Context	Footnote
1	2506-106	1	Rack, Front - Assembly	(inc. 2-3)	
2	0411-576	1	Decal, Warning - Load		
3	0441-592	4	Bushing		
4	8410-835	4	Screw, Cap		
5	0423-669	4	Spacer		
6	0423-465	4	Grommet		
7	8432-802	4	Nut, Lock		
8	0423-654	2	Screw, Shoulder		
9	8050-222	2	Washer		
10	8427-602	2	Nut, Lock		
11	0509-036	1	Headlight Assembly - Right	(inc. 12-18)	
11	0509-037	1	Headlight Assembly - Left	(inc. 12-18)	
12	0409-102	2	Socket, Position Bulb		
13	0409-101	2	Bulb, Position		
14	0409-099	2	Bulb, Turn Signal		
15	0409-100	2	Socket, Turn Signal Bulb		
16	0409-096	2	Bulb, Headlight		
17	0409-097	2	Retainer, Spring		
18	0409-098	2	Boot, Rubber		
19	0423-514	2	Stud, Adjuster - Headlight		

Item	Part No.	Qty	Name	Context	Footnote
20	0423-522	2	Spring, Adjuster		
21	0423-513	2	Knob, Adjuster		
22	0623-785	4	Screw, Self-Tapping		
23	8050-217	8	Washer		
24	0423-447	4	Grommet		
25	2406-324	1	Panel, Side - Lower - Right		
25	2406-421	1	Panel, Side - Lower - Left		
26	0423-678	8	Grommet		
27	1406-358	1	Cover, Access		
28	0423-535	2	Rivet, Reinstallable		
29	0623-362	4	Clip, Retaining		
30	1406-484	1	Cover, Steering Post		
31	0470-513	1	Cover, Storage Box		
32	1406-573	1	Box, Storage		
33	2506-234	1	Lid, Storage Box w/Latch	(inc. 34-35)	
34	1406-599	1	Latch, Storage Box		
35	0470-514	1	Lid, Storage Box		
36	0423-101	2	Screw, Shoulder		
37	7506-486	1	Panel, Fender - White		
38	0411-818	1	Decal, Reflector - Right - Amber		
38	0411-819	1	Decal, Reflector - Left - Amber		
39	5411-510	1	Decal - "Arctic Cat"		
40	5411-404	1	Decal, "550 EFI"		
40	5411-405	1	Decal, "550 EFI"		
41	5411-406	1	Decal, Side - Upper Right		
41	5411-407	1	Decal, Side - Upper Left		

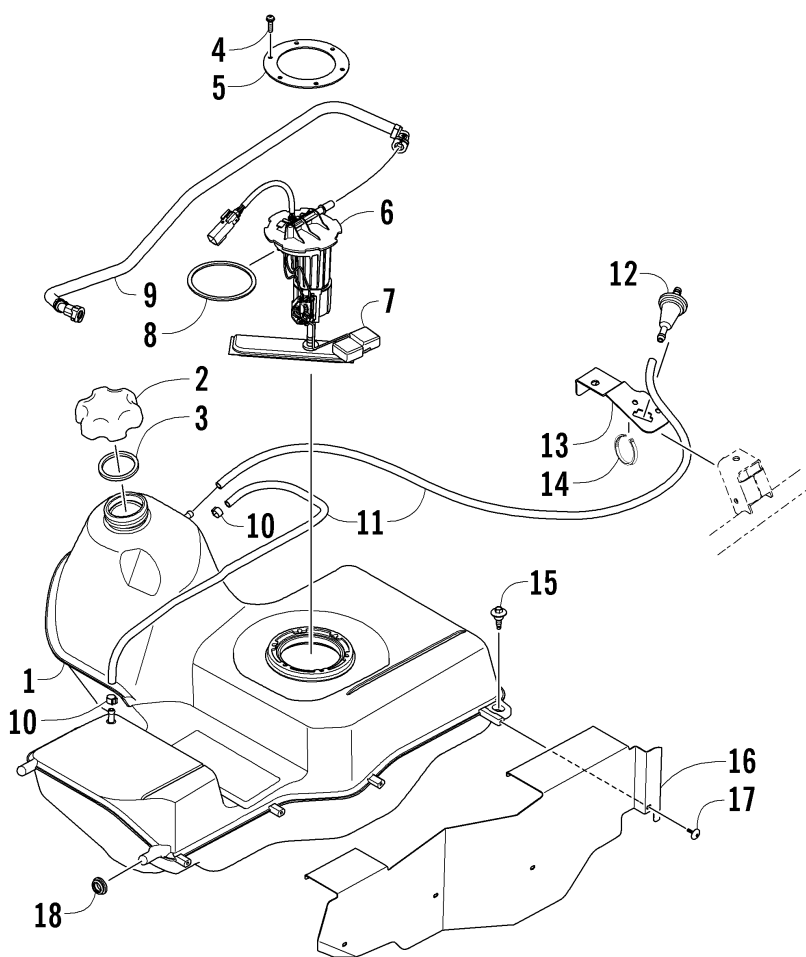
FRONT SUSPENSION ASSEMBLY [301043]



Item	Part No.	Qty	Name	Context	Footnote
1	0403-209	2	Shock Absorber	(inc. 2)	
2	0403-182	4	Bushing		
3	0403-395	2	Cam, Adjuster - Spring		
4	1503-054	2	Spring, Suspension - Team Arctic Green		
5	1603-889	2	Retainer, Spring		
6	8409-040	4	Screw, Cap		
7	0423-744	10	Nut, Lock		
8	0503-416	1	A-Arm, Front Upper - Right - Black - Assembly	(inc. 9-12)	
8	0503-417	1	A-Arm, Front Upper - Left - Black - Assembly	(inc. 9-12)	
9	0403-289	4	Bushing, Upper A-Arm Suspension		
10	0403-439	2	Axle		
11	0423-009	4	Clip, Ball Joint		
12	0405-483	4	Ball Joint		
13	0423-946	4	Screw, Self-Tapping		
14	1502-594	2	Clamp, Routing		
15	0423-334	2	Screw, Cap		
16	0503-376	1	A-Arm, Front Lower - Right - Assembly (Black)	(inc. 17-18 and two No. 11-12)	
16	0503-377	1	A-Arm, Front Lower - Left - Assembly (Black)	(inc. 17-18 and two No. 11-12)	
17	0403-409	8	Bushing		

Item	Part No.	Qty	Name	Context	Footnote
18	0403-438	4	Collar		
19	8409-075	4	Screw, Cap		
20	2502-352	2	Kit, Halfshaft	(inc. 21-24)	
21	2436-111	2	Repair Kit, Boot	(inc. 22)	
22	1441-988	2	Clip, Retaining		
23	1402-885	4	Pin, Detent		
24	1402-889	2	Clip, Retaining		
25	0505-576	1	Knuckle, Steering - Right - Assembly	(inc. 26-27)	
25	0505-577	1	Knuckle, Steering - Left - Assembly	(inc. 26-27)	
26	0423-423	2	Ring, Retaining		
27	1402-809	2	Bearing		
28	0423-998	4	Screw, Shoulder		
29	1406-034	1	Guard, Boot - Axle - Right		
29	1406-035	1	Guard, Boot - Axle - Left		
30	0423-545	4	Screw, Shoulder		

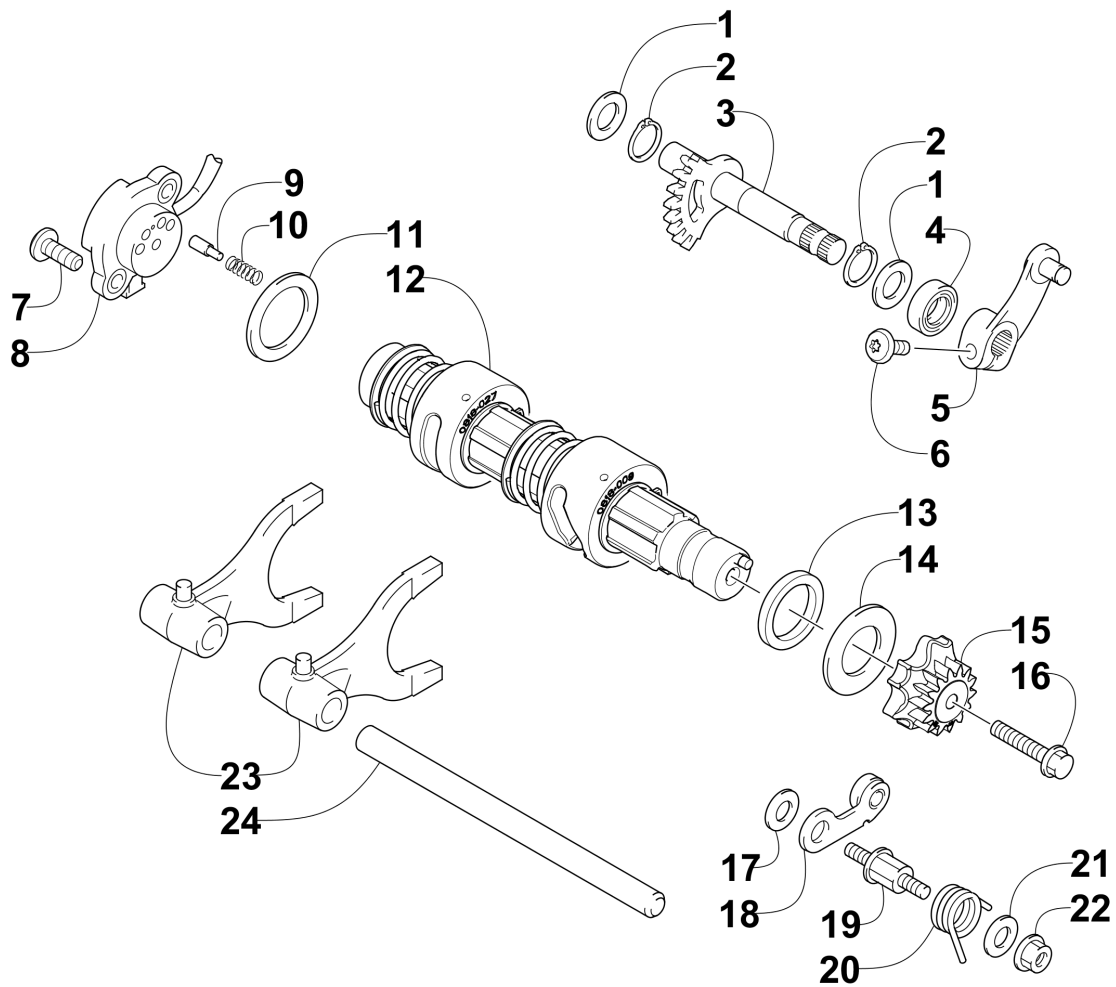
GAS TANK ASSEMBLY [99787]



Item	Part No.	Qty	Name	Context	Footnote
1	0570-308	1	Tank, Gas - Assembly	(inc. 2-5)	
2	0470-438	1	Cap, Gas Tank	(inc. 3)	
3	0109-733	1	Gasket, Gas Tank Cap		
4	0423-898	6	Screw, Self-Tapping		
5	2670-042	1	Plate, Retaining		
6	0570-433	1	Fuel Pump - Assembly	(inc. 7-8)	
7	2670-235	1	Float		
8	0470-838	1	Seal		
9	0570-305	1	Hose, Fuel - Assembly		
10	0423-688	AR	Clamp, Hose		
11	0410-070	AR	Hose, Gasline - 25 ft		
12	0470-988	1	Filter, In-Line		
13	1470-015	1	Mount, Vent Filter		
14	0123-788	AR	Tie, Cable - 8 in.		
15	0423-732	2	Screw, Shoulder		

Item	Part No.	Qty	Name	Context	Footnote
16	0470-822	1	Shield, Heat		
17	0623-797	4	Screw, Self-Tapping		
18	0423-460	2	Grommet		

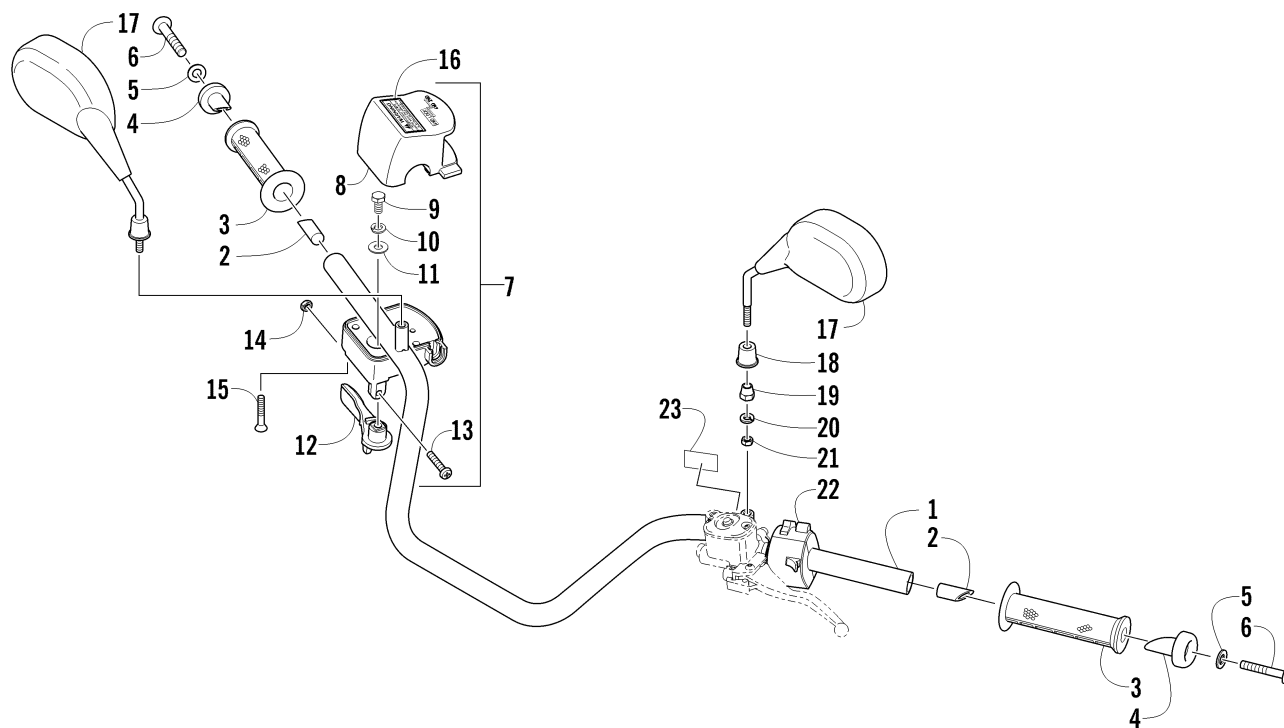
GEAR SHIFTING ASSEMBLY [97031]



