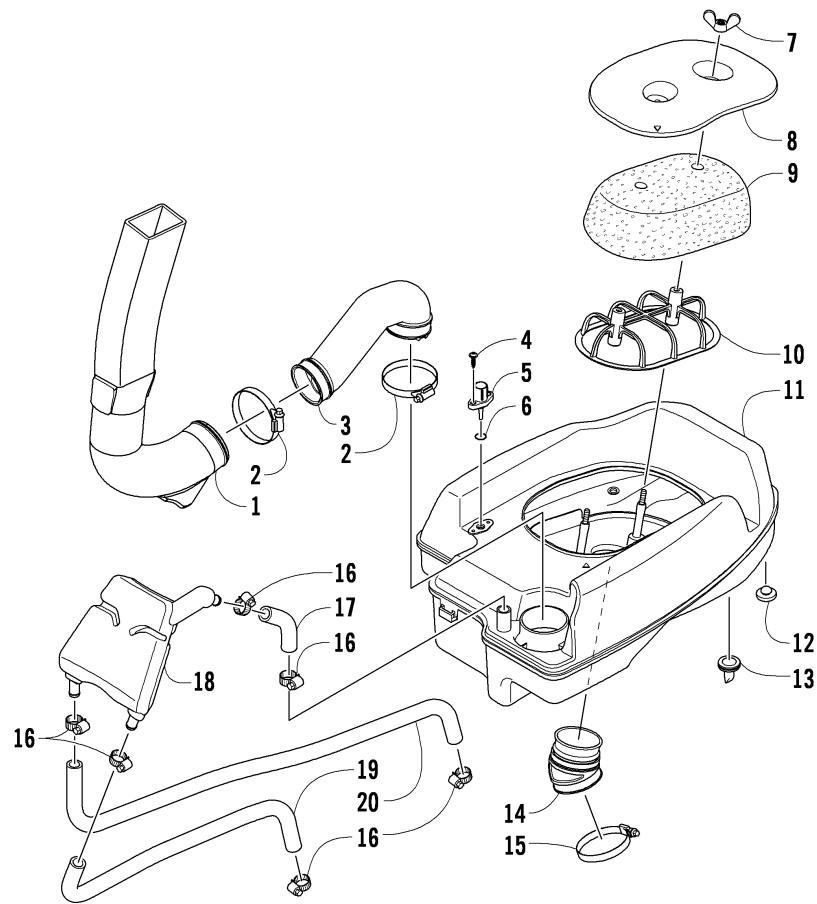


**2017 ATV 1000 MUD PRO LTD
EPS BLACK**

Contents

AIR INTAKE ASSEMBLY [92681]	1
BATTERY AND STARTER ASSEMBLY [301790]	3
CAM CHAIN ASSEMBLY [300149]	5
CASE/BELT COOLING ASSEMBLY [95777]	6
CLUTCH SIDE ENGINE COVERS [300311]	7
COOLING ASSEMBLY [300335]	8
CRANKCASE ASSEMBLY [300313]	10
CRANKSHAFT AND PISTON ASSEMBLY [96539]	12
CYLINDER ASSEMBLY [300314]	13
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300315]	14
DRIVE TRAIN ASSEMBLY [301717]	16
ENGINE AND EXHAUST [301825]	17
FRAME AND RELATED PARTS [301819]	19
FRONT DRIVE GEARCASE ASSEMBLY [301003]	21
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [301817]	24
FRONT SUSPENSION ASSEMBLY [301821]	26
GAS TANK ASSEMBLY [95775]	28
GEAR SHIFTING ASSEMBLY [300322]	29
HANDLEBAR ASSEMBLY [97624]	30
HYDRAULIC BRAKE ASSEMBLY [301824]	32
INSTRUMENT POD ASSEMBLY [301820]	34
MAGNETO ASSEMBLY [300324]	35
MAGNETO SIDE ENGINE COVERS [300155]	36
OIL PUMP ASSEMBLY [300326]	37
REAR DRIVE GEARCASE ASSEMBLY [99836]	38
REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES [301818]	40
REAR SUSPENSION ASSEMBLY [301822]	42
SEAT ASSEMBLY [96152]	44
SECONDARY DRIVE ASSEMBLY [96972]	45
SECONDARY TRANSMISSION ASSEMBLY [300329]	47
SHIFT LEVER ASSEMBLY [301335]	49
STARTER CLUTCH ASSEMBLY [300331]	51
STEERING ASSEMBLY [301710]	52
TAILLIGHT ASSEMBLY [88992]	54
THROTTLE BODY ASSEMBLY [300332]	55
TRANSMISSION ASSEMBLY [301337]	57
WATER PUMP ASSEMBLY [98552]	59
WHEEL AND TIRE ASSEMBLY [301823]	60
WINCH ASSEMBLY [301709]	61
WIRING HARNESS ASSEMBLY [301826]	63

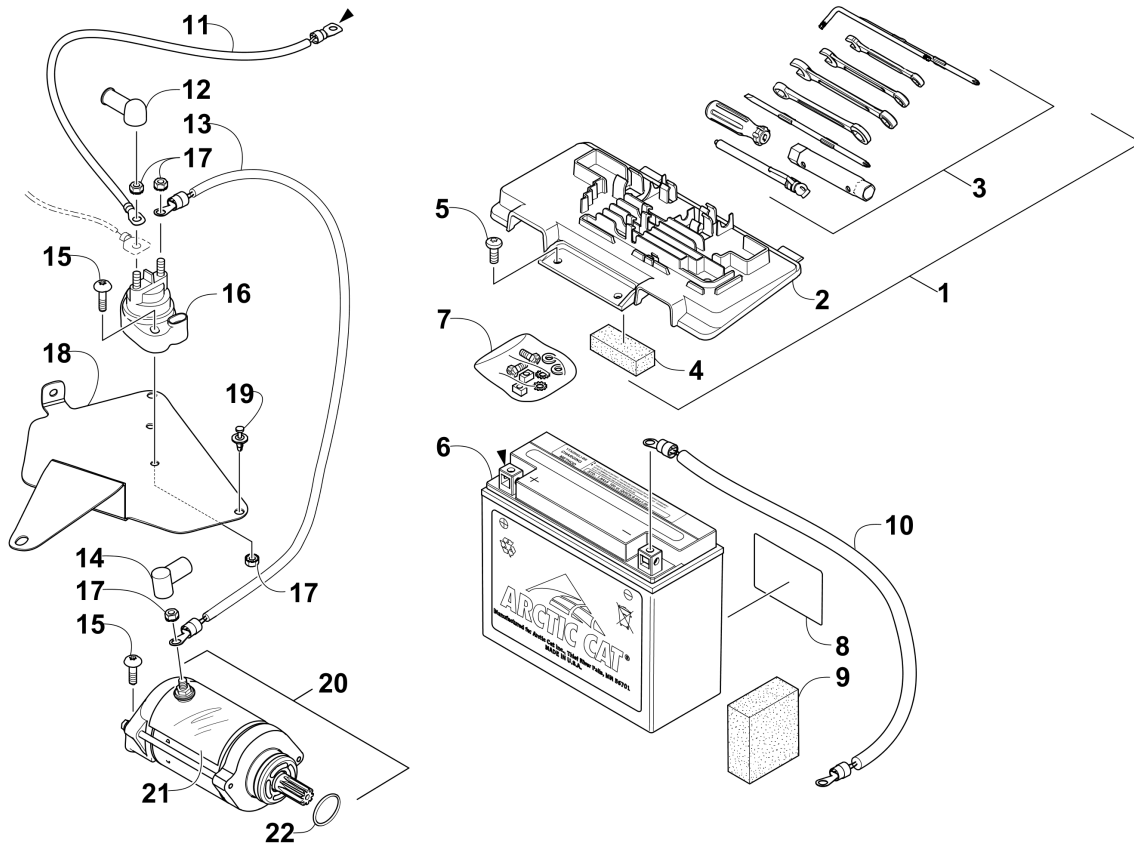
AIR INTAKE ASSEMBLY [92681]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0413-265		1	Duct, Air Intake		
2	0423-019		2	Clamp		
3	0470-583		1	Boot, Air Intake		
4	0423-342		2	Screw, Self-Tapping		
5	0430-055		1	Sensor, Air Temperature	(inc. 6)	
6	5507-224		1	O-Ring		
7	0423-716		2	Nut, Wing		
8	0470-832		1	Lid, Air Box - Fabricated		
9	0470-828		1	Filter, Air		
10	0470-731		1	Cage, Air Filter		
11	0570-221		1	Housing, Air Intake		
12	0406-877		4	Bumper		
13	0470-858		2	Valve, Drain		
14	0470-638		1	Boot, Throttle Body		
15	0423-066		1	Clamp		
16	0623-028		6	Clamp - 5/16-3/4 Diameter		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	0410-198		1	Hose, Separator Tank		
18	0470-718		1	Tank, Separator		
19	0410-196		1	Hose, Crankcase		
20	0410-208		1	Hose, Crankcase		

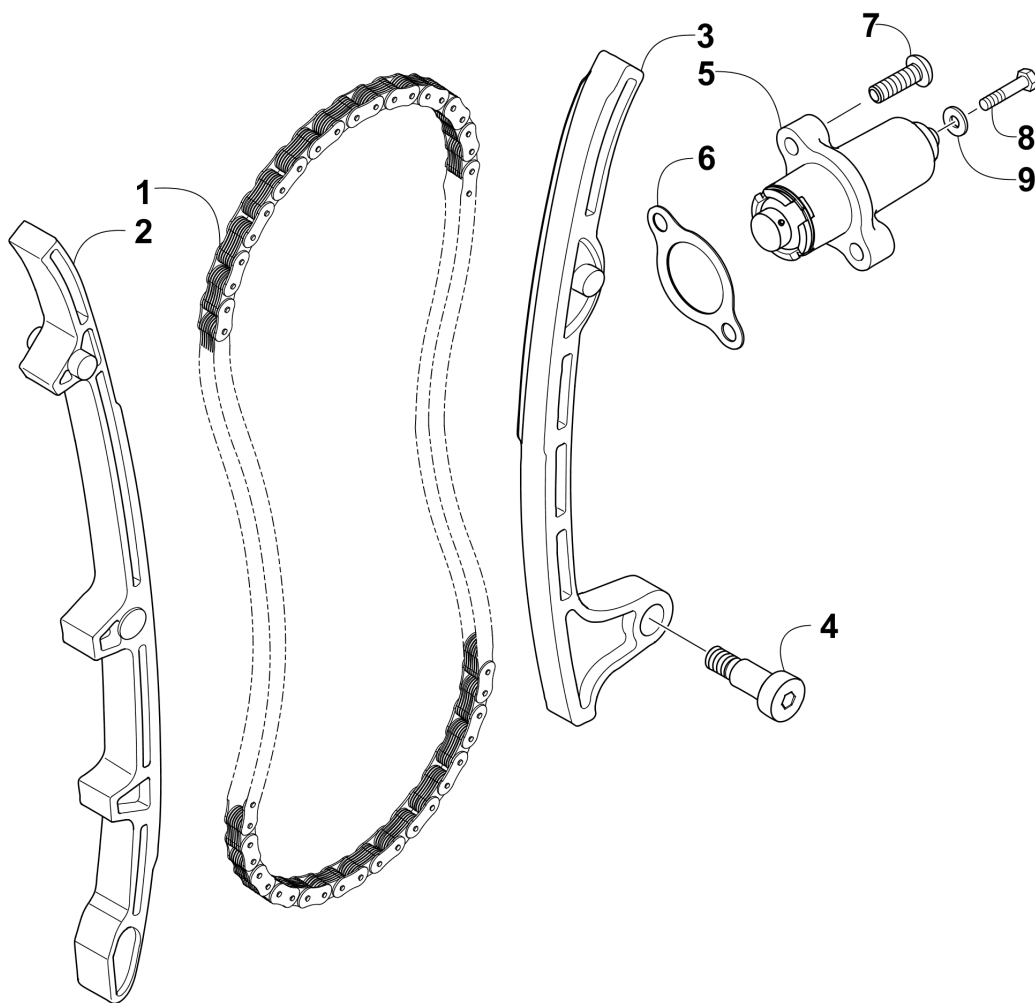
BATTERY AND STARTER ASSEMBLY [301790]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	5993-040		1	Tray, Tool - Assembly	(inc. 2-4)	
2	4406-136		1	Cover, Battery/Tool Tray		
3	0444-122		1	Kit, Tool		
4	0417-016		1	Pad, Battery		
5	8476-620		2	Screw, Machine		
6	0745-406		1	Battery	(inc. 7-8)	
7	0445-082		1	Kit, Hardware		
8	0645-430		1	Decal, Warning		
9	0417-017		1	Foam, Battery		
10	0445-063		1	Cable, Battery/Ground		
11	0445-062		1	Cable, Battery/Solenoid		
12	0645-327		1	Boot, Terminal - Solenoid		
13	0445-066		1	Cable, Solenoid/Starter	(inc. 14)	
14	0645-019		1	Boot, Terminal		
15	8476-625		4	Screw, Machine		
16	0445-058		1	Solenoid		
17	0623-038		5	Nut w/Washer		
18	4406-132		1	Plate, Mounting - Solenoid		
19	0623-362		3	Rivet, Reinstallable		
20	0825-030		1	Motor, Starter - Assembly	(inc. 21-22)	

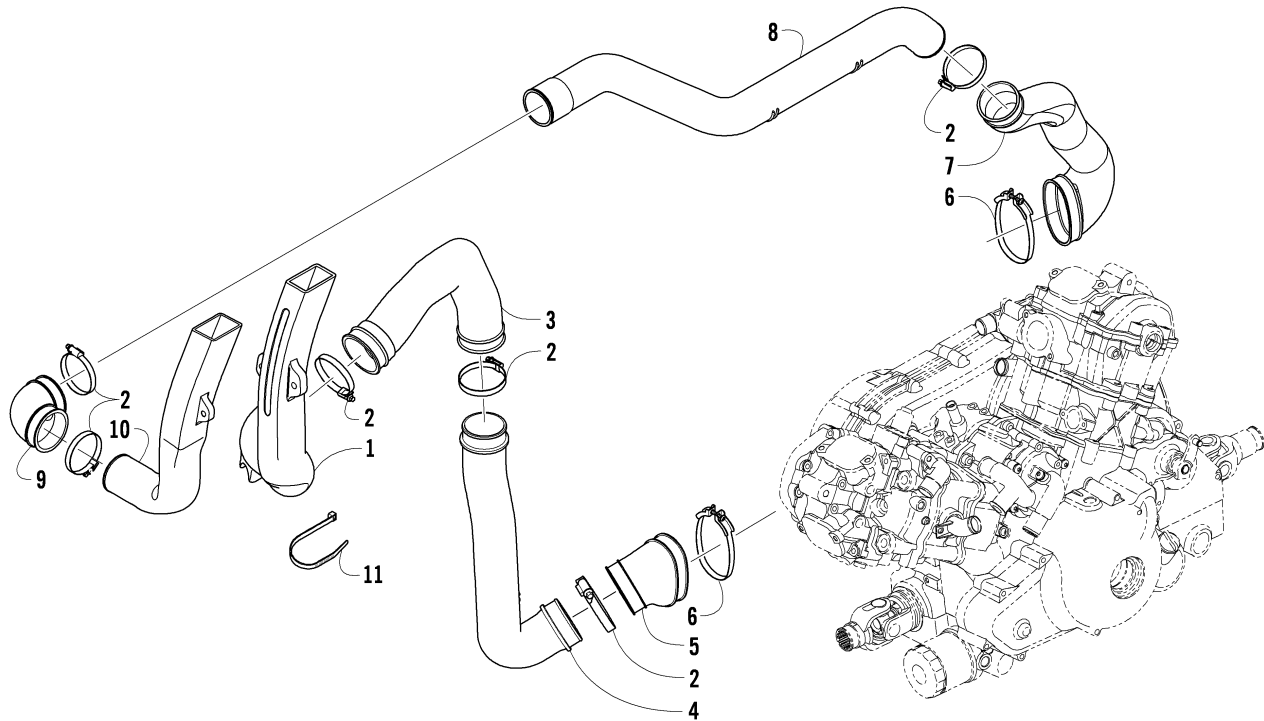
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0412-677		1	Shield, Heat - Starter		
22	0830-228		1	O-Ring		

CAM CHAIN ASSEMBLY [300149]



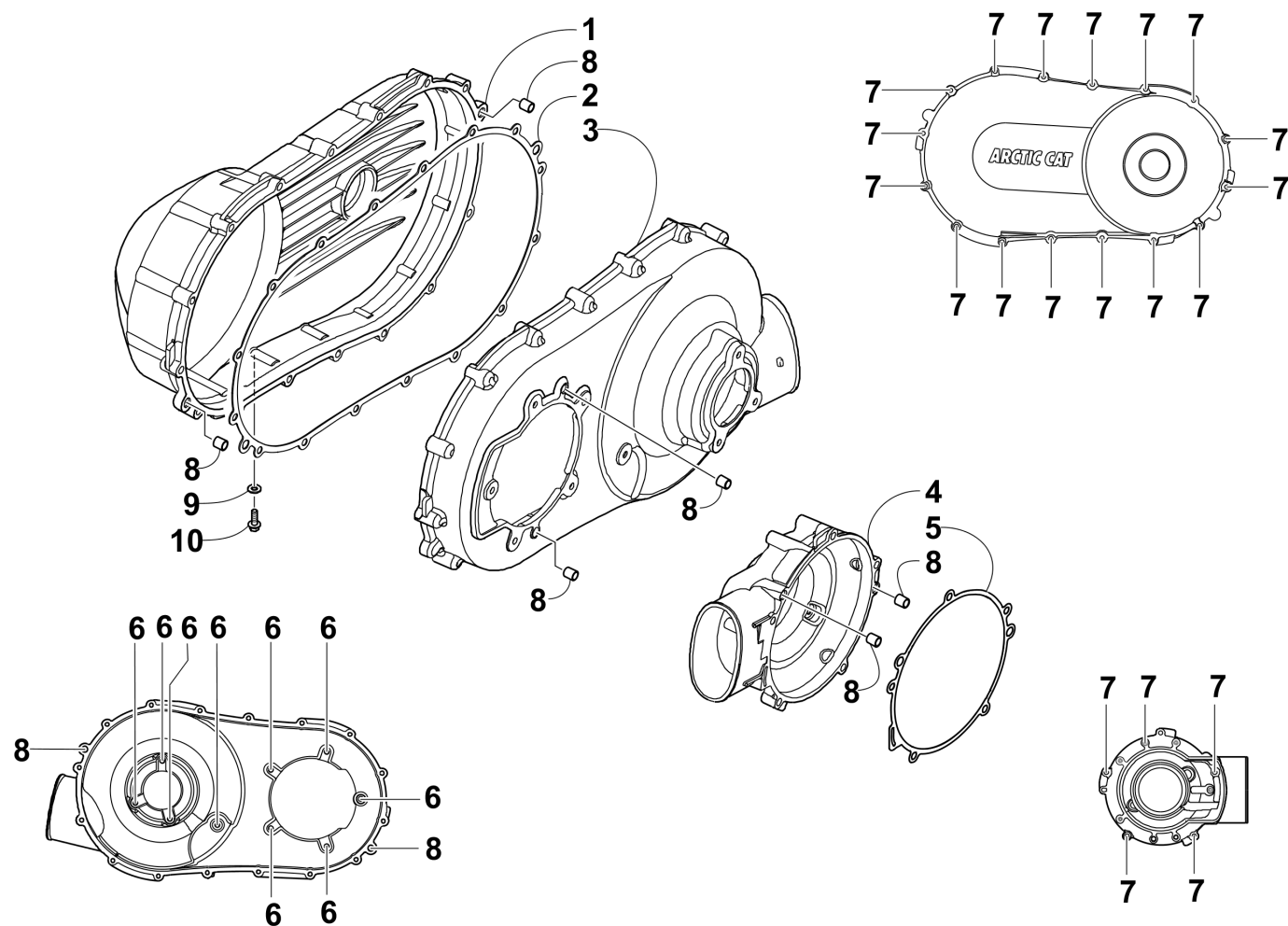
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0810-001		2	Chain, Cam		
2	0810-069		2	Guide,Chain		
3	0810-070		2	Guide,Chain Tensioner		
4	0826-106		2	Pivot, Tensioner		
5	0810-004		2	Adjuster, Tensioner - Assembly		
6	0830-018		2	Gasket		
7	8468-625		4	Screw, Machine		
8	8400-610		2	Screw, Cap		
9	0828-129		2	Washer		

CASE/BELT COOLING ASSEMBLY [95777]



