

2017

PARTS MANUAL



ATV ALTERRA 300

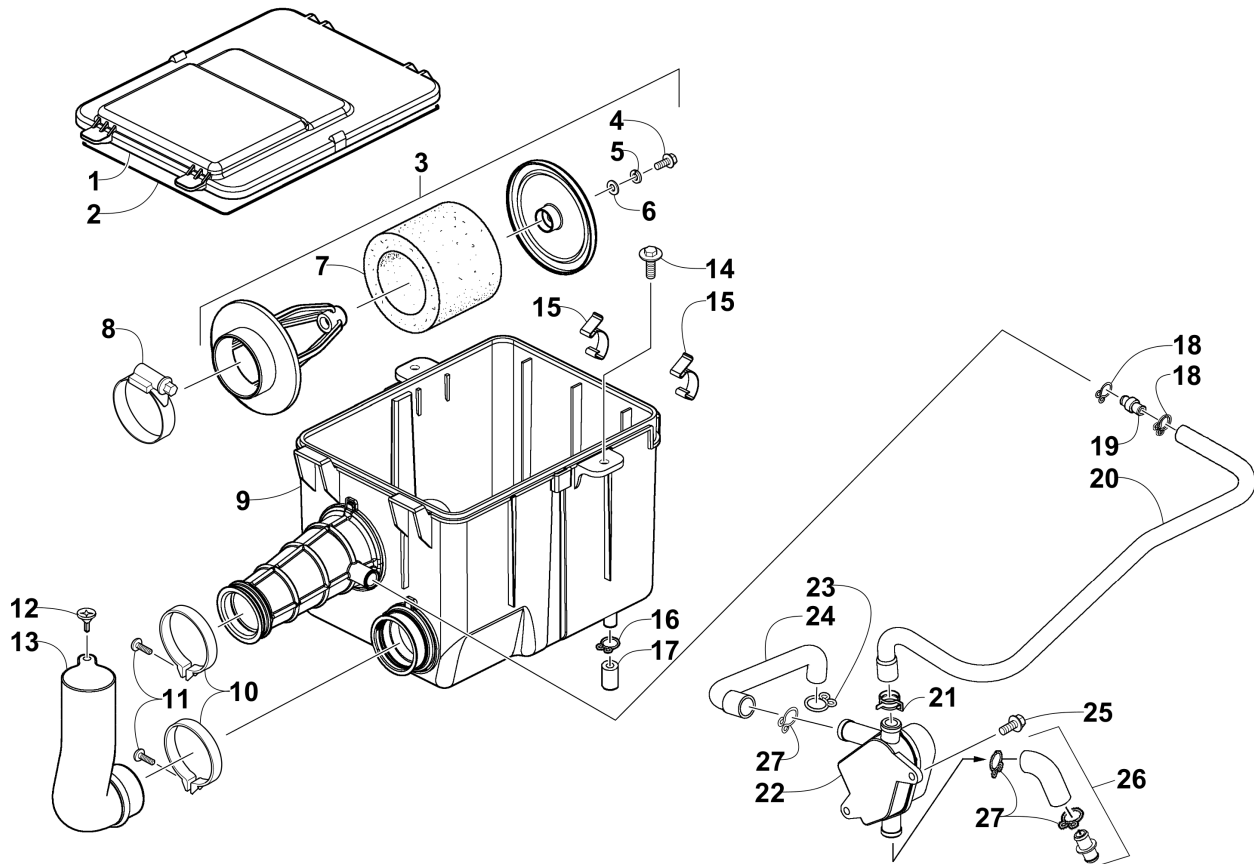
A2017KAF2BUSG



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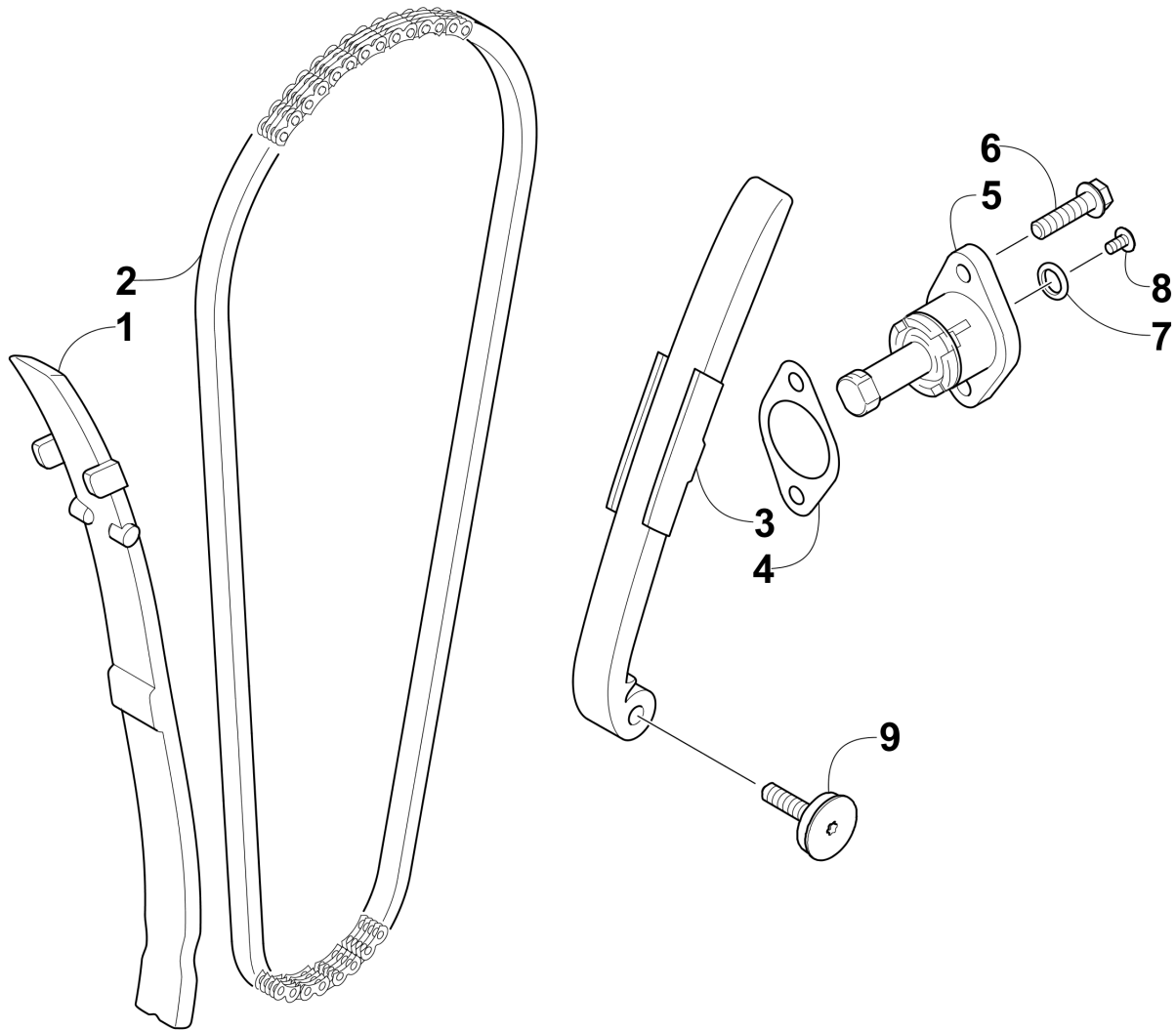
AIR INTAKE ASSEMBLY [301259]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-705		1	Cover, Air Silencer		
2	3303-703		1	Seal		
3	3303-704		1	Filter, Air - Assembly	(inc. 4-7)	
4	0		1	Screw, Cap		Part Number not Available
5	0		1	Washer, Lock		Part Number not Available
6	0		1	Washer		Part Number not Available
7	0		1	Filter, Air		Part Number not Available
8	3304-416		1	Clamp, Hose		
9	3305-790		1	Silencer, Air		
10	3303-709		2	Clamp, Hose	(inc. 11)	
11	3307-221		2	Screw, Machine		
12	3304-062		1	Screw, Machine		
13	3303-710		1	Duct		
14	3304-652		2	Screw, Cap		
15	3303-708		4	Clip, Spring		
16	3304-433		1	Clamp, Hose		
17	3305-424		1	Hose, Drain		
18	3303-716		1	Clamp, Hose		

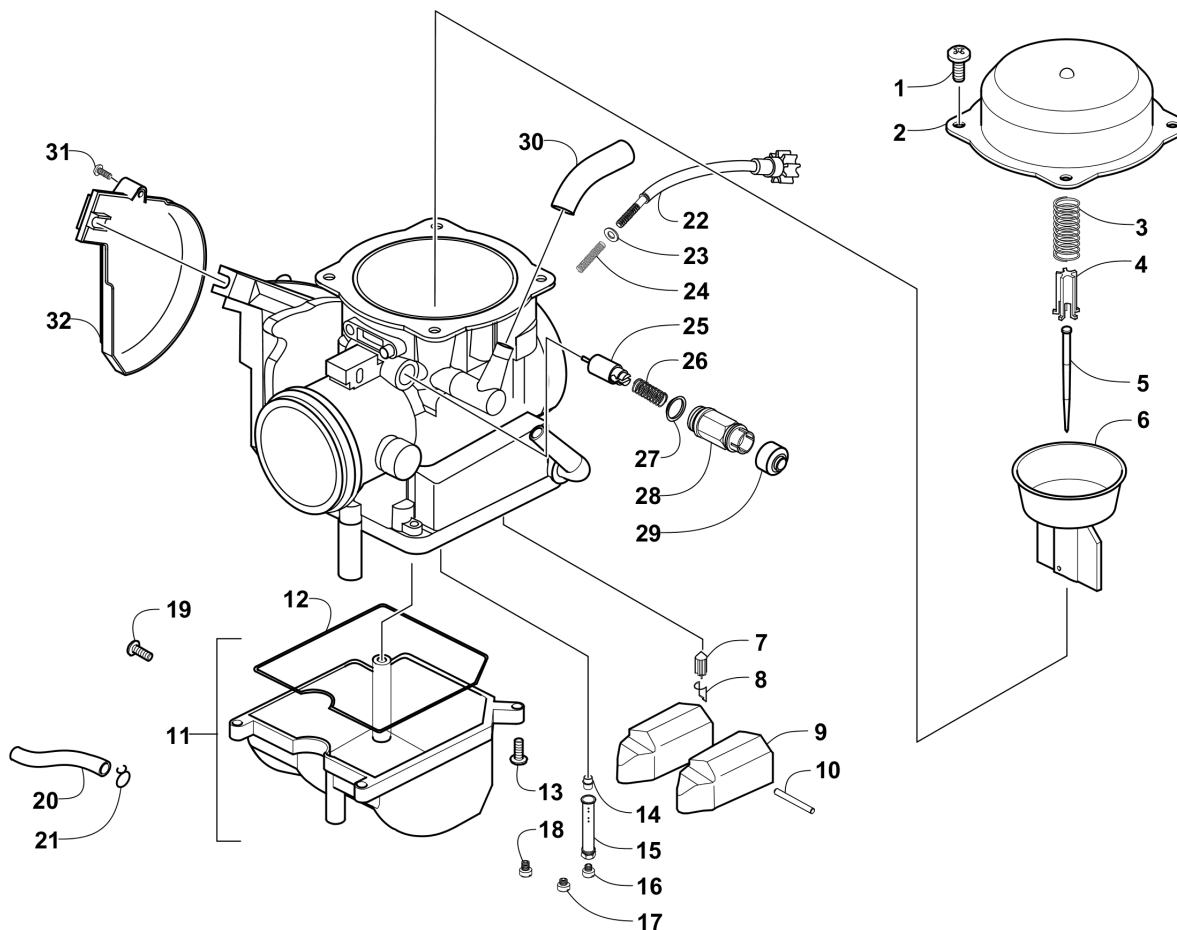
Item	Part No.	New Part	Qty	Name	Context	Footnote
19	3303-711		1	Joint, Blow-By		
20	3303-734		1	Tube B - Oil Catch	(inc. one No. 21)	
21	3303-714		2	Clamp, Hose		
22	3303-733		1	Tube A - Oil Catch	(inc. one No. 21 and one No. 27)	
23	3303-706		1	Catch, Oil		
24	3304-167		1	Clamp		
25	3304-553		2	Bolt, Flange - 6 x 12		
26	3303-735		1	Tube C - Oil Catch	(inc. two No. 27)	
27	3303-712		3	Clamp		

CAM CHAIN ASSEMBLY [300501]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3305-692		1	Guide, Chain		
2	3305-620		1	Chain, Cam		
3	3305-622		1	Tensioner, Chain		
4	3303-035		1	Gasket		
5	3307-102		1	Adjuster, Tensioner - Assembly		
6	3304-002		2	Screw, Machine		
7	3304-100		1	O-Ring		
8	3307-125		1	Screw, Adjuster		
9	3303-678		1	Pivot, Tensioner		

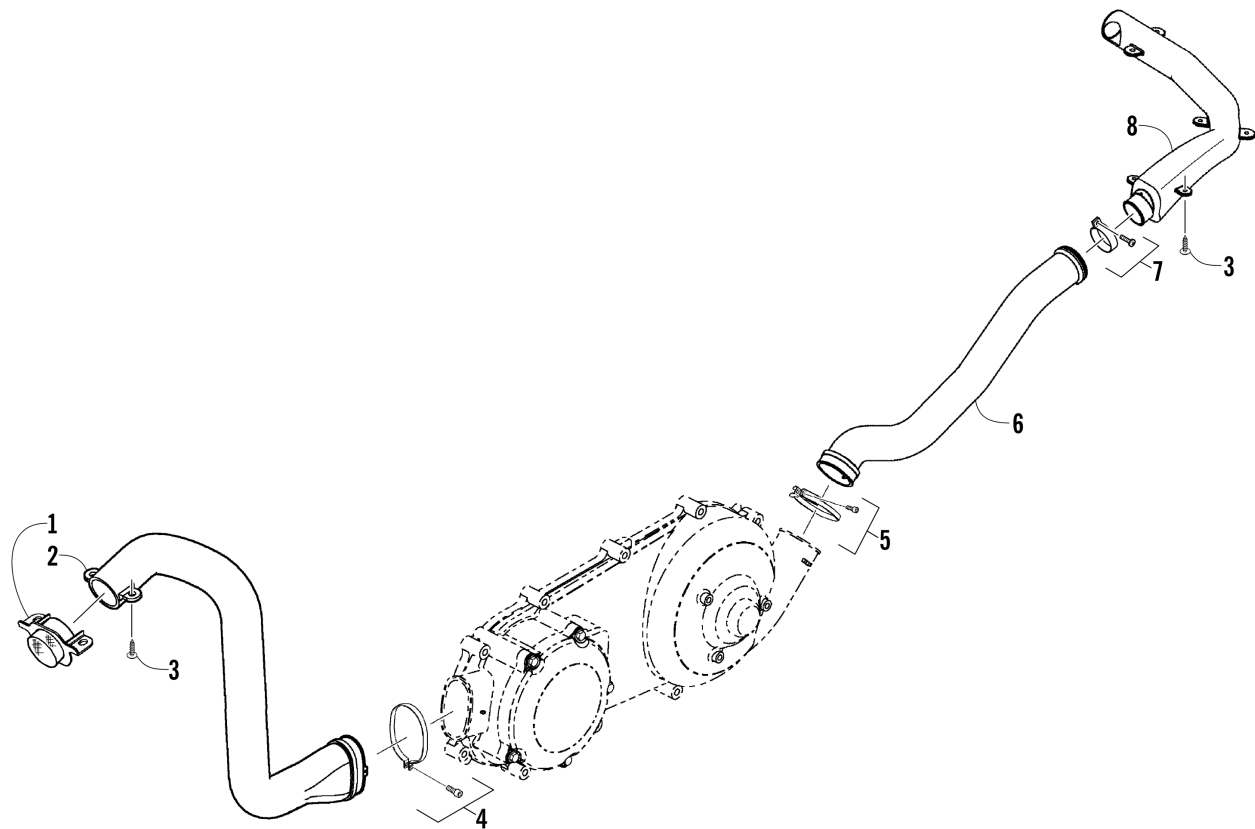
CARBURETOR ASSEMBLY [300500]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	3306-881		1	Complete Carburetor Assembly		
1	5507-002		4	Screw, Top Cover		
2	5507-051		1	Cover, Top		
3	3305-432		1	Spring		
4	5507-121		1	Seat, Spring		
5	3305-540		1	Needle, Jet		
6	3305-711		1	Piston, Vacuum		
7	5507-038		1	Valve, Float		
8	3304-249		1	Clip, Float Valve		
9	5507-039		1	Float Set		
10	3304-451		1	Pin, Float Arm		
11	3306-694		1	Chamber, Float - Assembly	(inc. 12)	
12	3305-429		1	O-Ring		
13	5507-017		4	Screw		
14	5507-245		1	Jet, Needle		