Item	Part No.	Qty	Name	Context	Footnote
1	0828-036	2	Washer		
2	0831-010	2	Ring, Retaining		
3	0818-007	1	Shaft, Sub-Gear Shift		
4	0830-044	1	Seal, Sub-Gear Shift Shaft		
5	0818-164	1	Arm, Select		
6	8468-620	1	Screw, Machine		
7	8470-520	2	Screw, Machine		
8	0409-090	1	Switch, Gear Position		
9	0818-013	2	Contact		
10	0818-017	2	Spring		
11	0828-040	1	Washer		
12	0818-075	1	Shaft, Gear Shift - Assembly		
13	0828-131	1	Spacer		
14	0828-037	1	Washer		
15	0818-089	1	Plate, Gear Shift Cam		
16	0826-006	1	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
17	0828-038	1	Washer		
18	0818-002	1	Stopper, Cam		
19	0818-004	1	Support, Cam Stopper		
20	0818-090	1	Spring		
21	0828-035	1	Washer		
22	8424-602	1	Nut, Lock		
23	0818-072	2	Fork, Shift		
24	0818-006	1	Shaft, Shift Fork		

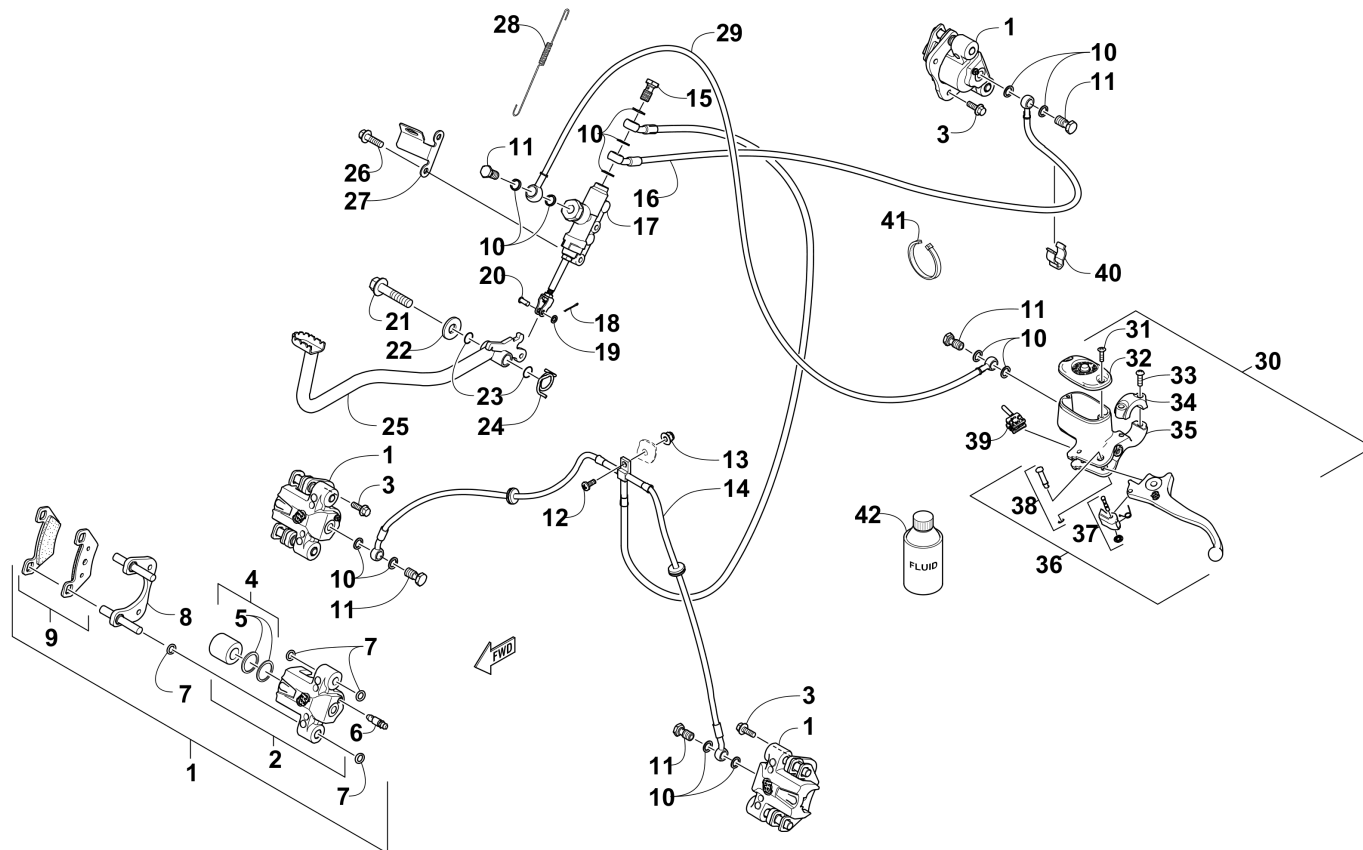
HANDLEBAR ASSEMBLY [95898]



Item	Part No.	Qty	Name	Context	Footnote
1	0505-522	1	Handlebar		
2	0405-218	2	Plug, Handlebar		
3	0405-147	2	Grip, Handlebar		
4	0405-149	2	End Cap, Handlebar		
5	8050-247	2	Washer		
6	8477-845	2	Screw, Machine		
7	0509-054	1	Case, Throttle - Assembly	(inc. 8-15)	
8	0409-141	1	Cover, Throttle Case w/Switch		
9	3007-392	1	Bolt		
10	3004-447	1	Washer, Lock		
11	3003-030	1	Washer		
12	0409-133	1	Lever, Throttle		
13	3423-014	1	Screw, Machine		
14	3423-327	1	Nut		
15	3423-199	2	Screw, Machine		
16	0411-966	1	Decal, Warning - Differential Lock		
17	2406-630	1	Mirror - Right	(inc. 18-21)	
17	2406-631	1	Mirror - Left	(inc. 18-21)	
18	0423-985	2	Cover		
19	0423-986	2	Nut, Adjuster		

Item	Part No.	Qty	Name	Context	Footnote
20	0423-987	2	Washer, Lock		
21	0423-988	2	Nut		
22	0409-081	1	Switch, Control - Assembly		
23	1411-865	1	Decal, Brake Lever Lock		

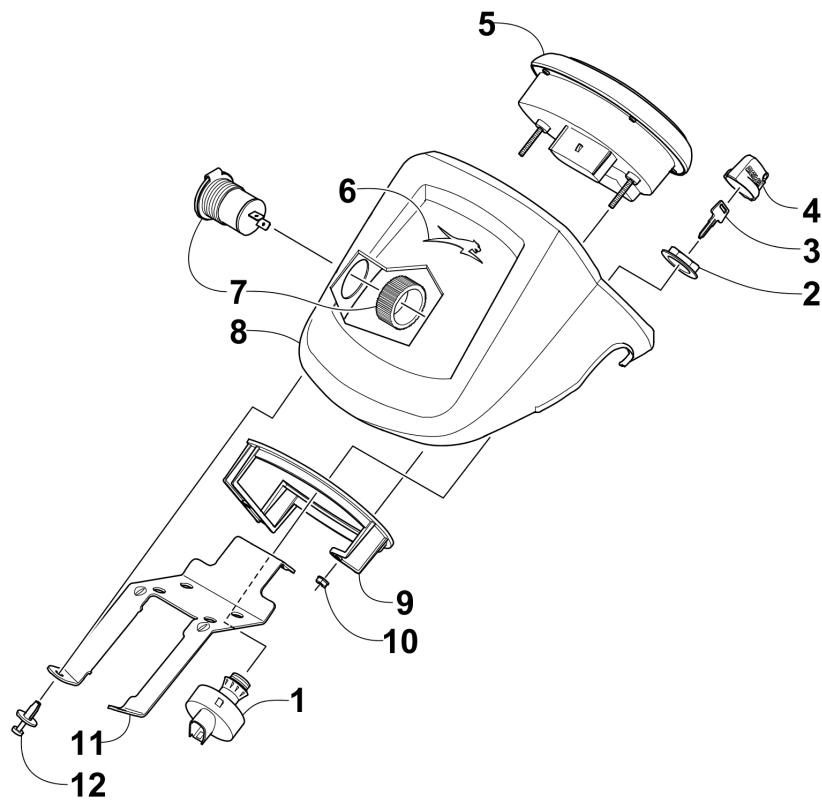
HYDRAULIC BRAKE ASSEMBLY [300105]



Item	Part No.	Qty	Name	Context	Footnote
1	1436-422	1	Caliper, Brake	(inc. 2-9)	Front Right
1	1436-423	2	Caliper, Brake	(inc. 2-9)	Front Left & Rear Right
2	1436-160	1	Housing, Caliper - Assembly	(inc. 3-6)	Front Right
2	1436-161	2	Housing, Caliper - Assembly	(inc. 3-6)	Front Left & Rear Right
3	8408-821	6	Screw, Cap		
4	0502-606	3	Piston/Seal Set	(inc. 5)	
5	0502-607	3	Seal Set		
6	0502-609	3	Valve, Bleed		
7	0502-608	3	O-Ring, Guide - Set		
8	0502-605	3	Bracket Assembly		
9	1436-420	3	Pad, Brake - Set		
10	0423-178	13	Washer, Crush		
11	0423-413	5	Bolt, Banjo-Fitting		
12	8476-625	1	Screw, Machine		
13	8427-602	1	Nut, Lock		
14	1502-148	1	Hose, Brakeline - Assembly		
15	0423-610	1	Bolt, Double Banjo - Fitting		
16	1402-594	1	Hose, Brakeline		
17	1502-147	1	Brake Assembly		

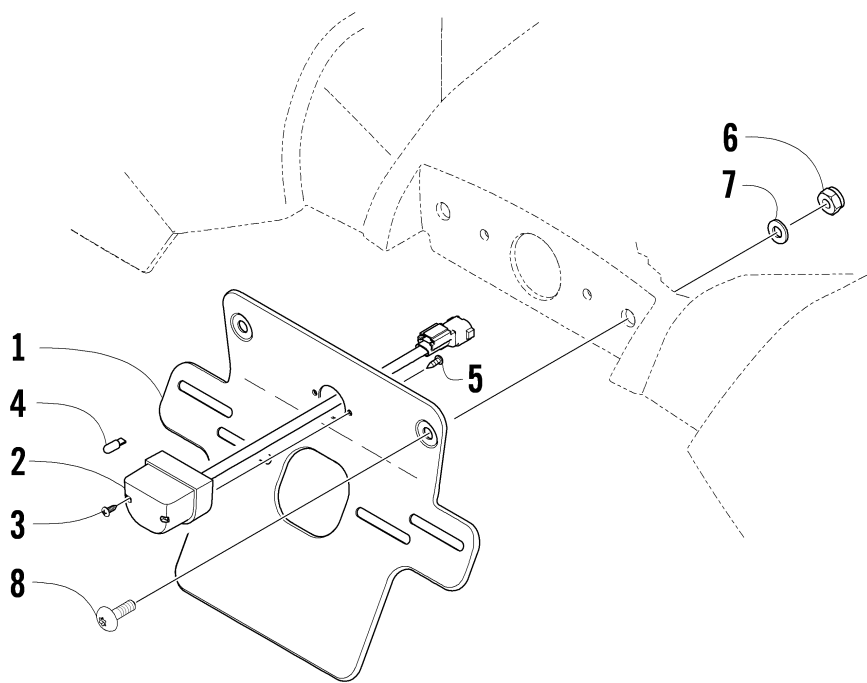
Item	Part No.	Qty	Name	Context	Footnote
18	0117-868	1	Pin, Cotter		
19	8050-217	1	Washer		
20	1402-377	1	Pin, Clevis		
21	8408-816	1	Screw, Cap		
22	8050-252	1	Washer		
23	1602-213	2	O-Ring		
24	0502-807	1	Spring, Brake Lever		
25	1502-063	1	Lever, Brake		
26	8408-625	2	Screw, Cap		
27	0502-840	1	Bracket, Switch		
28	0502-785	1	Spring, Brake Switch		
29	1402-592	1	Hose, Brakeline		
30	1502-902	1	Cylinder, Master Brake - Black - Assembly	(inc. 31-39)	
31	0502-566	1	Screw, Machine		
32	0502-868	1	Cover, Reservoir		
33	0502-568	1	Screw, Machine		
34	0502-869	1	Clamp, Handlebar		
35	0502-704	1	Master Cylinder Assembly		
36	1502-904	1	Lever Assembly - Kit	(inc. 37-38)	
37	1502-905	1	Lock, Brake Lever - Kit		
38	0502-580	1	Lever Pin - Kit		
39	0502-564	1	Kit, Brake Light Switch		
40	1502-115	2	Clip, Brakeline Hose		
41	0123-788	AR	Tie, Cable - 8 in.		
42	5639-848	AR	Fluid, Brake - 12 oz		

INSTRUMENT POD ASSEMBLY [301042]



