

2017

PARTS MANUAL



**VLX 700
INTERNATIONAL**

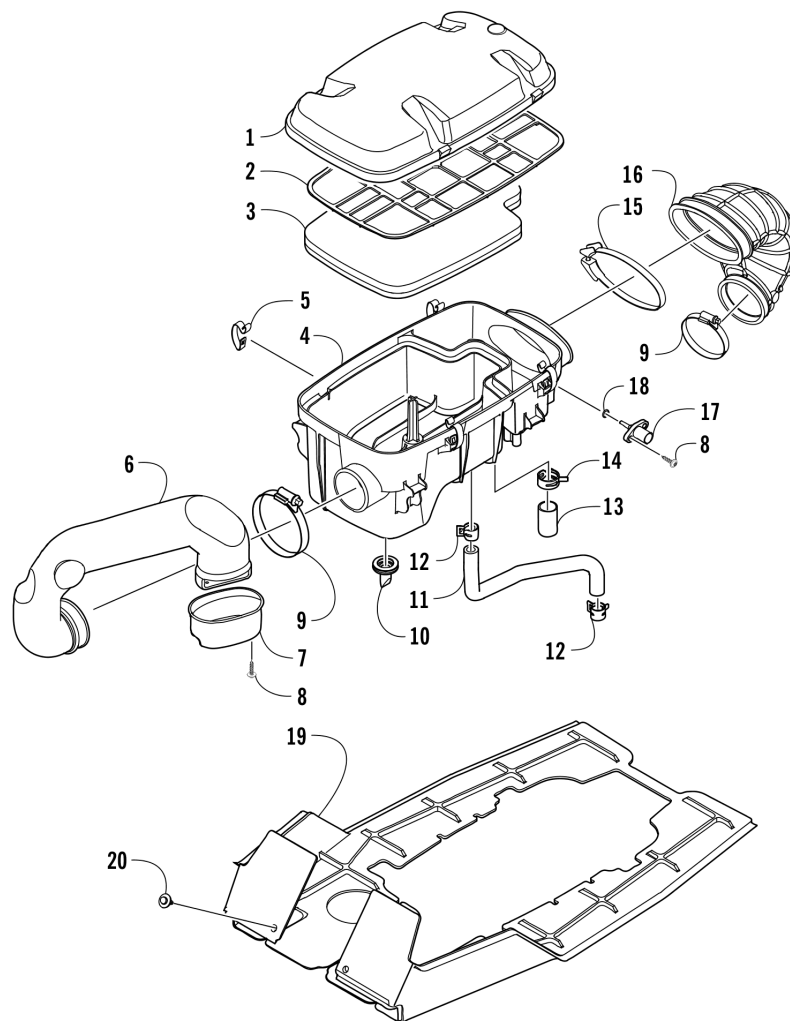
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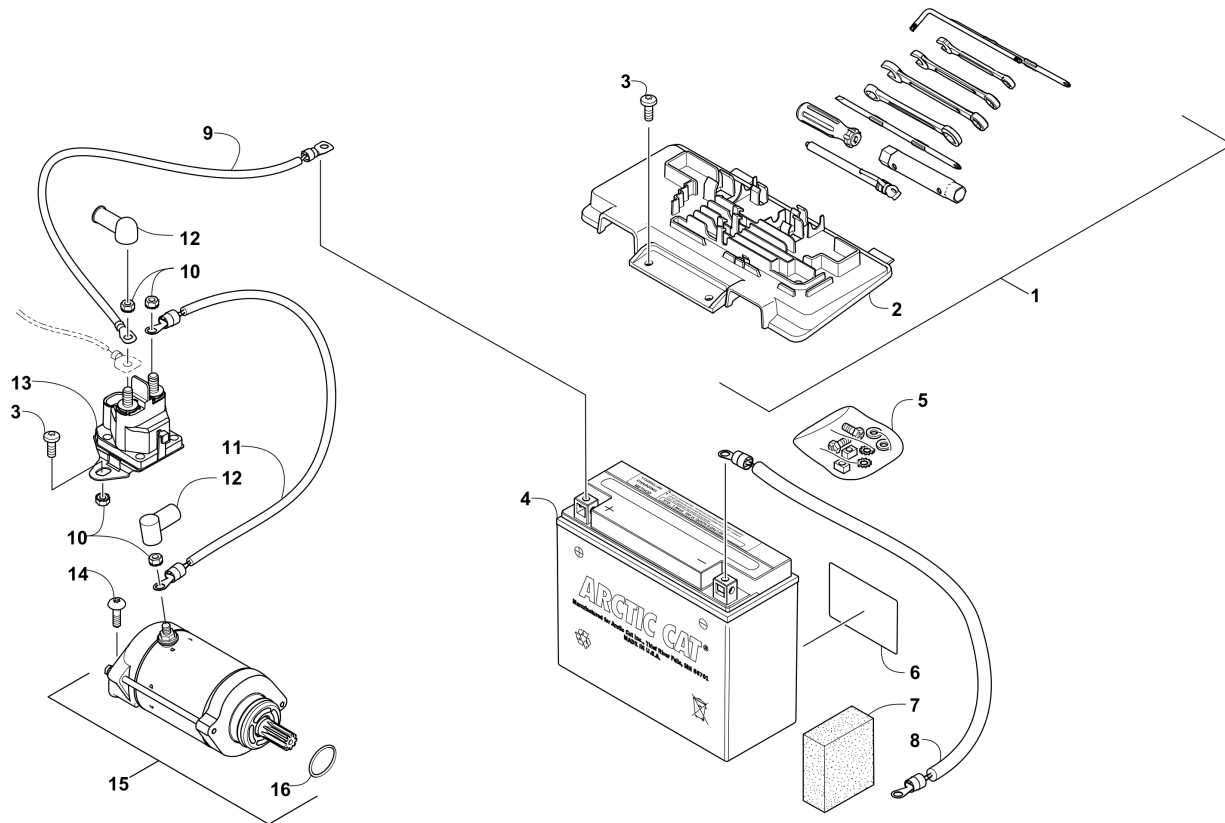
AIR INTAKE ASSEMBLY [302146]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0470-877		1	Air Box, Top		
2	0470-560		1	Screen, Air Filter		
3	0470-558		1	Filter, Air		
4	0470-728		1	Housing, Air Intake		
5	0423-455		4	Clip, Spring		
6	1470-184		1	Duct, Engine Intake		
7	0470-729		1	Boot		
8	0423-342		4	Screw, Self-Tapping		
9	0423-019		2	Clamp		
10	0470-442		1	Valve, Drain		
11	0410-172		1	Hose, Vent - Crankcase		
12	1623-281		2	Clamp, Hose		
13	0423-766		1	Cap, Drain		
14	1623-287		1	Clamp, Hose		
15	0423-554		1	Clamp		

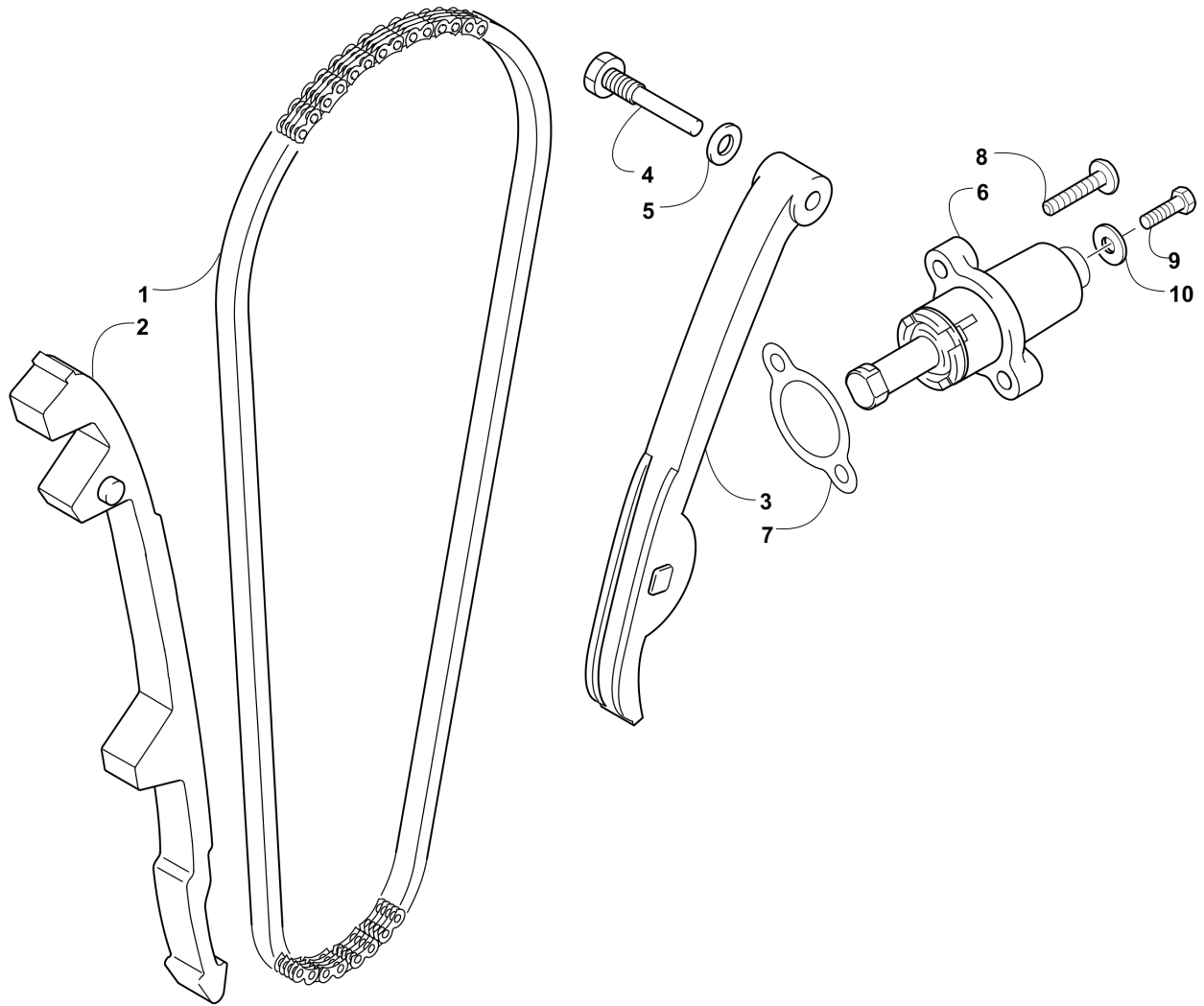
Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0470-511		1	Boot, Intake		
17	0430-055		1	Sensor, Air Temperature	(inc. 18)	
18	5507-224		1	O-Ring		
19	2406-604		1	Panel, Shield		
20	0623-362		2	Clip, Retaining		

BATTERY AND STARTER ASSEMBLY [302152]



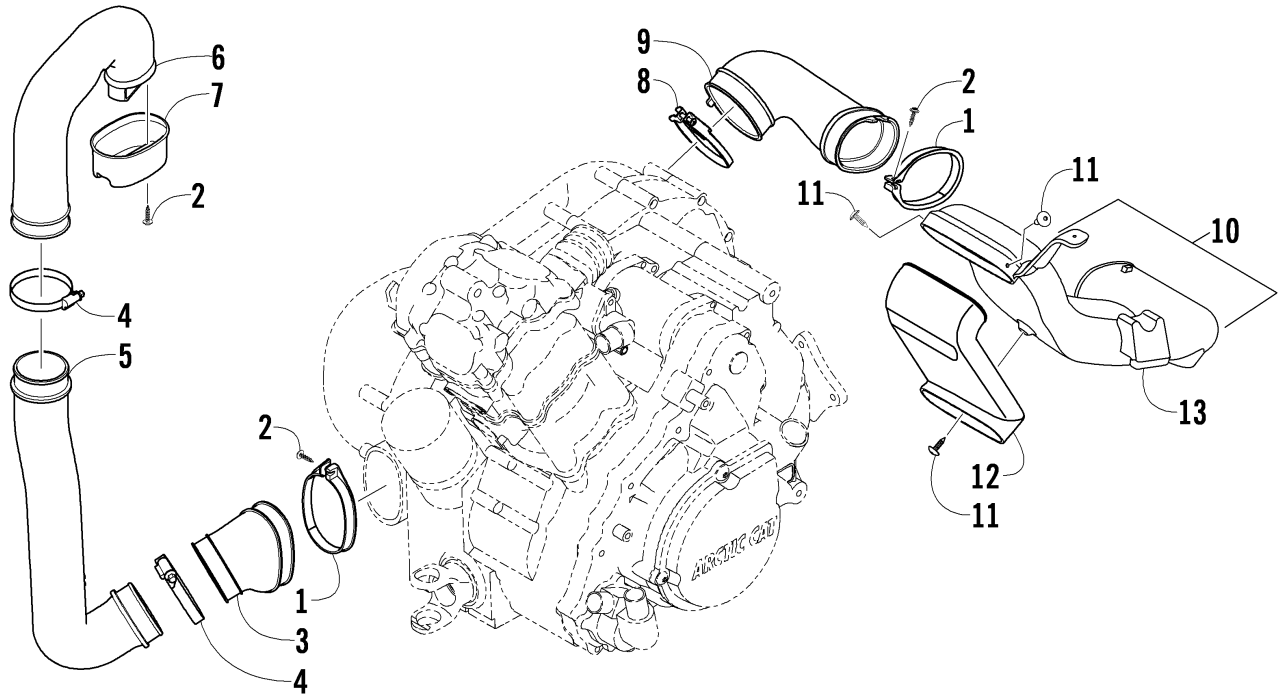
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	5994-159		1	Battery Cover/Tool Tray Assembly	(inc. 2)	
2	4406-136		1	Cover, Battery/Tool Tray		
3	8476-620		3	Screw, Machine		
4	0745-423		1	Battery	(inc. 5-6)	
5	0445-082		1	Kit, Hardware		
6	0645-430		1	Decal, Warning		
7	0417-012		1	Foam, Battery		
8	0445-063		1	Cable, Battery/Ground		
9	0445-062		1	Cable, Battery/Solenoid		
10	0623-038		4	Nut w/Washer		
11	0445-064		1	Cable, Solenoid/Starter	(inc. 12)	
12	0645-019		2	Boot, Terminal - Battery		
13	0445-121		1	Solenoid, Starter Relay		
14	8476-625		2	Screw, Cap		
15	0825-024		1	Motor, Starter	(inc. 16)	
16	0830-228		1	O-Ring		

CAM CHAIN ASSEMBLY [300283]



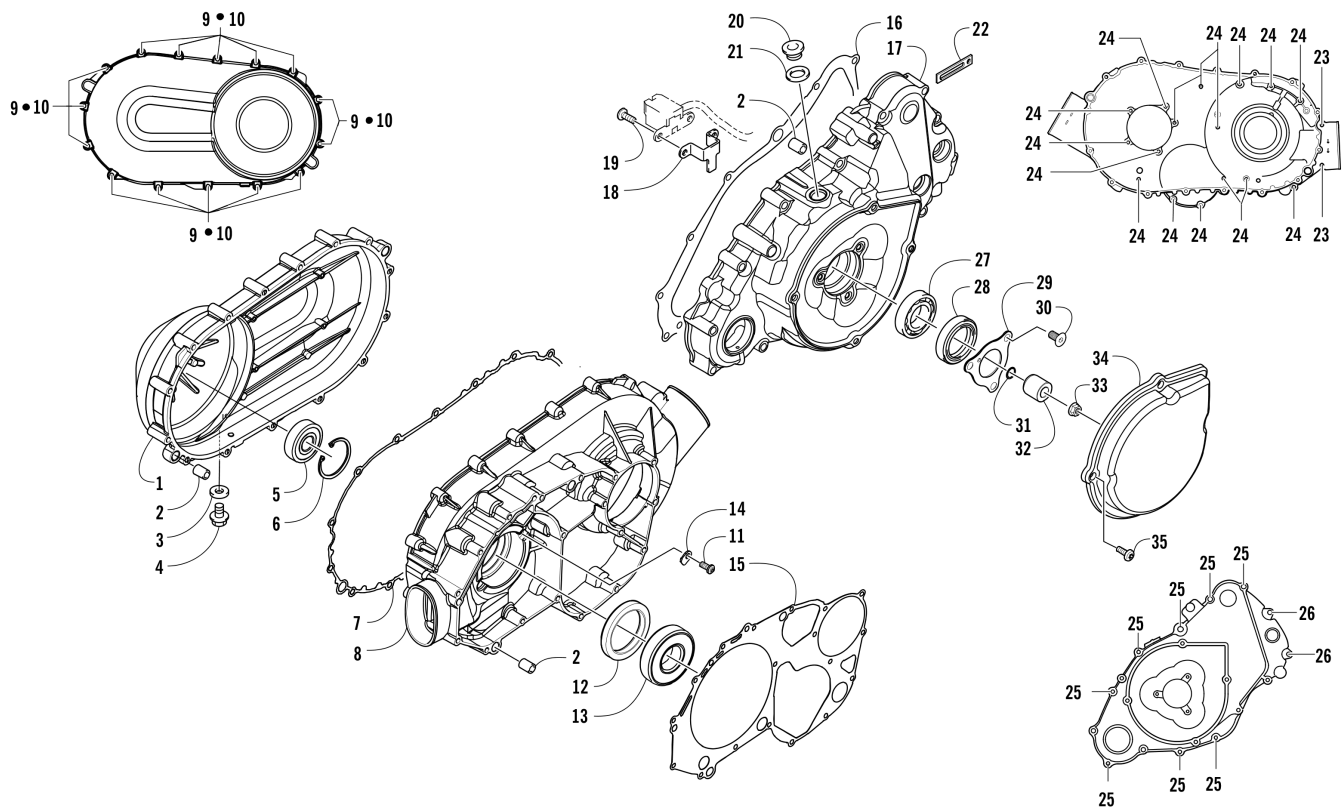
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0810-001		1	Chain, Cam		
2	0810-071		1	Guide, Chain		
3	0810-072		1	Tensioner, Chain		
4	0826-036		1	Pivot, Tensioner		
5	0830-025		1	Washer, Crush		
6	0810-004		1	Adjuster, Tensioner - Assembly		
7	0830-018		1	Gasket		
8	8468-625		2	Screw, Machine		
9	8400-610		1	Screw, Cap		
10	0828-129		1	Washer		

CASE/BELT COOLING ASSEMBLY [91976]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0423-550		2	Clamp		
2	0423-342		4	Screw, Self-Tapping		
3	0413-252		1	Boot, Intake		
4	0423-019		2	Clamp		
5	0413-250		1	Duct, Intake - Lower		
6	0470-750		1	Duct, Air Intake - Front - Upper		
7	0470-729		1	Boot		
8	0423-730		1	Clamp		
9	0413-206		1	Boot, Cooling Belt		
10	0470-824		1	Duct, Belt Cooling - Air Out	(inc. three No. 11 and 12-13)	
11	0623-784		4	Screw, Self-Tapping		
12	0470-778		1	Duct		
13	0470-825		1	Duct, Air Out - Primary		