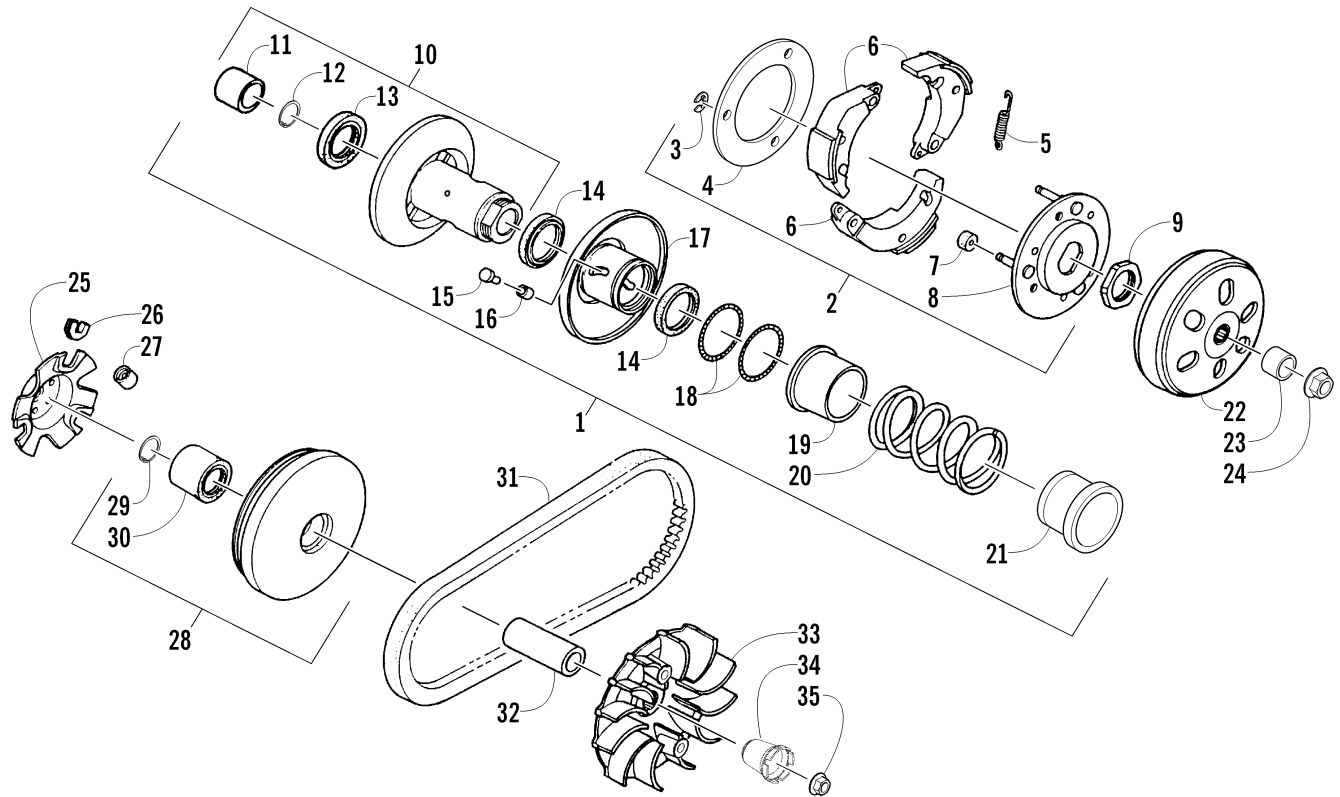
Item	Part No.	New Part	Qty	Name	Context	Footnote
15	5507-047		1	Holder, Jet - Needle		
16	3305-434		1	Jet, Main - 112		
17	5507-246		1	Jet, Slow #38		
18	5507-250		1	Jet, Starter - 60		
19	5507-050		1	Screw, Drain		
20	3306-882		1	Pipe, Rubber		
21	5507-161		1	Clamp, Hose		
22	3305-437		1	Screw, Stop		
23	5507-028		1	Washer		
24	5507-029		1	Spring		
25	5507-022		1	Valve, Starter		
26	5507-023		1	Spring		
27	5507-024		1	O-Ring		
28	5507-025		1	Cap		
29	5507-026		1	Cap, Sealing		
30	0410-056		1	Hose, Vent		
31	5507-037		1	Screw		
32	3305-441		1	Cover		

CASE/BELT COOLING ASSEMBLY [302189]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-640		1	Filter, Inlet		
2	3307-840		1	Duct, Cooling		
3	3304-650		8	Screw, Self-Tapping		
4	3303-635		1	Clamp w/Screw		
5	3303-636		1	Clamp w/Screw		
6	3303-633		1	Duct, Cooling		
7	3305-440		1	Clamp		
8	3307-841		1	Duct, Cooling		

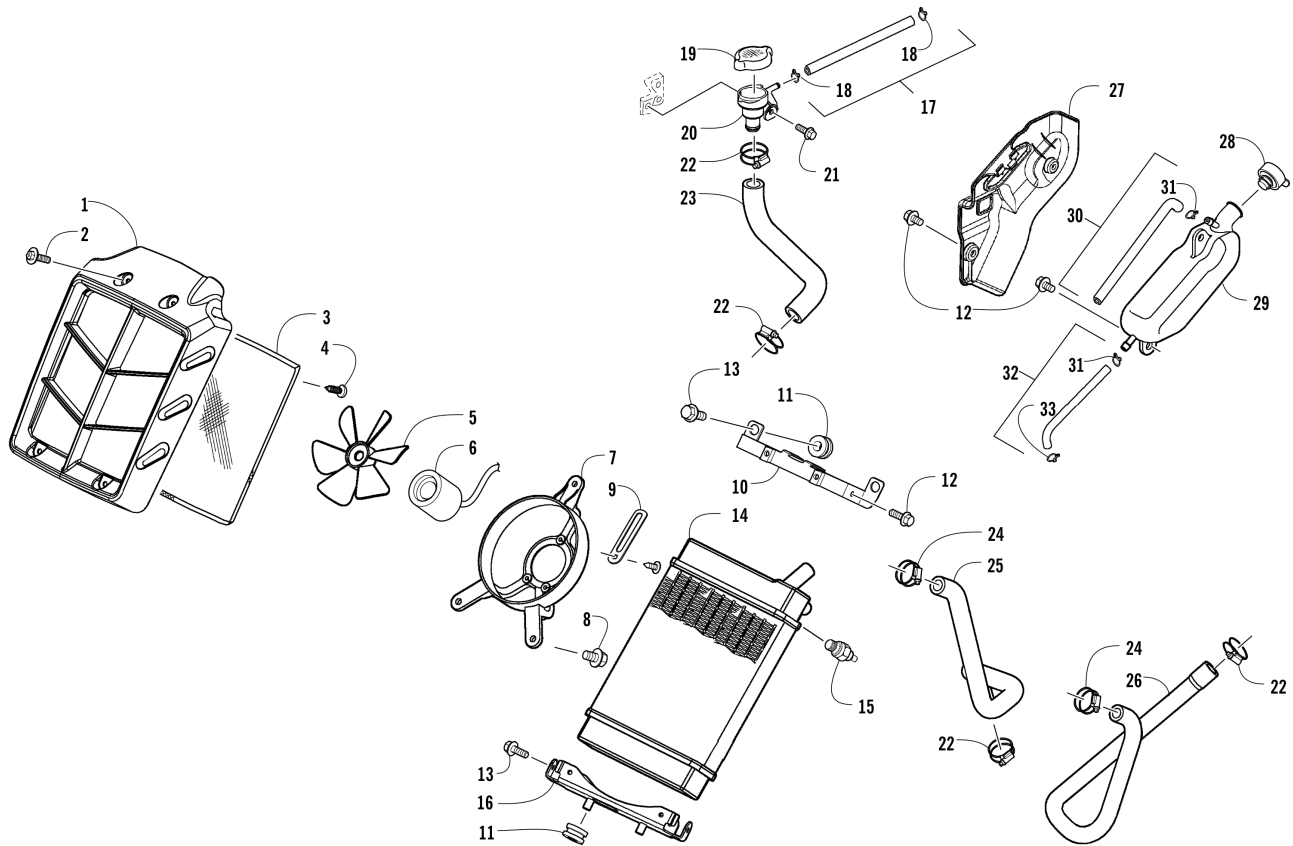
CLUTCH ASSEMBLY [94283]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-781		1	Pulley, Driven - Assembly	(inc. 2-21)	
2	3303-775		1	Clutch, Centrifugal - Assembly	(inc. 3-8)	
3	3304-054		3	Ring, Retaining		
4	3306-188		1	Plate, Clutch		
5	3303-778		3	Spring		
6	3303-779		3	Weight, Clutch		
7	3303-780		3	Roller		
8	3303-776		1	Plate, Clutch		
9	3304-025		1	Nut, Special - 28 mm		
10	3303-783		1	Face, Driven - Fixed	(inc. 11-13)	
11	3304-072		1	Bearing		
12	3304-149		1	Ring, Retaining		
13	3304-070		1	Bearing		
14	3304-082		2	Seal		
15	3303-786		4	Pin, Guide		
16	3303-787		4	Guide, Roller		
17	3303-785		1	Face, Driven - Movable		
18	3304-107		2	O-Ring		
19	3303-789		1	Sleeve, Spring		
20	3303-788		1	Spring		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3303-790		1	Sleeve, Spring		
22	3303-767		1	Clutch, Outer		
23	3303-638		1	Sleeve		
24	3304-023		1	Nut		
25	3303-773		1	Plate, Ramp		
26	3303-774		3	Slide		
27	3303-772		6	Roller		
28	3303-770		1	Face, Drive - Movable	(inc. 29-30)	
29	3304-160		1	Ring, Retaining		
30	3303-771		1	Sleeve		
31	3303-782		1	Belt, Drive		
32	3303-769		1	Sleeve		
33	3303-768		1	Face, Drive - Fixed		
34	3303-828		1	Ratchet, Recoil		
35	3304-024		1	Nut		

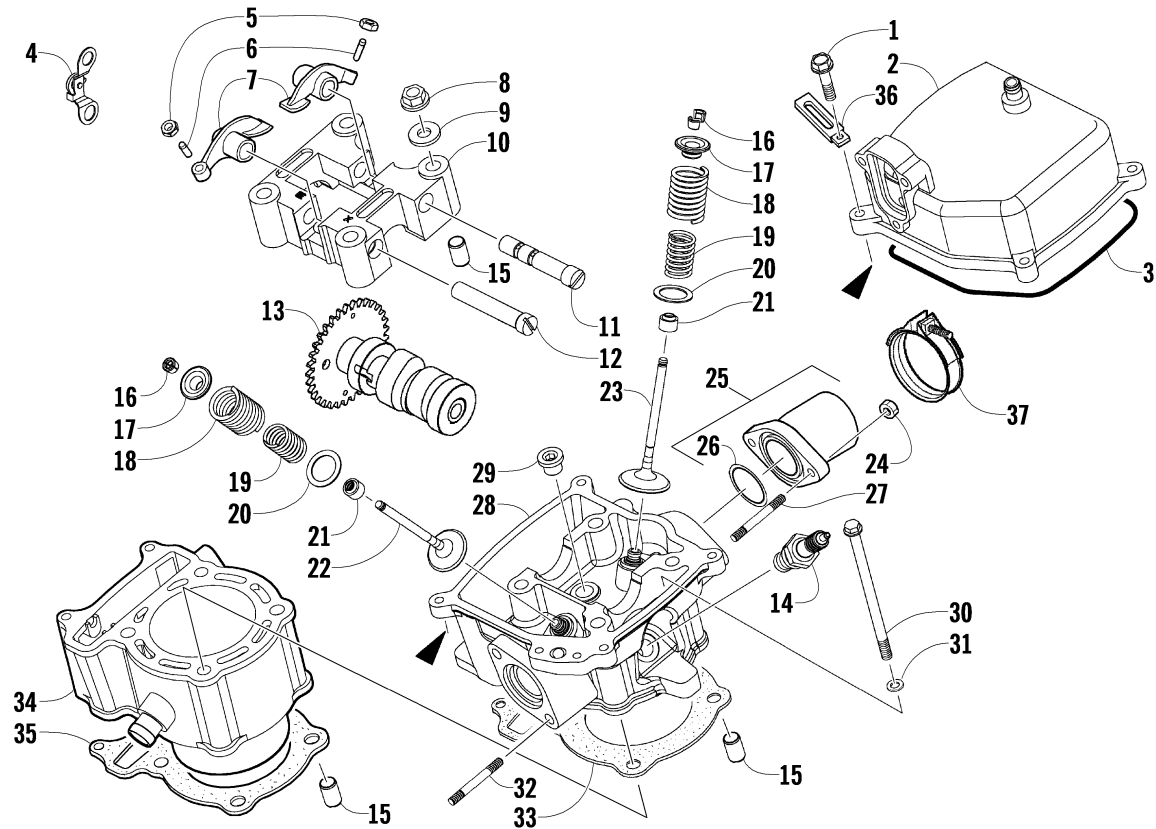
COOLING ASSEMBLY [302188]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3305-973		1	Fascia, Radiator		
2	3303-263		4	Bolt, Washer		
3	3303-744		1	Screen, Radiator		
4	3304-123		6	Screw, Washer - 4 mm		
5	3303-741		1	Fan, Cooling		
6	3303-742		1	Motor, Fan		
7	3303-739		1	Shroud, Fan		
8	3304-586		3	Screw, Cap		
9	3304-155		1	Clamp, Wire		
10	3303-983		1	Bracket, Radiator - Upper		
11	3303-239		4	Grommet		
12	3304-587		6	Screw, Cap		
13	3304-652		4	Screw, Cap		
14	3303-737		1	Radiator Assembly		
15	3307-842		1	Switch, Temperature		
16	3303-984		1	Bracket, Radiator - Lower		
17	3304-066		1	Hose, Overflow	(inc. 18)	
18	3304-161		2	Clamp, Hose		
19	3303-748		1	Cap, Filler Neck		
20	3303-738		1	Neck, Filler		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3304-553		1	Bolt, Flange - 6 x 12		
22	3304-165		4	Clip, Water Hose		
23	3303-761		1	Hose, Coolant - Filler Neck/Radiator		
24	3304-164		2	Clamp, Hose		
25	3303-759		1	Hose, Coolant - Radiator/Water Pump		
26	3303-760		1	Hose, Cooling - Engine/Radiator		
27	3305-974		1	Shield, Reservoir Tank		
28	3307-599		1	Cap, Reserve		
29	3304-253		1	Tank, Reservoir		
30	3303-745		1	Hose, Drain	(inc. one No. 31)	
31	3304-163		2	Clamp, Hose		
32	3303-746		1	Hose, Reservoir Tank	(inc. 33 and one No. 31)	
33	3303-349		1	Clamp, Hose		

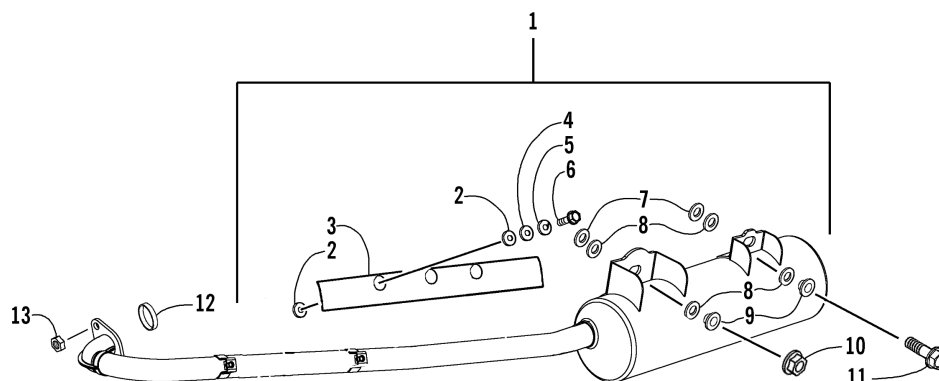
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [100476]



Item	Part No.	New Part	Qty	Name	Context	Footnote
Not Shown	3306-895		1	Complete Engine Assembly		
1	3303-360		4	Screw, Cap		
2	3305-608		1	Cover, Cylinder Head		
3	3305-609		1	Gasket		
4	3305-618		1	Plate, Stop		
5	3304-026		2	Nut, Tappet Adjusting		
6	3304-007		2	Screw, Tappet Adjusting		
7	3305-611		2	Arm, Rocker		
8	3304-668		4	Nut, Lock		
9	3304-048		4	Washer - 8 mm		
10	3305-689		1	Holder, Camshaft		
11	3303-674		1	Shaft, Rocker Arm - Intake		
12	3305-612		1	Shaft, Rocker Arm - Exhaust		
13	3305-613		1	Camshaft		
14	0217-730		1	Plug, Spark		DPR7EA-9
15	3303-342		6	Pin, Dowel		
16	3303-044		4	Cotter, Valve		
17	3303-042		2	Retainer, Valve Spring		
18	3303-682		2	Spring, Valve - Outer		
19	3303-683		2	Spring, Valve - Inner		

