

2017

PARTS MANUAL



PROWLER® 500
INTERNATIONAL

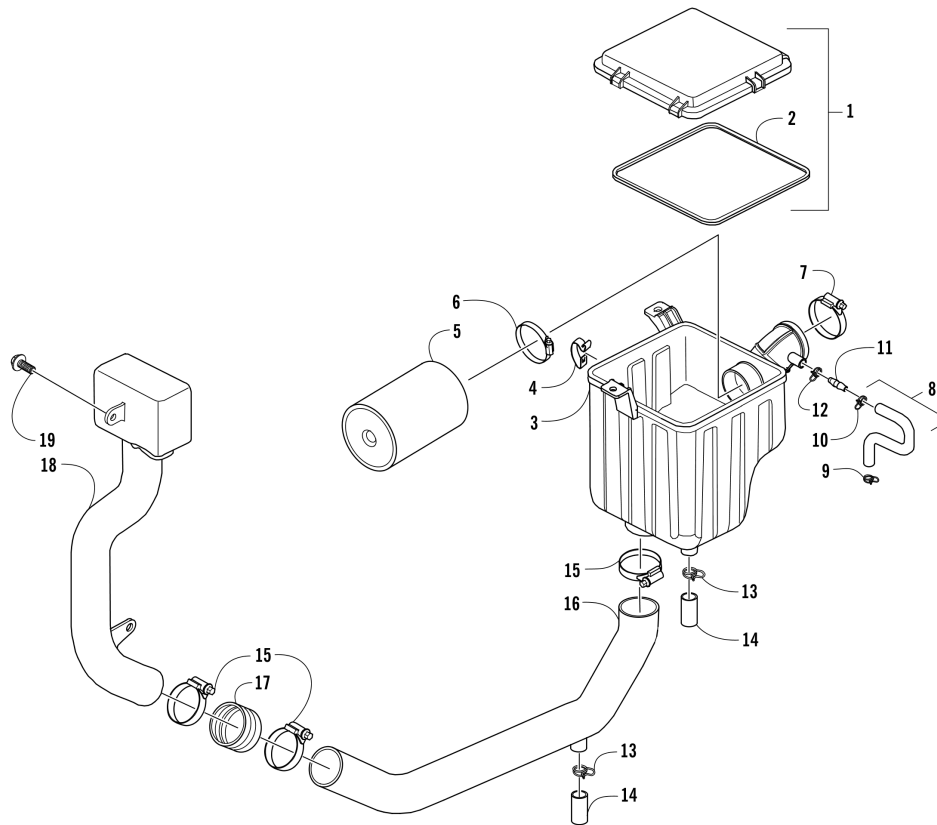
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Contents

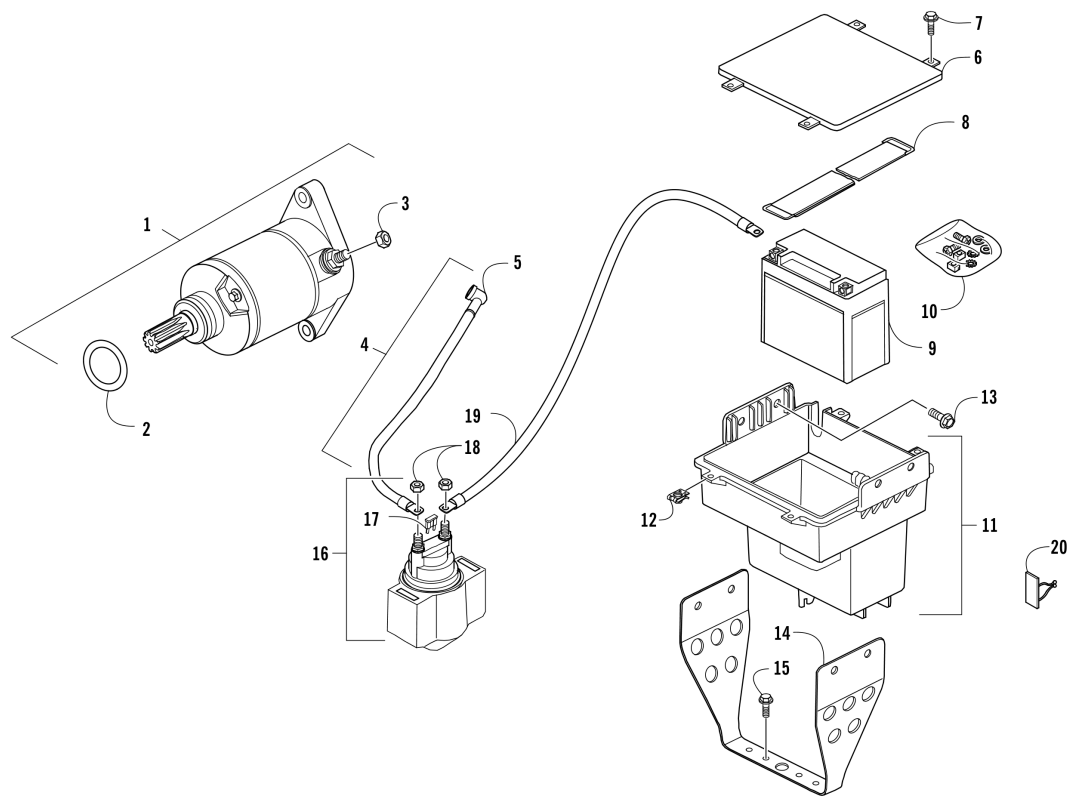
AIR INTAKE ASSEMBLY [301557]	1
BATTERY AND STARTER ASSEMBLY [301559]	2
BELT COOLING ASSEMBLY [104261]	3
BRAKE AND ACCELERATOR PEDAL ASSEMBLY [104259]	4
CAM CHAIN ASSEMBLY [301510]	5
CARGO BOX AND TAILGATE ASSEMBLY [104201]	6
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [301558]	8
CONSOLE AND FLOOR PANEL ASSEMBLY [104245]	10
COOLING ASSEMBLY [104260]	12
CRANKCASE ASSEMBLY [104251]	14
CRANKSHAFT, BALANCER, STARTER GEAR, AND PISTON ASSEMBLIES [104252]	16
CYLINDER ASSEMBLY [92762]	18
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [104264]	19
DASH ASSEMBLY [104243]	21
DRIVE TRAIN ASSEMBLY [104266]	23
ENGINE AND EXHAUST [104263]	25
FRAME AND RELATED [104246]	26
FRONT SUSPENSION ASSEMBLY [104247]	28
GAS TANK ASSEMBLY [104249]	30
GEAR SHIFT ASSEMBLY [104262]	31
GEAR SHIFTING ASSEMBLY [104256]	32
GRILLE, FRONT BODY PANEL, AND SIDE PANEL ASSEMBLY [104200]	34
HEADLIGHT AND TAILLIGHT ASSEMBLY [104195]	36
HYDRAULIC BRAKE ASSEMBLY [104258]	37
MAGNETO ASSEMBLY [301518]	39
OIL PUMP AND STRAINER ASSEMBLY [104253]	40
REAR SUSPENSION ASSEMBLY [104248]	42
ROPS AND SEAT ASSEMBLY [104198]	44
SECONDARY DRIVE ASSEMBLY [104257]	46
SECONDARY TRANSMISSION ASSEMBLY [104255]	48
STEERING ASSEMBLY [104199]	50
THROTTLE BODY ASSEMBLY [104250]	52
TRANSMISSION ASSEMBLY [104254]	53
WATER PUMP ASSEMBLY [104265]	54
WHEEL AND TIRE ASSEMBLY [301556]	56

AIR INTAKE ASSEMBLY [301557]



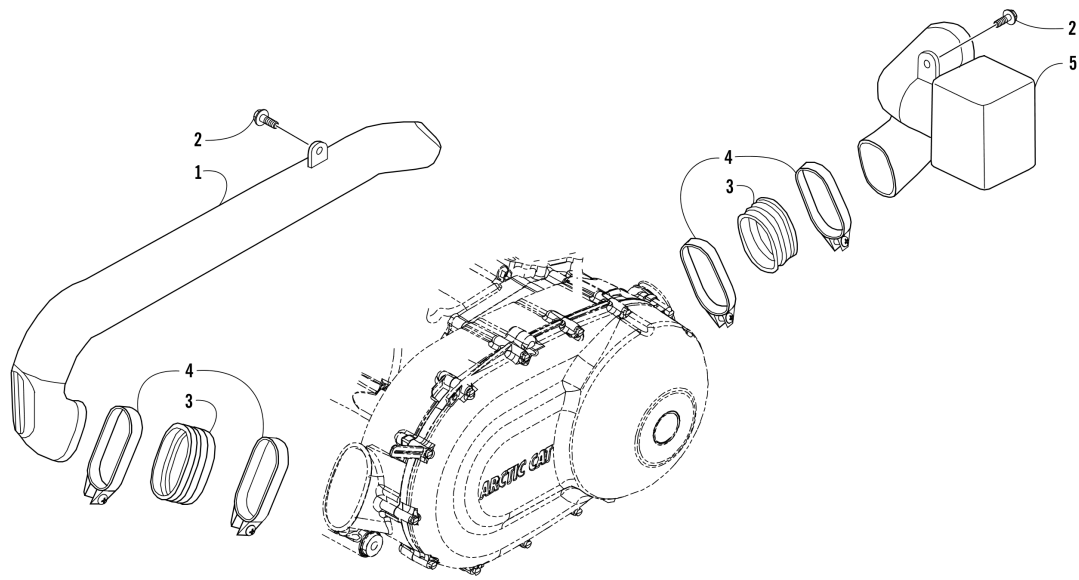
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-507		1	Cover, Assembly - Air	(inc. 2)	
2	3307-504		1	Seal, Cover		
3	3307-506		1	Housing, Air Intake	(inc. 4)	
4	3307-508		7	Clamp		
5	3307-505		1	Filter, Air		
6	3304-416		1	Clamp, Hose		
7	3307-512		1	Clamp		
8	3307-249		1	Tube, Breather		
9	3303-714		1	Clamp, Hose		
10	3313-706		1	Clamp		
11	3303-711		1	Joint, Blow-By		
12	3304-433		1	Clamp, Hose		
13	3307-511		2	Clamp		
14	3304-168		2	Tube, Drain		
15	3307-513		3	Clamp		
16	3307-510		1	Pipe, Intake		
17	3313-274		1	Boot, Air Intake		
18	3307-509		1	Tube, Air In		
19	3304-587		4	Screw, Cap		

BATTERY AND STARTER ASSEMBLY [301559]



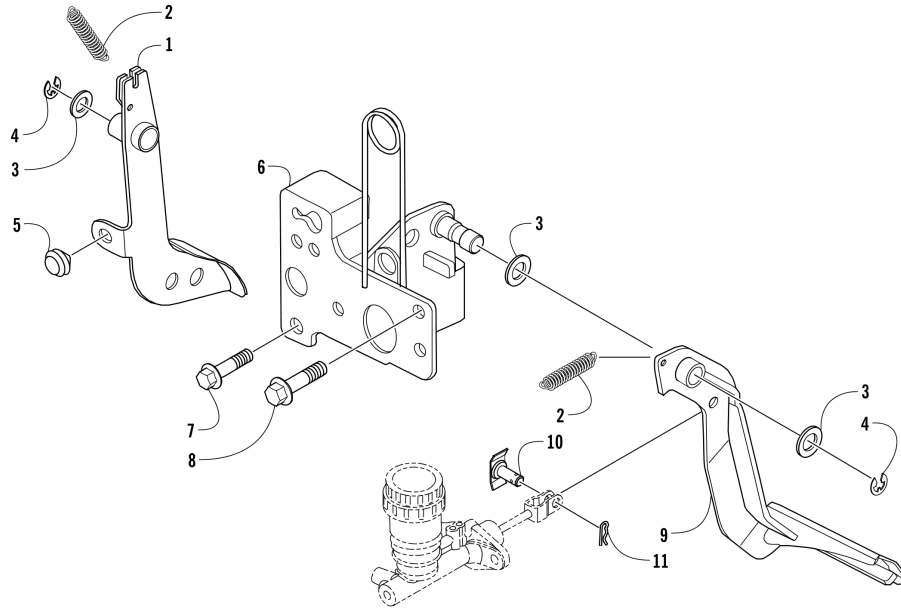
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3305-954		1	Motor, Starter - Assembly	(inc. 2)	
2	3304-104		1	O-Ring		
3	3411-011		1	Decal, Crest		
4	3307-274		1	Cable, Starter Motor		
5	3305-251		1	Boot, Terminal		
6	3307-474		1	Cover, Battery		
7	3307-476		4	Bolt, Washer		
8	3304-434		1	Hold-Down, Battery		
9	3307-471		1	Battery	(inc. 10)	
10	0445-082		1	Kit, Hardware		
11	3307-475		1	Case, Battery Assembly	(inc. 12)	
12	3304-061		4	Nut Clip 5 mm		
13	3304-565		4	Bolt, Flange - 8 x 20		
14	3307-473		1	Bracket, Battery		
15	3307-587		2	Washer		
16	3313-464		1	Solenoid	(inc. 17)	
17	3304-212		1	Fuse - 30 Amp		
18	3304-654		2	Nut, Flange - 6 mm		
19	3307-556		1	Cable, Battery		
20	3307-477		1	Clip, Wire Harness		

BELT COOLING ASSEMBLY [104261]



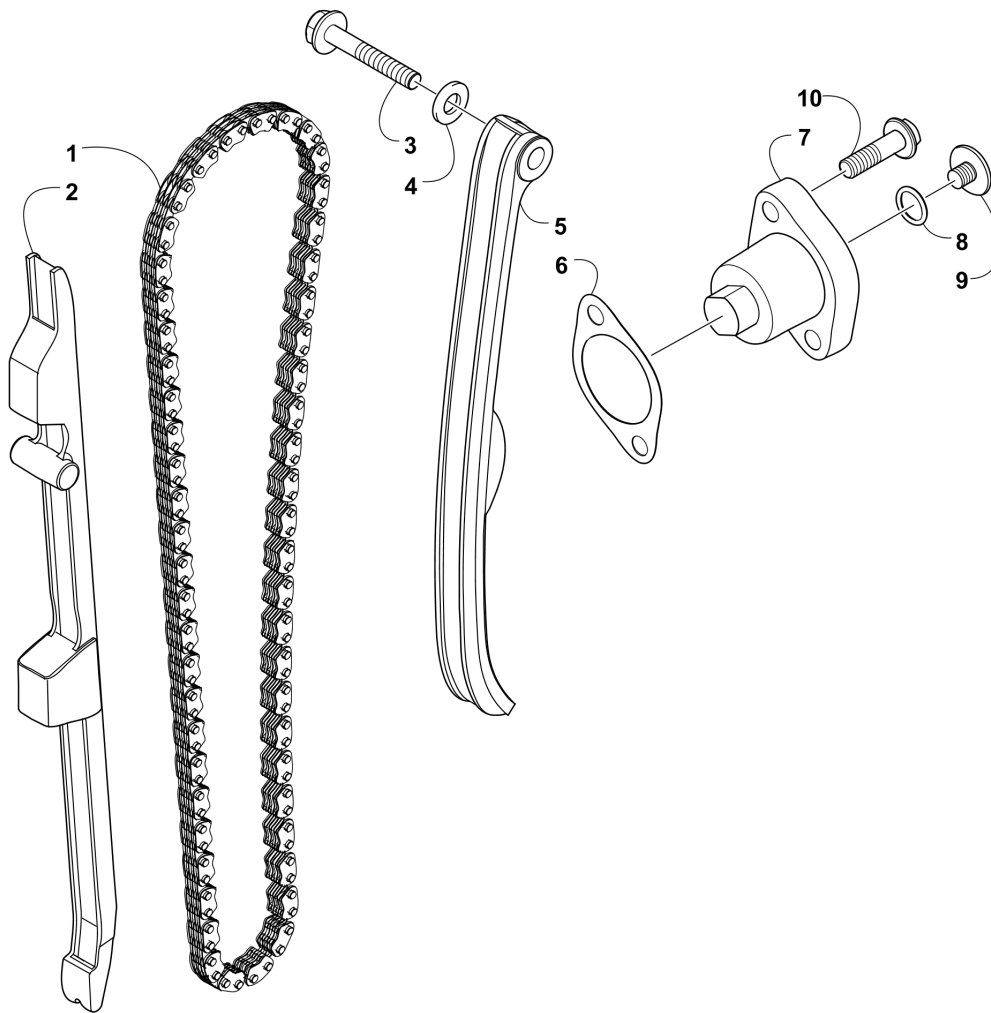
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-589		1	Duct, CVT - Front		
2	3307-587		2	Washer		
3	3307-588		2	Boot, CVT Duct		
4	3307-591		4	Clamp		
5	3307-590		1	Duct, CVT - Rear		

BRAKE AND ACCELERATOR PEDAL ASSEMBLY [104259]



