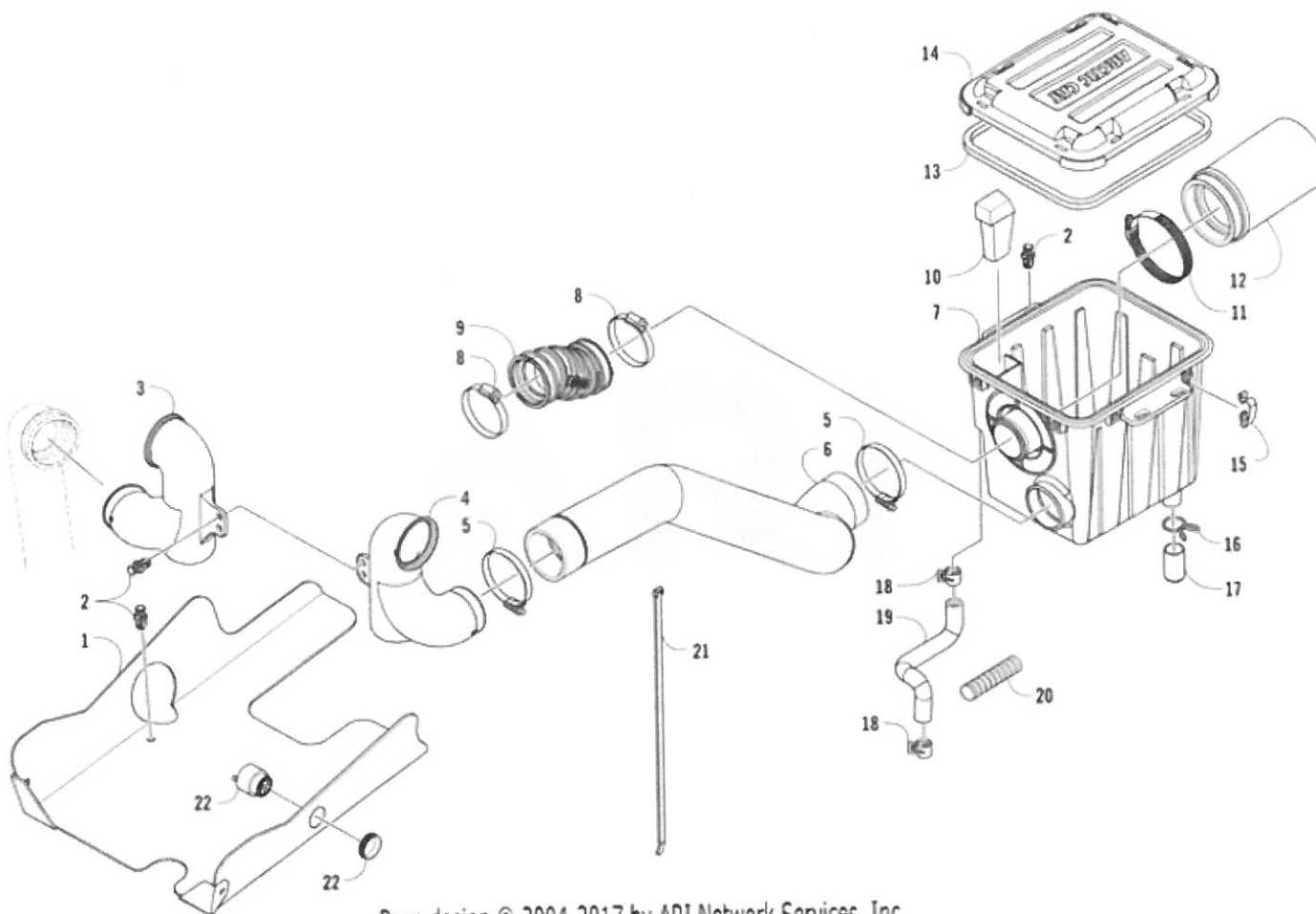


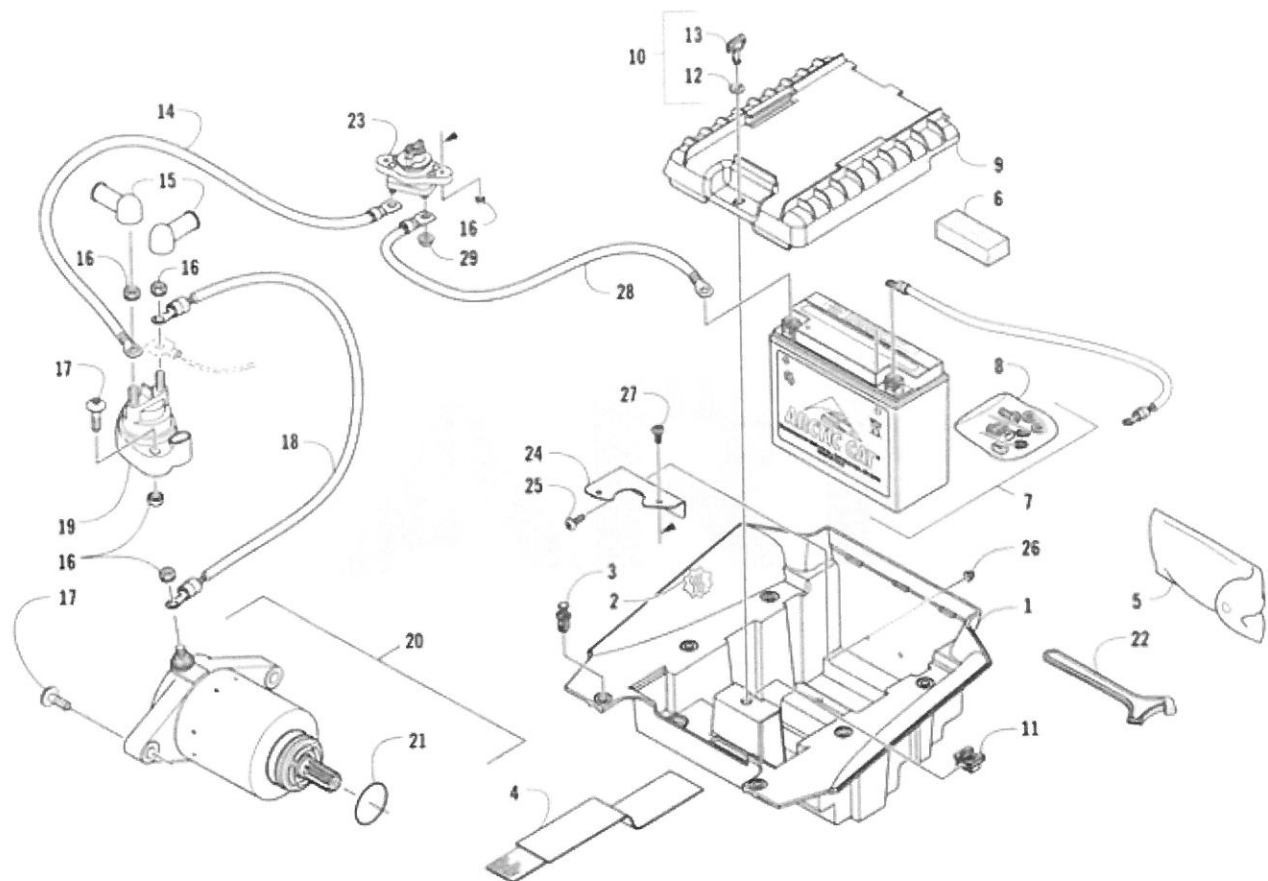
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - AIR INTAKE ASSEMBLY [302004]



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| Ref # | Part #   | Description                            | Qty | Context | Note |
|-------|----------|----------------------------------------|-----|---------|------|
| 1     | 6406-259 | Panel, Splash                          | 1   |         |      |
| 2     | 1423-276 | Rivet, Reinstallable                   | 10  |         |      |
| 3     | 1470-090 | Duct, Intake - Top/Air In-Belt Cooling | 1   |         |      |
| 4     | 1470-089 | Duct, Intake - Top                     | 1   |         |      |
| 5     | 0423-019 | Clamp                                  | 2   |         |      |
| 6     | 1470-097 | Duct, Intake - Diverter/Housing        | 1   |         |      |
| 7     | 0570-403 | Housing, Intake                        | 1   |         |      |
| 8     | 0423-066 | Clamp                                  | 2   |         |      |
| 9     | 1470-047 | Duct, Intake - Housing/Throttle Body   | 1   |         |      |
| 10    | 0470-891 | Filter, Vent                           | 1   |         |      |
| 11    | 1623-101 | Clamp, Hose                            | 1   |         |      |
| 12    | 1470-078 | Filter, Air                            | 1   |         |      |
| 13    | 1470-039 | Seal                                   | 1   |         |      |
| 14    | 0570-405 | Cover, Intake                          | 1   |         |      |
| 15    | 0423-455 | Clip, Spring                           | 8   |         |      |
| 16    | 1423-278 | Clamp                                  | 1   |         |      |
| 17    | 0423-766 | Cap, Drain                             | 1   |         |      |
| 18    | 1623-282 | Clamp, Hose                            | 2   |         |      |
| 19    | 0410-318 | Hose, Vent                             | 1   |         |      |
| 20    | 1619-453 | Conduit, High Temperature - 37"        | AR  |         |      |
| 21    | 1623-740 | Tie, Cable - 15 in.                    | 1   |         |      |
| 22    | 0630-243 | Alarm, Reverse                         | 1   |         |      |

2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - BATTERY AND STARTER ASSEMBLY [302787]



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| Ref # | Part #   | Description                       | Qty | Context Note |
|-------|----------|-----------------------------------|-----|--------------|
| 16    | 0623-038 | Nut w/Washer                      | 7   |              |
| 26    | 8427-603 | Nut, Lock                         | 2   |              |
| 29    | 8424-802 | Nut, Lock                         | 2   |              |
| 12    | 1423-209 | Retainer                          | 1   |              |
| 27    | 8477-616 | Screw, Machine                    | 2   |              |
| 17    | 8476-625 | Screw, Cap                        | 2   |              |
| 25    | 8477-620 | Screw, Self-Tapping               | 2   |              |
| 3     | 1423-276 | Rivet, Reinstallable              | 6   |              |
| 6     | 0417-016 | Pad, Battery                      | 1   |              |
| 15    | 0645-019 | Boot, Terminal                    | 2   |              |
| 11    | 1423-208 | Receiver                          | 1   |              |
| 13    | 1423-207 | Knob                              | 1   |              |
| 10    | 1423-218 | Fastener, Quarter-Turn - Assembly | 1   | (inc. 11-13) |
| 22    | 0441-587 | Wrench, Spanner                   | 1   |              |
| 21    | 0830-228 | O-Ring                            | 1   |              |
| 2     | 1412-107 | Foil, Protective                  | 1   |              |
| 8     | 0445-082 | Kit, Hardware                     | 1   |              |
| 18    | 0445-049 | Cable, Battery/Solenoid           | 1   |              |
| 4     | 0444-291 | Retainer, Velcro                  | AR  |              |
| 28    | 0445-126 | Cable, Switch/Solenoid            | 1   |              |
| 14    | 0445-127 | Cable, Switch/Battery             | 1   |              |
| 24    | 0445-124 | Bracket, Battery - Disconnect     | 1   |              |
| 9     | 4406-525 | Lid, Battery Box                  | 1   |              |
| 19    | 0445-058 | Solenoid                          | 1   |              |
| 1     | 0545-002 | Box, Battery                      | 1   |              |
| 5     | 4406-599 | Kit, Tool                         | 1   |              |
| 23    | 0445-128 | Switch, Battery - Disconnect      | 1   |              |
| 20    | 0825-024 | Motor, Starter                    | 1   | (inc. 21)    |
| 7     | 0745-406 | Battery - w/Acid                  | 1   | (inc. 8)     |

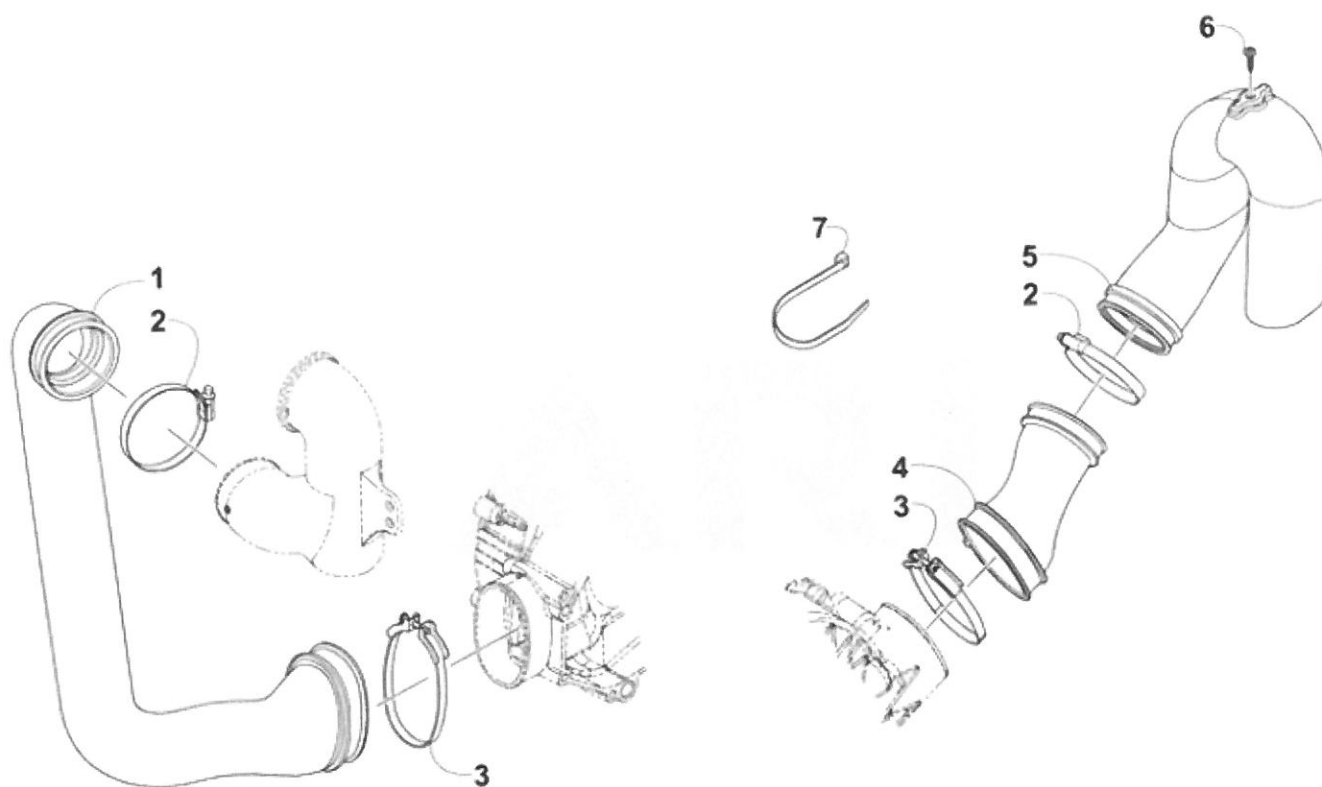
This exploded view diagram illustrates the components of a cable lock assembly. The parts are numbered as follows:

- 1**: The main U-shaped cable body.
- 2**: The mounting bracket at one end of the cable.
- 3**: The mounting bracket at the other end of the cable.
- 4**: A bolt used to secure the mounting bracket.
- 5**: A washer or spacer plate used in conjunction with the bolt.
- 6**: The cylindrical lock body.
- 7**: A circular gasket or seal for the lock body.
- 8**: A bolt used to secure the lock body.
- 9**: A washer or spacer plate used in conjunction with the bolt.
- 10**: A second bolt used to secure the lock body.

<https://tsv.partsmartweb.com/scripts/EmpartISAPI.dll?MF&app=textron&session=a3760f2c-98ed-49a7...> 24.09.2018

| Ref # | Part #   | Description                    | Qty | Context | Note |
|-------|----------|--------------------------------|-----|---------|------|
| 8     | 8468-625 | Screw, Machine                 | 2   |         |      |
| 5     | 0830-025 | Washer, Crush                  | 1   |         |      |
| 9     | 8400-610 | Screw, Cap                     | 1   |         |      |
| 10    | 0828-129 | Washer                         | 1   |         |      |
| 7     | 0830-018 | Gasket                         | 1   |         |      |
| 4     | 0826-036 | Pivot, Tensioner               | 1   |         |      |
| 3     | 0810-072 | Tensioner, Chain               | 1   |         |      |
| 2     | 0810-071 | Guide, Chain                   | 1   |         |      |
| 6     | 0810-004 | Adjuster, Tensioner - Assembly | 1   |         |      |
| 1     | 0810-001 | Chain, Cam                     | 1   |         |      |

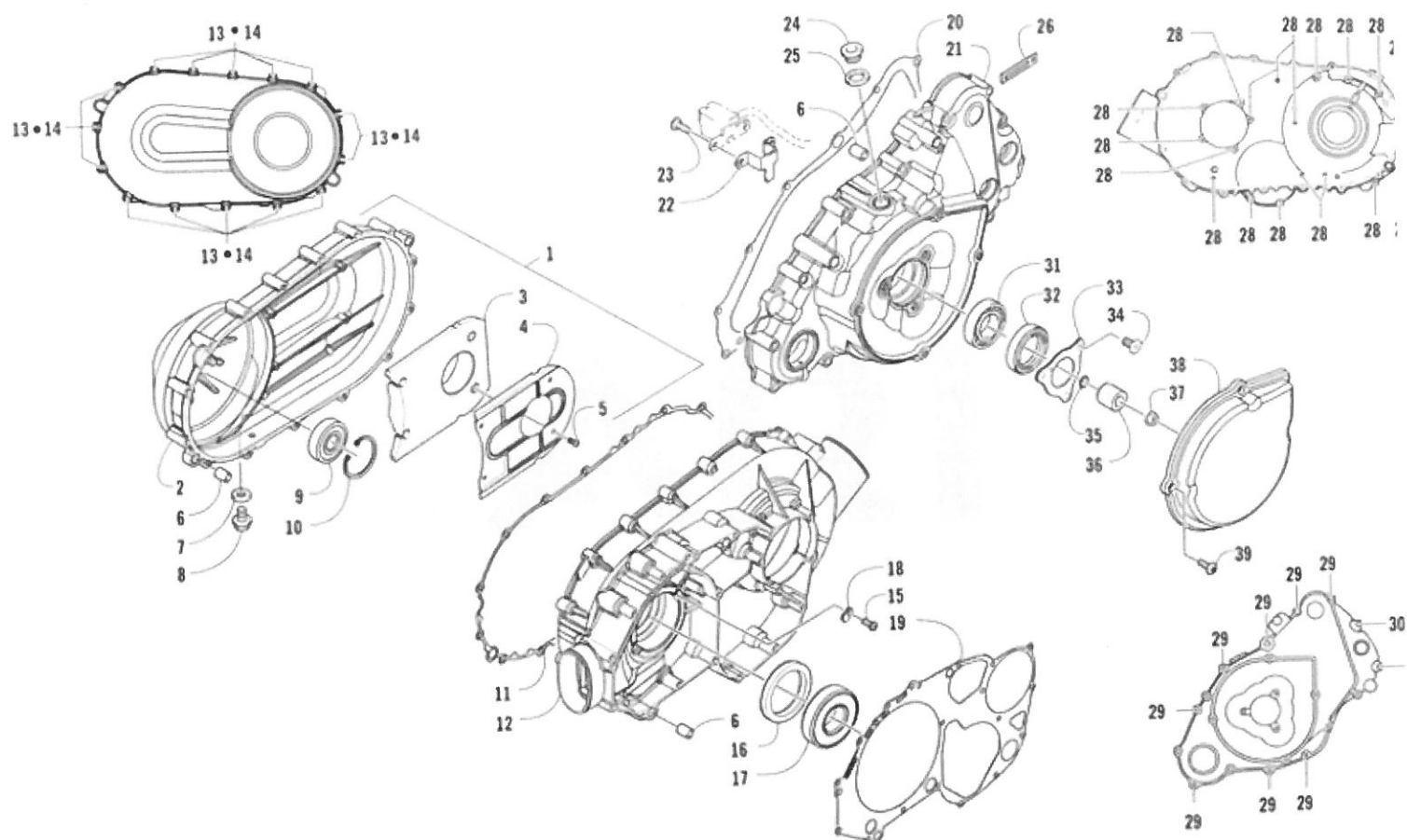
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CASE/BELT COOLING ASSEMBLY  
[300277]



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| Ref # | Part #   | Description                | Qty | Context | Note |
|-------|----------|----------------------------|-----|---------|------|
| 1     | 0413-336 | Duct, Air Intake           | 1   |         |      |
| 2     | 0423-019 | Clamp                      | 2   |         |      |
| 3     | 0423-730 | Clamp                      | 2   |         |      |
| 4     | 0413-354 | Boot, Duct - Air Out       | 1   |         |      |
| 5     | 0413-356 | Duct, Air Intake - Air Out | 1   |         |      |
| 6     | 0423-342 | Screw, Self - Tapping      | 1   |         |      |
| 7     | 0123-903 | Tie, Cable - 11.5 in.      | AR  |         |      |

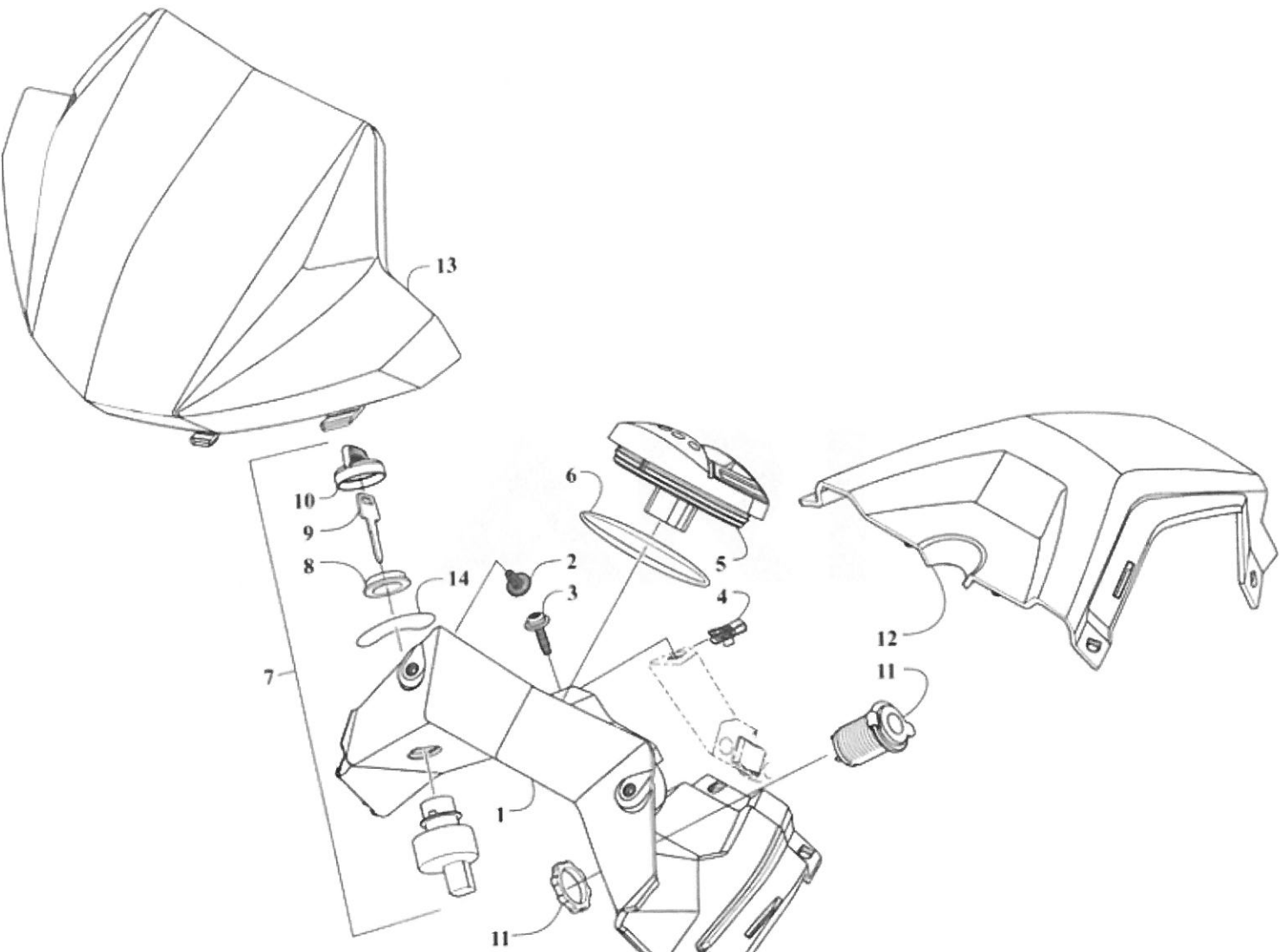
# 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [301608]



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| Ref # | Part #   | Description              | Qty | Context Note |
|-------|----------|--------------------------|-----|--------------|
| 1     | 0806-202 | Cover, V-Belt Assembly   | 1   | (inc. 2-5)   |
| 2     | 0806-179 | Cover, V-Belt - Black    | 1   |              |
| 3     | 0806-177 | Dampener, Pad            | 1   |              |
| 4     | 0806-201 | Retainer, Cover Dampener | 1   |              |
| 5     | 1423-293 | Screw, Machine           | 1   |              |
| 6     | 0829-002 | Pin, Dowel               | 6   |              |
| 7     | 0830-013 | Washer, Crush            | 1   |              |
| 8     | 8408-812 | Screw, Cap               | 1   |              |
| 9     | 0832-060 | Bearing                  | 1   |              |
| 10    | 0831-078 | Ring, Retaining          | 1   |              |
| 11    | 0831-096 | Gasket, V-Belt Cover     | 1   |              |
| 12    | 0806-174 | Cover, Clutch            | 1   |              |
| 13    | 0828-148 | Washer                   | 15  |              |
| 14    | 0826-160 | Screw, Machine           | 15  |              |
| 15    | 0826-029 | Screw, Machine           | 2   |              |
| 16    | 0830-244 | Seal                     | 1   |              |
| 17    | 0832-009 | Bearing                  | 1   |              |
| 18    | 0822-010 | Retainer, Bearing        | 2   |              |
| 19    | 0831-097 | Gasket, Clutch Cover     | 1   |              |
| 20    | 0830-128 | Gasket, Magneto Cover    | 1   |              |
| 21    | 0806-170 | Cover, Magneto           | 1   |              |
| 22    | 0802-071 | Clamp, Routing           | 1   |              |
| 23    | 8470-510 | Screw, Machine           | 2   |              |
| 24    | 0826-155 | Plug                     | 1   |              |
| 25    | 0830-015 | Washer, Crush            | 1   |              |
| 26    | 1623-984 | Clamp, Routing           | 1   |              |
| 27    | 8470-676 | Screw, Machine           | 2   |              |
| 28    | 8470-641 | Screw, Machine           | 16  |              |
| 29    | 8468-640 | Screw, Machine           | 10  |              |
| 30    | 8468-625 | Screw, Machine           | 2   |              |
| 31    | 1602-981 | Bearing                  | 1   |              |
| 32    | 0830-226 | Seal                     | 1   |              |
| 33    | 0805-008 | Retainer, Seal           | 1   |              |
| 34    | 0826-031 | Screw, Machine           | 3   |              |
| 35    | 0830-108 | O-Ring                   | 1   |              |
| 36    | 0820-061 | Bushing                  | 1   |              |
| 37    | 0827-008 | Nut                      | 1   |              |
| 38    | 0820-062 | Cover, Magneto           | 1   |              |
| 39    | 8468-616 | Screw, Machine           | 4   |              |