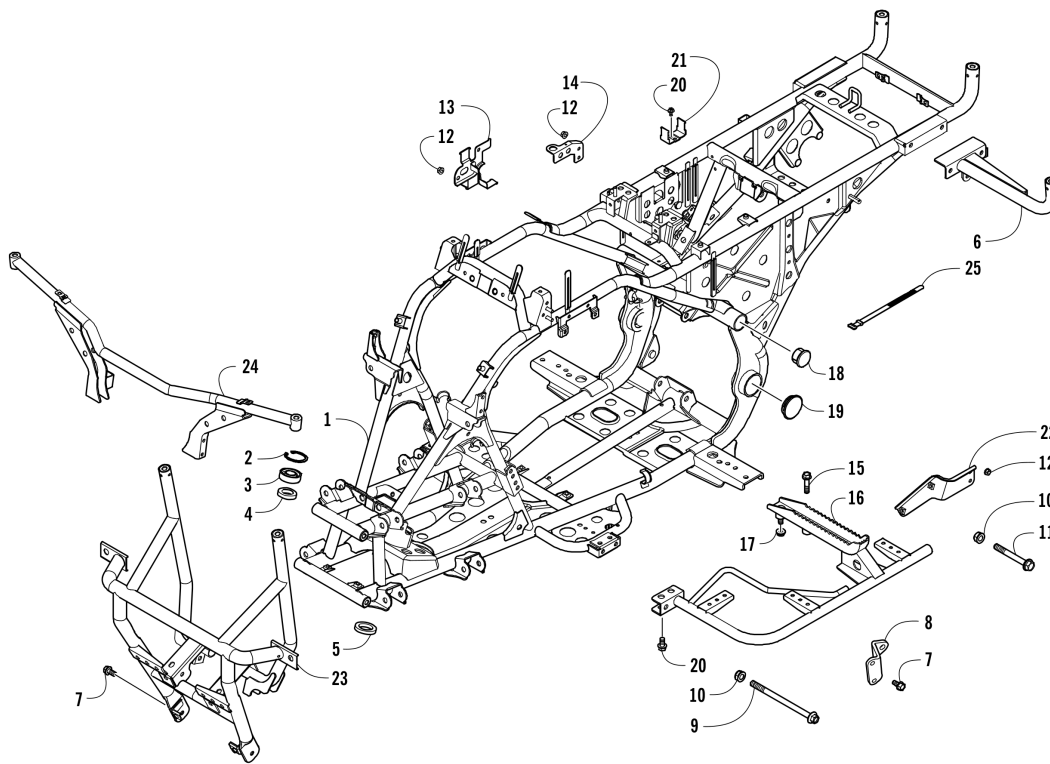
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3303-043		2	Seat, Valve Spring		
21	3303-657		2	Seal, Valve Stem		
22	3305-615		1	Valve, Exhaust		
23	3305-614		1	Valve, Intake		
24	3307-084		2	Nut		
25	3305-616		1	Flange, Intake	(inc. 26)	
26	3304-620		1	O-Ring		
27	3304-114		2	Bolt, Stud		
28	3305-617		1	Head, Cylinder	(inc. 29)	
29	3303-656		1	Bolt, Sealing - 12 mm		
30	3304-918		2	Screw, Cap		
31	3304-049		2	Washer		
32	3303-249		2	Bolt, Stud		
33	3303-659		1	Gasket, Cylinder Head		
34	3305-621		1	Cylinder		
35	3305-461		1	Gasket, Cylinder		
36	3304-157		1	Clamp, Routing		
37	3305-410		1	Clamp, Intake Flange		

EXHAUST ASSEMBLY [301260]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3306-888		1	Muffler - Assemblby	(inc. 2-9)	
2	3303-727		4	Washer, Fiber		
3	3303-730		1	Shield, Exhaust		
4	3304-134		2	Washer		
5	3304-140		2	Washer, Lock		
6	3303-381		2	Screw, Cap		
7	3303-726		2	Bushing		
8	3303-728		4	Washer, Fiber		
9	3303-731		2	Insert		
10	3303-332		1	Nut		
11	3307-228		1	Screw, Cap		
12	3303-725		1	Gasket, Exhaust		
13	3304-125		2	Nut		

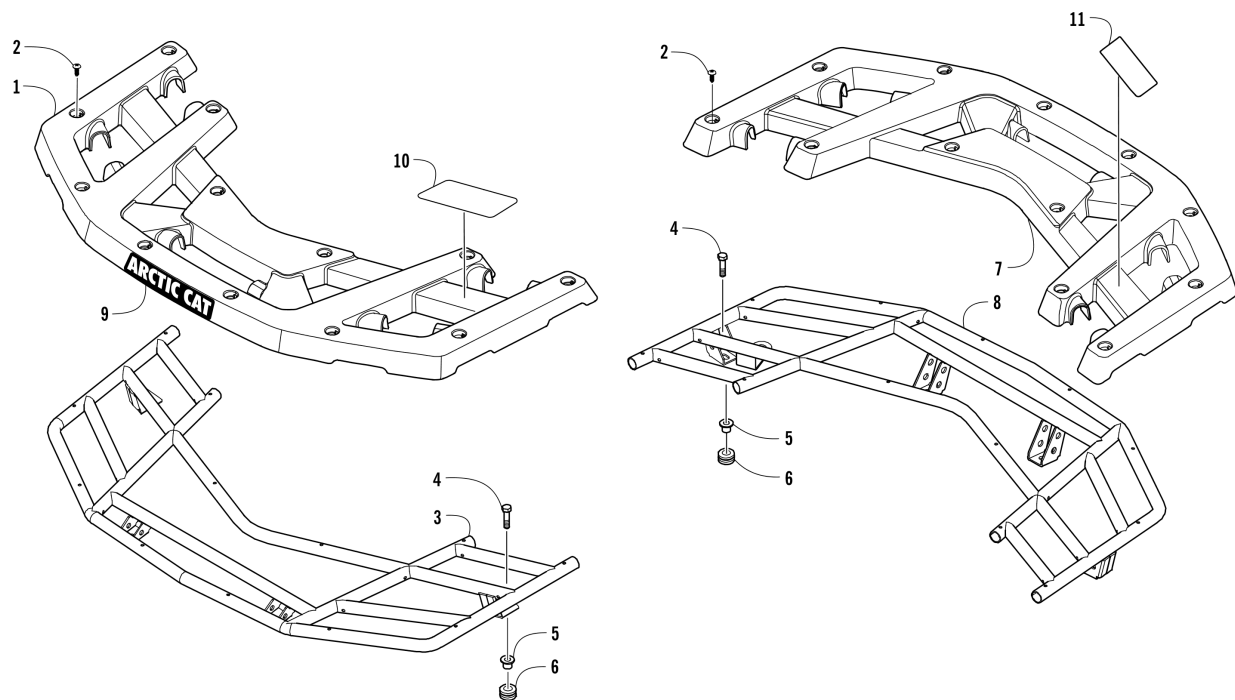
FRAME AND RELATED PARTS [302180]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-831		1	Frame, Main		
2	3304-150		1	Ring, Retaining		
3	3304-203		1	Bearing		
4	3303-298		1	Seal, Oil		
5	3304-064		1	Seal, Dust		
6	3307-832		1	Bracket, Mounting - Rear Rack - Right		
6	3307-833		1	Bracket, Mounting - Rear Rack - Left		
7	3304-543		12	Screw, Cap		
8	3303-938		2	Bracket, Mounting - Engine		
9	3304-184		1	Bolt, Flange		
10	3304-031		4	Nut, Lock		
11	3304-183		2	Screw, Cap		
12	3304-654		8	Nut, Lock		
13	3304-657		1	Bracket, Mounting - Lighting Control		
14	3304-655		1	Bracket, Mounting - Brake Switch		
15	3303-616		2	Bolt, Flange		
16	3307-834		1	Footrest - Right		
16	3307-835		1	Footrest - Left		
17	3303-332		2	Nut		
18	3304-658		2	End Cap, Frame		

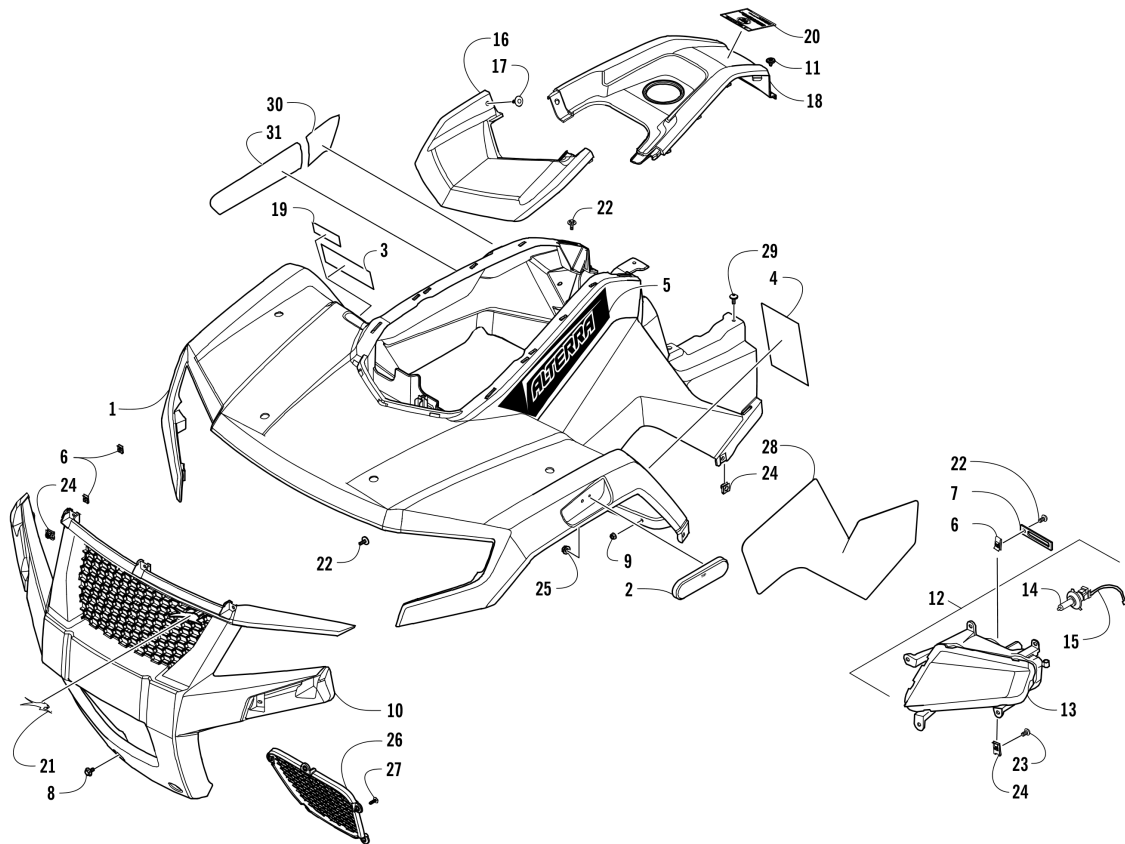
Item	Part No.	New Part	Qty	Name	Context	Footnote
19	3303-999		2	End Cap		
20	3304-409		1	Bolt Washer 5*12		
21	3305-238		1	Bracket, Mounting - Starter/Magneto Switch		
22	3303-935		1	Stay, Catch Tank		
23	3307-837		1	Front Bumper		
24	3307-836		1	Mount, Front Rack		
25	3303-289		AR	Tie, Cable		

FRONT AND REAR RACK ASSEMBLY [302181]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-807		1	Panel, Rack - Front - Assembly		
2	3304-650		24	Screw, Self-Tapping		
3	3307-838		1	Rack, Front		
4	8410-830		8	Screw, Cap		
5	0423-669		8	Spacer		
6	0423-465		8	Grommet		
7	3307-857		1	Panel, Rack- Rear - Assembly		
8	3307-839		1	Rack, Rear		
9	6411-023		2	Decal, "Arctic Cat"		
10	6411-006		1	Decal, Warning - Load - Front		
11	6411-007		1	Decal, Warning - Load - Rear		

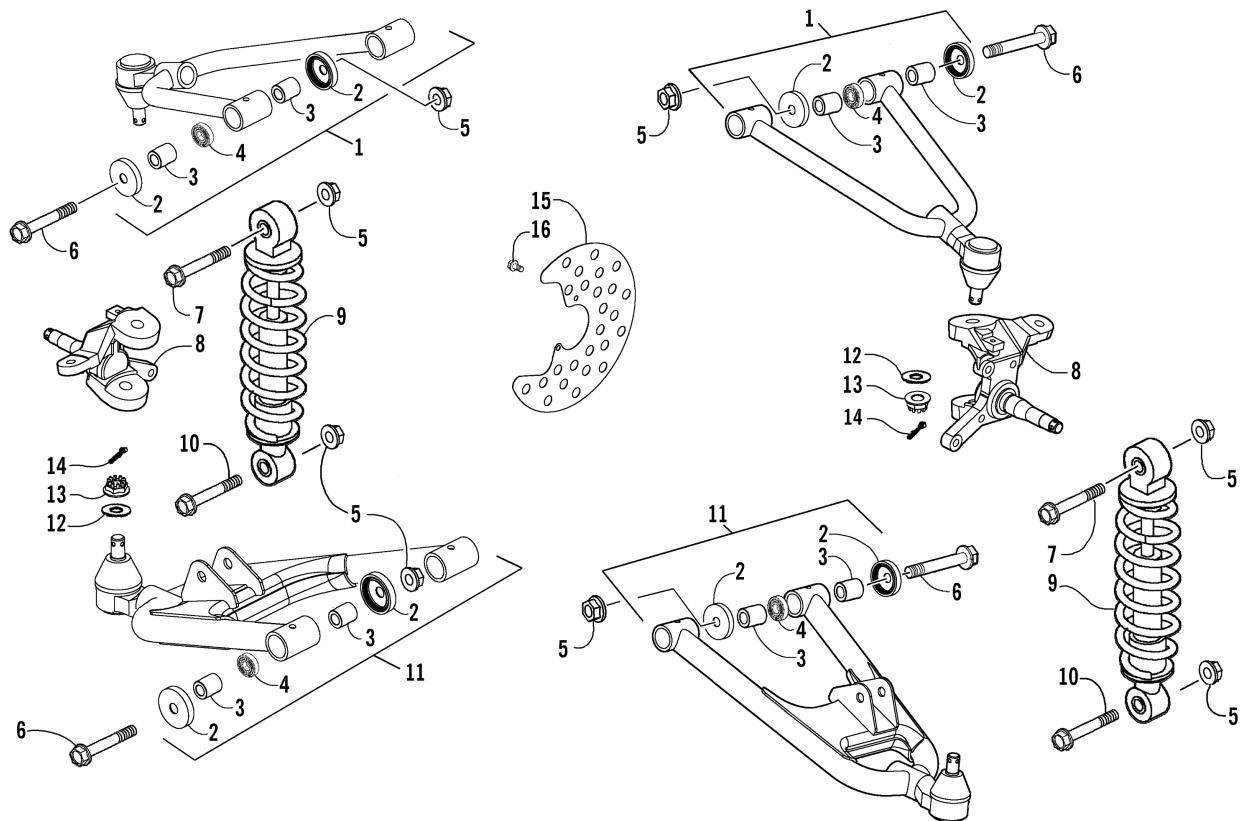
FRONT BODY AND HEADLIGHT ASSEMBLY [302178]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-803		1	Panel, Fender - Assembly	(inc. 2-4)	
2	3307-825		2	Reflector - Front		
3	4411-818		1	Decal, Warning - Turn/Hill		
4	1411-932		1	Decal, Warning - General		
5	6411-029		1	Decal, Side - Upper Left		
6	3304-061		8	Nut Clip 5 mm		
7	3304-157		2	Clamp, Routing		
8	3304-651		2	Screw, Self-Tapping		
9	3304-431		8	Nut, Lock		
10	3307-808		1	Grille		
11	3304-057		2	Clip, Fender		
12	3307-854		1	Headlight - Assembly - Right	(inc. 13, one No. 14, and one No. 15)	
12	3307-855		1	Headlight - Assembly - Left	(inc. 13, one No. 14, and one No. 15)	
13	3307-132		1	Lens, Headlight - Right		
13	3307-133		1	Lens, Headlight - Left		
14	3303-846		2	Bulb, Headlight		
15	3305-136		2	Socket, Headlight - Assembly		
16	3307-796		1	Cover, Access - Black		
17	3303-592		2	Clip, Retaining		

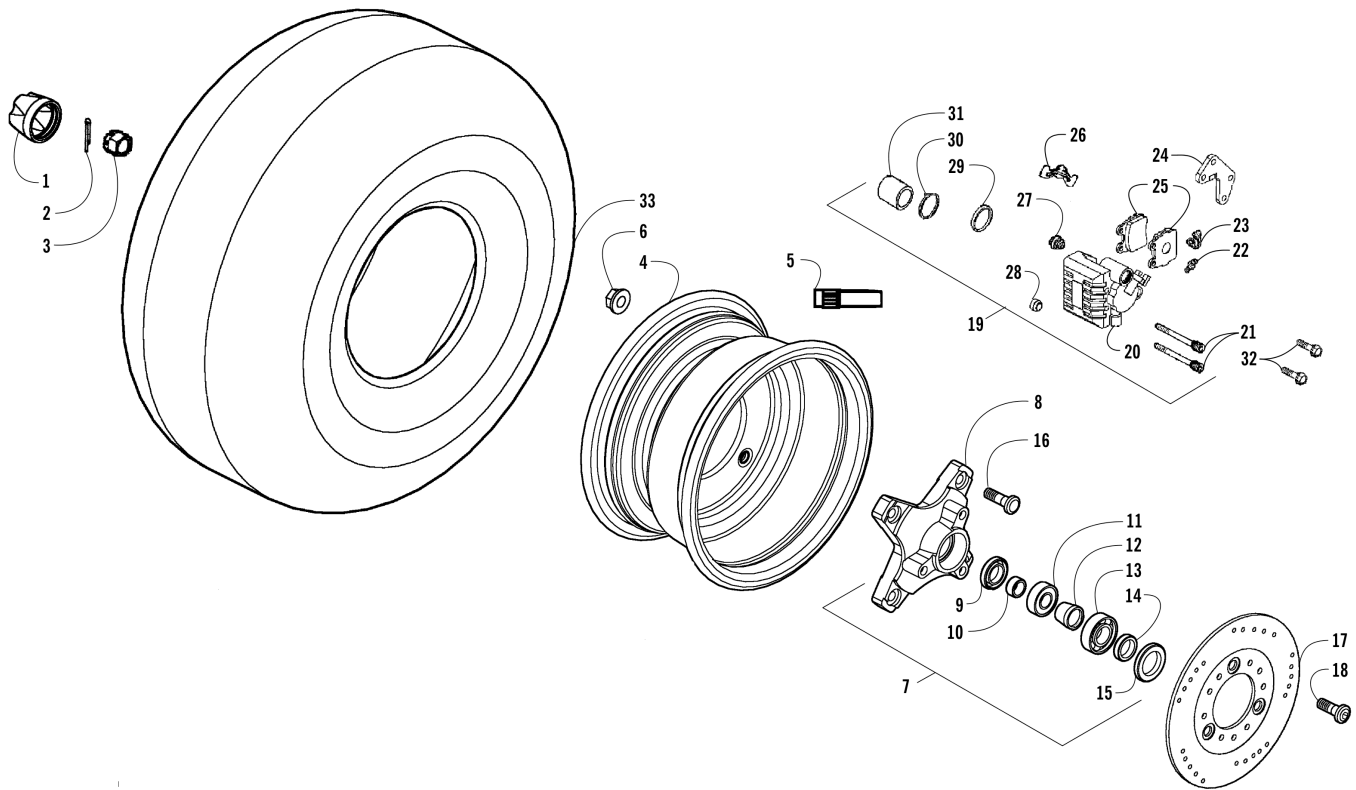
Item	Part No.	New Part	Qty	Name	Context	Footnote
18	3307-795		1	Cover, Gas Tank	(inc. 20)	
19	1411-577		1	Decal, Warning - Not for Highways		
20	1411-804		1	Decal, Warning - Age (16)		
21	4411-479		1	Decal, AirCat		
22	3304-029		4	Bolt, Washer - 5 x 16		
23	3307-137		2	Screw, Cap		
24	3303-267		6	Clip, U-Nut		
25	3304-774		2	Nut		
26	3307-797		1	Access Panel - Radiator		
27	3304-650		5	Screw, Self-Tapping		
28	3307-809		1	Shield		
29	3304-404		4	Screw, Cap		
30	5411-948		1	Decal, Side - Right, Piece 1		
31	6411-028		1	Decal, Side - Right, Piece 2		

