

2017

PARTS MANUAL



**PROWLER® 500
INTERNATIONAL**

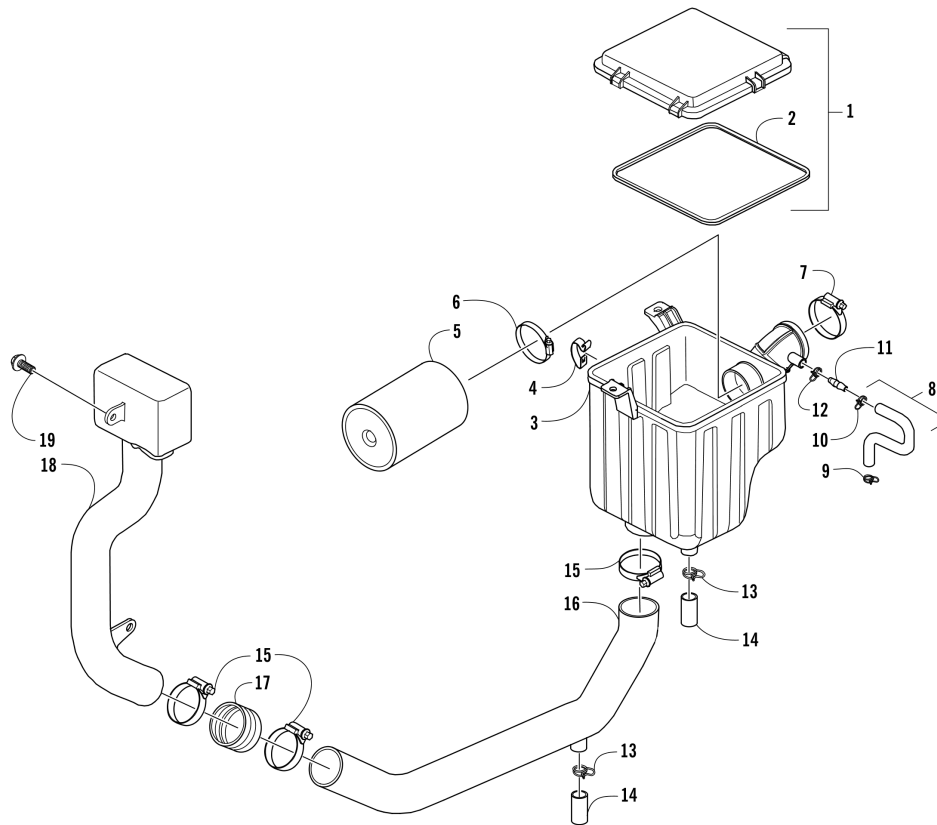
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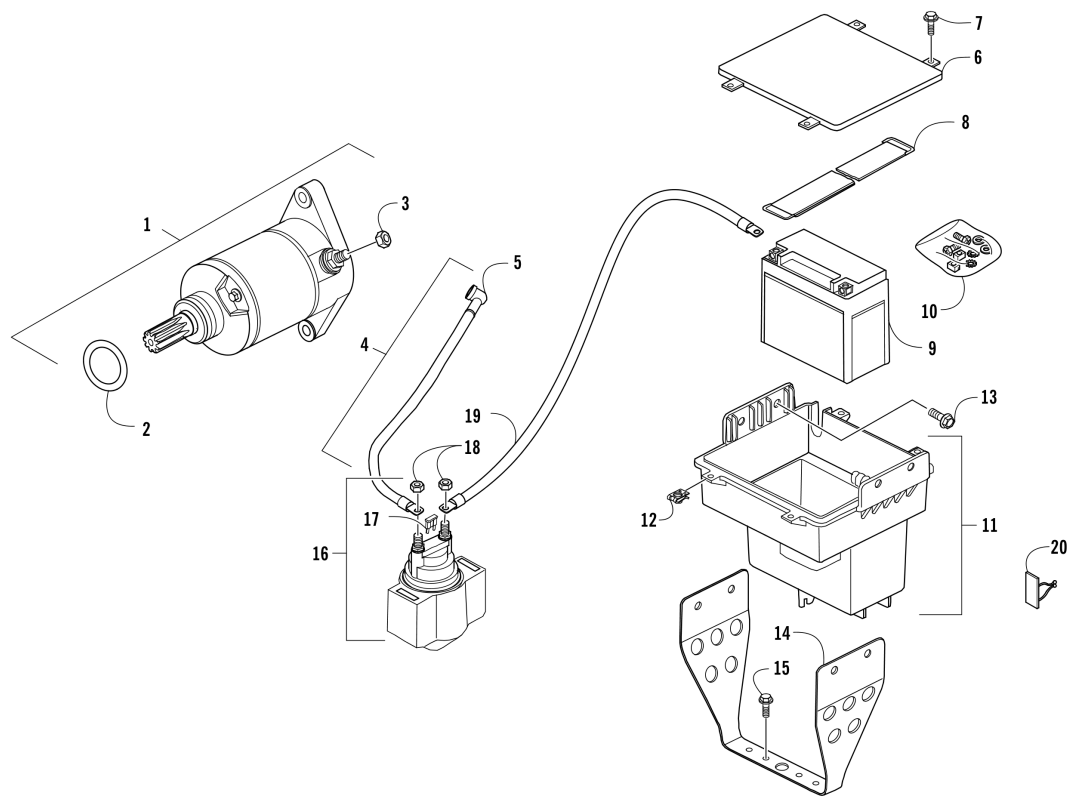
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AIR INTAKE ASSEMBLY [301557]



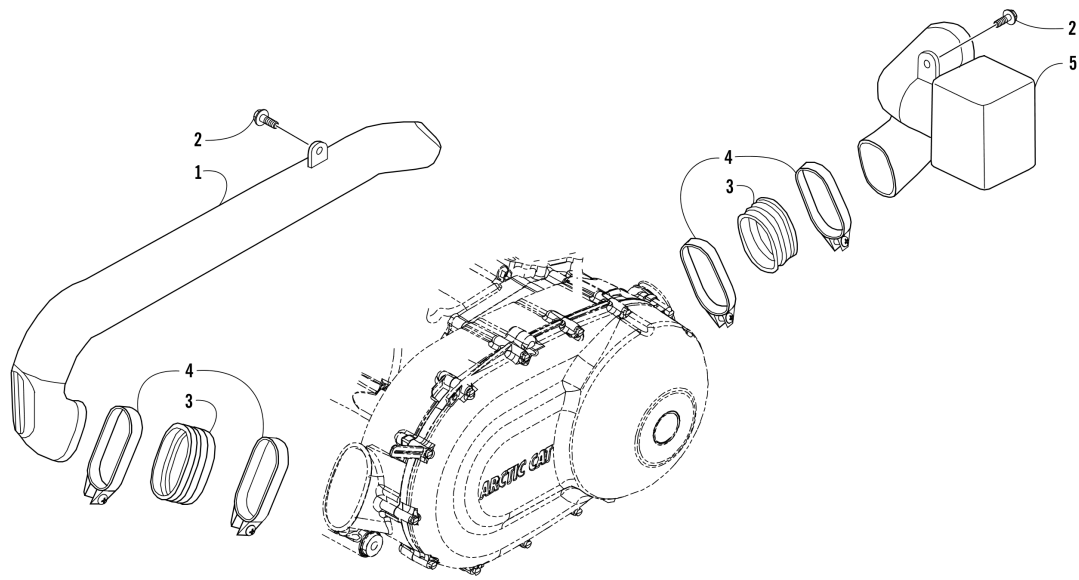
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-507		1	Cover, Assembly - Air	(inc. 2)	
2	3307-504		1	Seal, Cover		
3	3307-506		1	Housing, Air Intake	(inc. 4)	
4	3307-508		7	Clamp		
5	3307-505		1	Filter, Air		
6	3304-416		1	Clamp, Hose		
7	3307-512		1	Clamp		
8	3307-249		1	Tube, Breather		
9	3303-714		1	Clamp, Hose		
10	3313-706		1	Clamp		
11	3303-711		1	Joint, Blow-By		
12	3304-433		1	Clamp, Hose		
13	3307-511		2	Clamp		
14	3304-168		2	Tube, Drain		
15	3307-513		3	Clamp		
16	3307-510		1	Pipe, Intake		
17	3313-274		1	Boot, Air Intake		
18	3307-509		1	Tube, Air In		
19	3304-587		4	Screw, Cap		

BATTERY AND STARTER ASSEMBLY [301559]



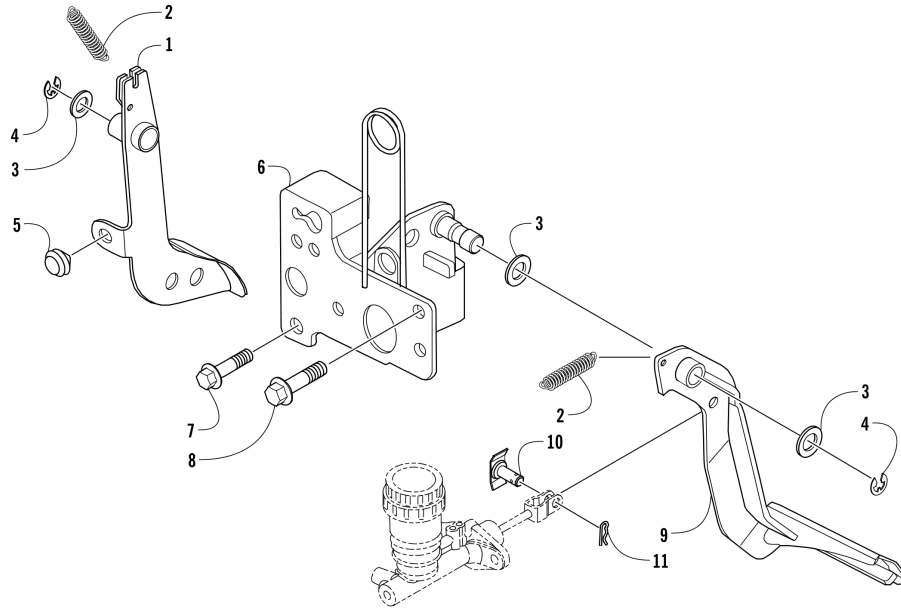
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3305-954		1	Motor, Starter - Assembly	(inc. 2)	
2	3304-104		1	O-Ring		
3	3411-011		1	Decal, Crest		
4	3307-274		1	Cable, Starter Motor		
5	3305-251		1	Boot, Terminal		
6	3307-474		1	Cover, Battery		
7	3307-476		4	Bolt, Washer		
8	3304-434		1	Hold-Down, Battery		
9	3307-471		1	Battery	(inc. 10)	
10	0445-082		1	Kit, Hardware		
11	3307-475		1	Case, Battery Assembly	(inc. 12)	
12	3304-061		4	Nut Clip 5 mm		
13	3304-565		4	Bolt, Flange - 8 x 20		
14	3307-473		1	Bracket, Battery		
15	3307-587		2	Washer		
16	3313-464		1	Solenoid	(inc. 17)	
17	3304-212		1	Fuse - 30 Amp		
18	3304-654		2	Nut, Flange - 6 mm		
19	3307-556		1	Cable, Battery		
20	3307-477		1	Clip, Wire Harness		

BELT COOLING ASSEMBLY [104261]



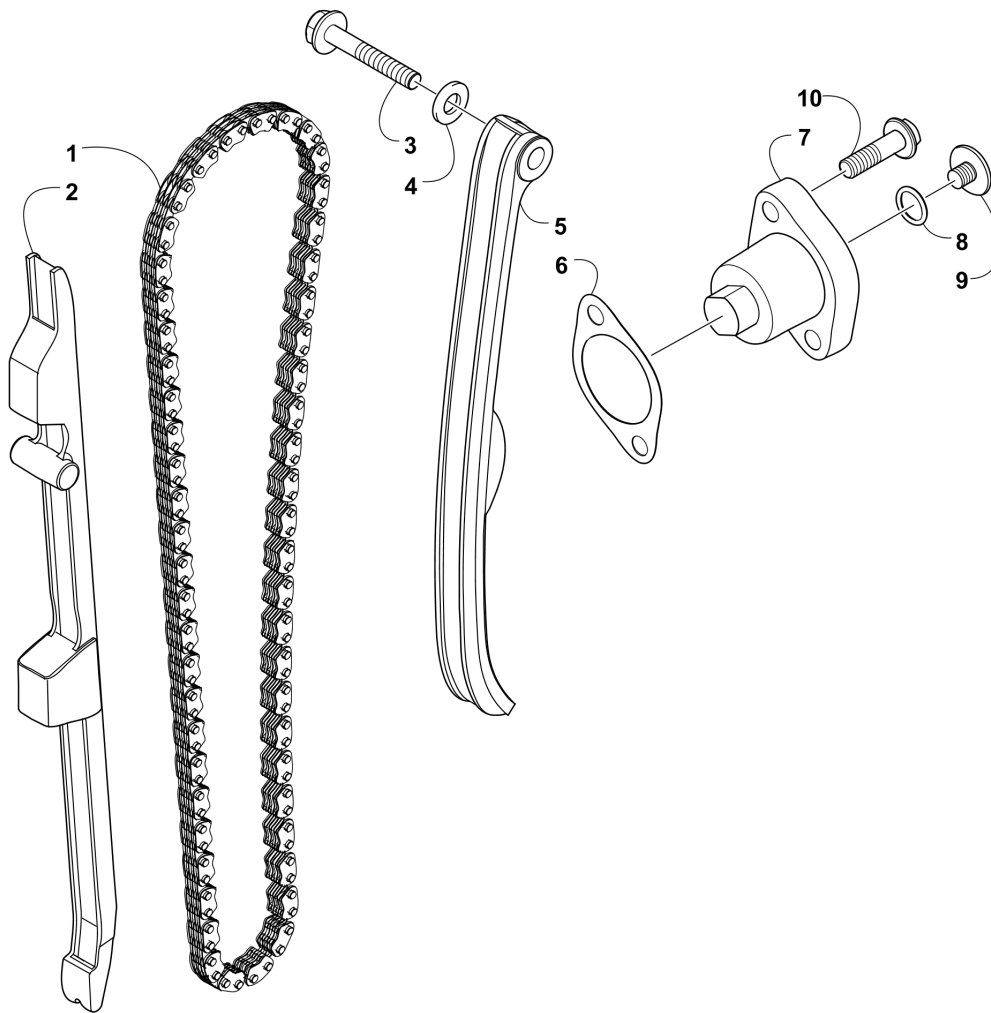
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-589		1	Duct, CVT - Front		
2	3307-587		2	Washer		
3	3307-588		2	Boot, CVT Duct		
4	3307-591		4	Clamp		
5	3307-590		1	Duct, CVT - Rear		

BRAKE AND ACCELERATOR PEDAL ASSEMBLY [104259]



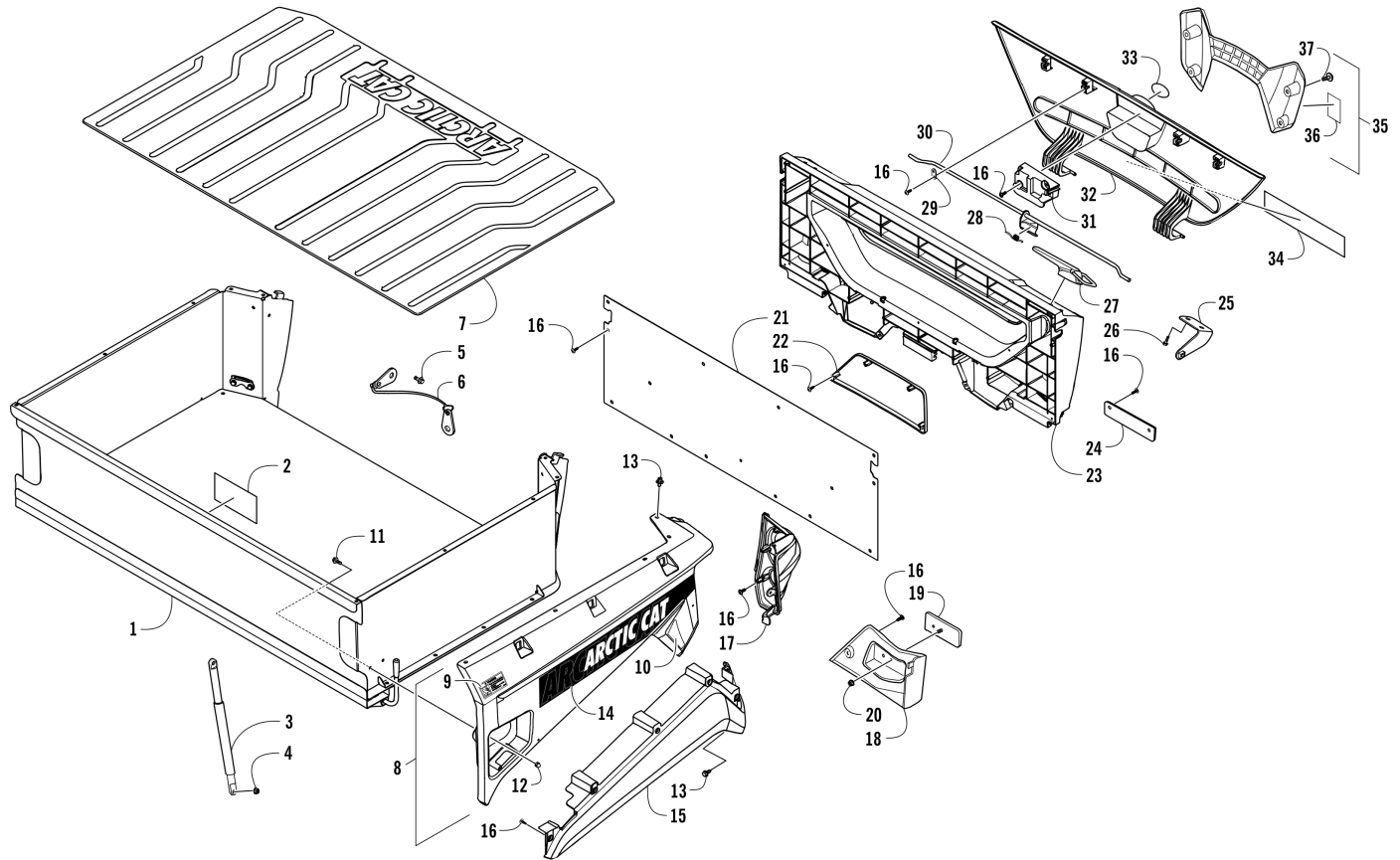
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-529		1	Pedal, Accelerator		
2	3307-527		1	Spring		
3	3304-139		4	Washer		
4	3304-153		2	E-Ring		
5	3304-568		1	Bumper, Seat - Front		
6	3307-528		1	Bracket, Pedal Assembly		
7	3304-543		1	Screw, Cap		
8	3313-522		2	Screw, Cap		
9	3307-525		1	Pedal, Brake		
10	3307-526		1	Pin, Brake Rod		
11	3307-533		1	Pin, Lock		

