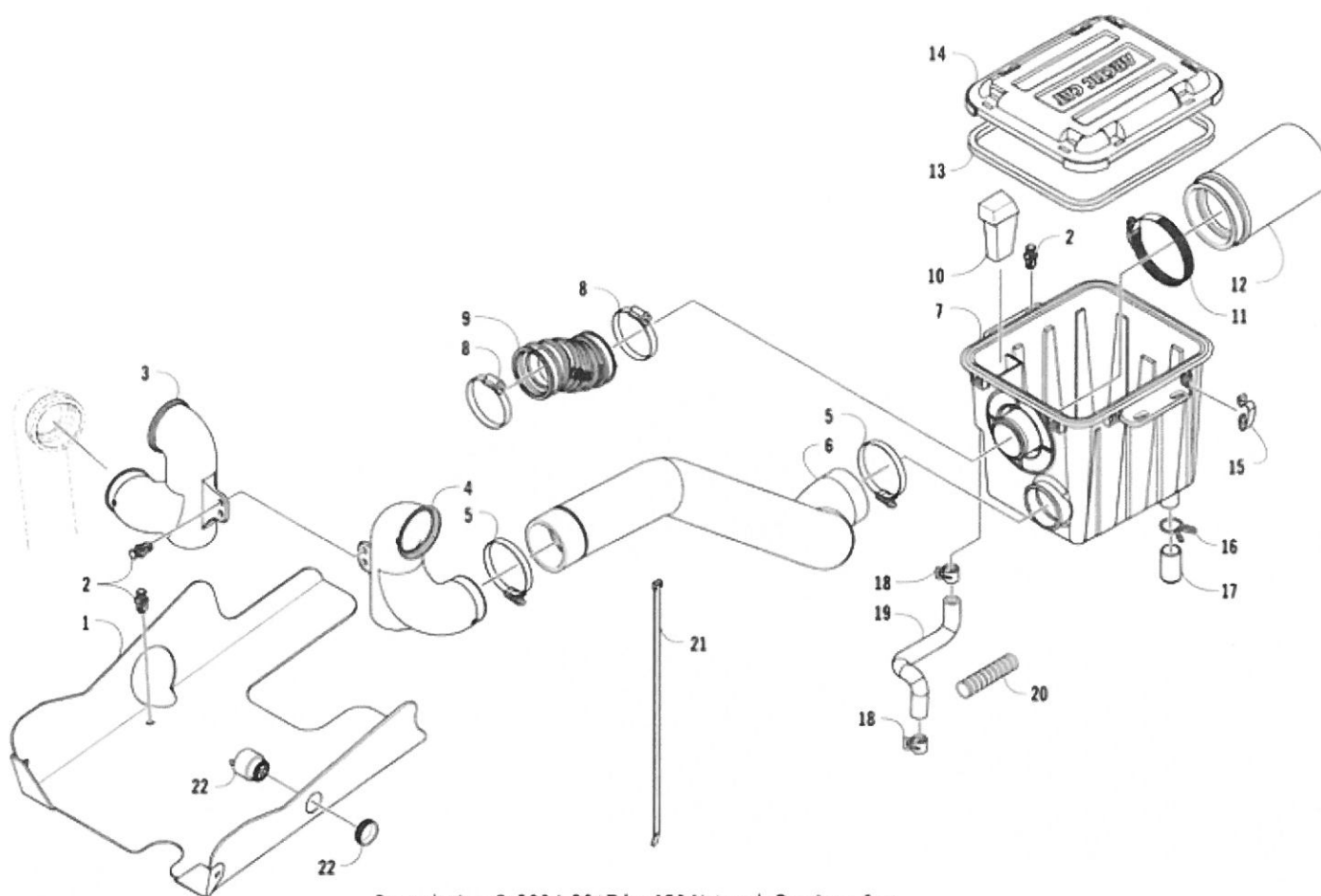
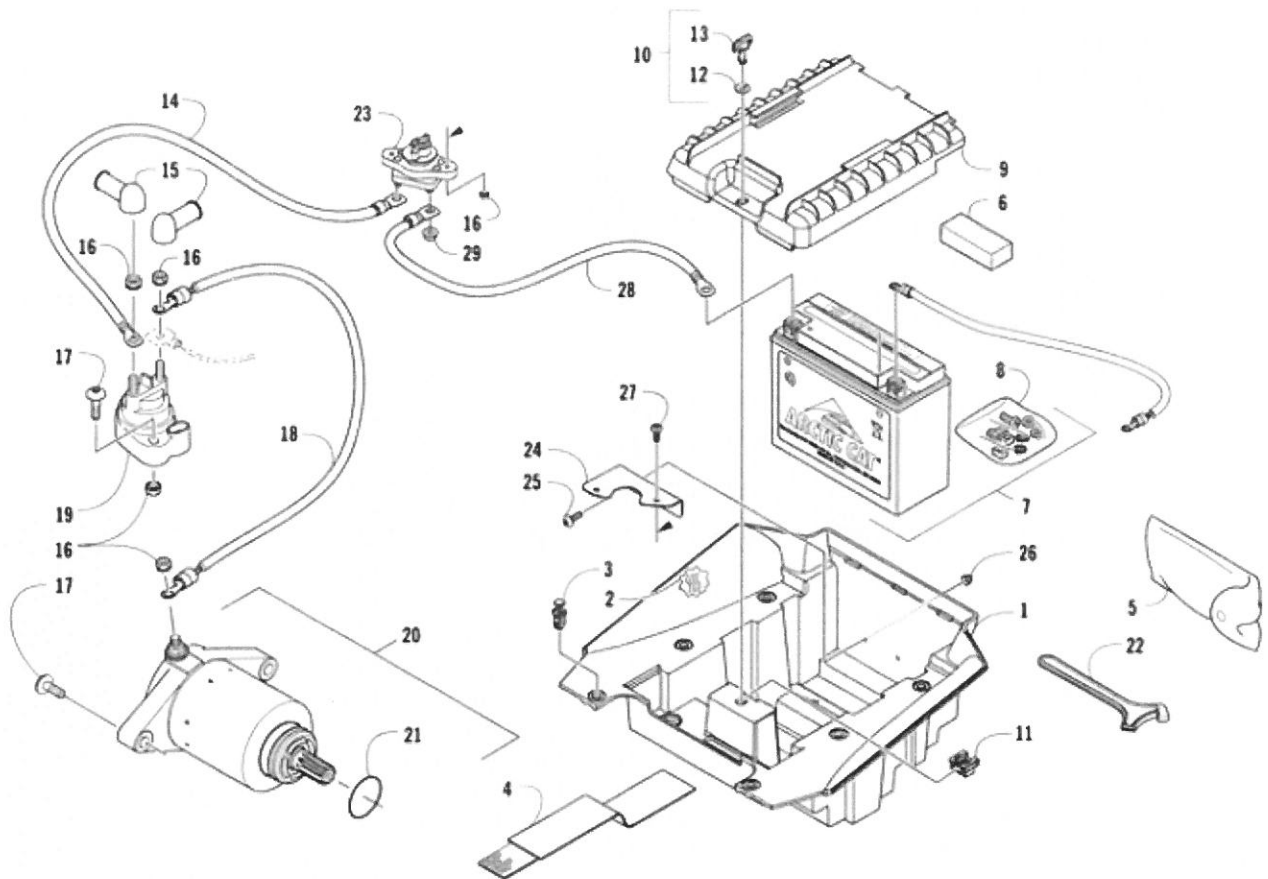


2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - AIR INTAKE ASSEMBLY [302004]



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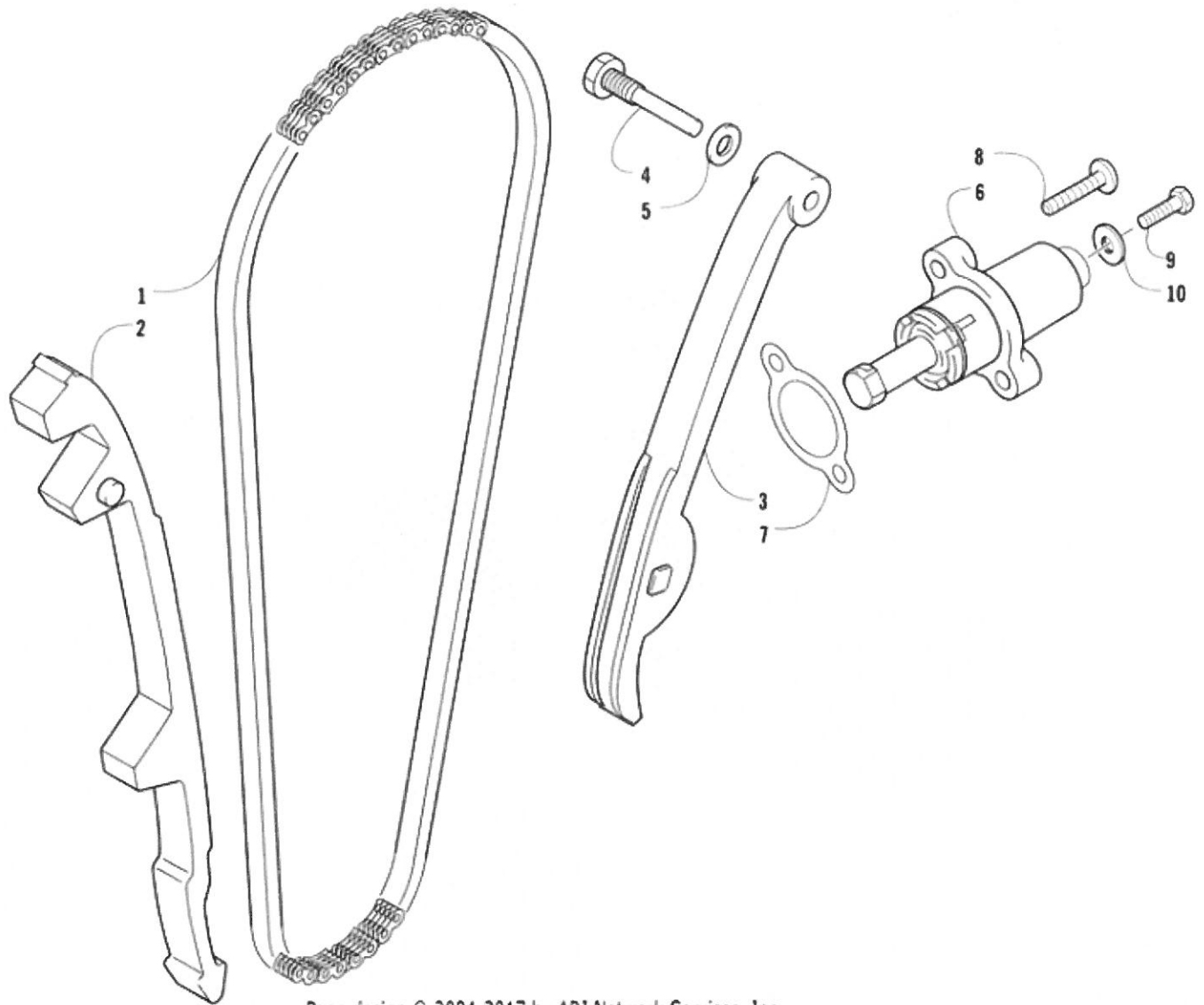
Ref #	Part #	Description	Qty	Context Note
8	0423-066	Clamp	2	
15	0423-455	Clip, Spring	8	
21	1623-740	Tie, Cable - 15 in.	1	
2	1423-276	Rivet, Reinstallable	10	
18	1623-282	Clamp, Hose	2	
10	0470-891	Filter, Vent	1	
17	0423-766	Cap, Drain	1	
5	0423-019	Clamp	2	
11	1623-101	Clamp, Hose	1	
16	1423-278	Clamp	1	
13	1470-039	Seal	1	
9	1470-047	Duct, Intake - Housing/Throttle Body	1	
22	0630-243	Alarm, Reverse	1	
19	0410-318	Hose, Vent	1	
14	0570-405	Cover, Intake	1	
20	1619-453	Conduit, High Temperature - 37"	AR	
3	1470-090	Duct, Intake - Top/Air In-Belt Cooling	1	
4	1470-089	Duct, Intake - Top	1	
7	0570-403	Housing, Intake	1	
1	6406-259	Panel, Splash	1	
12	1470-078	Filter, Air	1	
6	1470-097	Duct, Intake - Diverter/Housing	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - BATTERY AND STARTER ASSEMBLY
[302787]

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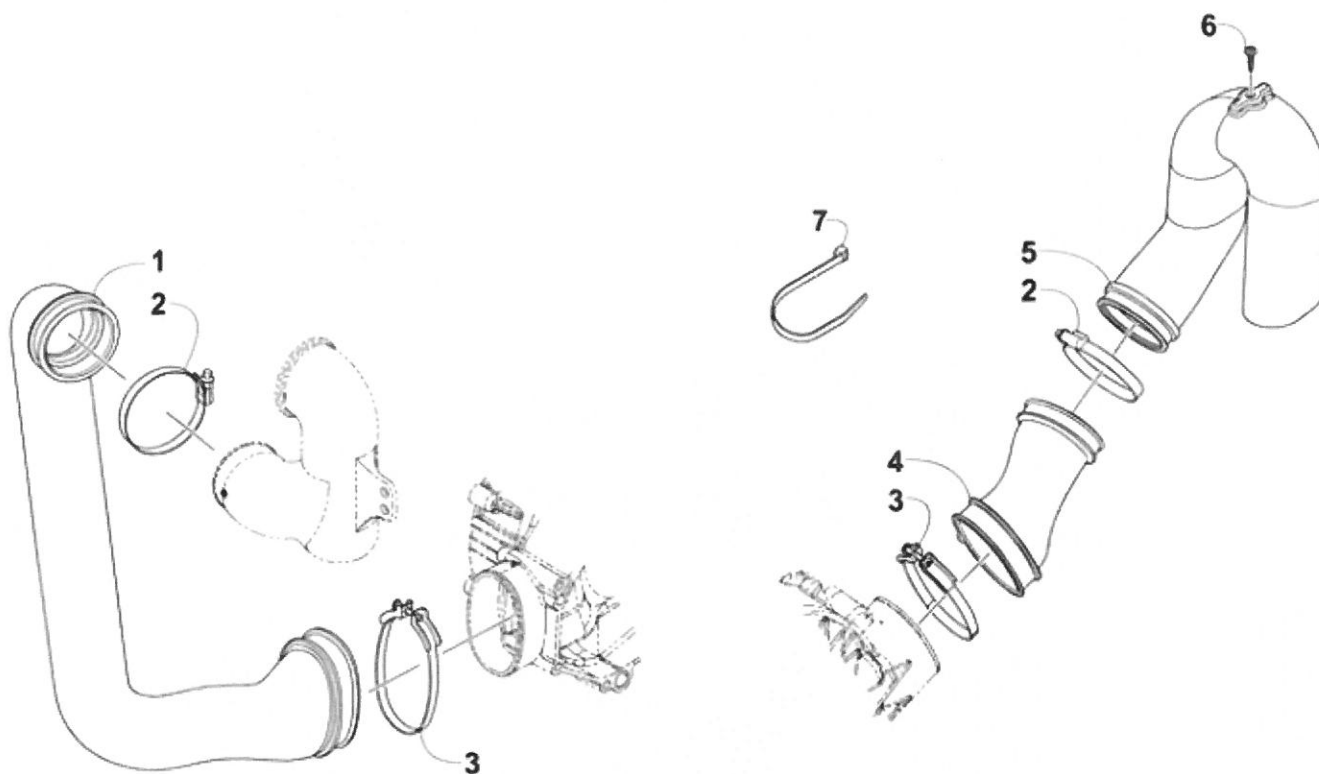
Ref #	Part #	Description	Qty	Context Note
1	0545-002	Box, Battery	1	
2	1412-107	Foil, Protective	1	
3	1423-276	Rivet, Reinstallable	6	
4	0444-291	Retainer, Velcro	AR	
5	4406-599	Kit, Tool	1	
6	0417-016	Pad, Battery	1	
7	0745-406	Battery - w/Acid	1	(inc. 8)
8	0445-082	Kit, Hardware	1	
9	4406-525	Lid, Battery Box	1	
10	1423-218	Fastener, Quarter-Turn - Assembly	1	(inc. 11-13)
11	1423-208	Receiver	1	
12	1423-209	Retainer	1	
13	1423-207	Knob	1	
14	0445-127	Cable, Switch/Battery	1	
15	0645-019	INSULATOR, BATTERY TERMINAL	2	
16	0623-038	NUT,HEX M6 Z&Y-SEMS (W/WASHER)	7	
17	8476-625	Screw, Cap	2	
18	0445-049	CABLE,6AWG,RED,18",1/4" RINGS	1	
19	0445-058	Solenoid	1	
20	0825-024	Motor, Starter	1	(inc. 21)
21	0830-228	O-Ring	1	
22	0441-587	Wrench, Spanner	1	
23	0445-128	Switch, Battery - Disconnect	1	
24	0445-124	Bracket, Battery - Disconnect	1	
25	8477-620	Screw, Self-Tapping	2	
26	8427-603	Nut, Lock	2	
27	8477-616	Screw, Machine	2	
28	0445-126	Cable, Switch/Solenoid	1	
29	8424-802	Nut, Lock	2	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CAM CHAIN ASSEMBLY [300283]



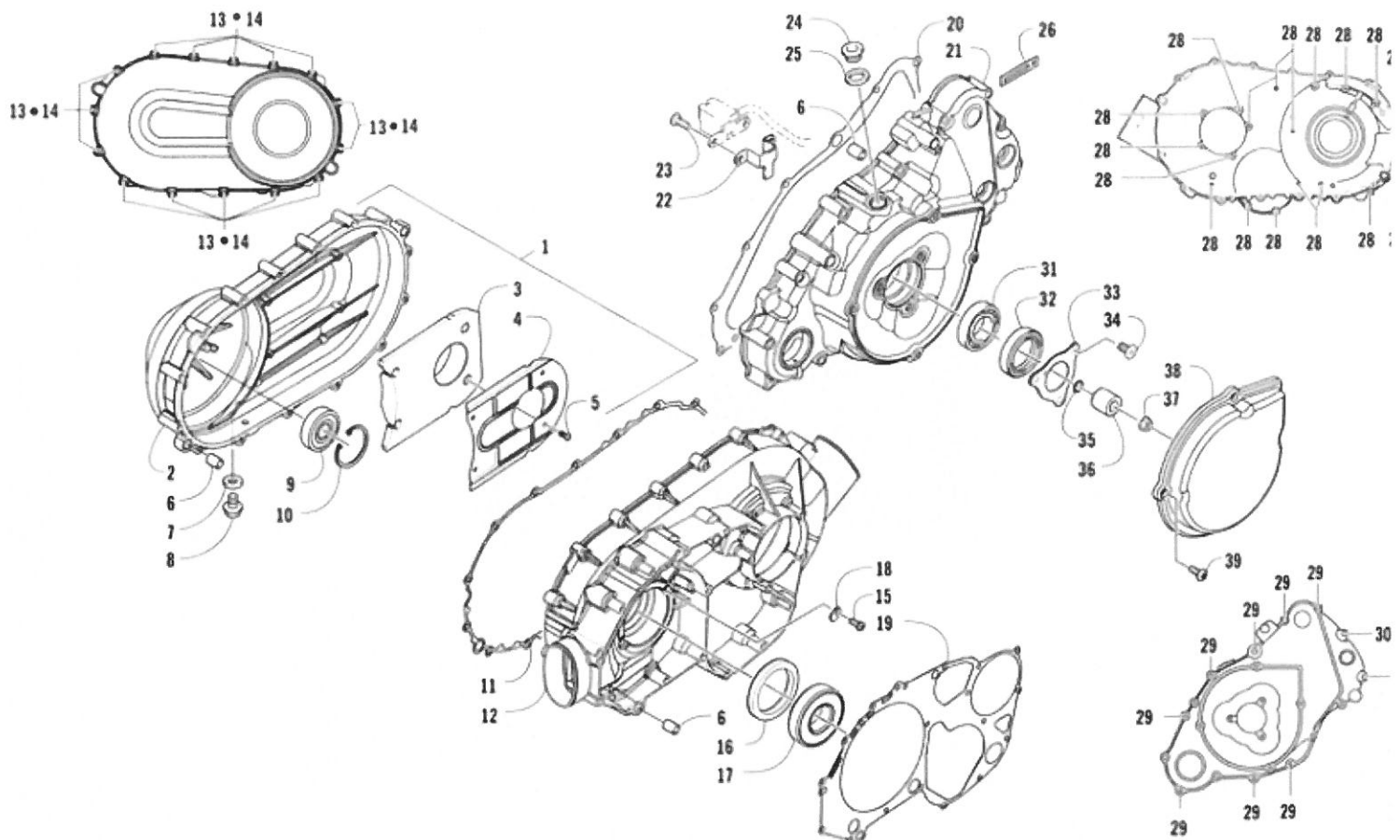
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Ref #	Part #	Description	Qty	Context	Note
8	8468-625	SCREW,MACH-TSPNH M6X1.0X25 CL8.8 BLK	2		
5	0830-025	Washer, Crush	1		
9	8400-610	Screw, Cap	1		
10	0828-129	Washer	1		
7	0830-018	Gasket	1		
4	0826-036	Pivot, Tensioner	1		
3	0810-072	Tensioner, Chain	1		
2	0810-071	Guide, Chain	1		
6	0810-004	Adjuster, Tensioner - Assembly	1		
1	0810-001	Chain, Cam	1		

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CASE/BELT COOLING ASSEMBLY
[300277]

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Ref #	Part #	Description	Qty	Context Note
1	0413-336	Duct, Air Intake	1	
2	0423-019	Clamp	2	
3	0423-730	Clamp	2	
4	0413-354	Boot, Duct - Air Out	1	
5	0413-356	Duct, Air Intake - Air Out	1	
6	0423-342	Screw, Self-Tapping	1	
7	0123-903	Tie, Cable	AR	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CLUTCH/V-BELT/MAGNETO COVER
ASSEMBLY [301608]

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Ref #	Part #	Description	Qty	Context Note
1	0806-202	Cover, V-Belt Assembly	1	(inc. 2-5)
2	0806-179	Cover, V-Belt - Black	1	
3	0806-177	Dampener, Pad	1	
4	0806-201	Retainer, Cover Dampener	1	
5	1423-293	Screw, Machine	1	
6	0829-002	Pin, Dowel	6	
7	0830-013	Washer, Crush	1	
8	8408-812	Screw, Cap	1	
9	0832-060	Bearing	1	
10	0831-078	Ring, Retaining	1	
11	0831-096	Gasket, V-Belt Cover	1	
12	0806-174	Cover, Clutch	1	
13	0828-148	Washer	15	
14	0826-160	Screw, Machine	15	
15	0826-029	Screw, Machine	2	
16	0830-244	Seal	1	
17	0832-009	Bearing	1	
18	0822-010	Retainer, Bearing	2	
19	0831-097	Gasket, Clutch Cover	1	
20	0830-128	Gasket, Magneto Cover	1	
21	0806-170	Cover, Magneto	1	
22	0802-071	Clamp, Routing	1	
23	8470-510	Screw, Machine	2	
24	0826-155	Plug	1	
25	0830-015	Washer, Crush	1	
26	1623-984	Clamp, Routing	1	
27	8470-676	Screw, Machine	2	
28	8470-641	Screw, Machine	16	
29	8468-640	Screw, Machine	10	
30	8468-625	SCREW,MACH-TSPNH M6X1.0X25 CL8.8 BLK	2	
31	1602-981	Bearing	1	
32	0830-226	Seal	1	
33	0805-008	Retainer, Seal	1	
34	0826-031	Screw, Machine	3	
35	0830-108	O-Ring	1	
36	0820-061	Bushing	1	
37	0827-008	Nut	1	
38	0820-062	Cover, Magneto	1	
39	8468-616	Screw, Machine	4	

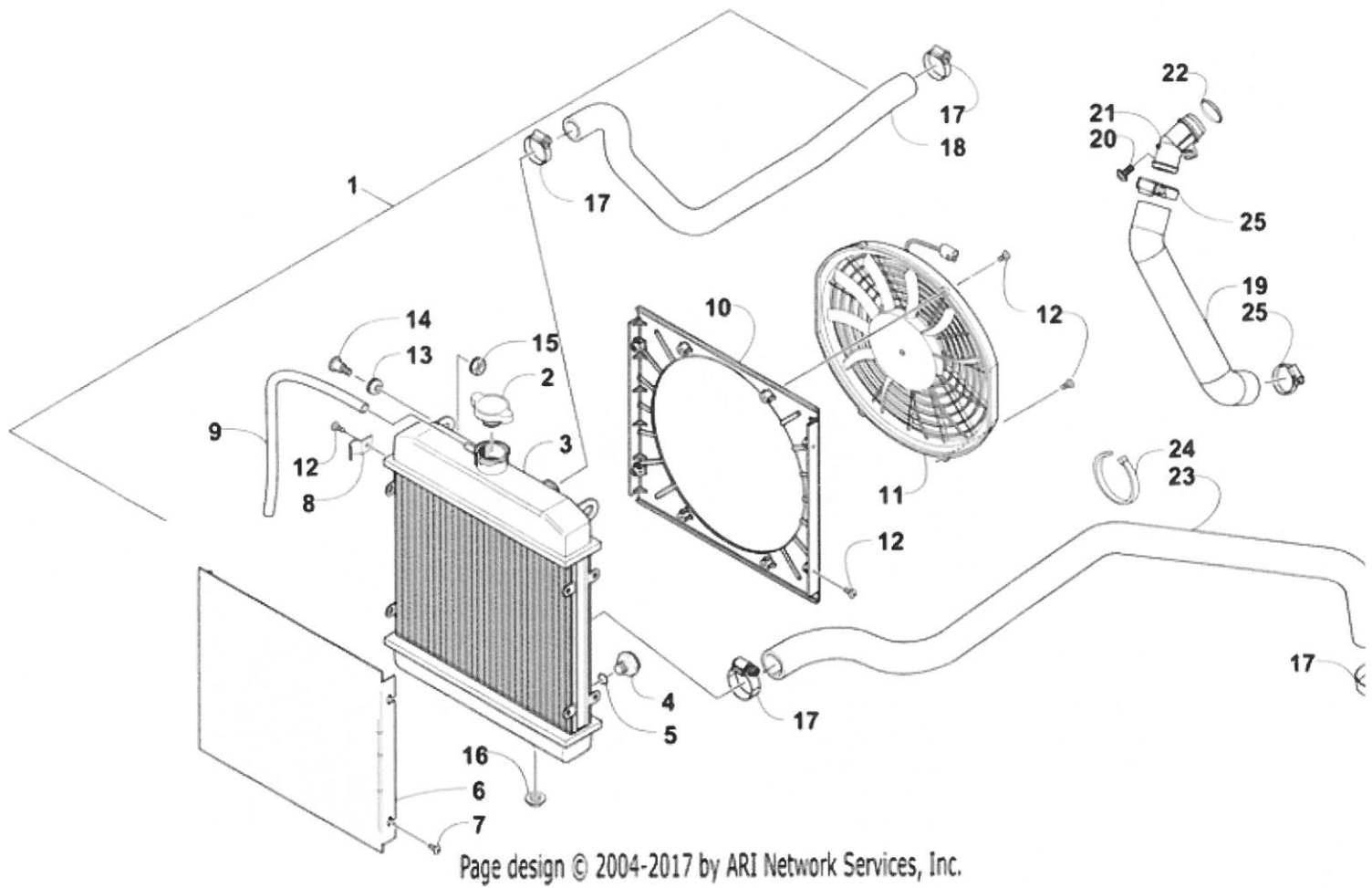
This exploded view diagram illustrates the assembly of a mechanical device. The components are numbered as follows:

- 1**: Main rectangular housing or base.
- 2**: Small circular cap or plug.
- 3**: Small screw or fastener.
- 4**: Small rectangular component, possibly a switch or sensor.
- 5**: Small cylindrical component.
- 6**: Circular disc or plate.
- 7**: Large rectangular plate or cover.
- 8**: Small circular component.
- 9**: Small screw or fastener.
- 10**: Small circular component.
- 11**: Small cylindrical component.
- 12**: Small cylindrical component.
- 13**: Large, curved, ribbed component, possibly a fan or cover.
- 14**: Small circular component.