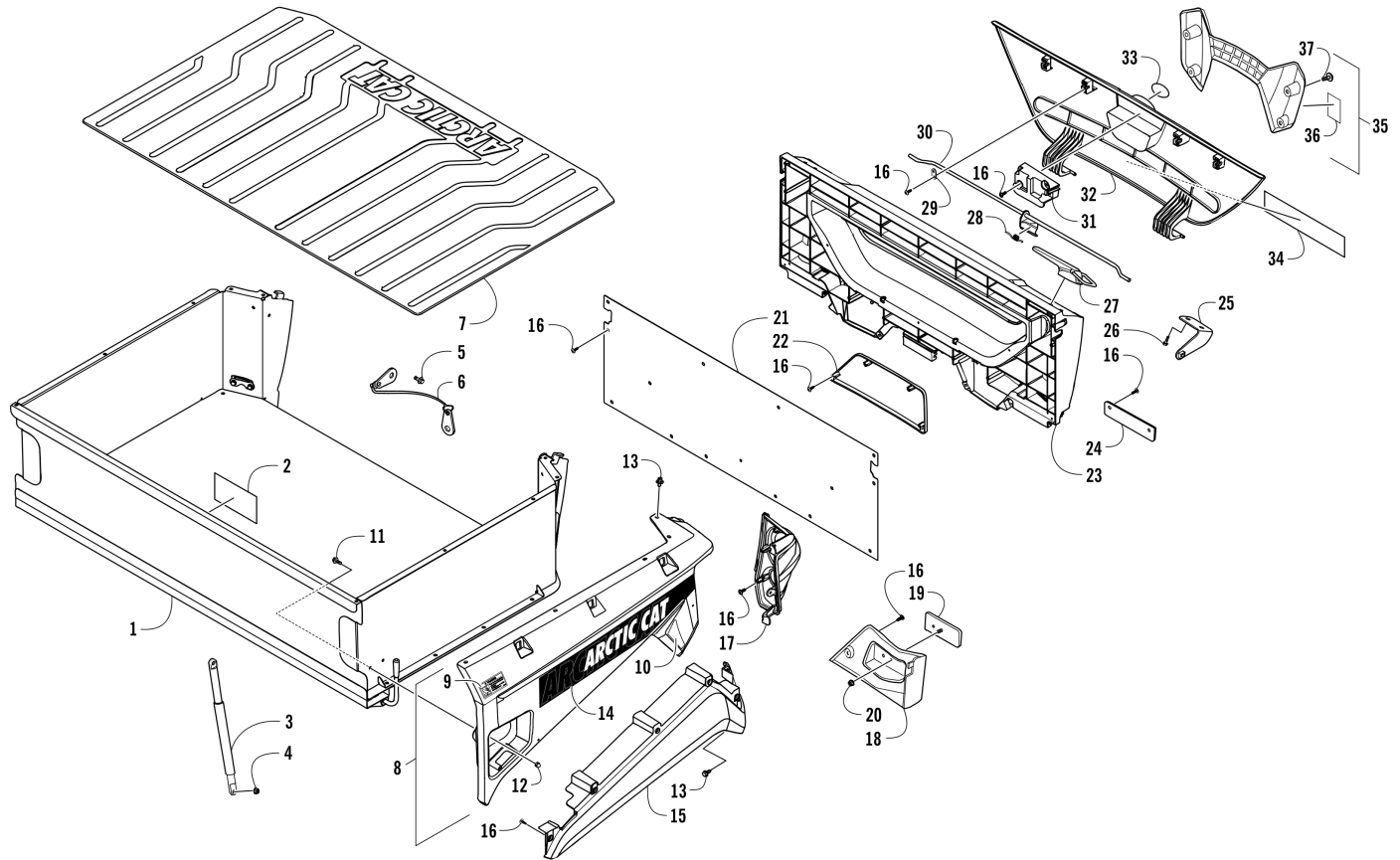
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-529		1	Pedal, Accelerator		
2	3307-527		1	Spring		
3	3304-139		4	Washer		
4	3304-153		2	E-Ring		
5	3304-568		1	Bumper, Seat - Front		
6	3307-528		1	Bracket, Pedal Assembly		
7	3304-543		1	Screw, Cap		
8	3313-522		2	Screw, Cap		
9	3307-525		1	Pedal, Brake		
10	3307-526		1	Pin, Brake Rod		
11	3307-533		1	Pin, Lock		

CAM CHAIN ASSEMBLY [301510]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0810-005		1	Chain, Cam		
2	0810-068		1	Guide, Chain		
3	0826-133		1	Pivot, Tensioner		
4	0830-150		1	Washer		
5	0810-007		1	Tensioner, Chain		
6	3303-035		1	Gasket		
7	3307-102		1	Adjuster, Tensioner - Assembly		
8	3304-100		1	O-Ring		
9	3307-125		1	Screw, Adjuster		
10	3304-569		2	Screw, Cap		

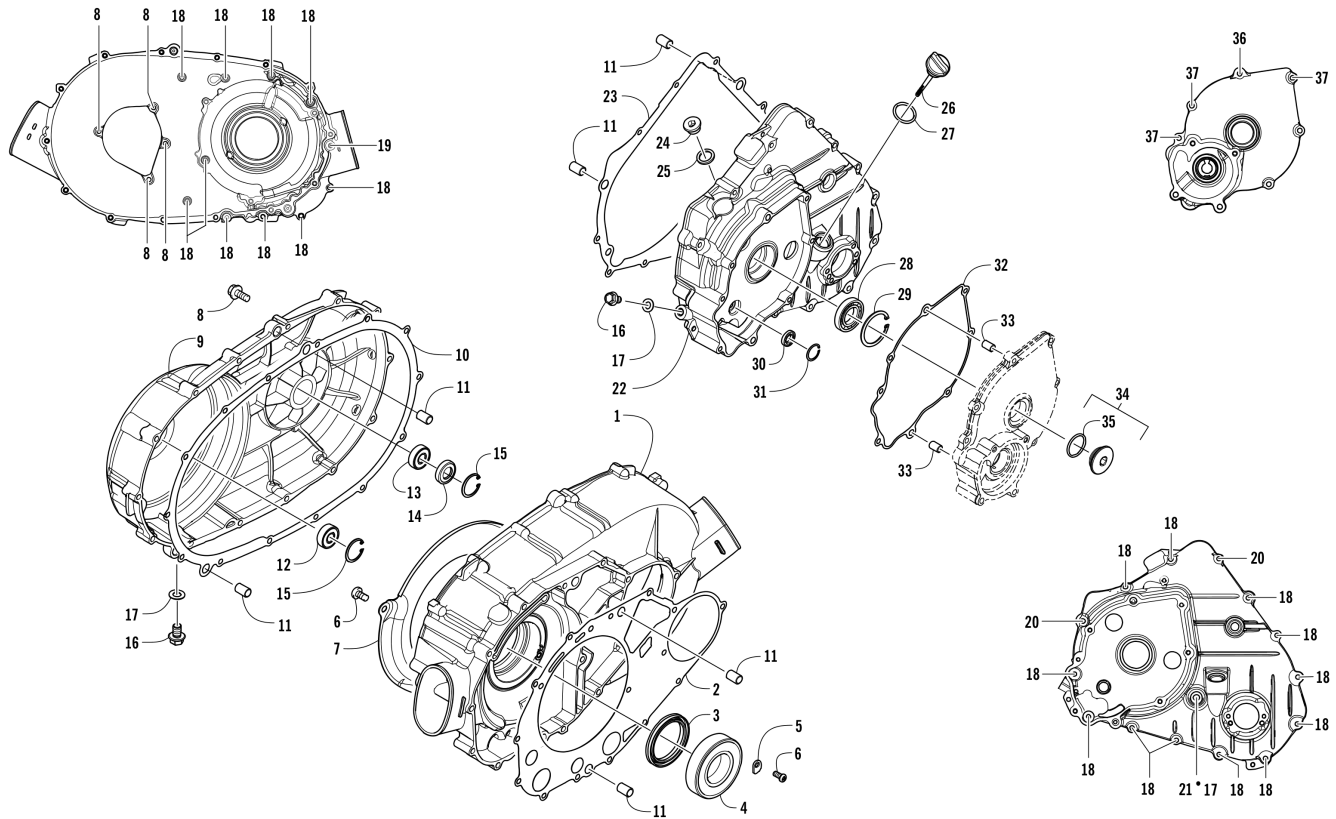
CARGO BOX AND TAILGATE ASSEMBLY [104201]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-697		1	Cargo Box Assembly	(inc. 2)	
2	4411-965		1	Decal, Warning		
3	3307-579		2	Support, Lift		
4	3304-668		4	Nut, Lock		
5	3307-358		4	Bolt, Flange		
6	3307-581		2	Cable, Cargo Box		
7	3307-480		1	Mat, Cargo Bed		
8	3307-742		1	Panel, Fender Assembly - Rear - Right - Red	(inc. 9-10)	
8	3307-743		1	Panel, Fender Assembly - Rear - Left - Red	(inc. 9-10)	
9	4411-883		2	Decal, Warning - Pinch Point		
10	5411-398		1	Decal, Reflector - Red - Right		
10	5411-399		1	Decal, Reflector - Red - Left		
11	3305-344		4	Screw, Cap		
12	3307-503		4	Nut, Cap		
13	3307-361		AR	Rivet, Reinstallable		
14	5411-318		1	Decal, Fender - Right - Red		
14	5411-319		1	Decal, Fender - Left - Red		
15	3307-497		1	Molding, Fender - Rear - Right		
15	3307-501		1	Molding, Fender - Rear - Left		
16	3304-650		AR	Screw, Self-Tapping		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3307-498		1	Cover, Taillight - Right		
17	3307-502		1	Cover, Taillight - Left		
18	3307-491		1	Housing, Reflector - Right		
18	3307-492		1	Housing, Reflector - Left		
19	3304-737		2	Reflector, Rear Red		
20	3304-774		2	Nut		
21	3307-481		1	Plate, Tailgate		
22	3307-490		1	Cover, Tailgate - Lower		
23	3307-484		1	Cover, Tailgate - Upper		
24	3307-478		2	Bracket, Hinge		
25	3307-482		1	Bracket, Tailgate - Right		
25	3307-483		1	Bracket, Tailgate - Left		
26	3305-342		4	Screw, Machine		
27	3307-479		2	Latch		
28	3307-488		1	Spring, Latch		
29	3307-489		6	Bracket, Latch		
30	3307-487		1	Latch, Lid		
31	3307-493		1	Bracket, Lid		
32	3307-486		1	Lid, Tailgate - Red		
33	3307-612		1	Decal, Logo - Tailgate		
34	5411-307		1	Decal, Tailgate - Red		
35	3307-639		1	Cover, Rear - w/Decal	(inc. 36)	
36	4411-964		1	Decal, Warning - Towing		
37	3305-783		4	Screw, Cap		

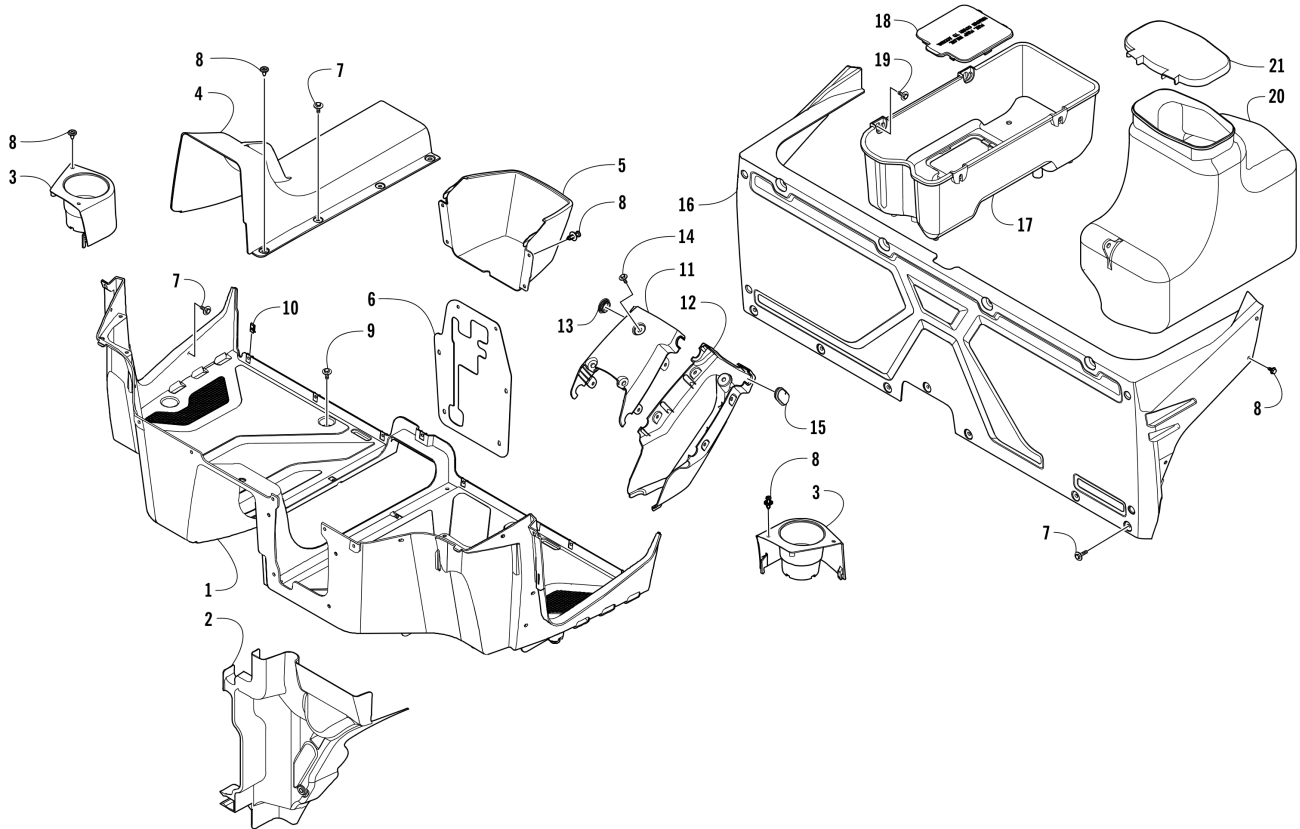
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [301558]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-250		1	Cover, Clutch		
2	0830-055		1	Gasket		
3	0830-157		1	Seal		
4	0832-071		1	Bearing		
5	0822-104		2	Retainer, Bearing		
6	0826-144		5	Screw, PPH - M6 x 1 x 12		
7	0806-103		1	Plate, Air Intake		
8	3303-386		18	Bolt, Flange		
9	3307-251		1	Cover, Drive Belt		
10	0830-056		1	Gasket		
11	0829-046		6	Pin, Dowel		
12	0832-023		1	Bearing		
13	3307-253		1	Bearing		
14	3307-755		1	Seal		
15	3303-347		2	Ring, Retaining		
16	3304-544		2	Screw, Cap		
17	3303-591		3	Washer		
18	3307-053		22	Bolt, Flange		
19	3307-054		1	Screw, Cap		
20	3307-062		2	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-060		1	Screw, Cap		
22	0806-122		1	Cover, Magneto		
23	0830-057		1	Gasket		
24	0806-099		1	Plug		
25	0830-141		1	Washer, Crush		
26	0806-029		1	Stick, Oil Level	(inc. 27)	
27	3304-102		1	O-Ring		
28	0832-053		1	Bearing		
29	3305-943		1	Ring, Retaining		
30	3305-944		1	Bearing		
31	3305-942		1	Ring, Retaining		
32	0830-206		1	Gasket		
33	3301-716		2	Pin, Dowel		
34	0812-087		1	Plug - Assembly	(inc. 35)	
35	0835-016		1	O-Ring		
36	3307-055		1	Screw, Cap		
37	3304-189		5	Bolt, Flange		

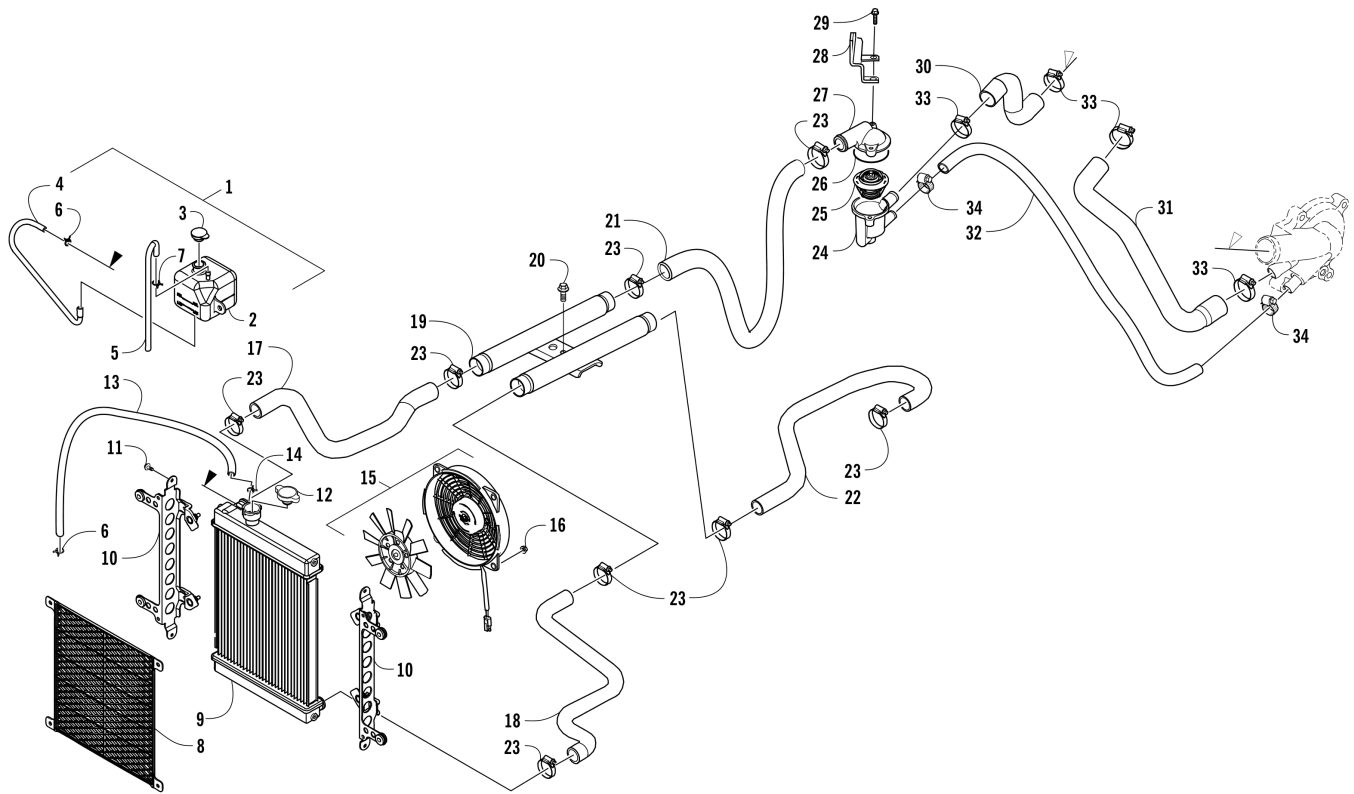
CONSOLE AND FLOOR PANEL ASSEMBLY [104245]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-371		1	Panel, Floor		
2	3307-337		1	Panel, Splash		
3	3307-373		1	Holder, Cup - Right		
3	3307-376		1	Holder, Cup - Left		
4	3307-378		1	Console, Center		
5	3307-372		1	Holder, Glove		
6	3307-375		1	Plate, Pedal		
7	3306-146		17	Screw, Cap		
8	3307-361		AR	Rivet, Reinstallable		
9	3307-137		6	Screw, Cap		
10	3304-061		AR	Nut Clip 5 mm		
11	3307-348		1	Cover, Steering - Top		
12	3307-349		1	Cover, Steering - Bottom		
13	3307-344		1	Grommet		
14	3304-587		4	Screw, Cap		
15	3307-350		1	Grommet		
16	3307-379		1	Panel, Floor - Rear		
17	3307-395		1	Box, Luggage		
18	3307-394		1	Cover, Fuel Pump		
19	3304-586		4	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3307-391		1	Box, Luggage		
21	3307-389		1	Lid, Luggage Box		