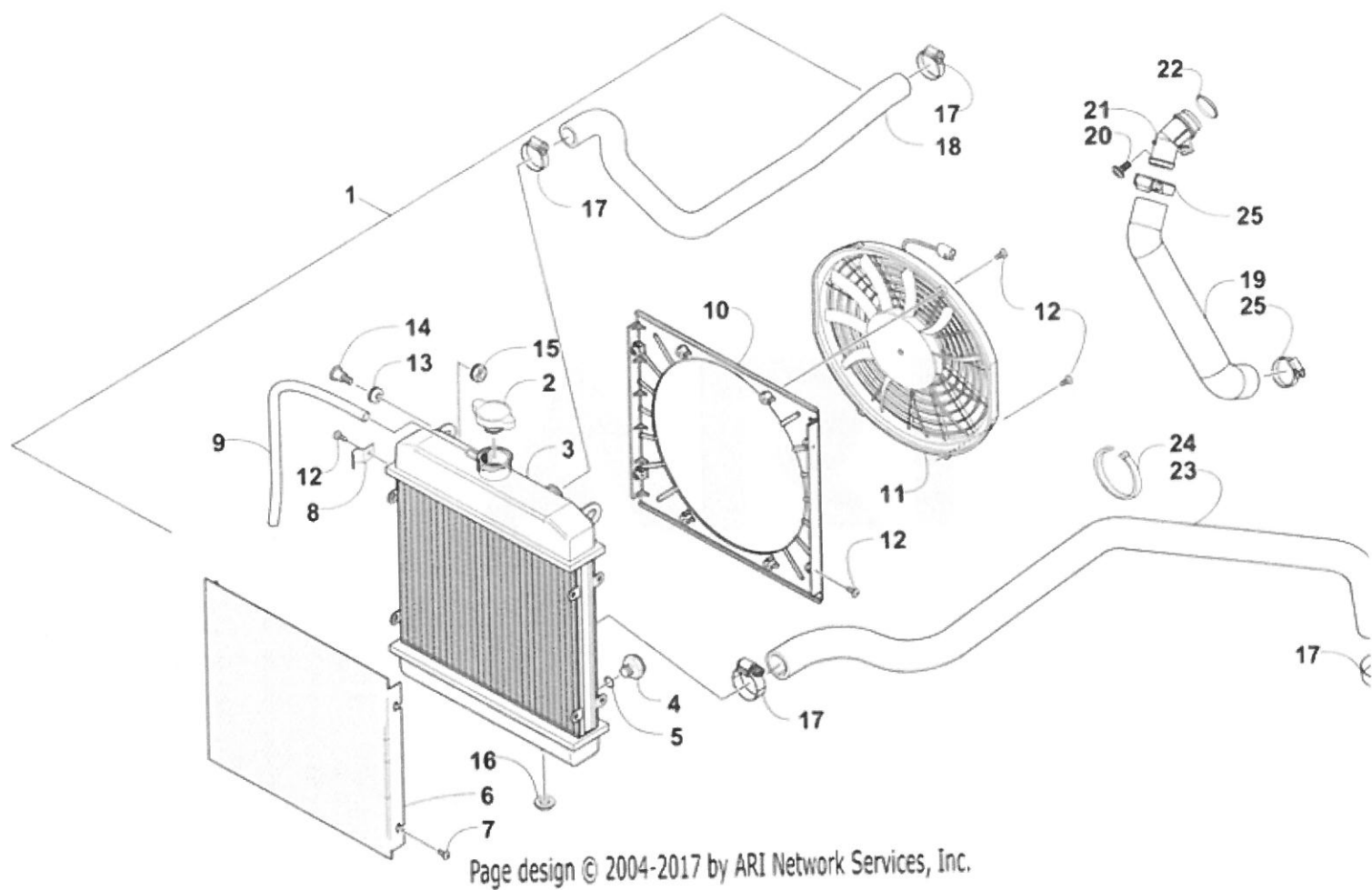
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CONSOLE AND INSTRUMENT  
ASSEMBLY [302785]



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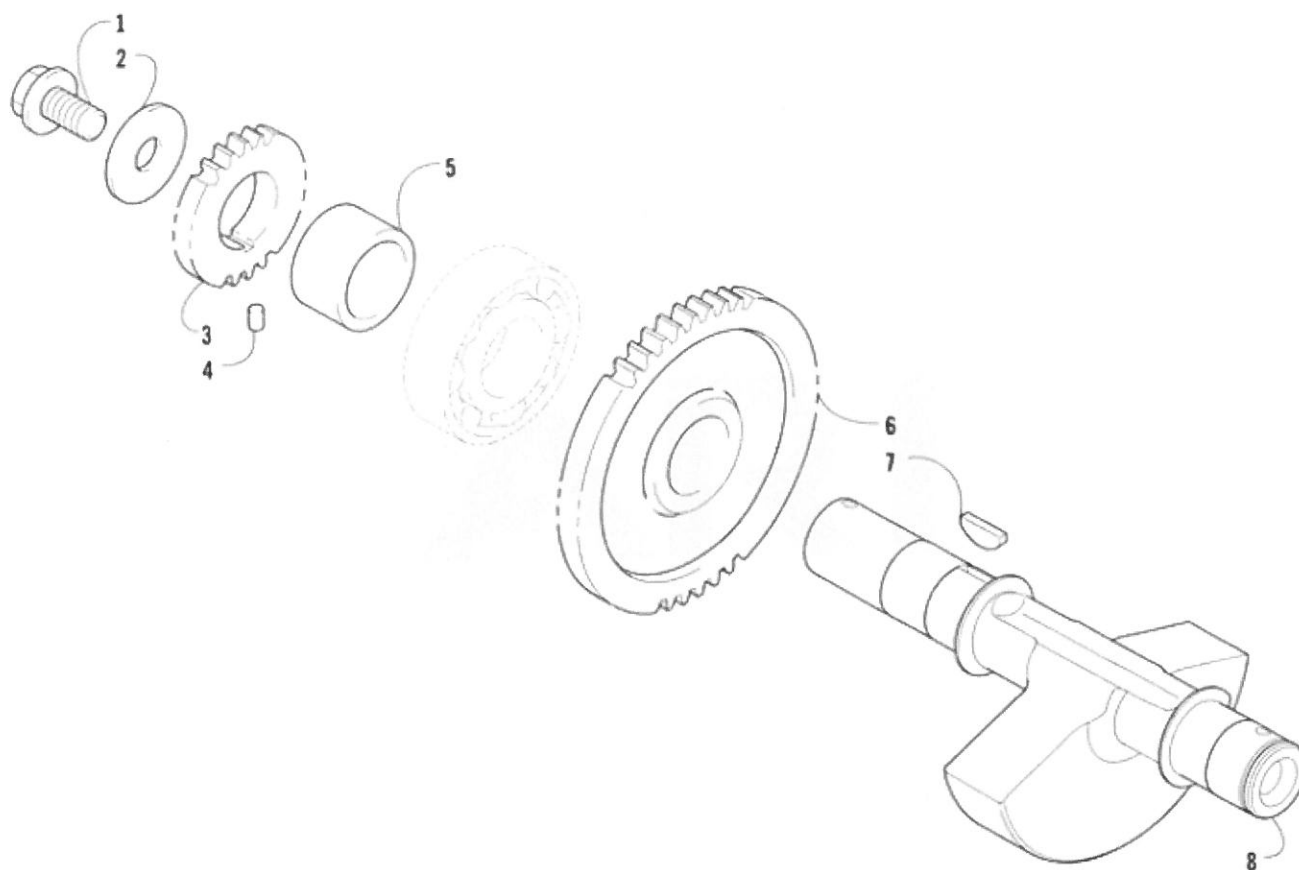
| Ref # | Part #   | Description                               | Qty | Context Note |
|-------|----------|-------------------------------------------|-----|--------------|
| 1     | 0405-522 | Console, Gauge - Black                    | 1   |              |
| 2     | 1423-284 | Screw, Self-Tapping                       | 2   |              |
| 3     | 0423-609 | Screw, Machine                            | 2   |              |
| 4     | 0423-577 | Clip, U-Nut                               | 2   |              |
| 5     | 0520-298 | Gauge, LCD                                | 1   | (inc. 6)     |
| 6     | 0409-161 | Ring, Mount - Gauge                       | 1   |              |
| 7     | 0609-936 | Switch, Ignition - Assembly               | 1   | (inc. 8-10)  |
| 8     | 0430-050 | Nut, Retaining                            | 1   |              |
| 9     | 0430-042 | Key, Ignition - Y Series - Left-Side Cut  | 1   |              |
| 9     | 0430-043 | Key, Ignition - Z Series - Right-Side Cut | 1   |              |
| 10    | 0630-324 | Cover, Key                                | 1   |              |
| 11    | 0641-897 | Outlet, Accessory - 12V                   | 1   |              |
| 12    | 4406-713 | Console, Rear - Black                     | 1   |              |
| 13    | 4406-340 | Panel, Windscreen                         | 1   |              |
| 14    | 5411-927 | Decal, Ignition Position                  | 1   |              |

## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - COOLING ASSEMBLY [300276]



| Ref # | Part #   | Description               | Qty | Context Note |
|-------|----------|---------------------------|-----|--------------|
| 1     | 0413-256 | Radiator - Assembly       | 1   | (inc. 2-13)  |
| 2     | 0413-255 | Cap, Radiator             | 1   |              |
| 3     | 0413-205 | Radiator                  | 1   |              |
| 4     | 0413-195 | Plug, Drain               | 1   |              |
| 5     | 1602-213 | O-Ring                    | 2   |              |
| 6     | 0413-007 | Screen, Radiator          | 1   |              |
| 7     | 8475-512 | Screw, Machine            | 4   |              |
| 8     | 0423-351 | Clamp, Wire               | 1   |              |
| 9     | 0610-016 | Hose - 25 ft              | AR  |              |
| 9     | 0610-015 | Hose, Gas - 1/4 x 100'    | AR  |              |
| 10    | 0413-203 | Shroud, Fan               | 1   |              |
| 11    | 0413-123 | Fan, Radiator             | 1   |              |
| 12    | 0623-378 | Screw, Self-Tapping       | 8   |              |
| 13    | 0423-030 | Grommet                   | 2   |              |
| 14    | 0423-484 | Screw, Shoulder           | 2   |              |
| 15    | 0623-038 | Nut w/Washer              | 2   |              |
| 16    | 0423-028 | Bushing, Stem             | 2   |              |
| 17    | 0423-490 | Clamp, Hose               | 4   |              |
| 18    | 0410-304 | Hose, Coolant - Upper     | 1   |              |
| 19    | 0410-303 | Hose, Coolant - Crossover | 1   |              |
| 20    | 8468-616 | Screw, Machine            | 1   |              |
| 21    | 0804-067 | Fitting, Coolant          | 1   |              |
| 22    | 1623-515 | Clamp, Hose               | 1   |              |
| 23    | 0410-288 | Hose, Coolant - Lower     | 1   |              |
| 24    | 0123-903 | Tie, Cable - 11.5 in.     | AR  |              |
| 25    | 0423-496 | Clamp, Hose               | 2   |              |

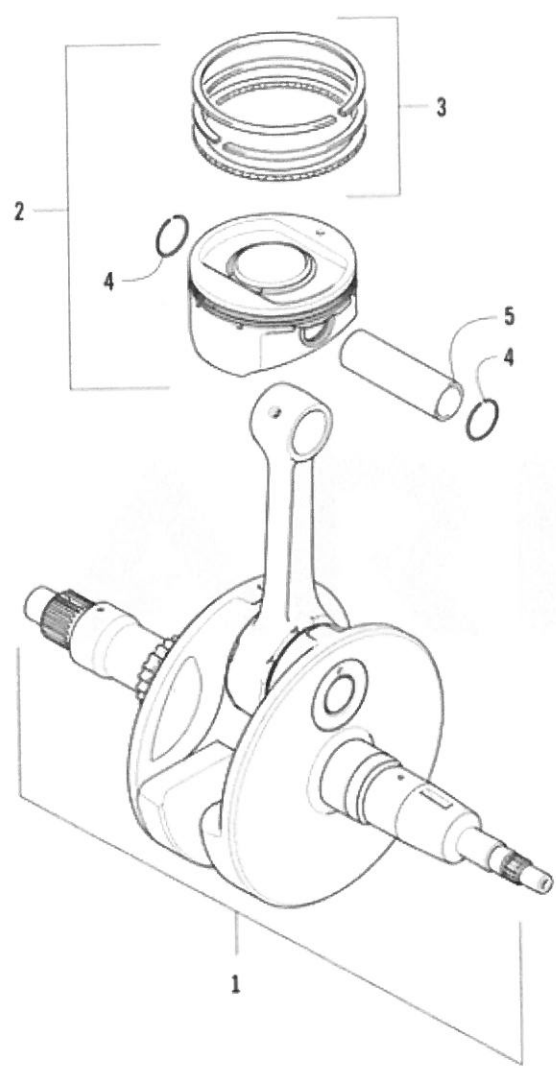
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CRANK BALANCER ASSEMBLY [94435]



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| Ref # | Part #   | Description                | Qty | Context Note |
|-------|----------|----------------------------|-----|--------------|
| 7     | 0829-006 | Key                        | 1   |              |
| 4     | 0829-007 | Pin, Dowel                 | 1   |              |
| 1     | 0826-033 | Screw, Cap                 | 1   |              |
| 2     | 0828-003 | Washer                     | 1   |              |
| 5     | 0811-004 | Spacer                     | 1   |              |
| 3     | 0811-003 | Gear, Oil Pump Drive       | 1   |              |
| 6     | 0811-034 | Gear, Driven Balance Shaft | 1   |              |
| 8     | 0805-304 | Balancer, Crank            | 1   |              |

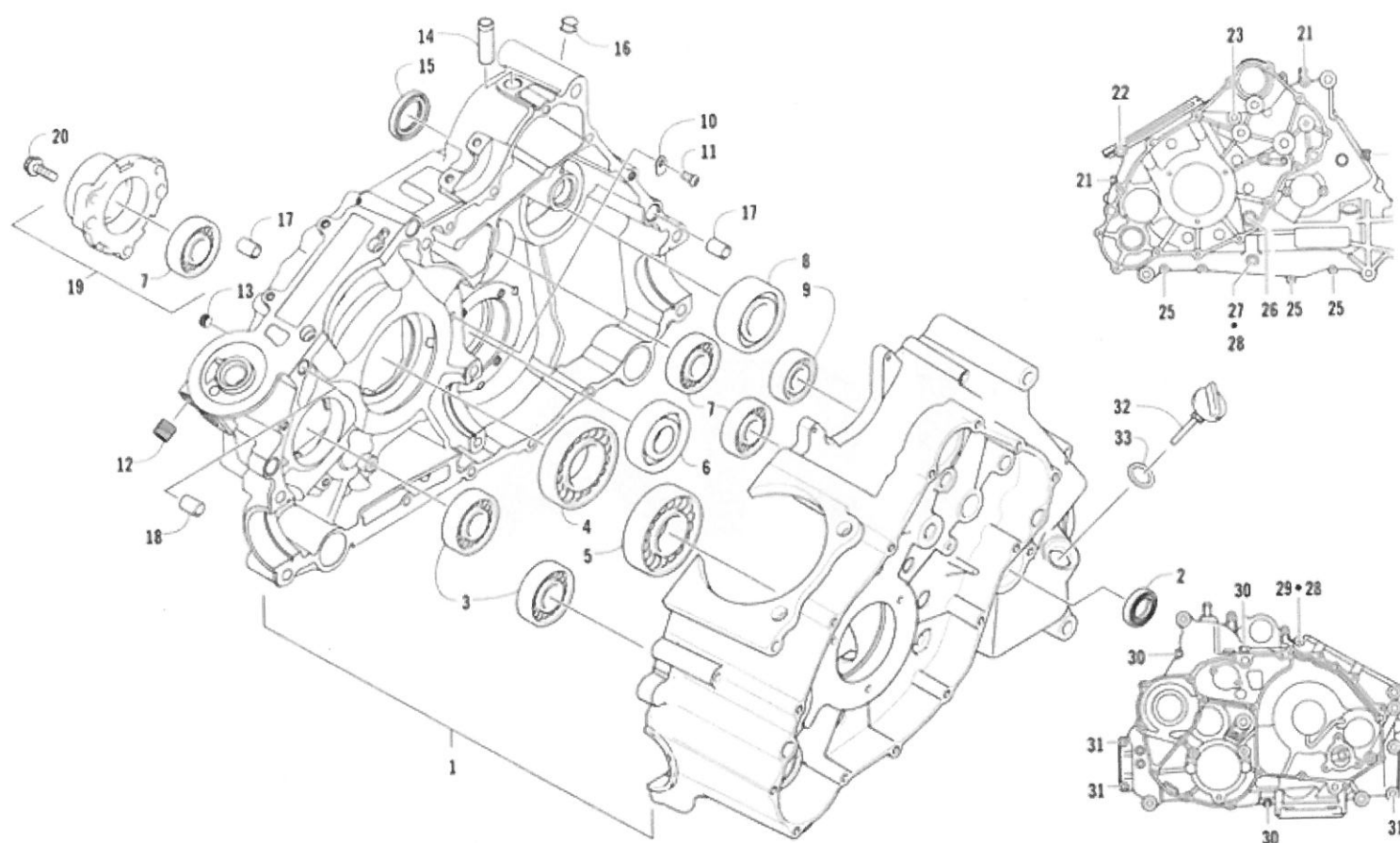
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CRANKSHAFT AND PISTON ASSEMBLY  
[301781]



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| Ref # | Part #   | Description         | Qty | Context    | Note |
|-------|----------|---------------------|-----|------------|------|
| 1     | 0805-326 | Crankshaft Assembly | 1   |            |      |
| 2     | 0805-441 | Piston Set          | 1   | (inc. 3-5) |      |
| 3     | 0805-379 | Ring, Piston - Set  | 1   |            |      |
| 4     | 0805-356 | Circlip, Piston Pin | 2   |            |      |
| 5     | 0805-387 | Pin, Piston         | 1   |            |      |

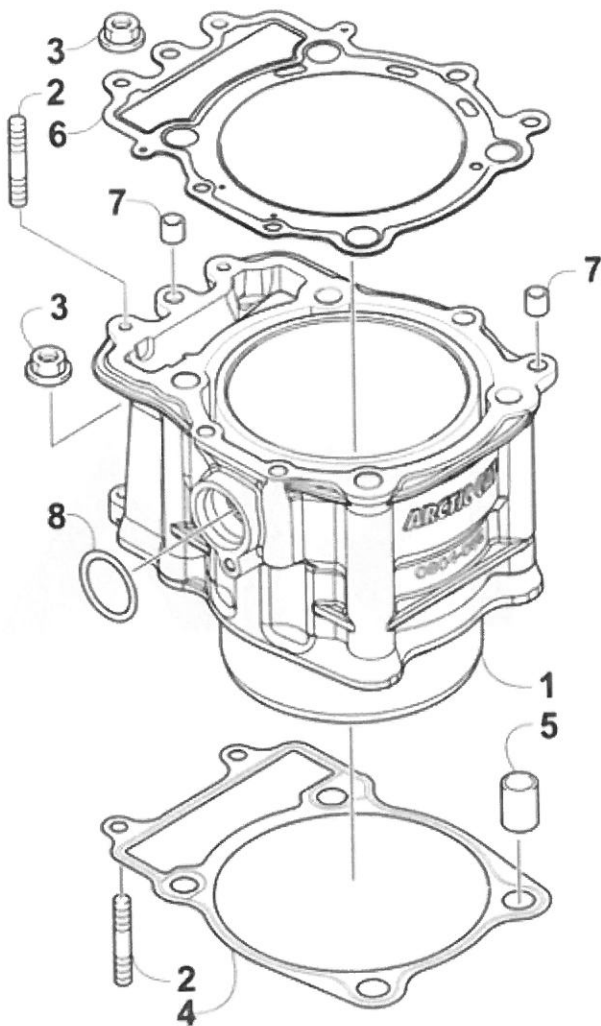
## 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CRANKCASE ASSEMBLY [302118]



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| Ref # | Part #   | Description              | Qty | Context Note     |
|-------|----------|--------------------------|-----|------------------|
| 1     | 0801-151 | Crankcase Assembly       | 1   | (inc. 2-15)      |
| 2     | 0822-052 | Seal, Countershaft       | 1   |                  |
| 3     | 0832-005 | Bearing                  | 2   |                  |
| 4     | 0832-042 | Bearing                  | 1   |                  |
| 5     | 0832-043 | Bearing                  | 1   |                  |
| 6     | 0832-077 | Bearing                  | 1   |                  |
| 7     | 0832-050 | Bearing                  | 3   |                  |
| 8     | 0832-048 | Bearing                  | 1   |                  |
| 9     | 0832-049 | Bearing                  | 1   |                  |
| 10    | 0822-010 | Retainer, Bearing        | 4   | (inc. one No. 7) |
| 11    | 0826-100 | Screw, Machine           | 4   |                  |
| 12    | 0812-064 | Plug                     | 2   |                  |
| 13    | 0801-002 | Plug                     | 1   |                  |
| 14    | 0801-028 | Pipe, Breather           | 1   |                  |
| 15    | 0830-035 | Seal, Driveshaft         | 1   |                  |
| 16    | 0830-217 | Grommet                  | 1   |                  |
| 17    | 0829-002 | Pin, Dowel               | 5   |                  |
| 18    | 0829-003 | Pin, Dowel               | 1   |                  |
| 19    | 0801-029 | Housing, Secondary Shaft | 1   |                  |
| 20    | 0826-105 | Screw, Cap               | 3   |                  |
| 21    | 8468-675 | Screw, Machine           | 2   |                  |
| 22    | 0826-019 | Screw, Cap               | 1   |                  |
| 23    | 8468-680 | Screw, Machine           | 1   |                  |
| 24    | 8468-600 | Screw, Machine           | 1   |                  |
| 25    | 8468-645 | Screw, Machine           | 3   |                  |
| 26    | 0826-017 | Screw, Cap               | 1   |                  |
| 27    | 8412-860 | Screw, Cap               | 1   |                  |
| 28    | 0830-008 | Gasket                   | 2   |                  |
| 29    | 0826-018 | Screw, Cap               | 1   |                  |
| 30    | 8468-655 | Screw, Machine           | 3   |                  |
| 31    | 8412-850 | Screw, Cap               | 4   |                  |
| 32    | 0801-256 | Stick, Oil Level         | 1   |                  |
| 33    | 0830-010 | O-Ring                   | 1   |                  |

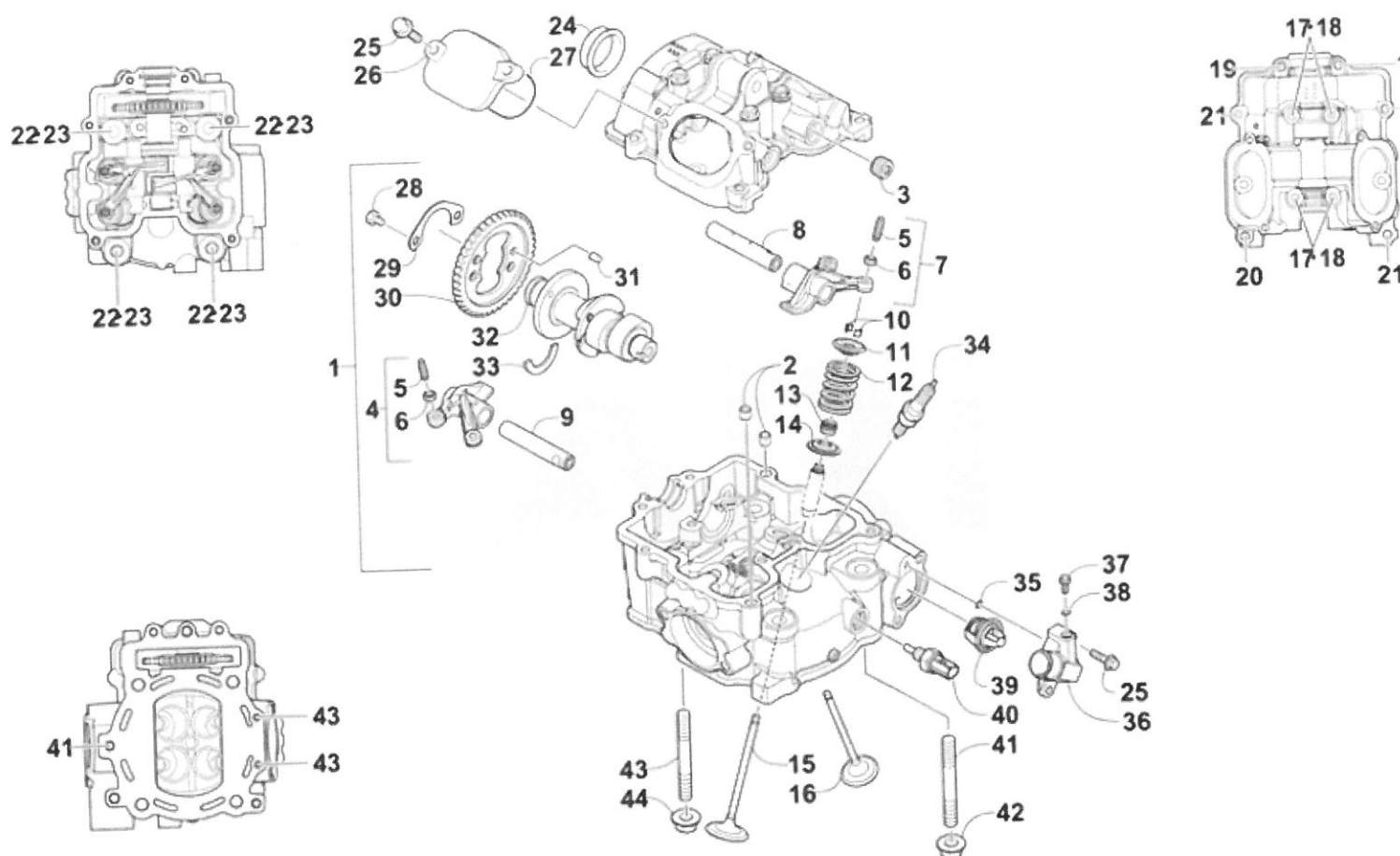
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CYLINDER ASSEMBLY [300291]



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| Ref # | Part #   | Description           | Qty | Context Note |
|-------|----------|-----------------------|-----|--------------|
| 3     | 8424-604 | Nut                   | 4   |              |
| 8     | 0830-007 | O-Ring                | 1   |              |
| 5     | 0829-002 | Pin, Dowel            | 2   |              |
| 7     | 0829-062 | Pin, Dowel            | 2   |              |
| 2     | 0827-002 | Bolt, Stud            | 4   |              |
| 4     | 0830-111 | Gasket, Base          | 1   |              |
| 6     | 0830-225 | Gasket, Cylinder Head | 1   |              |
| 1     | 0804-065 | Cylinder              | 1   |              |