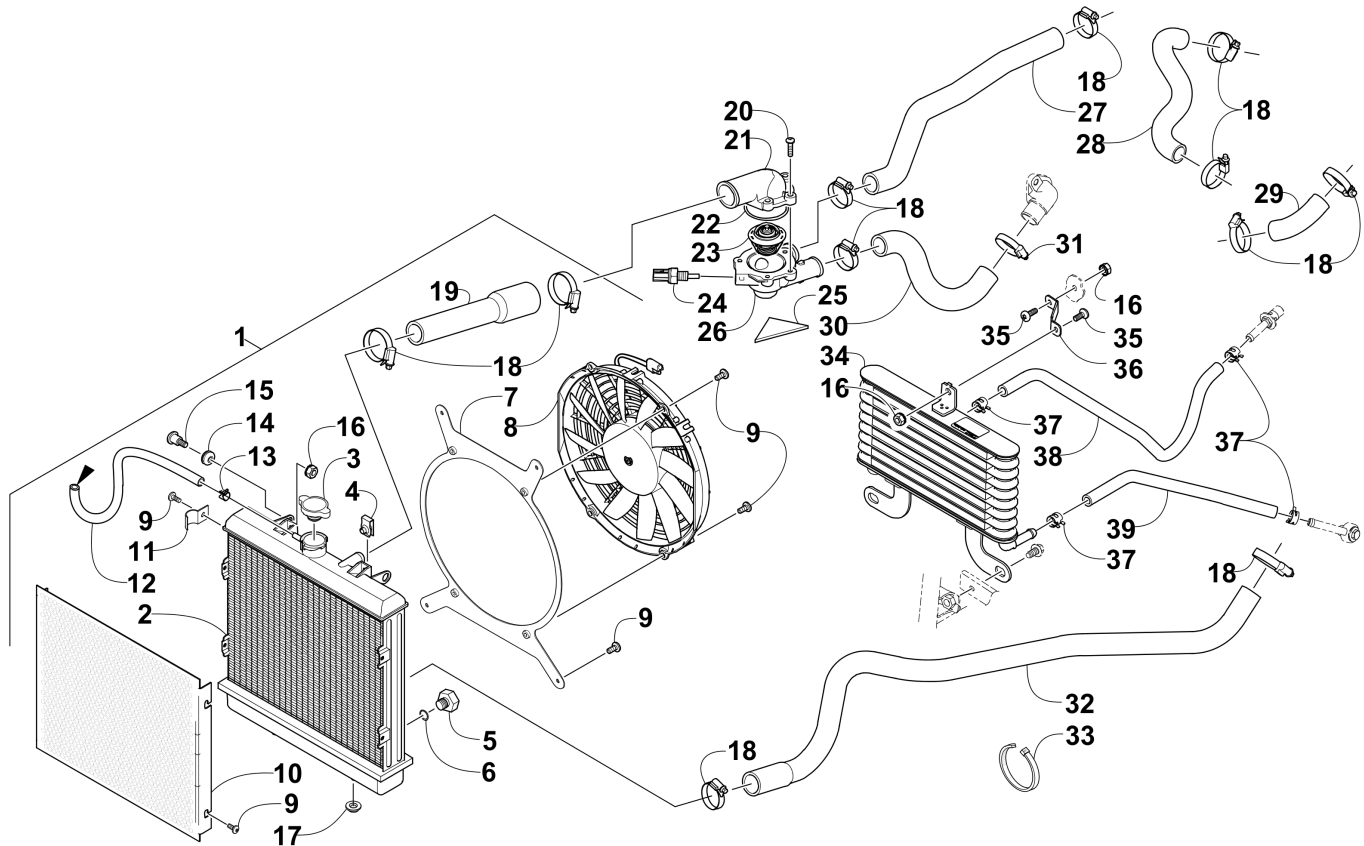
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0413-228		1	Duct, Air-In - Clutch		
2	0423-019		6	Clamp		
3	0413-092		1	Boot, Intake		
4	0413-250		1	Duct, Intake - Lower		
5	0413-055		1	Boot, Intake		
6	0423-057		2	Clamp		
7	0413-314		1	Boot, Belt - Out		
8	0413-213		1	Duct, Clutch-Out - #1		
9	0413-098		1	Boot, Air-In		
10	0413-215		1	Duct, Clutch-Out - #2		
11	0123-903		AR	Tie, Cable - 11.5 in.		
11	0623-144		AR	Tie, Cable		

CLUTCH SIDE ENGINE COVERS [300311]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0806-155		1	Cover, Outside		
2	0830-137		1	Gasket, Cover		
3	0806-168		1	Cover, Inner Clutch		
4	0806-163		1	Cover, Clutch		
5	0830-218		1	Gasket, Clutch Cover		
6	8468-617		9	Screw, Machine		
7	8468-630		21	Screw, Machine		
8	0829-062		6	Pin, Dowel		
9	0830-013		1	Washer, Crush		
10	8408-812		1	Screw, Cap		

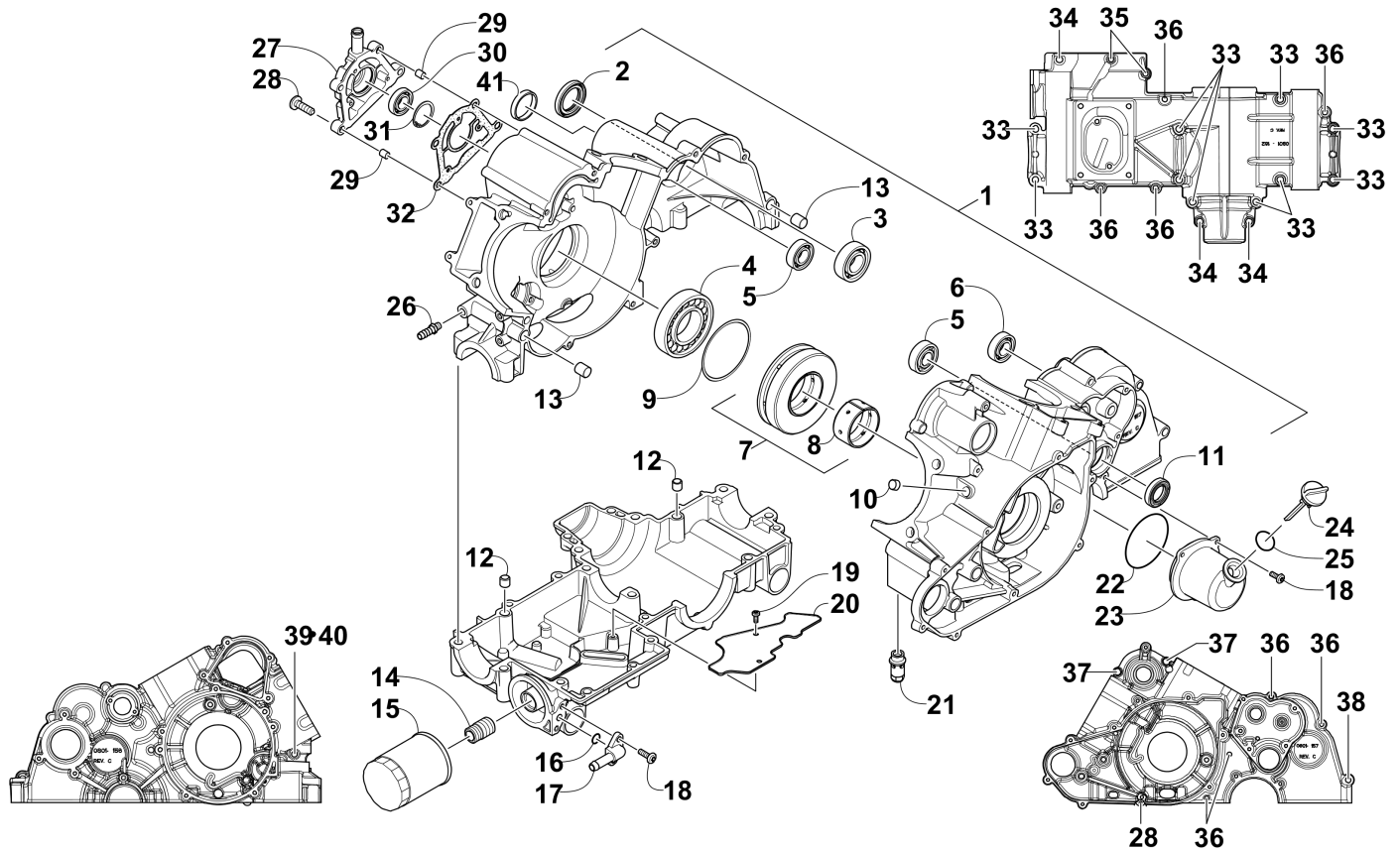
COOLING ASSEMBLY [300335]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0413-258		1	Radiator Assembly	(inc. 2-14)	
2	0413-216		1	Radiator		
3	0413-255		1	Cap, Radiator		
4	1623-637		4	Clip, U-Nut		
5	0413-195		1	Plug, Radiator		
6	1602-213		1	O-Ring		
7	0413-217		1	Bracket, Mounting - Fan		
8	0413-123		1	Fan, Radiator		
9	8470-510		12	Screw, Machine		
10	0413-214		1	Screen, Radiator		
11	0423-351		1	Clamp, Wire		
12	0610-011		AR	Hose - 25 ft		
13	1623-351		1	Clamp, Hose		
14	0423-030		2	Grommet		
15	0423-484		2	Screw, Shoulder		
16	0623-038		4	Nut w/Washer		
17	0423-028		2	Bushing		
18	0423-496		11	Clamp, Hose		
19	0410-120		1	Hose, Coolant - Radiator/Thermostat - Upper		
20	8470-520		4	Screw, Machine		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0808-092		1	Cover, Thermostat		
22	0830-173		1	O-Ring		
23	0808-093		1	Thermostat		
24	0808-124		1	Sensor, Engine Coolant Temperature		
25	0417-008		AR	Pad, Foam		
26	0808-189		1	Housing, Thermostat		
27	0410-195		1	Hose, Coolant - No. 2		
28	0410-116		1	Hose, Coolant		
29	0410-115		1	Hose, Coolant - Crossover		
30	0410-117		1	Hose, Coolant - No. 1		
31	1623-093		1	Clamp, Hose		
32	0410-229		1	Hose, Coolant - Pump Suction		
33	0123-903		AR	Tie, Cable - 11.5 in.		
34	0413-211		1	Cooler, Oil		
35	8476-612		2	Screw, Machine		
36	0513-022		1	Bracket, Mounting - Oil Cooler - Upper		
37	0423-632		4	Clamp, Hose		
38	0410-149		1	Hose, Oil Cooler - In		
39	0410-219		1	Hose, Oil Cooler - Out		

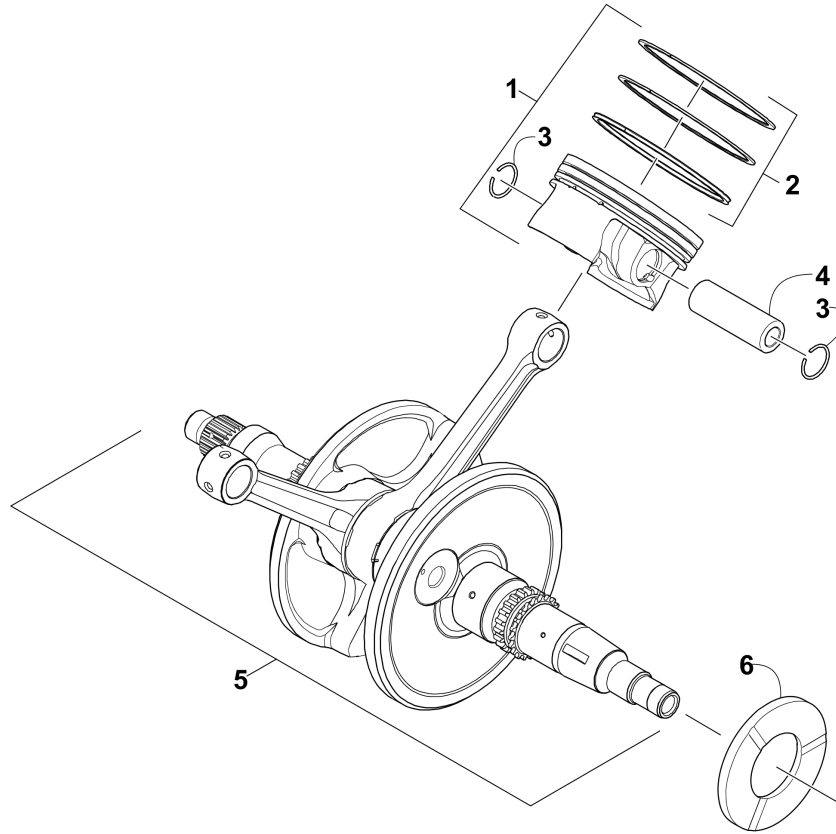
CRANKCASE ASSEMBLY [300313]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0801-222		1	Crankcase, Assembly w/Bearings	(inc. 2-14)	
2	0830-035		1	Seal, Driveshaft		
3	0832-048		1	Bearing		
4	0832-042		1	Bearing		
5	0832-050		2	Bearing		
6	0832-049		1	Bearing		
7	0832-055		1	Bearing - Assembly	(inc. 8)	
8	0832-057		1	Bearing		
9	0830-221		1	O-Ring		
10	0801-002		1	Plug		
11	0822-052		1	Seal, Countershaft		
12	0829-003		2	Pin, Dowel		
13	0829-002		2	Pin, Dowel		
14	0812-066		1	Union, Oil Filter		
15	0812-034		1	Filter, Oil		
16	0830-172		1	O-Ring		
17	0812-060		1	Fitting, Oil		
18	8468-616		5	Screw, Machine		
19	0623-914		2	Screw, Self-Tapping		
20	0801-218		1	Plate, Oil Sump		

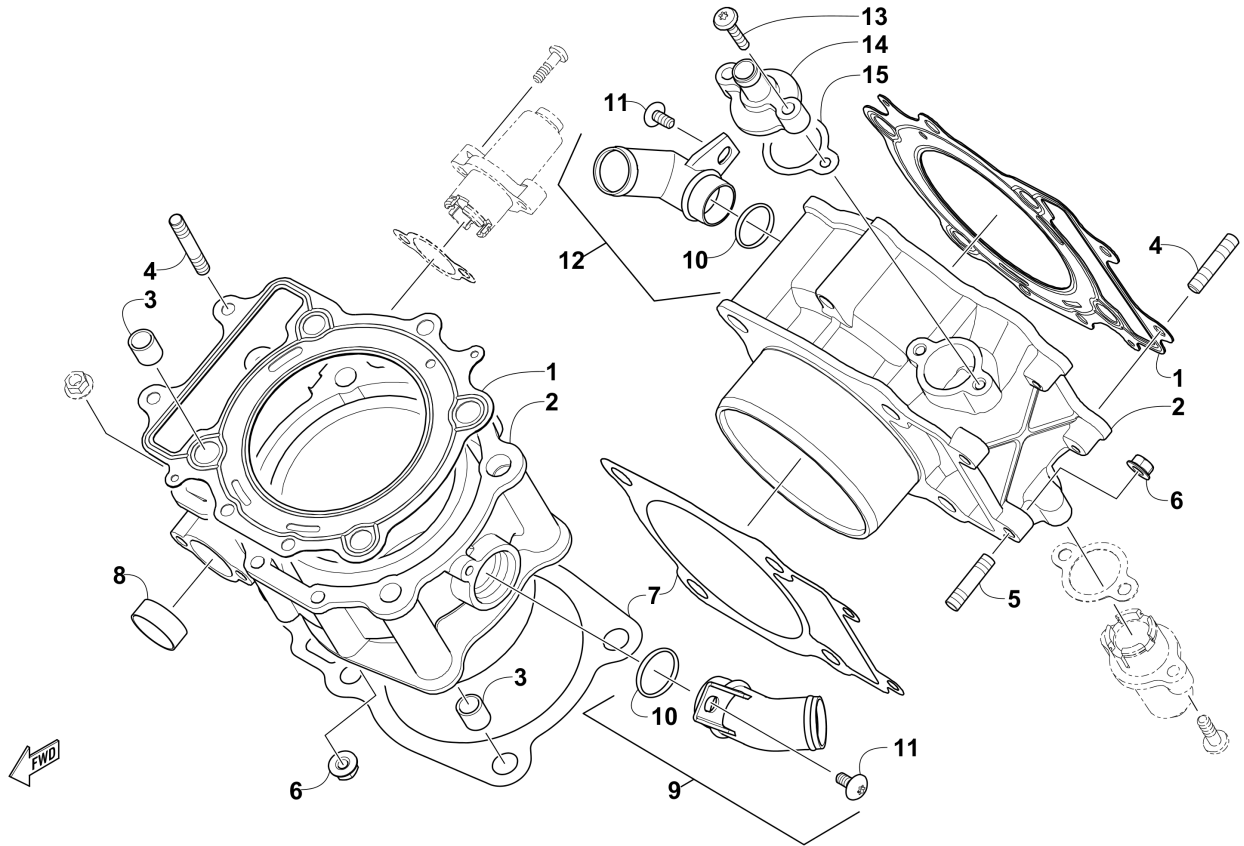
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0812-052		1	Valve, Oil-Relief - Assembly		
22	0830-162		1	O-Ring, Oil Filler Cover		
23	0812-081		1	Cover, Oil Filler		
24	0801-179		1	Stick, Oil Level		
25	0830-010		1	O-Ring		
26	0812-078		1	Fitting, Oil - Threaded		
27	0801-193		1	Cover, Breather		
28	8468-625		5	Screw, Machine		
29	0829-062		2	Pin, Dowel		
30	0832-084		1	Bearing		
31	0831-086		1	Circlip		
32	0830-191		1	Gasket, Breather		
33	8412-860		10	Screw, Cap		
34	8412-830		3	Screw, Cap		
35	8468-640		2	Screw, Machine		
36	8468-660		8	Screw, Machine		
37	8468-630		2	Screw, Machine		
38	8412-875		1	Screw, Cap		
39	8412-850		1	Screw, Cap		
40	0830-008		1	Gasket		
41	0818-103		1	Plug		

CRANKSHAFT AND PISTON ASSEMBLY [96539]



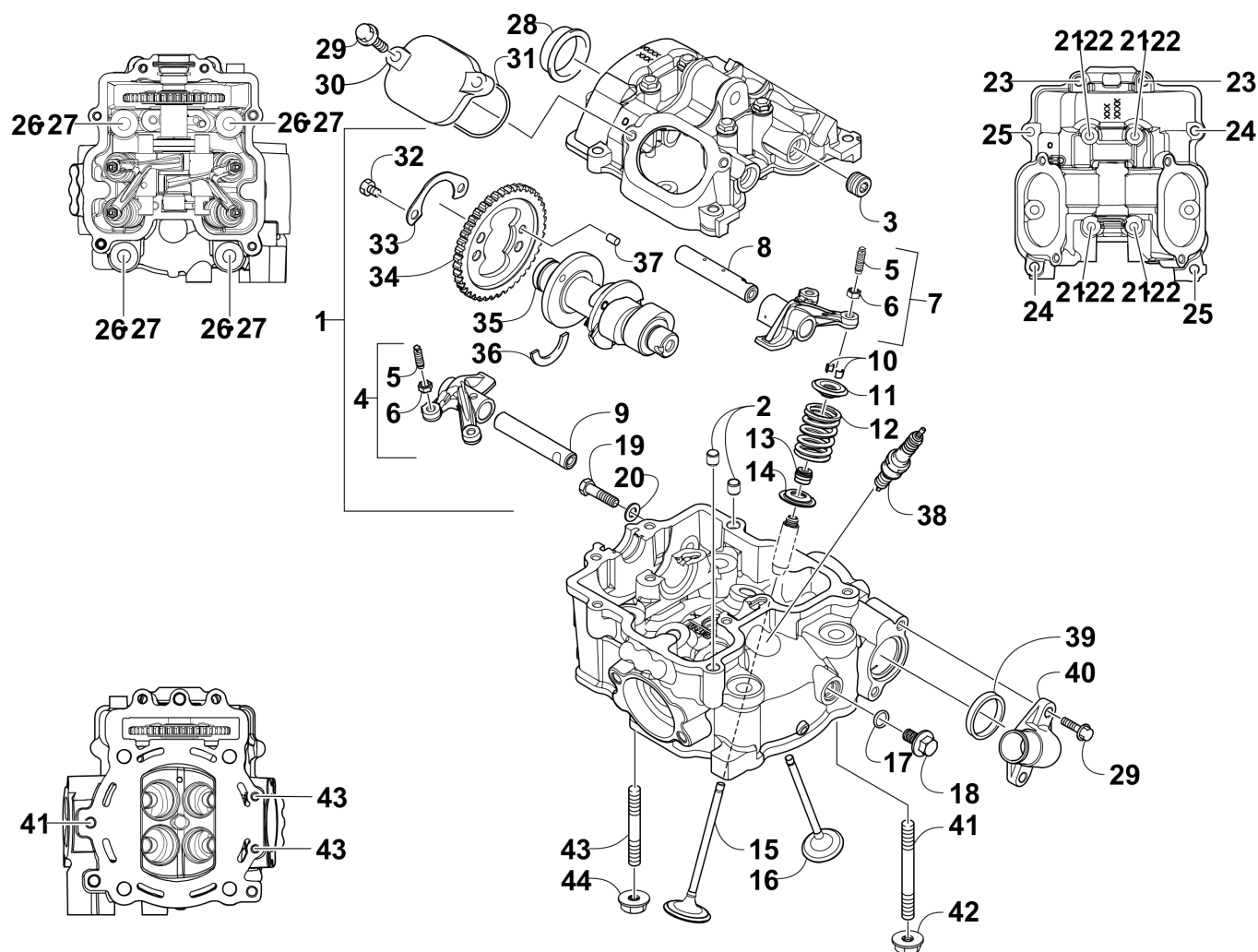
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0805-299		2	Piston, 93 mm Set - Assembly	(inc. 2-4)	
2	0805-164		2	Ring, Piston - Set		
3	0805-199		4	Circlip, Piston Pin		
4	0805-198		2	Pin, Piston		
5	0805-327		1	Crankshaft, Assembly		
6	0805-273		1	Washer, Thrust		

CYLINDER ASSEMBLY [300314]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0830-209		2	Gasket, Head		
2	0804-061		2	Cylinder		
3	0829-002		8	Pin, Dowel		
4	0827-002		4	Bolt, Stud		
5	0827-018		4	Bolt, Stud		
6	8424-604		8	Nut		
7	0830-193		2	Gasket, Base		
8	0804-037		1	Plug, Cylinder		
9	0804-068		1	Union, Coolant Hose - Assembly	(inc. 10-11)	
10	0830-007		2	O-Ring		
11	8468-616		2	Screw, Machine		
12	0804-069		1	Union, Coolant Hose - Assembly	(inc. 10-11)	
13	8468-620		2	Screw, Machine		
14	0801-174		1	Cover, Breather		
15	0830-018		1	Gasket		