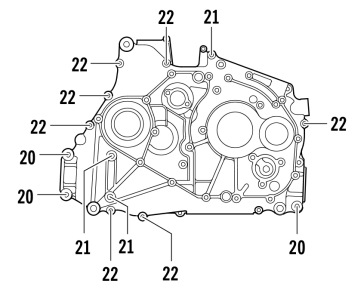
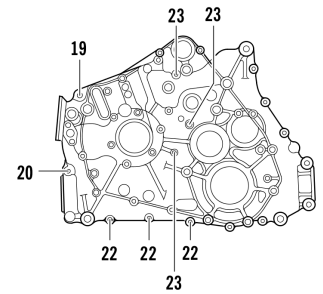
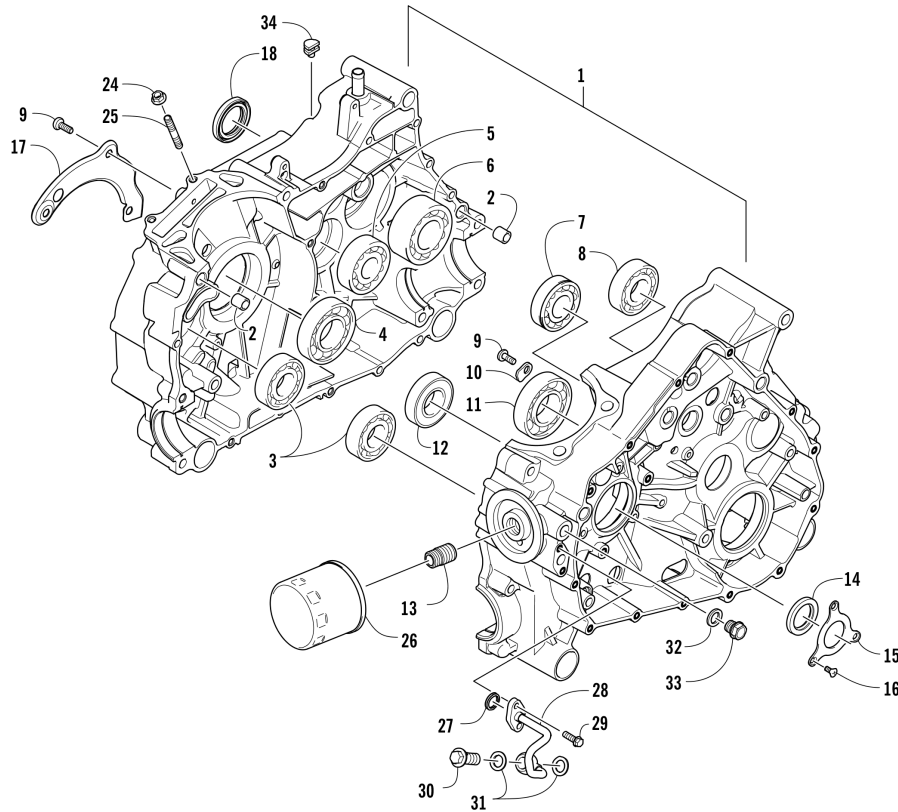
COOLING ASSEMBLY [104260]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-598		1	Tank, Reserve - Assembly	(inc. 2-7)	
2	3307-594		1	Tank, Reserve		
3	3307-599		1	Cap, Reserve		
4	3307-597		1	Hose		
5	3307-596		1	Hose, Overflow		
6	3303-349		2	Clamp, Hose		
7	3304-163		1	Clamp, Hose		
8	3307-595		1	Screen, Radiator		
9	3307-593		1	Radiator		
10	3307-607		2	Bracket, Radiator		
11	3304-587		14	Screw, Cap		
12	3303-748		1	Cap, Filler Neck		
13	3307-600		1	Hose		
14	3304-161		1	Clamp, Hose		
15	3307-592		1	Shroud, Fan - Assembly		
16	3305-396		4	Nut, Lock		
17	3307-602		1	Hose, Radiator - Upper		
18	3307-601		1	Hose, Radiator - Lower		
19	3307-606		1	Pipe, Water - Radiator		
20	3305-702		1	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-257		1	Hose, Coolant		
22	3307-603		1	Hose, Coolant		
23	3306-256		8	Clamp, Hose		
24	0808-203		1	Housing, Thermostat		
25	0813-050		1	Thermostat		
26	0830-205		1	O-Ring		
27	0808-202		1	Cover, Housing - Thermostat		
28	3306-260		1	Bracket, Mounting - Thermostat Housing		
29	3307-050		2	Screw, Cap		
30	3307-258		1	Hose, Coolant		
31	0410-310		1	Hose, Coolant - Water Pump/Cylinder		
32	3307-259		1	Hose, Coolant - Thermostat		
33	3305-941		4	Clamp, Hose		
34	0423-098		2	Clamp, Hose		

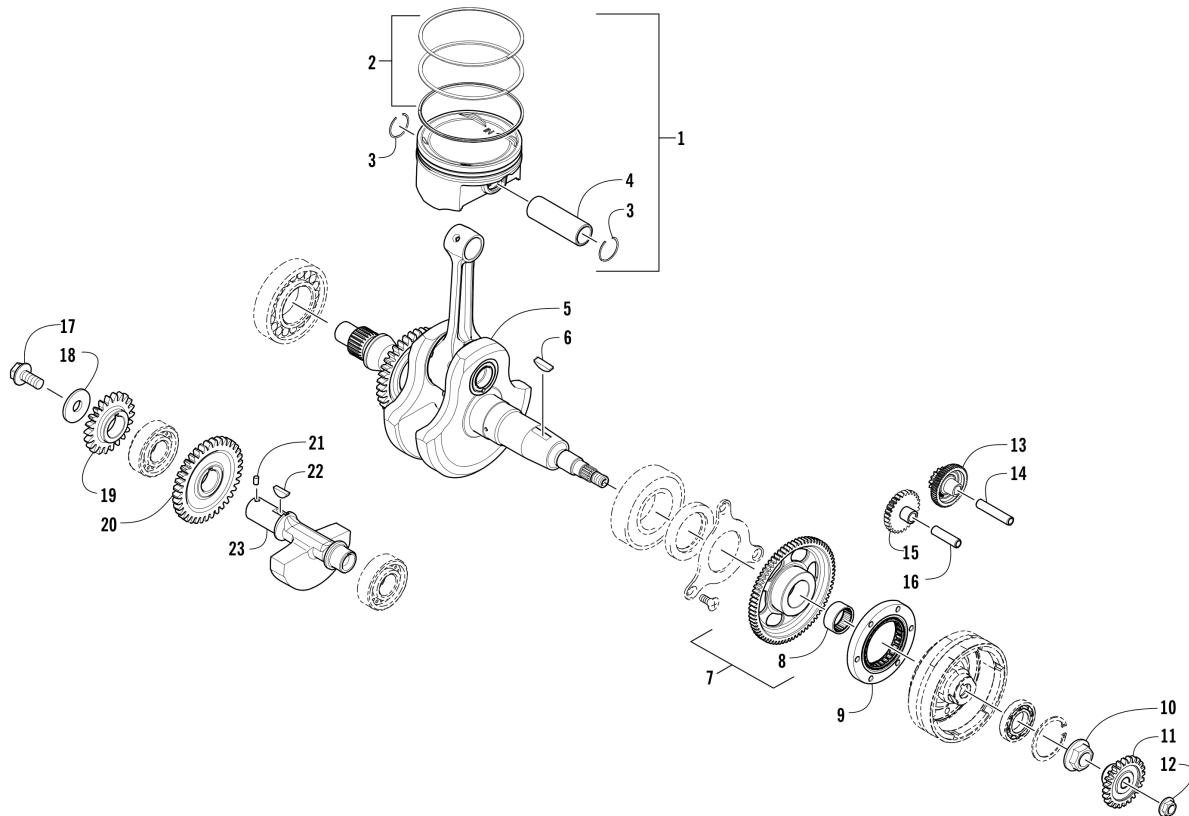
CRANKCASE ASSEMBLY [104251]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-248		1	Crankcase - Assembly	(inc. 2-21)	
2	0829-050		2	Pin, Dowel		
3	3313-745		2	Bearing		
4	0832-087		1	Bearing		
5	3304-198		1	Bearing		
6	0832-074		1	Bearing		
7	3304-195		1	Bearing		
8	3304-699		1	Bearing, Ball - Radial		
9	0826-144		5	Screw, PPH - M6 x 1 x 12		
10	0822-104		2	Retainer, Bearing		
11	0832-019		1	Bearing		
12	0832-020		1	Bearing		
13	0812-066		1	Union, Oil Filter		
14	0830-058		1	Seal		
15	0805-018		1	Retainer		
16	0826-145		3	Screw, Machine		
17	0801-018		1	Plate, Oil Guide - Right		
18	0830-066		1	Seal		
19	3307-048		1	Screw, Cap		
20	3304-607		4	Bolt, Flange		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	0826-064		3	Screw, Cap		
22	3307-051		10	Screw, Cap		
23	0826-065		3	Screw, Cap		
24	3304-654		2	Nut, Flange - 6 mm		
25	3313-721		2	Bolt, Stud		
26	0812-034		1	Filter, Oil		
27	0830-172		1	O-Ring		
28	0812-086		1	Oilline		
29	3307-049		2	Screw, Cap		
30	0812-084		1	Bolt, Banjo-Fitting		
31	0812-085		2	Washer		
32	0830-143		1	Washer, Compression - 14 x 19 x 1.35		
33	0835-004		1	Plug, Oil Pressure		
34	3313-744		1	Grommet		

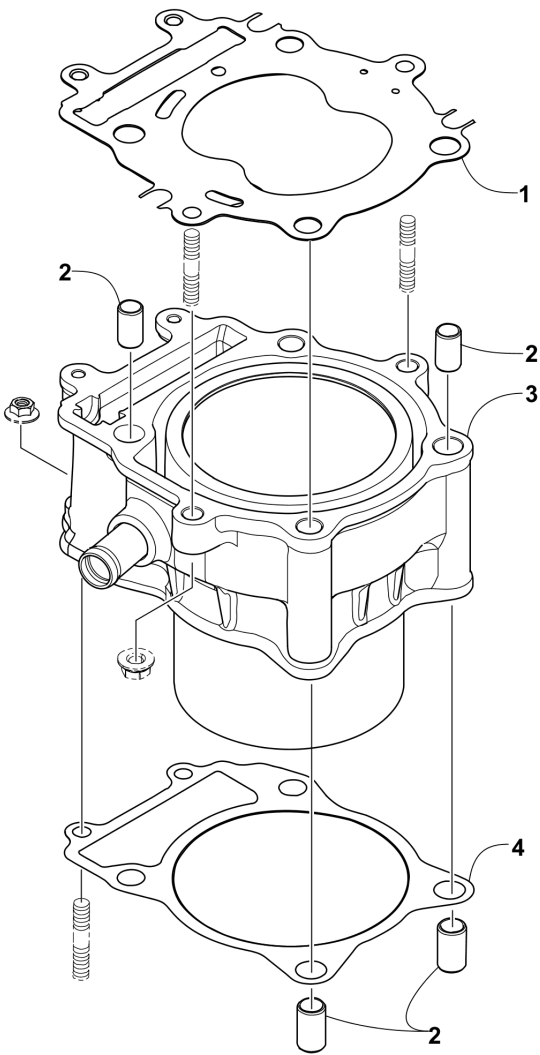
CRANKSHAFT, BALANCER, STARTER GEAR, AND PISTON ASSEMBLIES [104252]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0805-333		1	Piston Set	(inc. 2-4)	
2	0805-320		1	Ring, Piston - Set		
3	0831-060		2	Circlip		
4	0805-023		1	Pin, Piston		
5	3307-211		1	Crankshaft Assembly		
6	0829-039		1	Key		
7	0815-023		1	Gear, Starter Clutch	(inc. 8)	
8	0832-069		1	Bearing		
9	0802-044		1	Clutch, One-Way w/Hub - Assembly		
10	3306-705		1	Nut		
11	0811-036		1	Gear, Drive		
12	3303-333		1	Nut, Flange - 10 mm		
13	0815-031		1	Gear, Starter Idler - No. 1		
14	0815-007		1	Pin, Starter Idler Gear No. 1		
15	0815-022		1	Gear, Starter Idler - No. 2		
16	0815-015		1	Pin, Starter Idler Gear No. 2		
17	0826-118		1	Screw, Cap		
18	0828-091		1	Washer		
19	0811-009		1	Gear, Oil Pump Drive		
20	0811-006		1	Gear, Driven		

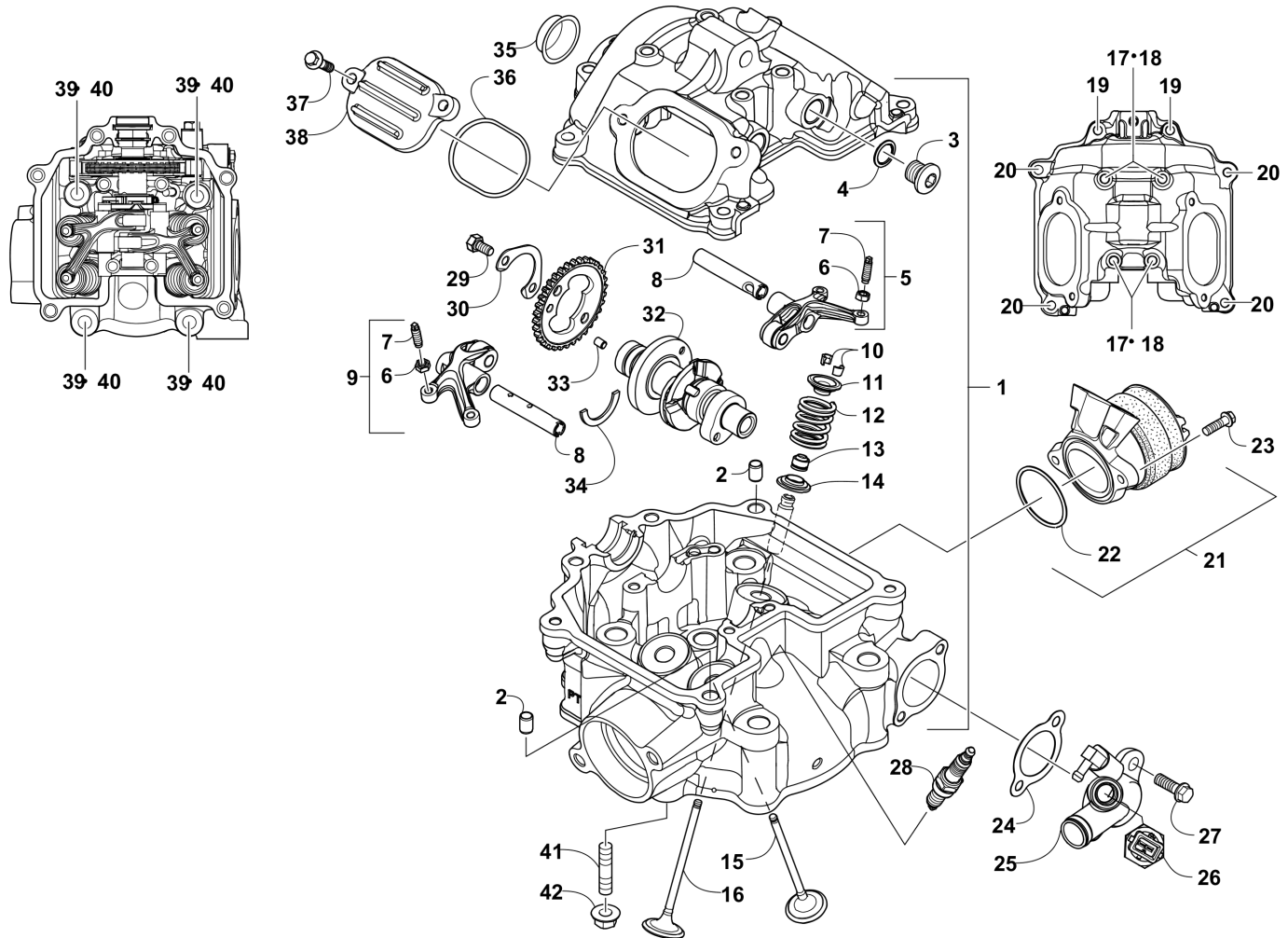
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3304-144		1	Pin, Alignment		
22	0829-037		1	Key		
23	0811-035		1	Balancer, Crank		

CYLINDER ASSEMBLY [92762]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0830-203		1	Gasket, Cylinder Head		
2	0829-046		4	Pin, Dowel		
3	0804-056		1	Cylinder		
4	0830-204		1	Gasket, Cylinder		