# 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300292]



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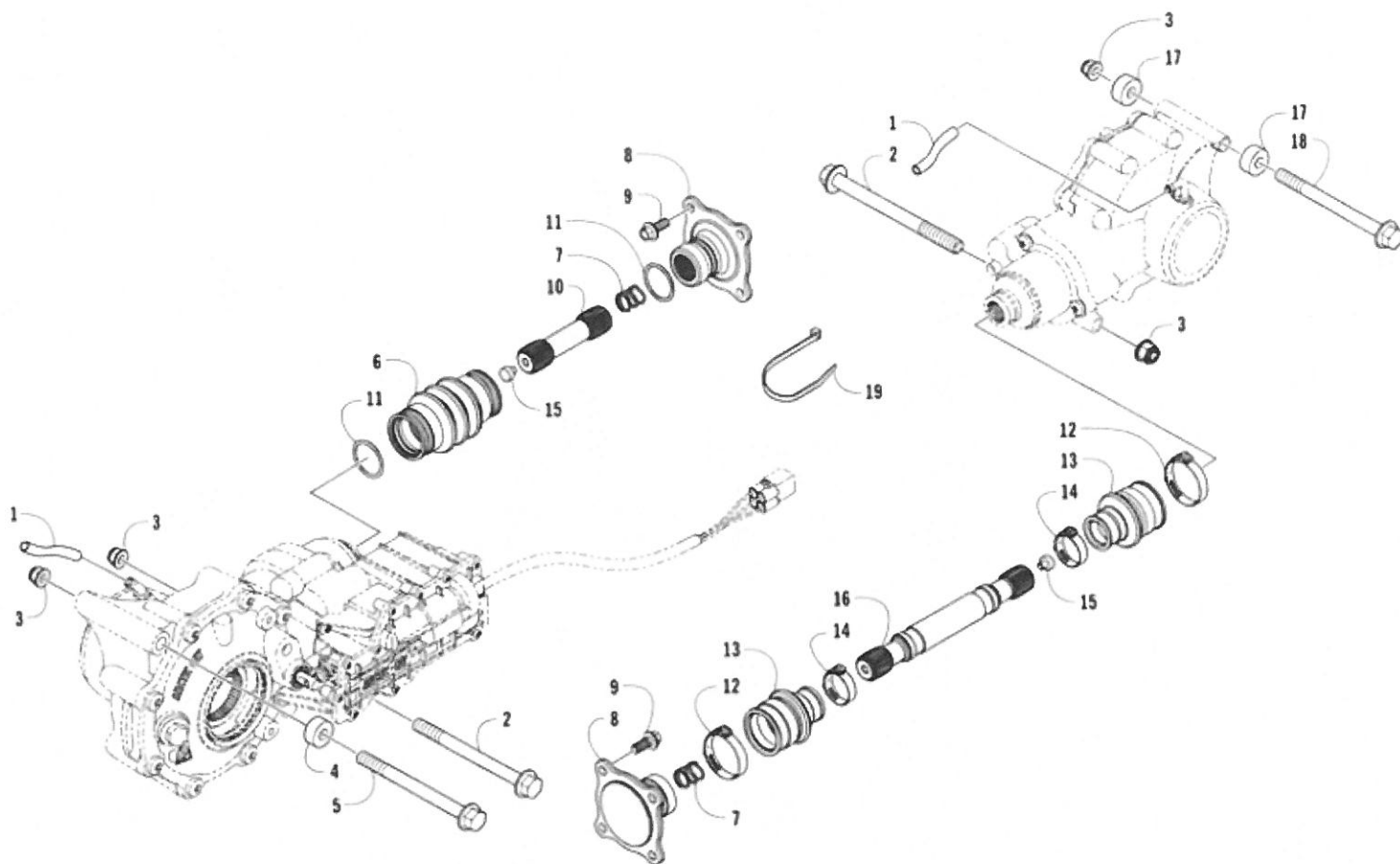
| Ref # | Part #   | Description                        | Qty | Context Note       |
|-------|----------|------------------------------------|-----|--------------------|
| 5     | 0809-240 | Screw, Adjuster                    | 4   |                    |
| 6     | 0827-059 | Nut                                | 4   |                    |
| 44    | 8424-604 | Nut                                | 2   |                    |
| 35    | 0830-168 | O-Ring                             | 1   |                    |
| 25    | 0826-007 | Screw, Cap                         | 6   |                    |
| 42    | 8424-804 | Nut                                | 1   |                    |
| 31    | 0829-049 | Pin, Dowel                         | 1   |                    |
| 2     | 0829-062 | Pin, Dowel                         | 2   |                    |
| 23    | 0830-147 | Washer                             | 4   |                    |
| 38    | 0423-182 | O-Ring                             | 1   |                    |
| 3     | 0831-092 | Plug, Shaft                        | 2   |                    |
| 18    | 0830-155 | Gasket                             | 4   |                    |
| 10    | 0809-233 | Cotter, Valve                      | 8   |                    |
| 28    | 0826-034 | Screw, Cap                         | 2   |                    |
| 29    | 0828-004 | Plate, Retainer                    | 1   |                    |
| 21    | 0826-006 | Screw, Cap                         | 2   |                    |
| 27    | 0830-004 | O-Ring                             | 2   |                    |
| 20    | 0826-005 | Screw, Cap                         | 2   |                    |
| 19    | 0826-002 | Screw, Cap                         | 2   |                    |
| 12    | 0809-231 | Spring, Valve                      | 4   |                    |
| 43    | 0827-030 | Bolt, Stud                         | 2   |                    |
| 37    | 8408-512 | Screw, Cap                         | 1   |                    |
| 24    | 0808-077 | Plug, Cylinder Head                | 1   |                    |
| 14    | 0809-230 | Seat, Spring - Valve               | 4   |                    |
| 41    | 0827-031 | Bolt, Stud                         | 1   |                    |
| 26    | 0808-003 | Cap, Inspection                    | 2   |                    |
| 33    | 0809-003 | C-Ring                             | 1   |                    |
| 11    | 0809-232 | Retainer, Spring                   | 4   |                    |
| 13    | 0830-186 | Seal, Oil                          | 4   |                    |
| 8     | 0809-241 | Shaft, Rocker Arm - Intake         | 1   |                    |
| 17    | 0826-149 | Screw, Cap                         | 4   |                    |
| 15    | 0809-228 | Valve, Intake                      | 2   |                    |
| 9     | 0809-242 | Shaft, Rocker Arm - Exhaust        | 1   |                    |
| 22    | 0808-037 | Screw, Cap                         | 4   |                    |
| 40    | 0808-124 | Sensor, Engine Coolant Temperature | 1   |                    |
| 34    | 0217-799 | Spark Plug - CPR8E                 | 1   |                    |
| 39    | 0808-078 | Thermostat                         | 1   |                    |
| 30    | 0809-212 | Sprocket                           | 1   |                    |
| 36    | 0808-208 | Cover, Thermostat                  | 1   | (inc. 37-38)       |
| 16    | 0809-229 | Valve, Exhaust                     | 2   |                    |
| 4     | 0809-319 | Arm, Valve Rocker - Exhaust        | 1   | (inc. two No. 5-6) |
| 7     | 0809-318 | Arm, Valve Rocker - Intake         | 1   | (inc. two No. 5-6) |
| 32    | 0809-245 | Camshaft                           | 1   |                    |
| 1     | 0808-226 | Head, Cylinder - Assembly          | 1   | (inc. 2-17)        |

2018 ATV ALTEERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - DECALS [302789]



| Ref # | Part #   | Description                  | Qty | Context | Note |
|-------|----------|------------------------------|-----|---------|------|
| 1     | 6411-346 | Decal, Front Fender - Right  | 1   |         |      |
| 1     | 6411-347 | Decal, Front Fender - Left   | 1   |         |      |
| 2     | 6411-249 | Decal, Logo                  | 1   |         |      |
| 3     | 5411-548 | Decal, Pod - "700 EFI"       | 2   |         |      |
| 4     | 5411-953 | Decal, Rear-Center - Textron | 1   |         |      |
| 5     | 6411-352 | Decal, Rear Fender - Right   | 1   |         |      |
| 5     | 6411-353 | Decal, Rear Fender - Left    | 1   |         |      |

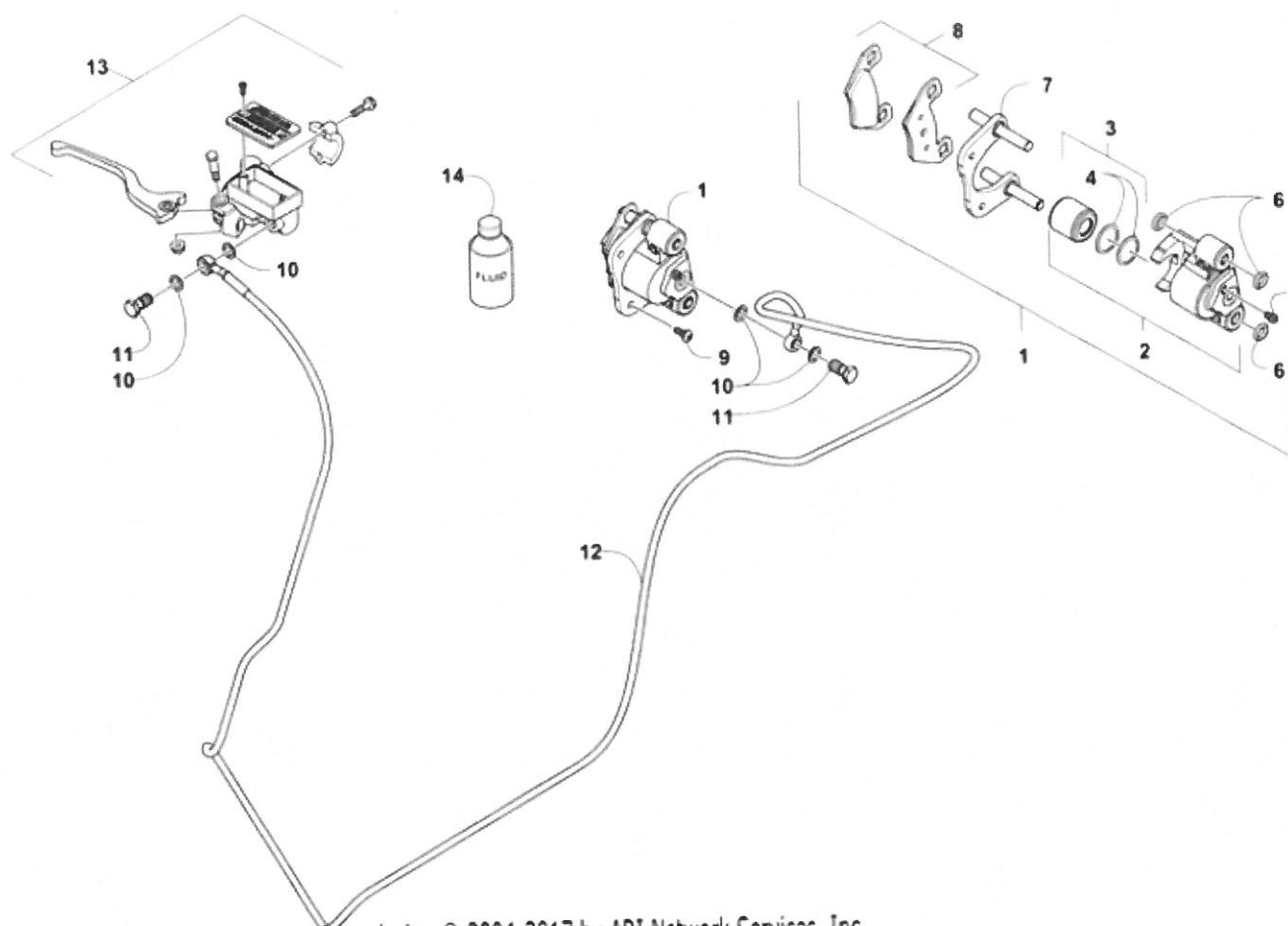
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - DRIVE TRAIN ASSEMBLY [104827]



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| Ref # | Part #   | Description              | Qty | Context Note |
|-------|----------|--------------------------|-----|--------------|
| 1     | 0410-070 | Hose - 25 ft             | AR  |              |
| 2     | 0423-404 | Screw, Cap               | 2   |              |
| 3     | 1423-335 | Nut, Lock                | 4   |              |
| 4     | 1423-255 | Spacer, Gearcase - Front | 1   |              |
| 5     | 0423-576 | Screw, Cap               | 1   |              |
| 6     | 2402-200 | Boot, Shaft              | 1   |              |
| 7     | 1402-026 | Spring                   | 2   |              |
| 8     | 2402-193 | Flange, Output           | 2   |              |
| 9     | 8408-820 | Screw, Cap               | 8   |              |
| 10    | 2402-175 | Shaft, Propeller - Front | 1   |              |
| 11    | 0830-240 | O-ring                   | 2   |              |
| 12    | 0423-393 | Clamp                    | 2   |              |
| 13    | 0402-985 | Boot                     | 2   |              |
| 14    | 0423-411 | Clamp                    | 2   |              |
| 15    | 0673-618 | Bumper, Driveshaft       | 2   |              |
| 16    | 2402-173 | Shaft, Propeller - Rear  | 1   |              |
| 17    | 1423-179 | Spacer                   | 2   |              |
| 18    | 1423-266 | Screw, Cap               | 1   |              |
| 19    | 0123-788 | Tie, Cable - 8 in.       | AR  |              |

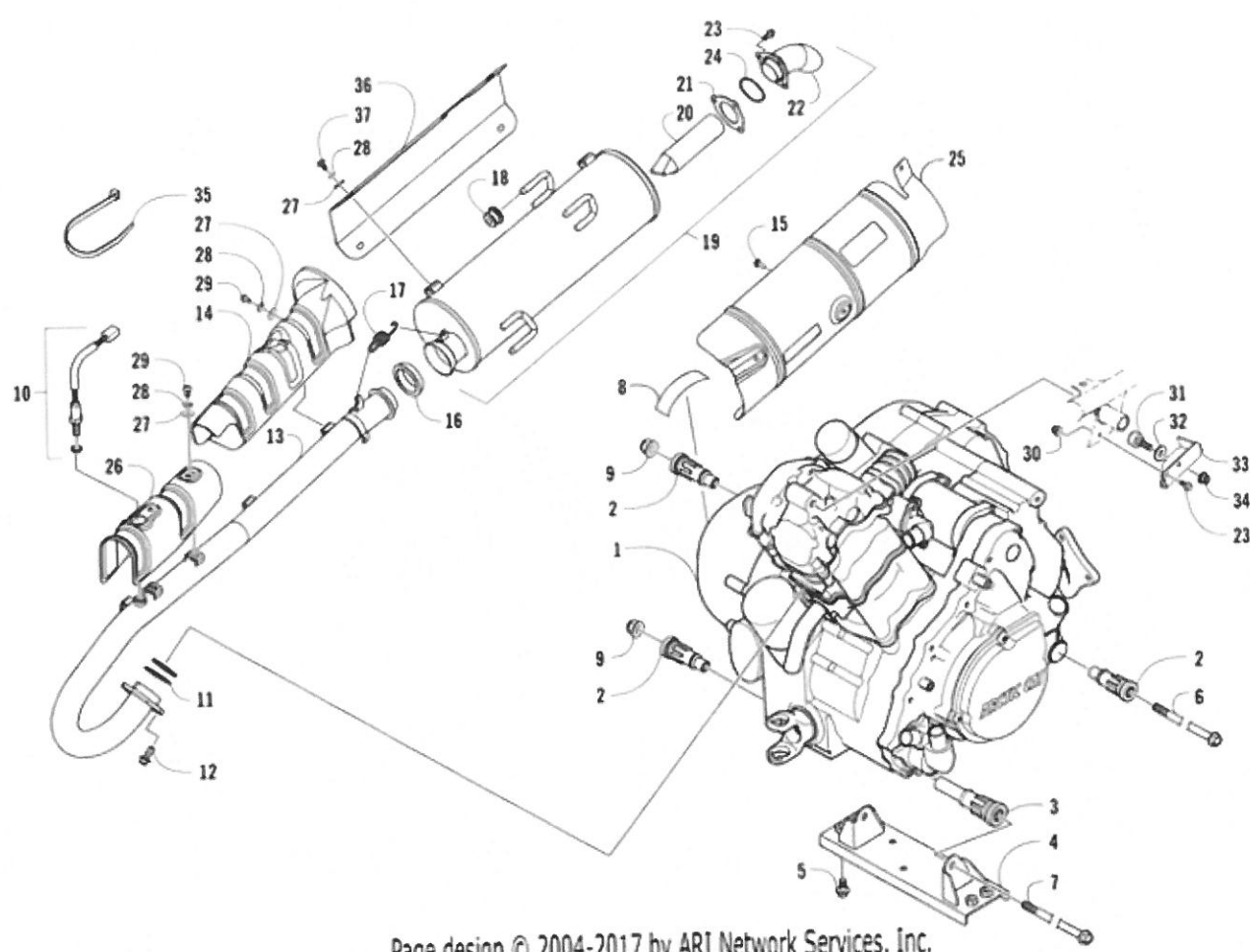
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - EMERGENCY BRAKE ASSEMBLY  
[300928]



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| Ref # | Part #   | Description                 | Qty | Context Note |
|-------|----------|-----------------------------|-----|--------------|
| 1     | 2502-270 | Caliper, Brake              | 1   | (inc. 2-8)   |
| 2     | 1436-161 | Housing, Caliper - Assembly | 1   | (inc. 3-8)   |
| 3     | 0502-606 | Piston/Seal Set             | 1   |              |
| 4     | 0502-607 | Seal Set                    | 1   |              |
| 5     | 0502-609 | Valve, Bleed                | 1   |              |
| 6     | 0502-608 | O-Ring, Guide - Set         | 1   |              |
| 7     | 0502-605 | Bracket Assembly            | 1   |              |
| 8     | 2502-271 | Pad, Brake - Set            | 1   |              |
| 9     | 8408-826 | Screw, Cap                  | 2   |              |
| 10    | 0423-178 | Washer, Crush               | 4   |              |
| 11    | 0423-413 | Bolt, Banjo Fitting         | 2   |              |
| 12    | 2402-257 | Hose                        | 1   |              |
| 13    | 2402-260 | Emergency Brake Assembly    | 1   |              |
| 14    | 5639-848 | DOT 4 BRAKE FLUID - 12 OZ   | 1   |              |

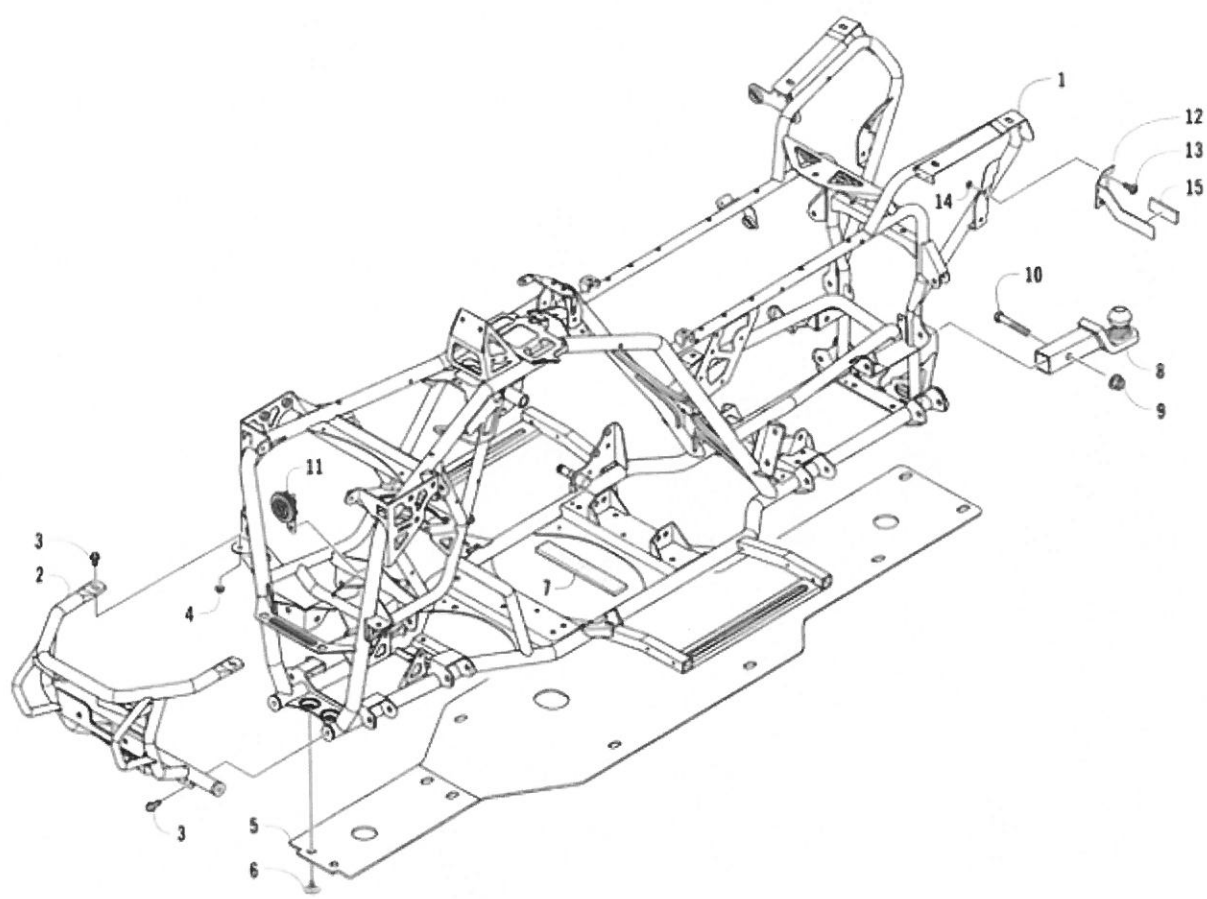
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - ENGINE AND EXHAUST [302005]



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| Ref # | Part #   | Description                   | Qty | Context Note |
|-------|----------|-------------------------------|-----|--------------|
| 28    | 8053-212 | Washer, External Tooth Lock   | 9   |              |
| 35    | 0123-788 | Tie, Cable - 8 in.            | AR  |              |
| 30    | 8427-603 | Nut, Lock                     | 2   |              |
| 27    | 8050-223 | Washer, Flat                  | 9   |              |
| 34    | 8427-802 | Nut, Lock                     | 1   |              |
| 5     | 8408-816 | Screw, Cap                    | 4   |              |
| 23    | 8408-616 | Screw, Cap                    | 5   |              |
| 29    | 8477-610 | Screw, Machine                | 5   |              |
| 12    | 8408-820 | Screw, Cap                    | 2   |              |
| 32    | 8450-127 | Washer                        | 1   |              |
| 9     | 1423-335 | Nut, Lock                     | 2   |              |
| 37    | 0423-361 | Screw, Machine                | 4   |              |
| 15    | 1623-490 | Screw, Cap                    | 3   |              |
| 8     | 0411-426 | Decal, Warning                | 1   |              |
| 18    | 0412-544 | Bushing                       | 3   |              |
| 17    | 0612-668 | Spring                        | 2   |              |
| 11    | 0412-338 | Gasket, Exhaust               | 1   |              |
| 31    | 1423-299 | Bumper                        | 1   |              |
| 16    | 0412-375 | Seal, Exhaust                 | 1   |              |
| 33    | 0408-062 | Bracket, Head Mount           | 1   |              |
| 7     | 0423-405 | Screw, Cap                    | 1   |              |
| 21    | 0412-675 | Gasket, Spark Arrester        | 1   |              |
| 24    | 1423-246 | Washer, Wave                  | 1   |              |
| 22    | 0512-739 | Pipe, Tail - Black            | 1   |              |
| 6     | 0423-451 | Screw, Cap                    | 1   |              |
| 36    | 1412-008 | Shield, Heat                  | 1   |              |
| 2     | 0801-129 | Mount, Rubber - Engine        | 3   |              |
| 20    | 0512-647 | Spark Arrester Assembly       | 1   |              |
| 3     | 0801-122 | Mount, Rubber - Engine        | 1   |              |
| 4     | 0508-032 | Bracket, Engine - Front       | 1   |              |
| 25    | 0412-788 | Shield, Pipe - Muffler        | 1   |              |
| 26    | 0412-951 | Shield, Exhaust               | 1   |              |
| 14    | 0412-949 | Shield, Pipe                  | 1   |              |
| 10    | 0430-135 | Sensor, Oxygen                | 1   |              |
| 13    | 0512-748 | Pipe, Exhaust - Painted Black | 1   |              |
| 19    | 0512-949 | Muffler - Assembly            | 1   | (inc. 20-23) |
| 1     | 0800-205 | Engine                        | 1   | (inc. 2-3)   |

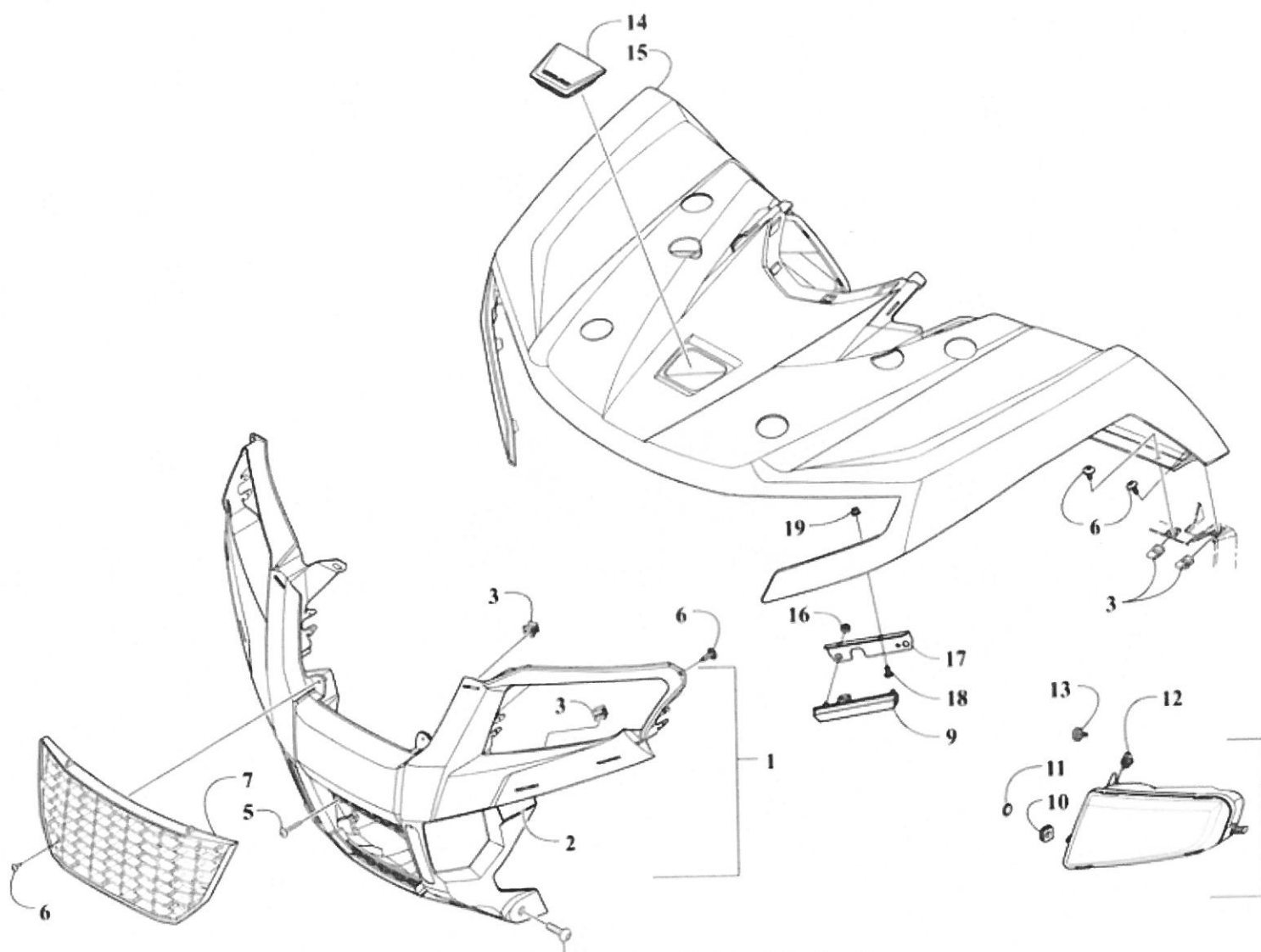
2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - FRAME AND RELATED PARTS [302001]



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| Ref # | Part #   | Description                      | Qty | Context Note |
|-------|----------|----------------------------------|-----|--------------|
| 1     | 7506-809 | Frame, Main                      | 1   |              |
| 2     | 5506-625 | Bumper, Front - Black            | 1   |              |
| 3     | 8408-820 | Screw, Cap                       | 4   |              |
| 4     | 8424-802 | Nut, Lock                        | 2   |              |
| 5     | 4406-582 | Panel, Belly                     | 1   |              |
| 6     | 1423-109 | Screw, Self-Tapping              | 12  |              |
| 7     | 0406-289 | Pad, Frame                       | 1   |              |
| 8     | 0541-856 | Mount, Ball Hitch                | 1   |              |
| 9     | 1423-129 | Nut, Lock                        | 1   |              |
| 10    | 1423-128 | Screw, Cap                       | 1   |              |
| 11    | 0430-131 | Horn, Electric 12V               | 1   |              |
| 12    | 7506-416 | Rear Reflector - Bracket - Right | 1   |              |
| 12    | 7506-417 | Rear Reflector - Bracket - Left  | 1   |              |
| 13    | 1423-395 | Screw, Machine                   | 2   |              |
| 14    | 8420-802 | Nut                              | 2   |              |
| 15    | 4406-103 | Reflector - Red                  | 2   |              |

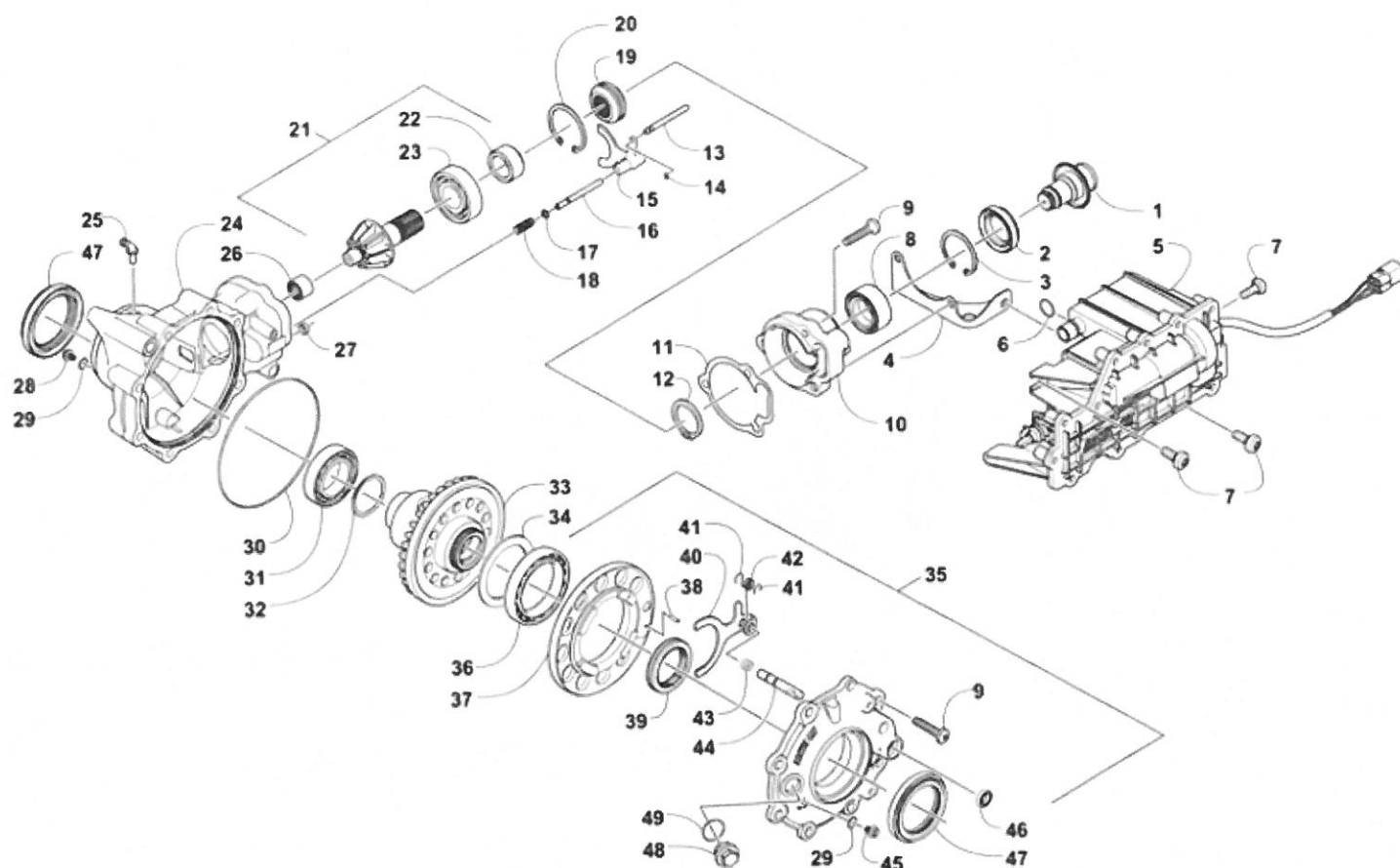
# 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - FRONT BODY PANEL AND HEADLIGHT ASSEMBLIES [302781]