FRONT SUSPENSION ASSEMBLY [301254]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-964		1	A-Arm, Upper Right	(inc. 2-4)	
1	3303-967		1	A-Arm, Upper Left	(inc. 2-4)	
2	3304-090		16	Seal		
3	3304-689		16	Collar, Swing Arm		
4	3304-199		8	Bearing		
5	3304-031		12	Nut, Lock		
6	3304-182		8	Bolt, Flange		
7	3307-068		2	Screw, Cap		
8	3303-930		1	Knuckle - Assembly - Right		
8	3303-932		1	Knuckle - Assembly - Left		
9	3306-889		2	Shock/Spring Assembly Black		
10	3304-595		2	Bolt, Flange		
11	3303-966		1	A-Arm, Lower Right	(inc. 2-4)	
11	3303-968		1	A-Arm, Lower Left	(inc. 2-4)	
12	3303-335		4	Washer		
13	3303-328		4	Nut, Castle		
14	3303-470		4	Pin, Cotter		
15	3303-920		2	Guard, Brake Disc		
16	3303-356		4	Bolt, Flange		

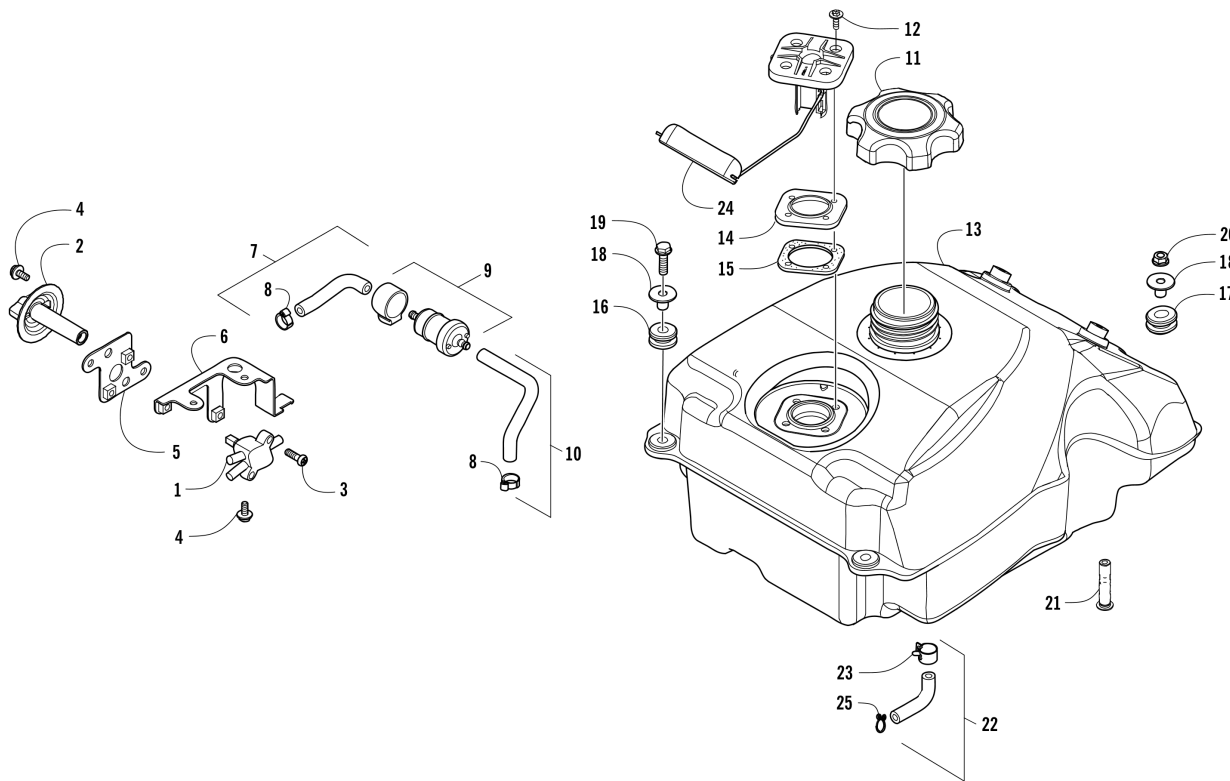
FRONT WHEELS AND BRAKE ASSEMBLY [302183]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-931		2	Cap, Wheel		
2	3303-340		2	Pin, Cotter		
3	3303-330		2	Nut, Lock		
4	3306-883		2	Wheel		
5	3304-562		2	Stem, Valve		
6	3304-028		8	Nut, Lug		Not a Service Part
7	3303-903		2	Hub, Wheel - Assembly	(inc. 8-16)	
8	0		2	Hub, Wheel		
9	3304-089		2	Seal, Oil		
10	3303-898		2	Collar, Wheel - Inside		
11	3304-200		2	Bearing		
12	3303-900		2	Collar, Wheel - Center		
13	3304-202		2	Bearing		
14	3303-899		2	Collar, Wheel - Outside		
15	3304-088		2	Seal, Oil		
16	3304-014		8	Stud		
17	3303-912		1	Disc, Brake - Right		
17	3303-918		1	Disc, Brake - Left		
18	3304-015		6	Screw, Shoulder		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	3306-192		1	Caliper Assembly - Right	(inc. 20-32)	Not a Service Part
19	3306-193		1	Caliper Assembly - Left	(inc. 20-32)	Not a Service Part
20	0		1	Housing, Caliper - Right		
20	0		1	Housing, Caliper - Left		
21	3304-326		4	Pin		
22	3304-302		2	Valve, Bleed		
23	3304-303		2	Cap, Bleed Valve		
24	3304-317		1	Bracket, Right		
24	3304-328		1	Bracket, Left		
25	3303-908		2	Pad, Brake - Set		
26	3304-315		2	Spring		
27	3304-322		2	Boot		
28	3304-329		2	Bushing		
29	3303-922		2	Seal, Piston - Inner		
30	3303-910		2	Seal, Piston - Outer		
31	3303-909		2	Piston		
32	3304-565		4	Bolt, Flange - 8 x 20		
33	3307-798		2	Tire		

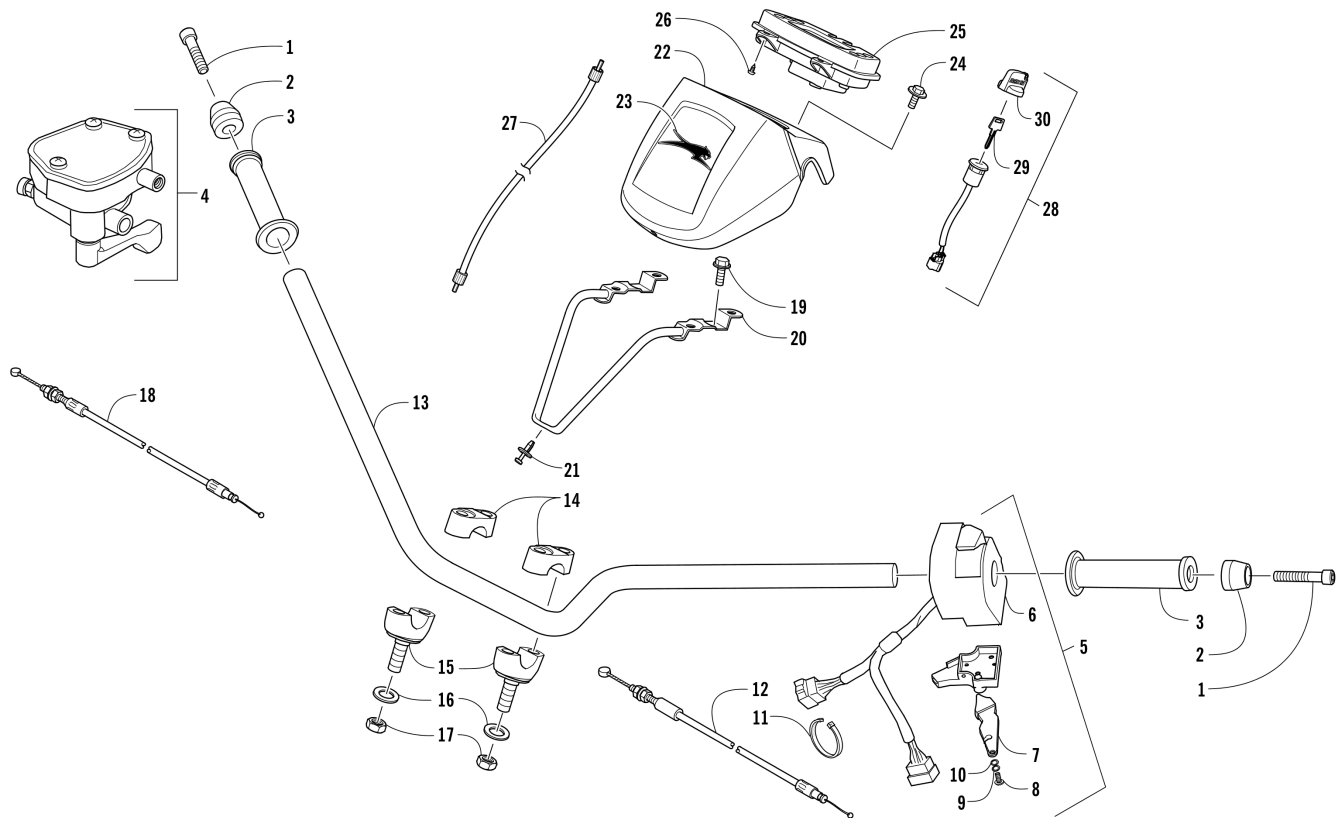
GAS TANK ASSEMBLY [302186]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-810		1	Shut-Off, Fuel		
2	3307-811		1	Knob, Fuel Shut-Off		
3	3303-316		2	Screw, Machine		
4	3304-409		4	Bolt Washer 5*12		
5	3305-551		1	Bracket, Mounting - Fuel Shut-Off		
6	3305-419		1	Bracket, Support		
7	3305-421		1	Hose Assembly	(inc. two No. 8)	
8	3303-349		4	Clamp, Hose		
9	3305-501		1	Filter, Fuel		
10	3305-422		1	Hose Assembly	(inc. two No. 8)	
11	3306-297		1	Cap, Gas Tank		
12	3305-397		4	Screw, Cap		
13	3307-801		1	Tank, Gas	(inc. 14-17)	
14	3305-417		1	Cover, Access		
15	3305-418		1	Seal		
16	3303-406		2	Grommet		
17	3304-647		2	Grommet		
18	3303-226		4	Insert		
19	3304-551		2	Bolt, Flange - 6 x 22		
20	3304-654		2	Nut, Lock		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3303-058		1	Strainer, Fuel		
22	3305-416		2	Hose Assembly	(inc. 23 and 25)	
23	3303-351		2	Clamp, Hose		
24	3305-545		1	Sensor, Fuel Level		
25	3303-349		2	Clamp, Hose		

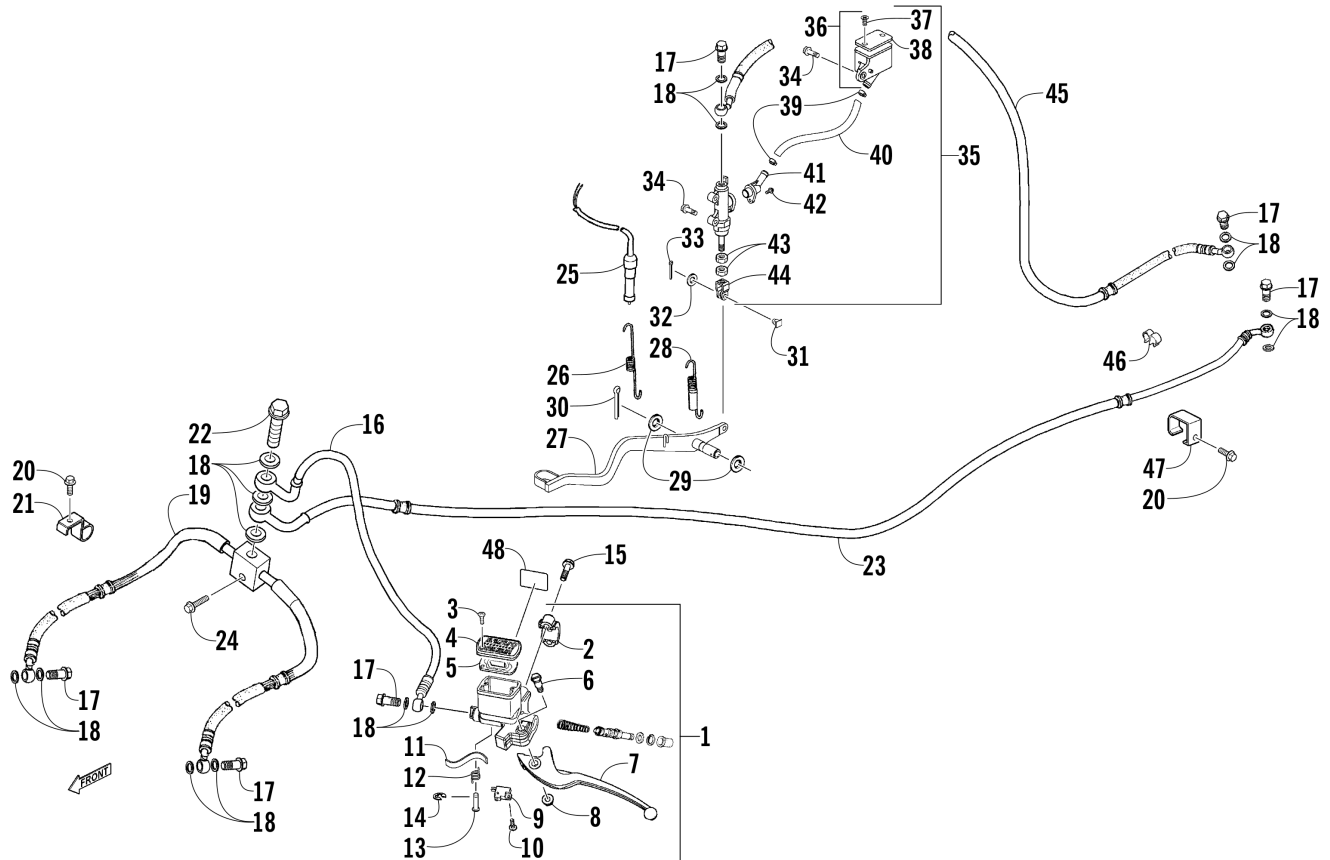
HANDLEBAR, INSTRUMENT POD, AND CONTROL ASSEMBLIES [302182]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3304-016		2	Screw, Cap		
2	3305-541		2	End Cap, Handlebar		
3	3306-448		2	Grip, Handlebar		
4	3303-953		1	Case, Throttle - Assembly		
5	3303-852		1	Switch Assembly, Left	(inc. 6-10)	
6	3313-428		1	Control, Left - w/Override		
7	3306-800		1	Lever, Choke		
8	3307-702		1	Screw, Pan		
9	3307-703		1	Washer		
10	3307-723		1	Washer, Wave		
11	3303-839		AR	Tie, Cable		
12	3307-789		1	Cable, Throttle		
13	3307-791		1	Handlebar		
14	3303-954		2	Clamp, Handlebar - Upper		
15	3303-955		2	Clamp, Handlebar - Lower		
16	3304-136		2	Washer		
17	3306-189		2	Nut		
18	3307-790		1	Cable, Choke		
19	3305-400		4	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3303-951		1	Bracket, Mounting - Instrument Pod		
21	3304-552		1	Clip, Retaining		
22	3306-199		1	Instrument Pod - Black		
23	4411-479		1	Decal, AirCat		
24	3304-029		2	Bolt, Washer - 5 x 16		
25	3303-859		1	Speedometer - Assembly		
26	3304-645		3	Screw, Self-Tapping - 5 x 12		
27	3303-906		1	Cable, Speedometer		
28	3303-850		1	Switch, Ignition - Assembly	(inc. 29-30)	
29	3307-104		1	Key, Ignition - Right-Side Cut		
29	3307-105		1	Key, Ignition - Left-Side Cut		
30	3304-522		1	Cover, Key		