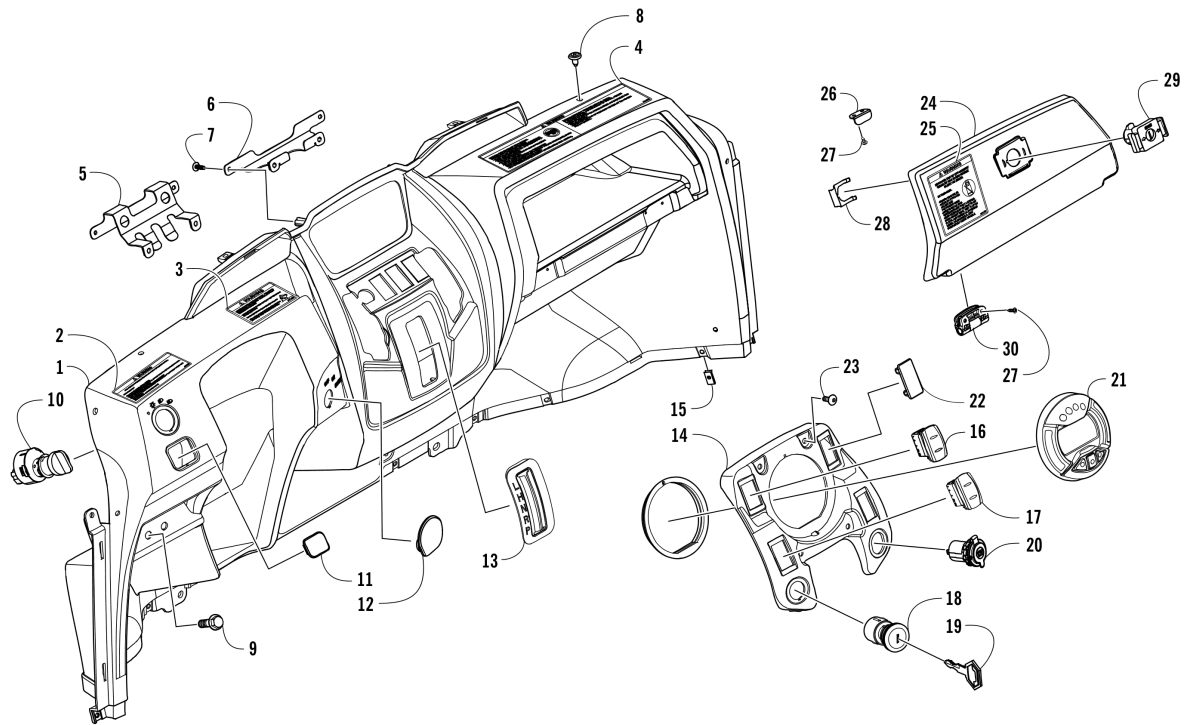
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [104264]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-212		1	Head, Cylinder	(inc. 2-17)	
2	3303-341		2	Pin, Dowel		
3	0831-053		2	Plug, Shaft		
4	0830-143		2	Washer, Compression - 14 x 19 x 1.35		
5	0809-255		1	Arm, Valve Rocker - Intake	(inc. 6-7)	
6	3304-026		4	Nut, Tappet Adjusting		
7	3304-007		4	Screw, Tappet Adjusting		
8	0809-256		2	Shaft, Rocker Arm		
9	0809-253		1	Arm, Valve Rocker - Exhaust	(inc. 6-7)	
10	3303-044		8	Cotter, Valve		
11	0809-142		4	Retainer, Spring		
12	0809-257		4	Spring, Valve		
13	0809-190		4	Seal, Oil		
14	0809-141		4	Seat, Spring		
15	0809-266		2	Valve, Exhaust		
16	0809-263		2	Valve, Intake		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3304-904		4	Screw, Cap		
18	0830-155		4	Gasket		
19	3307-057		2	Screw, Cap		
20	3307-055		4	Screw, Cap		
21	3307-255		1	Manifold, Intake	(inc. 22)	
22	0830-202		1	O-Ring		
23	3304-189		2	Bolt, Flange		
24	0830-200		1	Gasket		
25	3307-254		1	Fitting, Coolant - Assembly		
26	0824-051		1	Sensor, Engine Coolant Temperature		
27	3307-049		2	Screw, Cap		
28	0217-632		1	Plug, Spark		
29	0826-154		2	Screw, Cap		
30	0828-086		1	Plate, Retainer		
31	0809-259		1	Sprocket		
32	3306-247		1	Camshaft	(inc. 33)	
33	0829-036		1	Pin, Alignment		
34	0809-165		1	C-Ring		
35	3306-787		1	Plug, Head		
36	0830-139		2	O-Ring		
37	3304-189		4	Bolt, Flange		
38	0808-111		2	Cap, Inspection		
39	0826-062		4	Screw, Cap		
40	0828-044		4	Washer		
41	0827-064		2	Bolt, Stud		
42	3303-332		2	Nut		

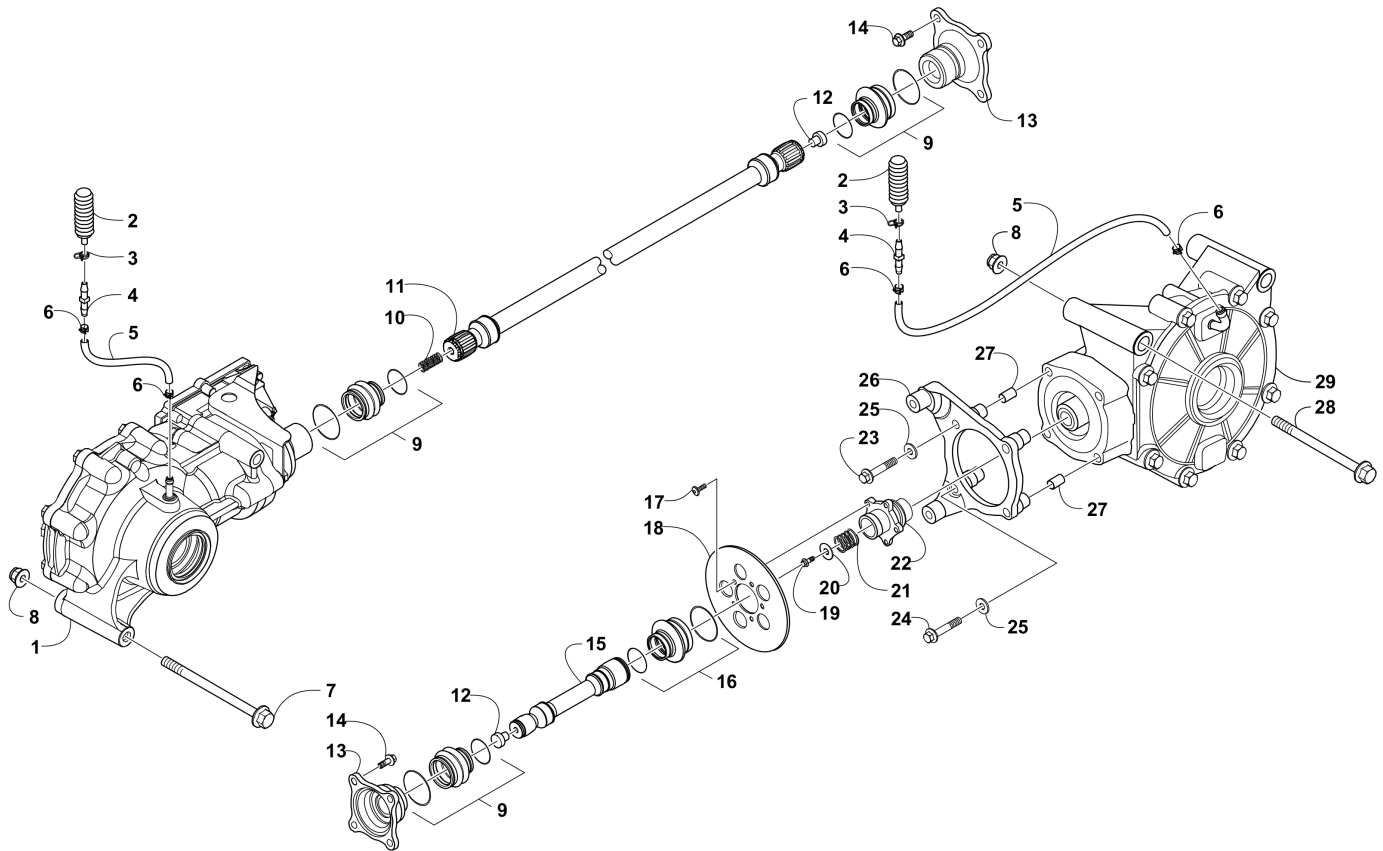
DASH ASSEMBLY [104243]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-643		1	Dash - w/Decals	(inc. 2-4)	
2	4411-962		1	Decal, Warning		
3	4411-963		1	Decal, Warning		
4	4411-960		1	Decal, Warning		
5	3307-330		1	Bracket		
6	3307-329		1	Bracket		
7	3304-650		4	Screw, Self-Tapping		
8	3307-361		8	Rivet, Reinstallable		
9	3304-586		2	Screw, Cap		
10	3307-562		1	Switch, Light		
11	3307-343		1	Cap, Cover		
12	3307-345		1	Cap, Cover		
13	3307-351		1	Plate, Shift Lever		
14	3307-328		1	Cover, Gauge - Red		
15	3304-061		AR	Nut Clip 5 mm		
16	0409-074		1	Switch, 2WD/4WD		
17	0409-071		1	Switch, Reverse Override		
18	3307-557		1	Switch, Ignition		
19	3307-558		1	Key, Ignition		
19	3307-559		1	Key, Ignition		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3313-468		1	Outlet, Accessory - 12V		
21	0520-344		1	Gauge		
22	3307-331		2	Plug, Switch Hole		
23	3304-404		4	Screw, Cap		
24	3307-642		1	Lid, Glove Box - w/Decal	(inc.25)	
25	4411-961		1	Decal, Warning		
26	3307-347		1	Bracket		
27	3304-651		10	Screw, Self-Tapping		
28	2416-984		1	Clip, Retainer		
29	3307-565		1	Lock, Glove Box		
30	3307-341		1	Hinge, Glove Box		

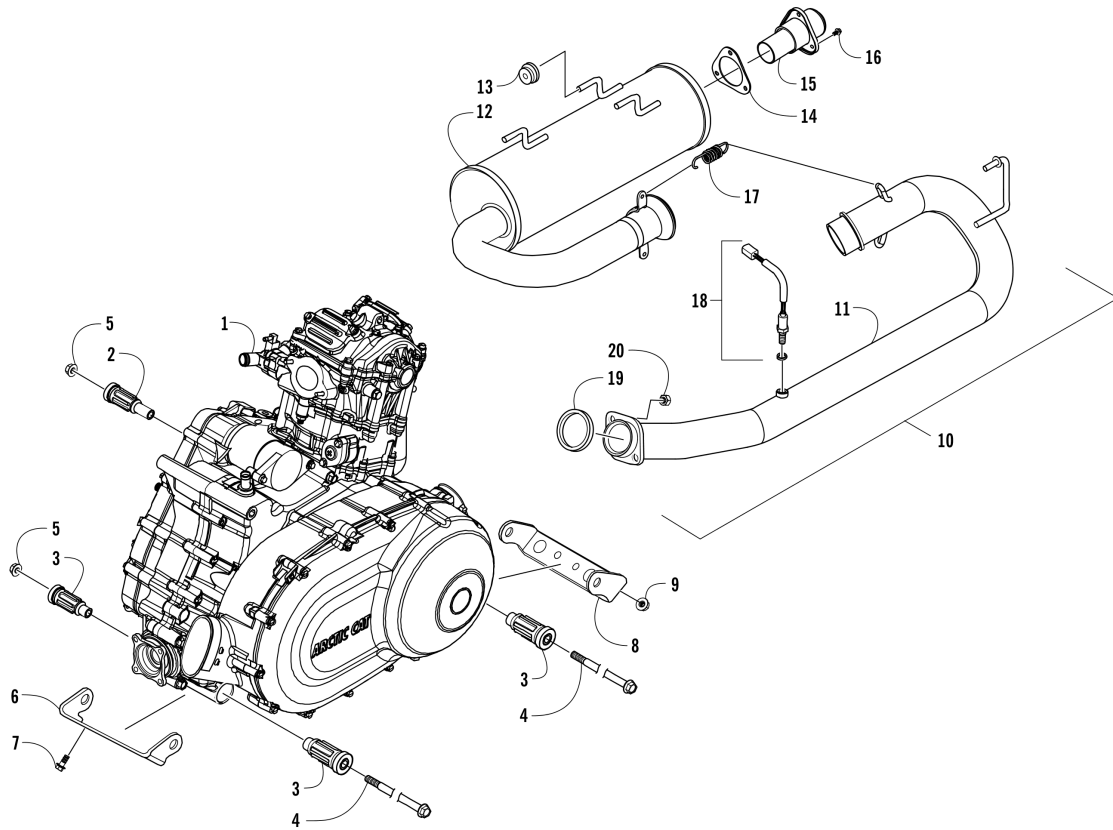
DRIVE TRAIN ASSEMBLY [104266]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-281		1	Front Drive Gearcase		
2	3313-796		2	Bladder, Gearcase		
3	3303-349		2	Clamp, Hose		
4	3323-150		2	Fitting, Vent		
5	3307-551		AR	Hose, Vent - Gearcase		
6	3313-684		4	Clamp, Hose		
7	3305-787		2	Screw, Cap		
8	3304-031		4	U-Nut		
9	3307-317		3	Boot, Propeller Shaft		
10	3307-316		1	Spring, Propeller Shaft		
11	3307-315		1	Shaft, Propeller - Front		
12	3313-783		2	Bumper, Propeller Shaft		
13	3313-774		2	Flange, Output		
14	3304-565		8	Bolt, Flange - 8 x 20		
15	3307-535		1	Shaft, Propeller - Rear		
16	3307-542		1	Boot, Propeller Shaft		
17	3303-253		5	Bolt, Disk		
18	3307-538		1	Disc, Brake		
19	3304-548		1	Bolt, Flange		
20	3304-136		1	Washer		

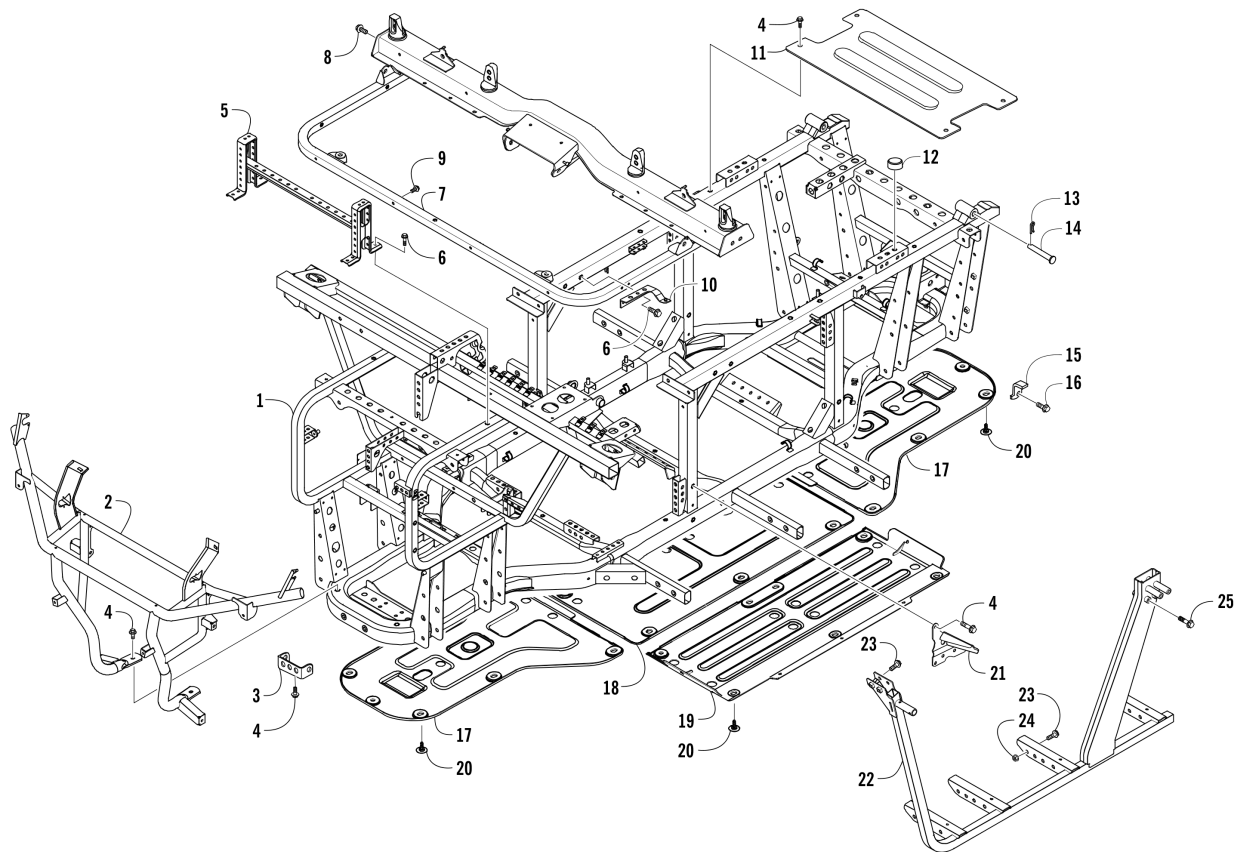
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-534		1	Spring		
22	3307-537		1	Holder, Brake Disc		
23	3307-203		2	Screw, Cap		
24	3307-445		2	Bolt, Flange		
25	3307-587		4	Washer		
26	3307-536		1	Bracket, Caliper		
27	3307-550		2	Dowel Pin		
28	3307-552		2	Bolt, Flange		
29	3307-615		1	Rear Drive Gearcase		

ENGINE AND EXHAUST [104263]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-232		1	Engine		
2	0801-189		1	Mount, Rubber - Engine		
3	0801-188		3	Mount, Rubber - Engine		
4	3323-174		2	Screw, Cap		
5	3304-031		2	U-Nut		
6	3307-604		1	Bracket, Hanger - Front		
7	3307-069		2	Screw, Cap		
8	3307-605		1	Bracket, Hanger - Rear		
9	3303-269		2	Nut		
10	3307-210		1	Exhaust, Assembly	(inc. 11-17)	
11	3307-514		1	Pipe, Exhaust - A - Black		
12	3307-209		1	Muffler		
13	3313-264		4	Bushing		
14	3313-708		1	Gasket, Spark Arrester		
15	3307-515		1	Spark Arrester		
16	3307-061		3	Screw, Cap		
17	0612-668		2	Spring		
18	0430-135		1	Sensor, Oxygen		
19	3313-743		1	Gasket, Exhaust Pipe		
20	3304-125		2	Nut		