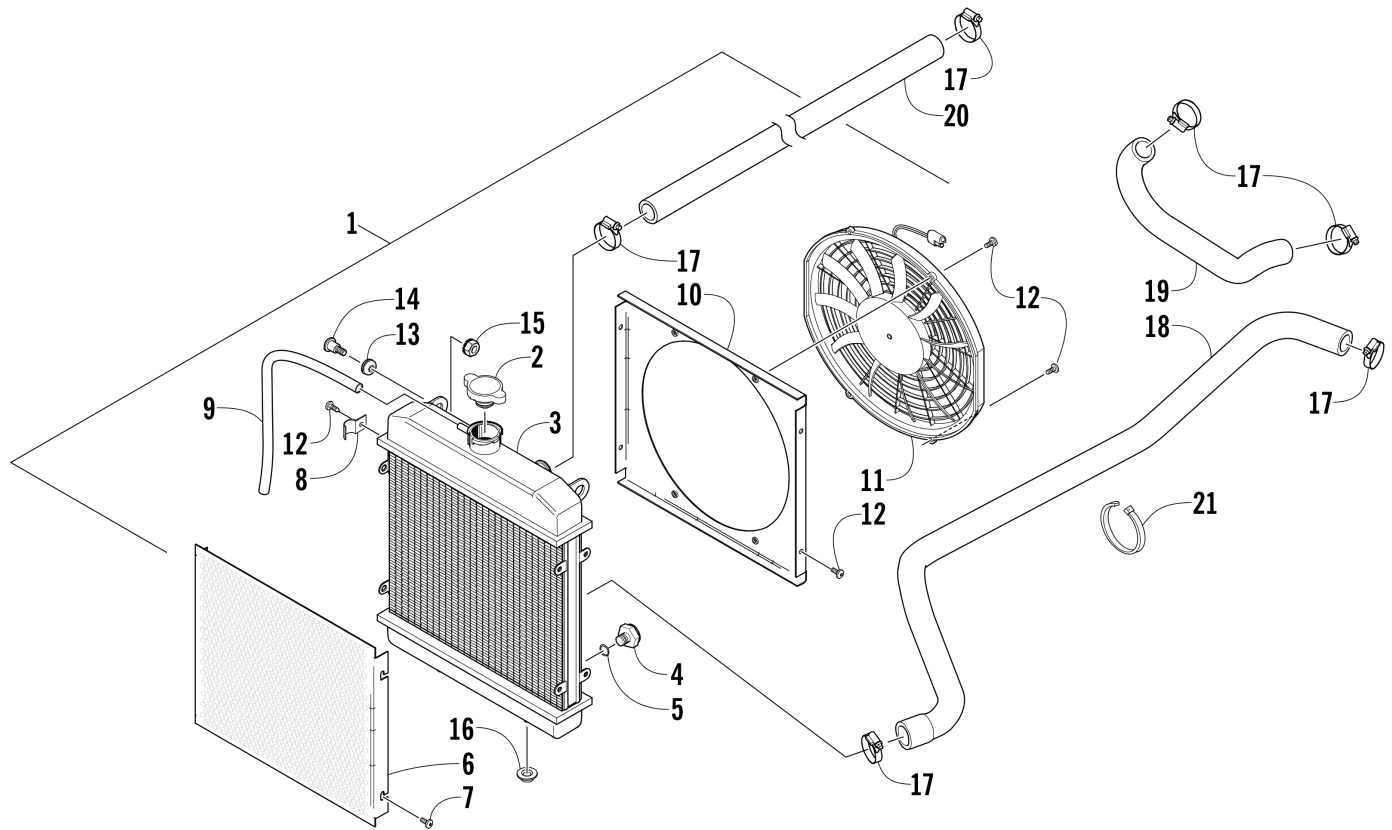
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [302155]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0806-179		1	Cover, V-Belt - Black		
2	0829-002		6	Pin, Dowel		
3	0830-013		1	Washer, Crush		
4	8408-812		1	Screw, Cap		
5	0832-060		1	Bearing		
6	0831-078		1	Ring, Retaining		
7	0831-096		1	Gasket, V-Belt Cover		
8	0806-174		1	Cover, Clutch		
9	0828-148		15	Washer		
10	0826-160		15	Screw, Machine		
11	0826-029		2	Screw, Machine		
12	0830-244		1	Seal		
13	0832-009		1	Bearing		
14	0822-010		2	Retainer, Bearing		
15	0831-097		1	Gasket, Clutch Cover		
16	0830-128		1	Gasket, Magneto Cover		
17	0806-170		1	Cover, Magneto		
18	0802-071		1	Clamp, Routing		
19	8470-510		2	Screw, Machine		
20	0826-155		1	Plug		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0830-015		1	Washer, Crush		
22	1623-984		1	Clamp, Routing		
23	8470-676		2	Screw, Machine		
24	8470-641		16	Screw, Machine		
25	8468-640		10	Screw, Machine		
26	8468-625		2	Screw, Machine		
27	1602-981		1	Bearing		
28	0830-226		1	Seal		
29	0805-008		1	Retainer, Seal		
30	0826-031		3	Screw, Machine		
31	0830-108		1	O-Ring		
32	0820-061		1	Bushing		
33	0827-008		1	Nut		
34	0820-062		1	Cover, Magneto		
35	8468-616		4	Screw, Machine		

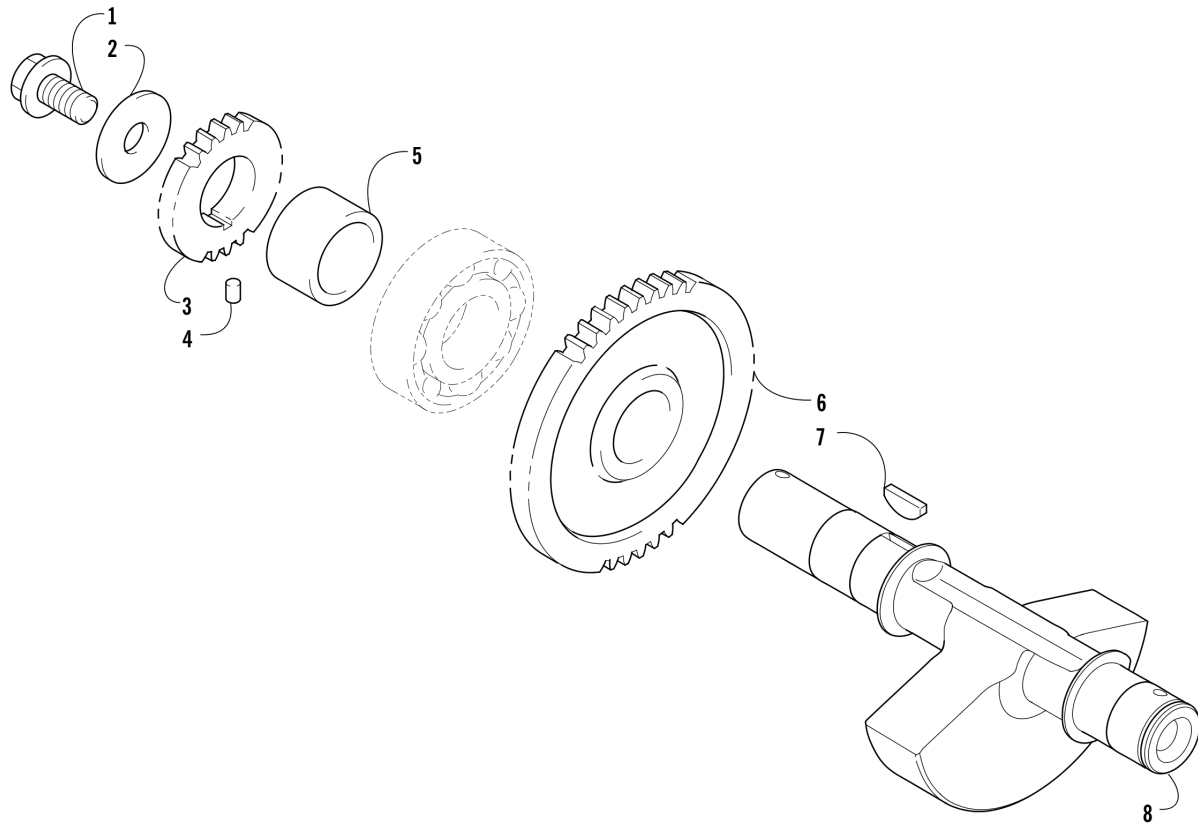
COOLING ASSEMBLY [302148]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0513-078		1	Radiator Assembly	(inc. 2-13)	
2	0413-255		1	Cap, Radiator		
3	0413-205		1	Radiator		
4	0413-195		1	Plug, Drain		
5	1602-213		1	O-Ring		
6	0413-007		1	Screen, Radiator		
7	8475-512		4	Screw, Machine		
8	0423-351		1	Clamp, Wire		
9	0610-016		AR	Hose - 25 ft		
9	0610-015		AR	Hose, Gas - 1/4 x 100'		
10	0413-203		1	Shroud, Fan		
11	0413-449		1	Fan, Cooling		
12	0623-378		8	Screw, Self-Tapping		
13	0423-030		2	Grommet		
14	0423-484		2	Screw, Shoulder		
15	0623-038		2	Nut w/Washer		
16	0423-028		2	Bushing, Stem		
17	0423-496		6	Clamp, Hose		
18	0410-229		1	Hose, Coolant - Pump Suction		
19	0410-022		1	Hose, Coolant - Crossover		

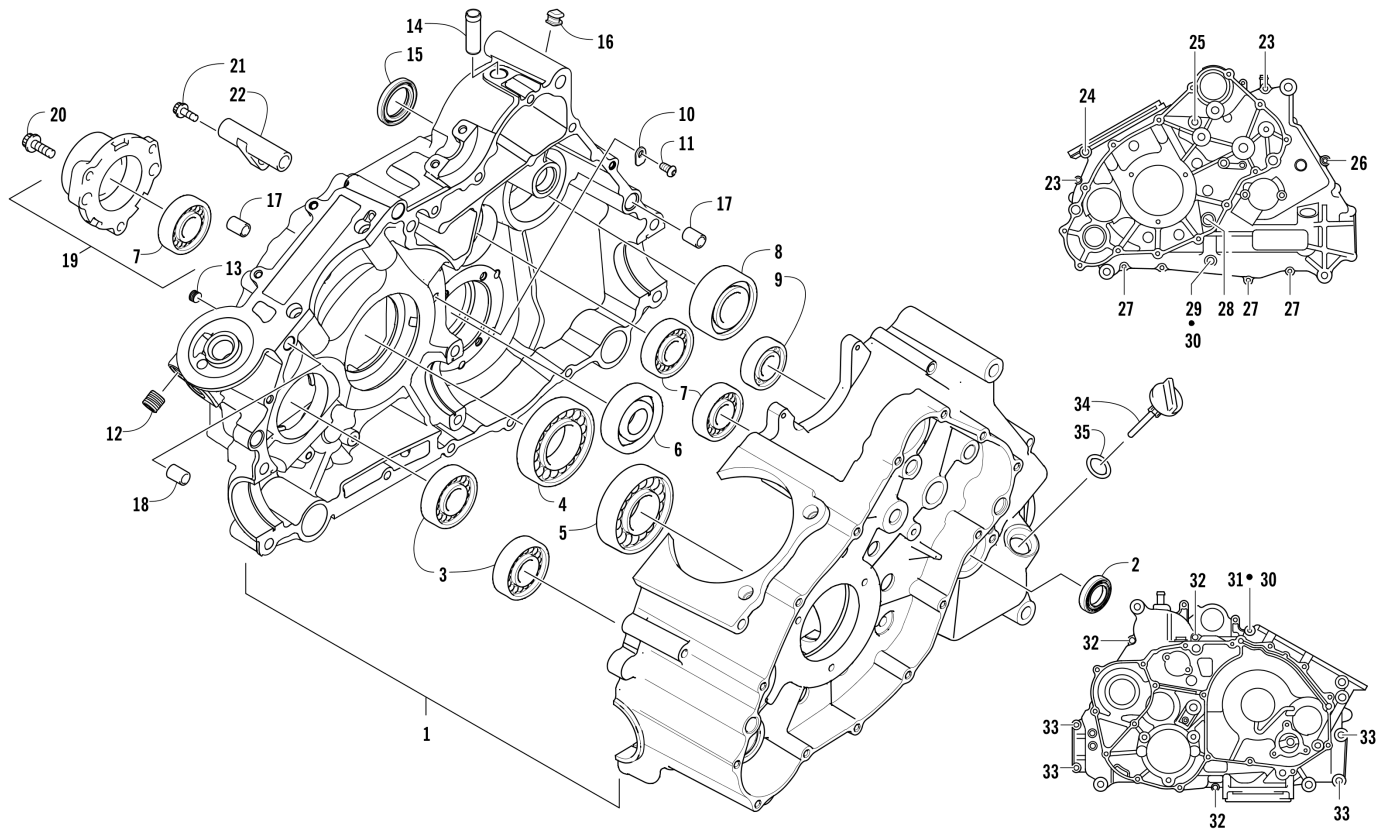
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	0410-002		1	Hose, Coolant - Upper		
21	0123-788		AR	Tie, Cable - 8 in.		

CRANK BALANCER ASSEMBLY [301654]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0826-033		1	Screw, Cap		
2	0828-003		1	Washer		
3	0811-038	X	1	Gear, Oil Pump Drive		
4	0829-007		1	Pin, Dowel		
5	0811-004		1	Spacer		
6	0811-034		1	Gear, Driven Balance Shaft		
7	0829-006		1	Key		
8	0805-304		1	Balancer, Crank		

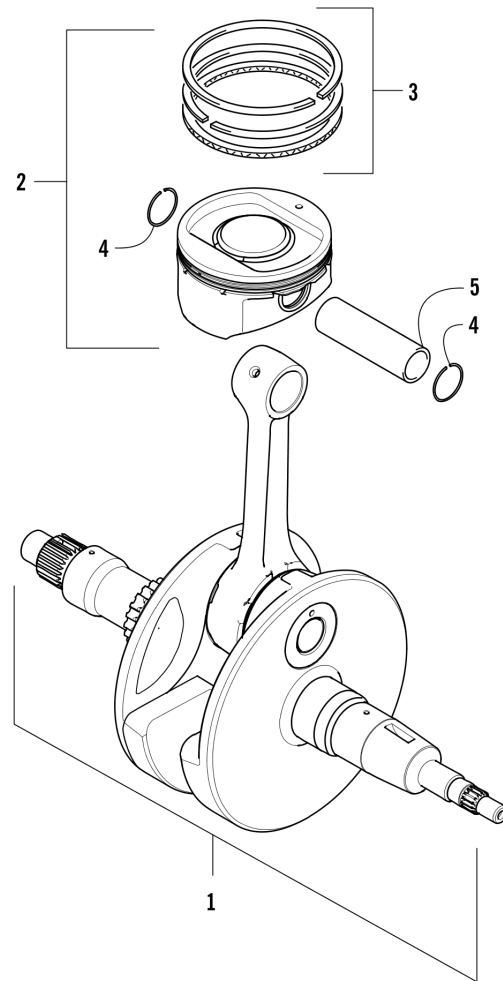
CRANKCASE ASSEMBLY [99738]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0801-151		1	Crankcase Assembly	(inc. 2-15)	
2	0822-052		1	Seal, Countershaft		
3	0832-005		2	Bearing		
4	0832-042		1	Bearing		
5	0832-043		1	Bearing		
6	0832-077		1	Bearing		
7	0832-050		3	Bearing		
8	0832-048		1	Bearing		
9	0832-049		1	Bearing		
10	0822-010		4	Retainer, Bearing		
11	0826-100		4	Screw, Machine		
12	0812-064		2	Plug		
13	0801-002		1	Plug		
14	0801-028		1	Pipe, Breather		
15	0830-035		1	Seal, Driveshaft		
16	0830-217		1	Grommet		
17	0829-002		5	Pin, Dowel		
18	0829-003		1	Pin, Dowel		
19	0801-029		1	Housing, Secondary Shaft	(inc. one No. 7)	

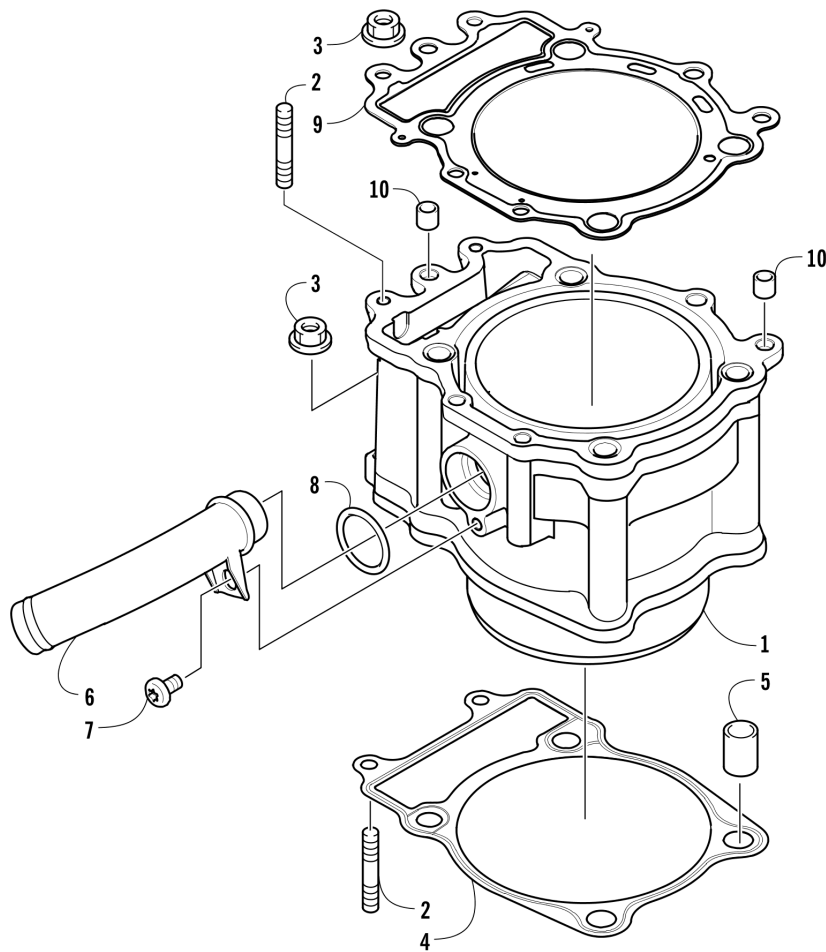
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	0826-105		3	Screw, Cap		
21	0826-038		1	Screw, Cap		
22	0801-069		1	Pipe, Breather		
23	8468-675		2	Screw, Machine		
24	0826-019		1	Screw, Cap		
25	8468-680		1	Screw, Machine		
26	8468-695		1	Screw, Machine		
27	8468-645		3	Screw, Machine		
28	0826-017		1	Screw, Cap		
29	8412-860		1	Screw, Cap		
30	0830-008		2	Gasket		
31	0826-018		1	Screw, Cap		
32	8468-655		3	Screw, Machine		
33	8412-850		4	Screw, Cap		
34	0801-179		1	Stick, Oil Level		
35	0830-010		1	O-Ring		

CRANKSHAFT AND PISTON ASSEMBLY [301781]



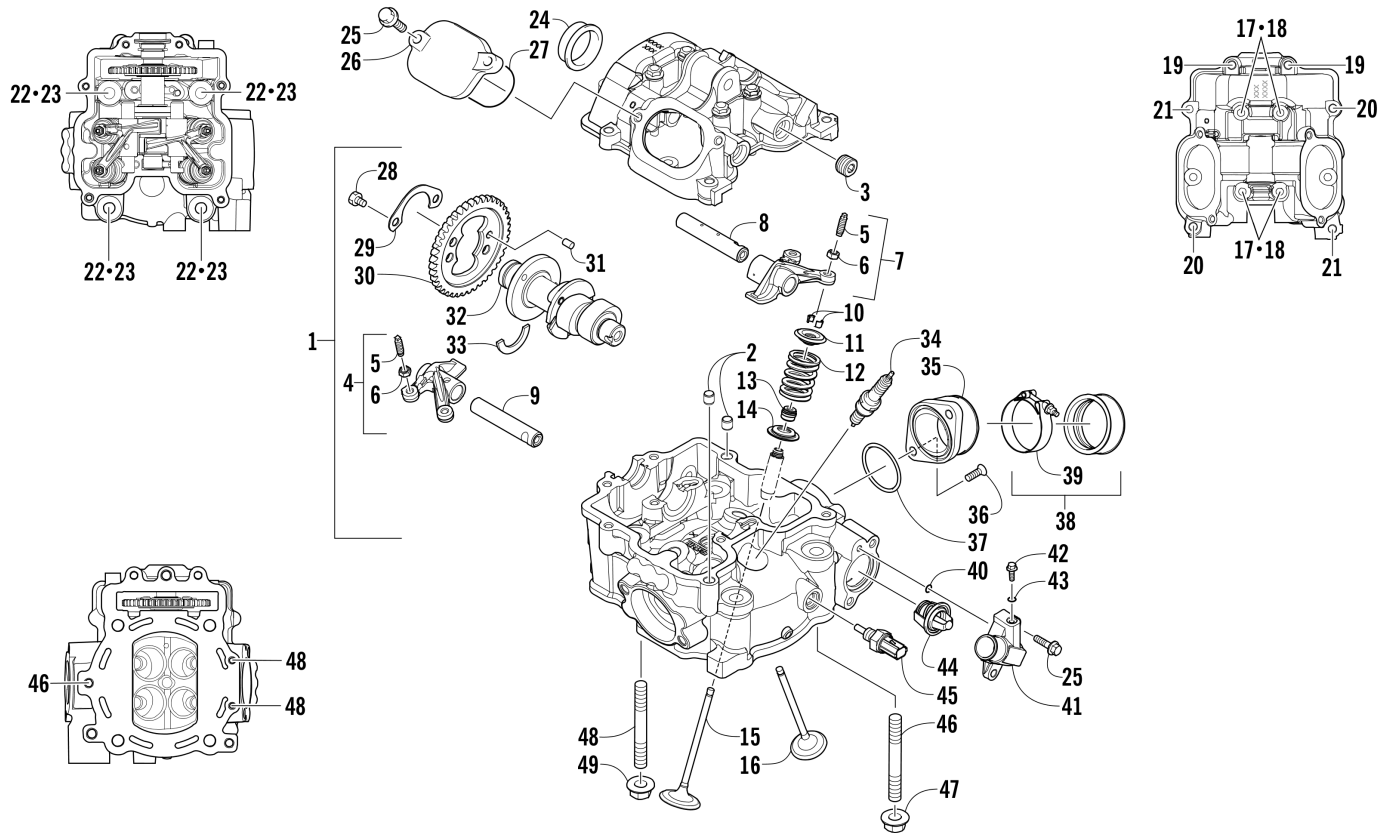
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0805-326		1	Crankshaft Assembly		
2	0805-441	X	1	Piston Set	(inc. 3-5)	
3	0805-379	X	1	Ring, Piston - Set		
4	0805-356		2	Circlip, Piston Pin		
5	0805-387	X	1	Pin, Piston		