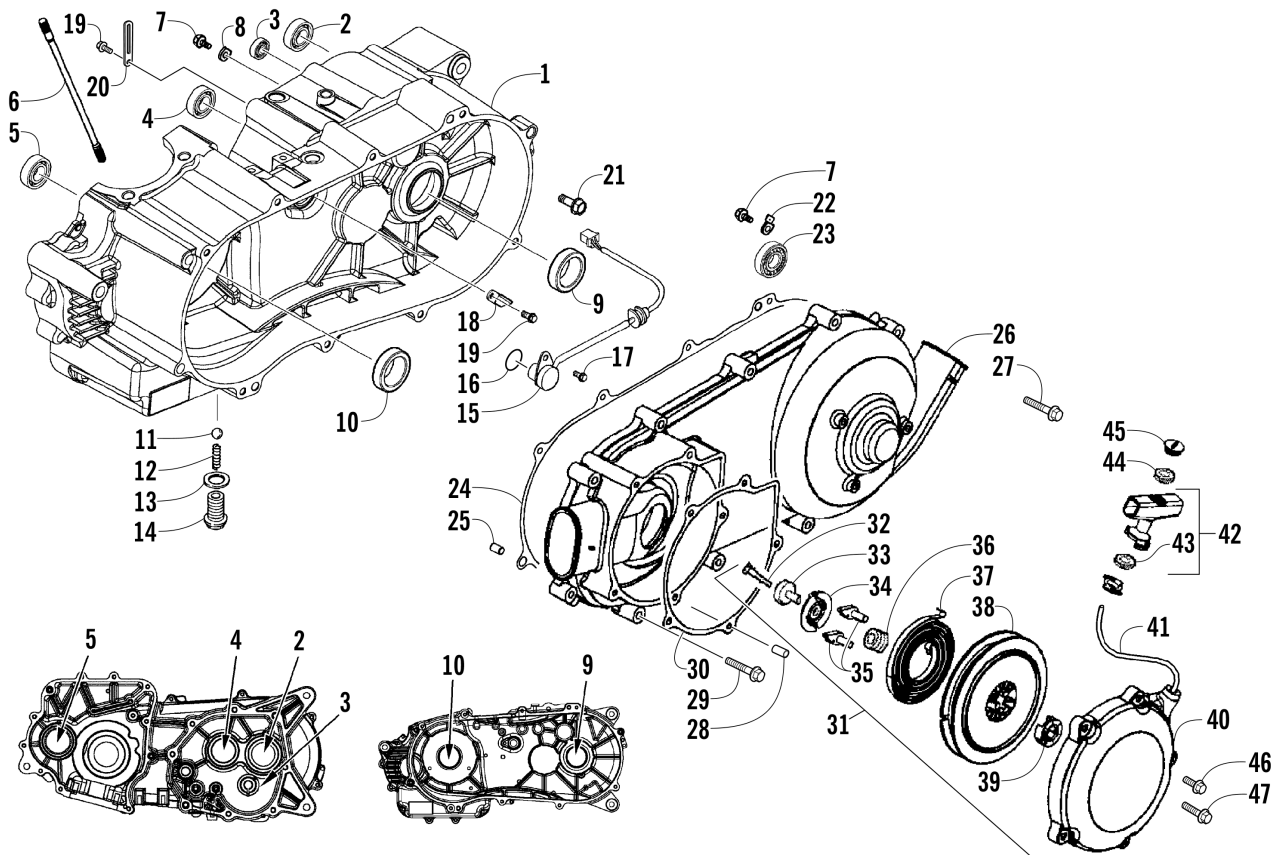
HYDRAULIC BRAKE ASSEMBLY [302185]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3304-676		1	Master Cylinder - Assembly	(inc. 2-5)	
2	3305-983		1	Clamp, Handlebar		
3	3303-318		2	Screw, Machine		
4	3303-923		1	Cover, Master Cylinder		
5	3303-925		1	Diaphragm		
6	3304-017		1	Screw, Shoulder		
7	3304-369		1	Lever, Brake		
8	3304-654		1	Nut, Lock		
9	3303-141		1	Switch Assembly		
10	3303-321		1	Screw, Machine		
11	3304-442		1	Lever, Parking		
12	3304-678		1	Spring		
13	3304-679		1	Pin, Brake Lever		
14	3304-680		1	Ring, Retaining		
15	3304-746		2	Screw, Cap		
16	3304-321		1	Hose, Brake - Junction Block/Master Cylinder		
17	3307-067		6	Bolt, Banjo-Fitting		
18	3303-284		15	Washer, Crush		
19	3307-794		1	Hose, Brake w/Junction Block		
20	3304-553		3	Bolt, Flange - 6 x 12		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3303-919		2	Clamp, Brake Hose		
22	3304-674		1	Bolt, Oil - 10 x 33		
23	3307-793		1	Hose, Brake - Junction Block/Rear Caliper		
24	3304-176		1	Bolt, Flange		
25	3303-854		1	Switch, Brake		
26	3303-855		1	Spring, Stop		
27	3303-926		1	Lever, Brake		
28	3303-929		1	Spring, Set		
29	3304-139		2	Washer		
30	3304-143		1	Pin, Cotter		
31	3303-927		1	Pin, Clevis		
32	3304-050		1	Washer		
33	3304-141		1	Pin, Cotter		
34	3304-551		3	Bolt, Flange - 6 x 22		
35	3304-306		1	Brake Assembly - Rear	(inc. 36-44)	
36	3303-896		1	Reservoir, Brake	(inc. 37-38)	
37	3304-119		2	Screw, Machine		
38	3304-332		1	Cover, Reservoir		
39	3303-895		2	Clamp, Hose		
40	3304-308		1	Hose, Brake		
41	3304-307		1	Connector		
42	3303-321		1	Screw, Machine		
43	3307-824		2	Nut, Jam		
44	3303-928		1	Actuator, Push Rod		
45	3307-792		1	Hose, Brake - Rear Brake/Rear Caliper		
46	3304-675		1	Clip, Retaining		
47	3303-891		1	Clamp, Brake Hose		
48	1411-865		1	Decal, Brake Lever Lock		

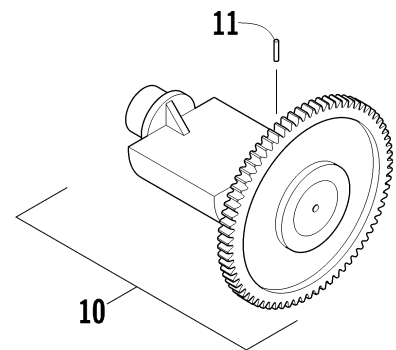
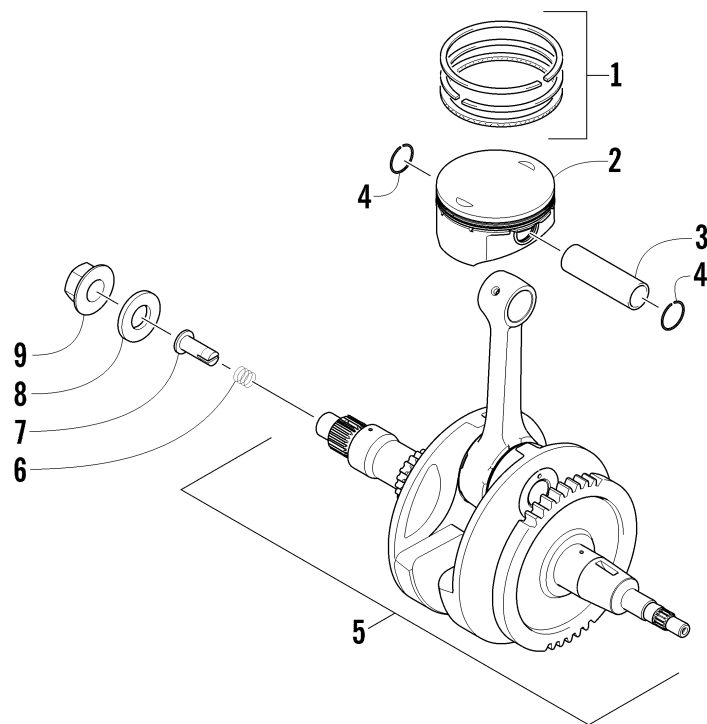
LEFT CRANKCASE, COVER, AND RECOIL ASSEMBLY [302194]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-629		1	Crankcase		
2	3304-067		1	Bearing		
3	3304-074		1	Bearing, Needle		
4	3304-198		1	Bearing		
5	3304-195		1	Bearing		
6	3305-606		2	Bolt, Stud		
7	3304-005		3	Screw, Cap		
8	3304-039		2	Retainer, Bearing		
9	3304-091		1	Seal, Oil		
10	3304-079		1	Seal, Oil		
11	3304-205		1	Bearing, Ball		
12	3304-063		1	Spring, Seat		
13	3304-021		1	Washer		
14	3304-109		1	Screw, Seat		
15	3303-856		1	Switch, Gear Position	(inc. 16)	
16	3305-776		1	O-Ring		
17	3304-187		1	Screw, Cap		
18	3303-843		2	Retainer, Wire		
19	3303-381		3	Screw, Cap		
20	3304-158		1	Clamp, Wire		

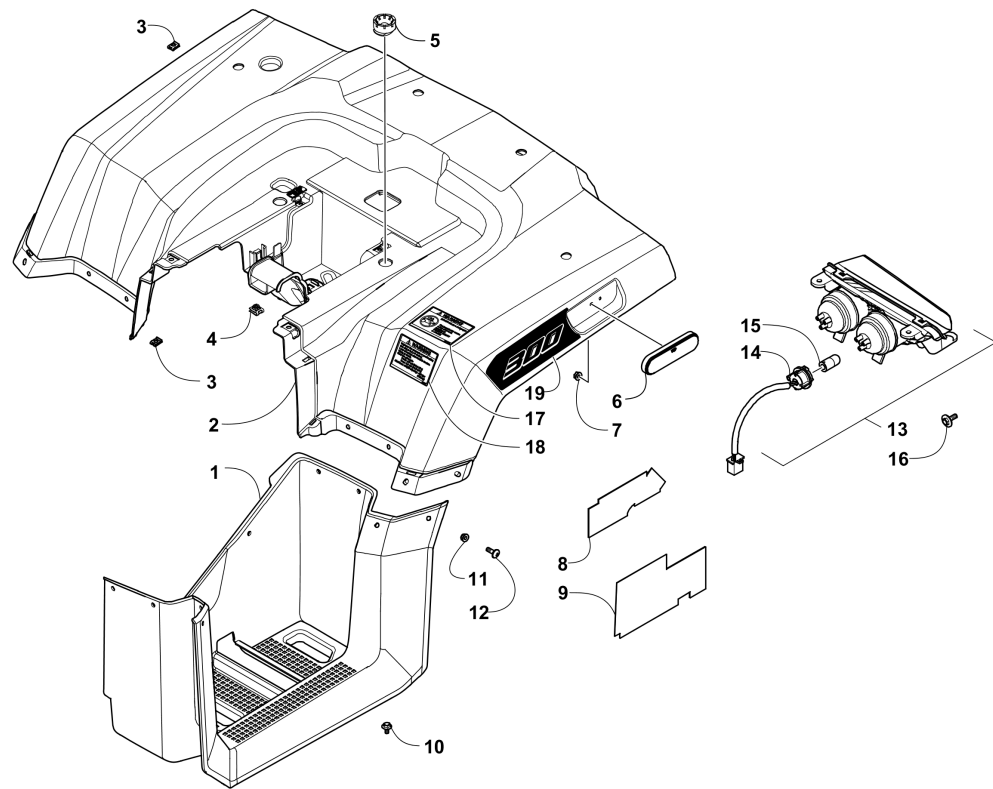
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3304-544		1	Screw, Cap		
22	3304-040		1	Retainer, Bearing		
23	3304-073		1	Bearing Ball, Radial		
24	3303-642		1	Gasket, Cover		
25	3303-342		2	Pin, Dowel		
26	3303-632		1	Cover, Crankcase		
27	3304-003		8	Screw, Cap		
28	3303-341		2	Pin, Dowel		
29	3304-004		2	Screw, Cap		
30	3304-101		1	Gasket, Cover		
31	3305-459		1	Recoil, Starting	(inc. 32-45)	
32	3304-113		1	Screw, Machine		
33	3303-651		1	Insert		
34	3303-649		1	Guide, Ratchet		
35	3303-646		2	Ratchet		
36	3303-647		1	Spring		
37	3303-645		1	Spring, Spiral		
38	3305-346		1	Reel, Starter		
39	3303-648		1	Spacer		
40	3303-639		1	Cover, Recoil	(inc. 41)	
41	3303-650		1	Rope, Starter		
42	3303-652		1	Handle, Recoil	(inc. 43)	
43	3304-103		1	O-Ring		
44	3304-137		1	Washer		
45	3305-269		1	Cap, Recoil Handle		
46	3303-384		3	Bolt, Flange		
47	3305-945		2	Screw, Cap		

PISTON AND CRANKSHAFT ASSEMBLY [94280]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-664		1	Ring Set, Piston		
2	3305-625		1	Piston		
3	3305-623		1	Pin, Piston		
4	3304-159		2	Circlip		
5	3305-619		1	Crankshaft Assembly		
6	3303-694		1	Spring		
7	3303-693		1	Oil Passage Tube		
8	3304-036		1	Washer, Thrust		
9	3304-024		1	Nut		
10	3305-624		1	Balancer, Crankshaft	(inc. 11)	
11	3304-439		1	Pin, Dowel		

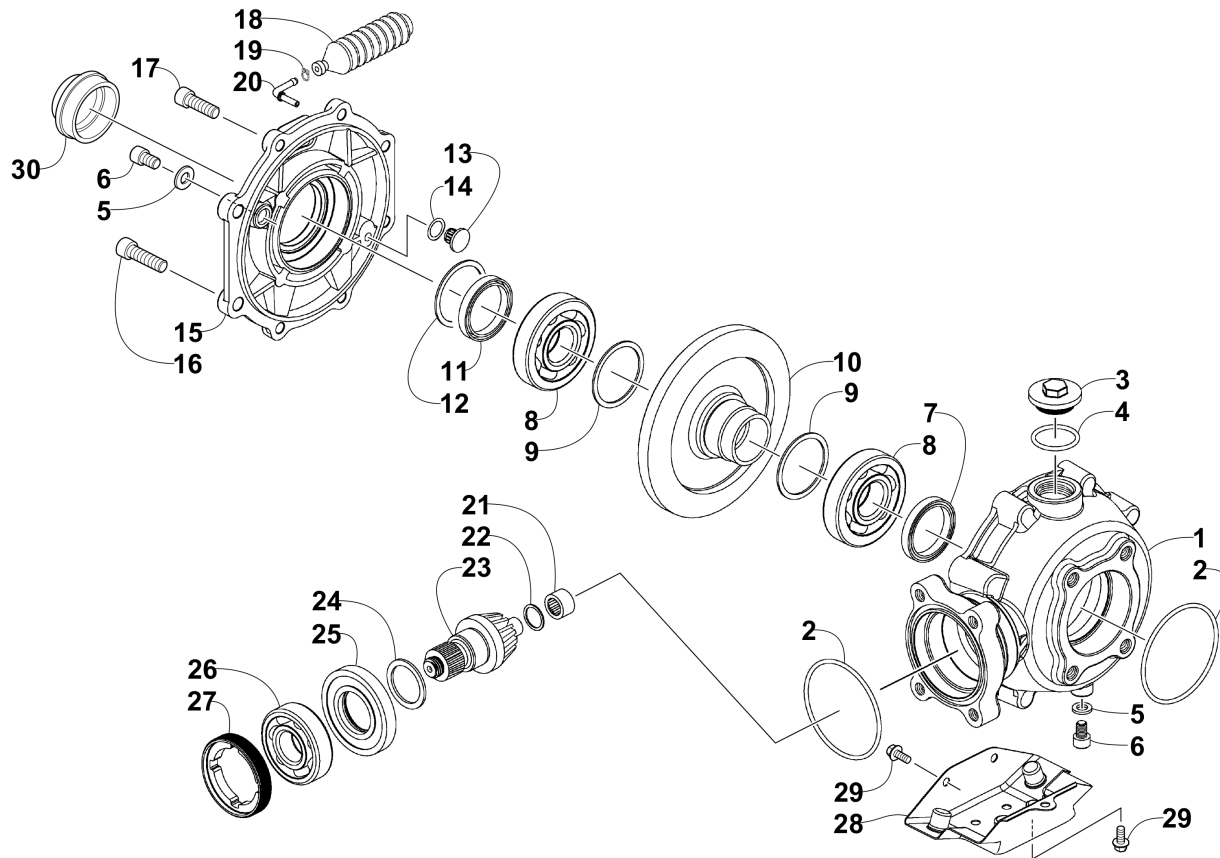
REAR BODY AND TAILLIGHT ASSEMBLY [302179]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-818		1	Footwell - Right		
1	3307-819		1	Footwell - Left		
2	3307-815		1	Panel, Fender	(inc. 6-9, and 17, 18)	
3	3304-061		11	Nut Clip 5 mm		
4	3303-267		2	Clip, U-Nut		
5	3303-232		2	Grommet, Rubber		
6	3307-813		2	Reflector - Rear		
7	3304-774		2	Nut		
8	3307-823		1	Shield, Upper		
9	3307-821		1	Shield, Lower		
10	3307-359		6	Bolt		
11	3304-431		8	Nut, Lock		
12	3305-703		18	Screw, Machine		
13	3307-176		1	Taillight Assembly - Right		
13	3307-177		1	Taillight Assembly - Left		
14	3307-174		1	Socket, Taillight - Assembly - Right		
14	3307-175		1	Socket, Taillight - Assembly - Left		
15	3303-849		2	Bulb, Taillight		
16	3304-029		8	Bolt, Washer - 5 x 16		
17	1411-809		1	Decal, Warning - Passenger		