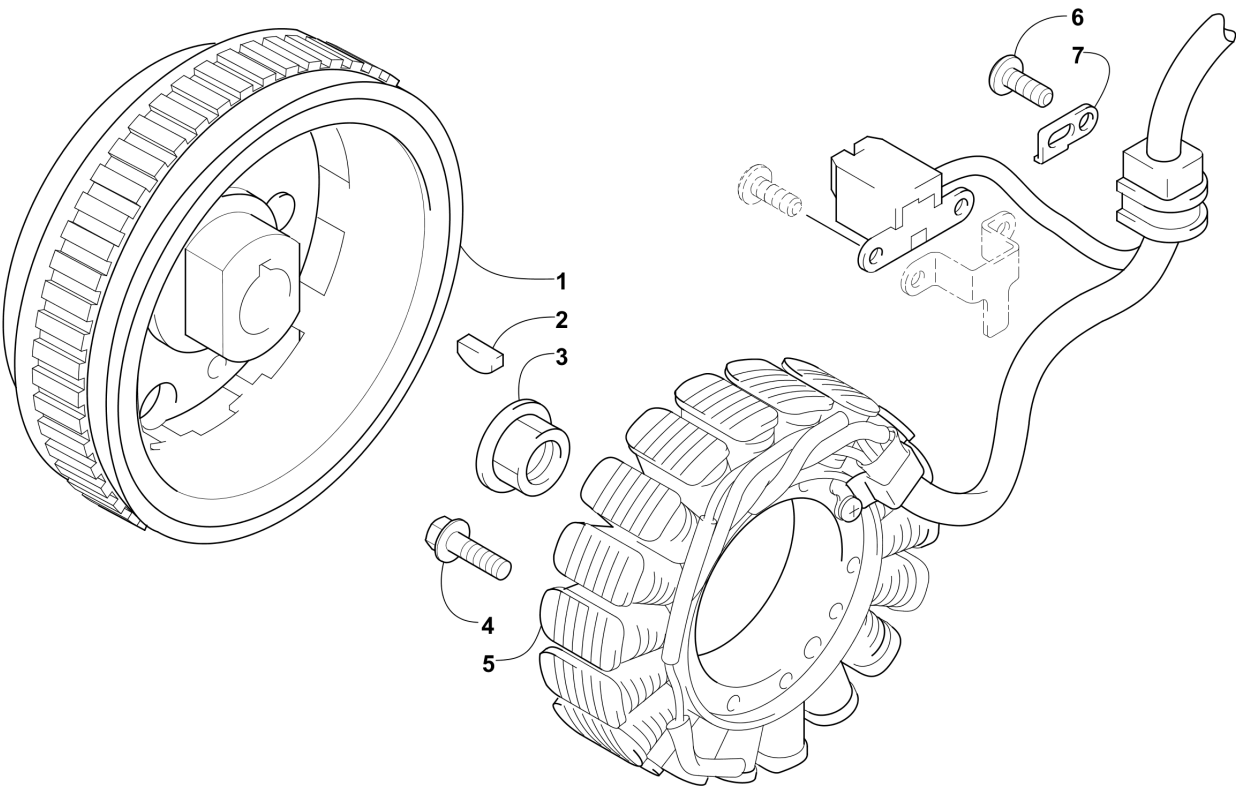
Item	Part No.	Qty	Name	Context	Footnote
1	0430-090	1	Switch, Ignition - Assembly	(inc. 2-4)	
2	0430-050	1	Nut, Retaining		
3	0430-042	1	Key, Ignition - Y		
3	0430-043	1	Key, Ignition - Z		
4	0430-054	1	Cover, Key		
5	0520-164	1	Gauge, LCD		
6	4411-479	1	Decal, AirCat		
7	0641-897	1	Outlet, Accessory - 12V		
8	0505-697	1	Instrument Pod - Black		
9	0420-065	1	Bracket, Retaining		
10	0423-493	2	Nut w/Washer		
11	2506-470	1	Bracket, Mounting - Instrument Pod		
12	0423-535	2	Rivet, Reinstallable		

LICENSE PLATE HOLDER ASSEMBLY [95896]



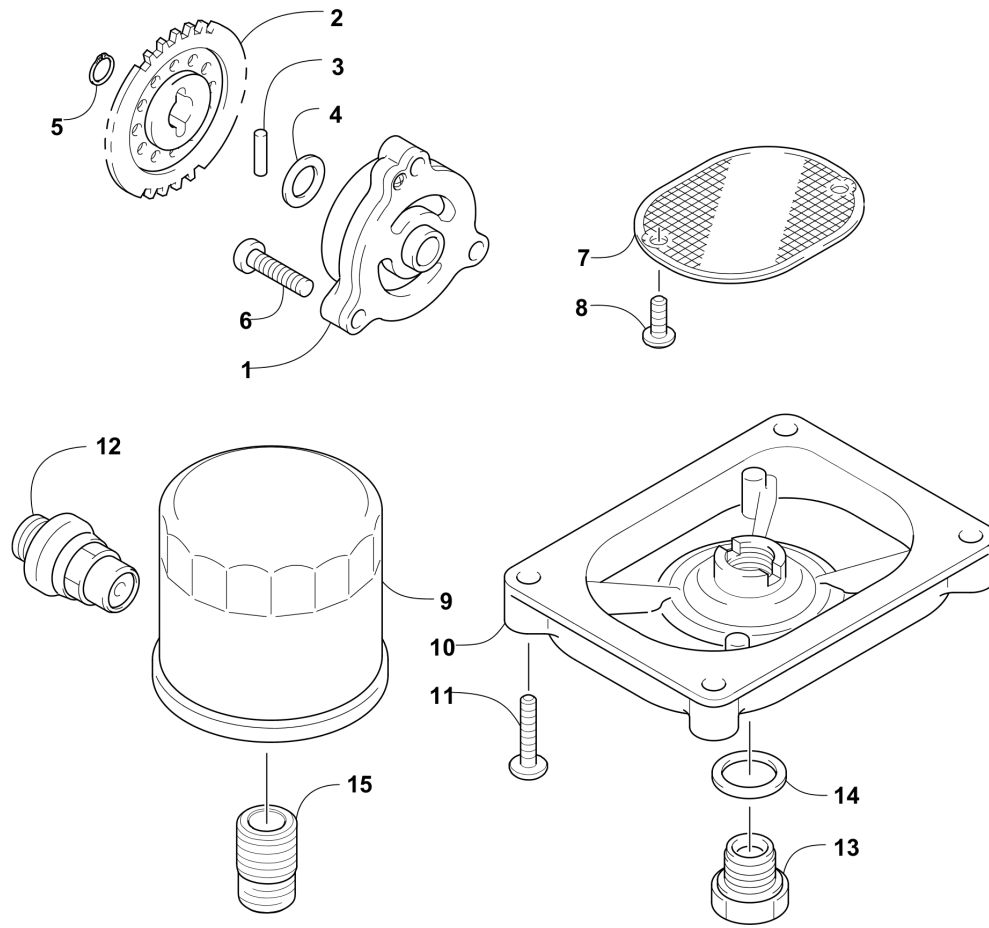
Item	Part No.	Qty	Name	Context	Footnote
1	2506-914	1	Mount, License Plate		
2	3304-772	1	Light, License Plate - Assembly	(inc. 3-4)	
3	3305-399	2	Screw, Self-Tapping		
4	3303-847	1	Bulb		
5	0123-950	2	Screw, Self-Tapping		
6	8432-802	2	Nut, Lock		
7	8050-247	2	Washer		
8	8468-820	2	Screw, Machine		

MAGNETO ASSEMBLY [96564]



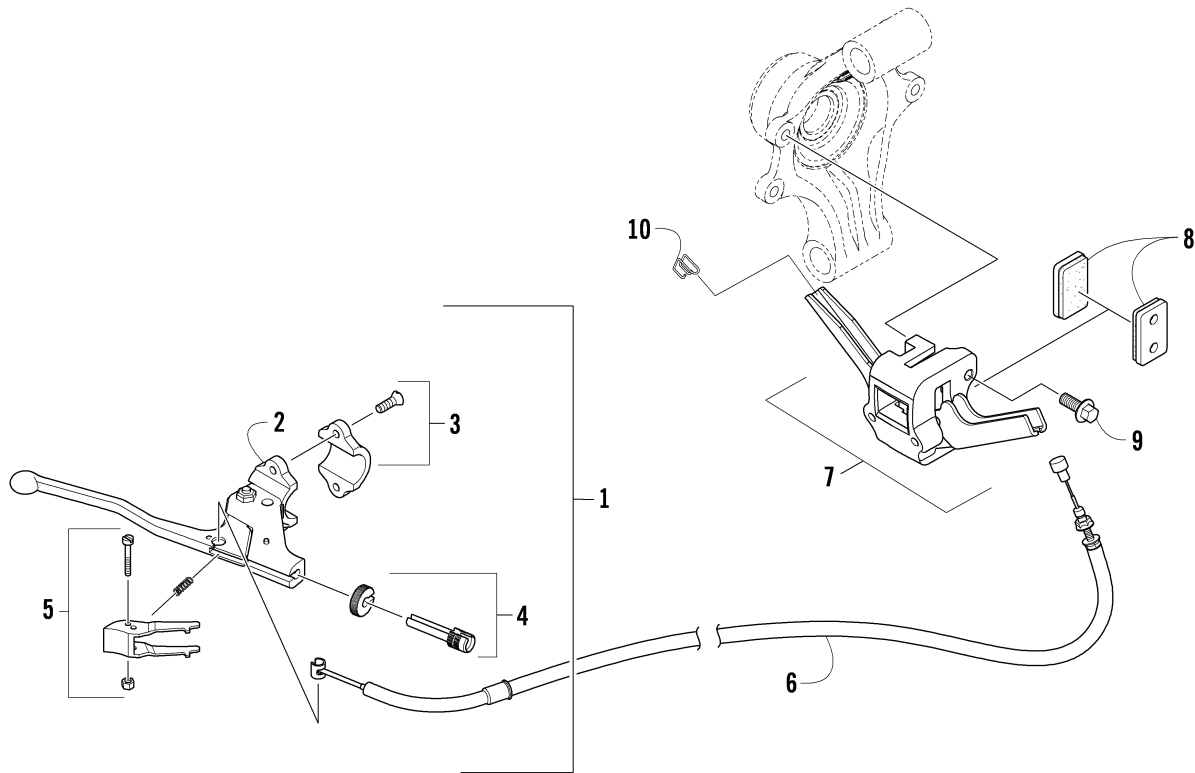
Item	Part No.	Qty	Name	Context	Footnote
1	0802-048	1	Rotor/Flywheel		
2	0829-012	1	Key		
3	0827-014	1	Nut		
4	8409-632	3	Screw, Machine		
5	0802-041	1	Stator - Assembly		
6	8470-510	1	Screw, Machine		
7	0802-015	1	Clamp - No. 1		

OIL FILTER/PUMP ASSEMBLY [99739]



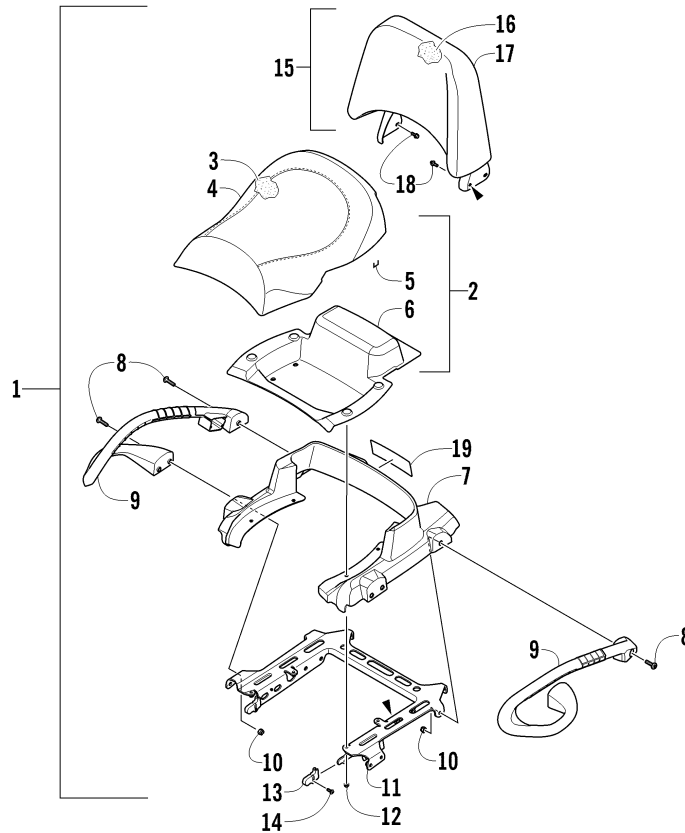
Item	Part No.	Qty	Name	Context	Footnote
1	0812-023	1	Pump, Oil		
2	0812-083	1	Gear, Driven		
3	0829-009	1	Pin		
4	0828-007	1	Washer		
5	0831-002	1	Ring, Retaining		
6	0826-039	3	Screw, Machine		
7	0812-057	1	Strainer, Oil		
8	0826-040	2	Screw, Machine		
9	0812-034	1	Filter, Oil		
10	0812-053	1	Cap, Oil Strainer		
11	8468-625	4	Screw, Machine		
12	0812-007	1	Valve, Oil-Relief - Assembly		
13	0812-006	1	Plug, Drain		
14	0830-017	1	Gasket, Drain Plug		
15	0812-066	1	Union, Oil Filter		

PARKING BRAKE ASSEMBLY [95941]



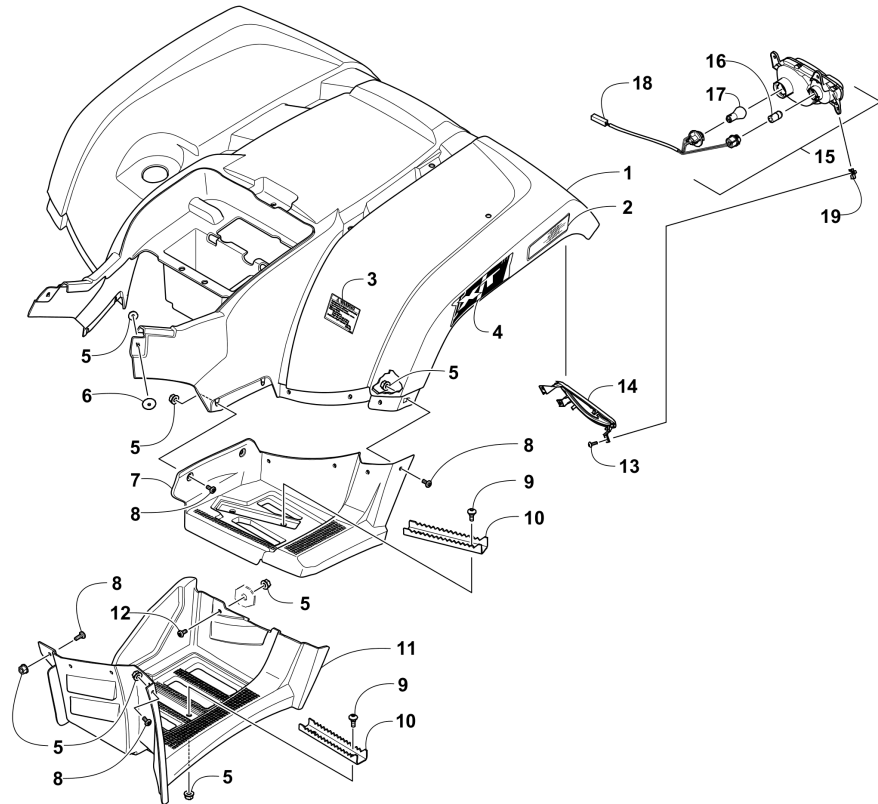
Item	Part No.	Qty	Name	Context	Footnote
1	1502-278	1	Lever, Parking Brake - Assembly	(inc. 2-6)	
2	1502-429	1	Lever, Parking Brake - Kit		
3	1502-432	1	Clamp, Handlebar - Kit		
4	1502-430	1	Adjuster, Thumb Nut - Kit		
5	1502-431	1	Lock, Parking Brake Lever - Kit		
6	0487-055	1	Cable, Brake - Rear		
7	1502-865	1	Caliper, Brake - Mechanical	(inc. 8)	
8	1402-602	2	Pad, Brake - Mechanical Park		
9	8408-826	2	Screw, Cap		
10	0402-379	1	Wire Form, Cable		