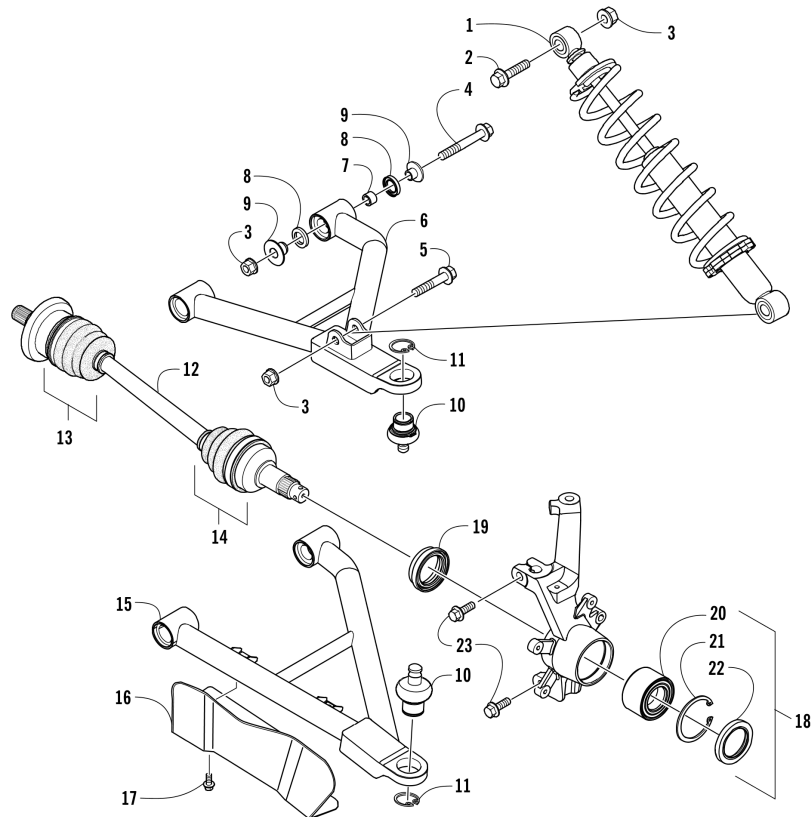
FRAME AND RELATED [104246]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-567		1	Frame		
2	3307-584		1	Bumper, Front		
3	3307-568		1	Bracket, Differential		
4	3304-543		17	Screw, Cap		
5	3307-576		1	Bracket, Cover - Front		
6	3304-587		2	Screw, Cap		
7	3307-572		1	Cross Tube Assembly - Seat		
8	8408-820		4	Screw, Cap		
9	3304-565		8	Bolt, Flange - 8 x 20		
10	3307-571		1	Bracket, A/C Generator		
11	3307-575		1	Bracket, Protector		
12	3306-458		4	Bumper, Seat		
13	3307-586		2	Pin, Lock		
14	3307-580		2	Pin		
15	3307-569		2	Stay, Latch		
16	3304-544		2	Screw, Cap		
17	3307-370		2	Plate, Skid		
18	3307-392		1	Plate, Skid		
19	3307-393		2	Plate, Skid		
20	0423-545		34	Screw, Shoulder		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-570		1	Bracket, Shifter		
22	3307-573		1	Tube, Side - Frame - Right		
22	3307-574		1	Tube, Side - Frame - Left		
23	3303-370		16	Screw, Cap		
24	3304-668		12	Nut, Lock		
25	3307-203		4	Screw, Cap		

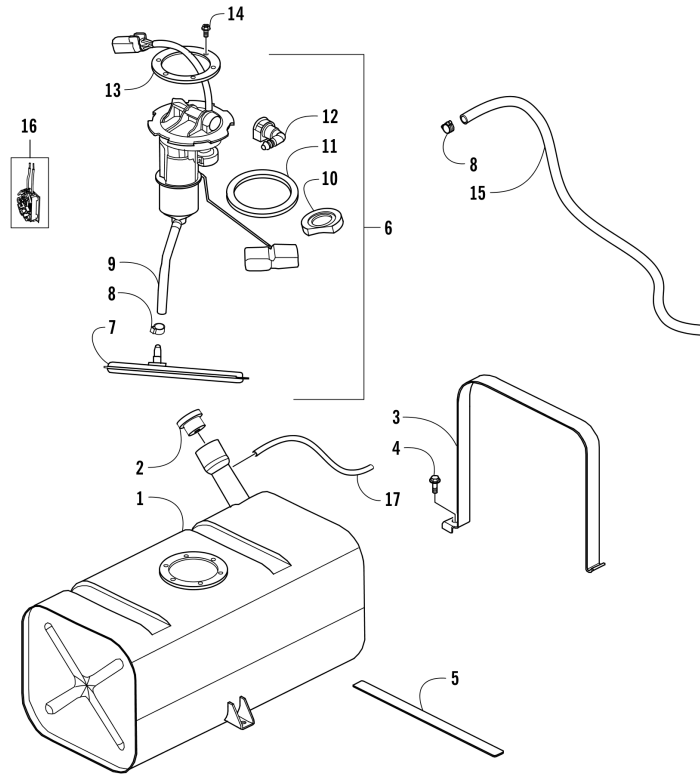
FRONT SUSPENSION ASSEMBLY [104247]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-400		2	Shock/Spring Assembly		
2	3307-426		2	Bolt, Flange		
3	3304-031		10	U-Nut		
4	3307-427		4	Bolt, Flange		
5	3304-595		2	Bolt, Flange		
6	3307-414		1	A-Arm, Upper - Front - Right	(inc. 7-11)	
6	3307-419		1	A-Arm, Upper - Front - Left	(inc. 7-11)	
7	3307-415		8	Bearing		
8	3307-417		16	Seal, Dust		
9	3307-416		16	Collar		
10	0405-483		4	Ball Joint		
11	0423-009		4	Clip, Ball Joint		
12	3307-428		1	Halfshaft - Front - Right		
12	3307-429		1	Halfshaft - Front - Left		
13	3313-560		1	Service Kit, Differential Side Boot (In Board)		
14	3313-558		1	Repair Kit, Boot - Drive Axle - Outbound		
15	3307-418		1	A-Arm, Lower - Front - Right	(inc. 7-11)	
15	3307-420		1	A-Arm, Lower - Front - Left	(inc. 7-11)	
16	3306-486		1	Mudguard - Right		
16	3306-487		1	Mudguard - Left		

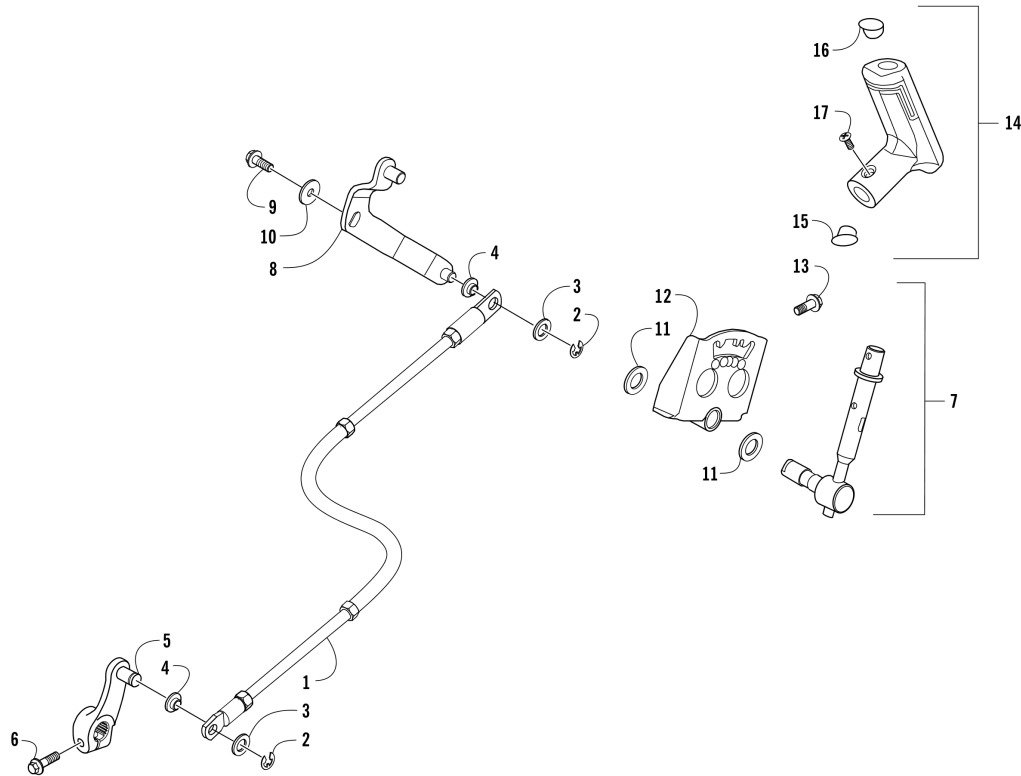
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3304-587		4	Screw, Cap		
18	3307-398		1	Knuckle, Steering Assembly - Right	(inc. 20-22)	
18	3307-399		1	Knuckle, Steering Assembly - Left	(inc. 20-22)	
19	3307-422		1	Seal, Dust		
20	1402-809		1	Bearing		
21	0423-423		1	Ring, Retaining		
22	3307-423		1	Seal, Dust		
23	3307-425		4	Bolt, Flange		

GAS TANK ASSEMBLY [104249]



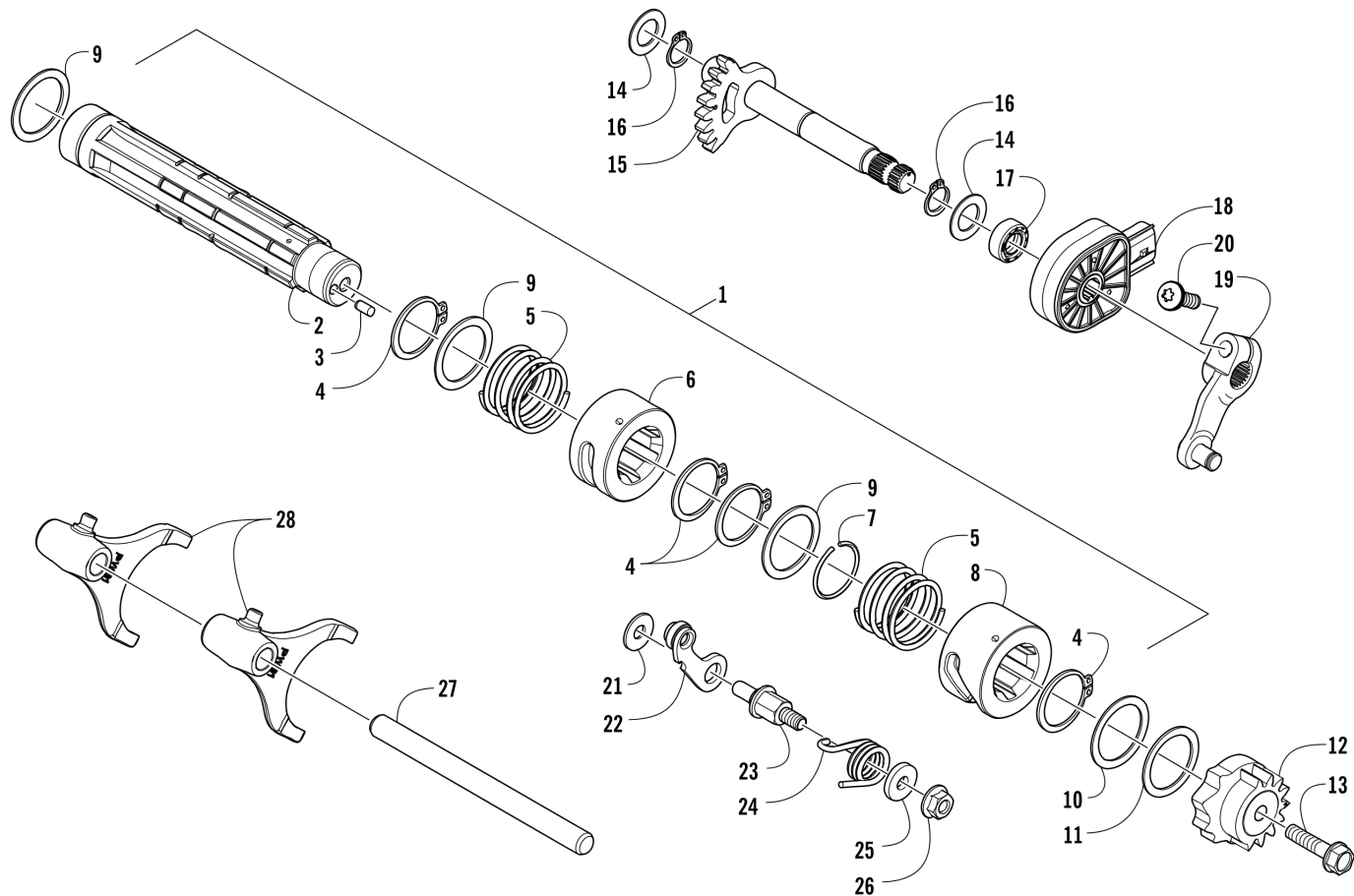
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-206		1	Tank, Gas		
2	3307-555		1	Cap, Gas Tank		
3	3307-469		2	Bracket, Gas Tank		
4	3304-565		2	Bolt, Flange - 8 x 20		
5	3307-466		5	Pad, Foam		
6	3307-468		1	Fuel Pump Assembly	(inc. 7-12)	
7	3307-077		1	Fuel Filter		
8	3307-079		3	Clip		
9	3307-465		1	Hose, Filter		
10	3307-467		1	Stopper		
11	3313-845		1	Seal		
12	3306-870		1	Fitting, Quick-Connect		
13	3306-299		1	Plate, Retaining		
14	3307-470		6	Bolt, Washer		
15	3307-207		1	Hose, Fuel		
16	1770-170		1	Fuel Level Sensor Kit		
17	3307-463		1	Hose, Fuel - Overflow		

GEAR SHIFT ASSEMBLY [104262]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-520		1	Cable, Shifter		
2	3313-766		2	E-Ring		
3	3304-138		2	Washer		
4	3323-037		2	Bushing		
5	3307-516		1	Arm, Gear Shift		
6	3304-551		1	Bolt, Flange - 6 x 22		
7	3307-517		1	Shifter Assembly	(inc. 8-12)	
8	3307-519		1	Bracket, Shift Guide		
9	3307-644		1	Bolt, Flange		
10	3307-531		1	Washer		
11	3307-532		2	Washer		
12	3307-518		1	Bracket, Shifter		
13	3303-543		2	Collar, Spring		
14	3307-523		1	Knob, Shifter	(inc. 15-16)	
15	3307-521		1	Cover, Shifter Knob		
16	3307-524		1	Cover, Shifter Knob		
17	3307-530		2	Screw		

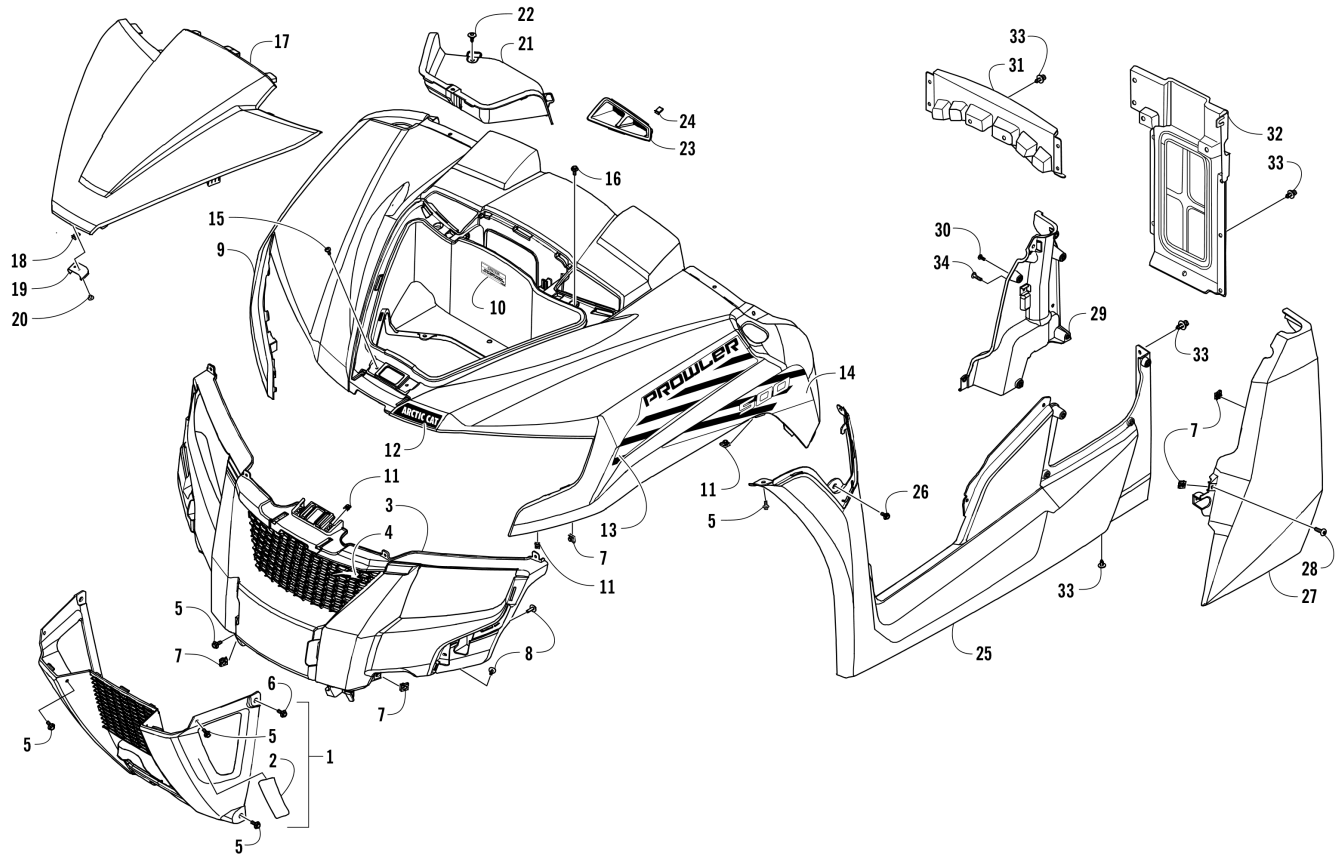
GEAR SHIFTING ASSEMBLY [104256]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-280		1	Shaft, Gear Shift - Assembly	(inc. 2-8 and two No. 9)	
2	3306-852		1	Shaft, Gear Shift		
3	3304-439		1	Pin, Dowel		
4	3304-147		4	Circlip, External - 25 mm		
5	0818-060		2	Spring		
6	3306-851		1	Cam, Reverse		
7	0831-016		1	C-Ring		
8	3307-279		1	Cam, Gear Shift		
9	0828-079		3	Washer		
10	0828-081		1	Washer, Thrust		
11	0828-080		1	Washer, Thrust		
12	0818-061		1	Plate, Gear Shift Cam		
13	3304-569		1	Screw, Cap		
14	0828-084		2	Washer		
15	0818-113		1	Shaft, Sub-Gear Shift	(inc. 16)	

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0831-056		2	Ring, Retaining		
17	0830-179		1	Seal		
18	3306-259		1	Switch, Gear Position		
19	3307-516		1	Arm, Gear Shift		
20	3304-551		1	Bolt, Flange - 6 x 22		
21	0828-083		1	Washer		
22	0818-084		1	Stopper, Cam		
23	0818-062		1	Support, Cam Stopper		
24	0818-109		1	Spring		
25	0828-082		1	Washer		
26	3304-654		1	Nut, Flange - 6 mm		
27	0818-021		1	Shaft, Shift Fork		
28	0818-088		2	Fork, Shift		