Item	Part No.	New Part	Qty	Name	Context	Footnote
18	6411-038		1	Decal, Warning - Tire Pressure		
19	6411-032		1	Decal, "300" - Right		
19	6411-033		1	Decal, "300" - Left		

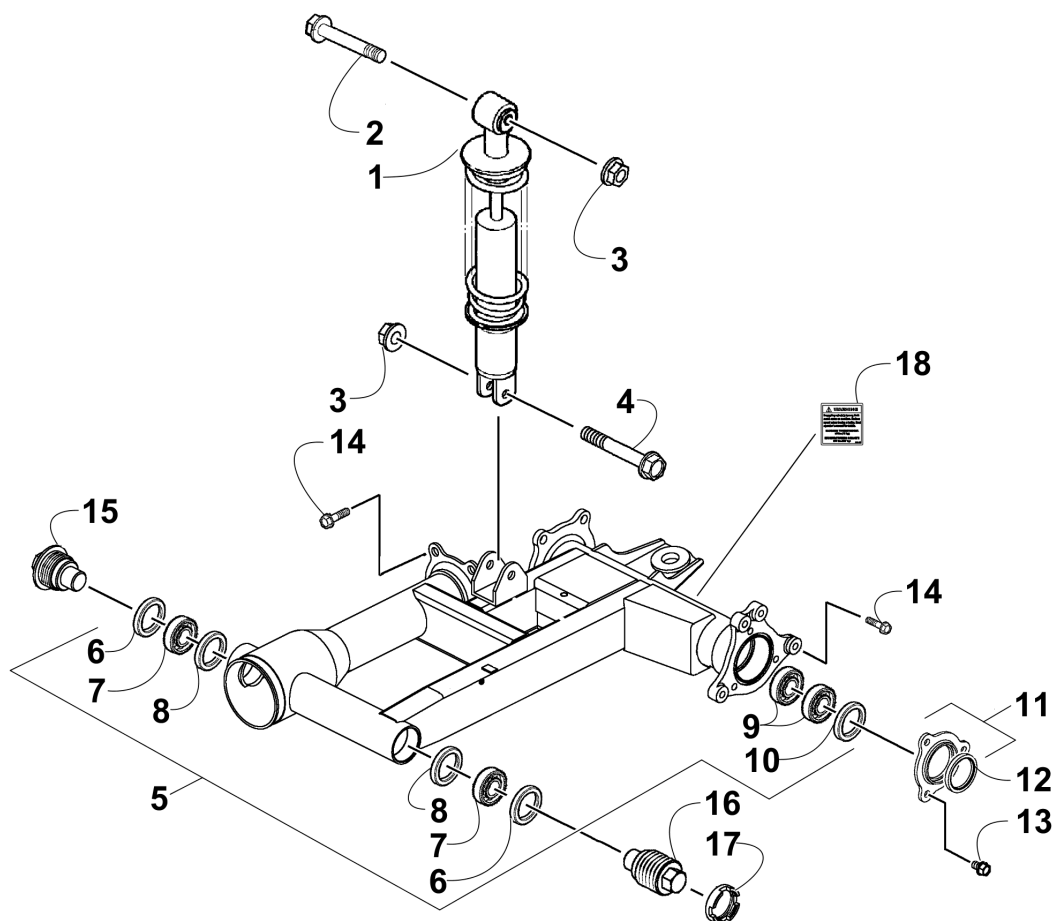
REAR DRIVE GEARCASE ASSEMBLY [301262]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	3305-894		1	Complete Gearcase Assembly		
1	3303-872		1	Housing, Gearcase		
2	3304-095		2	O-Ring		
3	3303-021		1	Cap		
4	3304-096		1	O-Ring		
5	3303-591		2	Washer		
6	3304-544		2	Screw, Cap		
7	3304-093		1	Seal		
8	3304-194		2	Bearing		
9	3305-311		AR	Shim, 46 x 54 x 1.47 mm		
9	3303-881		AR	Shim, 46 x 54 x 1.50 mm		
9	3305-310		AR	Shim, 46 x 54 x 1.53 mm		
10	3305-549		1	Gear, Ring		
11	3304-092		1	Seal		
12	3304-670		1	O-Ring		
13	3303-878		1	Button, Thrust		
14	3303-879		AR	Shim		
15	3303-873		1	Cover, Gearcase		
16	3307-231		2	Screw, Cap		
17	3304-177		6	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
18	3304-170		1	Tube, Breather - Rear Gear - Assembly		
19	3304-669		1	Clamp		
20	3303-877		1	Fitting, Elbow		
21	3304-076		1	Bearing		
22	3303-874		1	O-Ring		
23	3303-875		1	Gear, Pinion		
24	3305-313		AR	Shim, 31 x 40 x 1.97 mm		
24	3305-312		AR	Shim, 31 x 40 x 2.00 mm		
24	3303-880		AR	Shim, 31 x 40 x 2.03 mm		
25	3304-085		1	Seal		
26	3304-196		1	Bearing		
27	3304-027		1	Nut, Retaining		
28	3303-871		1	Plate, Skid		
29	3304-554		3	Screw, Cap		
30	3313-670		1	Seal		

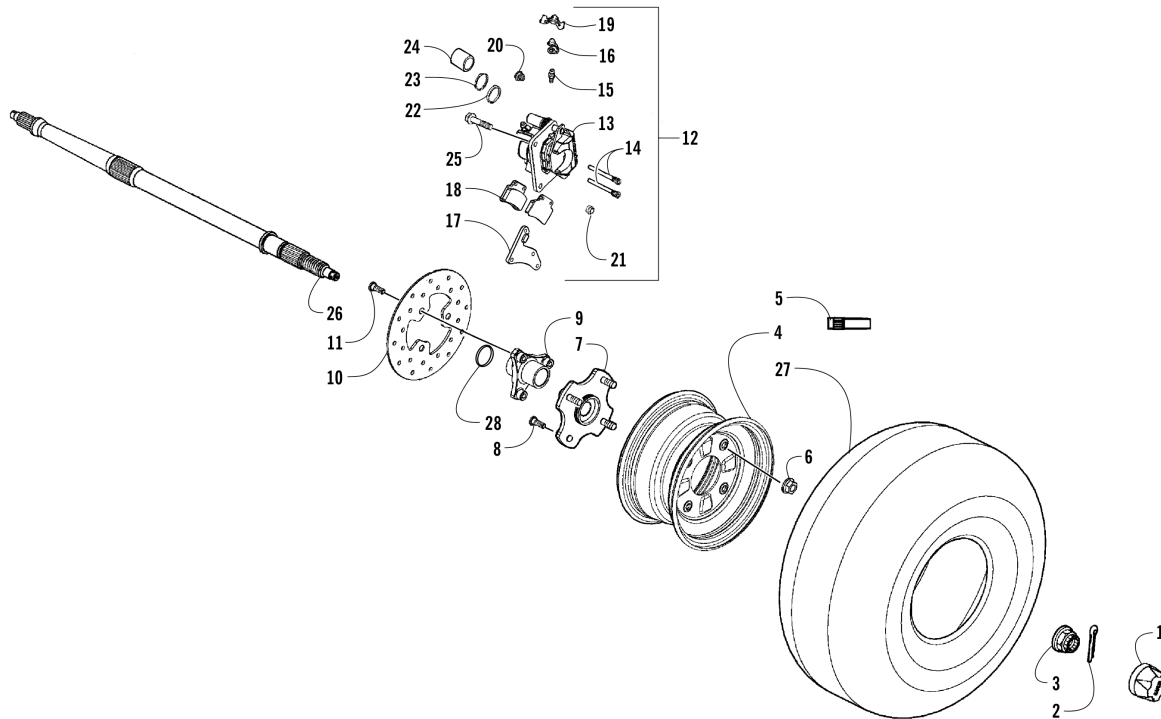
REAR SUSPENSION ASSEMBLY [301256]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3306-890		1	Shock/Spring Assembly - Black		
2	3304-182		1	Bolt, Flange		
3	3304-031		2	Nut, Lock		
4	3304-185		1	Screw, Cap		
5	3303-944		1	Fork, Rear - Assembly	(inc. 6-10)	
6	3304-086		2	Seal		
7	3304-666		2	Bearing		
8	3303-946		2	Seal		
9	3304-201		2	Bearing		
10	3304-106		1	O-Ring		
11	3305-547		1	Stopper Assembly - Rear	(inc. 12)	
12	3305-548		1	Seal, Oil		
13	3304-544		3	Screw, Cap		
14	3307-230		8	Screw, Cap		
15	3304-018		1	Bolt, Rear Fork - Right		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	3304-019		1	Bolt, Rear Fork - Left		
17	3304-020		1	Nut, Locking		
18	1411-102		1	Decal, Warning - Towing		

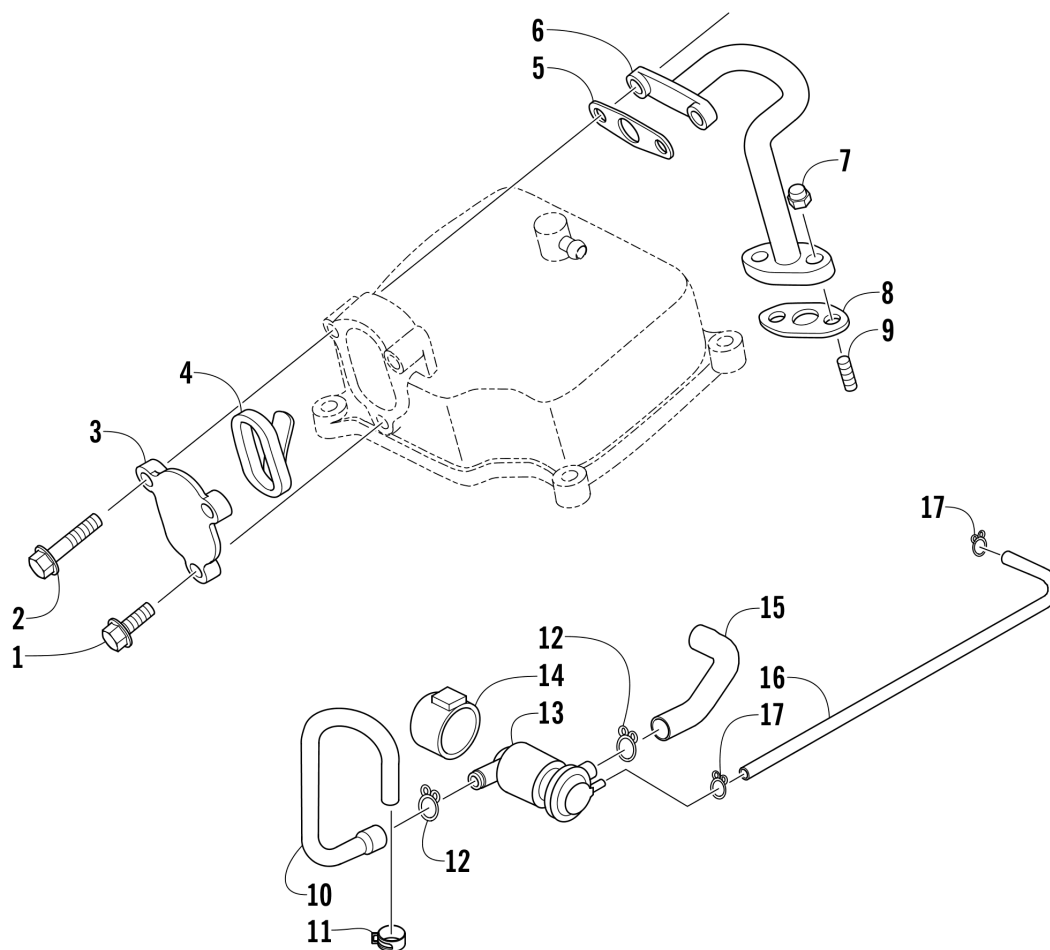
REAR WHEELS, AXLE, AND BRAKE ASSEMBLY [302184]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-931		2	Cap, Wheel		
2	3303-340		2	Pin, Cotter		
3	3307-227		2	Nut		
4	3306-886		2	Wheel		
5	3304-562		2	Stem, Valve		
6	3304-028		8	Nut, Lug		
7	3306-749		1	Hub, Wheel - Rear - Right	(inc. 8)	
7	3304-296		1	Hub, Wheel - Rear - Left	(inc. 8)	
8	3304-014		8	Stud		
9	3303-893		1	Hub, Brake Disc		
10	3303-913		1	Disc, Brake		Foot Brake
11	3304-015		3	Screw, Shoulder		Hand Brake
12	3306-205		1	Caliper Assembly	(inc. 13-25)	Not a Service Part
12	3306-206		1	Caliper Assembly	(inc. 13-25)	Not a Service Part
13	0		1	Housing, Caliper		
13	0		1	Housing, Caliper		
14	3304-326		4	Pin		
15	3304-302		2	Valve, Bleed		
16	3304-303		2	Cap, Bleed Valve		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3303-911		2	Bracket, Mounting		
18	3303-908		2	Pad, Brake - Set		
19	3304-315		2	Spring		
20	3304-322		2	Boot		Foot Brake
21	3304-329		2	Bushing		Hand Brake
22	3305-380		1	Seal, Piston (Foot Brake)		Foot Brake
22	3306-191		1	Seal, Piston - Inner		Hand Brake
23	3305-377		1	Seal, Dust (Foot Brake)		Foot Brake
23	3303-910		1	Seal, Piston - Outer		Hand Brake
24	3304-314		1	Piston (Foot Brake)		
24	3303-909		1	Piston		
25	3304-565		4	Bolt, Flange - 8 x 20		
26	3307-229		1	Axle, Rear		
27	3307-799		2	Tire		
28	3307-226		1	O-Ring		

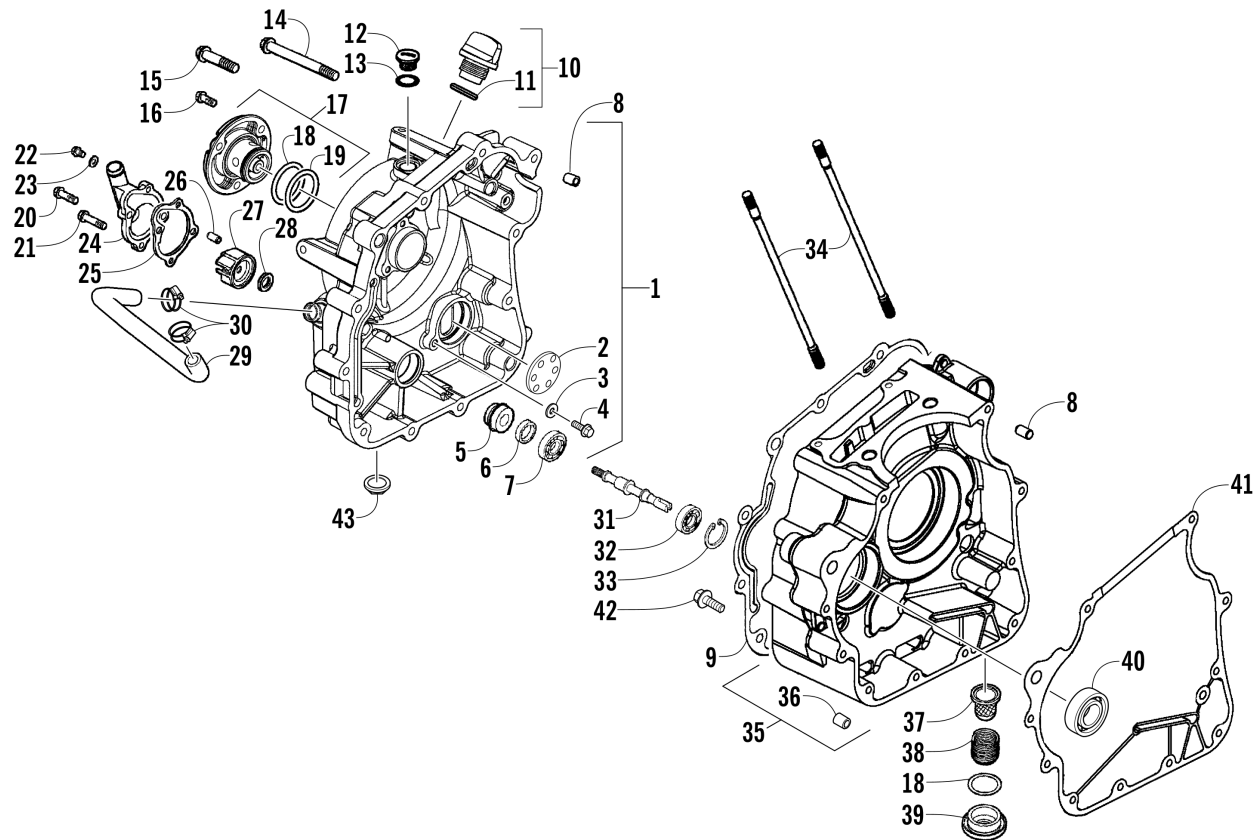
REED VALVE ASSEMBLY [302192]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3304-569		1	Screw, Cap		
2	3306-646		2	Screw, Cap		
3	3305-354		1	Cover, Reed Valve		
4	3305-353		1	Valve, Reed		
5	3305-356		1	Gasket		
6	3305-610		1	Pipe, Air		
7	3304-030		2	Nut, Cap		
8	3303-732		1	Gasket		
9	3304-114		2	Bolt, Stud		
10	3305-404		1	Duct, Air		
11	3304-167		1	Clamp		
12	3303-712		2	Clamp		
13	3304-713		1	Vacuum, Air - Assembly		
14	3305-355		1	Mount, Air Vacuum		
15	3304-824		1	Duct, Air		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	3305-405		1	Hose Assembly		
17	3304-161		2	Clamp, Hose		