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| Ref # | Part #   | Description                       | Qty | Context | Note |
|-------|----------|-----------------------------------|-----|---------|------|
| 1     | 7506-208 | Fascia, Front - w/Reflectors      | 1   |         |      |
| 2     | 4411-168 | Decal, Reflector - Right - Amber  | 1   |         |      |
| 2     | 4411-169 | Decal, Reflector - Left - Amber   | 1   |         |      |
| 3     | 1423-321 | Clip, Retaining                   | 6   |         |      |
| 4     | 8409-020 | Screw, Cap                        | 2   |         |      |
| 5     | 0423-609 | Screw, Machine                    | 2   |         |      |
| 6     | 1423-284 | Screw, Self-Tapping               | 4   |         |      |
| 7     | 4406-990 | Grille, Front                     | 1   |         |      |
| 8     | 0509-118 | Headlight, LED - Assembly - Right | 1   |         |      |
| 8     | 0509-119 | Headlight, LED - Assembly - Left  | 1   |         |      |
| 9     | 0509-090 | Signal, Turn - Front - Right      | 1   |         |      |
| 9     | 0509-091 | Signal, Turn - Front - Left       | 1   |         |      |
| 10    | 4406-722 | Grommet - Right                   | 2   |         |      |
| 10    | 4406-723 | Grommet - Left                    | 2   |         |      |
| 11    | 1423-326 | O-Ring                            | 4   |         |      |
| 12    | 1623-637 | Clip, U-Nut                       | 2   |         |      |
| 13    | 2623-113 | Knob, Adjuster                    | 2   |         |      |
| 14    | 4406-784 | Plug, Access                      | 1   |         |      |
| 15    | 7506-860 | Panel, Fender - Gray              | 1   |         |      |
| 16    | 0423-357 | Nut, Stamped                      | 4   |         |      |
| 17    | 7506-216 | Bracket - Right                   | 1   |         |      |
| 17    | 7506-217 | Bracket - Left                    | 1   |         |      |
| 18    | 8477-616 | Screw, Machine                    | 4   |         |      |
| 19    | 8427-603 | Nut, Lock                         | 4   |         |      |

# 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - FRONT DRIVE GEARCASE ASSEMBLY [301128]



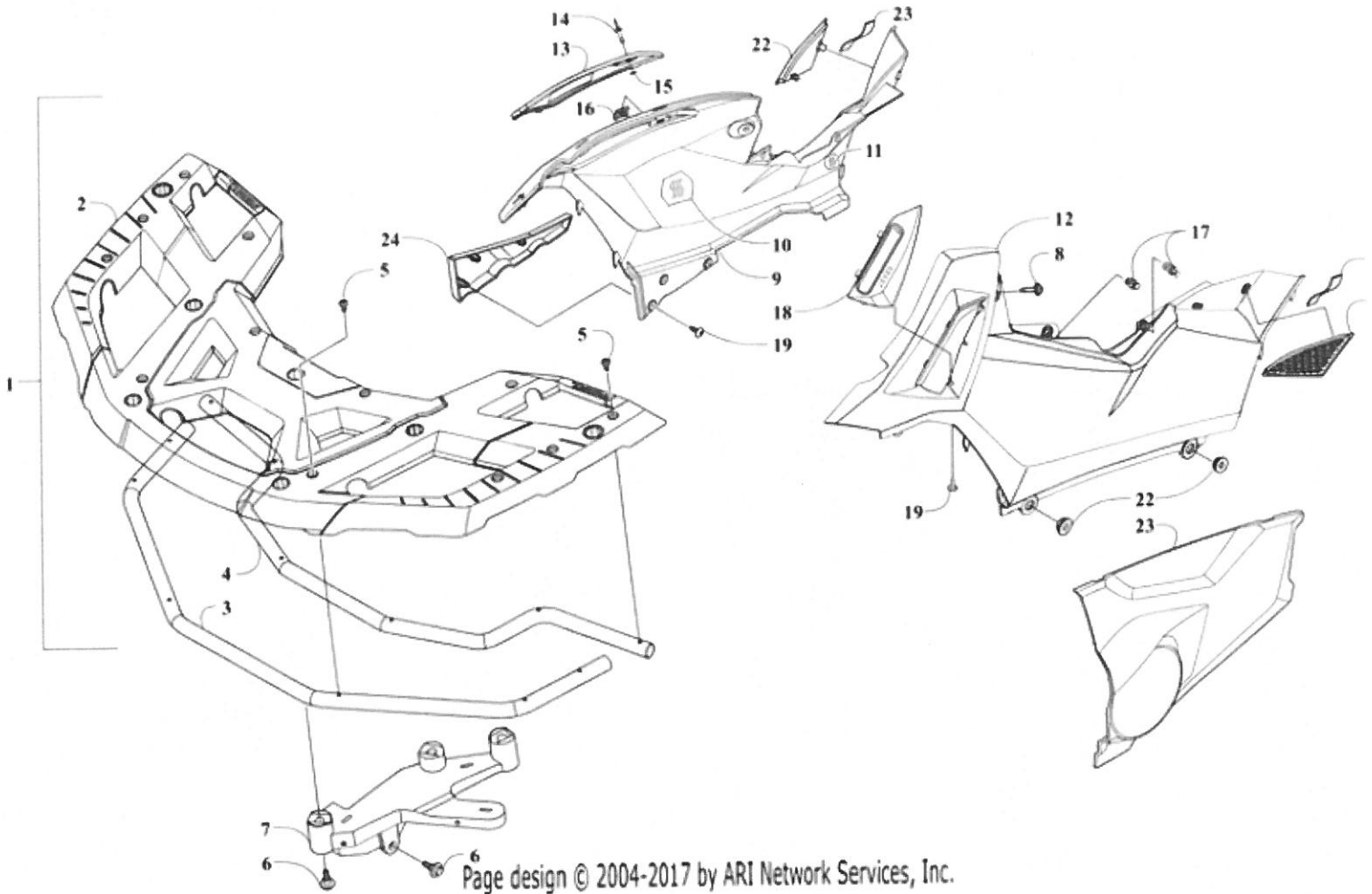
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| Ref # | Part #   | Description                            | Qty | Context Note      |
|-------|----------|----------------------------------------|-----|-------------------|
| -     | 2502-342 | Complete Front Drive Gearcase Assembly | 1   |                   |
| 1     | 2502-156 | Shaft, Input                           | 1   |                   |
| 2     | 1402-011 | Seal                                   | 1   |                   |
| 3     | 0423-423 | Ring, Retaining                        | 1   |                   |
| 4     | 1502-237 | Bracket, Actuator                      | 1   |                   |
| 5     | 2502-194 | Actuator                               | 1   | (inc. 6)          |
| 6     | 1402-981 | O-Ring                                 | 2   |                   |
| 7     | 0423-396 | Screw, Self-Tapping                    | 3   |                   |
| 8     | 1402-043 | Bearing                                | 1   |                   |
| 9     | 0423-118 | Screw, Self-Tapping                    | 11  |                   |
| 10    | 0502-528 | Housing, Pinion                        | 1   |                   |
| 11    | 0402-947 | Gasket, Flange                         | 1   |                   |
| 12    | 0423-417 | Ring, Retaining                        | 1   |                   |
| 13    | 0402-997 | Shaft, Selector                        | 1   |                   |
| 14    | 0423-402 | Ring, Retaining                        | 1   |                   |
| 15    | 0402-998 | Fork, Selector                         | 1   |                   |
| 16    | 0402-417 | Shaft, Shuttle                         | 1   |                   |
| 17    | 0423-147 | O-Ring                                 | 1   |                   |
| 18    | 0402-999 | Spring, Return                         | 1   |                   |
| 19    | 0402-413 | Coupler, Drive                         | 1   |                   |
| 20    | 1423-067 | Ring, Retaining                        | 1   |                   |
| 21    | 1502-851 | Gear, Pinion - Assembly - 11T          | 1   | (inc. 22-23)      |
| 22    | 1402-977 | Collar, Retaining                      | 1   |                   |
| 23    | 0402-327 | Bearing                                | 1   |                   |
| 24    | 1502-856 | Housing, Gearcase                      | 1   |                   |
| 25    | 2402-162 | Fitting, Elbow                         | 1   |                   |
| 26    | 0402-328 | Bearing                                | 1   |                   |
| 27    | 0402-411 | Pin, Dowel                             | 1   |                   |
| 28    | 1402-210 | Plug, Magnetic                         | 1   | (inc. one No. 29) |
| 29    | 0423-153 | O-Ring                                 | 2   |                   |
| 30    | 0423-149 | O-Ring                                 | 1   |                   |
| 31    | 0402-393 | Bearing                                | 1   |                   |
| 32    | 0402-405 | Shim, 41 x 49 x 1.3 mm                 | AR  |                   |
| 32    | 0402-406 | Shim, 41 x 49 x 1.4 mm                 | AR  |                   |
| 32    | 0402-407 | Shim, 41 x 49 x 1.5 mm                 | AR  |                   |
| 32    | 0402-408 | Shim, 41 x 49 x 1.6 mm                 | AR  |                   |
| 32    | 0402-409 | Shim, 41 x 49 x 1.7 mm                 | AR  |                   |
| 33    | 1502-859 | Gear, Ring - 34T                       | 1   |                   |
| 34    | 1402-074 | Shim, 61 x 69 x 1.3 mm                 | AR  |                   |
| 34    | 1402-075 | Shim, 61 x 69 x 1.4 mm                 | AR  |                   |
| 34    | 1402-076 | Shim, 61 x 69 x 1.5 mm                 | AR  |                   |
| 34    | 1402-077 | Shim, 61 x 69 x 1.6 mm                 | AR  |                   |
| 34    | 1402-078 | Shim, 61 x 69 x 1.7 mm                 | AR  |                   |

| Ref # | Part #   | Description     | Qty | Context Note                             |
|-------|----------|-----------------|-----|------------------------------------------|
| 35    | 2502-286 | Cover, Gearcase | 1   | (inc. one No. 29, 36-46, and one No. 47) |
| 36    | 1402-053 | Bearing         | 1   |                                          |
| 37    | 0502-413 | Flange, Bearing | 1   |                                          |
| 38    | 1402-079 | Pin, Parallel   | 1   |                                          |
| 39    | 1402-042 | Collar, Sliding | 1   |                                          |
| 40    | 1402-054 | Fork            | 1   |                                          |
| 41    | 1402-058 | Ring, Retaining | 2   |                                          |
| 42    | 1402-057 | Spring          | 1   |                                          |
| 43    | 1402-063 | Spring          | 1   |                                          |
| 44    | 1402-656 | Shaft, Lock     | 1   |                                          |
| 45    | 1402-211 | Plug, Oil Level | 1   |                                          |
| 46    | 1402-056 | Seal            | 1   |                                          |
| 47    | 2402-240 | Seal            | 2   |                                          |
| 48    | 0402-333 | Plug, Fill      | 1   | (inc. 49)                                |
| 49    | 0423-154 | O-Ring          | 1   |                                          |

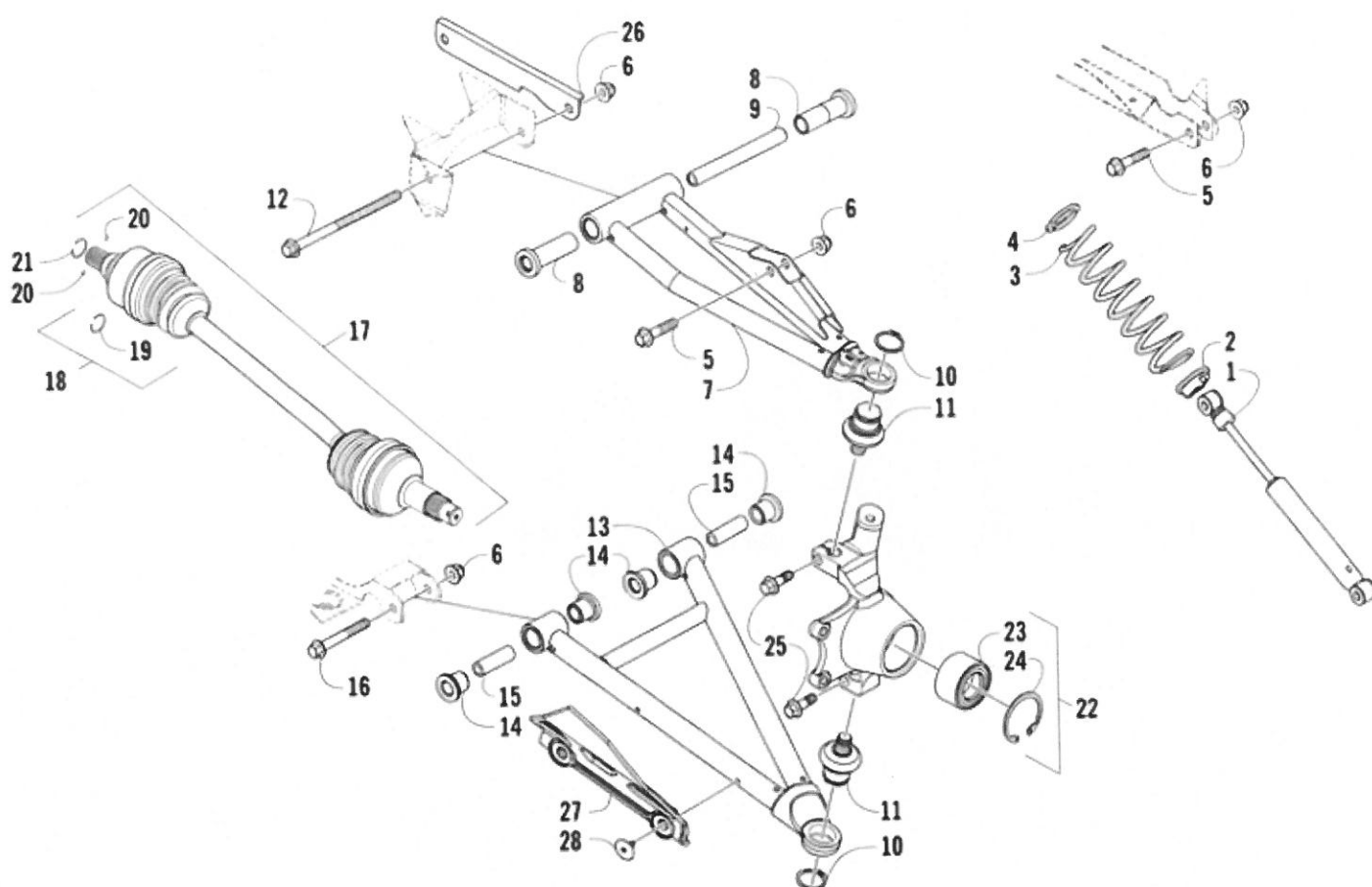


2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - FRONT RACK AND SIDE PANEL ASSEMBLIES [302782]



| Ref # | Part #   | Description                        | Qty | Context Note |
|-------|----------|------------------------------------|-----|--------------|
| 1     | 5506-675 | Rack, Front - Assembly             | 1   | (inc. 2-5)   |
| 2     | 5506-672 | Rack, w/Overmold                   | 1   |              |
| 3     | 5506-671 | Tube, Rack - Outer - Black         | 1   |              |
| 4     | 5506-592 | Tube, Rack - Inner - Black         | 1   |              |
| 5     | 1423-301 | Screw, Machine                     | 12  |              |
| 6     | 1423-280 | Screw, Shoulder                    | 12  |              |
| 7     | 4406-626 | Mount, Front Rack - Right          | 1   |              |
| 7     | 4406-627 | Mount, Front Rack - Left           | 1   |              |
| 8     | 0423-609 | Screw, Machine                     | 2   |              |
| 9     | 7506-868 | Panel, Side - Upper - Right - Gray | 1   | (inc. 10-11) |
| 10    | 1412-108 | Foil, Protective                   | 1   |              |
| 11    | 1412-114 | Foil, Protective                   | 1   |              |
| 12    | 7506-867 | Panel, Side - Upper - Left - Gray  | 1   |              |
| 13    | 7506-862 | Panel, PDM Access - Gray           | 1   |              |
| 14    | 2623-003 | Pin, Retaining                     | 1   |              |
| 15    | 2623-004 | Nut, Push                          | 1   |              |
| 16    | 2623-005 | Clip, Retaining                    | 1   |              |
| 17    | 1423-276 | Rivet, Reinstallable               | 4   |              |
| 18    | 2402-218 | Gate, Shift                        | 1   |              |
| 19    | 1423-284 | Screw, Self-Tapping                | 5   |              |
| 20    | 4406-710 | Vent - Right                       | 1   |              |
| 20    | 4406-711 | Vent - Left                        | 1   |              |
| 21    | 0617-556 | Tape, Foam - Double Sided          | AR  |              |
| 22    | 0423-678 | Grommet                            | 2   |              |
| 23    | 4406-579 | Panel, Engine - Left               | 1   |              |
| 24    | 4406-578 | Panel, Engine - Right              | 1   |              |

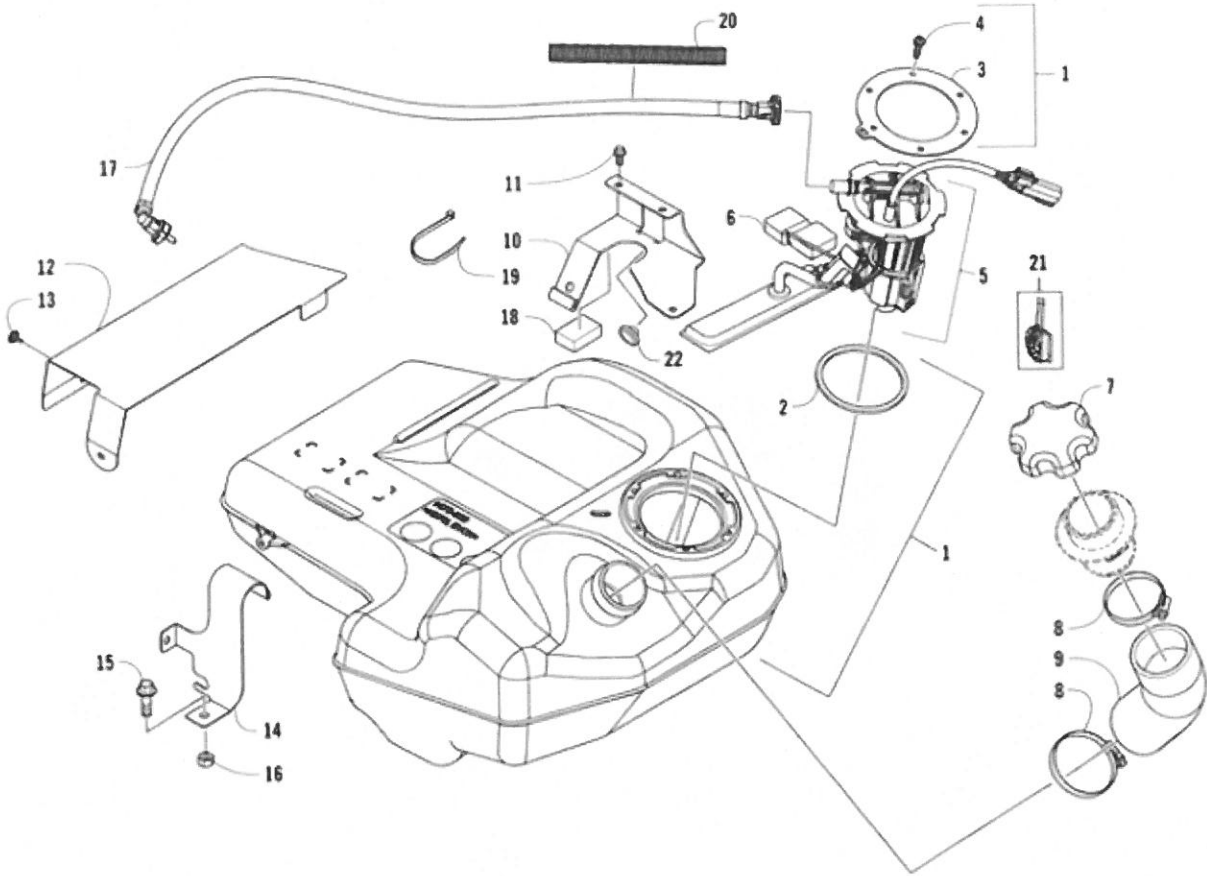
2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - FRONT SUSPENSION ASSEMBLY  
[301600]



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| Ref # | Part #   | Description                        | Qty | Context Note                      |
|-------|----------|------------------------------------|-----|-----------------------------------|
| 1     | 0403-420 | Shock Absorber                     | 2   |                                   |
| 2     | 0403-395 | Cam, Adjuster - Spring             | 2   |                                   |
| 3     | 1503-058 | Spring, Suspension - White         | 2   |                                   |
| 4     | 1603-889 | Retainer, Spring                   | 2   |                                   |
| 5     | 8409-045 | Screw, Cap                         | 4   |                                   |
| 6     | 1423-335 | Nut, Lock                          | 10  |                                   |
| 7     | 0503-870 | A-Arm, Upper Right - Black         | 1   | (inc. 8-11)                       |
| 7     | 0503-871 | A-Arm, Upper Left - Black          | 1   | (inc. 8-11)                       |
| 8     | 0403-289 | Bushing, Upper A-Arm<br>Suspension | 4   |                                   |
| 9     | 0403-439 | Axle                               | 2   |                                   |
| 10    | 0423-009 | Ring, Retaining                    | 4   |                                   |
| 11    | 0405-483 | Ball Joint                         | 4   |                                   |
| 12    | 0423-334 | Screw, Cap                         | 2   |                                   |
| 13    | 0503-868 | A-Arm, Lower Right - Black         | 1   | (inc. 14-15 and two No.<br>10-11) |
| 13    | 0503-869 | A-Arm, Lower Left - Black          | 1   | (inc. 14-15 and two No.<br>10-11) |
| 14    | 0403-409 | Bushing                            | 8   |                                   |
| 15    | 0403-438 | Axle                               | 4   |                                   |
| 16    | 8409-075 | Screw, Cap                         | 4   |                                   |
| 17    | 2502-351 | Kit, Halfshaft                     | 1   | (inc. 18-21)                      |
| 18    | 2436-111 | Repair Kit, Boot                   | 2   | (inc. 19)                         |
| 19    | 1441-988 | Circlip                            | 2   |                                   |
| 20    | 1402-885 | Pin, Transfer                      | 4   |                                   |
| 21    | 1402-889 | Circlip                            | 2   |                                   |
| 22    | 0503-880 | Knuckle - Assembly - Right         | 1   | (inc. 23-24)                      |
| 22    | 0503-881 | Knuckle - Assembly - Left          | 1   | (inc. 23-24)                      |
| 23    | 1402-809 | Bearing                            | 2   |                                   |
| 24    | 0423-423 | Ring, Retaining                    | 2   |                                   |
| 25    | 0423-998 | Screw, Shoulder                    | 4   |                                   |
| 26    | 7506-033 | Brace, A-Arm - Black               | 1   |                                   |
| 27    | 4406-714 | Guard, Boot - Right - Black        | 1   |                                   |
| 27    | 4406-715 | Guard, Boot - Left - Black         | 1   |                                   |
| 28    | 1423-109 | Screw, Self-Tapping                | 4   |                                   |

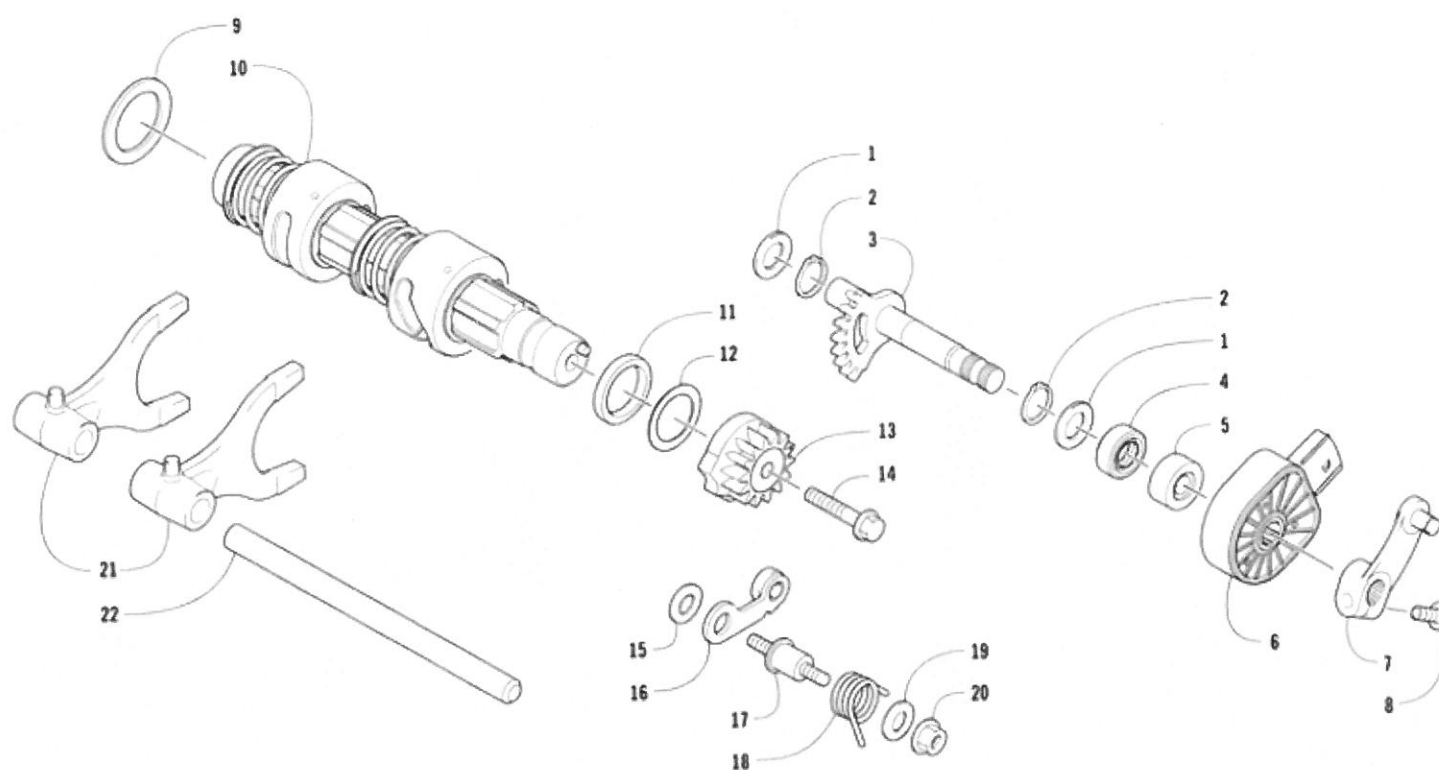
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - GAS TANK ASSEMBLY [302166]



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| Ref # | Part #   | Description                  | Qty | Context Note     |
|-------|----------|------------------------------|-----|------------------|
| 1     | 0570-418 | Tank, Gas - Assembly         | 1   | (inc. 2-4)       |
| 2     | 0470-838 | Seal                         | 1   |                  |
| 3     | 2670-042 | Plate, Retaining - Fuel Pump | 1   |                  |
| 4     | 0423-898 | Screw, Self-Tapping          | 6   | (inc. 6)         |
| 5     | 0570-430 | Pump, Fuel - Assembly        | 1   |                  |
| 6     | 2670-235 | Float                        | 1   |                  |
| 7     | 1470-185 | Cap, Gas Tank                | 1   | (inc. 18 and 22) |
| 8     | 0624-390 | Clamp, Hose                  | 2   |                  |
| 9     | 0410-192 | Hose, Filler - Fuel          | 1   |                  |
| 10    | 5994-282 | Bracket, Fuel Tank - Rear    | 1   | (inc. 18 and 22) |
| 11    | 8408-620 | Screw, Cap                   | 2   |                  |
| 12    | 1470-070 | Shield, Heat                 | 1   |                  |
| 13    | 0623-797 | Screw, Self-Tapping          | 3   | (inc. 18 and 22) |
| 14    | 7506-226 | Bracket, Fuel Tank           | 1   |                  |
| 15    | 8408-816 | Screw, Cap                   | 1   |                  |
| 16    | 8420-802 | Nut                          | 1   | (inc. 18 and 22) |
| 17    | 0410-193 | Hose, Gasline                | 1   |                  |
| 18    | 1470-094 | Foam, Fuel Tank              | 2   |                  |
| 19    | 0123-788 | Tie, Cable - 8 in.           | AR  | (inc. 18 and 22) |
| 20    | 0619-776 | Conduit, Flexible - 5 ft     | AR  |                  |
| 21    | 1770-170 | Fuel Level Sensor Kit        | 1   |                  |
| 22    | 0406-877 | Bumper                       | 2   | (inc. 18 and 22) |