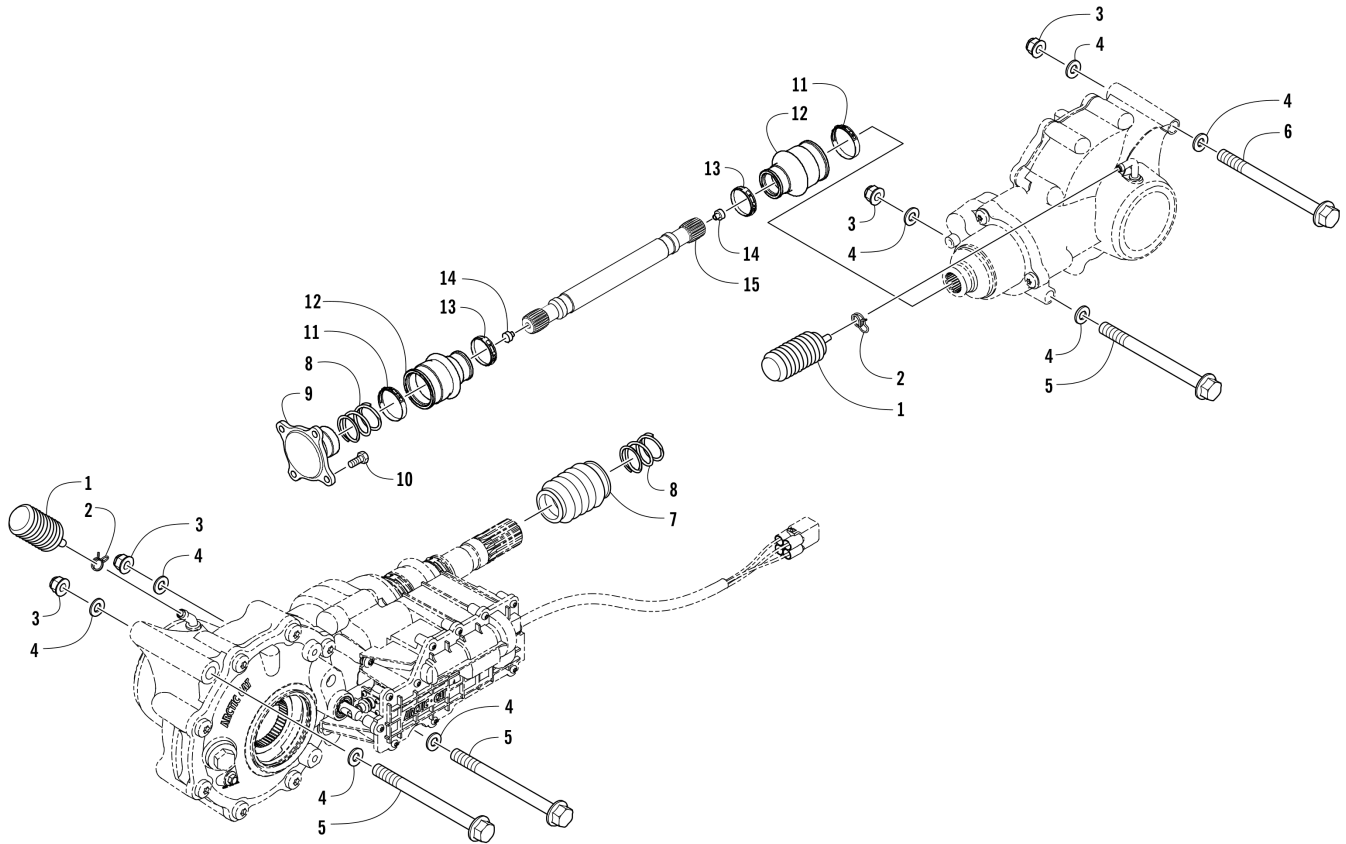
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300315]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0808-227		2	Cylinder Head - Assembly	(inc. 2-21)	
2	0829-062		4	Pin, Dowel		
3	0831-092		4	Plug, Shaft		
4	0809-319		2	Arm, Valve Rocker - Exhaust	(inc. two No. 5-6)	
5	0809-240		8	Screw, Adjuster		
6	0827-059		8	Nut		
7	0809-318		2	Arm, Valve Rocker - Intake	(inc. two No. 5-6)	
8	0809-241		2	Shaft, Rocker Arm - Intake		
9	0809-242		2	Shaft, Rocker Arm - Exhaust		
10	0809-233		16	Cotter, Valve		
11	0809-232		8	Retainer, Spring		
12	0809-231		8	Spring, Valve		
13	0830-186		8	Seal, Oil		
14	0809-230		8	Seat, Spring - Valve		
15	0809-228		4	Valve, Intake		

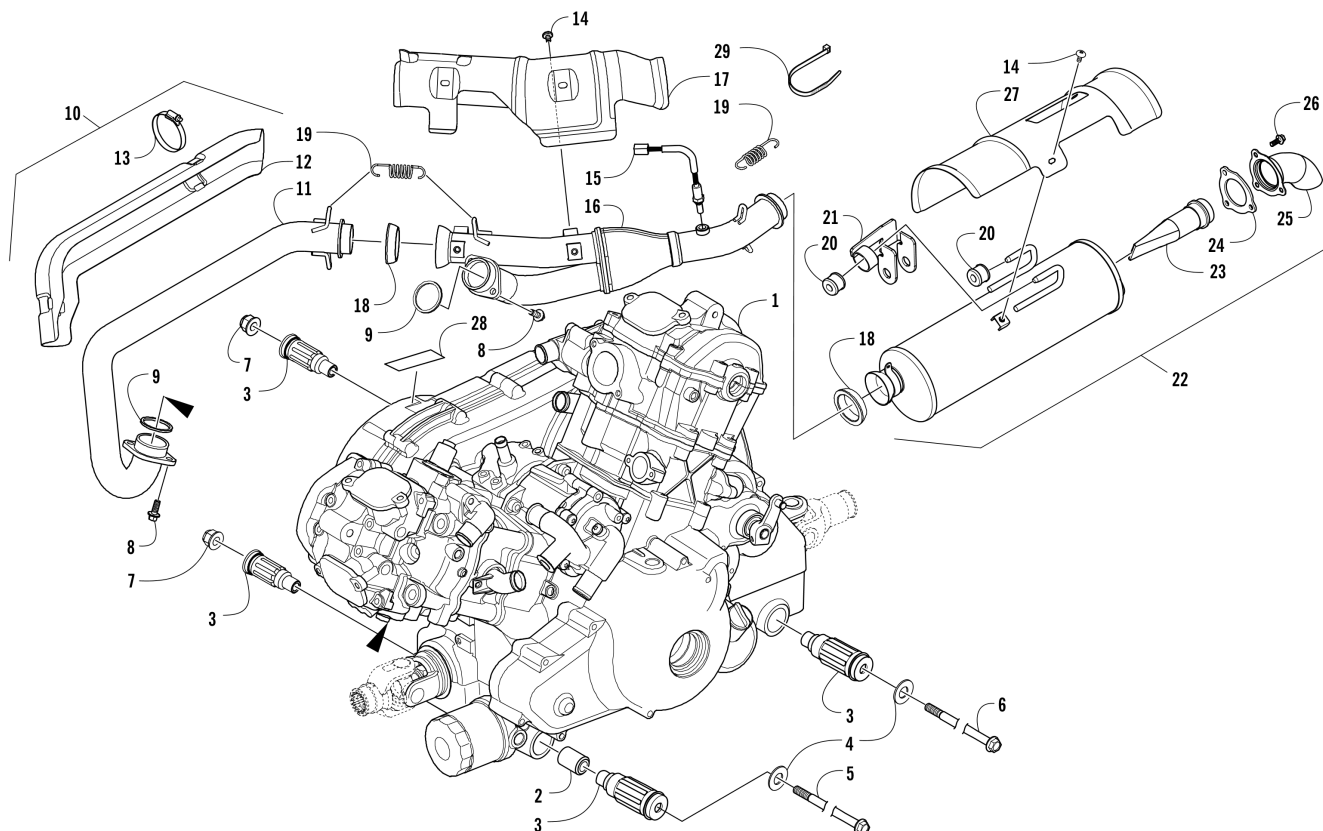
Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0809-229		4	Valve, Exhaust		
17	0830-213		2	O-Ring		
18	0826-157		2	Screw, Cap		
19	8400-812		2	Screw, Cap		
20	0830-025		2	Washer, Crush		
21	0826-149		8	Screw, Cap		
22	0830-155		8	Gasket		
23	0826-002		4	Screw, Cap		
24	0826-005		4	Screw, Cap		
25	0826-006		4	Screw, Cap		
26	0808-090		8	Screw, Cap		
27	0830-147		8	Washer		
28	0808-077		2	Plug, Cylinder Head		
29	0826-007		12	Screw, Cap		
30	0808-003		4	Cap, Inspection		
31	0830-004		4	O-Ring		
32	0826-034		4	Screw, Cap		
33	0828-004		2	Plate, Retainer		
34	0809-212		2	Sprocket		
35	0809-246		1	Camshaft, V Twin - Front Cylinder - Assembly		
35	0809-248		1	Camshaft, V Twin - Rear Cylinder - Assembly		
36	0809-003		2	C-Ring		
37	0829-049		2	Pin, Dowel		
38	0217-799		2	Spark Plug - CPR8E		
39	0830-120		2	Seal		
40	0808-008		2	Cover, Thermostat		
41	0827-069		2	Bolt, Stud		
42	8424-804		2	Nut		
43	0827-068		4	Bolt, Stud		
44	8424-604		4	Nut		

DRIVE TRAIN ASSEMBLY [301717]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1402-620		2	Bladder, Gearcase		
2	0423-315		2	Clamp, Hose		
3	1423-335		4	Nut, Lock		
4	0423-426		8	Washer		
5	0423-404		3	Screw, Cap		
6	0423-830		1	Screw, Cap		
7	0402-966		1	Boot, Prop Shaft (Long)		
8	1402-026		2	Spring		
9	2402-193		1	Flange, Output		
10	8408-820		4	Screw, Cap		
11	0423-393		2	Clamp		
12	0402-985		2	Boot		
13	0423-411		2	Clamp		
14	0673-618		2	Bumper, Driveshaft		
15	1402-233		1	Shaft, Propeller		

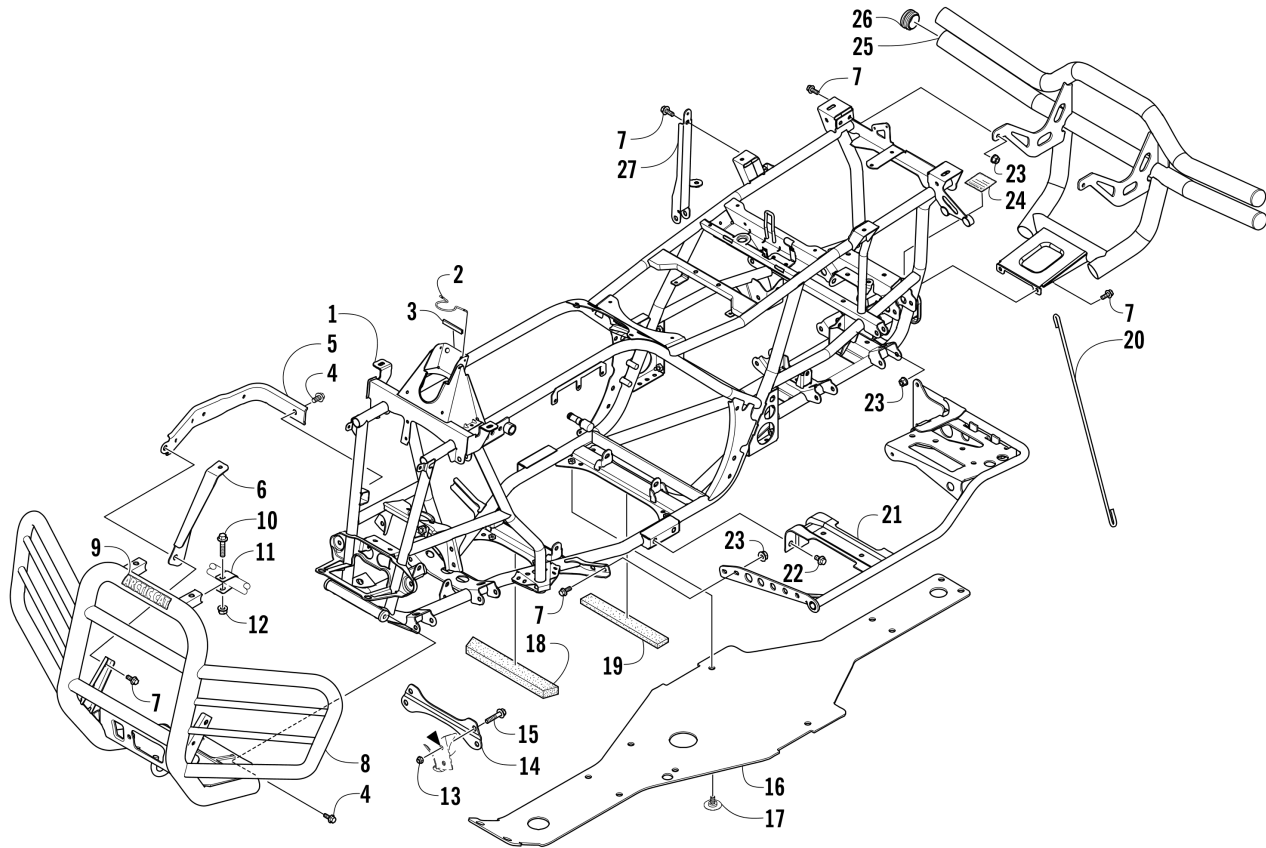
ENGINE AND EXHAUST [301825]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0800-215	X	1	Engine, A950Z	(inc. 2-3)	
2	0801-128		1	Spacer, Engine Mount		
3	0801-091		4	Mount, Engine		
4	0423-426		2	Washer		
5	0423-734		1	Screw, Cap		
6	0423-451		1	Screw, Cap		
7	1423-335		2	Nut, Lock		
8	8408-820		4	Screw, Cap		
9	0412-338		2	Gasket, Exhaust		
10	0512-433		1	Pipe, Exhaust - Assembly	(inc. 11-13)	
11	0512-349		1	Pipe, Exhaust		
12	0412-400		1	Shield, Exhaust Pipe		
13	0423-317		2	Clamp		
14	8477-610		7	Screw, Machine		
15	0430-135		1	Sensor, Oxygen		
16	0512-690		1	Pipe, Exhaust - Rear		
17	0412-736		1	Shield, Exhaust Pipe - Rear		
18	0412-375		2	Seal, Exhaust		
19	0612-668		4	Spring		
20	0412-577		3	Bushing		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1506-732		1	Channel, Muffler Support		
22	0512-651		1	Muffler - Assembly	(inc. 23-26)	
23	0512-647		1	Spark Arrester Assembly		
24	0412-675		1	Gasket, Spark Arrester		
25	0512-733		1	Pipe, Tail - Black		
26	8408-616		3	Screw, Cap		
27	0412-373		1	Cover, Muffler		
28	0411-426		1	Decal, Warning		
29	0123-788		AR	Tie, Cable - 8 in.		

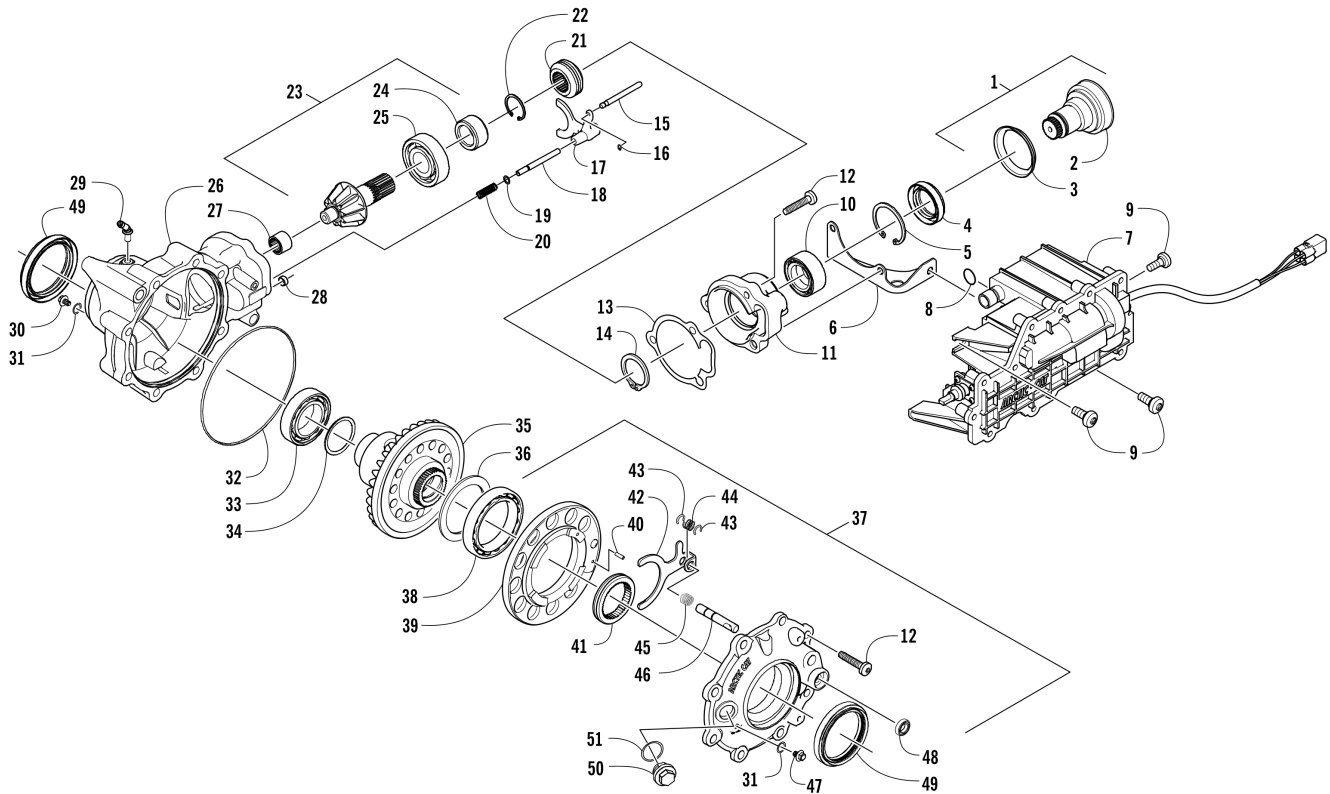
FRAME AND RELATED PARTS [301819]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	4506-556		1	Frame, Main		
2	2416-401		1	Clip, Routing		
3	0706-371		AR	Trim - 3 ft		
4	8409-020		4	Screw, Cap		
5	2506-285		2	Channel, Bumper Mounting - Left		
6	1506-562		1	Bracket, Mounting - Bumper - Right		
6	1506-563		1	Bracket, Mounting - Bumper - Left		
7	8408-816		15	Screw, Cap		
8	8506-003		1	Bumper, Front		
9	1411-725		1	Decal - "Arctic Cat"		
10	8410-835		2	Screw, Cap		
11	2506-641		2	Strap, Support		
12	8424-805		2	Nut		
13	1423-335		2	Nut, Lock		
14	2516-852		1	Brace, A-Arm		
15	8409-025		2	Screw, Cap		
16	2406-718		1	Panel, Belly		
17	0423-101		12	Screw, Shoulder		
18	2506-701		1	Pad, Foam		
19	0406-289		1	Pad, Frame		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	2406-788		1	Strap, Footrest - Right		
20	2406-789		1	Strap, Footrest - Left		
21	2506-776		1	Footrest - Right		
21	1506-849		1	Footrest - Left		
22	8409-016		4	Screw, Cap		
23	8424-802		8	Nut		
24	4411-550		1	Decal, Warning - Towing		
25	8506-011		1	Bumper, Rear - Orange		
26	0406-130		4	Plug		
27	2506-447		1	Bracket, Support		

FRONT DRIVE GEARCASE ASSEMBLY [301003]

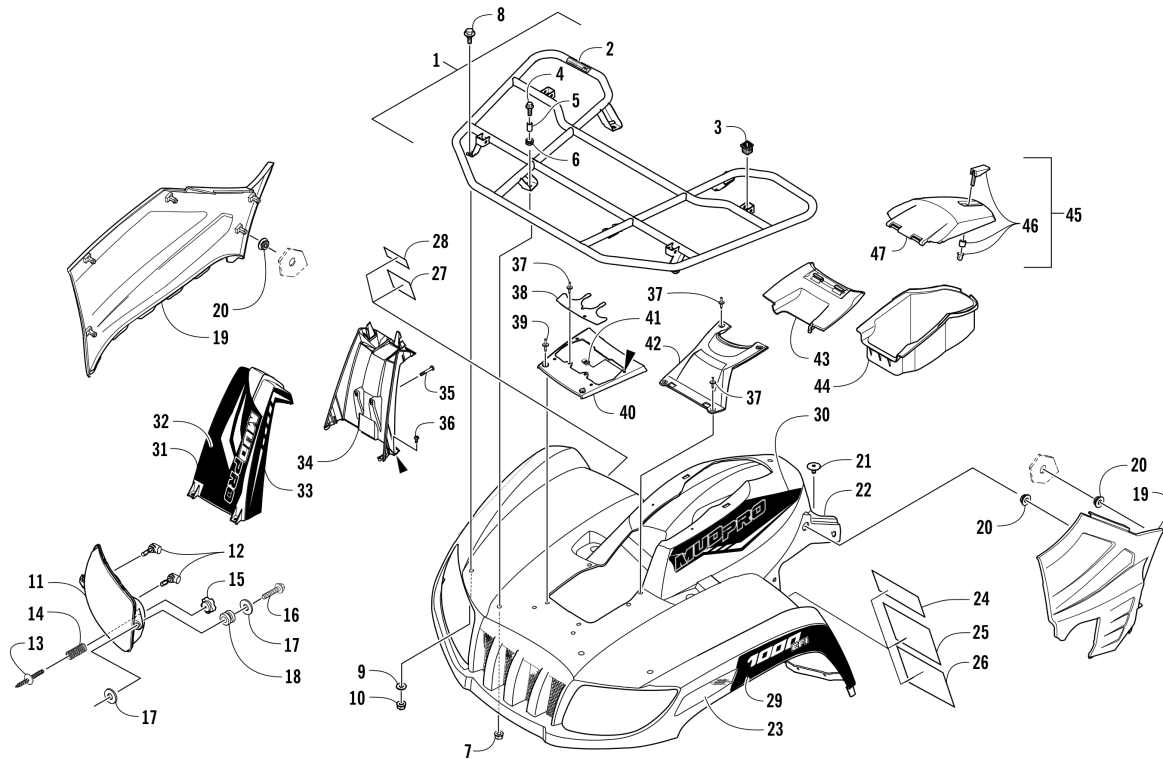


Item	Part No.	New Part	Qty	Name	Context	Footnote
-	2502-110		1	Gearcase, Front		
1	0502-923		1	Shaft, Input - Assembly	(inc. 2-3)	
2	1402-438		1	Shaft, Input		
3	1402-168		1	Deflector		
4	1402-011		1	Seal		
5	0423-423		1	Ring, Retaining		
6	1502-237		1	Bracket, Actuator		
7	2502-194		1	Actuator	(inc. 8)	
8	1402-981		2	O-Ring		
9	0423-396		3	Screw, Self-Tapping		
10	1402-043		1	Bearing		
11	0502-528		1	Housing, Pinion		
12	0423-118		11	Screw, Self-Tapping		
13	0402-947		1	Gasket, Flange		
14	0423-417		1	Ring, Retaining		
15	0402-997		1	Shaft, Selector		
16	0423-402		1	Ring, Retaining		
17	0402-998		1	Fork, Selector		
18	0402-417		1	Shaft, Shuttle		
19	0423-147		1	O-Ring		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	0402-999		1	Spring, Return		
21	0402-413		1	Coupler, Drive		
22	1423-067		1	Ring, Retaining		
23	1502-851		1	Gear, Pinion - Assembly - 11T	(inc. 24-25)	
24	1402-977		1	Collar, Retaining		
25	0402-327		1	Bearing		
26	1502-856		1	Housing, Gearcase		
27	0402-328		1	Bearing		
28	0402-411		1	Pin, Dowel		
29	2402-160		1	Fitting, Elbow		
30	1402-210		1	Plug, Magnetic	(inc. one No. 31)	
31	0423-153		2	O-Ring		
32	0423-149		1	O-Ring		
33	0402-393		1	Bearing		
34	0402-405		AR	Shim, 41 x 49 x 1.3 mm		
34	0402-406		AR	Shim, 41 x 49 x 1.4 mm		
34	0402-407		AR	Shim, 41 x 49 x 1.5 mm		
34	0402-408		AR	Shim, 41 x 49 x 1.6 mm		
34	0402-409		AR	Shim, 41 x 49 x 1.7 mm		
35	1502-919		1	Gear, Ring - 34T		
36	1402-074		AR	Shim, 61 x 69 x 1.3 mm		
36	1402-075		AR	Shim, 61 x 69 x 1.4 mm		
36	1402-076		AR	Shim, 61 x 69 x 1.5 mm		
36	1402-077		AR	Shim, 61 x 69 x 1.6 mm		
36	1402-078		AR	Shim, 61 x 69 x 1.7 mm		
37	2502-286		1	Cover, Gearcase	(inc. one No. 31, 38-48, and one No. 49)	
38	1402-053		1	Bearing		
39	0502-413		1	Flange, Bearing		
40	1402-079		1	Pin, Parallel		
41	1402-042		1	Collar, Sliding		
42	1402-054		1	Fork		
43	1402-058		2	Ring, Retaining		
44	1402-057		1	Spring		
45	1402-063		1	Spring		
46	1402-656		1	Shaft, Lock		
47	1402-211		1	Plug, Oil Level	(inc. one No. 31)	
48	1402-056		1	Seal		
49	2402-240		2	Seal		