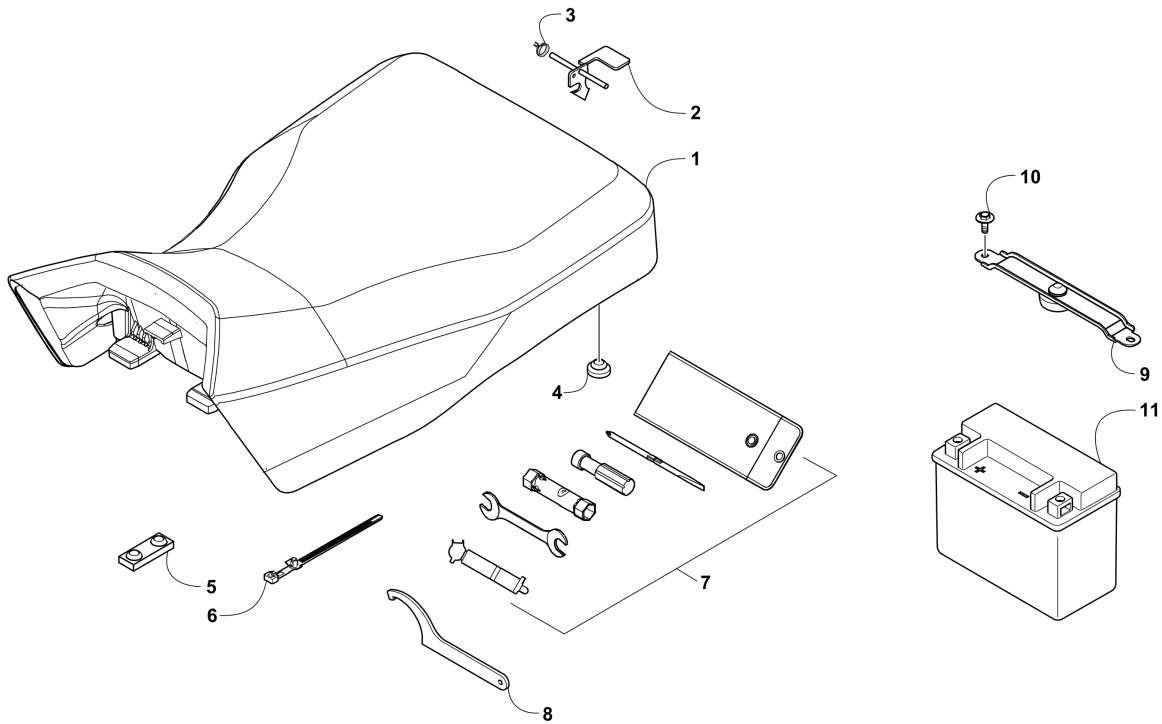
RIGHT CRANKCASE AND COVER ASSEMBLY [302193]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3305-626		1	Cover, Crankcase	(inc. 2-7)	
2	3303-696		1	Plate, Sight Gauge		
3	0		1	Washer		Part Number not Available
4	3304-005		1	Screw, Cap		
5	3303-751		1	Seal, Mechanical		
6	3304-078		1	Seal, Oil		
7	3304-068		1	Bearing		
8	3303-342		4	Pin, Dowel		
9	3303-641		1	Gasket		
10	3303-695		1	Gauge, Oil Level	(inc. 11)	
11	3304-102		1	O-Ring		
12	3304-012		1	Cap		
13	3304-099		1	O-Ring		
14	3304-192		8	Screw, Cap		
15	3307-051		4	Screw, Cap		
16	3307-061		3	Screw, Cap		
17	3304-013		1	Cap, Crankcase Cover	(inc. 18-19)	
18	3304-096		2	O-Ring		
19	3304-098		1	O-Ring		

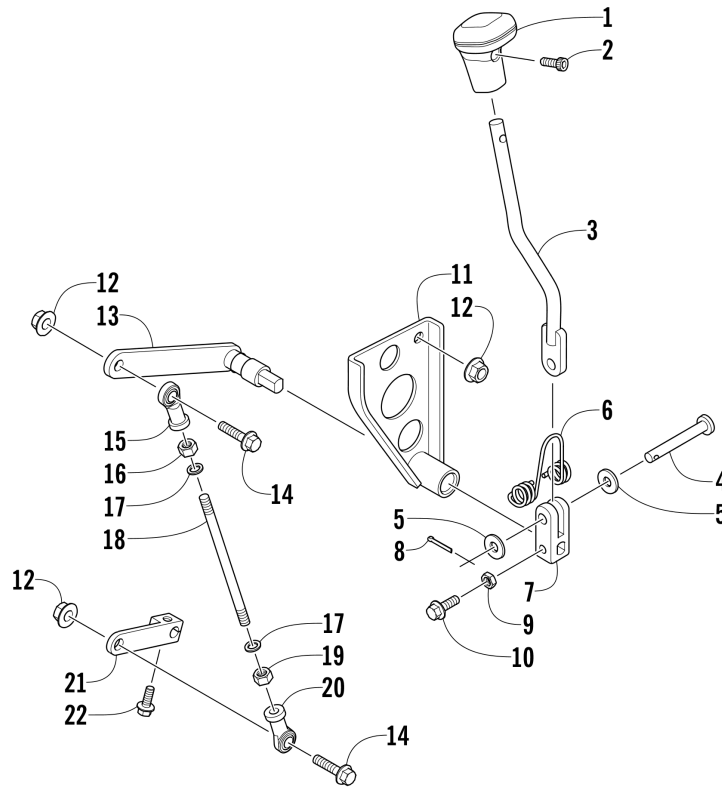
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3304-746		2	Screw, Cap		
21	3303-385		2	Screw, Cap		
22	3304-186		1	Screw, Cap		
23	3304-049		1	Washer		
24	3303-752		1	Cover, Water Pump		
25	3303-753		1	Gasket, Water Pump		
26	3303-341		2	Pin, Dowel		
27	3303-750		1	Impeller, Water Pump		
28	3304-038		1	Washer		
29	3303-758		1	Hose, Coolant - Water Pump/Cylinder		
30	3304-165		2	Clip, Water Hose		
31	3303-754		1	Shaft, Water Pump		
32	3304-193		1	Bearing		
33	3304-148		1	Ring, Retaining		
34	3304-008		2	Bolt, Stud		
35	3305-605		1	Crankcase - Right	(inc. 36)	
36	3304-065		1	Plug		
37	3303-691		1	Screen, Oil Filter		
38	3303-692		1	Spring, Oil Filter Screen		
39	3303-021		1	Cap		
40	3304-195		1	Bearing		
41	3303-628		1	Gasket, Crankcase		
42	3307-062		4	Screw, Cap		
43	3304-052		1	Plug, Drain w/O-Ring		

SEAT, BATTERY, AND TOOL KIT ASSEMBLIES [302191]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-800		1	Seat Assembly	(inc. 2-5)	
2	1506-156		1	Latch, Seat		
3	1406-592		1	Spring, Latch		
4	3306-470		2	Bumper, Seat - Front		
5	3306-449		3	Switch, Brake		
6	3307-148		1	Retainer, Tool Kit		
7	3304-648		1	Kit, Tool		
8	1441-797		1	Wrench, Spanner		
9	3307-812		1	Hold-Down, Battery		
10	3304-029		2	Bolt, Washer - 5 x 16		
11	3304-275		1	Battery		

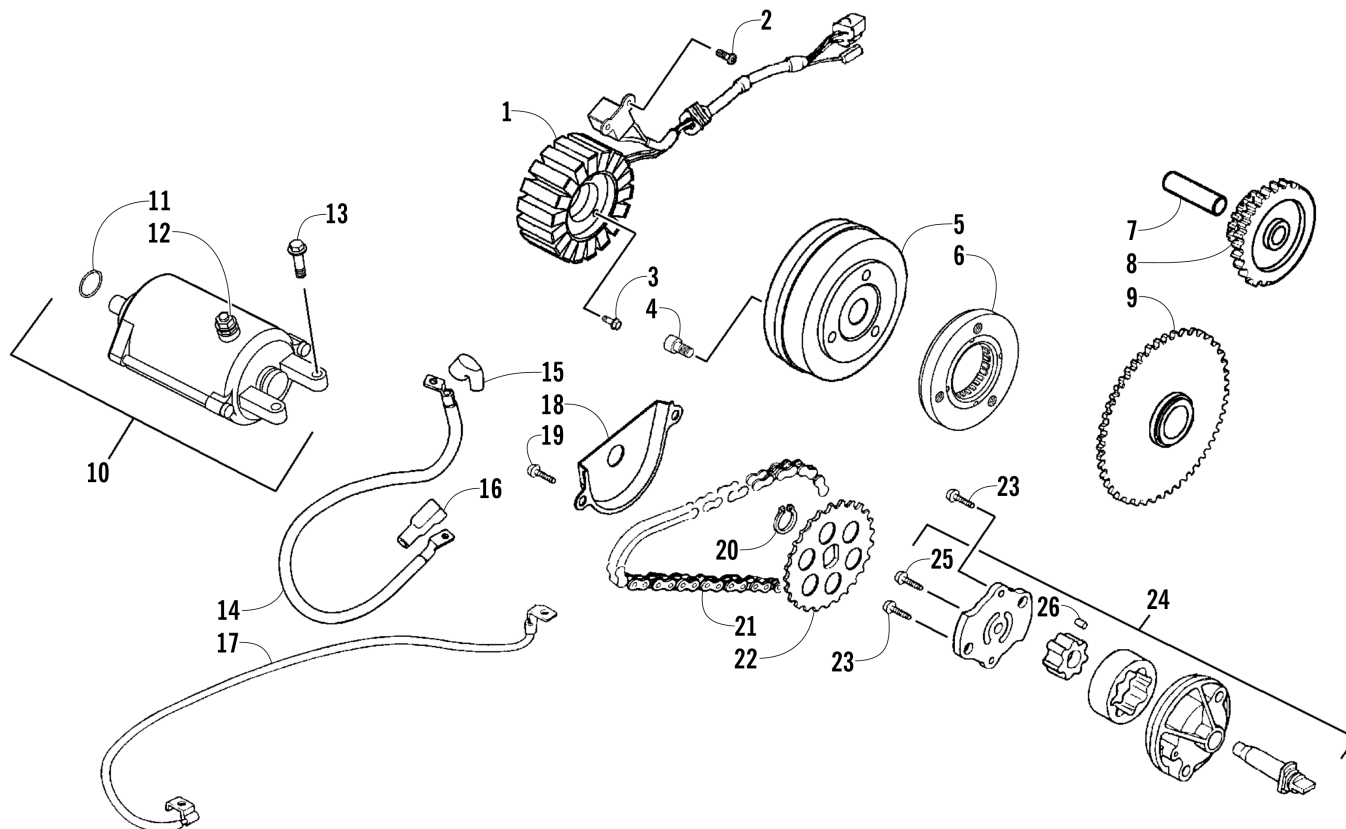
SHIFT LEVER ASSEMBLY [302187]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-823		1	Knob, Gear Shift		
2	3304-401		1	Screw, Cap		
3	3307-820		1	Rod, Shift Lever		
4	3303-817		1	Pin, Shift Lever		
5	3304-138		2	Washer		
6	3303-818		1	Spring		
7	3303-819		1	Bracket, Gear Shift		
8	3304-142		1	Pin, Cotter		
9	3307-774		1	Nut		
10	3307-061		1	Screw, Cap		
11	3305-299		1	Bracket, Mounting - Shift Lever		
12	3303-332		4	Nut		
13	3307-822		1	Lever, Shift		
14	3304-176		2	Bolt, Flange		
15	3303-970		1	Ball Joint, Tie Rod - Right		
16	3304-125		1	Nut		
17	3303-607		2	Washer, Spring - 8 mm		
18	3303-822		1	Tie Rod		
19	3304-126		1	Nut		
20	3303-972		1	Ball Joint, Tie Rod - Left		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3303-814		1	Linkage, Shift		
22	3304-112		1	Screw, Cap		

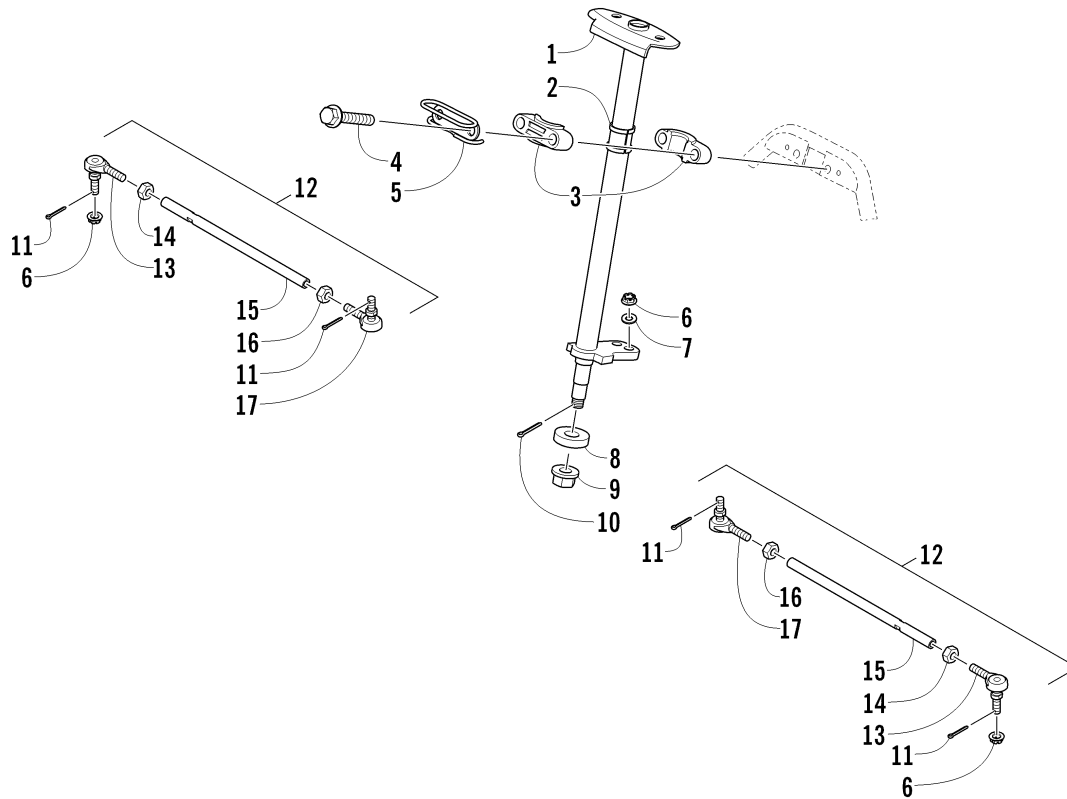
STARTER MOTOR, MAGNETO, AND OIL PUMP ASSEMBLY [302196]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3306-121		1	Stator		
2	3307-216		2	Screw, Machine		
3	3307-225		3	Screw, Cap		
4	3304-208		3	Screw, Cap		
5	3305-628		1	Rotor/Flywheel		
6	3305-412		1	Clutch, One-Way		
7	3305-629		1	Shaft, Starter Reduction		
8	3303-824		1	Gear, Starter Reduction		
9	3305-411		1	Gear, Starting Clutch		
10	3304-274		1	Motor, Starter	(inc. 11-12)	
11	3304-104		1	O-Ring		
12	3304-011		2	Nut w/Washer		
13	3307-787		2	Screw, Cap		
14	3304-277		1	Cable, Battery/Starter	(inc. 15-16)	
15	3305-251		1	Boot, Terminal		
16	3305-252		1	Boot, Terminal		
17	3307-788		1	Cable, Battery/Ground		
18	3303-697		1	Separator, Oil		
19	3303-381		2	Screw, Cap		
20	3304-146		1	Ring, Retaining		