CYLINDER ASSEMBLY [302153]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0804-065		1	Cylinder		
2	0827-002		4	Bolt, Stud		
3	8424-604		4	Nut		
4	0830-111		1	Gasket, Base		
5	0829-002		2	Pin, Dowel		
6	0804-047		1	Fitting, Coolant		
7	8468-612		1	Screw, Machine		
8	0830-007		1	O-Ring		
9	0830-225		1	Gasket, Cylinder Head		
10	0829-062		2	Pin, Dowel		

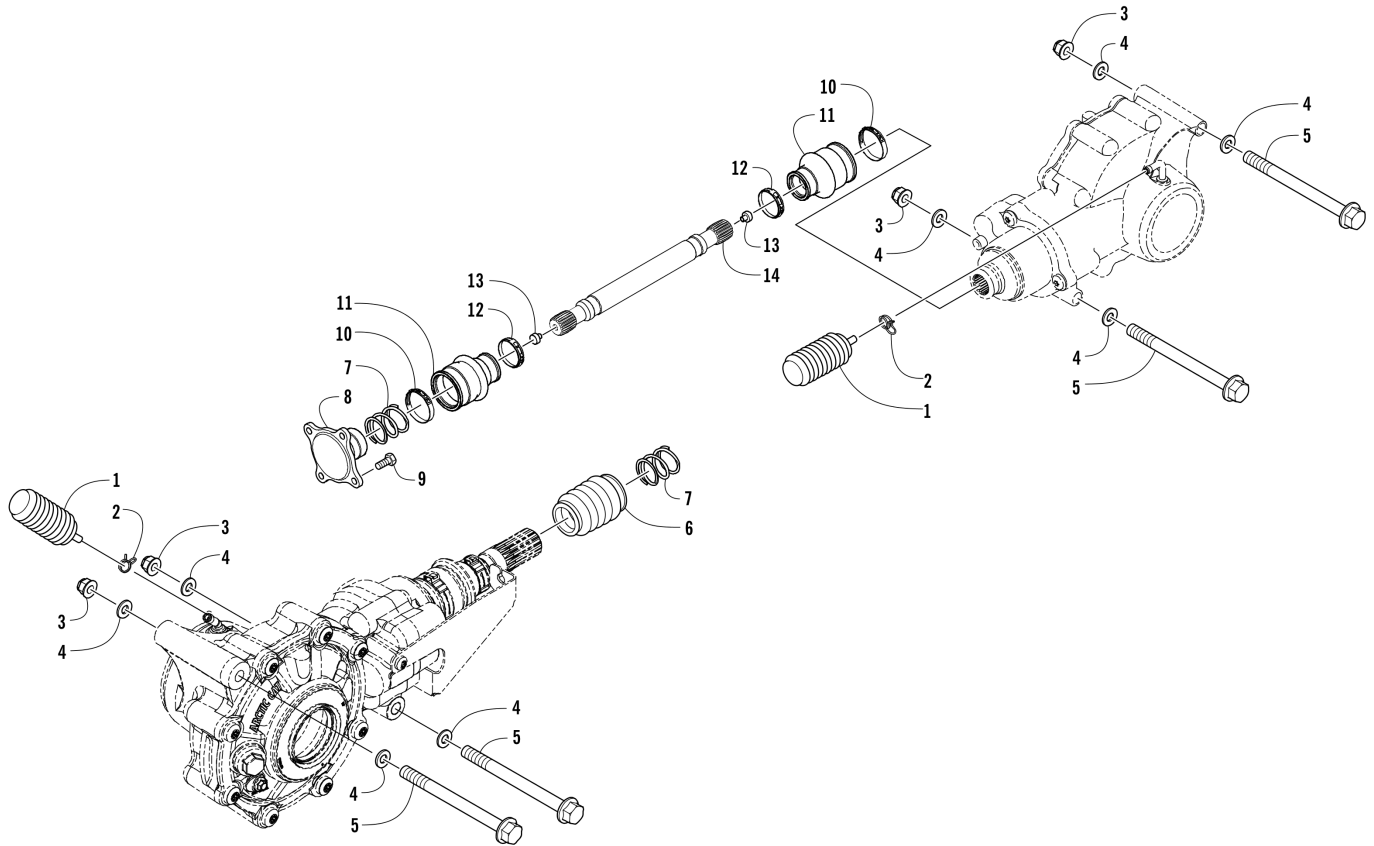
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [302154]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0808-226		1	Head, Cylinder - Assembly	(inc. 2-17)	
2	0829-062		2	Pin, Dowel		
3	0831-092		2	Plug, Shaft		
4	0809-319		1	Arm, Valve Rocker - Exhaust	(inc. two No. 5-6)	
5	0809-240		4	Screw, Adjuster		
6	0827-059		4	Nut		
7	0809-318		1	Arm, Valve Rocker - Intake	(inc. two No. 5-6)	
8	0809-241		1	Shaft, Rocker Arm - Intake		
9	0809-242		1	Shaft, Rocker Arm - Exhaust		
10	0809-233		8	Cotter, Valve		
11	0809-232		4	Retainer, Spring		
12	0809-231		4	Spring, Valve		
13	0830-186		4	Seal, Oil		
14	0809-230		4	Seat, Spring - Valve		
15	0809-228		2	Valve, Intake		
16	0809-229		2	Valve, Exhaust		
17	0826-149		4	Screw, Cap		
18	0830-155		4	Gasket		
19	0826-002		2	Screw, Cap		
20	0826-005		2	Screw, Cap		

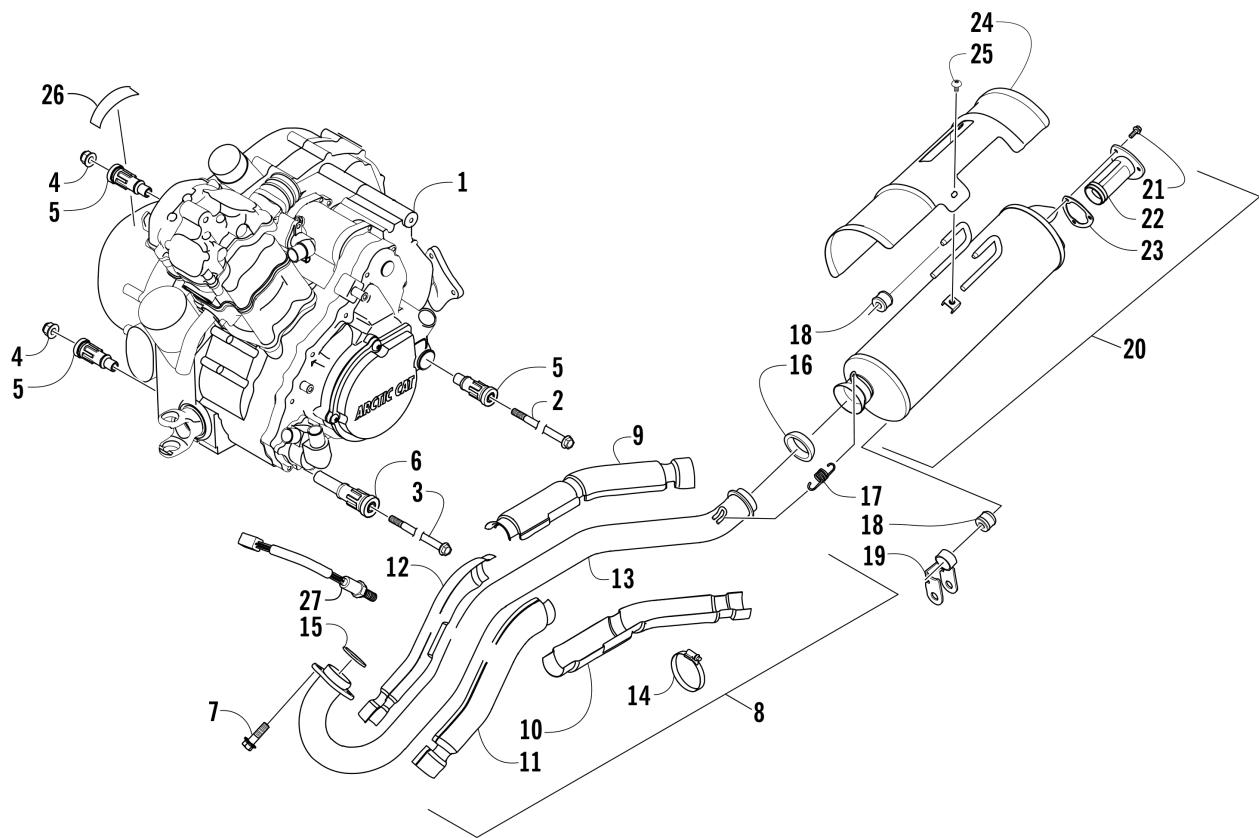
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0826-006		2	Screw, Cap		
22	0808-037		4	Screw, Cap		
23	0830-147		4	Washer		
24	0808-077		1	Plug, Cylinder Head		
25	0826-007		6	Screw, Cap		
26	0808-003		2	Cap, Inspection		
27	0830-004		2	O-Ring		
28	0826-034		2	Screw, Cap		
29	0828-004		1	Plate, Retainer		
30	0809-212		1	Sprocket		
31	0829-049		1	Pin, Dowel		
32	0809-245		1	Camshaft		
33	0809-003		1	C-Ring		
34	0217-799		1	Spark Plug - CPR8E		CPR8E
35	0470-668		1	Flange, Intake Manifold		
36	0826-008		2	Screw, Machine		
37	0830-090		1	O-Ring		
38	0437-069		1	Boot	(inc. 39)	
39	1423-041		1	Clamp		
40	0830-168		1	O-Ring		
41	0808-208		1	Cover, Thermostat	(inc. 42-43)	
42	8408-512		1	Screw, Cap		
43	0423-182		1	O-Ring		
44	0808-078		1	Thermostat		
45	0808-124		1	Sensor, Engine Coolant Temperature		
46	0827-031		1	Bolt, Stud		
47	8424-804		1	Nut		
48	0827-030		2	Bolt, Stud		
49	8424-604		2	Nut		

DRIVE TRAIN ASSEMBLY [302149]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1402-620		2	Bladder		
2	0423-315		2	Clamp, Hose		
3	1423-335		4	Nut, Lock		
4	0423-426		8	Washer		
5	0423-404		4	Screw, Cap		
6	0402-966		1	Boot, Prop Shaft (Long)		
7	1402-026		2	Spring		
8	2402-193		1	Flange, Output		
9	8408-820		4	Screw, Cap		
10	0423-393		2	Clamp		
11	0402-985		2	Boot		
12	0423-411		2	Clamp		
13	0673-618		2	Bumper, Driveshaft		
14	1402-233		1	Shaft, Propeller		

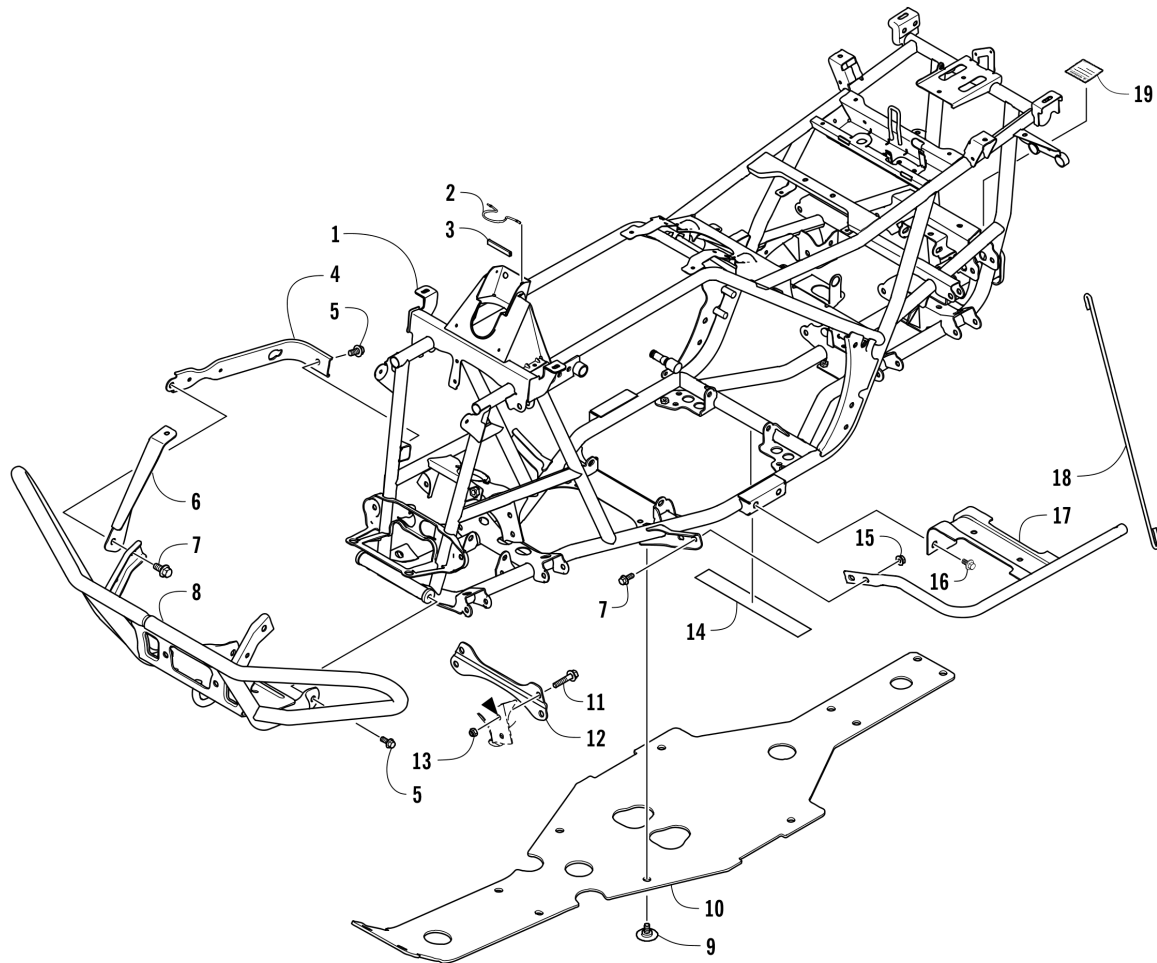
ENGINE AND EXHAUST [302147]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0800-229		1	Engine, A700X H1		
2	0423-451		1	Screw, Cap		
3	0423-405		1	Screw, Cap		
4	1423-335		2	Nut, Lock		
5	0801-129		3	Mount, Rubber - Engine		
6	0801-122		1	Mount, Rubber - Engine		
7	8408-820		2	Screw, Cap		
8	0512-620		1	Pipe, Exhaust - Assembly	(inc. 9-14)	
9	0412-350		1	Shield, Exhaust Pipe - Outer - Rear		
10	0412-339		1	Shield, Exhaust Pipe - Inner - Rear		
11	0412-687		1	Shield, Exhaust Pipe - Inner - Front		
12	0412-686		1	Shield, Exhaust Pipe - Outer - Front		
13	0512-622		1	Pipe, Exhaust		
14	0423-317		4	Clamp		
15	0412-338		1	Gasket, Exhaust		
16	0412-375		1	Seal, Exhaust		
17	0612-668		2	Spring		
18	0412-577		3	Bushing		
19	1506-732		1	Channel, Muffler Support		
20	0512-355		1	Muffler - Assembly	(inc. 21-23)	

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	8408-616		3	Screw, Cap		
22	0512-219		1	Arrester, Spark - Assembly		
23	0412-313		1	Gasket, Spark Arrester		
24	0412-373		1	Cover, Muffler		
25	8477-610		3	Screw, Machine		
26	0411-426		1	Decal, Warning		
27	0430-135		1	Sensor, Oxygen		

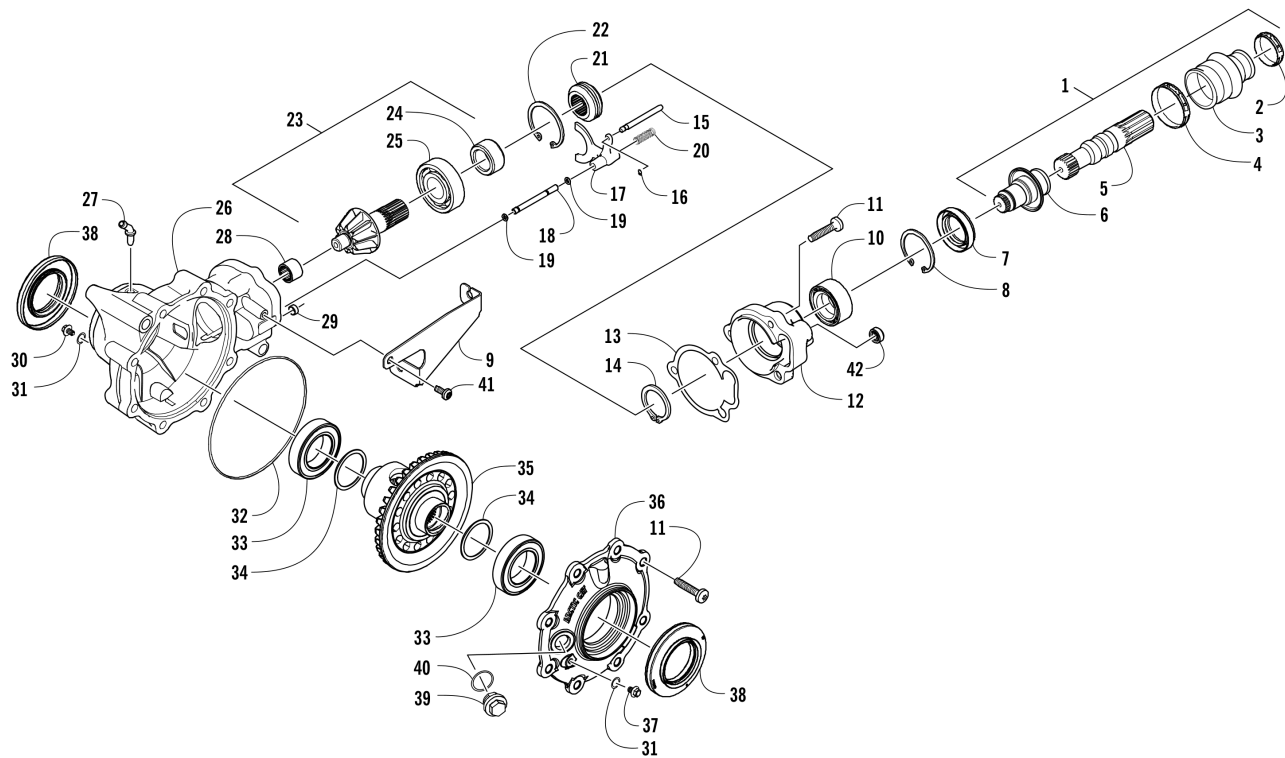
FRAME AND RELATED PARTS [302138]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8506-529		1	Frame, Main		
2	2416-401		1	Clip, Routing		
3	0706-371		AR	Trim		
4	1506-596		2	Channel, Mounting - Bumper		
5	8409-020		4	Screw, Cap		
6	1506-562		1	Bracket, Mounting - Bumper - Right		
6	1506-563		1	Bracket, Mounting - Bumper - Left		
7	8408-816		6	Screw, Cap		
8	8506-509		1	Bumper, Front		
9	1423-109		12	Screw, Self-Tapping		
10	1406-030		1	Panel, Belly		
11	8409-025		2	Screw, Cap		
12	2516-852		1	Brace, A-Arm		
13	1423-335		2	Nut, Lock		
14	0406-289		2	Pad, Frame		
15	8424-802		4	Nut, Lock		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	8409-016		4	Screw, Cap		
17	1506-380		1	Footrest - Right		
17	1506-379		1	Footrest - Left		
18	2506-423		2	Rod, Support		
19	1411-077		1	Decal, Warning - Towing		