CAM CHAIN ASSEMBLY [301510]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0810-005		1	Chain, Cam		
2	0810-068		1	Guide, Chain		
3	0826-133		1	Pivot, Tensioner		
4	0830-150		1	Washer		
5	0810-007		1	Tensioner, Chain		
6	3303-035		1	Gasket		
7	3307-102		1	Adjuster, Tensioner - Assembly		
8	3304-100		1	O-Ring		
9	3307-125		1	Screw, Adjuster		
10	3304-569		2	Screw, Cap		

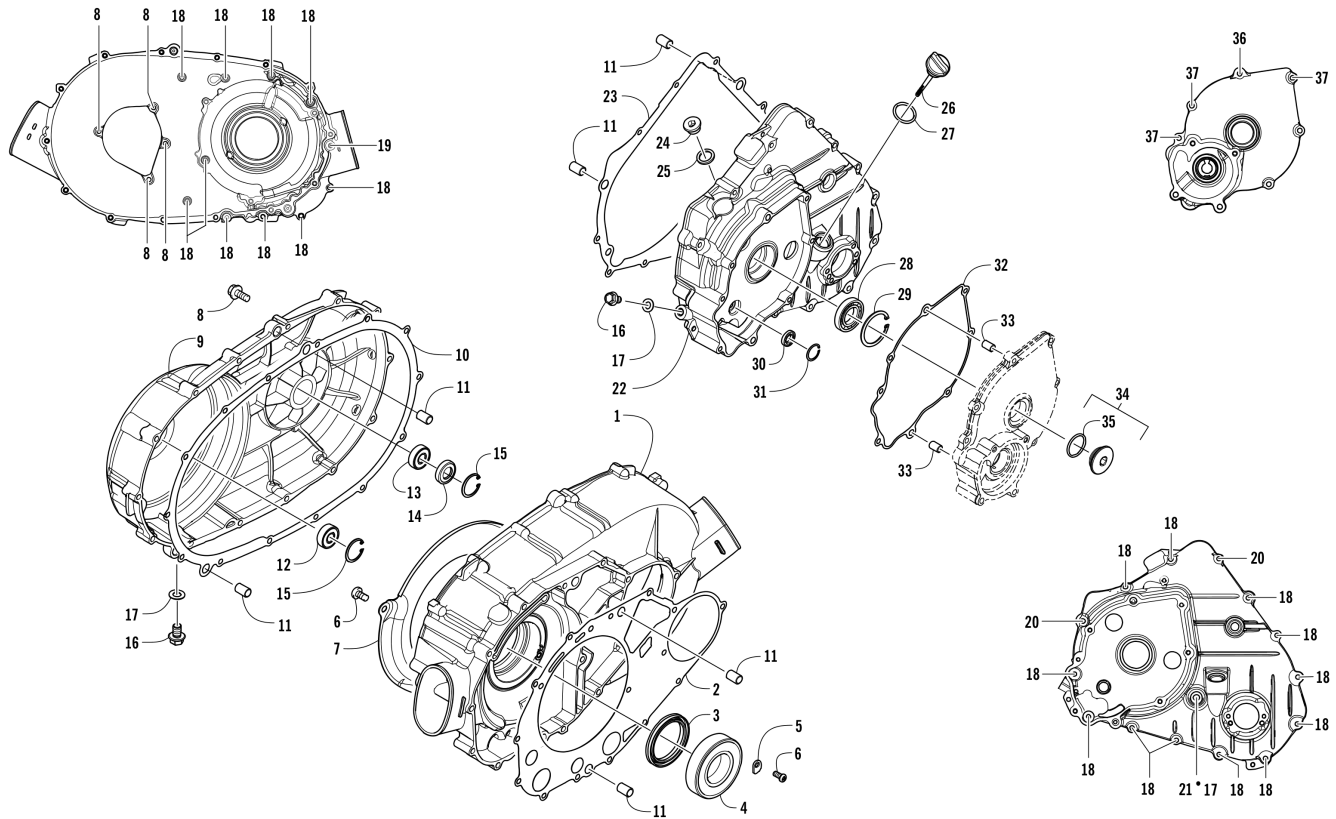
CARGO BOX AND TAILGATE ASSEMBLY [104197]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-697		1	Cargo Box Assembly	(inc. 2)	
2	4411-965		1	Decal, Warning		
3	3307-579		2	Support, Lift		
4	3304-668		4	Nut, Lock		
5	3307-358		4	Bolt, Flange		
6	3307-581		2	Cable, Cargo Box		
7	3307-480		1	Mat, Cargo Bed		
8	3307-744		1	Panel, Fender Assembly - Rear - Right - Green	(inc. 9-10)	
8	3307-745		1	Panel, Fender Assembly - Rear - Left - Green	(inc. 9-10)	
9	4411-883		2	Decal, Warning - Pinch Point		
10	5411-398		1	Decal, Reflector - Red - Right		
10	5411-399		1	Decal, Reflector - Red - Left		
11	3305-344		4	Screw, Cap		
12	3307-503		4	Nut, Cap		
13	3307-361		AR	Rivet, Reinstallable		
14	5411-312		1	Decal, Fender - Right - Green		
14	5411-313		1	Decal, Fender - Left - Green		
15	3307-497		1	Molding, Fender - Rear - Right		
15	3307-501		1	Molding, Fender - Rear - Left		
16	3304-650		AR	Screw, Self-Tapping		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3307-498		1	Cover, Taillight - Right		
17	3307-502		1	Cover, Taillight - Left		
18	3307-491		1	Housing, Reflector - Right		
18	3307-492		1	Housing, Reflector - Left		
19	3304-737		2	Reflector, Rear Red		
20	3304-774		2	Nut		
21	3307-481		1	Plate, Tailgate		
22	3307-490		1	Cover, Tailgate - Lower		
23	3307-484		1	Cover, Tailgate - Upper		
24	3307-478		2	Bracket, Hinge		
25	3307-482		1	Bracket, Tailgate - Right		
25	3307-483		1	Bracket, Tailgate - Left		
26	3305-342		4	Screw, Machine		
27	3307-479		2	Latch		
28	3307-488		1	Spring, Latch		
29	3307-489		6	Bracket, Latch		
30	3307-487		1	Latch, Lid		
31	3307-493		1	Bracket, Lid		
32	3307-485		1	Lid, Tailgate - Green		
33	3307-612		1	Decal, Logo - Tailgate		
34	5411-023		1	Decal, Tailgate - Green		
35	3307-639		1	Cover, Rear - w/Decal	(inc. 36)	
36	4411-964		1	Decal, Warning - Towing		
37	3305-783		4	Screw, Cap		

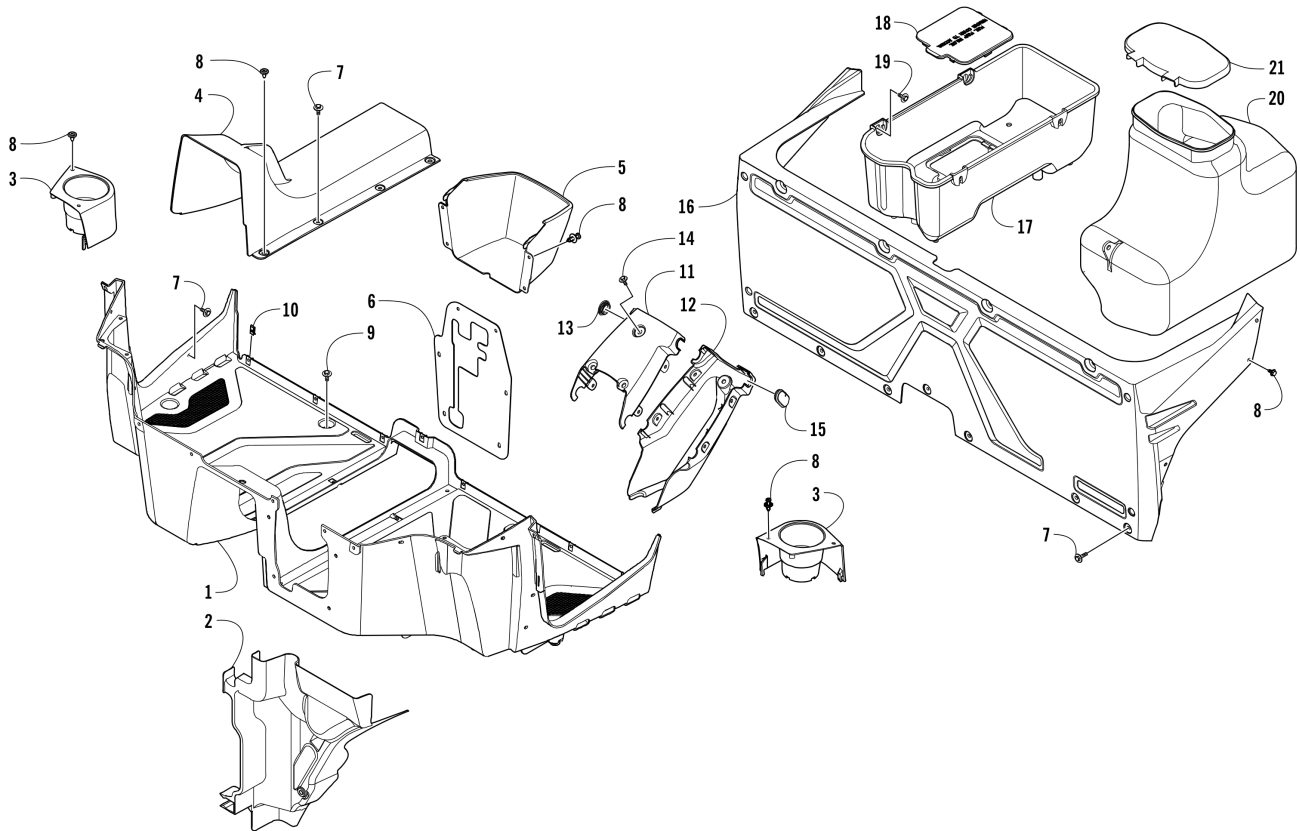
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [301558]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-250		1	Cover, Clutch		
2	0830-055		1	Gasket		
3	0830-157		1	Seal		
4	0832-071		1	Bearing		
5	0822-104		2	Retainer, Bearing		
6	0826-144		5	Screw, PPH - M6 x 1 x 12		
7	0806-103		1	Plate, Air Intake		
8	3303-386		18	Bolt, Flange		
9	3307-251		1	Cover, Drive Belt		
10	0830-056		1	Gasket		
11	0829-046		6	Pin, Dowel		
12	0832-023		1	Bearing		
13	3307-253		1	Bearing		
14	3307-755		1	Seal		
15	3303-347		2	Ring, Retaining		
16	3304-544		2	Screw, Cap		
17	3303-591		3	Washer		
18	3307-053		22	Bolt, Flange		
19	3307-054		1	Screw, Cap		
20	3307-062		2	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-060		1	Screw, Cap		
22	0806-122		1	Cover, Magneto		
23	0830-057		1	Gasket		
24	0806-099		1	Plug		
25	0830-141		1	Washer, Crush		
26	0806-029		1	Stick, Oil Level	(inc. 27)	
27	3304-102		1	O-Ring		
28	0832-053		1	Bearing		
29	3305-943		1	Ring, Retaining		
30	3305-944		1	Bearing		
31	3305-942		1	Ring, Retaining		
32	0830-206		1	Gasket		
33	3301-716		2	Pin, Dowel		
34	0812-087		1	Plug - Assembly	(inc. 35)	
35	0835-016		1	O-Ring		
36	3307-055		1	Screw, Cap		
37	3304-189		5	Bolt, Flange		

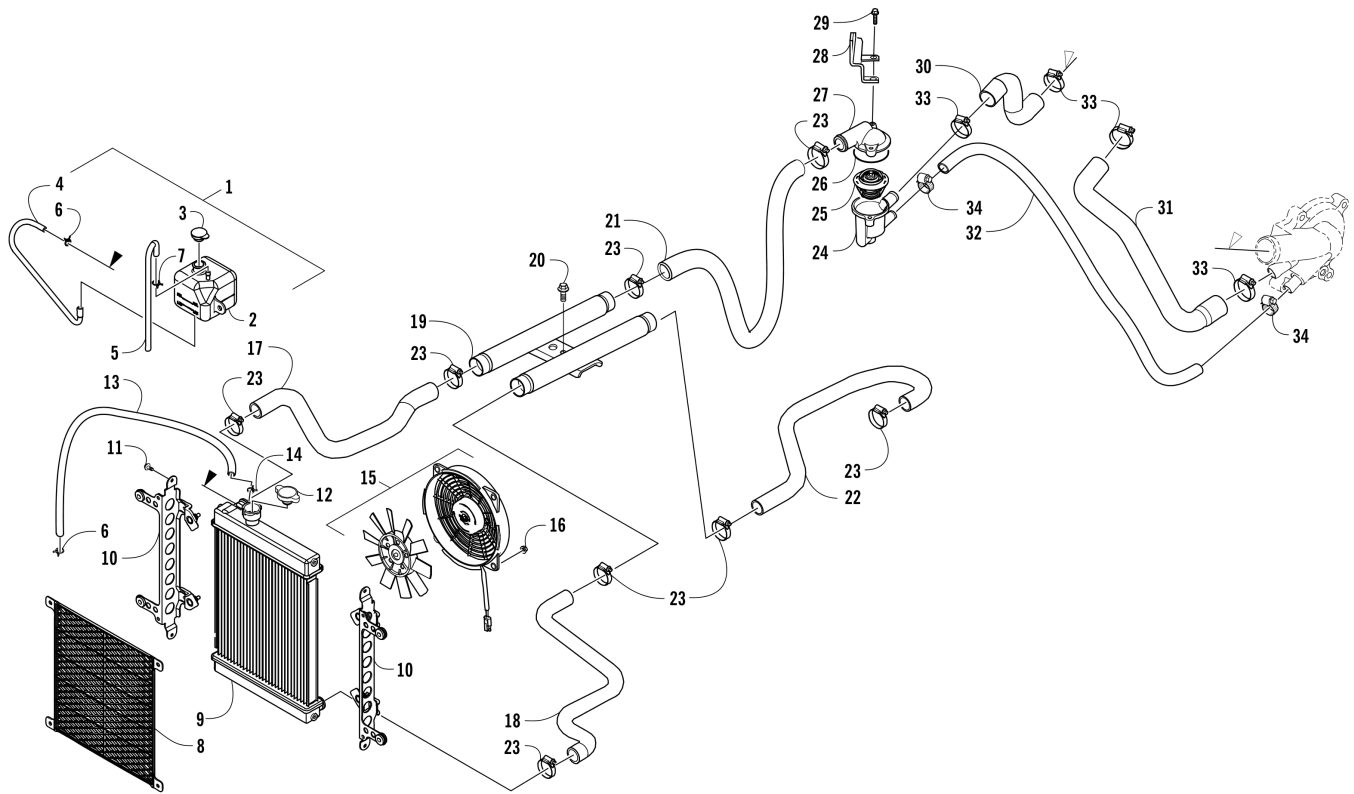
CONSOLE AND FLOOR PANEL ASSEMBLY [104245]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-371		1	Panel, Floor		
2	3307-337		1	Panel, Splash		
3	3307-373		1	Holder, Cup - Right		
3	3307-376		1	Holder, Cup - Left		
4	3307-378		1	Console, Center		
5	3307-372		1	Holder, Glove		
6	3307-375		1	Plate, Pedal		
7	3306-146		17	Screw, Cap		
8	3307-361		AR	Rivet, Reinstallable		
9	3307-137		6	Screw, Cap		
10	3304-061		AR	Nut Clip 5 mm		
11	3307-348		1	Cover, Steering - Top		
12	3307-349		1	Cover, Steering - Bottom		
13	3307-344		1	Grommet		
14	3304-587		4	Screw, Cap		
15	3307-350		1	Grommet		
16	3307-379		1	Panel, Floor - Rear		
17	3307-395		1	Box, Luggage		
18	3307-394		1	Cover, Fuel Pump		
19	3304-586		4	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3307-391		1	Box, Luggage		
21	3307-389		1	Lid, Luggage Box		