Item	Part No.	New Part	Qty	Name	Context	Footnote
50	0402-333		1	Plug, Fill	(inc. 51)	
51	0423-154		1	O-Ring		

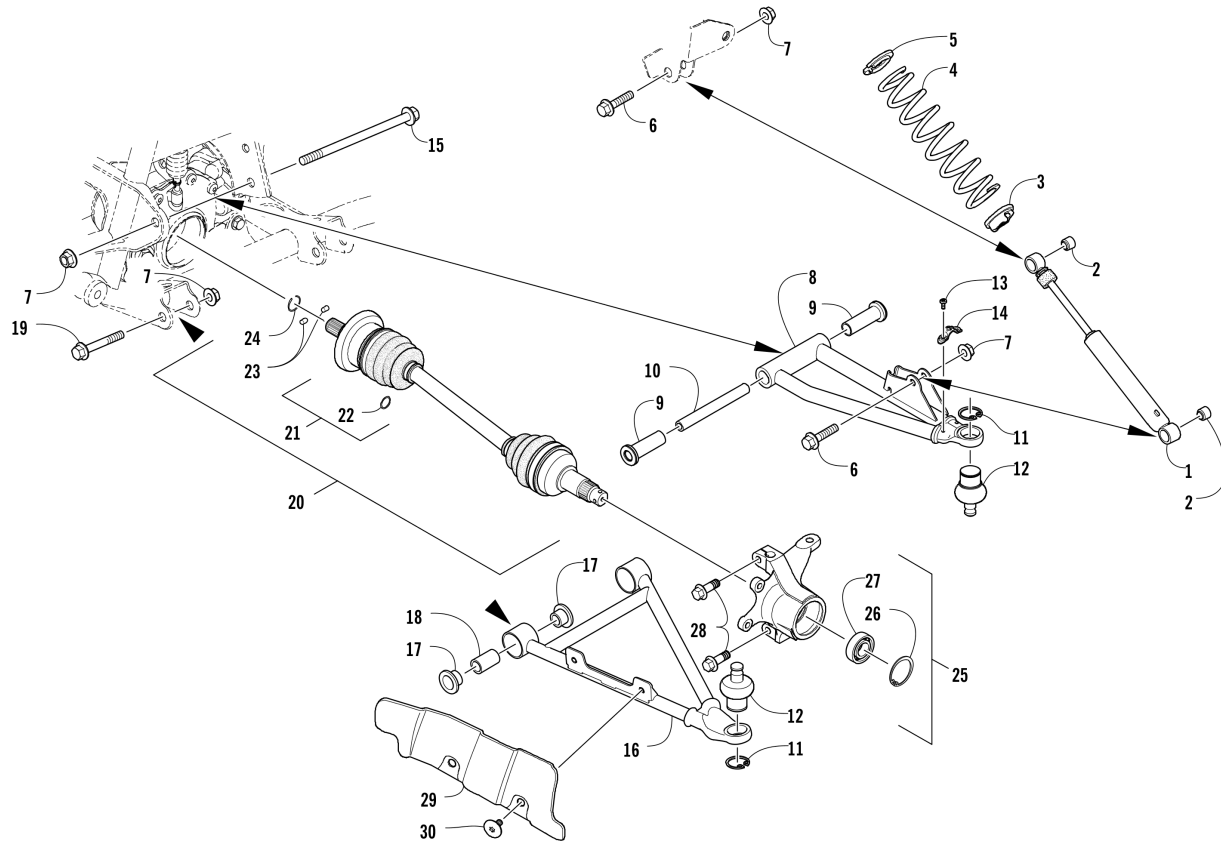
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [301817]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2506-643		1	Rack, Front - Assembly	(inc. 2-3)	
2	0411-576		1	Decal, Warning - Load		
3	0441-592		4	Bushing		
4	8410-835		4	Screw, Cap		
5	0423-669		4	Spacer		
6	0423-465		4	Grommet		
7	8432-802		4	Nut, Lock		
8	0423-654		2	Screw, Shoulder		
9	8050-222		2	Washer		
10	8427-603		2	Nut, Lock		
11	0509-044		1	Headlight Assembly - Right	(inc. 12)	
11	0509-035		1	Headlight Assembly - Left	(inc. 12)	
12	0409-055		4	Bulb, Headlight		
13	0423-514		2	Stud, Adjuster - Headlight		
14	0423-522		2	Spring, Adjuster		
15	0423-513		2	Knob, Adjuster		
16	0623-785		4	Screw, Self-Tapping		
17	8050-217		8	Washer		
18	0423-447		4	Grommet		
19	2406-802		1	Panel, Side - Lower - Right		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	2406-803		1	Panel, Side - Lower - Left		
20	0423-678		8	Grommet		
21	0423-101		2	Screw, Shoulder		
22	4506-975		1	Panel, Fender - Assembly - Black	(inc. 23-28)	
23	0411-818		1	Decal, Reflector - Right - Amber		
23	0411-819		1	Decal, Reflector - Left - Amber		
24	1411-574		1	Decal, Warning - Off-Road Only		
25	1411-804		1	Decal, Warning - Age (16)		
26	1411-932		1	Decal, Warning - General		
27	4411-818		1	Decal, Warning - Turn/Hill		
28	1411-906		1	Decal, Warning - Throttle		
29	5411-806		1	Decal, "1000 EFI" - Right		
29	5411-807		1	Decal, "1000 EFI" - Left		
30	5411-802		1	Decal, Side - Upper Right - Black		
30	5411-803		1	Decal, Side - Upper Left - Black		
31	8506-001		1	Cover, Intake - Front - Black		
32	5411-979		1	Decal, Intake - Front - Black		
33	5411-798		1	Decal, Snorkel - Side - Right		
33	5411-799		1	Decal, Snorkel - Side - Left		
34	8506-002		1	Cover, Intake - Rear - Black		
35	8468-645		2	Screw, Machine		
36	8468-616		4	Screw, Machine		
37	0623-362		6	Rivet, Reinstallable		
38	2416-100		1	Shield, Splash		
39	0423-535		2	Rivet, Reinstallable		
40	2516-170		1	Cover, Access		
41	0423-577		4	Clip, U-Nut		
42	1406-484		1	Cover, Steering Post		
43	0470-513		1	Cover, Storage Box		
44	1406-573		1	Box, Storage		
45	2506-234		1	Lid, Storage Box - w/Latch	(inc. 46-47)	
46	1406-599		1	Latch, Storage Box		
47	0470-514		1	Lid, Storage Box		

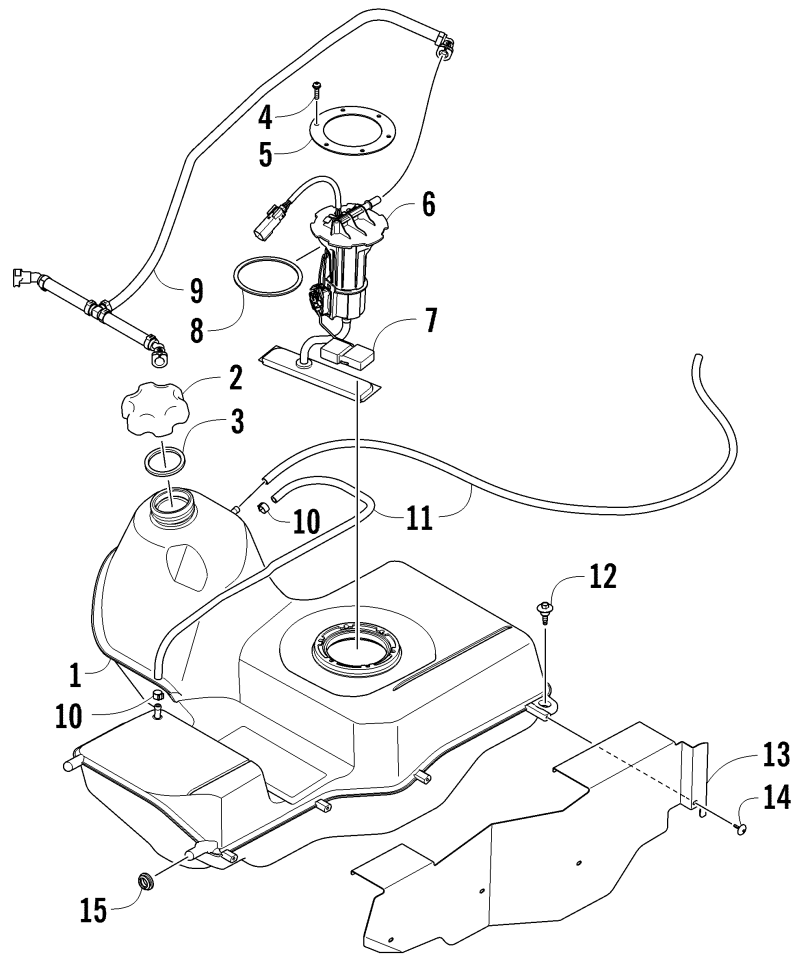
FRONT SUSPENSION ASSEMBLY [301821]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0403-180		2	Shock, Front	(inc. 2-3)	
2	0403-182		4	Bushing		
3	0403-395		2	Cam, Adjuster - Spring		
4	1503-287		2	Spring, Suspension - Orange		
5	1603-889		2	Retainer, Spring		
6	8409-040		4	Screw, Cap		
7	1423-335		10	Nut, Lock		
8	0503-416		1	A-Arm, Front Upper - Right - Black - Assembly	(inc. 9-12)	
8	0503-417		1	A-Arm, Front Upper - Left - Black - Assembly	(inc. 9-12)	
9	0403-289		4	Bushing, Upper A-Arm Suspension		
10	0403-439		2	Axle		
11	0423-009		4	Ring, Retaining		
12	0405-483		4	Ball Joint		
13	0423-946		4	Screw, Self-Tapping		
14	1502-594		2	Clamp, Routing		
15	0423-334		2	Screw, Cap		
16	0503-376		1	A-Arm, Lower Right - Black	(inc. 17-18 and two No. 11-12)	
16	0503-377		1	A-Arm, Lower Left - Black	(inc. 17-18 and two No. 11-12)	
17	0403-409		8	Bushing		

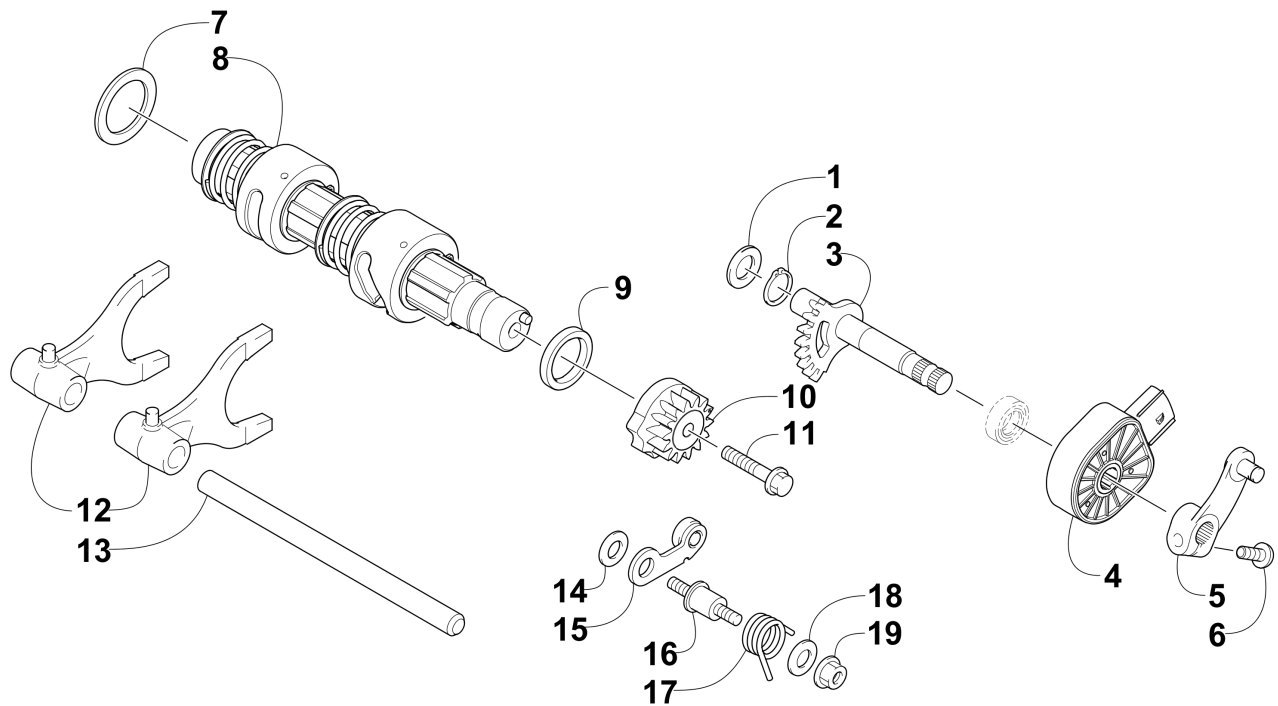
Item	Part No.	New Part	Qty	Name	Context	Footnote
18	0403-438		4	Axle		
19	8409-075		4	Screw, Cap		
20	2502-307		2	Kit, Halfshaft	(inc. 21-24)	
21	2436-112		2	Repair Kit, Boot	(inc. 22)	
22	1441-988		2	Clip, Retaining		
23	1402-885		4	Pin, Detent		
24	1402-889		2	Clip, Retaining		
25	0505-578		1	Knuckle, Steering - Right - Assembly	(inc. 26-27)	
25	0505-579		1	Knuckle, Steering - Left - Assembly	(inc. 26-27)	
26	0423-423		2	Ring, Retaining		
27	1402-809		2	Bearing		
28	0423-998		4	Screw, Shoulder		
29	1406-034		1	Guard, Boot - Right - Black		
29	1406-035		1	Guard, Boot - Left - Black		
30	0423-545		4	Screw, Shoulder		

GAS TANK ASSEMBLY [95775]



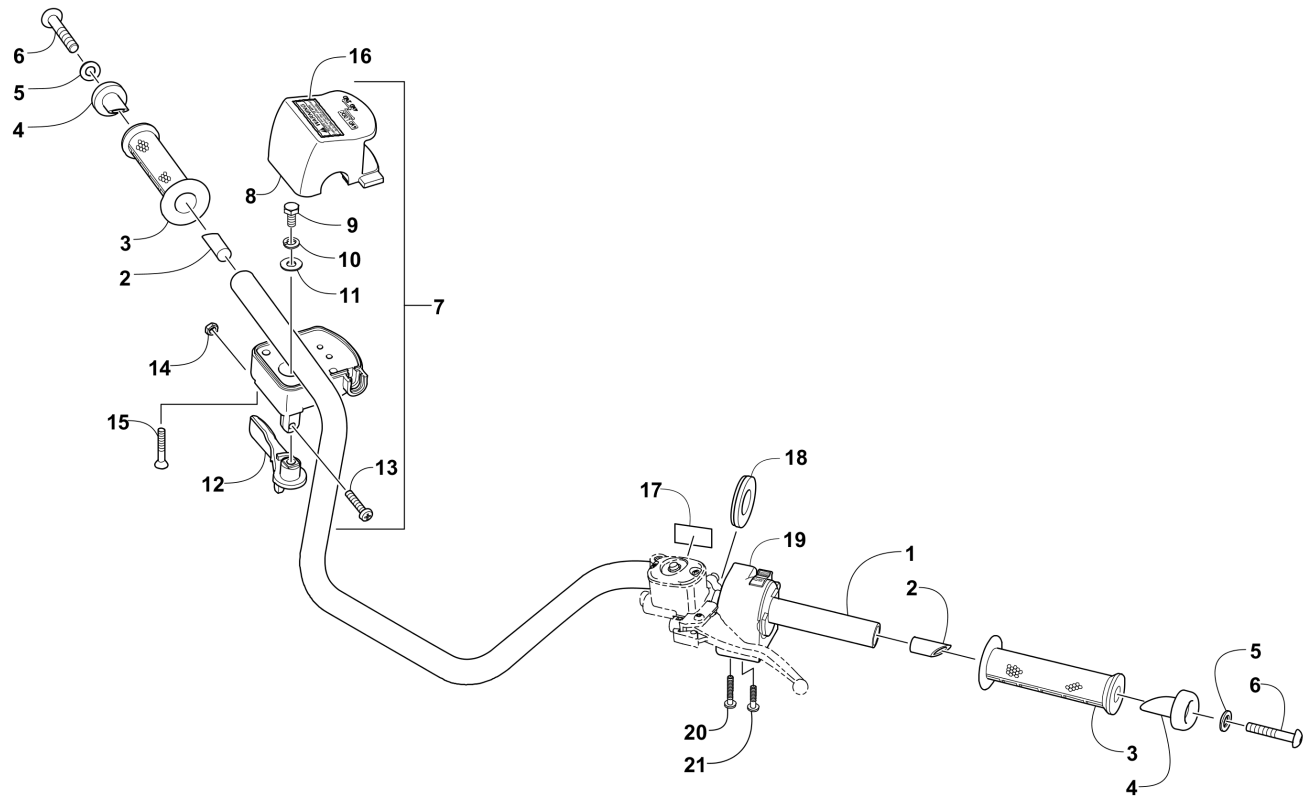
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0570-308		1	Tank, Gas - Assembly	(inc. 2-5)	
2	0470-438		1	Cap, Gas Tank - Assembly	(inc. 3)	
3	0109-733		1	Seal, Gas Tank Cap		
4	0423-898		6	Screw, Self-Tapping		
5	2670-042		1	Plate, Retaining - Fuel Pump		
6	0570-433		1	Fuel Pump - Assembly	(inc. 7-8)	
7	2670-235		1	Float		
8	0470-838		1	Seal		
9	0570-282		1	Hose, Fuel - Assembly		
10	0423-688		2	Clamp, Hose		
11	0410-070		AR	Hose - 25 ft		
12	0423-732		2	Screw, Shoulder		
13	0470-822		1	Shield, Heat		
14	0623-797		4	Screw, Self-Tapping		
15	0423-460		2	Grommet		

GEAR SHIFTING ASSEMBLY [300322]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0828-036		1	Washer		
2	0831-010		1	Ring, Retaining		
3	0818-095		1	Shaft, Sub-Gear Shift		
4	0409-125		1	Switch, Gear Position		
5	0818-164		1	Arm, Select		
6	8468-620		1	Screw, Machine		
7	0828-040		1	Washer		
8	0818-133		1	Shaft, Gear Shift - Assembly		
9	0828-131		1	Spacer		
10	0818-145		1	Cam, Gear Shift		
11	0826-006		1	Screw, Cap		
12	0818-072		2	Fork, Shift		
13	0818-006		1	Shaft, Shift Fork		
14	0828-038		1	Washer		
15	0818-002		1	Stopper, Cam		
16	0818-004		1	Support, Cam Stopper		
17	0818-090		1	Spring		
18	0828-035		1	Washer		
19	8424-602		1	Nut		