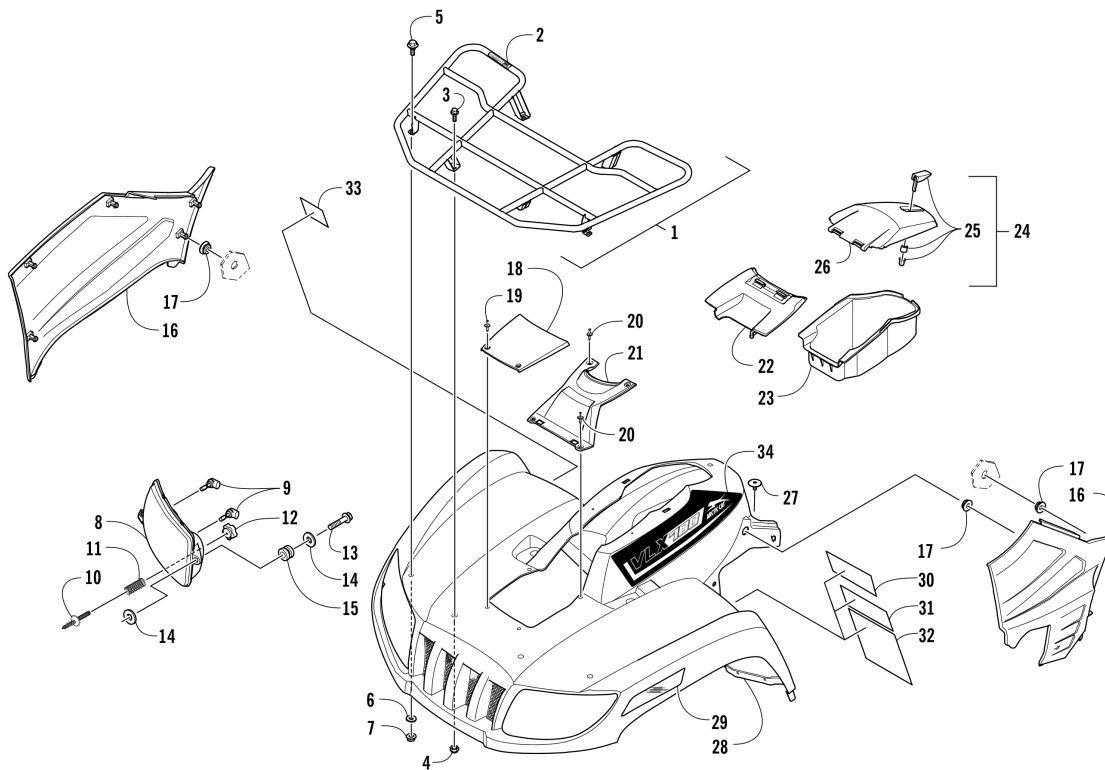
FRONT DRIVE GEARCASE ASSEMBLY [302150]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	2502-515		1	Complete Front Drive Gearcase Assembly		
1	1502-083		1	Shaft, Propeller - Assembly	(inc. 2-6)	
2	0423-411		1	Clamp		
3	0402-985		1	Boot		
4	0423-393		1	Clamp		
5	1402-045		1	Shaft, Output		
6	1502-085		1	Shaft, Input		
7	1402-011		1	Seal		
8	0423-423		1	Ring, Retaining		
9	2402-440		1	Bracket, 4X4 Actuator		
10	1402-043		1	Bearing		
11	0423-118		11	Screw, Self-Tapping		
12	2502-520		1	Housing, Pinion		
13	0402-947		1	Gasket, Flange		
14	0423-417		1	Ring, Retaining		
15	2402-438		1	Shaft, 4X4 Engage		
16	1423-491		1	Ring, Retaining		
17	2402-437		1	Fork, Selector		
18	2402-439		1	Shaft, Shuttle		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0423-147		2	O-Ring		
20	0402-999		1	Spring, Return		
21	0402-413		1	Coupler, Drive		
22	1423-067		1	Ring, Retaining		
23	1502-851		1	Gear, Pinion - Assembly - 11T	(inc. 24-25)	
24	1402-977		1	Collar, Retaining		
25	0402-327		1	Bearing		
26	1502-856		1	Housing, Gearcase		
27	2402-160		1	Fitting, Elbow		
28	0402-328		1	Bearing		
29	0402-411		1	Pin, Dowel		
30	1402-210		1	Plug, Magnetic	(inc. one No. 31)	
31	0423-153		2	O-Ring		
32	0423-149		1	O-Ring		
33	0402-393		1	Bearing		
34	0402-407		AR	Shim, 41 x 49 x 1.5 mm		
35	2502-547		1	Gear, Ring - 34T		
36	1502-897		1	Cover, Gearcase		
37	1402-211		1	Plug, Oil Level	(inc. one No. 31)	
38	2402-240		2	Seal		
39	0402-333		1	Plug, Fill	(inc. 40)	
40	0423-154		1	O-Ring		
41	1423-515		1	Screw, Machine		
42	2402-453		1	Seal		

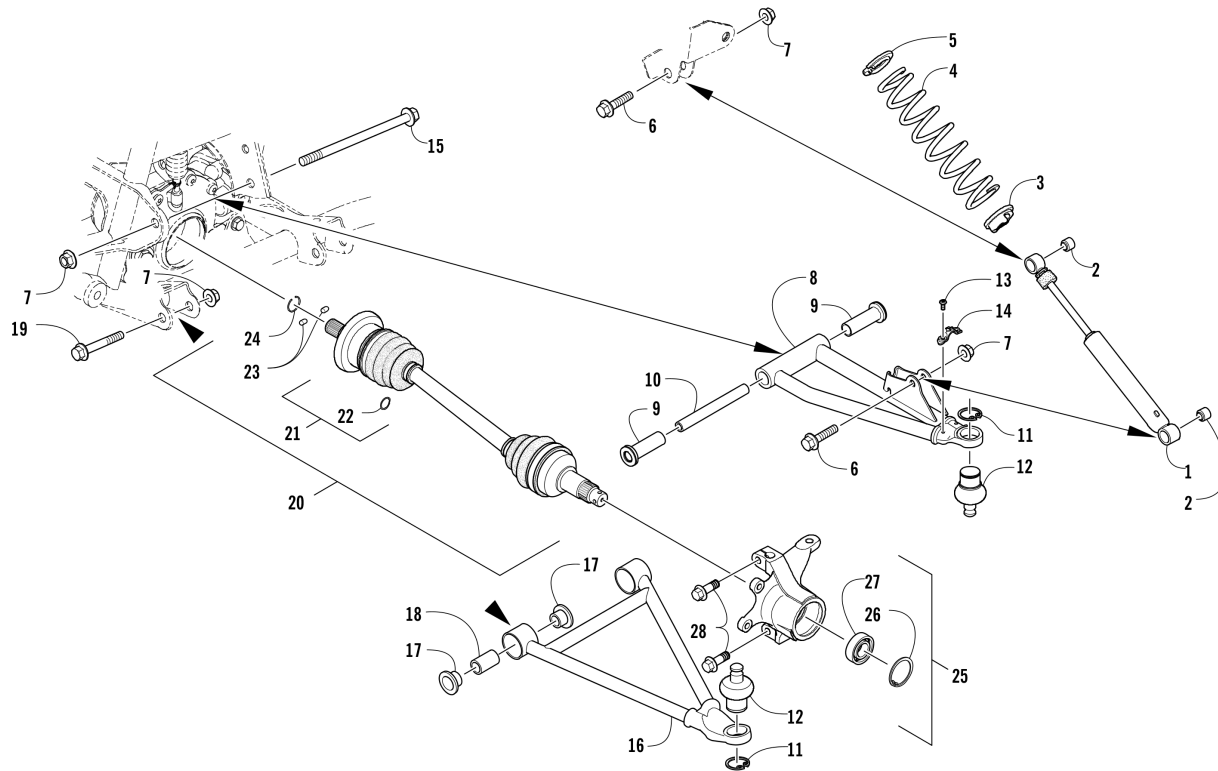
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES [302134]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	4506-828		1	Rack, Front - Assembly	(inc. 2)	
2	0411-576		1	Decal, Warning - Load		
3	8410-830		4	Screw, Cap		
4	8432-802		4	Nut, Hex		
5	0423-654		2	Screw, Shoulder		
6	8050-222		2	Washer		
7	8427-603		2	Nut, Lock		
8	0509-044		1	Headlight Assembly - Right	(inc. 9)	
8	0509-035		1	Headlight Assembly - Left	(inc. 9)	
9	0409-055		4	Bulb, Headlight		
10	0423-514		2	Stud, Adjuster - Headlight		
11	0423-522		2	Spring, Adjuster		
12	0423-513		2	Knob, Adjuster		
13	0623-785		4	Screw, Self-Tapping		
14	8050-217		8	Washer		
15	0423-447		4	Grommet		
16	2406-300		1	Panel, Side - Lower - Right		
16	2406-419		1	Panel, Side - Lower - Left		
17	0423-678		8	Grommet		
18	1406-358		1	Cover, Access		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0423-535		2	Rivet, Reinstallable		
20	0623-362		4	Clip, Retaining		
21	1406-484		1	Cover, Steering Post		
22	0470-513		1	Cover, Storage Box		
23	1406-573		1	Box, Storage		
24	2506-234		1	Lid, Storage Box - w/Latch	(inc. 25-26)	
25	1406-599		1	Latch, Storage Box		
26	0470-514		1	Lid, Storage Box		
27	0423-101		2	Screw, Shoulder		
28	4506-292		1	Fender, Front - Assembly	(inc. 29-33)	
29	0411-818		1	Decal, Reflector - Right - Amber		
29	0411-819		1	Decal, Reflector - Left - Amber		
30	1411-574		1	Decal, Warning - Off-Road Only		
31	1411-804		1	Decal, Warning - Age (16)		
32	1411-932		1	Decal, Warning - General		
33	4411-818		1	Decal, Warning - Turn/Hill		
34	6411-020		1	Decal, Side - Upper Right - Black		
34	6411-021		1	Decal, Side - Upper Left - Black		

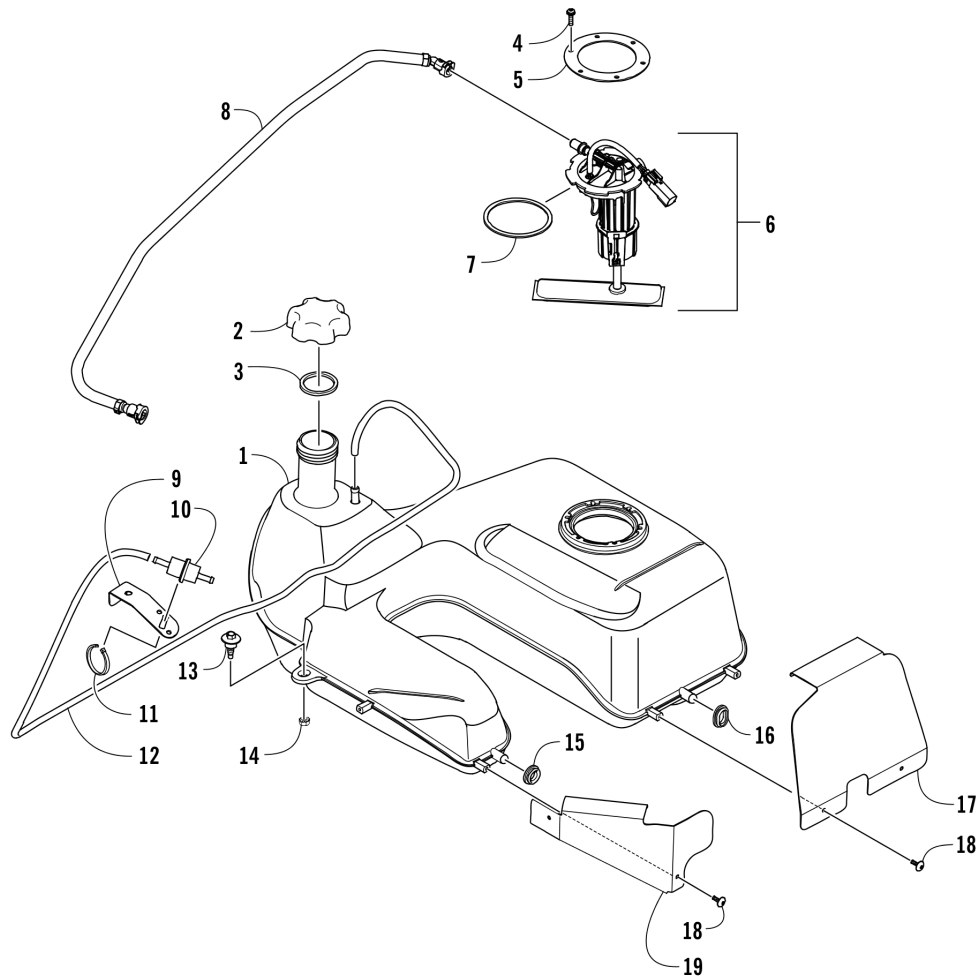
FRONT SUSPENSION ASSEMBLY [302141]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0403-209		2	Shock Absorber	(inc. 2)	
2	0403-182		4	Bushing		
3	0403-395		2	Cam, Adjuster - Spring		
4	0503-353		2	Spring, Suspension - Black		
5	1603-889		2	Retainer, Spring		
6	8409-040		4	Screw, Cap - Right		
7	1423-335		10	Nut, Lock		
8	0503-416		1	A-Arm, Front Upper - Right - Black - Assembly	(inc. 9-12)	
8	0503-417		1	A-Arm, Front Upper - Left - Black - Assembly	(inc. 9-12)	
9	0403-289		4	Bushing, Upper A-Arm Suspension		
10	0403-439		2	Axle		
11	0423-009		4	Ring, Retaining		
12	0405-483		4	Ball Joint		
13	0423-946		4	Screw, Self-Tapping		
14	1502-594		2	Clamp, Routing		
15	0423-334		2	Screw, Cap		
16	0503-252		1	A-Arm, Lower Right	(inc. 17-18 and two No. 11-12)	
16	0503-253		1	A-Arm, Lower Left	(inc. 17-18 and two No. 11-12)	
17	0403-409		8	Bushing		

Item	Part No.	New Part	Qty	Name	Context	Footnote
18	0403-438		4	Axle		
19	8409-075		4	Screw, Cap		
20	2502-525		2	Axle, Drive	(inc. 21-24)	
21	2436-111		2	Repair Kit, Boot	(inc. 22)	
22	1402-886		2	Ring, Retaining		
23	1402-885		4	Pin, Transfer		
24	1402-889		2	Circlip		
25	0505-576		1	Knuckle, Steering - Right - Assembly	(inc. 26-27)	
25	0505-577		1	Knuckle, Steering - Left - Assembly	(inc. 26-27)	
26	0423-423		2	Ring, Retaining		
27	1402-809		2	Bearing		
28	0423-998		4	Screw, Shoulder		

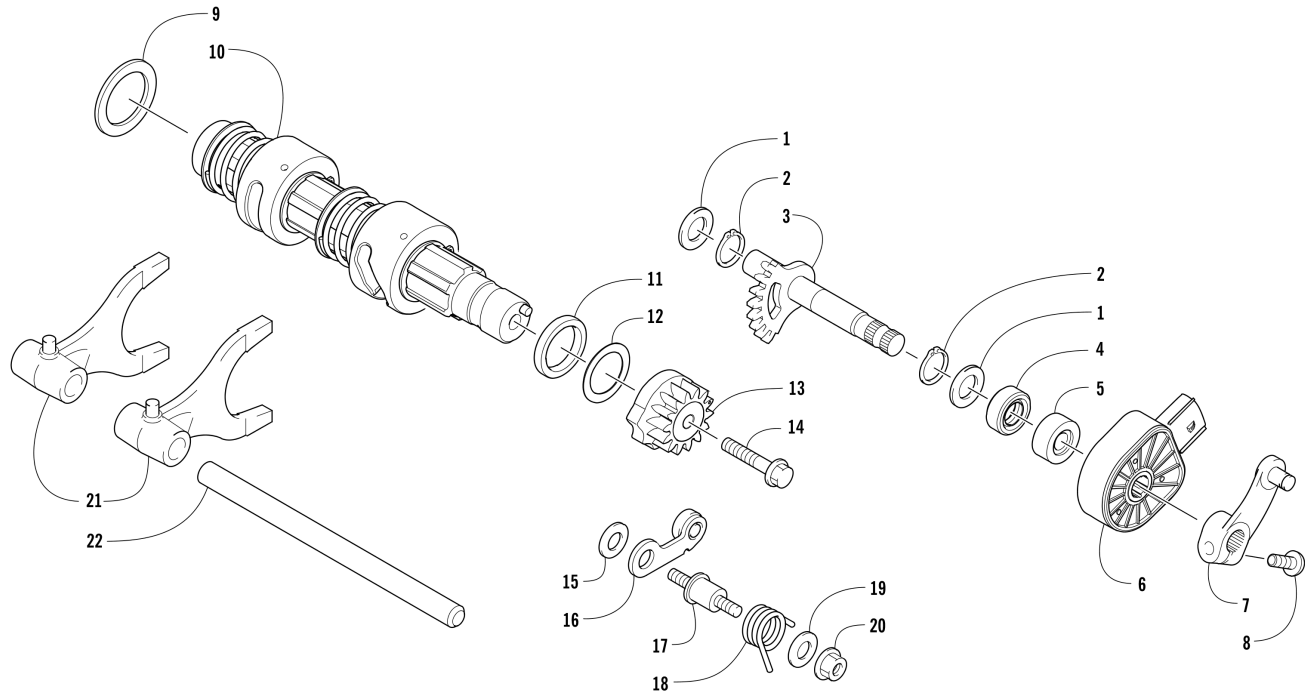
GAS TANK ASSEMBLY [302144]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0570-492		1	Tank, Gas - Assembly	(inc. 2-5)	
2	0470-438		1	Cap, Gas Tank - Assembly	(inc. 3)	
3	0109-733		1	Seal, Gas Tank Cap		
4	0423-898		6	Screw, Self-Tapping		
5	2670-042		1	Plate, Retaining - Fuel Pump		
6	0570-491		1	Pump, Fuel - Assembly		
7	0470-838		1	Seal		
8	0570-317		1	Hose, Gasline - Assembly		
9	0470-980		1	Bracket, Filter Mounting		
10	0470-988		1	Filter, In-Line		
11	0123-788		AR	Tie, Cable - 8 in.		
12	0410-070		AR	Hose - 25 ft		
13	0423-732		2	Screw, Shoulder		
14	0623-038		1	Nut w/Washer		
15	0423-460		1	Grommet		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0423-806		1	Grommet		
17	0470-710		1	Shield, Heat - Gas Tank - Rear		
18	0623-797		4	Screw, Self-Tapping		
19	0470-709		1	Shield, Heat - Gas Tank - Front		