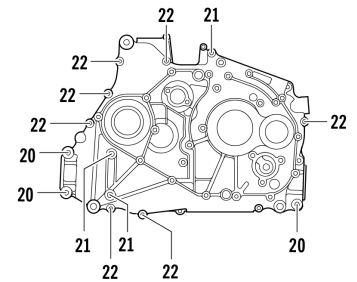
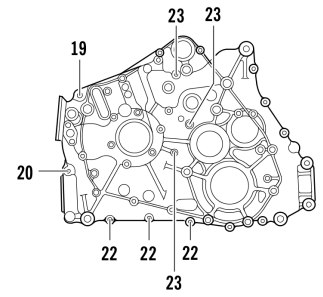
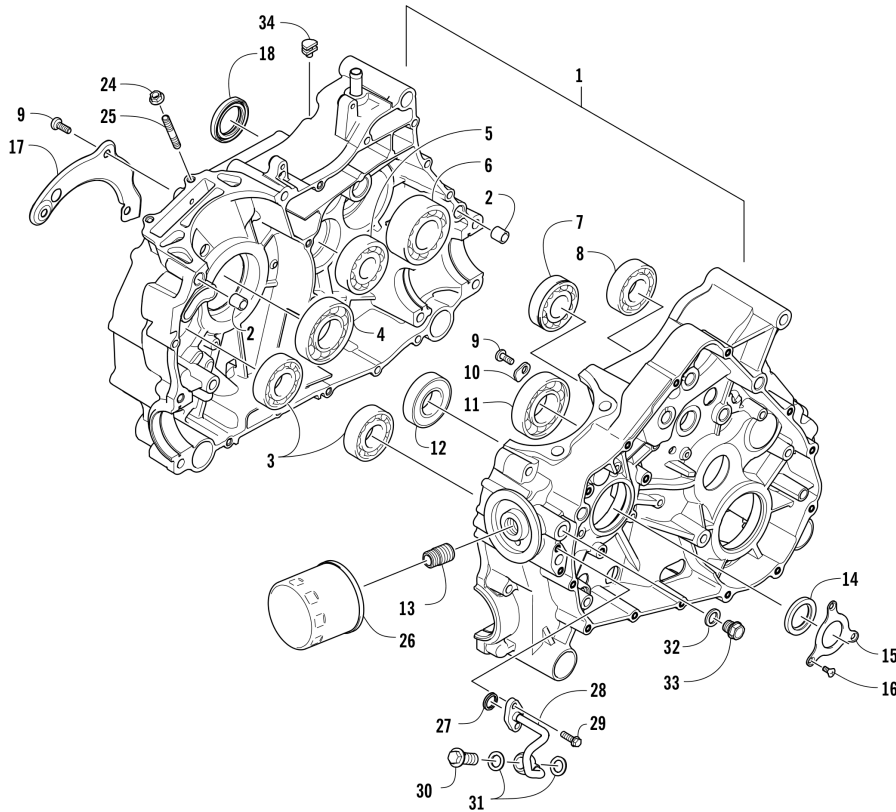
COOLING ASSEMBLY [104260]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-598		1	Tank, Reserve - Assembly	(inc. 2-7)	
2	3307-594		1	Tank, Reserve		
3	3307-599		1	Cap, Reserve		
4	3307-597		1	Hose		
5	3307-596		1	Hose, Overflow		
6	3303-349		2	Clamp, Hose		
7	3304-163		1	Clamp, Hose		
8	3307-595		1	Screen, Radiator		
9	3307-593		1	Radiator		
10	3307-607		2	Bracket, Radiator		
11	3304-587		14	Screw, Cap		
12	3303-748		1	Cap, Filler Neck		
13	3307-600		1	Hose		
14	3304-161		1	Clamp, Hose		
15	3307-592		1	Shroud, Fan - Assembly		
16	3305-396		4	Nut, Lock		
17	3307-602		1	Hose, Radiator - Upper		
18	3307-601		1	Hose, Radiator - Lower		
19	3307-606		1	Pipe, Water - Radiator		
20	3305-702		1	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-257		1	Hose, Coolant		
22	3307-603		1	Hose, Coolant		
23	3306-256		8	Clamp, Hose		
24	0808-203		1	Housing, Thermostat		
25	0813-050		1	Thermostat		
26	0830-205		1	O-Ring		
27	0808-202		1	Cover, Housing - Thermostat		
28	3306-260		1	Bracket, Mounting - Thermostat Housing		
29	3307-050		2	Screw, Cap		
30	3307-258		1	Hose, Coolant		
31	0410-310		1	Hose, Coolant - Water Pump/Cylinder		
32	3307-259		1	Hose, Coolant - Thermostat		
33	3305-941		4	Clamp, Hose		
34	0423-098		2	Clamp, Hose		

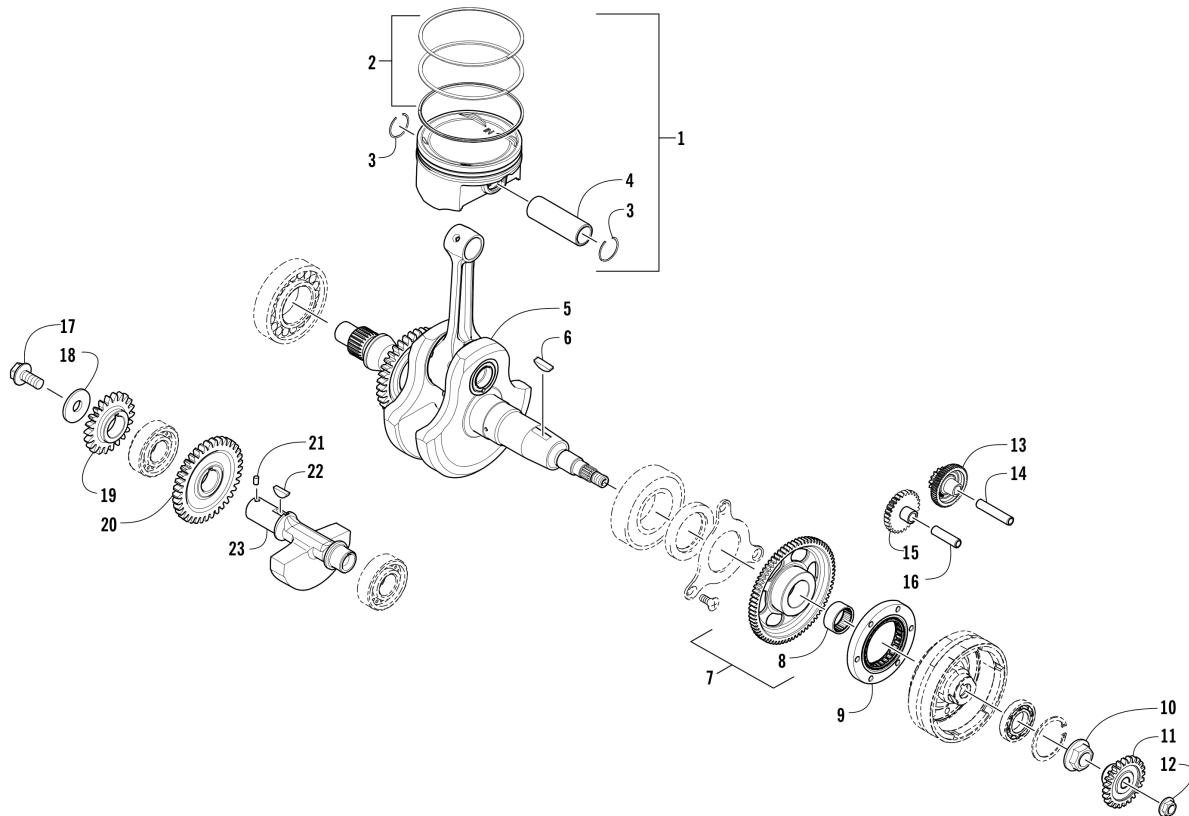
CRANKCASE ASSEMBLY [104251]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-248		1	Crankcase - Assembly	(inc. 2-21)	
2	0829-050		2	Pin, Dowel		
3	3313-745		2	Bearing		
4	0832-087		1	Bearing		
5	3304-198		1	Bearing		
6	0832-074		1	Bearing		
7	3304-195		1	Bearing		
8	3304-699		1	Bearing, Ball - Radial		
9	0826-144		5	Screw, PPH - M6 x 1 x 12		
10	0822-104		2	Retainer, Bearing		
11	0832-019		1	Bearing		
12	0832-020		1	Bearing		
13	0812-066		1	Union, Oil Filter		
14	0830-058		1	Seal		
15	0805-018		1	Retainer		
16	0826-145		3	Screw, Machine		
17	0801-018		1	Plate, Oil Guide - Right		
18	0830-066		1	Seal		
19	3307-048		1	Screw, Cap		
20	3304-607		4	Bolt, Flange		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0826-064		3	Screw, Cap		
22	3307-051		10	Screw, Cap		
23	0826-065		3	Screw, Cap		
24	3304-654		2	Nut, Flange - 6 mm		
25	3313-721		2	Bolt, Stud		
26	0812-034		1	Filter, Oil		
27	0830-172		1	O-Ring		
28	0812-086		1	Oilline		
29	3307-049		2	Screw, Cap		
30	0812-084		1	Bolt, Banjo-Fitting		
31	0812-085		2	Washer		
32	0830-143		1	Washer, Compression - 14 x 19 x 1.35		
33	0835-004		1	Plug, Oil Pressure		
34	3313-744		1	Grommet		

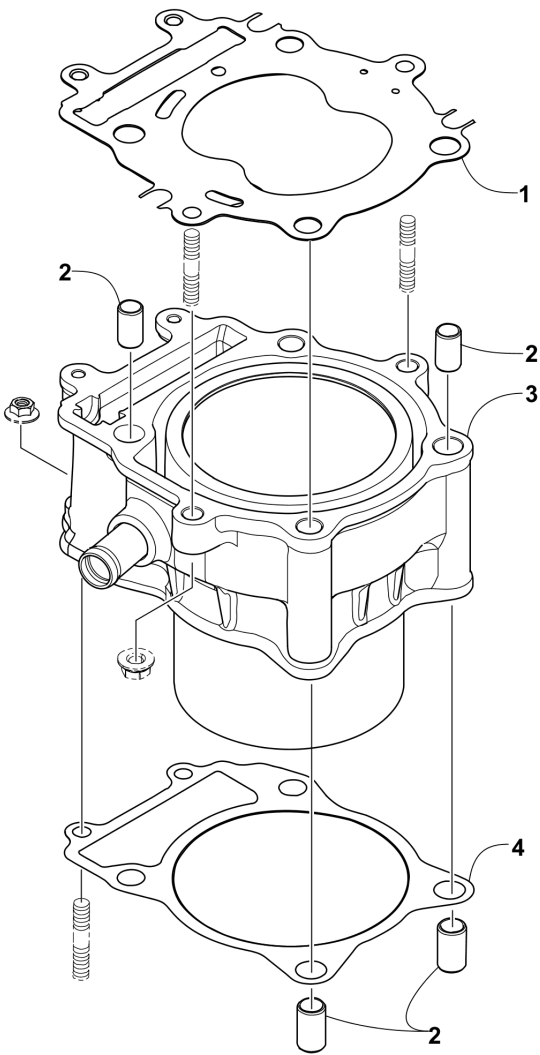
CRANKSHAFT, BALANCER, STARTER GEAR, AND PISTON ASSEMBLIES [104252]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0805-333		1	Piston Set	(inc. 2-4)	
2	0805-320		1	Ring, Piston - Set		
3	0831-060		2	Circlip		
4	0805-023		1	Pin, Piston		
5	3307-211		1	Crankshaft Assembly		
6	0829-039		1	Key		
7	0815-023		1	Gear, Starter Clutch	(inc. 8)	
8	0832-069		1	Bearing		
9	0802-044		1	Clutch, One-Way w/Hub - Assembly		
10	3306-705		1	Nut		
11	0811-036		1	Gear, Drive		
12	3303-333		1	Nut, Flange - 10 mm		
13	0815-031		1	Gear, Starter Idler - No. 1		
14	0815-007		1	Pin, Starter Idler Gear No. 1		
15	0815-022		1	Gear, Starter Idler - No. 2		
16	0815-015		1	Pin, Starter Idler Gear No. 2		
17	0826-118		1	Screw, Cap		
18	0828-091		1	Washer		
19	0811-009		1	Gear, Oil Pump Drive		
20	0811-006		1	Gear, Driven		

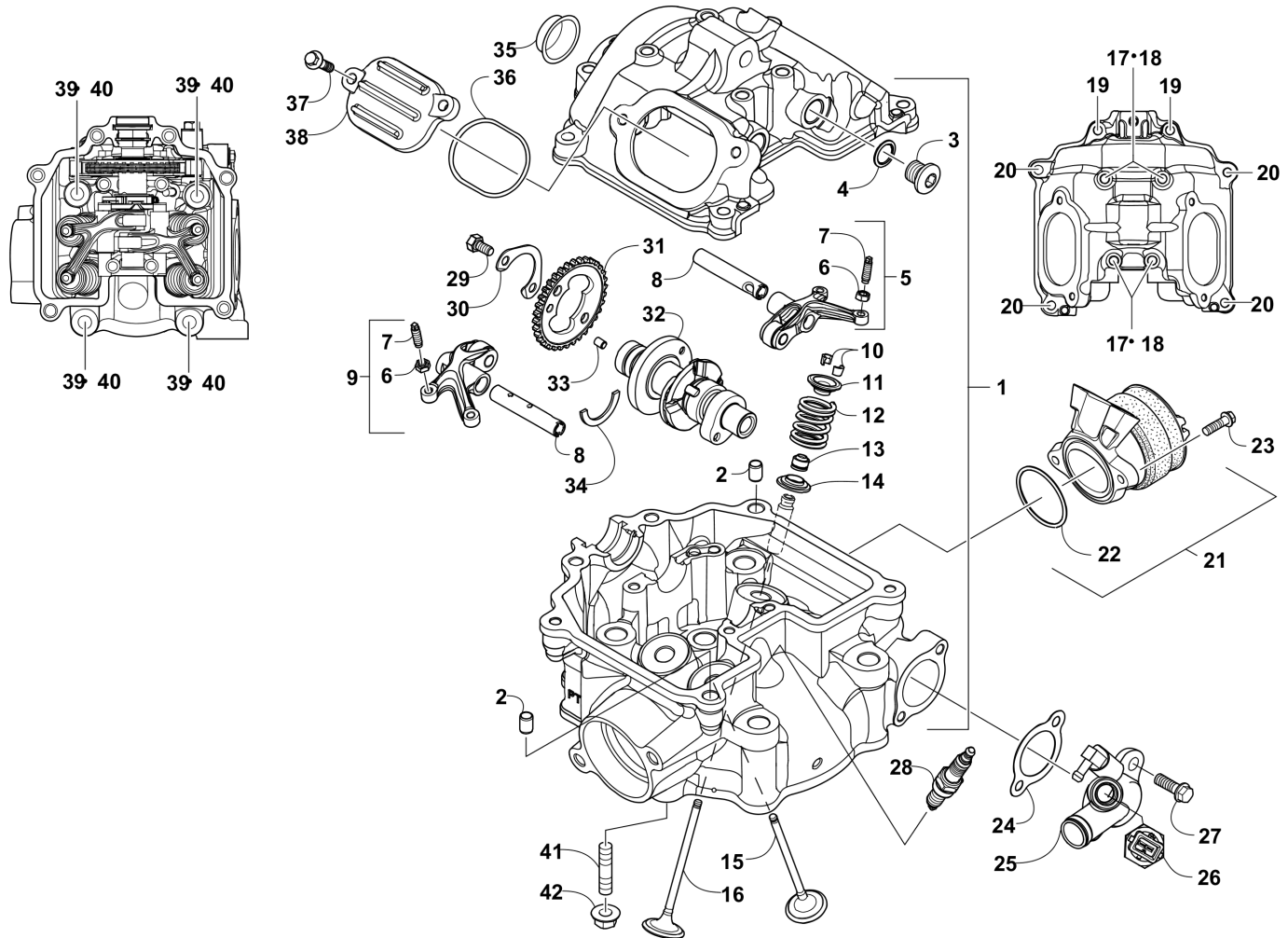
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3304-144		1	Pin, Alignment		
22	0829-037		1	Key		
23	0811-035		1	Balancer, Crank		

CYLINDER ASSEMBLY [92762]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0830-203		1	Gasket, Cylinder Head		
2	0829-046		4	Pin, Dowel		
3	0804-056		1	Cylinder		
4	0830-204		1	Gasket, Cylinder		

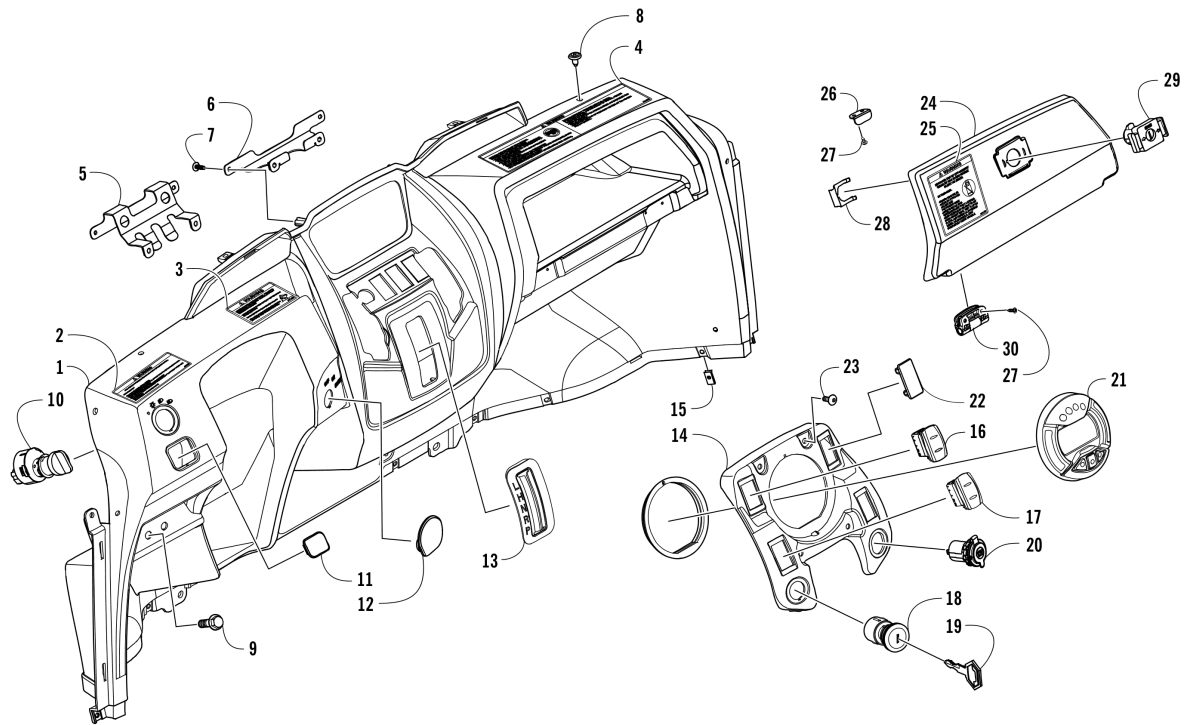
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [104264]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-212		1	Head, Cylinder	(inc. 2-17)	
2	3303-341		2	Pin, Dowel		
3	0831-053		2	Plug, Shaft		
4	0830-143		2	Washer, Compression - 14 x 19 x 1.35		
5	0809-255		1	Arm, Valve Rocker - Intake	(inc. 6-7)	
6	3304-026		4	Nut, Tappet Adjusting		
7	3304-007		4	Screw, Tappet Adjusting		
8	0809-256		2	Shaft, Rocker Arm		
9	0809-253		1	Arm, Valve Rocker - Exhaust	(inc. 6-7)	
10	3303-044		8	Cotter, Valve		
11	0809-142		4	Retainer, Spring		
12	0809-257		4	Spring, Valve		
13	0809-190		4	Seal, Oil		
14	0809-141		4	Seat, Spring		
15	0809-266		2	Valve, Exhaust		
16	0809-263		2	Valve, Intake		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3304-904		4	Screw, Cap		
18	0830-155		4	Gasket		
19	3307-057		2	Screw, Cap		
20	3307-055		4	Screw, Cap		
21	3307-255		1	Manifold, Intake	(inc. 22)	
22	0830-202		1	O-Ring		
23	3304-189		2	Bolt, Flange		
24	0830-200		1	Gasket		
25	3307-254		1	Fitting, Coolant - Assembly		
26	0824-051		1	Sensor, Engine Coolant Temperature		
27	3307-049		2	Screw, Cap		
28	0217-632		1	Plug, Spark		
29	0826-154		2	Screw, Cap		
30	0828-086		1	Plate, Retainer		
31	0809-259		1	Sprocket		
32	3306-247		1	Camshaft	(inc. 33)	
33	0829-036		1	Pin, Alignment		
34	0809-165		1	C-Ring		
35	3306-787		1	Plug, Head		
36	0830-139		2	O-Ring		
37	3304-189		4	Bolt, Flange		
38	0808-111		2	Cap, Inspection		
39	0826-062		4	Screw, Cap		
40	0828-044		4	Washer		
41	0827-064		2	Bolt, Stud		
42	3303-332		2	Nut		