The diagram shows the spatial relationship between these parts, with lines indicating how they fit together. For example, part 13 is positioned above part 7, and part 12 is positioned to the right of part 1.

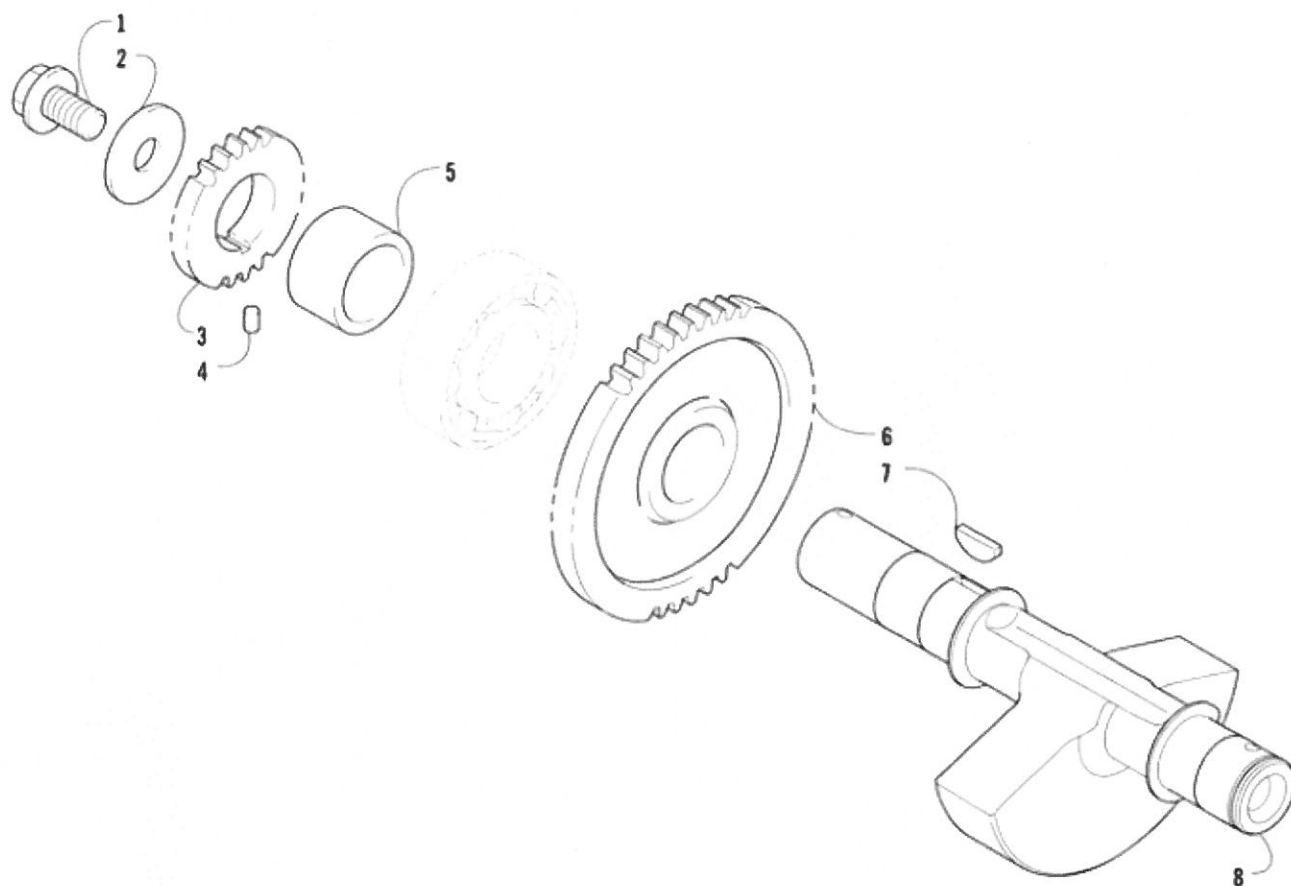
Ref #	Part #	Description	Qty	Context Note
5	0520-298	Gauge, LCD	1	(inc. 6)
13	4406-340	Panel, Windscreen	1	
10	0630-324	Cover, Key	1	
7	0609-936	Switch, Ignition w/Key	1	(inc. 8-10)
12	4406-713	Console, Rear - Black	1	
1	0405-522	Console, Gauge - Black	1	
11	0445-157	Outlet, Accessory - 12V	1	
6	0409-161	Ring, Mount - Gauge	1	
14	5411-927	Decal, Ignition Position	1	
9	0430-042	Key, Ignition- Y series- Left side cut	1	
9	0430-043	Key, Ignition- Z series- Right side cut	1	
2	1423-284	Screw, Self-Tapping	2	
8	0430-050	Nut, Retaining	1	
3	0423-609	Screw, Machine	2	
4	0423-577	Clip, U-Nut	2	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - COOLING ASSEMBLY [300276]



Ref #	Part #	Description	Qty	Context Note
1	0413-256	Radiator - Assembly	1	(inc. 2-13)
2	0413-255	Cap, Radiator	1	
3	0413-205	Radiator	1	
4	0413-195	Plug, Drain	1	
5	1602-213	O-Ring	2	
6	0413-007	Screen, Radiator	1	
7	8475-512	SCREW,MACH-TSTRH M5.0.8X12 Z&C	4	
8	0423-351	Clamp, Wire	1	
9	0610-016	Hose - 25 ft	AR	
9	0610-015	Hose, Gas - 1/4 x 100'	AR	
10	0413-203	Shroud, Fan	1	
11	0413-123	Fan, Radiator	1	
12	0623-378	Screw, Self-Tapping	8	
13	0423-030	Grommet	2	
14	0423-484	Screw, Shoulder	2	
15	0623-038	NUT,HEX M6 Z&Y-SEMS (W/WASHER)	2	
16	0423-028	Bushing, Stem	2	
17	0423-490	Clamp, Hose	4	
18	0410-304	Hose, Coolant - Upper	1	
19	0410-303	Hose, Coolant - Crossover	1	
20	8468-616	Screw, Machine	1	
21	0804-067	Fitting, Coolant	1	
22	1623-515	Clamp, Hose	1	
23	0410-288	Hose, Coolant - Lower	1	
24	0123-903	Tie, Cable	AR	
25	0423-496	Clamp, Hose	2	

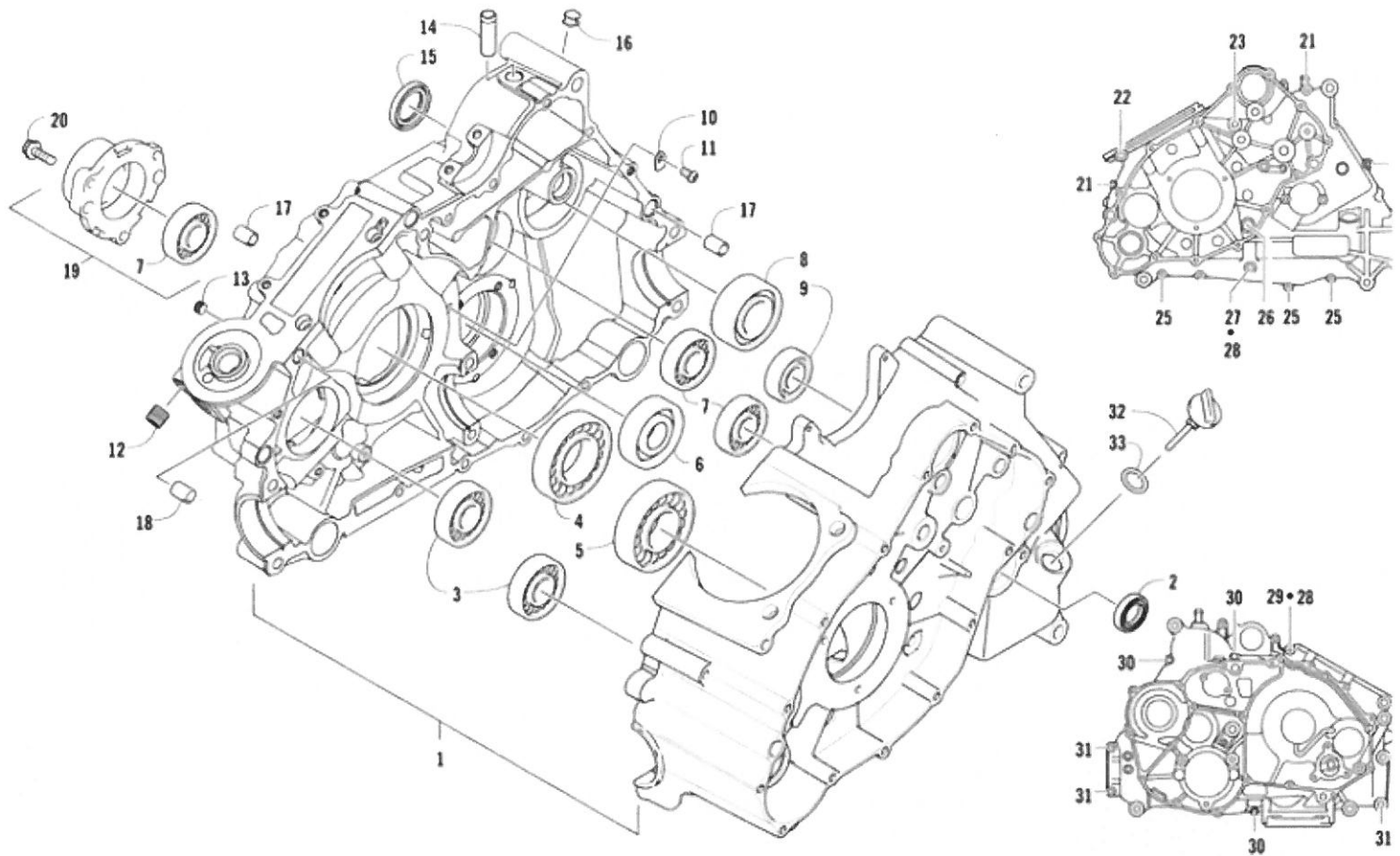
2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CRANK BALANCER ASSEMBLY [301654]



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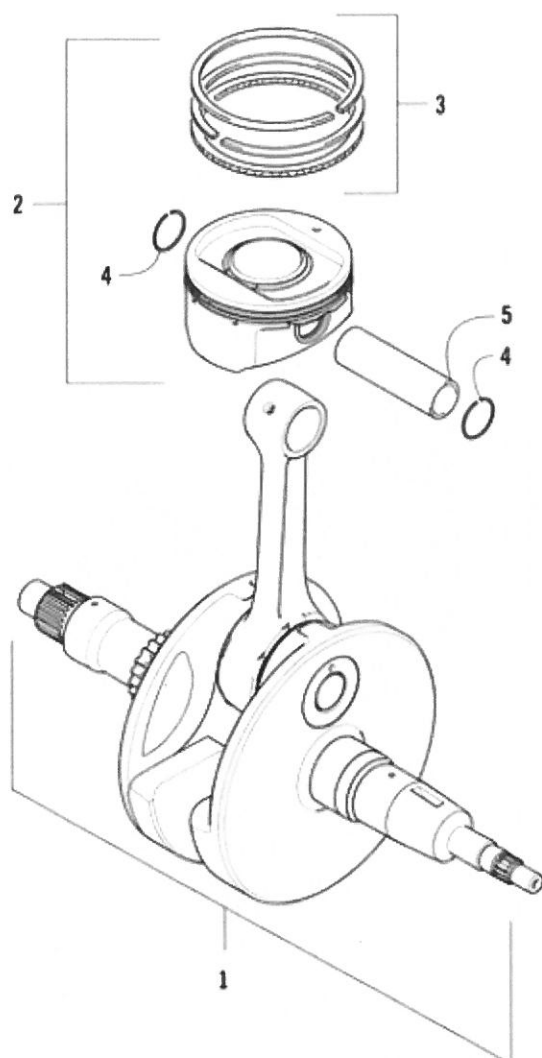
Ref #	Part #	Description	Qty	Context	Note
1	0826-033	Screw, Cap	1		
2	0828-003	Washer	1		
3	0811-038	Gear, Oil Pump Drive	1		
4	0829-007	Pin, Dowel	1		
5	0811-004	Spacer	1		
6	0811-034	Gear, Driven Balance Shaft	1		
7	0829-006	Key	1		
8	0805-304	Balancer, Crank	1		

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CRANKCASE ASSEMBLY [302118]



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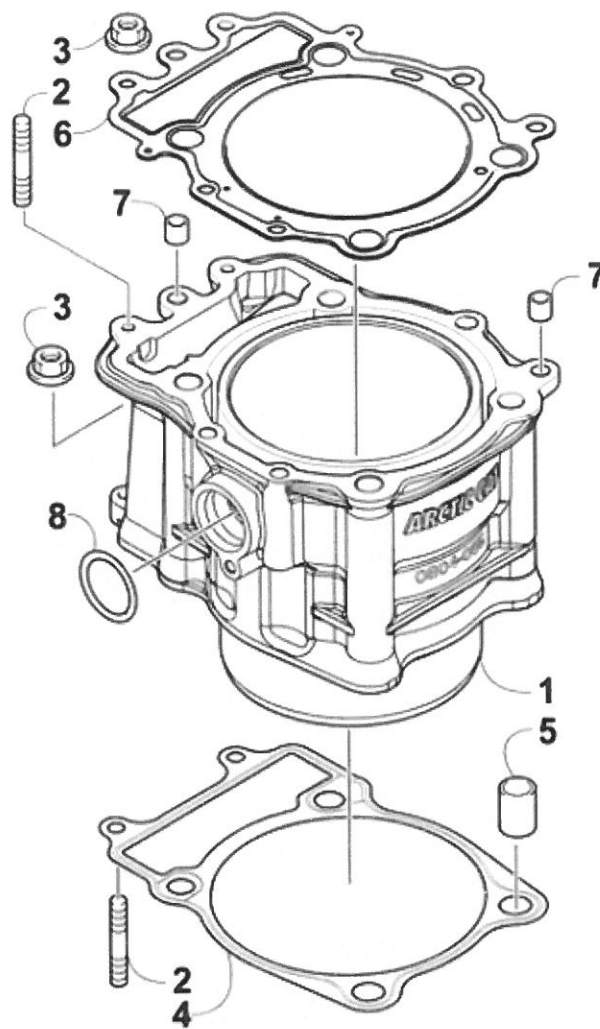
Ref #	Part #	Description	Qty	Context Note
1	0801-151	Crankcase Assembly	1	(inc. 2-15)
2	0822-052	Seal, Countershaft	1	
3	0832-005	Bearing	2	
4	0832-042	Bearing	1	
5	0832-043	Bearing	1	
6	0832-077	Bearing	1	
7	0832-050	Bearing	3	
8	0832-048	Bearing	1	
9	0832-049	Bearing	1	
10	0822-010	Retainer, Bearing	4	
11	0826-100	Screw, Machine	4	
12	0812-064	Plug	2	
13	0801-002	Plug	1	
14	0801-028	Pipe, Breather	1	
15	0830-035	Seal, Driveshaft	1	
16	0830-217	Grommet	1	
17	0829-002	Pin, Dowel	5	
18	0829-003	Pin, Dowel	1	
19	0801-029	Housing, Secondary Shaft	1	(inc. one No. 7)
20	0826-105	Screw, Cap	3	
21	8468-675	Screw, Machine	2	
22	0826-019	Screw, Cap	1	
23	8468-680	Screw, Machine	1	
24	8468-600	Screw, Machine	1	
25	8468-645	Screw, Machine	3	
26	0826-017	Screw, Cap	1	
27	8412-860	Screw, Cap	1	
28	0830-008	Gasket	2	
29	0826-018	Screw, Cap	1	
30	8468-655	Screw, Machine	3	
31	8412-850	Screw, Cap	4	
32	0801-256	Stick, Oil Level	1	
33	0830-010	O-Ring	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CRANKSHAFT AND PISTON ASSEMBLY
[301781]

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Ref #	Part #	Description	Qty	Context Note
1	0805-326	Crankshaft Assembly	1	
2	0805-441	Piston Set	1	(inc. 3-5)
3	0805-379	Ring, Piston - Set	1	
4	0805-356	Circlip, Piston Pin	2	
5	0805-387	Pin, Piston	1	

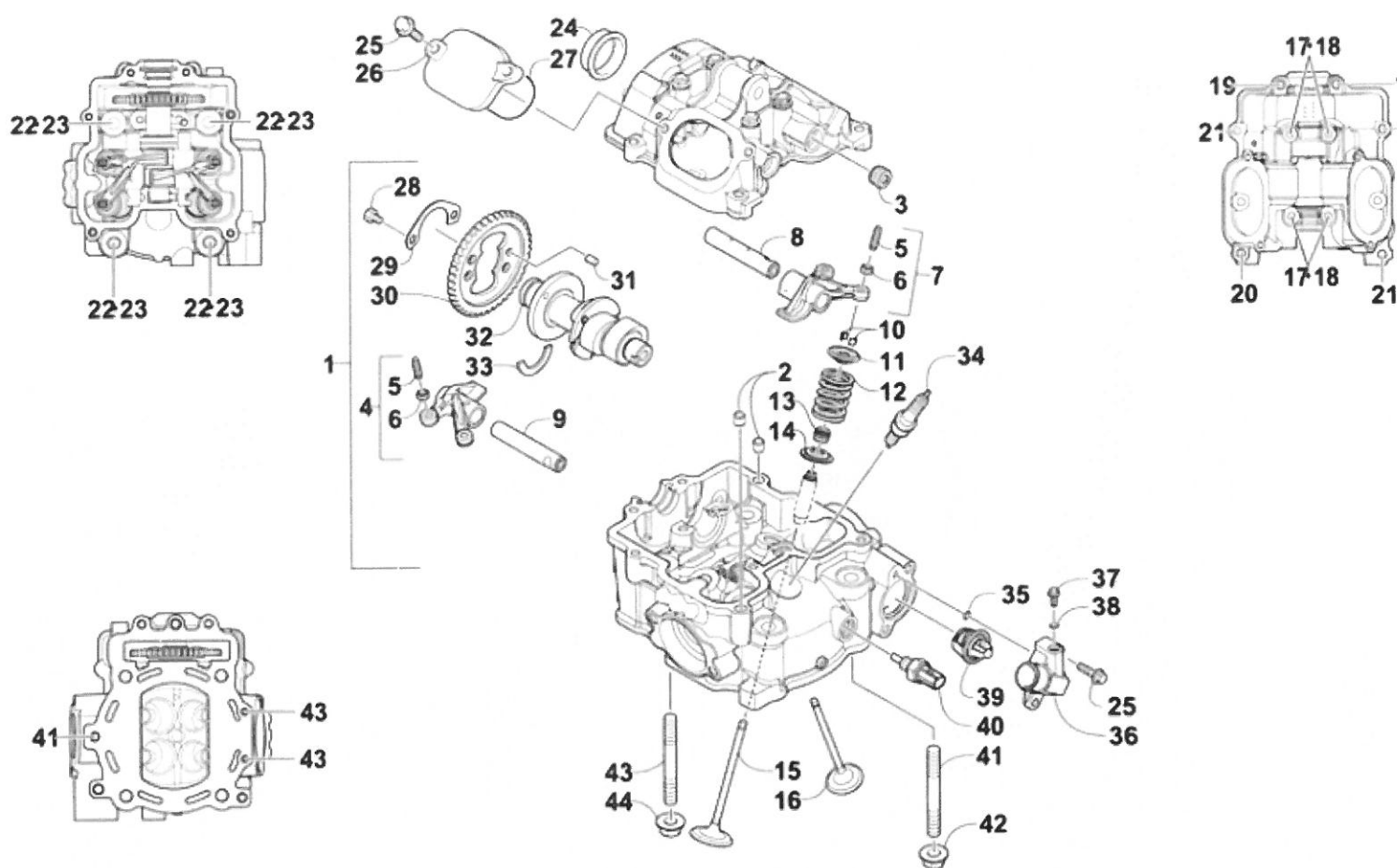
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CYLINDER ASSEMBLY [300291]



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Ref #	Part #	Description	Qty	Context Note
3	8424-604	Nut	4	
8	0830-007	O-Ring	1	
5	0829-002	Pin, Dowel	2	
7	0829-062	Pin, Dowel	2	
2	0827-002	Bolt, Stud	4	
4	0830-111	Gasket, Base	1	
6	0830-225	Gasket, Cylinder Head	1	
1	0804-065	Cylinder	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [300292]



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Ref #	Part #	Description	Qty	Context Note
1	0808-226	Head, Cylinder - Assembly	1	(inc. 2-17)
2	0829-062	Pin, Dowel	2	
3	0831-092	Plug, Shaft	2	
4	0809-319	Arm, Valve Rocker - Exhaust	1	(inc. two No. 5-6)
5	0809-240	Screw, Adjuster	4	
6	0827-059	Nut	4	
7	0809-318	Arm, Valve Rocker - Intake	1	(inc. two No. 5-6)
8	0809-241	Shaft, Rocker Arm - Intake	1	
9	0809-242	Shaft, Rocker Arm - Exhaust	1	
10	0809-233	Cotter, Valve	8	
11	0809-232	Retainer, Spring	4	
12	0809-231	Spring, Valve	4	
13	0830-186	Seal, Oil	4	
14	0809-230	Seat, Spring - Valve	4	
15	0809-228	Valve, Intake	2	
16	0809-229	Valve, Exhaust	2	
17	0826-149	Screw, Cap	4	
18	0830-155	Gasket	4	
19	0826-002	Screw, Cap	2	
20	0826-005	Screw, Cap	2	
21	0826-006	Screw, Cap	2	
22	0808-037	Screw, Cap	4	
23	0830-147	Washer	4	
24	0808-077	Plug, Cylinder Head	1	
25	0826-007	Screw, Cap	6	
26	0808-003	Cap, Inspection	2	
27	0830-004	O-Ring	2	
28	0826-034	Screw, Cap	2	
29	0828-004	Plate, Retainer	1	
30	0809-212	Sprocket	1	
31	0829-049	Pin, Dowel	1	
32	0809-245	Camshaft	1	
33	0809-003	C-Ring	1	
34	0217-799	Spark Plug - CPR8E	1	
35	0830-168	O-Ring	1	
36	0808-208	Cover, Thermostat	1	(inc. 37-38)
37	8408-512	Screw, Cap	1	
38	0423-182	O-Ring	1	
39	0808-078	Thermostat	1	
40	0808-124	Sensor, Engine Coolant Temperature	1	
41	0827-031	Bolt, Stud	1	
42	8424-804	Nut	1	
43	0827-030	Bolt, Stud	2	
44	8424-604	Nut	2	