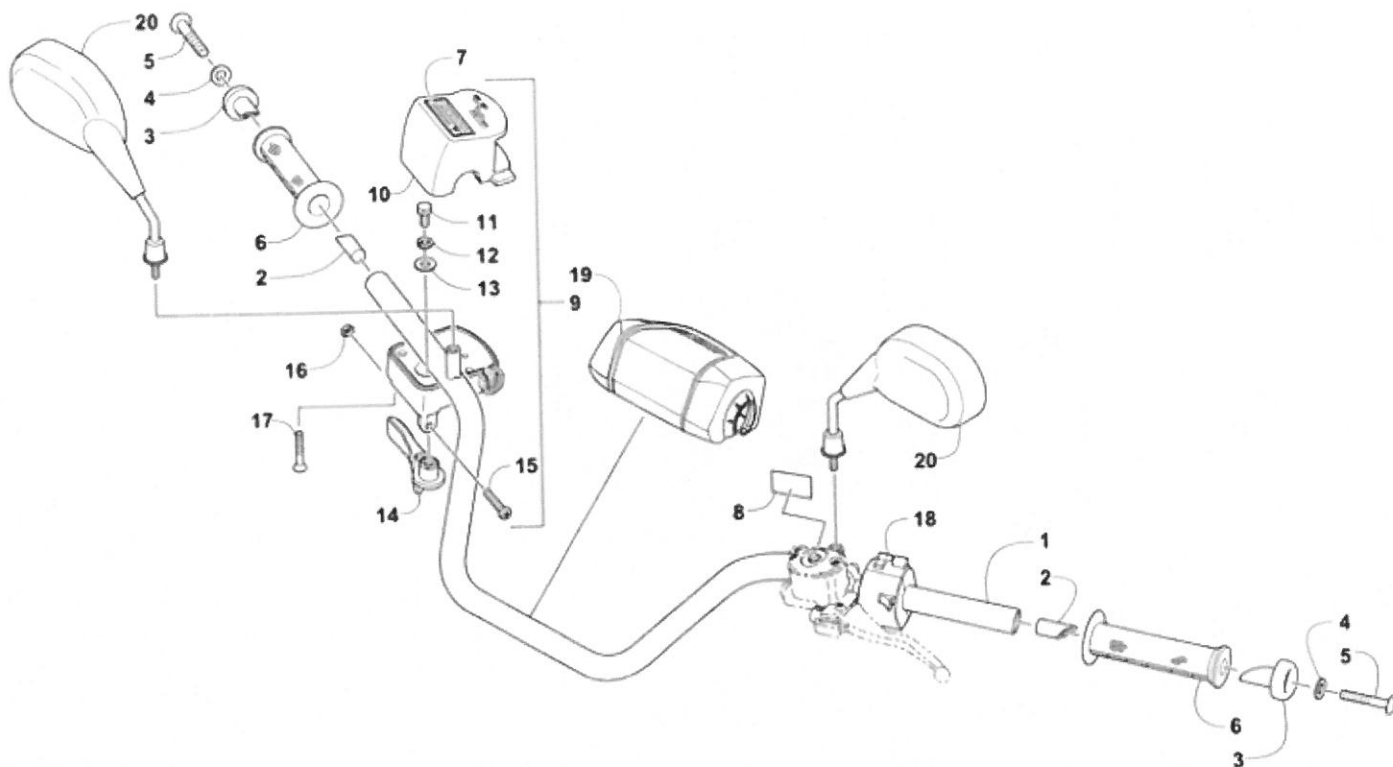
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - GEAR SHIFTING ASSEMBLY [302788]



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| Ref # | Part #   | Description                  | Qty | Context | Note |
|-------|----------|------------------------------|-----|---------|------|
| 1     | 0828-036 | Washer                       | 2   |         |      |
| 2     | 0831-010 | Ring, Retaining              | 2   |         |      |
| 3     | 0818-155 | Shaft, Sub-Gear Shift        | 1   |         |      |
| 4     | 0830-044 | Seal, Sub-Gear Shift Shaft   | 1   |         |      |
| 5     | 0818-152 | Spacer                       | 1   |         |      |
| 6     | 0409-125 | Switch, Gear Position        | 1   |         |      |
| 7     | 0818-166 | Arm, Select                  | 1   |         |      |
| 8     | 8468-620 | Screw, Machine               | 1   |         |      |
| 9     | 0828-040 | Washer                       | 2   |         |      |
| 10    | 0818-133 | Shaft, Gear Shift - Assembly | 1   |         |      |
| 11    | 0828-131 | Spacer                       | 2   |         |      |
| 12    | 0828-037 | Washer                       | 1   |         |      |
| 13    | 0818-143 | Cam, Gear Shift              | 1   |         |      |
| 14    | 0826-006 | Screw, Cap                   | 1   |         |      |
| 15    | 0828-038 | Washer                       | 1   |         |      |
| 16    | 0818-002 | Stopper, Cam                 | 1   |         |      |
| 17    | 0818-004 | Support, Cam Stopper         | 1   |         |      |
| 18    | 0818-144 | Spring                       | 1   |         |      |
| 19    | 0828-035 | Washer                       | 1   |         |      |
| 20    | 8424-602 | Nut                          | 1   |         |      |
| 21    | 0818-171 | Fork, Shift                  | 2   |         |      |
| 22    | 0818-006 | Shaft, Shift Fork            | 1   |         |      |

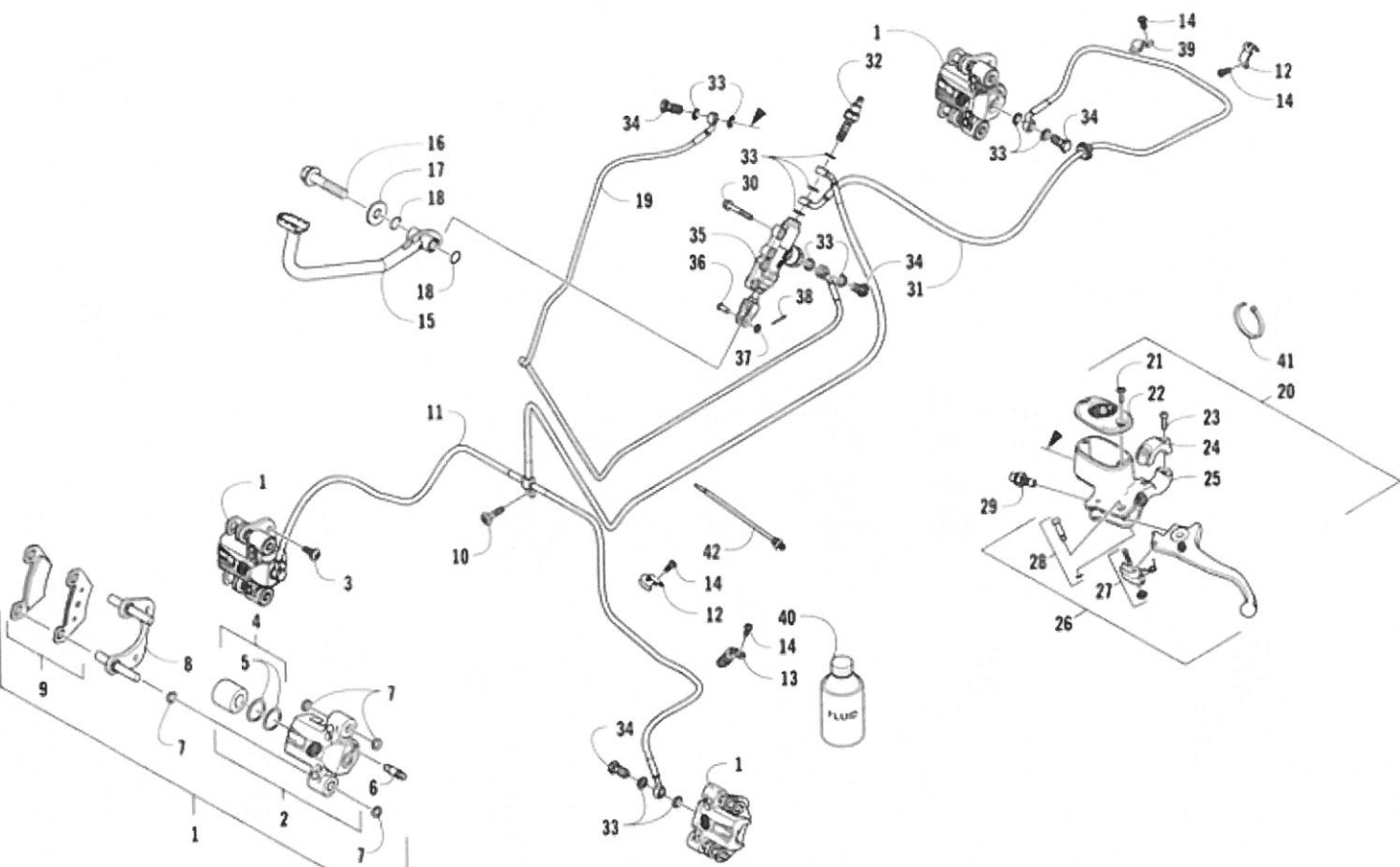
## 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - HANDLEBAR ASSEMBLY [300803]



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| Ref # | Part #   | Description                        | Qty | Context Note |
|-------|----------|------------------------------------|-----|--------------|
| 1     | 0505-901 | Handlebar                          | 1   |              |
| 2     | 0405-218 | Plug, Handlebar                    | 2   |              |
| 3     | 0405-149 | End Cap, Handlebar                 | 2   |              |
| 4     | 8050-247 | Washer                             | 2   |              |
| 5     | 8477-845 | Screw, Machine                     | 2   |              |
| 6     | 0405-147 | Grip, Handlebar                    | 2   |              |
| 7     | 0411-966 | Decal, Warning - Differential Lock | 1   |              |
| 8     | 1411-865 | Decal, Brake Lever Lock            | 1   |              |
| 9     | 0509-054 | Case, Throttle - Assembly          | 1   | (inc. 10-17) |
| 10    | 0409-141 | Cover, Throttle Case - w/Switch    | 1   |              |
| 11    | 3007-392 | Bolt                               | 1   |              |
| 12    | 3004-447 | Washer, Lock                       | 1   |              |
| 13    | 3003-030 | Washer                             | 1   |              |
| 14    | 0409-133 | Lever, Throttle                    | 1   |              |
| 15    | 3423-014 | Screw, Machine                     | 1   |              |
| 16    | 3423-327 | Nut                                | 1   |              |
| 17    | 3423-199 | Screw, Machine                     | 2   |              |
| 18    | 0509-108 | Switch, Control - Assembly         | 1   |              |
| 19    | 4406-835 | Cover, Handlebar                   | 1   |              |
| 20    | 2406-630 | Mirror - Right                     | 1   |              |
| 20    | 2406-631 | Mirror - Left                      | 1   |              |

2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - HYDRAULIC BRAKE ASSEMBLY  
[302003]



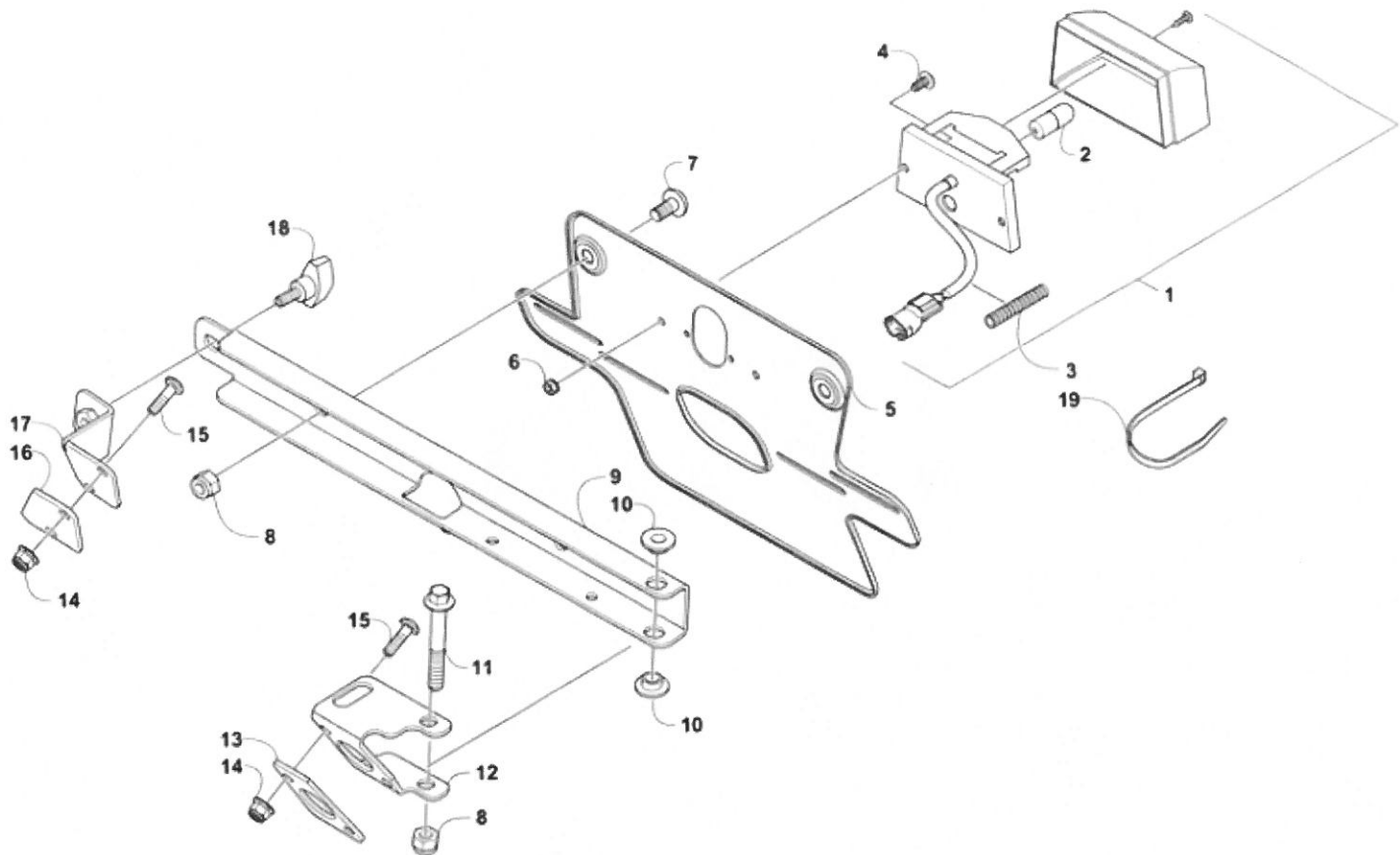
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| Ref # | Part #   | Description                     | Qty | Context Note                       |
|-------|----------|---------------------------------|-----|------------------------------------|
| 20    | 2502-401 | Kit, Master Cylinder - Assembly | 1   | (inc. 21-28)                       |
| 18    | 1602-213 | O-Ring                          | 2   |                                    |
| 38    | 0117-868 | Pin, Cotter                     | 1   |                                    |
| 41    | 0123-788 | Tie, Cable - 8 in.              | AR  |                                    |
| 3     | 8408-826 | Screw, Cap                      | 8   |                                    |
| 37    | 8050-217 | Washer                          | 1   |                                    |
| 16    | 8408-816 | Screw, Cap                      | 1   |                                    |
| 17    | 8050-252 | Washer                          | 1   |                                    |
| 30    | 8408-625 | Screw, Cap                      | 2   |                                    |
| 10    | 8476-625 | Screw, Cap                      | 1   |                                    |
| 14    | 0423-946 | Screw, Self-Tapping             | 7   |                                    |
| 42    | 0623-677 | Tie, Cable - Push Mount         | AR  |                                    |
| 13    | 1502-594 | Clamp, Routing                  | 2   |                                    |
| 33    | 0423-178 | Washer, Crush                   | 13  |                                    |
| 12    | 0403-257 | Bracket, Brakeline              | 2   |                                    |
| 39    | 2402-233 | Clip, Brake Hose                | 2   |                                    |
| 34    | 0423-413 | Bolt, Banjo Fitting             | 5   |                                    |
| 21    | 0502-566 | Screw, Machine - Kit            | 1   |                                    |
| 36    | 1402-377 | Pin, Clevis                     | 1   |                                    |
| 23    | 0502-568 | Screw, Machine - Kit            | 1   |                                    |
| 28    | 0502-580 | Lever Pin - Kit                 | 1   |                                    |
| 27    | 1502-905 | Lock, Brake Lever - Kit         | 1   |                                    |
| 6     | 0502-609 | Valve, Bleed                    | 4   |                                    |
| 5     | 0502-607 | Seal Set                        | 3   |                                    |
| 7     | 0502-608 | O-Ring, Guide - Set             | 3   |                                    |
| 40    | 5639-848 | DOT 4 BRAKE FLUID - 12 OZ       | AR  |                                    |
| 24    | 0502-869 | Clamp, Brake                    | 1   |                                    |
| 4     | 0502-606 | Piston/Seal Set                 | 3   | (inc. 5)                           |
| 15    | 2502-249 | Lever, Brake                    | 1   |                                    |
| 9     | 1436-420 | Kit - Pad, Brake - Set          | 3   |                                    |
| 26    | 1502-904 | Lever Assembly - Kit            | 1   | (inc. 27-28)                       |
| 22    | 0502-868 | Cover, Reservoir                | 1   |                                    |
| 8     | 0502-605 | Bracket Assembly                | 3   |                                    |
| 32    | 3313-238 | Pressure, Switch                | 1   |                                    |
| 31    | 2402-302 | Hose, Brakeline                 | 1   |                                    |
| 25    | 0502-704 | Master Cylinder Assembly        | 1   |                                    |
| 2     | 1436-160 | Housing, Caliper - Assembly     | 2   | (inc. 3-6) Front Right & Rear Left |
| 1     | 1436-422 | Caliper, Brake                  | 2   | (inc. 2-9) Front Right & Rear Left |
| 1     | 1436-423 | Caliper, Brake                  | 1   | (inc. 2-9) Front Left              |
| 2     | 1436-161 | Housing, Caliper - Assembly     | 1   | (inc. 3-6) Front Left              |
| 35    | 2402-247 | Brake Assembly                  | 1   |                                    |
| 19    | 2402-258 | Hose                            | 1   |                                    |

| Ref # | Part #   | Description             | Qty | Context Note |
|-------|----------|-------------------------|-----|--------------|
| 11    | 2402-259 | Hose, Brakeline - Front | 1   |              |
| 29    | 2402-386 | Sensor, Fluid Level     | 1   |              |



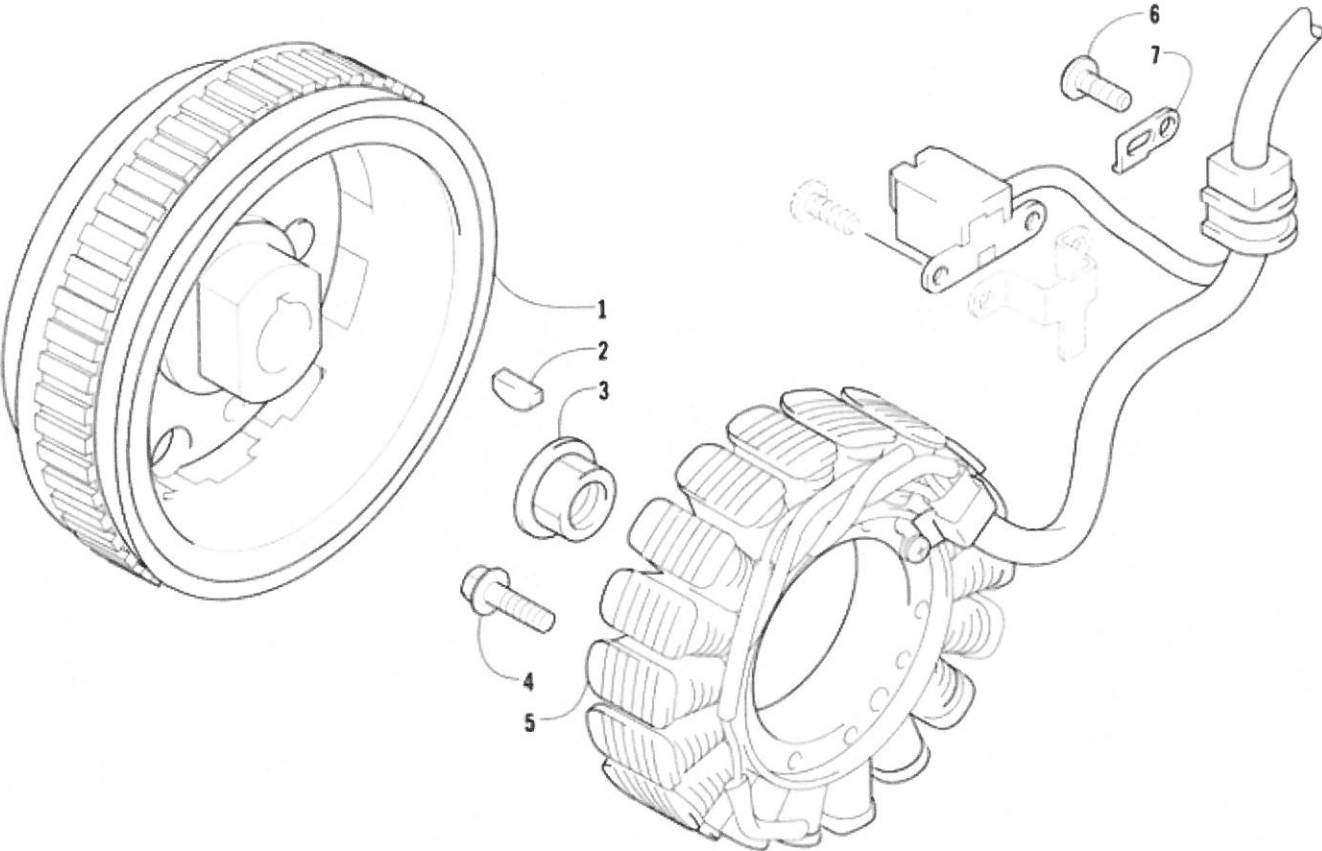
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - LICENSE PLATE HOLDER ASSEMBLY  
[301406]



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| Ref # | Part #   | Description                     | Qty | Context Note |
|-------|----------|---------------------------------|-----|--------------|
| 1     | 0509-072 | Light, License Plate - Assembly | 1   | (inc. 2)     |
| 2     | 0409-150 | Bulb                            | 1   |              |
| 3     | 0716-558 | Conduit, Protective - 10 ft     | AR  |              |
| 4     | 1423-195 | Screw, Machine                  | 2   |              |
| 5     | 5506-190 | Mount, License Plate            | 1   |              |
| 6     | 0624-524 | Nut w/Washer                    | 2   |              |
| 7     | 8477-816 | Screw, Machine                  | 2   |              |
| 8     | 8432-802 | Nut, Hex                        | 3   |              |
| 9     | 7506-218 | Bracket                         | 1   |              |
| 10    | 0423-091 | Bushing                         | 2   |              |
| 11    | 8408-860 | Screw, Cap                      | 1   |              |
| 12    | 7506-221 | Bracket                         | 1   |              |
| 13    | 4406-961 | Plate - Left                    | 1   |              |
| 14    | 8427-602 | Nut, Lock                       | 4   |              |
| 15    | 8468-620 | Screw, Machine                  | 4   |              |
| 16    | 4406-960 | Plate - Right                   | 1   |              |
| 17    | 7506-220 | Bracket, Plate                  | 1   |              |
| 18    | 1441-624 | KNOB, PLASTIC-BLK               | 1   |              |
| 19    | 0123-788 | Tie, Cable - 8 in.              | AR  |              |

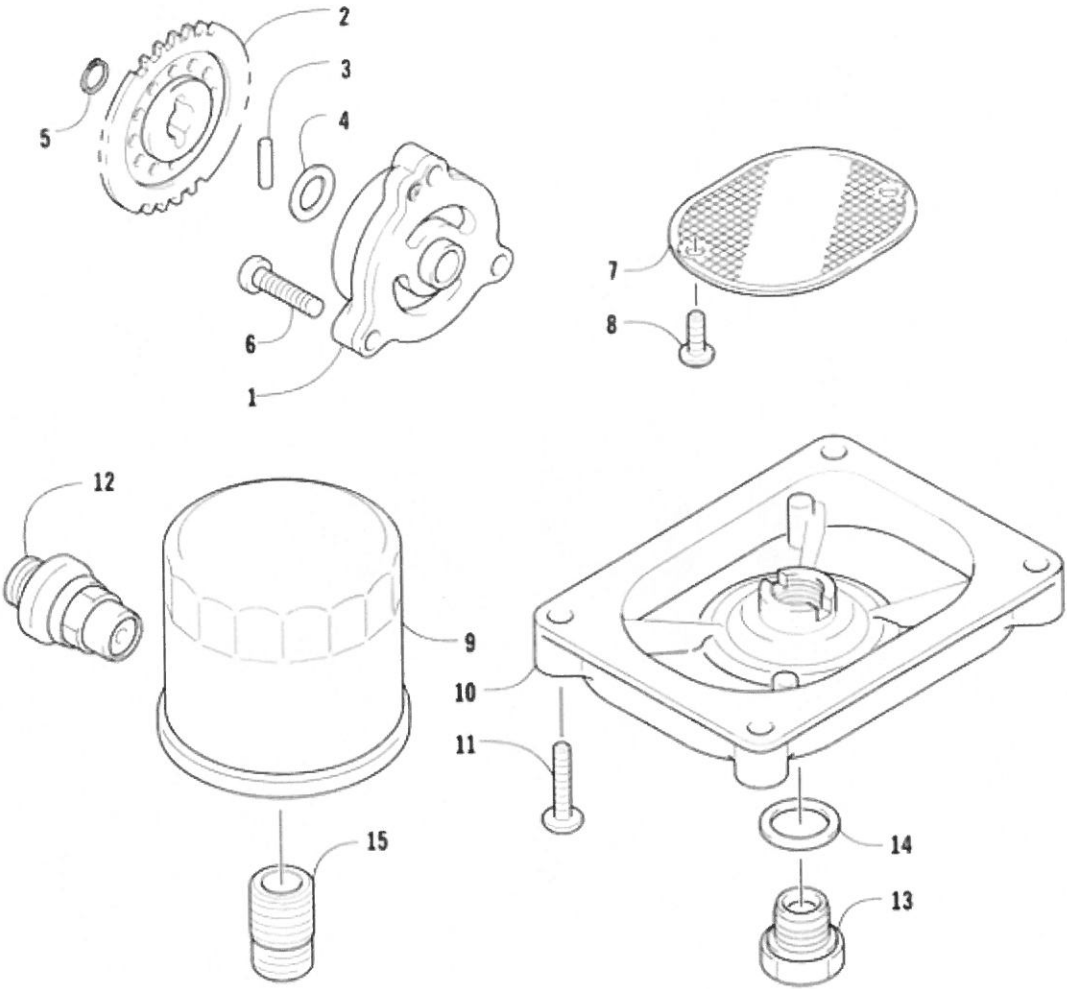
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - MAGNETO ASSEMBLY [300128]



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| Ref # | Part #   | Description    | Qty | Context | Note |
|-------|----------|----------------|-----|---------|------|
| 1     | 0802-062 | Rotor/Flywheel | 1   |         |      |
| 2     | 0829-012 | Key            | 1   |         |      |
| 3     | 0827-014 | Nut            | 1   |         |      |
| 4     | 8409-632 | Screw, Machine | 3   |         |      |
| 5     | 0802-073 | Stator         | 1   |         |      |
| 6     | 8470-510 | Screw, Machine | 1   |         |      |
| 7     | 0802-015 | Clamp - No. 1  | 1   |         |      |