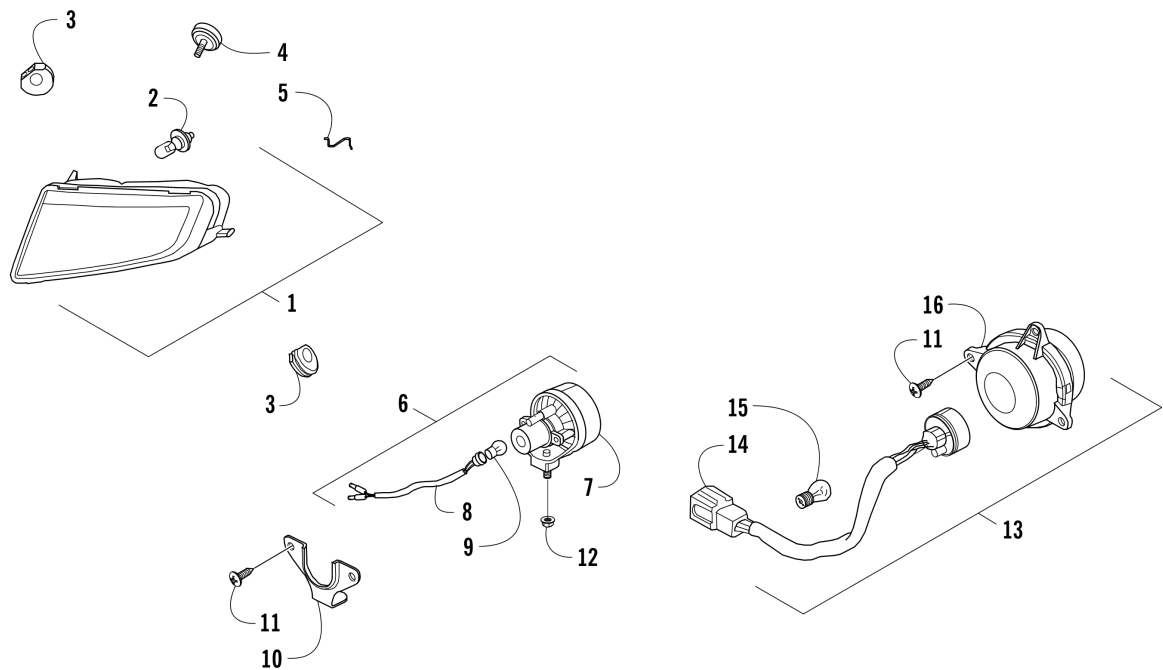
GRILLE, FRONT BODY PANEL, AND SIDE PANEL ASSEMBLY [104200]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-712		1	Fascia, Lower Front	(inc. 2)	
2	5411-396		1	Decal, Reflector - Amber		
2	5411-397		1	Decal, Reflector - Amber		
3	3307-340		1	Fascia, Upper Front		
4	4411-479		1	Decal, AirCat		
5	3304-586		12	Screw, Cap		
6	3305-783		2	Screw, Cap		
7	3303-267		AR	Clip, U-Nut		
8	3304-029		6	Bolt, Washer - 5 x 16		
9	3307-746		1	Panel, Front Body - Red	(inc. 10)	
10	4411-553		1	Decal, Caution - Load Capacity (25 lb)		
11	3304-061		AR	Nut Clip 5 mm		
12	5411-009		1	Decal, Panel - Front - Green		
12	5411-231		1	Decal, Panel - Front - Red		
13	5411-314		1	Decal, Panel - Upper - Right - Red		
13	5411-315		1	Decal, Panel - Upper - Left - Red		
14	5411-316		1	Decal, Panel - Lower - Right - Red		
14	5411-317		1	Decal, Panel - Lower - Left - Red		
15	3307-357		2	Screw		
16	3307-358		2	Bolt, Flange		

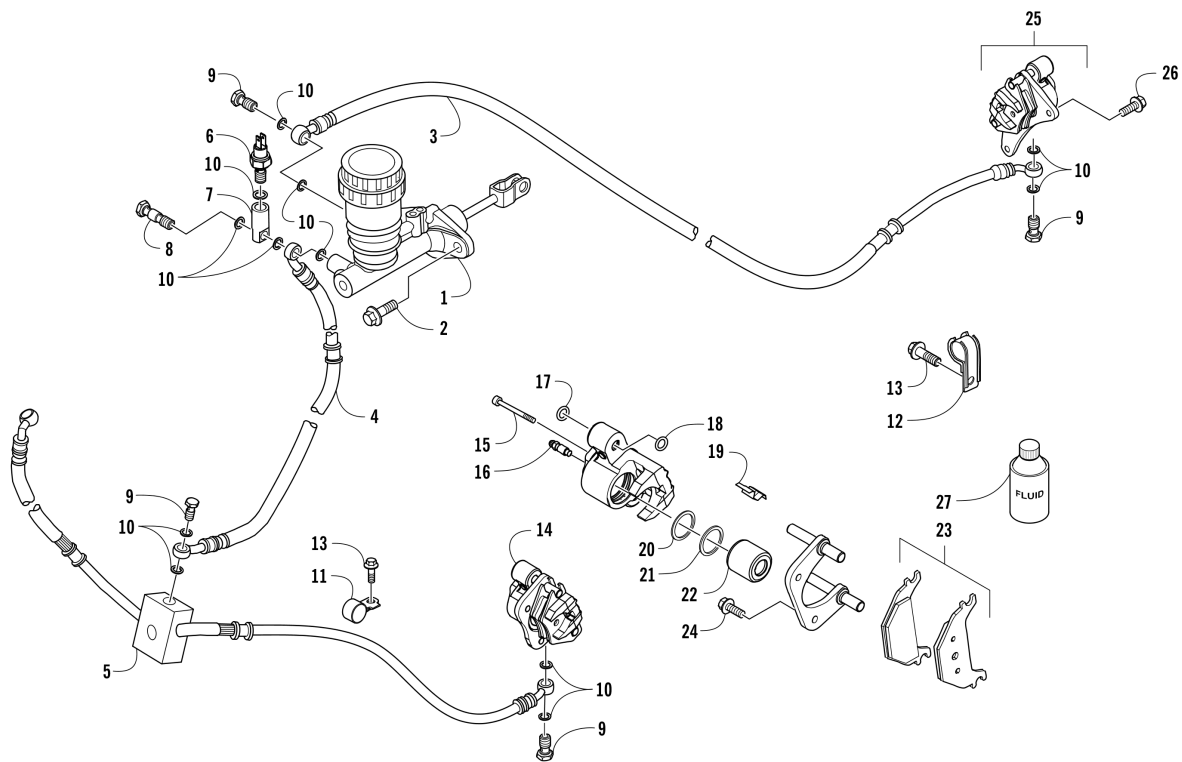
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	3307-353		1	Cover, Panel - Red		
18	3307-360		2	Nut, Spring		
19	3307-335		1	Clip, Fender		
20	3304-123		2	Screw, Washer - 4 mm		
21	3307-336		1	Cover		
22	3303-592		3	Clip, Retaining		
23	3307-338		1	Vent - Right		
23	3307-339		1	Vent - Left		
24	3307-354		4	Clip		
25	3307-374		1	Panel Side - Floor - Right		
25	3307-377		1	Panel Side - Floor - Left		
26	3304-587		2	Screw, Cap		
27	3307-381		1	Panel, Side - Right - Red		
27	3307-384		1	Panel, Side - Left - Red		
28	3306-146		2	Screw, Cap		
29	3307-382		1	Panel, Seat - Right		
29	3307-385		1	Panel, Seat - Left		
30	3304-650		12	Screw, Self-Tapping		
31	3307-387		1	Panel, Splash		
32	3307-386		1	Panel, Splash - Right		
32	3307-388		1	Panel, Splash - Left		
33	3307-361		AR	Rivet, Reinstallable		
34	3307-137		2	Screw, Cap		

HEADLIGHT AND TAILLIGHT ASSEMBLY [104195]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0509-100		1	Headlight, Halogen - Assembly - Right	(inc. 2)	
1	0509-101		1	Headlight, Halogen - Assembly - Left	(inc. 2)	
2	0409-182		2	Bulb, Headlight - H13		
3	3307-322		2	Grommet, Headlight - Right		
3	3307-323		2	Grommet, Headlight - Left		
4	3307-325		2	Screw, Knob		
5	3307-321		4	Wireform, Headlight		
6	3306-515		2	Reverse Light - Assembly	(inc. 7-9)	
7	3306-506		1	Lens Assembly		
8	3306-516		1	Harness, Running Light		
9	3313-508		1	Bulb		
10	3307-554		2	Bracket		
11	3304-650		10	Screw, Self-Tapping		
12	3304-774		2	Nut		
13	3306-510		1	Taillight Assembly - Right	(inc. 14-16)	
13	3306-511		1	Taillight Assembly - Left	(inc. 14-16)	
14	3360-514		1	Harness, Taillight		
15	3303-849		1	Bulb, Taillight		
16	3306-512		1	Lens Assembly - Right		
16	3306-513		1	Lens Assembly - Left		

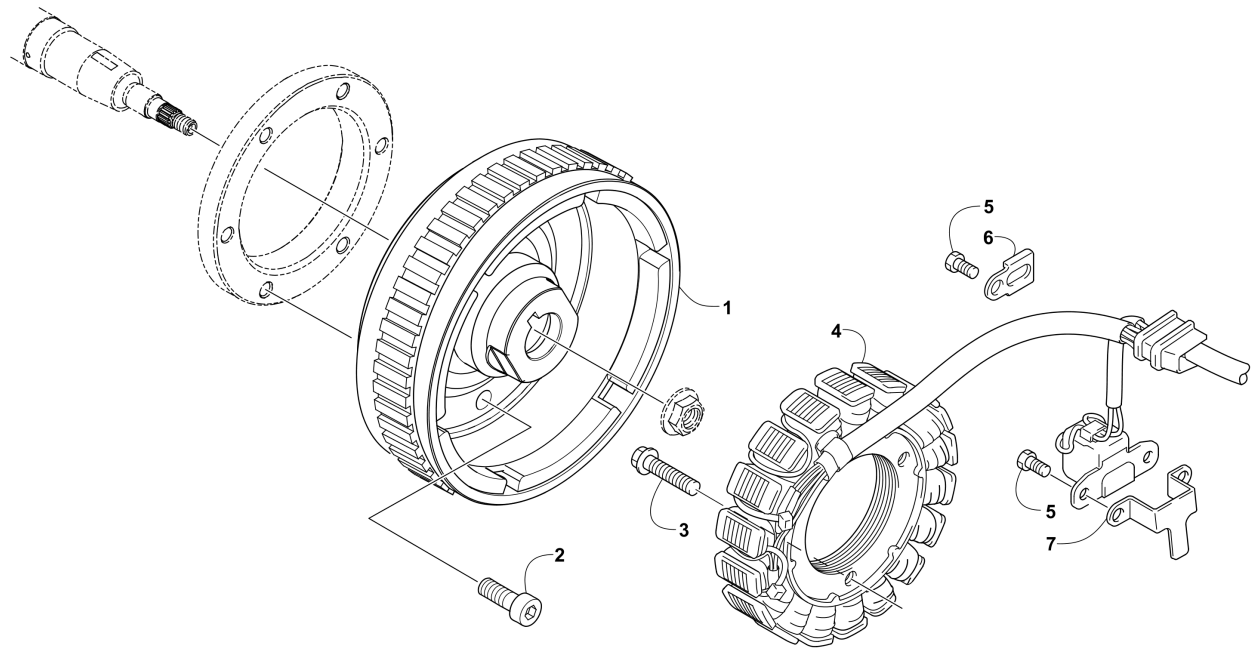
HYDRAULIC BRAKE ASSEMBLY [104258]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-365		1	Master Cylinder		
2	3305-749		2	Screw, Cap		
3	3307-362		1	Hose, Brake - Rear		
4	3307-367		1	Hose, Brake - Front		
5	3307-368		1	Hose, Brake - Assembly - Front - LH/RH		
6	3313-820		1	Switch, Brake		
7	3307-366		1	Adaptor, Oil Pressure Sensor		
8	3304-674		1	Bolt, Oil - 10 x 33		
9	3307-067		5	Bolt, Banjo-Fitting		
10	3303-284		13	Washer, Crush		
11	3307-369		2	Clamp		
12	3307-364		2	Clamp		
13	3304-553		4	Bolt, Flange - 6 x 12		
14	3307-433		1	Caliper - Front - Right	(inc. 15-23)	
14	3307-435		1	Caliper - Front - Left	(inc. 15-23)	
15	3304-326		2	Pin		
16	3304-330		1	Valve, Bleed		
17	3304-322		1	Boot		
18	3304-329		1	Bushing		
19	3304-315		1	Spring		

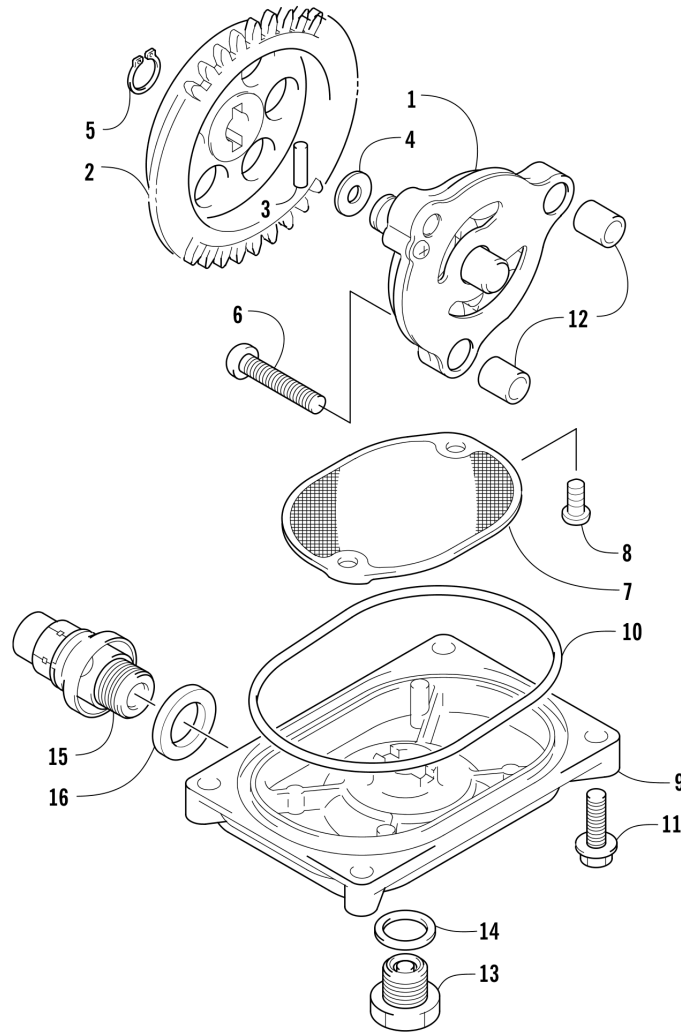
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3305-380		1	Seal, Piston (Foot Brake)		
21	3305-377		1	Seal, Dust (Foot Brake)		
22	3304-314		1	Piston (Foot Brake)		
23	3303-908		1	Pad, Brake - Set	Front	
23	3307-443		1	Pad, Brake - Set	Rear	
24	3307-069		2	Screw, Cap		
25	3307-442		1	Caliper - Rear	(inc. 15-23)	
26	3307-445		2	Bolt, Flange		
27	5639-848		AR	Fluid, Brake - 12 oz		

MAGNETO ASSEMBLY [301518]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0802-062		1	Rotor/Flywheel		
2	0826-120		6	Screw, Cap		
3	3307-116		3	Screw, Cap		
4	0802-073		1	Stator		
5	3307-059		3	Screw, Cap		
6	0802-003		1	Clamp, Routing		
7	0802-004		1	Clamp, Routing		

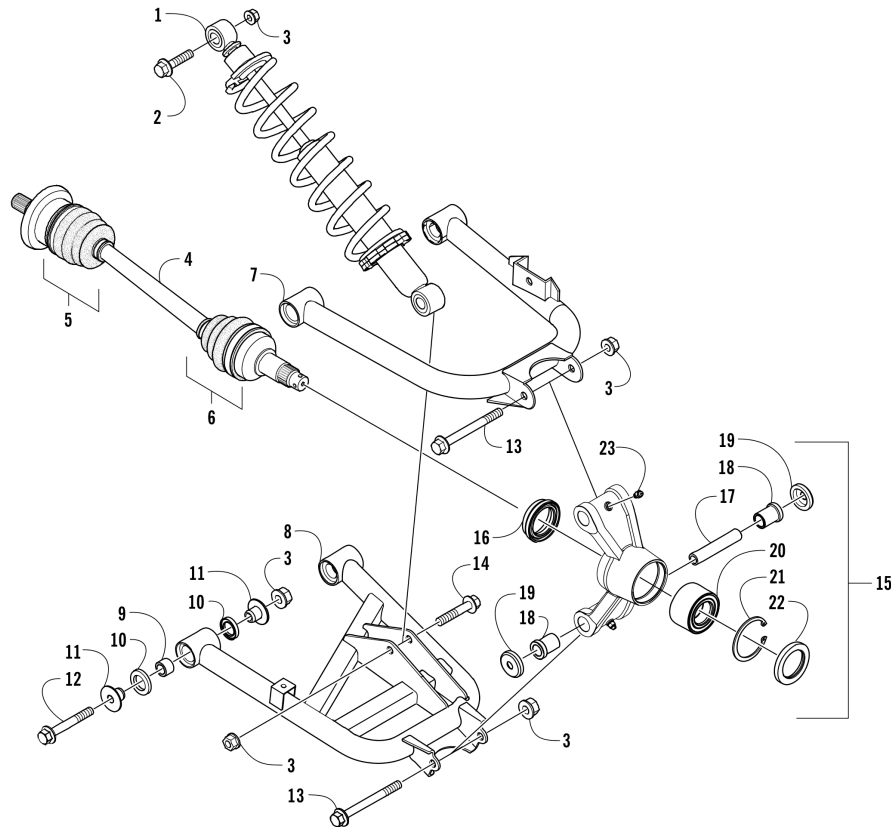
OIL PUMP AND STRAINER ASSEMBLY [104253]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0812-069		1	Pump, Oil		
2	0812-010		1	Gear, Driven		
3	0812-036		1	Pin, Driven Gear		
4	0828-007		1	Washer		
5	3304-146		1	Ring, Retaining		
6	3307-063		3	Screw, Machine		
7	0812-049		1	Strainer, Oil		
8	3307-047		2	Screw, Cap		
9	0812-038		1	Cap, Oil Strainer		
10	0830-159		1	O-Ring		
11	3307-050		4	Screw, Cap		
12	0829-033		2	Pin, Dowel		
13	0812-065		1	Plug, Drain		
14	0830-143		1	Washer, Compression - 14 x 19 x 1.35		
15	0812-067		1	Valve, Oil-Relief - Assembly	(inc. 16)	