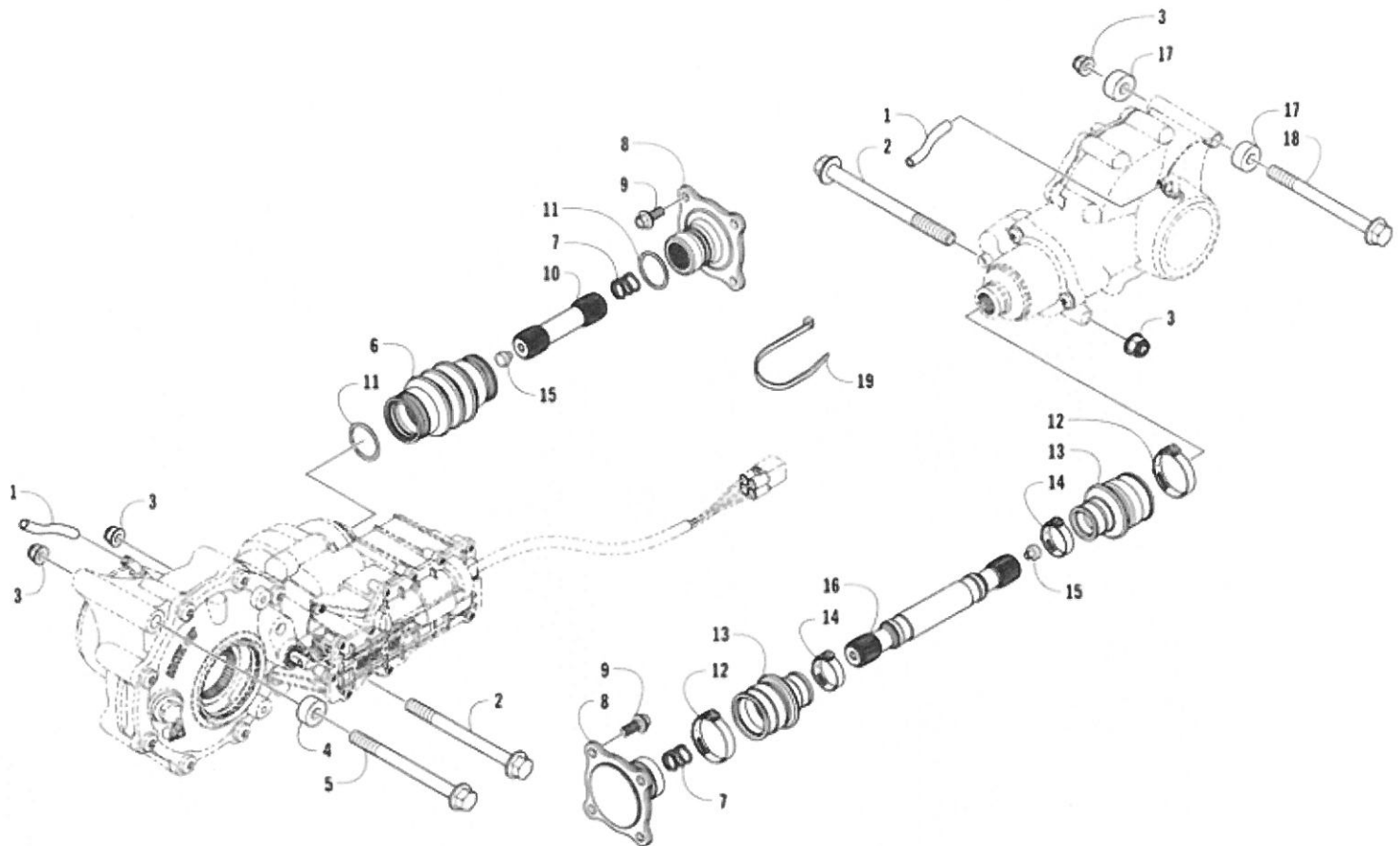
2019 ATV ALTEERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - DECALS [303291]



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Ref #	Part #	Description	Qty	Context	Note
1	6411-596	Decal, Front Fender - Right	1		
1	6411-597	Decal, Front Fender - Left	1		
2	6411-249	Decal, Logo	1		
3	6411-854	Decal, Pod	2		
4	5411-953	Decal, Textron	1		
5	6411-971	Decal, XT	1		

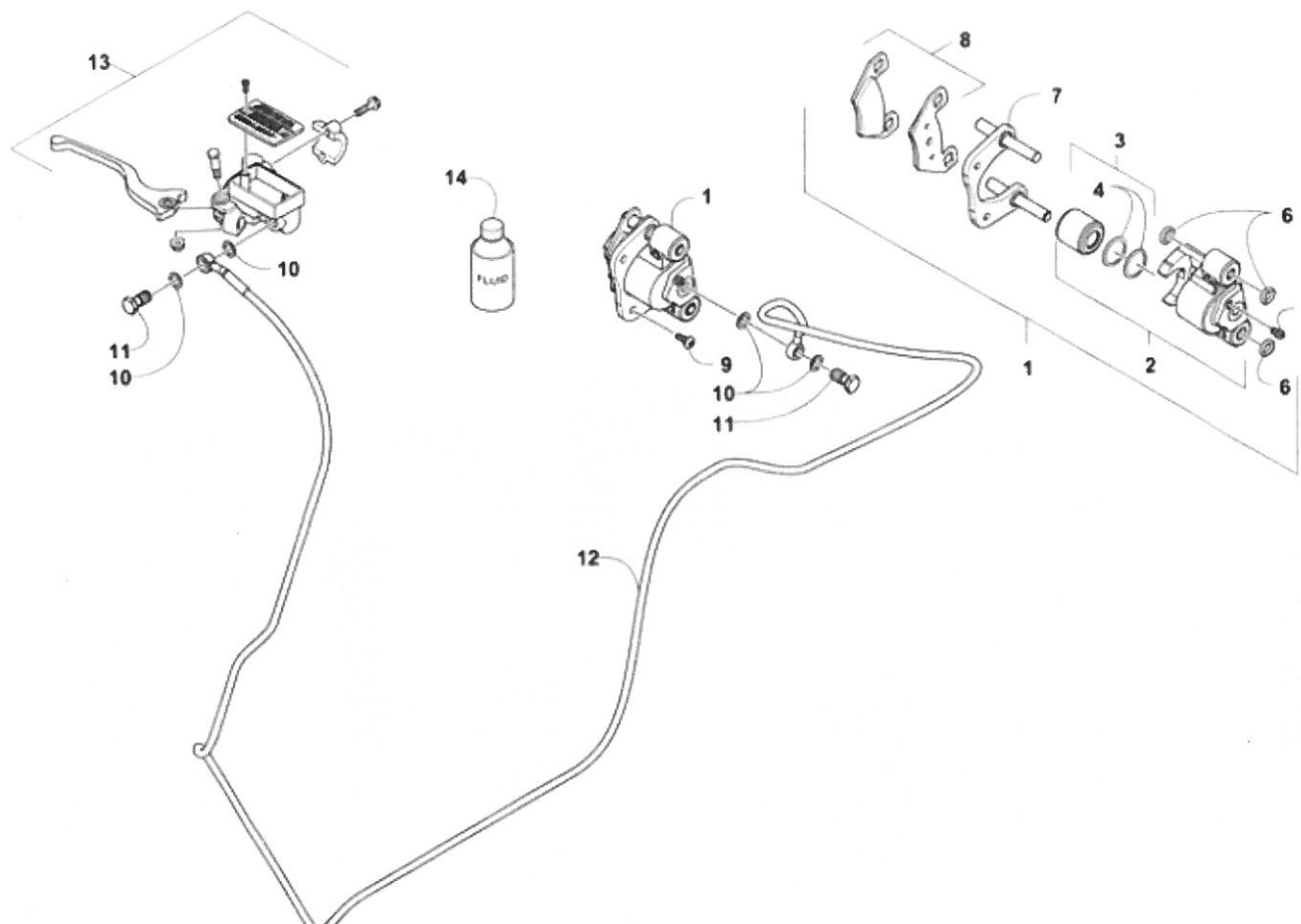
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - DRIVE TRAIN ASSEMBLY [104827]



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Ref #	Part #	Description	Qty	Context Note
1	0410-070	Hose - 25 ft	AR	
2	0423-404	Screw, Cap	2	
3	1423-335	Nut, Lock	4	
4	1423-255	Spacer, Gearcase - Front	1	
5	0423-576	Screw, Cap	1	
6	2402-200	Boot, Shaft	1	
7	1402-026	Spring	2	
8	2402-193	Flange, Output	2	
9	8408-820	Screw, Cap	8	
10	2402-175	Shaft, Propeller - Front	1	
11	0830-240	O-Ring	2	
12	0423-393	Clamp	2	
13	0402-985	Boot	2	
14	0423-411	Clamp	2	
15	0673-618	Bumper, Driveshaft	2	
16	2402-173	Shaft, Propeller - Rear	1	
17	1423-179	Spacer	2	
18	1423-266	Screw, Cap	1	
19	0123-788	Tie, Cable - 8 in.	AR	

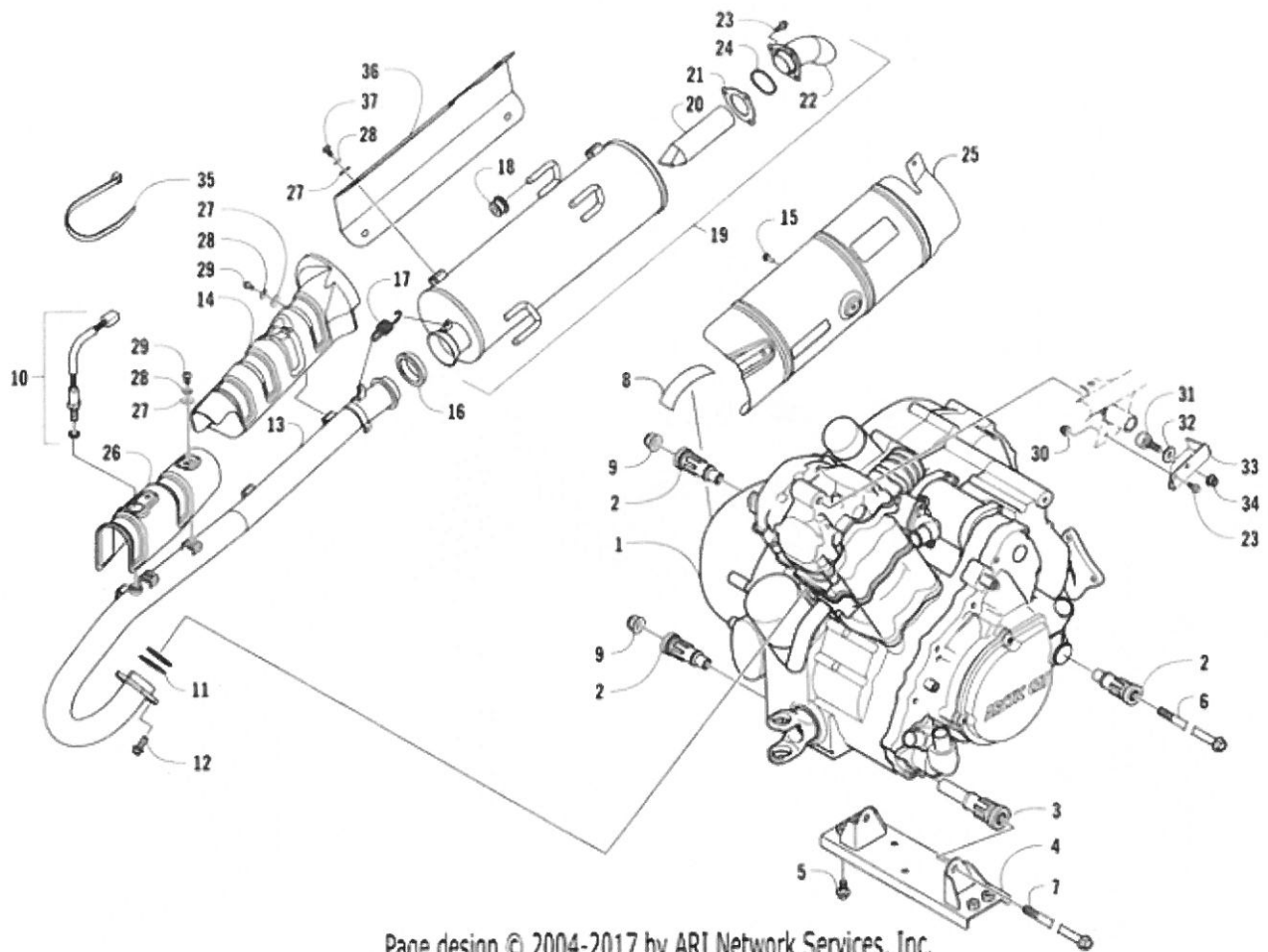
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - EMERGENCY BRAKE ASSEMBLY
[300928]



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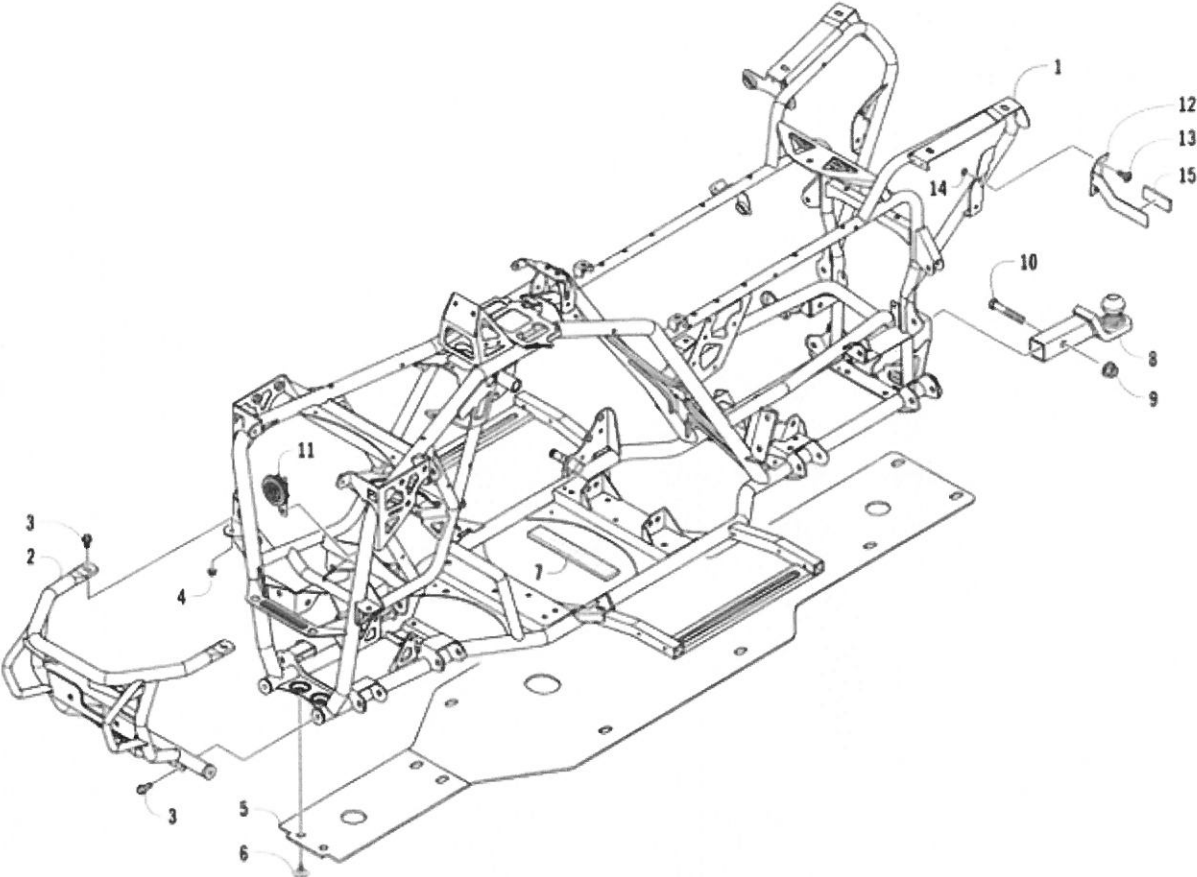
Ref #	Part #	Description	Qty	Context Note
1	2502-270	Caliper, Brake	1	(inc. 2-8)
2	1436-161	Housing, Caliper - Assembly	1	(inc. 3-8)
3	0502-606	Piston/Seal Set	1	
4	0502-607	Seal Set	1	
5	0502-609	Valve, Bleed	1	
6	0502-608	O-Ring, Guide - Set	1	
7	0502-605	Bracket Assembly	1	
8	2502-271	Pad, Brake - Set	1	
9	8408-826	Screw, Cap	2	
10	0423-178	Washer, Crush	4	
11	0423-413	Bolt, Banjo Fitting	2	
12	2402-257	Hose	1	
13	2402-260	Emergency Brake Assembly	1	
14	5639-848	DOT 4 BRAKE FLUID - 12 OZ	1	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - ENGINE AND EXHAUST [302005]



Ref #	Part #	Description	Qty	Context Note
1	0800-205	Engine	1	(inc. 2-3)
2	0801-129	Mount, Rubber - Engine	3	
3	0801-122	Mount, Rubber - Engine	1	
4	0508-032	Bracket, Engine - Front	1	
5	8408-816	Screw, Cap	4	
6	0423-451	Screw, Cap	1	
7	0423-405	Screw, Cap	1	
8	0411-426	Decal, Warning	1	
9	1423-335	Nut, Lock	2	
10	0430-135	Sensor, Oxygen	1	
11	0412-338	Gasket, Exhaust	1	
12	8408-820	Screw, Cap	2	
13	0512-748	Pipe, Exhaust - Painted Black	1	
14	0412-949	Shield, Pipe	1	
15	1623-490	Screw, Cap	3	
16	0412-375	Seal, Exhaust	1	
17	0612-668	Spring	2	
18	0412-544	Bushing	3	
19	0512-949	Muffler - Assembly	1	(inc. 20-24)
20	0512-647	Spark Arrester	1	
21	0412-675	Gasket, Spark Arrester	1	
22	0512-739	Pipe, Tail - Black	1	
23	8408-616	Screw, Cap	5	
24	1423-246	Washer, Wave	1	
25	0412-788	Shield, Pipe - Muffler	1	
26	0412-951	Shield, Exhaust	1	
27	8050-223	Washer, Flat	9	
28	8053-212	Washer, External Tooth Lock	9	
29	8477-610	Screw, Machine	5	
30	8427-603	Nut, Lock	2	
31	1423-299	Bumper	1	
32	8450-127	Washer	1	
33	0408-062	Bracket, Head Mount	1	
34	8427-802	Nut	1	
35	0123-788	Tie, Cable - 8 in.	AR	
36	1412-008	Shield, Heat	1	
37	0423-361	Screw, Machine	4	

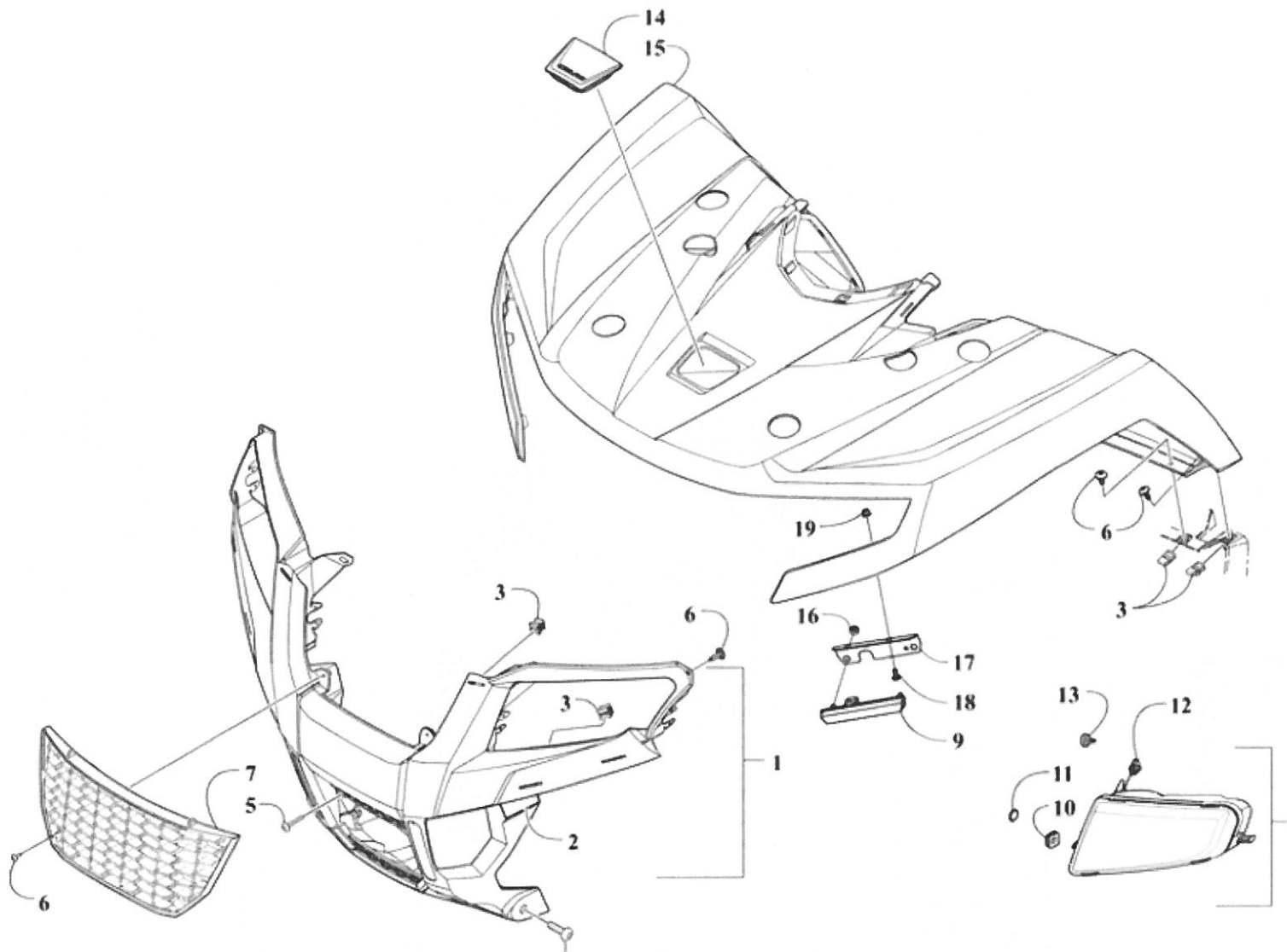
2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - FRAME AND RELATED PARTS [302001]



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Ref #	Part #	Description	Qty	Context	Note
1	7506-809	Frame, Main	1		
2	5506-625	Bumper, Front - Black	1		
3	8408-820	Screw, Cap	4		
4	8424-802	Nut, Lock	2		
5	4406-582	Panel, Belly	1		
6	1423-109	Screw, Self-Tapping	12		
7	0406-289	Pad, Frame	1		
8	0541-856	Mount, Ball Hitch	1		
9	1423-129	Nut, Lock	1		
10	1423-128	Screw, Cap	1		
11	0430-131	Horn, Electric 12V	1		
12	7506-416	Rear Reflector - Bracket - Right	1		
12	7506-417	Rear Reflector - Bracket - Left	1		
13	1423-395	Screw, Machine	2		
14	8420-802	Nut	2		
15	4406-103	Reflector - Red	2		

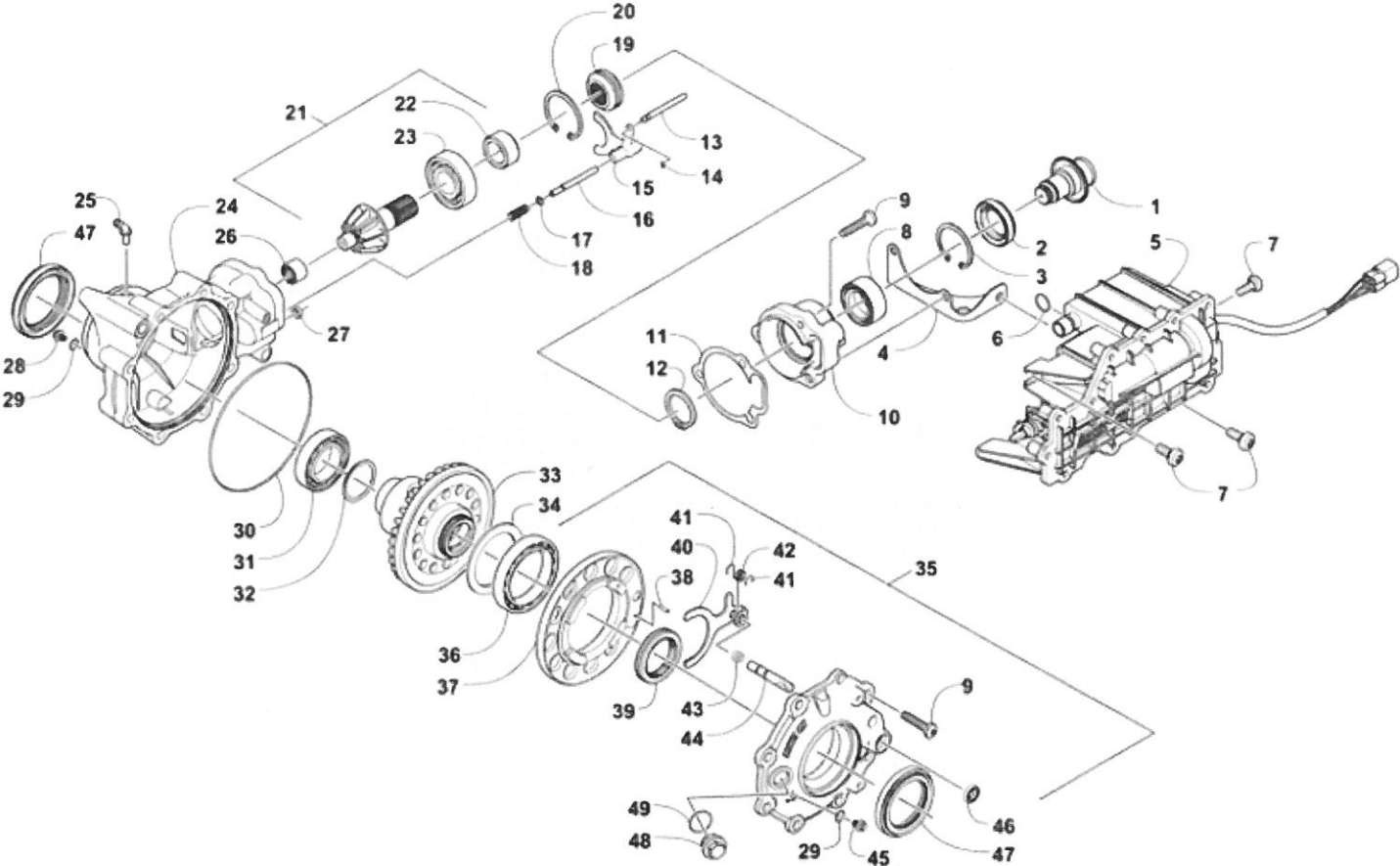
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - FRONT BODY PANEL AND HEADLIGHT ASSEMBLIES [303279]