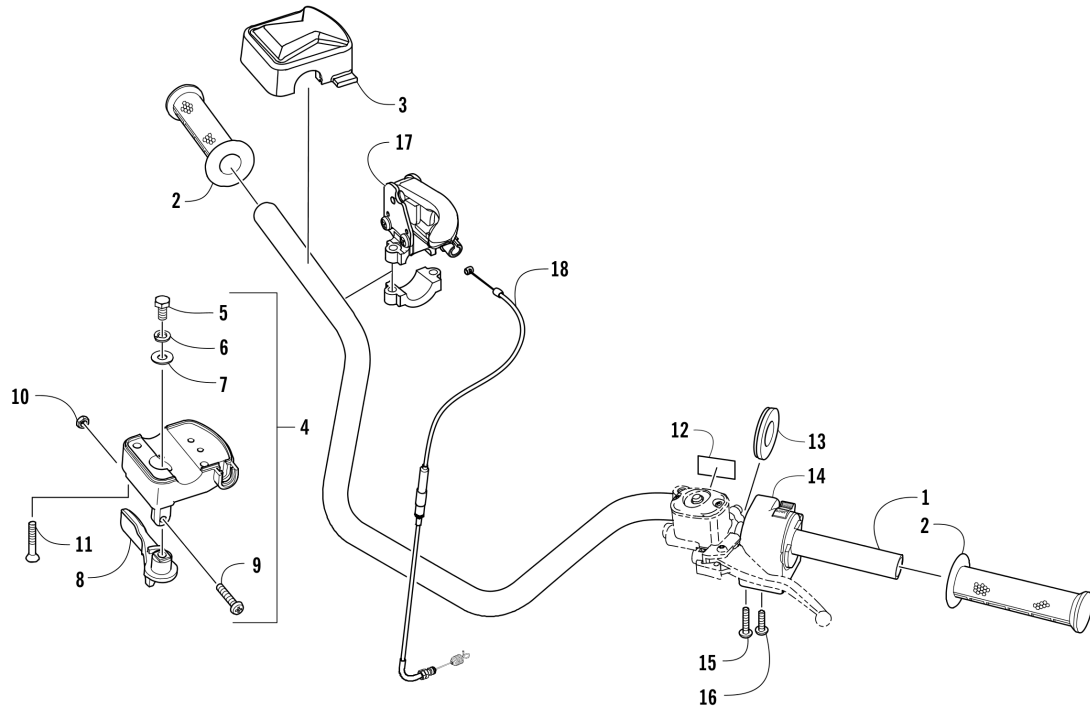
GEAR SHIFTING ASSEMBLY [300127]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0828-036		2	Washer		
2	0831-010		2	Ring, Retaining		
3	0818-155		1	Shaft, Sub-Gear Shift		
4	0830-044		1	Seal, Sub-Gear Shift Shaft		
5	0818-152		1	Spacer		
6	0409-125		1	Switch, Gear Position		
7	0818-164		1	Arm, Select		
8	8468-620		1	Screw, Machine		
9	0828-040		1	Washer		
10	0818-133		1	Shaft, Gear Shift - Assembly		
11	0828-131		1	Spacer		
12	0828-037		1	Washer		
13	0818-143		1	Cam, Gear Shift		
14	0826-006		1	Screw, Cap		
15	0828-038		1	Washer		
16	0818-002		1	Stopper, Cam		
17	0818-004		1	Support, Cam Stopper		
18	0818-144		1	Spring		
19	0828-035		1	Washer		
20	8424-602		1	Nut		

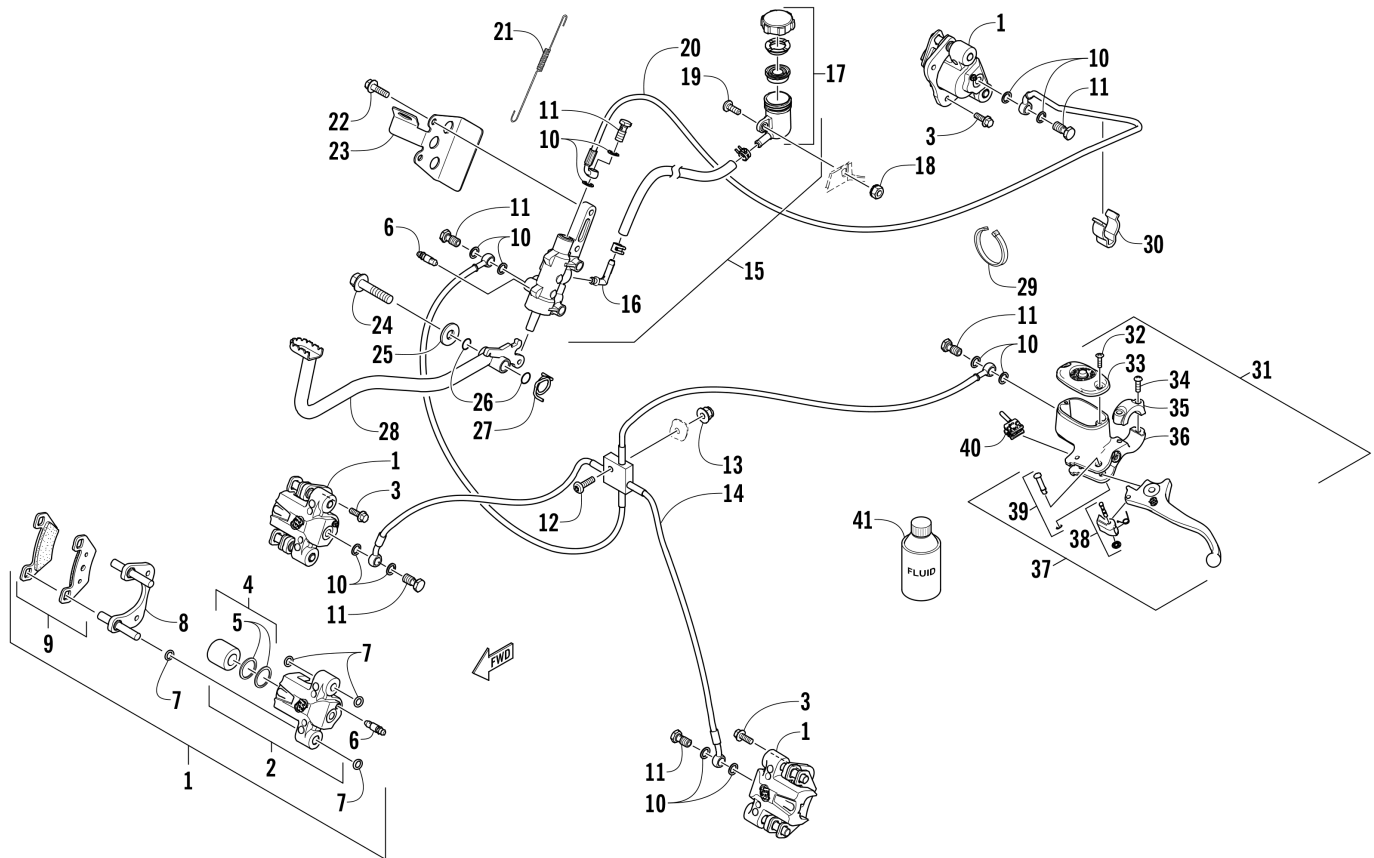
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0818-072		2	Fork, Shift		
22	0818-006		1	Shaft, Shift Fork		

HANDLEBAR ASSEMBLY [302139]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0505-418		1	Handlebar - Black		
2	0405-106		2	Grip, Handlebar		
3	2502-564		1	Cover, Throttle Case		
4	0409-132		1	Control, Throttle - w/Lever	(inc. 5-10)	
5	3007-392		1	Bolt		
6	3004-447		1	Washer, Lock		
7	3003-030		1	Washer		
8	0409-133		1	Lever, Throttle		
9	3423-014		1	Screw, Machine		
10	3423-327		1	Nut		
11	1423-540		2	Screw, Machine		
12	1411-865		1	Decal, Brake Lever Lock		
13	3409-019		1	Cover, Switch Housing		
14	0509-014		1	Switch, Control - Assembly	(inc. 15-16)	
15	0409-028		1	Screw, Machine		
16	0409-027		1	Screw, Machine		
17	2402-443		1	Lever, 2x4 Lock		
18	0487-110		1	Cable, 2x4 Lock		

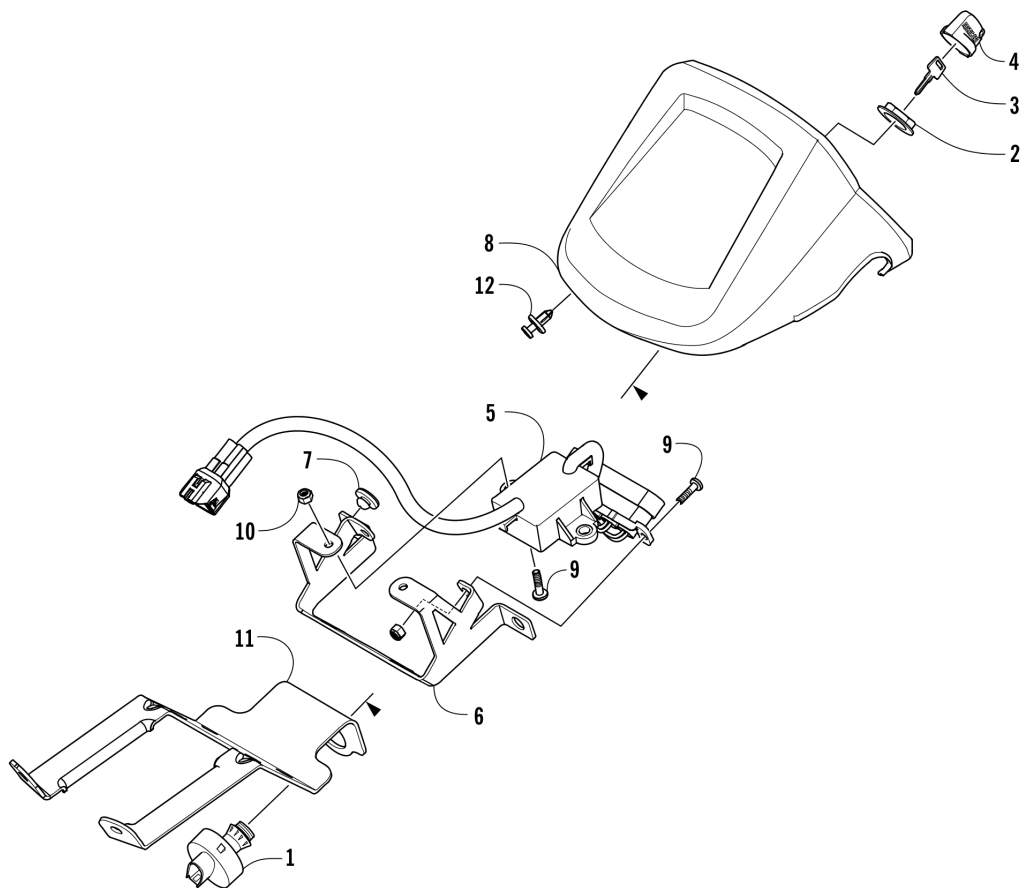
HYDRAULIC BRAKE ASSEMBLY [302143]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2502-550		1	Caliper, Brake	(inc. 2-9)	Right Front
1	2502-551		2	Caliper, Brake	(inc. 2-9)	Left Front and Right Rear
2	2502-556		1	Housing, Caliper - Assembly	(inc. 3-6)	Right Front
2	2502-557		2	Housing, Caliper - Assembly	(inc. 3-6)	Left Front and Right Rear
3	8408-821		6	Screw, Cap		
4	2502-367		3	Piston/Seal Set	(inc. 5)	
5	2502-366		3	Seal Set		
6	0502-609		4	Valve, Bleed		
7	0502-608		3	O-Ring, Guide - Set		
8	0502-605		3	Bracket Assembly		
9	2402-477		3	Pad, Brake- Set		
10	0423-178		12	Washer, Crush		
11	0423-413		6	Bolt, Banjo-Fitting		
12	8476-630		1	Screw, Machine		
13	8427-603		1	Nut, Lock		
14	2502-521		1	Hose, Brakeline - Assembly		
15	1502-293		1	Brake Assembly	(inc. 16-17)	
16	1502-296		1	Adapter, Hose		

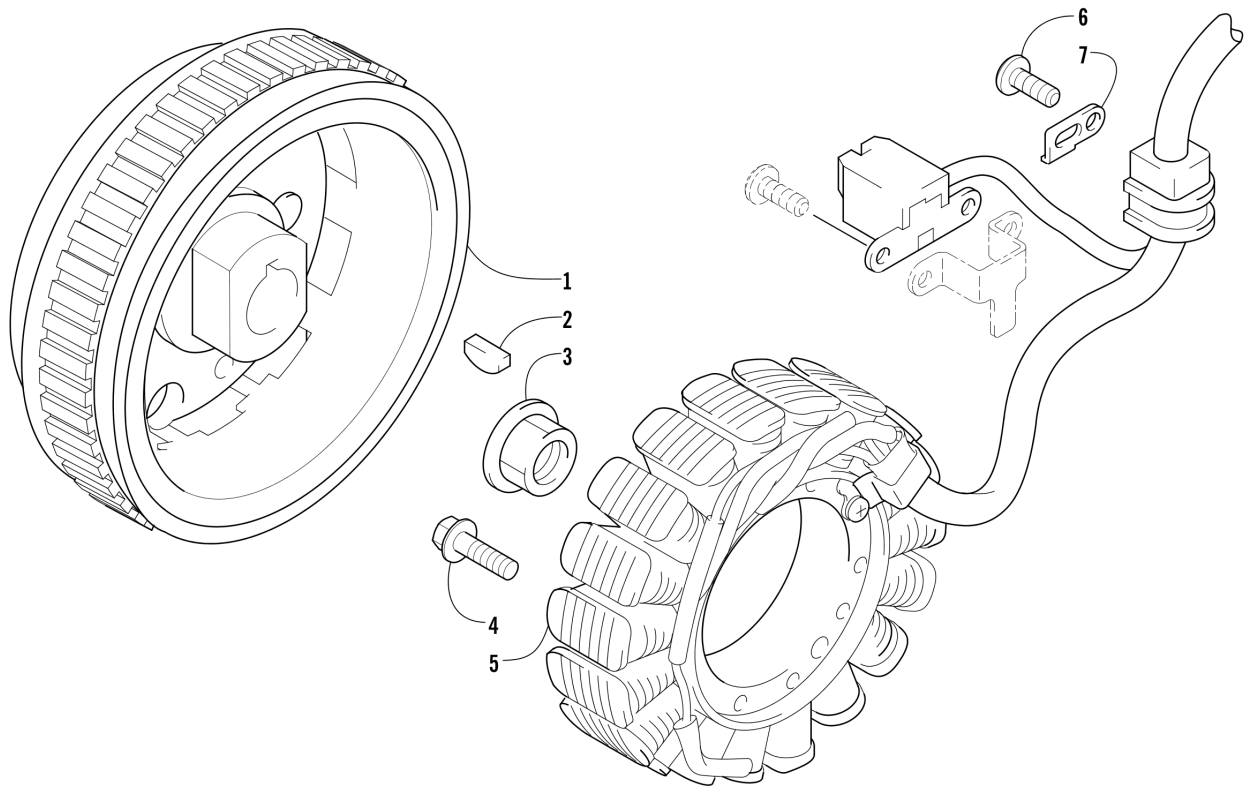
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	1502-155		1	Reservoir, Brake - w/Clamp		
18	0623-038		1	Nut w/Washer		
19	8476-616		1	Screw, Machine		
20	1502-593		1	Hose, Brakeline		
21	0502-785		1	Spring, Brake Switch		
22	8408-625		2	Screw, Cap		
23	1502-179		1	Bracket, Switch		
24	8408-816		1	Screw, Cap		
25	8050-252		1	Washer		
26	1602-213		2	O-Ring		
27	0502-807		1	Spring, Brake Lever		
28	1502-063		1	Lever, Brake		
29	0123-788		AR	Tie, Cable - 8 in.		
30	1502-115		2	Clip, Brakeline Hose		
31	1502-902		1	Brake Assembly	(inc. 32-40)	
32	0502-566		1	Screw, Machine - Kit		
33	0502-868		1	Cover, Reservoir		
34	0502-568		1	Screw, Machine - Kit		
35	0502-869		1	Clamp, Brake		
36	0502-704		1	Master Cylinder Assembly		
37	1502-904		1	Lever Assembly - Kit	(inc. 38-39)	
38	1502-905		1	Lock, Brake Lever - Kit		
39	0502-580		1	Lever Pin - Kit		
40	0502-564		1	Switch, Brake		
41	5639-848		AR	Fluid, Brake - 12 oz		

INSTRUMENT POD ASSEMBLY [302140]



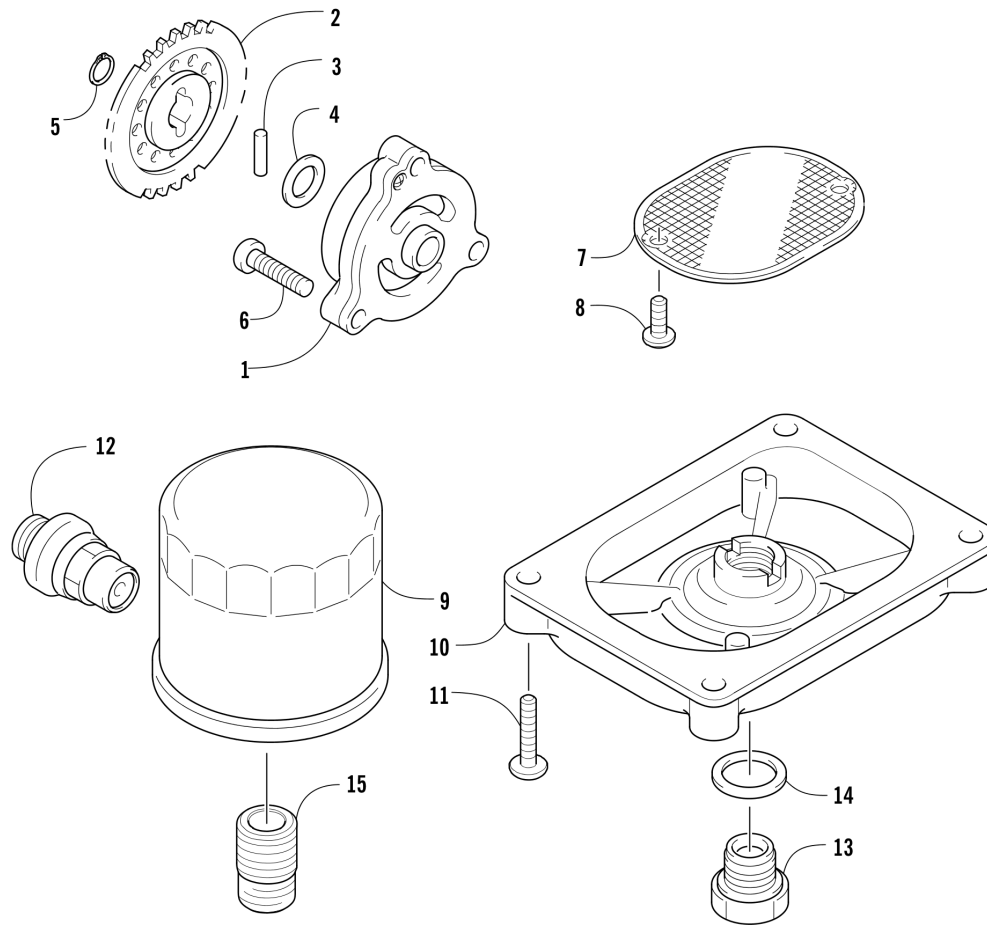
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0430-090		1	Switch, Ignition - Assembly	(inc. 2-4)	
2	0430-050		1	Nut, Retaining		
3	0430-042		1	Key, Ignition - Y Series - Left-Side Cut	(Y Series - Left-Side Cut)	
3	0430-043		1	Key, Ignition - Z Series - Right-Side Cut	(Z Series - Right-Side Cut)	
4	0430-054		1	Cover, Key		
5	0420-143		1	Display, Indicator - 5P		
6	0405-592		1	Bracket, Mounting - Indicator		
7	0406-877		2	Bumper		
8	0405-598		1	Instrument Pod		
9	8471-416		4	Screw, Machine		
10	8431-401		4	Nut		
11	2506-470		1	Bracket, Mounting - Instrument Pod		
12	0423-535		2	Rivet, Reinstallable		

MAGNETO ASSEMBLY [97370]