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0830-181		1	O-Ring		

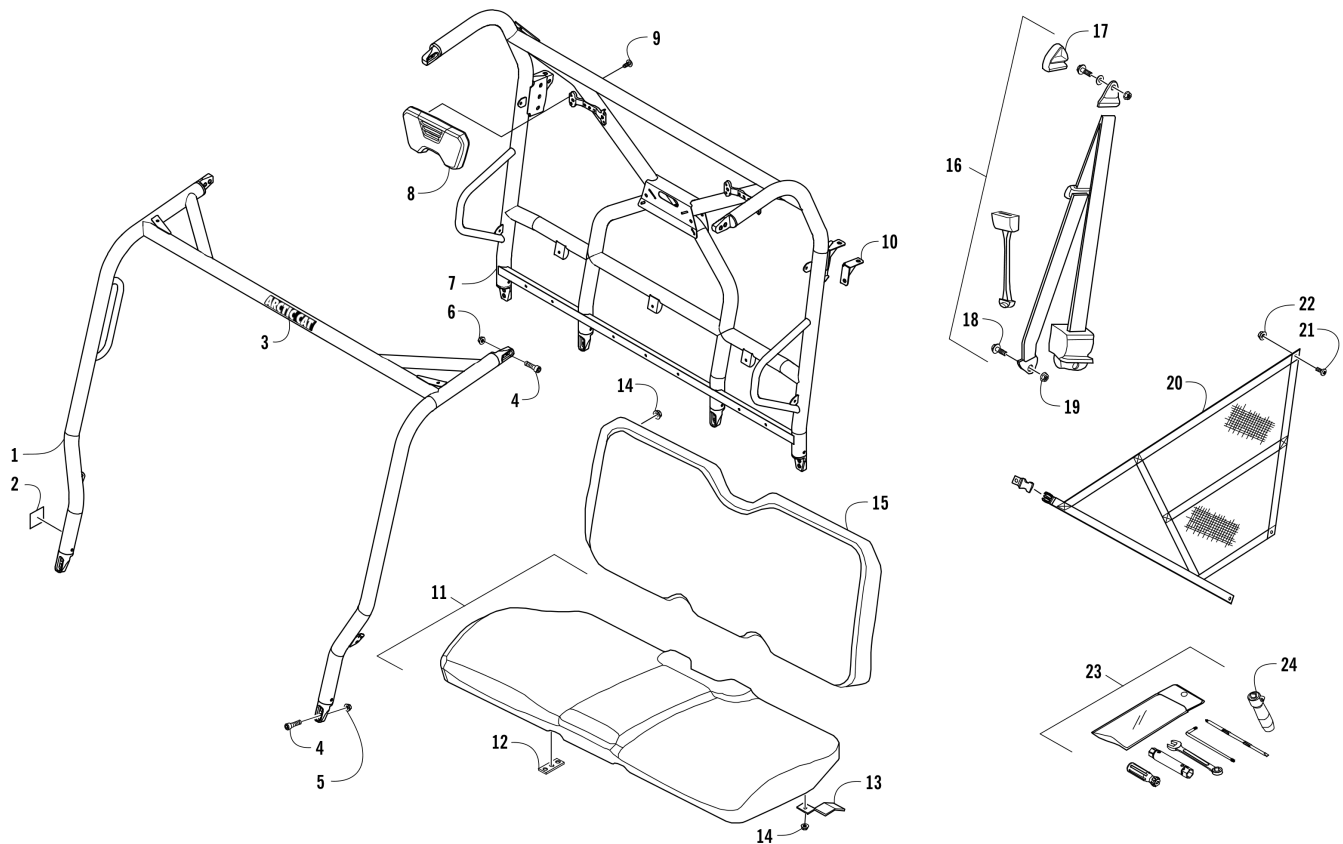
REAR SUSPENSION ASSEMBLY [104248]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-544		2	Shock/Spring Assembly		
2	3306-818	X	2	Screw, Cap		
3	3304-031		16	U-Nut		
4	3307-438		2	Halfshaft		
5	3307-635		1	Service Kit, Boot - Differential Side		
6	3307-634		1	Service Kit, Boot - Wheel Side		
7	3307-545		1	A-Arm, Upper - Rear - Right	(inc. 9-11)	
7	3307-547		1	A-Arm, Upper - Rear - Left	(inc. 9-11)	
8	3307-546		1	A-Arm, Lower - Rear - Right	(inc. 9-11)	
8	3307-548		1	A-Arm, Lower - Rear - Left	(inc. 9-11)	
9	3307-415		8	Bearing		
10	3307-417		16	Seal, Dust		
11	3307-416		16	Collar		
12	3307-427		8	Bolt, Flange		
13	3307-553		4	Bolt, Flange		
14	3304-595		2	Bolt, Flange		
15	3307-539		2	Knuckle, Assembly	(inc. 16-23)	
16	3307-422		1	Seal, Dust		
17	3307-541		2	Collar, Knuckle		
18	3307-540		4	Bushing		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	3307-543		4	Seal, Dust		
20	1402-809		1	Bearing		
21	0423-423		1	Ring, Retaining		
22	3307-423		1	Seal, Dust		
23	3303-393		2	Fitting, Grease		

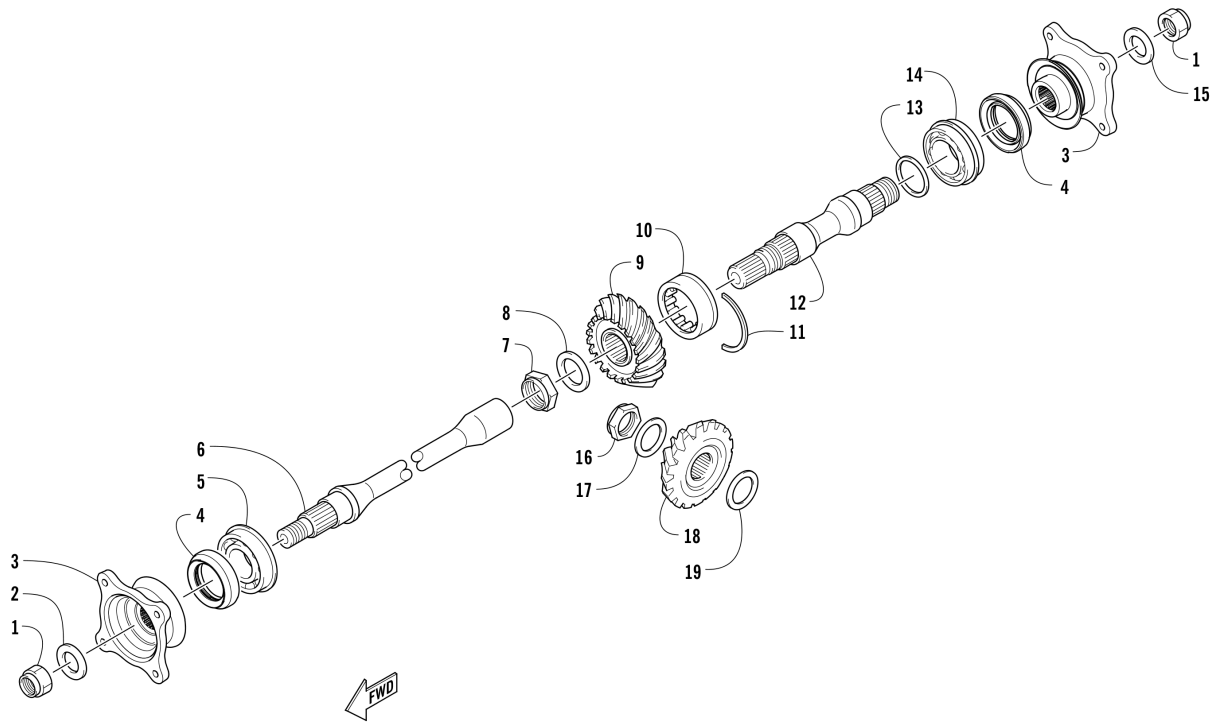
ROPS AND SEAT ASSEMBLY [104198]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-582		1	ROPS, Front	(inc. 2-3)	
2	3411-970		1	Decal, Warning - ROPS		
3	0411-501		1	Decal, "Arctic Cat"		
4	3307-587		16	Washer		
5	3304-031		4	U-Nut		
6	3307-585		12	Nut		
7	3307-583		1	ROPS, Rear		
8	3307-450		2	Headrest		
9	3307-462		8	Screw		
10	3307-577		1	Bracket, Flag		
11	3307-448		1	Seat Assembly	(inc. 12-13 and two No. 14)	
12	3307-449		4	Pad, Rubber		
13	3307-456		2	Bracket, Seat		
14	3304-654		8	Nut, Flange - 6 mm		
15	3307-457		1	Seat Back		
16	3307-452		2	Belt, Seat	(inc. 17-19)	
17	3307-455		2	Cap		
18	3307-453		6	Bolt		
19	3307-454		8	Nut, Flange		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	3307-459		1	Restraint, Side - Right		
20	3307-460		1	Restraint, Side - Left		
21	3305-703		8	Screw, Machine		
22	3304-431		4	Nut, Lock		
23	3307-701		1	Kit, Tool	(inc. 24)	
24	3307-446		1	Gauge, Air Pressure		

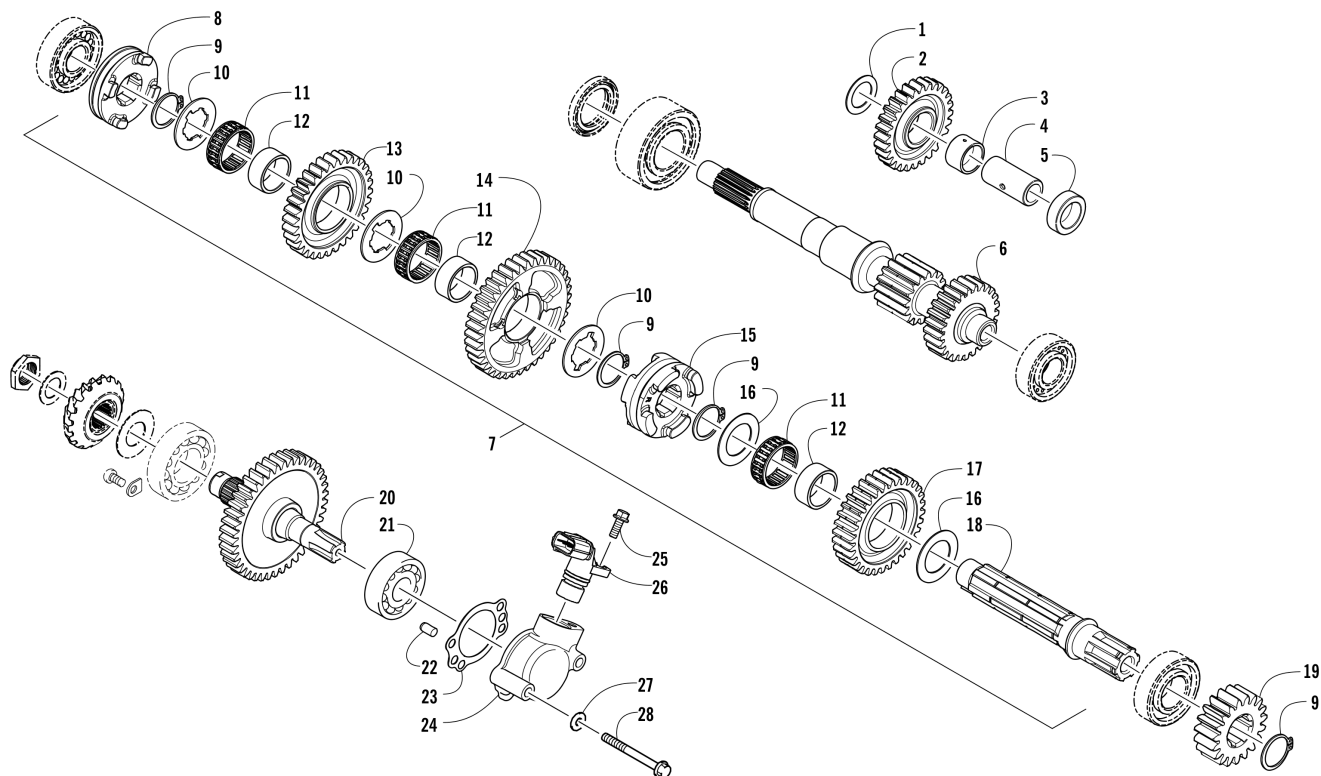
SECONDARY DRIVE ASSEMBLY [104257]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3306-428		2	Nut		
2	3304-958		1	Washer		
3	0819-022		2	Flange, Output Joint		
4	0830-144		2	Seal, Oil		
5	0832-026		1	Bearing		
6	0819-020		1	Shaft, Secondary Driven		
7	0827-022		1	Nut		
8	0828-090		1	Washer		
9	3307-314		1	Gear, Secondary Driven		
10	0832-040		1	Bearing		
11	0819-070		1	C-Ring		
12	3307-313		1	Shaft, Secondary Driven		
13	3305-955		AR	Shim, 25 x 34 x 0.60 mm		
13	3305-956		AR	Shim, 25 x 34 x 0.65 mm		
13	3305-957		AR	Shim, 25 x 34 x 0.70 mm		
13	3305-958		AR	Shim, 25 x 34 x 0.75 mm		
13	3305-959		AR	Shim, 25 x 34 x 0.80 mm		
13	3305-960		AR	Shim, 25 x 34 x 0.85 mm		
13	3305-961		AR	Shim, 25 x 34 x 0.90 mm		

Item	Part No.	New Part	Qty	Name	Context	Footnote
13	3305-962		AR	Shim, 25 x 34 x 0.95 mm		
13	3305-963		AR	Shim, 25 x 34 x 1.00 mm		
13	3305-964		AR	Shim, 25 x 34 x 1.05 mm		
13	3305-965		AR	Shim, 25 x 34 x 1.10 mm		
13	0828-088		AR	Shim, 25 x 34 x 1.15 mm		
13	3305-966		AR	Shim, 25 x 34 x 1.20 mm		
13	3305-967		AR	Shim, 25 x 34 x 1.25 mm		
14	0832-041		1	Bearing		
15	3304-958		1	Washer		
16	0827-047		1	Nut		
17	3304-042		1	Washer, Thrust		
18	3307-278		1	Gear, Secondary Drive		
19	3306-009		AR	Shim, 30 x 48 x 0.60 mm		
19	3306-010		AR	Shim, 30 x 48 x 0.65 mm		
19	3306-011		AR	Shim, 30 x 48 x 0.70 mm		
19	3306-012		AR	Shim, 30 x 48 x 0.75 mm		
19	3306-013		AR	Shim, 30 x 48 x 0.80 mm		
19	3306-014		AR	Shim, 30 x 48 x 0.85 mm		
19	3306-015		AR	Shim, 30 x 48 x 0.90 mm		
19	3306-016		AR	Shim, 30 x 48 x 0.95 mm		
19	3306-017		AR	Shim, 30 x 48 x 1.00 mm		
19	3306-018		AR	Shim, 30 x 48 x 1.05 mm		
19	3306-019		AR	Shim, 30 x 48 x 1.10 mm		
19	3306-020		AR	Shim, 30 x 48 x 1.15 mm		
19	3306-021		AR	Shim, 30 x 48 x 1.20 mm		
19	3306-022		AR	Shim, 30 x 48 x 1.25 mm		

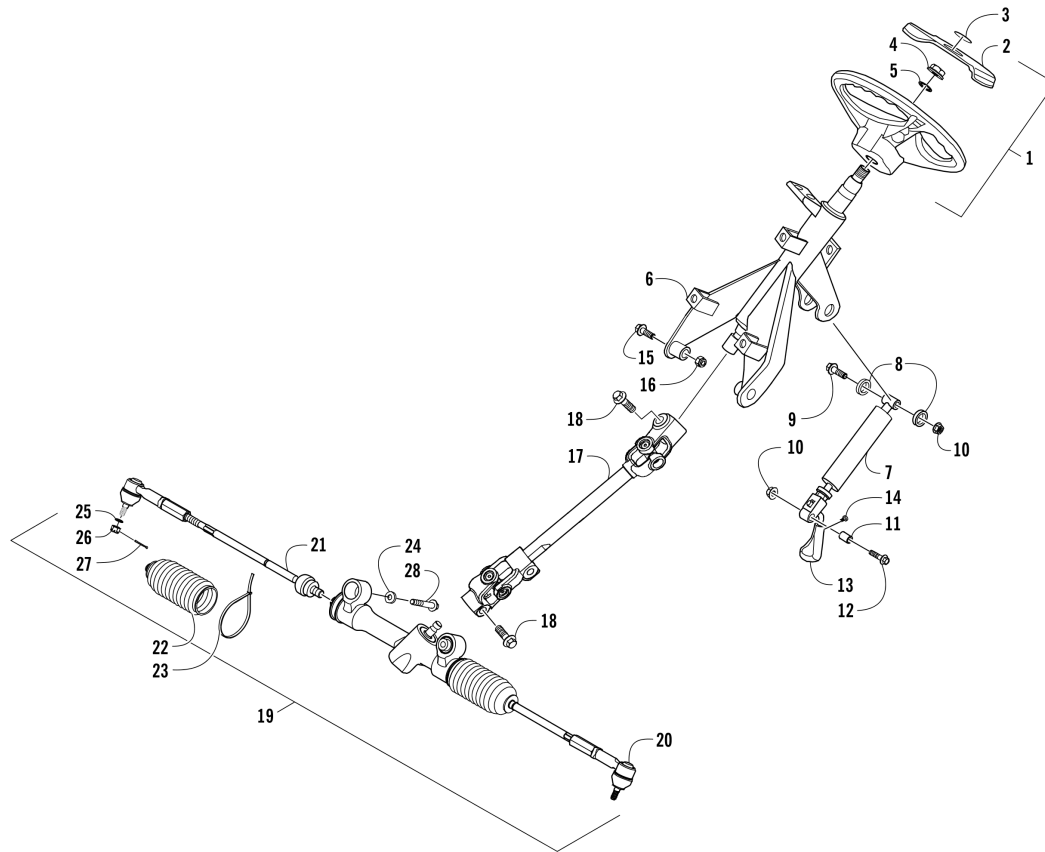
SECONDARY TRANSMISSION ASSEMBLY [104255]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0828-081		1	Washer, Thrust		
2	0822-061		1	Gear, Reverse Idle		
3	0822-065		1	Bushing		
4	0822-064		1	Shaft, Reverse Idle		
5	0822-029		1	Spacer		
6	3307-276		1	Driveshaft		
7	3306-849		1	Countershaft Assembly	(inc. 8-18)	
8	3306-844		1	Gear Select, Reverse		
9	3304-147		4	Circlip, External - 25 mm		
10	3304-045		3	Washer		
11	0832-038		3	Bearing		
12	0822-062		3	Bushing		
13	3306-845		1	Gear, Reverse Driven		
14	3306-846		1	Gear, Driven - Low		
15	3306-847		1	Gear Select, Sliding		
16	3304-044		2	Washer, Thrust - 25 mm		
17	3306-848		1	Gear, Driven - High		
18	0822-025		1	Countershaft		
19	3307-277		1	Gear, Drive		
20	3307-275		1	Shaft, Output		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3304-198		1	Bearing		
22	3303-395		2	Pin, Dowel		
23	0830-156		1	Gasket, Housing		
24	0822-105		1	Housing, Speedometer Sensor		
25	3307-061		1	Screw, Cap		
26	3313-172		1	Sensor, Speedometer		
27	0830-155		2	Gasket		
28	3307-051		2	Screw, Cap		