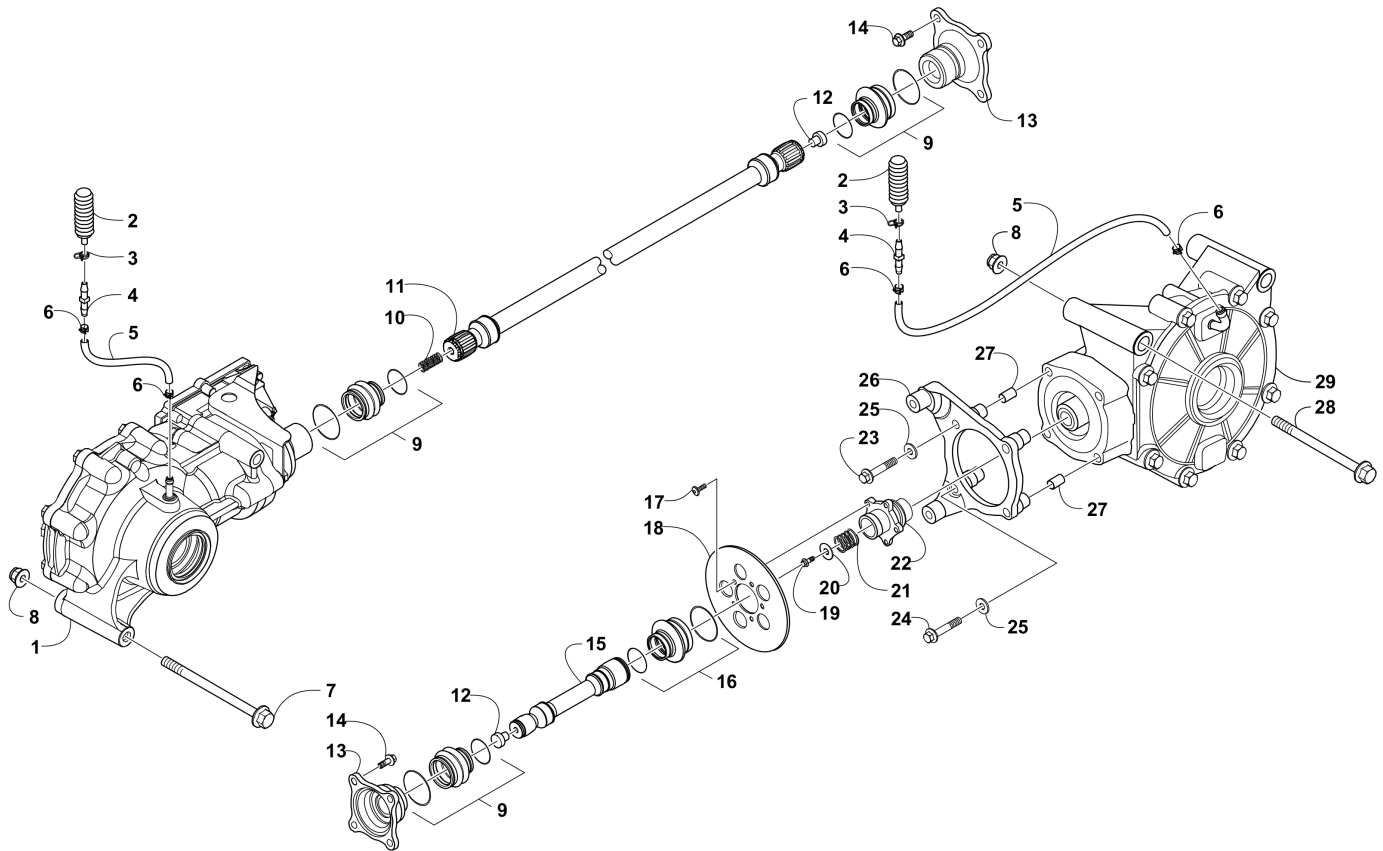
DASH ASSEMBLY [104242]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-643		1	Dash - w/Decals	(inc. 2-4)	
2	4411-962		1	Decal, Warning		
3	4411-963		1	Decal, Warning		
4	4411-960		1	Decal, Warning		
5	3307-330		1	Bracket		
6	3307-329		1	Bracket		
7	3304-650		4	Screw, Self-Tapping		
8	3307-361		8	Rivet, Reinstallable		
9	3304-586		2	Screw, Cap		
10	3307-562		1	Switch, Light		
11	3307-343		1	Cap, Cover		
12	3307-345		1	Cap, Cover		
13	3307-351		1	Plate, Shift Lever		
14	3307-327		1	Cover, Gauge - Green		
15	3304-061		AR	Nut Clip 5 mm		
16	0409-074		1	Switch, 2WD/4WD		
17	0409-071		1	Switch, Reverse Override		
18	3307-557		1	Switch, Ignition		
19	3307-558		1	Key, Ignition		
19	3307-559		1	Key, Ignition		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3313-468		1	Outlet, Accessory - 12V		
21	0520-344		1	Gauge		
22	3307-331		2	Plug, Switch Hole		
23	3304-404		4	Screw, Cap		
24	3307-642		1	Lid, Glove Box - w/Decal	(inc.25)	
25	4411-961		1	Decal, Warning		
26	3307-347		1	Bracket		
27	3304-651		10	Screw, Self-Tapping		
28	2416-984		1	Clip, Retainer		
29	3307-565		1	Lock, Glove Box		
30	3307-341		1	Hinge, Glove Box		

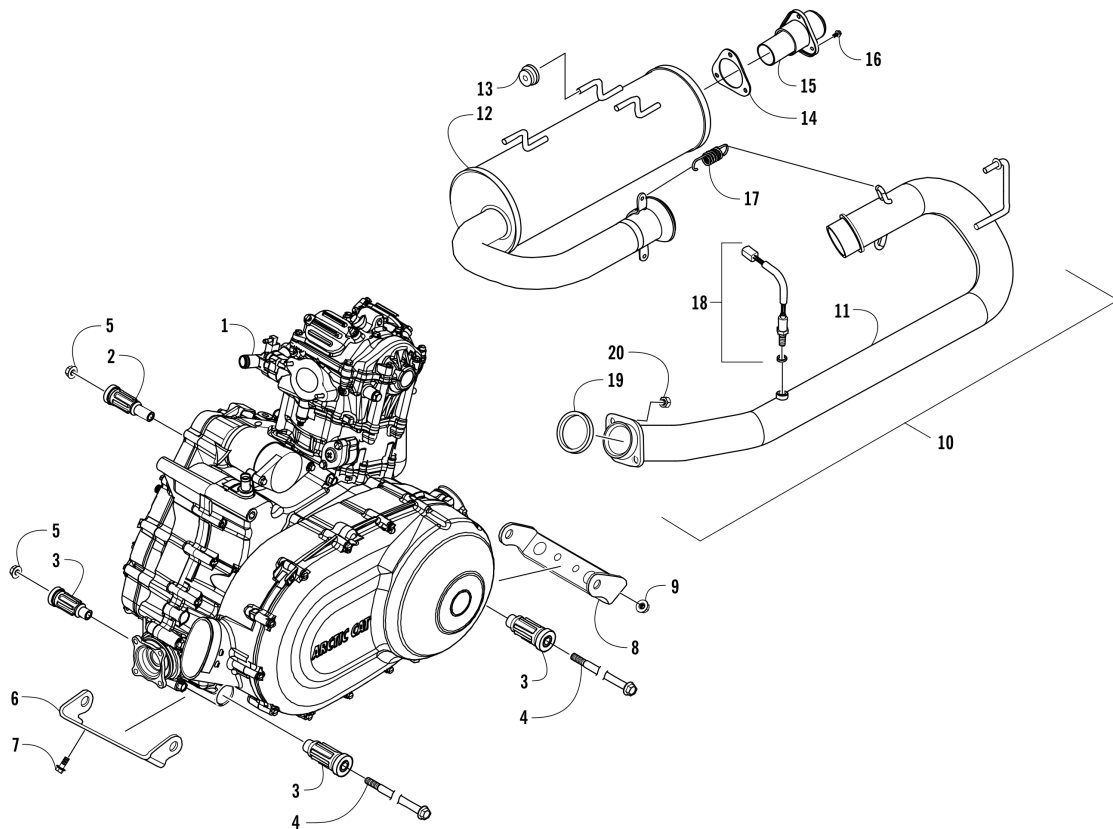
DRIVE TRAIN ASSEMBLY [104266]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-281		1	Front Drive Gearcase		
2	3313-796		2	Bladder, Gearcase		
3	3303-349		2	Clamp, Hose		
4	3323-150		2	Fitting, Vent		
5	3307-551		AR	Hose, Vent - Gearcase		
6	3313-684		4	Clamp, Hose		
7	3305-787		2	Screw, Cap		
8	3304-031		4	U-Nut		
9	3307-317		3	Boot, Propeller Shaft		
10	3307-316		1	Spring, Propeller Shaft		
11	3307-315		1	Shaft, Propeller - Front		
12	3313-783		2	Bumper, Propeller Shaft		
13	3313-774		2	Flange, Output		
14	3304-565		8	Bolt, Flange - 8 x 20		
15	3307-535		1	Shaft, Propeller - Rear		
16	3307-542		1	Boot, Propeller Shaft		
17	3303-253		5	Bolt, Disk		
18	3307-538		1	Disc, Brake		
19	3304-548		1	Bolt, Flange		
20	3304-136		1	Washer		

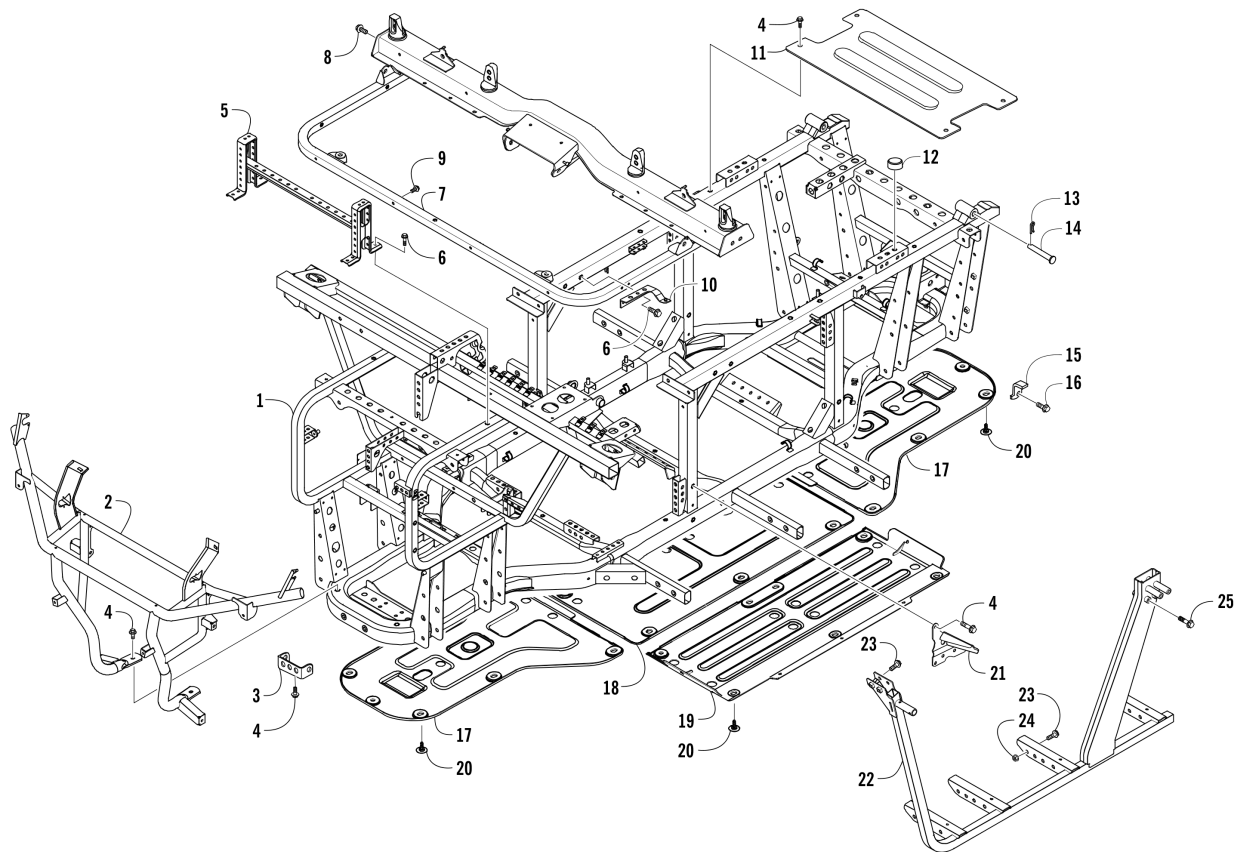
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-534		1	Spring		
22	3307-537		1	Holder, Brake Disc		
23	3307-203		2	Screw, Cap		
24	3307-445		2	Bolt, Flange		
25	3307-587		4	Washer		
26	3307-536		1	Bracket, Caliper		
27	3307-550		2	Dowel Pin		
28	3307-552		2	Bolt, Flange		
29	3307-615		1	Rear Drive Gearcase		

ENGINE AND EXHAUST [104263]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-232		1	Engine		
2	0801-189		1	Mount, Rubber - Engine		
3	0801-188		3	Mount, Rubber - Engine		
4	3323-174		2	Screw, Cap		
5	3304-031		2	U-Nut		
6	3307-604		1	Bracket, Hanger - Front		
7	3307-069		2	Screw, Cap		
8	3307-605		1	Bracket, Hanger - Rear		
9	3303-269		2	Nut		
10	3307-210		1	Exhaust, Assembly	(inc. 11-17)	
11	3307-514		1	Pipe, Exhaust - A - Black		
12	3307-209		1	Muffler		
13	3313-264		4	Bushing		
14	3313-708		1	Gasket, Spark Arrester		
15	3307-515		1	Spark Arrester		
16	3307-061		3	Screw, Cap		
17	0612-668		2	Spring		
18	0430-135		1	Sensor, Oxygen		
19	3313-743		1	Gasket, Exhaust Pipe		
20	3304-125		2	Nut		

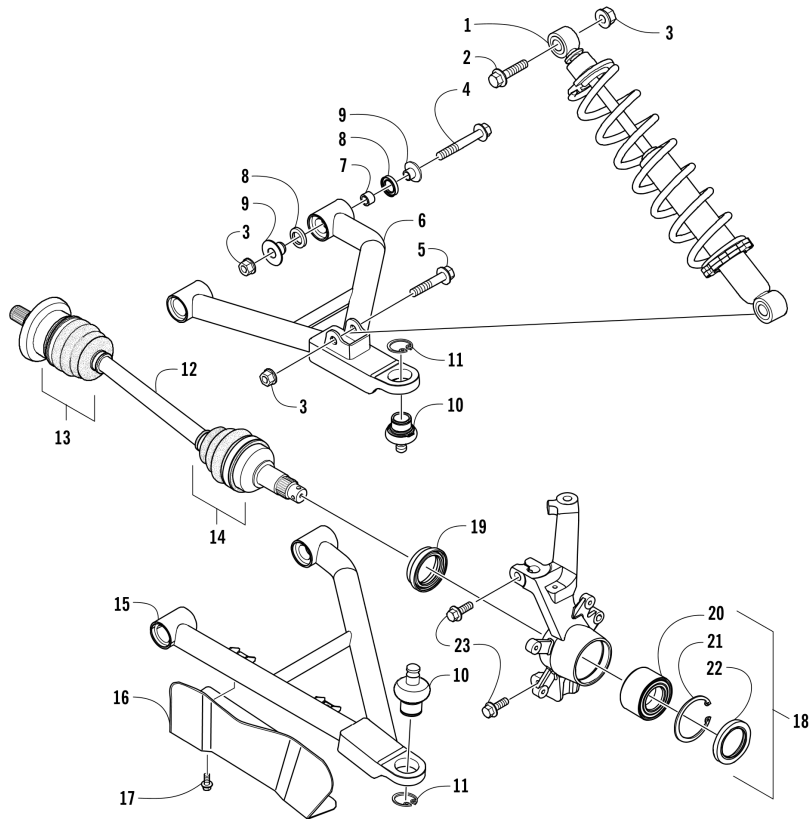
FRAME AND RELATED [104246]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-567		1	Frame		
2	3307-584		1	Bumper, Front		
3	3307-568		1	Bracket, Differential		
4	3304-543		17	Screw, Cap		
5	3307-576		1	Bracket, Cover - Front		
6	3304-587		2	Screw, Cap		
7	3307-572		1	Cross Tube Assembly - Seat		
8	8408-820		4	Screw, Cap		
9	3304-565		8	Bolt, Flange - 8 x 20		
10	3307-571		1	Bracket, A/C Generator		
11	3307-575		1	Bracket, Protector		
12	3306-458		4	Bumper, Seat		
13	3307-586		2	Pin, Lock		
14	3307-580		2	Pin		
15	3307-569		2	Stay, Latch		
16	3304-544		2	Screw, Cap		
17	3307-370		2	Plate, Skid		
18	3307-392		1	Plate, Skid		
19	3307-393		2	Plate, Skid		
20	0423-545		34	Screw, Shoulder		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-570		1	Bracket, Shifter		
22	3307-573		1	Tube, Side - Frame - Right		
22	3307-574		1	Tube, Side - Frame - Left		
23	3303-370		16	Screw, Cap		
24	3304-668		12	Nut, Lock		
25	3307-203		4	Screw, Cap		