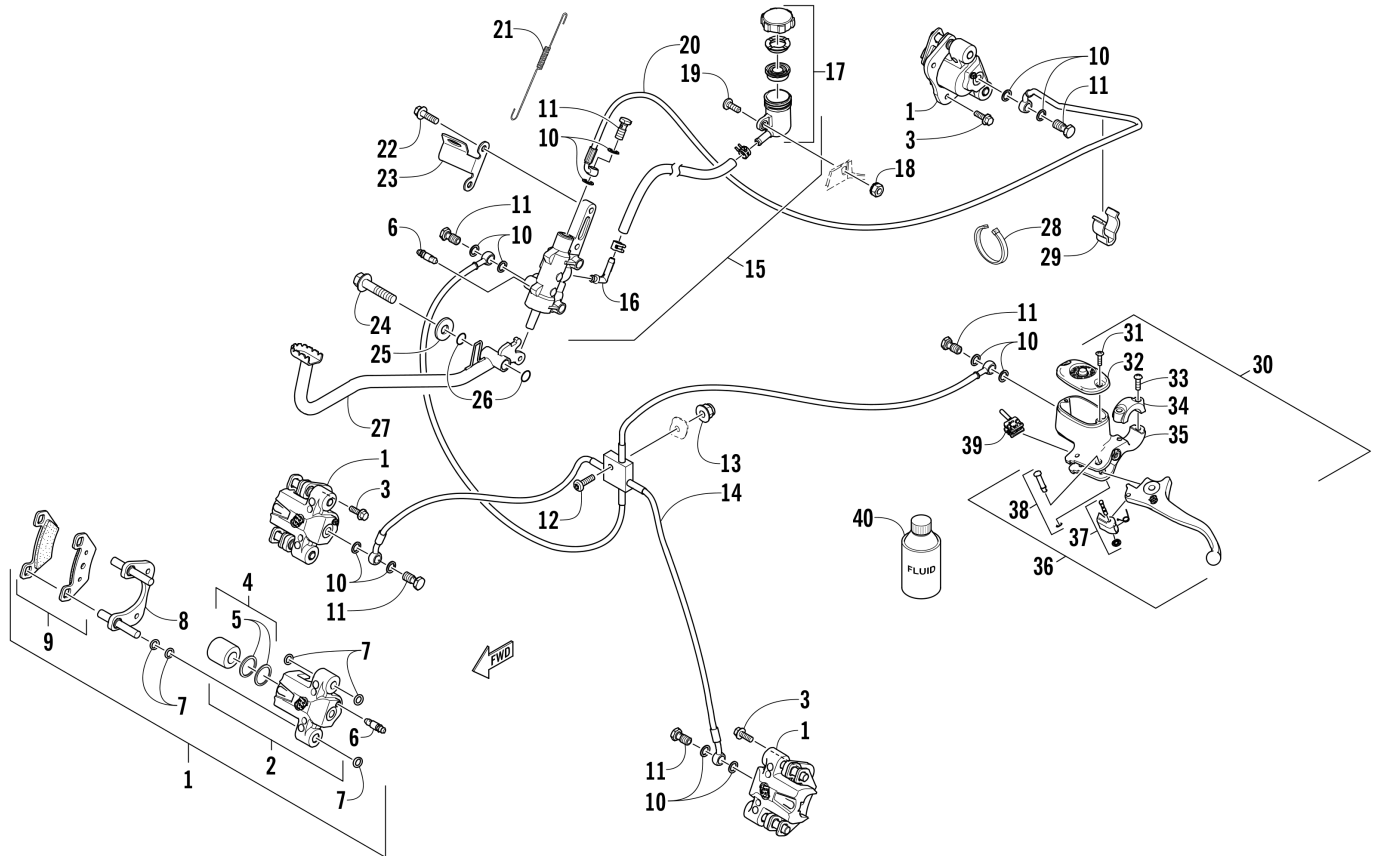
HANDLEBAR ASSEMBLY [97624]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0505-537		1	Handlebar		
2	0405-218		2	Plug, Handlebar		
3	0405-147		2	Grip, Handlebar		
4	0405-149		2	End Cap, Handlebar		
5	8050-247		2	Washer		
6	8477-845		2	Screw, Machine		
7	0509-054		1	Case, Throttle - Assembly	(inc. 8-15)	
8	0409-141		1	Cover, Throttle Case - w/Switch		
9	3007-392		1	Bolt		
10	3004-447		1	Washer, Lock		
11	3003-030		1	Washer		
12	0409-133		1	Lever, Throttle		
13	3423-014		1	Screw, Machine		
14	3423-327		1	Nut		
15	3423-199		2	Screw, Machine		
16	0411-966		1	Decal, Warning - Differential Lock		
17	1411-865		1	Decal, Brake Lever Lock		
18	3409-019		1	Cover, Switch Housing		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0509-014		1	Switch, Control - Assembly	(inc. 20-21)	
20	0409-027		1	Screw, Machine		
21	0409-028		1	Screw, Machine		

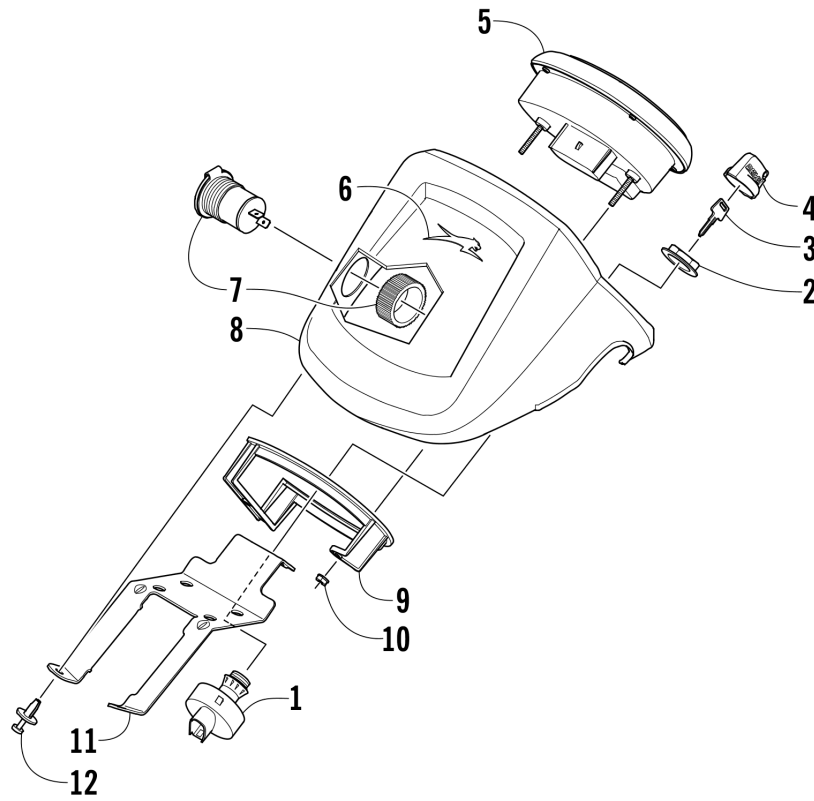
HYDRAULIC BRAKE ASSEMBLY [301824]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1502-730		1	Caliper, Brake	(inc. 2-9)	(Front Right)
1	1502-731		2	Caliper, Brake	(inc. 2-9)	(Front Left and Rear Right)
2	1436-160		1	Housing, Caliper - Assembly	(inc. 3-6)	(Front Right)
2	1436-161		2	Housing, Caliper - Assembly	(inc. 3-6)	(Front Right and Rear Left)
3	8408-821		6	Screw, Cap		
4	0502-606		3	Piston/Seal Set	(inc. 5)	
5	0502-607		3	Seal Set		
6	0502-609		4	Valve, Bleed		
7	0502-608		3	O-Ring, Guide - Set		
8	0502-960		3	Bracket Assembly		
9	1436-420		3	Pad, Brake - Set		
10	0423-178		12	Washer, Crush		
11	0423-413		6	Bolt, Banjo-Fitting		
12	8476-625		1	Screw, Machine		
13	8427-603		1	Nut, Lock		
14	1502-015		1	Hose, Brakeline - Assembly		
15	1502-577		1	Brake Assembly	(inc. 16-17)	

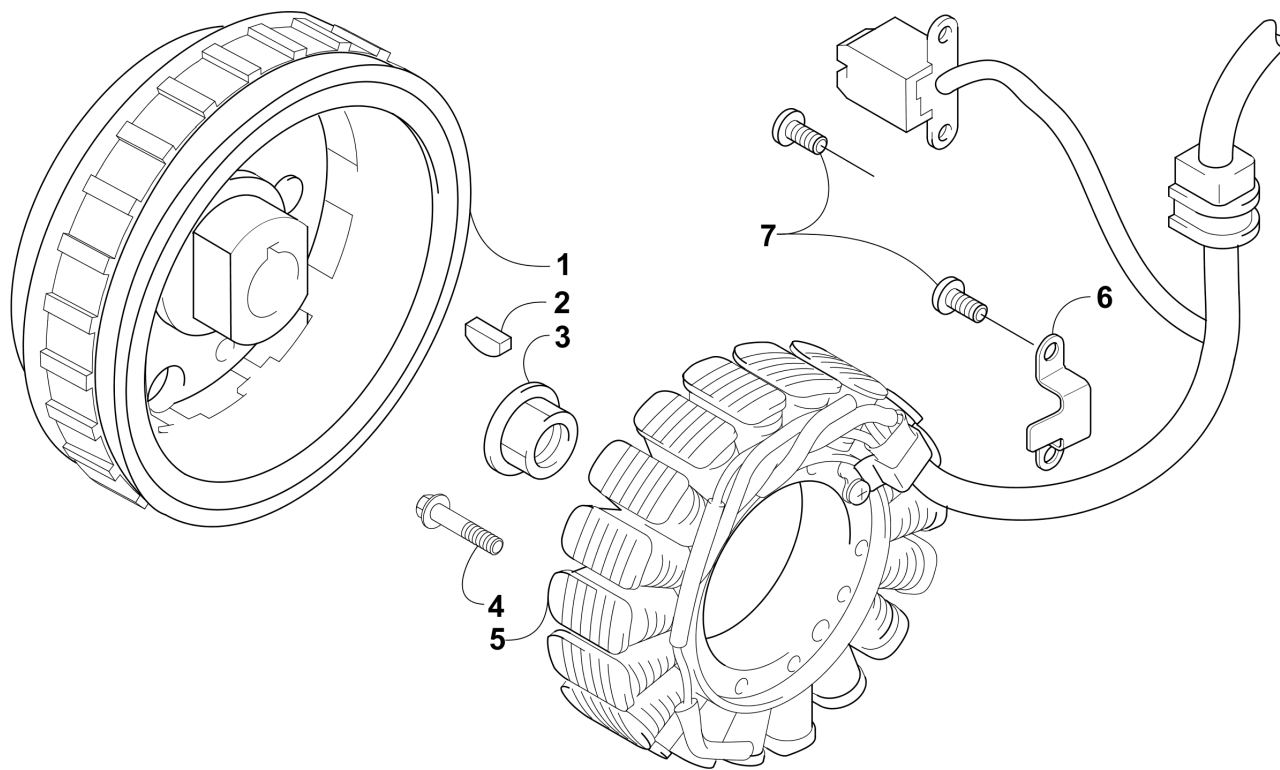
Item	Part No.	New Part	Qty	Name	Context	Footnote
16	1502-296		1	Adapter, Hose		
17	1502-578		1	Reservoir, Brake w/Clamp		
18	0623-038		1	Nut w/Washer		
19	8476-616		1	Screw, Machine		
20	1502-591		1	Hose, Brakeline		
21	0502-785		1	Spring, Brake Switch		
22	8408-625		2	Screw, Cap		
23	0502-840		1	Bracket, Switch		
24	8408-816		1	Screw, Cap		
25	8050-252		1	Washer		
26	1602-213		2	O-Ring		
27	1502-162		1	Lever, Brake		
28	0123-788		AR	Tie, Cable - 8 in.		
29	1502-115		2	Clip, Brakeline Hose		
30	1502-902		1	Brake Assembly	(inc. 31-39)	
31	0502-566		1	Screw, Machine - Kit		
32	0502-868		1	Cover, Reservoir		
33	0502-568		1	Screw, Machine - Kit		
34	0502-869		1	Clamp, Master Cylinder		
35	0502-704		1	Master Cylinder Assembly		
36	1502-904		1	Lever Assembly - Kit	(inc. 37-38)	
37	1502-905		1	Lock, Brake Lever - Kit		
38	0502-580		1	Lever Pin - Kit		
39	0502-564		1	Switch, Brake		
40	5639-848		AR	Fluid, Brake - 12 oz		

INSTRUMENT POD ASSEMBLY [301820]



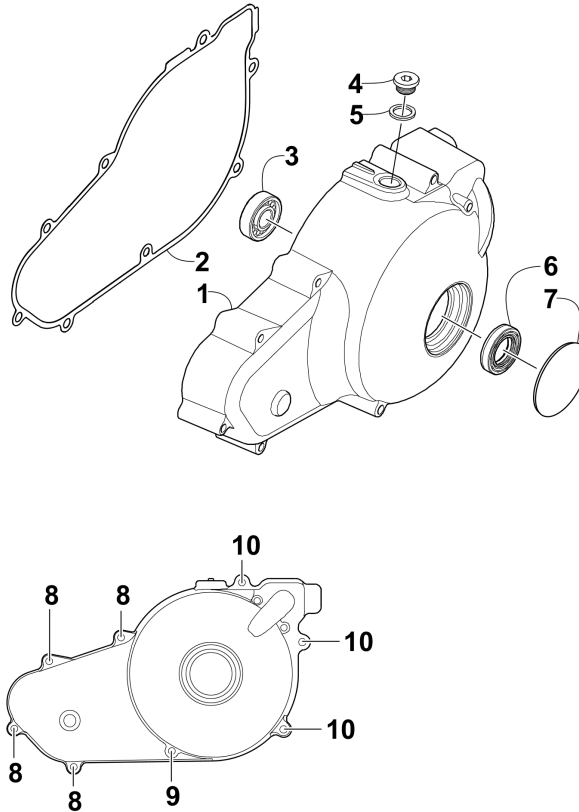
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0430-090		1	Switch, Ignition - Assembly	(inc. 2-4)	
2	0430-050		1	Nut, Retaining		
3	0430-042		1	Key, Ignition		
3	0430-043		1	Key, Ignition		
4	0430-054		1	Cover, Key		
5	0520-313		1	Gauge, LCD		
6	4411-479		1	Decal, AirCat		
7	0641-897		1	Outlet, Accessory - 12V		
8	0505-697		1	Instrument Pod - Black		
9	0420-065		1	Bracket, Retaining		
10	0423-493		2	Nut w/Washer		
11	2506-470		1	Bracket, Mounting - Instrument Pod		
12	0423-535		2	Rivet, Reinstallable		

MAGNETO ASSEMBLY [300324]



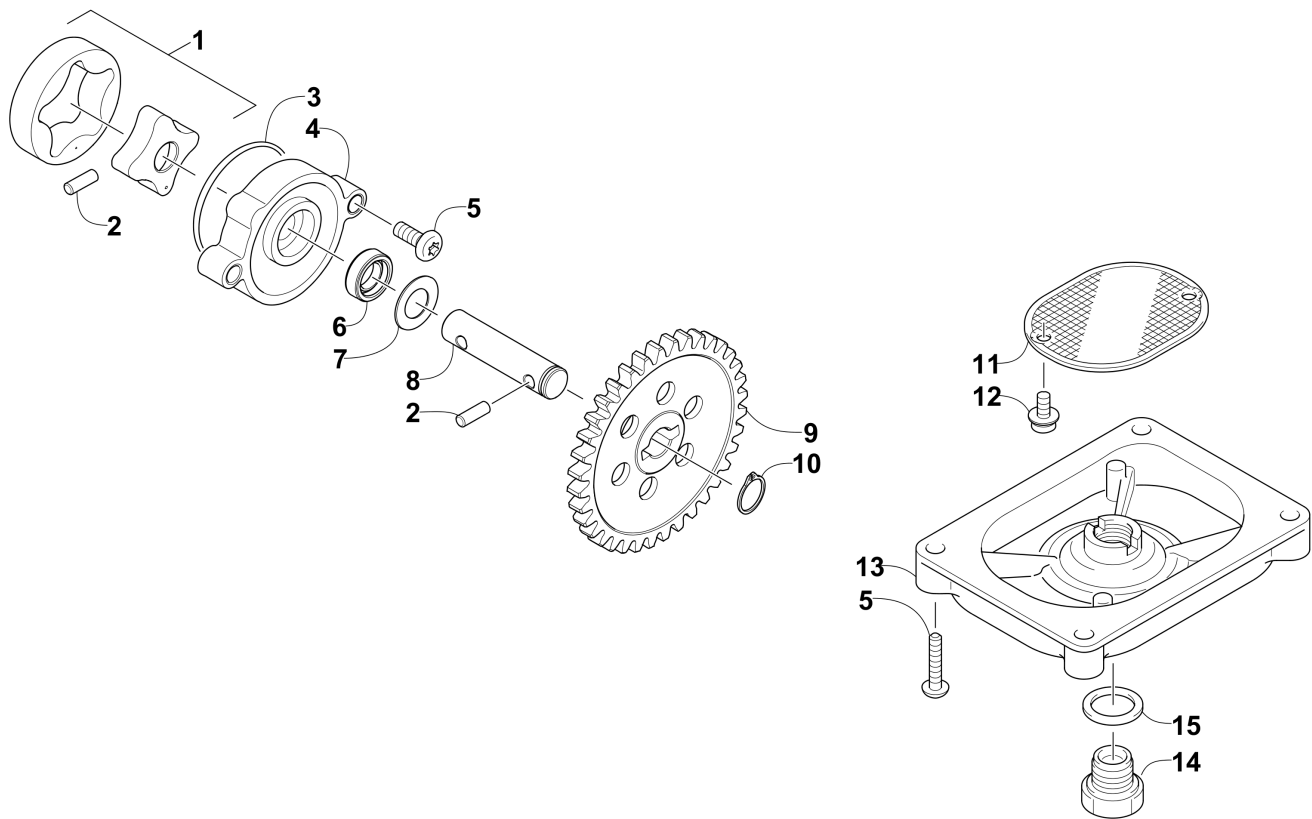
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0802-063		1	Rotor/Flywheel		
2	0829-012		1	Key		
3	0827-010		1	Nut		
4	8409-632		3	Screw, Machine		
5	0802-073		1	Stator		
6	0831-064		1	Clamp		
7	8470-510		4	Screw, Machine		

MAGNETO SIDE ENGINE COVERS [300155]



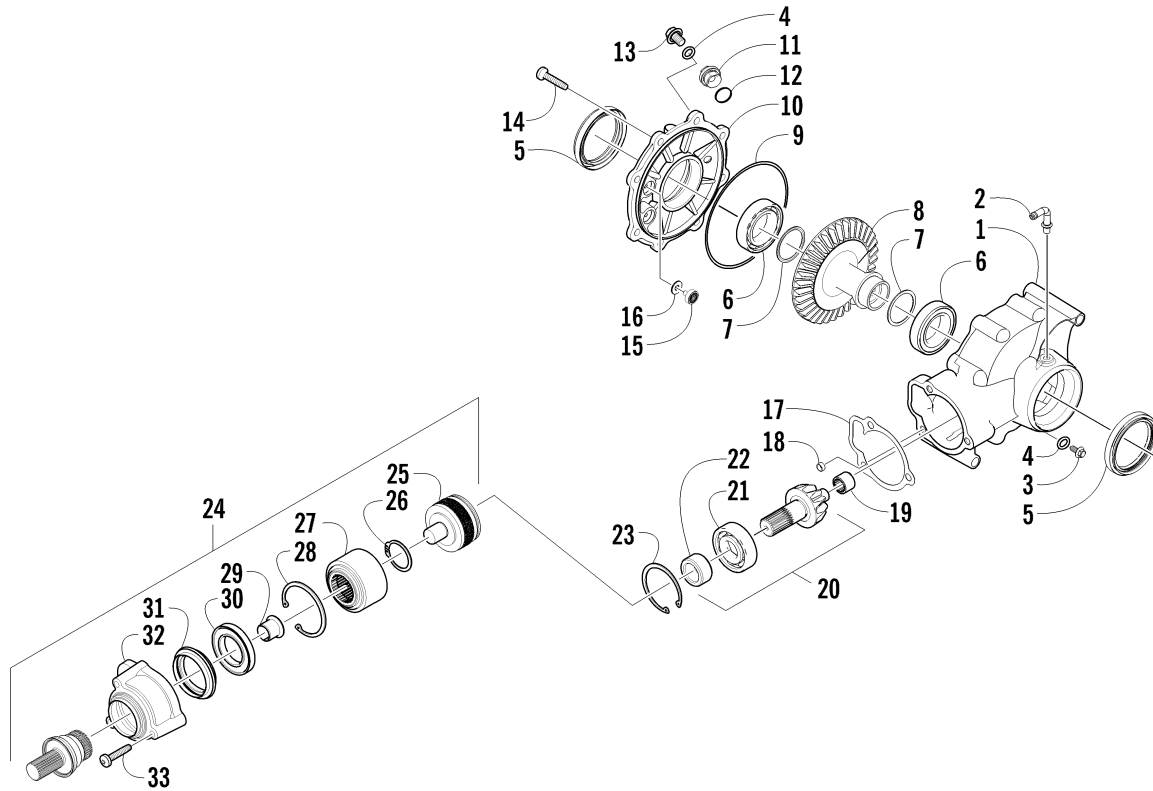
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0806-151		1	Cover, Magneto		
2	0830-132		1	Gasket, Magneto Cover		
3	0832-010		1	Bearing		
4	0826-155		1	Plug		
5	0830-015		1	Washer, Crush		
6	0830-176		1	Seal, Can - 47 x 16 x 5.5		
7	0806-066		1	Cap, Magneto Cover		
8	8468-650		4	Screw, Machine		
9	8468-695		1	Screw, Machine		
10	8468-665		3	Screw, Machine		

OIL PUMP ASSEMBLY [300326]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0812-041		1	Gerotor - Set		
2	0829-009		2	Pin		
3	0812-048		1	O-Ring		
4	0812-040		1	Housing, Oil Pump		
5	8468-625		6	Screw, Machine		
6	0812-047		1	Seal, Oil Pump		
7	0828-007		1	Washer		
8	0812-046		1	Shaft, Oil Pump		
9	0812-045		1	Gear, Driven		
10	0831-002		1	Ring, Retaining		
11	0812-057		1	Strainer, Oil		
12	0826-040		2	Screw, Machine		
13	0812-053		1	Cap, Oil Strainer		
14	0812-006		1	Plug, Drain		
15	0830-017		1	Gasket, Drain Plug		