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Ref #	Part #	Description	Qty	Context Note
1	7506-208	Fascia, Front - w/Reflectors	1	
2	4411-168	Decal, Reflector - Right - Amber	1	
2	4411-169	Decal, Reflector - Left - Amber	1	
3	1423-321	Clip, Retaining	6	
4	8409-020	BOLT,HXFL,M10-1.25X20,PC10.9	4	
5	0423-609	Screw, Machine	2	
6	1423-284	Screw, Self-Tapping	4	
7	4406-990	Grille, Front	1	
8	0509-118	Headlight, LED - Assembly - Right	1	
8	0509-119	Headlight, LED - Assembly - Left	1	
9	0509-090	Signal, Turn - Front - Right	1	
9	0509-091	Signal, Turn - Front - Left	1	
10	4406-722	Grommet - Right	2	
10	4406-723	Grommet - Left	2	
11	1423-326	O-Ring	4	
12	1623-637	Clip, U-Nut	2	
13	2623-113	Knob, Adjuster	2	
14	4406-784	Plug, Access	1	
15	9506-290	Panel, Fender - Blue	1	
16	0423-357	Nut, Stamped	4	
17	7506-216	Bracket - Right	1	
17	7506-217	Bracket - Left	1	
18	8477-616	Screw, Machine	4	
19	8427-603	Nut, Lock	4	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - FRONT DRIVE GEARCASE ASSEMBLY
[301128]

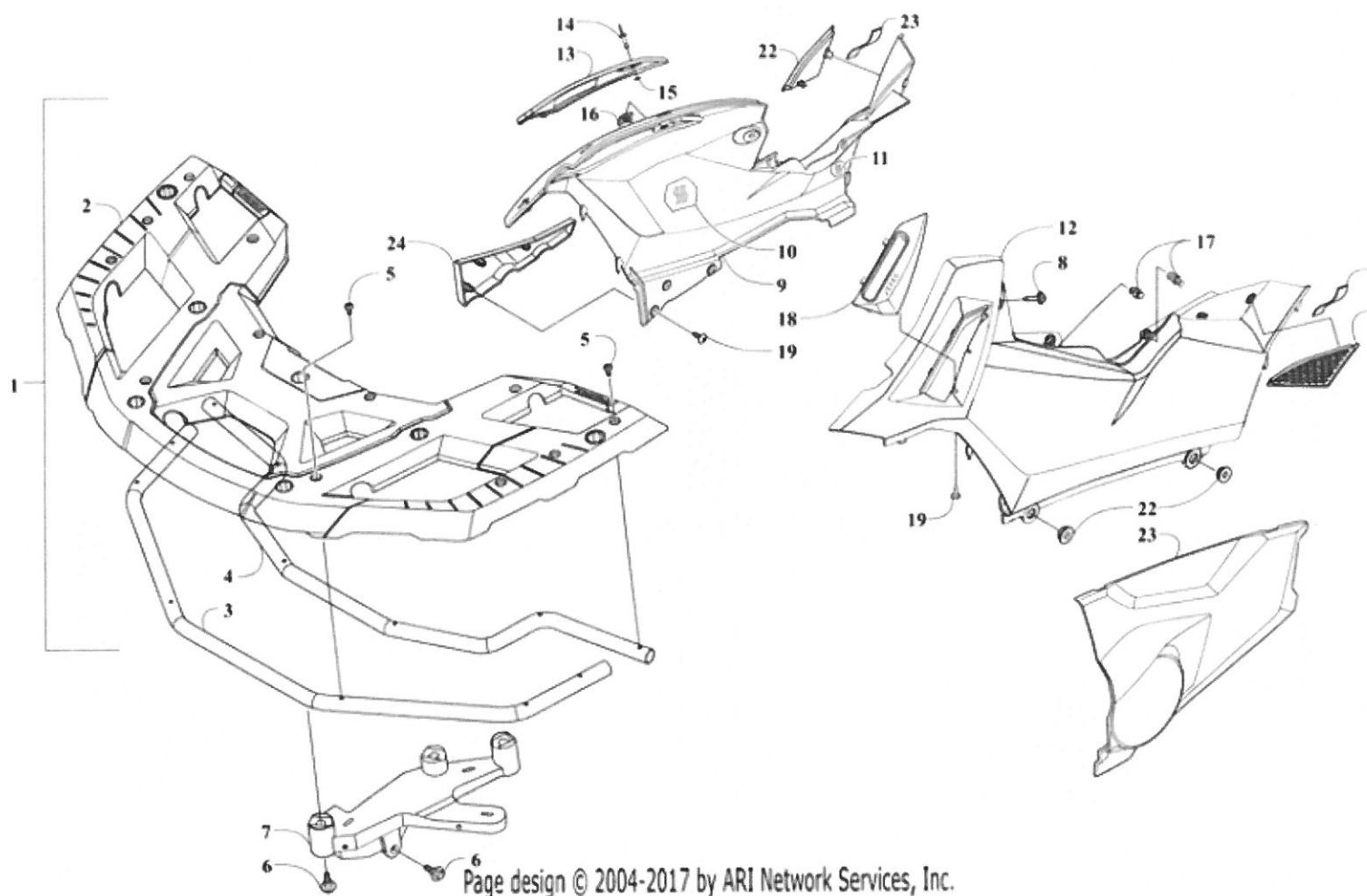


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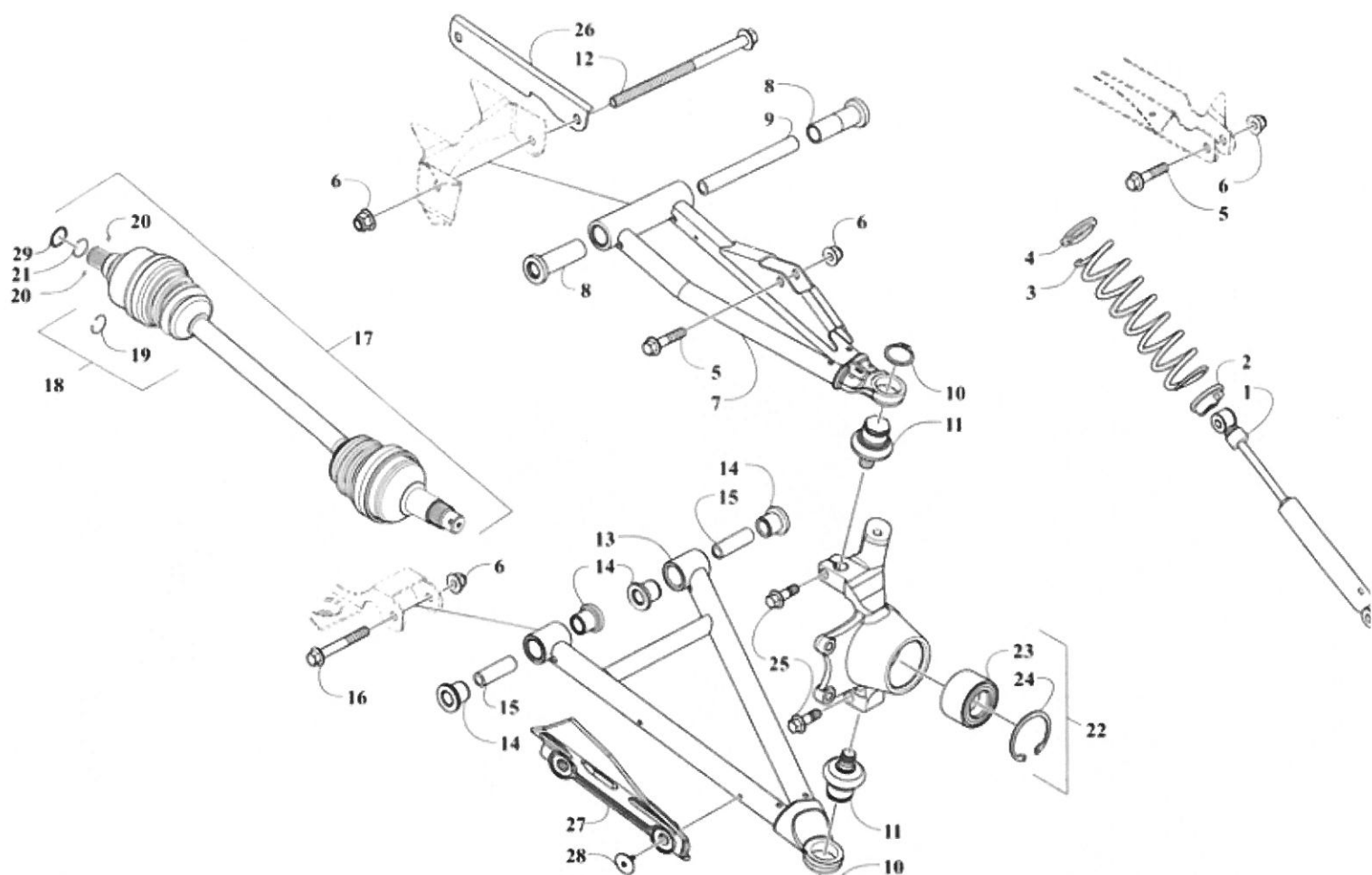
Ref #	Part #	Description	Qty	Context Note
0	2502-342	Complete Front Drive Gearcase Assembly	1	
1	2502-156	Shaft, Input	1	
2	1402-011	Seal	1	
3	0423-423	Ring, Retaining	1	
4	1502-237	Bracket, Actuator	1	
5	2502-194	Actuator	1	(inc. 6)
6	1402-981	O-Ring	2	
7	0423-396	Screw, Self-Tapping	3	
8	1402-043	Bearing	1	
9	0423-118	Screw, Self-Tapping	11	
10	0502-528	Housing, Pinion	1	
11	0402-947	Gasket, Flange	1	
12	0423-417	Ring, Retaining	1	
13	0402-997	Shaft, Selector	1	
14	0423-402	Ring, Retaining	1	
15	0402-998	Fork, Selector	1	
16	0402-417	Shaft, Shuttle	1	
17	0423-147	O-Ring	1	
18	0402-999	Spring, Return	1	
19	0402-413	Coupler, Drive	1	
20	1423-067	Ring, Retaining	1	
21	1502-851	Gear, Pinion - Assembly - 11T	1	(inc. 22-23)
22	1402-977	Collar, Retaining	1	
23	0402-327	Bearing	1	
24	1502-856	Housing, Gearcase	1	
25	2402-162	Fitting, Elbow	1	
26	0402-328	Bearing	1	
27	0402-411	Pin, Dowel	1	
28	1402-210	Plug, Magnetic	1	(inc. one No. 29)
29	0423-153	O-Ring	2	
30	0423-149	O-Ring	1	
31	0402-393	Bearing	1	
32	0402-405	Shim, 41 x 49 x 1.3 mm	AR	
32	0402-406	Shim, 41 x 49 x 1.4 mm	AR	
32	0402-407	Shim, 41 x 49 x 1.5 mm	AR	
32	0402-408	Shim, 41 x 49 x 1.6 mm	AR	
32	0402-409	Shim, 41 x 49 x 1.7 mm	AR	
33	1502-859	Gear, Ring - 34T	1	
34	1402-074	Shim, 61 x 69 x 1.3 mm	AR	
34	1402-075	Shim, 61 x 69 x 1.4 mm	AR	
34	1402-076	Shim, 61 x 69 x 1.5 mm	AR	
34	1402-077	Shim, 61 x 69 x 1.6 mm	AR	
34	1402-078	Shim, 61 x 69 x 1.7 mm	AR	

Ref #	Part #	Description	Qty	Context Note
35	2502-286	Cover, Gearcase	1	(inc. one No. 29, 36-46, and one No. 47)
36	1402-053	Bearing	1	
37	0502-413	Flange, Bearing	1	
38	1402-079	Pin, Parallel	1	
39	1402-042	Collar, Sliding	1	
40	1402-054	Fork	1	
41	1402-058	Ring, Retaining	2	
42	1402-057	Spring	1	
43	1402-063	Spring	1	
44	1402-656	Shaft, Lock	1	
45	1402-211	Plug, Oil Level	1	
46	1402-056	Seal	1	
47	2402-240	Seal	2	
48	0402-333	Plug, Fill	1	(inc. 49)
49	0423-154	O-Ring	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - FRONT RACK AND SIDE PANEL ASSEMBLIES [303280]



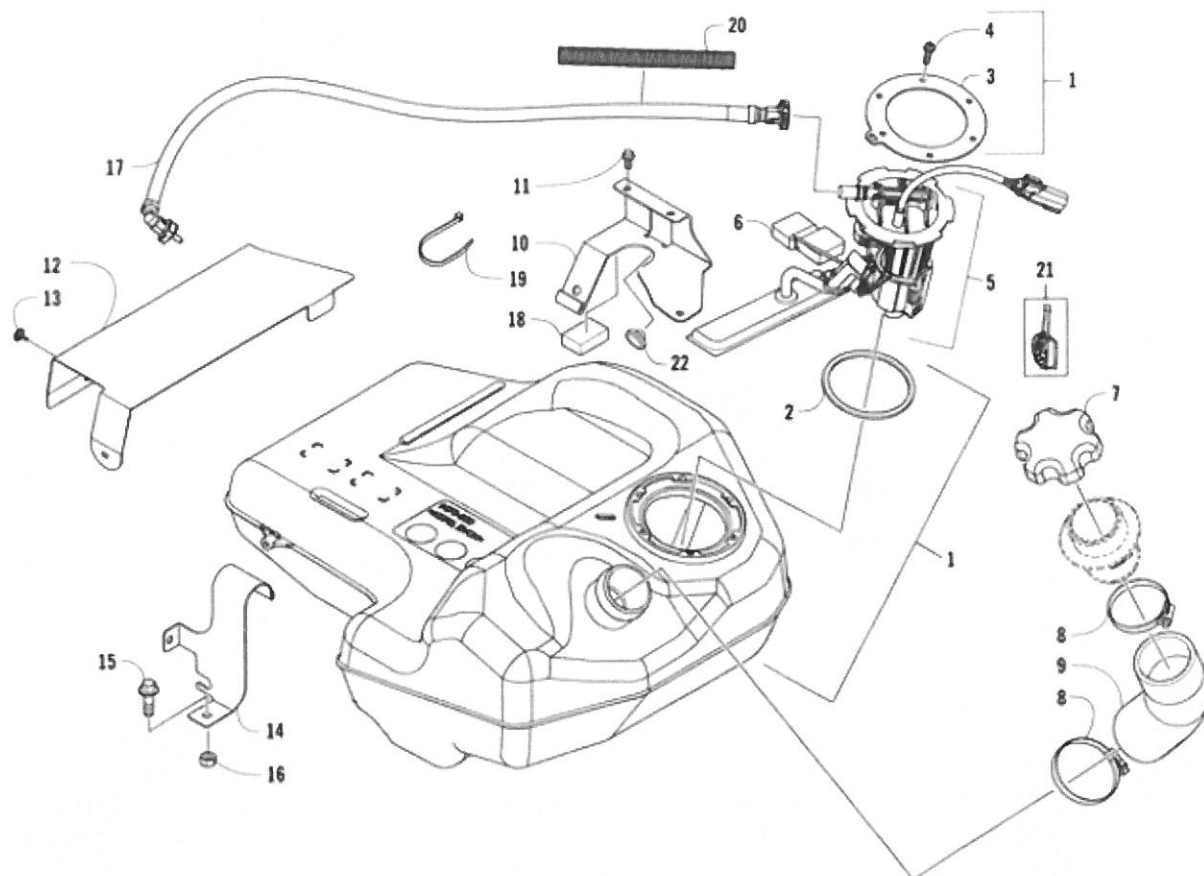
Ref #	Part #	Description	Qty	Context Note
1	5506-675	Rack, Front - Assembly	1	(inc. 2-5)
2	5506-672	Rack, w/Overmold	1	
3	5506-671	Tube, Rack - Outer - Black	1	
4	5506-592	Tube, Rack - Inner - Black	1	
5	1423-301	Screw, Machine	12	
6	1423-280	Screw, Shoulder	12	
7	4406-626	Mount, Front Rack - Right	1	
7	4406-627	Mount, Front Rack - Left	1	
8	0423-609	Screw, Machine	2	
9	9506-242	Panel, Side - Upper - Right - Blue	1	(inc. 10-11)
10	1412-108	Foil, Protective	1	
11	1412-114	Foil, Protective	1	
12	7406-151	Panel, Side - Upper - Left - Blue	1	
13	7406-221	Panel, PDM Access - Blue	1	
14	2623-003	Pin, Retaining	1	
15	2623-004	Nut, Push	1	
16	2623-005	Clip, Retaining	1	
17	1423-276	Rivet, Reinstallable	4	
18	2402-218	Gate, Shift	1	
19	1423-284	Screw, Self-Tapping	5	
20	4406-710	Vent - Right	1	
20	4406-711	Vent - Left	1	
21	0617-556	Tape, Foam - Double Sided	AR	
22	0423-678	Grommet	2	
23	4406-579	Panel, Engine - Left	1	
24	4406-578	Panel, Engine - Right	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - FRONT SUSPENSION ASSEMBLY
[303287]

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Ref #	Part #	Description	Qty	Context Note
17	2502-659	Kit, Halfshaft	1	(inc. 18-21 and 29)
21	1402-889	Circlip	2	
19	1441-988	Circlip	2	
29	1402-890	Circlip	2	
6	1423-335	Nut, Lock	10	
10	0423-009	Ring, Retaining	4	
28	1423-109	Screw, Self-Tapping	4	
5	8409-045	Screw, Cap	4	
16	8409-075	Screw, Cap	4	
24	0423-423	Ring, Retaining	2	
25	0423-998	Screw, Shoulder	4	
20	1402-885	Pin, Transfer	4	
14	0403-409	Bushing	8	
15	0403-438	Axle	4	
8	0403-289	Bushing, Upper A-Arm Suspension	4	
12	0423-334	Screw, Cap	2	
4	1603-889	Retainer, Spring	2	
27	4406-714	Guard, Boot - Right - Black	1	
27	4406-715	Guard, Boot - Left - Black	1	
9	0403-439	Axle	2	
26	7506-033	Brace, A-Arm - Black	1	
2	0403-395	Cam, Adjuster - Spring	2	
23	1402-809	Bearing	2	
11	0405-483	Ball Joint	4	
3	1503-058	Spring, Suspension - White	2	
18	2436-111	Repair Kit, Boot	2	(inc. 19)
1	0403-420	Shock Absorber	2	
13	0503-868	A-Arm, Lower Right - Black	1	(inc. 14-15 and two No. 10-11)
13	0503-869	A-Arm, Lower Left - Black	1	(inc. 14-15 and two No. 10-11)
7	0503-870	A-Arm, Upper Right - Black	1	(inc. 8-11)
7	0503-871	A-Arm, Upper Left - Black	1	(inc. 8-11)
22	0503-880	Knuckle - Assembly - Right	1	(inc. 23-24)
22	0503-881	Knuckle - Assembly - Left	1	(inc. 23-24)

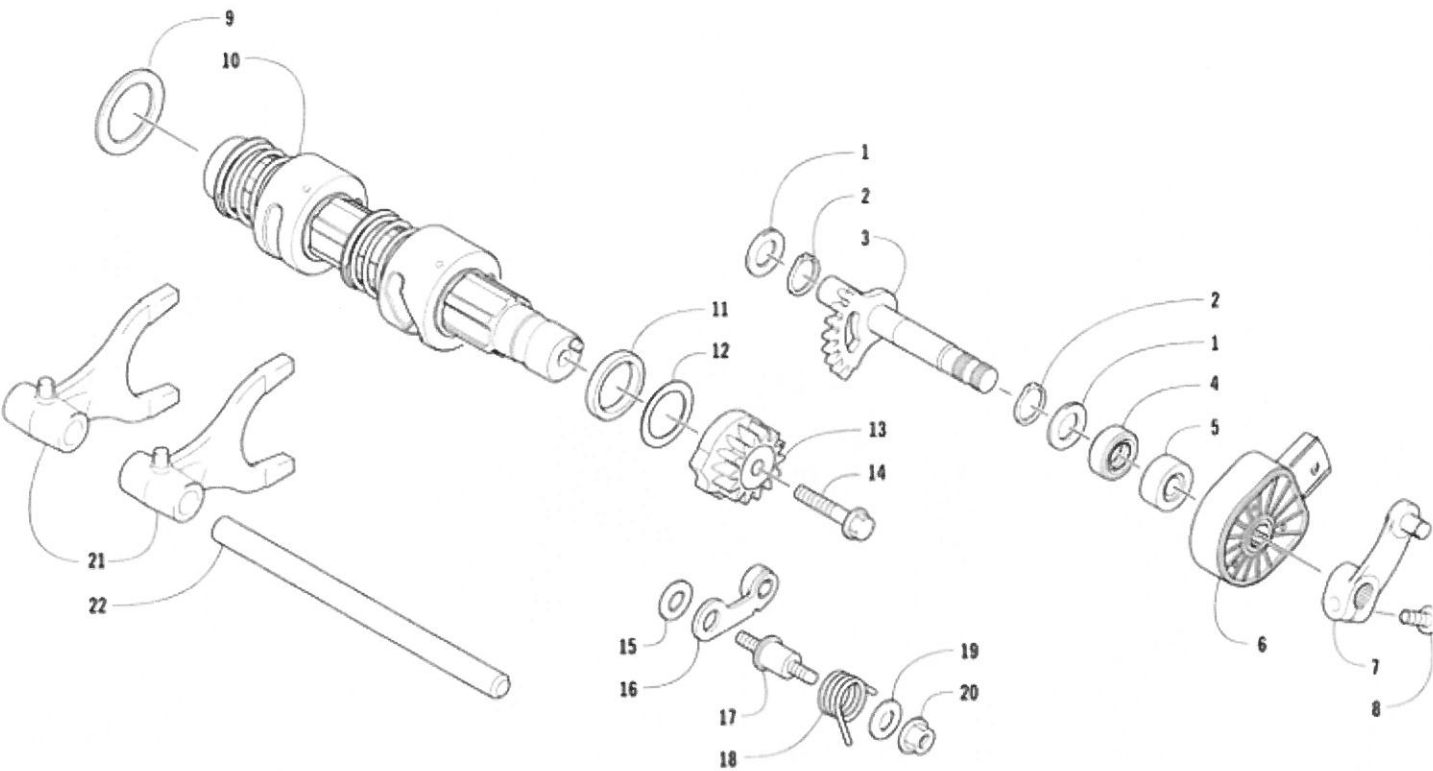
2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - GAS TANK ASSEMBLY [302166]



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Ref #	Part #	Description	Qty	Context Note
1	0570-418	Tank, Gas - Assembly	1	(inc. 2-4)
2	0470-838	Seal	1	
3	2670-042	Plate, Retaining - Fuel Pump	1	
4	0423-898	Screw, Self-Tapping	6	
5	0570-430	Pump, Fuel - Assembly	1	(inc. 6)
6	2670-235	Float	1	
7	1470-185	Cap, Gas Tank	1	
8	0624-390	Clamp, Hose	2	
9	0410-192	Hose, Filler - Fuel	1	
10	5994-282	Bracket, Fuel Tank - Rear	1	(inc. 18 and 22)
11	8408-620	Screw, Cap	2	
12	1470-070	Shield, Heat	1	
13	0623-797	Screw, Self-Tapping	3	
14	7506-226	Bracket, Fuel Tank	1	
15	8408-816	Screw, Cap	1	
16	8420-802	Nut	1	
17	0410-193	Hose, Gasline	1	
18	1470-094	Foam, Fuel Tank	2	
19	0123-788	Tie, Cable - 8 in.	AR	
20	0619-776	Conduit, Flexible - 5 ft	AR	
21	1770-170	Fuel Level Sensor Kit	1	
22	0406-877	Bumper	2	