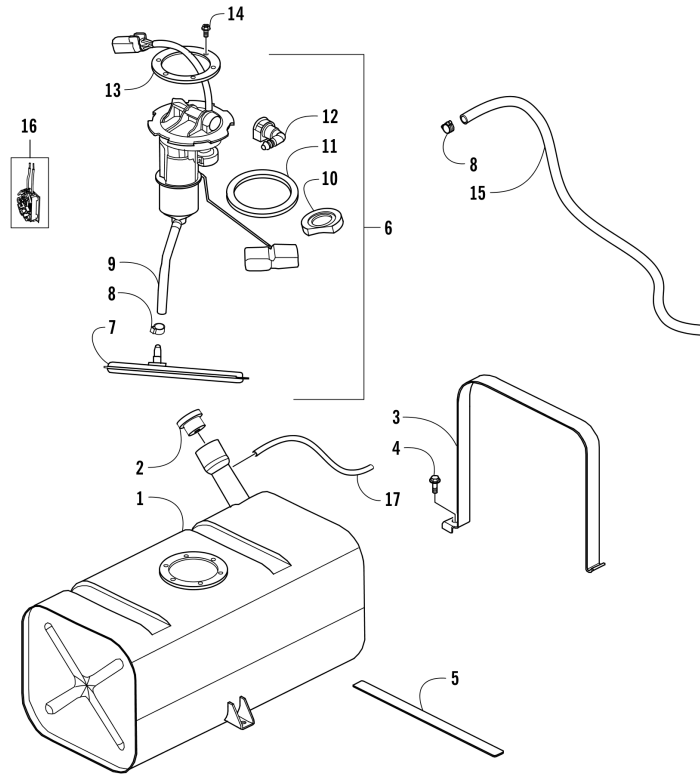
FRONT SUSPENSION ASSEMBLY [104247]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-400		2	Shock/Spring Assembly		
2	3307-426		2	Bolt, Flange		
3	3304-031		10	U-Nut		
4	3307-427		4	Bolt, Flange		
5	3304-595		2	Bolt, Flange		
6	3307-414		1	A-Arm, Upper - Front - Right	(inc. 7-11)	
6	3307-419		1	A-Arm, Upper - Front - Left	(inc. 7-11)	
7	3307-415		8	Bearing		
8	3307-417		16	Seal, Dust		
9	3307-416		16	Collar		
10	0405-483		4	Ball Joint		
11	0423-009		4	Clip, Ball Joint		
12	3307-428		1	Halfshaft - Front - Right		
12	3307-429		1	Halfshaft - Front - Left		
13	3313-560		1	Service Kit, Differential Side Boot (In Board)		
14	3313-558		1	Repair Kit, Boot - Drive Axle - Outbound		
15	3307-418		1	A-Arm, Lower - Front - Right	(inc. 7-11)	
15	3307-420		1	A-Arm, Lower - Front - Left	(inc. 7-11)	
16	3306-486		1	Mudguard - Right		
16	3306-487		1	Mudguard - Left		

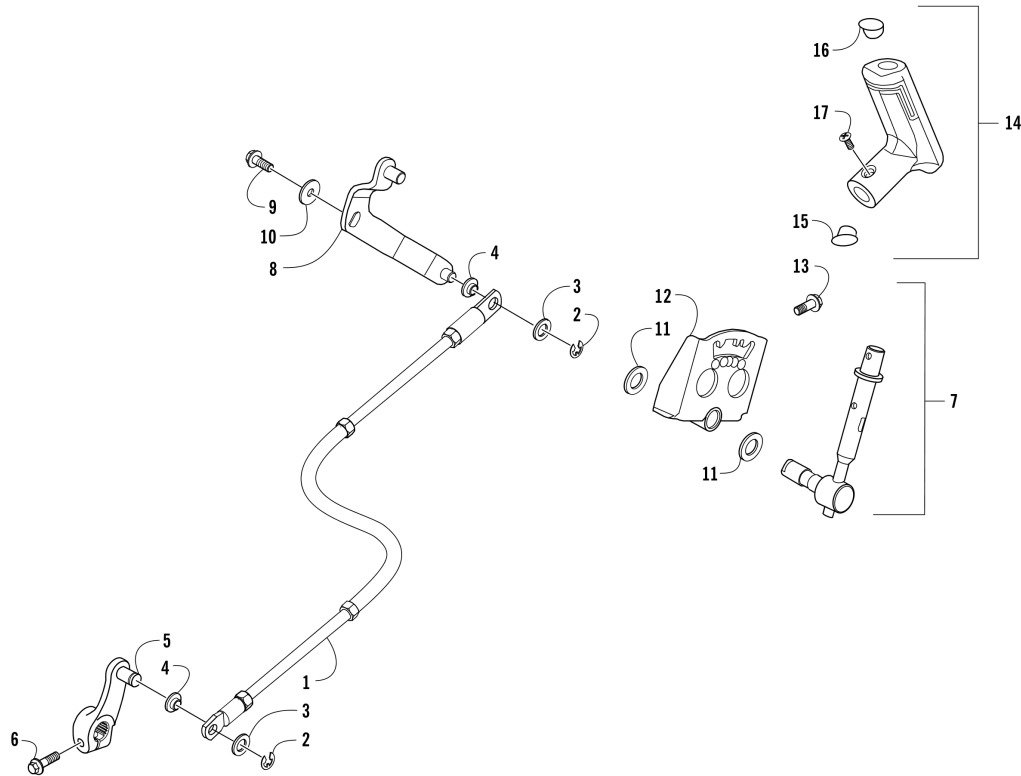
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3304-587		4	Screw, Cap		
18	3307-398		1	Knuckle, Steering Assembly - Right	(inc. 20-22)	
18	3307-399		1	Knuckle, Steering Assembly - Left	(inc. 20-22)	
19	3307-422		1	Seal, Dust		
20	1402-809		1	Bearing		
21	0423-423		1	Ring, Retaining		
22	3307-423		1	Seal, Dust		
23	3307-425		4	Bolt, Flange		

GAS TANK ASSEMBLY [104249]



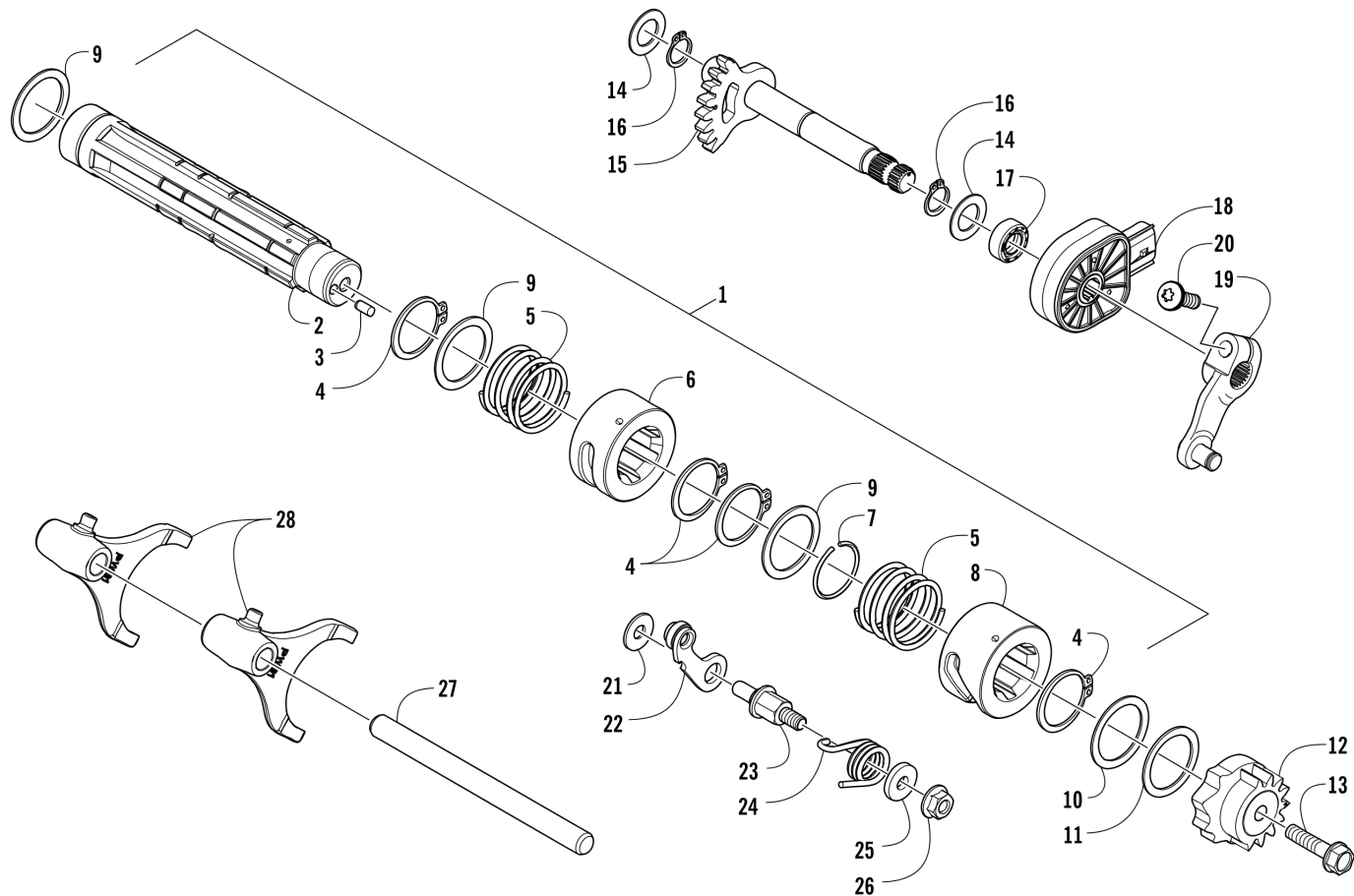
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-206		1	Tank, Gas		
2	3307-555		1	Cap, Gas Tank		
3	3307-469		2	Bracket, Gas Tank		
4	3304-565		2	Bolt, Flange - 8 x 20		
5	3307-466		5	Pad, Foam		
6	3307-468		1	Fuel Pump Assembly	(inc. 7-12)	
7	3307-077		1	Fuel Filter		
8	3307-079		3	Clip		
9	3307-465		1	Hose, Filter		
10	3307-467		1	Stopper		
11	3313-845		1	Seal		
12	3306-870		1	Fitting, Quick-Connect		
13	3306-299		1	Plate, Retaining		
14	3307-470		6	Bolt, Washer		
15	3307-207		1	Hose, Fuel		
16	1770-170		1	Fuel Level Sensor Kit		
17	3307-463		1	Hose, Fuel - Overflow		

GEAR SHIFT ASSEMBLY [104262]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-520		1	Cable, Shifter		
2	3313-766		2	E-Ring		
3	3304-138		2	Washer		
4	3323-037		2	Bushing		
5	3307-516		1	Arm, Gear Shift		
6	3304-551		1	Bolt, Flange - 6 x 22		
7	3307-517		1	Shifter Assembly	(inc. 8-12)	
8	3307-519		1	Bracket, Shift Guide		
9	3307-644		1	Bolt, Flange		
10	3307-531		1	Washer		
11	3307-532		2	Washer		
12	3307-518		1	Bracket, Shifter		
13	3303-543		2	Collar, Spring		
14	3307-523		1	Knob, Shifter	(inc. 15-16)	
15	3307-521		1	Cover, Shifter Knob		
16	3307-524		1	Cover, Shifter Knob		
17	3307-530		2	Screw		

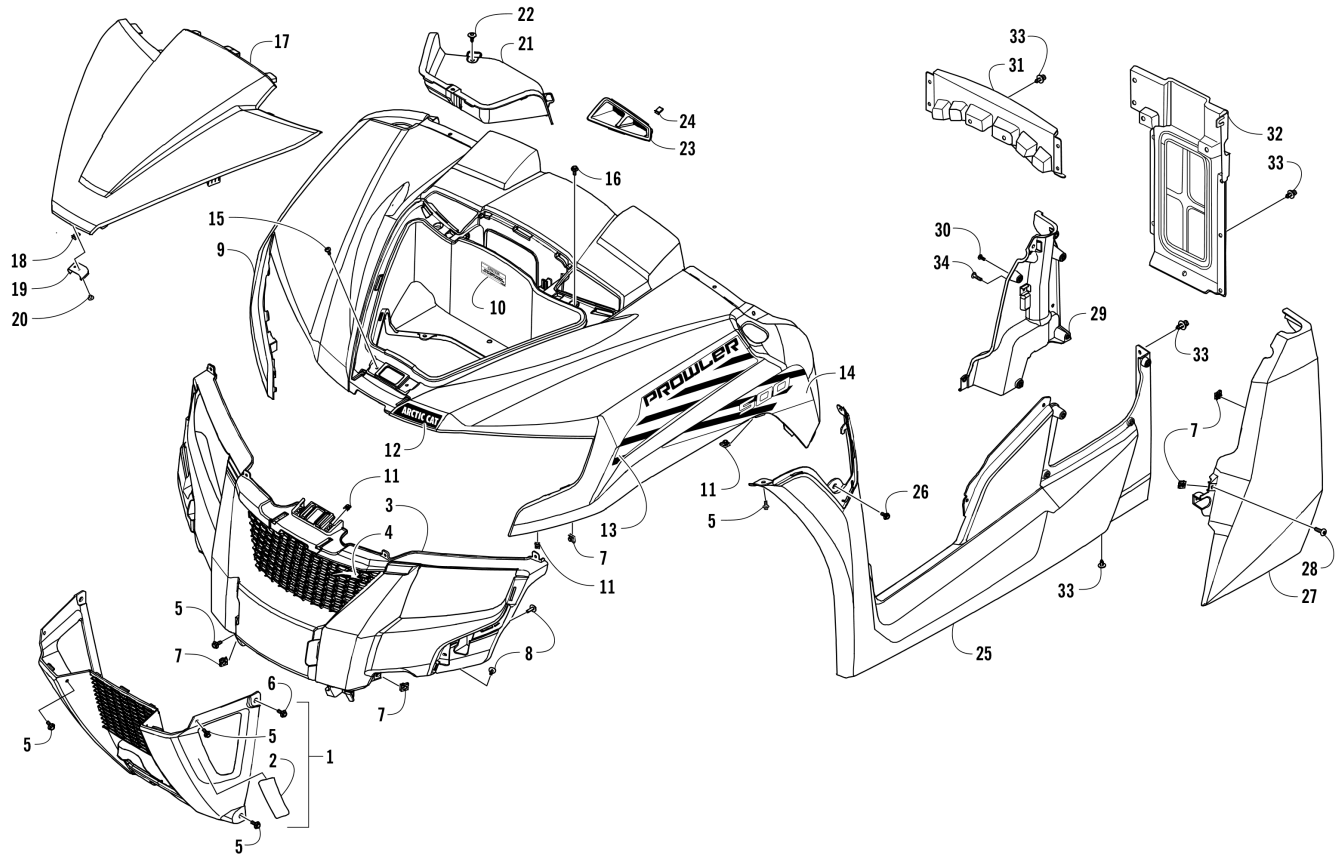
GEAR SHIFTING ASSEMBLY [104256]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-280		1	Shaft, Gear Shift - Assembly	(inc. 2-8 and two No. 9)	
2	3306-852		1	Shaft, Gear Shift		
3	3304-439		1	Pin, Dowel		
4	3304-147		4	Circlip, External - 25 mm		
5	0818-060		2	Spring		
6	3306-851		1	Cam, Reverse		
7	0831-016		1	C-Ring		
8	3307-279		1	Cam, Gear Shift		
9	0828-079		3	Washer		
10	0828-081		1	Washer, Thrust		
11	0828-080		1	Washer, Thrust		
12	0818-061		1	Plate, Gear Shift Cam		
13	3304-569		1	Screw, Cap		
14	0828-084		2	Washer		
15	0818-113		1	Shaft, Sub-Gear Shift	(inc. 16)	

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0831-056		2	Ring, Retaining		
17	0830-179		1	Seal		
18	3306-259		1	Switch, Gear Position		
19	3307-516		1	Arm, Gear Shift		
20	3304-551		1	Bolt, Flange - 6 x 22		
21	0828-083		1	Washer		
22	0818-084		1	Stopper, Cam		
23	0818-062		1	Support, Cam Stopper		
24	0818-109		1	Spring		
25	0828-082		1	Washer		
26	3304-654		1	Nut, Flange - 6 mm		
27	0818-021		1	Shaft, Shift Fork		
28	0818-088		2	Fork, Shift		