PASSENGER SEAT AND BACKREST ASSEMBLY [95956]



Item	Part No.	Qty	Name	Context	Footnote
1	2516-896	1	Seat, Passenger - Assembly	(inc. 2-14)	
2	2506-064	1	Seat, Passenger - Sub-Assembly	(inc. 3-6)	
3	1506-816	1	Foam, Seat - Passenger		
4	1506-815	1	Cover, Seat - Passenger		
5	0624-263	AR	Staple, SS - 3/8"		
6	2406-110	1	Base, Seat - Inner		
7	2406-044	1	Base, Seat - Passenger		
8	8468-830	6	Screw, Machine		
9	2406-834	1	Handhold, Passenger - Right		
9	2406-835	1	Handhold, Passenger - Left		
10	8432-802	6	Nut, Lock		
11	2516-040	1	Bracket, Seat Support - Assembly		
12	8427-602	4	Nut, Lock		
13	2406-895	2	End Cap, Seat Support		
14	0423-538	2	Screw, Self-Tapping		
15	2516-020	1	Backrest Assembly	(inc. 16-17)	
16	2516-018	1	Foam, Backrest		
17	2516-141	1	Cover, Backrest		
18	8408-816	4	Screw, Cap		
19	0411-814	1	Decal - "Arctic Cat" - White		

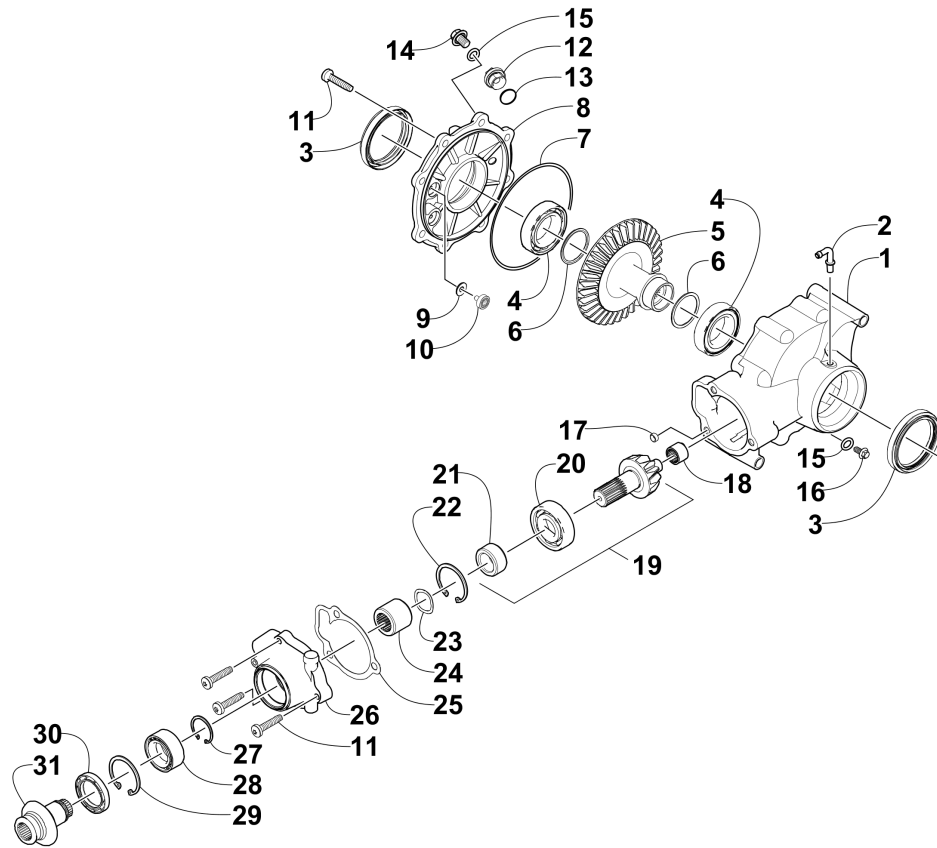
REAR BODY PANEL, FOOTWELL, AND TAILLIGHT ASSEMBLIES [301039]



Item	Part No.	Qty	Name	Context	Footnote
1	7506-488	1	Fender, Rear - Assembly - Black		
2	1411-592	1	Decal, Reflector - Right		
2	1411-593	1	Decal, Reflector - Left		
3	2411-830	1	Decal, Warning - Tire Pressure		
4	5411-408	1	Decal, "XT" - Right		
4	5411-409	1	Decal, "XT" - Left		
5	8427-602	34	Nut, Lock		
6	0423-101	2	Screw, Shoulder		
7	2406-042	1	Footwell, Rear - Right		
7	2406-043	1	Footwell, Rear - Left		
8	0423-419	22	Screw, Machine		
9	0423-355	8	Screw, Shoulder		
10	5506-497	4	Footpeg - Black		
11	1506-813	1	Footwell - Right		
11	2406-471	1	Footwell - Left		
12	8477-620	2	Screw, Machine		
13	8476-516	6	Screw, Machine		
14	0409-112	1	Bezel, Taillight - Right		
14	0409-113	1	Bezel, Taillight - Left		
15	3313-392	1	Taillight Assembly - Right	(inc. 16-18)	

Item	Part No.	Qty	Name	Context	Footnote
15	3313-393	1	Taillight Assembly - Left	(inc. 16-18)	
16	3313-506	2	Bulb, Turn Signal		
17	3303-849	2	Bulb, Taillight		
18	0	1	Harness, Taillight - Right		
18	0	1	Harness, Taillight - Left		
19	3304-061	6	Nut Clip 5 mm		

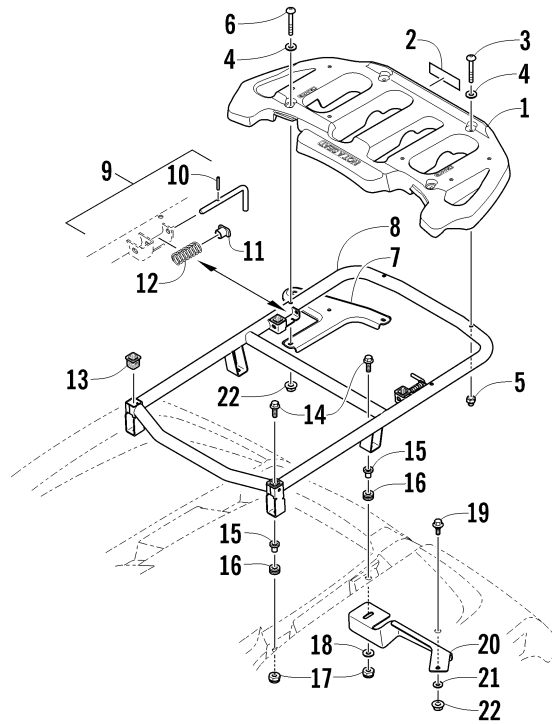
REAR DRIVE GEARCASE ASSEMBLY [300533]



Item	Part No.	Qty	Name	Context	Footnote
Not Shown	2502-154	1	Gearcase, Rear		
1	1502-896	1	Housing, Gearcase		
2	2402-162	1	Fitting, Elbow		
3	2402-240	2	Seal		
4	0402-393	2	Bearing		
5	1402-032	1	Gear, Ring - 36T		
6	0402-405	AR	Shim, 41 x 49 x 1.3 mm		
6	0402-406	AR	Shim, 41 x 49 x 1.4 mm		
6	0402-407	AR	Shim, 41 x 49 x 1.5 mm		
6	0402-408	AR	Shim, 41 x 49 x 1.6 mm		
6	0402-409	AR	Shim, 41 x 49 x 1.7 mm		
7	0423-149	1	O-Ring		
8	1502-897	1	Cover, Gearcase		
9	0402-429	AR	Shim, 6.3 x 18 x 1.3 mm		
9	0402-430	AR	Shim, 6.3 x 18 x 1.4 mm		
9	0402-431	AR	Shim, 6.3 x 18 x 1.5 mm		
9	0402-432	AR	Shim, 6.3 x 18 x 1.6 mm		
9	0402-433	AR	Shim, 6.3 x 18 x 1.7 mm		
10	0402-326	1	Button, Thrust		
11	0423-118	11	Screw, Self-Tapping		

Item	Part No.	Qty	Name	Context	Footnote
12	0402-333	1	Plug, Fill	(inc. 13)	
13	0423-154	1	O-Ring		
14	1402-211	1	Plug, Oil Level	(inc. one No. 15)	
15	0423-153	2	O-Ring		
16	1402-210	1	Plug, Magnetic	(inc. one No. 15)	
17	0402-411	1	Pin, Dowel		
18	0402-328	1	Bearing		
19	1502-863	1	Gear, Pinion - Assembly - 10T	(inc. 20-21)	
20	0402-327	1	Bearing		
21	1402-977	1	Collar, Retaining		
22	1423-067	1	Ring, Retaining		
23	0402-982	1	Washer, Wave		
24	0402-981	1	Collar, Shaft		
25	0402-947	1	Gasket, Flange		
26	0502-529	1	Housing, Pinion		
27	0423-417	1	Ring, Retaining		
28	1402-043	1	Bearing		
29	0423-423	1	Ring, Retaining		
30	1402-011	1	Seal		
31	1502-085	1	Shaft, Input		

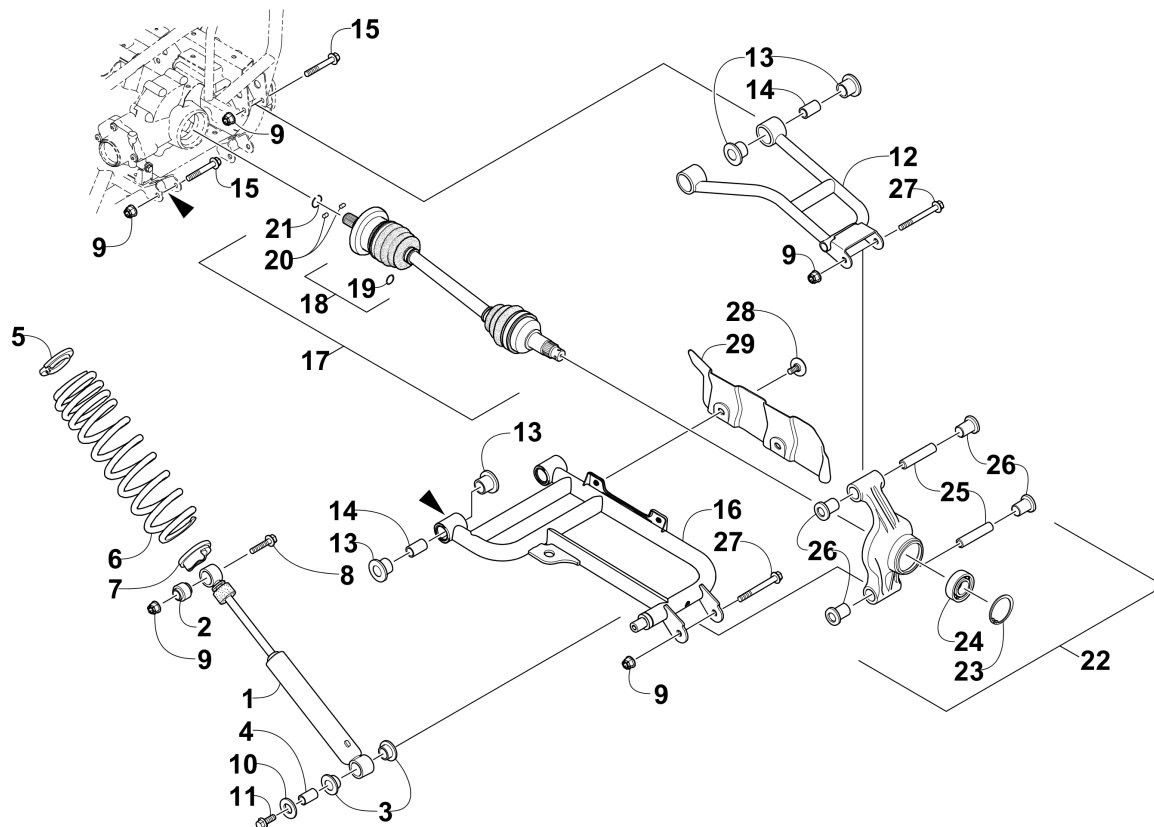
REAR RACK ASSEMBLY [100201]



Item	Part No.	Qty	Name	Context	Footnote
1	2516-339	1	Rack, Rear - Assembly (Plastic)	(inc. 2)	
2	1411-201	1	Decal, Warning - Load		
3	8410-640	3	Screw, Cap		
4	8050-223	4	Washer, Flat		
5	0423-891	2	Nut, Cap		
6	8410-645	2	Screw, Cap		
7	2506-926	1	Bracket, Mounting - Safety Flag		
8	2516-169	1	Base, MRP - Assembly	(inc. 9-13)	
9	0541-504	2	Pin - Assembly	(inc. 10-12)	
10	0423-635	2	Pin, Roll		
11	0423-677	2	Bushing, Flanged		
12	0423-636	2	Spring		
13	0441-592	4	Bushing		
14	8410-835	4	Screw, Cap		
15	0423-669	4	Spacer		
16	0423-465	4	Grommet		
17	8432-802	4	Nut, Lock		
18	0423-087	2	Washer		
19	0423-654	2	Screw, Shoulder		
20	2506-092	1	Bracket, Rear Fender - Right		

Item	Part No.	Qty	Name	Context	Footnote
20	2506-093	1	Bracket, Rear Fender - Left		
21	8050-222	2	Washer		
22	8427-602	4	Nut, Lock		

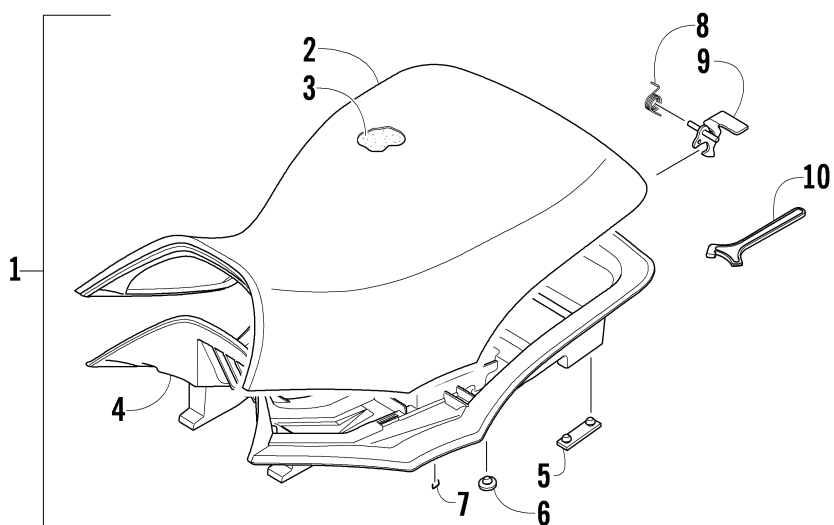
REAR SUSPENSION ASSEMBLY [301044]