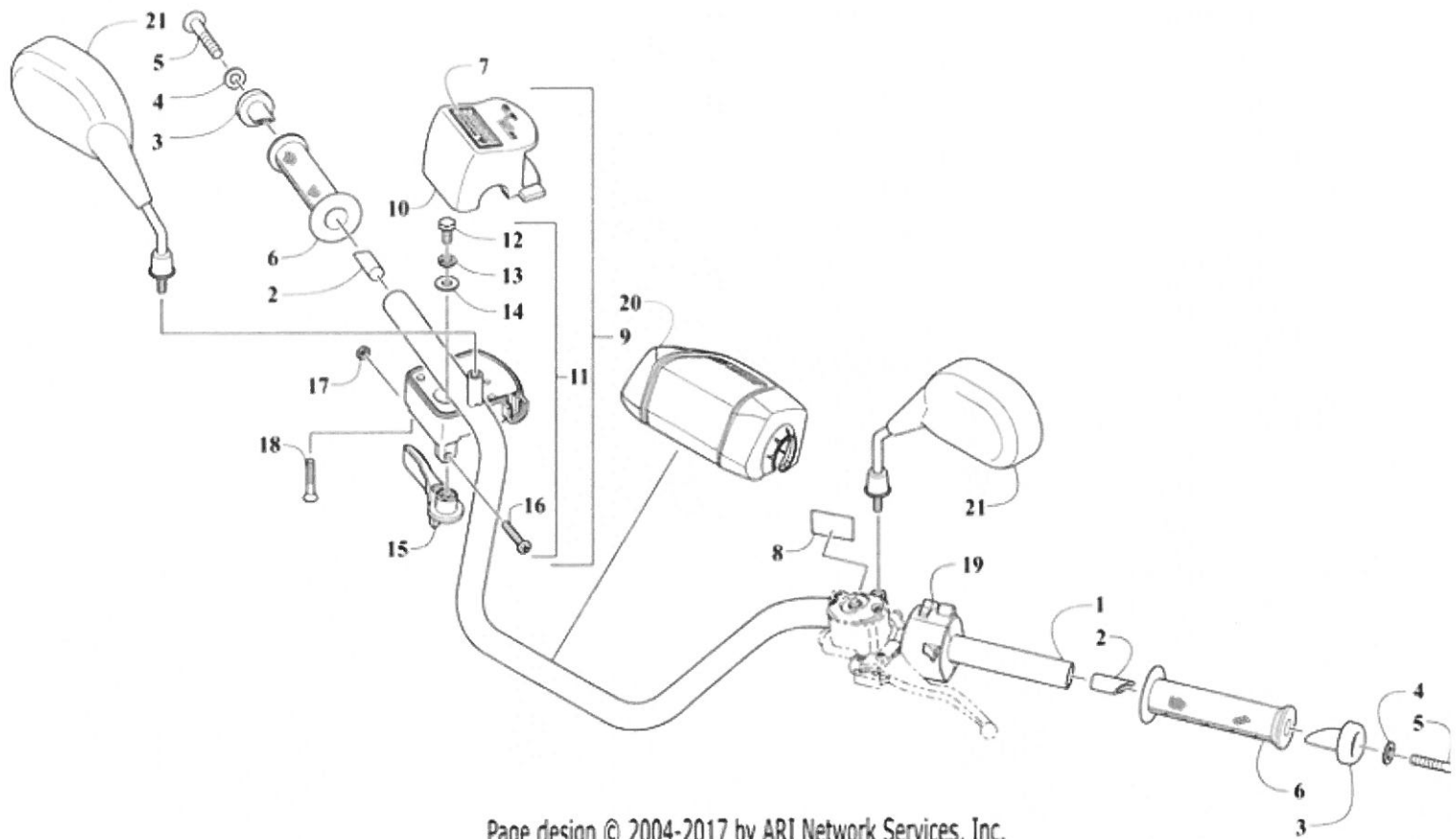
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - GEAR SHIFTING ASSEMBLY [302708]



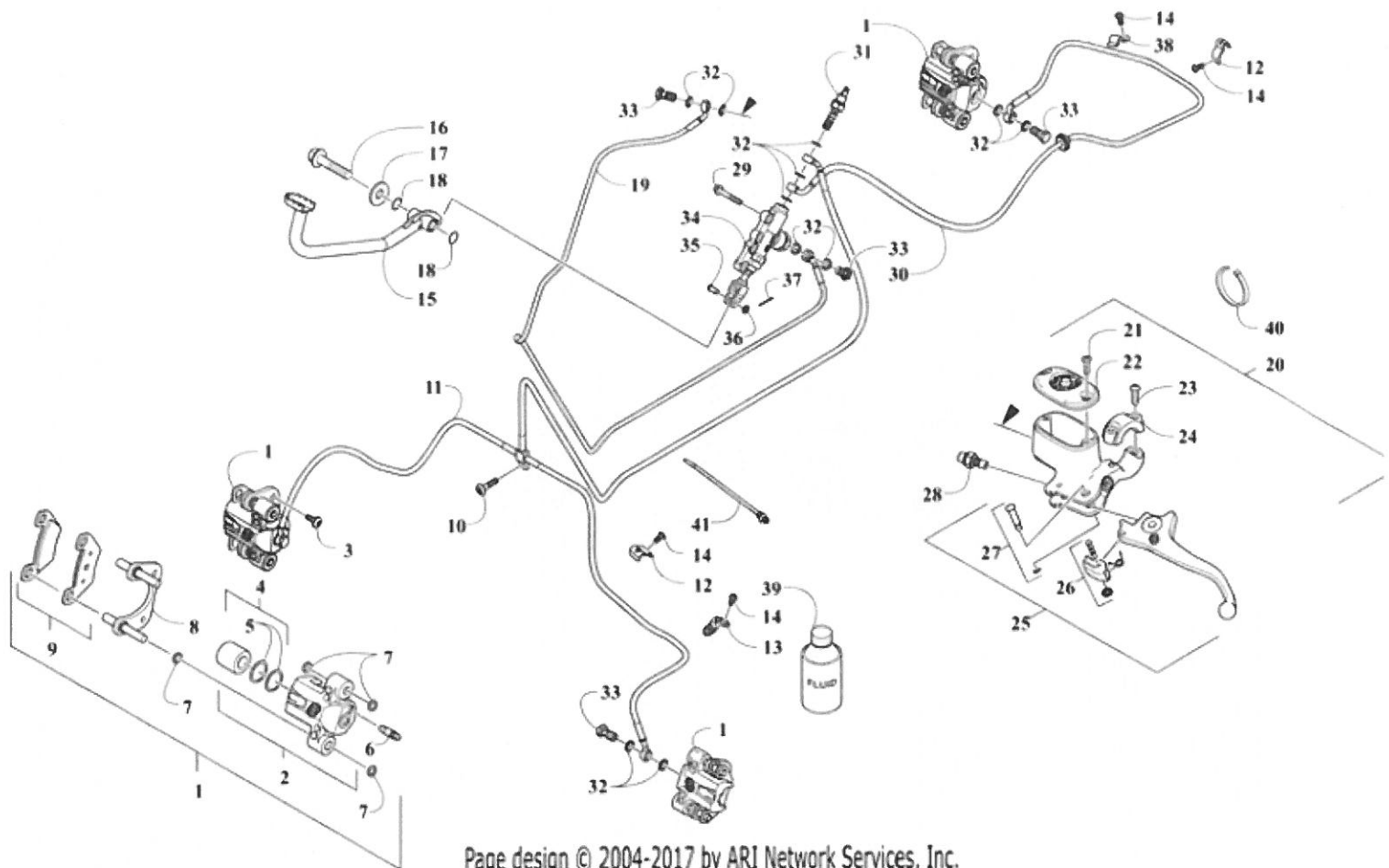
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Ref #	Part #	Description	Qty	Context Note
1	0828-036	Washer	2	
2	0831-010	Ring, Retaining	2	
3	0818-155	Shaft, Sub-Gear Shift	1	
4	0830-044	Seal, Sub-Gear Shift Shaft	1	
5	0818-152	Spacer	1	
6	0409-201	Switch, Gear Position	1	
7	0818-166	Arm, Select	1	
8	8468-620	Screw, Machine	1	
9	0828-040	Washer	2	
10	0818-133	Shaft, Gear Shift - Assembly	1	
11	0828-131	Spacer	1	
12	0828-037	Washer	1	
13	0818-143	Cam, Gear Shift	1	
14	0826-006	Screw, Cap	1	
15	0828-038	Washer	1	
16	0818-002	Stopper, Cam	1	
17	0818-004	Support, Cam Stopper	1	
18	0818-144	Spring	1	
19	0828-035	Washer	1	
20	8424-602	Nut	1	
21	0818-171	Fork, Shift	2	
22	0818-006	Shaft, Shift Fork	1	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - HANDLEBAR ASSEMBLY [303285]



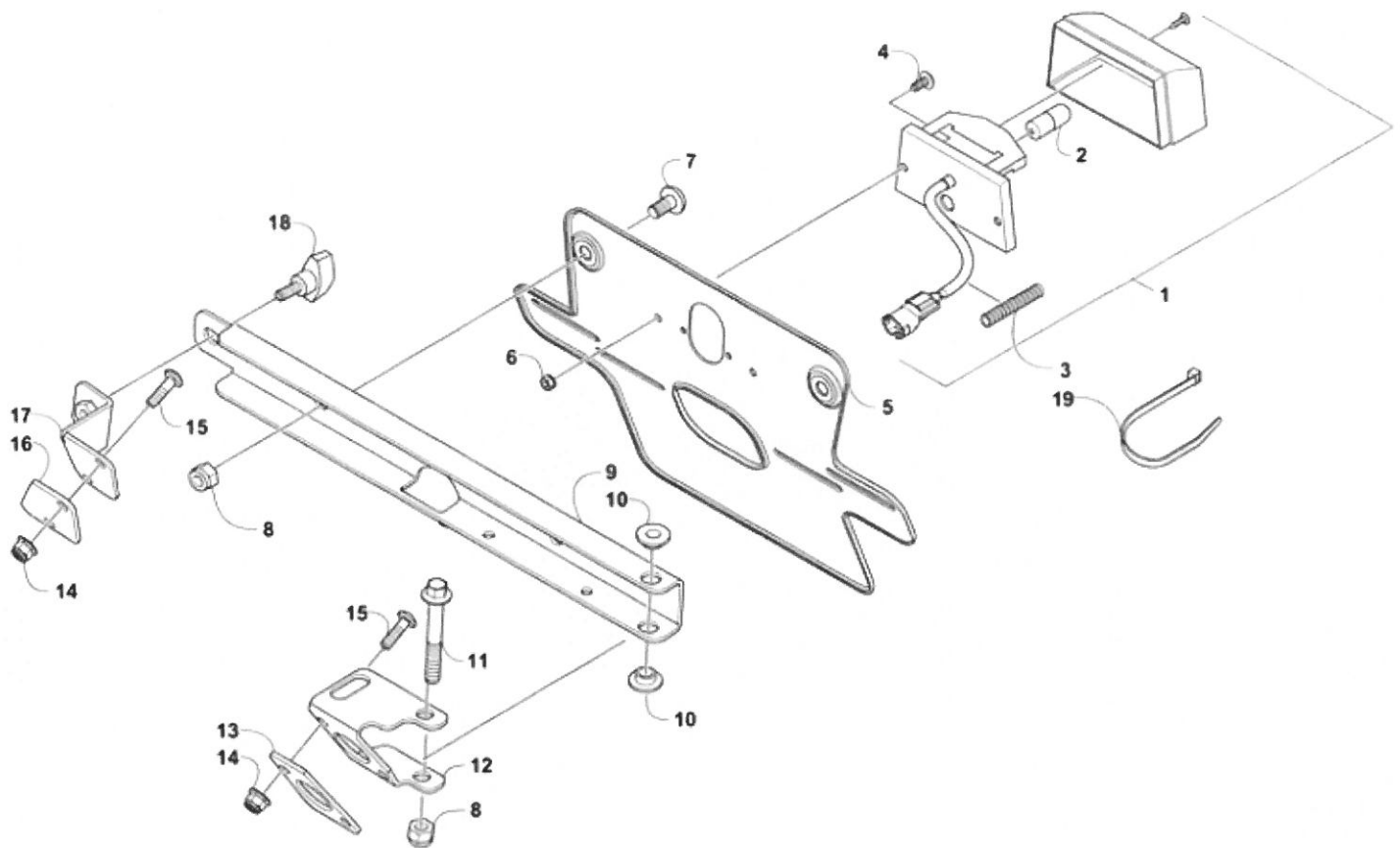
Ref #	Part #	Description	Qty	Context Note
1	0505-901	Handlebar	1	
2	0405-218	Plug, Handlebar	2	
3	0405-149	End Cap, Handlebar	2	
4	8050-247	Washer	2	
5	8477-845	Screw, Machine	2	
6	0405-147	Grip, Handlebar	2	
7	0411-966	Decal, Warning - Differential Lock	1	
8	1411-865	Decal, Brake Lever Lock	1	
9	0509-054	Case, Throttle - Assembly	1	(inc. 10-17)
10	0409-141	Cover, Throttle Case - w/Switch	1	
11	0409-132	Control, Throttle - w/Lever	1	(inc. 12-17)
12	3007-392	Bolt	1	
13	3004-447	Washer, Lock	1	
14	3003-030	Washer	1	
15	0409-133	Lever, Throttle	1	
16	3423-014	Screw, Machine	1	
17	3423-327	Nut	1	
18	3423-199	Screw, Machine	2	
19	0509-108	Switch, Control - Assembly	1	
20	4406-835	Cover, Handlebar	1	
21	2406-630	Mirror - Right	1	
21	2406-631	Mirror - Left	1	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - HYDRAULIC BRAKE ASSEMBLY
[302003]

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Ref #	Part #	Description	Qty	Context Note
1	1436-422	Caliper, Brake	2	(inc. 2-9) Front Right & Rear Left
1	1436-423	Caliper, Brake	1	(inc. 2-9) Front Left
2	1436-160	Housing, Caliper - Assembly	2	(inc. 3-6) Front Right & Rear Left
2	1436-161	Housing, Caliper - Assembly	1	(inc. 3-6) Front Left
3	8408-826	Screw, Cap	8	
4	0502-606	Piston/Seal Set	3	(inc. 5)
5	0502-607	Seal Set	3	
6	0502-609	Valve, Bleed	4	
7	0502-608	O-Ring, Guide - Set	3	
8	0502-605	Bracket Assembly	3	
9	1436-420	Kit - Pad, Brake - Set	3	
10	8476-625	Screw, Cap	1	
11	2402-259	Hose, Brakeline - Front	1	
12	0403-257	Bracket, Brakeline	2	
13	1502-594	Clamp, Routing	2	
14	0423-946	Screw, Self-Tapping	7	
15	2502-249	Lever, Brake	1	
16	8408-816	Screw, Cap	1	
17	8050-252	Washer	1	
18	1602-213	O-Ring	2	
19	2402-258	Hose	1	
20	2502-401	Kit, Master Cylinder - Assembly	1	(inc. 21-27)
21	0502-566	Screw, Machine - Kit	1	
22	0502-868	Cover, Reservoir	1	
23	0502-568	Screw, Machine - Kit	1	
24	0502-869	Clamp, Brake	1	
25	1502-904	Lever Assembly - Kit	1	(inc. 26-27)
26	1502-905	Lock, Brake Lever - Kit	1	
27	0502-580	Lever Pin - Kit	1	
28	2402-386	Sensor, Fluid Level	1	
29	8408-625	Screw, Cap	2	
30	2402-302	Hose, Brakeline	1	
31	3313-238	Pressure, Switch	1	
32	0423-178	Washer, Crush	13	
33	0423-413	Bolt, Banjo Fitting	5	
34	2402-247	Brake Assembly	1	
35	1402-377	Pin, Clevis	1	
36	8050-217	Washer, Flat	1	
37	0117-868	Pin, Cotter	1	
38	2402-233	Clip, Brake Hose	2	
39	5639-848	DOT 4 BRAKE FLUID - 12 OZ	AR	
40	0123-788	Tie, Cable - 8 in.	AR	

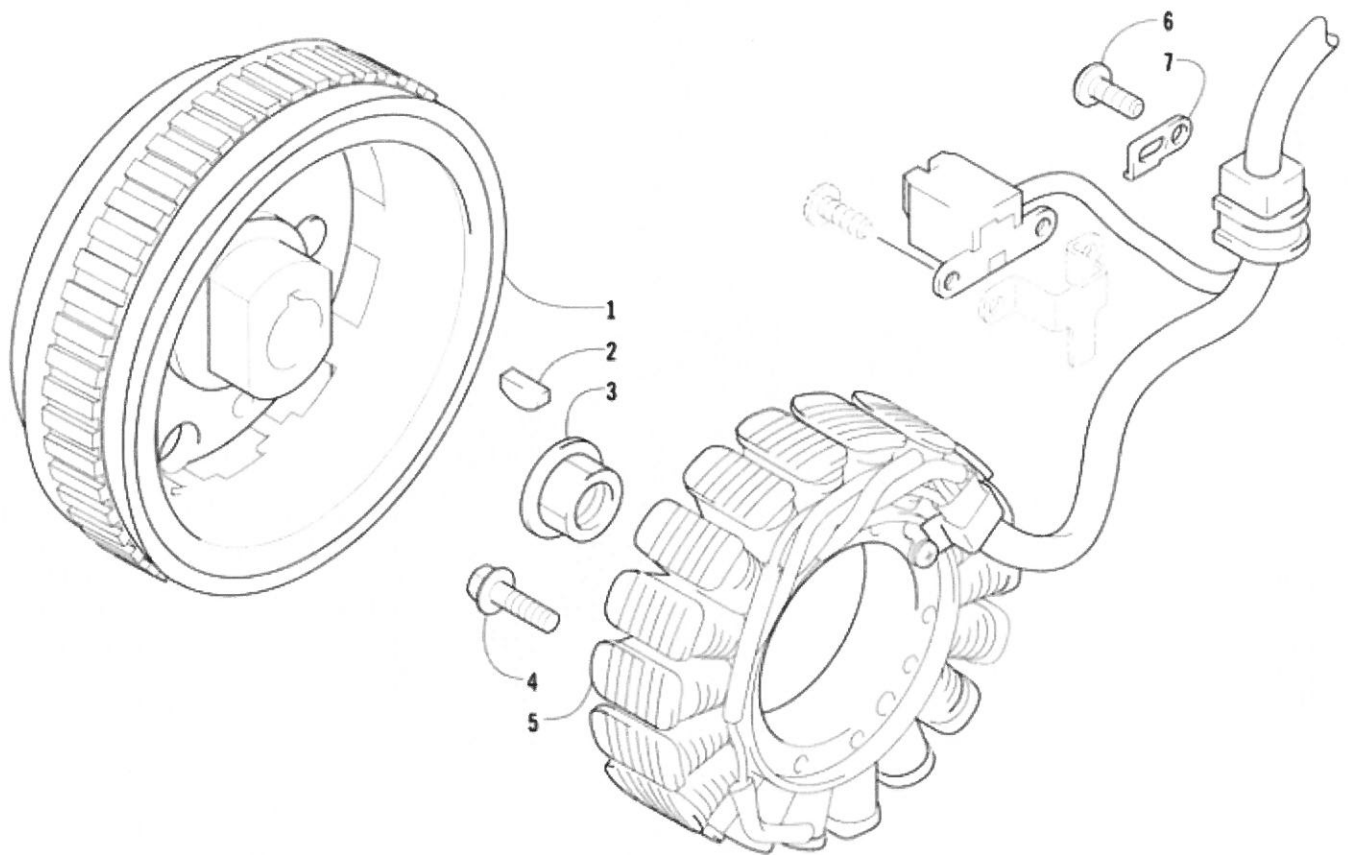
Ref #	Part #	Description	Qty	Context Note
41	0623-677	Tie, Cable - Push Mount	AR	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - LICENSE PLATE HOLDER ASSEMBLY
[303283]

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Ref #	Part #	Description	Qty	Context Note
1	0509-072	Light, License Plate - Assembly	1	(inc. 2)
2	0409-150	Bulb	1	
3	0716-558	Conduit, Protective - 10 ft	AR	
4	1423-195	Screw, Machine	2	
5	5506-190	Mount, License Plate	1	
6	0624-524	Nut w/Washer	2	
7	8477-816	Screw, Machine	2	
8	8432-802	Nut, Hex	3	
9	7506-218	Bracket	1	
10	0423-091	Bushing	2	
11	8408-860	Screw, Cap	1	
12	7506-221	Bracket	1	
13	4406-961	Plate - Left	1	
14	8427-603	Nut, Lock	4	
15	8468-620	Screw, Machine	4	
16	4406-960	Plate - Right	1	
17	7506-220	Bracket, Plate	1	
18	1441-624	KNOB, PLASTIC-BLK	1	
19	0123-788	Tie, Cable - 8 in.	AR	

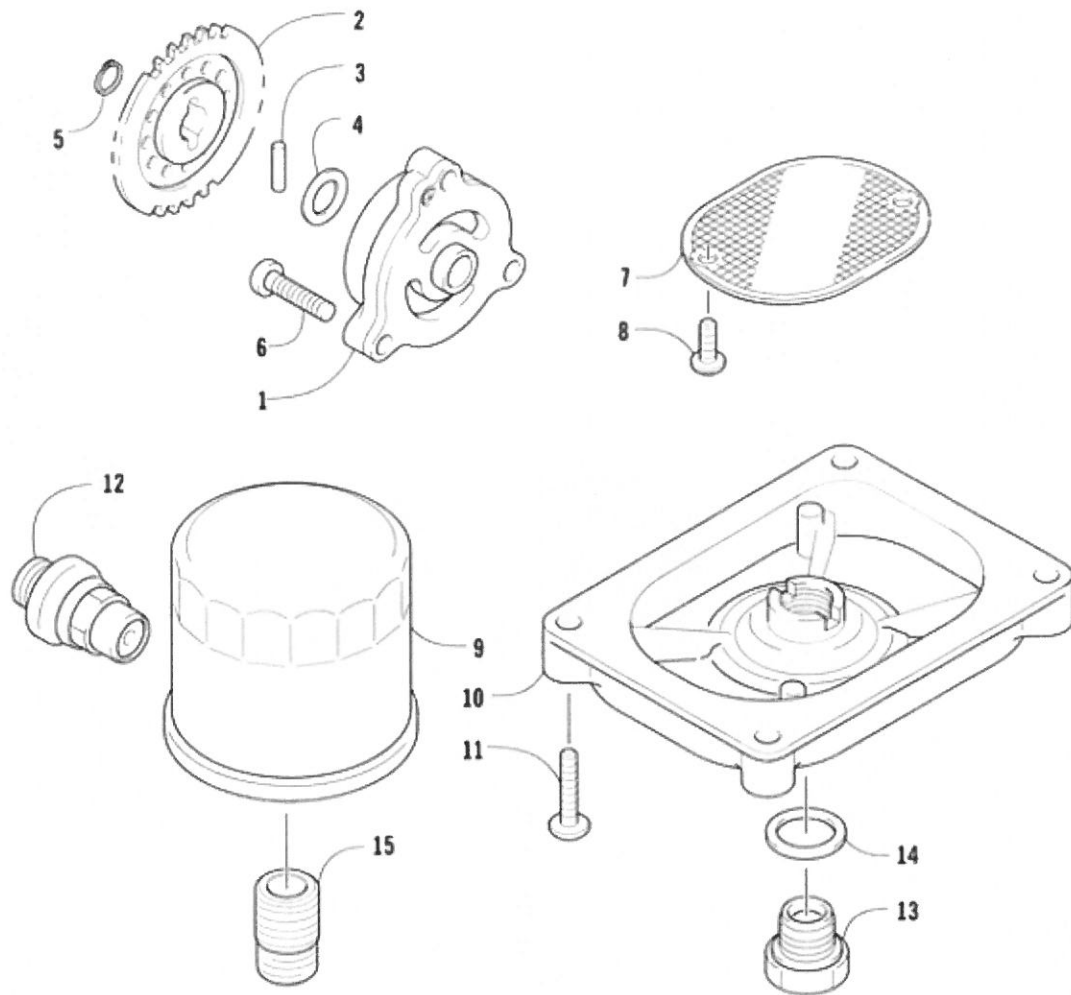
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - MAGNETO ASSEMBLY [300128]