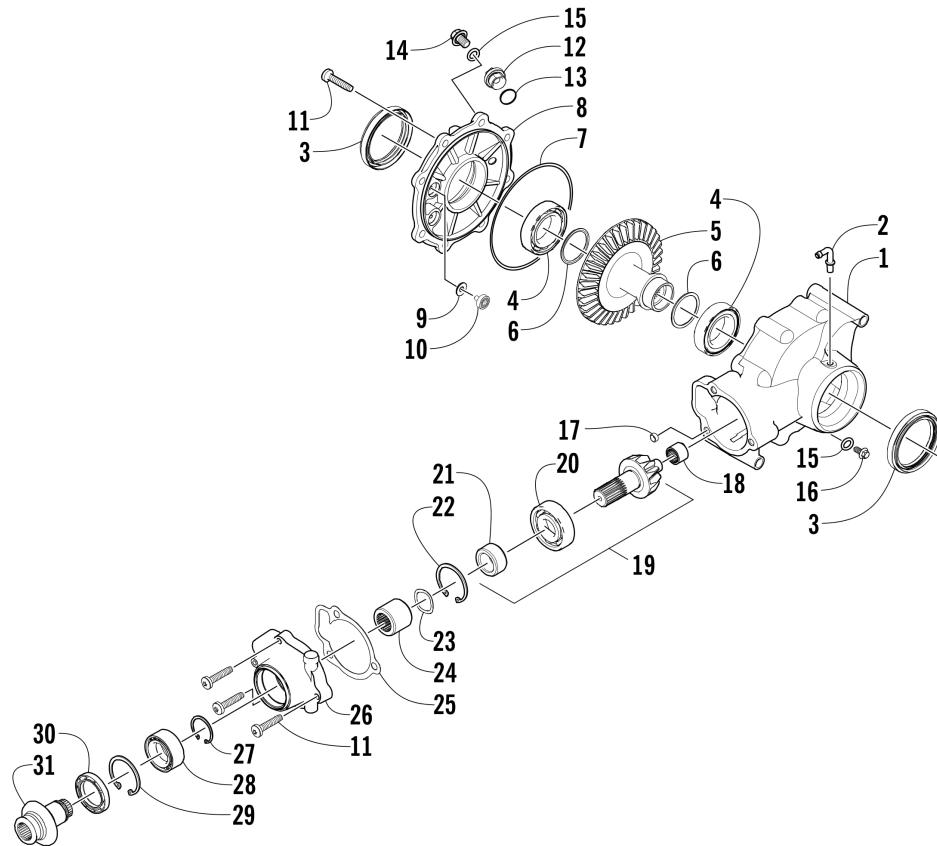
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0802-062		1	Rotor/Flywheel		
2	0829-012		1	Key		
3	0827-014		1	Nut		
4	8409-632		3	Screw, Machine		
5	0802-073		1	Stator		
6	8470-510		1	Screw, Machine		
7	0802-015		1	Clamp - No. 1		

OIL FILTER/PUMP ASSEMBLY [99739]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0812-023		1	Pump, Oil		
2	0812-083		1	Gear, Driven		
3	0829-009		1	Pin		
4	0828-007		1	Washer		
5	0831-002		1	Ring, Retaining		
6	0826-039		3	Screw, Machine		
7	0812-057		1	Strainer, Oil		
8	0826-040		2	Screw, Machine		
9	0812-034		1	Filter, Oil		
10	0812-053		1	Cap, Oil Strainer		
11	8468-625		4	Screw, Machine		
12	0812-007		1	Valve, Oil-Relief		
13	0812-006		1	Plug, Drain		
14	0830-017		1	Gasket, Drain Plug		
15	0812-066		1	Union, Oil Filter		

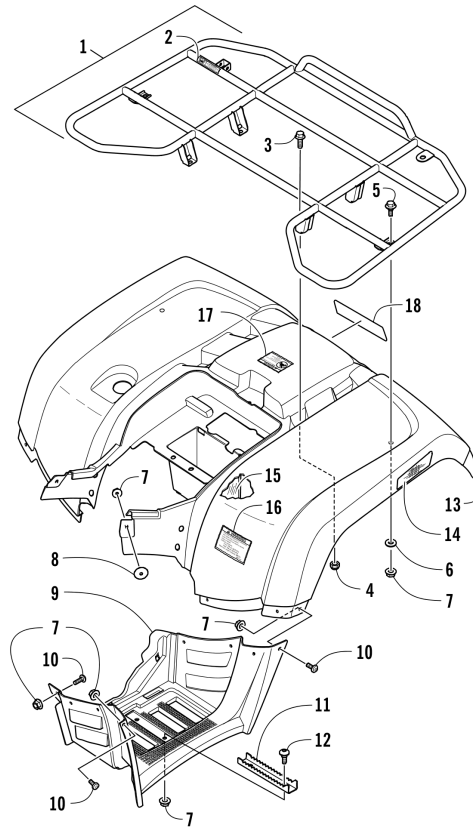
REAR DRIVE GEARCASE ASSEMBLY [300080]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	2502-153		1	Gearcase, Rear		
1	1502-896		1	Housing, Gearcase		
2	2402-162		1	Fitting, Elbow		
3	2402-240		2	Seal		
4	0402-393		2	Bearing		
5	1402-033		1	Gear, Ring - 34T		
6	0402-405		AR	Shim, 41 x 49 x 1.3 mm		
6	0402-406		AR	Shim, 41 x 49 x 1.4 mm		
6	0402-407		AR	Shim, 41 x 49 x 1.5 mm		
6	0402-408		AR	Shim, 41 x 49 x 1.6 mm		
6	0402-409		AR	Shim, 41 x 49 x 1.7 mm		
7	0423-149		1	O-Ring		
8	1502-897		1	Cover, Gearcase		
9	0402-429		AR	Shim, 6.3 x 18 x 1.3 mm		
9	0402-430		AR	Shim, 6.3 x 18 x 1.4 mm		
9	0402-431		AR	Shim, 6.3 x 18 x 1.5 mm		
9	0402-432		AR	Shim, 6.3 x 18 x 1.6 mm		
9	0402-433		AR	Shim, 6.3 x 18 x 1.7 mm		
10	0402-326		1	Button, Thrust		
11	0423-118		11	Screw, Self-Tapping		

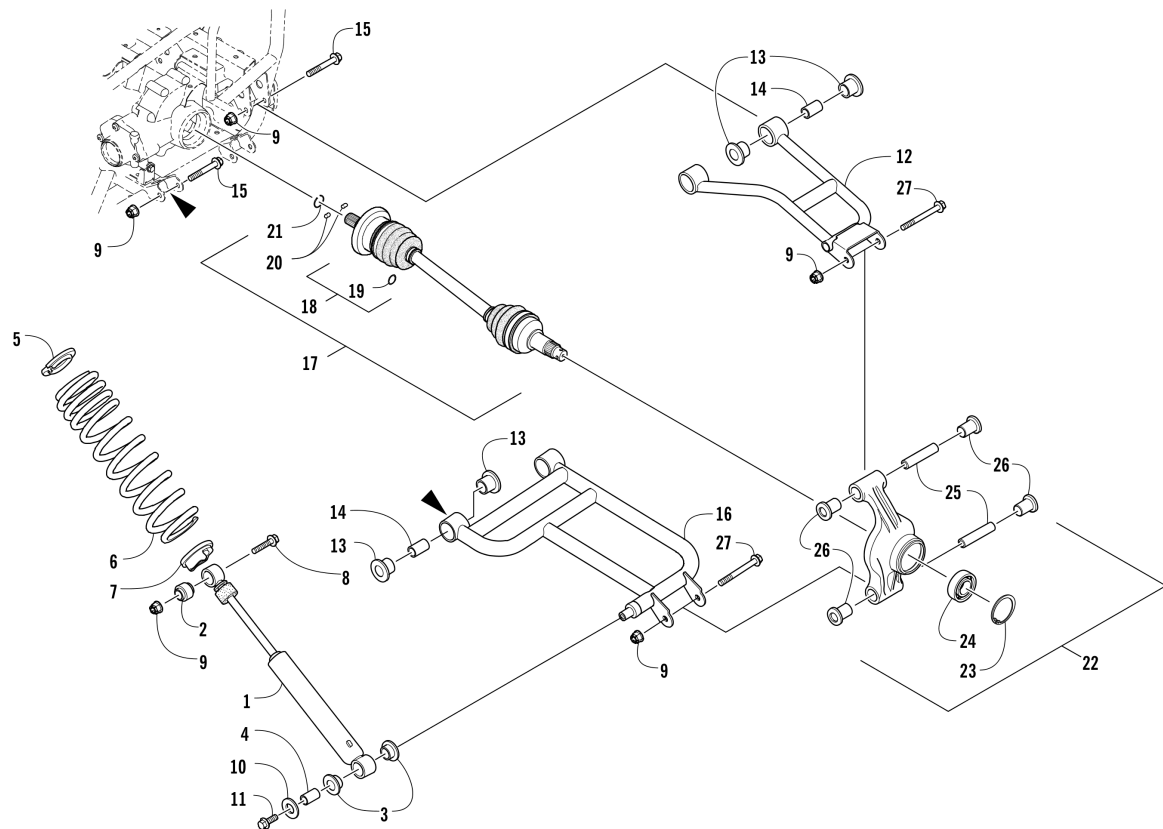
Item	Part No.	New Part	Qty	Name	Context	Footnote
12	0402-333		1	Plug, Fill	(inc. 13)	
13	0423-154		1	O-Ring		
14	1402-211		1	Plug, Oil Level	(inc. one No. 15)	
15	0423-153		2	O-Ring		
16	1402-210		1	Plug, Magnetic	(inc. one No. 15)	
17	0402-411		1	Pin, Dowel		
18	0402-328		1	Bearing		
19	1502-851		1	Gear, Pinion - Assembly - 11T	(inc. 20-21)	
20	0402-327		1	Bearing		
21	1402-977		1	Collar, Retaining		
22	1423-067		1	Ring, Retaining		
23	0402-982		1	Washer, Wave		
24	0402-981		1	Collar, Shaft		
25	0402-947		1	Gasket, Flange		
26	0502-529		1	Housing, Pinion		
27	0423-417		1	Ring, Retaining		
28	1402-043		1	Bearing		
29	0423-423		1	Ring, Retaining		
30	1402-011		1	Seal		
31	2502-156		1	Shaft, Input		

REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES [302136]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8506-335		1	Rack, Rear - Assembly	(inc. 2)	
2	0411-648		1	Decal, Warning - Load		
3	8410-830		4	Screw, Cap		
4	8432-802		4	Nut, Hex		
5	0423-654		2	Screw, Shoulder		
6	8050-222		2	Washer		
7	8427-603		26	Nut, Lock		
8	0423-101		2	Screw, Shoulder		
9	1406-356		1	Footwell - Right		
9	2406-429		1	Footwell - Left		
10	0423-419		18	Screw, Machine		
11	5506-497		2	Footpeg - Black		
12	0423-355		4	Screw, Shoulder		
13	2516-074		1	Panel, Fender - Assembly - Black	(inc. 14-17)	
14	1411-592		1	Decal, Reflector - Right		
14	1411-593		1	Decal, Reflector - Left		
15	0470-658		1	Foil, Protective		
16	4411-836		1	Decal, Warning - Tire Pressure		
17	1411-809		1	Decal, Warning - Passenger		
18	5411-507		1	Decal, "Arctic Cat"		

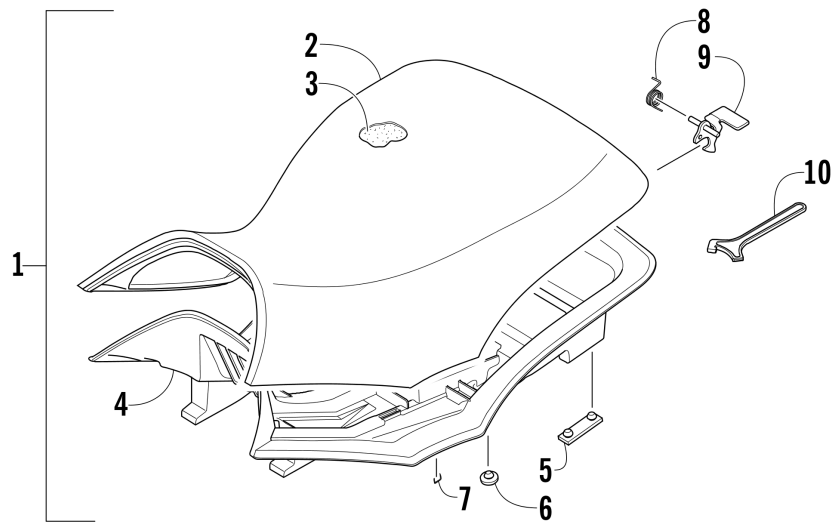
REAR SUSPENSION ASSEMBLY [302142]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0404-158		2	Shock Absorber	(inc. 2-4)	
2	0403-182		2	Bushing		
3	0603-955		4	Bushing		
4	1603-219		2	Sleeve		
5	1603-889		2	Retainer, Spring		
6	0504-536		2	Spring, Suspension - Black		
7	0404-496		2	Cam, Spring Adjuster		
8	8409-040		2	Screw, Cap - Right		
9	1423-335		14	Nut, Lock		
10	0423-087		2	Washer		
11	8408-820		2	Screw, Cap		
12	0504-582		1	A-Arm, Rear - Upper Right - Black	(inc. 13-14)	
12	0504-583		1	A-Arm, Rear - Upper Left - Black	(inc. 13-14)	
13	0403-409		16	Bushing		
14	0403-438		8	Axle		
15	8409-000		8	Screw, Cap		
16	0504-776		1	A-Arm, Rear - Lower Right Black	(inc. 13-14)	
16	0504-777		1	A-Arm, Rear - Lower Left Black	(inc. 13-14)	
17	2502-526		2	Axle, Drive	(inc. 18-21)	
18	2436-111		2	Repair Kit, Boot	(inc. 19)	

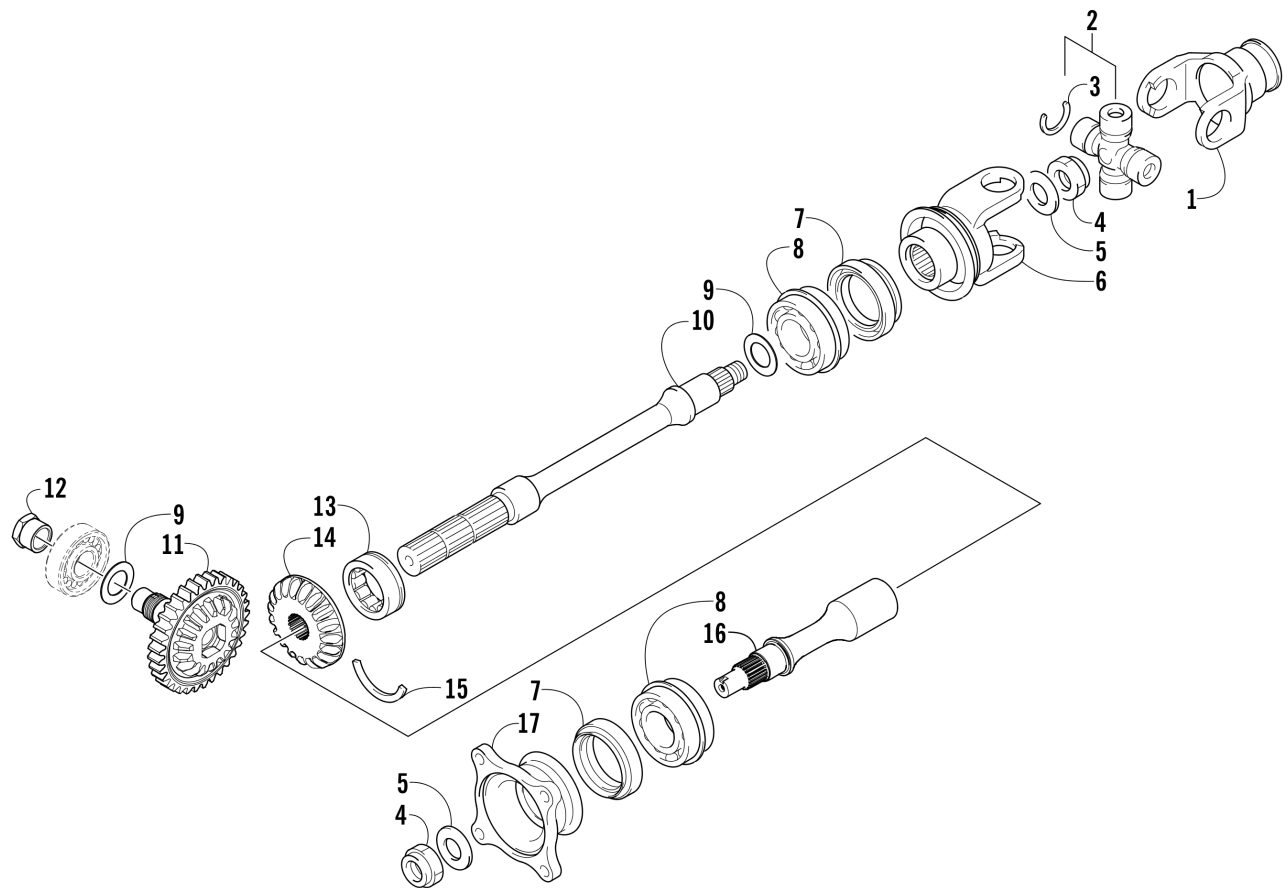
Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1402-886		2	Ring, Retaining		
20	1402-884		4	Pin, Transfer		
21	1402-890		2	Circlip		
22	0504-548		1	Knuckle, Rear - Assembly	(inc. 23-26)	Right
22	0504-549		1	Knuckle, Rear - Assembly	(inc. 23-26)	Left
23	0423-423		2	Ring, Retaining		
24	1402-809		2	Bearing		
25	0403-437		4	Axle		
26	0403-283		8	Bushing		
27	8409-075		4	Screw, Cap		

SEAT ASSEMBLY [100274]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	4506-557		1	Seat - Assembly	(inc. 2-9)	
2	1506-209		1	Cover, Seat		
3	0517-119		1	Foam, Seat		
4	2416-826		1	Base, Seat	(inc. 5-6)	
5	0406-879		2	Bumper, Seat - Rear		
6	0406-877		4	Bumper		
7	0624-263		AR	Staple		
8	1406-592		1	Spring, Latch		
9	1506-156		1	Latch, Seat		
10	0441-587		1	Wrench, Spanner		

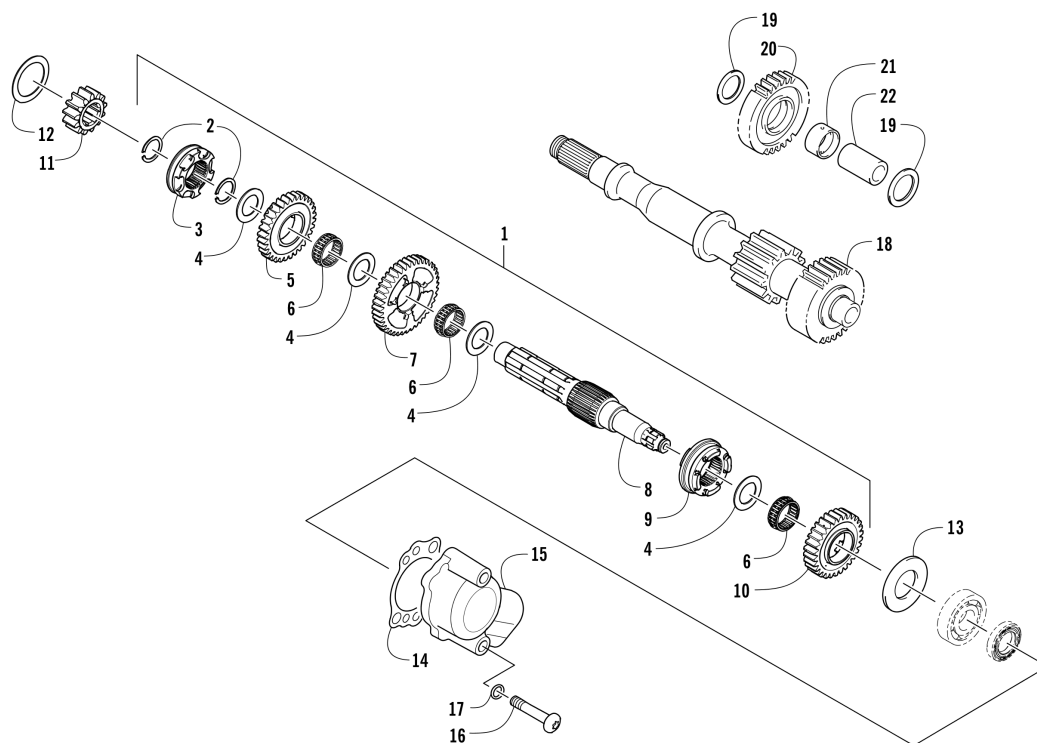
SECONDARY DRIVE ASSEMBLY [302157]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0819-063		1	Yoke, Propeller Shaft Joint		
2	1402-164		1	Joint, Universal - Set	(inc. 3)	
3	0423-450		4	Ring, Retaining		
4	0827-013		2	Nut		
5	0828-020		2	Washer		
6	0819-061		1	Yoke, Drive Output		
7	0830-043		2	Seal, Oil		
8	0832-107		2	Bearing		
9	0828-021		AR	Shim, 25 x 34 x 0.25 mm		
9	0828-022		AR	Shim, 25 x 34 x 0.30 mm		
9	0828-023		AR	Shim, 25 x 34 x 0.70 mm		
9	0828-024		AR	Shim, 25 x 34 x 0.90 mm		
9	0828-025		AR	Shim, 25 x 34 x 0.95 mm		
9	0828-026		AR	Shim, 25 x 34 x 1.00 mm		
9	0828-027		AR	Shim, 25 x 34 x 1.05 mm		
9	0828-028		AR	Shim, 25 x 34 x 1.10 mm		
9	0828-029		AR	Shim, 25 x 34 x 1.15 mm		
10	0819-115		1	Shaft, Secondary Driven - Front		