Item	Part No.	Qty	Name	Context	Footnote
1	0404-274	2	Shock Absorber	(inc. 2-4)	
2	0403-182	2	Bushing		
3	0603-955	4	Bushing		
4	1603-219	2	Sleeve		
5	1603-889	2	Retainer, Spring		
6	1504-146	2	Spring, Suspension - Team Arctic Green		
7	0404-496	2	Cam, Spring Adjuster		
8	8409-050	2	Screw, Cap		
9	0423-744	14	Nut, Lock		
10	0423-087	2	Washer		
11	8408-820	2	Screw, Cap		
12	0504-582	1	A-Arm, Rear - Upper Right - Black	(inc. 13-14)	
12	0504-583	1	A-Arm, Rear - Upper Left	(inc. 13-14)	
13	0403-409	16	Bushing		
14	0403-438	8	Collar		
15	8409-075	8	Screw, Cap		
16	0504-718	1	A-Arm, Rear - Lower Right - Black	(inc. 13-14)	
16	0504-719	1	A-Arm, Rear - Lower Left - Black	(inc. 13-14)	
17	2502-353	2	Kit, Halfshaft	(inc. 18-21)	
18	2436-111	2	Repair Kit, Boot	(inc. 19)	

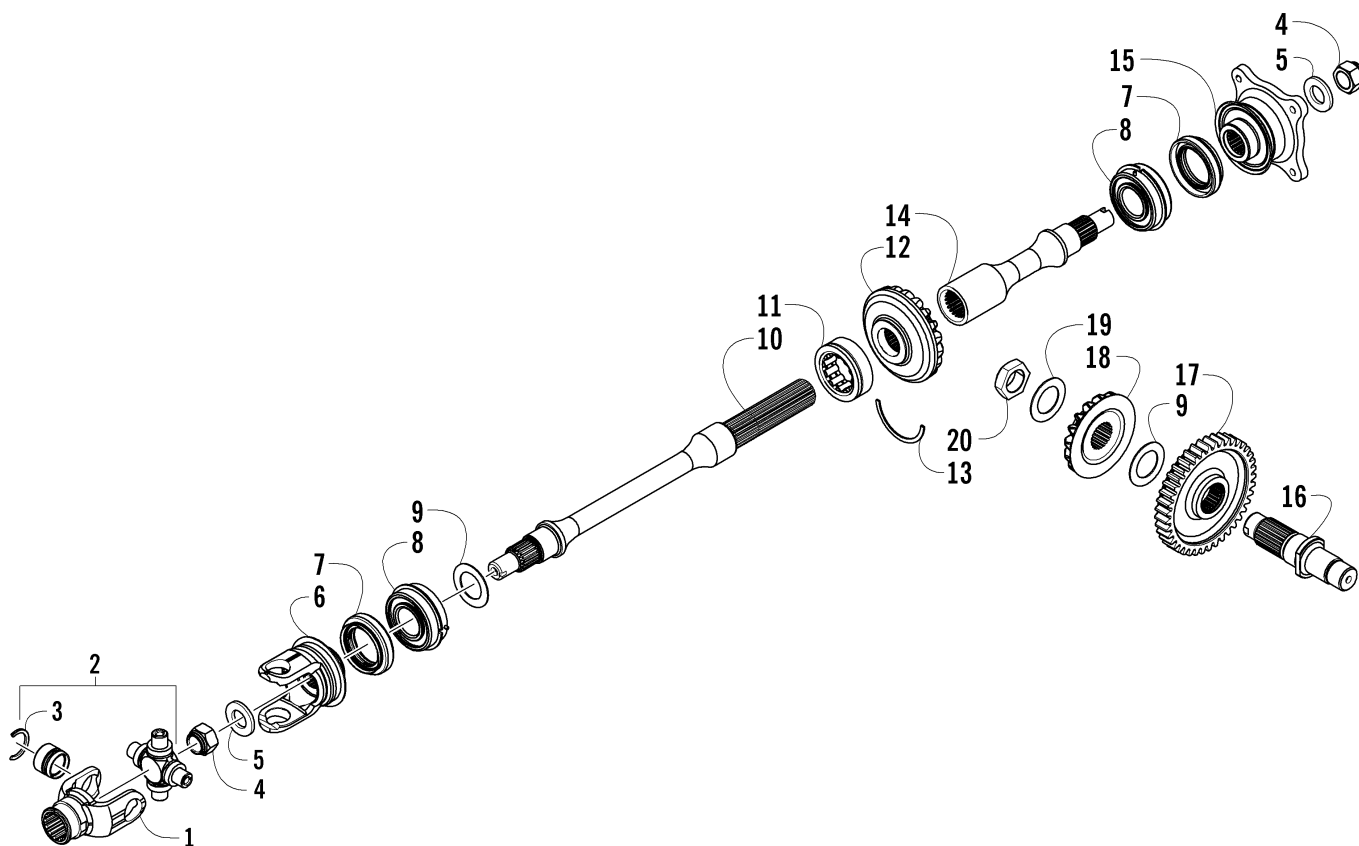
Item	Part No.	Qty	Name	Context	Footnote
19	1441-988	2	Clip, Retaining		
20	1402-884	4	Pin, Detent		
21	1402-890	2	Clip, Retaining		
22	0504-616	1	Knuckle, Rear - Assembly	(inc. 23-26)	
22	0504-549	1	Knuckle, Rear - Assembly	(inc. 23-26)	
23	0423-423	2	Ring, Retaining		
24	1402-809	2	Bearing		
25	0403-437	4	Collar, Suspension Bushing		
26	0403-283	8	Bushing, Suspension		
27	8409-000	4	Screw, Cap		
28	0423-545	4	Screw, Shoulder		
29	1406-068	1	Guard, Boot - Right		
29	1406-069	1	Guard, Boot - Left		

SEAT ASSEMBLY [100274]



Item	Part No.	Qty	Name	Context	Footnote
1	4506-557	1	Seat - Assembly (H1)	(inc. 2-9)	
2	1506-209	1	Cover, Seat		
3	0517-119	1	Foam, Seat		
4	2416-826	1	Base, Seat (H1)	(inc. 5-6)	
5	0406-879	2	Bumper, Seat		
6	0406-877	4	Bumper		
7	0624-263	AR	Staple, SS - 3/8"		
8	1406-592	1	Spring, Latch		
9	1506-156	1	Latch, Seat		
10	0441-587	1	Wrench, Spanner		

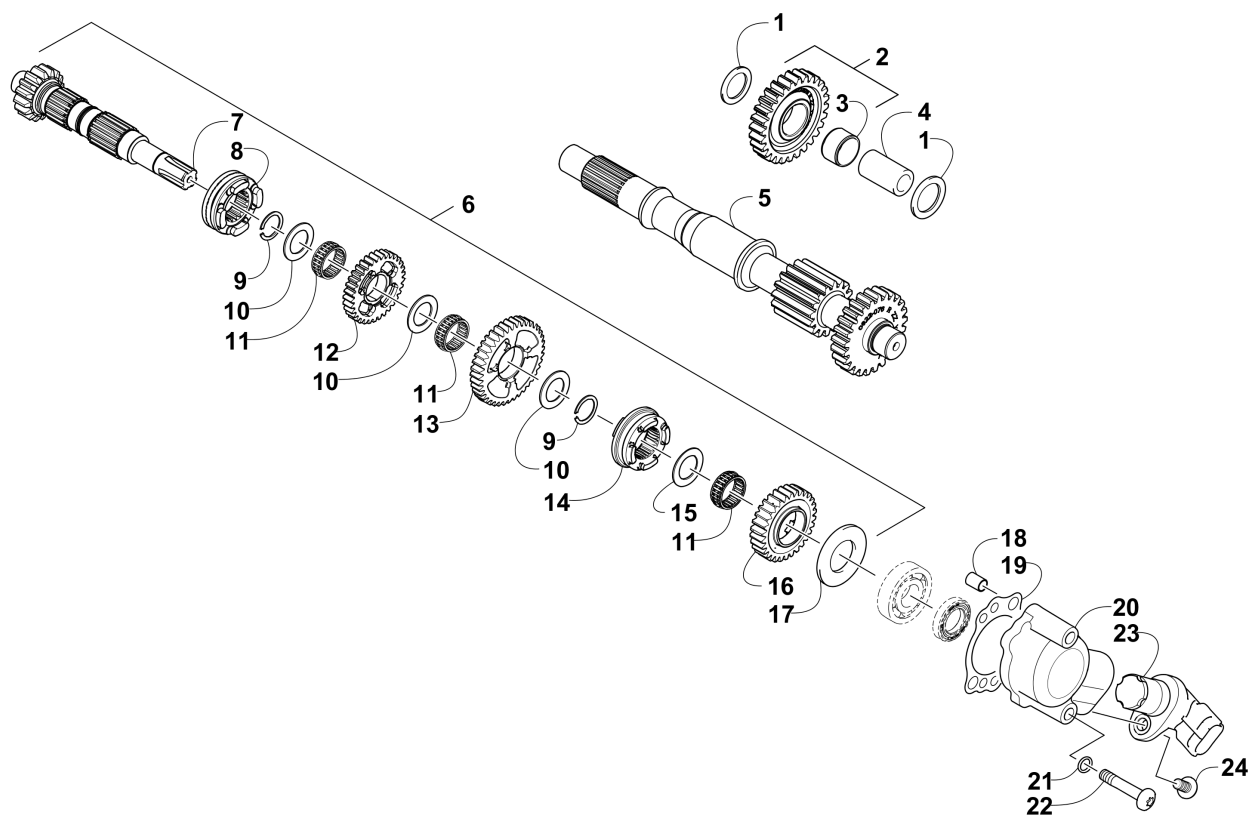
SECONDARY DRIVE ASSEMBLY [99768]



Item	Part No.	Qty	Name	Context	Footnote
1	0819-063	1	Yoke, Propeller Shaft Joint		
2	1402-164	1	Joint, Universal - Set	(inc. 3)	
3	0423-450	4	Ring, Retaining		
4	0827-013	2	Nut		
5	0828-020	2	Washer		
6	0819-061	1	Yoke, Drive Output		
7	0830-043	2	Seal, Oil		
8	0832-017	2	Bearing		
9	0828-021	AR	Shim, 25 x 34 x 0.25 mm		
9	0828-022	AR	Shim, 25 x 34 x 0.30 mm		
9	0828-023	AR	Shim, 25 x 34 x 0.70 mm		
9	0828-024	AR	Shim, 25 x 34 x 0.90 mm		
9	0828-025	AR	Shim, 25 x 34 x 0.95 mm		
9	0828-026	AR	Shim, 25 x 34 x 1.00 mm		
9	0828-027	AR	Shim, 25 x 34 x 1.05 mm		
9	0828-028	AR	Shim, 25 x 34 x 1.10 mm		
9	0828-029	AR	Shim, 25 x 34 x 1.15 mm		
10	0819-115	1	Shaft, Secondary Driven - Front		

Item	Part No.	Qty	Name	Context	Footnote
11	0832-016	1	Bearing, Driven Gear		
12	0822-106	1	Gear, Secondary Driven		
13	0819-011	1	Ring, Driven Bearing		
14	0819-053	1	Shaft, Secondary Driven - Rear		
15	0819-005	1	Flange, Output Joint - Rear		
16	0822-067	1	Shaft, Output (Solid)		
17	0822-009	1	Gear, Driven		
18	0822-127	1	Gear, Secondary Drive		
19	0828-019	1	Washer, Thrust		
20	0827-070	1	Nut		

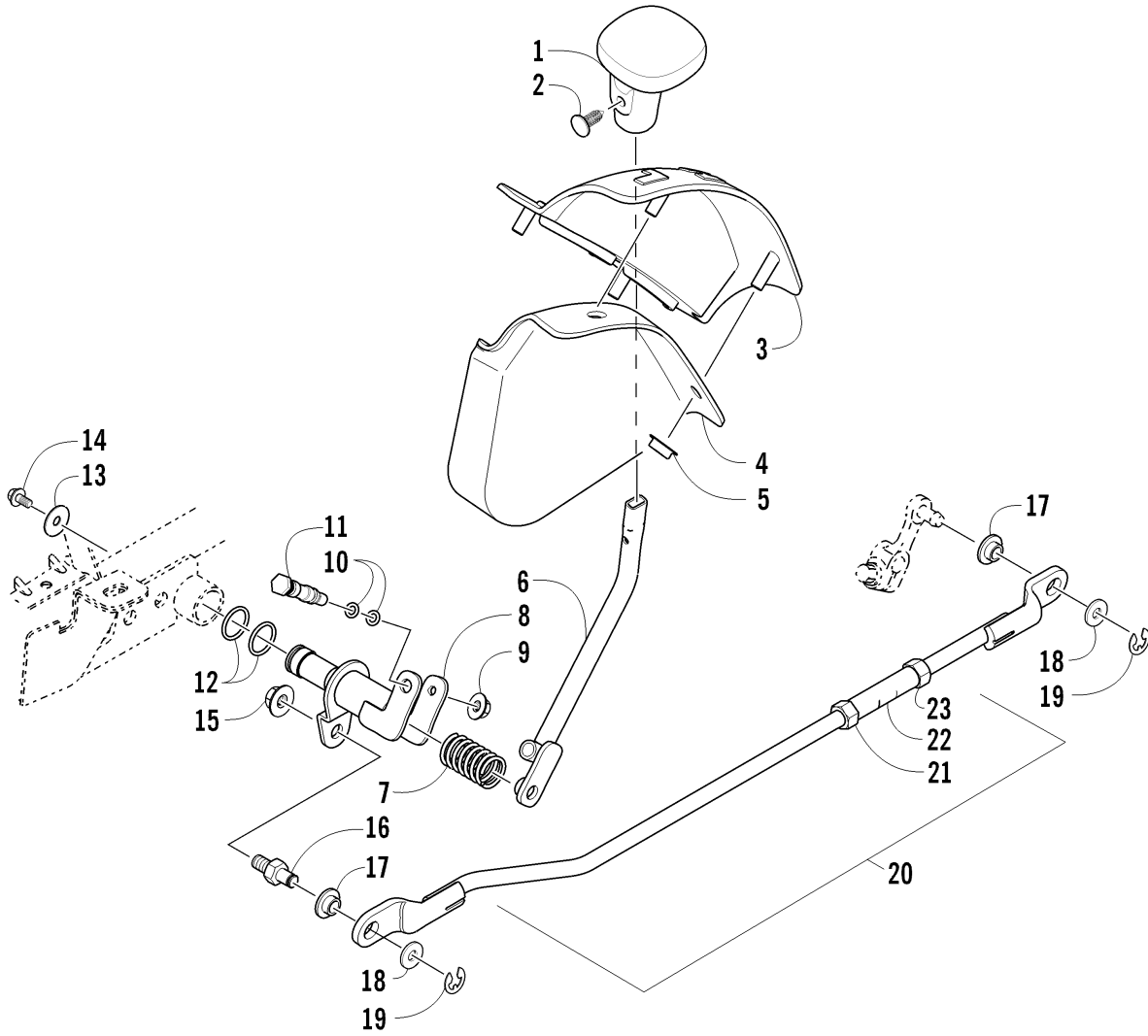
SECONDARY TRANSMISSION ASSEMBLY [97030]