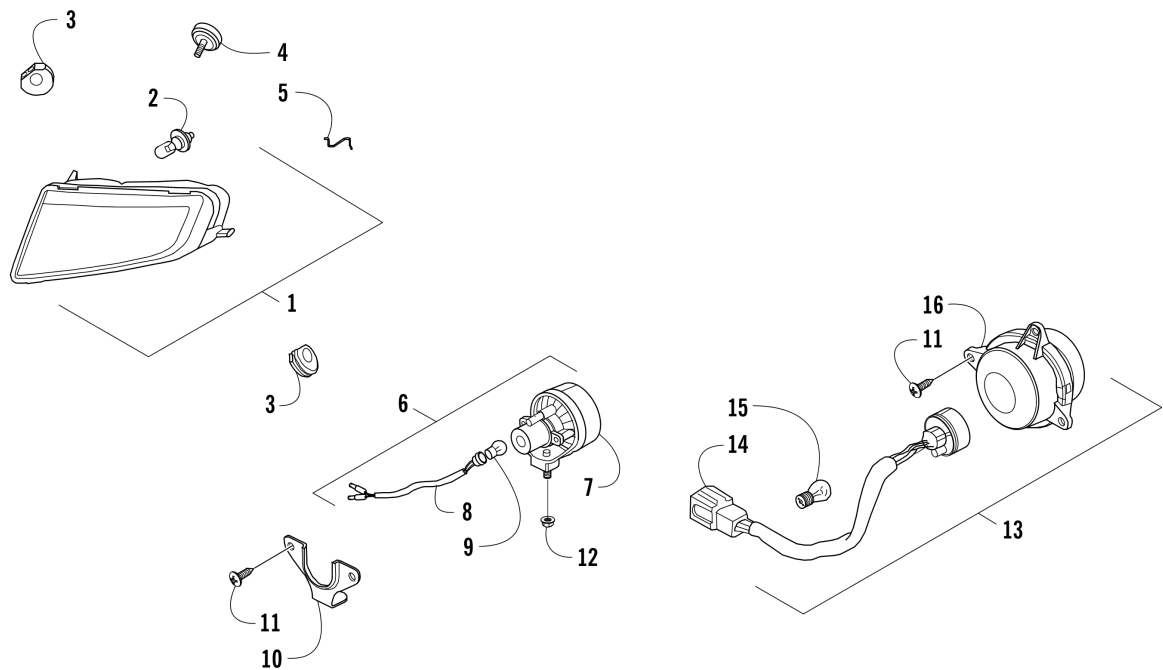
GRILLE, FRONT BODY PANEL, AND SIDE PANEL ASSEMBLY [104196]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-712		1	Fascia, Lower Front	(inc. 2)	
2	5411-396		1	Decal, Reflector - Amber		
2	5411-397		1	Decal, Reflector - Amber		
3	3307-340		1	Fascia, Upper Front		
4	4411-479		1	Decal, AirCat		
5	3304-586		12	Screw, Cap		
6	3305-783		2	Screw, Cap		
7	3303-267		AR	Clip, U-Nut		
8	3304-029		6	Bolt, Washer - 5 x 16		
9	3307-747		1	Panel, Front Body - Green	(inc. 10)	
10	4411-553		1	Decal, Caution - Load Capacity (25 lb)		
11	3304-061		AR	Nut Clip 5 mm		
12	5411-009		1	Decal, Panel - Front - Green		
12	5411-231		1	Decal, Panel - Front - Red		
13	5411-308		1	Decal, Panel - Upper - Right - Green		
13	5411-309		1	Decal, Panel - Upper - Left - Green		
14	5411-310		1	Decal, Panel - Lower - Right - Green		
14	5411-311		1	Decal, Panel - Lower - Left - Green		
15	3307-357		2	Screw		
16	3307-358		2	Bolt, Flange		

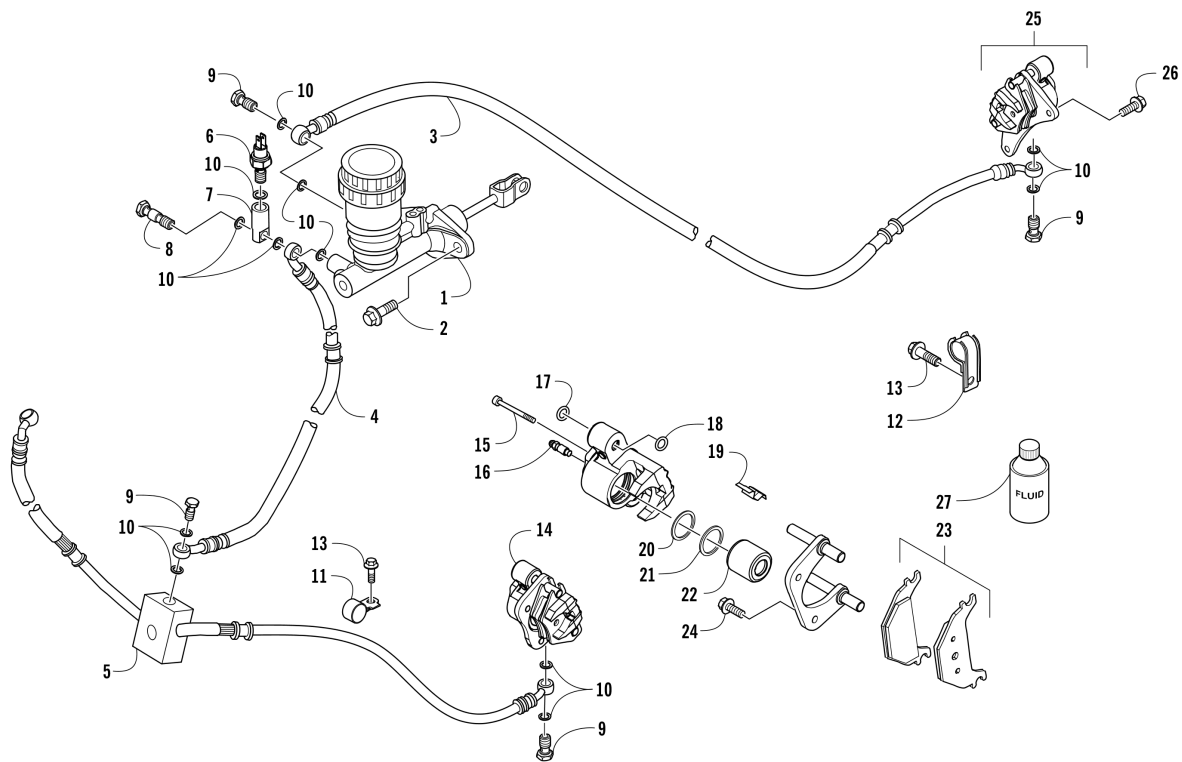
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3307-352		1	Cover, Panel - Green		
18	3307-360		2	Nut, Spring		
19	3307-335		1	Clip, Fender		
20	3304-123		2	Screw, Washer - 4 mm		
21	3307-336		1	Cover		
22	3303-592		3	Clip, Retaining		
23	3307-338		1	Vent - Right		
23	3307-339		1	Vent - Left		
24	3307-354		4	Clip		
25	3307-374		1	Panel Side - Floor - Right		
25	3307-377		1	Panel Side - Floor - Left		
26	3304-587		2	Screw, Cap		
27	3307-380		1	Panel, Side - Right - Green		
27	3307-383		1	Panel, Side - Left - Green		
28	3306-146		2	Screw, Cap		
29	3307-382		1	Panel, Seat - Right		
29	3307-385		1	Panel, Seat - Left		
30	3304-650		12	Screw, Self-Tapping		
31	3307-387		1	Panel, Splash		
32	3307-386		1	Panel, Splash - Right		
32	3307-388		1	Panel, Splash - Left		
33	3307-361		AR	Rivet, Reinstallable		
34	3307-137		2	Screw, Cap		

HEADLIGHT AND TAILLIGHT ASSEMBLY [104195]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0509-100		1	Headlight, Halogen - Assembly - Right	(inc. 2)	
1	0509-101		1	Headlight, Halogen - Assembly - Left	(inc. 2)	
2	0409-182		2	Bulb, Headlight - H13		
3	3307-322		2	Grommet, Headlight - Right		
3	3307-323		2	Grommet, Headlight - Left		
4	3307-325		2	Screw, Knob		
5	3307-321		4	Wireform, Headlight		
6	3306-515		2	Reverse Light - Assembly	(inc. 7-9)	
7	3306-506		1	Lens Assembly		
8	3306-516		1	Harness, Running Light		
9	3313-508		1	Bulb		
10	3307-554		2	Bracket		
11	3304-650		10	Screw, Self-Tapping		
12	3304-774		2	Nut		
13	3306-510		1	Taillight Assembly - Right	(inc. 14-16)	
13	3306-511		1	Taillight Assembly - Left	(inc. 14-16)	
14	3360-514		1	Harness, Taillight		
15	3303-849		1	Bulb, Taillight		
16	3306-512		1	Lens Assembly - Right		
16	3306-513		1	Lens Assembly - Left		

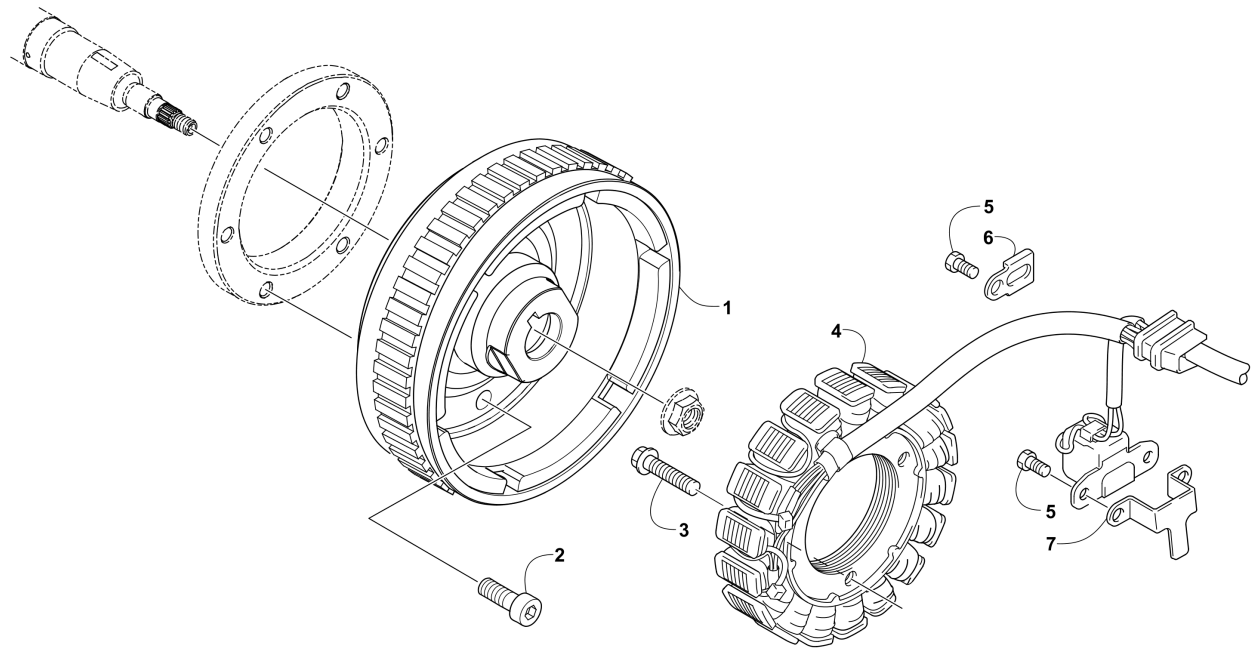
HYDRAULIC BRAKE ASSEMBLY [104258]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-365		1	Master Cylinder		
2	3305-749		2	Screw, Cap		
3	3307-362		1	Hose, Brake - Rear		
4	3307-367		1	Hose, Brake - Front		
5	3307-368		1	Hose, Brake - Assembly - Front - LH/RH		
6	3313-820		1	Switch, Brake		
7	3307-366		1	Adaptor, Oil Pressure Sensor		
8	3304-674		1	Bolt, Oil - 10 x 33		
9	3307-067		5	Bolt, Banjo-Fitting		
10	3303-284		13	Washer, Crush		
11	3307-369		2	Clamp		
12	3307-364		2	Clamp		
13	3304-553		4	Bolt, Flange - 6 x 12		
14	3307-433		1	Caliper - Front - Right	(inc. 15-23)	
14	3307-435		1	Caliper - Front - Left	(inc. 15-23)	
15	3304-326		2	Pin		
16	3304-330		1	Valve, Bleed		
17	3304-322		1	Boot		
18	3304-329		1	Bushing		
19	3304-315		1	Spring		

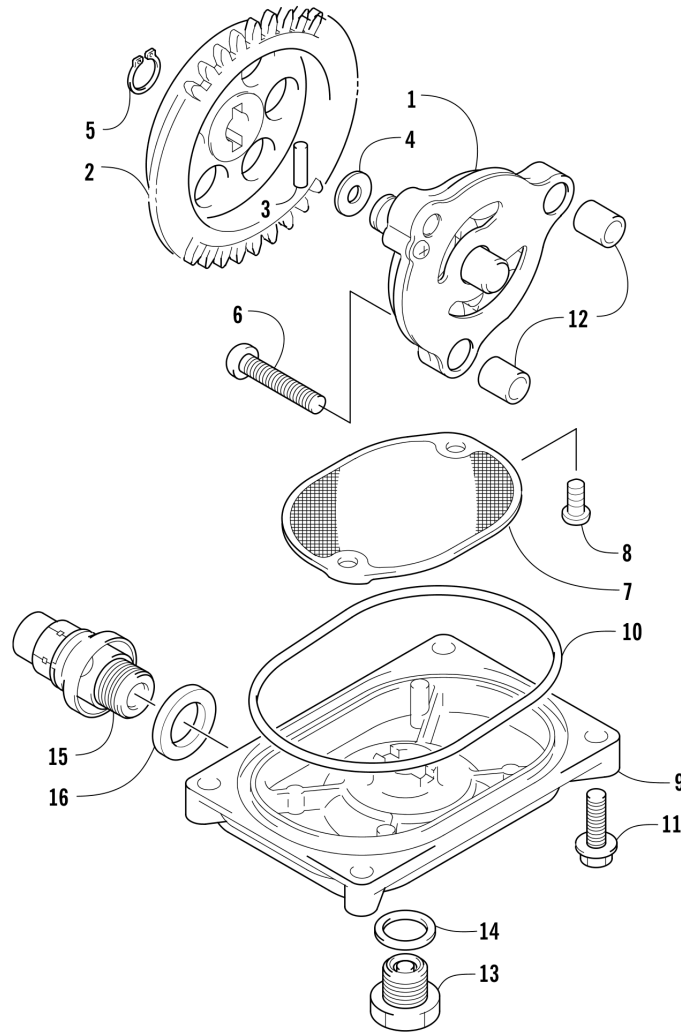
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3305-380		1	Seal, Piston (Foot Brake)		
21	3305-377		1	Seal, Dust (Foot Brake)		
22	3304-314		1	Piston (Foot Brake)		
23	3303-908		1	Pad, Brake - Set	Front	
23	3307-443		1	Pad, Brake - Set	Rear	
24	3307-069		2	Screw, Cap		
25	3307-442		1	Caliper - Rear	(inc. 15-23)	
26	3307-445		2	Bolt, Flange		
27	5639-848		AR	Fluid, Brake - 12 oz		

MAGNETO ASSEMBLY [301518]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0802-062		1	Rotor/Flywheel		
2	0826-120		6	Screw, Cap		
3	3307-116		3	Screw, Cap		
4	0802-073		1	Stator		
5	3307-059		3	Screw, Cap		
6	0802-003		1	Clamp, Routing		
7	0802-004		1	Clamp, Routing		

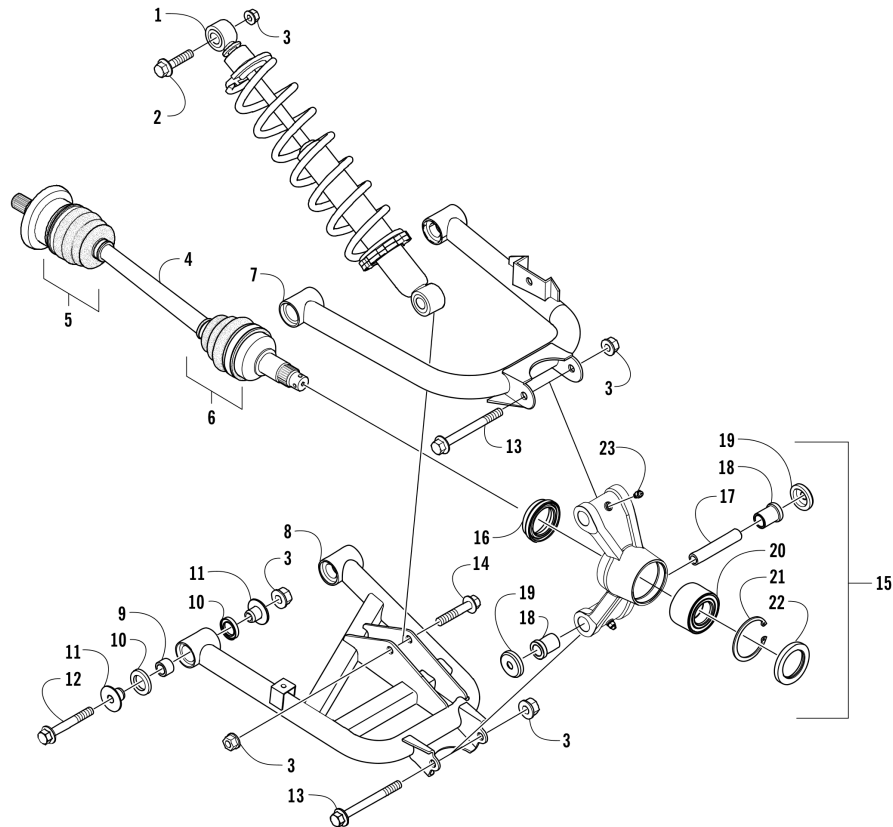
OIL PUMP AND STRAINER ASSEMBLY [104253]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0812-069		1	Pump, Oil		
2	0812-010		1	Gear, Driven		
3	0812-036		1	Pin, Driven Gear		
4	0828-007		1	Washer		
5	3304-146		1	Ring, Retaining		
6	3307-063		3	Screw, Machine		
7	0812-049		1	Strainer, Oil		
8	3307-047		2	Screw, Cap		
9	0812-038		1	Cap, Oil Strainer		
10	0830-159		1	O-Ring		
11	3307-050		4	Screw, Cap		
12	0829-033		2	Pin, Dowel		
13	0812-065		1	Plug, Drain		
14	0830-143		1	Washer, Compression - 14 x 19 x 1.35		
15	0812-067		1	Valve, Oil-Relief - Assembly	(inc. 16)	