Item	Part No.	New Part	Qty	Name	Context	Footnote
11	0822-131		1	Gear, Secondary		
12	0827-052		1	Nut		
13	0832-016		1	Bearing, Driven Gear		
14	0822-106		1	Gear, Secondary Driven		
15	0819-011		1	Ring, Driven Bearing		
16	0819-053		1	Shaft, Secondary Driven - Rear		
17	0819-005		1	Flange, Output Joint - Rear		

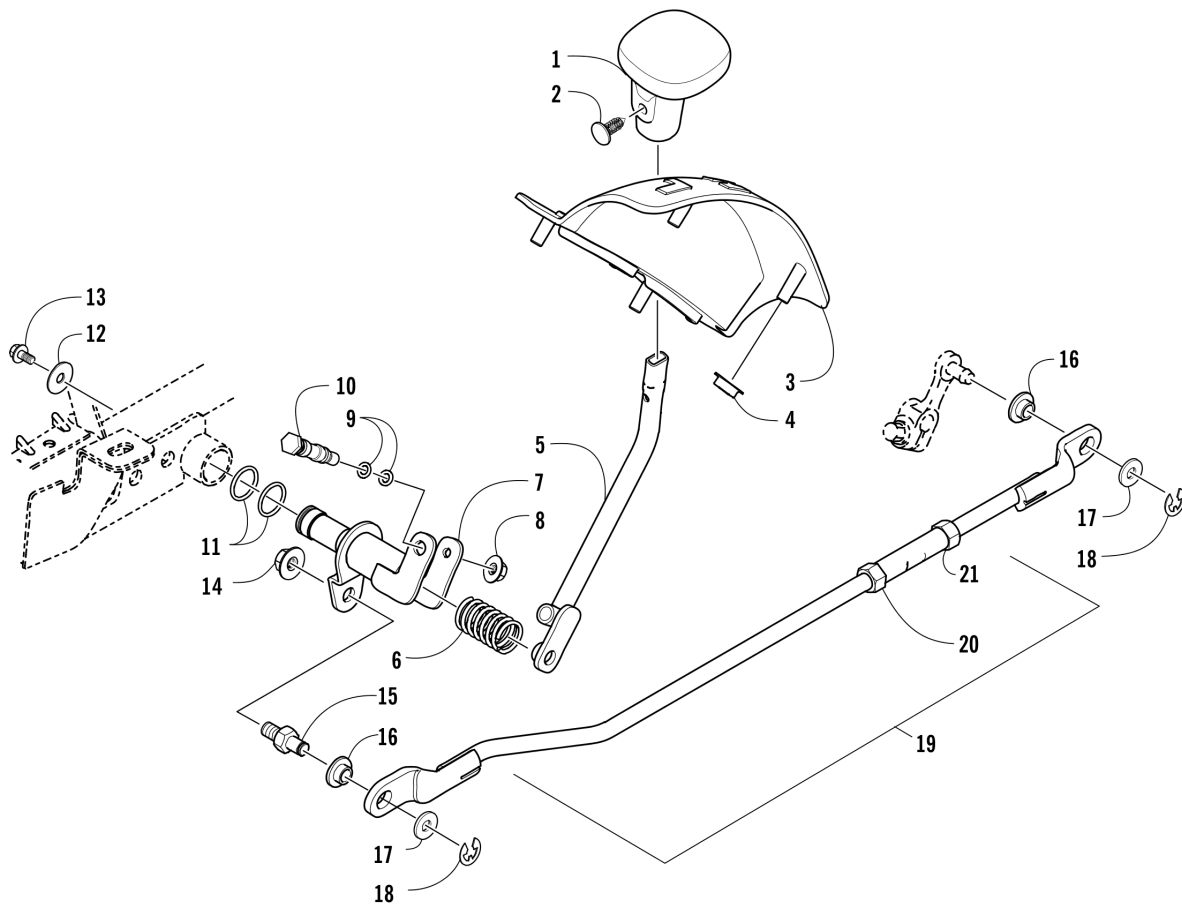
SECONDARY TRANSMISSION ASSEMBLY [302156]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0822-144		1	Countershaft Assembly	(inc. 2-10)	
2	0831-085		2	Ring, Retaining		
3	0822-120		1	Gear Select, Reverse		
4	0822-121		4	Shim		
5	0822-119		1	Gear, Reverse Driven		
6	0832-082		3	Bearing		
7	0822-114		1	Gear, Driven - Low		
8	0822-113		1	Countershaft		
9	0822-145		1	Gear Select, Sliding		
10	0822-148		1	Gear, Driven - High		
11	0822-125		1	Gear, Drive		
12	0828-019		1	Washer, Thrust		
13	0828-011		1	Washer		
14	0830-129		1	Gasket		
15	0822-093		1	Housing w/o Speedometer Sensor		
16	8468-645		2	Screw, Machine		
17	0830-107		2	Gasket		
18	0822-001		1	Driveshaft		
19	0828-016		2	Washer, Thrust		
20	0822-011		1	Gear, Reverse Idle		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0822-012		1	Bushing		
22	0822-015		1	Shaft, Reverse Idle		

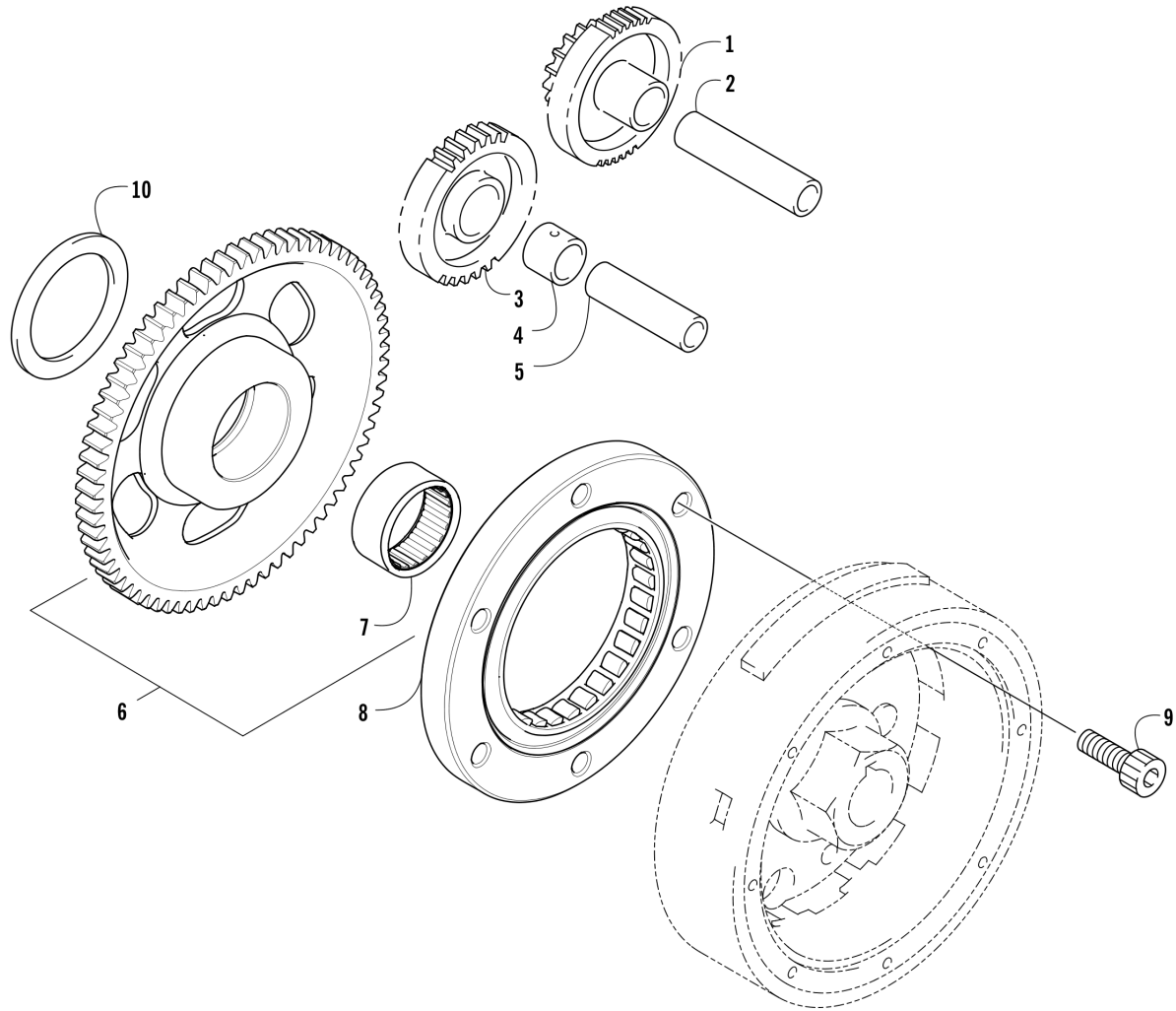
SHIFT LEVER ASSEMBLY [302145]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0402-843		1	Knob, Shift		
2	0423-345		1	Clip, Push		
3	2402-338		1	Plate, Shift		
4	1623-409		4	Retainer, Pushnut		
5	1502-977		1	Lever, Shift - Painted		
6	2402-117		1	Spring, Shift Lever		
7	1502-957		1	Actuator, Shift		
8	8424-602		1	Nut		
9	0423-182		2	O-Ring		
10	0402-675		1	Axle, Pivot		
11	0423-299		2	O-Ring - 016 (5/8 x 3/4 x 1/16)		
12	0423-087		1	Washer		
13	8408-812		1	Screw, Cap		
14	8424-802		1	Nut, Lock		
15	1402-621		1	Pin, Mounting		

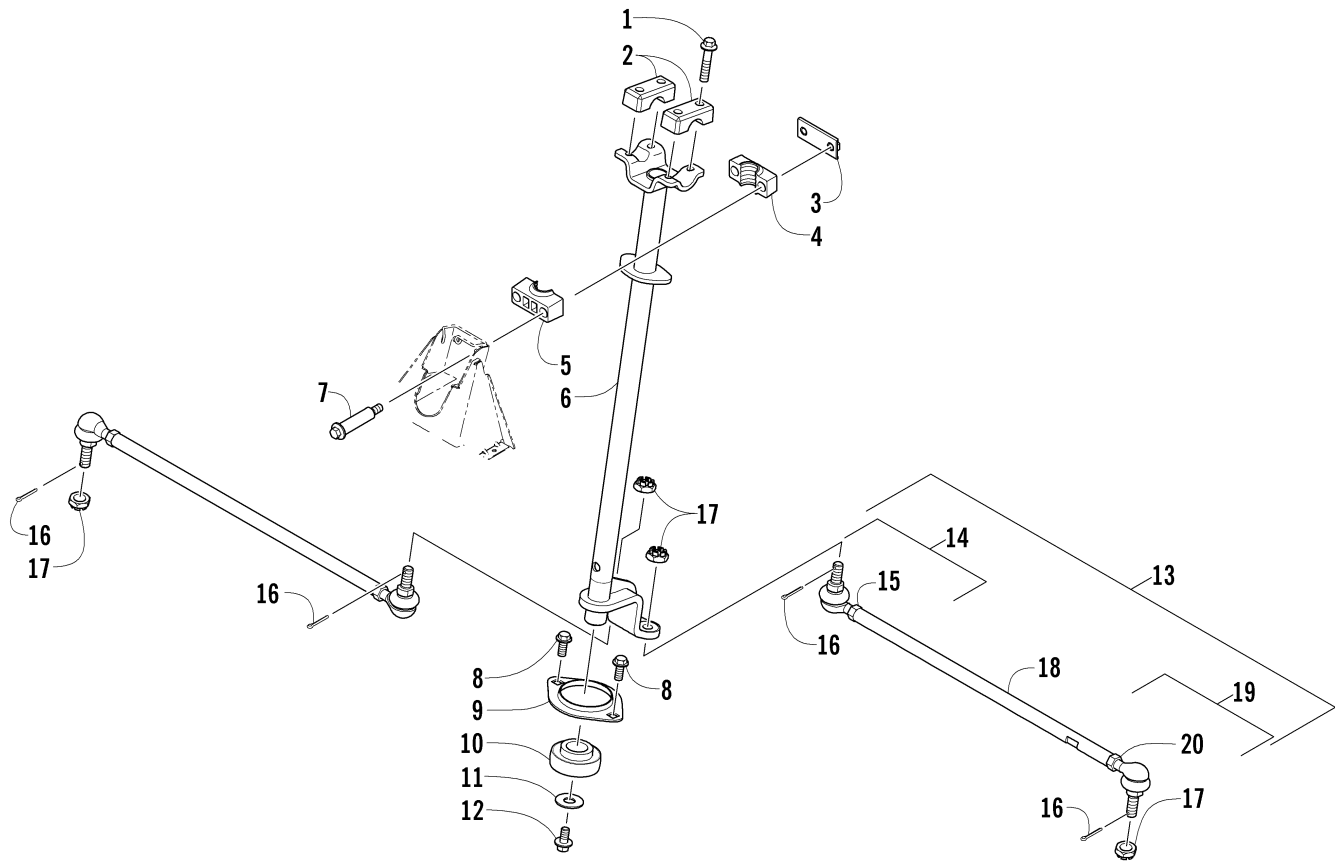
Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0423-091		2	Bushing		
17	0623-094		2	Washer		
18	0423-169		2	E-Ring, 5/16 - .242 x .588 x .035		
19	1502-200		1	Linkage, Shift - Assembly	(inc. 20-21)	
20	0123-917		1	Nut, Hex - Left		
21	0623-294		1	Nut, Hex - Right		

STARTER CLUTCH ASSEMBLY [300126]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0815-033		1	Gear, Starter - Idler - 44T/14T SC		2008 & 2009 Thundercats see "Comments"
2	0829-031		1	Shaft, Starter Gear - 12 x 58.5		
3	0815-002		1	Gear, Starter Idler - No. 2		
4	0815-003		1	Spacer, Starter Idler Gear - No. 2		
5	0829-032		1	Shaft, Starter Gear - 12 x 44.7		
6	0815-004		1	Gear, Starter Clutch	(inc. 7)	
7	0832-079		1	Bearing, Needle Roller - 31 x 39 x 18		
8	0802-035		1	Clutch, Starter		
9	0826-069		6	Screw, Cap		
10	0828-094		1	Washer		

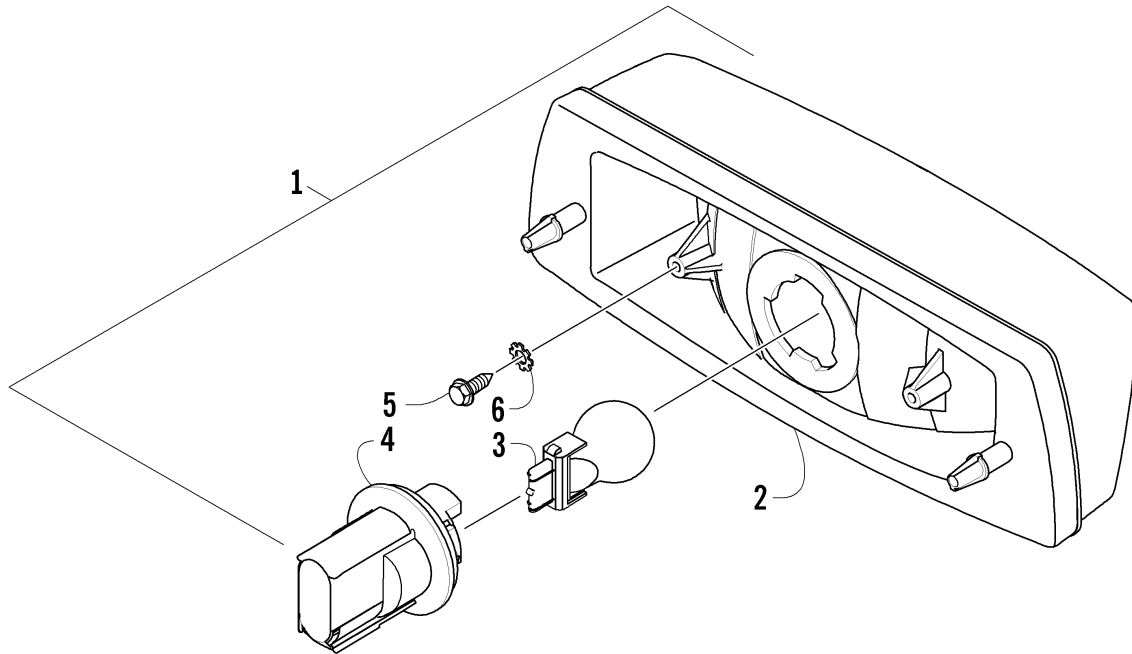
STEERING ASSEMBLY [99924]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8408-835		4	Screw, Cap		
2	0405-035		2	Cap, Steering Adjuster		
3	0505-484		1	Cap, Housing		
4	0405-260		1	Block, Mounting	Rear	
5	0405-259		1	Block, Mounting	Front	
6	0505-493		1	Post, Steering		
7	0423-505		2	Screw, Shoulder		
8	8408-816		2	Screw, Cap		
9	0602-233		1	Flange, Bearing		
10	0405-052		1	Bearing w/Inverted Oil Seal		
11	0423-073		1	Washer		
12	8409-020		1	Screw, Cap		
13	0505-872		2	Tie Rod - Assembly	(inc. 15, 18, 20 and both Tie Rod Ends)	
14	0505-875		2	End, Tie Rod - Left-Hand Thread - Kit	(inc. one No. 15-17)	
15	0423-013		2	Nut - Left-Hand Thread		
16	0623-175		4	Pin, Cotter		
17	0423-157		4	Nut		
18	0405-281		2	Tie Rod		
19	0505-874		2	End, Tie Rod - Right-Hand Thread - Kit	(inc. one No. 16-17 and 20)	