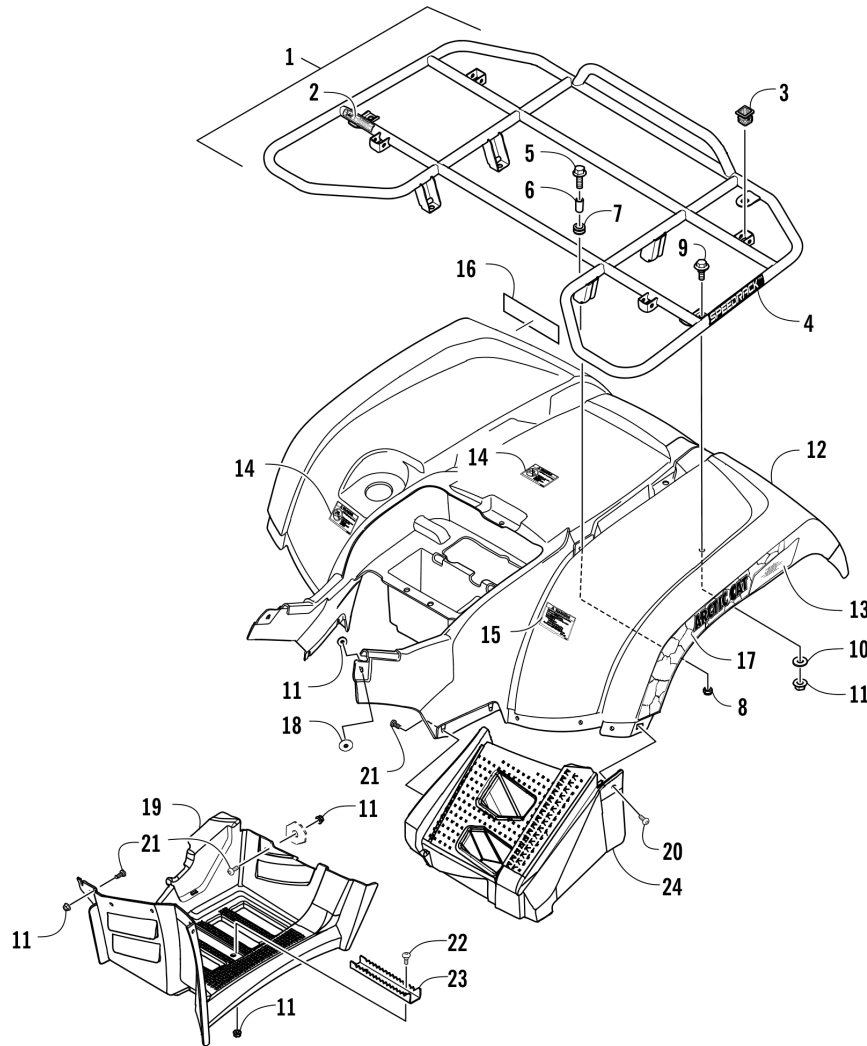
REAR DRIVE GEARCASE ASSEMBLY [99836]



Item	Part No.	New Part	Qty	Name	Context	Footnote
Not Shown	2502-085		1	Gearcase, Rear		
1	1502-896		1	Housing, Gearcase		
2	2402-162		1	Fitting, Elbow		
3	1402-210		1	Plug, Magnetic	(inc. one No. 4)	
4	0423-153		2	O-Ring		
5	2402-150		2	Seal, Gearcase		
6	0402-393		2	Bearing		
7	0402-405		AR	Shim, 41 x 49 x 1.3 mm		
7	0402-406		AR	Shim, 41 x 49 x 1.4 mm		
7	0402-407		AR	Shim, 41 x 49 x 1.5 mm		
7	0402-408		AR	Shim, 41 x 49 x 1.6 mm		
7	0402-409		AR	Shim, 41 x 49 x 1.7 mm		
8	1402-033		1	Gear, Ring - 34T		
9	0423-149		1	O-Ring		
10	1502-897		1	Cover, Gearcase		
11	0402-333		1	Plug, Fill	(inc. 12)	
12	0423-154		1	O-Ring		
13	1402-211		1	Plug, Oil Level	(inc. one No. 4)	
14	0423-118		8	Screw, Self-Tapping		
15	0402-326		1	Button, Thrust		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0402-429		AR	Shim, 6.3 x 18 x 1.3 mm		
16	0402-430		AR	Shim, 6.3 x 18 x 1.4 mm		
16	0402-431		AR	Shim, 6.3 x 18 x 1.5 mm		
16	0402-432		AR	Shim, 6.3 x 18 x 1.6 mm		
16	0402-433		AR	Shim, 6.3 x 18 x 1.7 mm		
17	0402-947		1	Gasket, Flange		
18	0402-411		1	Pin, Dowel		
19	0402-328		1	Bearing		
20	1502-851		1	Gear, Pinion - Assembly - 11T	(inc. 21-22)	
21	0402-327		1	Bearing		
22	1402-977		1	Collar, Retaining		
23	1423-067		1	Ring, Retaining		
24	1502-655		1	Shaft, Input	(inc. 25-32)	
25	1502-564		1	Cartridge, Clutch		
26	0423-799		1	Ring, Retaining - External		
27	1402-682		1	Basket, Clutch		
28	0423-798		1	Ring, Retaining - Internal		
29	1402-678		1	Bearing, Flange		
30	1402-677		1	Bearing		
31	1402-687		1	Seal		
32	1502-285		1	Housing, Input		
33	0423-834		3	Screw, Self-Tapping		

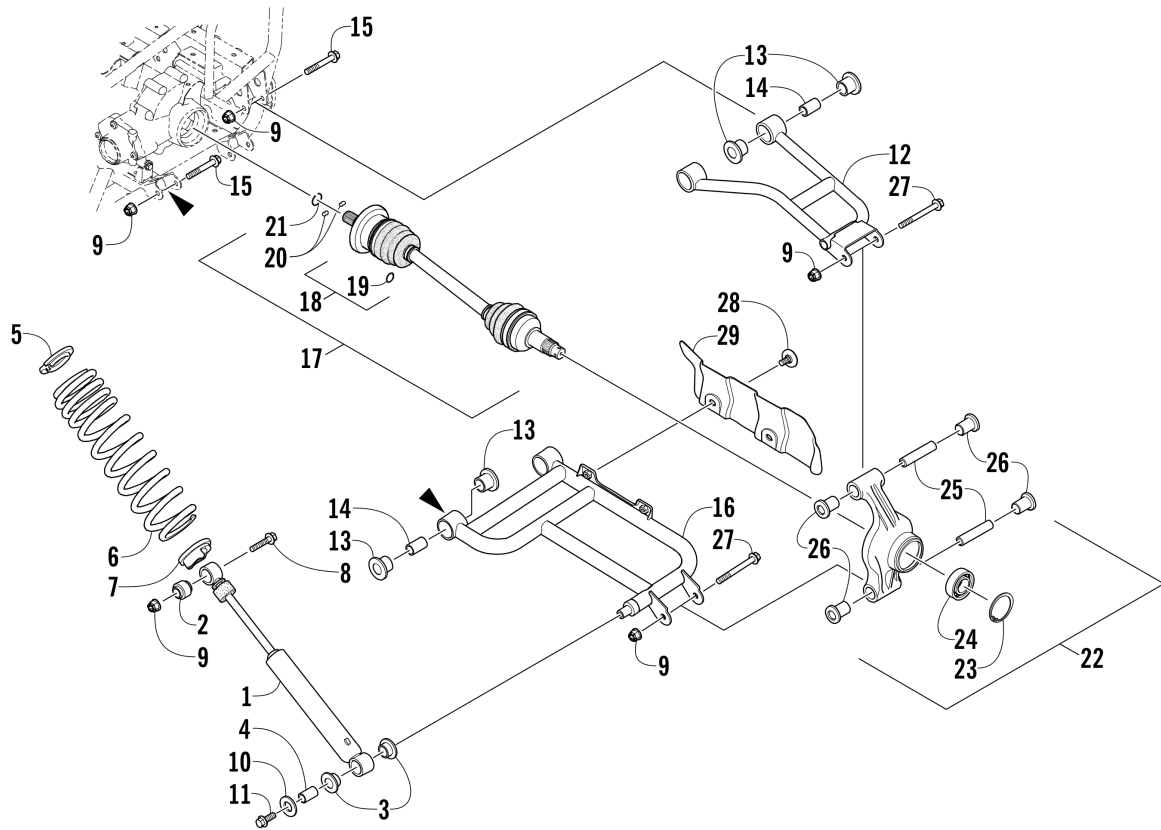
REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES [301818]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2516-317		1	Rack, Rear - Assembly	(inc. 2-3)	
2	0411-648		1	Decal, Warning - Load		
3	0441-592		4	Bushing		
4	0411-965		2	Decal, Speedrack		
5	8410-835		4	Screw, Cap		
6	0423-669		4	Spacer		
7	0423-465		4	Grommet		
8	8432-802		4	Nut, Lock		
9	0423-654		2	Screw, Shoulder		
10	8050-222		2	Washer		
11	8427-603		20	Nut, Lock		
12	4506-979		1	Panel, Fender - Assembly Black	(inc. 13-15)	
13	1411-592		1	Decal, Reflector - Right		
13	1411-593		1	Decal, Reflector - Left		
14	1411-809		3	Decal, Warning - Passenger		

Item	Part No.	New Part	Qty	Name	Context	Footnote
15	4411-836		1	Decal, Warning - Tire Pressure		
16	5411-507		1	Decal, "Arctic Cat"		
17	5411-804		1	Decal, "Arctic Cat" - Right		
17	5411-805		1	Decal, "Arctic Cat" - Left		
18	0423-101		2	Screw, Shoulder		
19	2506-856		1	Footwell - Right		
19	2506-857		1	Footwell - Left		
20	8477-620		4	Screw, Self-Tapping		
21	0423-419		22	Screw, Machine		
22	0423-355		4	Screw, Shoulder		
23	5506-497		2	Footpeg - Black		
24	2416-326		1	Closure, Footwell - Right		
24	2416-327		1	Closure, Footwell - Left		

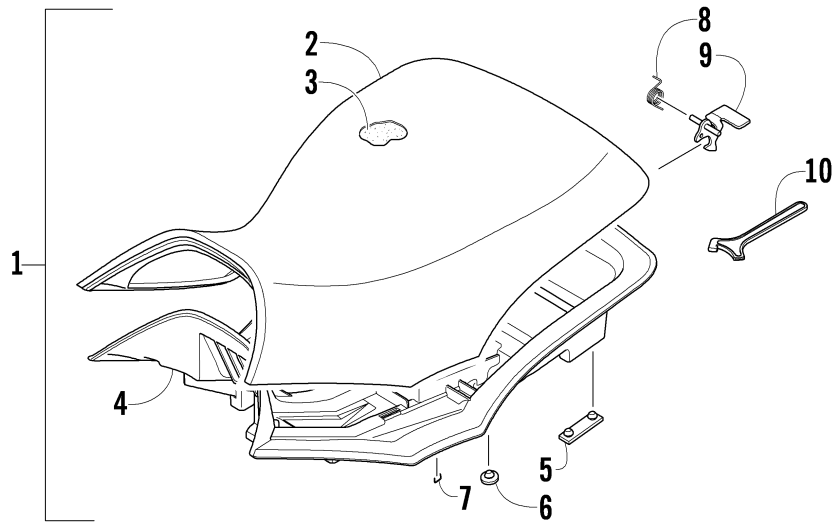
REAR SUSPENSION ASSEMBLY [301822]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0404-150		2	Shock Absorber	(inc. 2-4)	
2	0403-182		2	Bushing		
3	0603-955		4	Bushing		
4	1603-219		2	Sleeve		
5	1603-889		2	Retainer, Spring		
6	1504-278		2	Spring, Suspension - Orange		
7	0404-496		2	Cam, Spring Adjuster		
8	8409-050		2	Screw, Cap		
9	1423-335		14	Nut, Lock		
10	0423-087		2	Washer		
11	8408-820		2	Screw, Cap		
12	0504-582		1	A-Arm, Rear - Upper Right - Black	(inc. 13-14)	
12	0504-583		1	A-Arm, Rear - Upper Left - Black	(inc. 13-14)	
13	0403-409		16	Bushing		
14	0403-438		8	Axle		
15	8409-075		8	Screw, Cap		
16	0504-572		1	A-Arm, Rear - Lower Right - Black	(inc. 13-14)	
16	0504-573		1	A-Arm, Rear - Lower Left - Black	(inc. 13-14)	
17	2502-307		2	Kit, Halfshaft	(inc. 18-21)	
18	2436-112		2	Repair Kit, Boot	(inc. 19)	

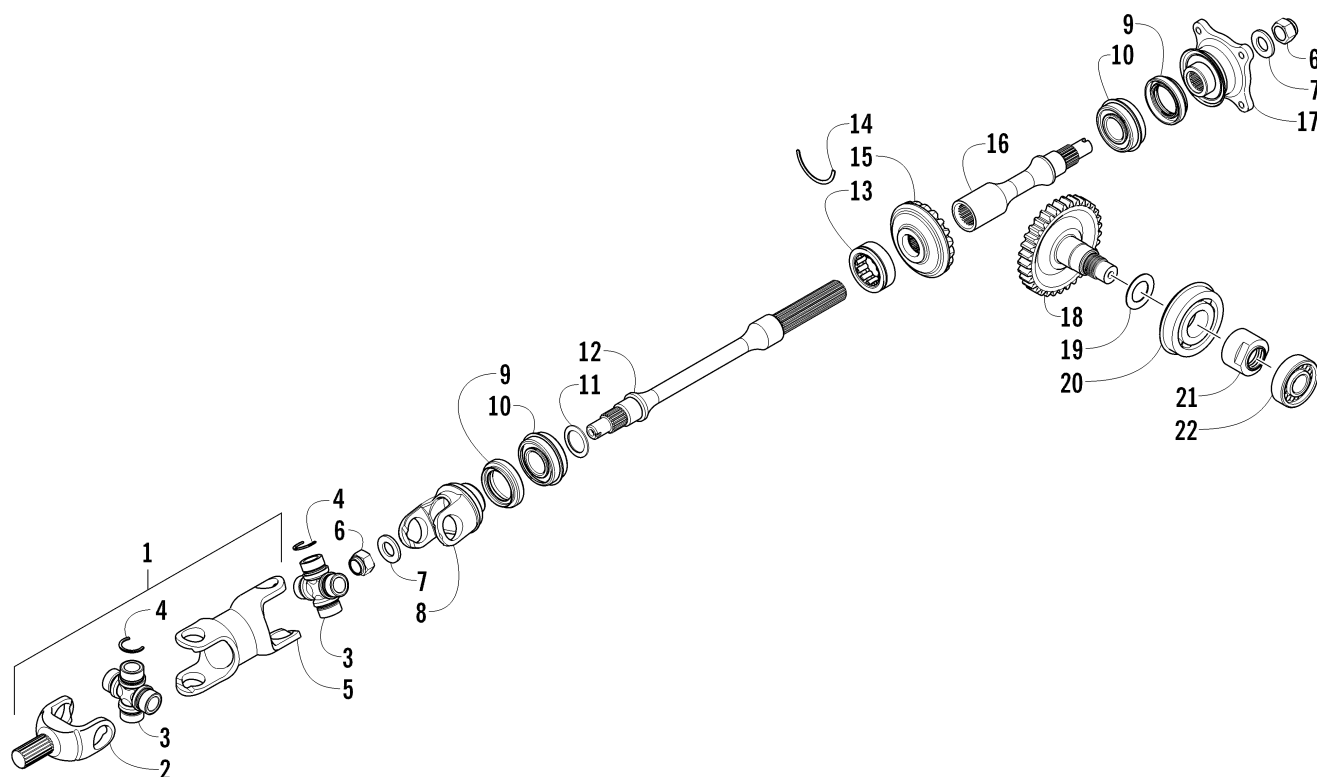
Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1441-988		2	Clip, Retaining		
20	1402-884		4	Pin, Detent		
21	1402-890		2	Clip, Retaining		
22	0504-550		1	Knuckle, Rear - Assembly	(inc. 23-26)	
22	0504-551		1	Knuckle, Rear - Assembly	(inc. 23-26)	
23	0423-423		2	Ring, Retaining		
24	1402-809		2	Bearing		
25	0403-437		4	Collar, Suspension Bushing		
26	0403-283		8	Bushing, Suspension		
27	8409-000		4	Screw, Cap		
28	0423-545		4	Screw, Shoulder		
29	1406-068		1	Guard, Boot - Right		
29	1406-069		1	Guard, Boot - Left		

SEAT ASSEMBLY [96152]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	4506-558		1	Seat - Assembly	(inc. 2-9)	
2	1506-209		1	Cover, Seat		
3	0517-119		1	Foam, Seat		
4	2416-827		1	Base, Seat	(inc. 5-6)	
5	0406-879		2	Bumper, Seat - Rear		
6	0406-877		4	Bumper		
7	0624-263		AR	Staple		
8	1406-592		1	Spring, Latch		
9	1506-156		1	Latch, Seat		
10	0441-587		1	Wrench, Spanner		

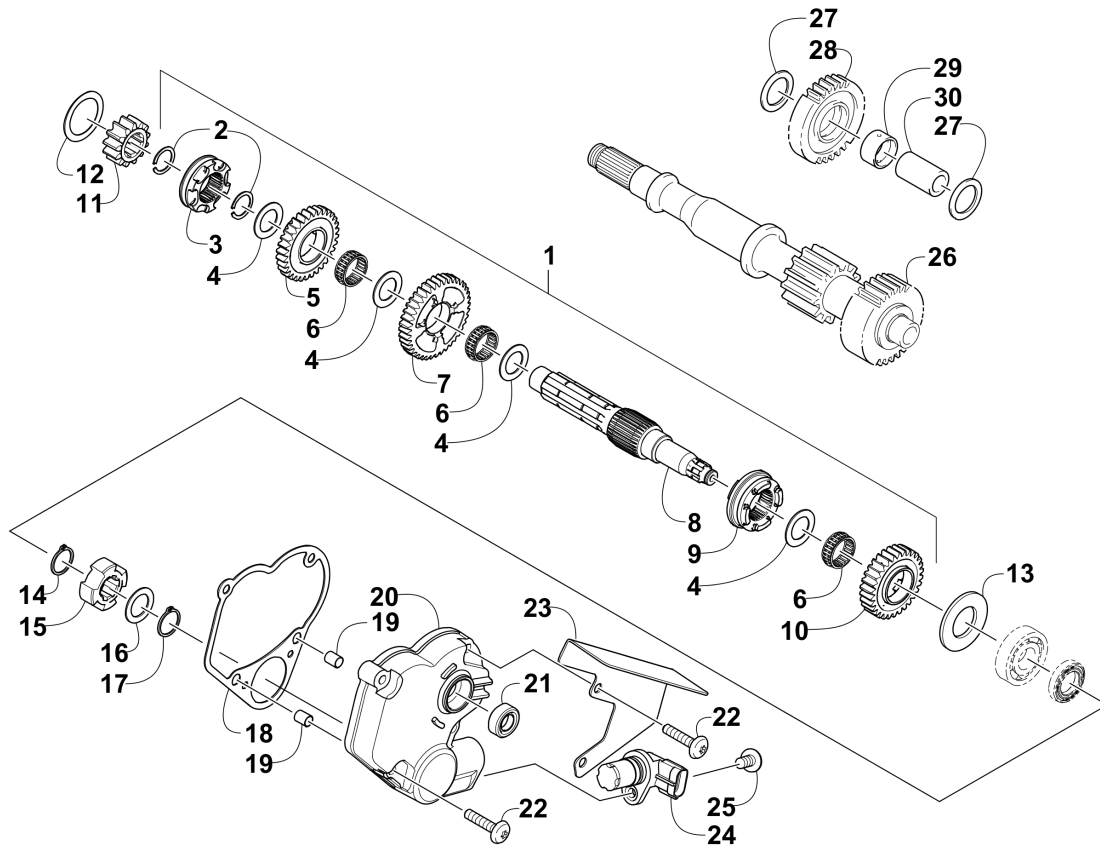
SECONDARY DRIVE ASSEMBLY [96972]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1502-342		1	Driveshaft, Front - Assembly	(inc. 2, one No. 3, four No. 4, and 5)	
2	1402-701		1	Yoke, Slip		
3	0402-944		2	Joint, Universal	(inc. 4)	
4	0423-395		8	Ring, Retaining		
5	1502-341		1	Driveshaft, Front		
6	0827-013		2	Nut		
7	0828-020		2	Washer		
8	1502-325		1	Yoke, Propeller Shaft Joint		
9	0830-043		2	Seal, Oil		
10	0832-017		2	Bearing		
11	0828-021		AR	Shim, 25 x 34 x 0.25 mm		
11	0828-022		AR	Shim, 25 x 34 x 0.30 mm		
11	0828-023		AR	Shim, 25 x 34 x 0.70 mm		
11	0828-024		AR	Shim, 25 x 34 x 0.90 mm		
11	0828-025		AR	Shim, 25 x 34 x 0.95 mm		
11	0828-026		AR	Shim, 25 x 34 x 1.00 mm		
11	0828-027		AR	Shim, 25 x 34 x 1.05 mm		
11	0828-028		AR	Shim, 25 x 34 x 1.10 mm		
11	0828-029		AR	Shim, 25 x 34 x 1.15 mm		

Item	Part No.	New Part	Qty	Name	Context	Footnote
12	0819-115		1	Shaft, Secondary Driven - Front		
13	0832-016		1	Bearing, Driven Gear		
14	0819-011		1	Ring, Driven Bearing		
15	0822-106		1	Gear, Secondary Driven		
16	0819-053		1	Shaft, Secondary Driven - Rear		
17	0819-005		1	Flange, Output Joint - Rear		
18	0822-132		1	Gear, Secondary Drive		
19	0828-119		AR	Shim, 30 x 48 x 0.25 mm		
19	0828-120		AR	Shim, 30 x 48 x 0.30 mm		
19	0828-121		AR	Shim, 30 x 48 x 0.35 mm		
19	0828-122		AR	Shim, 30 x 48 x 0.90 mm		
19	0828-123		AR	Shim, 30 x 48 x 0.95 mm		
19	0828-124		AR	Shim, 30 x 48 x 1.00 mm		
19	0828-125		AR	Shim, 30 x 48 x 1.05 mm		
19	0828-126		AR	Shim, 30 x 48 x 1.10 mm		
19	0828-127		AR	Shim, 30 x 48 x 1.15 mm		
20	0832-083		1	Bearing w/ Snap Ring		
21	0827-060		1	Nut		
22	0832-050		1	Bearing		