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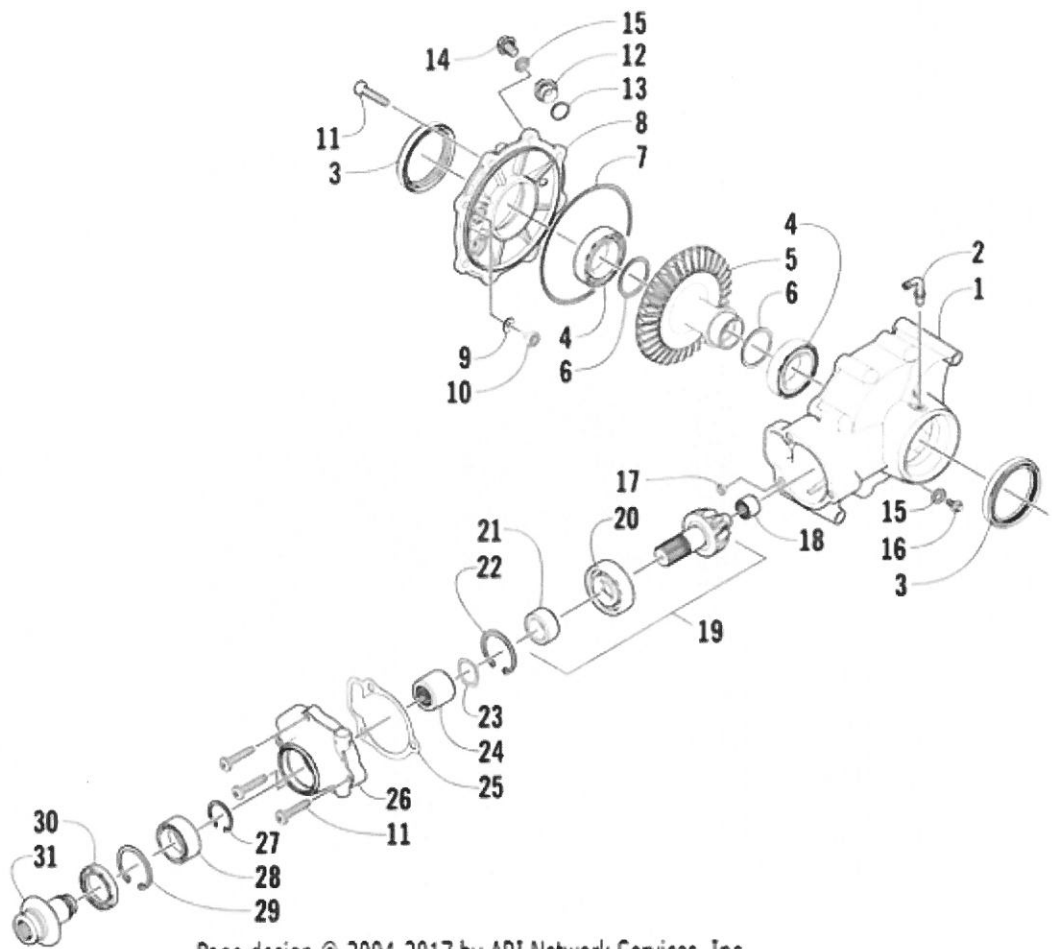
Ref #	Part #	Description	Qty	Context	Note
1	0802-062	Rotor/Flywheel	1		
2	0829-012	Key	1		
3	0827-014	Nut	1		
4	8409-632	Screw, Machine	3		
5	0802-073	Stator	1		
6	8470-510	Screw, Machine	1		
7	0802-015	Clamp - No. 1	1		

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - OIL FILTER/PUMP ASSEMBLY [301655]



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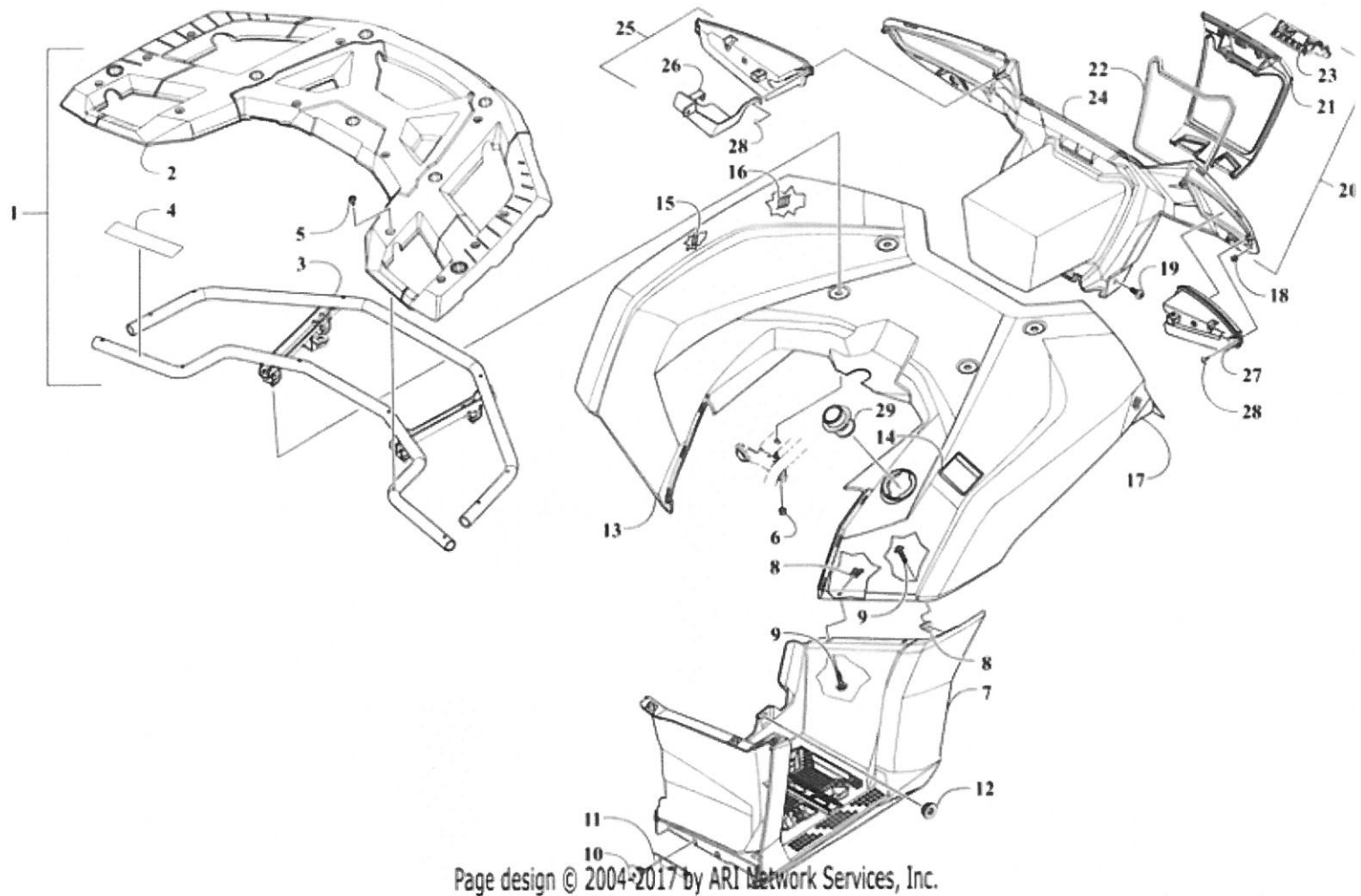
Ref #	Part #	Description	Qty	Context	Note
5	0831-002	Ring, Retaining	1		
8	0826-040	Screw, Machine	2		
11	8468-625	SCREW,MACH-TSPNH M6X1.0X25 CL8.8 BLK	4		
6	0826-039	Screw, Machine	3		
3	0829-009	Pin	1		
4	0828-007	Washer	1		
7	0812-057	Strainer, Oil	1		
14	0830-017	Gasket, Drain Plug	1		
15	0812-066	Union, Oil Filter	1		
13	0812-006	Plug, Drain	1		
10	0812-053	Cap, Oil Strainer	1		
9	0812-034	Filter, Oil	1		
12	0812-007	Valve, Oil-Relief	1		
2	0812-094	Gear, Driven	1		
1	0812-023	Pump, Oil	1		

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - REAR DRIVE GEARCASE ASSEMBLY
[300080]

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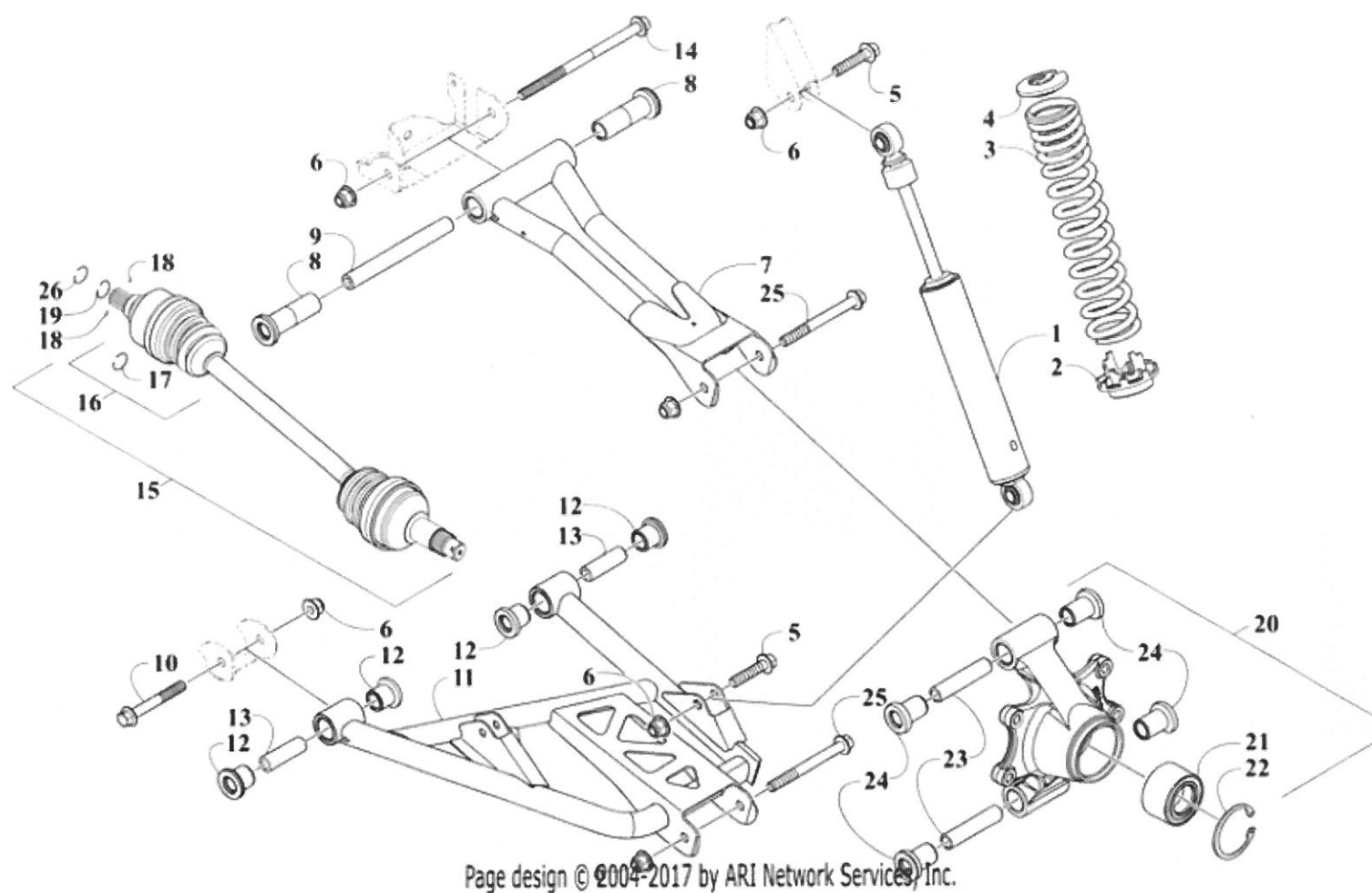
Ref #	Part #	Description	Qty	Context Note
11	0423-118	Screw, Self-Tapping	11	
22	1423-067	Ring, Retaining	1	
29	0423-423	Ring, Retaining	1	
17	0402-411	Pin, Dowel	1	
25	0402-947	Gasket, Flange	1	
30	1402-011	Seal	1	
10	0402-326	Button, Thrust	1	
7	0423-149	O-Ring	1	
13	0423-154	O-Ring	1	
15	0423-153	O-Ring	2	
27	0423-417	Ring, Retaining	1	
2	2402-162	Fitting, Elbow	1	
6	0402-405	Shim, 41 x 49 x 1.3 mm	AR	
6	0402-406	Shim, 41 x 49 x 1.4 mm	AR	
6	0402-407	Shim, 41 x 49 x 1.5 mm	AR	
6	0402-408	Shim, 41 x 49 x 1.6 mm	AR	
6	0402-409	Shim, 41 x 49 x 1.7 mm	AR	
9	0402-429	Shim, 6.3 x 18 x 1.3 mm	AR	
9	0402-430	Shim, 6.3 x 18 x 1.4 mm	AR	
9	0402-431	Shim, 6.3 x 18 x 1.5 mm	AR	
9	0402-432	Shim, 6.3 x 18 x 1.6 mm	AR	
9	0402-433	Shim, 6.3 x 18 x 1.7 mm	AR	
14	1402-211	Plug, Oil Level	1	(inc. one No. 15)
16	1402-210	Plug, Magnetic	1	(inc. one No. 15)
20	0402-327	Bearing	1	
23	0402-982	Washer, Wave	1	
12	0402-333	Plug, Fill	1	(inc. 13)
18	0402-328	Bearing	1	
4	0402-393	Bearing	2	
21	1402-977	Collar, Retaining	1	
3	2402-240	Seal	2	
24	0402-981	Collar, Shaft	1	
28	1402-043	Bearing	1	
31	2502-156	Shaft, Input	1	
26	0502-529	Housing, Pinion	1	
8	1502-897	Cover, Gearcase	1	
1	1502-896	Housing, Gearcase	1	
19	1502-851	Gear, Pinion - Assembly - 11T	1	(inc. 20-21)
5	1402-033	Gear, Ring - 34T	1	
0	2502-153	Gearcase, Rear	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - REAR RACK, BODY PANEL, FOOTWELL, AND TAILLIGHT ASSEMBLIES [303281]



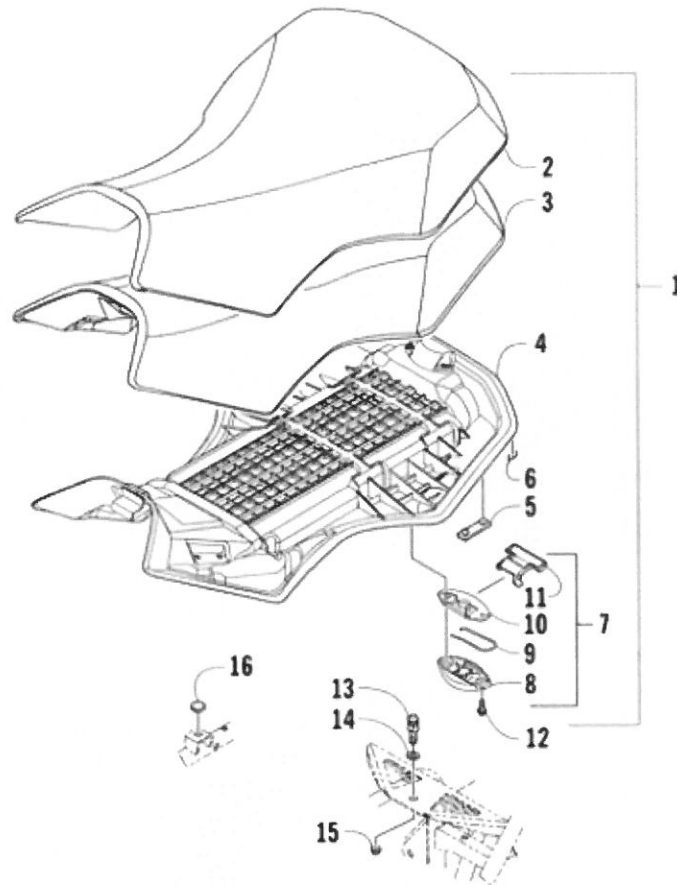
Ref #	Part #	Description	Qty	Context Note
1	5506-841	Rear Rack - Assembly	1	(inc. 2-5)
2	5506-672	Rack, w/Overmold	1	
3	7506-027	Rack, Rear - Assembly	1	(inc. 4)
4	4411-681	Decal, Warning - Rear Rack - French	1	
5	1423-301	Screw, Machine	12	
6	8432-802	Nut, Hex	4	
7	5506-746	Footwell - Right	1	
7	5506-747	Footwell - Left	1	
8	0423-577	Clip, U-Nut	12	
9	0423-609	Screw, Machine	12	
10	1423-198	Screw, Machine	8	
11	7506-164	Plate, Footwell	4	
12	0423-678	Grommet	2	
13	9506-250	Panel, Fender - Assembly - Blue	1	(inc. 13-16)
14	6411-008	Decal, Warning - Tire Pressure	1	
15	1412-112	Foil, Protective - Bottom	1	
16	1412-110	Foil, Protective - Top	1	
17	4411-816	Decal, Reflector - Right	1	
17	4411-817	Decal, Reflector - Left	1	
18	1423-321	Clip, Retaining	10	
19	1423-395	Screw, Machine	2	
20	7506-225	Box, Storage - Rear - Assembly	1	(inc. 21-24)
21	4406-583	Door, Storage Box - Rear	1	
22	4406-839	Seal	1	
23	4406-316	Latch	1	
24	7506-209	Fascia, Rear	1	
25	0509-112	Taillight Assembly - w/Shield - Right	1	(inc. 25)
26	0412-844	Shield, Taillight - Right	1	
27	0509-087	Taillight - Left	1	
28	1423-284	Screw, Self-Tapping	6	
29	1470-074	Neck, Fill	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - REAR SUSPENSION ASSEMBLY [303288]



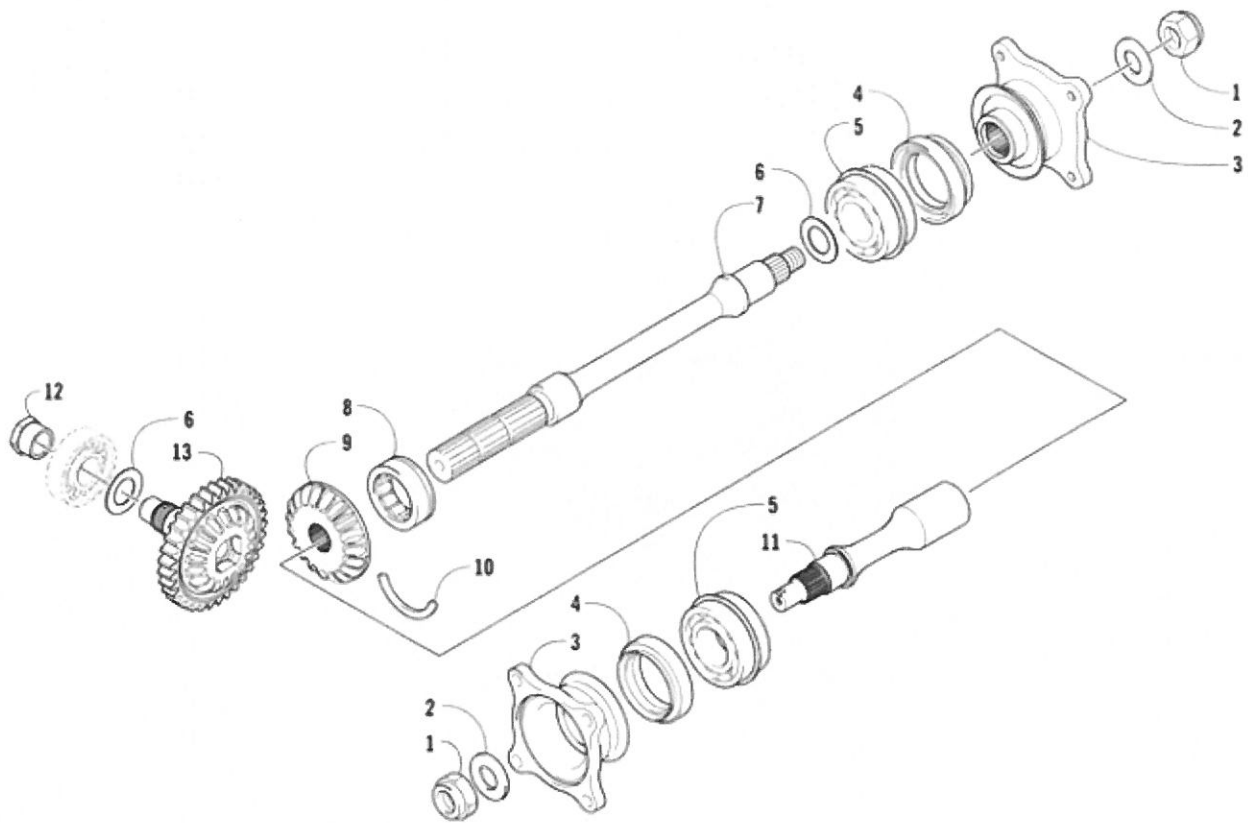
Ref #	Part #	Description	Qty	Context Note
1	0404-419	Shock Absorber	2	
2	0403-395	Cam, Adjuster - Spring	2	
3	1504-150	Spring, Suspension - White	2	
4	1603-889	Retainer, Spring	2	
5	8409-045	Screw, Cap	4	
6	1423-335	Nut, Lock	14	
7	0504-948	A-Arm, Rear - Upper - Black	2	(inc. 8-9)
8	0403-289	Bushing, Upper A-Arm Suspension	4	
9	0403-439	Axle	2	
10	8409-075	Screw, Cap	4	
11	1504-236	A-Arm, Rear - Lower Right - Black	1	(inc. four No. 12 and two No. 13)
11	1504-237	A-Arm, Rear - Lower Left - Black	1	(inc. four No. 12 and two No. 13)
12	0403-409	Bushing	8	
13	0403-438	Axle	4	
14	0423-334	Screw, Cap	2	
15	2502-660	Kit, Halfshaft	2	(inc. 16-19 and 26)
16	2436-111	Repair Kit, Boot	2	(inc. 17)
17	1441-988	Circlip	2	
18	1402-884	Pin, Transfer	4	
19	1402-890	Circlip	2	
20	1504-204	Knuckle - Assembly	1	(inc. 21-24) Right
20	1504-205	Knuckle - Assembly - Rear	1	(inc. 21-24) Left
21	1402-809	Bearing	2	
22	0423-423	Ring, Retaining	2	
23	0403-437	Collar	4	
24	0403-283	Bushing	8	
25	8409-000	Screw, Cap	4	
26	2402-535	Circlip	2	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - SEAT ASSEMBLY [303284]



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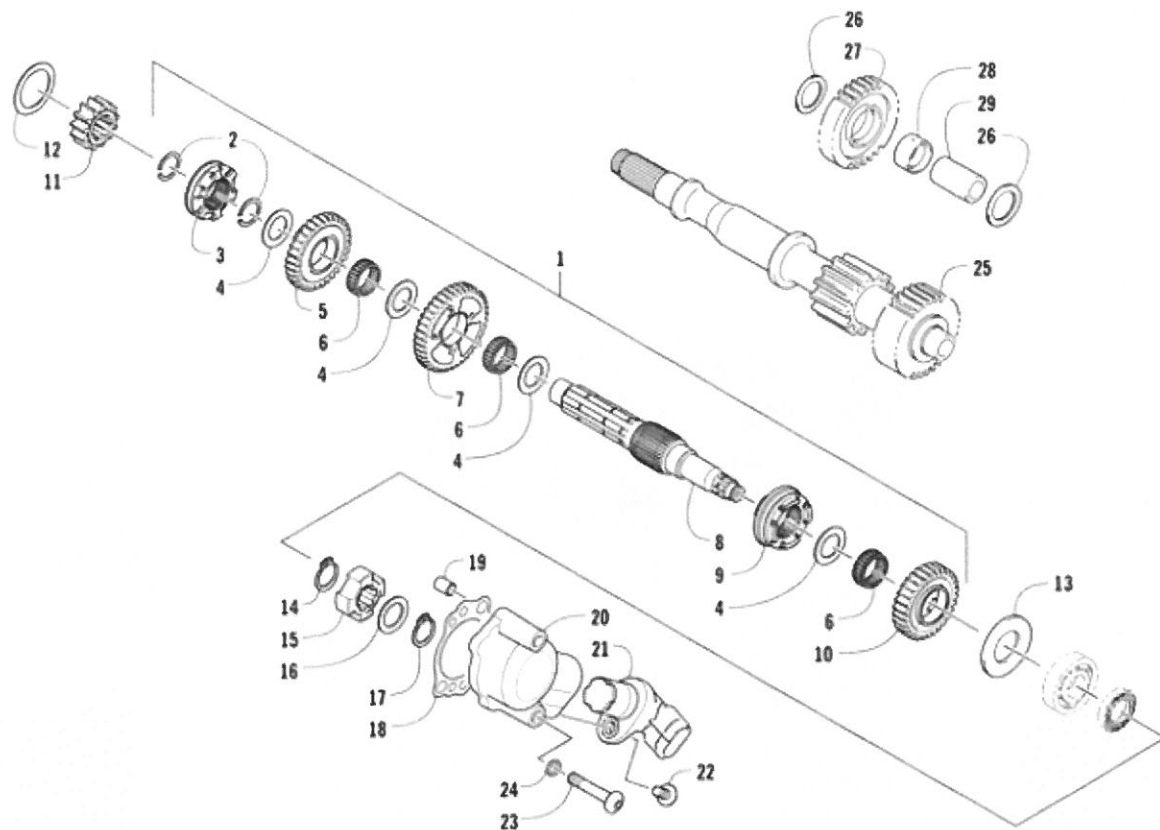
Ref #	Part #	Description	Qty	Context	Note
1	0517-198	Seat Assembly	1	(inc. 2-12)	
2	5506-673	Cover, Seat	1		
3	0517-170	Foam, Seat	1		
4	0517-184	Base, Seat - Assembly	1	(inc. 5)	
5	0406-879	Bumper, Seat - Rear	6		
6	0624-100	Staple	AR		
7	7506-729	Latch, Seat - Assembly	1	(inc. 8-11)	
8	1673-635	Cover, Seat Latch	1		
9	0673-023	Clip, Spring	1		
10	1673-634	Seat Latch	1		
11	5406-447	Latch, Handle	1		
12	1423-083	Screw, Self-Tapping	2		
13	1423-254	Stud,Latch-Seat (.625 HEX)	1		
14	0423-073	Washer,Flat-1.38 OD X .413 ID X .134 TH	1		
15	8424-002	Nut	1		
16	0406-877	Bumper	4		