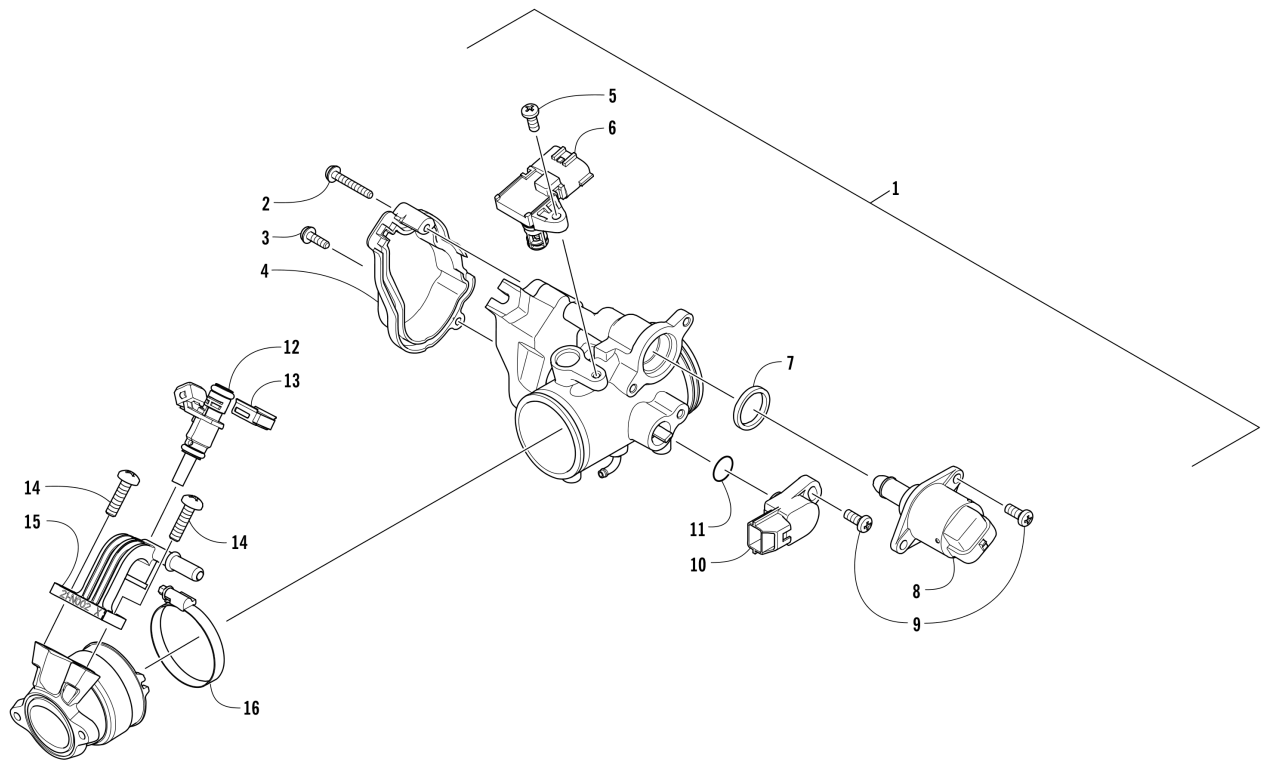
STEERING ASSEMBLY [104199]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3307-401		1	Wheel, Steering - Assembly	(inc. 2)	
2	3307-402		1	Cap, Steering Wheel		
3	3307-614		1	Decal		
4	3307-421		1	Nut, Flange		
5	3307-424		1	Washer		
6	3307-405		1	Tilt Steering		
7	3307-406		1	Lift, Support		
8	3307-407		2	Collar		
9	3305-513		1	Bolt, Flange		
10	3304-668		2	Nut, Lock		
11	3307-403		1	Collar		
12	3304-572		1	Bolt, Flange		
13	3307-404		1	Grip, Adjuster		
14	3307-151		1	Screw, Pan		
15	3323-127		2	Screw, Cap		
16	3307-058		2	Nut		
17	3307-408		1	Shaft, Steering		
18	3304-176		2	Bolt, Flange		
19	3307-700		1	Housing, Rack and Pinion	(inc. 20-24)	
20	3307-412		2	Ball Joint		

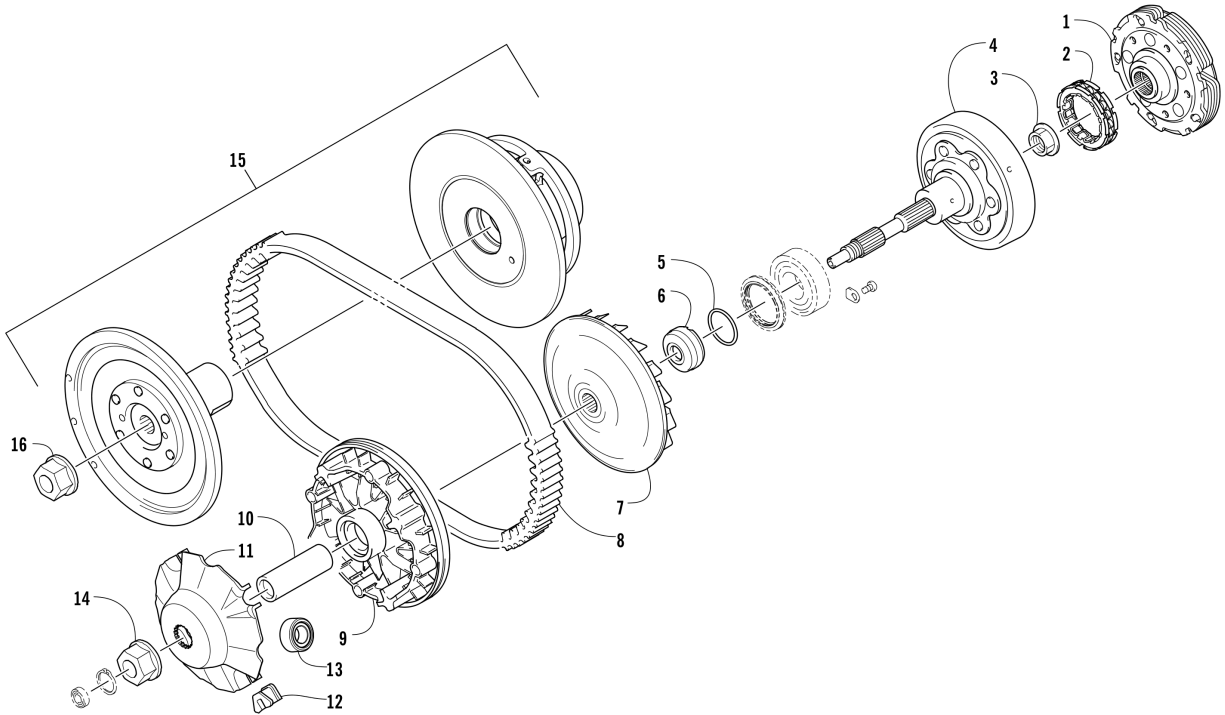
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3307-411		2	Tie Rod		
22	0405-395		2	Boot, Tie Rod		
23	3307-413		2	Tie, Cable		
24	3307-410		2	Bushing		
25	3304-136		2	Washer		
26	3304-130		2	Nut, Castle		
27	3304-143		2	Pin, Cotter		
28	3304-548		2	Bolt, Flange		

THROTTLE BODY ASSEMBLY [104250]



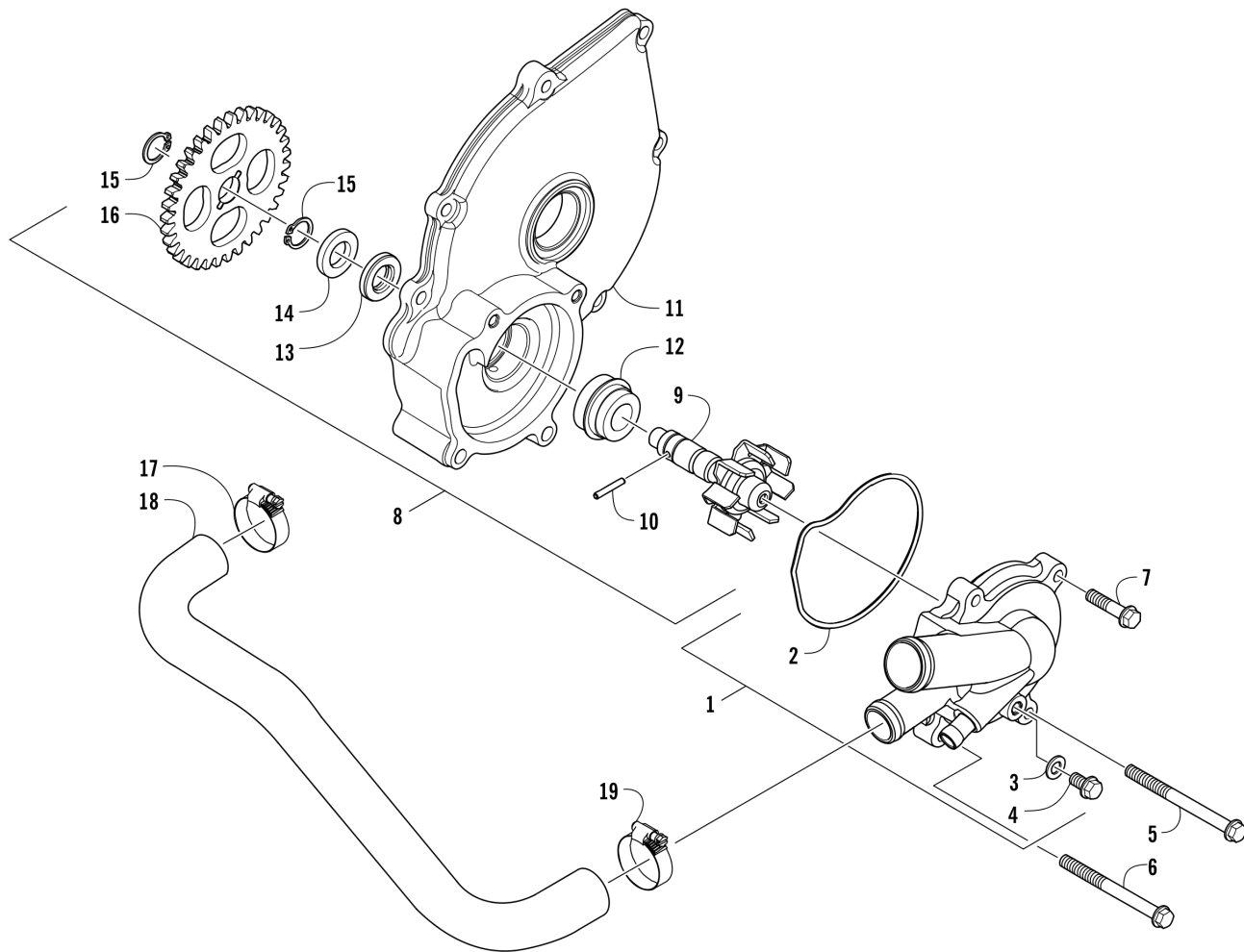
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0570-328		1	Throttle Body - Assembly	(inc. 2-11)	
2	3306-267		1	Screw, Machine		
3	3306-266		1	Screw, Machine		
4	0824-060		1	Cover		
5	0835-007		1	Screw, Machine		
6	0824-052		1	Sensor, T-MAP		
7	0832-088		1	Seal		
8	0824-054		1	Valve, Idle Speed Control		
9	3305-953		3	Screw, Machine		
10	0824-053		1	Sensor, Throttle Position	(inc. 11)	
11	3306-150		1	O-Ring		
12	0470-884		1	Injector, Fuel		
13	3306-253		1	Clip, Retaining		
14	3305-344		2	Screw, Cap		
15	3306-252		1	Rail, Fuel		
16	3306-250		2	Clamp		

TRANSMISSION ASSEMBLY [104254]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0823-328		1	Shoe, Clutch - Assembly		
2	0823-198		1	Clutch, One-Way		
3	0827-050		1	Nut		
4	0823-338		1	Housing, Clutch		
5	0830-187		1	O-Ring		
6	0823-058		1	Spacer		
7	0823-203		1	Face, Fixed Drive		
8	0823-228		1	Belt, Drive		
9	3307-265		1	Face, Movable Drive		
10	3307-264		1	Spacer, Movable Drive Face		
11	0823-213		1	Plate, Movable Drive Face		
12	0823-214		4	Damper, Movable Drive Face		
13	3306-843		8	Roller, Movable Drive Face		
14	3323-165		1	Nut, Flange - 16 mm		
15	3307-268		1	Clutch, Driven - Assembly		
16	0827-058		1	Nut		

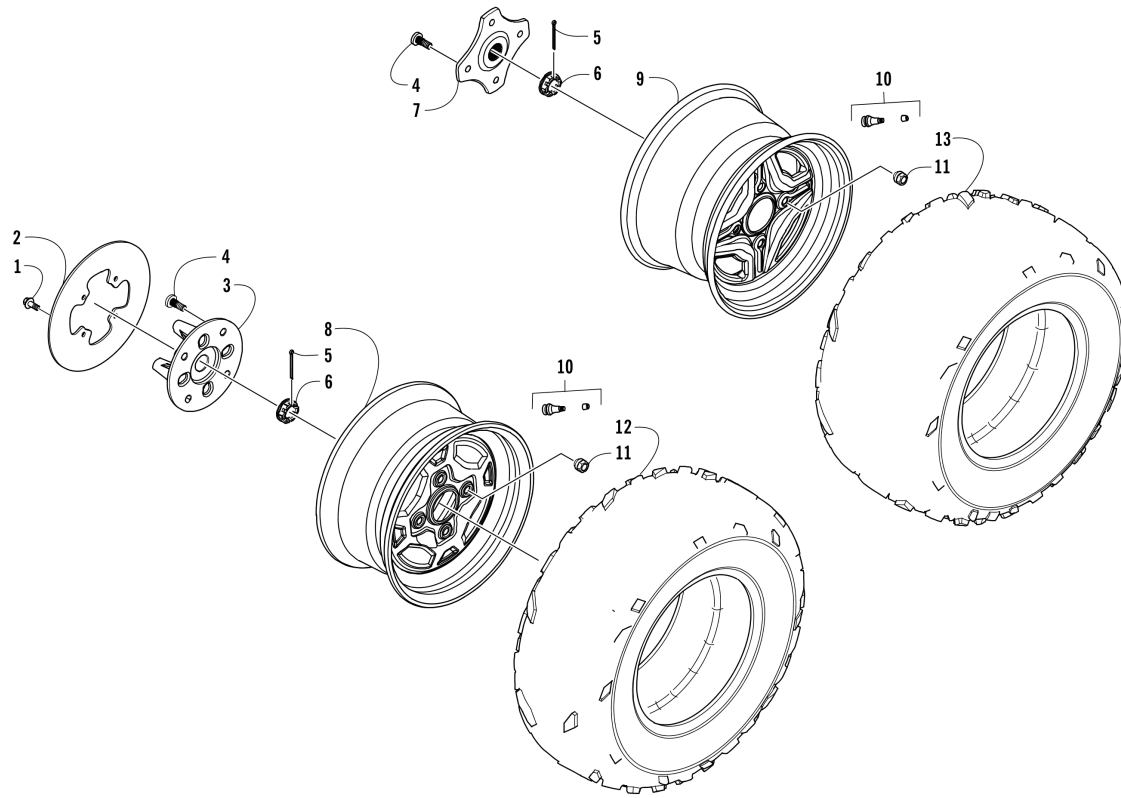
WATER PUMP ASSEMBLY [104265]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0813-054		1	Cover, Water Pump - Assembly	(inc. 2-4)	
2	0830-208		1	O-Ring		
3	3304-049		1	Washer		
4	3304-186		1	Screw, Cap		
5	3307-052		1	Screw, Cap		
6	0826-151		1	Screw, Cap		
7	3307-050		2	Screw, Cap		
8	0813-051		1	Housing, Water Pump - Assembly	(inc. 9-16)	
9	0813-057		1	Shaft, Impeller - Assembly		
10	0829-057		1	Pin, Alignment		
11	0806-123		1	Housing, Water Pump		
12	3305-940		1	Seal, Mechanical		
13	0830-207		1	Seal, Oil		
14	0828-130		1	Washer, Thrust		
15	0831-089		2	Circlip		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	0811-037		1	Gear, Driven		
17	1423-008		1	Clamp, Hose		
18	0410-310		1	Hose, Coolant - Water Pump/Cylinder		
19	3305-941		1	Clamp, Hose		

WHEEL AND TIRE ASSEMBLY [301556]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3304-015		16	Screw, Shoulder		
2	3307-434		2	Disc, Brake		
3	3307-698		2	Hub - Assembly	(inc. 4)	
4	3304-014		16	Stud		
5	0423-407		4	Pin, Cotter		
6	0423-607		4	Nut, Castle		
7	3307-699		2	Hub - Assembly	(inc. 4)	
8	2402-146		2	Wheel, Front - Black		
9	2402-372		2	Wheel, Rear		
10	0402-064		4	Stem, Valve - w/Cap		
11	3307-437		16	Nut, Lug		
12	2402-111		2	Tire - Front - Carlisle TPRO - 25X8-12		
13	2402-112		2	Tire - Rear - Carlisle TPRO - 25X10-12		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.