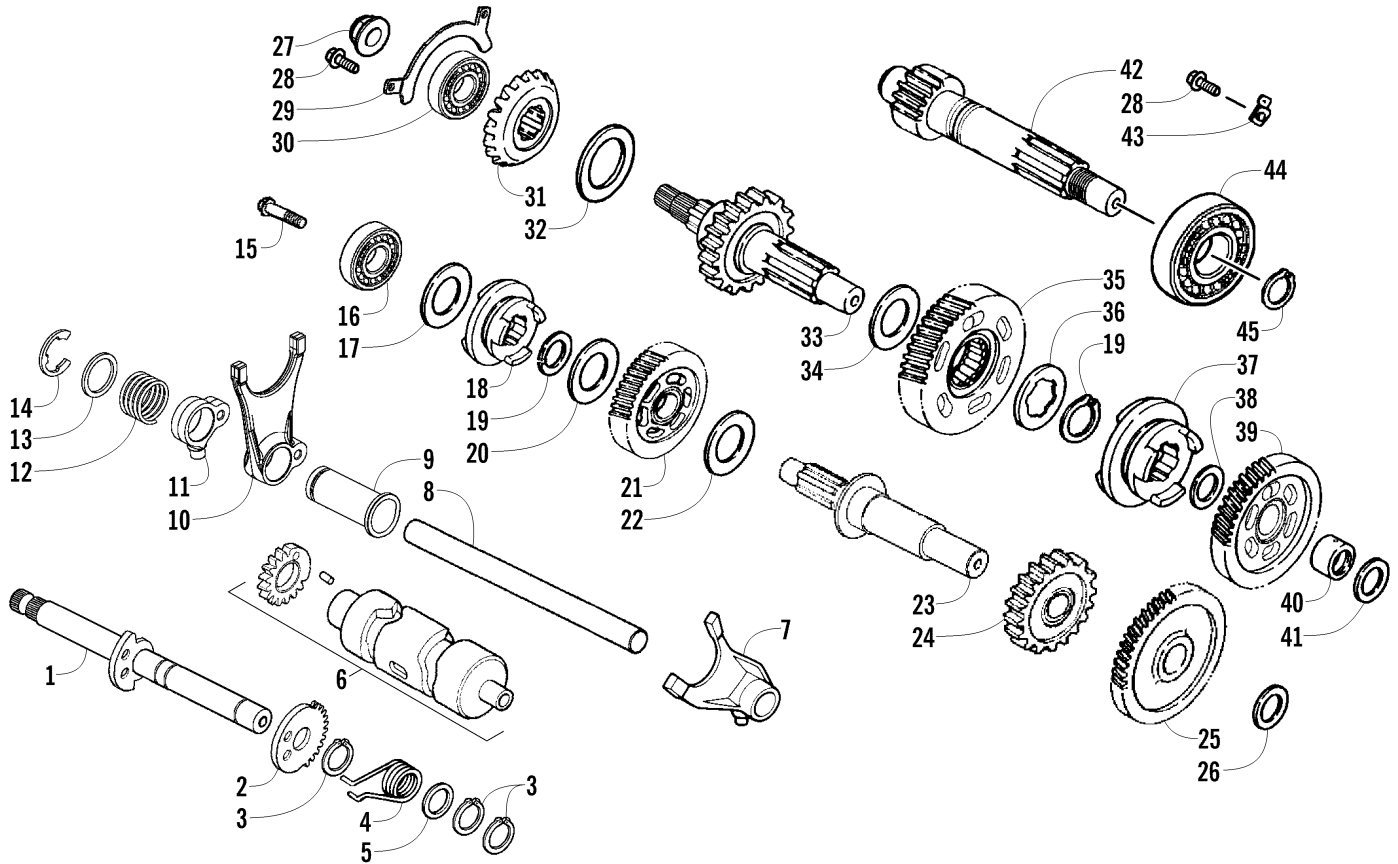
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3305-631		1	Chain, Oil Pump		
22	3303-688		1	Sprocket, Oil Pump		
23	3303-385		2	Screw, Cap		
24	3303-687		1	Pump, Oil	(inc. 25-26)	
25	3304-426		1	Screw, Cap		
26	3304-144		1	Pin, Alignment		

STEERING ASSEMBLY [92436]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-957		1	Post, Steering		
2	3305-496		1	Bushing, Steering		
3	3305-927		2	Block, Mounting - Steering Post		
4	3304-649		2	Screw, Cap		
5	3303-962		1	Clamp, Mounting Block		
6	3304-130		4	Nut, Castle		
7	3304-136		2	Washer		
8	3303-960		1	Spacer		
9	3304-032		1	Nut		
10	3303-470		1	Pin, Cotter		
11	3304-143		4	Pin, Cotter		
12	3303-969		2	Tie Rod - Assembly	(inc. 13-17)	
13	3303-971		2	Ball Joint, Tie Rod - Right		
14	3303-326		2	Nut - Right-Hand Thread		
15	3304-376		2	Tie Rod		
16	3303-327		2	Nut, Hex - Right-Hand Thread		
17	3303-973		2	Ball Joint, Tie Rod - Left		

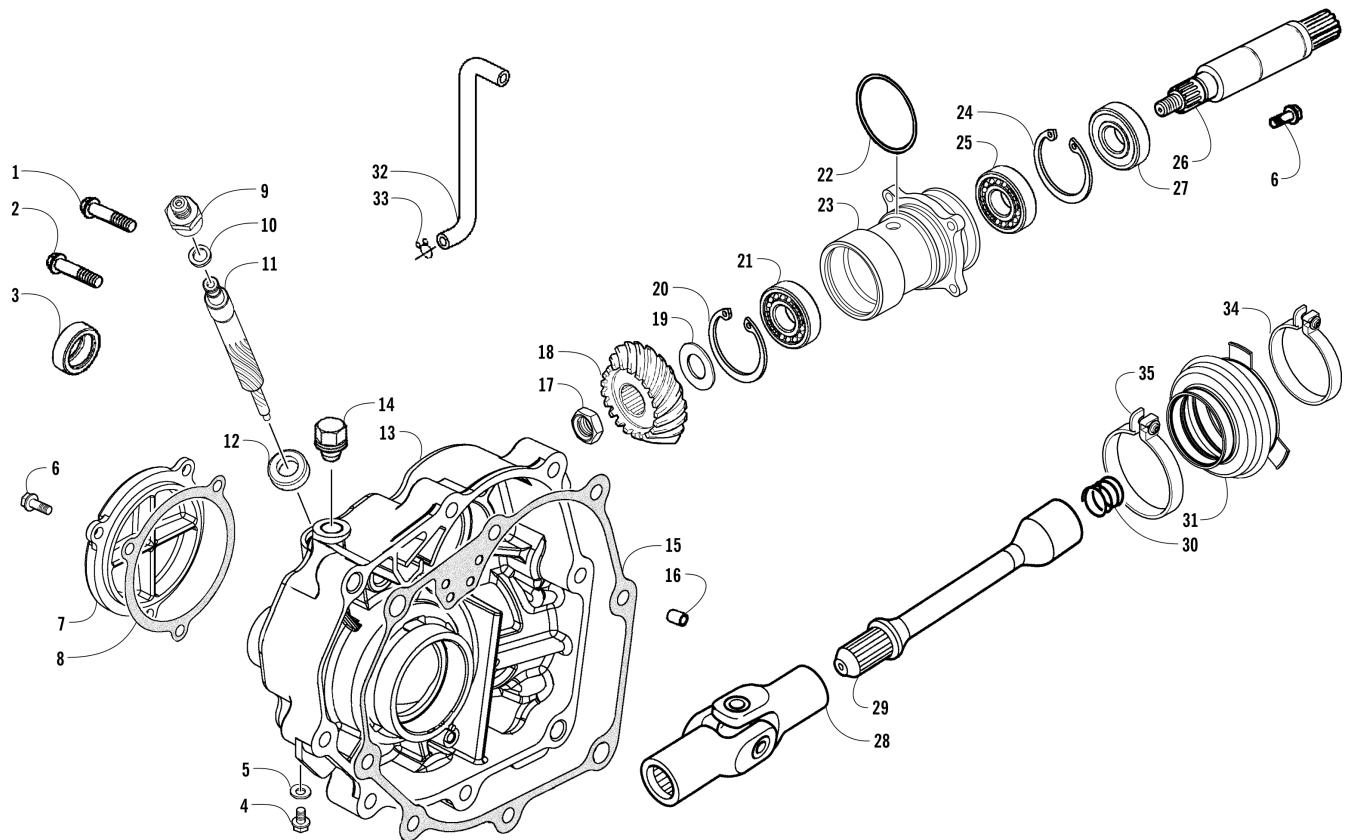
TRANSMISSION ASSEMBLY [96349]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3303-812		1	Spindle, Gear Shift Cam		
2	3303-815		1	Gear, Shift Handle		
3	3304-153		3	E-Ring		
4	3305-818		1	Spring, Gear Shift Return		
5	3304-036		1	Washer, Thrust		
6	3305-552		1	Cam, Gear Shift - Assembly		
7	3303-805		1	Fork, Gear Shift - Left		
8	3303-806		1	Shaft, Gear Shift Fork		
9	3303-807		1	Sleeve, Fork		
10	3303-804		1	Fork, Gear Shift - Right		
11	3303-808		1	Guide, Right Fork		
12	3304-821		1	Spring, Drum		
13	3304-051		1	Washer		
14	3304-154		1	E-Ring		
15	3304-112		1	Screw, Cap		
16	3304-197		1	Bearing		
17	3304-637		1	Washer, Thrust		
18	3305-657		1	Gear Select, Sliding		
19	3304-056		2	Ring, Retaining		
20	3305-871		1	Washer		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3305-656		1	Gear, Forward		
22	3305-674		1	Washer, Thrust		
23	3305-654		1	Countershaft		
24	3303-800		1	Gear, Lower - Drive		
25	3303-793		1	Gear, Counter		
26	3305-554		1	Washer, Thrust		
27	3304-033		1	Nut		
28	3304-005		3	Screw, Cap		
29	3305-655		1	Plate, Retaining		
30	3304-194		1	Bearing		
31	3303-801		1	Gear, Bevel - Drive		
32	3304-525		AR	Shim, 20.2 x 30 x 0.60 mm		
32	3304-526		AR	Shim, Drive Bevel Gear - B		
32	3304-527		AR	Shim, Drive Bevel Gear - C		
32	3304-528		AR	Shim, Drive Bevel Gear - D		
32	3304-529		AR	Shim, Drive Bevel Gear - E		
32	3304-530		AR	Shim, Drive Bevel Gear - F		
32	3304-531		AR	Shim, Drive Bevel Gear - G		
32	3304-532		AR	Shim, Drive Bevel Gear - H		
32	3304-533		AR	Shim, Drive Bevel Gear - I		
32	3304-534		AR	Shim, Drive Bevel Gear - J		
32	3304-535		AR	Shim, Drive Bevel Gear - K		
32	3304-536		AR	Shim, Drive Bevel Gear - L		
33	3303-784		1	Shaft, Main		
34	3304-044		1	Washer, Thrust - 25 mm		
35	3304-622		1	Gear, Lower - Driven		
36	3304-045		1	Washer		
37	3305-556		1	Gear Select, Reverse		
38	3304-043		1	Washer, Thrust		
39	3303-797		1	Gear, Reverse		
40	3304-074		1	Bearing, Needle		
41	3304-042		1	Washer, Thrust		
42	3303-791		1	Driveshaft		
43	3304-041		1	Plate, Retaining		
44	3304-067		1	Bearing		
45	3304-147		1	Circlip, External - 25 mm		

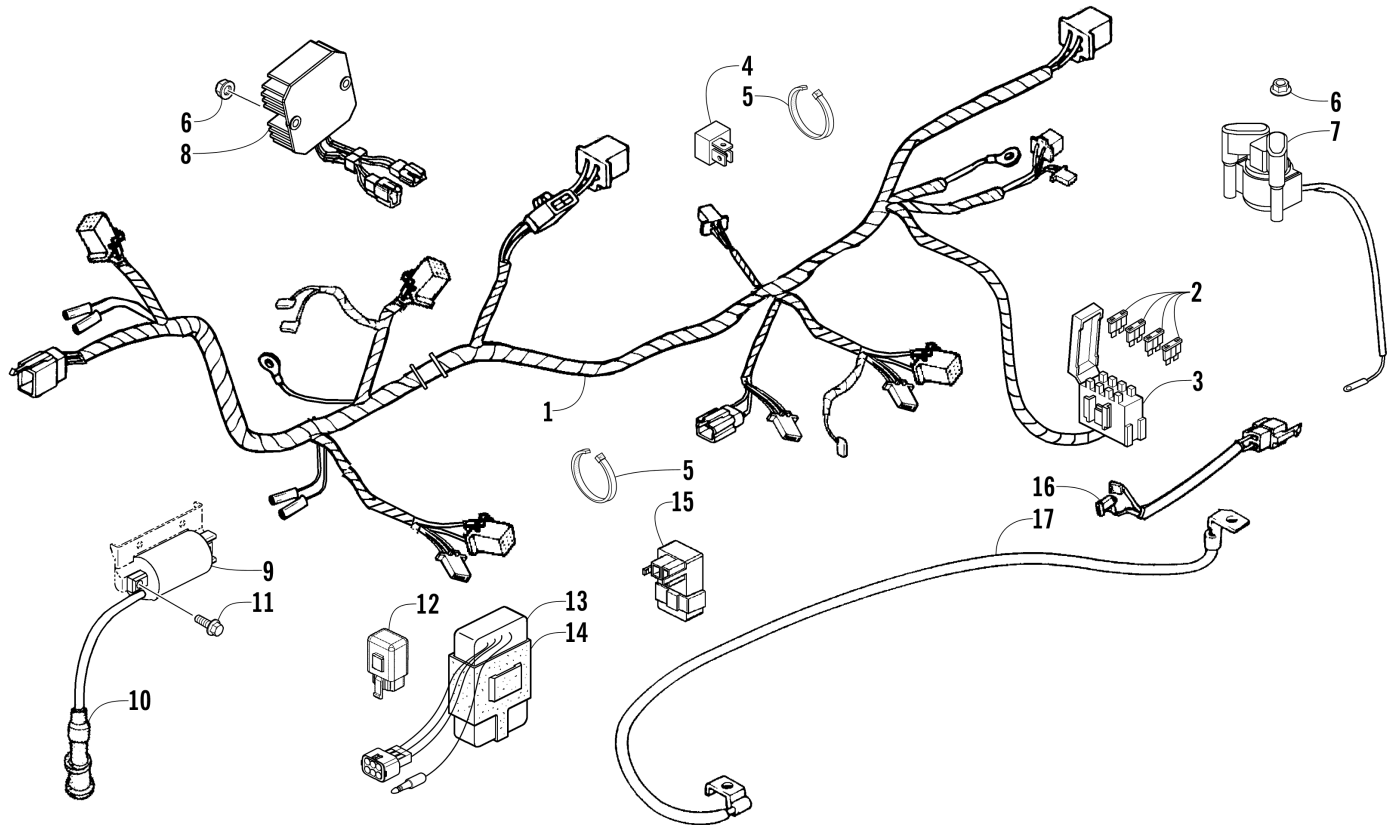
TRANSMISSION CASE ASSEMBLY [302195]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3305-513		6	Bolt, Flange		
2	3303-370		2	Screw, Cap		
3	3304-081		1	Seal, Oil		
4	3304-544		1	Screw, Cap		
5	3303-591		1	Washer		
6	3303-383		7	Bolt		
7	3303-763		1	Cap, Transmission Case		
8	3303-766		1	Gasket, Transmission Case Cap		
9	3304-108		1	Bolt, Tachometer		
10	3304-047		1	Washer, Thrust - 8 mm		
11	3303-662		1	Gear, Speedometer		
12	3304-077		2	Oil, Seal		
13	3303-762		1	Case, Transmission	(inc. one No. 12)	
14	3304-052		1	Plug, Drain w/O-Ring		
15	3303-765		1	Gasket, Transmission Case		
16	3303-342		2	Pin, Dowel		
17	3304-131		1	Nut		
18	3303-802		1	Gear, Bevel - Driven		
19	3304-624		AR	Shim, 20.2 x 30 x 0.60 mm		
19	3304-625		AR	Shim, 20.2 x 30 x 0.65 mm		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	3304-626		AR	Shim, 20.2 x 30 x 0.70 mm		
19	3304-627		AR	Shim, 20.2 x 30 x 0.75 mm		
19	3304-628		AR	Shim, 20.2 x 30 x 0.80 mm		
19	3304-629		AR	Shim, 20.2 x 30 x 0.85 mm		
19	3304-630		AR	Shim, 20.2 x 30 x 0.90 mm		
19	3304-631		AR	Shim, 20.2 x 30 x 0.95 mm		
19	3304-632		AR	Shim, 20.2 x 30 x 1.00 mm		
19	3304-633		AR	Shim, 20.2 x 30 x 1.05 mm		
19	3304-634		AR	Shim, 20.2 x 30 x 1.10 mm		
19	3304-635		AR	Shim, 20.2 x 30 x 1.15 mm		
20	3304-151		1	Circlip		
21	3304-069		1	Bearing		
22	3304-105		1	O-Ring		
23	3303-764		1	Case, Final Shaft		
24	3304-152		1	Circlip		
25	3304-071		1	Bearing		
26	3304-642		1	Shaft, Final		
27	3304-087		1	Seal, Oil		
28	3303-869		1	Joint, Yoke		
29	3303-868		1	Shaft, Propeller		
30	3303-870		1	Spring		
31	3303-945		1	Boot		
32	3303-630		1	Tube, Breather	(inc. 33)	
33	3304-433		1	Clamp, Hose		
34	3304-058		1	Clamp		
35	3304-059		1	Clamp		

WIRING HARNESS ASSEMBLY [302190]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-828		1	Harness, Main	(inc. 2-3)	
2	3304-210		1	Fuse - 10 Amp		
2	3304-211		2	Fuse - 15 Amp		
2	3304-212		1	Fuse - 30 Amp		
3	3303-866		1	Box, Fuse		
4	3303-837		1	Diode, Neutral		
5	3303-840		AR	Tie, Cable		
6	3304-654		4	Nut, Lock		
7	3303-857		1	Relay, Starter		
8	3307-827		1	Regulator, Voltage		
9	3303-830		1	Coil, Ignition	(inc. 10)	
10	3305-425		1	Cap, Noise Suppression		
11	3307-061		2	Screw, Cap		
12	3306-858		1	Relay, Start-in-Gear		
13	3307-826		1	CDI Unit	(inc. 14)	
14	3305-780		1	Cushion, CDI Unit		
15	3304-523		1	Relay, Lighting Control		
16	3303-134		1	Sub Cord		
17	3307-829		1	Cable, Battery		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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