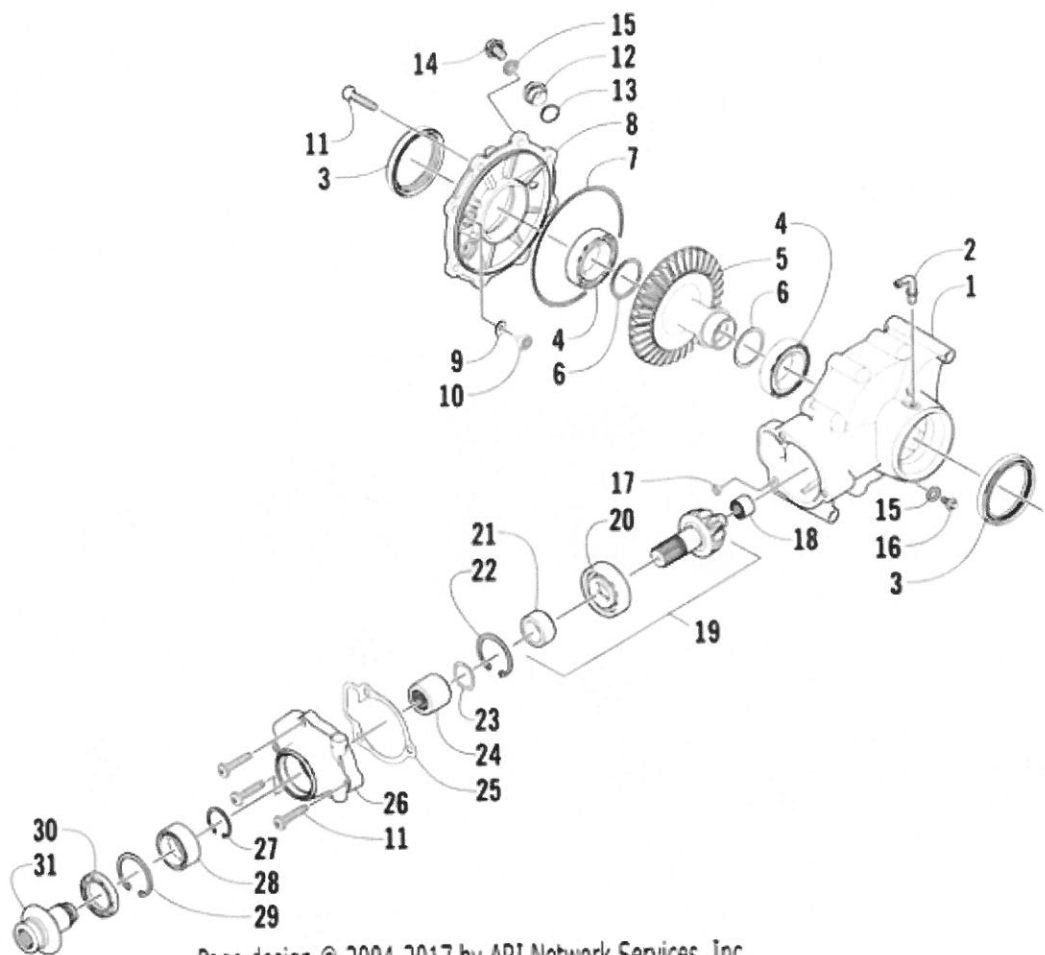
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - OIL FILTER/PUMP ASSEMBLY [300240]



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| Ref # | Part #   | Description        | Qty | Context | Note |
|-------|----------|--------------------|-----|---------|------|
| 1     | 0812-023 | Pump, Oil          | 1   |         |      |
| 2     | 0812-083 | Gear, Driven       | 1   |         |      |
| 3     | 0829-009 | Pin                | 1   |         |      |
| 4     | 0828-007 | Washer             | 1   |         |      |
| 5     | 0831-002 | Ring, Retaining    | 1   |         |      |
| 6     | 0826-039 | Screw, Machine     | 3   |         |      |
| 7     | 0812-057 | Strainer, Oil      | 1   |         |      |
| 8     | 0826-040 | Screw, Machine     | 2   |         |      |
| 9     | 0812-034 | Filter, Oil        | 1   |         |      |
| 10    | 0812-053 | Cap, Oil Strainer  | 1   |         |      |
| 11    | 8468-625 | Screw, Machine     | 4   |         |      |
| 12    | 0812-007 | Valve, Oil-Relief  | 1   |         |      |
| 13    | 0812-006 | Plug, Drain        | 1   |         |      |
| 14    | 0830-017 | Gasket, Drain Plug | 1   |         |      |
| 15    | 0812-066 | Union, Oil Filter  | 1   |         |      |

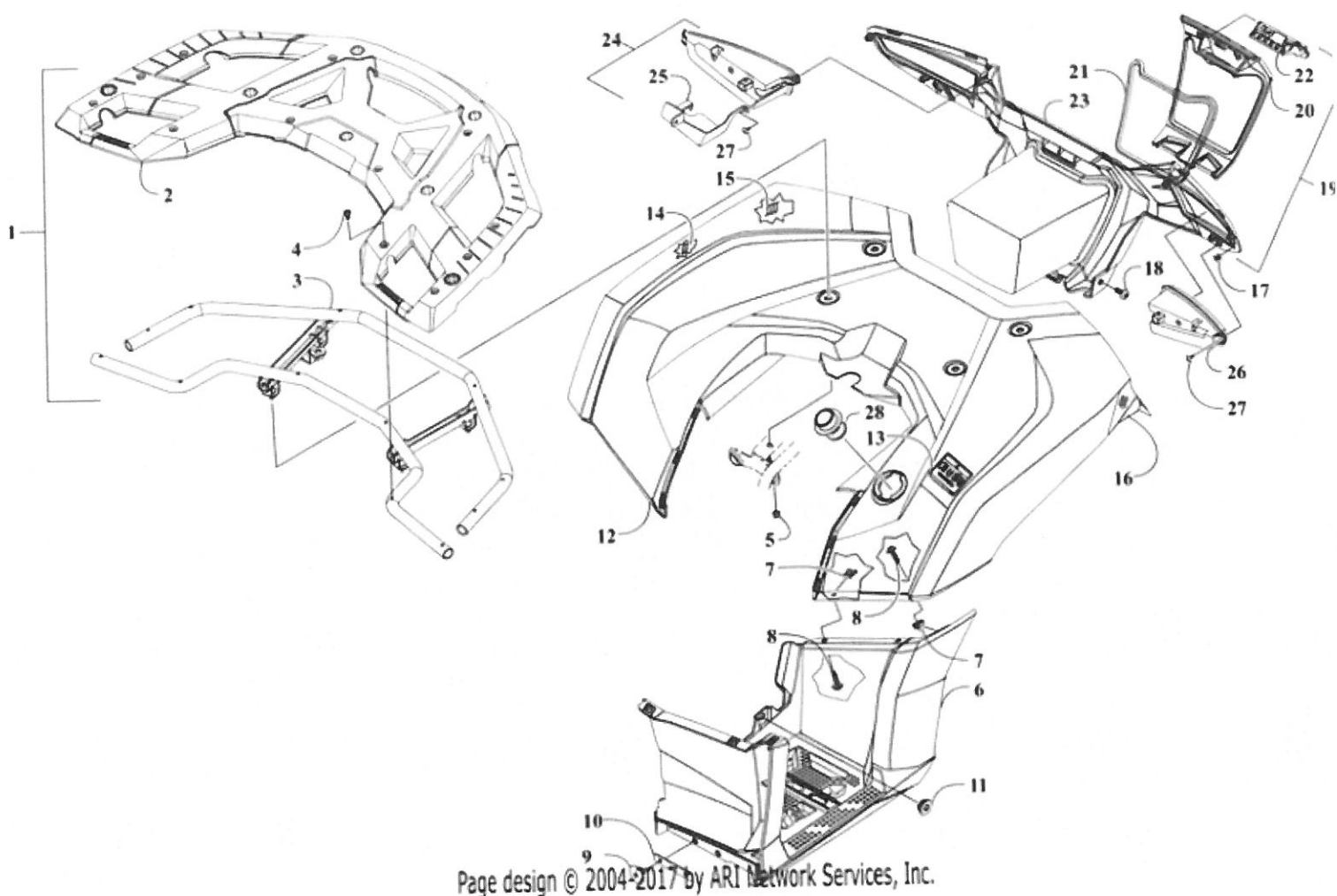
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - REAR DRIVE GEARCASE ASSEMBLY  
[300080]



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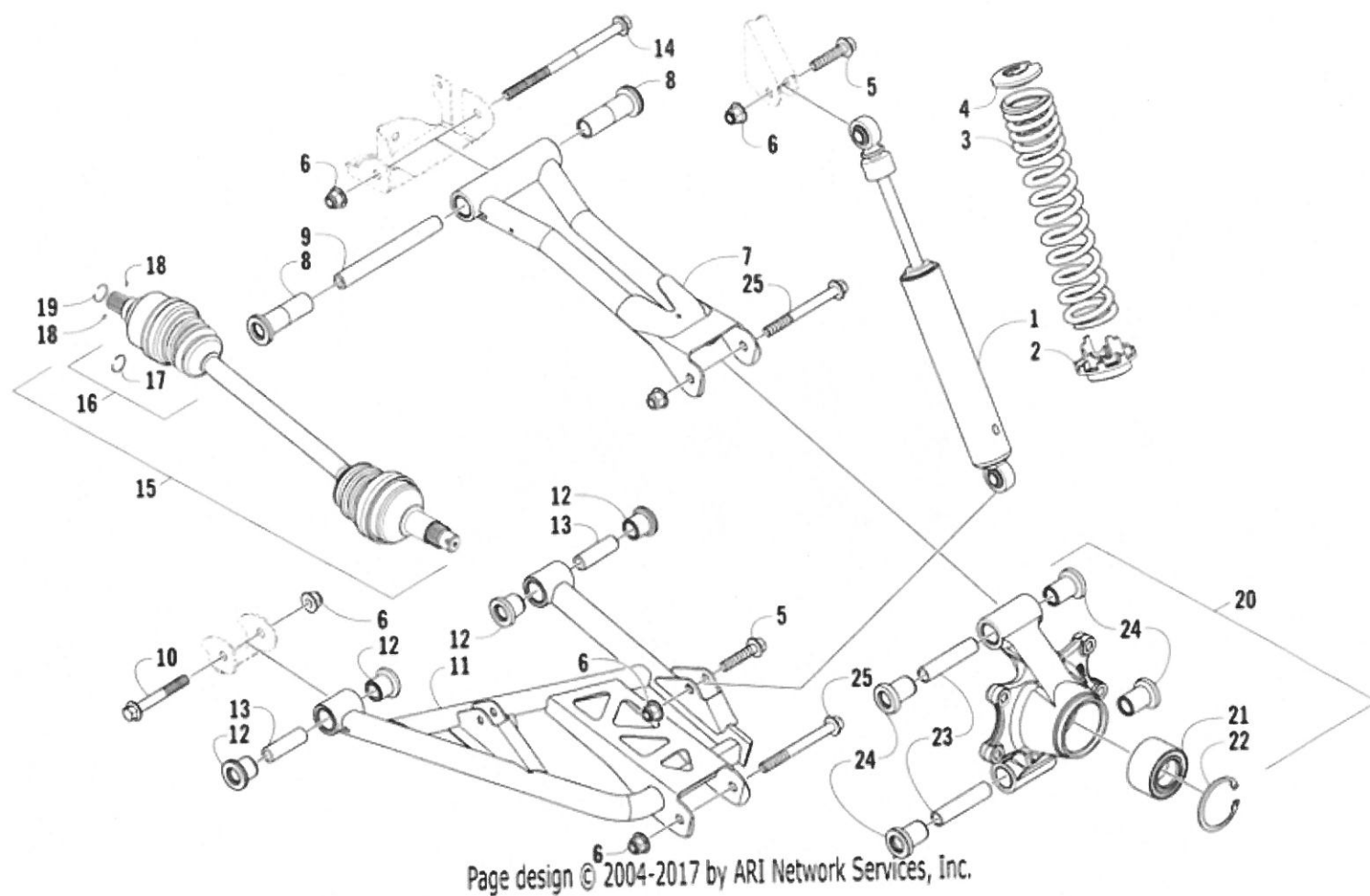
| Ref # | Part #   | Description                   | Qty | Context Note      |
|-------|----------|-------------------------------|-----|-------------------|
| 0     | 2502-153 | Gearcase, Rear                | 1   |                   |
| 1     | 1502-896 | Housing, Gearcase             | 1   |                   |
| 2     | 2402-162 | Fitting, Elbow                | 1   |                   |
| 3     | 2402-240 | Seal                          | 2   |                   |
| 4     | 0402-393 | Bearing                       | 2   |                   |
| 5     | 1402-033 | Gear, Ring - 34T              | 1   |                   |
| 6     | 0402-405 | Shim, 41 x 49 x 1.3 mm        | AR  |                   |
| 6     | 0402-406 | Shim, 41 x 49 x 1.4 mm        | AR  |                   |
| 6     | 0402-407 | Shim, 41 x 49 x 1.5 mm        | AR  |                   |
| 6     | 0402-408 | Shim, 41 x 49 x 1.6 mm        | AR  |                   |
| 6     | 0402-409 | Shim, 41 x 49 x 1.7 mm        | AR  |                   |
| 7     | 0423-149 | O-Ring                        | 1   |                   |
| 8     | 1502-897 | Cover, Gearcase               | 1   |                   |
| 9     | 0402-429 | Shim, 6.3 x 18 x 1.3 mm       | AR  |                   |
| 9     | 0402-430 | Shim, 6.3 x 18 x 1.4 mm       | AR  |                   |
| 9     | 0402-431 | Shim, 6.3 x 18 x 1.5 mm       | AR  |                   |
| 9     | 0402-432 | Shim, 6.3 x 18 x 1.6 mm       | AR  |                   |
| 9     | 0402-433 | Shim, 6.3 x 18 x 1.7 mm       | AR  |                   |
| 10    | 0402-326 | Button, Thrust                | 1   |                   |
| 11    | 0423-118 | Screw, Self-Tapping           | 11  |                   |
| 12    | 0402-333 | Plug, Fill                    | 1   | (inc. 13)         |
| 13    | 0423-154 | O-Ring                        | 1   |                   |
| 14    | 1402-211 | Plug, Oil Level               | 1   | (inc. one No. 15) |
| 15    | 0423-153 | O-Ring                        | 2   |                   |
| 16    | 1402-210 | Plug, Magnetic                | 1   | (inc. one No. 15) |
| 17    | 0402-411 | Pin, Dowel                    | 1   |                   |
| 18    | 0402-328 | Bearing                       | 1   |                   |
| 19    | 1502-851 | Gear, Pinion - Assembly - 11T | 1   | (inc. 20-21)      |
| 20    | 0402-327 | Bearing                       | 1   |                   |
| 21    | 1402-977 | Collar, Retaining             | 1   |                   |
| 22    | 1423-067 | Ring, Retaining               | 1   |                   |
| 23    | 0402-982 | Washer, Wave                  | 1   |                   |
| 24    | 0402-981 | Collar, Shaft                 | 1   |                   |
| 25    | 0402-947 | Gasket, Flange                | 1   |                   |
| 26    | 0502-529 | Housing, Pinion               | 1   |                   |
| 27    | 0423-417 | Ring, Retaining               | 1   |                   |
| 28    | 1402-043 | Bearing                       | 1   |                   |
| 29    | 0423-423 | Ring, Retaining               | 1   |                   |
| 30    | 1402-011 | Seal                          | 1   |                   |
| 31    | 2502-156 | Shaft, Input                  | 1   |                   |

2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - REAR RACK, BODY PANEL, FOOTWELL,  
AND TAILLIGHT ASSEMBLIES [302783]



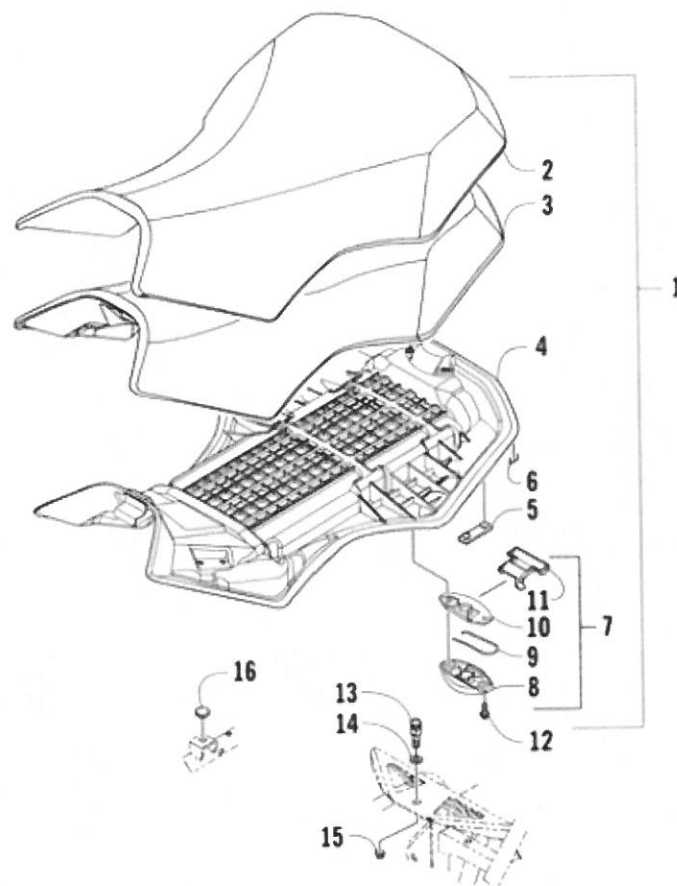
| Ref # | Part #   | Description                           | Qty | Context Note |
|-------|----------|---------------------------------------|-----|--------------|
| 1     | 7506-027 | Rack, Rear - Assembly                 | 1   | (inc. 2-4)   |
| 2     | 5506-672 | Rack, w/Overmold                      | 1   |              |
| 3     | 7506-025 | Rear Rack                             | 1   |              |
| 4     | 1423-301 | Screw, Machine                        | 12  |              |
| 5     | 8432-802 | Nut, Hex                              | 4   |              |
| 6     | 5506-746 | Footwell - Right                      | 1   |              |
| 6     | 5506-747 | Footwell - Left                       | 1   |              |
| 7     | 0423-577 | Clip, U-Nut                           | 12  |              |
| 8     | 0423-609 | Screw, Machine                        | 12  |              |
| 9     | 1423-198 | Screw, Machine                        | 8   |              |
| 10    | 7506-164 | Plate, Footwell                       | 4   |              |
| 11    | 0423-678 | Grommet                               | 2   |              |
| 12    | 7506-863 | Panel, Fender - Assembly - Gray       | 1   | (inc. 13-16) |
| 13    | 6411-008 | Decal, Warning - Tire Pressure        | 1   |              |
| 14    | 1412-112 | Foil, Protective - Bottom             | 1   |              |
| 15    | 1412-110 | Foil, Protective - Top                | 1   |              |
| 16    | 4411-816 | Decal, Reflector - Right              | 1   |              |
| 16    | 4411-817 | Decal, Reflector - Left               | 1   |              |
| 17    | 1423-321 | Clip, Retaining                       | 10  |              |
| 18    | 1423-395 | Screw, Machine                        | 2   |              |
| 19    | 7506-225 | Box, Storage - Rear - Assembly        | 1   | (inc. 21-24) |
| 20    | 4406-583 | Door, Storage Box - Rear              | 1   |              |
| 21    | 4406-839 | Seal                                  | 1   |              |
| 22    | 4406-316 | Latch                                 | 1   |              |
| 23    | 7506-209 | Fascia, Rear                          | 1   |              |
| 24    | 0509-112 | Taillight Assembly - w/Shield - Right | 1   | (inc. 26)    |
| 25    | 0412-844 | Shield, Taillight - Right             | 1   |              |
| 26    | 0509-087 | Taillight - Left                      | 1   |              |
| 27    | 1423-284 | Screw, Self-Tapping                   | 6   |              |
| 28    | 1470-074 | Neck, Fill                            | 1   |              |

## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - REAR SUSPENSION ASSEMBLY [302113]



| Ref # | Part #   | Description                       | Qty | Context Note                      |
|-------|----------|-----------------------------------|-----|-----------------------------------|
| 1     | 0404-419 | Shock Absorber                    | 2   |                                   |
| 2     | 0403-395 | Cam, Adjuster - Spring            | 2   |                                   |
| 3     | 1504-150 | Spring, Suspension - White        | 2   |                                   |
| 4     | 1603-889 | Retainer, Spring                  | 2   |                                   |
| 5     | 8409-045 | Screw, Cap                        | 4   |                                   |
| 6     | 1423-335 | Nut, Lock                         | 14  |                                   |
| 7     | 0504-948 | A-Arm, Rear - Upper - Black       | 2   | (inc. 8-9)                        |
| 8     | 0403-289 | Bushing, Upper A-Arm Suspension   | 4   |                                   |
| 9     | 0403-439 | Axle                              | 2   |                                   |
| 10    | 8409-075 | Screw, Cap                        | 4   |                                   |
| 11    | 1504-236 | A-Arm, Rear - Lower Right - Black | 1   | (inc. four No. 12 and two No. 13) |
| 11    | 1504-237 | A-Arm, Rear - Lower Left - Black  | 1   | (inc. four No. 12 and two No. 13) |
| 12    | 0403-409 | Bushing                           | 8   |                                   |
| 13    | 0403-438 | Axle                              | 4   |                                   |
| 14    | 0423-334 | Screw, Cap                        | 2   |                                   |
| 15    | 2502-350 | Kit, Halfshaft                    | 2   | (inc. 16-19)                      |
| 16    | 2436-111 | Repair Kit, Boot                  | 2   | (inc. 17)                         |
| 17    | 1441-988 | Circlip                           | 2   |                                   |
| 18    | 1402-884 | Pin, Detent                       | 4   |                                   |
| 19    | 1402-890 | Circlip                           | 2   |                                   |
| 20    | 1504-204 | Knuckle - Assembly                | 2   | (inc. 21-24)                      |
| 21    | 1402-809 | Bearing                           | 2   |                                   |
| 22    | 0423-423 | Ring, Retaining                   | 2   |                                   |
| 23    | 0403-437 | Axle                              | 4   |                                   |
| 24    | 0403-283 | Bushing                           | 8   |                                   |
| 25    | 8409-000 | Screw, Cap                        | 4   |                                   |

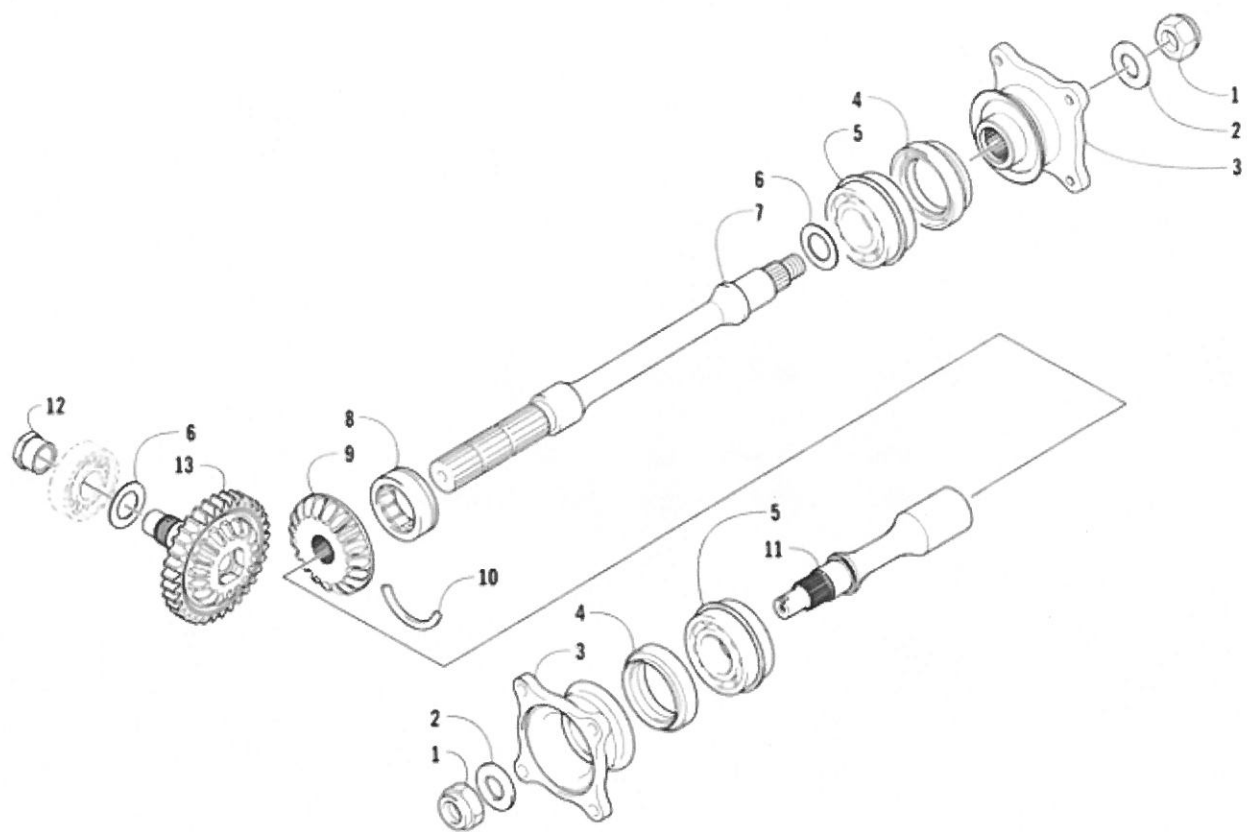
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - SEAT ASSEMBLY [104820]



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| Ref # | Part #   | Description            | Qty | Context Note |
|-------|----------|------------------------|-----|--------------|
| 1     | 0517-198 | Seat Assembly          | 1   | (inc. 2-12)  |
| 2     | 5506-673 | Cover, Seat            | 1   |              |
| 3     | 0517-170 | Foam, Seat             | 1   |              |
| 4     | 0517-184 | Base, Seat - Assembly  | 1   | (inc. 5)     |
| 5     | 0406-879 | Bumper, Seat - Rear    | 6   |              |
| 6     | 0624-100 | Staple                 | AR  |              |
| 7     | 7506-729 | Latch, Seat - Assembly | 1   | (inc. 8-11)  |
| 8     | 1673-635 | Cover, Seat Latch      | 1   |              |
| 9     | 0673-023 | Clip, Spring           | 1   |              |
| 10    | 1673-634 | Seat Latch             | 1   |              |
| 11    | 5406-447 | Latch, Handle          | 1   |              |
| 12    | 8408-620 | Screw, Cap             | 2   |              |
| 13    | 1423-254 | Stud, Latch - Seat     | 1   |              |
| 14    | 0423-073 | Washer                 | 1   |              |
| 15    | 8424-002 | Nut                    | 1   |              |
| 16    | 0406-877 | Bumper                 | 4   |              |

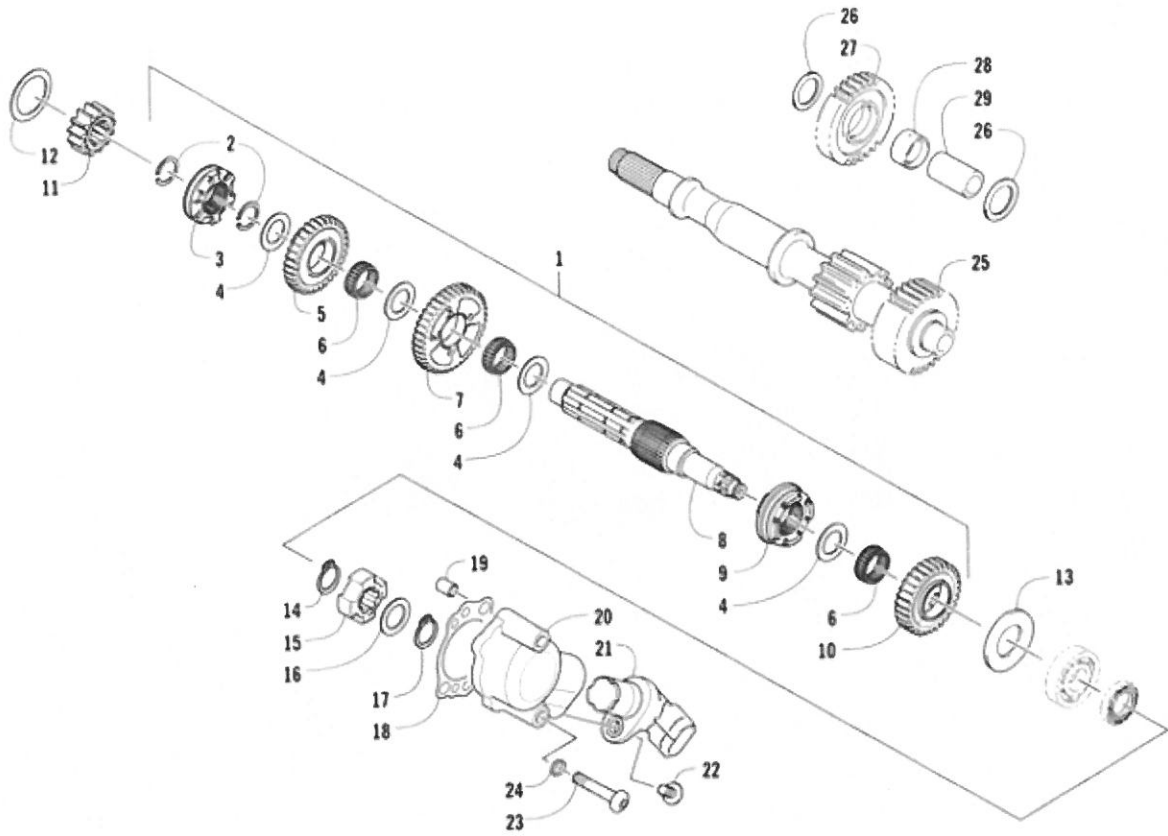
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - SECONDARY DRIVE ASSEMBLY [97468]