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - SECONDARY DRIVE ASSEMBLY
[302806]

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Ref #	Part #	Description	Qty	Context Note
6	0828-022	Shim, 25 x 34 x 0.30 mm	AR	
6	0828-021	Shim, 25 x 34 x 0.25 mm	AR	
12	0827-052	Nut	1	
6	0828-028	Shim, 25 x 34 x 1.10 mm	AR	
1	0827-013	Nut	2	
4	0830-043	Seal, Oil	2	
2	0828-020	Washer	2	
10	0819-011	Ring, Driven Bearing	1	
6	0828-026	Shim, 25 x 34 x 1.00 mm	AR	
6	0828-024	Shim, 25 x 34 x 0.90 mm	AR	
6	0828-029	Shim, 25 x 34 x 1.15 mm	AR	
6	0828-027	Shim, 25 x 34 x 1.05 mm	AR	
6	0828-025	Shim, 25 x 34 x 0.95 mm	AR	
8	0832-016	Bearing, Driven Gear	1	
5	0832-107	Bearing	2	
6	0828-023	Shim, 25 x 34 x 0.70 mm	AR	
3	0819-005	Flange, Output Joint - Rear	2	
11	0819-053	Shaft, Secondary Driven - Rear	1	
9	0822-106	Gear, Secondary Driven	1	
7	0819-115	Shaft, Secondary Driven - Front	1	
13	0822-131	Gear, Secondary	1	

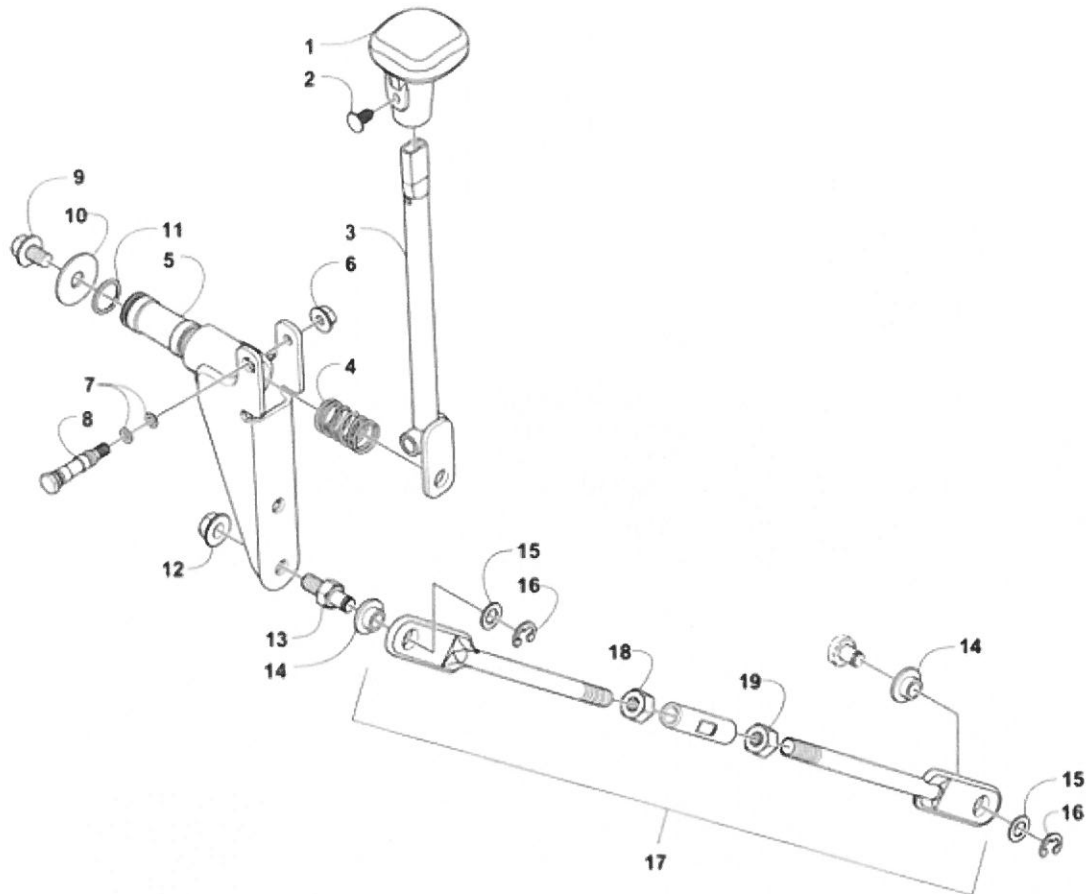
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - SECONDARY TRANSMISSION ASSEMBLY [303216]



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Ref #	Part #	Description	Qty	Context Note
25	0822-162	Driveshaft	1	
17	0831-039	Ring, Retaining	1	
14	0831-040	Ring, Retaining	1	
22	8468-620	Screw, Machine	1	
23	8468-645	Screw, Machine	2	
24	0830-155	Gasket	2	
18	0830-129	Gasket	1	
16	0828-069	Washer, Thrust	1	
2	0831-085	Ring, Retaining	2	
19	0829-023	Pin, Dowel	2	
26	0828-016	Washer, Thrust	2	
12	0828-019	Washer, Thrust	1	
13	0828-011	Washer	1	
4	0822-121	Shim	4	
15	0822-050	Trigger, Speedometer Sensor	1	
28	0822-012	Bushing	1	
29	0822-015	Shaft, Reverse Idle	1	
20	0822-049	Housing, Speedometer Sensor	1	
6	0832-082	Bearing	3	
21	0430-121	Sensor, Speedometer	1	
27	0822-011	Gear, Reverse Idle	1	
11	0822-125	Gear, Drive	1	
3	0822-120	Gear Select, Reverse	1	
7	0822-114	Gear, Driven - Low	1	
5	0822-119	Gear, Reverse Driven	1	
10	0822-148	Gear, Driven - High	1	
9	0822-145	Gear Select, Sliding	1	
8	0822-113	Countershaft	1	
1	0822-144	Countershaft Assembly	1	(inc. 2-10)

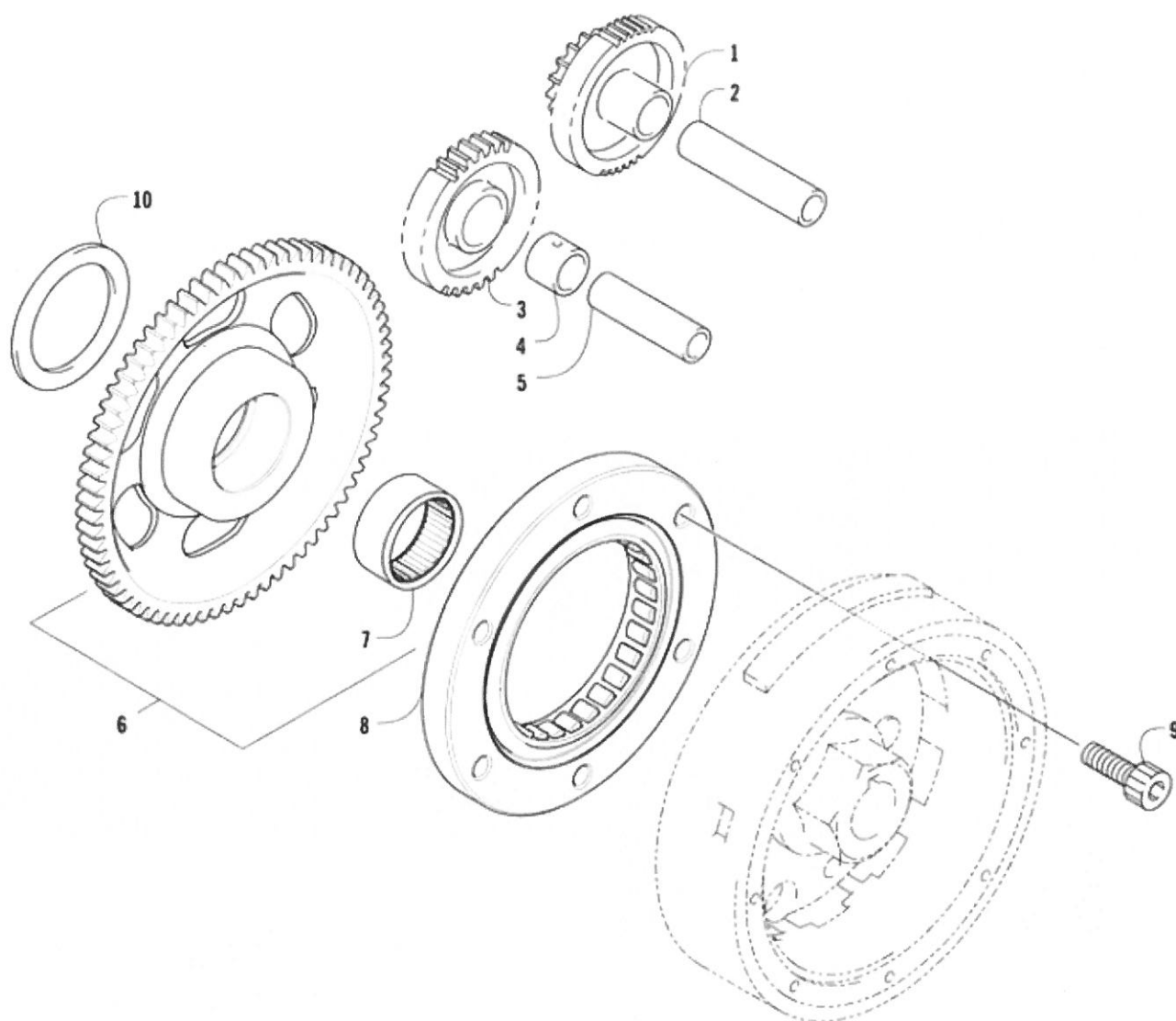
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - SHIFT LEVER ASSEMBLY [300273]



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Ref #	Part #	Description	Qty	Context Note
1	0402-843	Knob, Shift	1	
2	0423-345	Clip, Push	1	
3	2502-162	Lever, Shift	1	
4	2402-117	Spring, Shift Lever	1	
5	2502-149	Actuator, Shift	1	
6	8424-602	Nut	1	
7	0423-182	O-Ring	2	
8	0402-675	Axle, Pivot	1	
9	8408-812	Screw, Cap	1	
10	0423-087	Washer	1	
11	0423-299	O-Ring - 016 (5/8 x 3/4 x 1/16)	2	
12	8424-802	Nut, Lock	1	
13	1402-621	Pin, Mounting	1	
14	0423-091	Bushing	2	
15	0623-094	Washer	2	
16	0423-169	E-Ring	2	
17	2502-139	Linkage, Shift - Assembly	1	(inc. 18-19)
18	0623-294	Nut, Hex - Right	1	
19	0123-917	Nut, Hex - Left-Hand Thread	1	

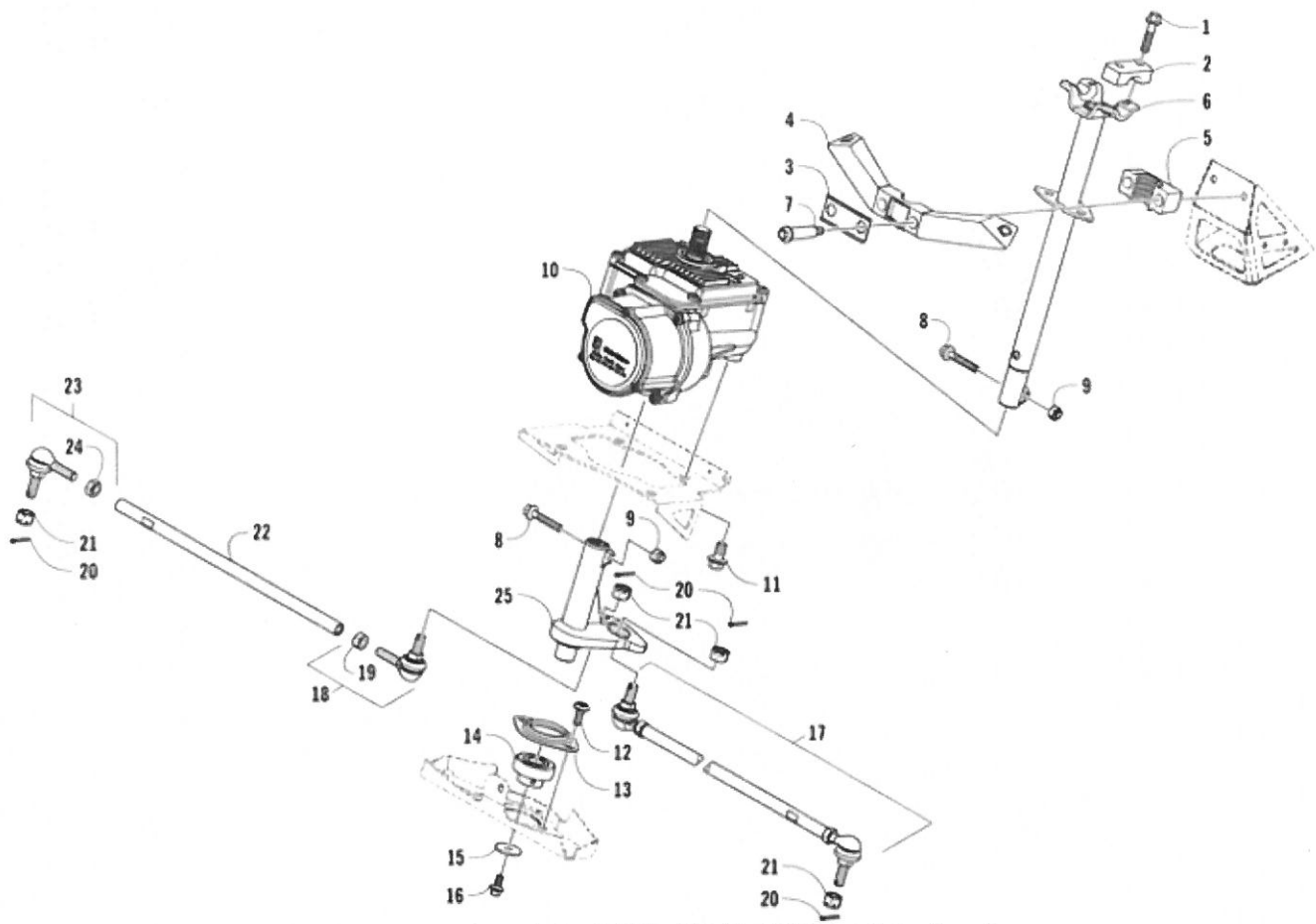
2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - STARTER CLUTCH ASSEMBLY [300126]



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Ref #	Part #	Description	Qty	Context Note
1	0815-033	Gear, Starter - Idler - 44T/14T SC	1	
2	0829-031	Shaft, Starter Gear	1	
3	0815-002	Gear, Starter Idler - No. 2	1	
4	0815-003	Spacer, Starter Idler Gear - No. 2	1	
5	0829-032	Shaft, Starter Gear	1	
6	0815-004	Gear, Starter Clutch	1	(inc. 7)
7	0832-079	Bearing	1	
8	0802-035	Clutch, Starter	1	
9	0826-069	Screw, Cap	6	
10	0828-094	Washer	1	

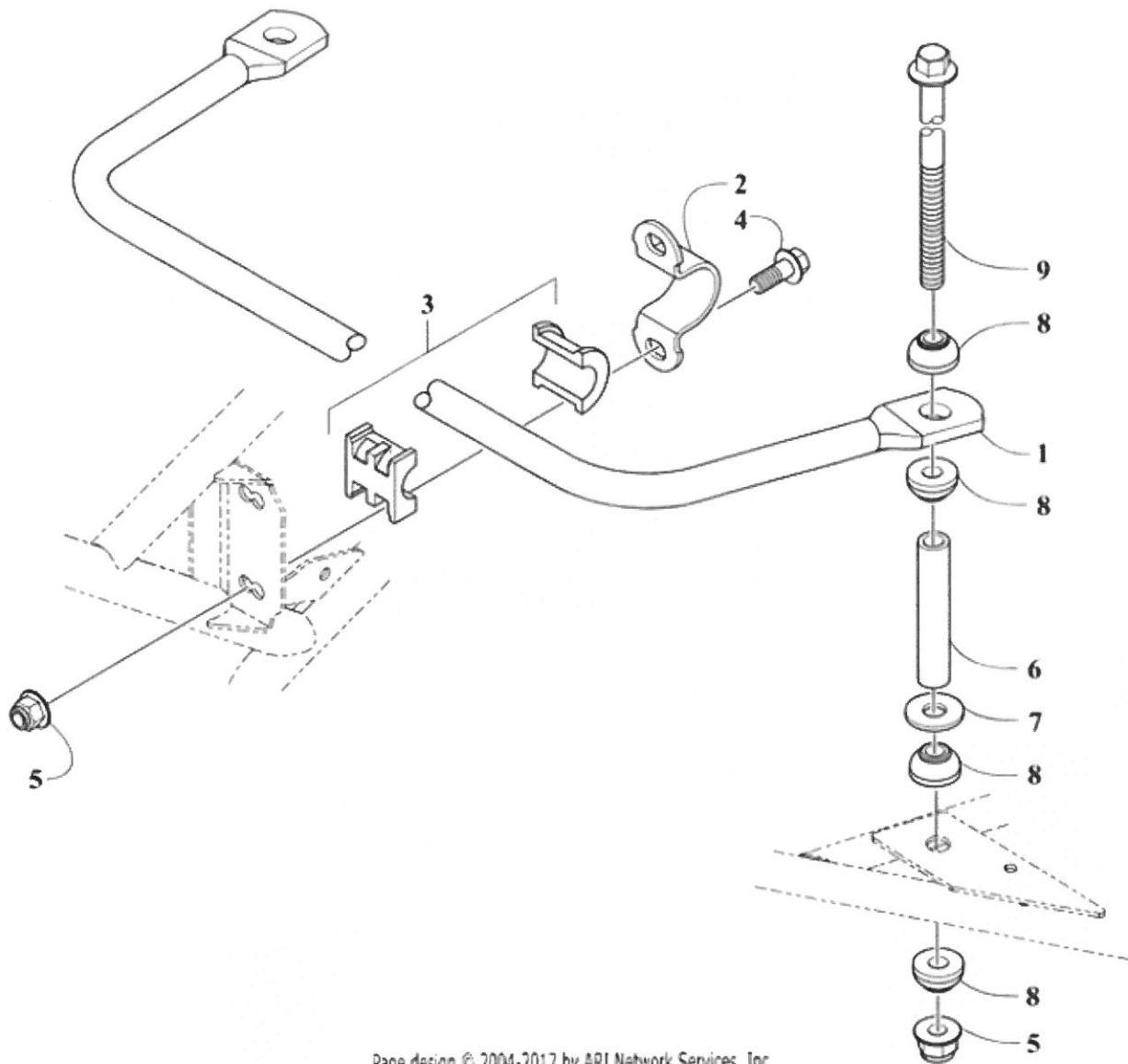
2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - STEERING ASSEMBLY [301597]



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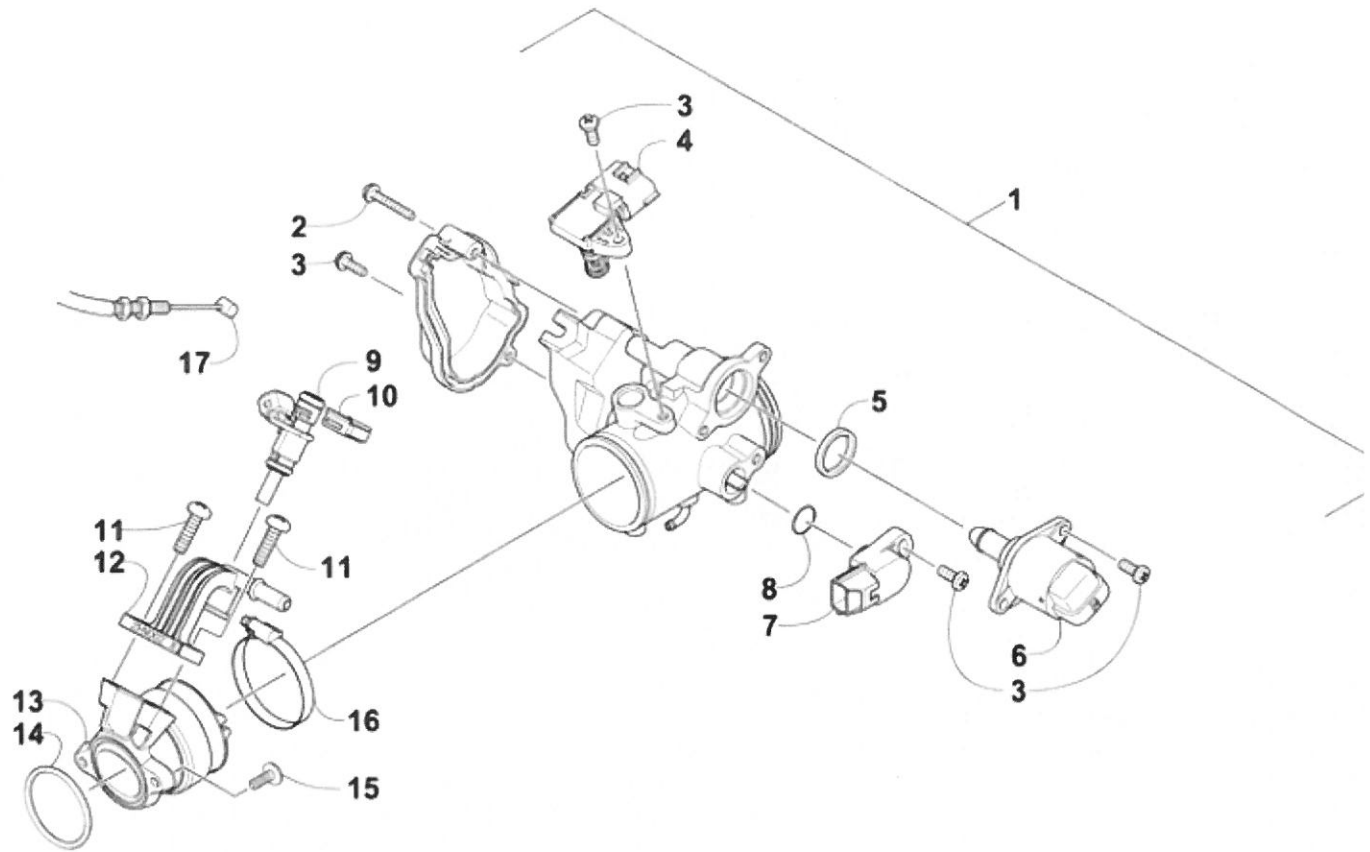
Ref #	Part #	Description	Qty	Context Note
1	8408-835	Screw, Cap	4	
2	0405-035	Cap, Steering Adjuster	2	
3	0505-898	Cap, Housing - Black	1	
4	4406-787	Bracket, Support - Console	1	
5	0405-259	Block, Mounting	1	
6	0505-882	Post, Steering - Black	1	
7	0423-505	Screw, Shoulder	2	
8	8020-045	Screw, Cap	2	
9	8040-366	Nut, Lock	2	
10	0505-962	Assembly, Electronic Power Steering	1	
11	8409-020	BOLT,HXFL,M10-1.25X20,PC10.9	4	
12	8476-616	Screw, Machine	2	
13	0405-550	Flange, Bearing	1	
14	0405-549	Bearing w/Inverted Oil Seal	1	
15	8450-109	Washer	1	
16	8408-613	Screw, Cap	1	
17	0505-885	Rod, Tie - Assembly	2	(inc. 19, 22, 24, and both Tie Rod Ends)
18	0505-875	End, Tie Rod - Left-Hand Thread - Kit	2	(inc. one No. 19-21)
19	0423-013	Nut - Left-Hand Thread	2	
20	0623-175	PIN,COTTER	4	
21	0423-072	Nut, Castle	4	
22	0405-521	Rod, Tie	2	
23	0505-874	End, Tie Rod - Right-Hand Thread - Kit	2	(inc. one No. 20-21 and 24)
24	8420-001	Nut - Right-Hand Thread	2	
25	0505-877	Arm, Steering - Black	1	

2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - SWAY BAR ASSEMBLY [303289]



Ref #	Part #	Description	Qty	Context Note
1	1504-156	Bar, Sway	1	
6	0404-550	Spacer, Sway Bar	2	
2	0404-683	Clamp	2	
3	0404-525	Bushing, Sway Bar	2	
9	0423-334	Screw, Cap	2	
8	0404-527	Bushing, Sway Bar Link	8	
4	8409-025	Screw, Cap	4	
7	8450-163	Washer	4	
5	8427-002	Nut, Lock	6	