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0830-181		1	O-Ring		

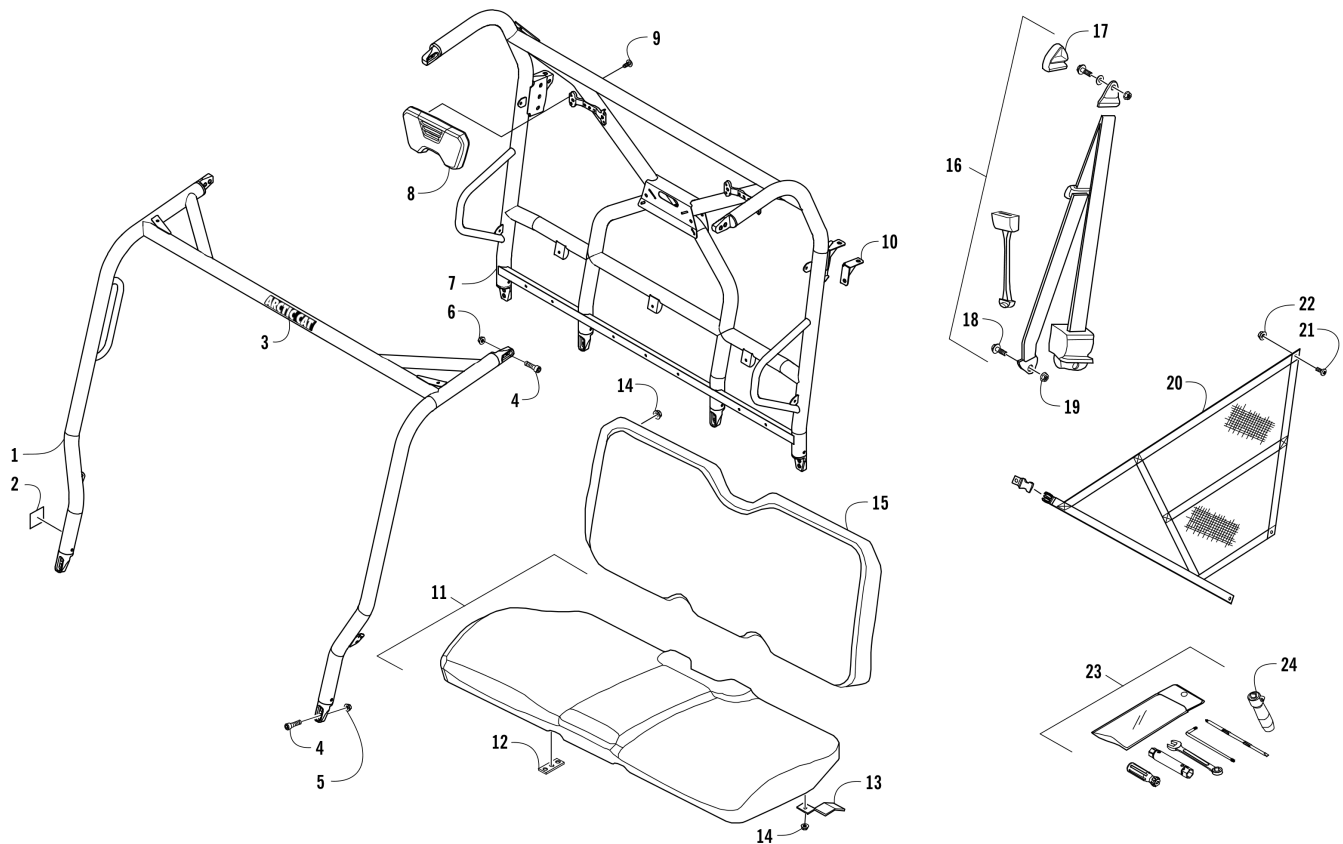
REAR SUSPENSION ASSEMBLY [104248]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-544		2	Shock/Spring Assembly		
2	3306-818	X	2	Screw, Cap		
3	3304-031		16	U-Nut		
4	3307-438		2	Halfshaft		
5	3307-635		1	Service Kit, Boot - Differential Side		
6	3307-634		1	Service Kit, Boot - Wheel Side		
7	3307-545		1	A-Arm, Upper - Rear - Right	(inc. 9-11)	
7	3307-547		1	A-Arm, Upper - Rear - Left	(inc. 9-11)	
8	3307-546		1	A-Arm, Lower - Rear - Right	(inc. 9-11)	
8	3307-548		1	A-Arm, Lower - Rear - Left	(inc. 9-11)	
9	3307-415		8	Bearing		
10	3307-417		16	Seal, Dust		
11	3307-416		16	Collar		
12	3307-427		8	Bolt, Flange		
13	3307-553		4	Bolt, Flange		
14	3304-595		2	Bolt, Flange		
15	3307-539		2	Knuckle, Assembly	(inc. 16-23)	
16	3307-422		1	Seal, Dust		
17	3307-541		2	Collar, Knuckle		
18	3307-540		4	Bushing		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	3307-543		4	Seal, Dust		
20	1402-809		1	Bearing		
21	0423-423		1	Ring, Retaining		
22	3307-423		1	Seal, Dust		
23	3303-393		2	Fitting, Grease		

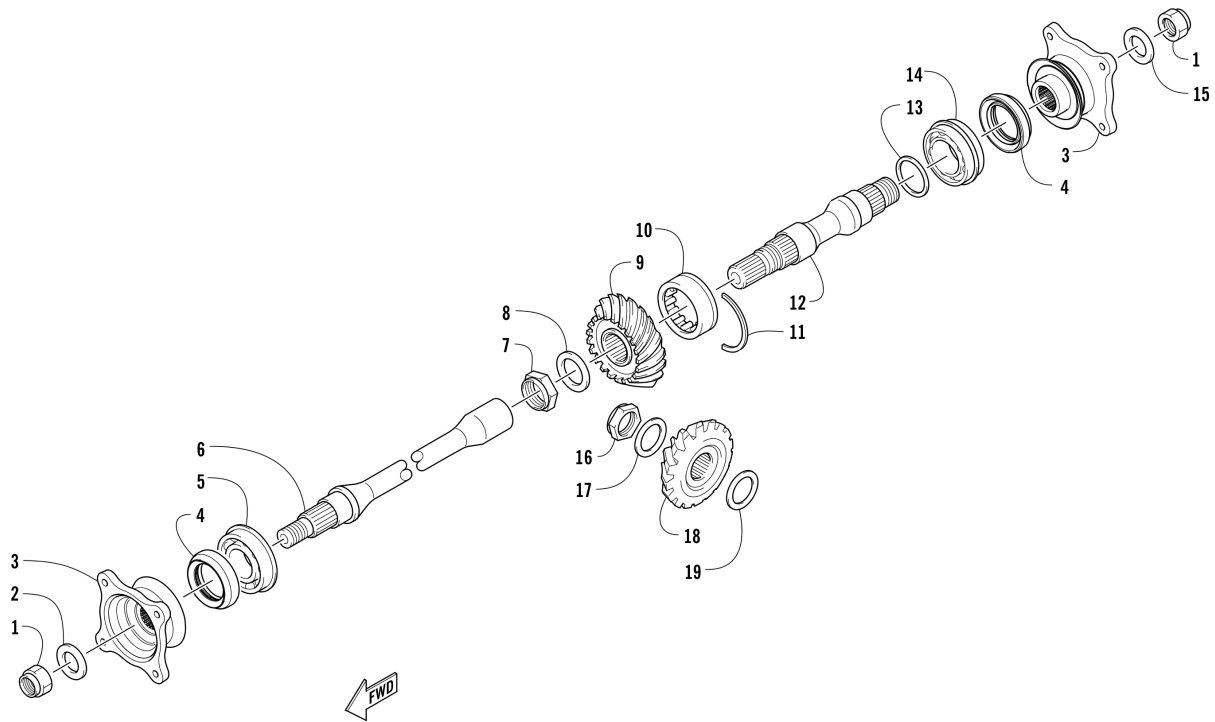
ROPS AND SEAT ASSEMBLY [104198]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-582		1	ROPS, Front	(inc. 2-3)	
2	3411-970		1	Decal, Warning - ROPS		
3	0411-501		1	Decal, "Arctic Cat"		
4	3307-587		16	Washer		
5	3304-031		4	U-Nut		
6	3307-585		12	Nut		
7	3307-583		1	ROPS, Rear		
8	3307-450		2	Headrest		
9	3307-462		8	Screw		
10	3307-577		1	Bracket, Flag		
11	3307-448		1	Seat Assembly	(inc. 12-13 and two No. 14)	
12	3307-449		4	Pad, Rubber		
13	3307-456		2	Bracket, Seat		
14	3304-654		8	Nut, Flange - 6 mm		
15	3307-457		1	Seat Back		
16	3307-452		2	Belt, Seat	(inc. 17-19)	
17	3307-455		2	Cap		
18	3307-453		6	Bolt		
19	3307-454		8	Nut, Flange		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3307-459		1	Restraint, Side - Right		
20	3307-460		1	Restraint, Side - Left		
21	3305-703		8	Screw, Machine		
22	3304-431		4	Nut, Lock		
23	3307-701		1	Kit, Tool	(inc. 24)	
24	3307-446		1	Gauge, Air Pressure		

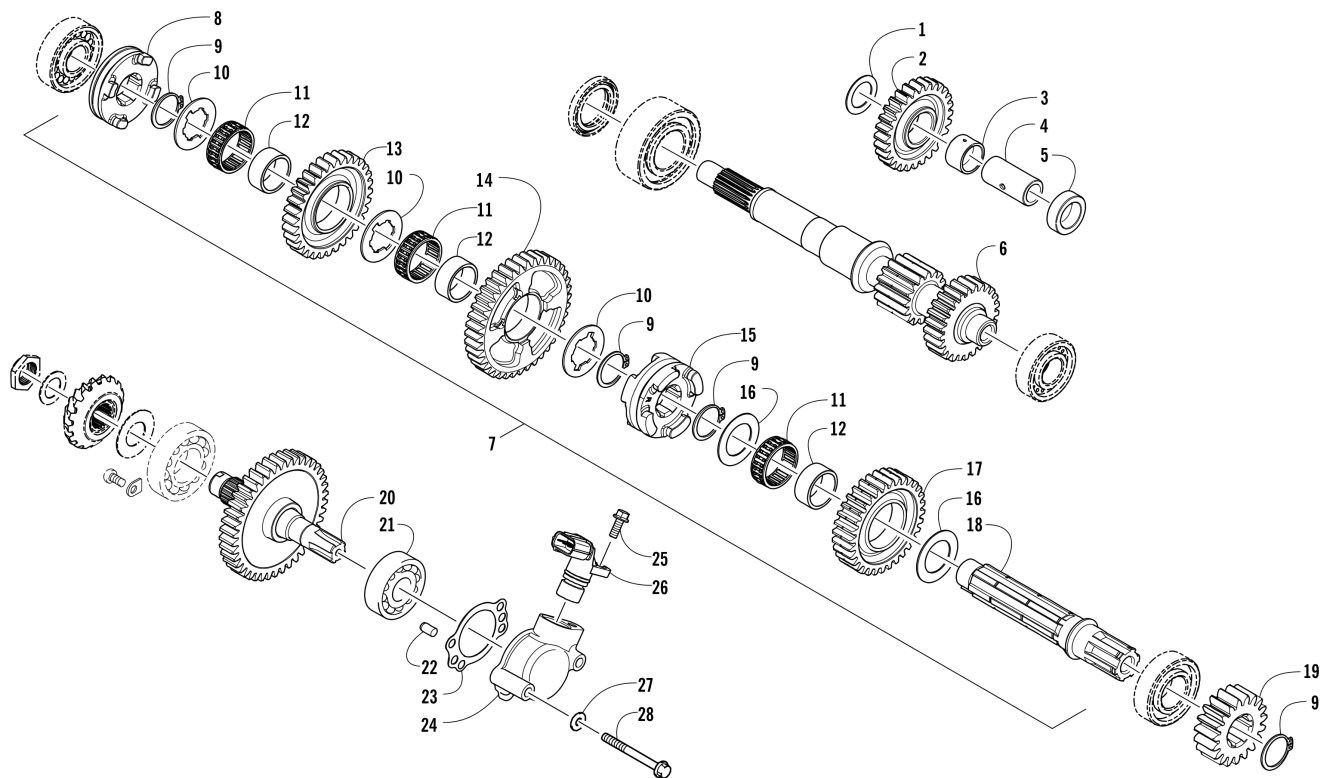
SECONDARY DRIVE ASSEMBLY [104257]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3306-428		2	Nut		
2	3304-958		1	Washer		
3	0819-022		2	Flange, Output Joint		
4	0830-144		2	Seal, Oil		
5	0832-026		1	Bearing		
6	0819-020		1	Shaft, Secondary Driven		
7	0827-022		1	Nut		
8	0828-090		1	Washer		
9	3307-314		1	Gear, Secondary Driven		
10	0832-040		1	Bearing		
11	0819-070		1	C-Ring		
12	3307-313		1	Shaft, Secondary Driven		
13	3305-955		AR	Shim, 25 x 34 x 0.60 mm		
13	3305-956		AR	Shim, 25 x 34 x 0.65 mm		
13	3305-957		AR	Shim, 25 x 34 x 0.70 mm		
13	3305-958		AR	Shim, 25 x 34 x 0.75 mm		
13	3305-959		AR	Shim, 25 x 34 x 0.80 mm		
13	3305-960		AR	Shim, 25 x 34 x 0.85 mm		
13	3305-961		AR	Shim, 25 x 34 x 0.90 mm		

Item	Part No.	New Part	Qty	Name	Context	Footnote
13	3305-962		AR	Shim, 25 x 34 x 0.95 mm		
13	3305-963		AR	Shim, 25 x 34 x 1.00 mm		
13	3305-964		AR	Shim, 25 x 34 x 1.05 mm		
13	3305-965		AR	Shim, 25 x 34 x 1.10 mm		
13	0828-088		AR	Shim, 25 x 34 x 1.15 mm		
13	3305-966		AR	Shim, 25 x 34 x 1.20 mm		
13	3305-967		AR	Shim, 25 x 34 x 1.25 mm		
14	0832-041		1	Bearing		
15	3304-958		1	Washer		
16	0827-047		1	Nut		
17	3304-042		1	Washer, Thrust		
18	3307-278		1	Gear, Secondary Drive		
19	3306-009		AR	Shim, 30 x 48 x 0.60 mm		
19	3306-010		AR	Shim, 30 x 48 x 0.65 mm		
19	3306-011		AR	Shim, 30 x 48 x 0.70 mm		
19	3306-012		AR	Shim, 30 x 48 x 0.75 mm		
19	3306-013		AR	Shim, 30 x 48 x 0.80 mm		
19	3306-014		AR	Shim, 30 x 48 x 0.85 mm		
19	3306-015		AR	Shim, 30 x 48 x 0.90 mm		
19	3306-016		AR	Shim, 30 x 48 x 0.95 mm		
19	3306-017		AR	Shim, 30 x 48 x 1.00 mm		
19	3306-018		AR	Shim, 30 x 48 x 1.05 mm		
19	3306-019		AR	Shim, 30 x 48 x 1.10 mm		
19	3306-020		AR	Shim, 30 x 48 x 1.15 mm		
19	3306-021		AR	Shim, 30 x 48 x 1.20 mm		
19	3306-022		AR	Shim, 30 x 48 x 1.25 mm		

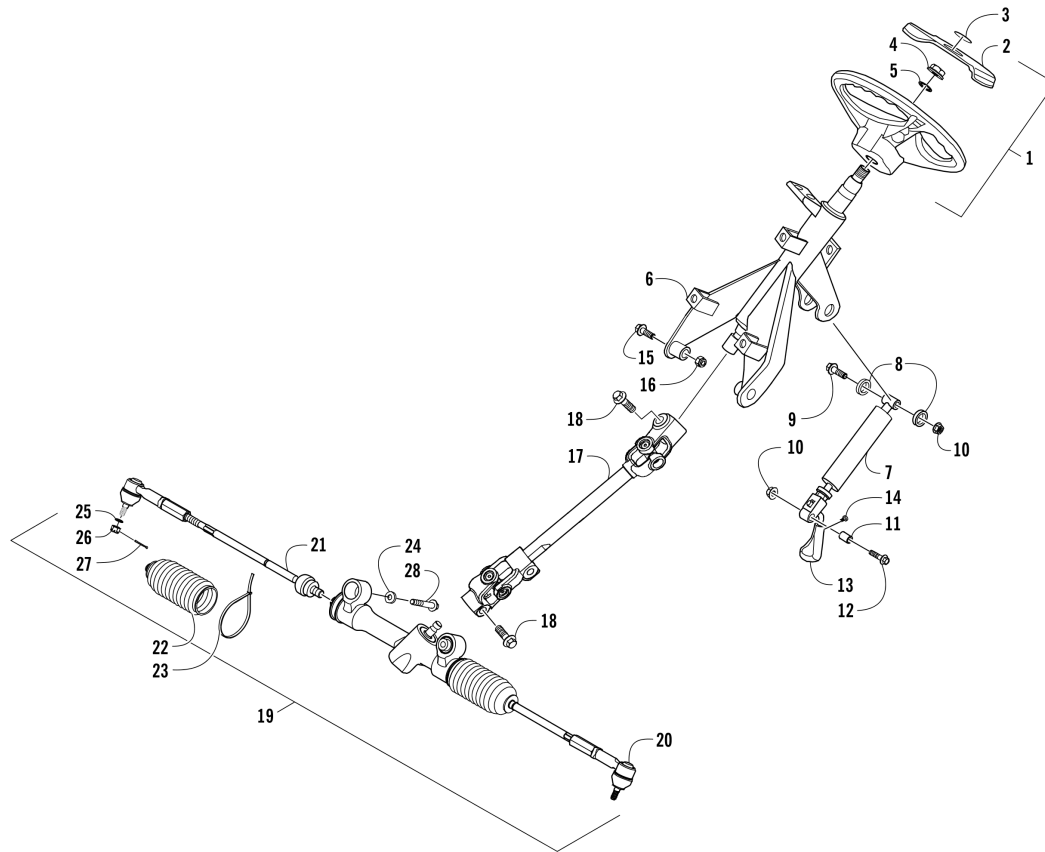
SECONDARY TRANSMISSION ASSEMBLY [104255]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0828-081		1	Washer, Thrust		
2	0822-061		1	Gear, Reverse Idle		
3	0822-065		1	Bushing		
4	0822-064		1	Shaft, Reverse Idle		
5	0822-029		1	Spacer		
6	3307-276		1	Driveshaft		
7	3306-849		1	Countershaft Assembly	(inc. 8-18)	
8	3306-844		1	Gear Select, Reverse		
9	3304-147		4	Circlip, External - 25 mm		
10	3304-045		3	Washer		
11	0832-038		3	Bearing		
12	0822-062		3	Bushing		
13	3306-845		1	Gear, Reverse Driven		
14	3306-846		1	Gear, Driven - Low		
15	3306-847		1	Gear Select, Sliding		
16	3304-044		2	Washer, Thrust - 25 mm		
17	3306-848		1	Gear, Driven - High		
18	0822-025		1	Countershaft		
19	3307-277		1	Gear, Drive		
20	3307-275		1	Shaft, Output		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3304-198		1	Bearing		
22	3303-395		2	Pin, Dowel		
23	0830-156		1	Gasket, Housing		
24	0822-105		1	Housing, Speedometer Sensor		
25	3307-061		1	Screw, Cap		
26	3313-172		1	Sensor, Speedometer		
27	0830-155		2	Gasket		
28	3307-051		2	Screw, Cap		