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| Ref # | Part #   | Description                     | Qty | Context Note |
|-------|----------|---------------------------------|-----|--------------|
| 6     | 0828-022 | Shim, 25 x 34 x 0.30 mm         | AR  |              |
| 6     | 0828-021 | Shim, 25 x 34 x 0.25 mm         | AR  |              |
| 12    | 0827-052 | Nut                             | 1   |              |
| 6     | 0828-028 | Shim, 25 x 34 x 1.10 mm         | AR  |              |
| 1     | 0827-013 | Nut                             | 2   |              |
| 4     | 0830-043 | Seal, Oil                       | 2   |              |
| 2     | 0828-020 | Washer                          | 2   |              |
| 10    | 0819-011 | Ring, Driven Bearing            | 1   |              |
| 6     | 0828-026 | Shim, 25 x 34 x 1.00 mm         | AR  |              |
| 6     | 0828-024 | Shim, 25 x 34 x 0.90 mm         | AR  |              |
| 6     | 0828-029 | Shim, 25 x 34 x 1.15 mm         | AR  |              |
| 6     | 0828-027 | Shim, 25 x 34 x 1.05 mm         | AR  |              |
| 6     | 0828-025 | Shim, 25 x 34 x 0.95 mm         | AR  |              |
| 8     | 0832-016 | Bearing, Driven Gear            | 1   |              |
| 6     | 0828-023 | Shim, 25 x 34 x 0.70 mm         | AR  |              |
| 3     | 0819-005 | Flange, Output Joint - Rear     | 2   |              |
| 11    | 0819-053 | Shaft, Secondary Driven - Rear  | 1   |              |
| 5     | 0832-017 | Bearing                         | 2   |              |
| 9     | 0822-106 | Gear, Secondary Driven          | 1   |              |
| 7     | 0819-115 | Shaft, Secondary Driven - Front | 1   |              |
| 13    | 0822-131 | Gear, Secondary                 | 1   |              |

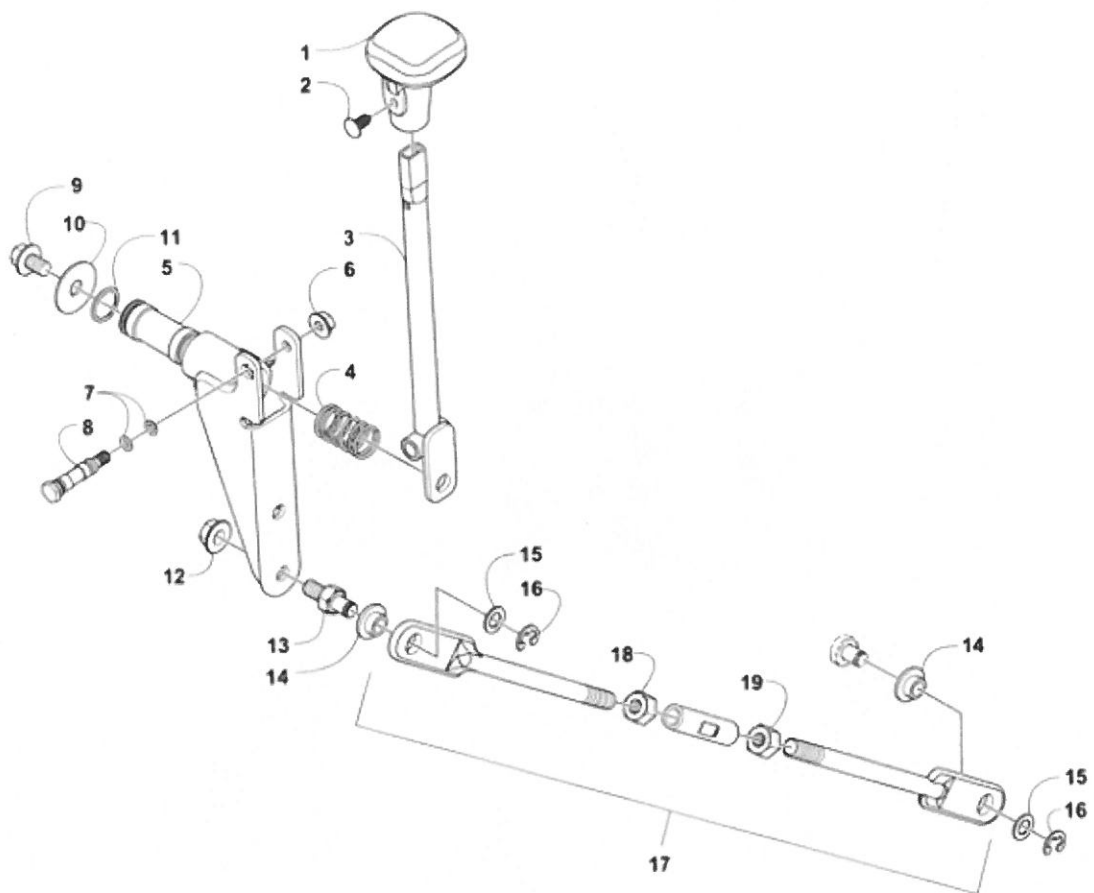
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - SECONDARY TRANSMISSION ASSEMBLY [300083]



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| Ref # | Part #   | Description                 | Qty | Context Note |
|-------|----------|-----------------------------|-----|--------------|
| 1     | 0822-144 | Countershaft Assembly       | 1   | (inc. 2-10)  |
| 2     | 0831-085 | Ring, Retaining             | 2   |              |
| 3     | 0822-120 | Gear Select, Reverse        | 1   |              |
| 4     | 0822-121 | Shim                        | 4   |              |
| 5     | 0822-119 | Gear, Reverse Driven        | 1   |              |
| 6     | 0832-082 | Bearing                     | 3   |              |
| 7     | 0822-114 | Gear, Driven - Low          | 1   |              |
| 8     | 0822-113 | Countershaft                | 1   |              |
| 9     | 0822-145 | Gear Select, Sliding        | 1   |              |
| 10    | 0822-148 | Gear, Driven - High         | 1   |              |
| 11    | 0822-125 | Gear, Drive                 | 1   |              |
| 12    | 0828-019 | Washer, Thrust              | 1   |              |
| 13    | 0828-011 | Washer                      | 1   |              |
| 14    | 0831-040 | Ring, Retaining             | 1   |              |
| 15    | 0822-050 | Trigger, Speedometer Sensor | 1   |              |
| 16    | 0828-069 | Washer, Thrust              | 1   |              |
| 17    | 0831-039 | Ring, Retaining             | 1   |              |
| 18    | 0830-129 | Gasket                      | 1   |              |
| 19    | 0829-023 | Pin, Dowel                  | 2   |              |
| 20    | 0822-049 | Housing, Speedometer Sensor | 1   |              |
| 21    | 0430-121 | Sensor, Speedometer         | 1   |              |
| 22    | 8468-620 | Screw, Machine              | 1   |              |
| 23    | 8468-645 | Screw, Machine              | 2   |              |
| 24    | 0830-107 | Gasket                      | 2   |              |
| 25    | 0822-001 | Driveshaft                  | 1   |              |
| 26    | 0828-016 | Washer, Thrust              | 2   |              |
| 27    | 0822-011 | Gear, Reverse Idle          | 1   |              |
| 28    | 0822-012 | Bushing                     | 1   |              |
| 29    | 0822-015 | Shaft, Reverse Idle         | 1   |              |

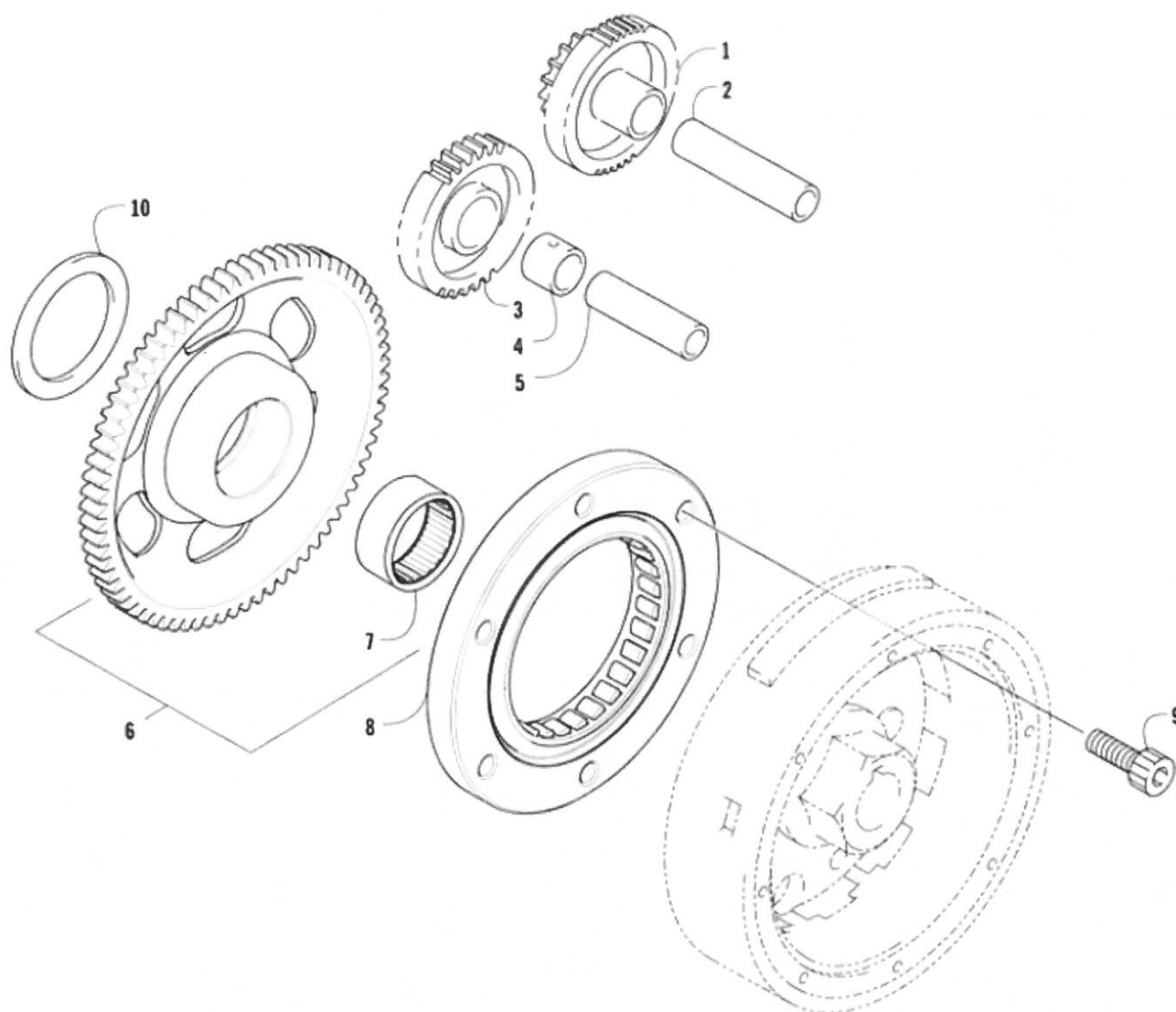
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - SHIFT LEVER ASSEMBLY [300273]



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| Ref # | Part #   | Description                     | Qty | Context Note |
|-------|----------|---------------------------------|-----|--------------|
| 11    | 0423-299 | O-Ring - 016 (5/8 x 3/4 x 1/16) | 2   |              |
| 6     | 8424-602 | Nut                             | 1   |              |
| 2     | 0423-345 | Clip, Push                      | 1   |              |
| 12    | 8424-802 | Nut, Lock                       | 1   |              |
| 16    | 0423-169 | E-Ring                          | 2   |              |
| 18    | 0623-294 | Nut, Hex - Right                | 1   |              |
| 9     | 8408-812 | Screw, Cap                      | 1   |              |
| 15    | 0623-094 | Washer                          | 2   |              |
| 14    | 0423-091 | Bushing                         | 2   |              |
| 10    | 0423-087 | Washer                          | 1   |              |
| 4     | 2402-117 | Spring, Shift Lever             | 1   |              |
| 7     | 0423-182 | O-Ring                          | 2   |              |
| 19    | 0123-917 | Nut, Hex - Left-Hand Thread     | 1   |              |
| 8     | 0402-675 | Axle, Pivot                     | 1   |              |
| 13    | 1402-621 | Pin, Mounting                   | 1   |              |
| 1     | 0402-843 | Knob, Shift                     | 1   |              |
| 17    | 2502-139 | Linkage, Shift - Assembly       | 1   | (inc. 18-19) |
| 5     | 2502-149 | Actuator, Shift                 | 1   |              |
| 3     | 2502-162 | Lever, Shift                    | 1   |              |

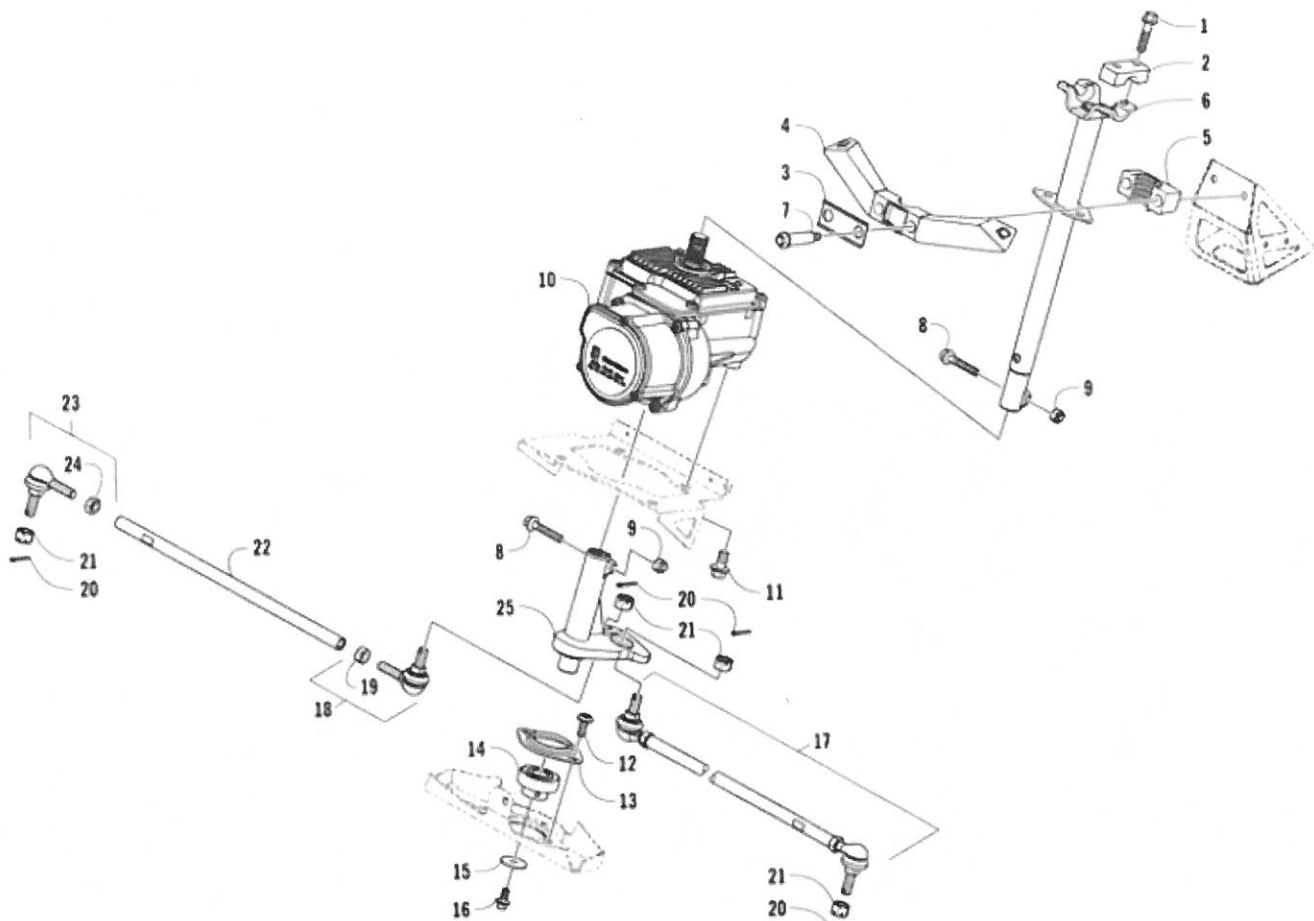
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - STARTER CLUTCH ASSEMBLY [300126]



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| Ref # | Part #   | Description                           | Qty | Context Note                              |
|-------|----------|---------------------------------------|-----|-------------------------------------------|
| 1     | 0815-033 | Gear, Starter - Idler -<br>44T/14T SC | 1   | 2008 & 2009 Thundercats see<br>"Comments" |
| 2     | 0829-031 | Shaft, Starter Gear                   | 1   |                                           |
| 3     | 0815-002 | Gear, Starter Idler - No. 2           | 1   |                                           |
| 4     | 0815-003 | Spacer, Starter Idler Gear<br>- No. 2 | 1   |                                           |
| 5     | 0829-032 | Shaft, Starter Gear                   | 1   | (inc. 7)                                  |
| 6     | 0815-004 | Gear, Starter Clutch                  | 1   |                                           |
| 7     | 0832-079 | Bearing                               | 1   |                                           |
| 8     | 0802-035 | Clutch, Starter                       | 1   |                                           |
| 9     | 0826-069 | Screw, Cap                            | 6   |                                           |
| 10    | 0828-094 | Washer                                | 1   |                                           |

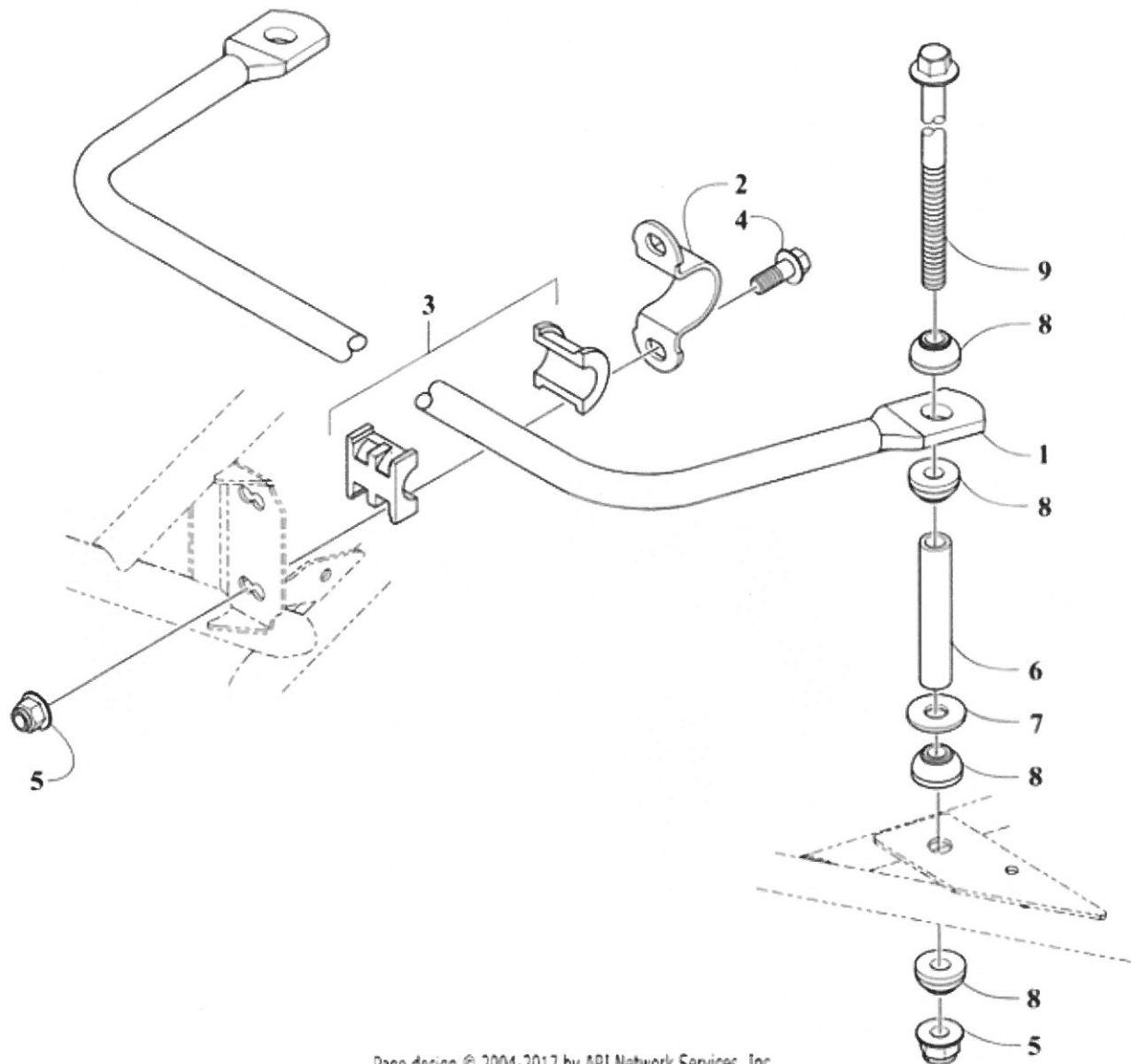
2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - STEERING ASSEMBLY [301597]



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| Ref # | Part #   | Description                               | Qty | Context Note                                |
|-------|----------|-------------------------------------------|-----|---------------------------------------------|
| 1     | 8408-835 | Screw, Cap                                | 4   |                                             |
| 2     | 0405-035 | Cap, Steering Adjuster                    | 2   |                                             |
| 3     | 0505-898 | Cap, Housing - Black                      | 1   |                                             |
| 4     | 4406-787 | Bracket, Support - Console                | 1   |                                             |
| 5     | 0405-259 | Block, Mounting                           | 1   |                                             |
| 6     | 0505-882 | Post, Steering - Black                    | 1   |                                             |
| 7     | 0423-505 | Screw, Shoulder                           | 2   |                                             |
| 8     | 8020-045 | Screw, Cap                                | 2   |                                             |
| 9     | 8040-366 | Nut, Lock                                 | 2   |                                             |
| 10    | 0505-962 | Assembly, Electronic<br>Power Steering    | 1   |                                             |
| 11    | 8409-020 | Screw, Cap                                | 4   |                                             |
| 12    | 8476-616 | Screw, Machine                            | 2   |                                             |
| 13    | 0405-550 | Flange, Bearing                           | 1   |                                             |
| 14    | 0405-549 | Bearing w/Inverted Oil Seal               | 1   |                                             |
| 15    | 8450-109 | Washer                                    | 1   |                                             |
| 16    | 8408-613 | Screw, Cap                                | 1   |                                             |
| 17    | 0505-885 | Rod, Tie - Assembly                       | 2   | (inc. 19, 22, 24, and both<br>Tie Rod Ends) |
| 18    | 0505-875 | End, Tie Rod - Left-Hand<br>Thread - Kit  | 2   | (inc. one No. 19-21)                        |
| 19    | 0423-013 | Nut - Left-Hand Thread                    | 2   |                                             |
| 20    | 0623-175 | Pin, Cotter                               | 4   |                                             |
| 21    | 0423-157 | Nut                                       | 4   |                                             |
| 22    | 0405-521 | Rod, Tie                                  | 2   |                                             |
| 23    | 0505-874 | End, Tie Rod - Right-Hand<br>Thread - Kit | 2   | (inc. one No. 20-21 and 24)                 |
| 24    | 8420-001 | Nut - Right-Hand Thread                   | 2   |                                             |
| 25    | 0505-877 | Arm, Steering - Black                     | 1   |                                             |

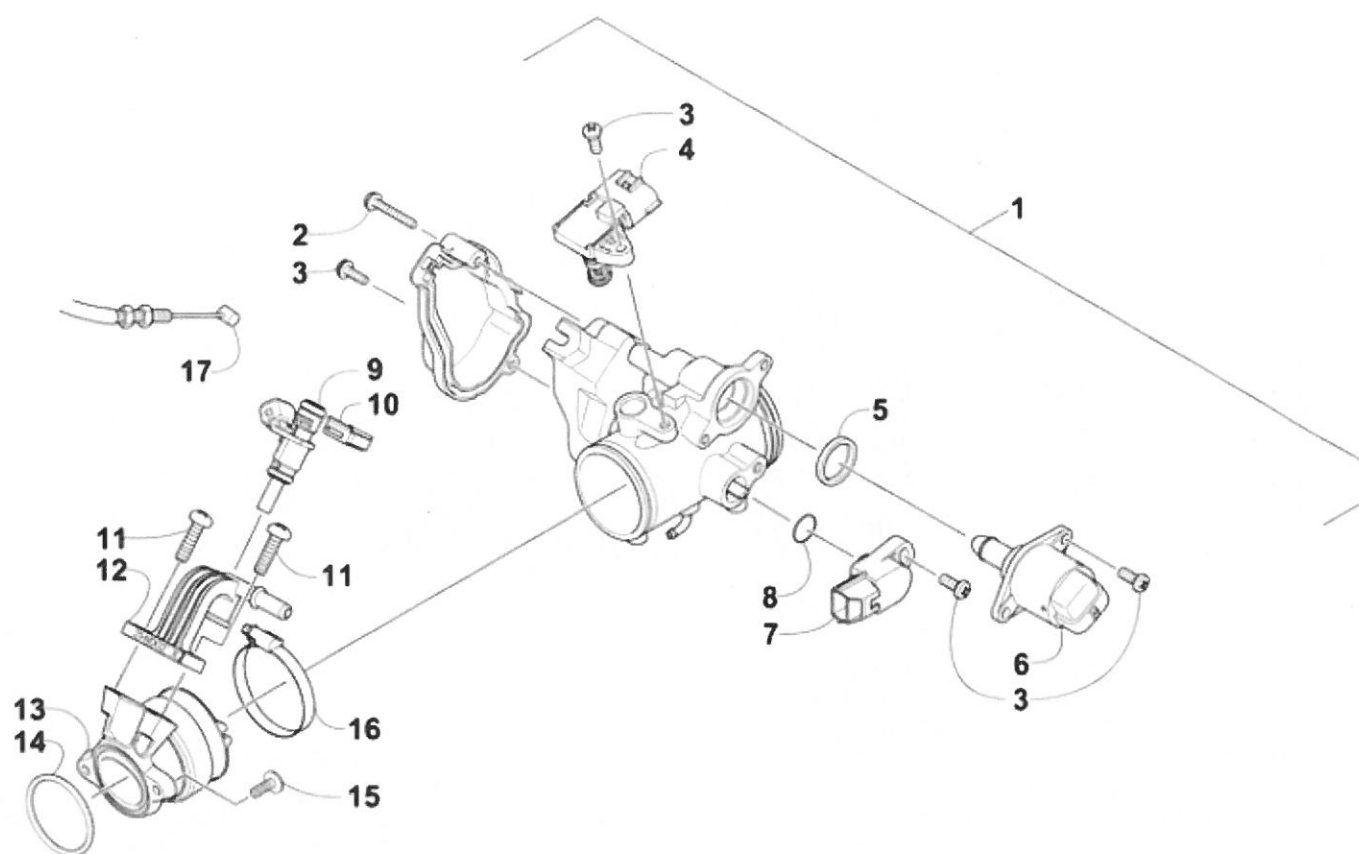
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - SWAY BAR ASSEMBLY [301602]



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| Ref # | Part #   | Description             | Qty | Context | Note |
|-------|----------|-------------------------|-----|---------|------|
| 1     | 1504-156 | Bar, Sway               | 1   |         |      |
| 2     | 0404-553 | Clamp, Sway Bar Bushing | 2   |         |      |
| 3     | 0404-525 | Bushing, Sway Bar       | 2   |         |      |
| 4     | 8409-025 | Screw, Cap              | 4   |         |      |
| 5     | 8427-002 | Nut, Lock               | 6   |         |      |
| 6     | 0404-550 | Spacer, Sway Bar        | 2   |         |      |
| 7     | 8450-163 | Washer                  | 4   |         |      |
| 8     | 0404-527 | Bushing, Sway Bar Link  | 8   |         |      |
| 9     | 0423-334 | Screw, Cap              | 2   |         |      |