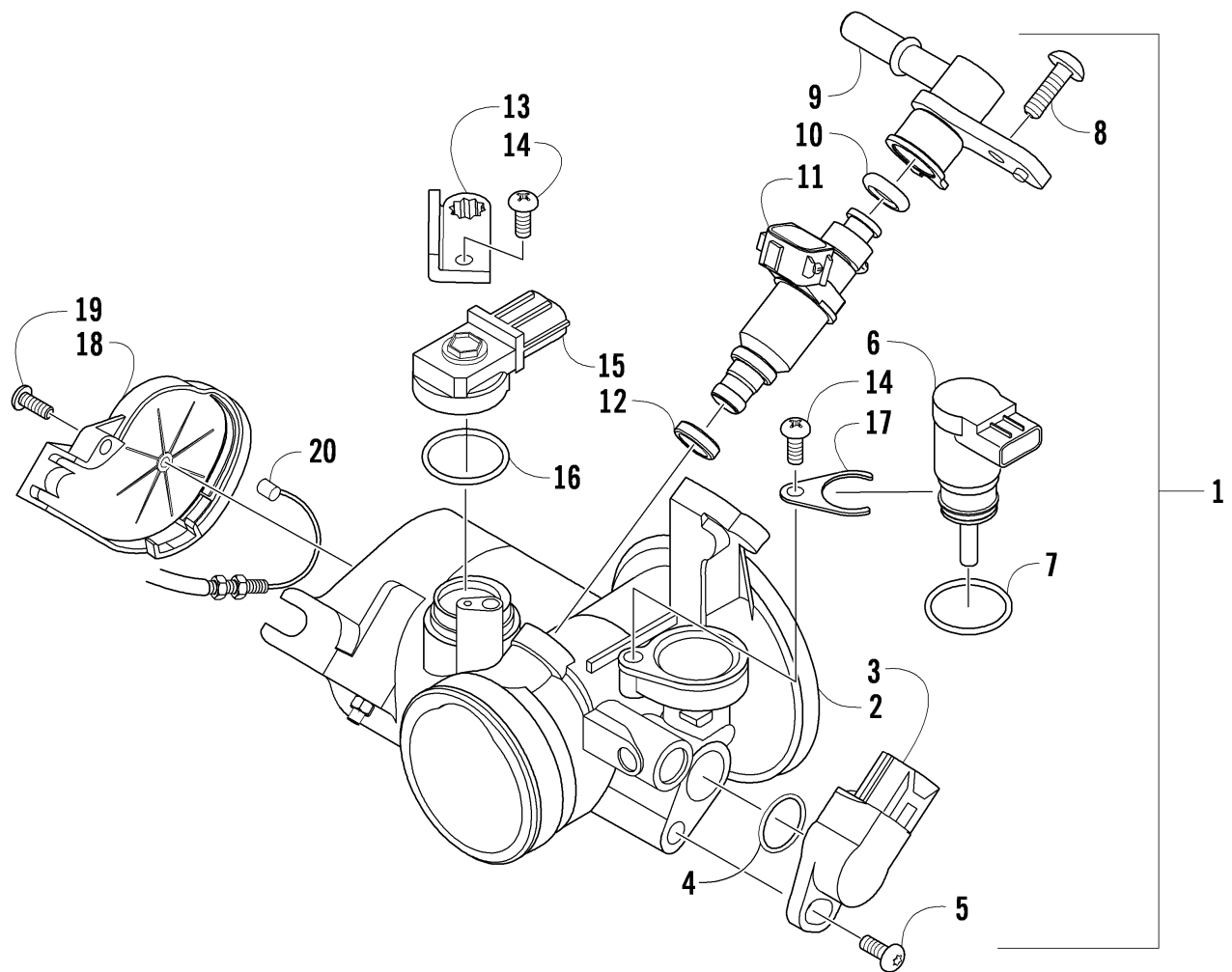
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	8420-002		2	Nut - Right-Hand Thread		

TAILLIGHT ASSEMBLY [88992]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0509-022		1	Taillight w/Socket - Assembly	(inc. 2-4)	
2	0509-025		1	Housing, Taillight		
3	0409-056		1	Bulb, Taillight		
4	0409-057		1	Socket, Taillight		
5	0623-301		2	Screw, Self-Tapping		
6	8053-212		2	Washer, External Tooth Lock		

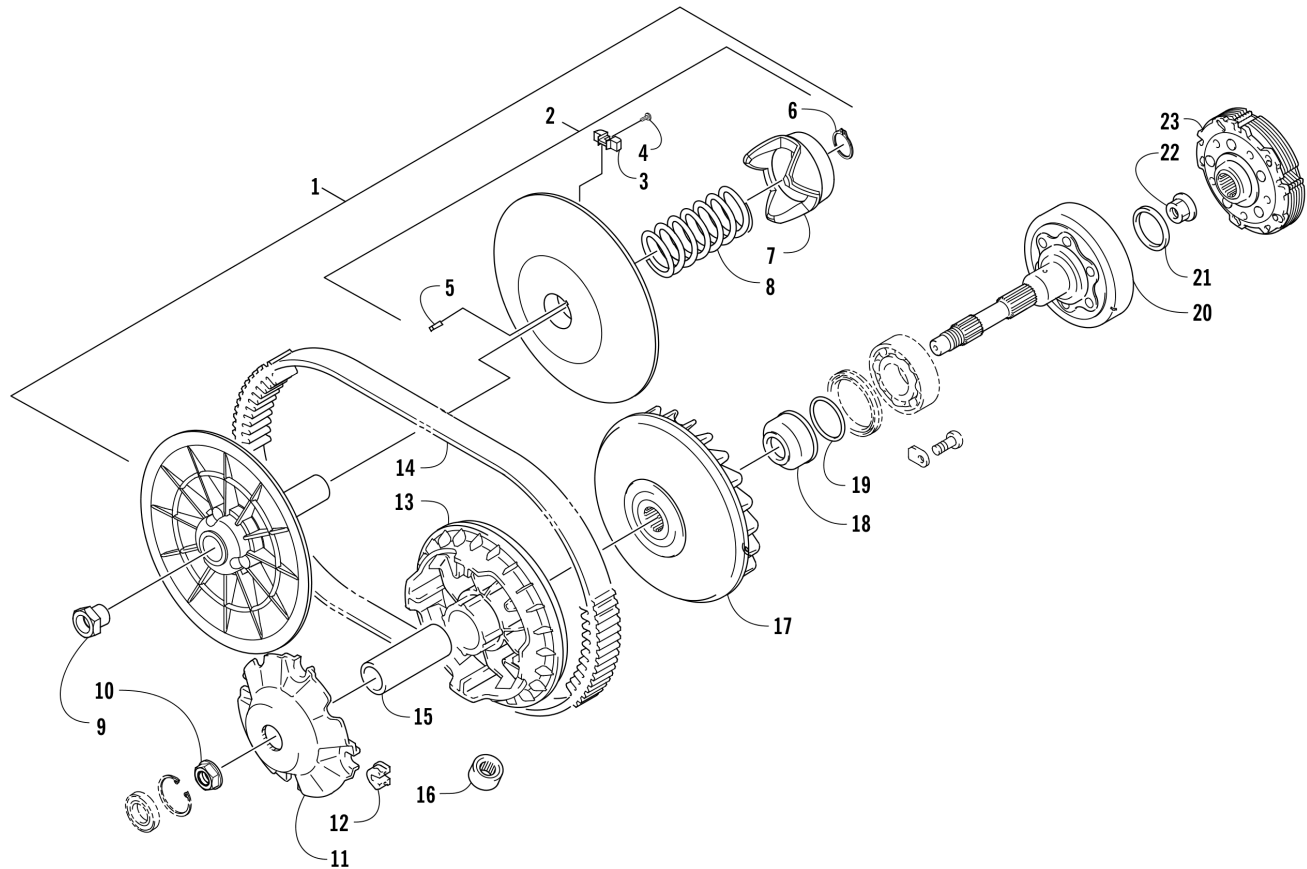
THROTTLE BODY ASSEMBLY [89419]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0470-753		1	Throttle - Assembly	(inc. 2-19)	
2	0		1	Throttle Body		Not Serviced Individually
3	0430-072		1	Sensor, Throttle Position		
4	5507-234		1	O-Ring, Throttle Position Sensor		
5	5507-231		1	Screw, Machine		
6	0430-074		1	Valve, ISC		
7	5507-233		1	O-Ring, ISC Valve		
8	5507-238		1	Screw, Machine		
9	0470-687		1	Rail, Fuel		
10	0470-767		1	O-Ring, Fuel Injector		
11	0470-762		1	Injector, Fuel		
12	0470-768		1	Ring, Seal - Fuel Injector		
13	5507-227		1	Bracket, Map Sensor		
14	5507-117		2	Screw		
15	0430-073		1	Sensor, Map		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	5507-232		1	O-Ring, Map Sensor		
17	5507-229		1	Plate, ISC Valve		
18	5507-223		1	Cover		
19	5507-037		1	Screw		
20	0487-057		1	Cable, Throttle		

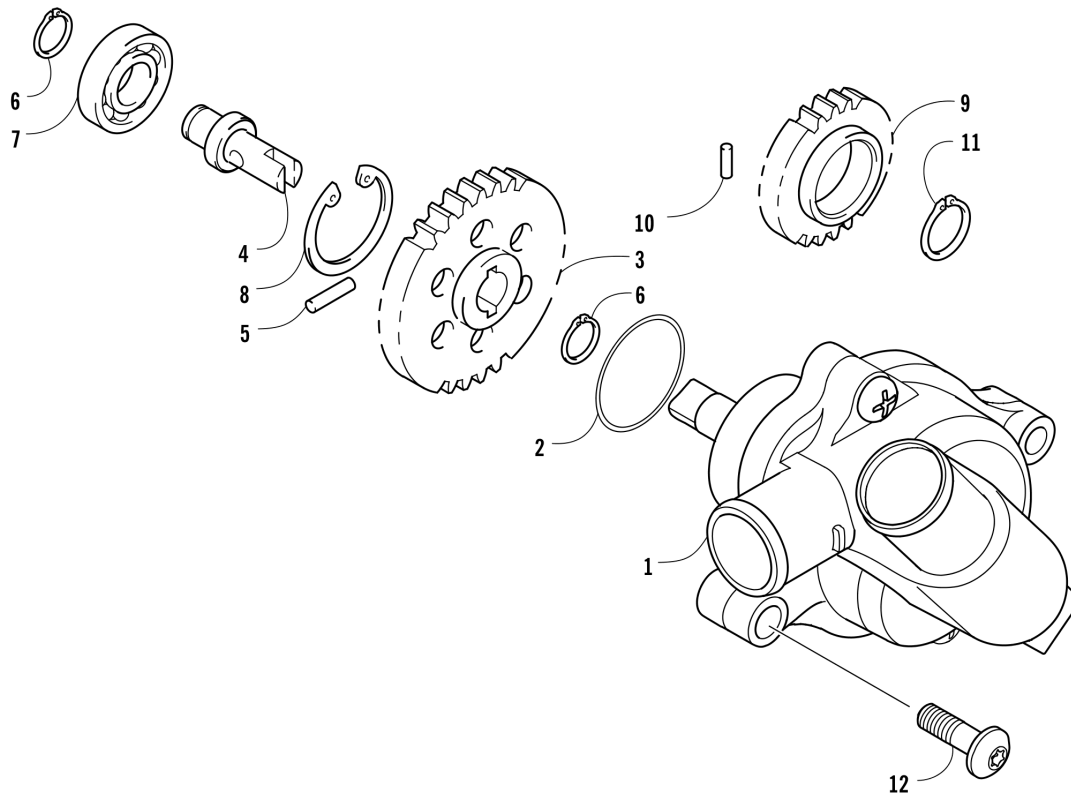
TRANSMISSION ASSEMBLY [301987]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0823-535		1	Pulley, Driven - Assembly	(inc. 2-9)	
2	0823-554		1	Pulley, Driven - Uncalibrated	(inc. 3-6)	
3	0823-454		3	Shoe, Cam		
4	0823-177		3	Screw, Machine		
5	0823-383		1	Key		
6	0823-455		1	Ring, Snap - External		
7	0823-453		1	Cam		
8	0823-377		1	Spring - Black		
9	0823-457		1	Nut, Driven Pulley		
10	0827-073		1	Nut		
11	0823-276		1	Plate, Movable Drive Face		
12	0823-277		4	Damper, Movable Drive Face		
13	0823-273		1	Face, Movable Drive		
14	0823-013		1	Belt, Drive		
15	0823-271		1	Spacer		
16	0823-167		8	Roller, Movable Drive (Blue)		

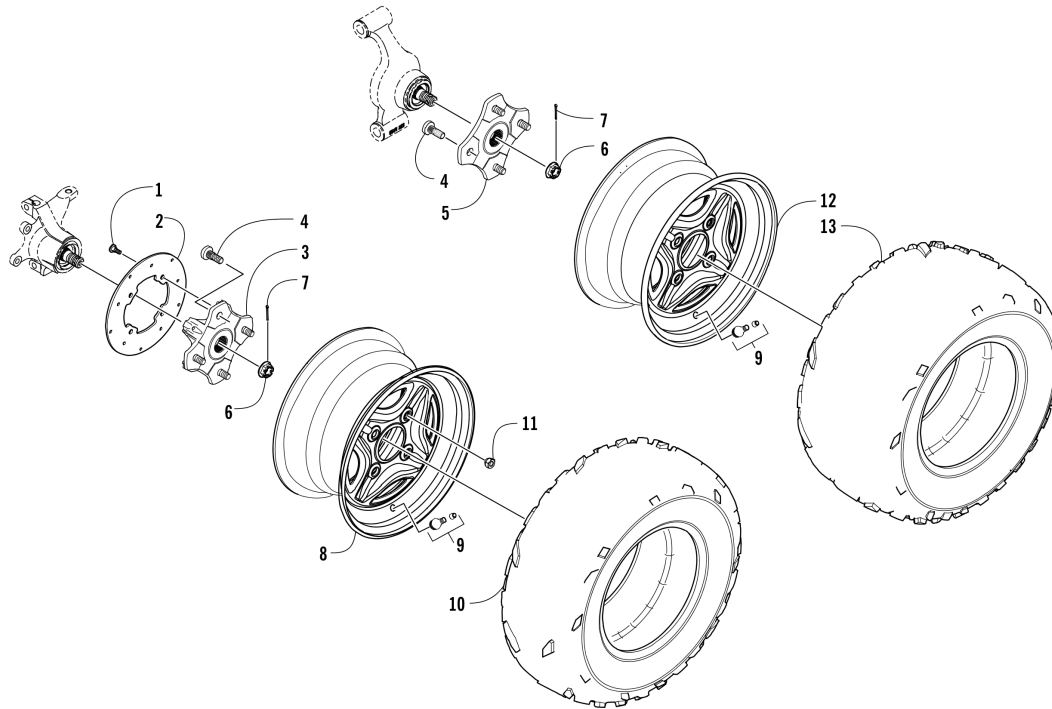
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	0823-272		1	Face, Fixed Drive		
18	0823-015		1	Spacer, Fixed Drive Face		
19	0470-531		1	O-Ring		
20	0823-556		1	Housing, Clutch - Assembly		
21	0830-189		1	Seal		
22	0827-011		1	Nut		
23	0823-484		1	Clutch, Centrifugal - 6 Plate		

WATER PUMP ASSEMBLY [301656]



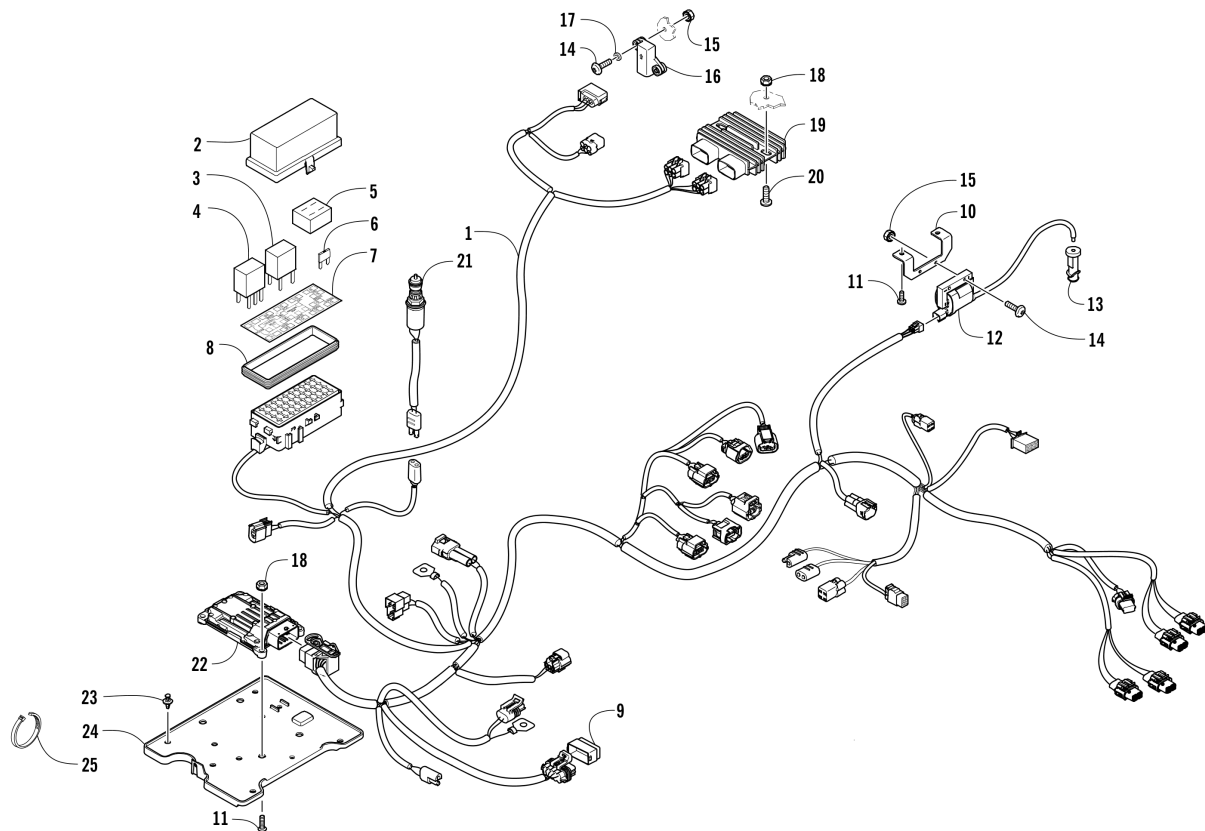
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0813-001		1	Pump, Water - Assembly	(inc. 2)	
2	0830-029		1	O-Ring		
3	0813-094	X	1	Gear, Driven		
4	0813-005		1	Shaft, Driven Gear		
5	0829-009		1	Pin		
6	0831-002		2	Ring, Retaining		
7	0832-046		1	Bearing		
8	0831-004		1	Ring, Retaining		
9	0811-038	X	1	Gear, Oil Pump Drive		
10	0829-007		1	Pin, Dowel		
11	0831-005		1	Ring, Retaining		
12	8468-665		2	Screw, Machine		

WHEEL AND TIRE ASSEMBLY [301727]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0423-557		12	Screw, Shoulder		
2	1436-808		3	Kit, Brake Disc	(inc. 1)	
3	1502-462		3	Hub, Wheel	(inc. four No.4)	Both Front & Rear Right
4	0402-974		16	Stud		
5	1502-464		1	Hub, Wheel	(inc. four No.4)	Rear Left
6	0423-607		4	Nut, Castle		
7	0423-407		4	Pin, Cotter		
8	2402-322		2	Wheel - Front - Black		
9	0402-064		4	Stem, Valve - w/Cap		
10	2402-111		2	Tire - Front - Carlisle, TPro - 25x8R12		
11	0423-408		16	Nut, Lug		
12	2402-323		2	Wheel - Rear - Black		
13	2402-112		2	Tire - Rear - Carlisle, TPro - 25x10R12		

WIRING HARNESS ASSEMBLY [302151]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0486-626		1	Harness, Main	(inc. 2-9)	
2	0430-085		1	Cover, Fuse Block		
3	0430-045		3	Relay (4-pin) 20 amp	(4-Pin) - 20 Amp	
4	0430-033		1	Relay (5-pin) 30 amp	(5-Pin) - 30 Amp	
5	0430-037		1	Holder, Fuse		
6	0430-032		7	Fuse - 10 Amp		
6	0430-031		3	Fuse - 15 Amp		
6	0430-030		2	Fuse - 30 Amp		
7	6411-022		1	Decal, Fuse Block		
8	0430-086		1	Seal		
9	0430-103		1	Cover, Diagnostics Connector		
10	4406-029		1	Bracket, Mounting - Coil		
11	8476-620		6	Screw, Machine		
12	0824-071		1	Coil, Ignition - Assembly	(inc. 13)	
13	0824-049		1	Cap, Spark Plug		
14	8468-425		4	Screw, Machine		
15	0423-493		4	Nut w/Washer		
16	0409-064		1	Sensor, Tilt		
17	0123-802		2	Washer		
18	0623-038		6	Nut w/Washer		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0824-078		1	Regulator, Voltage		
20	8476-625		2	Screw, Cap		
21	0409-089		1	Switch, Brake - Assembly		
22	0530-227		1	ECM		
23	0623-362		3	Clip, Retaining		
24	2416-181		1	Tray, Electrical		
25	0123-788		AR	Tie, Cable - 8 in.		
25	0123-903		AR	Tie, Cable - 11.5 in.		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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