Item	Part No.	Qty	Name	Context	Footnote
1	0828-101	2	Washer, Thrust		
2	0822-092	1	Gear, Reverse Idle	(inc. 3)	
3		1	Bushing		Not Serviced Individually
4	0822-080	1	Shaft, Reverse Idle		
5	0822-076	1	Driveshaft		
6	0822-133	1	Countershaft Assembly	(inc. 7-17)	
7	0822-134	1	Countershaft		
8	0822-135	1	Gear Select, Reverse		
9	0831-091	2	Ring, Retaining		
10	0828-099	3	Washer, Spline		
11	0832-061	3	Bearing		
12	0822-136	1	Gear, Reverse Driven		
13	0822-137	1	Gear, Driven - Low		
14	0822-138	1	Gear Select, Sliding		
15	0822-075	1	Shim		
16	0822-139	1	Gear, Driven - High		
17	0829-059	1	Washer, Thrust		
18	0829-023	2	Pin, Dowel		
19	0830-129	1	Gasket		

Item	Part No.	Qty	Name	Context	Footnote
20	0822-130	1	Housing, Speedometer Sensor		
21	0830-107	2	Gasket		
22	8468-645	2	Screw, Machine		
23	0824-042	1	Sensor, Speedometer		
24	8468-620	1	Screw, Machine		

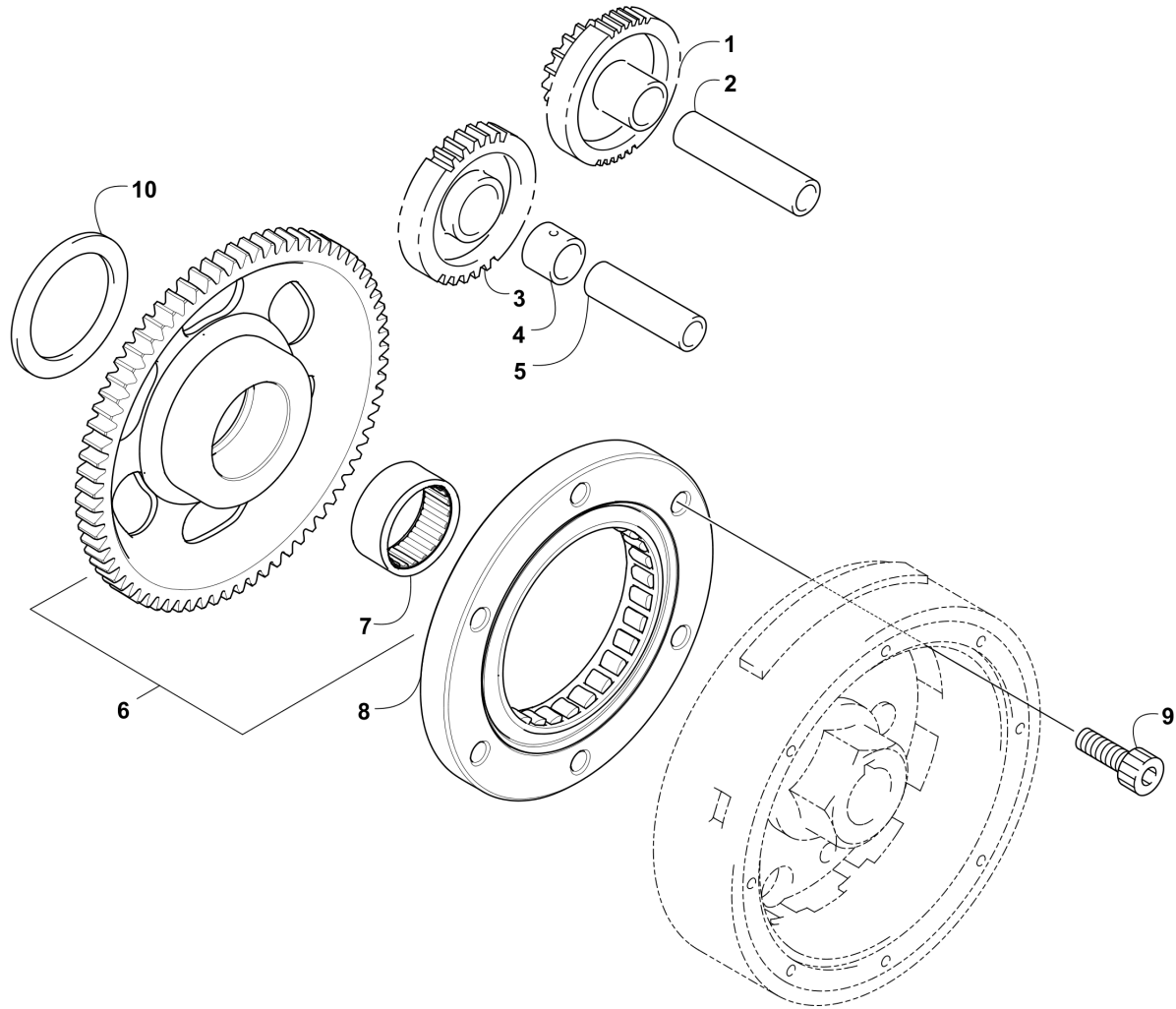
SHIFT LEVER ASSEMBLY [99820]



Item	Part No.	Qty	Name	Context	Footnote
1	0402-843	1	Knob, Shift		
2	0423-345	1	Clip, Push		
3	1402-576	1	Plate, Shift		
4	2406-345	1	Shield, Shift Plate		
5	0423-357	4	Nut, Stamped		
6	1502-977	1	Lever, Shift - Painted		
7	2402-117	1	Spring, Shift Lever		
8	1502-332	1	Shaft, Shift - Black		
9	8424-602	1	Nut, Lock		
10	0423-182	2	O-Ring		
11	0402-675	1	Axle, Pivot		
12	0423-299	2	O-Ring - 016 (5/8 x 3/4 x 1/16)		
13	0423-087	1	Washer		
14	8408-812	1	Screw, Cap		
15	8424-802	1	Nut		

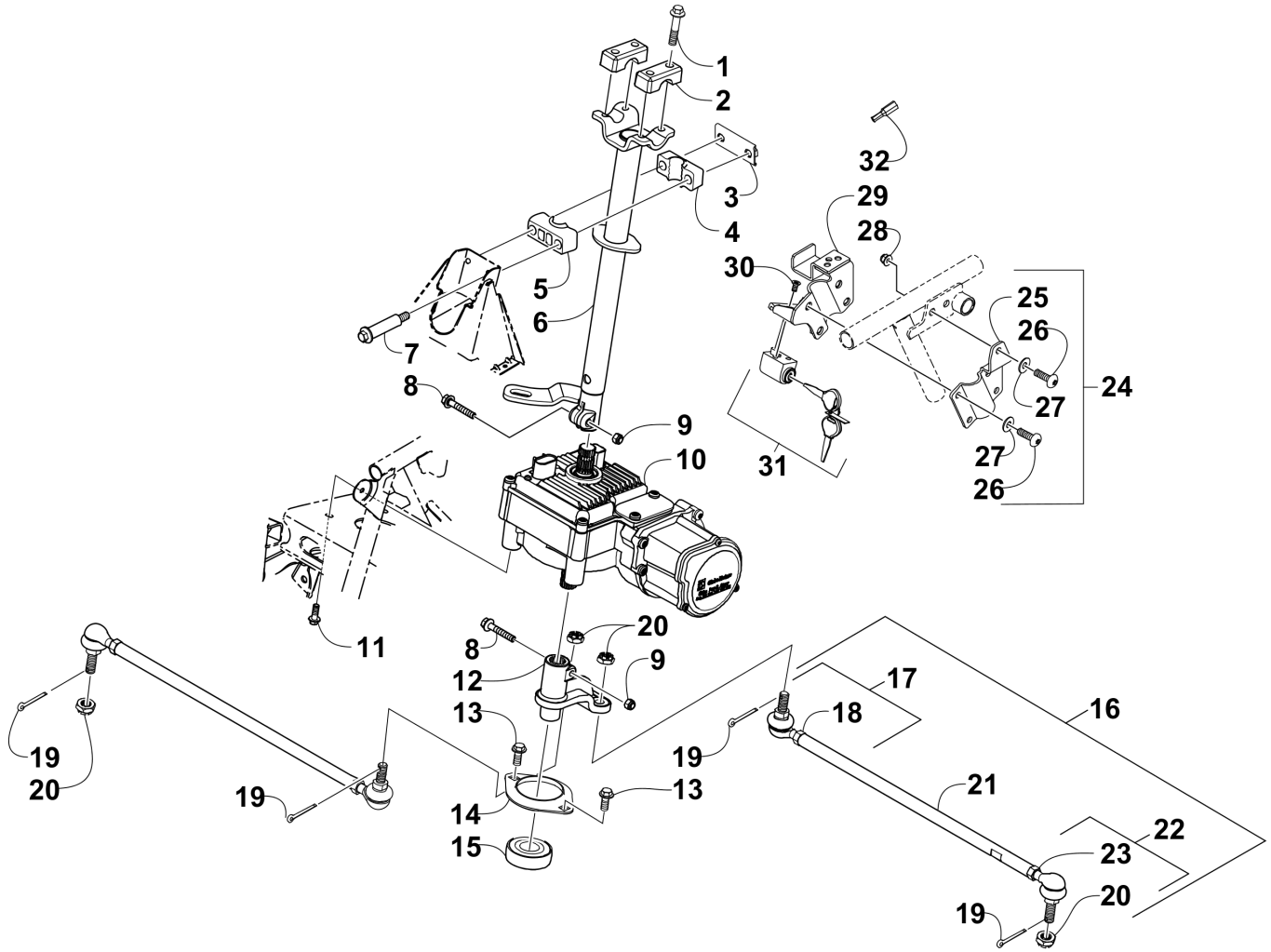
Item	Part No.	Qty	Name	Context	Footnote
16	1402-621	1	Pin, Mounting		
17	0423-091	2	Bushing		
18	0623-094	2	Washer		
19	0423-169	2	E-Ring, 5/16 - .242 x .588 x .035		
20	1502-200	1	Linkage, Shift - Assembly	(inc. 21-23)	
21	0123-917	1	Nut, Hex - Left		
22	1402-619	1	Coupler		
23	0623-294	1	Nut, Hex - Right		

STARTER CLUTCH ASSEMBLY [300126]



Item	Part No.	Qty	Name	Context	Footnote
1	0815-033	1	Gear, Starter - Idler - 44T/14T SC		
2	0829-031	1	Shaft, Starter Gear - 12 x 58.5		
3	0815-002	1	Gear, Starter Idler - No. 2		
4	0815-003	1	Spacer, Starter Idler Gear - No. 2		
5	0829-032	1	Shaft, Starter Gear - 12 x 44.7		
6	0815-004	1	Gear, Starter Clutch	(inc. 7)	
7	0832-079	1	Bearing, Needle Roller - 31 x 39 x 18		
8	0802-035	1	Clutch, Starter		
9	0826-069	6	Screw, Cap		
10	0828-094	1	Washer		

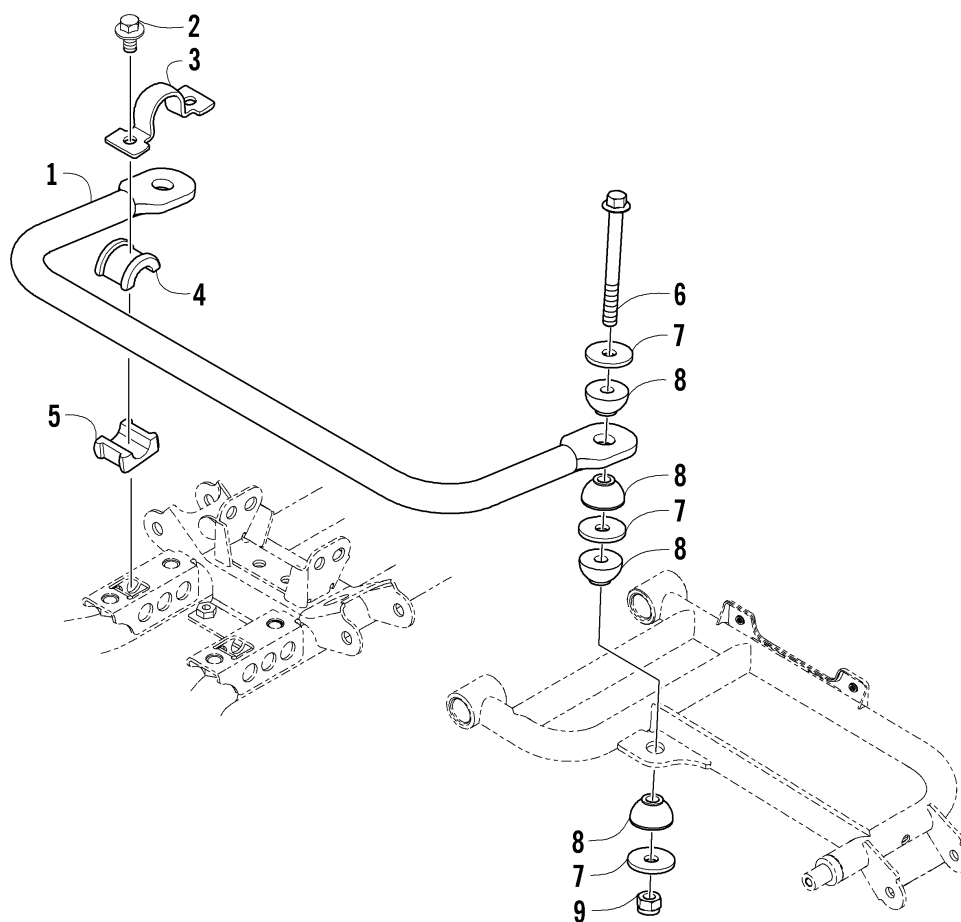
STEERING ASSEMBLY [301041]