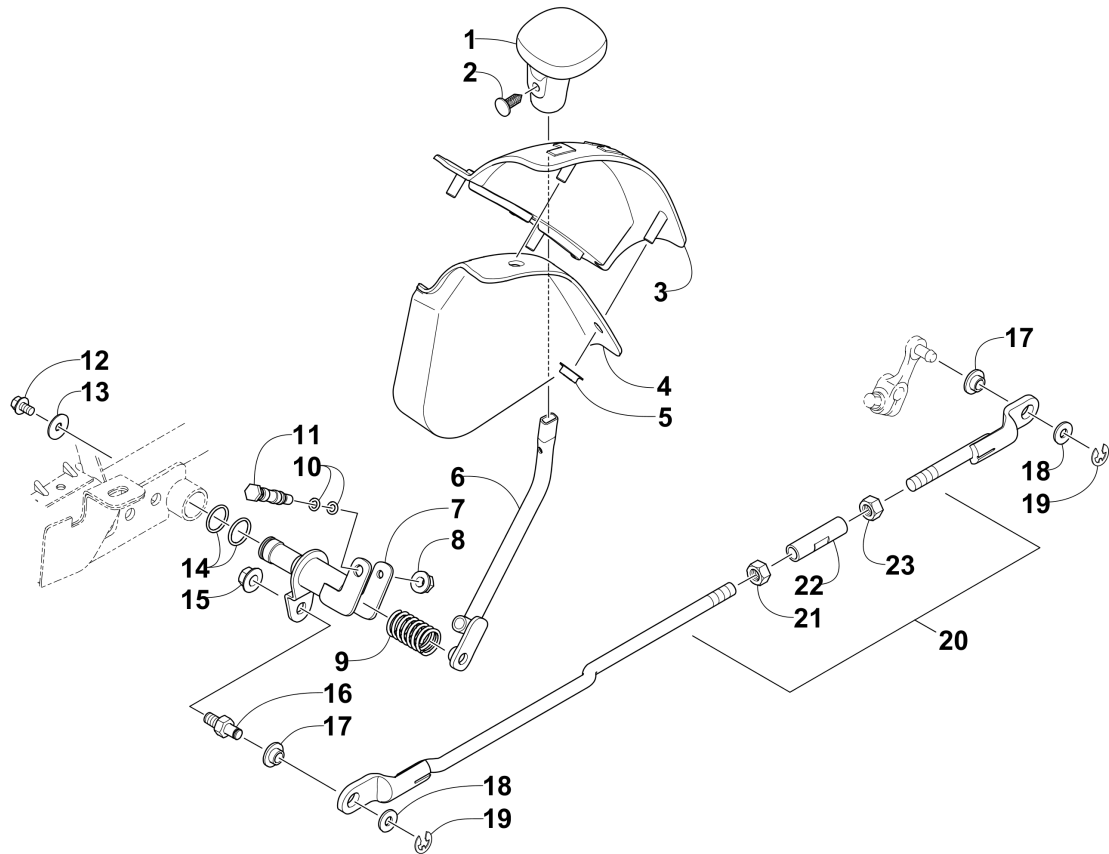
SECONDARY TRANSMISSION ASSEMBLY [300329]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0822-144		1	Countershaft Assembly	(inc. 2-10)	
2	0831-085		2	Ring, Retaining		
3	0822-120		1	Gear Select, Reverse		
4	0822-121		4	Shim		
5	0822-119		1	Gear, Reverse Driven		
6	0832-082		3	Bearing		
7	0822-114		1	Gear, Driven - Low		
8	0822-113		1	Countershaft		
9	0822-145		1	Gear Select, Sliding		
10	0822-148		1	Gear, Driven - High		
11	0822-125		1	Gear, Drive		
12	0828-019		1	Washer, Thrust		
13	0828-011		1	Washer		
14	0831-040		1	Ring, Retaining		
15	0822-050		1	Trigger, Speedometer Sensor		
16	0828-069		1	Washer, Thrust		
17	0831-039		1	Ring, Retaining		
18	0830-194		1	Gasket		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0829-062		2	Pin, Dowel		
20	0806-105		1	Housing, Speedometer Sensor		
21	0830-044		1	Seal, Sub-Gear Shift Shaft		
22	8468-630		4	Screw, Machine		
23	2402-170		1	Shield, Heat		
24	0430-121		1	Sensor, Speedometer		
25	8468-620		1	Screw, Machine		
26	0822-001		1	Driveshaft		
27	0828-016		2	Washer, Thrust		
28	0822-011		1	Gear, Reverse Idle		
29	0822-012		1	Bushing		
30	0822-015		1	Shaft, Reverse Idle		

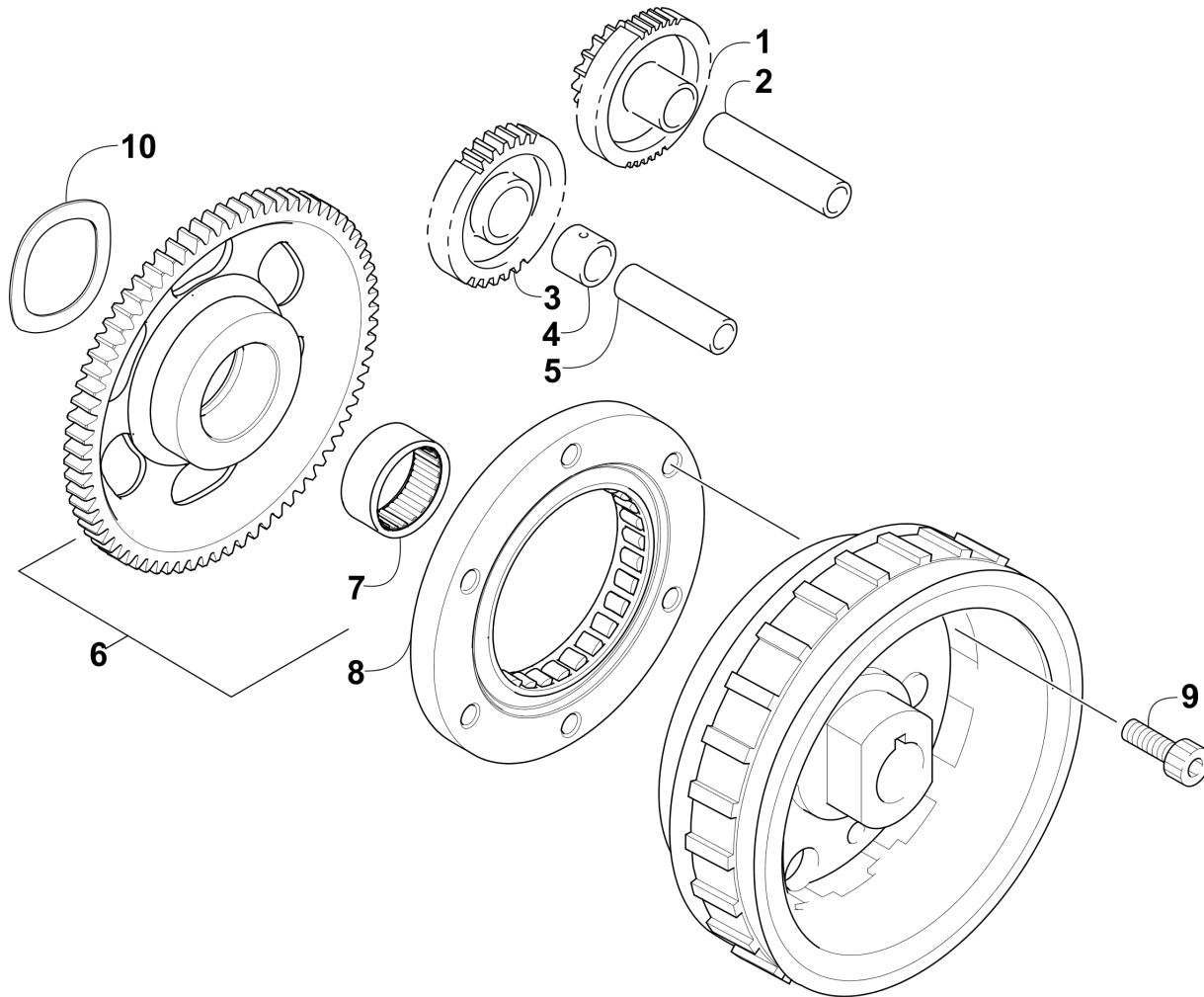
SHIFT LEVER ASSEMBLY [301335]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0402-843		1	Knob, Shift		
2	0423-345		1	Clip, Push		
3	2402-338		1	Plate, Shift		
4	2406-345		1	Shield, Shift Plate		
5	0423-357		4	Nut, Stamped		
6	1502-977		1	Lever, Shift - Painted		
7	1502-957		1	Actuator, Shift		
8	8424-602		1	Nut		
9	2402-117		1	Spring, Shift Lever		
10	0423-182		2	O-Ring		
11	0402-675		1	Axle, Pivot		
12	8408-812		1	Screw, Cap		
13	0423-087		1	Washer		
14	0423-299		2	O-Ring - 016 (5/8 x 3/4 x 1/16)		
15	8424-802		1	Nut		
16	1402-621		1	Pin, Mounting		
17	0423-091		2	Bushing		
18	0623-094		2	Washer		
19	0423-169		2	E-Ring, 5/16 - .242 x .588 x .035		
20	1502-227		1	Linkage, Shift - Assembly	(inc. 21-23)	

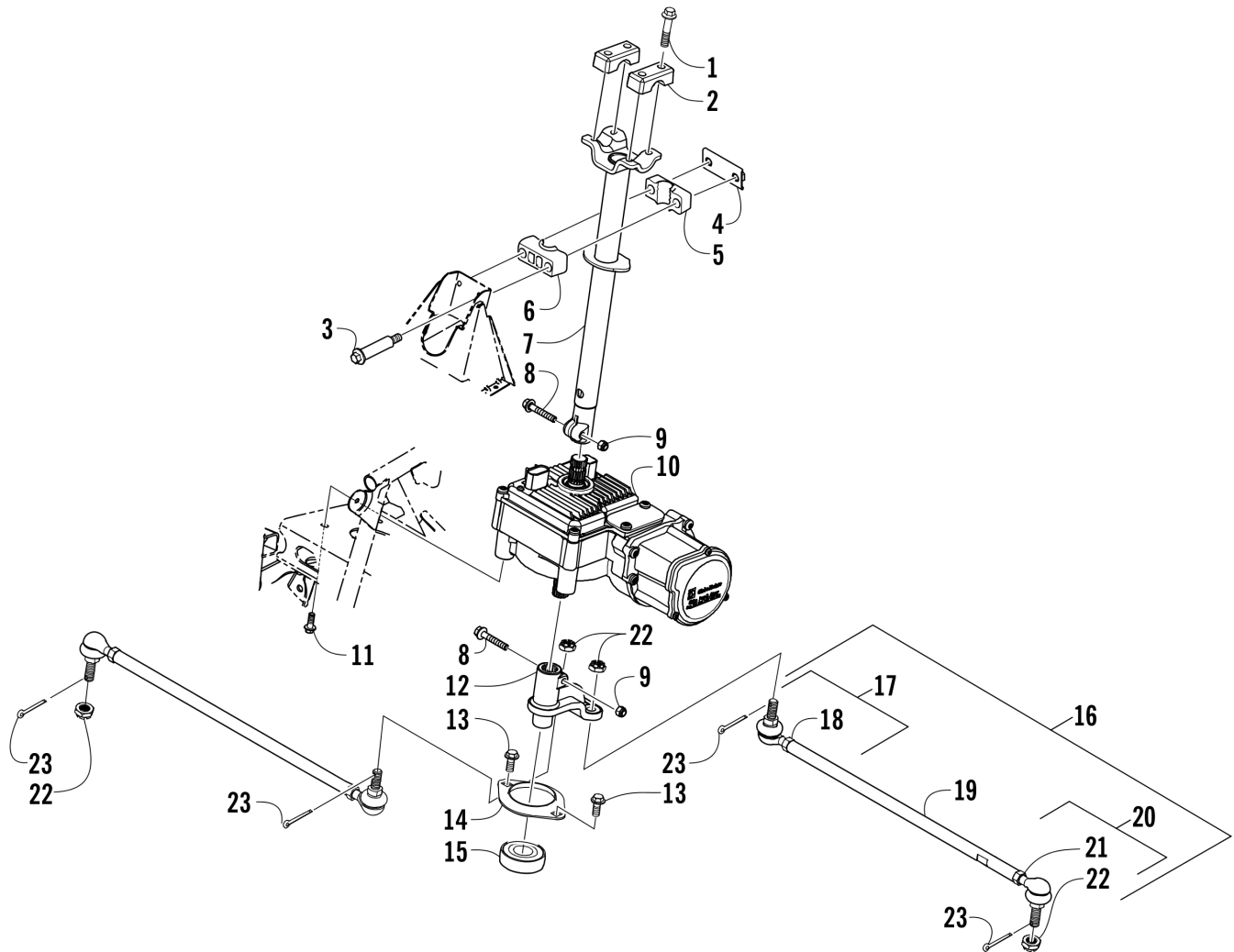
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0623-294		1	Nut, Hex - Right		
22	1402-619		1	Coupler		
23	0123-917		1	Nut, Hex - Left		

STARTER CLUTCH ASSEMBLY [300331]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0815-033		1	Gear, Starter - Idler - 44T/14T SC		2008 & 2009 Thundercat s see "Comments "
2	0829-031		1	Shaft, Starter Gear - 12 x 58.5		
3	0815-002		1	Gear, Starter Idler - No. 2		
4	0815-003		1	Spacer, Starter Idler Gear - No. 2		
5	0829-032		1	Shaft, Starter Gear - 12 x 44.7		
6	0815-004		1	Gear, Starter Clutch	(inc. 7)	
7	0832-079		1	Bearing, Needle Roller - 31 x 39 x 18		
8	0802-035		1	Clutch, Starter		
9	0826-069		6	Screw, Cap		
10	0828-113		1	Washer, Wave		

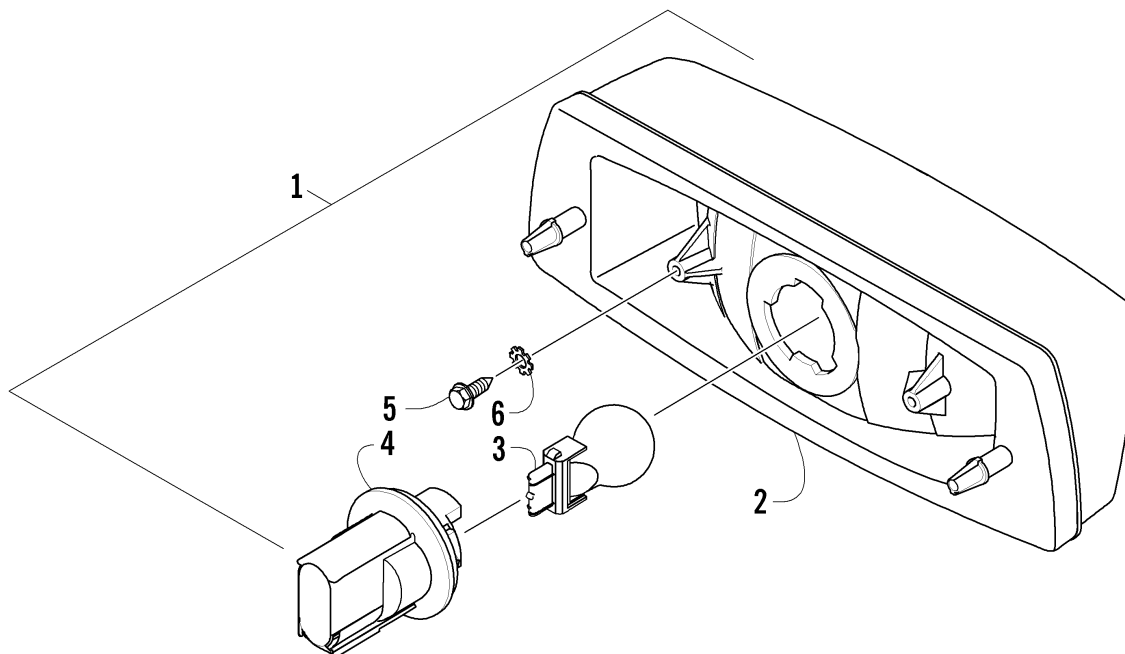
STEERING ASSEMBLY [301710]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8408-835		4	Screw, Cap		
2	0405-035		2	Cap, Steering Adjuster		
3	0423-505		2	Screw, Shoulder		
4	0505-484		1	Cap, Housing		
5	0405-260		1	Block, Mounting		
6	0405-259		1	Block, Mounting		
7	0505-642		1	Post, Steering		
8	8020-045		2	Screw, Cap		
9	8040-366		2	Nut, Lock		
10	0505-962	X	1	Assembly, Electronic Power Steering		
11	8409-020		4	Screw, Cap		
12	0505-664		1	Arm, Steering		
13	8408-816		2	Screw, Cap		
14	0602-233		1	Flange, Bearing		
15	0405-052		1	Bearing w/Inverted Oil Seal		

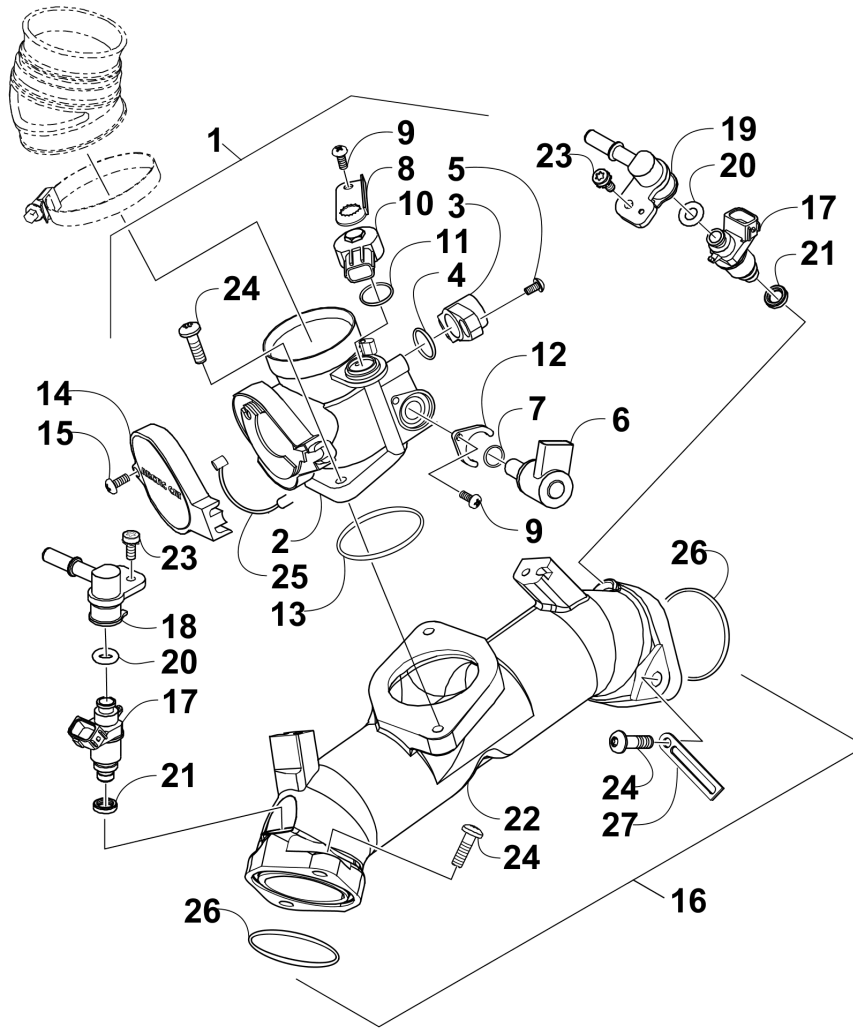
Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0505-872		2	Tie Rod - Assembly	(inc. 17-23)	
17	0505-875		2	End, Tie Rod - Left-Hand Thread - Kit	(inc. 18 and 22-23)	
18	0423-013		2	Nut - Left-Hand Thread		
19	0405-281		2	Tie Rod		
20	0505-874		2	End, Tie Rod - Right-Hand Thread - Kit	(inc. 21-23)	
21	8420-002		2	Nut - Right-Hand Thread		
22	0423-157		4	Nut		
23	0623-175		4	Pin, Cotter		

TAILLIGHT ASSEMBLY [88992]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0509-022		1	Taillight w/Socket - Assembly	(inc. 2-4)	
2	0509-025		1	Housing, Taillight		
3	0409-056		1	Bulb, Taillight		
4	0409-057		1	Socket, Taillight		
5	0623-301		2	Screw, Self-Tapping		
6	8053-212		2	Washer, External Tooth Lock		