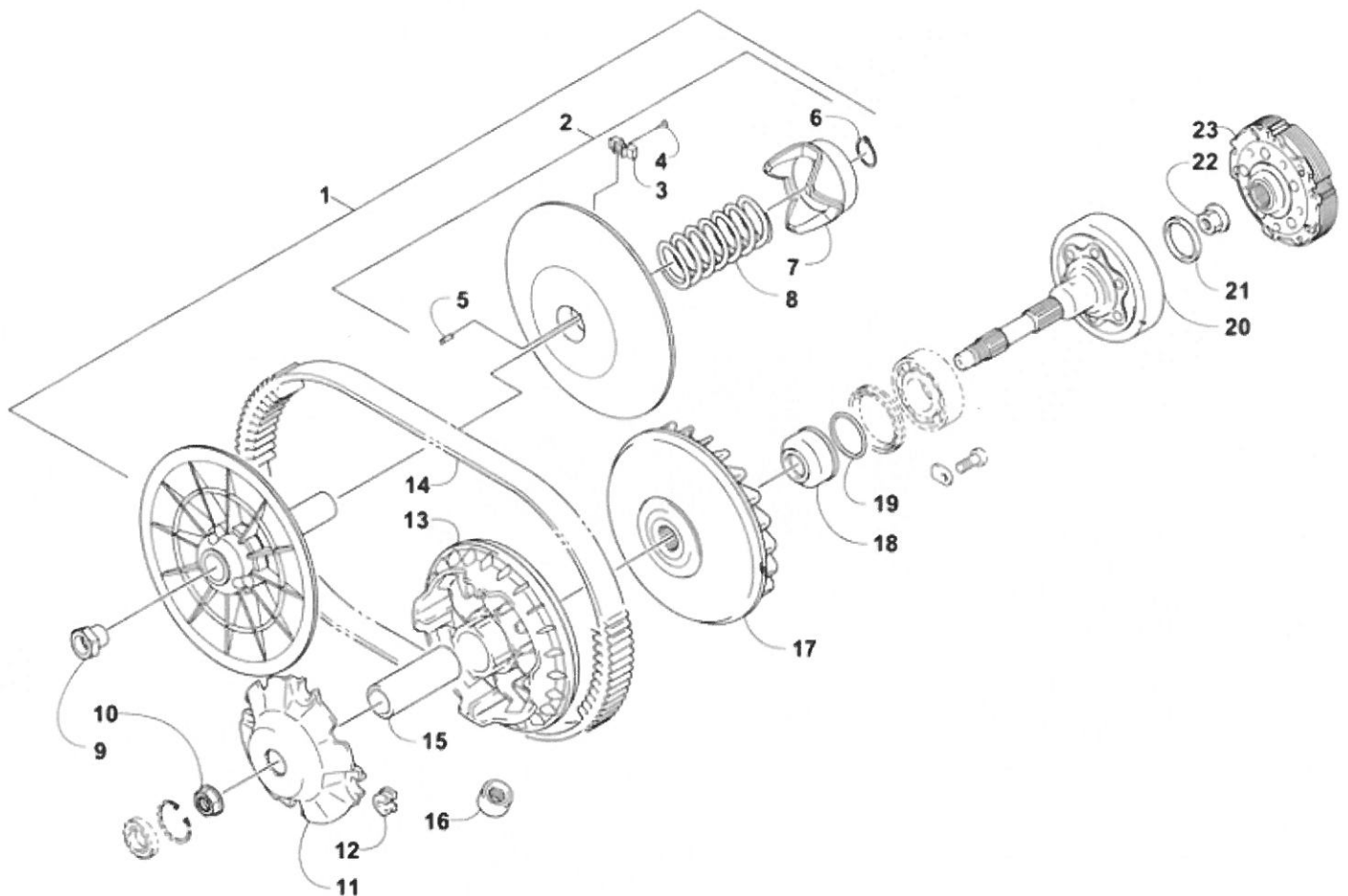
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - THROTTLE BODY ASSEMBLY [300280]



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| Ref # | Part #   | Description               | Qty | Context Note |
|-------|----------|---------------------------|-----|--------------|
| 16    | 0423-066 | Clamp                     | 1   |              |
| 11    | 8468-616 | Screw, Machine            | 2   |              |
| 15    | 0826-008 | Screw, Machine            | 2   |              |
| 8     | 3306-150 | O-Ring                    | 1   |              |
| 3     | 3306-967 | Screw, Machine            | 5   |              |
| 10    | 0470-889 | Clip, Retaining           | 1   |              |
| 14    | 0470-531 | O-Ring                    | 1   |              |
| 5     | 0832-088 | Seal                      | 1   |              |
| 2     | 3306-909 | Screw, Machine            | 1   |              |
| 12    | 1470-059 | Rail, Fuel                | 1   |              |
| 17    | 0487-100 | Cable, Throttle           | 1   |              |
| 7     | 0824-053 | Sensor, Throttle Position | 1   | (inc.8)      |
| 13    | 0570-408 | Manifold, Intake          | 1   |              |
| 9     | 0470-910 | Injector, Fuel            | 1   |              |
| 4     | 0824-052 | Sensor, T-MAP             | 1   |              |
| 6     | 0824-054 | Valve, Idle Speed Control | 1   |              |
| 1     | 0570-415 | Throttle Body- Assembly   | 1   | (inc. 2-8)   |

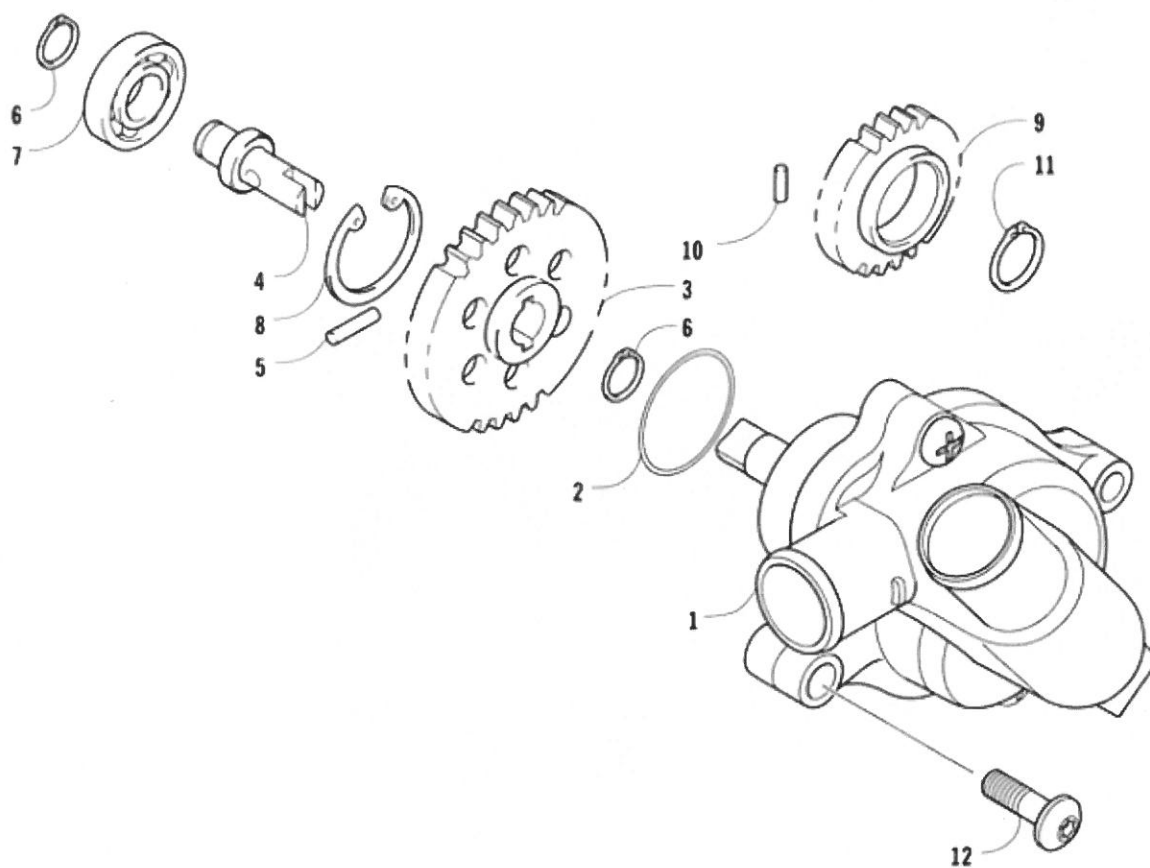
## 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - TRANSMISSION ASSEMBLY [302207]



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| Ref # | Part #   | Description                              | Qty | Context Note |
|-------|----------|------------------------------------------|-----|--------------|
| 1     | 0823-535 | Pulley, Driven - Assembly                | 1   | (inc. 2-9)   |
| 2     | 0823-554 | Pulley, Driven - Uncalibrated            | 1   | (inc. 3-6)   |
| 3     | 0823-454 | Shoe, Cam                                | 3   |              |
| 4     | 0823-177 | Screw, Machine                           | 3   |              |
| 5     | 0823-383 | Key                                      | 1   |              |
| 6     | 0823-455 | Ring, Snap - External                    | 1   |              |
| 7     | 0823-453 | Cam                                      | 1   |              |
| 8     | 0823-377 | Spring - Black                           | 1   |              |
| 9     | 0823-457 | Nut, Driven Pulley                       | 1   |              |
| 10    | 0827-073 | Nut                                      | 1   |              |
| 11    | 0823-276 | Plate, Movable Drive Face                | 1   |              |
| 12    | 0823-277 | Damper, Movable Drive Face               | 4   |              |
| 13    | 0823-273 | Face, Movable Drive                      | 1   |              |
| 14    | 0823-013 | Belt, Drive                              | 1   |              |
| 15    | 0823-271 | Spacer                                   | 1   |              |
| 16    | 0823-170 | Roller, Movable Drive (Green) (PM 23.5G) | 8   |              |
| 17    | 0823-272 | Face, Fixed Drive                        | 1   |              |
| 18    | 0823-015 | Spacer, Fixed Drive Face                 | 1   |              |
| 19    | 0470-531 | O-Ring                                   | 1   |              |
| 20    | 0823-556 | Housing, Clutch - Assembly               | 1   |              |
| 21    | 0830-189 | Seal                                     | 1   |              |
| 22    | 0827-011 | Nut                                      | 1   |              |
| 23    | 0823-484 | Clutch, Centrifugal - 6 Plate            | 1   |              |

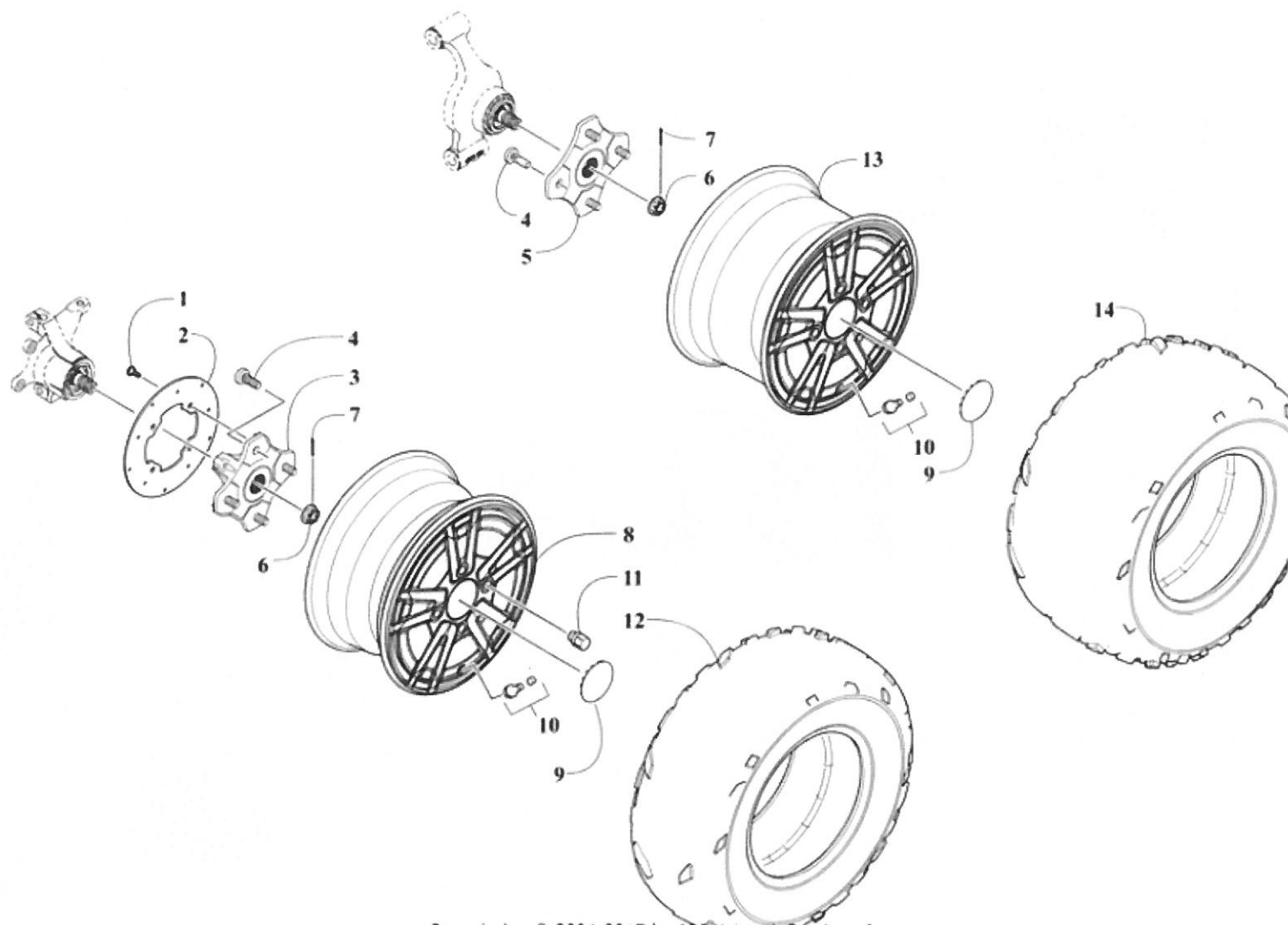
## 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - WATER PUMP ASSEMBLY [90695]



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| Ref # | Part #   | Description            | Qty | Context Note |
|-------|----------|------------------------|-----|--------------|
| 1     | 0813-001 | Pump, Water - Assembly | 1   | (inc. 2)     |
| 2     | 0830-029 | O-Ring                 | 1   |              |
| 3     | 0813-004 | Gear, Driven           | 1   |              |
| 4     | 0813-005 | Shaft, Driven Gear     | 1   |              |
| 5     | 0829-009 | Pin                    | 1   |              |
| 6     | 0831-002 | Ring, Retaining        | 2   |              |
| 7     | 0832-046 | Bearing                | 1   |              |
| 8     | 0831-004 | Ring, Retaining        | 1   |              |
| 9     | 0811-003 | Gear, Oil Pump Drive   | 1   |              |
| 10    | 0829-007 | Pin, Dowel             | 1   |              |
| 11    | 0831-005 | Ring, Retaining        | 1   |              |
| 12    | 8468-665 | Screw, Machine         | 2   |              |

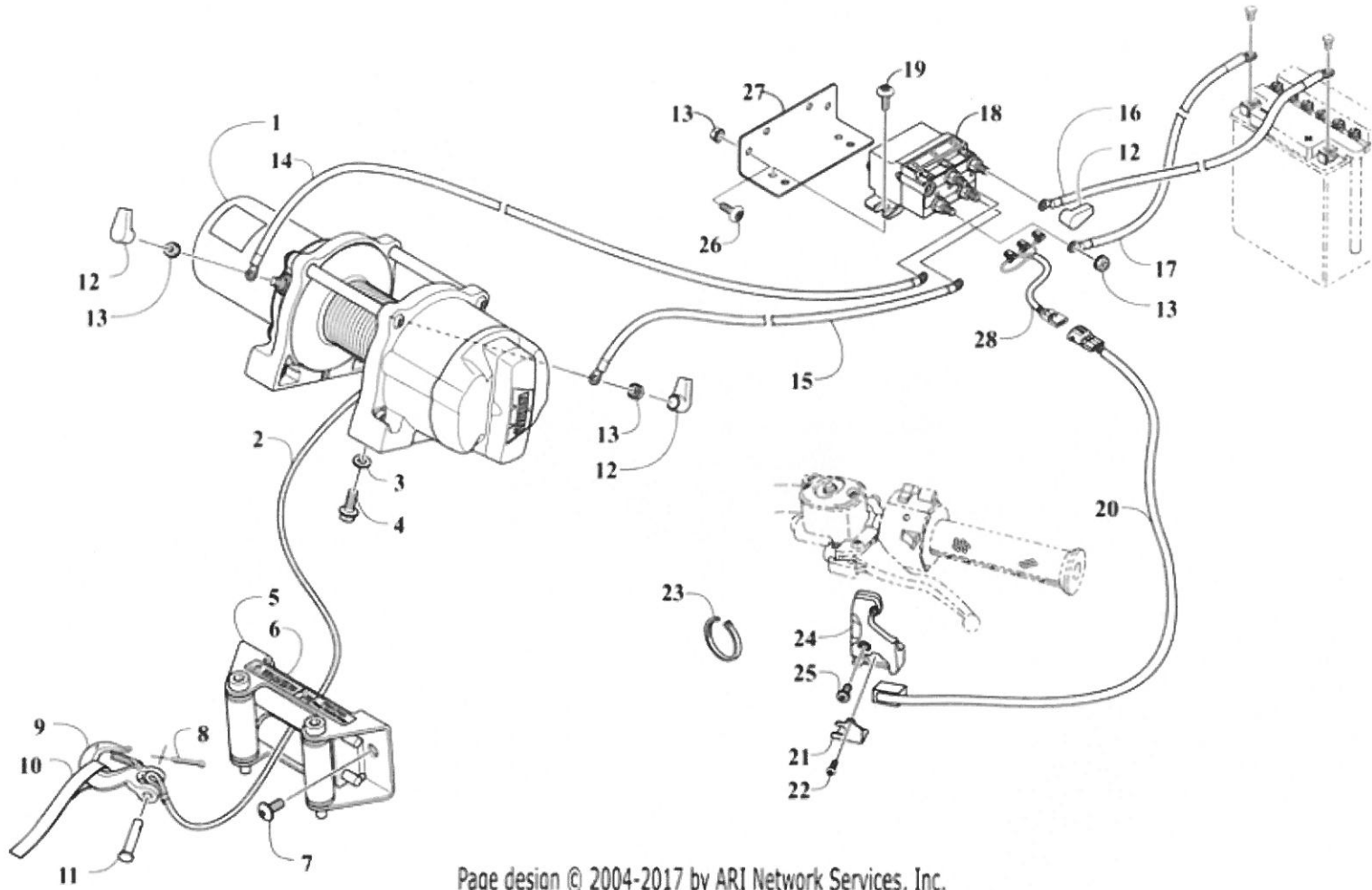
## 2018 ATV ALTERRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - WHEEL AND TIRE ASSEMBLY [302786]



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| Ref # | Part #   | Description                                     | Qty | Context Note                        |
|-------|----------|-------------------------------------------------|-----|-------------------------------------|
| 7     | 0423-407 | Pin, Cotter                                     | 4   |                                     |
| 1     | 0423-557 | Screw, Shoulder                                 | 12  |                                     |
| 10    | 0402-064 | Stem, Valve - w/Cap                             | 4   |                                     |
| 4     | 0402-974 | Stud                                            | 16  |                                     |
| 11    | 1423-411 | Nut, Lug - Black                                | 16  |                                     |
| 6     | 0423-607 | Nut, Castle                                     | 4   |                                     |
| 9     | 2402-197 | Cap, Wheel                                      | 4   |                                     |
| 2     | 1436-808 | Kit, Brake Disc                                 | 3   | (inc. 1)                            |
| 5     | 1502-464 | Hub, Wheel (W/O Disc Pearch)                    | 1   | (inc. 4) Rear Left                  |
| 3     | 1502-462 | Hub, Wheel (W Disc Pearch)                      | 3   | (inc. 4) Both Front &<br>Rear Right |
| 12    | 2402-250 | Tire - Front - Duro Kaden -<br>25X8-12 (3 Star) | 2   |                                     |
| 8     | 2402-195 | Wheel - Front - Aluminum -<br>Black             | 2   |                                     |
| 13    | 2402-196 | Wheel - Rear - Aluminum -<br>Black              | 2   |                                     |
| 14    | 2402-251 | Tire - Rear - Duro Kaden -<br>25X10-12          | 2   |                                     |

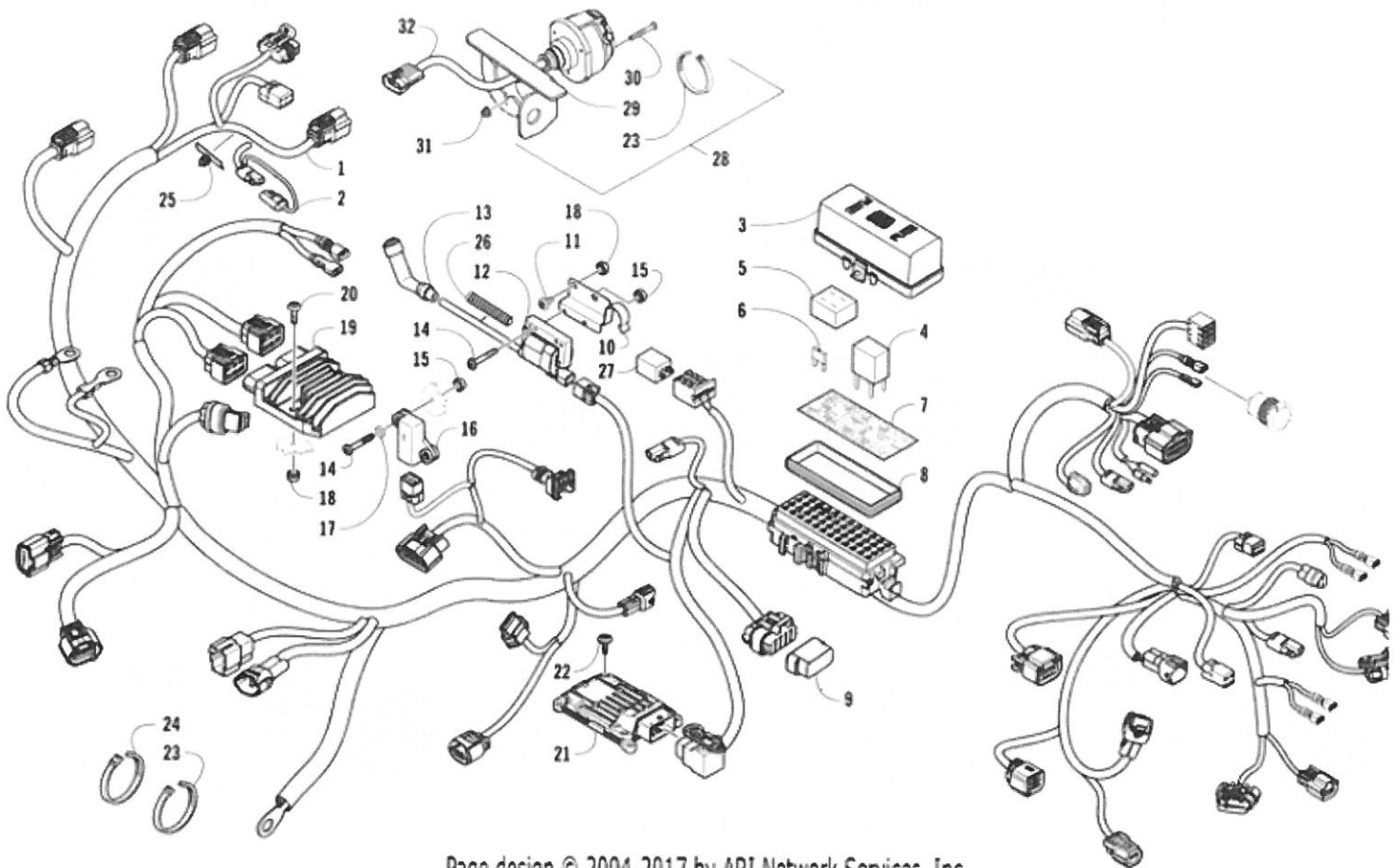
## 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - WINCH ASSEMBLY [302784]



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| Ref # | Part #   | Description                       | Qty | Context Note |
|-------|----------|-----------------------------------|-----|--------------|
| 1     | 0409-166 | Winch                             | 1   | (inc. 2)     |
| 2     | 0441-061 | CABLE, WIRE ROPE - 15236          | 1   |              |
| 3     | 8051-246 | Washer, Lock                      | 4   |              |
| 4     | 8408-820 | Screw, Cap                        | 4   |              |
| 5     | 0441-403 | FAIRLEAD, ROLLER-1600 (B)         | 1   | (inc. 6)     |
| 6     | 0411-474 | Decal, Warning - Pinch Point      | 1   |              |
| 7     | 8468-820 | Screw, Machine                    | 2   |              |
| 8     | 0623-175 | Pin, Cotter                       | 1   |              |
| 9     | 1441-833 | Hook, Winch                       | 1   |              |
| 10    | 1441-781 | Strap                             | 1   |              |
| 11    | 1441-834 | Pin                               | 1   |              |
| 12    | 0645-019 | Boot, Terminal                    | 3   |              |
| 13    | 0623-038 | Nut w/Washer                      | 10  |              |
| 14    | 0445-112 | Cable, Winch/Solenoid - Yellow    | 1   |              |
| 15    | 0445-113 | Cable, Winch/Solenoid - Blue      | 1   |              |
| 16    | 0445-111 | Cable, Solenoid/Battery - Red     | 1   |              |
| 17    | 0445-114 | Cable, Solenoid/Battery - Black   | 1   |              |
| 18    | 0409-236 | Solenoid                          | 1   |              |
| 19    | 8476-625 | Screw, Cap                        | 2   |              |
| 20    | 0409-191 | Switch, Control                   | 1   |              |
| 21    | 5506-053 | Cover, Control Switch             | 1   |              |
| 22    | 0423-382 | Screw, Self-Tapping               | 1   |              |
| 23    | 0123-788 | Tie, Cable - 8 in.                | 1   |              |
| 23    | 0123-903 | Tie, Cable - 11.5 in.             | AR  |              |
| 24    | 0409-193 | Switch, Retainer Control          | 1   |              |
| 25    | 8471-540 | Screw, Machine                    | 2   |              |
| 26    | 8476-612 | Screw, Machine                    | 2   |              |
| 27    | 0409-237 | Bracket, Solenoid Mounting        | 1   |              |
| 28    | 0486-672 | Harness, Adapter - Winch Solenoid | 1   |              |

## 2018 ATV ALTEIRA 700 XT EPS T3 GRAY [A2018XCT1P3TI] - WIRING HARNESS ASSEMBLY [302063]



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| Ref # | Part #   | Description                       | Qty | Context Note |
|-------|----------|-----------------------------------|-----|--------------|
| 1     | 0486-603 | Harness, Main                     | 1   | (inc. 2-9)   |
| 2     | 0486-164 | Tether, Accessory Connector       | 1   |              |
| 3     | 0430-085 | Cover, Fuse Block                 | 1   |              |
| 4     | 0430-045 | Relay (4-pin) 20 Amp              | 5   |              |
| 5     | 0430-037 | Holder, Fuse                      | 1   |              |
| 6     | 0430-032 | Fuse - 10 Amp                     | 5   |              |
| 6     | 0430-031 | Fuse - 15 Amp                     | 6   |              |
| 6     | 0430-030 | Fuse - 30 Amp                     | 3   |              |
| 7     | 5411-520 | Decal, Fuse Block                 | 1   |              |
| 8     | 0430-086 | Seal                              | 1   |              |
| 9     | 0430-103 | Cover, Diagnostics Connector      | 2   |              |
| 10    | 0530-171 | Bracket, Mounting - Coil          | 1   |              |
| 11    | 8476-612 | Screw, Machine                    | 2   |              |
| 12    | 0824-071 | Coil, Ignition - Assembly         | 1   | (inc. 13)    |
| 13    | 0824-049 | Cap, Spark Plug                   | 1   |              |
| 14    | 8468-425 | Screw, Machine                    | 4   |              |
| 15    | 0423-493 | Nut w/Washer                      | 4   |              |
| 16    | 0409-064 | Sensor, Tilt                      | 1   |              |
| 17    | 0123-802 | Washer                            | 2   |              |
| 18    | 0623-038 | Nut w/Washer                      | 4   |              |
| 19    | 0824-078 | Regulator, Voltage                | 1   |              |
| 20    | 8476-625 | Screw, Cap                        | 2   |              |
| 21    | 0530-174 | ECM                               | 1   |              |
| 22    | 1423-198 | Screw, Machine                    | 4   |              |
| 23    | 0123-788 | Tie, Cable - 8 in.                | AR  |              |
| 23    | 0123-903 | Tie, Cable - 11.5 in.             | AR  |              |
| 24    | 1423-270 | Tie, Cable - Double Loop - 11 in. | AR  |              |
| 25    | 0430-102 | Clip, Routing                     | AR  |              |
| 26    | 0716-558 | Conduit, Protective - 10 ft       | 1   |              |
| 27    | 0430-146 | Flasher, Turn Signal              | 1   |              |
| 28    | 0486-632 | Harness, Trailer - Assembly       | 1   |              |
| 29    | 8506-341 | Bracket, 7-Pin Connector          | 1   |              |
| 30    | 8468-535 | Screw, Machine                    | 3   |              |
| 31    | 8427-502 | Nut, Lock                         | 3   |              |
| 32    | 0486-631 | Harness, 7-Pin - Trailer          | 1   |              |