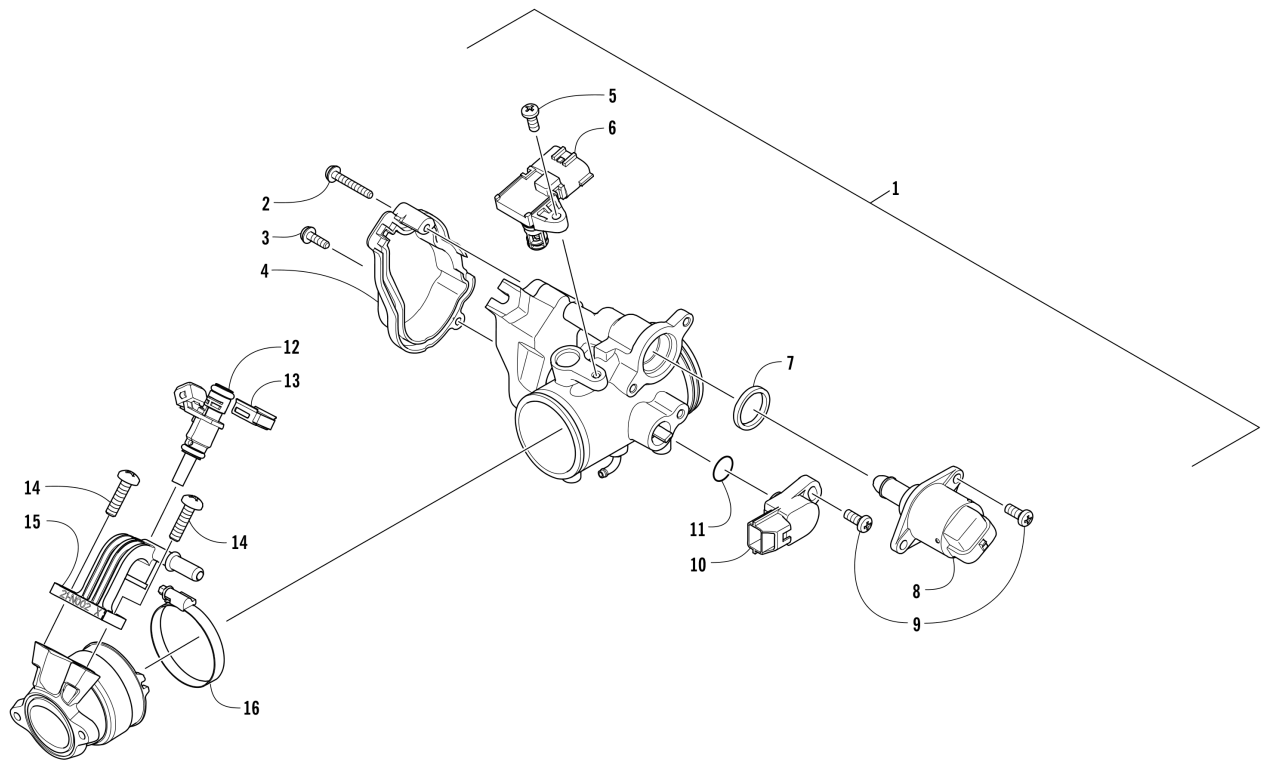
STEERING ASSEMBLY [104199]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-401		1	Wheel, Steering - Assembly	(inc. 2)	
2	3307-402		1	Cap, Steering Wheel		
3	3307-614		1	Decal		
4	3307-421		1	Nut, Flange		
5	3307-424		1	Washer		
6	3307-405		1	Tilt Steering		
7	3307-406		1	Lift, Support		
8	3307-407		2	Collar		
9	3305-513		1	Bolt, Flange		
10	3304-668		2	Nut, Lock		
11	3307-403		1	Collar		
12	3304-572		1	Bolt, Flange		
13	3307-404		1	Grip, Adjuster		
14	3307-151		1	Screw, Pan		
15	3323-127		2	Screw, Cap		
16	3307-058		2	Nut		
17	3307-408		1	Shaft, Steering		
18	3304-176		2	Bolt, Flange		
19	3307-700		1	Housing, Rack and Pinion	(inc. 20-24)	
20	3307-412		2	Ball Joint		

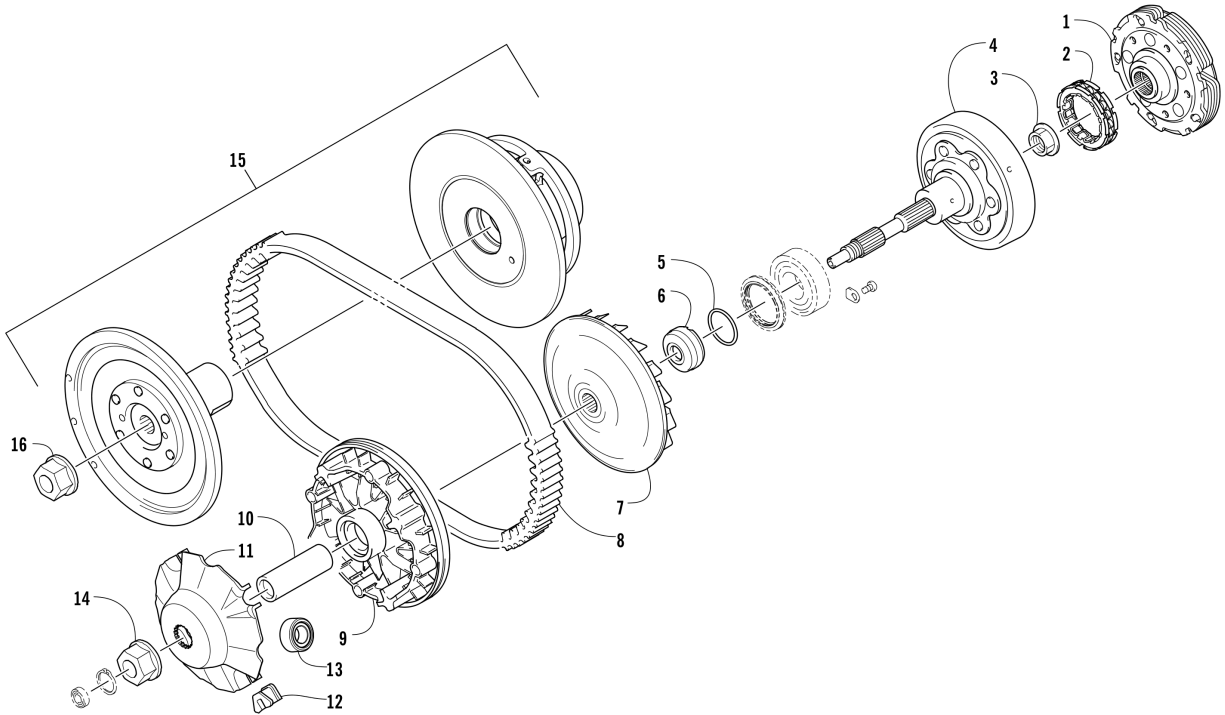
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-411		2	Tie Rod		
22	0405-395		2	Boot, Tie Rod		
23	3307-413		2	Tie, Cable		
24	3307-410		2	Bushing		
25	3304-136		2	Washer		
26	3304-130		2	Nut, Castle		
27	3304-143		2	Pin, Cotter		
28	3304-548		2	Bolt, Flange		

THROTTLE BODY ASSEMBLY [104250]



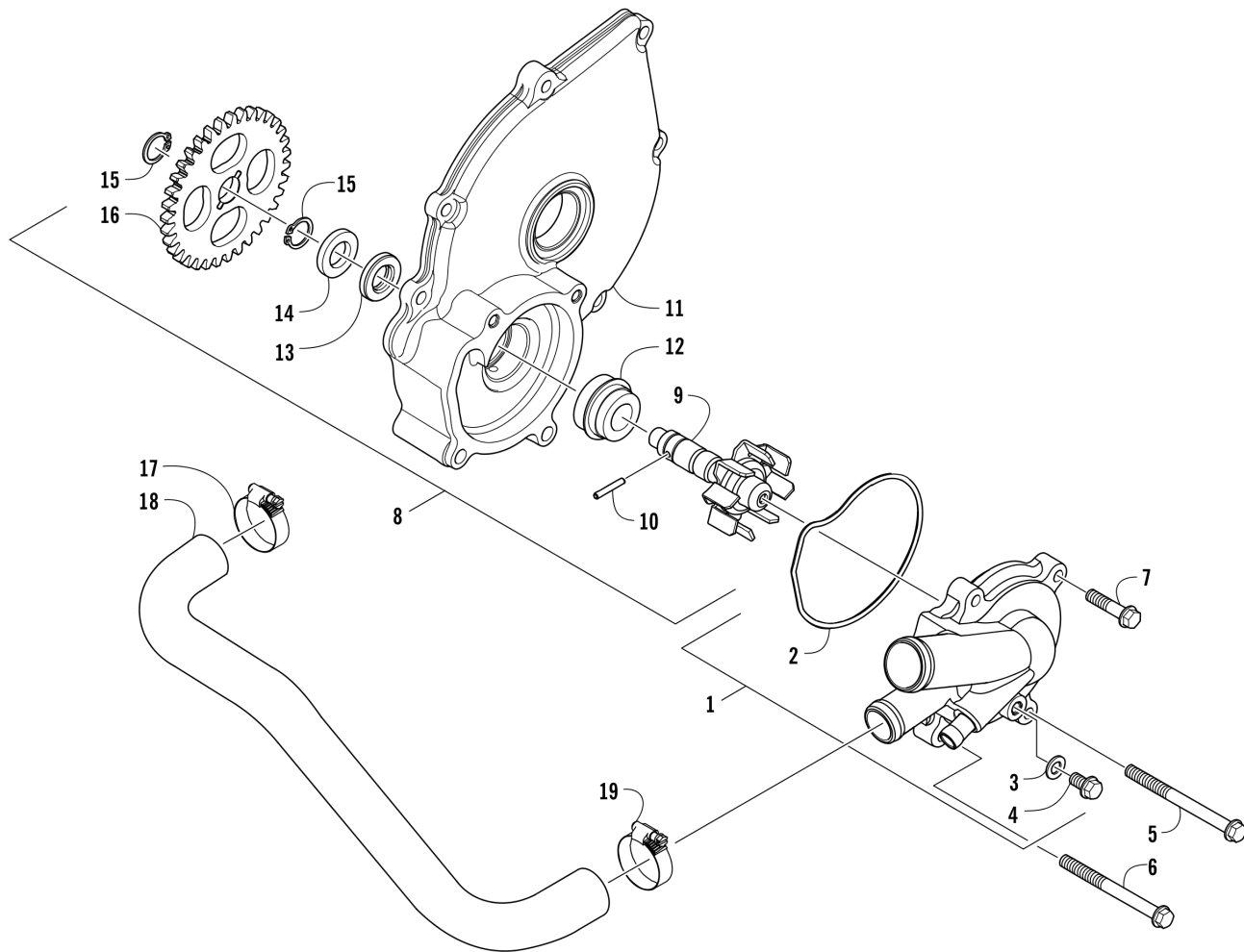
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0570-328		1	Throttle Body - Assembly	(inc. 2-11)	
2	3306-267		1	Screw, Machine		
3	3306-266		1	Screw, Machine		
4	0824-060		1	Cover		
5	0835-007		1	Screw, Machine		
6	0824-052		1	Sensor, T-MAP		
7	0832-088		1	Seal		
8	0824-054		1	Valve, Idle Speed Control		
9	3305-953		3	Screw, Machine		
10	0824-053		1	Sensor, Throttle Position	(inc. 11)	
11	3306-150		1	O-Ring		
12	0470-884		1	Injector, Fuel		
13	3306-253		1	Clip, Retaining		
14	3305-344		2	Screw, Cap		
15	3306-252		1	Rail, Fuel		
16	3306-250		2	Clamp		

TRANSMISSION ASSEMBLY [104254]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0823-328		1	Shoe, Clutch - Assembly		
2	0823-198		1	Clutch, One-Way		
3	0827-050		1	Nut		
4	0823-338		1	Housing, Clutch		
5	0830-187		1	O-Ring		
6	0823-058		1	Spacer		
7	0823-203		1	Face, Fixed Drive		
8	0823-228		1	Belt, Drive		
9	3307-265		1	Face, Movable Drive		
10	3307-264		1	Spacer, Movable Drive Face		
11	0823-213		1	Plate, Movable Drive Face		
12	0823-214		4	Damper, Movable Drive Face		
13	3306-843		8	Roller, Movable Drive Face		
14	3323-165		1	Nut, Flange - 16 mm		
15	3307-268		1	Clutch, Driven - Assembly		
16	0827-058		1	Nut		

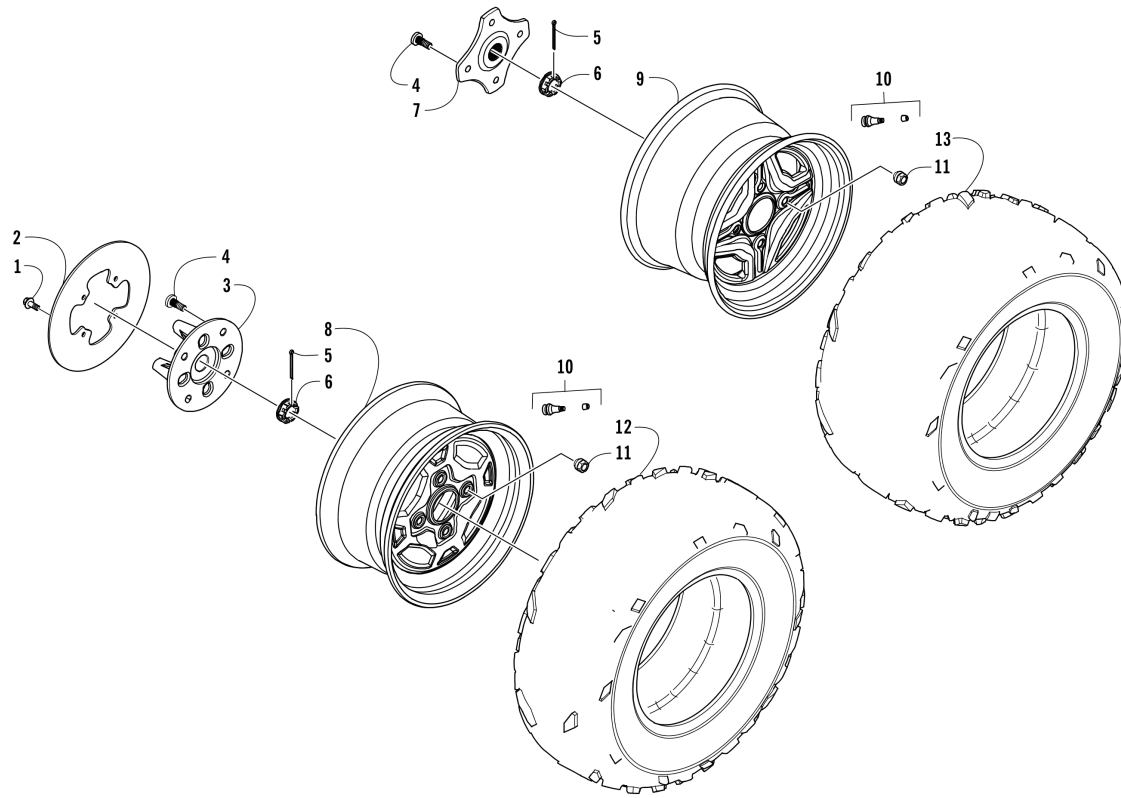
WATER PUMP ASSEMBLY [104265]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0813-054		1	Cover, Water Pump - Assembly	(inc. 2-4)	
2	0830-208		1	O-Ring		
3	3304-049		1	Washer		
4	3304-186		1	Screw, Cap		
5	3307-052		1	Screw, Cap		
6	0826-151		1	Screw, Cap		
7	3307-050		2	Screw, Cap		
8	0813-051		1	Housing, Water Pump - Assembly	(inc. 9-16)	
9	0813-057		1	Shaft, Impeller - Assembly		
10	0829-057		1	Pin, Alignment		
11	0806-123		1	Housing, Water Pump		
12	3305-940		1	Seal, Mechanical		
13	0830-207		1	Seal, Oil		
14	0828-130		1	Washer, Thrust		
15	0831-089		2	Circlip		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0811-037		1	Gear, Driven		
17	1423-008		1	Clamp, Hose		
18	0410-310		1	Hose, Coolant - Water Pump/Cylinder		
19	3305-941		1	Clamp, Hose		

WHEEL AND TIRE ASSEMBLY [301556]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3304-015		16	Screw, Shoulder		
2	3307-434		2	Disc, Brake		
3	3307-698		2	Hub - Assembly	(inc. 4)	
4	3304-014		16	Stud		
5	0423-407		4	Pin, Cotter		
6	0423-607		4	Nut, Castle		
7	3307-699		2	Hub - Assembly	(inc. 4)	
8	2402-146		2	Wheel, Front - Black		
9	2402-372		2	Wheel, Rear		
10	0402-064		4	Stem, Valve - w/Cap		
11	3307-437		16	Nut, Lug		
12	2402-111		2	Tire - Front - Carlisle TPRO - 25X8-12		
13	2402-112		2	Tire - Rear - Carlisle TPRO - 25X10-12		



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