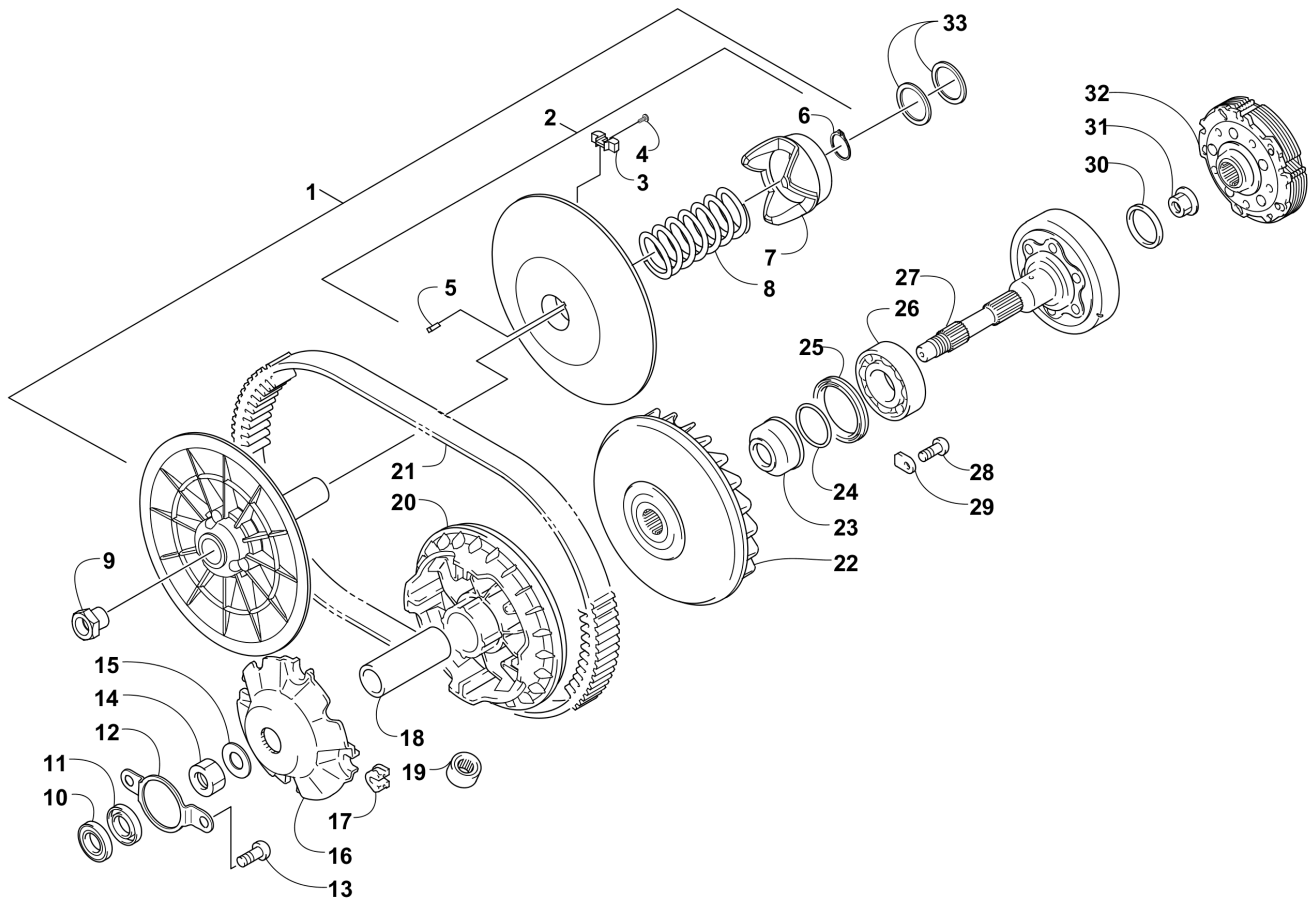
THROTTLE BODY ASSEMBLY [300332]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0470-686		1	Throttle - Assembly	(inc. 2-15)	
2	0		1	Throttle Body		
3	0430-072		1	Sensor, Throttle Position		
4	5507-234		1	O-Ring, Throttle Position Sensor		
5	5507-231		1	Screw, Machine		
6	0430-074		1	Valve, ISC		
7	5507-233		1	O-Ring, ISC Valve		
8	5507-227		1	Bracket, Map Sensor		
9	5507-117		2	Screw		
10	0430-073		1	Sensor, Map		
11	5507-232		1	O-Ring, Map Sensor		
12	5507-229		1	Plate, ISC Valve		
13	5507-235		1	O-Ring		
14	5507-223		1	Cover		
15	5507-037		1	Screw		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0570-407		1	Manifold, Intake - Assembly	(inc. 17-23)	
17	0470-688		2	Injector, Fuel		
18	0470-763		1	Rail, Fuel - Front Cylinder		
19	0470-764		1	Rail, Fuel - Rear Cylinder		
20	0470-767		2	O-Ring, Fuel Injector		
21	0470-768		2	Ring, Seal - Fuel Injector		
22	0570-406		2	Manifold, Intake		
23	0423-371		2	Screw, Machine		
24	0826-008		6	Screw, Machine		
25	0487-046		1	Cable, Throttle		
26	0830-090		2	O-Ring		
27	1623-984		1	Clamp, Routing		

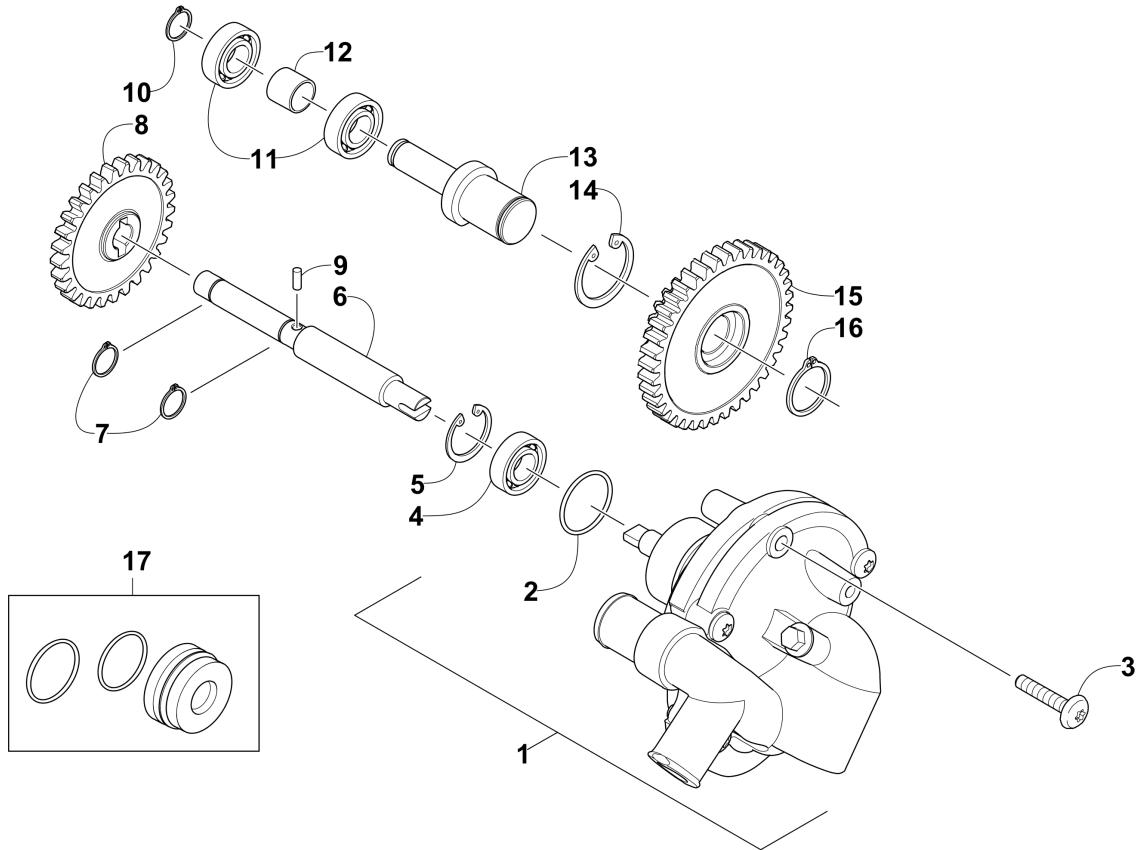
TRANSMISSION ASSEMBLY [301337]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0823-538		1	Pulley, Driven - Assembly	(inc. 2-9)	
2	0823-554		1	Pulley, Driven - Uncalibrated	(inc. 3-6)	
3	0823-454		3	Shoe, Cam		
4	0823-177		3	Screw, Machine		
5	0823-383		3	Key		
6	0823-455		1	Ring, Snap - External		
7	0823-382		1	Cam		
8	0823-303		1	Spring Black		
9	0823-178		1	Nut, Driven Pulley		
10	0832-010		1	Bearing		
11	0830-176		1	Seal, Can - 47 x 16 x 5.5		
12	0823-020		1	Retainer, Bearing		
13	0826-031		2	Screw, Machine		
14	0827-010		1	Nut		
15	0828-106		1	Washer		
16	0823-276		1	Plate, Movable Drive Face		

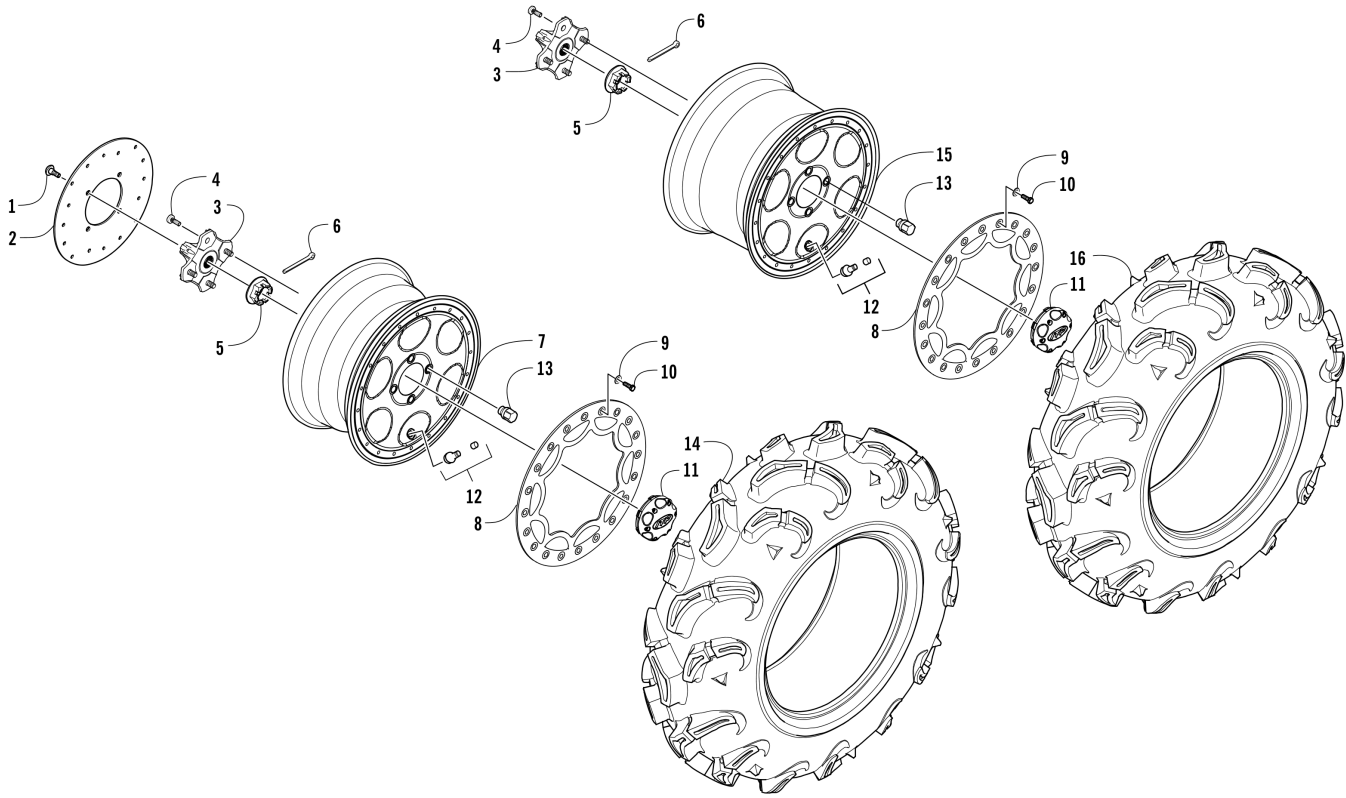
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	0823-277		4	Damper, Movable Drive Face		
18	0823-358		1	Spacer, Movable Drive Face		
19	0823-298		8	Roller, Movable Drive Face		
20	0823-273		1	Face, Movable Drive		
21	0823-231		1	Belt, Drive		
22	0823-272		1	Face, Fixed Drive		
23	0823-015		1	Spacer, Fixed Drive Face		
24	0470-531		1	O-Ring		
25	0830-244		1	Seal		
26	0832-009		1	Bearing		
27	0823-556		1	Housing, Clutch - Assembly		
28	0826-029		2	Screw, Machine		
29	0822-010		2	Retainer, Bearing		
30	0830-189		1	Seal		
31	0827-011		1	Nut		
32	0823-484		1	Clutch, Centrifugal - 6 Plate		
33	0828-076		2	Shim, 30 x 25 x 0.90 mm		

WATER PUMP ASSEMBLY [98552]



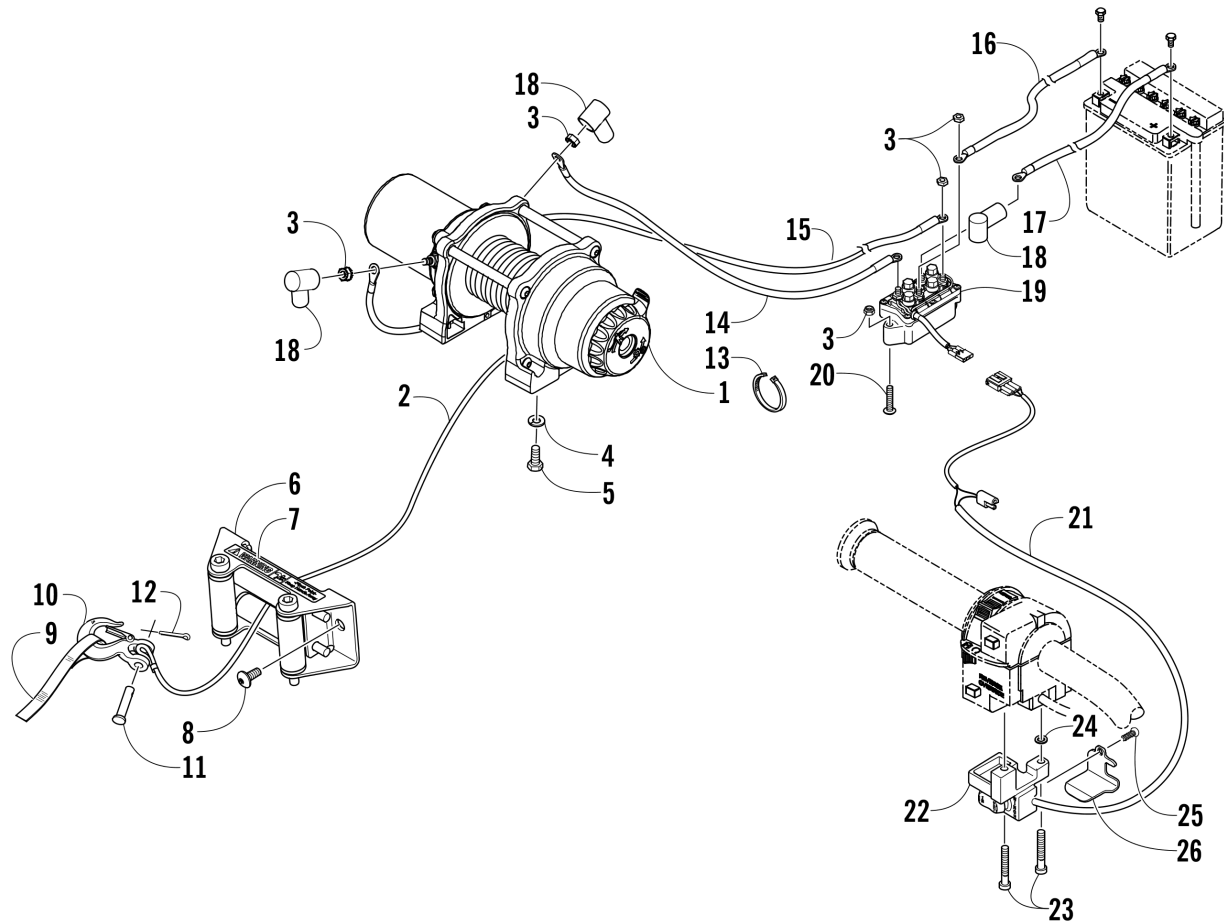
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0813-071		1	Pump, Water - Assembly	(inc. 2)	
2	0830-029		1	O-Ring		
3	8468-650		2	Screw, Machine		
4	0832-084		1	Bearing		
5	0831-086		1	Circlip		
6	0813-041		1	Shaft, Driven Gear		
7	0831-010		2	Ring, Retaining		
8	0813-043		1	Gear, Driven		
9	0829-009		1	Pin		
10	0831-002		1	Ring, Retaining		
11	0832-046		2	Bearing		
12	0813-028		1	Spacer, Idler - Water Pump		
13	0813-060		1	Shaft, Water Pump Idler Gear		
14	0831-004		1	Ring, Retaining		
15	0813-061		1	Gear, Idler - Water Pump - Drive		
16	0831-040		1	Ring, Retaining		
17	0837-010		1	Kit, Seal - Water Pump		

WHEEL AND TIRE ASSEMBLY [301823]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0423-557		12	Screw, Shoulder		
2	1436-418		3	Disc, Brake	10 inch	
3	1502-437		4	Hub - Assembly	(inc. 4)	
4	0402-974		16	Stud		
5	0423-607		4	Nut, Castle		
6	0423-407		4	Pin, Cotter		
7	2402-155		2	Wheel - Front		
8	1503-085		4	Ring, Bead Lock - Orange		
9	1423-259		80	Washer		
10	1423-258		80	Screw, Cap - Black		
11	2402-194		4	Cap, Wheel		
12	0402-064		4	Stem, Valve - w/Cap		
13	1423-260		16	Nut, Lug - Black		
14	1402-855		2	Tire - Front - Maxxis Zilla - 28X9-14		
15	2402-156		2	Wheel - Rear		
16	1402-901		2	Tire - Rear - Maxxis Zilla - 28X11-14		

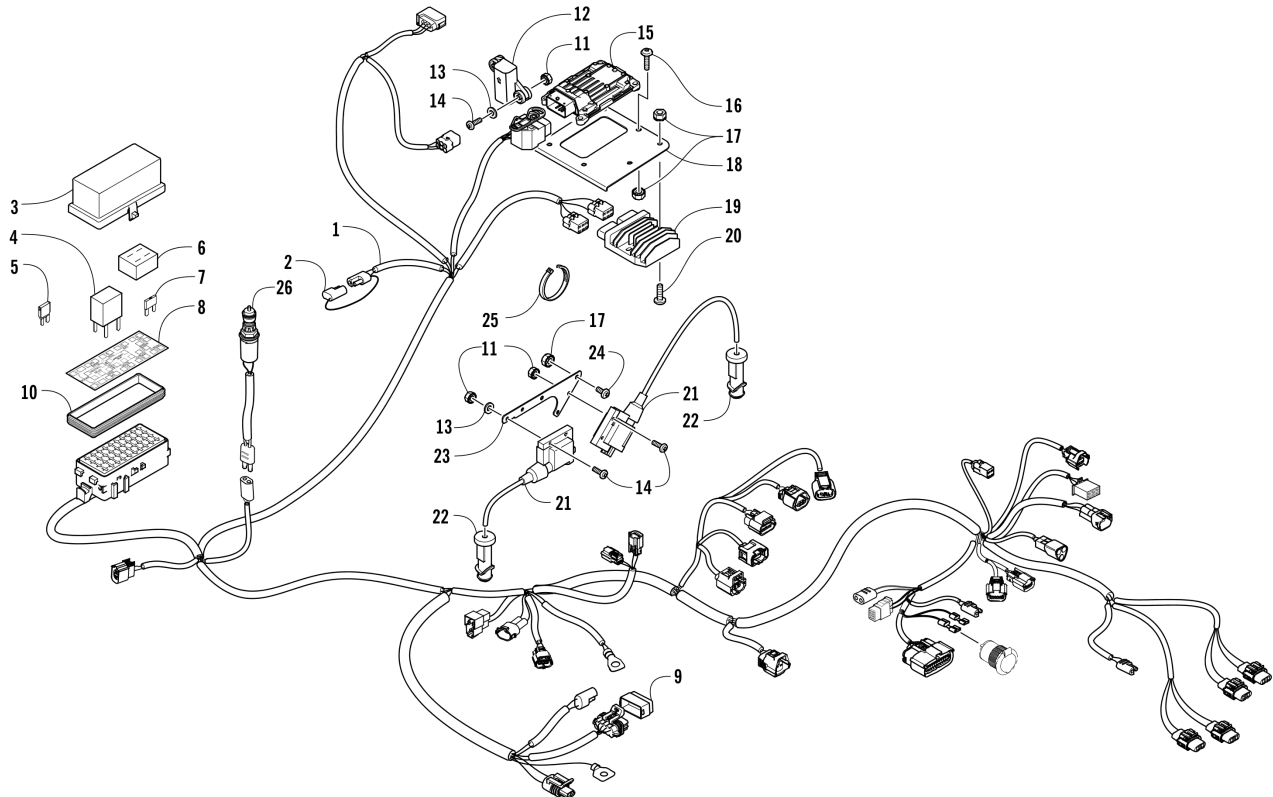
WINCH ASSEMBLY [301709]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0409-165		1	Winch	(inc. 2)	
2	1441-831		1	Cable, Winch		
3	0623-038		8	Nut w/Washer		
4	8051-246		4	Washer, Lock		
5	8408-820		4	Screw, Cap		
6	0441-403		1	Roller, Winch	(inc. 7)	
7	0411-474		1	Decal, Warning - Pinch Point		
8	8468-820		2	Screw, Machine		
9	1441-781		1	Strap		
10	1441-833		1	Hook, Winch		
11	1441-834		1	Pin		
12	0623-175		1	Pin, Cotter		
13	0123-903		AR	Tie, Cable - 11.5 in.		
14	0445-068		1	Cable, Winch/Solenoid - Yellow		
15	0445-069		1	Cable, Winch/Solenoid - Blue		
16	1441-112		1	Cable, Solenoid/Battery - Black		
17	0445-087		1	Cable, Solenoid/Battery - Red		
18	0645-019		3	Boot, Terminal		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0409-066		1	Solenoid		
20	8476-625		2	Screw, Machine		
21	0409-087		1	Switch, Control		
22	0409-034		1	Retainer, Control Switch		
23	8464-560		2	Screw, Machine		
24	0423-593		1	Washer		
25	0423-382		1	Screw, Self-Tapping		
26	5506-053		1	Cover, Control Switch		

WIRING HARNESS ASSEMBLY [301826]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0486-505		1	Harness, Main	(inc. 2-10)	
2	0486-164		1	Tether, Accessory Connector		
3	0430-085		1	Cover, Fuse Block		
4	0430-045		3	Relay (4-pin) 20 amp		
4	0430-033		1	Relay (5-pin) 30 amp		
5	0430-100		1	Breaker, Circuit 15 Amp		
6	0430-037		1	Holder, Fuse		
7	0430-032		7	Fuse - 10 Amp		
7	0430-031		3	Fuse - 15 Amp		
7	0430-030		4	Fuse - 30 Amp		
8	3411-968		1	Decal, Fuse Block		
9	0430-103		1	Cover, Diagnostics Connector		
10	0430-086		1	Seal		
11	0423-493		6	Nut w/Washer		
12	0409-064		1	Sensor, Tilt		
13	0123-802		3	Washer		
14	8468-425		6	Screw, Machine		
15	0530-189		1	ECM		
16	8476-620		4	Screw, Machine		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	0623-038		8	Nut w/Washer		
18	2416-175		1	Bracket, Mounting - ECM		
19	0824-078		1	Regulator, Voltage		
20	8476-625		2	Screw, Machine		
21	0824-071		2	Coil, Ignition - Assembly	(inc. 22)	
22	0824-049		2	Cap, Spark Plug		
23	2416-268		1	Bracket, Mounting - Coil		
24	8476-616		2	Screw, Machine		
25	0123-788		AR	Tie, Cable - 8 in.		
25	0123-903		AR	Tie, Cable - 11.5 in.		
26	0409-089		1	Switch, Brake - Assembly		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

®™ Trademarks of Arctic Cat Inc., Thief River Falls, MN 56701