Item	Part No.	Qty	Name	Context	Footnote
1	8408-835	4	Screw, Cap		
2	0405-035	2	Cap, Steering Adjuster		
3	0505-484	1	Cap, Housing		
4	0405-260	1	Block, Mounting		
5	0405-259	1	Block, Mounting		
6	0505-712	1	Post, Steering		
7	0423-505	2	Screw, Shoulder		
8	8020-045	2	Screw, Cap		
9	8040-366	2	Nut, Lock		
10	0505-951	1	Assembly, Electronic Power Steering		
11	8409-020	4	Screw, Cap		
12	0505-664	1	Arm, Steering		
13	8408-816	2	Screw, Cap		
14	0602-233	1	Flange, Bearing		
15	0405-052	1	Bearing w/Inverted Oil Seal		

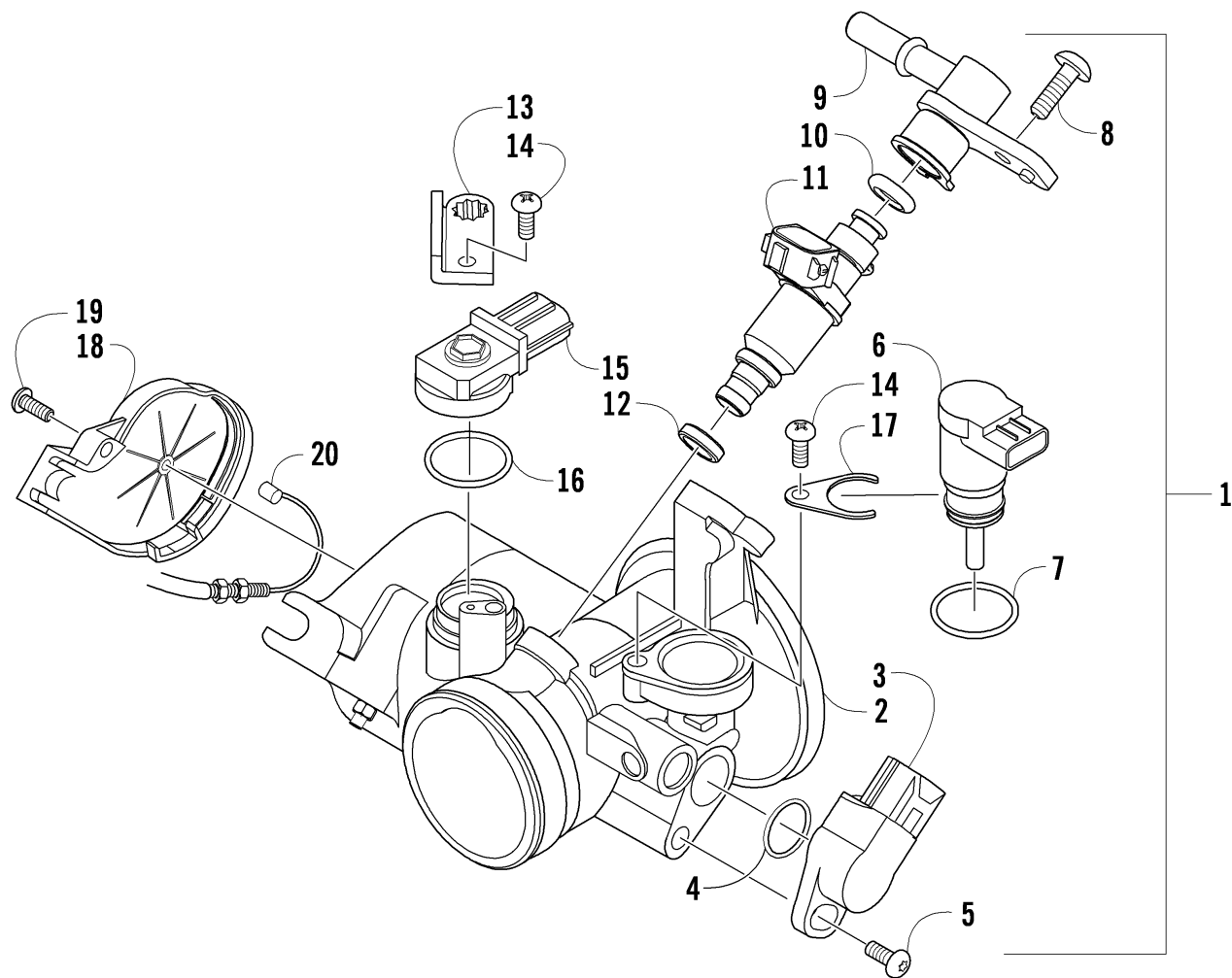
Item	Part No.	Qty	Name	Context	Footnote
16	0505-872	2	Tie Rod - Assembly	(inc. 17-23)	
17	0505-875	2	End, Tie Rod - Left-Hand Thread - Kit	(inc. 18 and one No. 19-20)	
18	0423-013	2	Nut - Left-Hand Thread		
19	0623-175	4	Pin, Cotter		
20	0423-157	4	Nut		
21	0405-281	2	Tie Rod		
22	0505-874	2	End, Tie Rod - Right-Hand Thread - Kit	(inc. 23 and one No. 19-20)	
23	8420-002	2	Nut - Right-Hand Thread		
24	0505-770	1	Lock, Steering - Assembly	(inc. 25-31)	
25	0405-409	1	Mount, Steering Lock		
26	1423-112	5	Screw, Cap		
27	8050-247	5	Washer		
28	8424-802	1	Nut		
29	0505-710	1	Mount, Steering Lock		
30	1423-059	2	Screw, Machine		
31	3306-182	1	Lock, Steering		
32	2441-251	1	Tool, Anti-Tamper		Optional

SWAY BAR ASSEMBLY [96947]



Item	Part No.	Qty	Name	Context	Footnote
1	0504-709	1	Sway Bar		
2	8409-016	4	Screw, Cap		
3	0404-135	2	Clamp, Sway Bar Bushing		
4	0404-282	2	Bushing, Sway Bar - Upper		
5	0404-283	2	Bushing, Sway Bar - Lower		
6	8409-000	2	Screw, Cap		
7	0423-073	6	Washer		
8	1402-434	8	Bushing		
9	8422-002	2	Nut, Lock		

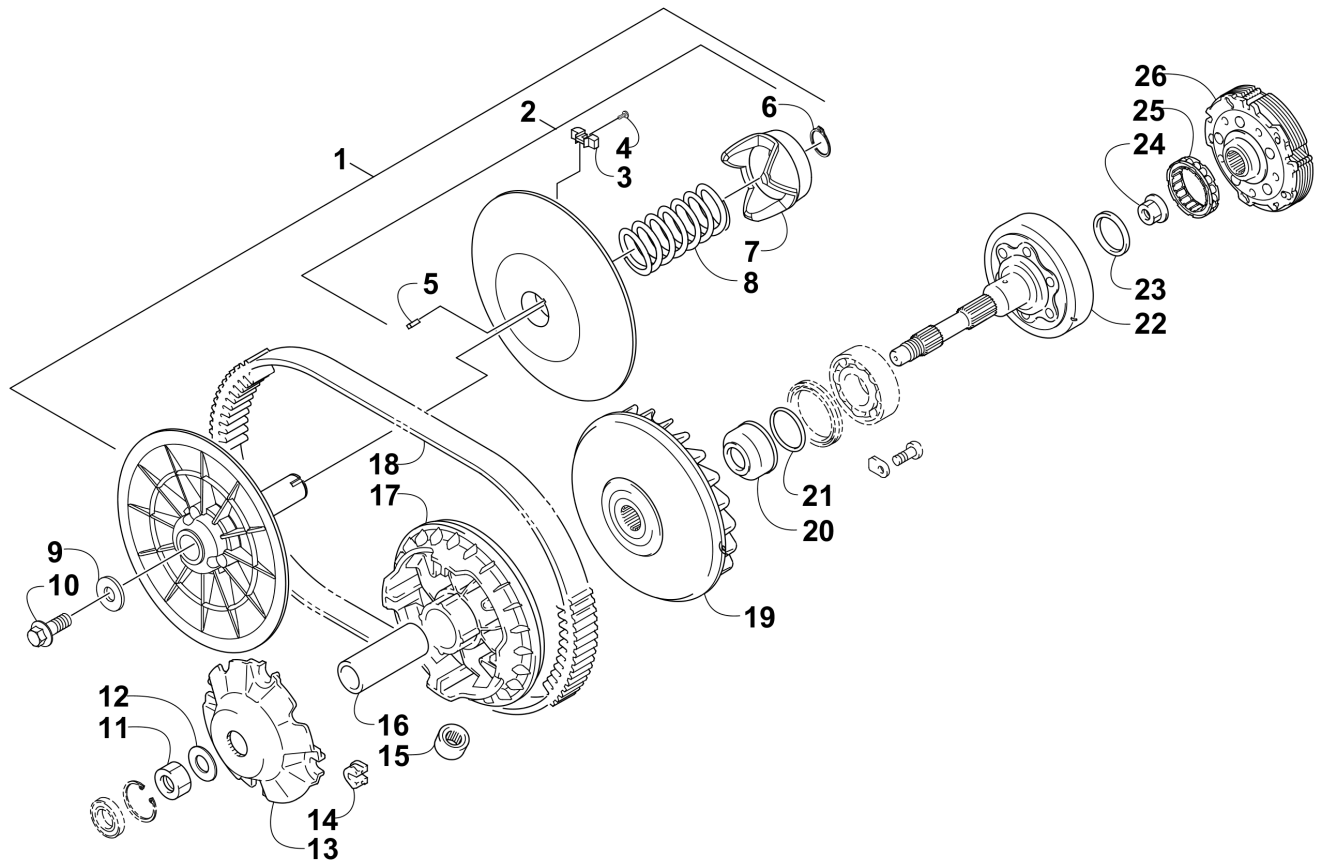
THROTTLE BODY ASSEMBLY [89419]



Item	Part No.	Qty	Name	Context	Footnote
1	0470-753	1	Throttle - Assembly	(inc. 2-19)	
2		1	Throttle Body		Not Serviced Individually
3	0430-072	1	Sensor, Throttle Position		
4	5507-234	1	O-Ring, Throttle Position Sensor		
5	5507-231	1	Screw, Machine		
6	0430-074	1	Valve, ISC		
7	5507-233	1	O-Ring, ISC Valve		
8	5507-238	1	Screw, Machine		
9	0470-687	1	Rail, Fuel		
10	0470-767	1	O-Ring, Fuel Injector		
11	0470-762	1	Injector, Fuel		
12	0470-768	1	Ring, Seal - Fuel Injector		
13	5507-227	1	Bracket, Map Sensor		
14	5507-117	2	Screw		
15	0430-073	1	Sensor, Map		

Item	Part No.	Qty	Name	Context	Footnote
16	5507-232	1	O-Ring, Map Sensor		
17	5507-229	1	Plate, ISC Valve		
18	5507-223	1	Cover		
19	5507-037	1	Screw (Top Cover)		
20	0487-057	1	Cable, Throttle		

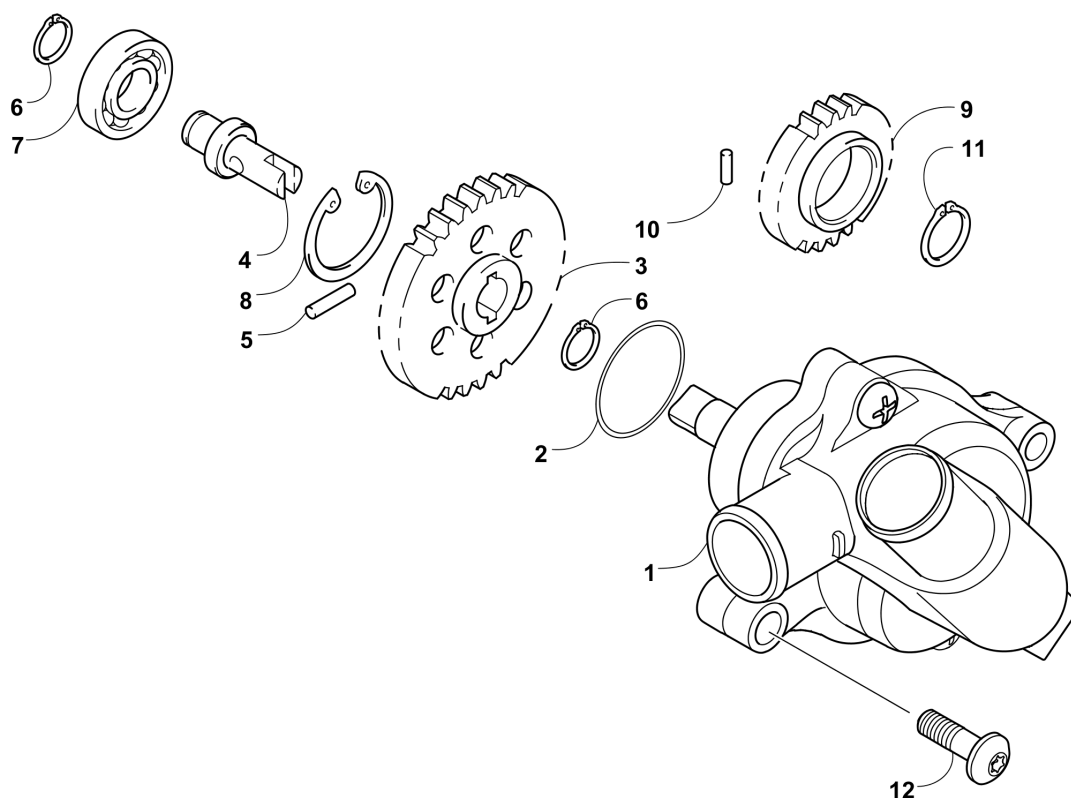
TRANSMISSION ASSEMBLY [300193]



Item	Part No.	Qty	Name	Context	Footnote
1	0823-535	1	Pulley, Driven - Assembly (LP3)	(inc. 2-8)	
2	0823-554	1	Pulley, Driven - Uncalibrated	(inc. 3-6)	
3	0823-454	3	Shoe, Cam		
4	0823-177	3	Screw, Machine		
5	0823-383	1	Key		
6	0823-455	1	Ring, Snap - External		
7	0823-453	1	Cam		
8	0823-377	1	Spring - Black		
9	0623-929	1	Washer		
10	8413-241	1	Screw, Cap		
11	0827-010	1	Nut		
12	0828-106	1	Washer		
13	0823-276	1	Plate, Movable Drive Face		
14	0823-277	4	Damper, Movable Drive Face		
15	0823-167	8	Roller, Movable Drive (Blue) (PM21G)		
16	0823-271	1	Spacer		