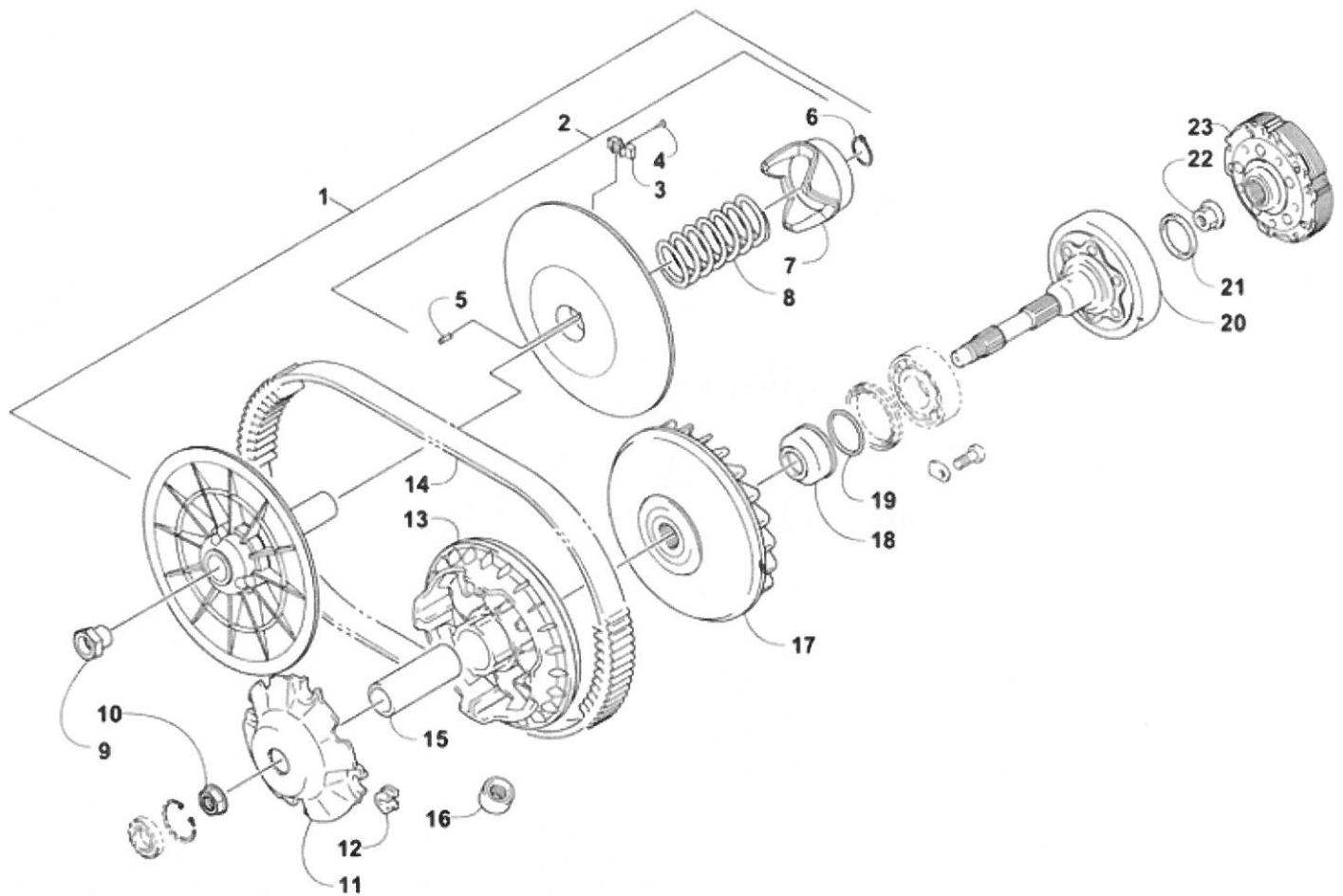
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - THROTTLE BODY ASSEMBLY [300280]



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Ref #	Part #	Description	Qty	Context Note
1	0570-415	Throttle Body- Assembly	1	(inc. 2-8)
2	3306-909	Screw, Machine	1	
3	3306-967	Screw, Machine	5	
4	0824-052	Sensor, T-MAP	1	
5	0832-088	Seal	1	
6	0824-054	Valve, Idle Speed Control	1	
7	0824-053	Sensor, Throttle Position	1	(inc.8)
8	3306-150	O-Ring	1	
9	0470-910	Injector, Fuel	1	
10	0470-889	Clip, Retaining	1	
11	8468-616	Screw, Machine	2	
12	1470-059	Rail, Fuel	1	
13	0570-408	Manifold, Intake	1	
14	0470-531	O-Ring	1	
15	0826-008	Screw, Machine	2	
16	0423-066	Clamp	1	
17	0487-100	Cable, Throttle	1	

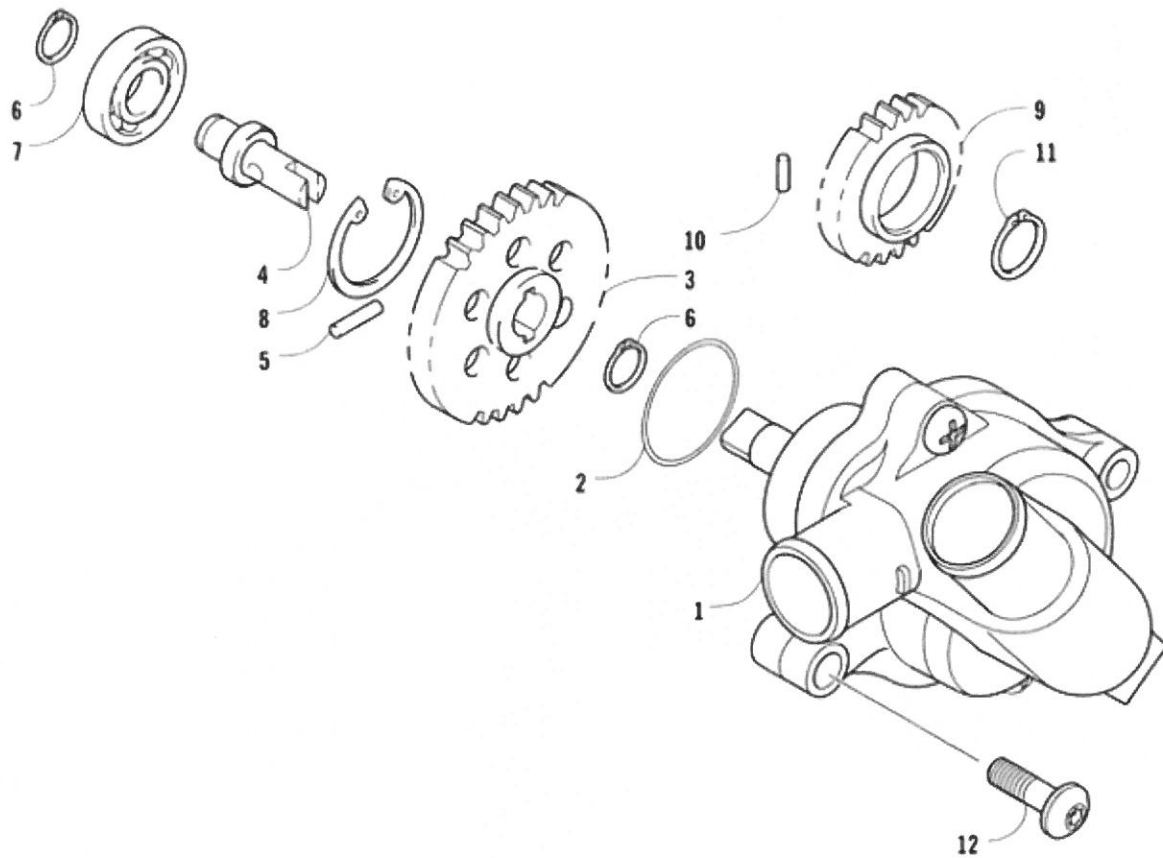
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - TRANSMISSION ASSEMBLY [302207]



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Ref #	Part #	Description	Qty	Context Note
1	0823-535	Pulley, Driven - Assembly	1	(inc. 2-9)
2	0823-554	Pulley, Driven - Uncalibrated	1	(inc. 3-6)
3	0823-454	Shoe, Cam	3	
4	0823-177	Screw, Machine	3	
5	0823-383	Key	1	
6	0823-455	Ring, Snap - External	1	
7	0823-453	Cam	1	
8	0823-377	Spring - Black	1	
9	0823-457	Nut, Driven Pulley	1	
10	0827-073	Nut	1	
11	0823-276	Plate, Movable Drive Face	1	
12	0823-277	Damper, Movable Drive Face	4	
13	0823-273	Face, Movable Drive	1	
14	0823-013	Belt, Drive	1	
15	0823-271	Spacer	1	
16	0823-170	Roller, Movable Drive (Green) (PM 23.5G)	8	
17	0823-272	Face, Fixed Drive	1	
18	0823-015	Spacer, Fixed Drive Face	1	
19	0470-531	O-Ring	1	
20	0823-556	Housing, Clutch - Assembly	1	
21	0830-189	Seal	1	
22	0827-011	Nut	1	
23	0823-484	Clutch, Centrifugal - 6 Plate	1	

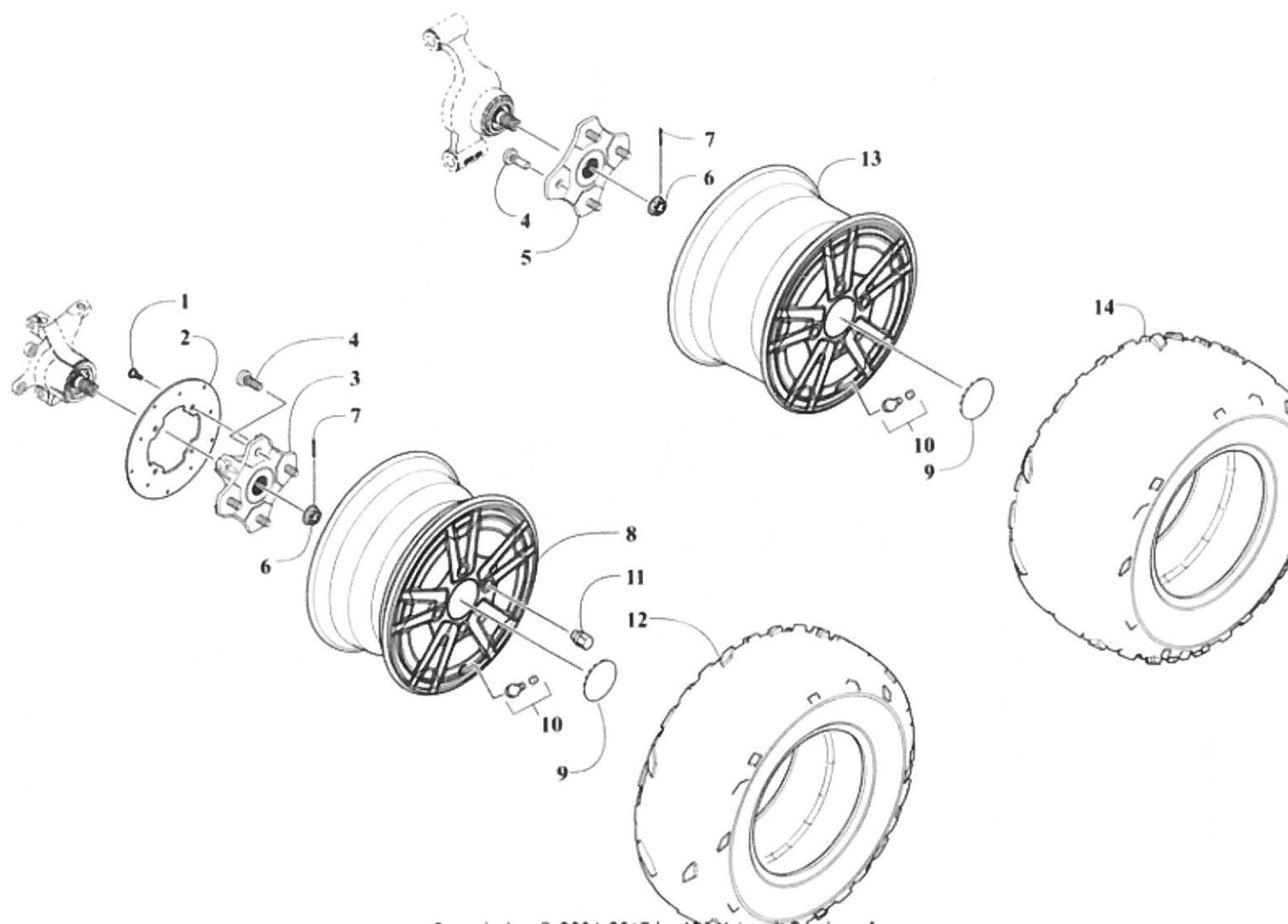
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - WATER PUMP ASSEMBLY [301656]



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Ref #	Part #	Description	Qty	Context Note
6	0831-002	Ring, Retaining	2	
11	0831-005	Ring, Retaining	1	
8	0831-004	Ring, Retaining	1	
2	0830-029	O-Ring	1	
12	8468-665	Screw, Machine	2	
5	0829-009	Pin	1	
10	0829-007	Pin, Dowel	1	
7	0832-046	Bearing	1	
9	0811-038	Gear, Oil Pump Drive	1	
4	0813-005	Shaft, Driven Gear	1	
3	0813-094	Gear, Driven	1	
1	0813-001	Pump, Water - Assembly	1	(inc. 2)

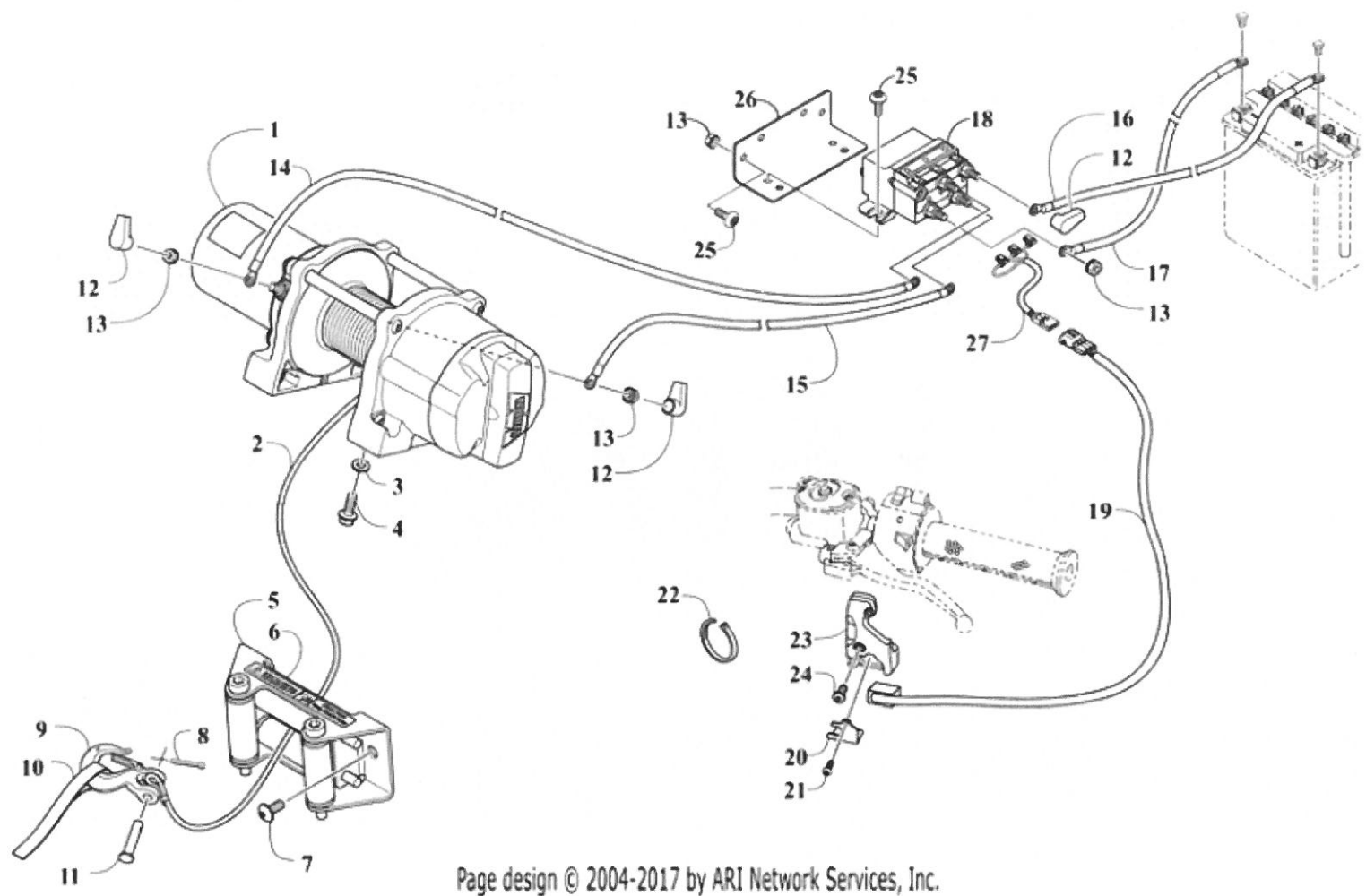
2019 ATV ALTERRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - WHEEL AND TIRE ASSEMBLY [302786]



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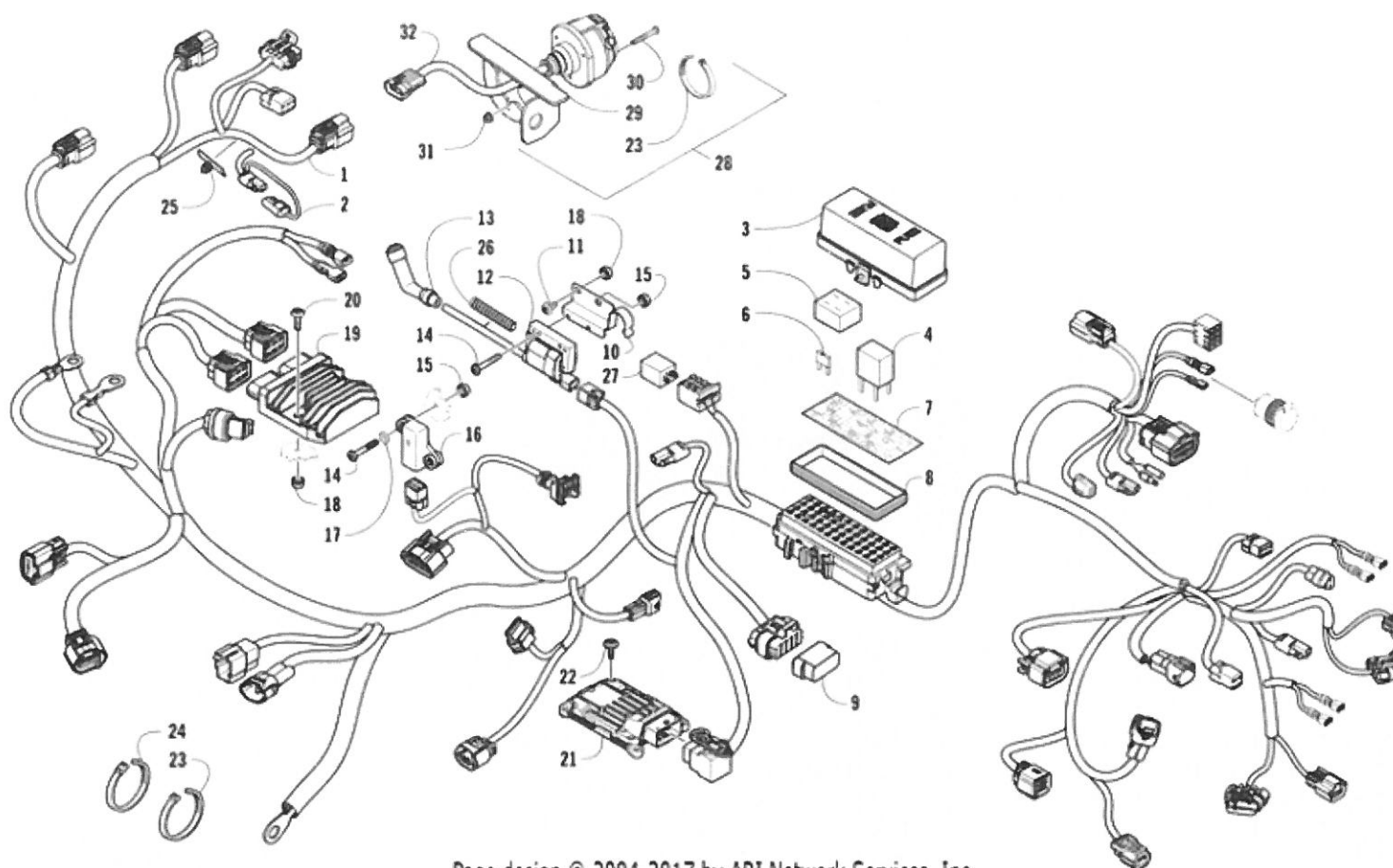
Ref #	Part #	Description	Qty	Context Note
1	0423-557	Screw, Shoulder	12	
2	1436-808	Kit, Brake Disc	3	(inc. 1)
3	1502-462	Hub, Wheel (W Disc Pearch)	3	(inc. 4) Both Front & Rear Right
4	0402-974	Stud	16	
5	1502-464	Hub, Wheel (W/O Disc Pearch)	1	(inc. 4) Rear Left
6	0423-607	Nut, Castle	4	
7	0423-407	Pin, Cotter	4	
8	2402-195	Wheel - Front - Aluminum - Black	2	
9	2402-197	Cap, Wheel	4	
10	0402-064	Stem, Valve w/Cap	4	
11	1423-411	Nut, Lug - Black	16	
12	2402-250	Tire - Front - Duro Kaden - 25X8-12 (3 Star)	2	
13	2402-196	Wheel - Rear - Aluminum - Black	2	
14	2402-251	Tire - Rear - Duro Kaden - 25X10-12	2	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - WINCH ASSEMBLY [303282]



Ref #	Part #	Description	Qty	Context Note
1	0409-166	Winch	1	(inc. 2)
2	0441-061	CABLE, WIRE ROPE - 15236	1	
3	8051-246	Washer, Lock	4	
4	8408-820	Screw, Cap	4	
5	0441-403	Fairlead, Roller-1600 (B)	1	(inc. 6)
6	0411-474	Decal, Warning - Pinch Point	1	
7	8468-820	Screw, Machine	2	
8	0623-175	PIN,COTTER	1	
9	1441-833	HOOK,WINCH	1	
10	3441-150	STRAP,WINCH HOOK	1	
11	1441-834	PIN	1	
12	0645-019	INSULATOR, BATTERY TERMINAL	3	
13	0623-038	NUT,HEX M6 Z&Y-SEMS (W/WASHER)	10	
14	0445-112	Cable, Winch/Solenoid - Yellow	1	
15	0445-113	Cable, Winch/Solenoid - Blue	1	
16	0445-111	Cable, Solenoid/Battery - Red	1	
17	0445-114	Cable, Solenoid/Battery - Black	1	
18	0409-236	CONTACTOR,WINCH	1	
19	0409-191	Switch, Control	1	
20	5506-053	Cover, Control Switch	1	
21	0423-382	Screw, Self-Tapping	1	
22	0123-788	Tie, Cable - 8 in.	5	
22	0123-903	Tie, Cable	AR	
23	0409-193	Switch, Retainer Control	1	
24	8471-540	Screw, Machine	2	
25	8476-616	Screw, Machine	4	
26	0409-237	Bracket, Solenoid Mounting	1	
27	0486-704	Harness, Adapter - Winch Solenoid	1	

2019 ATV ALTEIRA 700 XT EPS T3 BLUE [A2019XCT1P3TE] - WIRING HARNESS ASSEMBLY [303290]



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Ref #	Part #	Description	Qty	Context Note
21	0530-236	ECM (PLEASE INCLUDE VIN WHEN ORDERING)	1	
15	0423-493	Nut w/Washer	4	
17	0123-802	Washer	2	
18	0623-038	NUT,HEX M6 Z&Y-SEMS (W/WASHER)	4	
23	0123-788	Tie, Cable - 8 in.	AR	
23	0123-903	Tie, Cable	AR	
14	8468-425	Screw, Machine	4	
31	8427-502	Nut, Lock	3	
22	1423-198	Screw, Machine	4	
20	8476-625	Screw, Cap	2	
25	0430-102	Clip, Routing	AR	
30	8468-535	SCREW,MACH-TSPNH M5X0.8X35 CL8.8	3	
11	8476-612	Screw, Machine	2	
5	0430-037	Holder, Fuse	1	
24	1423-270	Tie, Cable - Double Loop - 11 in.	AR	
6	0430-032	Fuse - 10 Amp	5	
6	0430-031	Fuse - 15 Amp	6	
6	0430-030	Fuse - 30 Amp	4	
8	0430-086	Seal	1	
3	0430-085	Cover, Fuse Block	1	
26	0716-558	Conduit, Protective - 10 ft	1	
13	0824-049	Cap, Spark Plug	1	
2	0486-164	Tether, Accessory Cover	1	
4	0430-045	Relay (4-Pin) 20 Amp	6	
9	0430-103	Cover, Diagnostics Connector	2	
7	5411-520	Decal, Fuse Block	1	
10	0530-171	Bracket, Mounting - Coil	1	
29	8506-341	Bracket, 7-Pin Connector	1	
16	0409-064	Sensor, Tilt	1	
12	0824-071	Coil, Ignition - Assembly	1	(inc. 13)
32	0486-631	Harness, 7-Pin - Trailer	1	
27	0430-146	Flasher, Turn Signal	1	
19	0824-078	Regulator, Voltage	1	
28	0486-632	Harness, Trailer - Assembly	1	
1	0486-603	Harness, Main	1	(inc. 2-9)