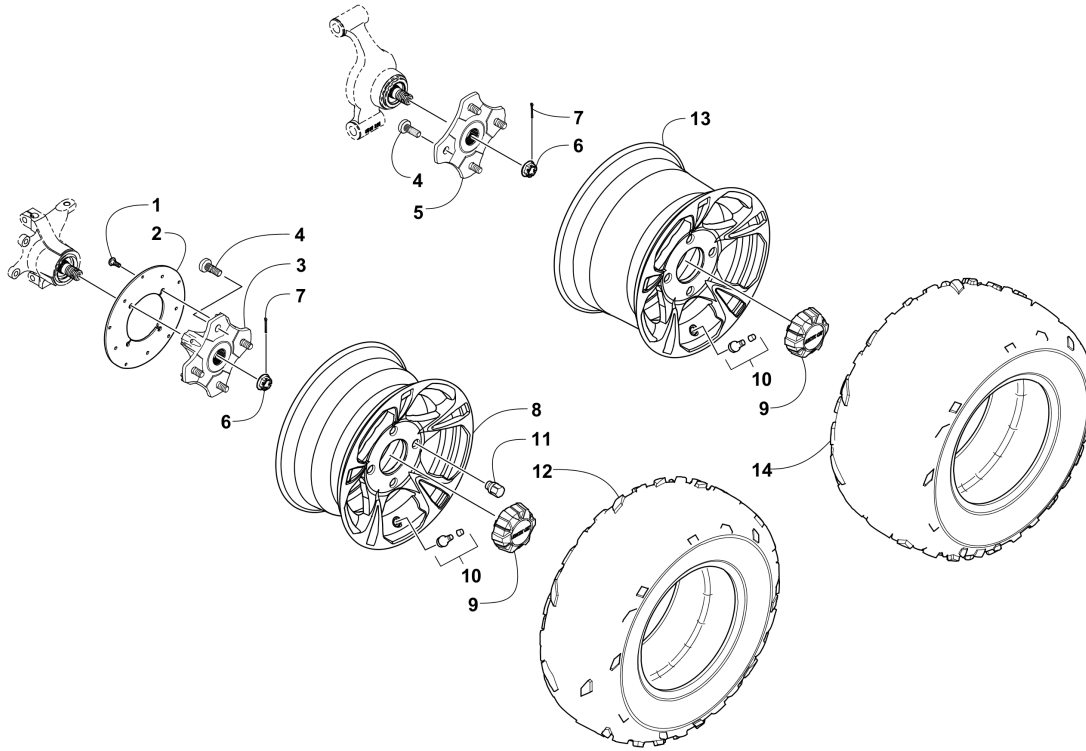
Item	Part No.	Qty	Name	Context	Footnote
17	0823-273	1	Face, Movable Drive		
18	0823-013	1	Belt, Drive		
19	0823-272	1	Face, Fixed Drive		
20	0823-015	1	Spacer, Fixed Drive Face		
21	0470-531	1	O-Ring		
22	0823-365	1	Housing, Clutch		
23	0830-189	1	Seal		
24	0827-011	1	Nut		
25	0823-018	1	Clutch, One-Way		
26	0823-484	1	Clutch, Centrifugal - 6 Plate		

WATER PUMP ASSEMBLY [90695]



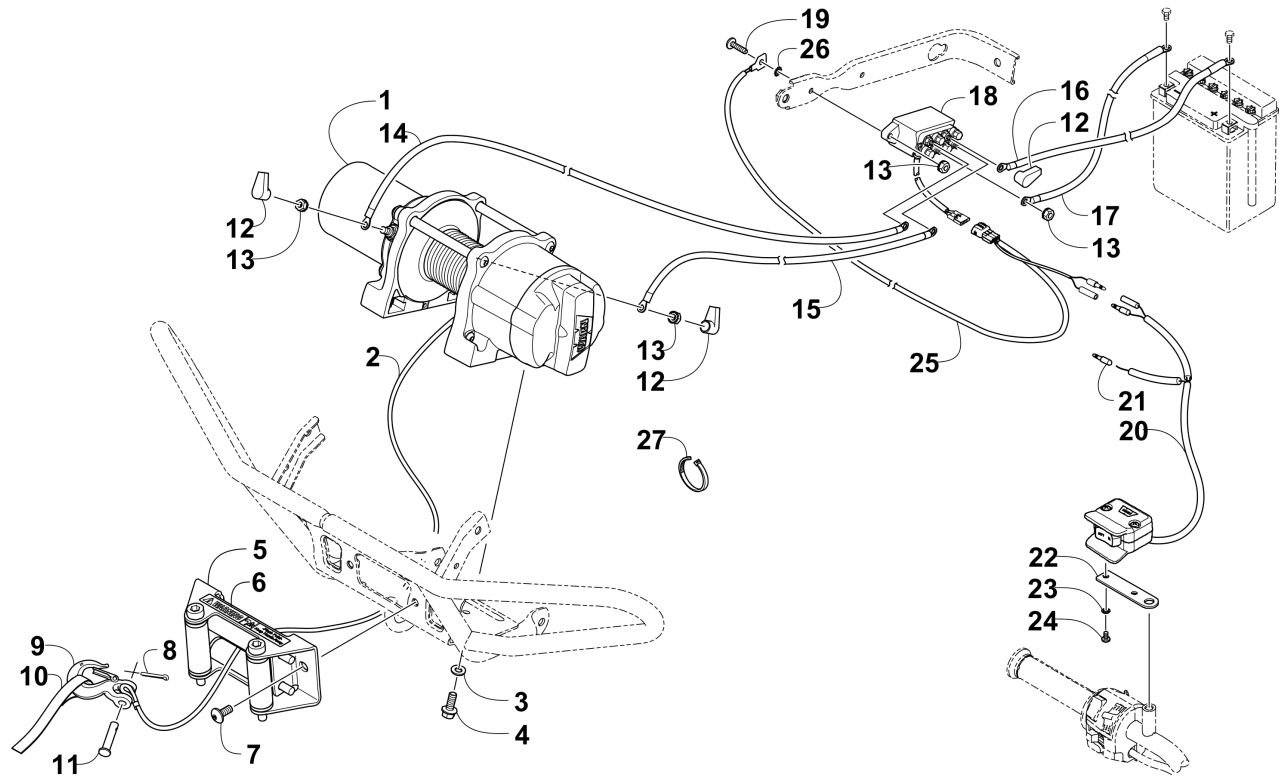
Item	Part No.	Qty	Name	Context	Footnote
1	0813-001	1	Pump, Water - Assembly	(inc. 2)	
2	0830-029	1	O-Ring		
3	0813-004	1	Gear, Driven		
4	0813-005	1	Shaft, Driven Gear		
5	0829-009	1	Pin		
6	0831-002	2	Ring, Retaining		
7	0832-046	1	Bearing		
8	0831-004	1	Ring, Retaining		
9	0811-003	1	Gear, Oil Pump Drive		
10	0829-007	1	Pin, Dowel		
11	0831-005	1	Ring, Retaining		
12	8468-665	2	Screw, Machine		

WHEEL AND TIRE ASSEMBLY [300676]



Item	Part No.	Qty	Name	Context	Footnote
1	0423-557	12	Screw, Shoulder		
2	1436-164	3	Disc, Brake		
3	1502-462	3	Hub, Wheel	(inc. four No. 4)	
4	0402-974	16	Stud		
5	1502-464	1	Hub, Wheel	(inc. four No. 4)	Rear Left
6	0423-607	4	Nut, Castle		
7	0423-407	4	Pin, Cotter		
8	2402-068	2	Wheel - Front - Aluminum	(inc. one No. 9)	
9	2402-084	4	Cap, Wheel		
10	0402-064	4	Stem, Valve - w/Cap	(inc. one No. 11)	
11	0402-064	4	Stem, Valve - w/Cap		
12	0423-618	16	Nut, Lug - Chrome		
13	2402-250	2	Tire - Front		
14	2402-069	2	Wheel - Rear - Aluminum	(inc. one No. 9)	
15	2402-251	2	Tire - Rear		

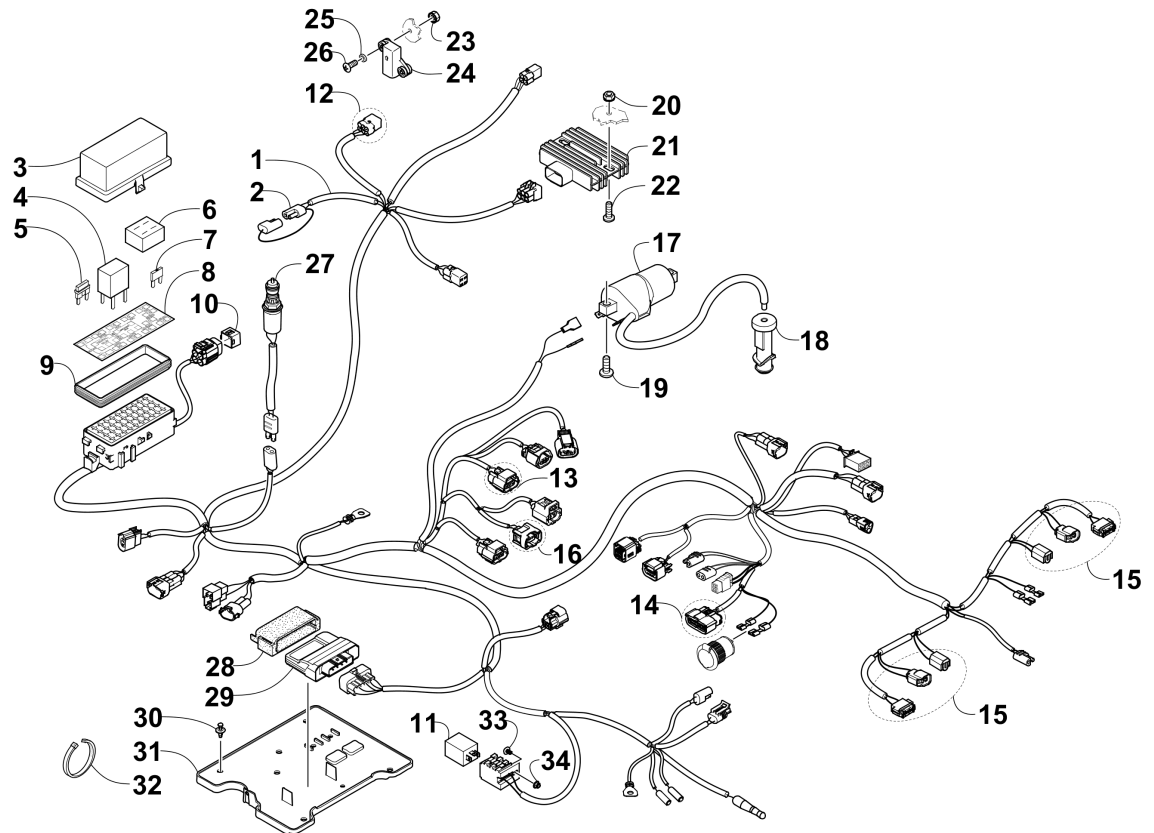
WINCH ASSEMBLY [300694]



Item	Part No.	Qty	Name	Context	Footnote
1	0409-166	1	Winch	(inc. 2)	
2	0441-061	1	Cable, Winch		
3	8051-246	4	Washer, Lock		
4	8408-820	4	Screw, Cap		
5	0441-403	1	Roller, Winch	(inc. 6)	
6	0411-474	1	Decal, Warning - Pinch Point		
7	8468-820	2	Screw, Machine		
8	0623-175	1	Pin, Cotter		
9	1441-833	1	Hook, Winch		
10	1441-781	1	Strap		
11	1441-834	1	Pin		
12	0645-019	3	Boot, Terminal		
13	0623-038	8	Nut w/Washer		
14	0445-068	1	Cable, Winch/Solenoid - Yellow		
15	0445-069	1	Cable, Winch/Solenoid - Blue		
16	0445-087	1	Cable, Solenoid/Battery - Red		
17	1441-112	1	Cable, Solenoid/Battery - Black		
18	0409-066	1	Solenoid		
19	8476-625	2	Screw, Machine		
20	0505-552	1	Switch, Winch - Assembly	(inc. 21-26)	

Item	Part No.	Qty	Name	Context	Footnote
21	1441-428	1	Connector, Harness		
22	0505-551	1	Bracket, Winch Switch		
23	8052-093	2	Washer, Internal Tooth Lock		
24	8009-243	2	Screw, Machine		
25	0486-276	1	Harness, Adapter - Solenoid		
26	8053-212	1	Washer, Lock		
27	0123-788	AR	Tie, Cable - 8 in.		
27	0123-903	AR	Tie, Cable - 11.5 in.		

WIRING HARNESS ASSEMBLY [300185]



Item	Part No.	Qty	Name	Context	Footnote
1	0486-371	1	Harness, Main	(inc. 2-10)	
2	0486-164	1	Tether, Accessory Connector		
3	0430-085	1	Cover, Fuse Block		
4	0430-045	6	Relay (4-Pin) - 20 Amp		
5	0430-034	2	Diode		
6	0430-037	1	Holder, Fuse		
7	0430-032	5	Fuse - 10 Amp		
7	0430-031	4	Fuse - 15 Amp		
7	0430-030	3	Fuse - 30 Amp		
8	2411-213	1	Decal, Fuse Block		
9	0430-086	1	Seal		
10	0430-097	1	Cover, Diagnostics Connector		
11	0430-049	1	Flasher		
12	1436-416	1	Repair Kit, Connector - Tilt Sensor		
13	0437-071	1	Repair Kit, Connector - Idle Speed Control		
14	1436-415	1	Repair Kit, Connector - LCD Gauge		
15	1436-424	AR	Repair Kit, Connector - Headlight/Turn Signal/Position		
16	1436-483	1	Repair Kit, 3P Map Connector		
17	0824-043	1	Coil, Ignition - Assembly		
18	0824-049	1	Cap, Spark Plug		

Item	Part No.	Qty	Name	Context	Footnote
19	8476-620	2	Screw, Machine		
20	0623-038	2	Nut w/Washer		
21	0824-037	1	Regulator, Voltage		
22	8476-625	2	Screw, Machine		
23	0423-493	2	Nut w/Washer		
24	0409-064	1	Sensor, Tilt		
25	0123-802	2	Washer		
26	8468-425	2	Screw, Machine		
27	0409-089	1	Switch, Brake - Assembly		
28	0430-076	1	Cushion, ECM		
29	0530-041	1	ECU		
30	0623-362	3	Clip, Retaining		
31	2406-643	1	Tray, Electrical		
32	0123-788	AR	Tie, Cable - 8 in.		
32	0123-903	AR	Tie, Cable - 11.5 in.		
33	8476-516	1	Screw, Machine		
34	8427-502	1	Nut, Lock		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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